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Informazioni di sistema

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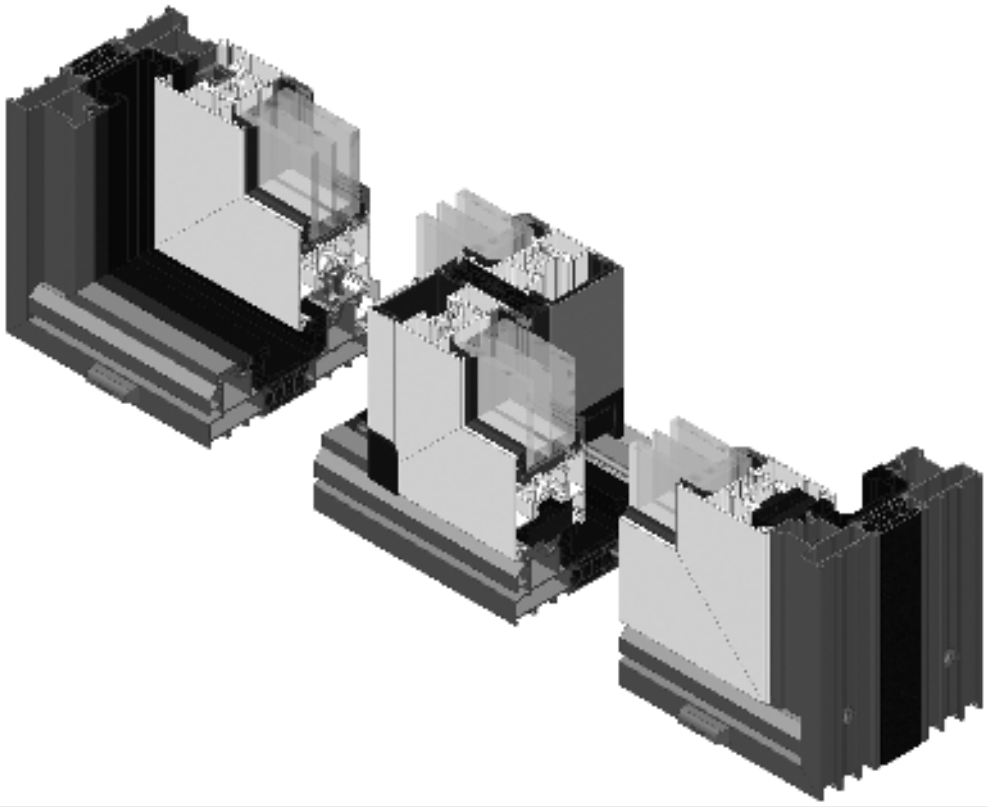
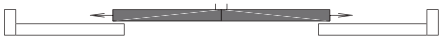
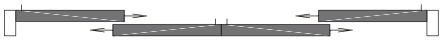
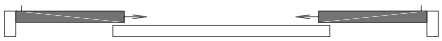
2 Binari - Taglio a 45°

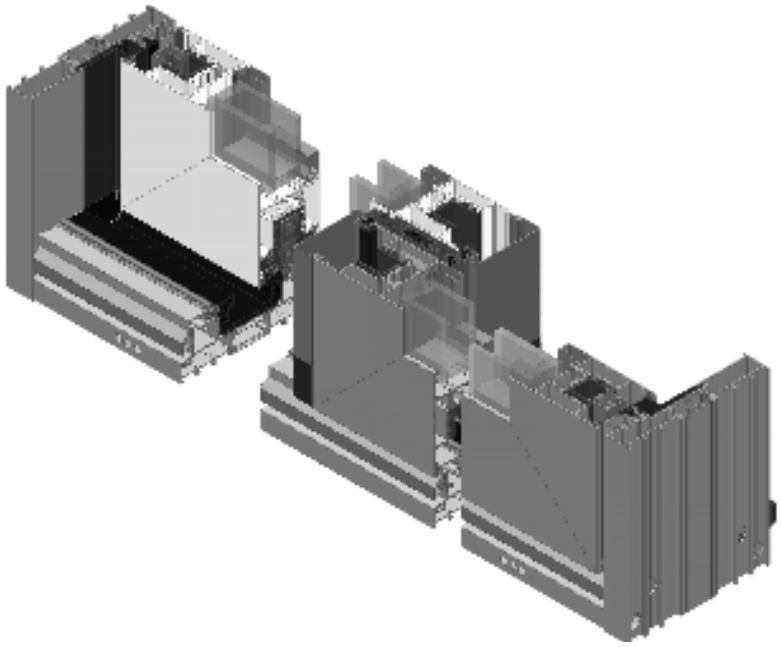


Prodotto:	Sistema termicamente isolato per alzanti scorrevoli con una sezione sottile.
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
Altezza nodi:	Telaio + anta: 133-143 mm, centrale: 92 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	A D C  F  G H K 
Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

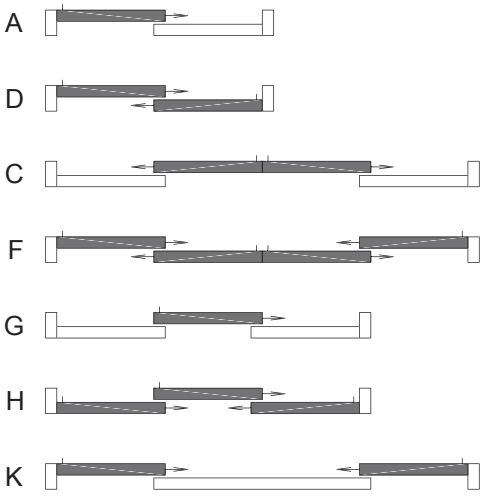
2 Binari - Taglio a 45°

Varianti:

2 Binari - Taglio a 90°



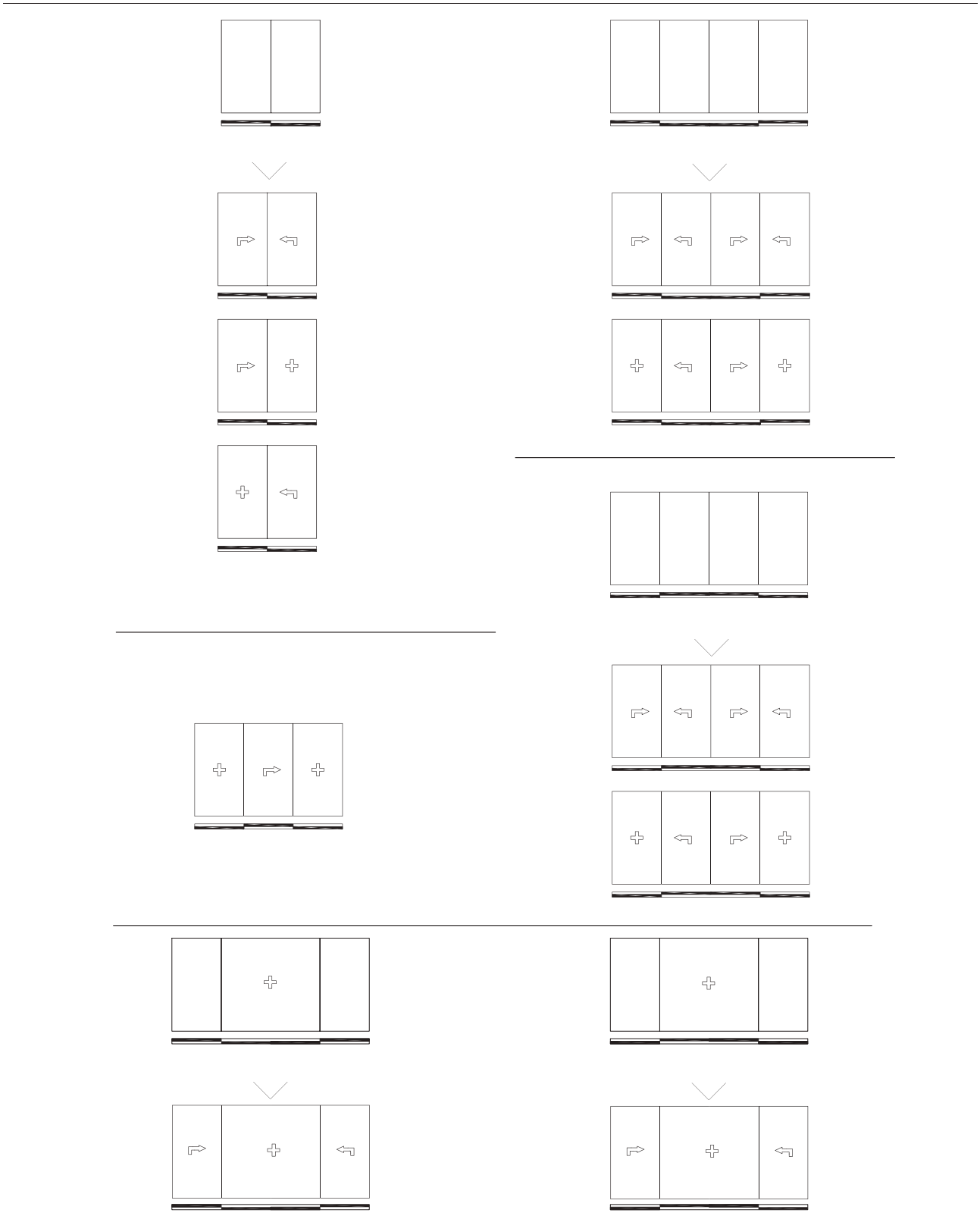
Prodotto:	Sistema termicamente isolato per alzanti scorrevoli con una sezione sottile.
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
Altezza nodi:	Telaio + anta: 122-143 mm, centrale: 92 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	



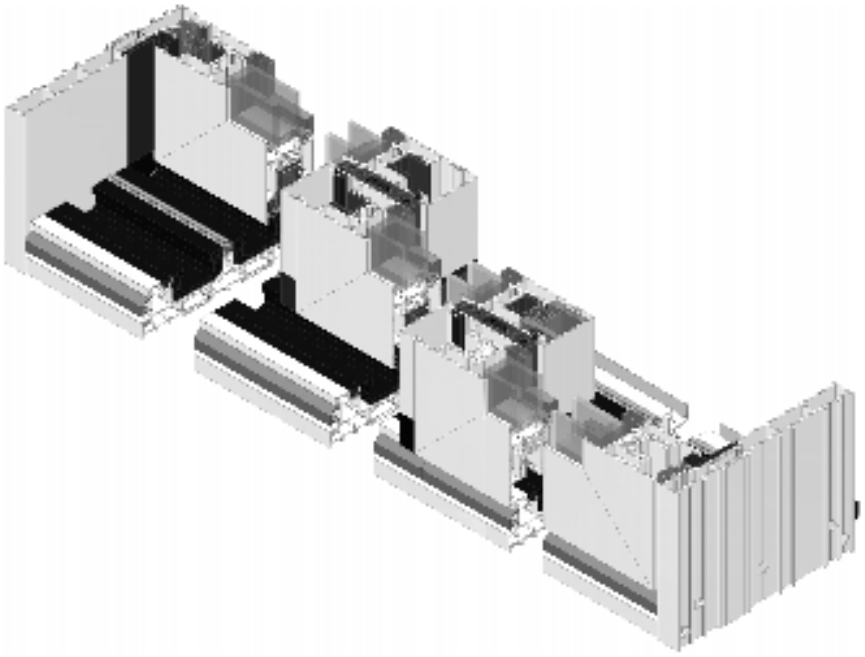
Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

2 Binari - Taglio a 90°

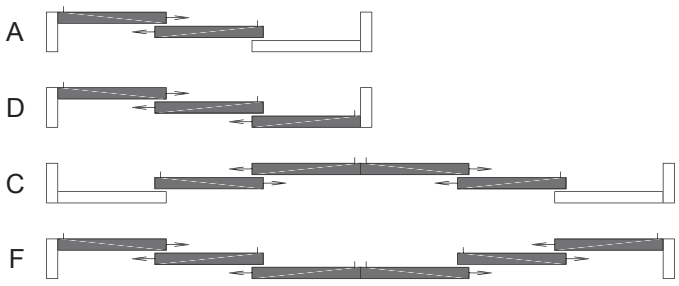
Varianti:



3 Binari - Taglio a 90°



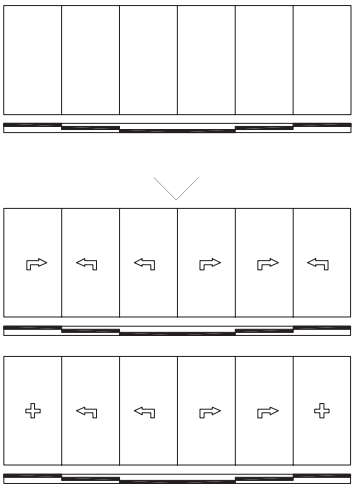
Prodotto:	Sistema termicamente isolato per alzanti scorrevoli con una sezione sottile.
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	255 mm
Dimensioni ante:	70 mm
Altezza nodi:	Telaio + anta: 122-143 mm, centrale: 92 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	

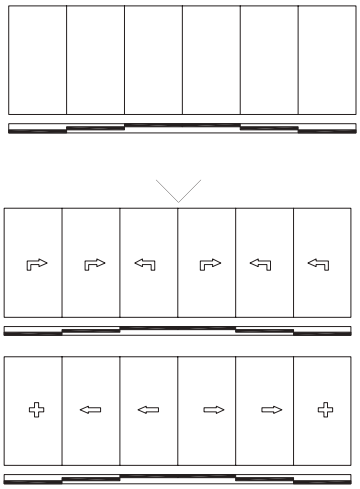


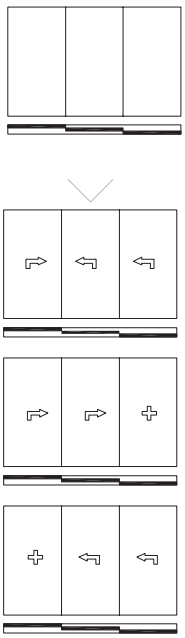
Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

3 Binari - Taglio a 90°

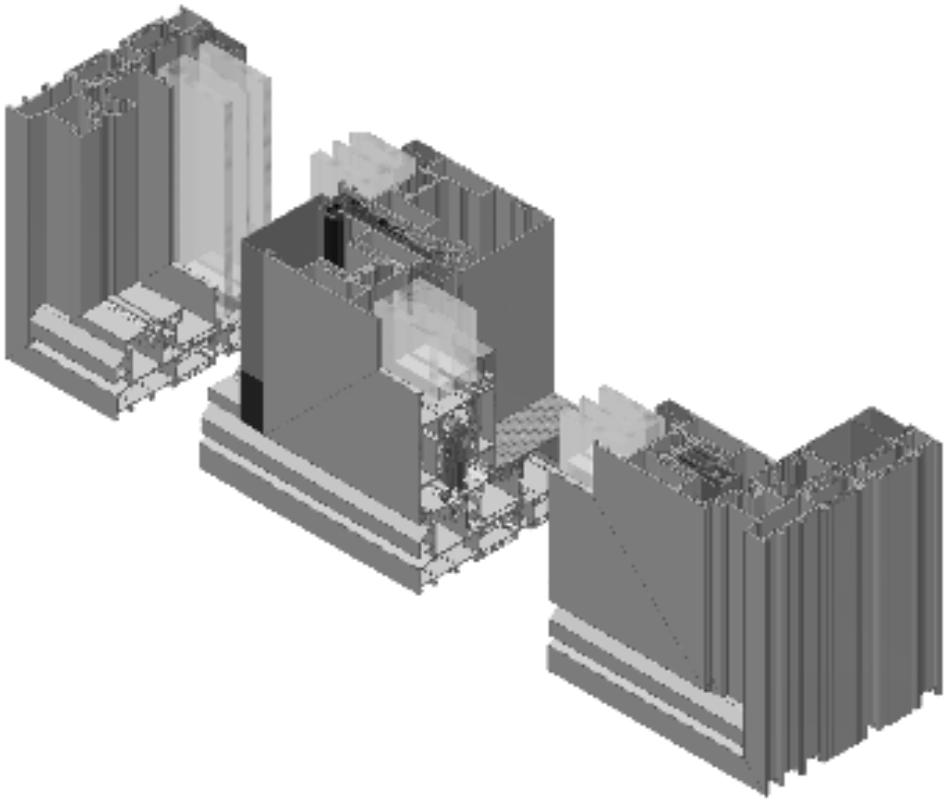
Varianti:



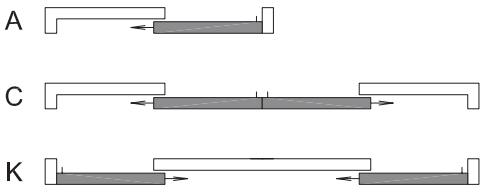




1 Binario - Taglio a 45°



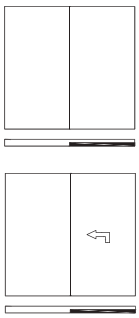
Prodotto:	Sistema termicamente isolato per alzanti scorrevoli con una sezione sottile.
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	160 mm
Dimensioni ante:	70 mm
Altezza nodi:	Fisso: 53-59 mm, telaio + anta: 133-143 mm, centrale: 92 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm.
Tipi di apertura:	

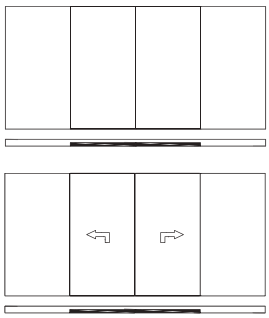


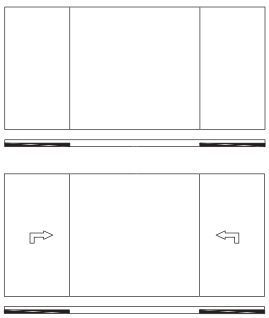
Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

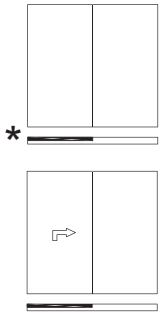
1 Binario - Taglio a 45°

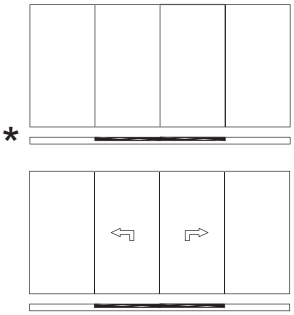
Varianti:

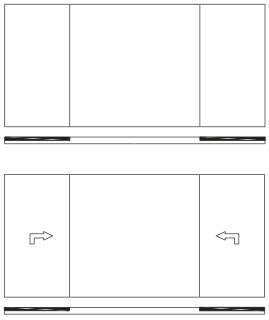






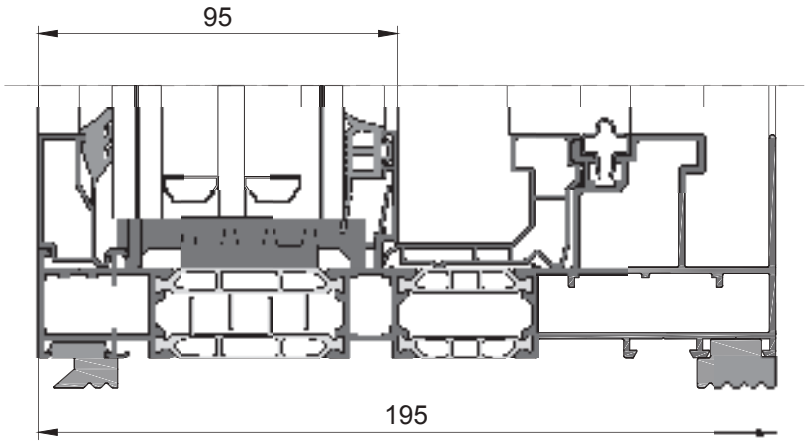






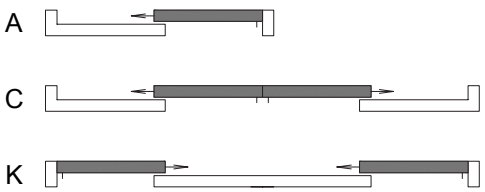
*Anta interna, vedere pagina H45

1 Binario invertito per vetro fino a 73 mm (*)



Prodotto:	Sistema termicamente isolato per alzanti scorrevoli con una sezione sottile.
Applicazioni / uso:	Parti trasparenti e opache della facciata esterna per le esigenze più elevate.
Possibilità:	Adatto per ambienti riscaldati e per tutti i tipi di edifici. Secondo la norma di prodotto EN 14351-1.
Funzioni:	Protezione dal calore, protezione climatica, protezione acustica, ventilazione.
Dimensioni telaio:	195 mm
Dimensioni ante:	70 mm
Altezza nodi:	Fisso: 59 mm, telaio + anta: 133-143 mm, centrale: 92 mm.
Riempimenti:	Tutti i tipi di riempimenti trasparenti e opachi da 5 fino a 53 mm (anta); da 28 fino a 73 mm (telaio).

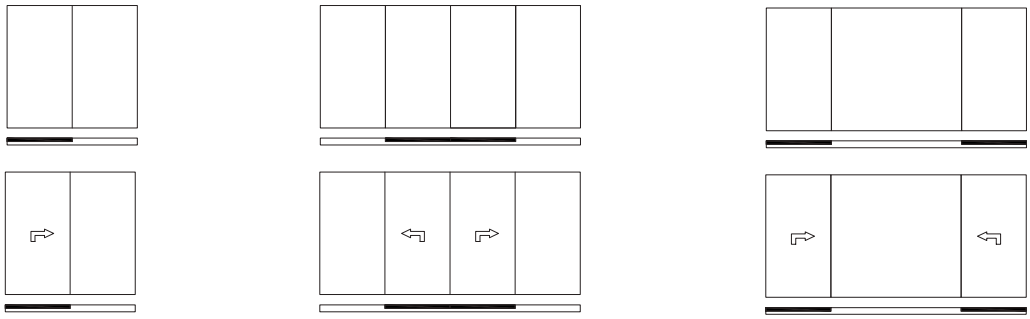
Tipi di apertura:



Superfici:	Verniciate a polvere o anodizzate.
Drenaggio:	Cappetta di drenaggio sulla parte bassa del telaio o drenaggio nascosto.
Opzioni:	Sistema modulare per miglioramento termico secondo le necessità. Profilati di finitura. Profilati di rinforzo.
Opzioni ferramenta:	Scelta di diverse maniglie. Vedi capitolo ferramenta.

1 Binario invertito per vetro fino a 73 mm (*)

Varianti:

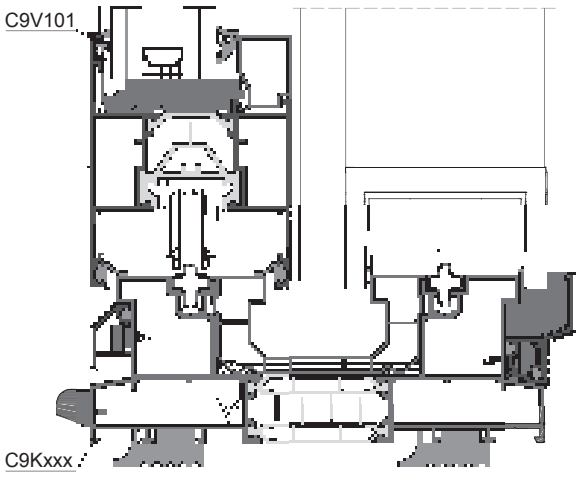


Nota: anta interna, telaio C9K200.

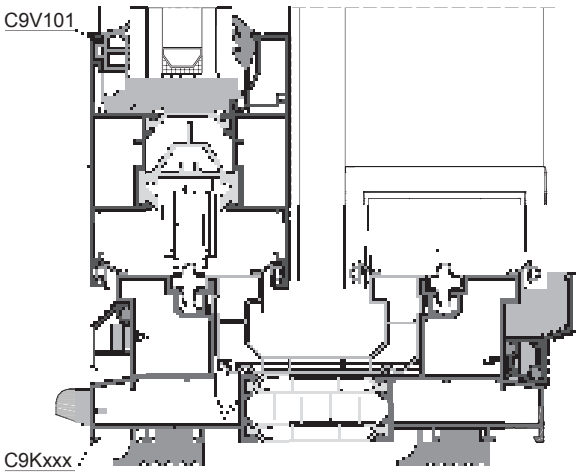
Opzioni termiche

2 binari

Basic

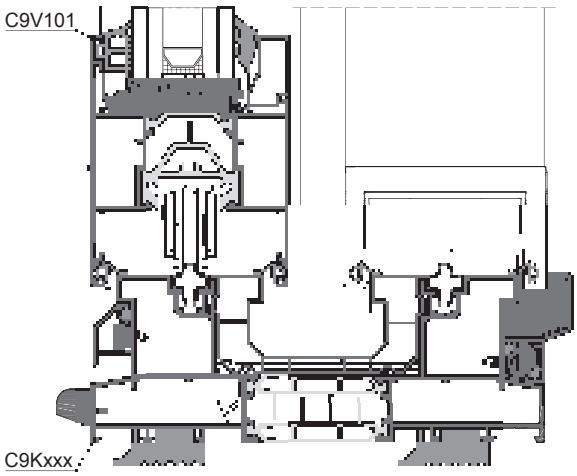


SI



Guarnizioni vetro migliorate termicamente.

SHI

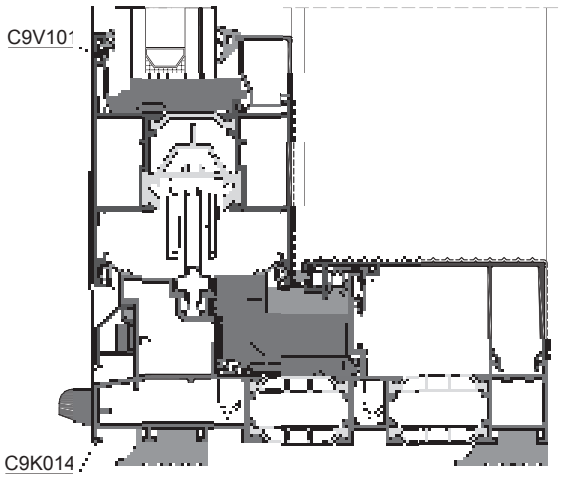


Guarnizioni vetro migliorate termicamente.
PE-foam sottovetro.

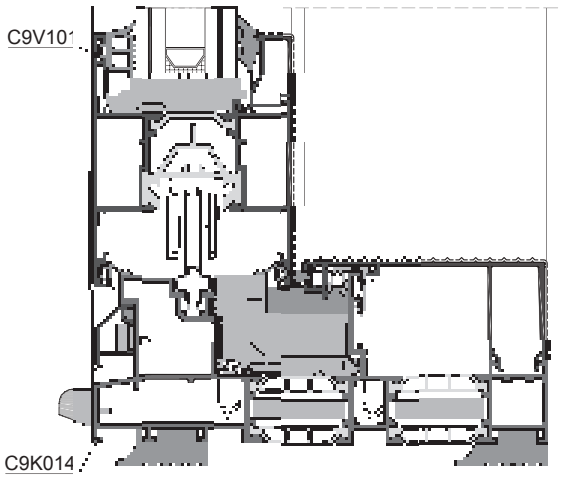
Opzioni termiche

1 binario

Basic

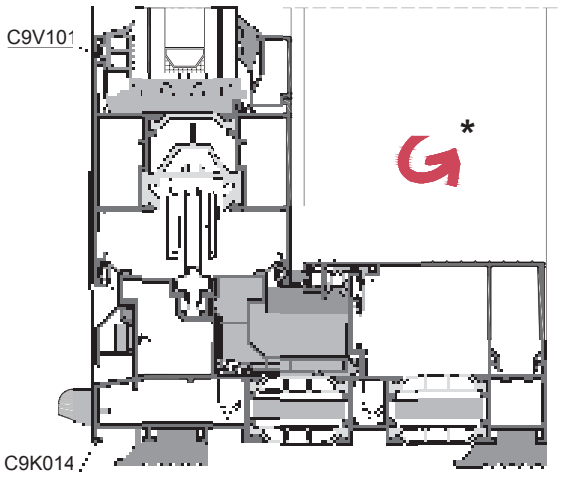


SI



Guarnizioni vetro migliorate termicamente.
PE-foam inserito nel telaio.

SHI

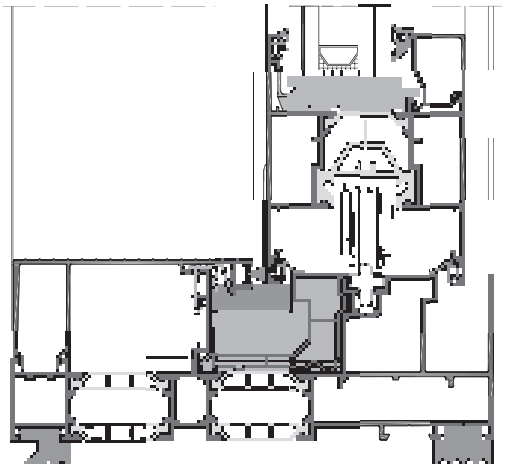


Guarnizioni vetro migliorate termicamente.
PE-foam sottovetro.
PE-foam inserito nel telaio.
*Per maggiori dettagli, vedere Minergie pag.A.6.5.

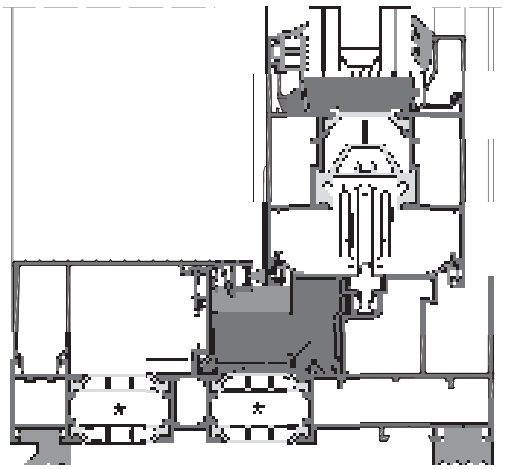
Opzioni termiche

1 binario invertito

Basic

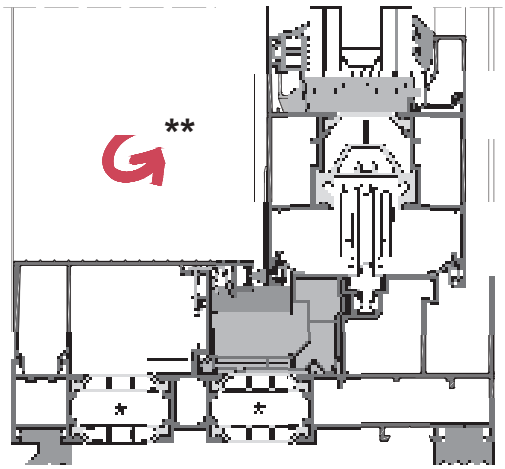


SI



Guarnizioni vetro migliorate termicamente.
*PE-foam inserito nel telaio: sopra e verticalmente.

SHI



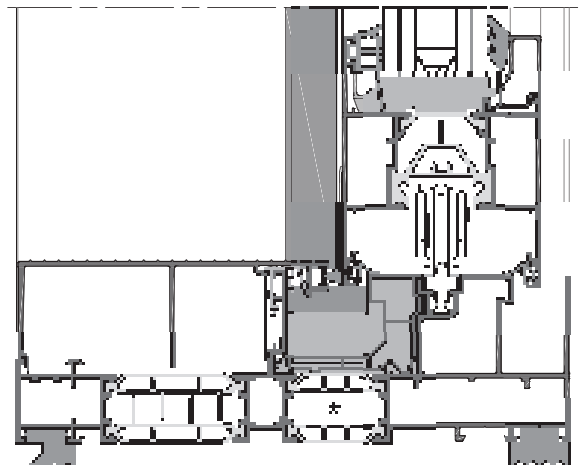
Guarnizioni vetro migliorate termicamente.
PE-foam sottovetro.
*PE-foam inserito nel telaio: sopra e verticalmente.
**Per maggiori dettagli, vedere Minergie pag.A.6.5.

Opzioni termiche

1 binario invertito per vetri fino a 73 mm

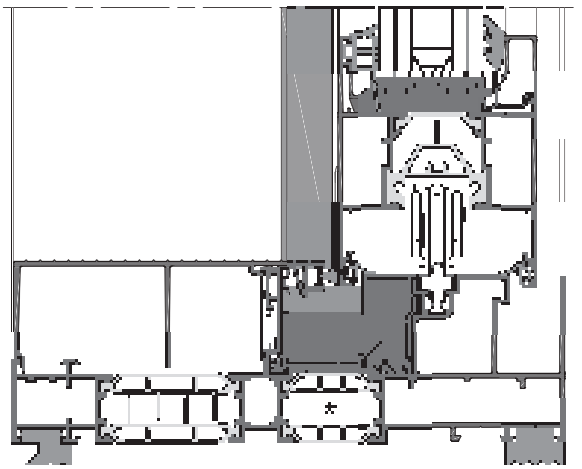
Basic

SI



Guarnizioni vetro migliorate termicamente.
*PE-foam inserito nel telaio: sopra e verticalmente.

SHI



Guarnizioni vetro migliorate termicamente.
PE-foam sottovetro.
*PE-foam inserito nel telaio: sopra e verticalmente.

Minergie

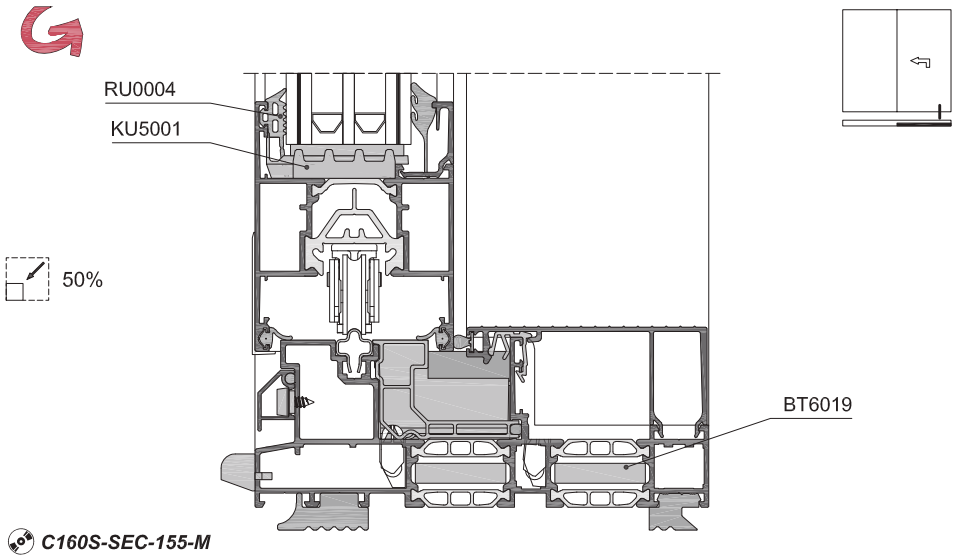
GENERALE:

Minergie® è un marchio di sostenibilità per edifici nuovi e ristrutturati. Il comfort è il cuore di Minergie®: il comfort degli utenti che vivono o lavorano nell'edificio. Un livello salutare di comfort è reso possibile da involucri edilizi di alta qualità e dal continuo rinnovo dell'aria. Il consumo specifico di energia è utilizzato come indicatore principale per quantificare la qualità dell'edificio richiesta. In questo modo, può essere garantita una valutazione affidabile. Solo l'energia finale consumata è rilevante. Lo standard Minergie® è ampiamente accettato. Ci sono molte ragioni per questo, il più importante l'approccio orientato all'obiettivo: se costruttori e progettisti - in altre parole architetti e ingegneri possono raggiungere lo standard, hanno completa libertà sia nella progettazione che nella scelta dei materiali e anche nella loro scelta di strutture edilizie interne ed esterne.

MINERGIE PER SCORREVOLI:

Uw dovrebbe essere < 1.0 W/m²K, secondo le seguenti condizioni:

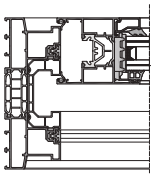
- Dimensioni BxH: 4.5x2.3 m (dimensioni telaio esterno)
- Ug: 0.7 W/m²K
- Superficie del vetro >75%

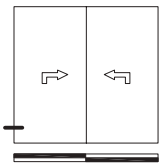


Direttive generali

1. All'esterno significa sempre sotto l'orizzontale e sinistra della sezione verticale

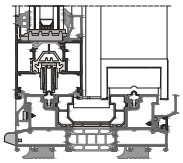
Interno



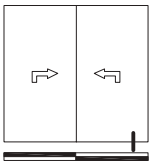


Esterno

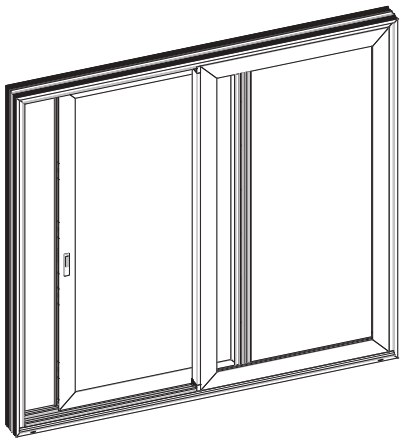
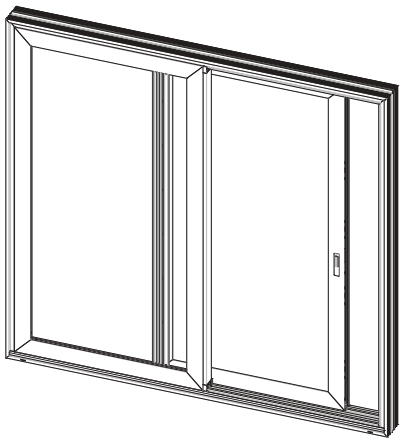
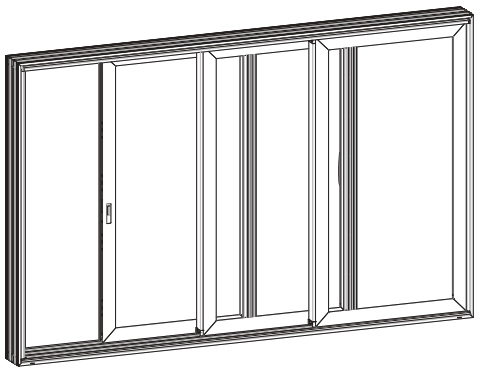
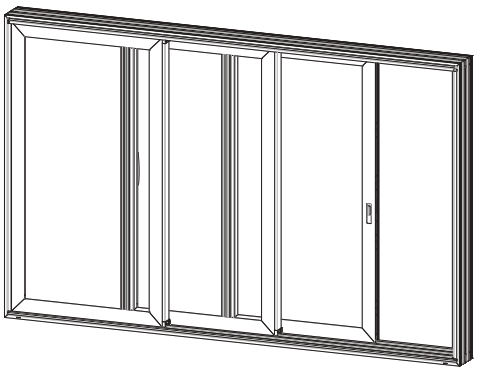
Esterno



Interno

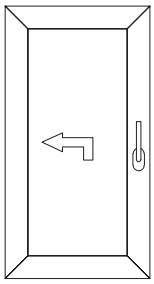


2. Le ante presenti nel catalogo rappresentano la parte di 'sinistra' secondo la norma EN 12519: 2004.

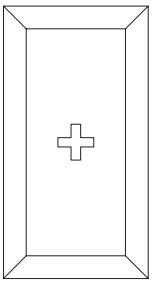
 Sinistra in accordo alla EN 12519:2004. Default per catalogo.	 Destro in accordo alla EN 12519:2004.
 Sinistra in accordo alla EN 12519:2004. Default per catalogo.	 Destro in accordo alla EN 12519:2004.

Direttive generali

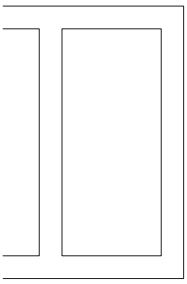
3. Applicazioni



Anta alzante-scorrevole



Anta fissa



Vetro fisso

Risultati dei test

DOCUMENTO			PAESE	NUMERO
Approvazione tecnica			Belgio Paesi Bassi	ATG N-2872
	TIPO DI FINESTRA	**DIMENSIONI W X H (MM)**	**RISULTATI**	**TEST ISTITUTO NUMERO DOCUMENTO**
TEST FUNZIONALI				
	2 binari alzante scorrevole C9K024 (con RU0121)	2400 x 2400	4, E900, C3 (EN12207, EN12208, EN12210)	WTCB NB 1136 CAR 16030
	1 binario alzante-scorrevole C9K014	2400 x 2400	4, 9A, C3 (EN12207, EN12208, EN12210)	WTCB NB 1136 CAR 16125-3
	1 binario C9K014 invertito	2400 x 2400	4, 9A, C3 (EN12207, EN12208, EN12210)	WTCB NB 1136 CAR 16238
	C9K024 fisso alzante-scorrevole fisso	3600 x 2400	4, 8A, C3 (EN12207, EN12208, EN12210)	CAR 16276-2
	C9K134 3 binari alzante-scorrevole	3600 x 2400	4, 9A, C3 (EN12207, EN12208, EN12210)	CAR 17083
	C9K024 4 ante fisso-alzante scorrevole	4400 x 2400	3, 9A, C3 (EN12207, EN12208, EN12210)	CAR 19-154-01
	C9K014 fisso alzante-scorrevole	4100 x 2300	4, 8A, B3 (EN12207, EN12208, EN12210)	WTCB NB 1136 CAR 17159
	C9K024 2 binari alzante-scorrevole incontro ridotto	2400 x 2400	4, 9A, C3 (EN12207, EN12208, EN12210)	CAR 19-155-01
	C9K014 1 binario alzante-scorrevole incontro ridotto	2400 x 2400	4, 9A, C3 (EN12207, EN12208, EN12210)	T1261-02
TEST MECCANICI				
	1 binario alzante-scorrevole C9K014	2400 x 2400	Forza di funzionamento: 1 (EN 13115)	WTCB NB 1136 CAR 16125-3
	1 binario C9K014 invertito	2400 x 2400	Forza di funzionamento: 1 (EN 13115)	WTCB NB 1136 CAR 16238
	C9K024 fisso alzante-scorrevole fisso	3600 x 2400	Forza di funzionamento: 1 (EN 13115)	T1196-05
	C9K134 3 binari alzante-scorrevole	3600 x 2400	Forza di funzionamento: 1 (EN 13115)	CAR 17083
	C9K024 2 binari alzante-scorrevole incontro ridotto	2400 x 2400	Forza di funzionamento: 1 (EN 13115)	T1261-01
	C9K014 1 binario alzante-scorrevole incontro ridotto	2400 x 2400	Forza di funzionamento: 1 (EN 13115)	T1261-02

Risultati dei test

TEST ANTIEFFRAZIONE				
	2 binari alzante scorrevole C9K024 (2800mm x 2400mm)		Classe di resistenza 2	SKG-IKOB 16.00587-4
	Posa del vetro		Dichiarazione di conformità Classe di resistenza 2	SKG-IKOB 17.00349-1
	1 binario, 2 binari, 3 binari alzante scorrevole		Dichiarazione di conformità Classe di resistenza 2	SKG-IKOB 17.00349-2
	Finestra fissa		Dichiarazione di conformità Classe di resistenza 2	N-SKG 18.00617
RESISTENZA ALL'IMPATTO				
	2 binari alzante scorrevole C9K024 (con RU0121)	2400 x 2400	Classe 5 (EN 13049)	WTCB NB 1136 CAR 16126-2
TEST ACUSTICI				
	C9K014 fisso alzante-scorrevole	4000 x 2416	Rw(C;Ctr) = 40(-1;-4) dB con vetro 10/12/44.2A Rw(C;Ctr) = 43(-2;-5) dB con vetro 44.2A/20/66.2A	AC16-26062705

Profilati sistema

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- Lista profilati B5
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- Traverso B24
- Traverso incontro ridotto B25
- Anta B26
- Anta incontro ridotto B27
- Anta bi-metal B29
- Profilati di isolamento B30
- Profilati di isolamento incontro ridotto B33
- Rinforzi B34
- Profilati cartelline B35
- Profilati cartelline incontro ridotto B42
- Profilati gocciolatoi B44
- Profilati guida B46
- Profilati di accoppiamento B47
- Profilati complementari B49
- Momenti di inerzia B50

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C9A004..... B44
C9A005..... B44
C9A010..... B35
C9A012..... B36
C9A016..... B42
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C9A020..... B38
C9A022..... B36
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C9A026..... B42
C9A027..... B43
C9A030..... B37
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C9A122..... B40
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C9K025..... B19
C9K026..... B19
C9K027..... B20
C9K028..... B23
C9K035..... B22
C9K121..... B21
C9K124..... B20
C9K131..... B22
C9K134..... B21
C9K200..... B23
C9T108..... B25
C9T210..... B24
C9V101..... B26
C9V102..... B26
C9V107..... B27
C9V108..... B27
C9V109..... B28
C9V110..... B28
C9V151..... B29
C9V152..... B29
CO1221 ..... B34
KU2028..... B30
KU2035..... B31
KU2054..... B32
KU2065..... B31
KU2068..... B33
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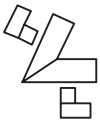
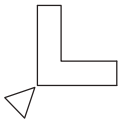
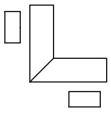
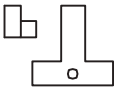
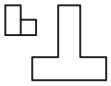
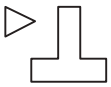
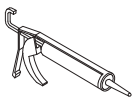
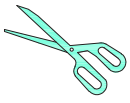
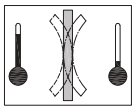
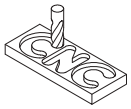
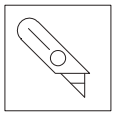
Lista dei simboli

A	Canali squadrette allinemento
B	Tubolarità esterna per squadrette
C	Tubolarità interna per squadrette
	Squadrette allineamento
	Squadrette a cianfrinare
	Squadrette a spinare
	Squadrette con eccentrico
	Squadretta angolo variabile con eccentrico

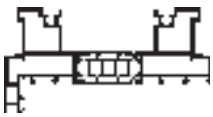
	Squadrette meccaniche
	Squadrette meccaniche fissaggio con viti
	Supporti per alette
	Cavallotto con eccentrico tipo 1
	Cavallotto con eccentrico tipo 2
	Cavallotto angolo variabile con eccentrico
	Cavallotto a spinare
	Cavallotto angolo variabile a spinare
	Piatto blindatura

Lista dei simboli

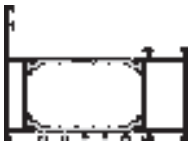
	Numero pagina
	Posizione del profilato
	Lunghezza del profilato (m)
Ixx **Iyy**	Momento di inerzia secondo assi XX/YY (cm^4)
	Superficie anodizzata o verniciata (dm^2/m)
	Superficie di pulizia (dm^2/m)
	Codice attrezzo
	Collegamento a vite
	Vedi disegno
	Numero confezione
	Pezzi nella confezione
	Silicone
	Colla
	Rompere o tagliare

	Unità di misura confezione
	Effetto bi-metal
	Resistenza all'effrazione, classe Europea 2
	CNC centro di lavoro
	Non fornito da Domal
	Soluzione alzante-scorrevole
	Vista interna
	Maniglia interna
	Maniglia esterna
	Parti addizionali
	Taglierino
L	Sinistra
R	Destra

Lista profilati

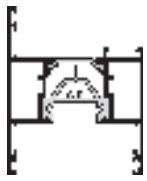
TELAIO	N°	
	C9K017	B17
	C9K018	B17
	C9K014	B18
	C9K024	B18
	C9K025	B19
	C9K026	B19
	C9K027	B20
	C9K124	B20
	C9K121	B21

TELAIO	N°	
	C9K134	B21
	C9K035	B22
	C9K131	B22
	C9K028	B23
	C9K200	B23

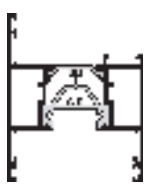
TRAVERSO	N°	
	C9T210	B24

TRAVERSO INCONTRO RIDOTTO	N°	
	C9T108	B25

Lista profilati

ANTA	N°	
	C9V101	B26
	C9V102	B26

ANTA INCONTRO RIDOTTO	N°	
	C9V107	B27
	C9V108	B27
	C9V109	B28
	C9V110	B28

ANTA BI-METAL	N°	
	C9V151	B29

ANTA BI-METAL	N°	
	C9V152	B29

PROFILATI DI ISOLAMENTO	N°	
	215008	B30
	KU2028	B30
	KU2035	B31
	KU2065	B31
	KU2054	B32
	KU2071	B32

Lista profilati

PROFILATI DI ISOLAMENTO INCONTRO RIDOTTO	N°	
	KU2068	B33

RINFORZI	N°	
	C9C004	B34
	CO1221	B34

PROFILATI CARTELLINE	N°	
	C9A018	B35
	C9A010	B35
	C9A012	B36
	C9A022	B36

PROFILATI CARTELLINE	N°	
	C9A030	B37
	C9A023	B37
	C9A020	B38
	C9A040	B38
	C9A200	B39
	C9A202	B39
	C9A112	B40
	C9A122	B40
	C9A110	B41

Lista profilati

PROFILATI CARTELLINE	N°	
	C9A130	B41

PROFILATI GUIDA	N°	
	C9C002	B46

PROFILATI CARTELLINE INCONTRO RIDOTTO	N°	
	C9A016	B42
	C9A026	B42
	C9A027	B43

PROFILATI DI ACCOPPIAMENTO	N°	
	Z9C048	B47
	Z9C049	B47
	Z9C050	B48

PROFILATI GOCCIOLATOIO	N°	
	C9A004	B44
	C9A005	B44
	C9A003	B45

BINARIO COMPLEMENTARE	N°	
	C9A100	B49

FERMAVETRO - STANDARD - CLASSIC - 22 MM	N°	
	GC0303	D15
	GC0307	D15

Lista profilati

FERMAVETRO - STANDARD - CLASSIC - 22 MM	N°	
	GC0310	D15
	GC0312	D15
	GC0315	D15
	GC0317	D15
	GC0320	D15
	GC0322	D15
	GC0325	D15
	GC0327	D15
	GC0330	D15

FERMAVETRO - STANDARD - CLASSIC - 22 MM	N°	
	GC0332	D15
	GC0335	D15
	GC0337	D15
	GC0340	D15
	GC0342	D15
	GC0345	D15
	GC0347	D15
	GC0350	D15

Lista profilati

FERMAVETRO - STANDARD - FUTURO - 22 MM	N°	
	GF5312	D15
	GF5315	D15
	GF5317	D15
	GF5320	D15
	GF5325	D15
	GF5330	D15
	GF5335	D15
	GF5345	D15

FERMAVETRO - STANDARD - RUSTIC - 22 MM	N°	
	GR5312	D15
	GR5315	D15
	GR5317	D15
	GR5320	D15
	GR5325	D15
	GR5327	D15
	GR5330	D15
	GR5335	D15
	GR5345	D15

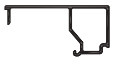
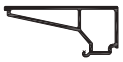
Lista profilati

FERMAVETRO - STANDARD - 30 MM	N°	
	GC2703	D15
	GC2707	D15

FERMAVETRO - TUBOLARE - CLASSIC - 22 MM	N°	
	GC2310	D15
	GC2312	D15
	GC2315	D15
	GC2317	D15
	GC2320	D15
	GC2322	D15

FERMAVETRO - TUBOLARE - CLASSIC - 22 MM	N°	
	GC2325	D15
	GC2327	D15
	GC2330	D15
	GC2332	D15
	GC2335	D15
	GC2337	D15
	GC2340	D15
	GC2342	D15
	GC2345	D15

Lista profilati

FERMAVETRO - TUBOLARE - CLASSIC - 22 MM	N°	
	GC2347	D15
	GC2350	D15
	GC2352	D15
	GC2355	D15
	GC2357	D15
	GC2360	D15
	GC2362	D15

FERMAVETRO - TUBOLARE - FUTURO - 22 MM	N°	
	GF2317	D15

FERMAVETRO - TUBOLARE - FUTURO - 22 MM	N°	
	GF2320	D15

FERMAVETRO - TUBOLARE - RUSTIC - 22 MM	N°	
	GR2317	D15
	GR2320	D15
	GR2327	D15
	GR2330	D15

FERMAVETRO - TUBOLARE - 30 MM	N°	
	GC2710	D15
	GC2712	D15

Lista profilati

FERMAVETRO - TUBOLARE - 30 MM	N°	
	GC2715	D15
	GC2717	D15
	GC2720	D15
	GC2722	D15
	GC2725	D15
	GC2727	D15
	GC2730	D15
	GC2732	D15
	GC2735	D15

FERMAVETRO - TUBOLARE - 30 MM	N°	
	GC2737	D15

FERMAVETRO - STANDARD - CLASSIC - 14 MM	N°	
	GC0007	D15
	GC0012	D15
	GC0015	D15
	GC0017	D15
	GC0020	D15
	GC0022	D15
	GC0025	D15

Lista profilati

FERMAVETRO - STANDARD - CLASSIC - 14 MM

	N°	
	GC0027	D15
	GC0030	D15
	GC0032	D15

PROFILATI DI FINITURA

	N°	
	Z9A016	C3
	Z9A905	C3
	Z9A066	C3
	CO3001	C4
	Z9A069	C4

PROFILATI DI FINITURA

	N°	
	CO3003	C4
	Z9C005	C5
	Z9C030	C5
	Z9A030	C5
	Z9A525	C6

PROFILATI DI DESIGN

	N°	
	Z9A001	C7
	Z9A002	C7
	Z9A521	C7

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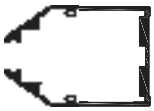
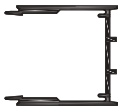
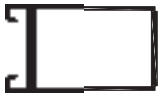
PROFILATI DI DESIGN	N°	
	Z9A511	C8
	Z9A526	C8
	Z9A527	C8

GUIDE PER AVVOLGIBILI	N°	
	Z9A170	C10
	Z9A168	C11

GUIDE PER AVVOLGIBILI	N°	
	012	C9
	Z9A068	C9
	Z9A075	C9
	Z9A171	C10
	Z9A162	C10

PROFILATI DI RINFORZO	N°	
	Z9C009	C12
	Z9C010	C12
	Z9C011	C12
	Z9C012	C13
	Z9C013	C13
	Z9C014	C13

Lista profilati

PROFILATI DI RINFORZO	N°	
	Z9C015	C14
	Z9C016	C14
	Z9C017	C14
	Z9C018	C15
	Z9C020	C15
	Z9C021	C15
	Z9C022	C16
	Z9C046	C16
	Z9A110	C16

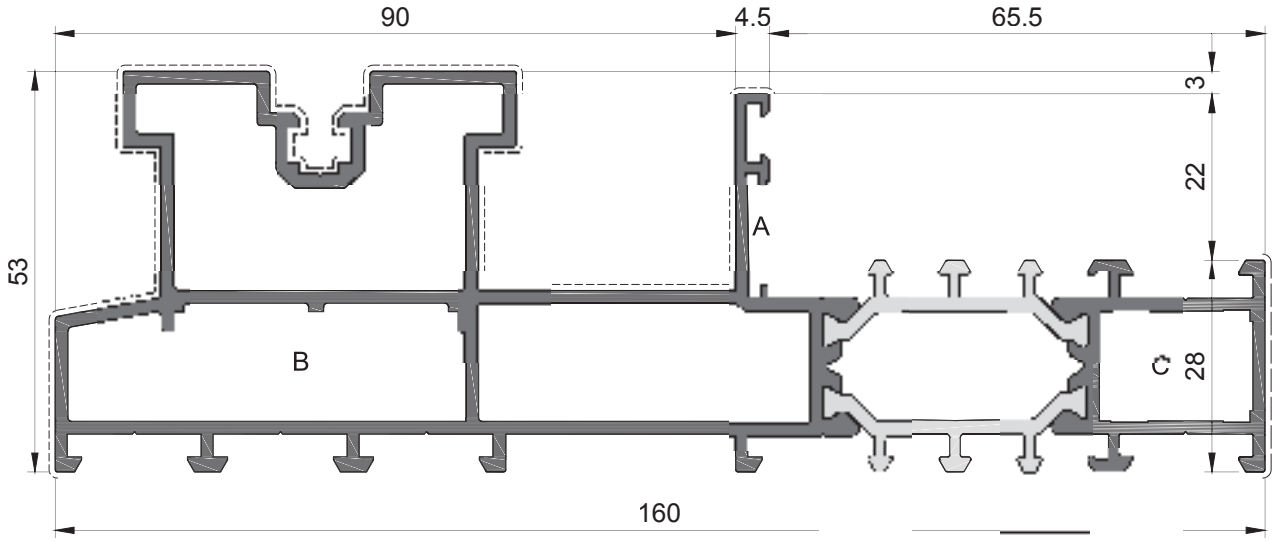
DAVANZALE	N°	
	Z9D220	C17
	Z9D221	C17
	Z9D002 → Z9D010	C18

PROFILATI DI RIVESTIMENTO	N°	
	Z9A077	C19
	Z9A078 → Z9A082	C19

PROFILATI DI ANCORAGGIO	N°	
	Z9C008	C20

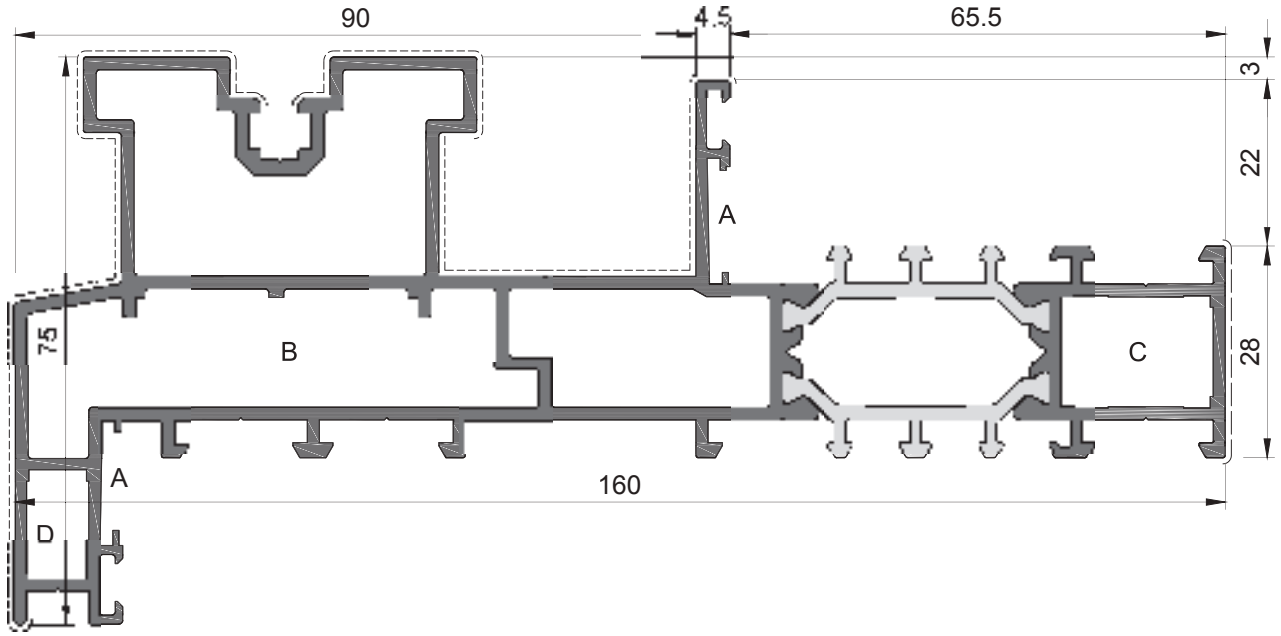
Telaio

C9K017



dm²/m	63.97	**A**	HV4K01		**C**	HV0H01		**-**	-			J.5.1
dm²/m	25.40	**B**	HV0G05		**C**	HV2H06		**-**	-			H.1.23
Iyy cm⁴	24.12	**B**	HV2H17		**-**	-		**-**	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	112.84	125.63	138.04	149.50	159.75	168.75	176.55	183.28	189.07	194.04	198.33	202.03

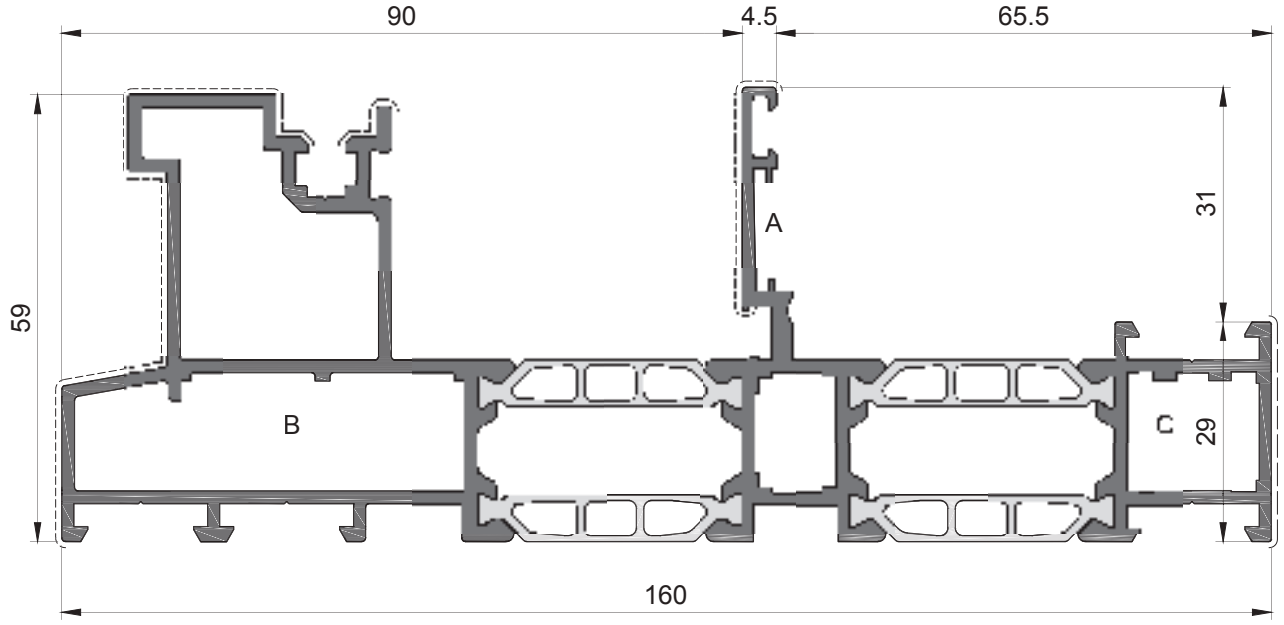
C9K018



dm²/m	70.82	**A**	HV4K01		**C**	HV0H01		**D**	HV2H01			J.5.1
dm²/m	27.34	**B**	HV0G05		**C**	HV2H06						-
Iyy cm⁴	35.75	**B**	HV2H17		**D**	HV1H04					m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	133.06	147.06	160.69	173.32	184.66	194.64	203.32	210.82	217.28	222.85	227.64	231.79

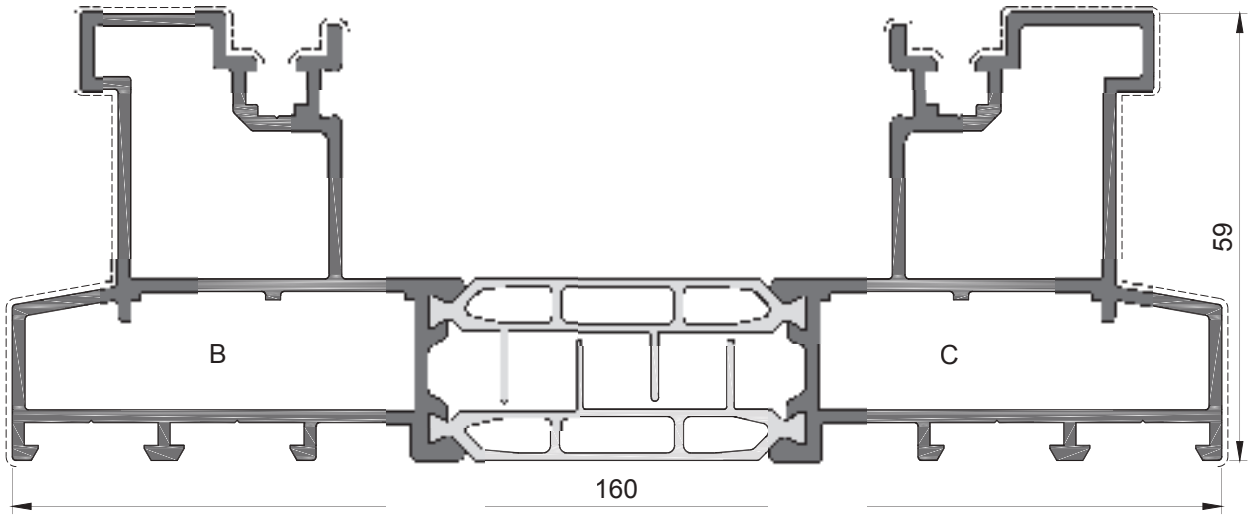
Telaio

C9K014



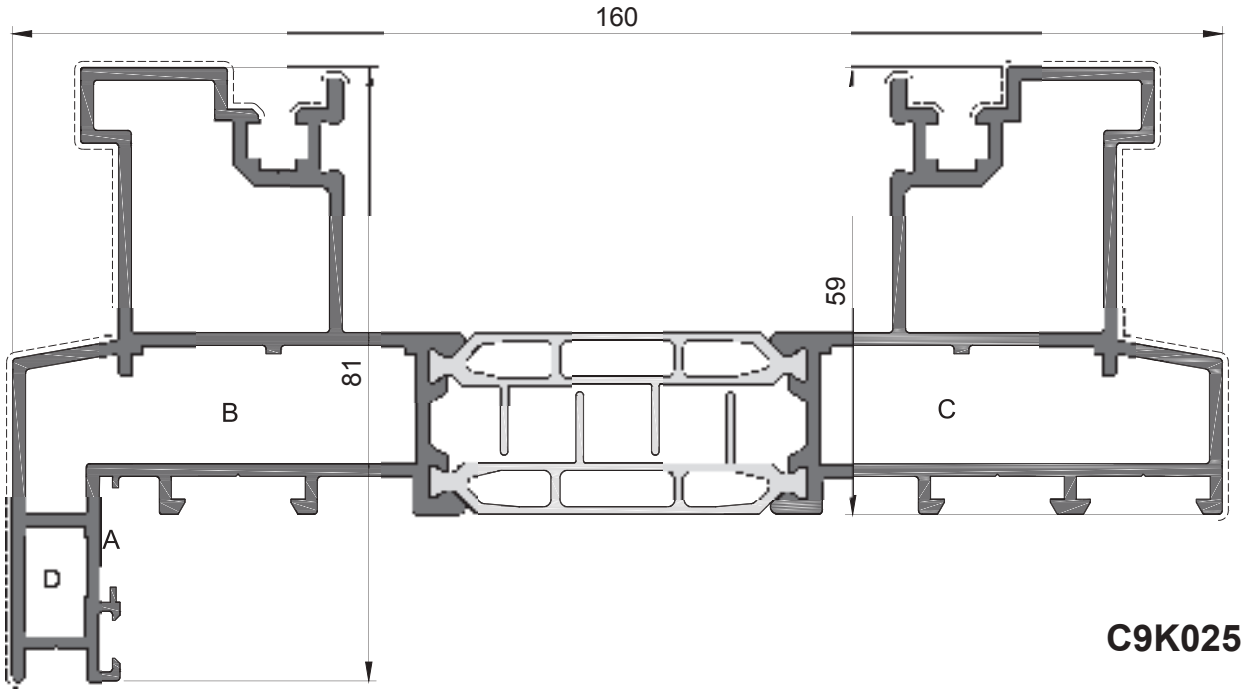
dm²/m	61.25	**A**	HV4K01		**C**	HV0G06		**-**	-			J.4.1
dm²/m	17.96	**B**	HV0G05		**-**	-		**-**	-			-
Iyy cm⁴	25.13	**B**	HV2H17		**-**	-		**-**	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	25.68	37.27	48.87	60.46	72.05	83.65	95.24	104.70	114.21	123.76	133.24	142.76

C9K024



dm²/m	61.05	**B**	HV0G05		**C**	HV2H17		**-**	-			J.1.1
dm²/m	23.04	**B**	HV2H17		**-**	-		**-**	-			H.1.2
Iyy cm⁴	37.98	**C**	HV0G05		**-**	-		**-**	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	69.68	86.94	104.93	122.74	139.78	155.65	170.20	183.35	195.15	205.68	215.06	223.39

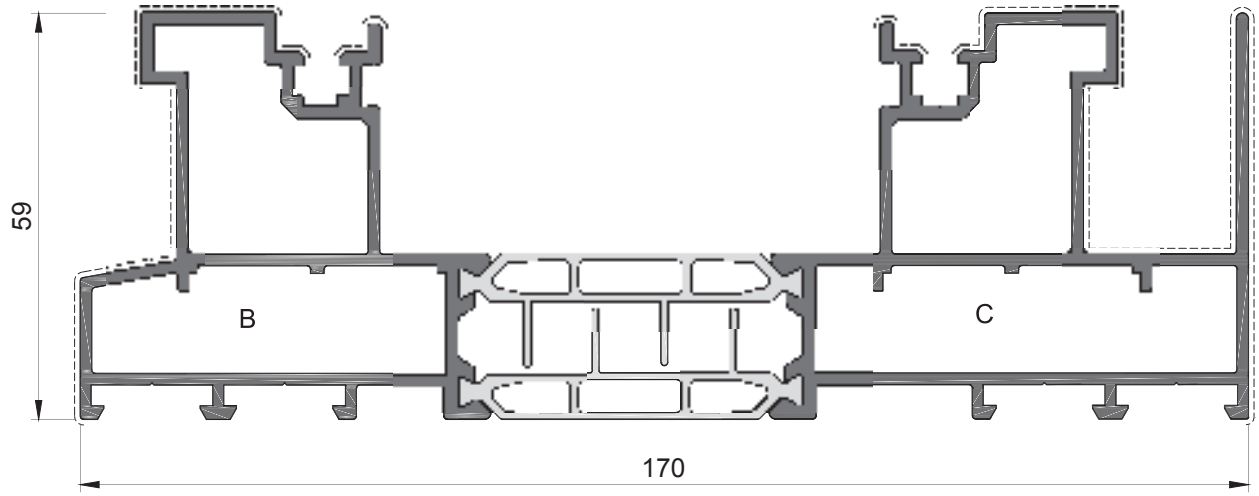
Telaio



C9K025

dm²/m	67.90	**A**	HV4K01		**C**	HV0G05		**D**	HV2H01			J.1.1	
dm²/m	24.75	**B**	HV0G05		**C**	HV2H17		**-**	-			-	
Iyy cm⁴	50.25	**B**	HV2H17		**D**	HV1H04		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	77.07	96.00	115.90	135.82	155.05	173.14	189.85	205.09	218.86	231.23	242.29		252.18

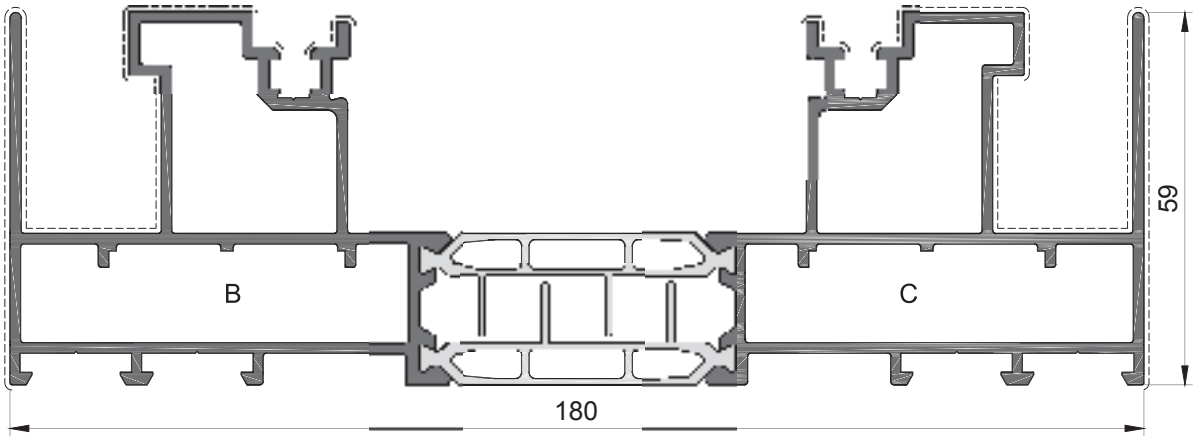
C9K026



dm²/m	70.19	**B**	HV0G05		**C**	HV2H17		**-**	-			J.1.1	
dm²/m	31.18	**B**	HV2H17		**-**	-		**-**	-			-	
Iyy cm⁴	40.75	**C**	HV0G05		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	89.46	109.67	130.96	152.28	172.88	192.28	210.22	226.60	241.40	254.41	266.63		277.28

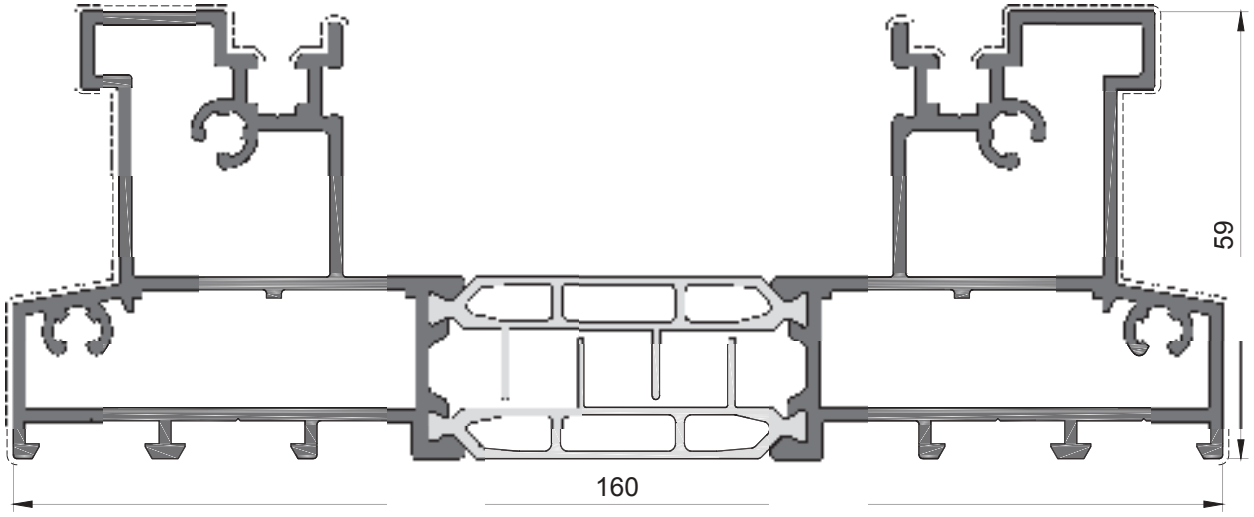
Telaio

C9K027



dm²/m	79.33	B	HV0G05		C	HV2H17		-		-		J.1.1
dm²/m	38.28	B	HV2H17		-	-		-		-		-
Iyy cm⁴	43.52	C	HV0G05		-	-		-		-	m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	109.73	133.22	158.23	183.58	208.35	231.95	253.99	274.29	292.81	309.59	324.72	338.33

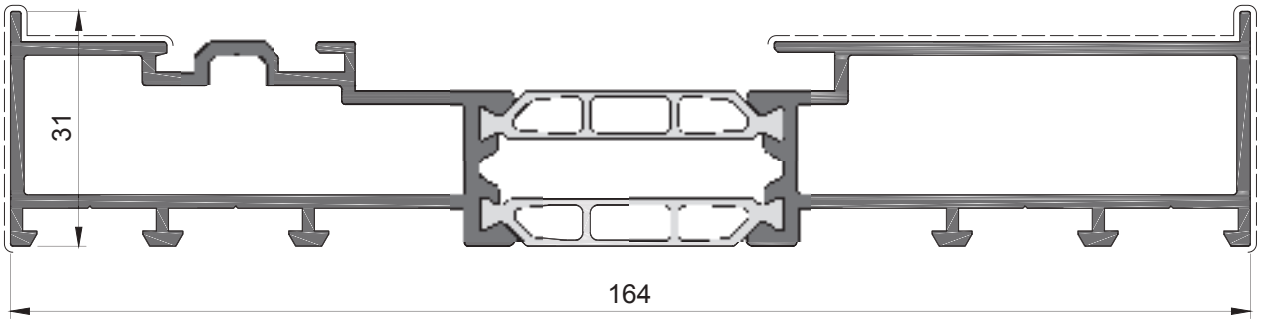
C9K124



dm²/m	61.05	-	-		-	-		-	-			J.2.1
dm²/m	23.04	-	-		-	-		-	-			H.1.6
Iyy cm⁴	39.84	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	73.56	91.94	111.29	130.66	149.37	166.99	183.28	198.14	211.57	223.64	234.45	244.11

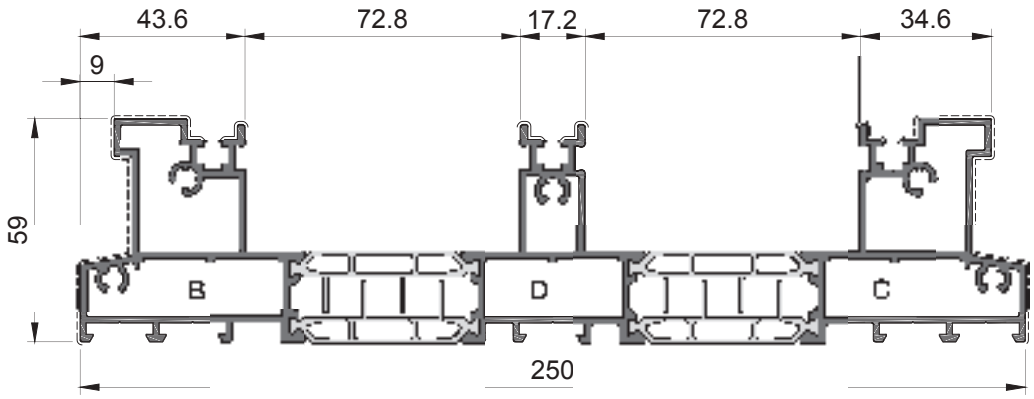
Telaio

C9K121



dm²/m	49.79	-	-		-	-		-	-			J.2.1
dm²/m	15.40	-	-		-	-		-	-			H.1.7
Iyy cm⁴	6.97	-	-		-	-		-	-		m	6.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	55.89	64.77	74.45	84.49	94.55	104.35	113.72	122.54	130.74	138.30	145.23	151.56

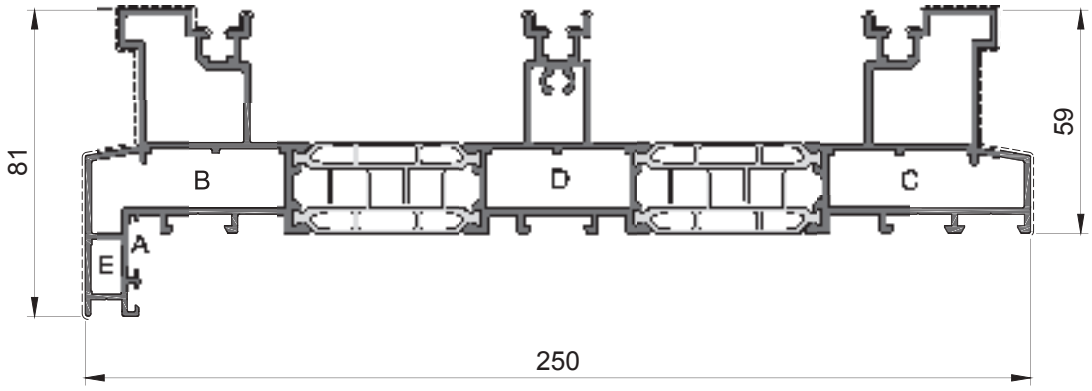
50%



C9K134

dm²/m	101.07	**B**	HV0G05		**C**	HV2H17		**-**	-			J.3.1
dm²/m	25.18	**B**	HV2H17		**D**	HV0G05		**-**	-			H.1.9
Iyy cm⁴	39.84	**C**	HV0G05		**D**	HV2H18		**-**	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	75.80	92.65	110.44	128.33	145.66	162.03	177.21	191.10	203.68	215.02	225.19	234.30

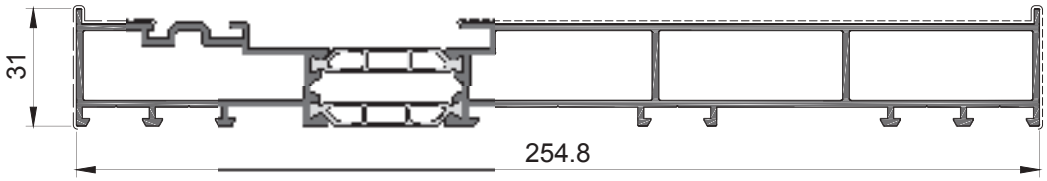
Telaio



C9K035

dm²/m	107.97	**A**	HV4K01		**C**	HV0G05		**D**	HV2H18				J.3.1
dm²/m	27.39	**B**	HV0G05		**C**	HV2H17		**E**	HV1H04				-
Iyy cm⁴	66.68	**B**	HV2H17		**D**	HV0G05		**E**	HV2H01			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	112.1	145.9	184.4	226.5	270.9	316.6	362.6	408.3	452.9	496.3	537.8		577.3

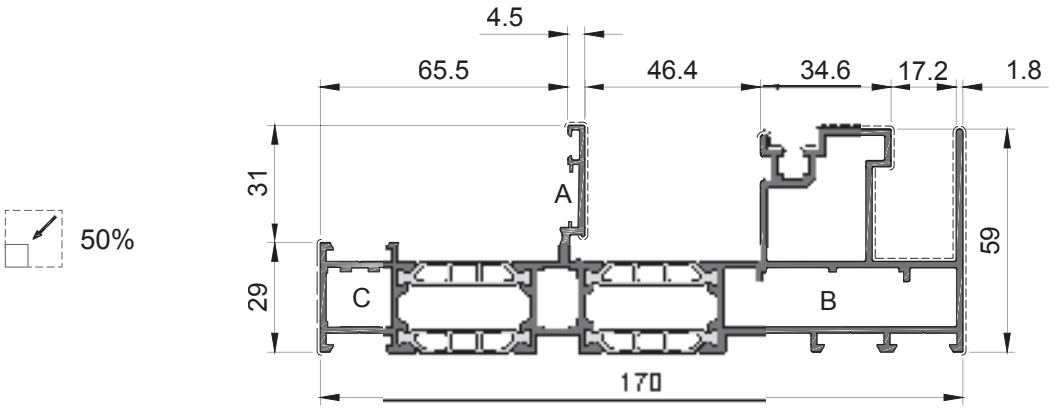
50%



C9K131

dm²/m	70.99	-	-		-	-		-	-				J.3.1
dm²/m	24.53	-	-		-	-		-	-				-
Iyy cm⁴	11.00	-	-		-	-		-	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	291.32	325.97	361.99	397.62	431.62	463.26	492.19	518.33	541.75	562.63	581.19		597.67

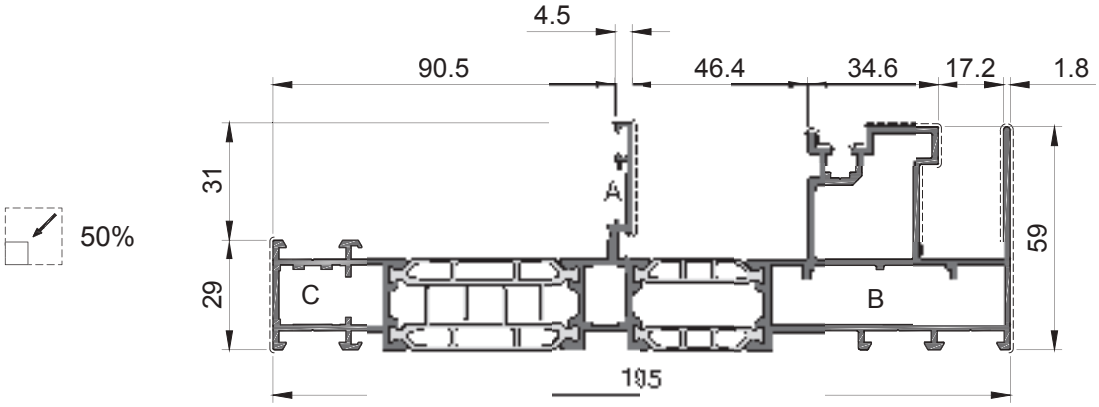
Telaio



50%

C9K028

dm²/m	70.37	**A**	HV4K01		**C**	HV0G06		**-**	-			J.17.2	
dm²/m	25.58	**B**	HV0G05		**C**	HV2H19		**-**	-			H.2.1	
Iyy cm⁴	43.52	**B**	HV2H17		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	27.74	40.26	52.78	65.30	77.82	90.34	102.87	113.08	123.36	133.63	143.91		154.19

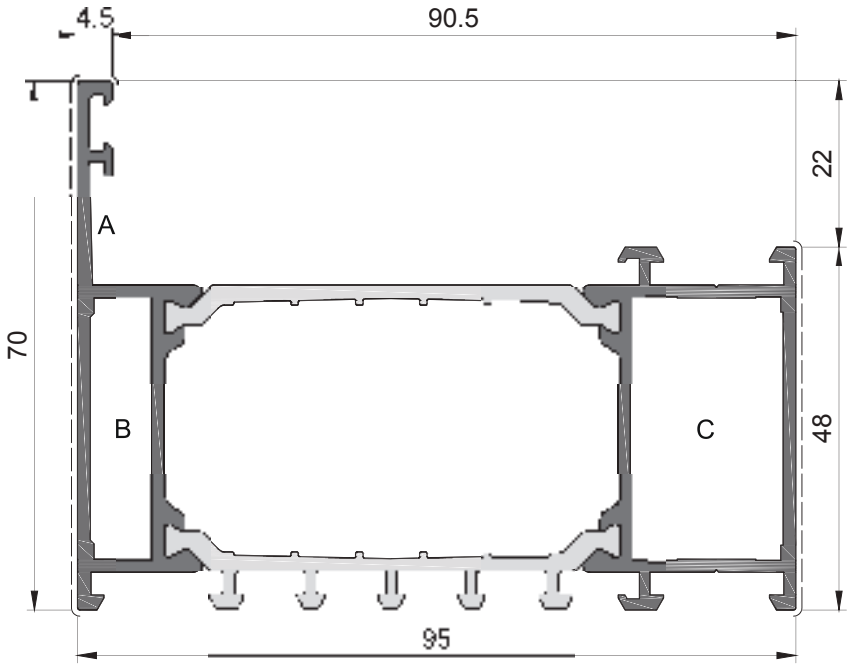


50%

C9K200

dm²/m	74.52	**A**	HV4K01		**C**	HV0G06		**-**	-			J.18.2	
dm²/m	25.58	**B**	HV0G05		**C**	HV2H19		**-**	-			H.3.1	
Iyy cm⁴	30.67	**B**	HV2H17		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	45.06	65.40	85.74	106.08	126.42	146.76	167.10	183.69	200.39	217.08	233.78		250.47

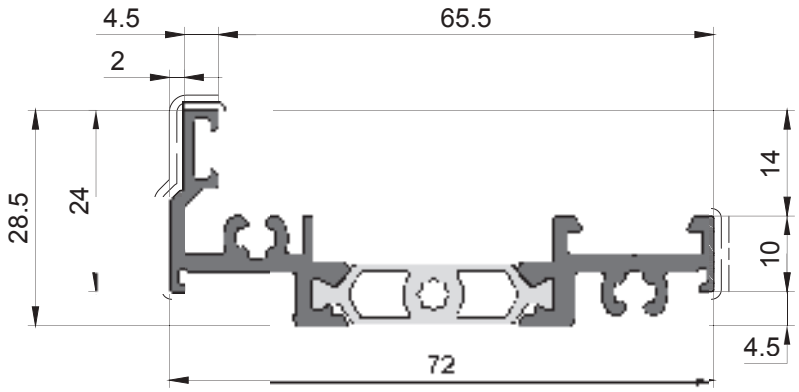
Traverso



C9T210

dm²/m	33.25	**B**	TS9R00		**-**	-		**-**	-			J.18.22	
dm²/m	12.31	**C**	TS2R03		**-**	-		**-**	-			H.3.4	
Iyy cm⁴	16.77	**-**	-		**-**	-		**-**	-			m	6.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	13.12	17.62	22.38	27.16	31.80	36.19	40.26	43.98	47.36	50.41	53.14		55.59

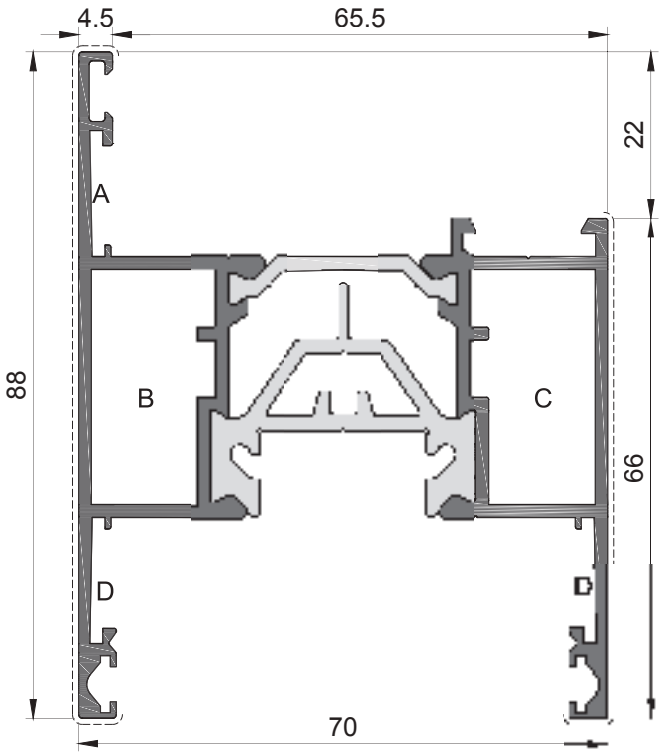
Traverso incontro ridotto



C9T108

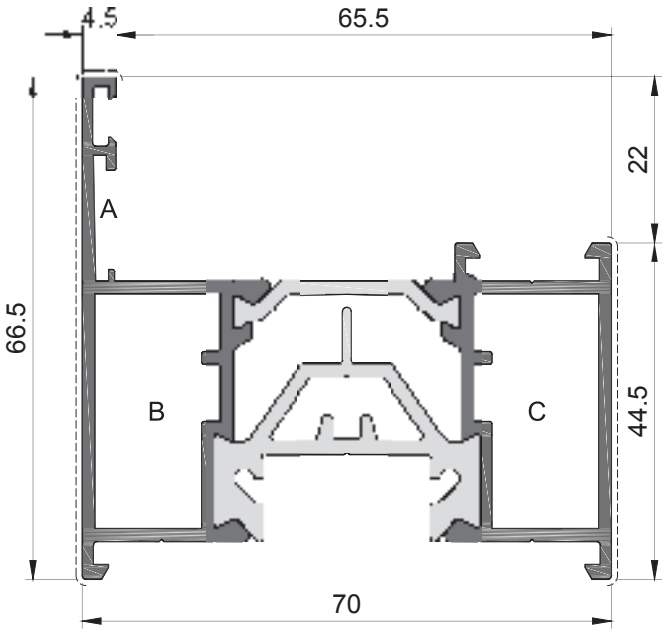
dm²/m	2.87	-	-	-	-	-	-	-	-		J.21.18
dm²/m	0.40	-	-	-	-	-	-	-	-		H.4.5
Iyy cm⁴	0.85	-	-	-	-	-	-	-	-	m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	3.13	3.90	4.74	5.61	6.48	7.34	8.16	8.93	9.65	10.32	10.94	11.49

Anta



C9V101

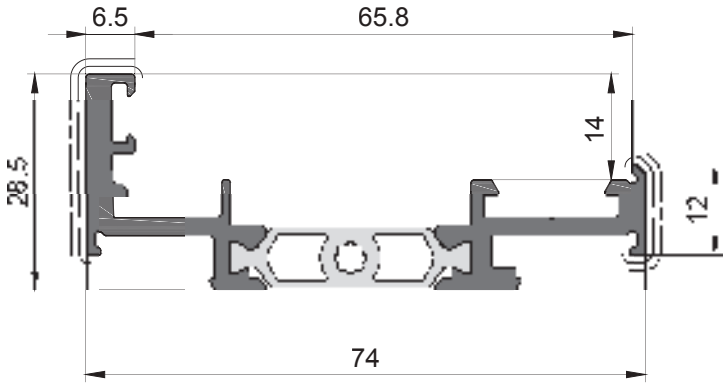
dm²/m	43.97	**A**	HV4K01		**D**	HV4K00		**-**	-			J.6.1	
dm²/m	16.89	**B**	HV2N03		**-**	-		**-**	-			H.1.2	
Iyy cm⁴	25.46	**C**	HV2N03		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	13.54	17.26	20.81	24.05	26.91	29.39	31.52	33.34	34.89	36.22	37.36		38.34



C9V102

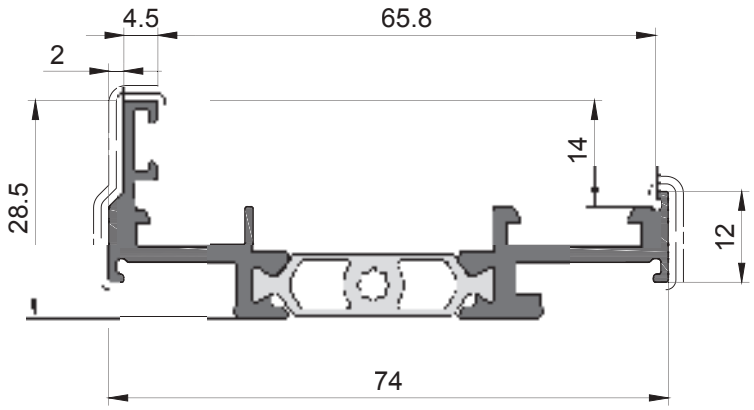
dm²/m	31.04	**A**	HV4K01		**-**	-		**-**	-			J.6.1	
dm²/m	11.63	**B**	HV2N03		**-**	-		**-**	-			H.1.3	
Iyy cm⁴	12.87	**C**	HV2N03		**-**	-		**-**	-			m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	11.68	14.71	17.51	19.99	22.12	23.94	25.46	26.75	27.83	28.74	29.52		30.18

Anta incontro ridotto



C9V107

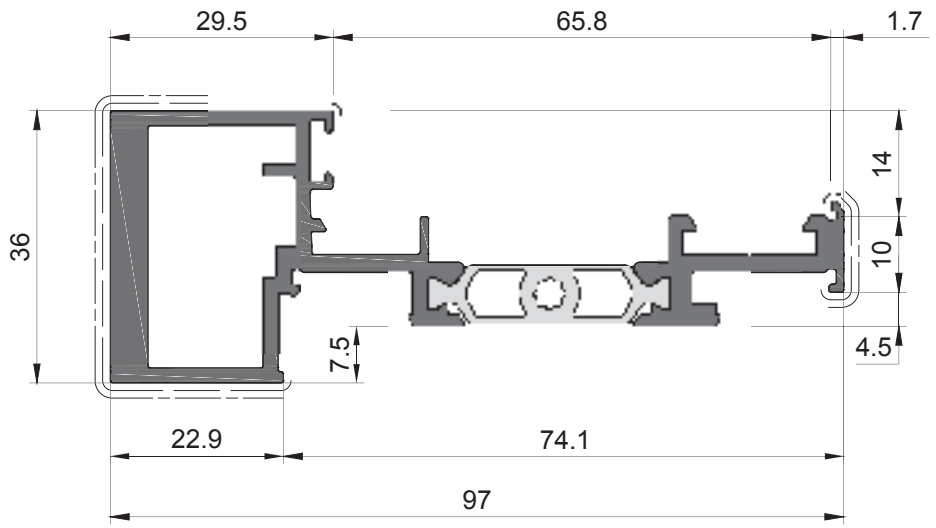
dm²/m	2.57	-			-			-			J.22.6
dm²/m	0.46	-			-		-		-		H.4.3
lyy cm⁴	1.19	-			-		-		-		m 5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	3.82	4.70	5.66	6.67	7.70	8.70	9.67	10.60	11.46	12.26	13.01	13.69



C9V108

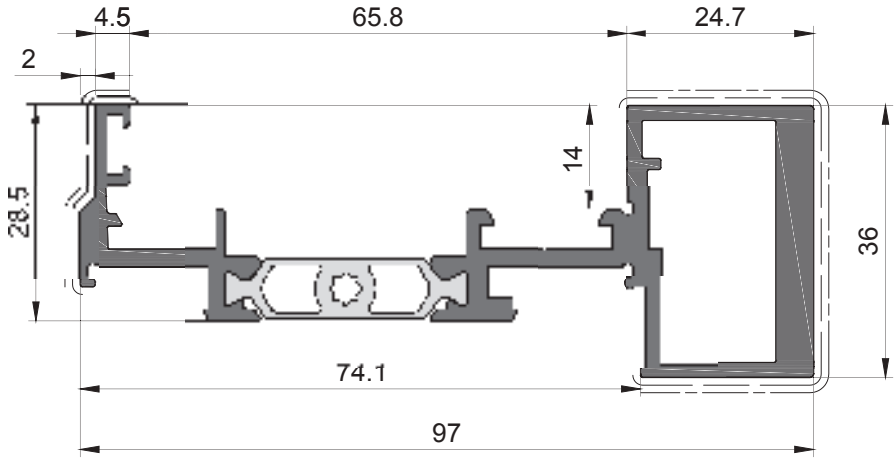
dm²/m	2.57	-			-		-		-		J.22.6
dm²/m	0.44	-			-		-		-		H.4.2
lyy cm⁴	0.89	-			-		-		-		m 5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	3.58	4.40	5.29	6.22	7.15	8.06	8.93	9375	10.52	11.23	11.88	12.47

Anta incontro ridotto



C9V109

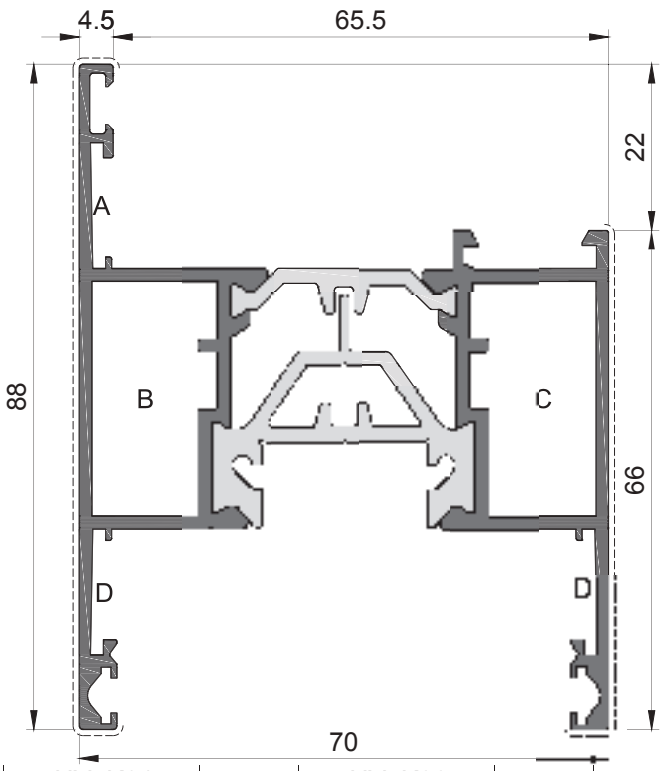
dm²/m	3.28	-	-		-		-		-		J.22.6	
dm²/m	1.04	-	-		-		-		-		H.4.3	
Iyy cm⁴	5.42	-	-		-		-		-		m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	15.78	18.69	21.72	24.74	27.63	30.32	32.80	35.04	37.06	38.86	40.48	41.90



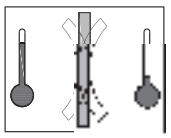
C9V110

dm²/m	3.52	-			-		-		-		J.22.6	
dm²/m	1.13	-			-		-		-		H.4.2	
Iyy cm⁴	5.69	-			-		-		-		m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	18.84	22.01	25.33	28.62	31.79	34.75	37.47	39.94	42.16	44.16	45.93	47.51

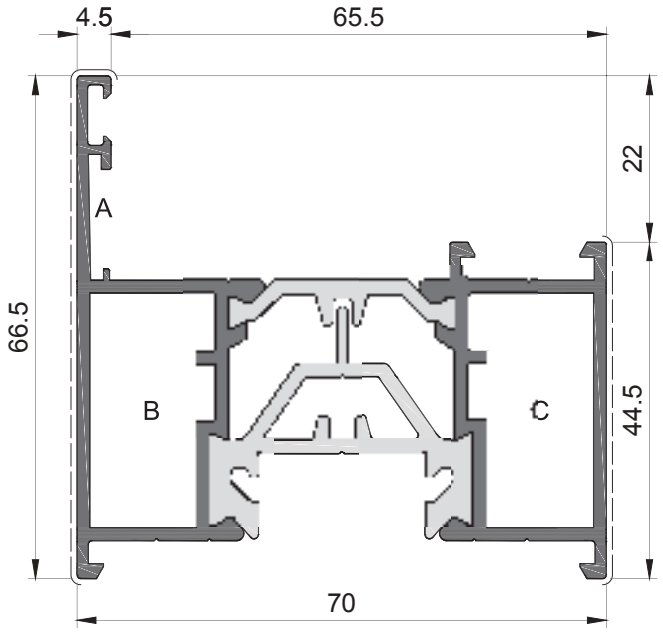
Anta bi-metal



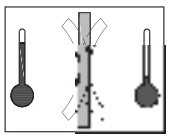
C9V151



dm²/m	43.97	**A**	HV4K01		**D**	HV4K00		**-**		-		J.6.7	
dm²/m	16.89	**B**	HV2N03		**-**	-		**-**		-		-	
Iyy cm⁴	25.46	**C**	HV2N03		**-**	-		**-**		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95		3.95

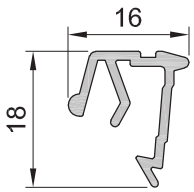


C9V152



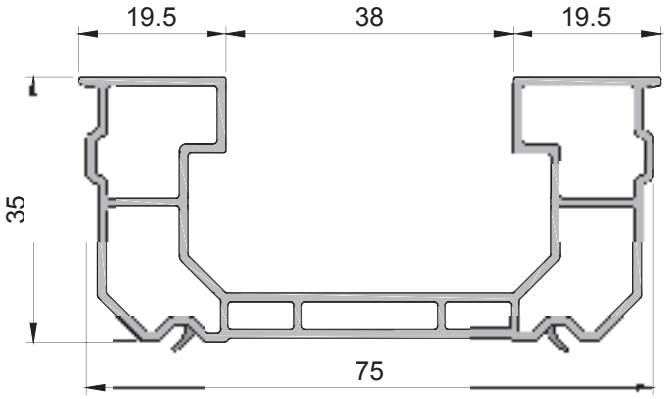
dm²/m	11.63	**B**	HV2N03		**-**	-		**-**		-		H.1.35	
Iyy cm⁴	12.87	**C**	HV2N03		**-**	-		**-**		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**		**3000**
Ixx cm⁴	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39		3.39

Profilati di isolamento



215-008

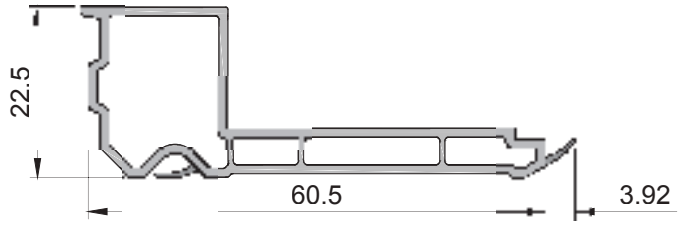
dm²/m	-	-	-		-		-		-			J.10.15
dm²/m	-	-	-		-		-		-			H.1.23
Iyy cm⁴	-	-	-		-		-		-		m	-
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-



KU2028
PVC (nero)

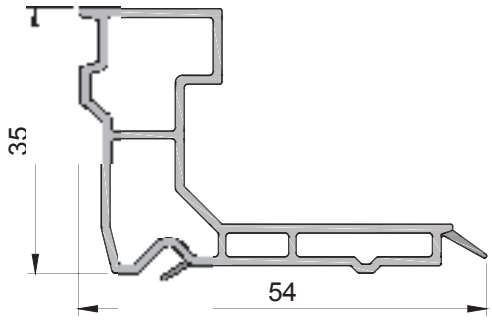
dm²/m	-	-	-		-		-		-			J.1.3
dm²/m	-	-	-		-		-		-			H.1.16
Iyy cm⁴	-	-	-		-		-		-		m	-
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-

Profilati di isolamento



KU2035
PVC (nero)

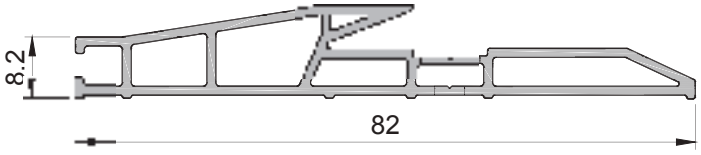
dm²/m	-	-	-		-		-	-				J.2.29
dm²/m	-	-	-		-		-	-				H.1.7
Iyy cm⁴	-	-	-		-		-	-			m	-
mm	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000
Ixx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-



KU2065

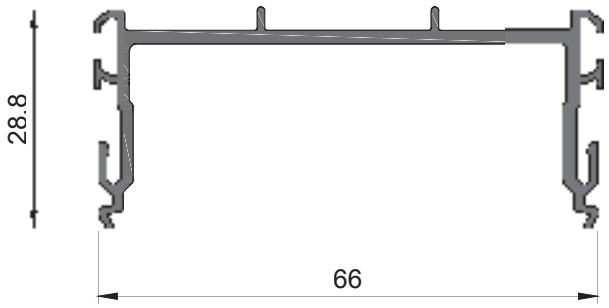
dm²/m	-	-	-		-		-	-				J.18.4
dm²/m	-	-	-		-		-	-				H.3.1
Iyy cm⁴	-	-	-		-		-	-			m	6.5
mm	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000
Ixx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-

Profilati di isolamento



KU2054
PVC (nero)

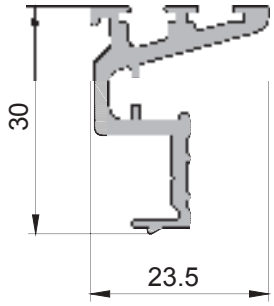
dm²/m	-	-	-		-		-		-		J.6.23	
dm²/m	-	-	-		-		-		-		H.1.3	
lyy cm⁴	-	-	-		-		-		-		m	-
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-



KU2071
C PVC (grigio)

dm²/m	-	-	-		-		-		-		J.6.19	
dm²/m	-	-	-		-		-		-		H.1.12	
lyy cm⁴	-	-	-		-		-		-		m	-
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-

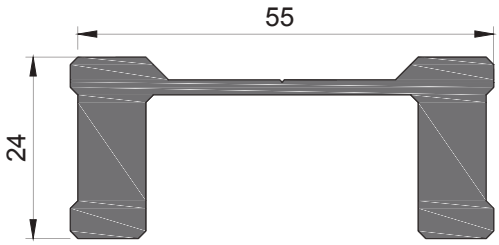
Profilati di isolamento incontro ridotto



KU2068

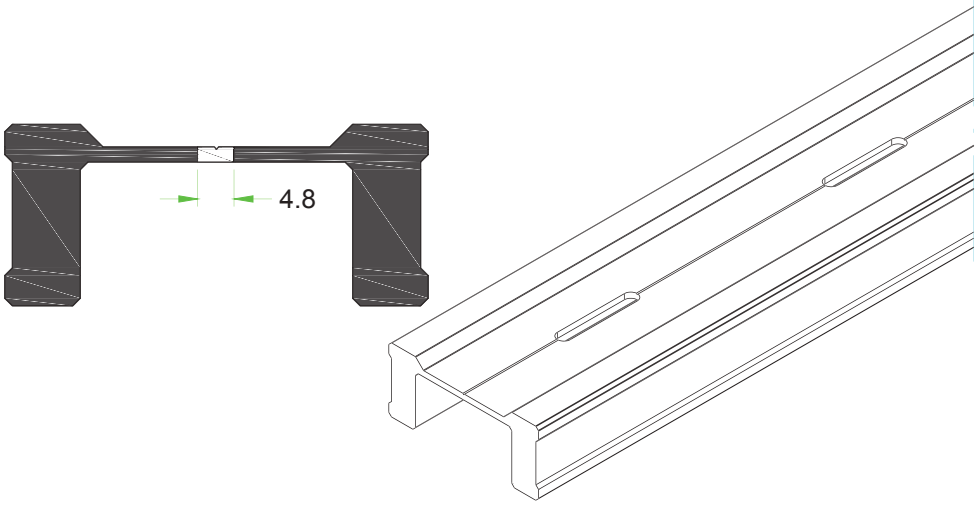
dm²/m	-	-	-		-		-	-				J.21.26	
dm²/m	-	-	-		-		-	-				H.4.1	
Iyy cm⁴	-	-	-		-		-	-			m	5.5	
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**	
Ixx cm⁴	-	-	-	-	-	-	-	-	-	-	-	-	

Rinforzi



C9C004

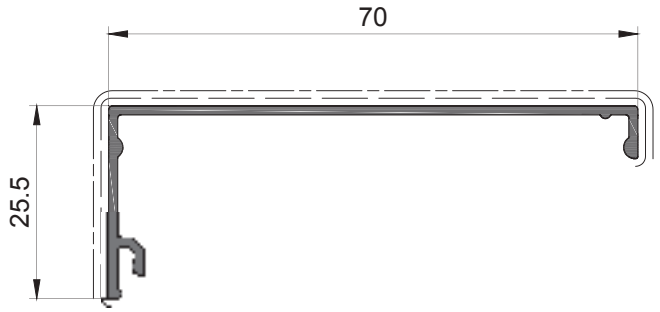
dm²/m	19.77	-	-		-		-		-			J.8.1
dm²/m	0.00	-	-		-		-		-			H.1.33
lyy cm⁴	2.68	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	24.40	-	-	-	-	-	-	-	-	-	-



CO1221

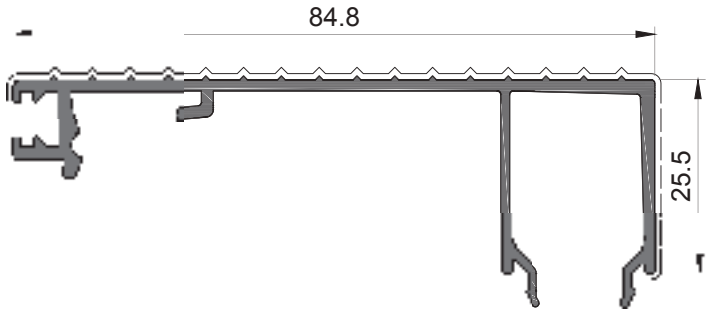
dm²/m	19.77	-	-		-		-		-			J.8.1
dm²/m	0.00	-	-		-		-		-			H.1.33
lyy cm⁴	2.68	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	24.40	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A018

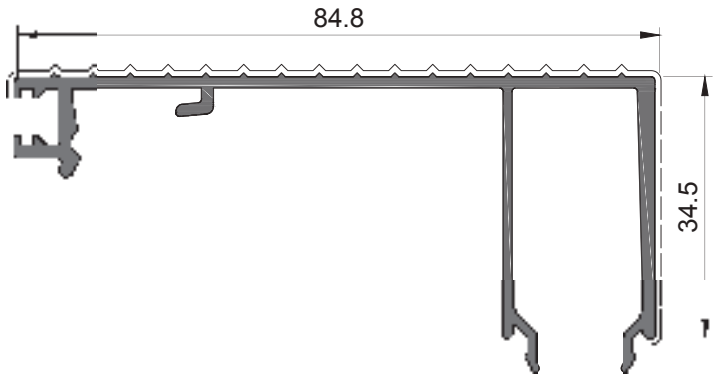
dm²/m	21.5	-	-		-		-		-			J.6.22
dm²/m	10.2	-	-		-		-		-			H.1.13
lyy cm⁴	0.71	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	8.11	-	-	-	-	-	-	-	-	-	-



C9A010

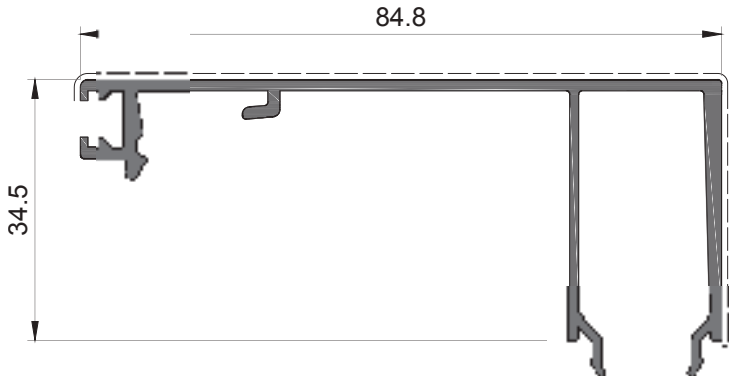
dm²/m	35.83	-	-		-		-		-			J.10.15
dm²/m	11.93	-	-		-		-		-			H.1.23
lyy cm⁴	1.90	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
lxx cm⁴	-	23.41	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A012

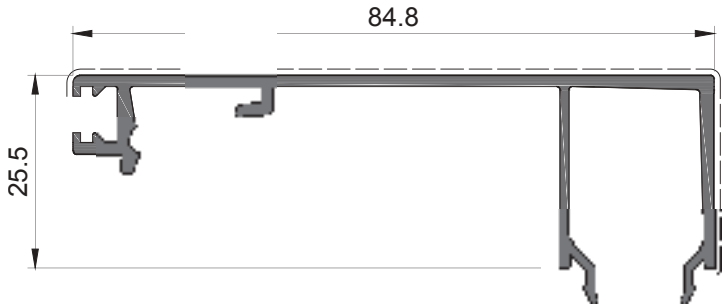
dm²/m	39.38	-	-		-	-		-	-		J.10.12	
dm²/m	12.83	-	-		-	-		-	-		H.1.27	
Iyy cm⁴	3.93	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	26.31	-	-	-	-	-	-	-	-	-	-



C9A022

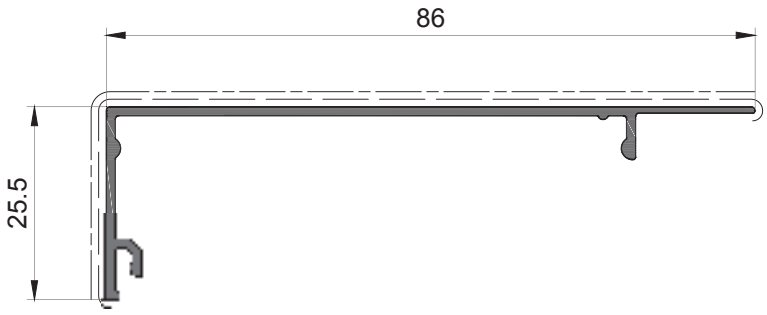
dm²/m	3.87	-	-		-	-		-	-		-	
dm²/m	1.19	-	-		-	-		-	-		-	
Iyy cm⁴	3.89	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	26.07	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A030

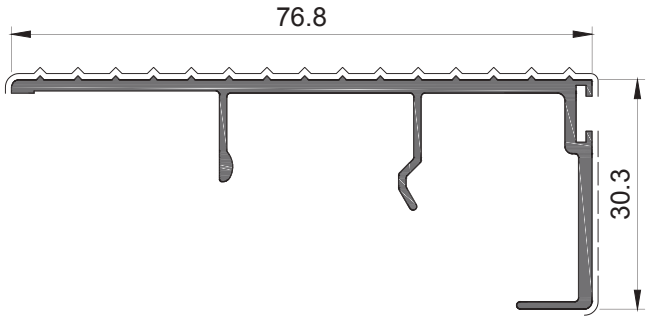
dm²/m	3.52	-	-		-		-		-			-
dm²/m	1.10	-	-		-		-		-			-
Iyy cm⁴	1.88	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	23.18	-	-	-	-	-	-	-	-	-	-



C9A023

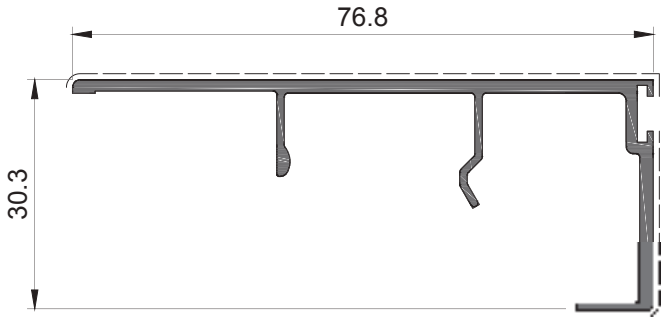
dm²/m	24.7	-	-		-		-		-			J.4.31
dm²/m	11.1	-	-		-		-		-			H.1.19
Iyy cm⁴	0.74	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	11.26	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A020

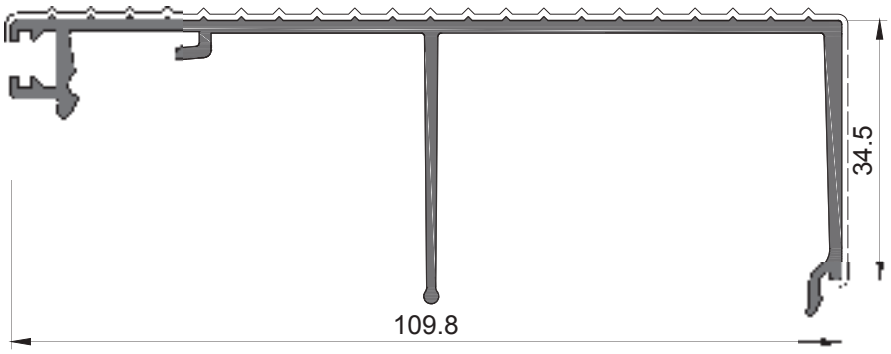
dm²/m	29.81	-	-		-		-		-			J.13.10
dm²/m	11.07	-	-		-		-		-			H.1.17
Iyy cm⁴	1.74	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	12.32	-	-	-	-	-	-	-	-	-	-



C9A040

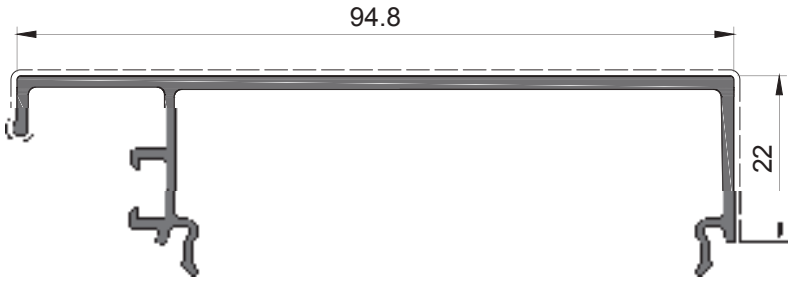
dm²/m	29.0	-	-		-		-		-			-
dm²/m	10.1	-	-		-		-		-			-
Iyy cm⁴	1.73	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	12.50	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A200

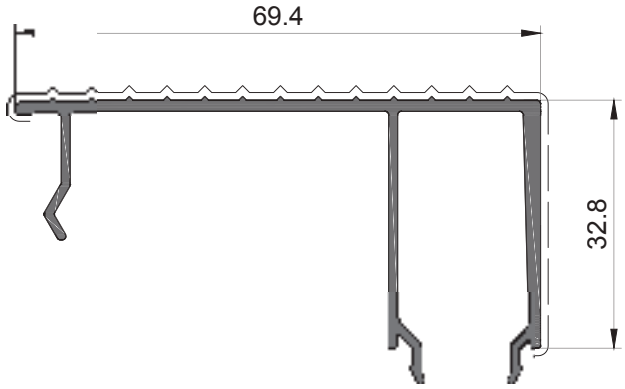
dm²/m	43.53	-	-		-		-		-			J.18.36
dm²/m	15.53	-	-		-		-		-			H.3.2
Iyy cm⁴	3.97	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	48.41	-	-	-	-	-	-	-	-	-	-



C9A202

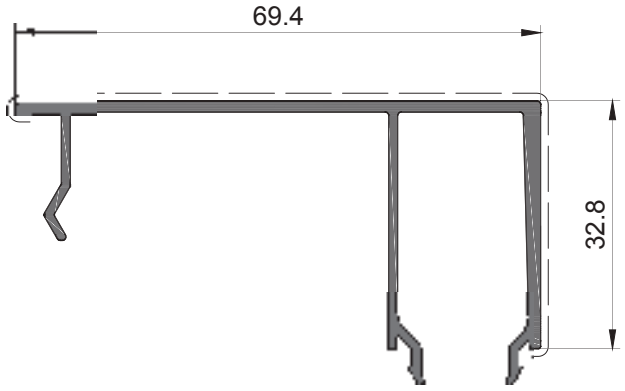
dm²/m	34.44	-	-		-		-		-			J.18.35
dm²/m	12.66	-	-		-		-		-			H.3.4
Iyy cm⁴	1.54	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	26.92	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A112

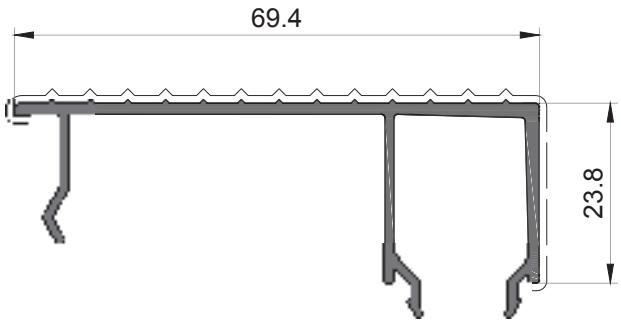
dm²/m	33.4	-	-		-		-		-			-
dm²/m	10.7	-	-		-		-		-			-
Iyy cm⁴	3.24	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	12.64	-	-	-	-	-	-	-	-	-	-



C9A122

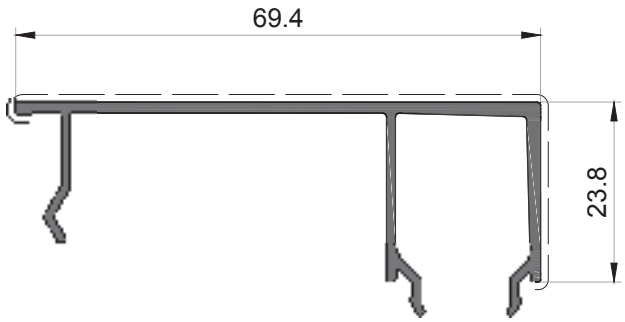
dm²/m	32.9	-	-		-		-		-			-
dm²/m	10.2	-	-		-		-		-			-
Iyy cm⁴	3.21	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	12.50	-	-	-	-	-	-	-	-	-	-

Profilati cartelline



C9A110

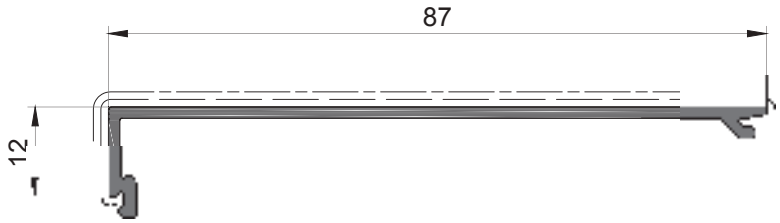
dm²/m	29.9	-	-		-	-		-	-			-
dm²/m	9.8	-	-		-	-		-	-			-
Iyy cm⁴	1.56	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	11.26	-	-	-	-	-	-	-	-	-	-



C9A130

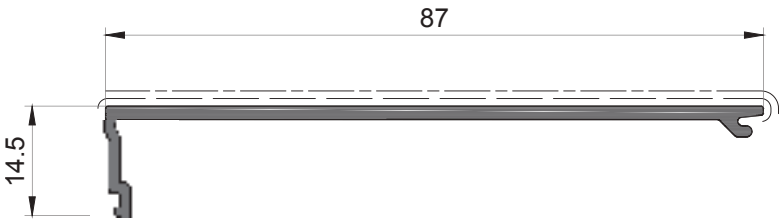
dm²/m	29.3	-	-		-	-		-	-			-
dm²/m	9.3	-	-		-	-		-	-			-
Iyy cm⁴	1.54	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	11.13	-	-	-	-	-	-	-	-	-	-

Profilati cartelline incontro ridotto



C9A016

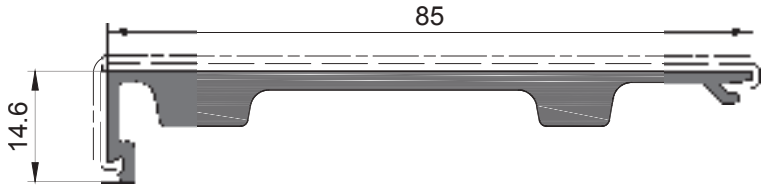
dm²/m	2.14	-	-		-		-		-			J.22.16
dm²/m	0.99	-	-		-		-		-			H.4.1
Iyy cm⁴	0.17	-	-		-		-		-		m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	13.14	-	-	-	-	-	-	-	-	-	-



C9A026

dm²/m	2.11	-	-		-		-		-			-
dm²/m	0.88	-	-		-		-		-			-
Iyy cm⁴	0.14	-	-		-		-		-		m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	13.92	-	-	-	-	-	-	-	-	-	-

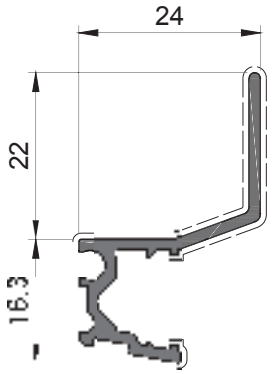
Profilati cartelline incontro ridotto



C9A027

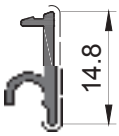
dm²/m	2.24	-	-		-		-		-			J.21.27
dm²/m	0.96	-	-		-		-		-			H.4.5
Iyy cm⁴	0.24	-	-		-		-		-		m	5.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	20.73	-	-	-	-	-	-	-	-	-	-

Profilati gocciolatoi



C9A004

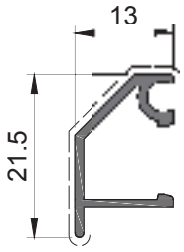
dm²/m	14.64	-	-		-	-		-	-		J.10.4	
dm²/m	7.87	-	-		-	-		-	-		H.1.16	
Iyy cm⁴	1.08	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.80	-	-	-	-	-	-	-	-	-	-



C9A005

dm²/m	5.05	-	-		-	-		-	-		J.10.4	
dm²/m	1.59	-	-		-	-		-	-		H.1.1	
Iyy cm⁴	0.04	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.01	-	-	-	-	-	-	-	-	-	-

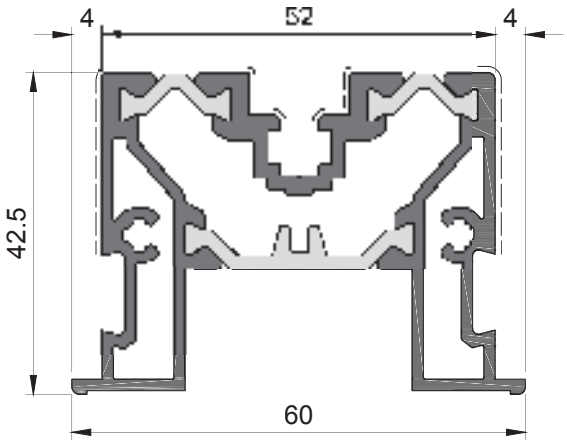
Profilati gocciolatoi



C9A003

dm²/m	9.83	-	-		-		-		-			J.10.2
dm²/m	4.58	-	-		-		-		-			H.1.16
Iyy cm⁴	0.25	-	-		-		-		-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	0.11	-	-	-	-	-	-	-	-	-	-

Profilati guida

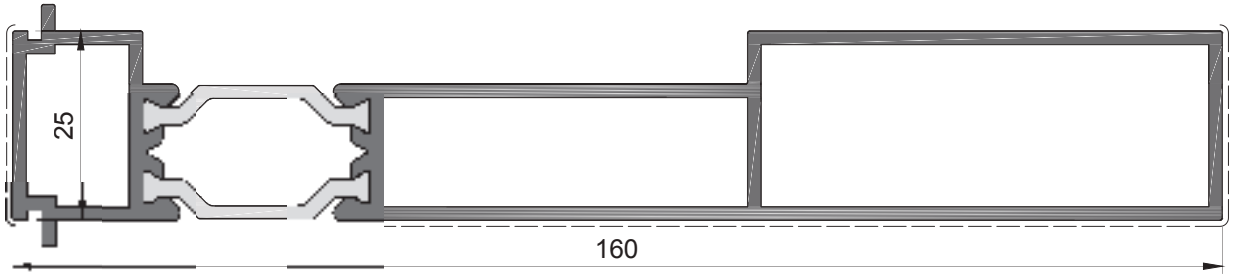


C9C002

dm²/m	27.96	-	-		-	-		-	-			J.14.4
dm²/m	9.77	-	-		-	-		-	-			H.1.15
Iyy cm⁴	6.07	-	-		-	-		-	-		m	6.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	3.75	5.03	6.23	7.54	8.66	9.68	10.58	11.37	12.06	12.66	13.19	13.65

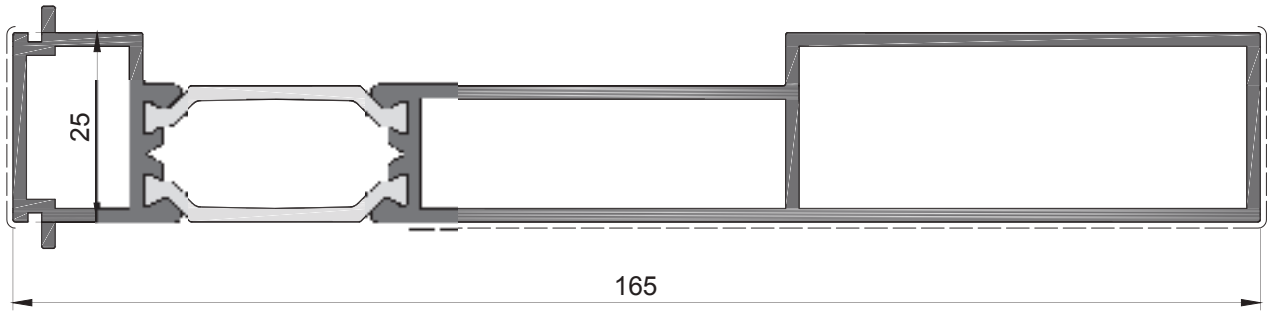
Profilati di accoppiamento

Z9C048



dm²/m	37.95	-	-		-		-		-			-
dm²/m	16.30	-	-		-		-		-			-
Iyy cm⁴	6.43	-	-		-		-		-		m	6.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	101.21	111.64	121.45	130.25	137.93	144.53	150.13	154.89	158.92	162.35	165.27	167.77

Z9C049

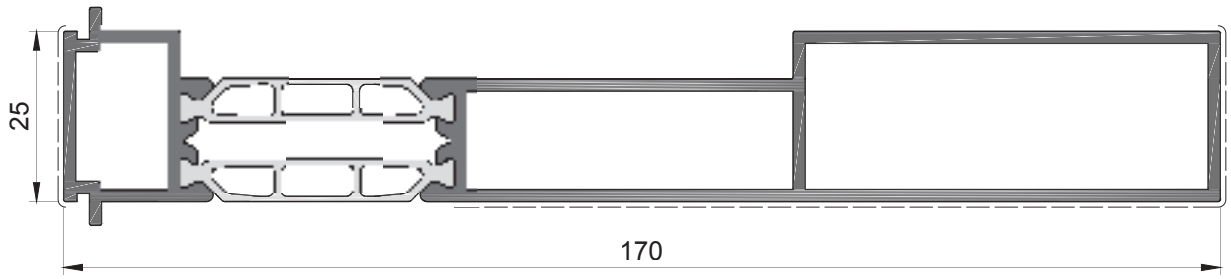


dm²/m	37.95	-	-		-		-		-			-
dm²/m	16.30	-	-		-		-		-			-
Iyy cm⁴	6.43	-	-		-		-		-		m	6.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	104.32	115.92	126.83	136.62	145.16	152.49	158.73	164.02	168.51	172.32	175.57	178.35

Profilati di accoppiamento

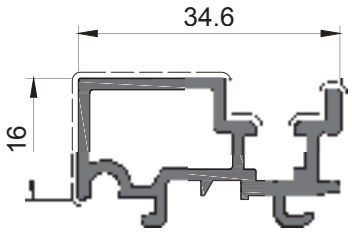
90%

Z9C050



dm²/m	37.95	-	-		-		-		-			-
dm²/m	16.30	-	-		-		-		-			-
Iyy cm⁴	6.43	-	-		-		-		-		m	6.5
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	92.42	100.98	109.96	118.91	127.53	135.60	143.04	149.81	155.90	161.36	166.24	170.59

Profilati complementari



C9A100

dm²/m	17.11	-	-		-	-		-	-			J.2.29
dm²/m	5.59	-	-		-	-		-	-			H.1.8
Iyy cm⁴	0.59	-	-		-	-		-	-		m	7.0
mm	**800**	**1000**	**1200**	**1400**	**1600**	**1800**	**2000**	**2200**	**2400**	**2600**	**2800**	**3000**
Ixx cm⁴	-	2.25	-	-	-	-	-	-	-	-	-	-

Momenti di inerzia

	Ixx (cm⁴)											
	LUNGHEZZA [mm]											
	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000
C9C002	3.75	5.03	6.23	7.54	8.66	9.68	10.58	11.37	12.06	12.66	13.19	13.65
C9K014	25.68	37.27	48.87	60.46	72.05	83.65	95.24	104.70	114.21	123.76	133.24	142.76
C9K017	112.84	125.63	138.04	149.50	159.75	168.75	176.55	183.28	189.07	194.04	198.33	202.03
C9K018	133.06	147.06	160.69	173.32	184.66	194.64	203.32	210.82	217.28	222.85	227.64	231.79
C9K024	69.68	86.94	104.93	122.74	139.78	155.65	170.20	183.35	195.15	205.68	215.06	223.39
C9K025	77.07	96.00	115.90	135.82	155.05	173.14	189.85	205.09	218.86	231.23	242.29	252.18
C9K026	89.46	109.67	130.96	152.28	172.88	192.28	210.22	226.60	241.40	254.41	266.63	277.28
C9K027	109.73	133.22	158.23	183.58	208.35	231.95	253.99	274.29	292.81	309.59	324.72	338.33
C9K028	27.74	40.26	52.78	65.30	77.82	90.34	102.87	113.08	123.36	133.63	143.91	154.19
C9K035	112.1	145.9	184.4	226.5	270.9	316.6	362.6	408.3	452.9	496.3	537.8	577.3
C9K121	55.89	64.77	74.45	84.49	94.55	104.35	113.72	122.54	130.74	138.30	145.23	151.56
C9K124	73.56	91.94	111.29	130.66	149.37	166.99	183.28	198.14	211.57	223.64	234.45	244.11
C9K131	291.32	325.97	361.99	397.62	431.62	463.26	492.19	518.33	541.75	562.63	581.19	597.67
C9K134	75.80	92.65	110.44	128.33	145.66	162.03	177.21	191.10	203.68	215.02	225.19	234.30
C9K200	45.06	65.40	85.74	106.08	126.42	146.76	167.10	183.69	200.39	217.08	233.78	250.47
C9V101	13.54	17.26	20.81	24.05	26.91	29.39	31.52	33.34	34.89	36.22	37.36	38.34
C9V102	11.68	14.71	17.51	19.99	22.12	23.94	25.46	26.75	27.83	28.74	29.52	30.18
C9V107	3.82	4.70	5.66	6.67	7.70	8.70	9.67	10.60	11.46	12.26	13.01	13.69
C9V108	3.58	4.40	5.29	6.22	7.15	8.06	8.93	9.75	10.52	11.23	11.88	12.47
C9V109	15.78	18.69	21.72	24.74	27.63	30.32	32.80	35.04	37.06	38.86	40.48	41.90
C9V110	18.84	22.01	25.33	28.62	31.79	34.75	37.47	39.94	42.16	44.16	45.93	47.51
C9V151	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95	3.95
C9V152	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39
C9T108	3.13	3.90	4.74	5.61	6.48	7.34	8.16	8.93	9.65	10.32	10.94	11.49
C9T210	13.12	17.62	22.38	27.16	31.80	36.19	40.26	43.98	47.36	50.41	53.14	55.59
Z9C048	101.21	111.64	121.45	130.25	137.93	144.53	150.13	154.89	158.92	162.35	165.27	167.77
Z9C049	104.32	115.92	126.83	136.62	145.16	152.49	158.73	164.02	168.51	172.32	175.57	178.35
Z9C050	92.42	100.98	109.96	118.91	127.53	135.60	143.04	149.81	155.90	161.36	166.24	170.59

Profilati vari

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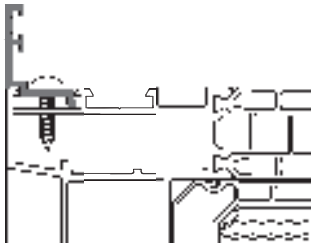
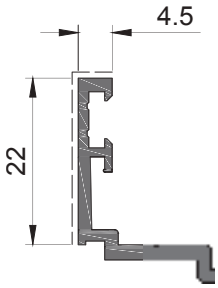
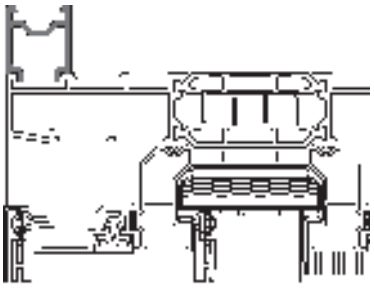
Profilati di finitura



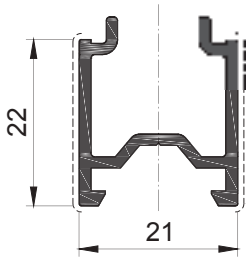
(dm²/m)	10.9		
(dm²/m)	2.65		
Ixx (cm⁴)	0.27		
Iyy (cm⁴)	0.59		
-		m	6.0



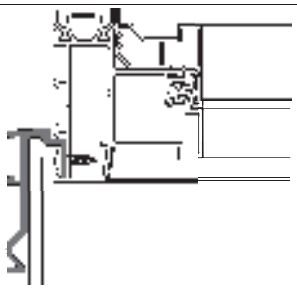
Z9A016



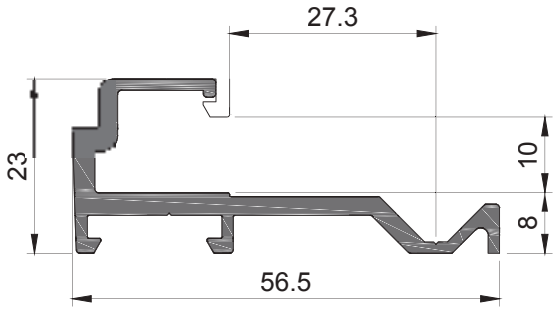
(dm²/m)	16.25		
(dm²/m)	4.47		
Ixx (cm⁴)	0.87		
Iyy (cm⁴)	0.64		
-		m	6.5



Z9A905

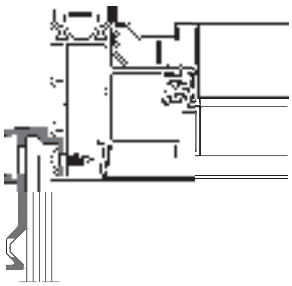


(dm²/m)	21.91		
(dm²/m)	0		
Ixx (cm⁴)	7.36		
Iyy (cm⁴)	0.98		
-		m	6.5

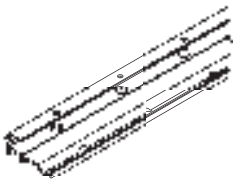


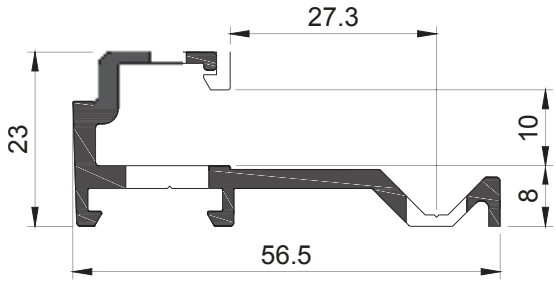
Z9A066

Profilati di finitura

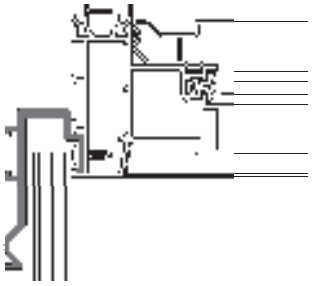


(dm²/m)	21.95		
(dm²/m)	0		
Ixx (cm⁴)	7.36		
Iyy (cm⁴)	0.98		
-		m	6.5

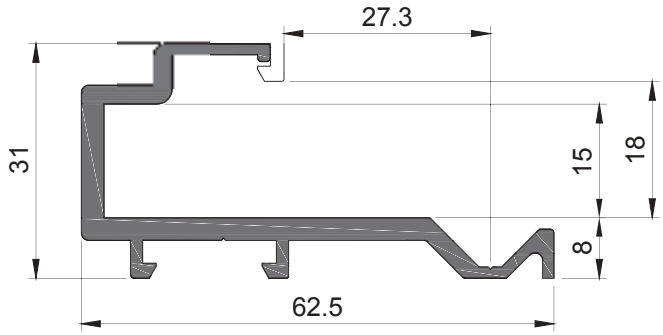




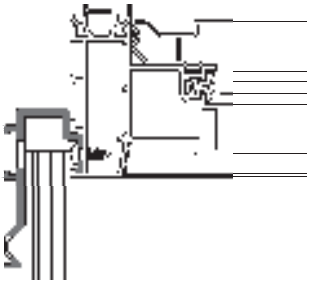
CO3001



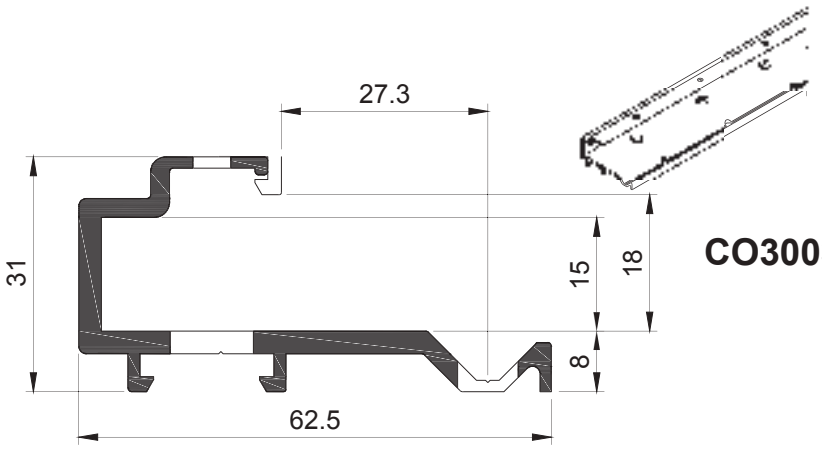
(dm²/m)	25.97		
(dm²/m)	0		
Ixx (cm⁴)	10.8		
Iyy (cm⁴)	2.62		
-		m	6.5



Z9A069

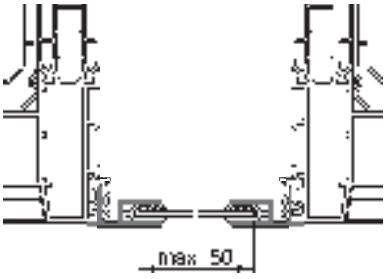


(dm²/m)	25.97		
(dm²/m)	0		
Ixx (cm⁴)	10.8		
Iyy (cm⁴)	2.62		
-		m	6.5

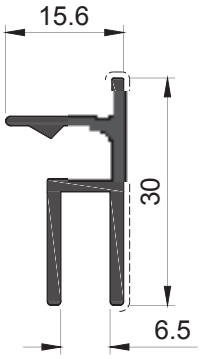


CO3003

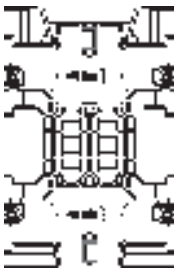
Profilati di finitura



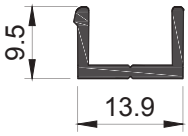
(dm²/m)	13.86		
(dm²/m)	3.19		
Ixx (cm⁴)	0.21		
Iyy (cm⁴)	0.78		
-		m	6.0



Z9C005

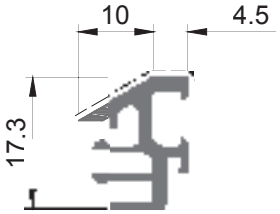


(dm²/m)	6.24		
(dm²/m)	0		
Ixx (cm⁴)	0.13		
Iyy (cm⁴)	0.04		
-		m	6.0



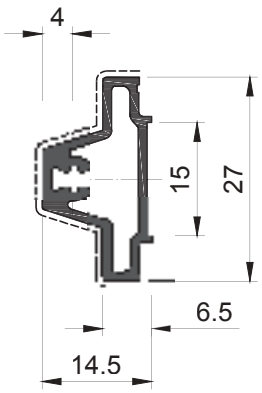
Z9C030

(dm²/m)	11.81		
(dm²/m)	1.63		
Ixx (cm⁴)	0.08		
Iyy (cm⁴)	0.20		
-		m	6.5



Z9A030

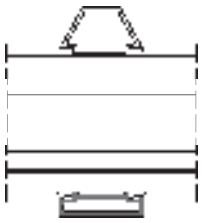
Profilati di finitura



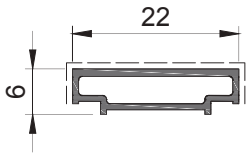
Z9A525

(dm²/m)	8.01		
(dm²/m)	4.80		
Ixx (cm⁴)	0.21		
Iyy (cm⁴)	0.55		
-		m	6.5

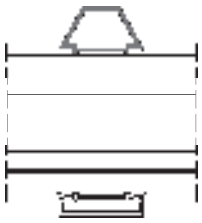
Profilati di design



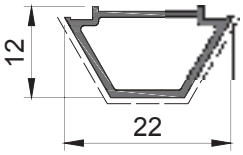
(dm²/m)	5.84		
(dm²/m)	3.12		
Ixx (cm⁴)	0.23		
Iyy (cm⁴)	0.02		
-		m	5.0



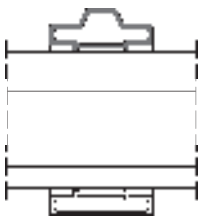
Z9A001



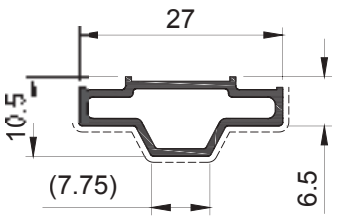
(dm²/m)	6.14		
(dm²/m)	3.42		
Ixx (cm⁴)	0.2		
Iyy (cm⁴)	0.09		
-		m	6.0



Z9A002

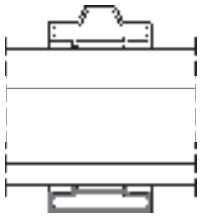


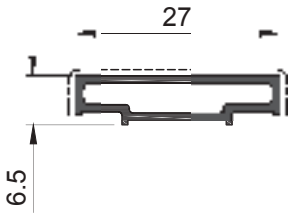
(dm²/m)	7.31		
(dm²/m)	4.13		
Ixx (cm⁴)	0.86		
Iyy (cm⁴)	0.11		
-		m	6.5



Z9A521

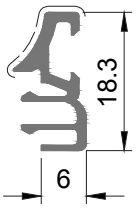
Profilati di design





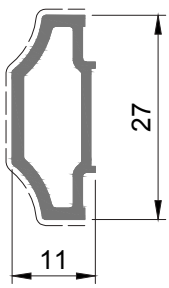
Z9A511

(dm²/m)	6.85		
(dm²/m)	3.68		
Ixx (cm⁴)	0.83		
Iyy (cm⁴)	0.04		
-		m	6.5



Z9A526

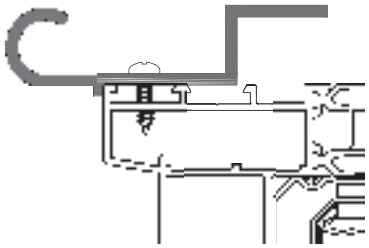
(dm²/m)	9.74		
(dm²/m)	1.39		
Ixx (cm⁴)	0.03		
Iyy (cm⁴)	0.16		
		m	6.5



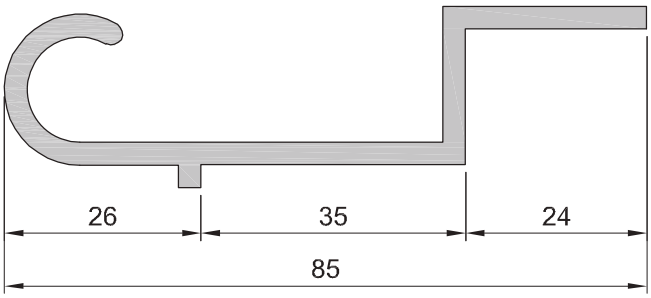
Z9A527

(dm²/m)	7.21		
(dm²/m)	4.04		
Ixx (cm⁴)	0.11		
Iyy (cm⁴)	0.62		
		m	6.5

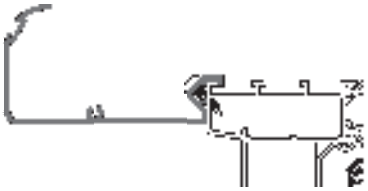
Guide per avvolgibili



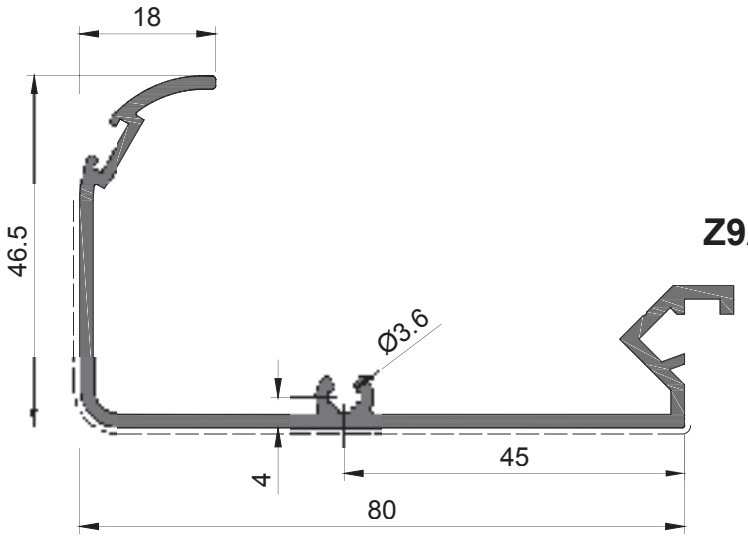
(dm²/m)	-		
(dm²/m)	-		
Ixx (cm⁴)	-		
Iyy (cm⁴)	-		
-		m	6.0



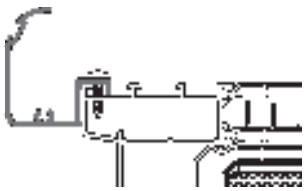
012
PVC



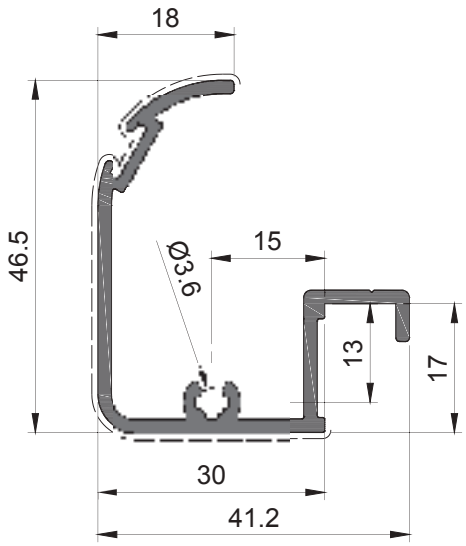
(dm²/m)	36.74		
(dm²/m)	10.80		
Ixx (cm⁴)	6.56		
Iyy (cm⁴)	29.50		
-		m	6.5



Z9A068

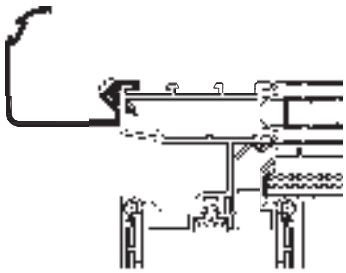


(dm²/m)	21.31		
(dm²/m)	7.32		
Ixx (cm⁴)	1.60		
Iyy (cm⁴)	2.85		
-		m	6.5

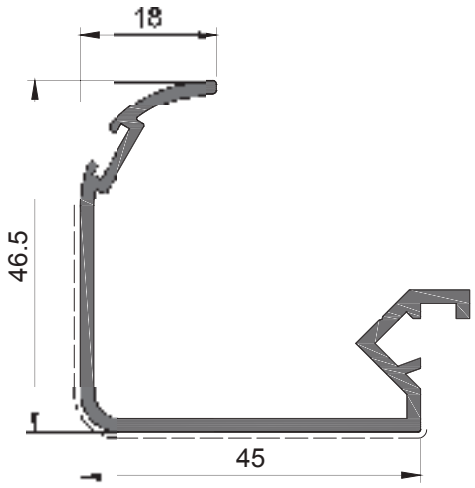


Z9A075

Guide per avvolgibili

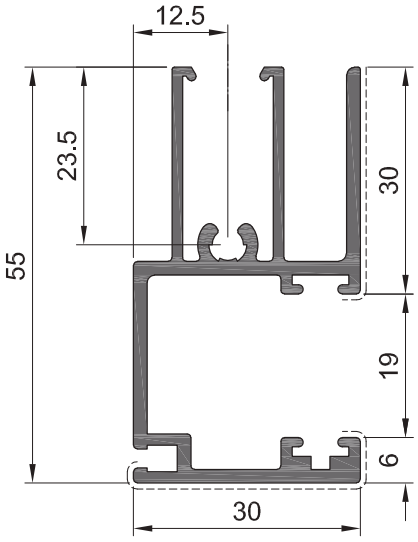


(dm²/m)	27.87		
(dm²/m)	7.30		
Ixx (cm⁴)	7.63		
Iyy (cm⁴)	5.39		
-		m	6.5

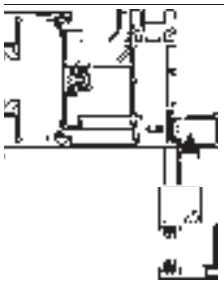


Z9A171

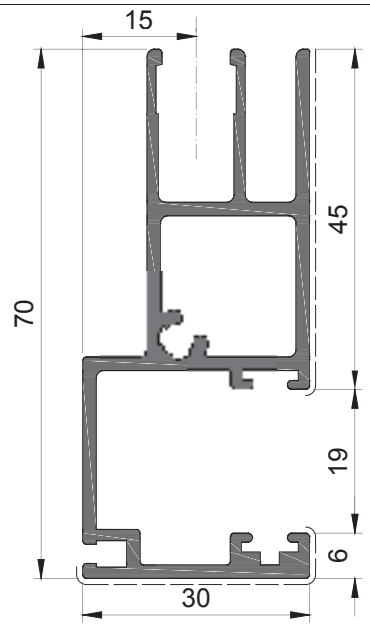
(dm²/m)	40.33		
(dm²/m)	6.67		
Ixx (cm⁴)	3.48		
Iyy (cm⁴)	10.05		
-		m	6.5



Z9A162

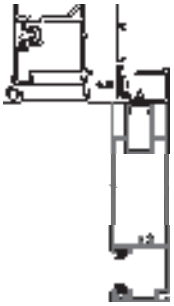


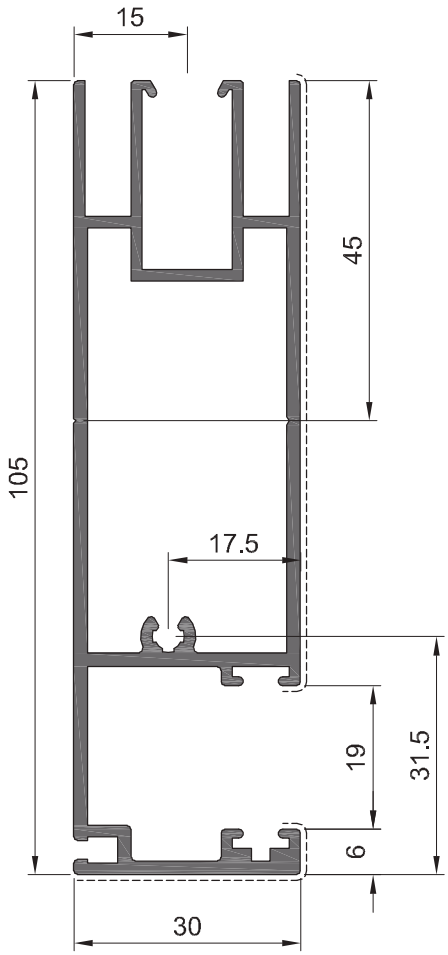
(dm²/m)	38.30		
(dm²/m)	8.18		
Ixx (cm⁴)	3.99		
Iyy (cm⁴)	18.78		
-		m	6.0



Z9A170

Guide per avvolgibili

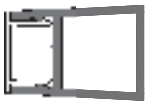


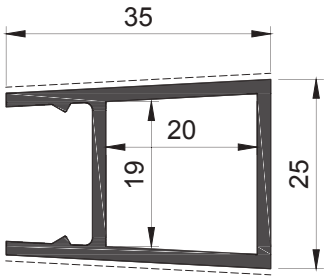


Z9A168

(dm²/m)	50.46		
(dm²/m)	11.98		
Ixx (cm⁴)	7.92		
Iyy (cm⁴)	66.99		
-		m	6.5

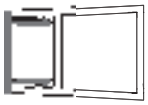
Profilati di rinforzo

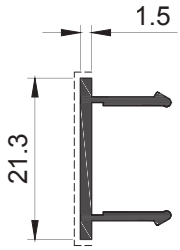




Z9C009

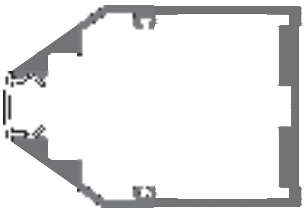
(dm²/m)	14.12		
(dm²/m)	7.01		
Ixx (cm⁴)	2.38		
Iyy (cm⁴)	1.72		
-		m	6.5

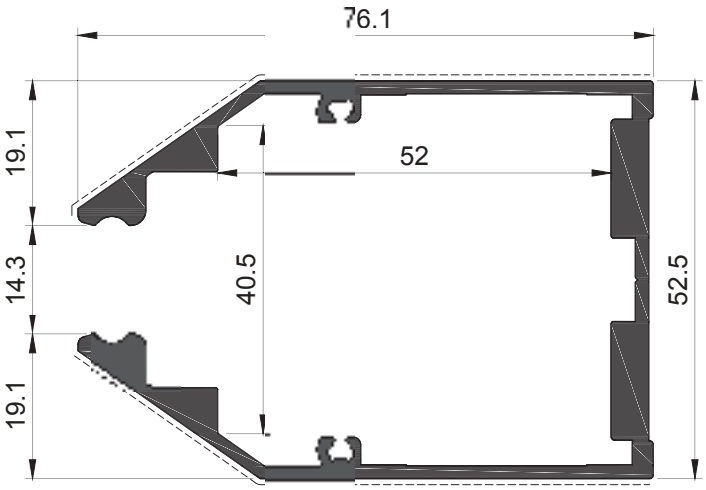




Z9C010

(dm²/m)	8.83		
(dm²/m)	2.37		
Ixx (cm⁴)	0.08		
Iyy (cm⁴)	0.27		
-		m	6.5

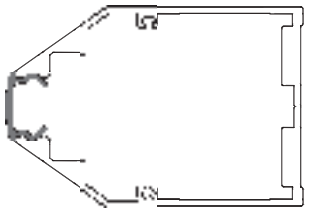


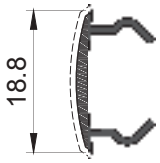


Z9C011

(dm²/m)	48.53		
(dm²/m)	16.27		
Ixx (cm⁴)	43.7		
Iyy (cm⁴)	22.11		
-		m	6.5

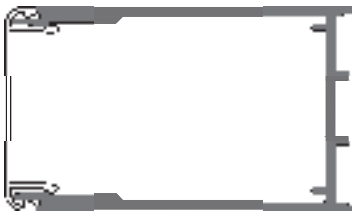
Profilati di rinforzo

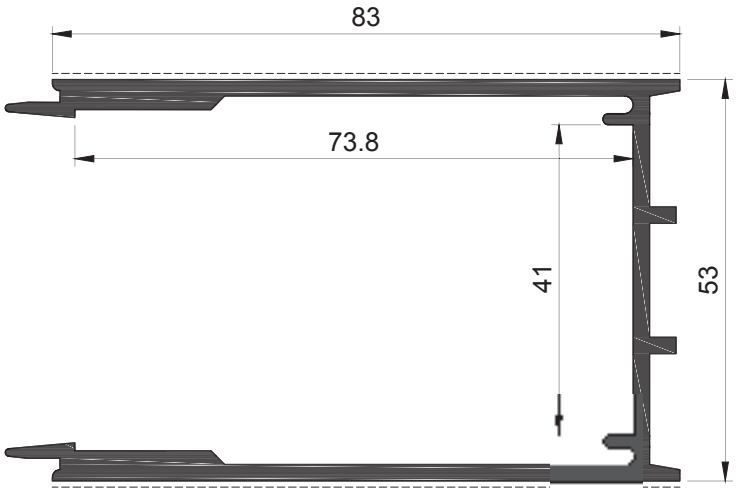




Z9C012

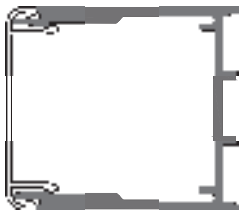
(dm²/m)	7.56		
(dm²/m)	1.99		
Ixx (cm⁴)	0.15		
Iyy (cm⁴)	0.04		
-		m	6.5

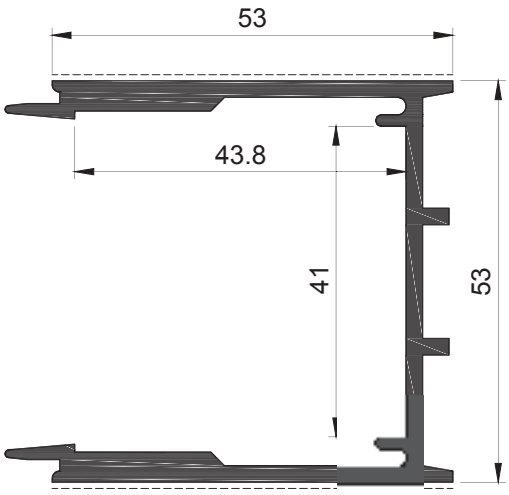




Z9C013

(dm²/m)	49.36		
(dm²/m)	16.6		
Ixx (cm⁴)	49.51		
Iyy (cm⁴)	31.51		
-		m	6.5

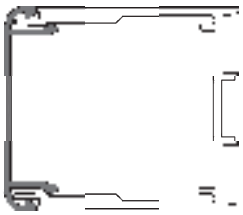


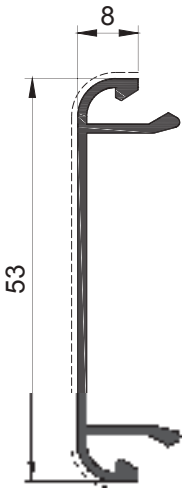


Z9C014

(dm²/m)	37.47		
(dm²/m)	10.6		
Ixx (cm⁴)	14.57		
Iyy (cm⁴)	22.14		
-		m	6.5

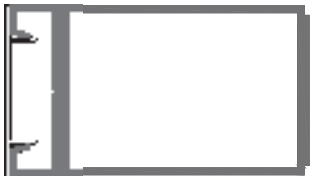
Profilati di rinforzo

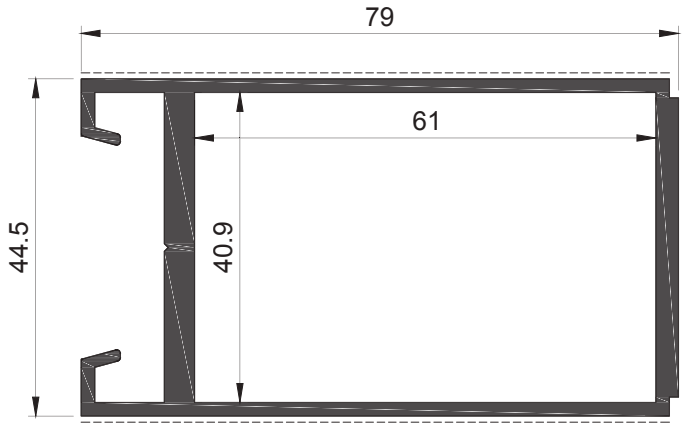




Z9C015

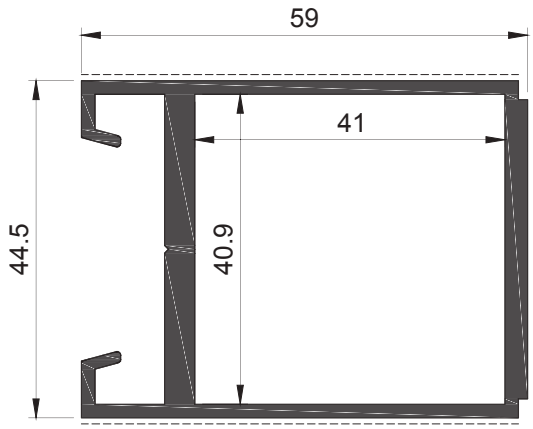
(dm²/m)	18.16		
(dm²/m)	6.46		
Ixx (cm⁴)	0.16		
Iyy (cm⁴)	4		
-		m	6.5





Z9C016

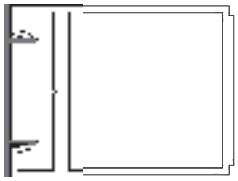
(dm²/m)	30.63		
(dm²/m)	15.56		
Ixx (cm⁴)	47.42		
Iyy (cm⁴)	17.58		
-		m	6.5

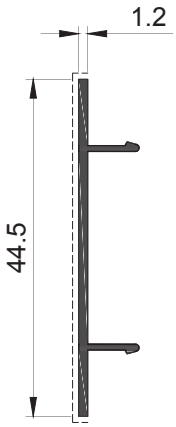


Z9C017

(dm²/m)	26.63		
(dm²/m)	11.56		
Ixx (cm⁴)	22.18		
Iyy (cm⁴)	14.29		
-		m	6.5

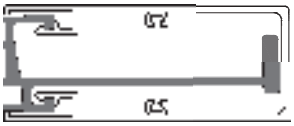
Profilati di rinforzo

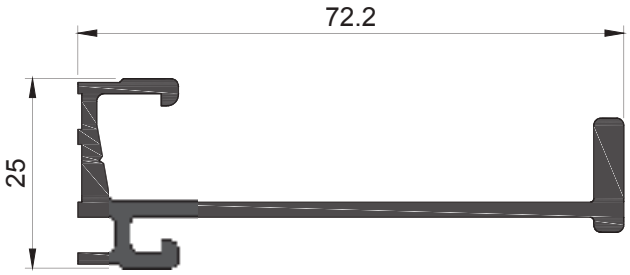




Z9C018

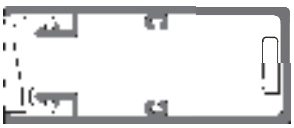
(dm²/m)	11.87		
(dm²/m)	4.69		
Ixx (cm⁴)	0.02		
Iyy (cm⁴)	1.08		
-		m	6.5

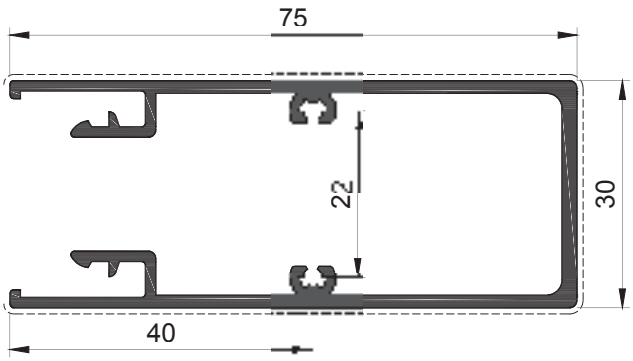




Z9C020

(dm²/m)	26.47		
(dm²/m)	0		
Ixx (cm⁴)	21.54		
Iyy (cm⁴)	1.12		
-		m	6.5

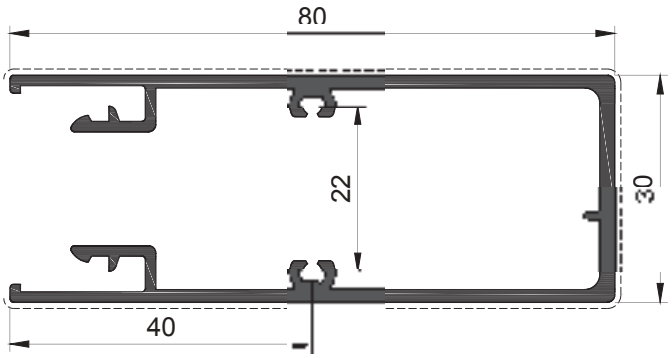




Z9C021

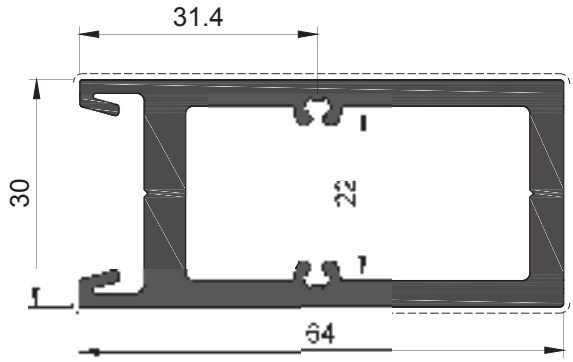
(dm²/m)	45.81		
(dm²/m)	17.97		
Ixx (cm⁴)	20.88		
Iyy (cm⁴)	6.09		
-		m	6.5

Profilati di rinforzo



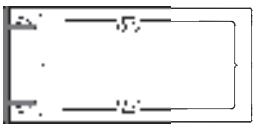
Z9C022

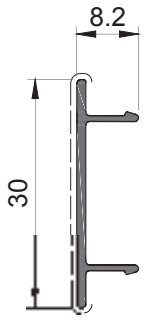
(dm²/m)	47.84		
(dm²/m)	18.97		
Ixx (cm⁴)	25.18		
Iyy (cm⁴)	6.44		
-		m	6.5



Z9C046

(dm²/m)	22.43		
(dm²/m)	12.89		
Ixx (cm⁴)	29.17		
Iyy (cm⁴)	8.85		
-		m	6.5



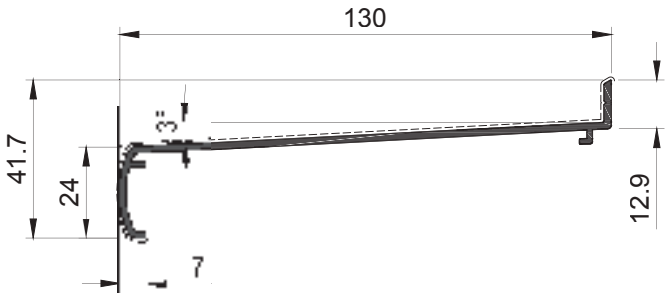


Z9A110

(dm²/m)	8.83		
(dm²/m)	3.23		
Ixx (cm⁴)	0.38		
Iyy (cm⁴)	0.02		
-		m	6.5

Davanzale

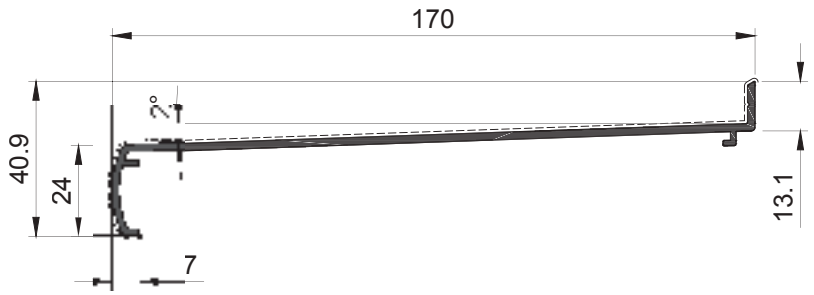
50%



(dm²/m)	34.8		
(dm²/m)	16.63		
Ixx (cm⁴)	62.09		
Iyy (cm⁴)	1.62		
-		m	6.5

Z9D220

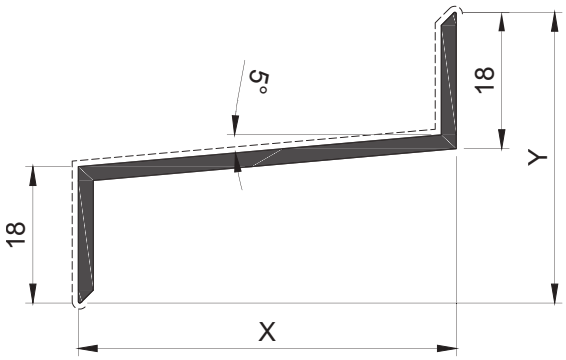
50%



(dm²/m)	42.8		
(dm²/m)	20.62		
Ixx (cm⁴)	132.3		
Iyy (cm⁴)	1.58		
-		m	6.5

Z9D221

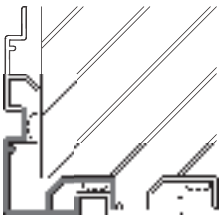
Davanzale

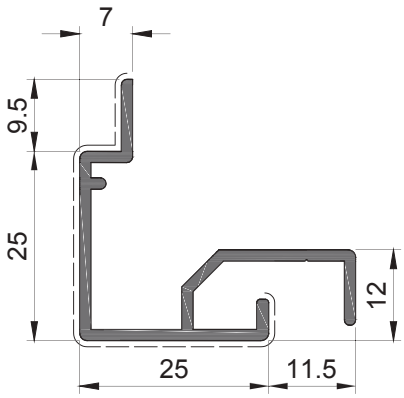


m	6

Nr	X (mm)	Y (mm)	(dm²/m)	(dm²/m)	Ixx (cm⁴)	Iyy (cm⁴)
Z9D002	70	40.1	20.67	10.38	12.84	1
Z9D003	80	41	22.67	11.38	17.91	1.09
Z9D004	90	41.9	24.68	12.39	24.09	1.18
Z9D005	110	43.6	28.7	14.4	40.17	1.4
Z9D006	130	45.1	32.64	16.37	68.87	1.82
Z9D007	150	46.6	36.58	18.34	110.36	2.34
Z9D008	165	47.9	44.14	19.84	149.96	3.07
Z9D009	180	49	47.17	21.31	206.88	3.76
Z9D010	205	50.9	52.02	23.78	318.32	4.92

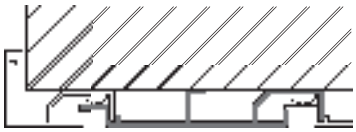
Profilati di rivestimento

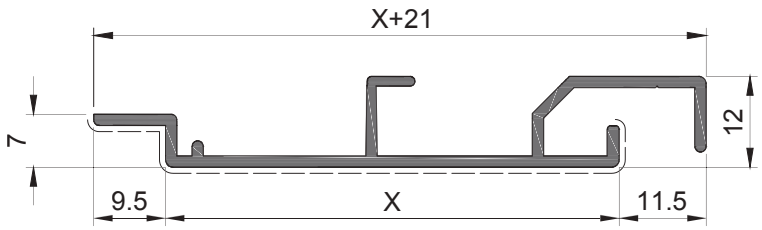




Z9A077

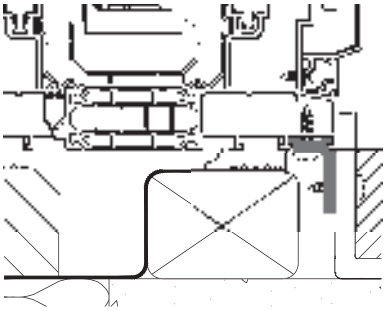
(dm²/m)	21.39		
(dm²/m)	7.07		
Ixx (cm⁴)	2.23		
Iyy (cm⁴)	1.35		
-		m	6.5

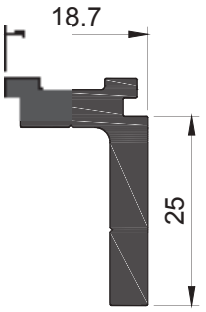




m	6.5					
Nr	X (mm)	Y (mm)	(dm²/m)	(dm²/m)	Ixx (cm⁴)	Iyy (cm⁴)
Z9A078	25		16.73	4.61	2.03	0.21
Z9A079	50		21.73	7.11	7.31	0.27
Z9A080	60		26.72	8.04	0.34	10.88
Z9A081	100		34.68	11.93	0.41	34.09
Z9A082	150		47.73	17.04	91.82	0.53

Profilato di ancoraggio





Z9C008

(dm²/m)	10.23		
(dm²/m)	0.00		
Ixx (cm⁴)	0.50		
Iyy (cm⁴)	1.67		
-		m	6.5

Vetratura

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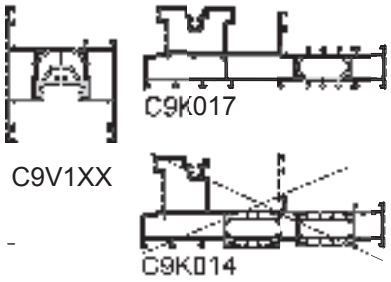
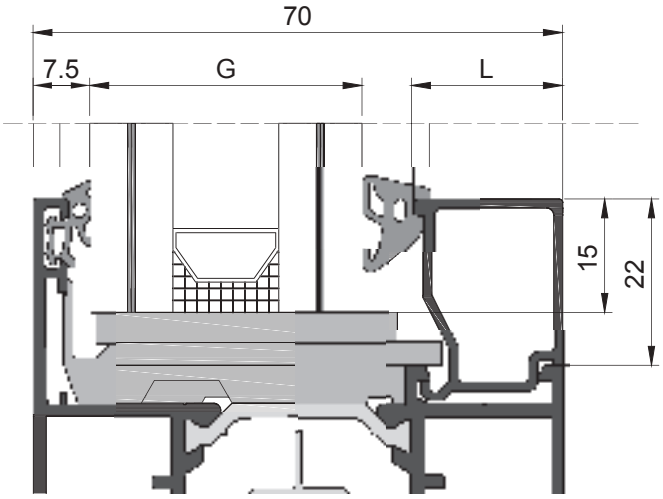
AVVISO IMPORTANTE

- Lo spessore del vetro dipende da:
  * pressione dinamica base del vento
  * caratteristiche della vetratura, sue dimensioni e applicazioni
  * applicazione
  * posizione
- Il vetro e la sua installazione devono essere conformi alle direttive vigenti e le specifiche del produttore autorizzato (vetro isolante deve avere una licenza tecnica)
- Prima della installazione del vetro verificarne lo spessore, le dimensioni e la geometria dei volumi con le direttive e specifiche.

Tabella vetratura - 22 mm fermavetro

VETRATURA CON 210055

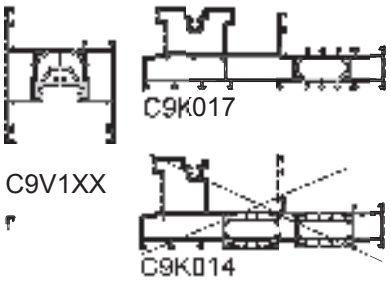


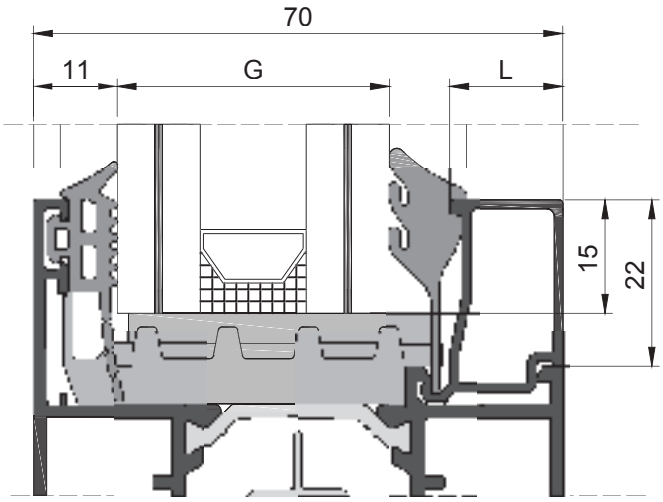


G (mm)	71R520	71R521	L (mm)	STANDARD			TUBOLARE		
	4 - 6 mm	6 - 8 mm		CLASSICO	FUTURO	RUSTICO	CLASSICO	FUTURO	RUSTICO
23		•	32.5	GC0332			GC2332		
24		•	32.5	GC0332			GC2332		
25	•		32.5	GC0332			GC2332		
26		•	30	GC0330	GF5330	GR5330	GC2330		GR2330
27	•		30	GC0330	GF5330	GR5330	GC2330		GR2330
28		•	27.5	GC0327			GC2327		GR2327
29		•	27.5	GC0327			GC2327		GR2327
30	•		27.5	GC0327			GC2327		GR2327
31		•	25	GC0325	GF5325	GR5325	GC2325		
32	•		25	GC0325	GF5325	GR5325	GC2325		
33		•	22.5	GC0322			GC2322		
34		•	22.5	GC0322			GC2322		
35	•		22.5	GC0322			GC2322		
36		•	20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
37	•		20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
38		•	17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
39		•	17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
40	•		17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
41		•	15	GC0315	GF5315	GR5315	GC2315		
42	•		15	GC0315	GF5315	GR5315	GC2315		
43		•	12.5	GC0312	GF5312	GR5312	GC2312		
44		•	12.5	GC0312	GF5312	GR5312	GC2312		
45	•		12.5	GC0312	GF5312	GR5312	GC2312		
46		•	10	GC0310			GC2310		
47	•		10	GC0310			GC2310		
48		•	7.5	GC0307					
49		•	7.5	GC0307					
50	•		7.5	GC0307					
51			7,5	GC0307					
52		•	3	GC0303					
53		•	3	GC0303					

Tabella vetratura - 22 mm fermavetro

VETRATURA CON RU0004

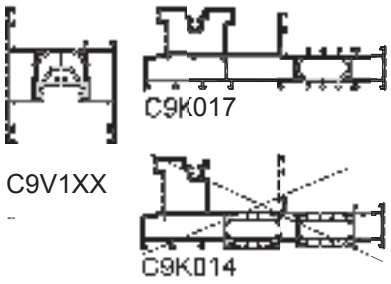


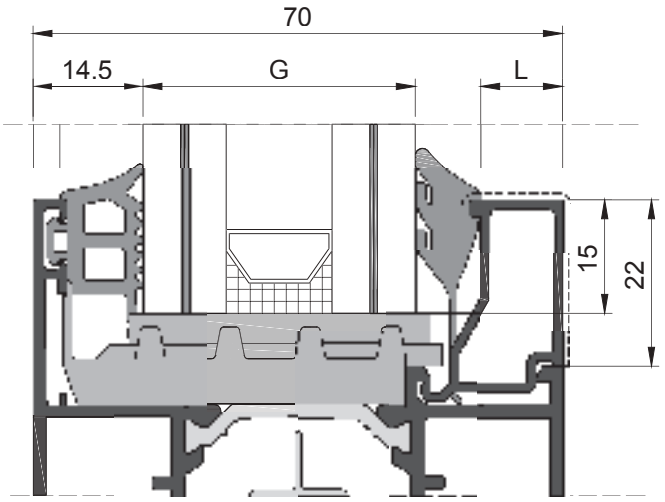


G (mm)	39R506	39R507	39R508	L (mm)	STANDARD			TUBOLARE		
	4 - 6 mm	6 - 7.5 mm	7.5 - 9 mm		CLASSICO	FUTURO	RUSTICO	CLASSICO	FUTURO	RUSTICO
23		•		30	GC0330	GF5330	GR5330	GC2330		GR2330
24			•	27.5	GC0327			GC2327		GR2327
25		•		27.5	GC0327			GC2327		GR2327
26	•			27.5	GC0327			GC2327		GR2327
27		•		25	GC0325	GF5325	GR5325	GC2325		
28		•		25	GC0325	GF5325	GR5325	GC2325		
29			•	22.5	GC0322			GC2322		
30		•		22.5	GC0322			GC2322		
31	•			22.5	GC0322			GC2322		
32		•		20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
33		•		20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
34			•	17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
35		•		17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
36	•			17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
37		•		15	GC0315	GF5315	GR5315	GC2315		
38		•		15	GC0315	GF5315	GR5315	GC2315		
39			•	12.5	GC0312	GF5312	GR5312	GC2312		
40		•		12.5	GC0312	GF5312	GR5312	GC2312		
41	•			12.5	GC0312	GF5312	GR5312	GC2312		
42		•		10	GC0310			GC2310		
43		•		10	GC0310			GC2310		
44			•	7.5	GC0307					
45		•		7.5	GC0307					
46	•			7.5	GC0307					
47	•			7.5	GC0307					
48			•	3	GC0303					
49		•		3	GC0303					
50		•		3	GC0303					

Tabella vetratura - 22 mm fermavetro

VETRATURA CON RU0002

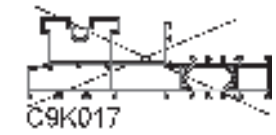




G (mm)	39R506	39R507	39R508	L (mm)	STANDARD			TUBOLARE		
	4 - 6 mm	6 - 7.5 mm	7.5 - 9 mm		Classico	Futuro	Rustico	Classico	Futuro	Rustico
23			•	25	GC0325	GF5325	GR5325	GC2325		
24		•		25	GC0325	GF5325	GR5325	GC2325		
25	•			25	GC0325	GF5325	GR5325	GC2325		
26		•		22.5	GC0322			GC2322		
27		•		22.5	GC0322			GC2322		
28			•	20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
29		•		20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
30	•			20	GC0320	GF5320	GR5320	GC2320	GF2320	GR2320
31		•		17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
32		•		17.5	GC0317	GF5317	GR5317	GC2317	GF2317	GR2317
33			•	15	GC0315	GF5315	GR5315	GC2315		
34		•		15	GC0315	GF5315	GR5315	GC2315		
35	•			15	GC0315	GF5315	GR5315	GC2315		
36		•		12.5	GC0312	GF5312	GR5312	GC2312		
37		•		12.5	GC0312	GF5312	GR5312	GC2312		
38			•	10	GC0310			GC2310		
39		•		10	GC0310			GC2310		
40	•			10	GC0310			GC2310		
41		•		7.5	GC0307					
42		•		7.5	GC0307					
43	•			7.5	GC0307					
44			•	3	GC0303					
45			•	3	GC0303					
46		•		3	GC0303					
47	•			3	GC0303					

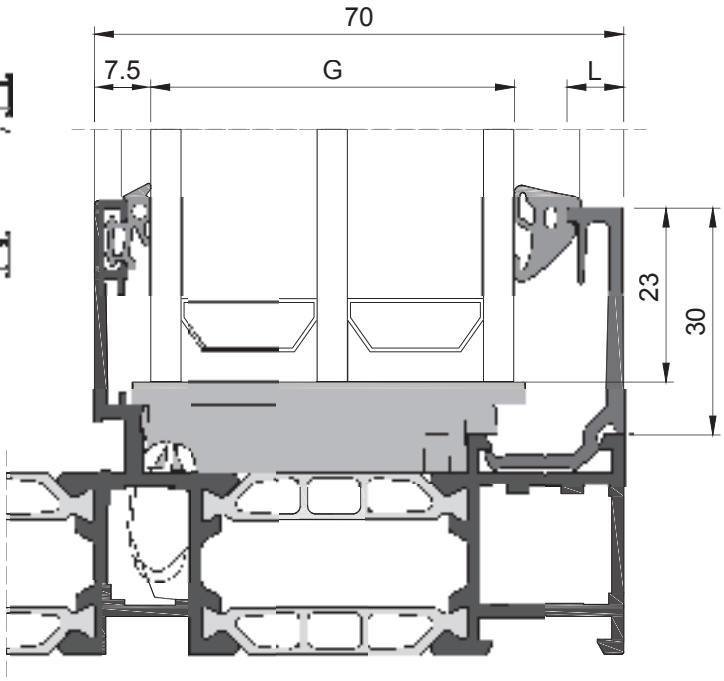
Tabella vetratura - 30 mm fermavetro

VETRATURA CON 210055


C9K017

C9K014

C9V1XX

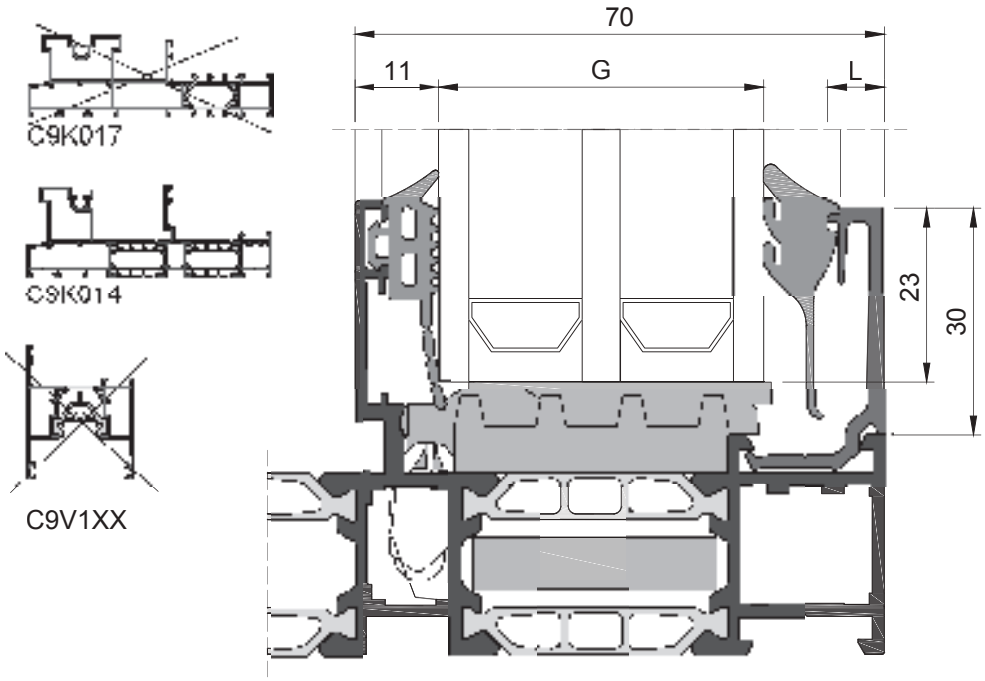


G (mm)	71R520 4 - 6 mm	71R521 6 - 8 mm	L (mm)	TUBOLARE CLASSICO
24		•	32.5	GC2732
25	•		32.5	GC2732
26		•	30	GC2730
27	•		30	GC2730
28		•	27.5	GC2727
29		•	27.5	GC2727
30	•		27.5	GC2727
31		•	25	GC2725
32	•		25	GC2725
33		•	22.5	GC2722
34		•	22.5	GC2722
35	•		22.5	GC2722
36		•	20	GC2720
37	•		20	GC2720
38		•	17.5	GC2717

G (mm)	71R520 4 - 6 mm	71R521 6 - 8 mm	L (mm)	TUBOLARE CLASSICO
39		•	17.5	GC2717
40	•		17.5	GC2717
41		•	15	GC2715
42	•		15	GC2715
43		•	12.5	GC2712
44		•	12.5	GC2712
45	•		12.5	GC2712
46		•	10	GC2710
47	•		10	GC2710
48		•	7.5	GC2707
49		•	7.5	GC2707
50	•		7.5	GC2707
51	•		7.5	GC2707
52		•	3	GC2703
53		•	3	GC2703

Tabella vetratura - 30 mm fermavetro

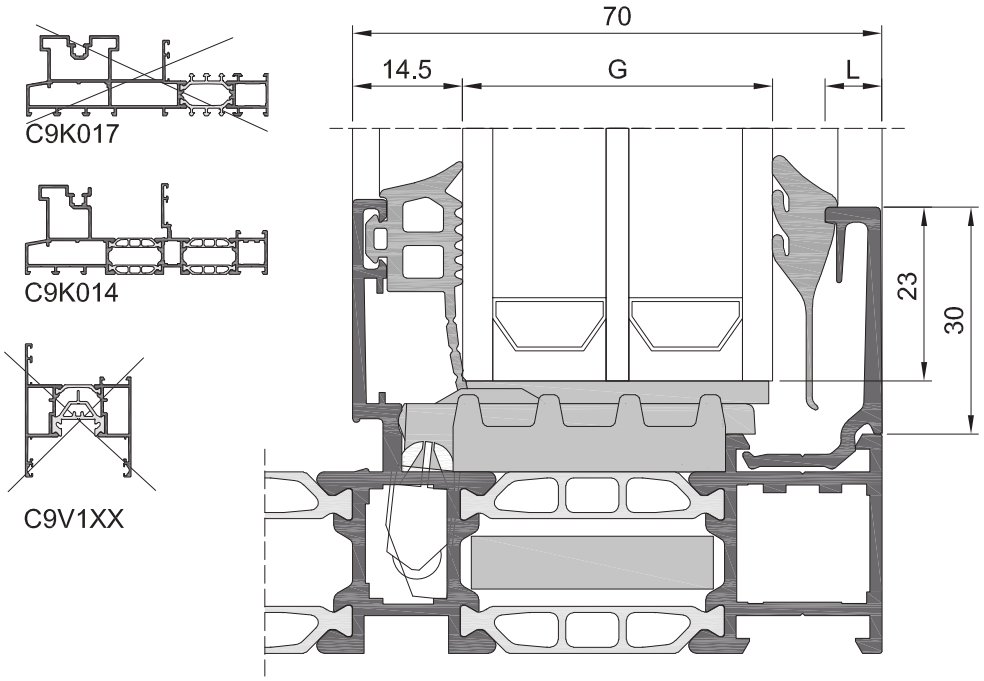
VETRATURA CON RU0004



G (mm)	39R506	39R507	39R508	L (mm)	TUBOLARE
	4 - 6 mm	6 - 7.5 mm	7.5 - 9 mm		CLASSICO
23		•		30	GC2730
24			•	27.5	GC2727
25		•		27.5	GC2727
26	•			27.5	GC2727
27		•		25	GC2725
28		•		25	GC2725
29			•	22.5	GC2722
30		•		22.5	GC2722
31	•			22.5	GC2722
32		•		20	GC2720
33		•		20	GC2720
34			•	17.5	GC2717
35		•		17.5	GC2717
36	•			17.5	GC2717
37		•		15	GC2715
38		•		15	GC2715
39			•	12.5	GC2712
40		•		12.5	GC2712
41	•			12.5	GC2712
42		•		10	GC2710
43		•		10	GC2710
44			•	7.5	GC2707
45		•		7.5	GC2707
46	•			7.5	GC2707
47	•			7.5	GC2707
48			•	3	GC2703
49		•		3	GC2703
50		•		3	GC2703

Tabella vetratura - 30 mm fermavetro

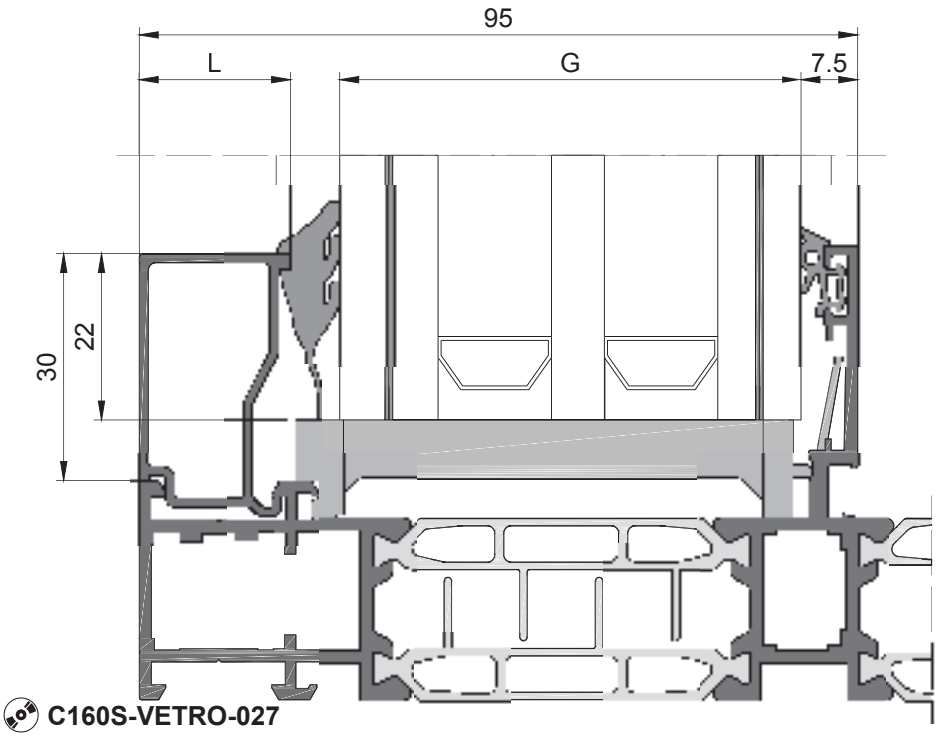
VETRATURA CON RU0002



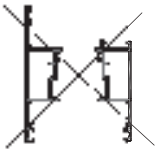
G (mm)	39R506	39R507	39R508	L (mm)	TUBOLARE
	4 - 6 mm	6 - 7.5 mm	7.5 - 9 mm		CLASSICO
23			•	25	GC2725
24		•		25	GC2725
25	•			25	GC2725
26		•		22.5	GC2722
27		•		22.5	GC2722
28			•	20	GC2720
29		•		20	GC2720
30	•			20	GC2720
31		•		17.5	GC2717
32		•		17.5	GC2717
33			•	15	GC2715
34		•		15	GC2715
35	•			15	GC2715
36		•		12.5	GC2712
37		•		12.5	GC2712
38			•	10	GC2710
39		•		10	GC2710
40	•			10	GC2710
41		•		7.5	GC2707
42		•		7.5	GC2707
43	•			7.5	GC2707
44			•	3	GC2703
45			•	3	GC2703
46		•		3	GC2703
47	•			3	GC2703

Tabella vetratura telaio C9K200

VETRATURA CON 210055



C9K200



C9VXXX

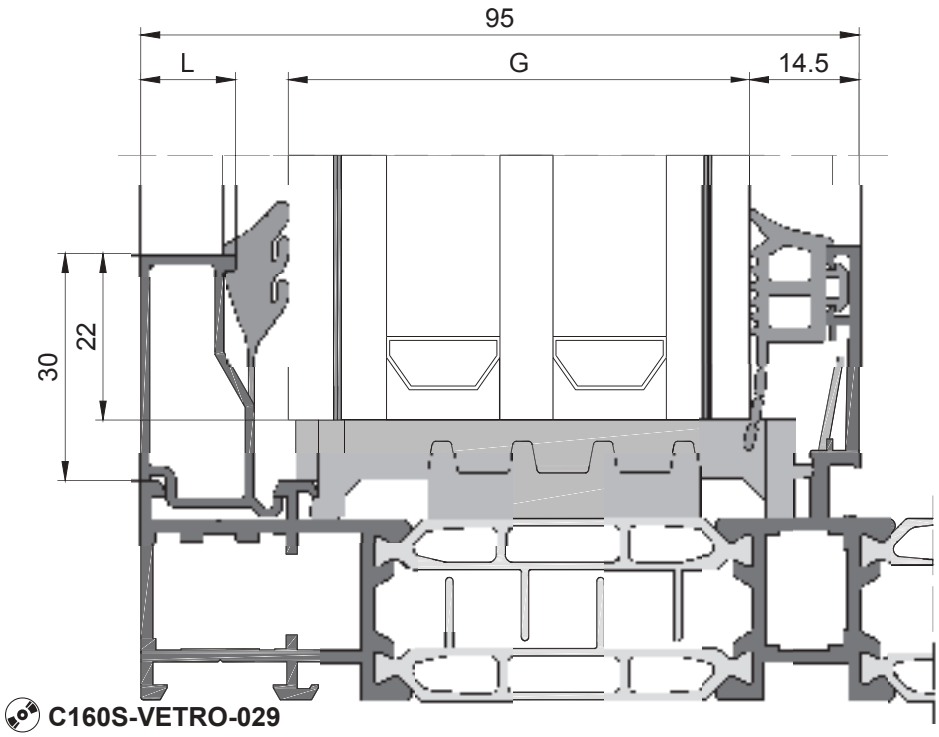
C160S-VETRO-027

G (mm)	39R506 4 - 6 mm	39R507 6 - 7.5 mm	39R508 7.5 - 9 mm	TUBOLARE CLASSICO	L (mm)
28		•		GC2752	52.5
29		•		GC2752	52.5
30		•		GC2750	50
31		•		GC2750	50
32			•	GC2747	47.5
33		•		GC2747	47.5
34		•		GC2747	47.5
35		•		GC2745	45
36		•		GC2745	45
37			•	GC2742	42.5
38		•		GC2742	42.5
39		•		GC2742	42.5
40		•		GC2740	40
41		•		GC2740	40
42			•	GC2737	37.5
43		•		GC2737	37.5
44		•		GC2737	37.5
45		•		GC2735	35
46		•		GC2735	35
47			•	GC2732	32.5
48		•		GC2732	32.5
49		•		GC2732	32.5
50		•		GC2730	30

G (mm)	39R506 4 - 6 mm	39R507 6 - 7.5 mm	39R508 7.5 - 9 mm	TUBOLARE CLASSICO	L (mm)
51		•		GC2730	30
52			•	GC2727	27.5
53		•		GC2727	27.5
54		•		GC2727	27.5
55		•		GC2725	25
56		•		GC2725	25
57			•	GC2722	22.5
58		•		GC2722	22.5
59		•		GC2722	22.5
60		•		GC2720	20
61		•		GC2720	20
62			•	GC2717	17.5
63		•		GC2717	17.5
64		•		GC2717	17.5
65		•		GC2715	15
66		•		GC2715	15
67			•	GC2712	12.5
68		•		GC2712	12.5
69		•		GC2712	12.5
70		•		GC2710	10.5
71		•		GC2710	10.5
72			•	GC2707	7.5
73		•		GC2707	5

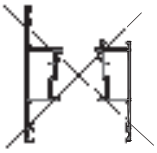
Tabella vetratura telaio C9K200

VETRATURA CON RU0002



C160S-VETRO-029

C9K200

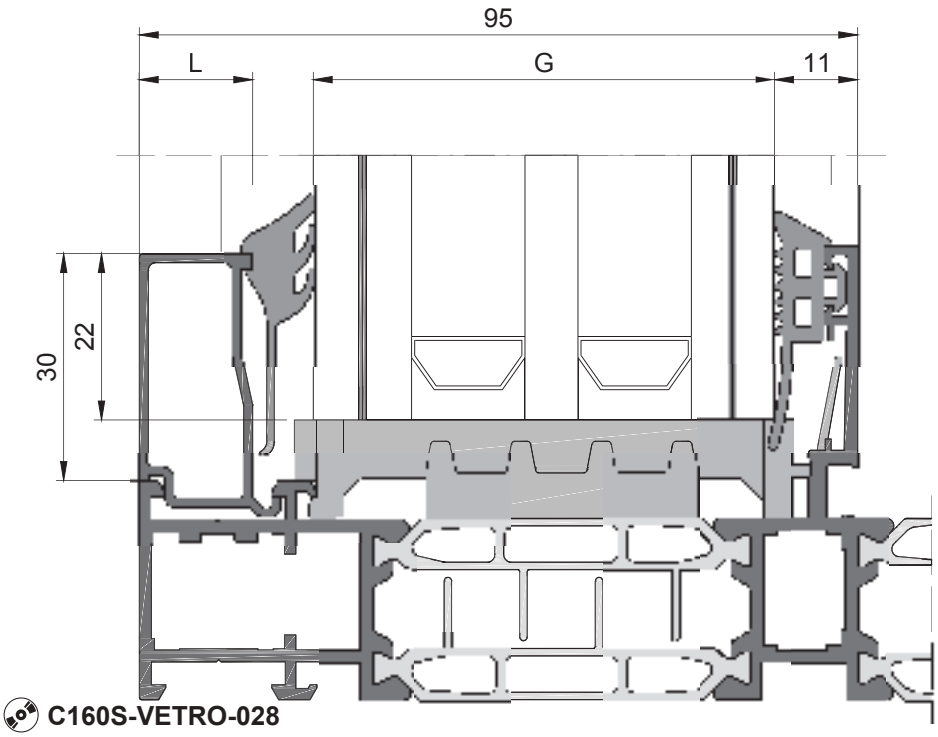


C9VXXX

RU0002	G (mm)	39R506	39R507	39R508	TUBOLARE	L (mm)
10 mm		4 - 6 mm	6 - 7.5 mm	7.5 - 9 mm	CLASSICO	
•	36		•		GC2737	37.5
•	37		•		GC2737	37.5
•	38		•		GC2735	35
•	39		•		GC2735	35
•	40			•	GC2732	32.5
•	41		•		GC2732	32.5
•	42		•		GC2732	32.5
•	43		•		GC2730	30
•	44		•		GC2730	30
•	45			•	GC2727	27.5
•	46		•		GC2727	27.5
•	47		•		GC2727	27.5
•	48		•		GC2725	25
•	49		•		GC2725	25
•	50			•	GC2722	22.5
•	51		•		GC2722	22.5
•	52		•		GC2722	22.5
•	53		•		GC2720	20
•	54		•		GC2720	20
•	55			•	GC2717	17.5
•	56		•		GC2717	17.5
•	57		•		GC2717	17.5
•	58		•		GC2715	15
•	59		•		GC2715	15
•	60			•	GC2712	12.5
•	61		•		GC2712	12.5

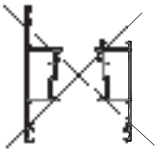
Tabella vetratura telaio C9K200

VETRATURA CON RU0004



C160S-VETRO-028

C9K200

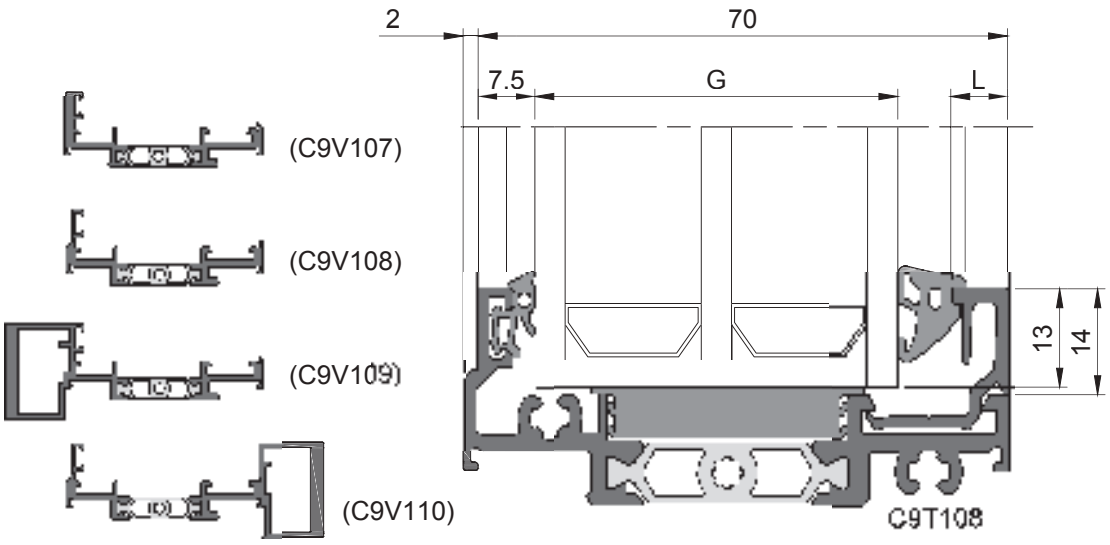


C9VXXX

RU0004 6.5 mm	G (mm)	39R506 4 - 6 mm	39R507 6 - 7.5 mm	39R508 7.5 - 9 mm	TUBOLARE CLASSICO	L (mm)
•	38		•		GC2740	40
•	39		•		GC2737	37.5
•	40		•		GC2737	37.5
•	41			•	GC2735	37.5
•	42		•		GC2735	35
•	43		•		GC2735	35
•	44		•		GC2732	32.5
•	45		•		GC2732	32.5
•	46			•	GC2730	30
•	47		•		GC2730	30
•	48		•		GC2730	30
•	49		•		GC2727	27.5
•	50		•		GC2727	27.5
•	51			•	GC2725	25
•	52		•		GC2725	25
•	53		•		GC2725	25
•	54		•		GC2722	22.5
•	55		•		GC2722	22.5
•	56			•	GC2720	20
•	57		•		GC2720	20
•	58		•		GC2720	20
•	59		•		GC2717	17.5
•	60		•		GC2717	17.5
•	61			•	GC2715	17.5
•	62		•		GC2715	15
•	63		•		GC2715	15

Tabella vetratura - 14 mm fermavetro

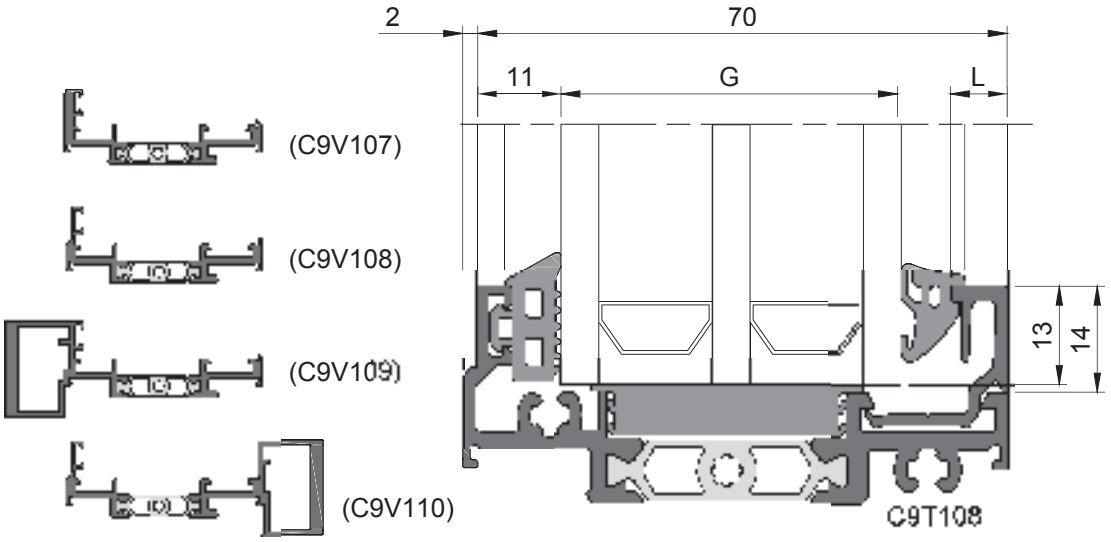
VETRATURA CON 210055



G (mm)	71R520 4 - 6 mm	71R521 6 - 8 mm	L (mm)	STANDARD CLASSICO
23		•	32.5	GC0032
24		•	32.5	GC0032
25	•		32.5	GC0032
26		•	30	GC0030
27	•		30	GC0030
28		•	27.5	GC0027
29		•	27.5	GC0027
30	•		27.5	GC0027
31		•	25	GC0025
32	•		25	GC0025
33		•	22.5	GC0022
34		•	22.5	GC0022
35	•		22.5	GC0022
36		•	20	GC0020
37	•		20	GC0020
38		•	17.5	GC0017
39		•	17.5	GC0017
40	•		17.5	GC0017
41		•	15	GC0015
42	•		15	GC0015
43		•	12.5	GC0012
44		•	12.5	GC0012
45	•		12.5	GC0012
46	•		12.5	GC0012
47		•	7.5	GC0007
48		•	7.5	GC0007
49		•	7.5	GC0007
50	•		7.5	GC0007

Tabella vetratura - 14 mm fermavetro

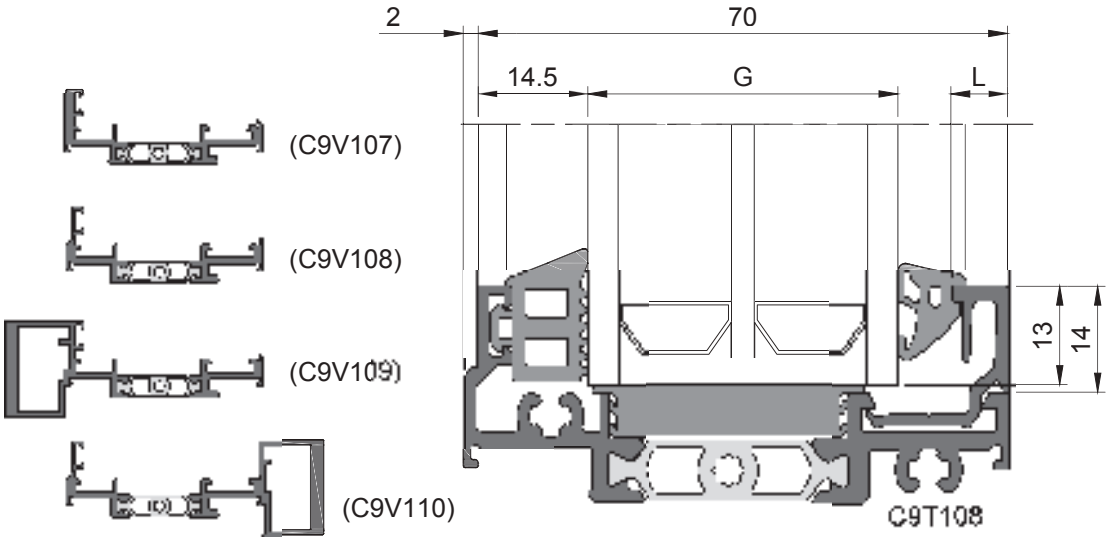
VETRATURA CON RU0004



G (mm)	71R520 4 - 6 mm	71R521 6 - 8 mm	L (mm)	STANDARD CLASSICO
23		•	30	GC0030
24	•		30	GC0030
25		•	27.5	GC0027
26	•		27.5	GC0027
27	•		27.5	GC0027
28		•	25	GC0025
29	•		25	GC0025
30		•	22.5	GC0022
31	•		22.5	GC0022
32	•		22.5	GC0022
33		•	20	GC0020
34	•		20	GC0020
35		•	17.5	GC0017
36	•		17.5	GC0017
37	•		17.5	GC0017
38		•	15	GC0015
39	•		15	GC0015
40		•	12.5	GC0012
41	•		12.5	GC0012
42	•		12.5	GC0012
43		•	7.5	GC0007
44		•	7.5	GC0007
45		•	7.5	GC0007
46	•		7.5	GC0007

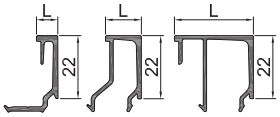
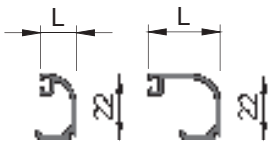
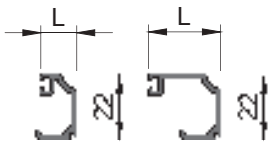
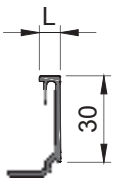
Tabella vetratura - 14 mm fermavetro

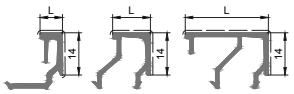
VETRATURA CON RU0002



G (mm)	71R520 4 - 6 mm	71R521 6 - 8 mm	L (mm)	STANDARD CLASSICO
23		•	25	GC0025
24		•	25	GC0025
25	•		25	GC0025
26		•	22.5	GC0022
27	•		22.5	GC0022
28		•	20	GC0020
29		•	20	GC0020
30	•		20	GC0020
31		•	17.5	GC0017
32	•		17.5	GC0017
33		•	15	GC0015
34		•	15	GC0015
35	•		15	GC0015
36		•	12.5	GC0012
37	•		12.5	GC0012
38	•		12.5	GC0012
39	•		12.5	GC0012
40		•	7.5	GC0007
41		•	7.5	GC0007
42	•		7.5	GC0007

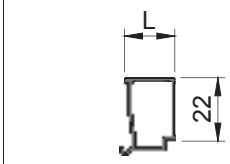
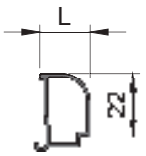
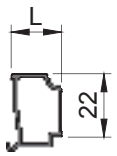
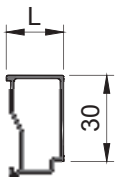
Fermavetri

STANDARD												
												
L [mm]	CLASSICO	[dm²/m]	[dm²/m]	FUTURO	[dm²/m]	[dm²/m]	RUSTICO	[dm²/m]	[dm²/m]	30 mm	[dm²/m]	[dm²/m]
3	GC0303	9.11	2.51							GC2703	10.52	3.30
7.5	GC0307	11.40	2.96							GC2707	12.77	3.75
10	GC0310	13.76	3.21									
12.5	GC0312	14.02	3.46	GF5312	10.71	2.94	GR5312	11.11	3.11			
15	GC0315	14.15	3.71	GF5315	11.30	3.19	GR5315	11.57	3.36			
17.5	GC0317	14.55	3.97	GF5317	11.80	3.44	GR5317	12.08	3.61			
20	GC0320	17.12	4.22	GF5320	12.30	3.69	GR5320	12.57	3.86			
22.5	GC0322	17.63	4.46									
25	GC0325	17.63	4.68	GF5325	13.31	4.19	GR5325	13.58	4.36			
27.5	GC0327	18.14	4.96				GR5327	14.05	4.61			
30	GC0330	18.83	5.22	GF5330	14.31	4.69	GR5330	14.58	4.86			
32.5	GC0332	19.33	5.47									
35	GC0335	19.84	5.71	GF5335	15.31	5.19	GR5335	15.57	5.36			
37.5	GC0337	20.36	5.96									
40	GC0340	20.84	6.21									
42.5	GC0342	21.27	6.47									
45	GC0345	21.77	6.72	GF5345	17.30	6.19	GR5345	17.57	6.36			
47.5	GC0347	22.29	6.97									
50	GC0350	22.79	7.22									

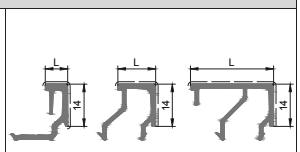
FERMAVETRI 14mm						
						
L [mm]	CLASSICO	[dm²/m]	[dm²/m]	TUBOLARE	[dm²/m]	[dm²/m]
3	GC0003	7.5	1.7			
7.5	GC0007	9.80	2.16			
10	GC0010	10.2	2.4	GC2010	7.4	2.4
12	GC0012	10.83	2.66			
15	GC0015	11.42	2.91	GC2015	7.6	2.9
17.5	GC0017	11.3	3.16			
20	GC0020	12.17	3.41	GC2020	8.2	3.4
22.5	GC0022	12.67	3.66			
25	GC0025	14.14	3.91	GC2025	9.1	3.9
27.5	GC0027	15.00	4.16			
30	GC0030	15.06	4.41	GC2030	10.0	4.4
32.5	GC0032	15.56	4.66			

Fermavetri

TUBOLARE

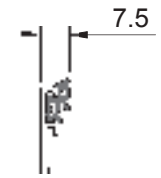
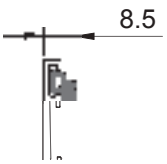
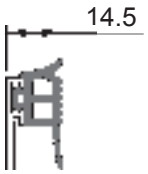
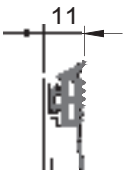
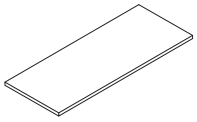
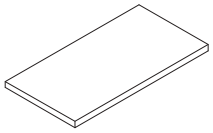
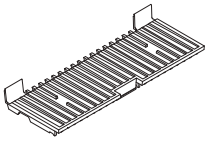
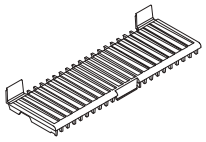
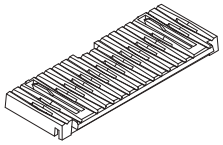
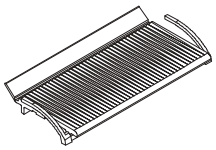
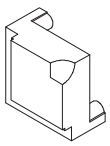
												
L [mm]	**CLASSICO**	[dm²/m]	[dm²/m]	**FUTURO**	[dm²/m]	[dm²/m]	**RUSTICO**	[dm²/m]	[dm²/m]	**30mm**	[dm²/m]	[dm²/m]
10	**GC2310**	8.99	3.21							**GC2710**	10.57	4.01
12.5	**GC2312**	9.13	3.47							**GC2712**	10.69	4.26
15	**GC2315**	9.29	3.72							**GC2715**	10.85	4.51
17.5	**GC2317**	9.53	3.97	**GF2317**	9.13	3.55	**GR2317**	9.31	3.73	**GC2717**	11.09	4.76
20	**GC2320**	9.86	4.22	**GF2320**	9.46	3.80	**GR2320**	9.64	3.98	**GC2720**	11.41	5.01
22.5	**GC2322**	10.26	4.46							**GC2722**	11.80	5.26
25	**GC2325**	10.68	4.72							**GC2725**	12.23	5.51
27.5	**GC2327**	11.16	4.96				**GR2327**	10.89	4.73	**GC2727**	12.68	5.76
30	**GC2330**	11.53	5.21				**GR2330**	11.35	4.98	**GC2730**	13.15	6.01
32.5	**GC2332**	12.10	5.46							**GC2732**	13.63	6.26
35	**GC2335**	14.42	5.72							**GC2735**	14.11	6.51
37.5	**GC2337**	14.92	5.97							**GC2737**	14.59	6.76
40	**GC2340**	15.38	6.21									
42.5	**GC2342**	15.88	6.46									
45	**GC2345**	15.88	6.71									
47.5	**GC2347**	16.38	6.96									
50	**GC2350**	16.68	7.21									
52.5	**GC2352**	17.08	7.45									
55	**GC2355**	17.58	7.71									
57.5	**GC2357**	16.48	7.96									
60	**GC2360**	16.97	8.21									
62.5	**GC2362**	17.47	8.46									

STANDARD



L [mm]	**CLASSICO**	[dm²/m]	[dm²/m]
7.5	**GC0007**	9.80	2.16
12	**GC0012**	10.83	2.66
15	**GC0015**	11.42	2.91
17.5	**GC0017**	11.3	3.16
20	**GC0020**	12.17	3.41
22.5	**GC0022**	12.67	3.66
25	**GC0025**	14.14	3.91
27.5	**GC0027**	15.00	4.16
30	**GC0030**	15.06	4.41
32.5	**GC0032**	15.56	4.66

Accessori

	**210055** **E9**		**210003** **E9**
	**RU0002** **E10**		**RU0004** **E10**
	**93082 (40x2x100)** **93083 (40x3x100)** **93084 (40x4x100)** **93085 (40x5x100)** **93086 (40x6x100)** **E16**		**VS5152 (52x2x100)** **VS5153 (52x3x100)** **VS5154 (52x4x100)** **VS5155 (52x5x100)** **VS5156 (52x6x100)** **E16**
 per vetri con spessore > 40 mm	**VS5126** **E16**		**VS5130** **E16**
	**VS5136** **E17**		**VS5142** **E17**
 	CO0101 **E18**	 	**71C030** **E18**
	**VS3000** **E18**		

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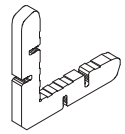
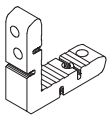
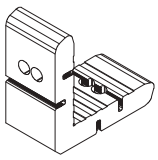
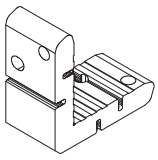
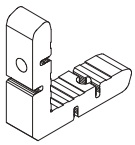
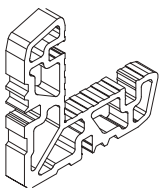
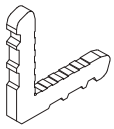
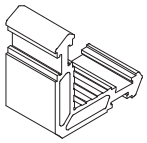
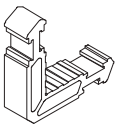
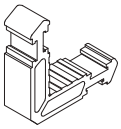
Squadrette - squadrette con spine coniche

DISEGNO	N°	H x W (mm)	PROFILATI	Da ordinare a parte
	**HV2H01**	14 x 7.4	C9K018 - - - - C9K025 - - - - C9K035 -	2 x SCZ003
	**HV2H06**	14 x 19.6	C9K017 - - - - C9K018 -	2 x 71C011
	**HV2H17**	14 x 37	C9K014 C9K035 - - - C9K017 C9K028 - - - C9K018 C9K200 - - - C9K024 - - - - C9K025 - - - - C9K026 - - - - C9K027 - - - -	2 x 71C011
	**HV2H18**	14 x 37	C9K035 -	2 x 71C011
	**HV2H19**	14 x 16.8	C9K028 - - - - C9K200 -	2 x 71C011
	**HV2N03**	30.5 x 13.9	C9V101 - - - - C9V102 - - - - C9V151 - - - - C9V152 - - - - - - - - - - - - - - - - - - -	2 x 71C011

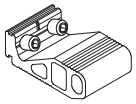
Squadrette - squadrette a cianfrare

DISEGNO	N°	H x W (mm)	PROFILATI					Da ordinare a parte
	**HV1H04**	14 x 7.3	C9K018	-	-	-	-	-
			C9K025	-	-	-	-	
			C9K035	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	

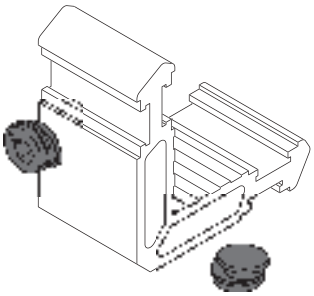
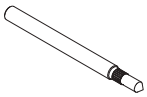
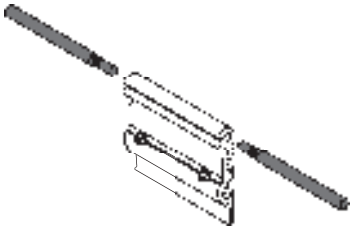
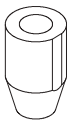
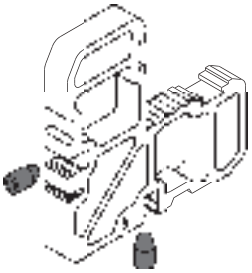
Squadrette - squadrette con eccentrico

DISEGNO	N°	H x W (mm)	PROFILATI					Da ordinare a parte
	**HV0G05**	14.2 x 37	C9K014	C9K035	-	-	-	4 x 778500
			C9K017	C9K028	-	-	-	
			C9K018	C9K200	-	-	-	
			C9K024	-	-	-	-	
			C9K025	-	-	-	-	
			C9K026	-	-	-	-	
			C9K027	-	-	-	-	
	**HV0G06**	14.2 x 17.2	C9K014	-	-	-	-	4 x 778500
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
	**HV0H01**	14.2 x 19.6	C9K017	-	-	-	-	2 x 778500
			C9K018	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	
			-	-	-	-	-	

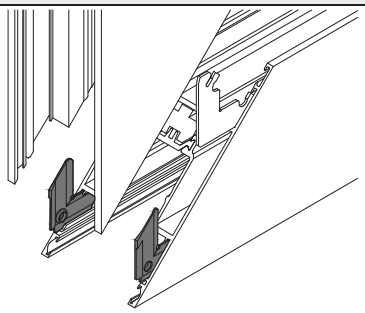
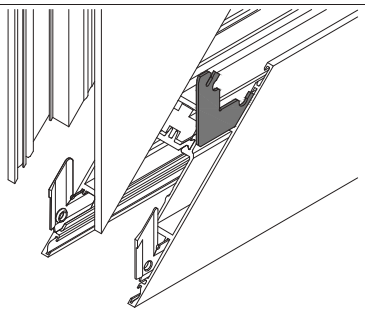
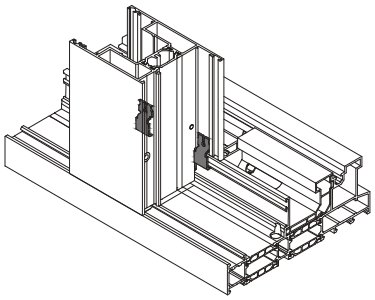
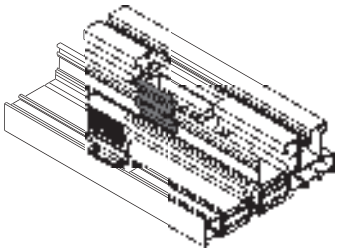
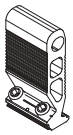
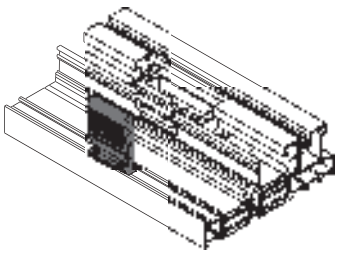
Squadrette - cavallotti

DISEGNO	N°	H x W (mm)	PROFILATI	Da ordinare a parte
	**TS2R03**	34.2 x 19.5	C9T210 - - -

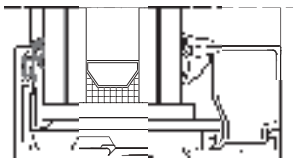
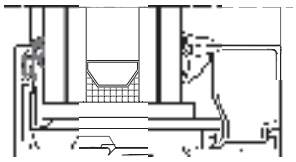
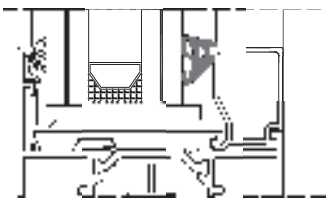
Squadrette - accessori

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	778500		Eccentrico in zama Ø15 mm	
	**SCZ003**		Spina conica in acciaio inox Ø3	
	**71C011**		Spina conica in zama Ø8 x 13.5 mm	

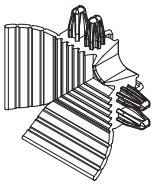
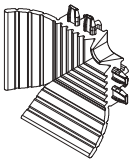
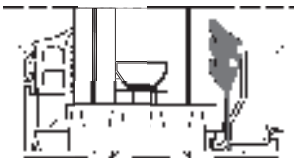
Squadrette - supporti, angoli di allineamento e cavallotti

DISEGNO	N° (mm)	DESCRIZIONI	APPLICAZIONI
	HV4K00	Squadretta allineamento in acciaio inossidabile	
	HV4K01	Squadretta allineamento in acciaio inossidabile	
	TS9Z05	Supporti di battuta in acciaio inox per traversi	
	TS9N03	Cavallotti per traversi	
	**TS2H04**	Cavallotti per traversi C9V102 alzanti-scorrevoli	

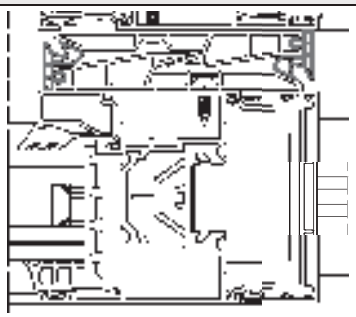
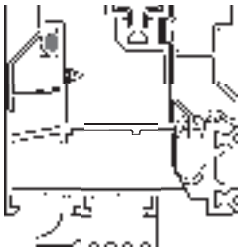
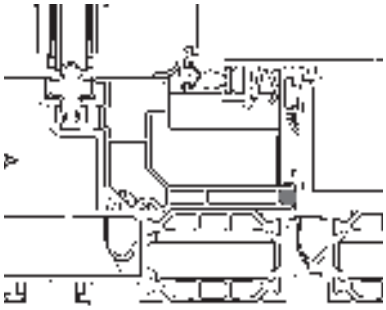
Guarnizioni - finestre

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	210055		Guarnizione esterna per vetratura in EPDM nero, 3mm	
	RU1027		Guarnizione esterna in EPDM nera da 3mm per vetratura autopulente, esclusiva di Saint Gobain Bioclean o Pilkington Active	
	210003		Guarnizione esterna per vetratura in EPDM nero, 4mm	
	RU1000	2 - 4 marchio rosso	Guarnizione interna per vetro in EPDM	
	71R520	4 - 6 marchio blu		
	71R521	6 - 8 marchio verde		
	71R522	8 - 9 marchio bianco		

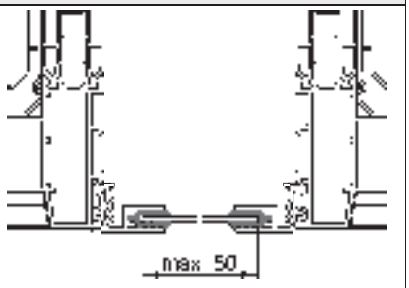
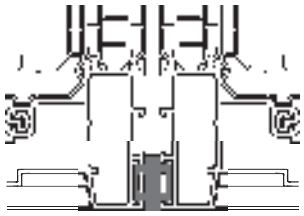
Guarnizioni - finestre

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	RU0002		Guarnizione esterna per vetro in EPDM nero, spessore 10 mm	
	**RU7022**		Elemento angolare in EPDM per guarnizione vetro RU0002 in nero	
	RU0007		TELAIO VULCANIZZATO PER GUARNIZIONE VETRO RU0002 COLORE NERO **NB: NON IN OFFERTA DOMAL**	
		K.3.1		
	RU0004		Guarnizione esterna per vetro in EPDM nero, spessore 6.5 mm	
	**RU7023**		Elemento angolare in EPDM per guarnizione vetro RU0004 in nero	
	RU0009		TELAIO VULCANIZZATO PER GUARNIZIONE VETRO RU0004 COLORE NERO **NB: NON IN OFFERTA DOMAL**	
		K.3.3		
	39R506	4 - 6 marchio blu	Guarnizione interna per vetratura in EPDM nero	
	39R507	6 - 7.5 marchio verde		
	39R508	7.5 - 9 marchio bianco		

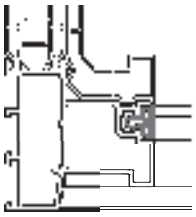
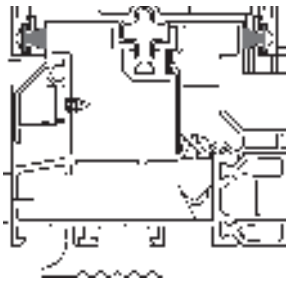
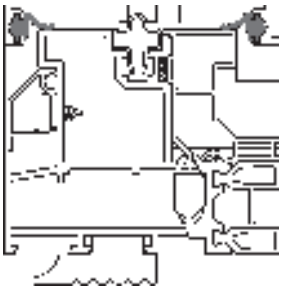
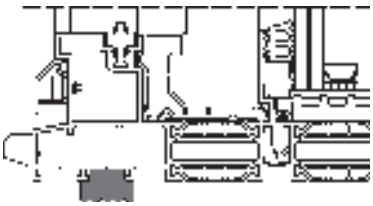
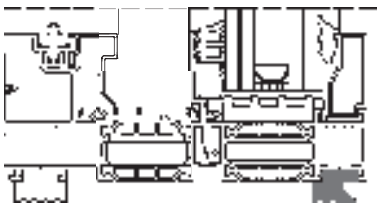
Guarnizioni - finestre

DISEGNO	N° (mm)	DESCRIZIONI	APPLICAZIONI
	RU4302	Guarnizione di tenuta in EPDM, in nero	
	213006	Guarnizione di tenuta in EPDM, in nero Ø4 mm	
	213008	Guarnizione di tenuta in EPDM, in nero Ø4.5 mm	

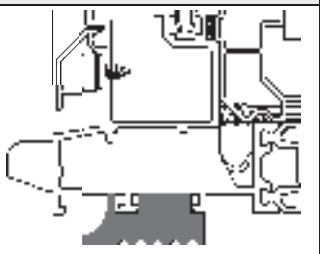
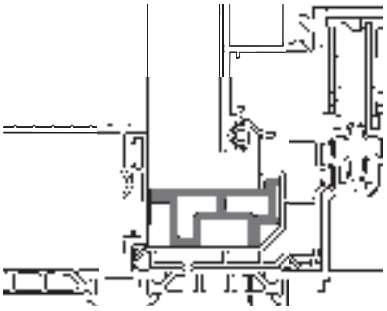
Guarnizioni - varie

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	71R200		Guarnizione di dilatazione in EPDM, in nero	
	RU9022		Guarnizione di dilatazione in EPDM, in nero	

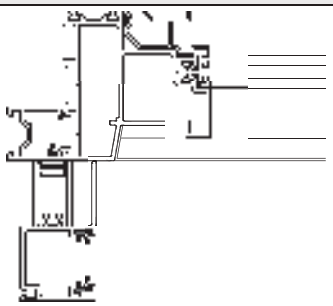
Guarnizioni - guarnizioni di sistema

DISEGNO	N° (mm)	DESCRIZIONI	APPLICAZIONI
	RU9704	Guarnizione tappo di protezione in EPDM, in nero	
	KU6004	Guarnizione anta in nero	
	RU0121	Guarnizione anta alzante scorrevole, in nero (testato ufficialmente)	
	RU9160	Guarnizione di supporto in EPDM nero	
	RU9165	Guarnizione di supporto in EPDM nero	

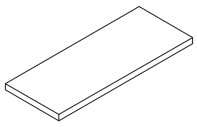
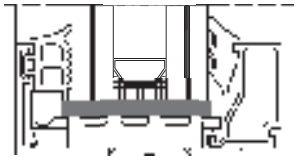
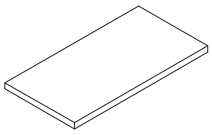
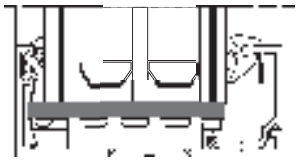
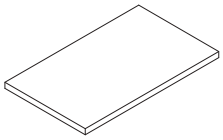
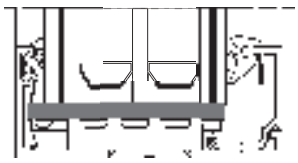
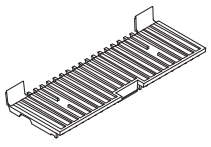
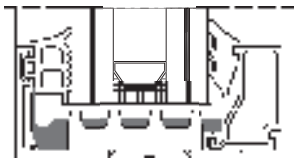
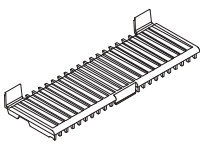
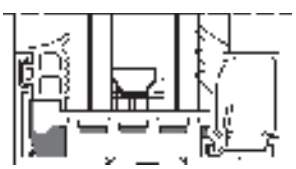
Guarnizioni - guarnizioni di sistema

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	RU9079		Guarnizione di supporto in EPDM nero	
	RU9706		Guarnizione di finitura in EPDM	

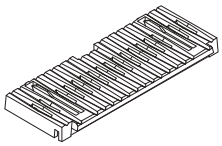
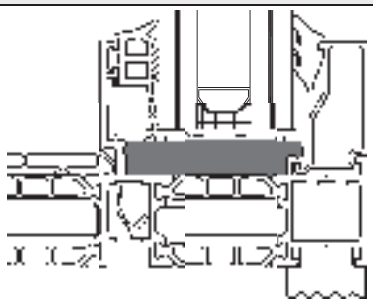
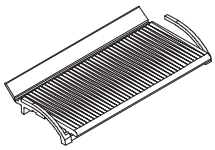
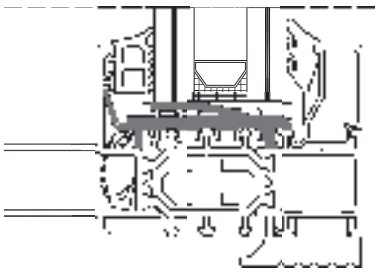
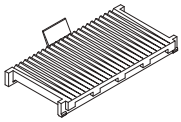
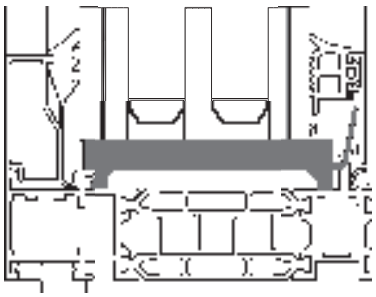
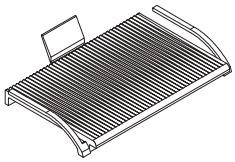
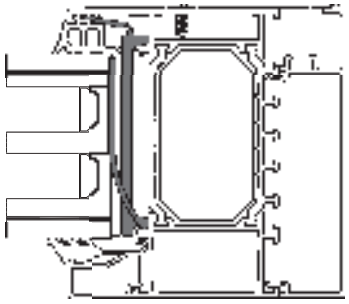
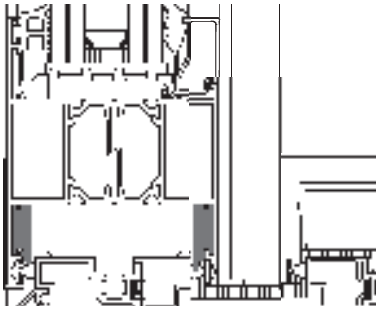
Spazzolini - guide per avvolgibili

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	210408	5.5	Spazzolini per guide avvolgibili in nero	
	210409	7.5		

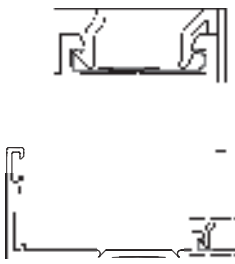
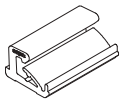
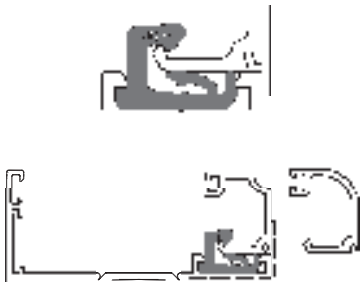
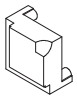
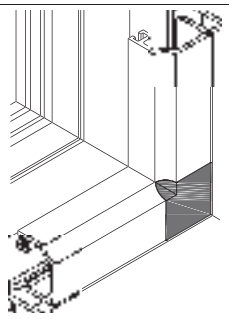
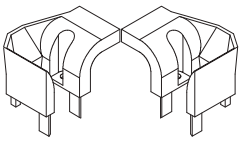
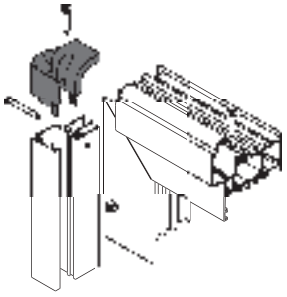
Accessori - finestre

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	**93082**	40x2x100 blu	Tassello sottovetro in PP 40 mm	
	93083	40x3x100 rosso		
	93084	40x4x100 giallo		
	93085	40x5x100 verde		
	93086	40x6x100 nero		
	**VS5152**	52x2x100 blu	Tassello sottovetro in PP 52 mm	
	VS5153	52x3x100 rosso		
	VS5154	52x4x100 giallo		
	VS5155	52x5x100 verde		
	VS5156	52x6x100 nero		
	**VS5162**	60x2x100 blu	Tassello sottovetro in PP 60 mm	
	VS5163	60x3x100 rosso		
	VS5164	60x4x100 giallo		
	VS5165	60x5x100 verde		
	VS5166	60x6x100 nero		
	**VS5126**		Supporto vetratura in nero (combinato con RU0002)	
	**VS5130**		Supporto vetratura in nero	

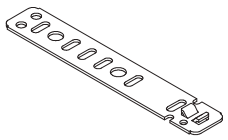
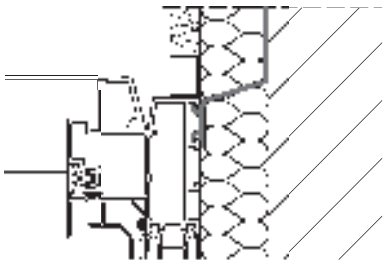
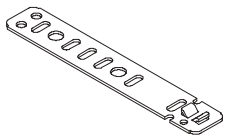
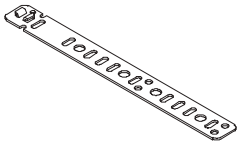
Accessori - finestre

DISEGNO	N°	DESCRIZIONI	APPLICAZIONI
	**VS5136**	Supporto fisso nella vetratura in POM in rosso	
	**VS5142**	Supporto fisso nella vetratura in PA in rosso	
	**VS5144**	Supporto fisso nella vetratura in PA in rosso	
	**VS5145**	Supporto fisso nella vetratura in PA in giallo	
	VS5184	Guida	

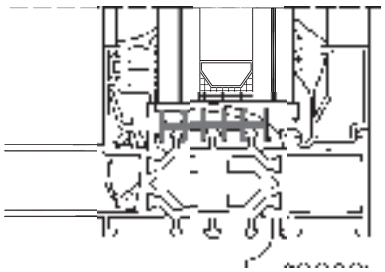
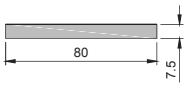
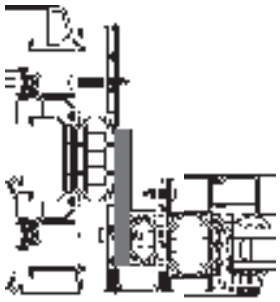
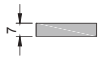
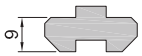
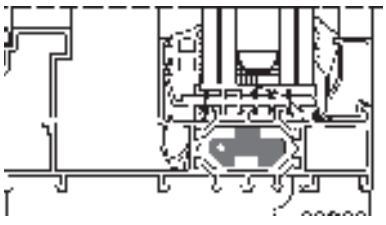
Accessori - finestre

DISEGNO	N°	DESCRIZIONI	APPLICAZIONI
	71C030	Clip in acciaio inox per fermavetri anodizzati, 50mm dalla fine e ogni 300mm	
	**CO0101**	Clips in PA per fermavetri in bianco, 50mm dalla fine e ogni 300mm	
	**VS3000**	Terminale in alluminio per fermavetro Rustico	
	**VS9208**	Terminale per guida tapparella	

Accessori - finestre

DISEGNO	N°	(mm)	DESCRIZIONI	APPLICAZIONI
	**CO2077**	180	Staffa di ancoraggio in acciaio galvanizzato per fissagio telaio a muro	
	**CO2277**	180	Staffa di ancoraggio in acciaio galvanizzato per fissagio telaio a muro	
	**CO2191**	280	Staffa di ancoraggio in acciaio galvanizzato per fissagio telaio a muro	

Accessori - profili isolatori

DISEGNO	N° (mm)	DESCRIZIONE	APPLICAZIONE
	KU5001	Profilo di isolamento in PE con striscia adesiva per profilato anta, in grigio	
	KU5004	Isolamento per profili in TPE, in grigio	
	**BT0009**	Isolamento termico in PE foam, in bianco	
	**BT6019**	Isolamento termico in PE foam, in nero	
	**BT6000**	Isolamento termico in PE foam, in grigio	

Accessori - profili isolatori

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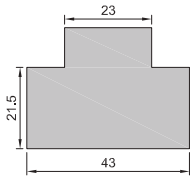
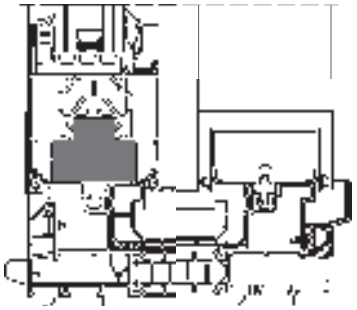
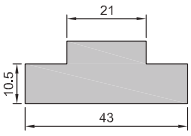
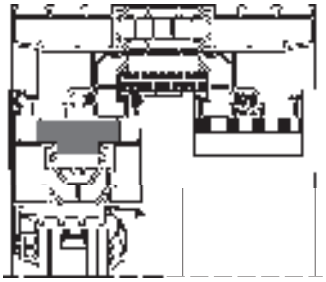
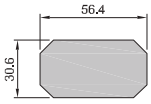
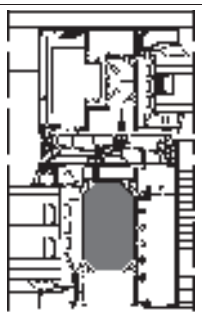
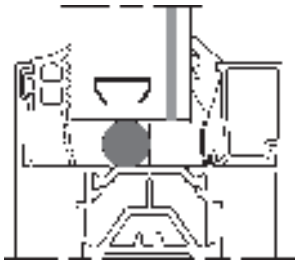
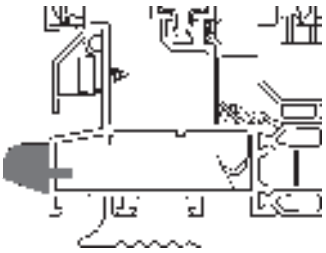
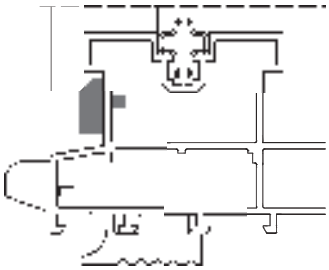
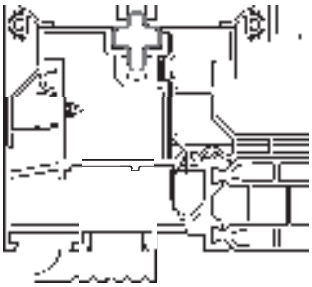
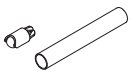
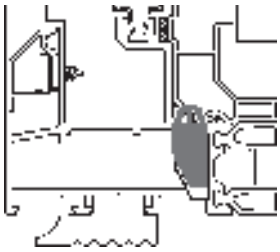
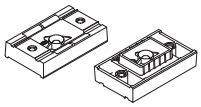
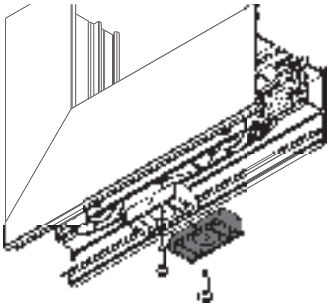
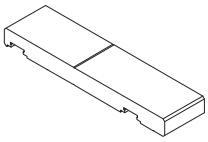
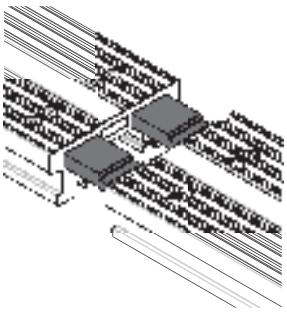
	**BT6060**		Isolamento termico in PU foam	
	**BT6061**		Isolamento termico in PU foam	
	**BT6043**		Isolamento termico in PUR foam	
	BT6055		Isolamento RC2	

Accessori - accessori di sistema

DISEGNO	N° (mm)	DESCRIZIONE	APPLICAZIONE
	VS0104	Cappetta di drenaggio	
	703575	Cappetta di drenaggio	
	CO1103	Rotaia	
	**VS0107**	Valvola di drenaggio	
	**VS5186**	Fissaggio per C9C004 e per CO1221	

Accessori - accessori di sistema

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	VS5187		Supporto	
	**CO2311**		Profilo di accoppiamento	
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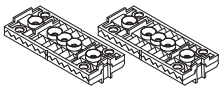
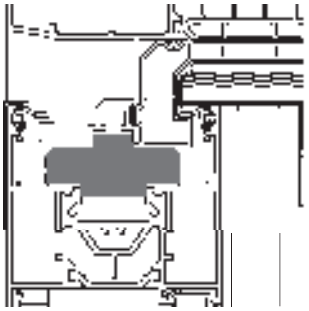
	**CO2305**		Blocco di supporto per anta fissa, alzante scorrevole, superiore	
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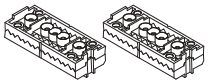
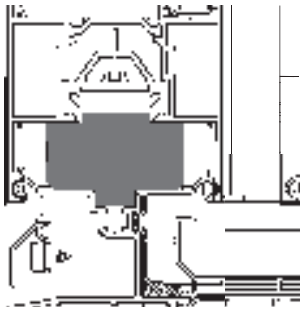
	**CO2306**		Blocco di supporto per anta fissa, alzante scorrevole, inferiore e laterale	
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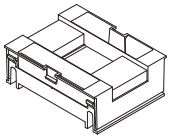
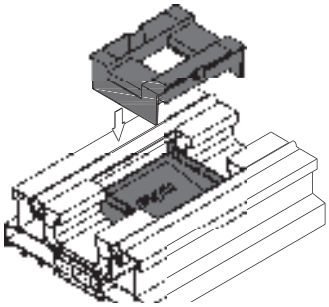
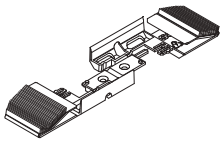
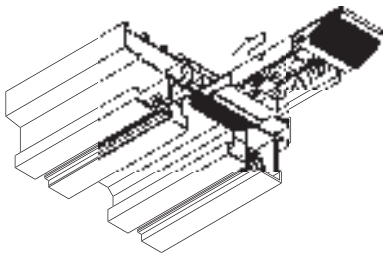
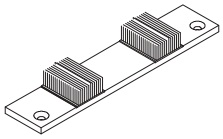
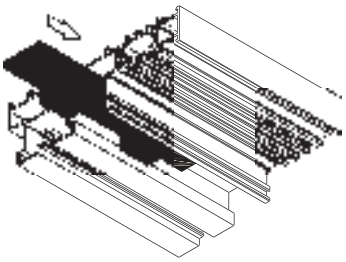
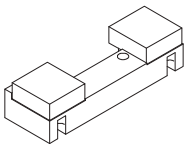
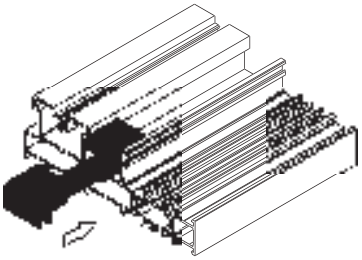
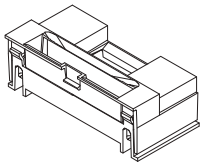
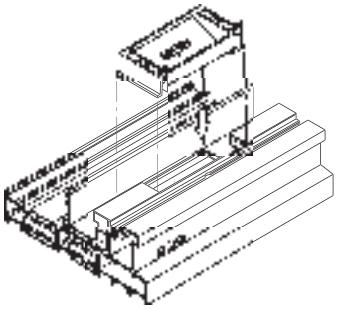
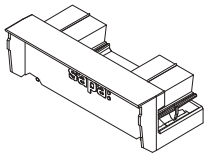
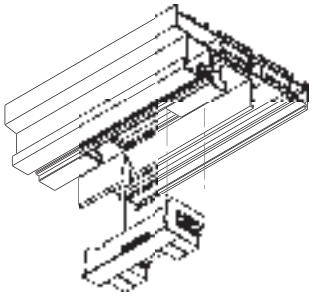
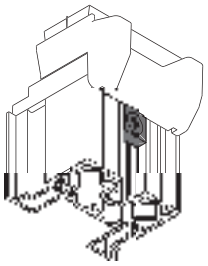
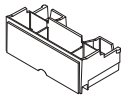
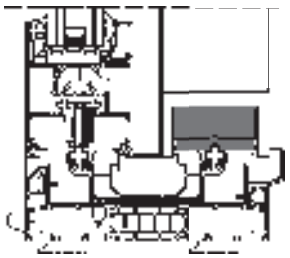
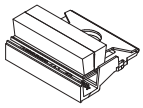
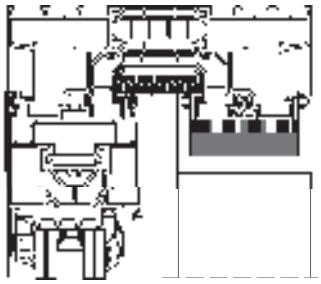
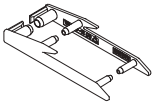
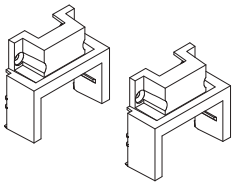
	**CO1105**		Sigillatura centrale del telaio inferiore dell'alzante scorrevole	

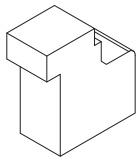
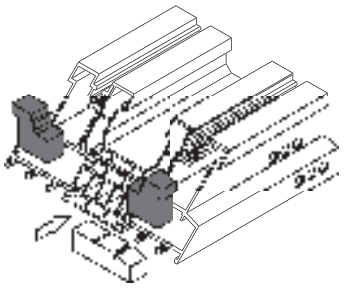
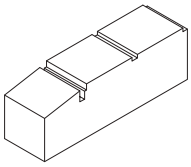
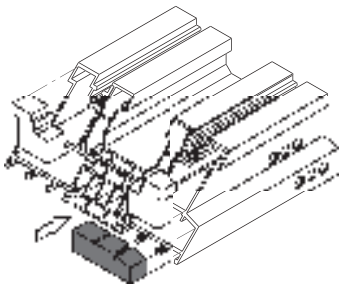
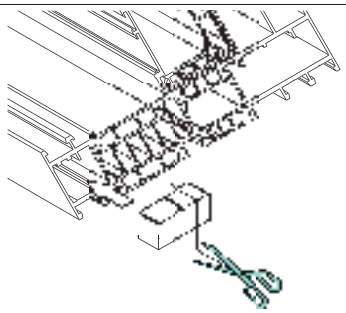
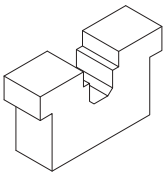
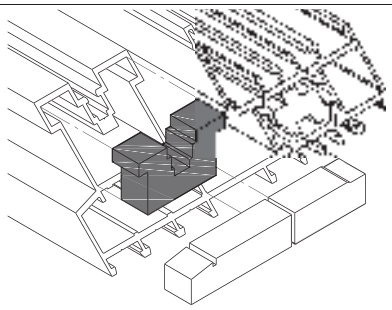
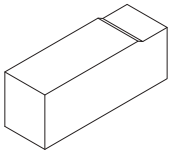
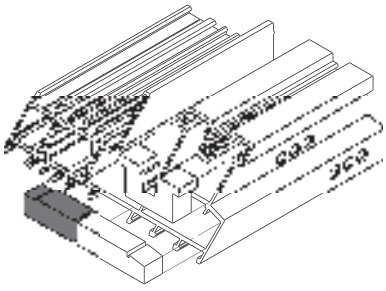
Accessori - accessori di sistema

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**CO1111**		Tappo di tenuta centrale superiore per alzante scorrevole	
	**CO1114**		Tappo di tenuta centrale per profilo superiore ad un binario per alzante scorrevole con C9K017	
	**CO1116**		Tappo di tenuta centrale per profilo inferiore ad un binario per alzante scorrevole con C9K017	
	**CO1211**		Tappo di tenuta alzante scorrevole inferiore 1 binario con C9K014	
	**CO1212**		Tappo di tenuta alzante scorrevole superiore 1 binario con C9K014	

Accessori - accessori di sistema

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	CO1214		Tappo di tenuta per CO1118 e CO1125	
	**CO1217**		Tappo di tenuta alzante scorrevole inferiore in nero, bianco e grigio	
	**CO1218**		Tappo di tenuta alzante scorrevole superiore in nero, bianco e grigio	
	**VS4125**		Terminale per KU2054 in nero	
	**VS9225**		Terminale per anta (standard), in bianco e grigio	

Accessori - accessori di sistema

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**VS9414**		Tappo di tenuta	
	**VS9415**		Tappo di tenuta	
	VS9416		Tappo di tenuta	
	**VS9417**		Tappo di tenuta per C9K017 e C9K018	
	**VS9418**		Tappo di tenuta per C9K017	

Accessori - accessori di sistema

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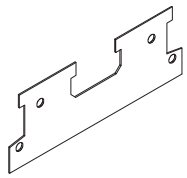
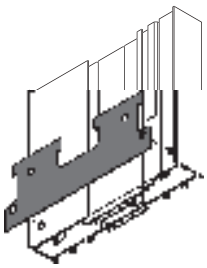
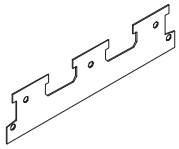
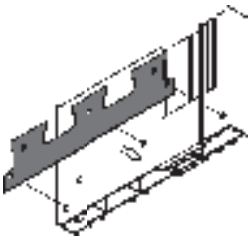
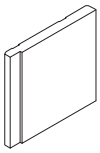
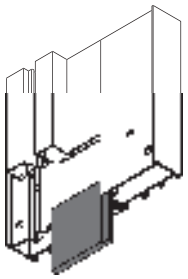
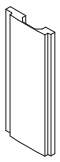
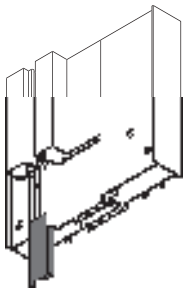
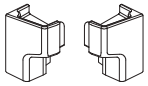
	**VS9956**		Tappo di tenuta per taglio a 90° per 2 binari	
	**VS9999**		Tappo di tenuta per taglio a 90° per 3 binari	
	**VS9957**		Tappo di riempimento per taglio a 90°	
	**CO0132**		Tappo di riempimento per taglio a 90°	
	**VS2404**		Terminale per C9A004	

Accessori - accessori di sistema

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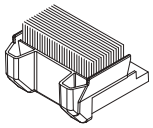
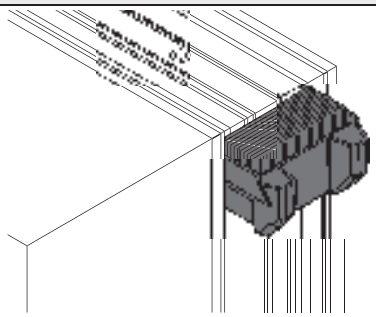
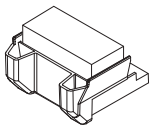
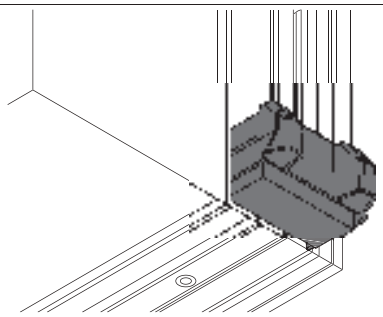
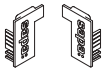
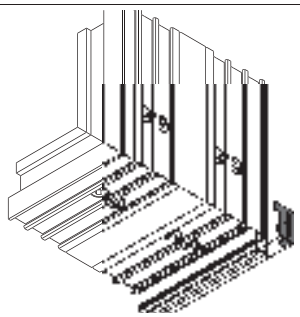
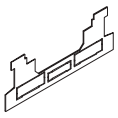
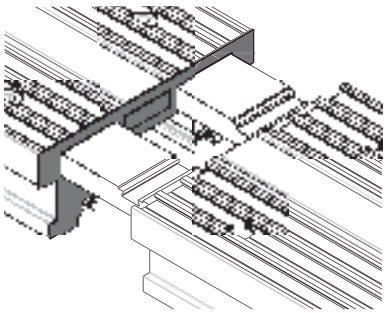
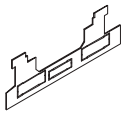
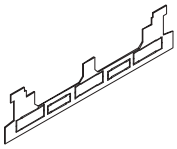
	**CO1118**		Tappo di tenuta superiore per C9C002 per alzante scorrevole	
	**CO1125**		Tappo di tenuta inferiore per C9C002 per alzante scorrevole	
	**VS1132**		Tappo di tenuta per profilo davanzale	
	**VS8002**		Tappo di tenuta per profilo di connessione per C9K024, C9K025 e C9K124	
	**VS8003**		Tappo di tenuta per profilo di connessione per C9K026	
	**VS8001**		Tappo di tenuta per profilo di connessione per C9K035	

Accessori - accessori di sistema

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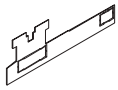
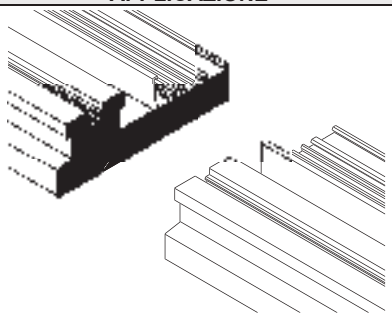
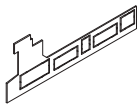
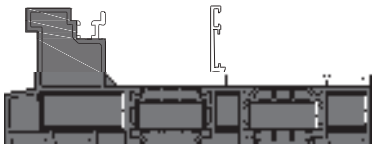
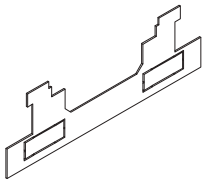
	**VS8004**		Connessione per C9K017	
	**VS8011**		Tappo di tenuta per C9K014+C9K028	
	**VS8012**		Tappo di tenuta per C9K027	

Accessori - varie

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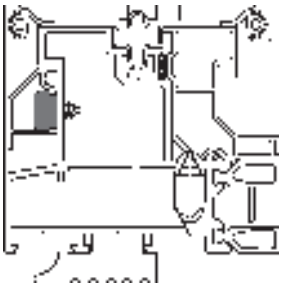
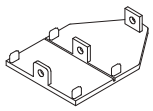
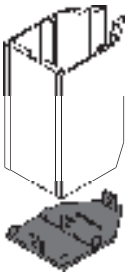
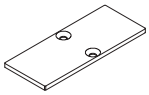
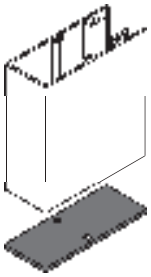
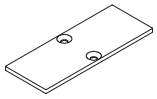
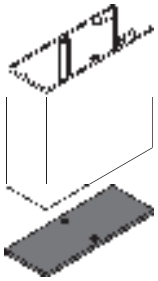
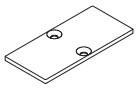
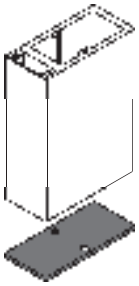
	CO2279		Clips in alluminio per finitura profili, 50mm dalla fine e ogni 300mm	
	**71P010**		Terminali in ABS per rinforzo profili Z9C011, in nero	
	**VS4036**		Terminali in alluminio per rinforzo profili Z9C021	
	**VS4037**		Terminali in alluminio per rinforzo profili Z9C022	
	**CO2167**		Terminali in alluminio per rinforzo profili Z9C046	

Accessori - varie

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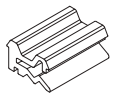
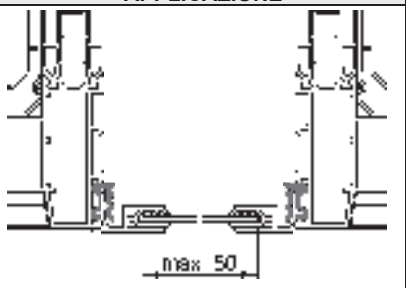
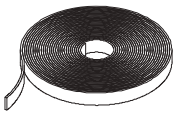
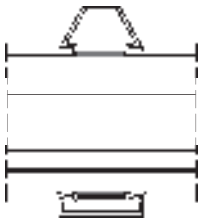
	**71P003**		Clips in PA per finitura profili, in nero, 50mm dalla fine e ogni 300mm	
	**92616**		Nastro biadesivo 12 x 1,6mm	

Accessori - incontro centrale ridotto

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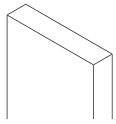
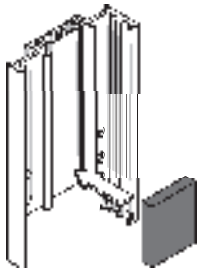
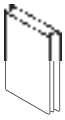
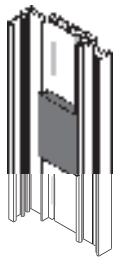
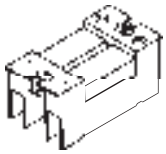
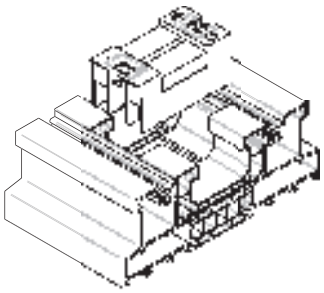
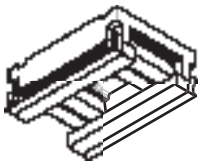
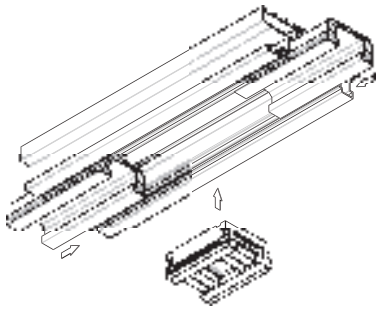
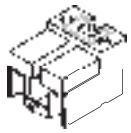
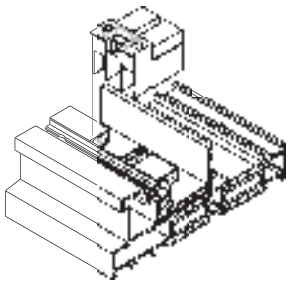
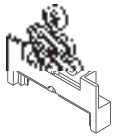
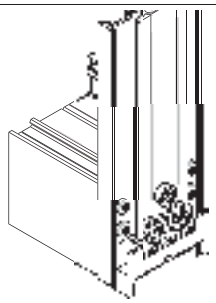
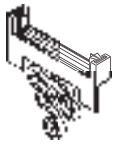
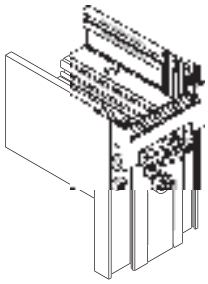
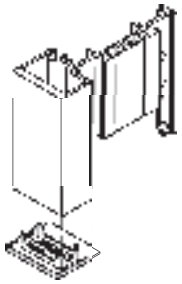
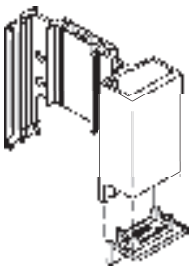
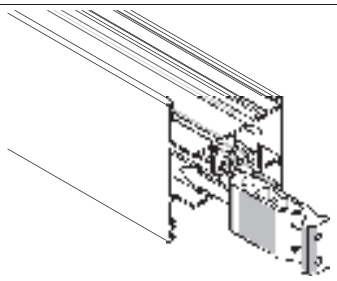
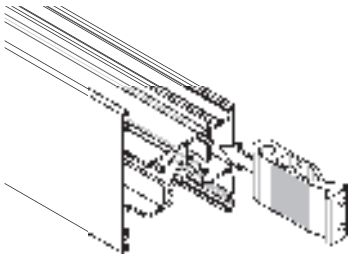
	**VS9975**	Tappo di tenuta fra incontro e anta	
	**VS9977**	Guarnizione distanziale, lunghezza 50mm	
	**CO1226**	Tappo di tenuta, alzante scorrevole, inferiore, 2 binari	
	**CO1224**	Tappo di tenuta centrale, telaio, universale (scorrevole e alzante scorrevole), superiore, 2 binari	

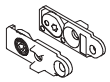
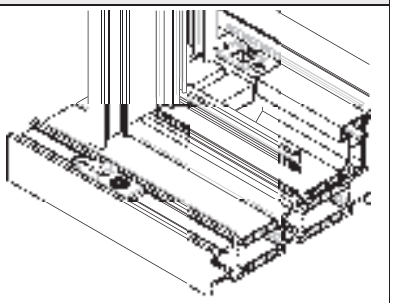
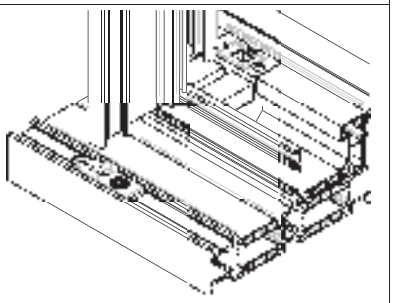
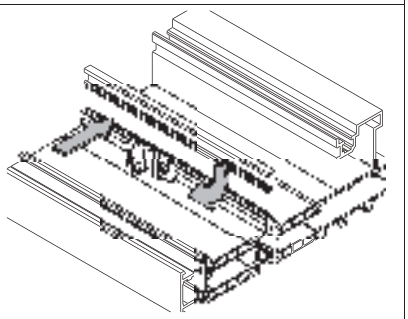
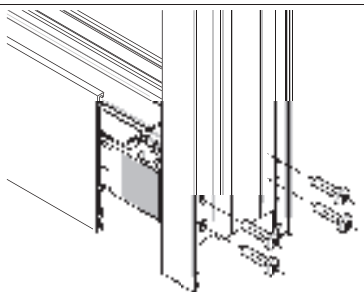
Accessori - incontro centrale ridotto

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**CO1229**		Tappo di tenuta, alzante scorrevole, inferiore, 1 binario con C9K014	
	**CO1230**		Tappo di tenuta incontro inferiore	
	**CO1227**		Tappo di tenuta incontro superiore	
	VS9501		Terminale per C9V109	

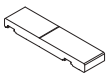
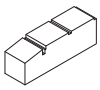
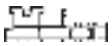
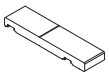
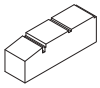
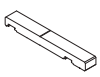
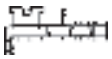
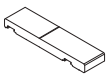
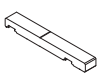
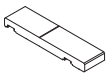
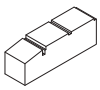
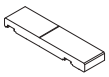
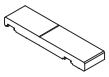
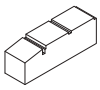
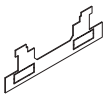
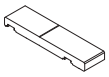
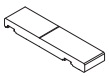
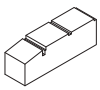
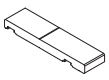
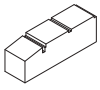
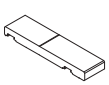
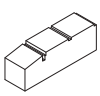
Accessori - incontro centrale ridotto

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	VS9502		Terminale per C9V110	
	TS2H06		Cavallotti per alzanti scorrevoli	
	TS2H08		Cavallotti per alzanti scorrevoli	

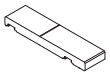
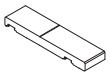
Accessori - incontro centrale ridotto

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**TS9Z13**		Cavallotti per C9T108	
	TS9Z14		Cavallotti per C9T108+C9K017	
	TS9Z15		Cavallotti per C9T108+C9K014	
	SCJ520		Viti M5x20	

Panoramica profilati di accoppiamento

PROFILATI	TAPPO DI TENUTA	PROFILATI DI ACCOPPIAMENTO	RIEMPIMENTO INFERIORE	RIEMPIMENTO SUPERIORE
C9K014	VS8011	 1xCO2311	 2xVS9415	2xVS9414
 C9K017	VS8004	 1xCO2311	 2xVS9415	2xVS9417
		 1xCO2254	2xVS9418	
 C9K018	VS8004	 1xCO2311		2xVS9417
		 1xCO2254		
C9K024	VS8002	 2xCO2311	 2xVS9415	4xVS9414
C9K025	VS8002	 2xCO2311		4xVS9414
C9K026	VS8003	 2xCO2311	 2xVS9415	4xVS9414
C9K027	 VS8012	 2xCO2311		4xVS9414
C9K124	VS8002	 2xCO2311	 4xVS9415	4xVS9414
C9K035	VS8001	 2xCO2311	 2xVS9415	4xVS9414
			2xVS9416	2xVS9965
C9K134	VS8001	 2xCO2311	 4xVS9415	4xVS9414
			2xVS9416	2xVS9965

Panoramica profilati di accoppiamento

PROFILATI	TAPPO DI TENUTA	PROFILATI DI ACCOPPIAMENTO	RIEMPIMENTO INFERIORE	RIEMPIMENTO SUPERIORE
C9K028	VS8011	 1xCO2311	2xVS9416	4xVS9414
			2x215-007	
			4xVS9973	
C9K200		 2xCO2311	2xVS9416	4xVS9414
			2x215-007	
			4xVS9973	

Viti

DIN 7 - ST.ST. - A2

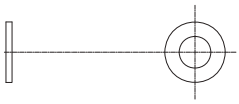
280-108	Ø1x6

DIN 84 - ST.ST. - A2

80Q506	M5x6
80Q509	M5x9
80Q510	M5x10
80Q516	M5x16
80Q525	M5x25
80Q530	M5x30
80Q535	M5x35
80Q608	M6x8
SCD660	M6x60

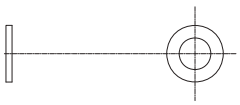
DIN 96 - ST.ST. - A2

81A120	Ø3x20



DIN 125A - ST.ST. - A2

280-203	M5
SCY600	M6



DIN 433 - ST.ST. - A2

280-216	M12

DIN 439B - ST.ST. - A2

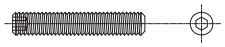
84Z500	M5
293-306	M12

DIN 562 - ST.ST. - A2

293-302	M5

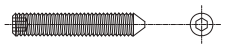
DIN 912 - ST.ST. - A2

80B516	M5x16
SCL550	M5x50
SCL560	M5x60
SCL565	M5x65
SCL570	M5x70
SCL575	M5x75
SCL585	M5x85
SCL612	M6x12
SCL614	M6x14
SCL616	M6x16
80B618	M6x18
80B625	M6,x25
80B820	M8x20
SCL845	M8x45



DIN 913 - ST.ST. - A2

80C610	M6x10
80C614	M6x14
80C630	M6x30



DIN 914 - ST.ST. - A2

80D303	M4x3
80D304	M4x4
80D306	M4x6
SCH408	M4x8
80D310	M4x10
SCH416	M4x16
80D508	M5x8
80D812	M8x12
80D814	M8x14

DIN 916 - ST.ST. - A2

702-939	M5x5
702-940	M5x8
80E510	M5x10
292-100	M5x12
80E520	M5x20
80E608	M6x8
702-933	M6x10

DIN 916 - ST.ST. - A2

SCF612	M6x12
80E620	M6x20
80E810	M8x10
80E816	M8x16
SCF820	M8x20

DIN 917 - ST.ST. - A2

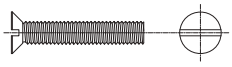
293-305	M12

DIN 933 - ST.ST. - A2

80F306	M4x6
80F610	M6x10
293-007	M6x12
80F618	M6x18
80F620	M6x20
80F625	M6x25
SCG640	M6x40
702-935	M6x50
293-003	M8x25

DIN 934 - ST.ST. - A2

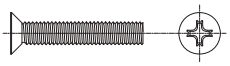
SCG641	M5
4G6000	M6
293-300	M8
293-307	M12



DIN 963 - ST.ST. - A2

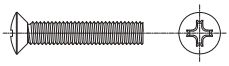
701-529	M5x12
SCZ826	M4x8
SCZ827	M4x12
SCZ828	M5x10
SCZ829	M5x12
SCZ830	M5x16
SCZ831	M5x20
SCZ832	M5x40
SCZ833	M5x50

Viti



DIN 965 - ST.ST. - A2

80H310	M4x10
SCZ827	M4x12
291-312	M4x16
80H510	M5x10
291-306	M5x12
80H520	M5x20
SCZ820	M5x22
80H525	M5x25
80H530	M5x30
80H535	M5x35
80H540	M5x40
90318	M5x45
80H560	M5x60
SCE565	M5x65
291-307	M5x70
291-311	M5x75
291-308	M5x80
291-309	M5x85
SCE590	M5x90
291-310	M5x95
SCE500	M5x100
SCE505	M5x105
SCE616	M6x16

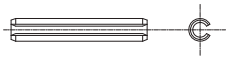


DIN 966 - ST.ST. - A2

80I510	M5x10
80I515	M5x15
80I625	M6x25
80I630	M6x30

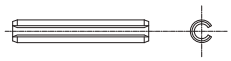
DIN 985 - ST.ST. - A2

293-301	M5
4T8000	M8



DIN 1481 - ST.ST. - A2

71C020	Ø2,5x16
71C017	Ø4x6
71C016	Ø4x10
280-101	Ø4x12



DIN 1481 - ST.ST. - A2

280-100	Ø4x24
280-106	Ø4,4x16
280-136	Ø4,4x18
280-102	Ø4,4x32
280-111	Ø4,4x36
280-137	Ø5x24
71C018	Ø8x10
280-140	Ø8x20
71C019	Ø8x24

DIN 1587 - ST.ST. - A2

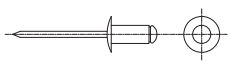
293-303	M6

DIN 6798A - ST.ST. - A2

SCZ825	M4
SCY601	M6

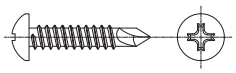
DIN 6799 - ST.ST. - A2

280-211	Ø9
280-217	Ø10



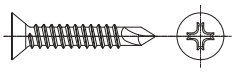
DIN 7337 - ST.ST. - A2

SCZ007	Ø4x8
294-003	Ø4,8x16
294-004	Ø4,8x20



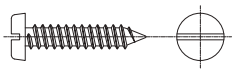
DIN 7504N - ST.ST. - A2

83K413	Ø4,2x13
290-008	Ø4,2x19
83K522	Ø4,8x22



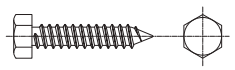
DIN 7504P - ST.ST. - A2

290-006	Ø4,2x19
290-007	Ø4,2x25



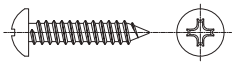
DIN 7971C - ST.ST. - A2

701-825	Ø3,9x16
701-895	Ø4,8x13



DIN 7976C - ST.ST. - A2

82J416	Ø4,2x16
82J632	Ø5,5x32
291-500	Ø6,3x50
291-501	Ø6,3x100



DIN 7981C - ST.ST. - A2

82K109	Ø2,9x9
82K216	Ø3,5x16
82K238	Ø3,5x38
SCC300	Ø3,9x9.5
82K313	Ø3.9x13
82K325	Ø3,9x25
82K332	Ø3,9x32
290-107	Ø4,2x9,5
82K413	Ø4,2x13
82K416	Ø4,2x16
82K419	Ø4,2x19
82K425	Ø4,2x25
82K438	Ø4,2x38
82K450	Ø4,2x50
92927	Ø4,8x16
82K519	Ø4,8x19
82K522	Ø4,8x22
82K525	Ø4,8x25
82K532	Ø4,8x32
82K538	Ø4,8x38
82K545	Ø4,8x45
82K550	Ø4,8x50
SCA560	Ø4,8x60
82K616	Ø5,5x16
82K619	Ø5,5x19

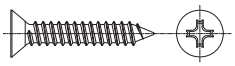
Viti

DIN 7981C - ST.ST. - A2

82K625	Ø5,5x25
82K632	Ø5,5x32
82K638	Ø5,5x38
290-112	Ø6,3x13
787-570	Ø6,3x32

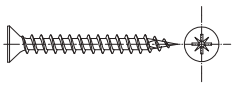
DIN 7981 - ST.ST. - A2

SCA604	Ø6,3x32



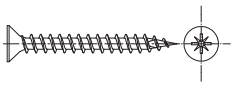
DIN 7982C - ST.ST. - A2

SCC213	Ø3,5x13
82L217	Ø3,5x17
82L310	Ø3,9x9,5
82L313	Ø3,9x13
82L413	Ø4,2x13
82L416	Ø4,2x16
95170	Ø4,2x19
290-003	Ø4,2x25
95168	Ø4,2x45
82L460	Ø4,2x60
82L510	Ø4,8x10
82L513	Ø4,8x13
82L519	Ø4,8x19
92256	Ø4,8x22
82L525	Ø4,8x25
82L532	Ø4,8x32
82L538	Ø4,8x38
82L545	Ø4,8x45
82L560	Ø4,8x60



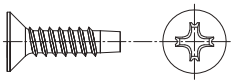
Z2

SCZ813	Ø4x25
SCZ814	Ø5x40
SCZ809	Ø5x45
SCZ815	Ø5x50
SCZ816	Ø5x60
SCZ817	Ø5x70
SCZ819	Ø5x80



Z2

SCZ834	Ø6x120



DIN 7982F

SCY400	Ø4,2x16

DIN 7983C

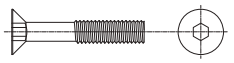
82M322	Ø3,9x22

DIN 7984

293-100	M5x10
703-682	M6x8

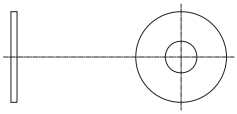
DIN 7985 - ST.ST. - A2

SCZ822	M5x8
291-300	M5x10
80N516	M5x16
80N618	M6x18
291-301	M6x10
80N620	M6x20
80N625	M6x25



DIN 7991 - ST.ST. - A2

SCP601	M5x10
293-200	M5x25
SCP616	M6x16
80T825	M8x25

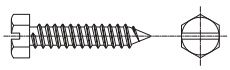


DIN 9021 - ST.ST. - A2

SCY504	M5
6U6000	M6

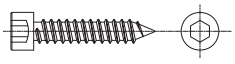
ST.ST. - A2

280-104	M8x45



ST.ST. - A2

82J525	Ø4,8x25



ST.ST. - A2

91641	Ø6,3x32

ST.ST. - A2

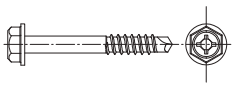
SCZ401	Ø4,2x16

ST.ST. - A2

83K314	Ø3,9x14

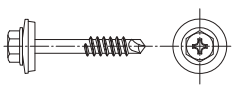
ST.ST. - A2

290-010	Ø4,2x9,5



ST.ST. - A2

83J639	Ø5,5x39
83J647	Ø5,5x47
83J658	Ø5,5x58



ST.ST. - A2

83Z639	Ø5,5x39
83Z647	Ø5,5x47
83Z658	Ø5,5x58

Viti

ST.ST. - A2

85Z416	Ø4,2x16

ST.ST. - A2

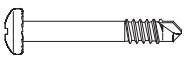
84Z512	M5x0,8 - 1,5
90459	M5x0,25 - 3,0
91749	M5x3,0 - 5,5
93024	M6x0,5 - 3,0

ST.ST. - A2

SCZ019	M3.2x10 - 5.5
90676	M5x1,5 - 4,0

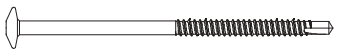
ST.ST. - A2

80Z814	M8x14



ST.ST. - A2

SCZ402	Ø4.2x28



ST.ST. - A2

SCZ617	Ø5.5x107

ST.ST. - A2

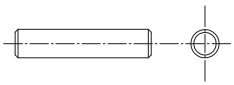
SCZ604	Ø6x70

DIN 85A

SCZ821	M4x12
SCZ823	M5x14
SCZ824	M4x16

VSM13328 BN658 A2

SCN001	M4 x 12



DIN 7343

SCZ406	25x12

O-ring

CO0176	37x2.0
CO0177	52x2.0

Note

Selezione ferramenta

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Selezione ferramenta F1
- Panoramica F3
- Alzante scorrevole F4
  - Maniglie standard F4
  - Maniglie S-Line (Diletta) F5
  - Altezza anta (Hv): 1130 - 1875 mm F6
  - Altezza anta (Hv): 1751- 2847 mm F7
  - Altezza anta (Hv): 1310 - 1947 mm con asta telescopica F8
  - Altezza anta (Hv): 1907 - 2847 mm con asta telescopica F9
  - Panoramica ferramenta F10
- Alzante scorrevole - 4 ante F12
  - Pezzi supplementari F12
- Alzante scorrevole - RC2 F13
  - Alzante scorrevole con asta telescopica ZB0093 F13
  - Alzante scorrevole con asta telescopica ZB0094/ZB0095 F14
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CO2317....F20
CO2318....F20
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CYL318....F17
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HLH301....F15
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SV2126....F19
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ZB0081....F15
ZB0082....F16
ZB0083....F16
ZB0090....F18
ZB0091....F19
ZB0092....F18
ZB0093....F17
ZB0094....F17
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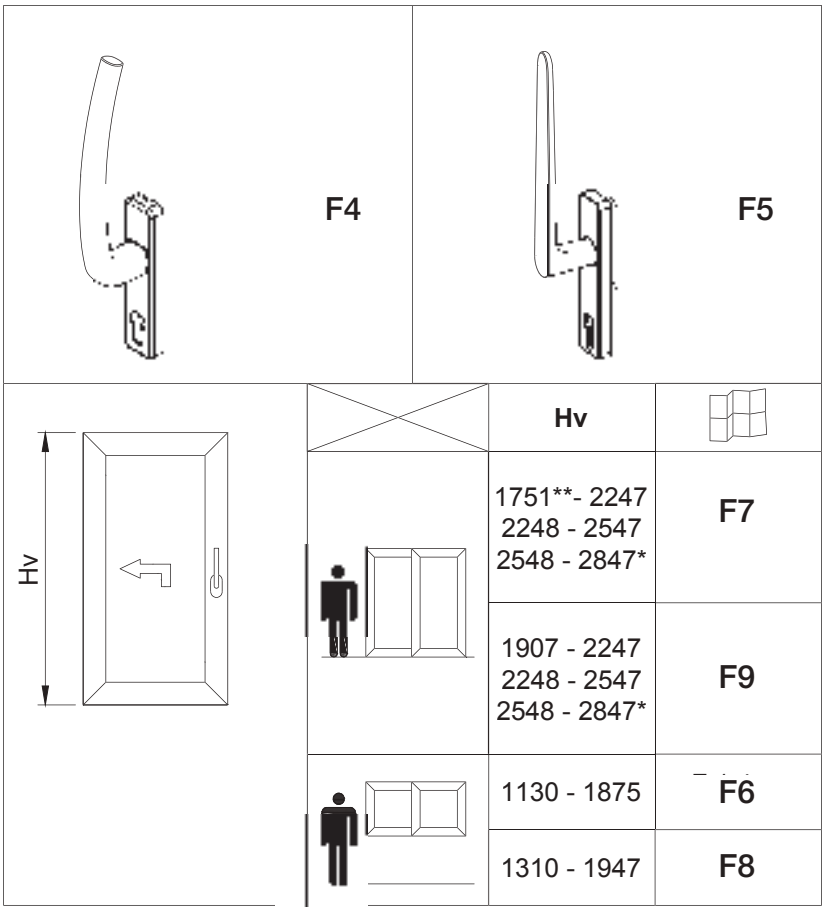
ZB0096....F17
ZB0098....F18
ZB0099....F17

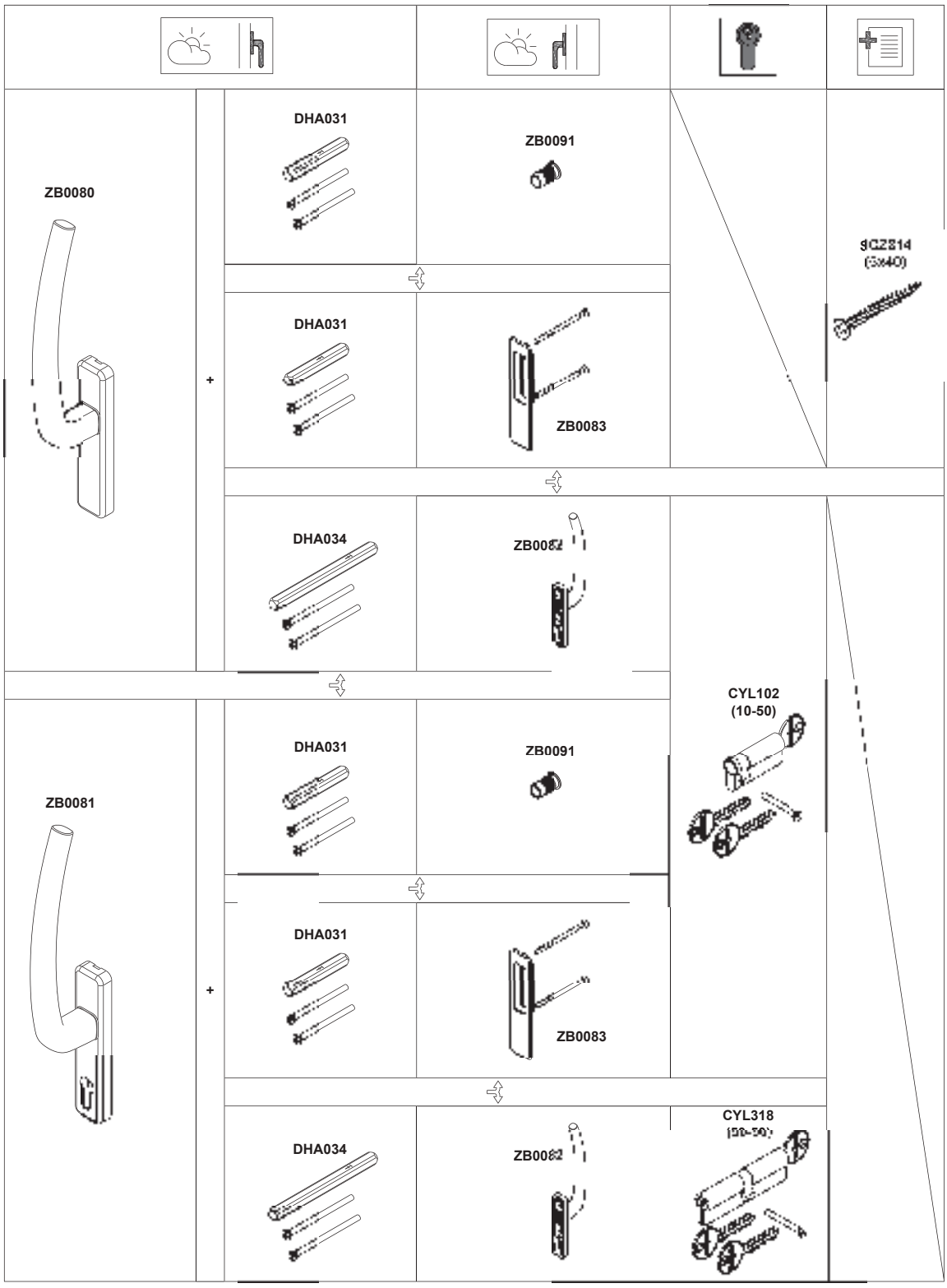
Panoramica



C160S-DIAG-012

* L'anta può essere più alta della lunghezza della chiusura.

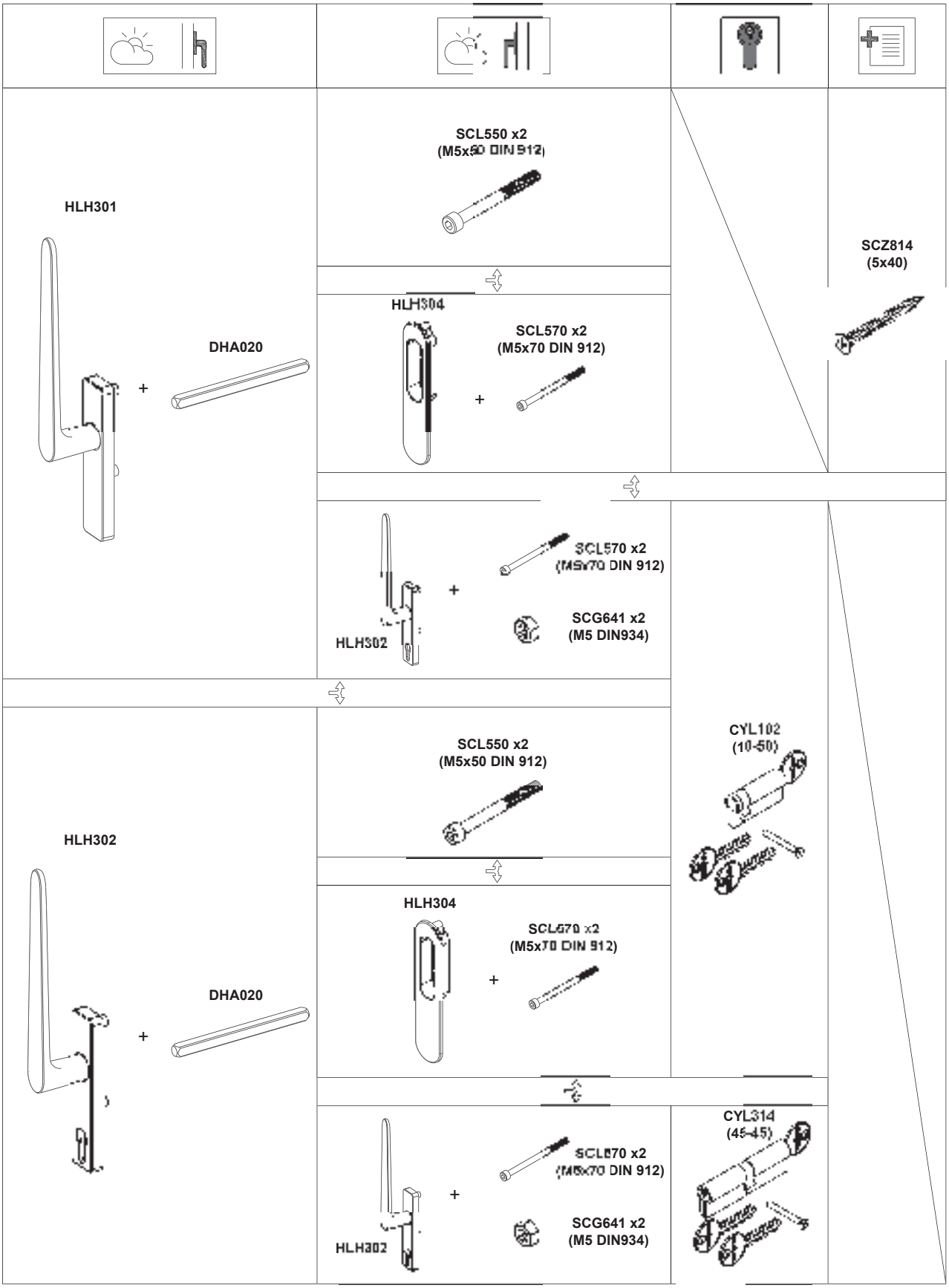
Alzante scorrevole



C160S-DIAG-063

Alzante scorrevole

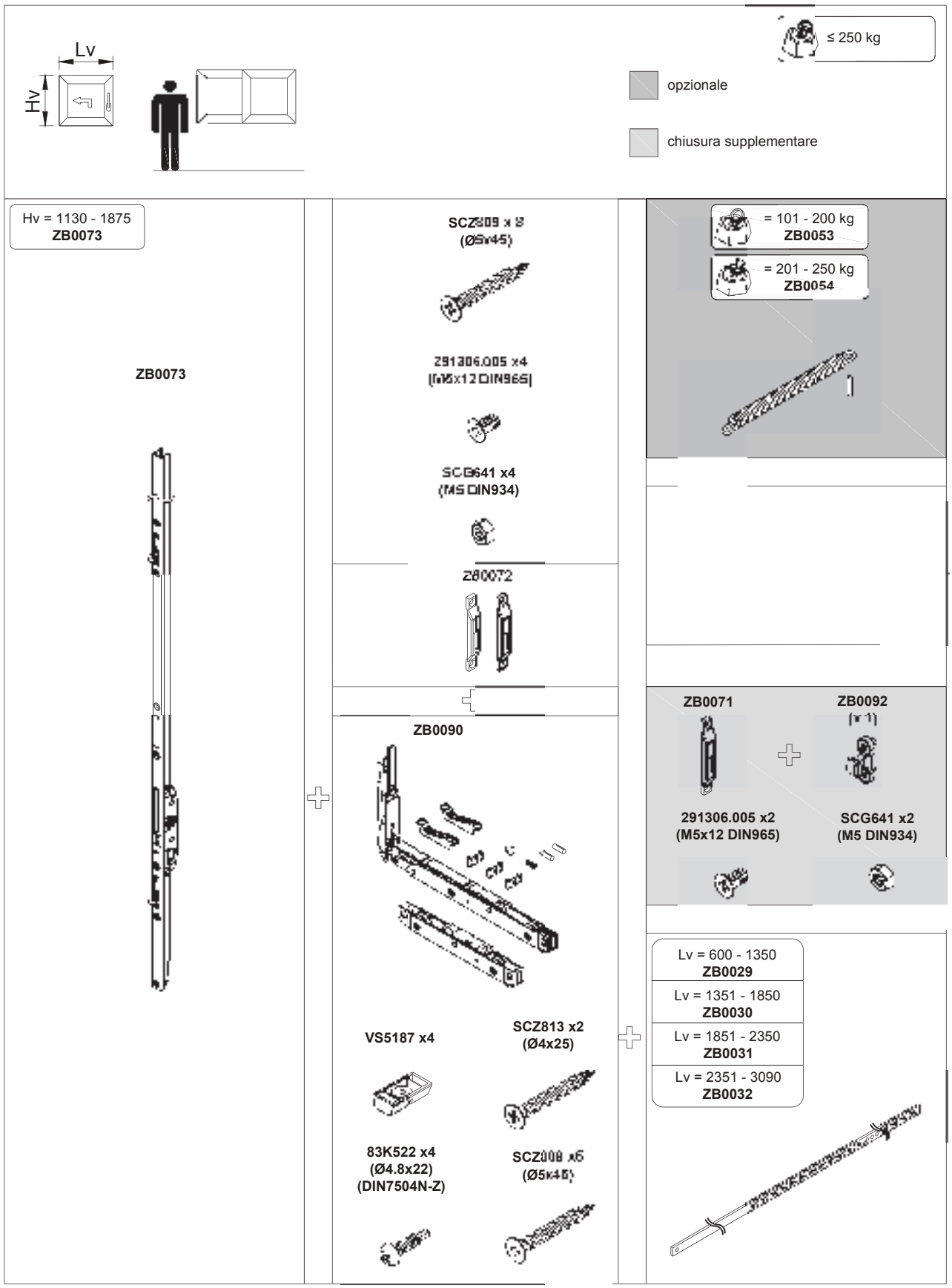
MANIGLIE S-LINE (DILETTA)



C160S-DIAG-062

Alzante scorrevole

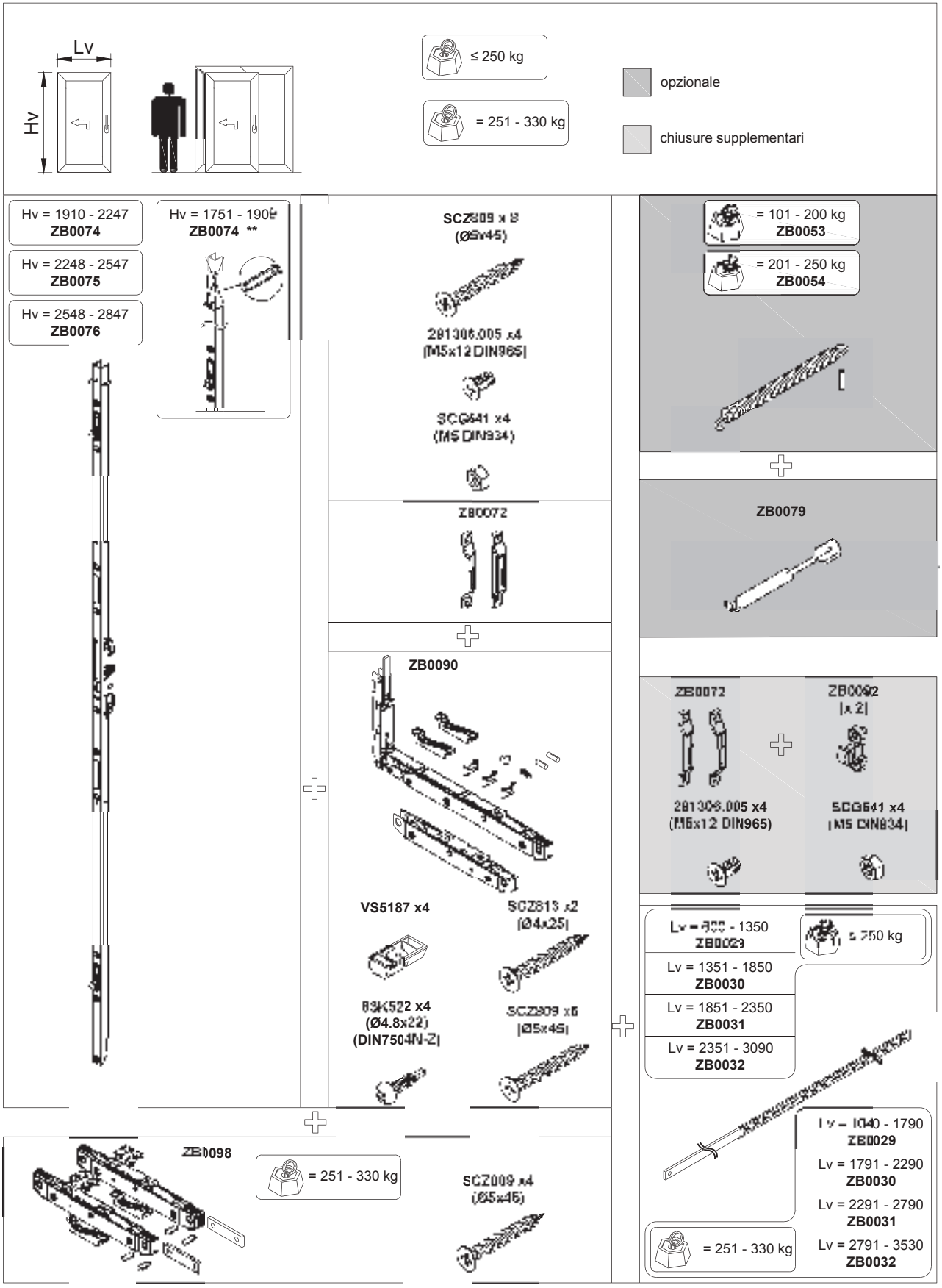
ALTEZZA ANTA (Hv): 1130 - 1875 mm



C160S-DIAG-027 Attenzione: altezza maniglia = 403 mm.

Alzante scorrevole

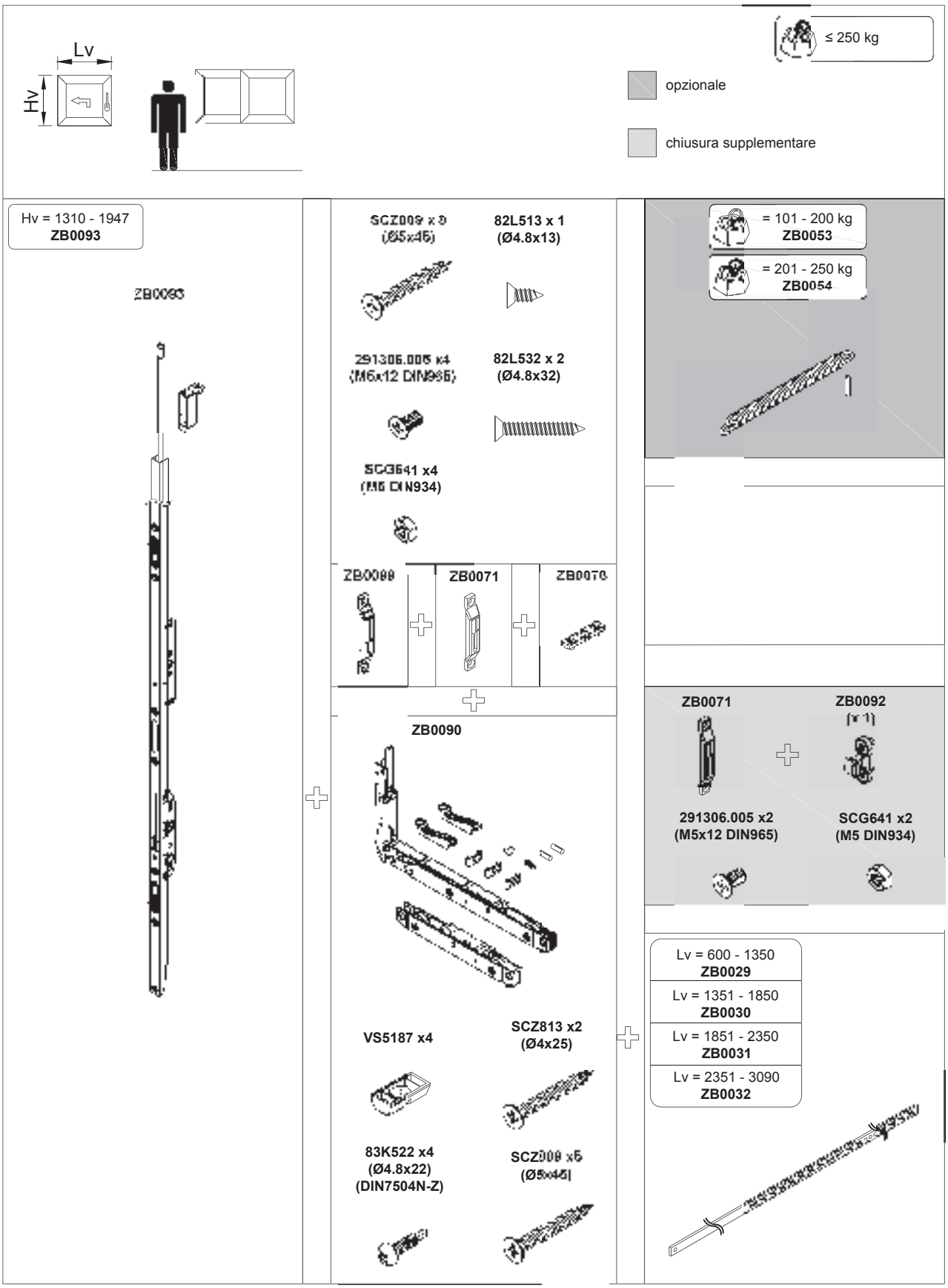
ALTEZZA ANTA (Hv): 1751 - 2847 mm



C160S-DIAG-028 Attenzione: altezza maniglia = 1003 mm.

Alzante scorrevole

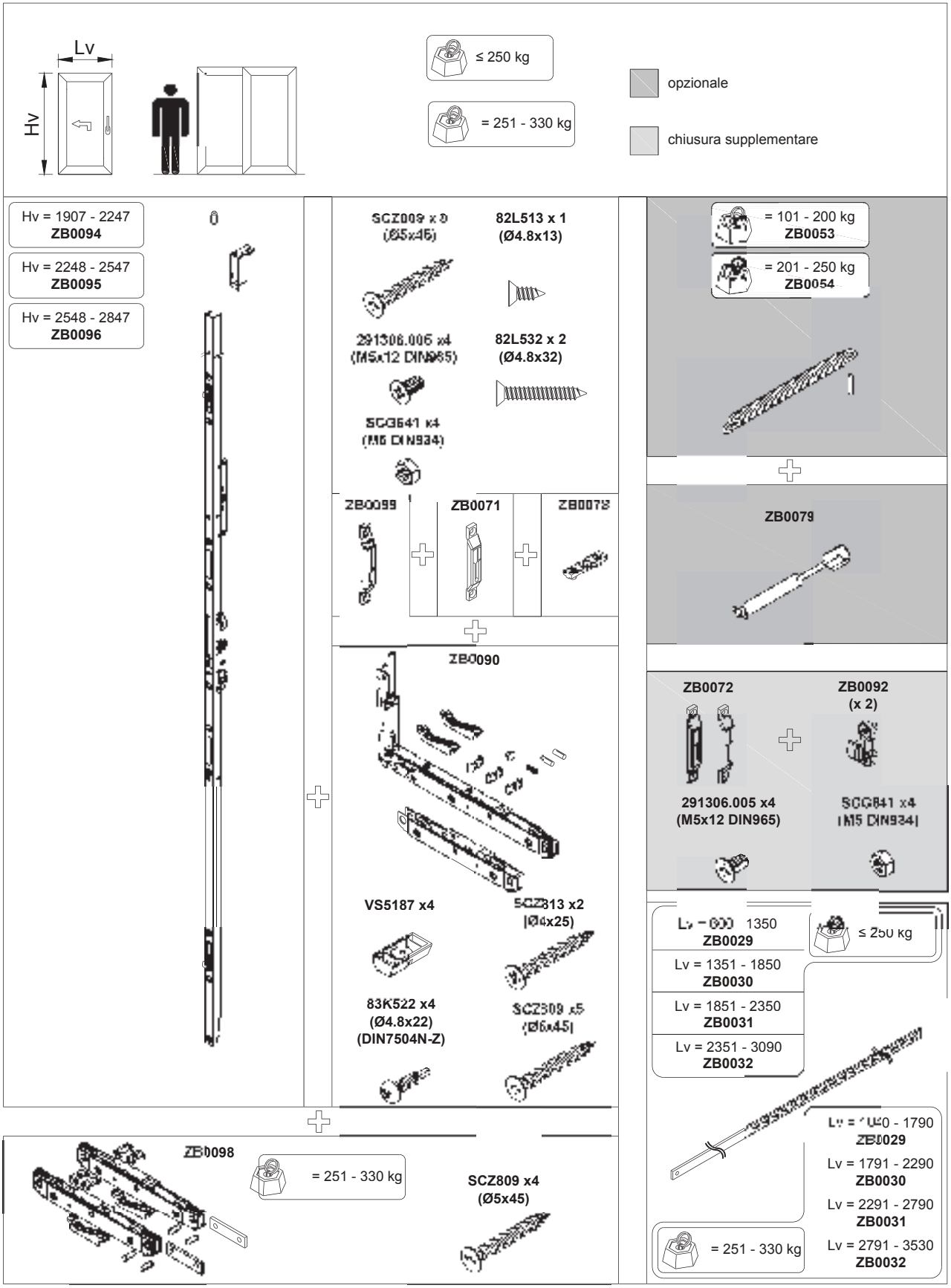
ALTEZZA ANTA (Hv): 1310 - 1947 mm CON ASTA TELESCOPICA



C160S-DIAG-029 Attenzione: altezza maniglia = 403 mm.

Alzante scorrevole

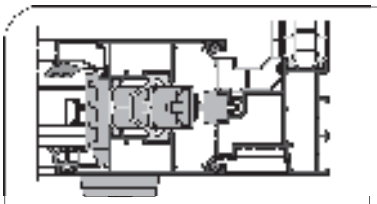
ALTEZZA ANTA (Hv): 1907 - 2847 mm CON ASTA TELESCOPICA

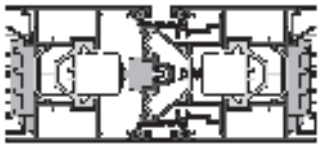
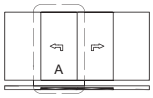
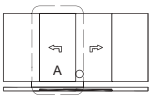
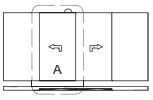
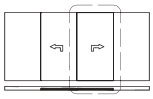
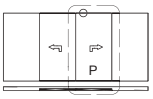


C160S-DIAG-030

Alzante scorrevole

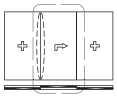
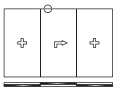
PANORAMICA FERRAMENTA

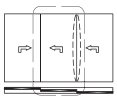
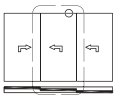
		SERRATURA	PUNTO DI CHIUSURA		
	STANDARD	ZB0073 ZB0074 ZB0075 ZB0076	ZB0072		L197
	OPZIONALE	ZB0093 ZB0094 ZB0095 ZB0096	ZB0072 + ZB0078		L398

		SERRATURA	PUNTO DI CHIUSURA		
A = anta primaria 	STANDARD	ZB0073 ZB0074 ZB0075 ZB0076	ZB0072		L197
	OPZIONALE	ZB0093 ZB0094 ZB0095 ZB0096	ZB0072 + ZB0078		L208 L275
P = anta secondaria 	STANDARD	ZB0093 ZB0094 ZB0095 ZB0096	ZB0078		L205 L275

C160S-DIAG-015

Alzante scorrevole

		SERRATURA	PUNTO DI CHIUSURA		
	STANDARD	ZB0093 ZB0094 ZB0095 ZB0096	ZB0078		**L205** **L306**

		SERRATURA	PUNTO DI CHIUSURA		
	STANDARD	ZB0093 ZB0094 ZB0095 ZB0096	ZB0078		**L209**
	OPZIONALE	ZB0073 ZB0074 ZB0075 ZB0076	-		SU RICHIESTA, NON PRESENTE SUL CATALOGO

C160S-DIAG-016

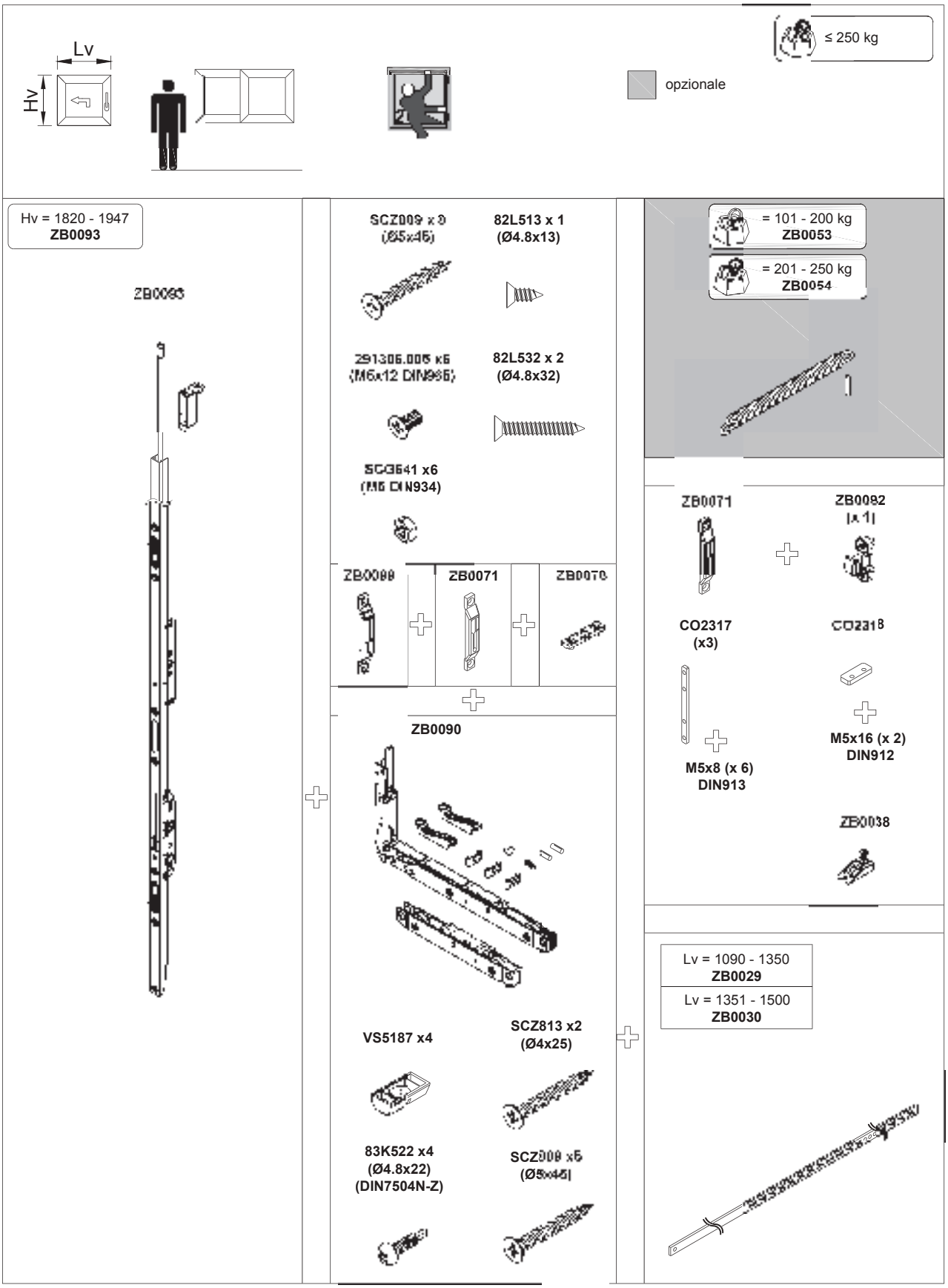
Alzante scorrevole - 4 ante

PEZZI SUPPLEMENTARI

DISEGNO	N°	DESCRIZIONE
	ZB0038	Punto di chiusura centrale inferiore
	82L538	Viti autofilettanti Ø4.8x38 mm DIN 7982CHI

Alzante scorrevole - RC2

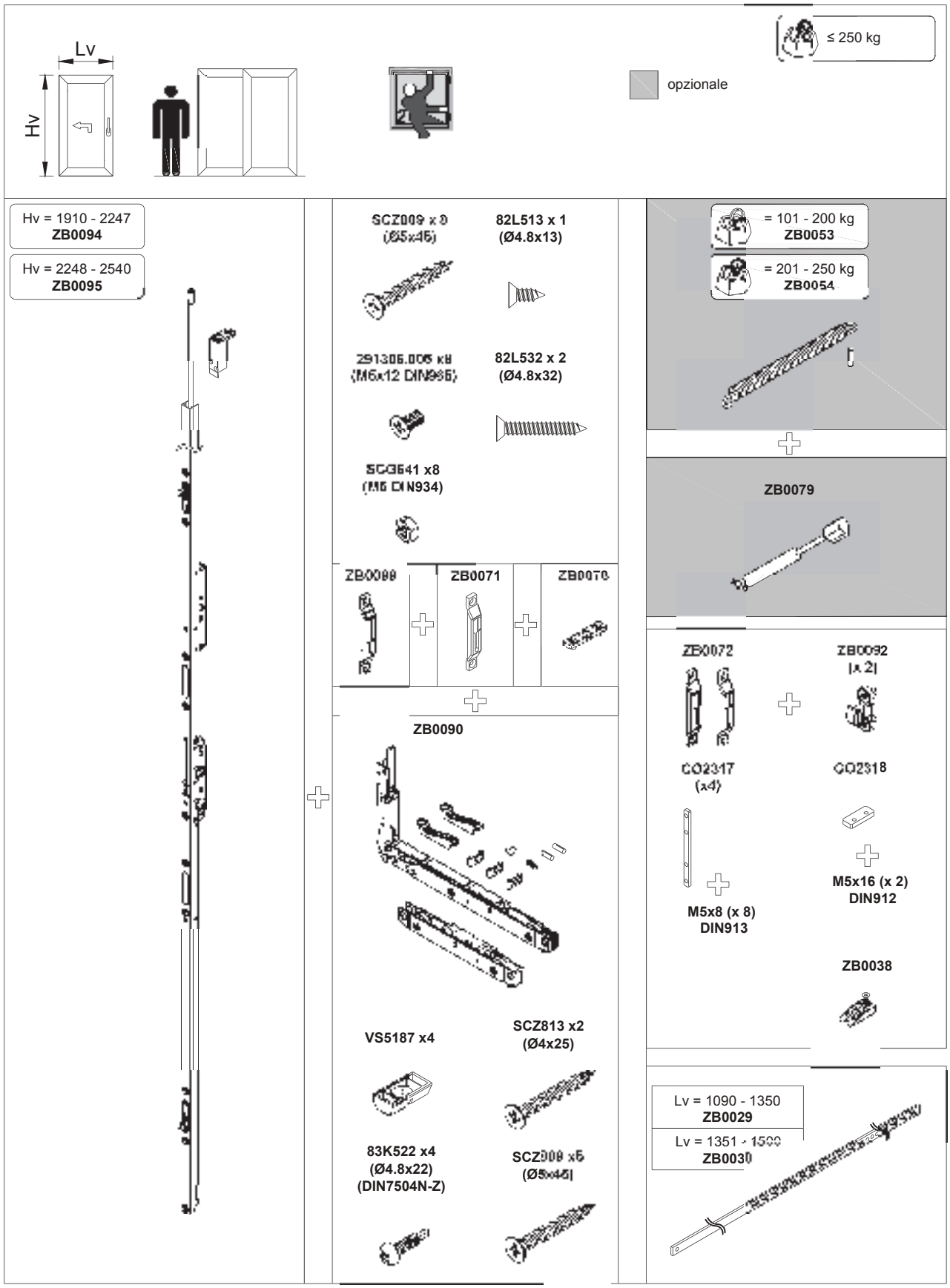
ALZANTE SCORREVOLE + CON ASTA TELESCOPICA ZB0093



C160S-DIAG-032

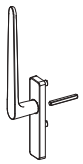
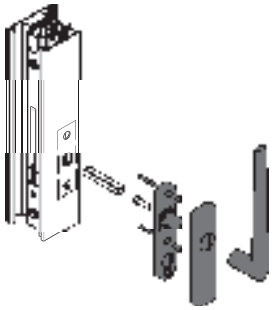
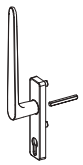
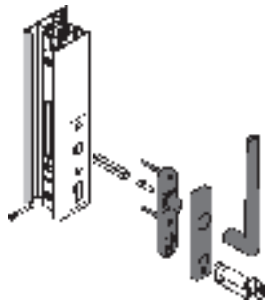
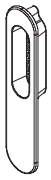
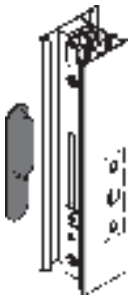
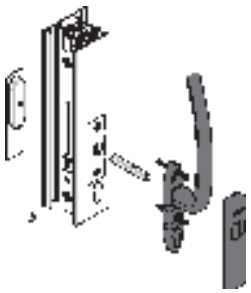
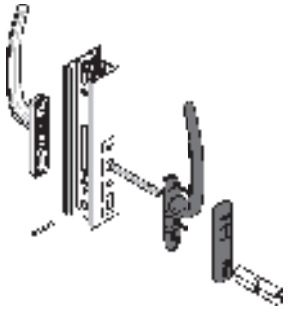
Alzante scorrevole - RC2

ALZANTE SCORREVOLE + CON ASTA TELESCOPICA ZB0094/ZB0095

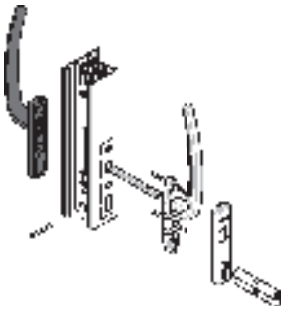
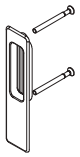
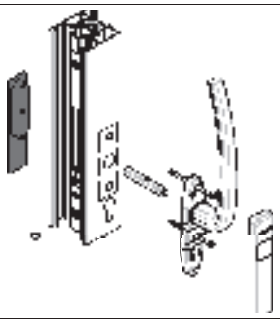
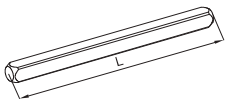
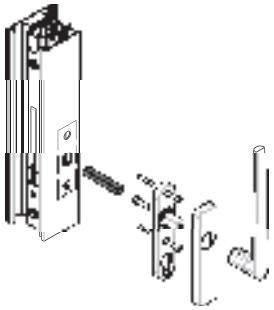
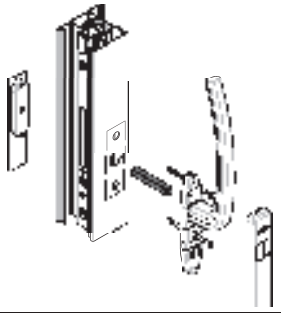
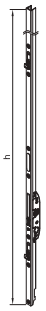


C160S-DIAG-031

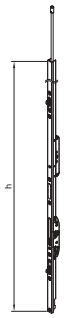
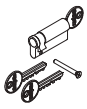
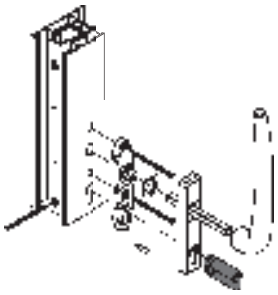
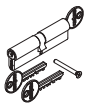
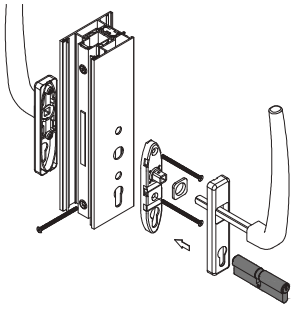
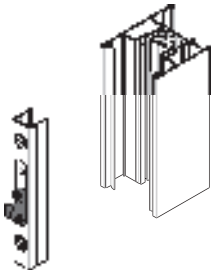
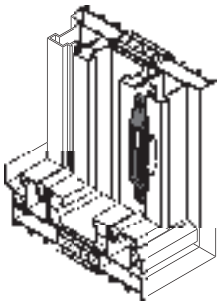
Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**HLH301**		Maniglia interna S-Line alzante-scorrevole design: Diletta	
	**HLH302**		Maniglia interna/esterna S-Line alzante-scorrevole design: Diletta	
	**HLH304**		Maniglia integrata S-Line alzante-scorrevole design: Diletta	
	ZB0080		Maniglia interna	
	ZB0081		Maniglia interna con cilindro	

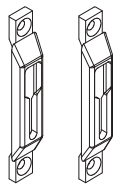
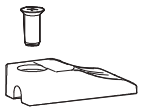
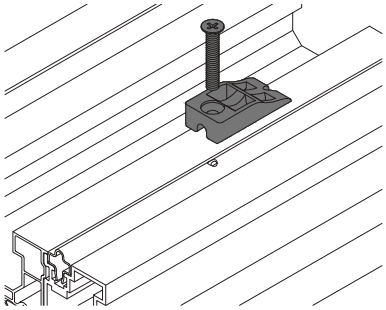
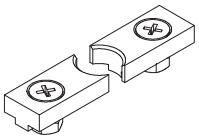
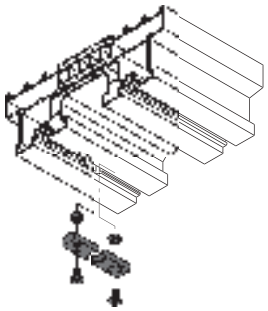
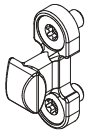
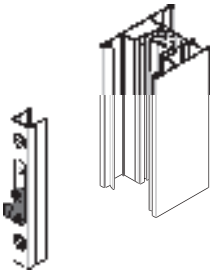
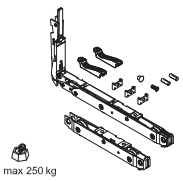
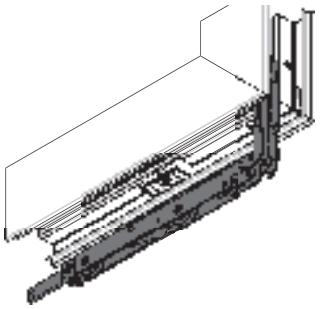
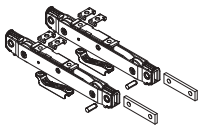
Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	ZB0082		Maniglia esterna con cilindro	
	**ZB0083**		Maniglia integrata	
	**DHA020**	115	Quadro di connessione maniglia S-Line per alzante scorrevole	
	DHA031	75	Quadro di connessione maniglia con viti per alzante scorrevole	
	DHA034	125		
	**ZB0073**	180	Serratura alzante scorrevole	
	ZB0074	210		
	ZB0075	240		
	ZB0076	270		

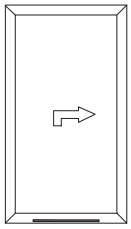
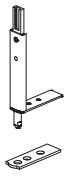
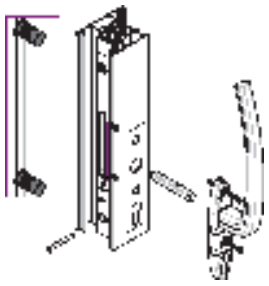
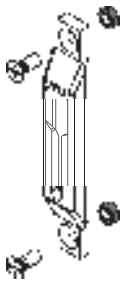
Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**ZB0093**	1800	Chiusura alzante scorrevole con asta telescopica	
	ZB0094	2100		
	ZB0095	2400		
	ZB0096	2700		
	**CYL102**		Mezzo cilindro alzante-scorrevole 60/50/10	
	**CYL318**		Cilindro alzante-scorrevole 100/50/50	
	ZB0099		Punto di chiusura (singolo) RC2	
	ZB0071		Punto di chiusura (singolo), bianco, nero o custom	

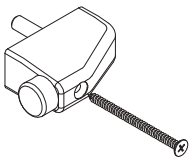
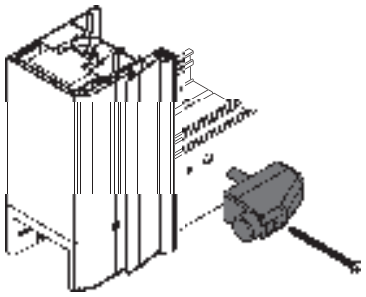
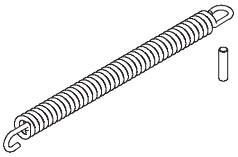
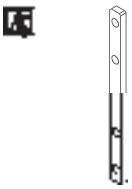
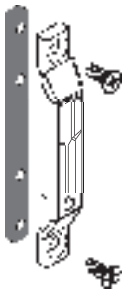
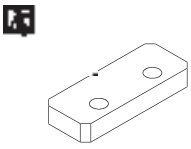
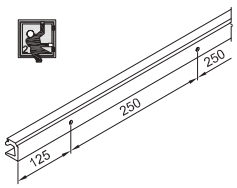
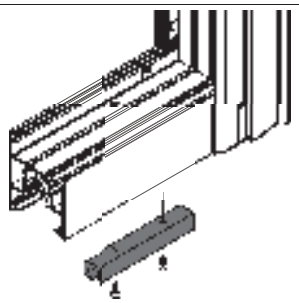
Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**ZB0072**		Kit punto di chiusura , nera o bianca	
	**ZB0038**		Punto di chiusura centrale inferiore RC2	
	**ZB0078**		Punto di chiusura	
	**ZB0092**		Rostri	
	**ZB0090**		Kit base alzante scorrevole 250 kg	
	**ZB0098**		Set extra di carrelli per alzante scorrevole fino a 330 kg	

Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	ZB0029	860	Asta di collegamento carrelli per alzante scorrevole	
	ZB0030	1360		
	ZB0031	1860		
	ZB0032	2600		
	**SV2126**		Puntale di chiusura	
	ZB0079		Ammortizzatore	
	ZB0091		Dado per rivetto (10 pezzi)	
	SCG641		Dado M5	

Panoramica ferramenta

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**SV9002**		Paracolpi, nero o bianco	
	SV9003		Paracolpi,verniciato	
	**ZB0053**		Molla per pesi ≤ 200kg	
	ZB0054		Molla per pesi fra 201kg e 250kg	
	**CO2317**		Piatta RC2	
	**CO2318**		Fissaggio RC2	
	**CO2206**		Sicurezza RC2	

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Attrezzature

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Nota: per lavorazioni da effettuare con D5110000 consultare il manuale della punzonatrice.

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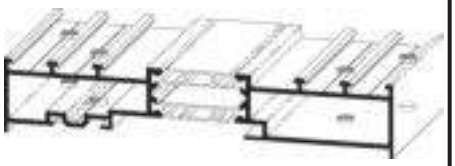
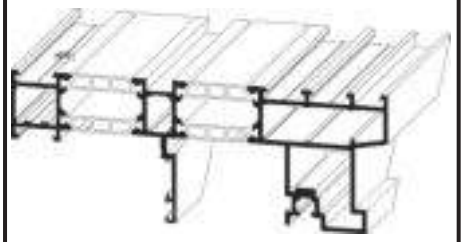
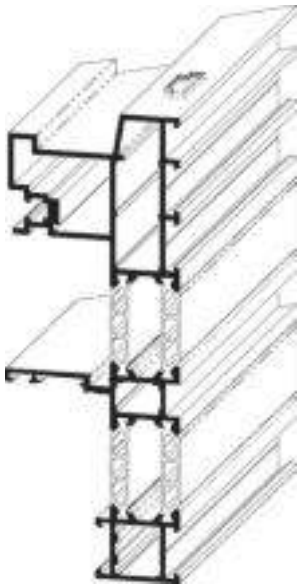
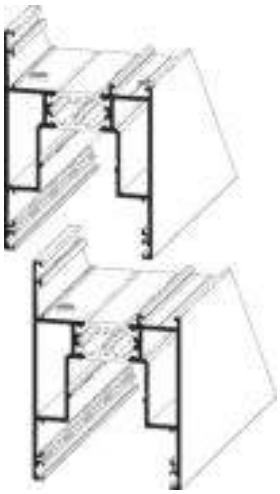
1 FORO Ø 8 mm SU TELAI.		PUNZONE Ø 8 mm DX COD. 241.93.32 PUNZONE Ø 8 mm SX COD. 241.93.31 MATRICI DX E SX RIPORTATE COD. 241.92.98 MATRICE COD. 241.92.95	B B B B
2 FORO Ø 15 mm SU TELAI.		PUNZONE Ø 15 mm DX COD. 241.93.30 PUNZONE Ø 15 mm SX COD. 241.93.29 MATRICI DX E SX RIPORTATE COD. 241.92.98 MATRICE COD. 241.92.95	B B B B
3 FORATURA Ø 7 mm SU C9K121		PUNZONI Ø 7 mm COD. 24.05.75 MATRICE DX COD. 241.93.06 MATRICE SX COD. 241.93.05 MATRICE INFERIORE COD. 241.92.94	B B B C
4 FORO Ø 8 mm SU CAMERA ESTERNA.		PUNZONE Ø 8 mm COD. 241.93.31 MATRICE COD. 241.93.17	B B
5 FORO Ø 15 mm SU CAMERA ESTERNA.		PUNZONE Ø 15 mm COD. 241.93.29 MATRICE COD. 241.93.17	B B
6 SCARICO ACQUA.		PUNZONE DX COD. 241.93.04 PUNZONE SX COD. 241.93.02 MATRICE DX COD. 241.93.01 MATRICE SX COD. 241.93.00	B B B B

Lavorazioni - panoramica

7 FORO Ø 8 mm SU ANTE PER AGGANCIO ESTERNO.		PUNZONE Ø 8 mm DX COD. 241.93.11 PUNZONE Ø 8 mm SX COD. 241.93.12 MATRICE DX COD. 241.93.16 MATRICE SX COD. 241.93.15	B B B B
8 FORO Ø 4 mm SU ANTE PER AGGANCIO ESTERNO.		PUNZONE Ø 4 mm DX COD. 241.93.13 PUNZONE Ø 4 mm SX COD. 241.93.14 MATRICE DX COD. 241.93.16 MATRICE SX COD. 241.93.15	B B B B
9 FORO Ø 8 mm SU ANTE PER AGGANCIO INTERNO.		PUNZONE Ø 8 mm DX COD. 241.93.11 PUNZONE Ø 8 mm SX COD. 241.93.12 MATRICE DX COD. 241.93.16 MATRICE SX COD. 241.93.15	B B B B
10 FORO Ø 15 mm SU ANTE PER AGGANCIO INTERNO.		PUNZONE Ø 15 mm DX COD. 241.93.23 PUNZONE Ø 15 mm SX COD. 241.93.22 MATRICE DX COD. 241.93.24 MATRICE SX COD. 241.93.25	B B B B

Lavorazioni - D5110000

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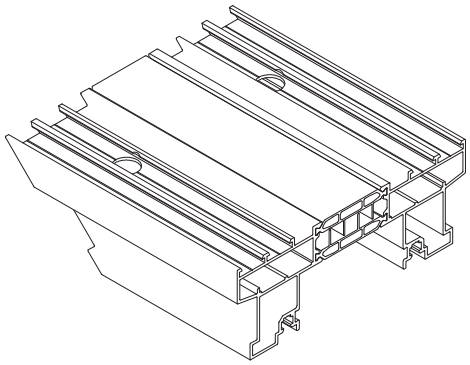

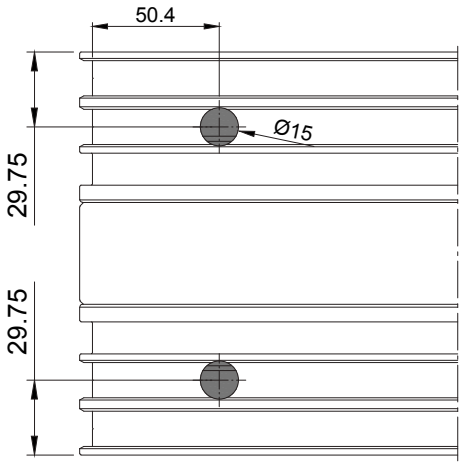

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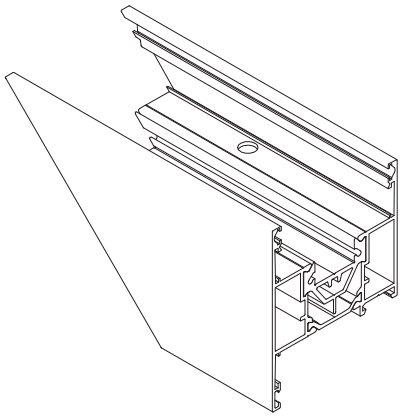

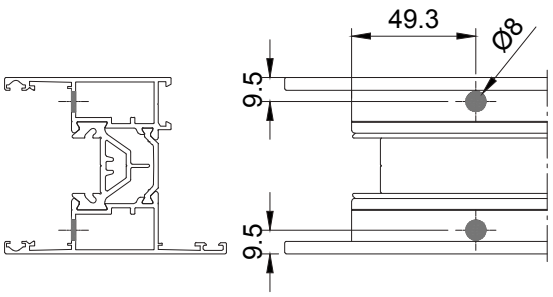

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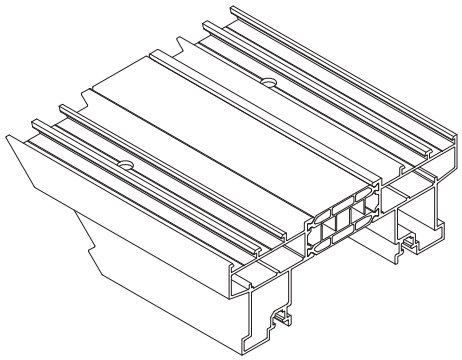

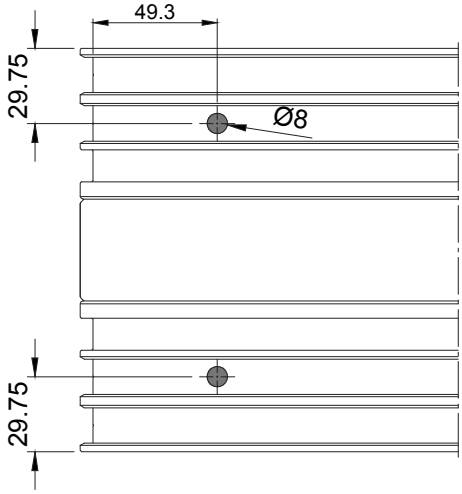

Lavorazioni - D5110000

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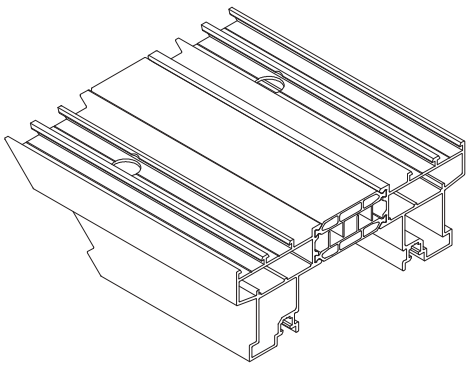

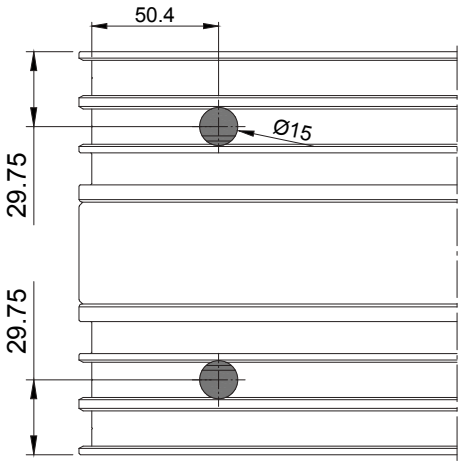

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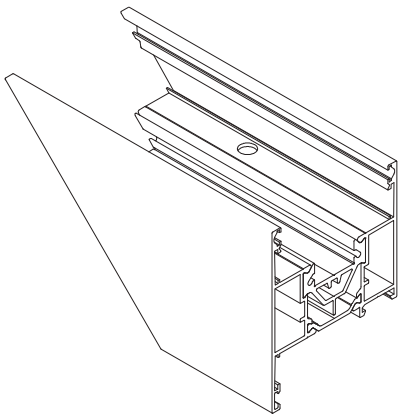

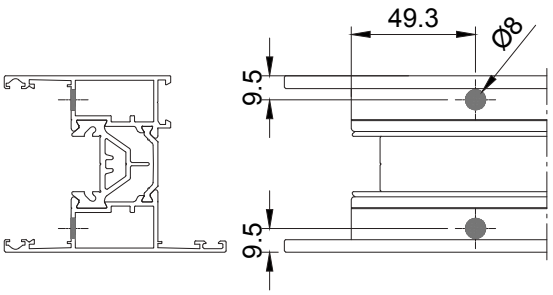

Dime lavorazioni - panoramica

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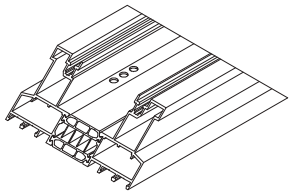
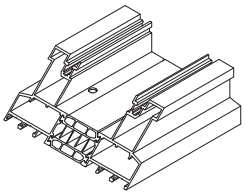
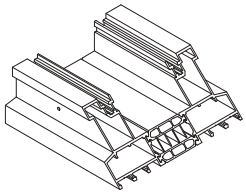
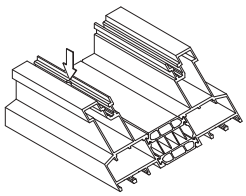
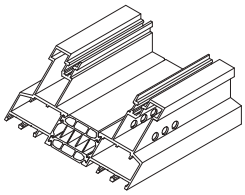
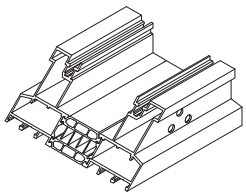
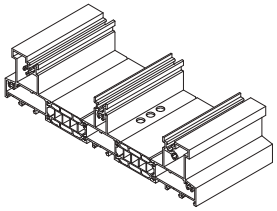
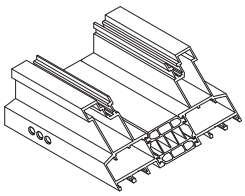
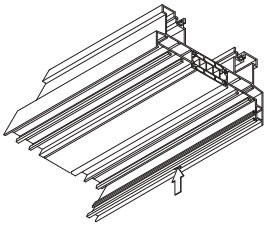
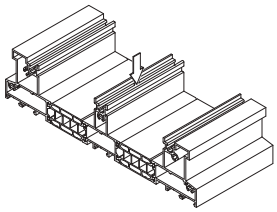
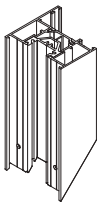
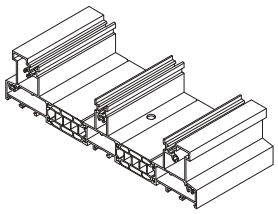
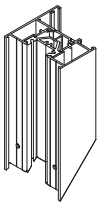
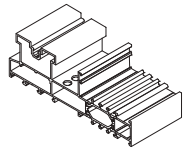
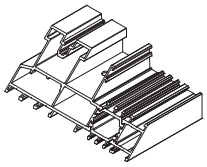
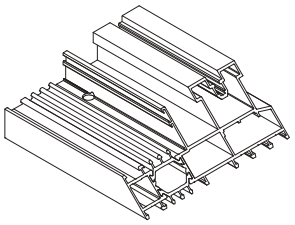
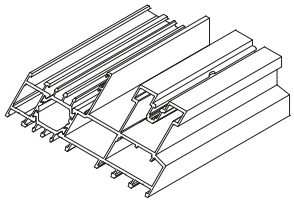
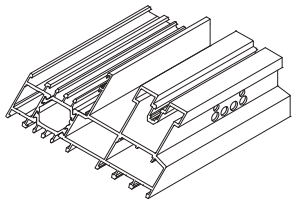
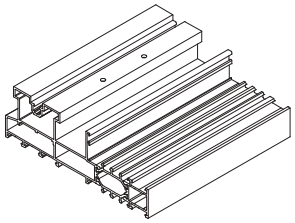
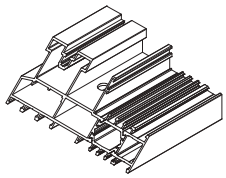
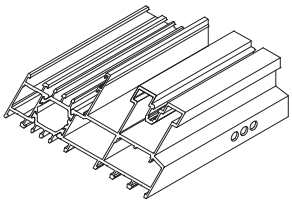
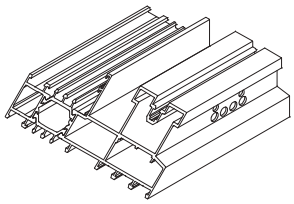
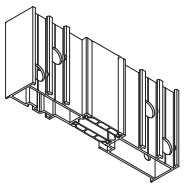
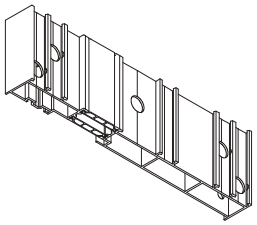
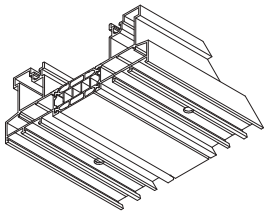
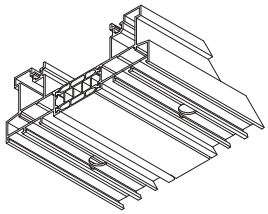
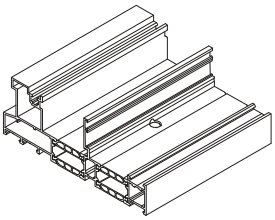
	G10		G12		G12
	G10		G11		G13
	G10		G12		G13
	G11		G14		G13
	G11				

Dime lavorazioni - panoramica

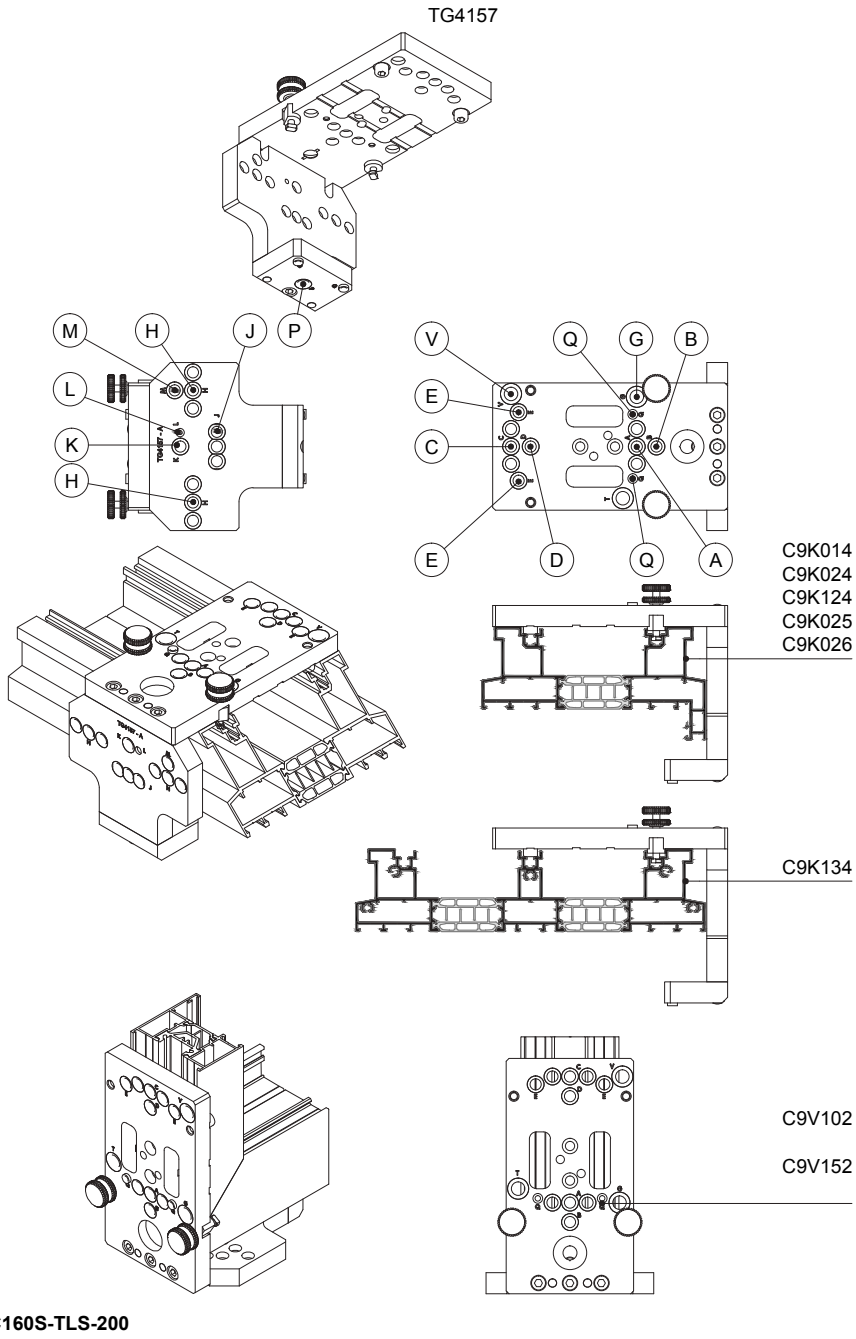
TG4118 G15					
	G16		G17		G18
	G16		G17		G18
	G16		G17		

TG4118 + OG0557 G18		TG4119 G19			
	G18		G20		G20

TG4122 G21				TG4156 G23	
	G22		G22		G23

Dime lavorazioni - TG4157

TG4157

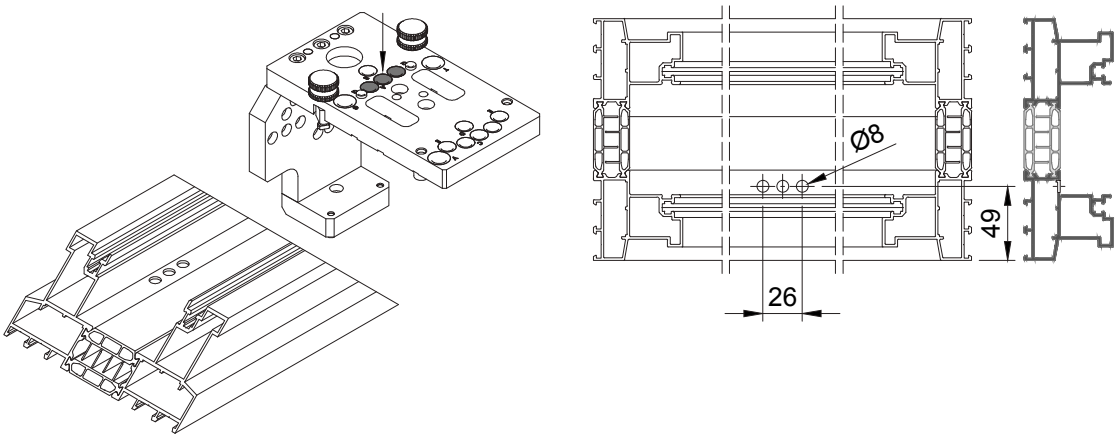


C160S-TLS-200

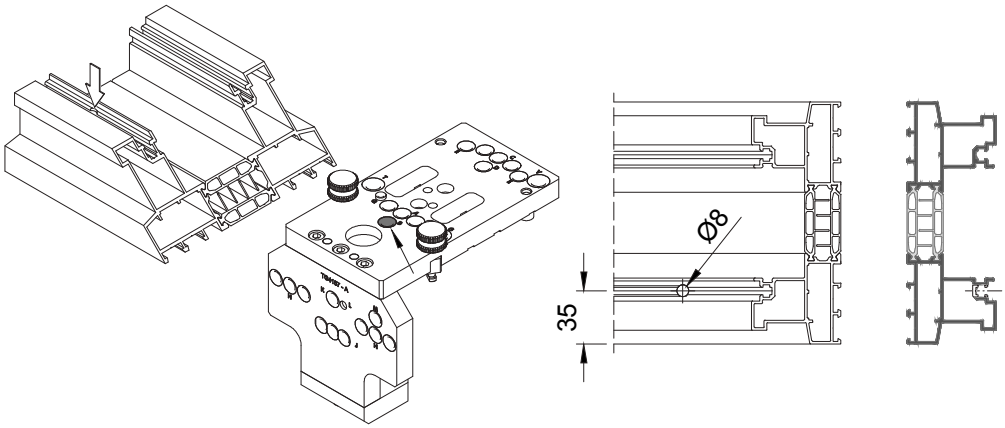
A drenaggio scarico acqua centrale
B drenaggio binario
C drenaggio 3-binari tappo di tenuta centrale
D drenaggio binario 2 o 3 binari
E drenaggio anta
G drenaggio valvola 9 mm
H drenaggio binario - Ø8 mm
J drenaggio binario camera interna
L clip-vite C9A003
M drenaggio C9A004
P camera interna drenante nascosta
Q perforazione viti per VS9225 Ø4 mm
V Valvola di drenaggio 9 mm, 3 binari

Dime lavorazioni - TG4157

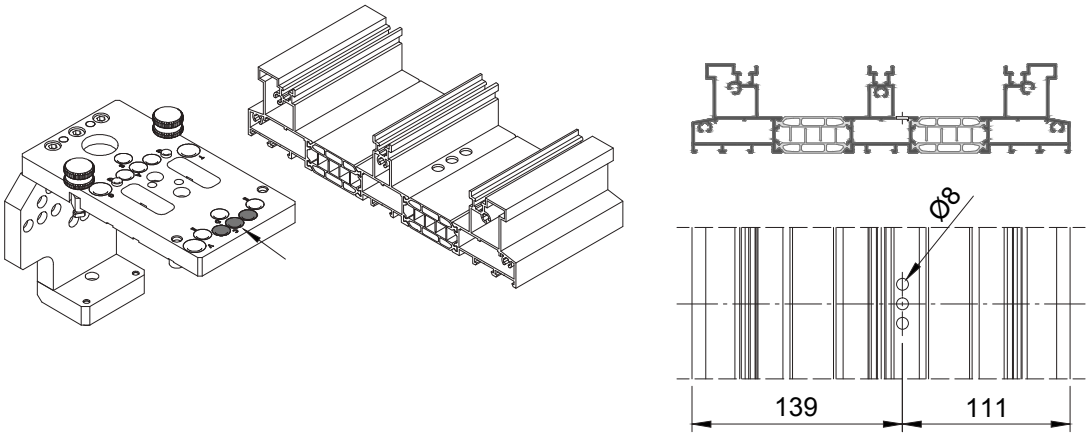
C9K024 A



C9K024 B

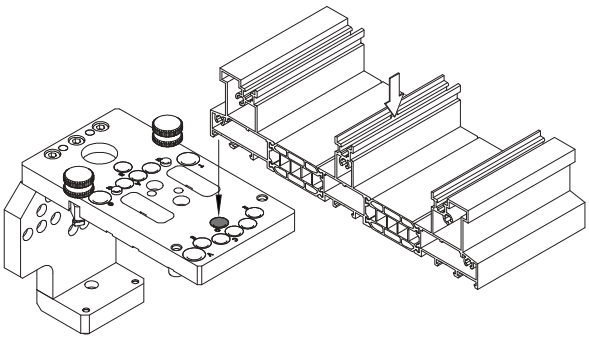


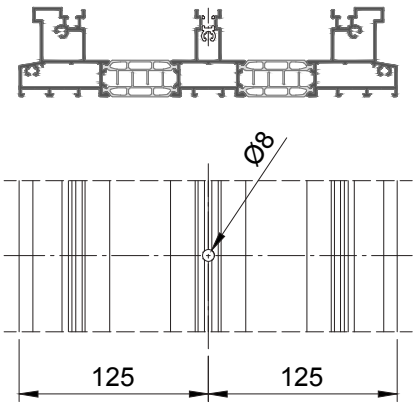
C9K134 C



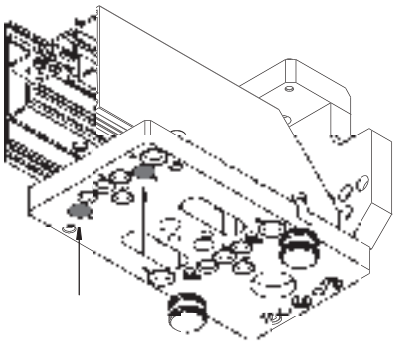
Dime lavorazioni - TG4157

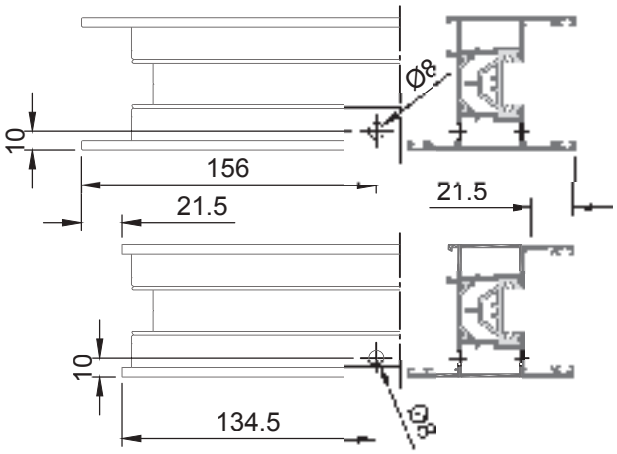
C9K134 D



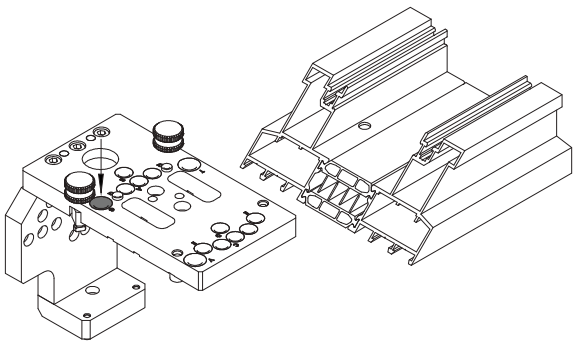


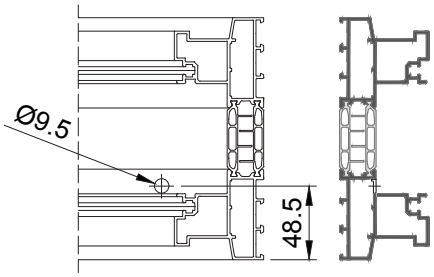
C9V1xx E





C9K024 G

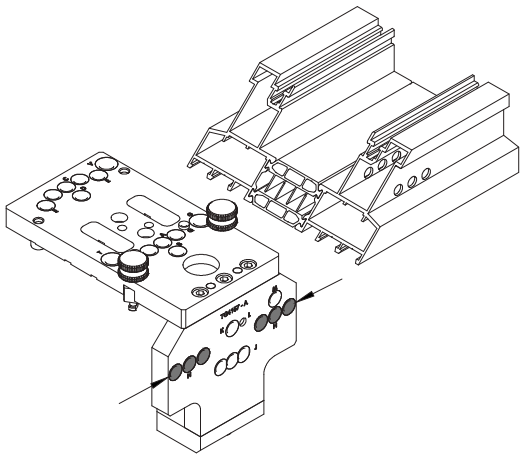


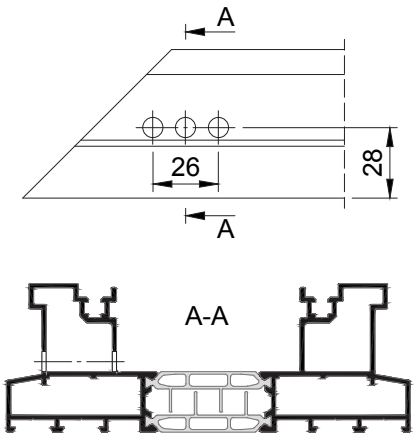


In combinazione con VS0107

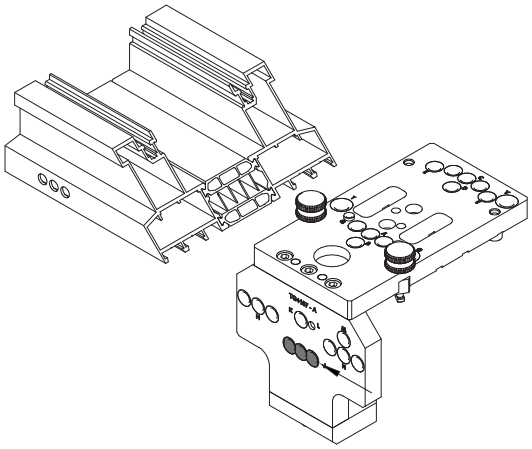
Dime lavorazioni - TG4157

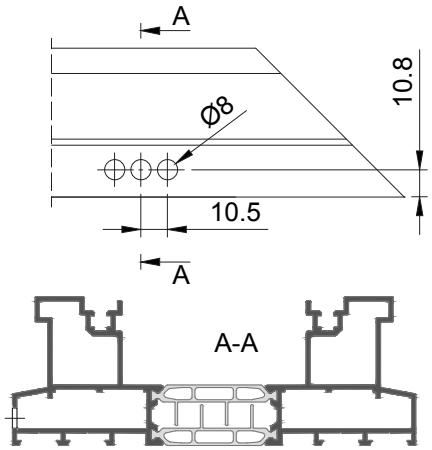
C9K024 H



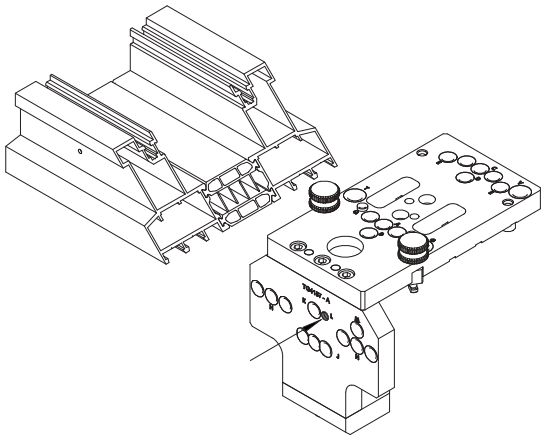


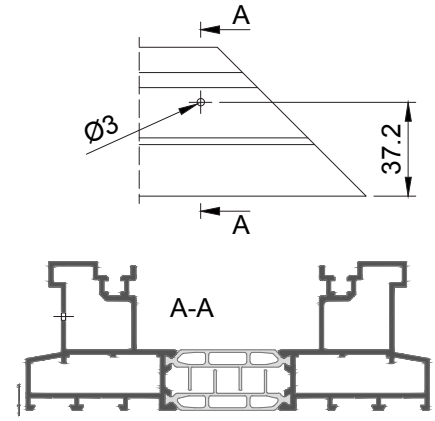
C9K024 J





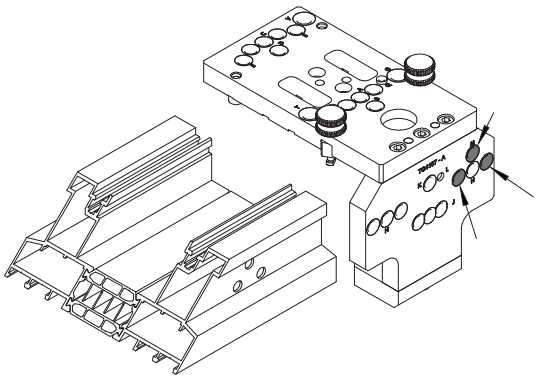
C9K024 L

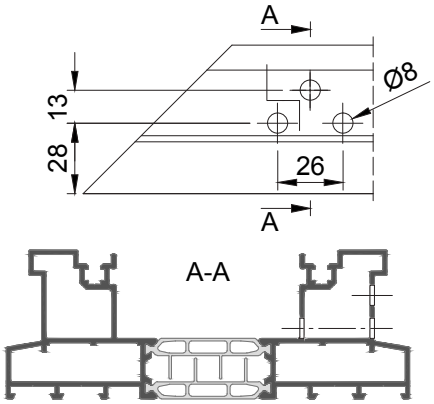




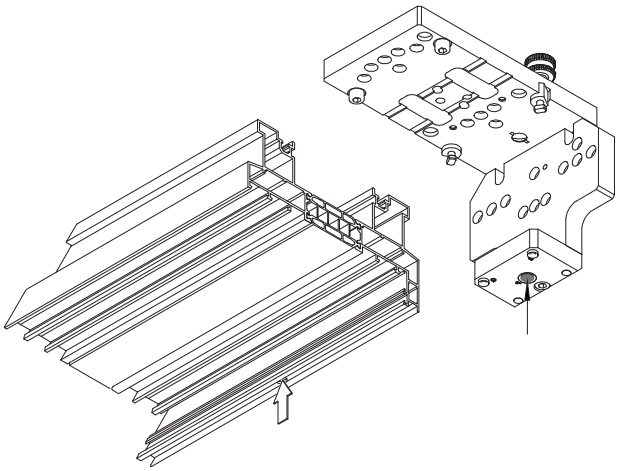
Dime lavorazioni - TG4157

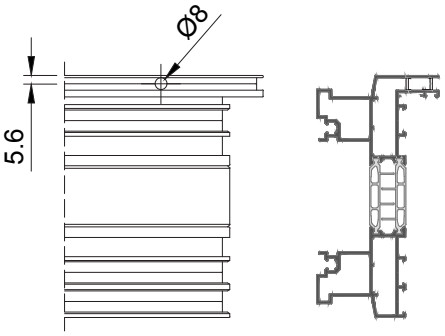
C9K024 M



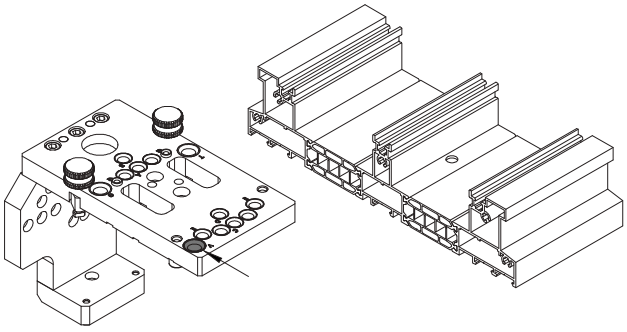


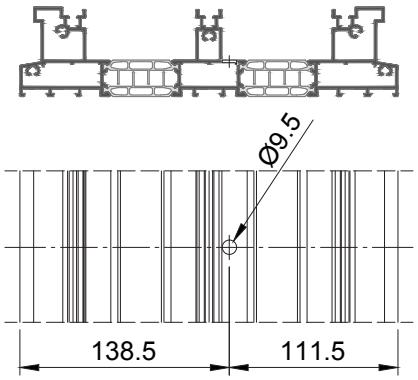
C9K025 P





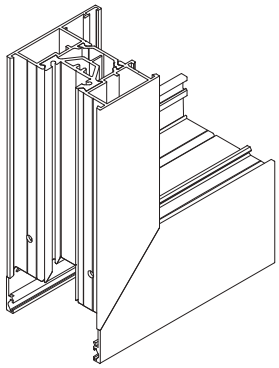
C9K134 V

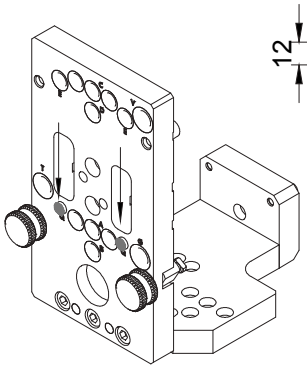


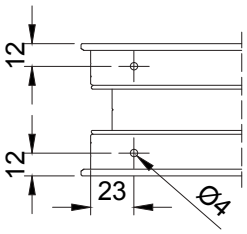


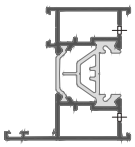
Dime lavorazioni - TG4157

C9Vxxx
Q

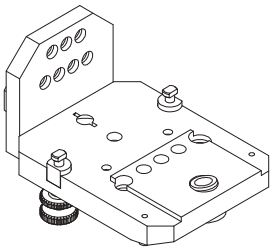


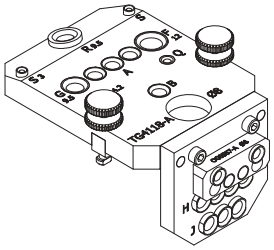


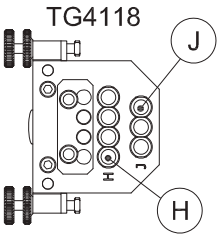


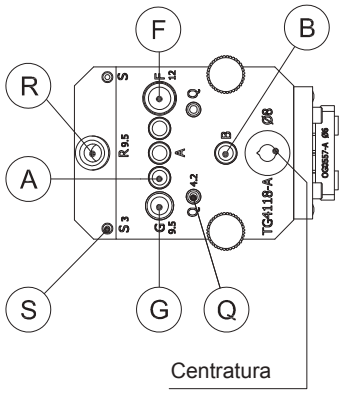


Dime lavorazioni - TG4118

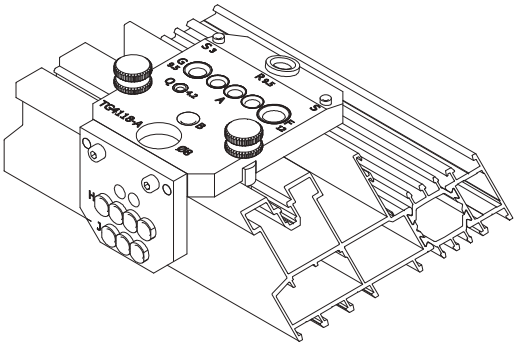




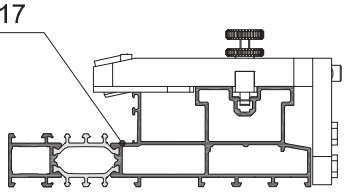




TG4118



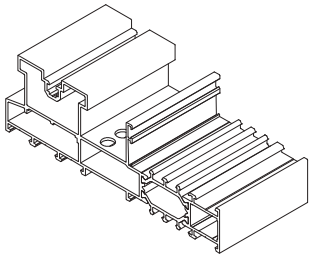
C9K017

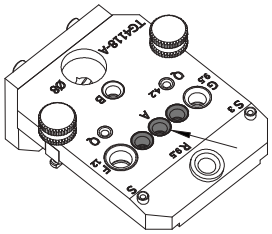


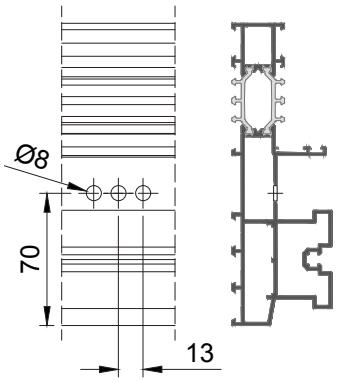
A drenaggio scarico acqua centrale
B drenaggio binario
F drenaggio valvola 12 mm
G drenaggio valvola 9 mm
H 1/2 drenaggio lato bagnato VS0104
H 2/2 drenaggio lato bagnato 703575
J drenaggio della porta fissa (anteriore)
Q perforazione viti per VS9149 / VS9163 / VS9211 Ø4.2 mm (su anta montata)

Dime lavorazioni - TG4118

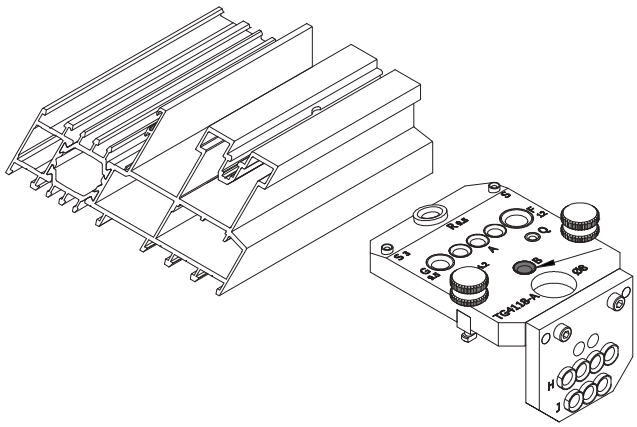
C9K017 A

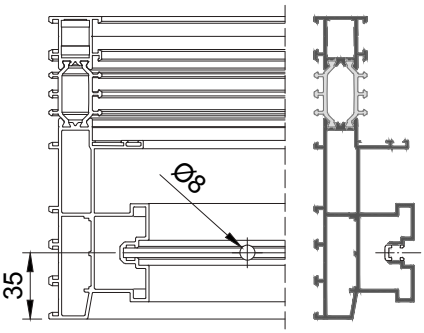




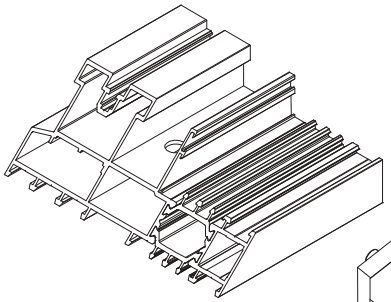


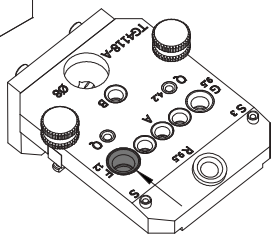
C9K017 B

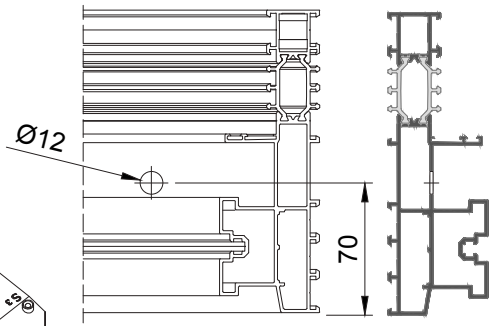




C9K017 F

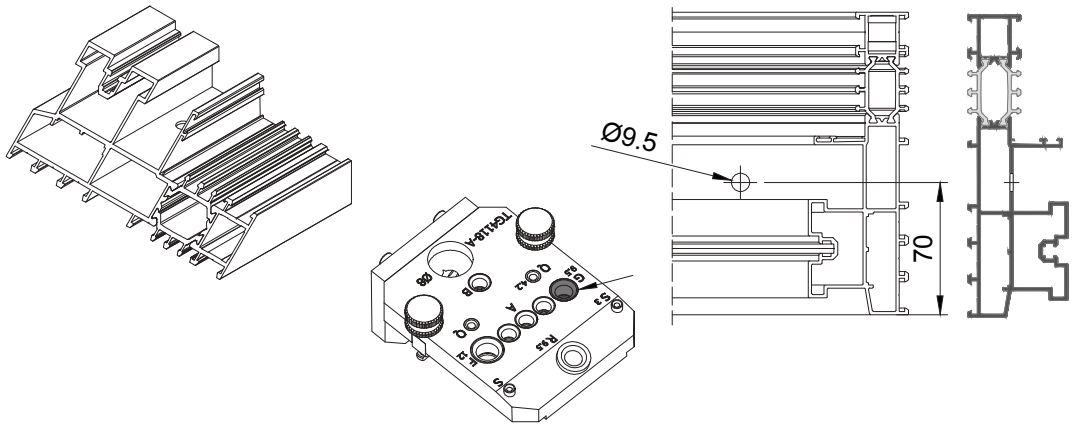




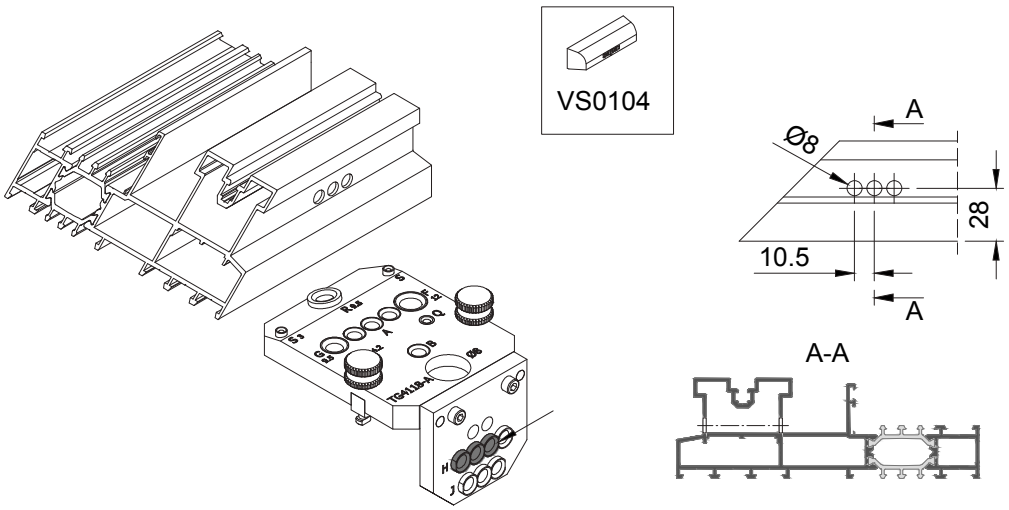


Dime lavorazioni - TG4118

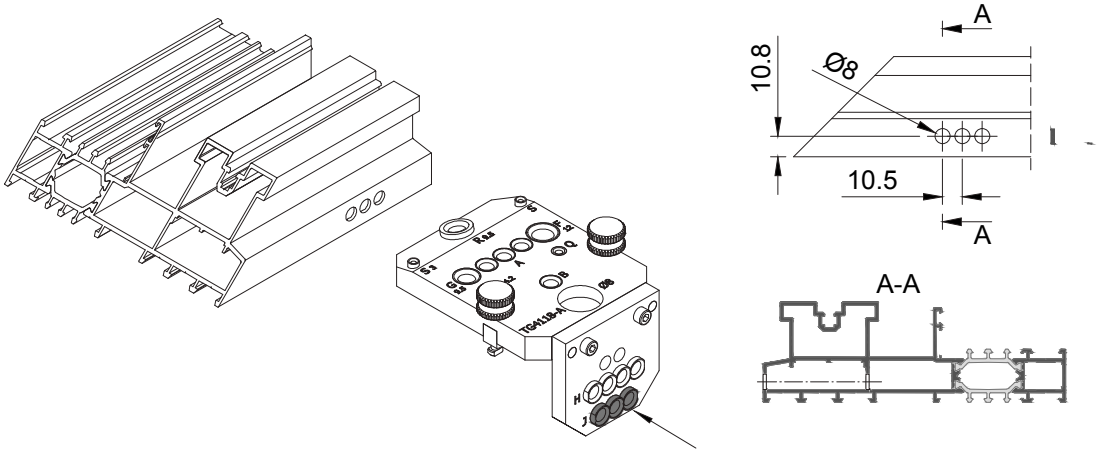
C9K017
G



C9K017
H
VS0104

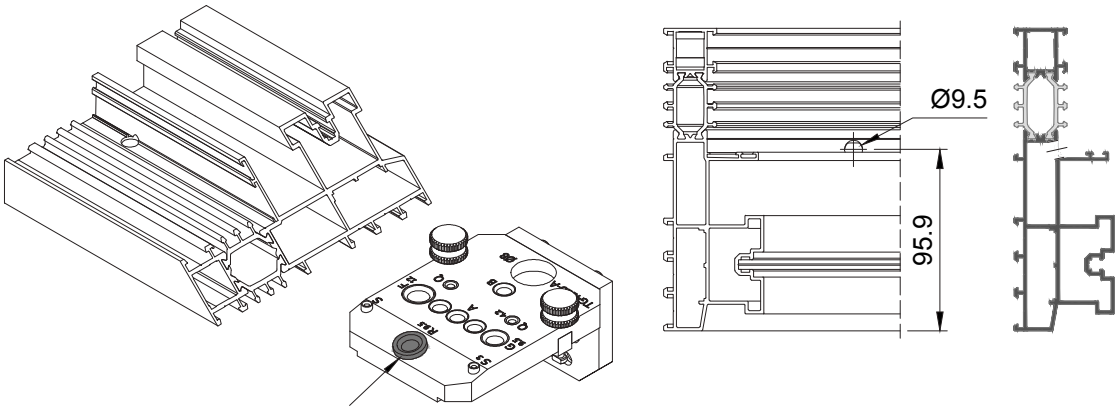


C9K017
J

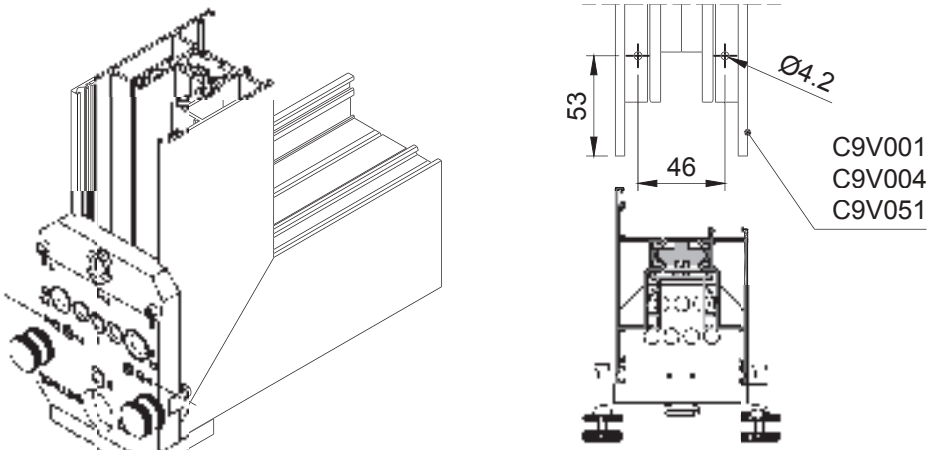


Dime lavorazioni - TG4118

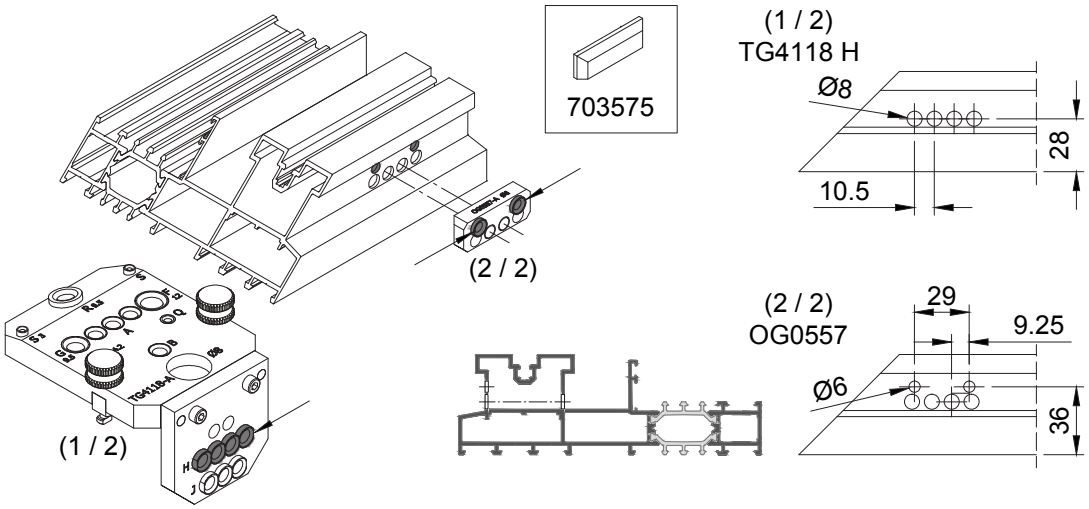
C9K017 R



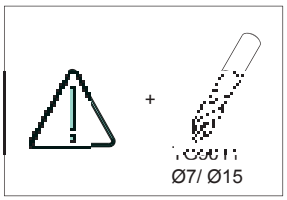
C9K017 Q

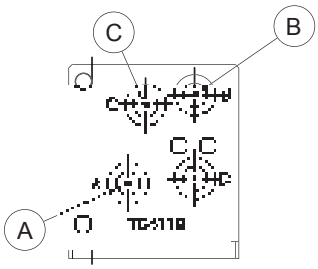


C9K017 H TG4118 + OG0557



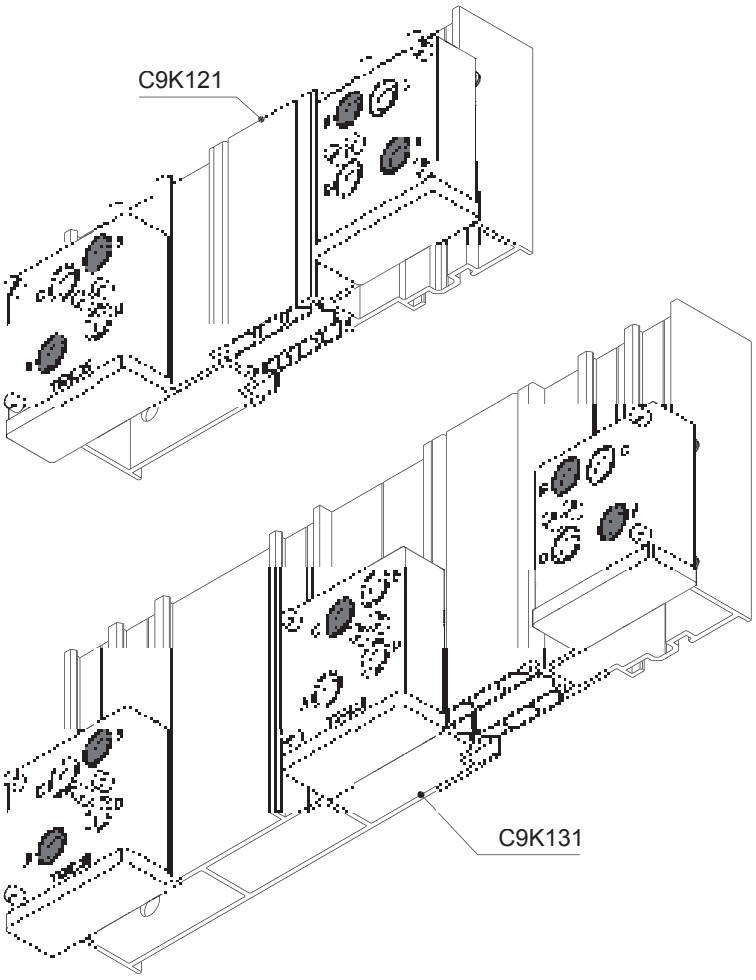
Dime lavorazioni - TG4119





TG4119

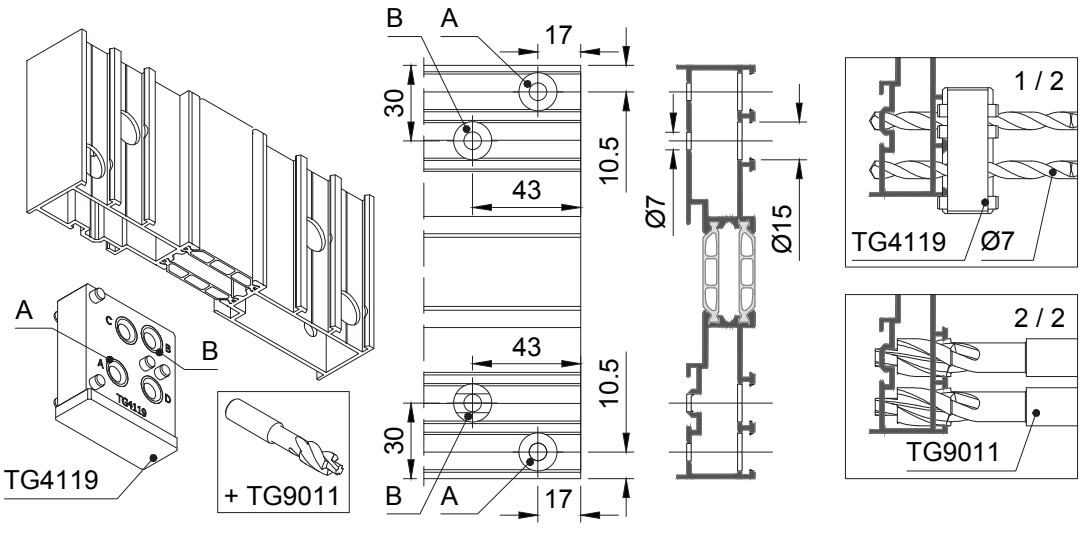
TG4119



A collegamento a vite del C9K121 - C9K120/C9K100
B collegamento a vite del C9K121 - C9K120

Dime lavorazioni - TG4119

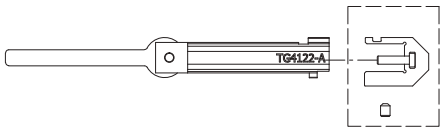
C9K121
A/ B

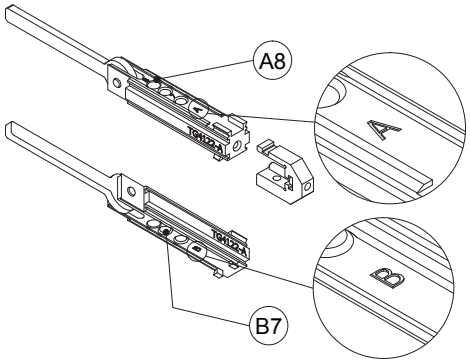


Dime lavorazioni - TG4122

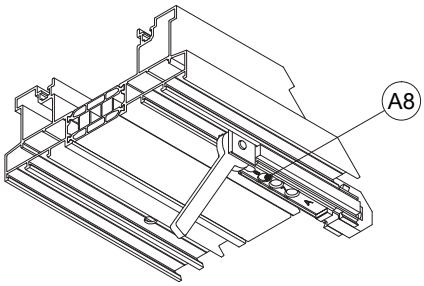
TG4122

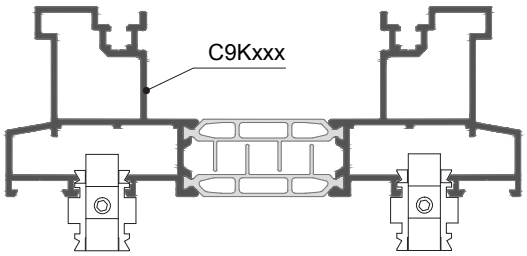
TG4122:



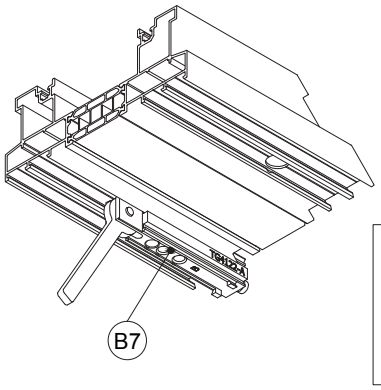


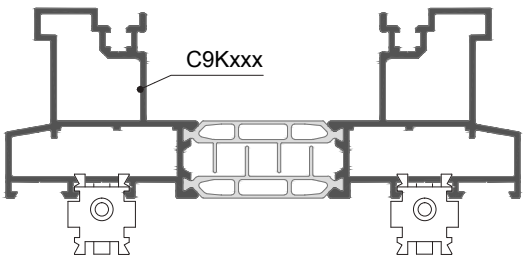
71C011:

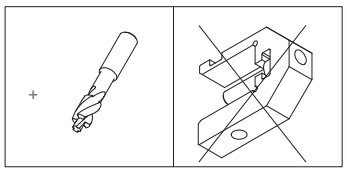




778500:







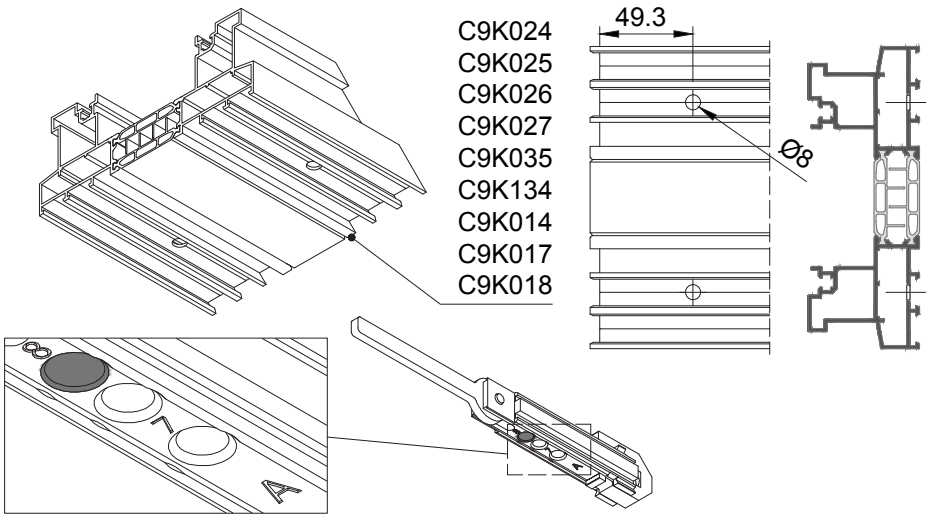
TG9011 Ø7/Ø15

B7 - eccentrici di collegamento angolare 778500 Ø7 → Ø15

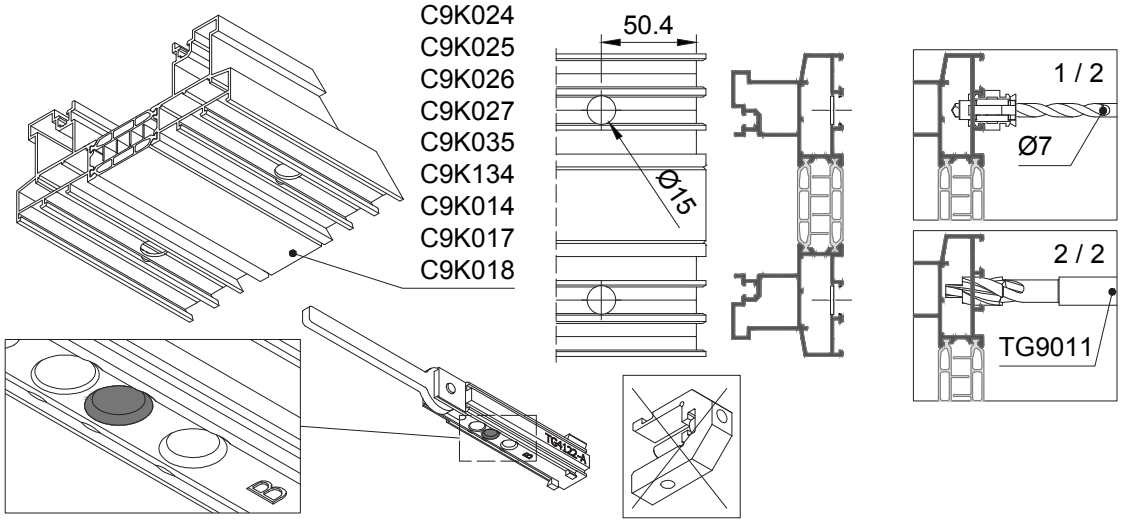
A8 - spine coniche di collegamento ad angolo 71C011 Ø8

Dime lavorazioni - TG4122

C9Kxxx A

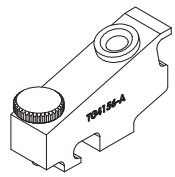


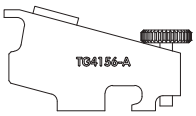
C9Kxxx B

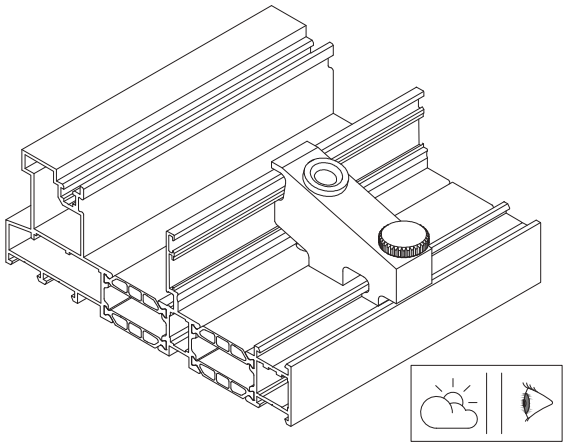


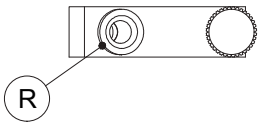
Dime lavorazioni - TG4156

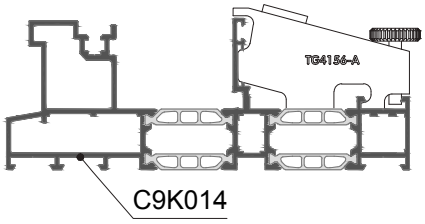
TG4156



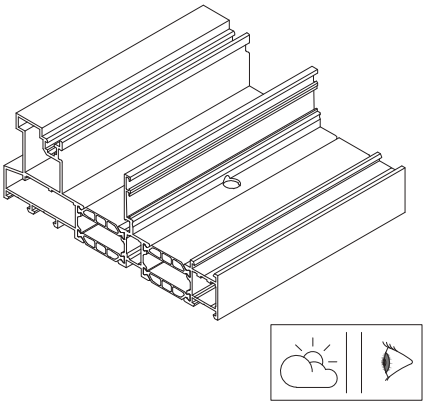


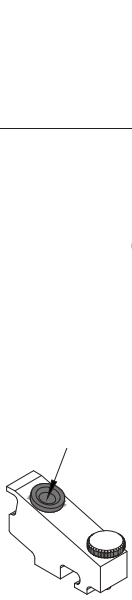




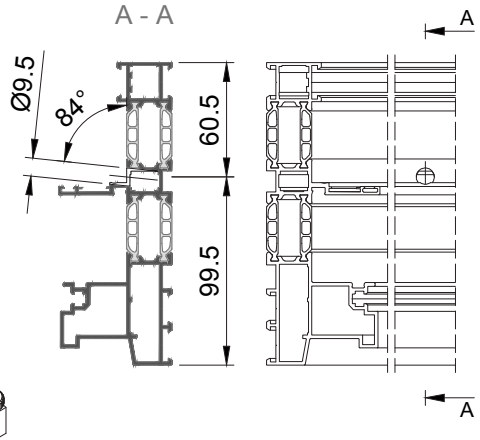


TG4156

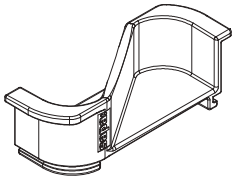
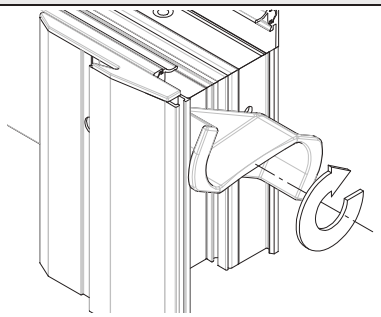


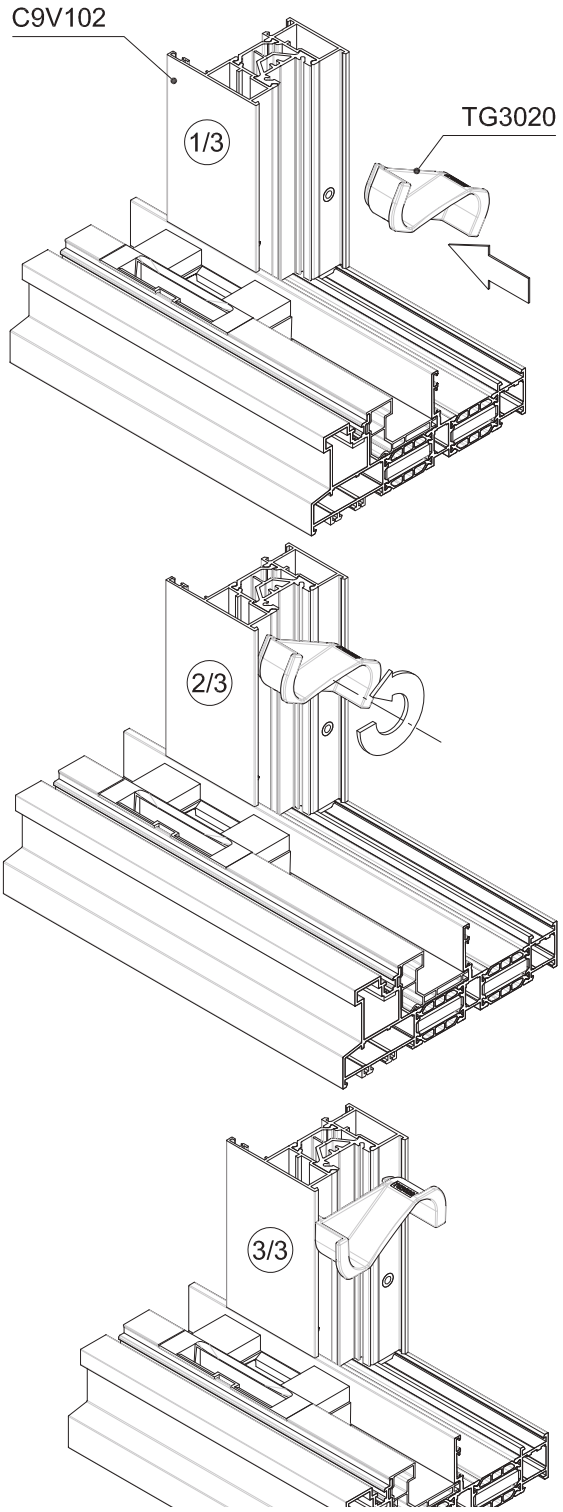


A - A

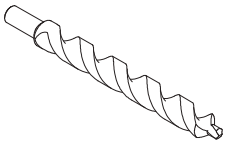
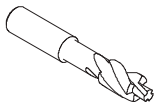
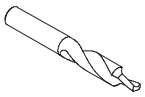
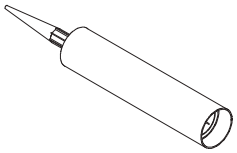
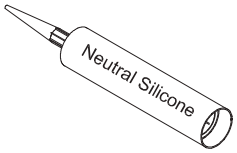
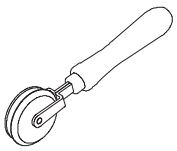
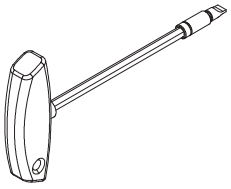


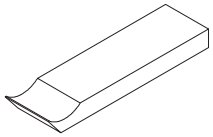
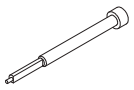
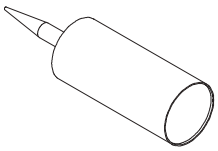
Articoli di supporto

DISEGNO	N°	(mm)	DESCRIZIONE	APPLICAZIONE
	**TG3020**		Articolo di supporto KU2054	

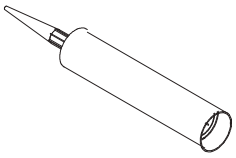
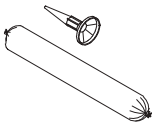


Materiali di consumo

N°	(mm)	DESCRIZIONE	DISEGNO
541000		Punta trapano Ø6 →Ø15 mm	
TG9011		Punta trapano Ø6.8 → Ø15 mm	
TG9013		Punta trapano Ø5.5 →Ø11 mm	
559017		Forbice per guarnizione (tagliare a 90° nell'angolo)	
590002		Mastice per profilo 559000	
9146		Silicone neutro per applicazione manuale	
778951		Guida a rulli per guarnizioni per vetri	
97274		Cacciavite per HV4K01	

N°	(mm)	DESCRIZIONE	DISEGNO
400024		Inserto cacciavite per 97274	
79G501		Forbice per guarnizione	
79G503		Spatola per spingere le guarnizioni dei vetri	
79G504		Forbice per guarnizione RU9165 - RU0107	
79G509		Cacciaspina	
79G605		Pistola pneumatica per colla	
79G606		Colla monocomponente PUR (1000 ml)	
79G607		Detergente per colla PUR	

Materiali di consumo

N°	(mm)	DESCRIZIONE	DISEGNO
79G611		Colla PUR monocomponente per squadrette (310 ml)	
79G612		Colla PUR monocomponente per squadrette (580 ml)	
79G622		Adesivo nero a base di gomma	
TA9146		Vernice di ritocco con pennello	
TG6020		Prodotto detergente per rivestimento strutturato (300 ml)	
TG6021		Gel detergente per rivestimento strutturale (500 ml)	
TG6022		Set di 50 salviette usa e getta	
TG6023		Detergente per superfici anodizzate	

N°	(mm)	DESCRIZIONE	DISEGNO
TG6025		Clear Varnish Spray 400 ml, protegge il metallo dalla corrosione	
TG6026		RevitAlu detergente per superfici rivestite (500 ml)	
TG6027		Conservatore e detergente per superfici rivestite	
KM0001		Adesivo di alta qualità basato su polimeri MS	
KM0002		Sigillante per vetrate strutturali	
KM0003		Primer	

Nodi

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C9V101/C9V102-C9K134/C9K131 - Inferiore destro H16
C9V101/C9V102-C9K134/C9K131 - Sinistro H17
C9V101/C9V102-C9K134/C9K131 - Centrale H18
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C9V101/C9V102-C9K024 - Inferiore sinistro H23
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C9V101/C9V102-C9K024 - Centrale H25
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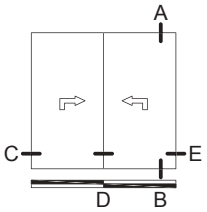
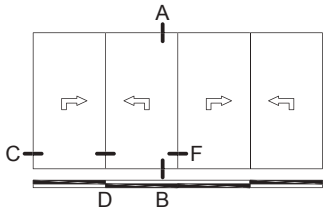
C9V101-C9K017 - Sinistro H72
C9V101-C9K017 - Centrale H73
C9V101-C9K017 - Centrale H74
C9V101-C9K017 - Destro H75
C9V101-C9K017 - Superiore destro H76
C9V101-C9K017 - Inferiore destro H76

2 binari / 3 binari - Alzante scorrevole

				
	C9K024		**C9K124**	
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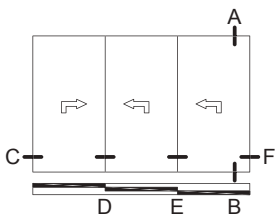
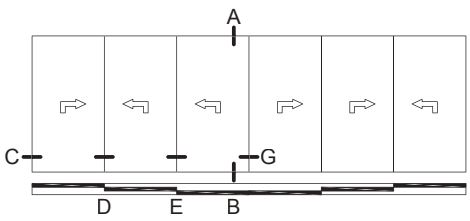
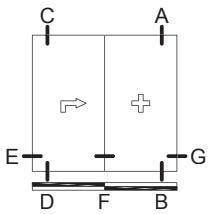
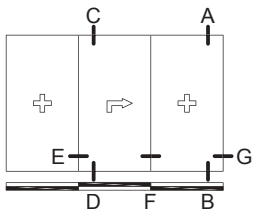
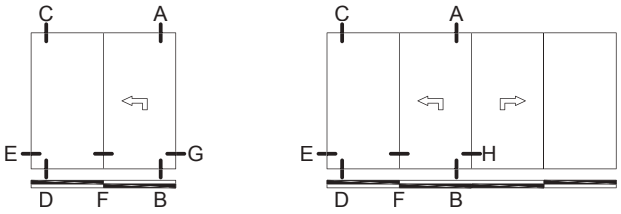
E	C160S-SEC-009	**H10**	C160S-SEC-085	**H14**
F	C160S-SEC-032	**H11**	C160S-SEC-032	**H11**

				
	C9K134		**C9K134**	
A			C160S-SEC-177	**H15**
B			C160S-SEC-176	**H16**
C			C160S-SEC-178	**H17**
D	C160S-SEC-104	**H18**	C160S-SEC-104	**H18**
E	C160S-SEC-253	**H19**	C160S-SEC-253	**H19**
F			C160S-SEC-179	**H20**
G	C160S-SEC-118	**H21**	C160S-SEC-118	**H21**

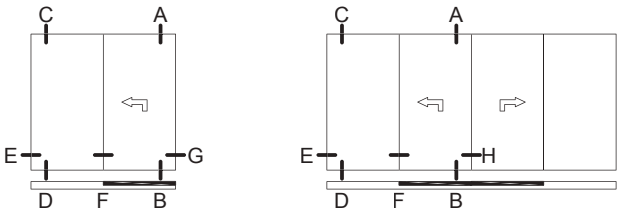
				
	C9K024		**C9K024**	
A	C160S-SEC-234	**H22**	C160S-SEC-234	**H22**
B	C160S-SEC-235	**H22**	C160S-SEC-235	**H22**
C	C160S-SEC-236	**H23**	C160S-SEC-245	**H27**
D	C160S-SEC-022	**H23**	C160S-SEC-258	**H27**
E	C160S-SEC-232	**H24**	C160S-SEC-148	**H28**
F	C160S-SEC-242	**H25**	C160S-SEC-010	**H9**
G	C160S-SEC-233	**H26**	C160S-SEC-233	**H26**

1 binario - Alzante scorrevole



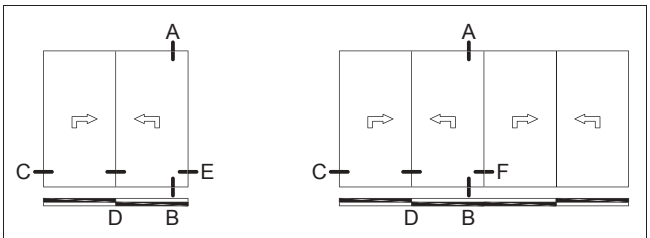
	C9K014		C9K017	
A	C160S-SEC-156	**H33**	C160S-SEC-044	**H29**
B	C160S-SEC-155	**H33**	C160S-SEC-042	**H29**
C	C160S-SEC-157	**H34**	C160S-SEC-045	**H30**
D	C160S-SEC-218	**H34**	C160S-SEC-043	**H30**
E	C160S-SEC-158	**H35**	C160S-SEC-046	**H31**
F	C160S-SEC-215	**H36**		
G	C160S-SEC-217	**H37**	C160S-SEC-047	**H32**
H	C160S-SEC-064	**H38**	C160S-SEC-064	**H38**

RINFORZO	**ALZANTE SCORREVOLE**			
	C9V102		**C9V152**	
C9C004 x 2	C160S-SEC-023	**H39**	C160S-SEC-071	**H41**
	C160S-SEC-244	**H40**		

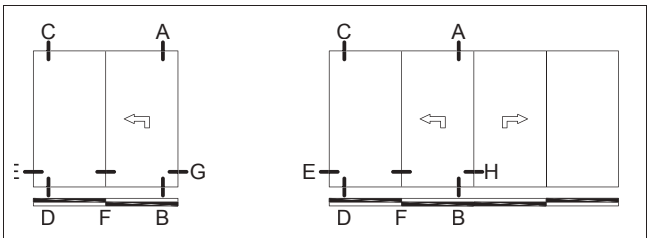


	C9K028		C9K200	
A	C160S-SEC-532	**H46**	C160S-SEC-512	**H52**
B	C160S-SEC-533	**H46**	C160S-SEC-513	**H52**
C	C160S-SEC-530	**H45**	C160S-SEC-510	**H51**
D	C160S-SEC-531	**H45**	C160S-SEC-511	**H51**
E	C160S-SEC-534	**H47**	C160S-SEC-514	**H53**
F	C160S-SEC-536	**H48**	C160S-SEC-516	**H54**
G	C160S-SEC-535	**H49**	C160S-SEC-515	**H55**
H	C160S-SEC-537	**H50**	C160S-SEC-517	**H56**

Incontro ridotto

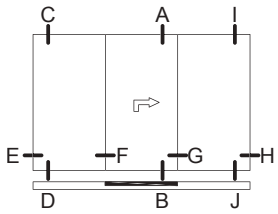


	C9K024	
D	C160S-SEC-800	H57
	C160S-SEC-801	H58
	C160S-SEC-802	H59
	C160S-SEC-803	H60



	C9K014	
F	C160S-SEC-820	H61
	C160S-SEC-822	H62

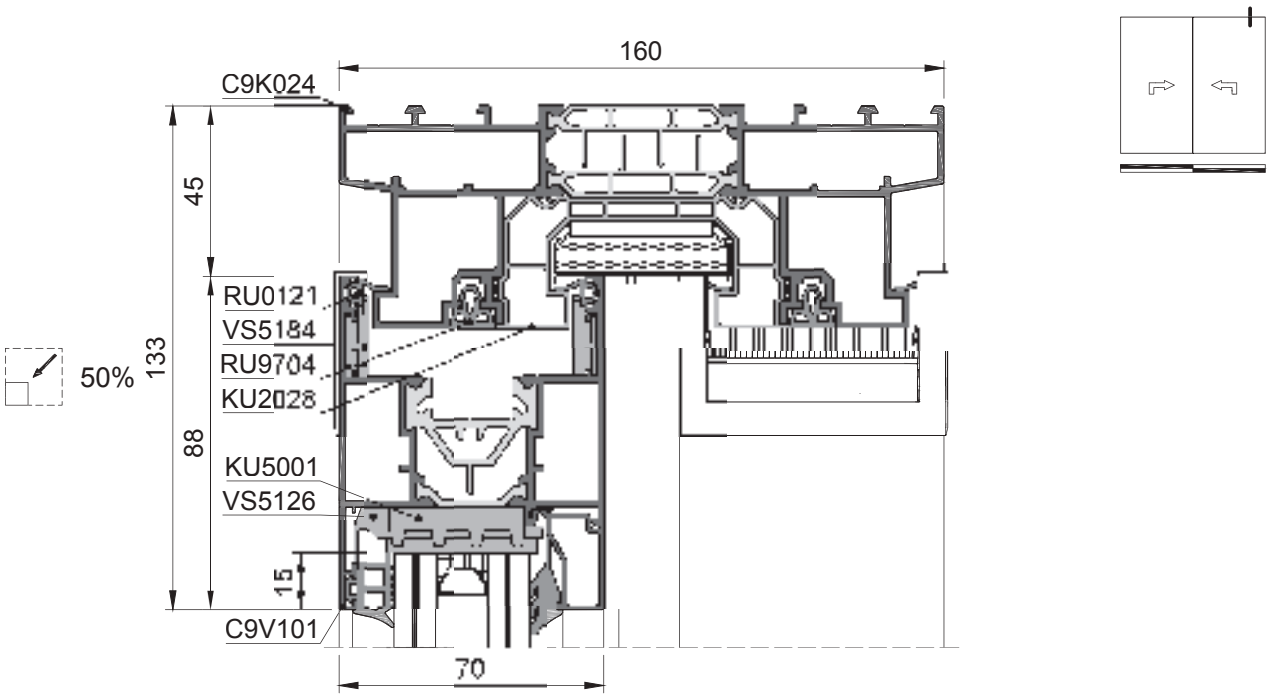
1 binario - Fisso-apribile-fisso invertito



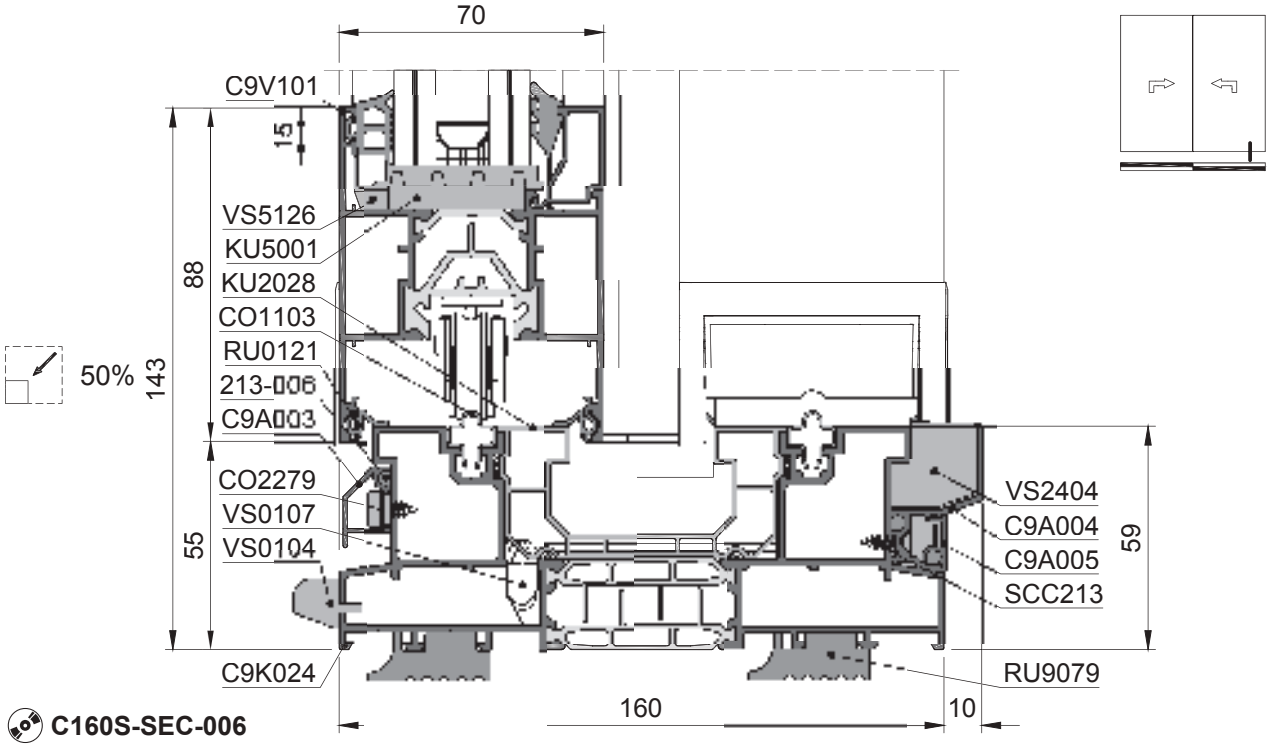
	C9K028		C9K017	
A	C160S-SEC-601	**H63**	C160S-SEC-611	**H70**
B	C160S-SEC-604	**H63**	C160S-SEC-614	**H70**
C	C160S-SEC-600	**H64**	C160S-SEC-610	**H71**
D	C160S-SEC-603	**H64**	C160S-SEC-613	**H71**
E	C160S-SEC-606	**H65**	C160S-SEC-616	**H72**
F	C160S-SEC-608	**H66**	C160S-SEC-617	**H73**
G	C160S-SEC-607	**H67**	C160S-SEC-618	**H74**
H	C160S-SEC-609	**H68**	C160S-SEC-619	**H75**
I	C160S-SEC-602	**H69**	C160S-SEC-612	**H76**
J	C160S-SEC-605	**H69**	C160S-SEC-615	**H76**

2 binari - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K024 - SUPERIORE DESTRO



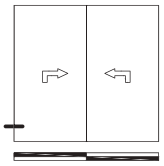
C9V101/C9V102-C9K024 - INFERIORE DESTRO

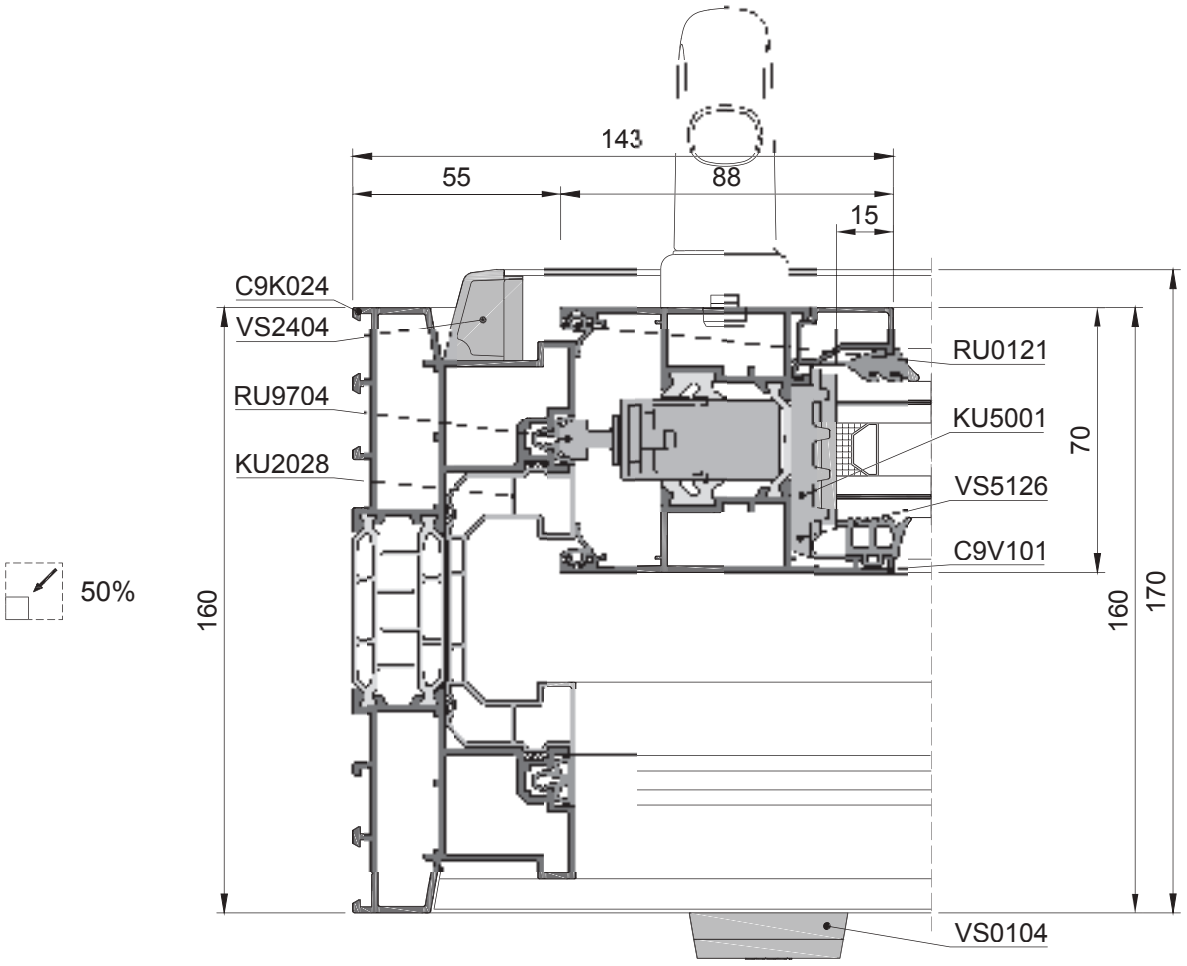


C160S-SEC-006

2 binari - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K024 - SINISTRO





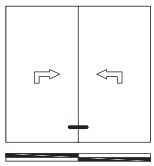
H - Nodi

C160S-SEC-008

domal

2 binari - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K024 - CENTRALE



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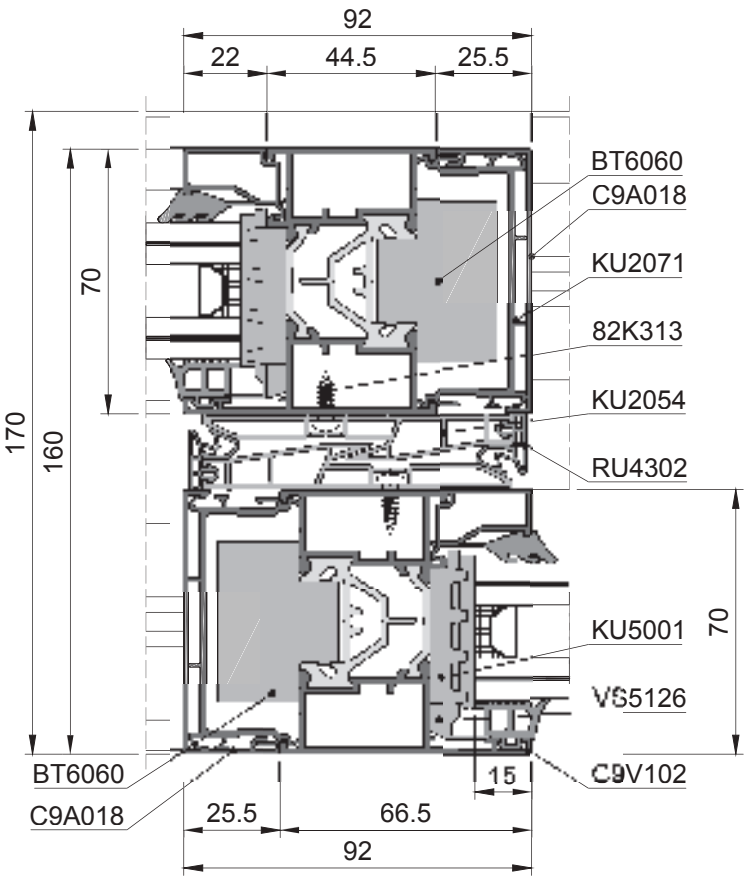
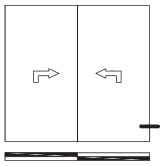
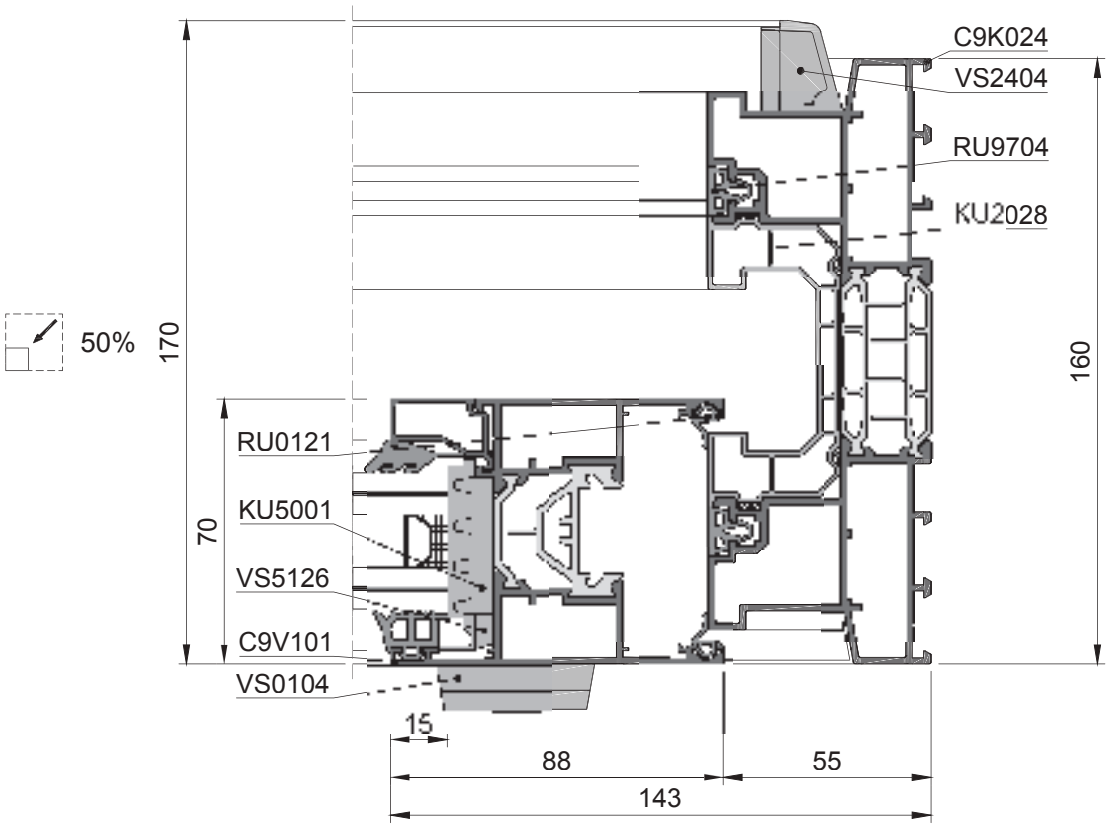


2 binari - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K024 - DESTRO

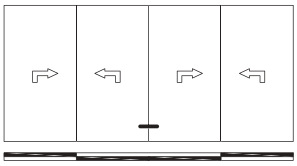


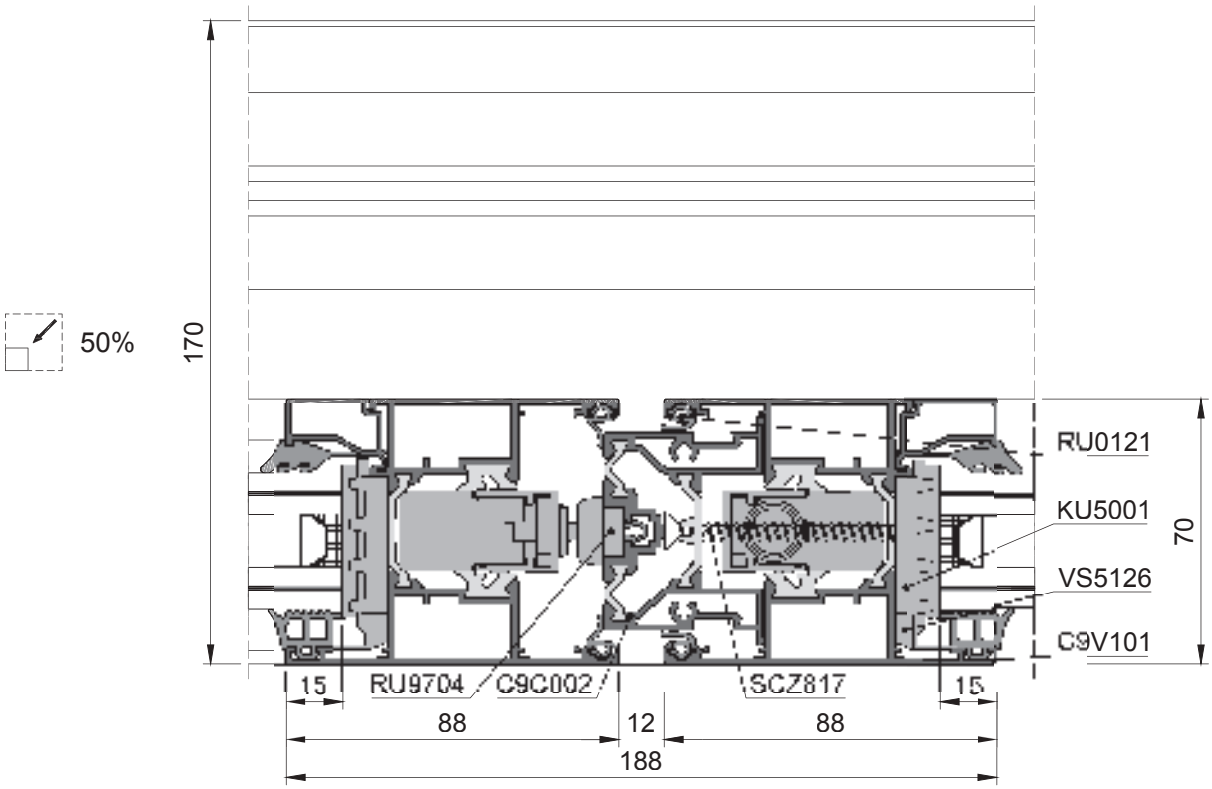


C160S-SEC-009

2 binari - Alzante scorrevole - Taglio a 45°

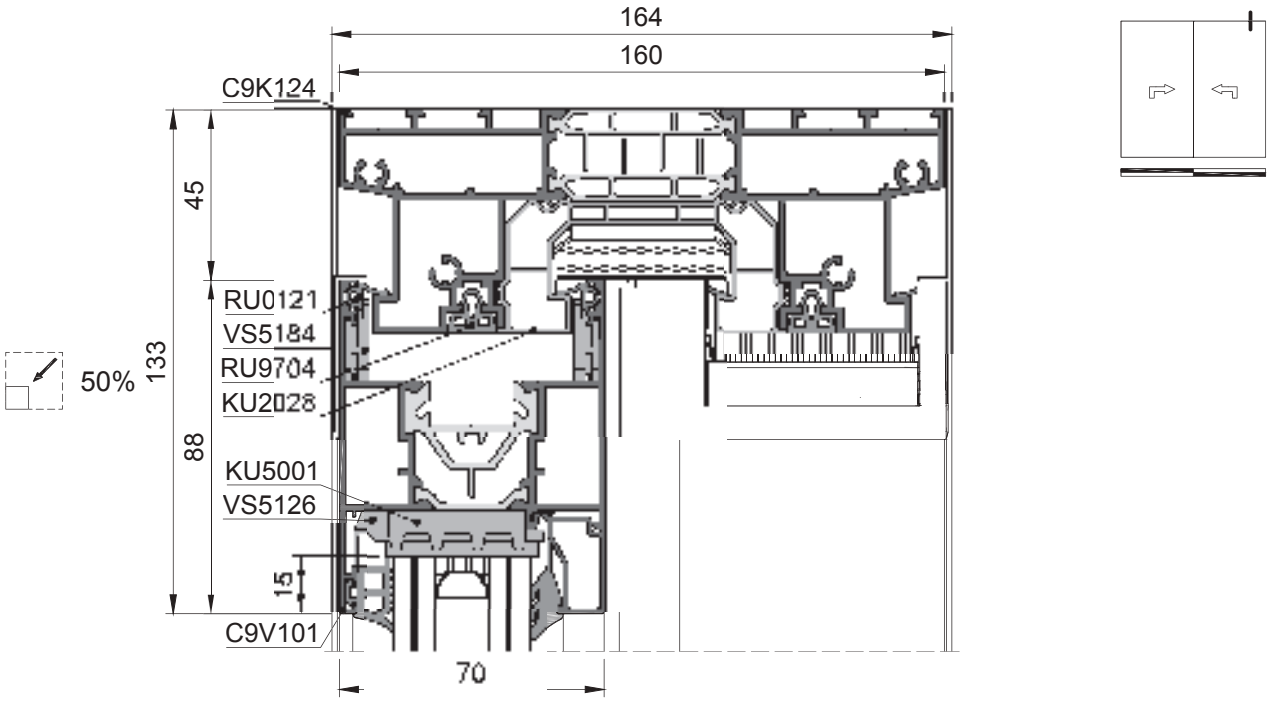
C9V101/C9V102-C9K024 - 4 ANTE



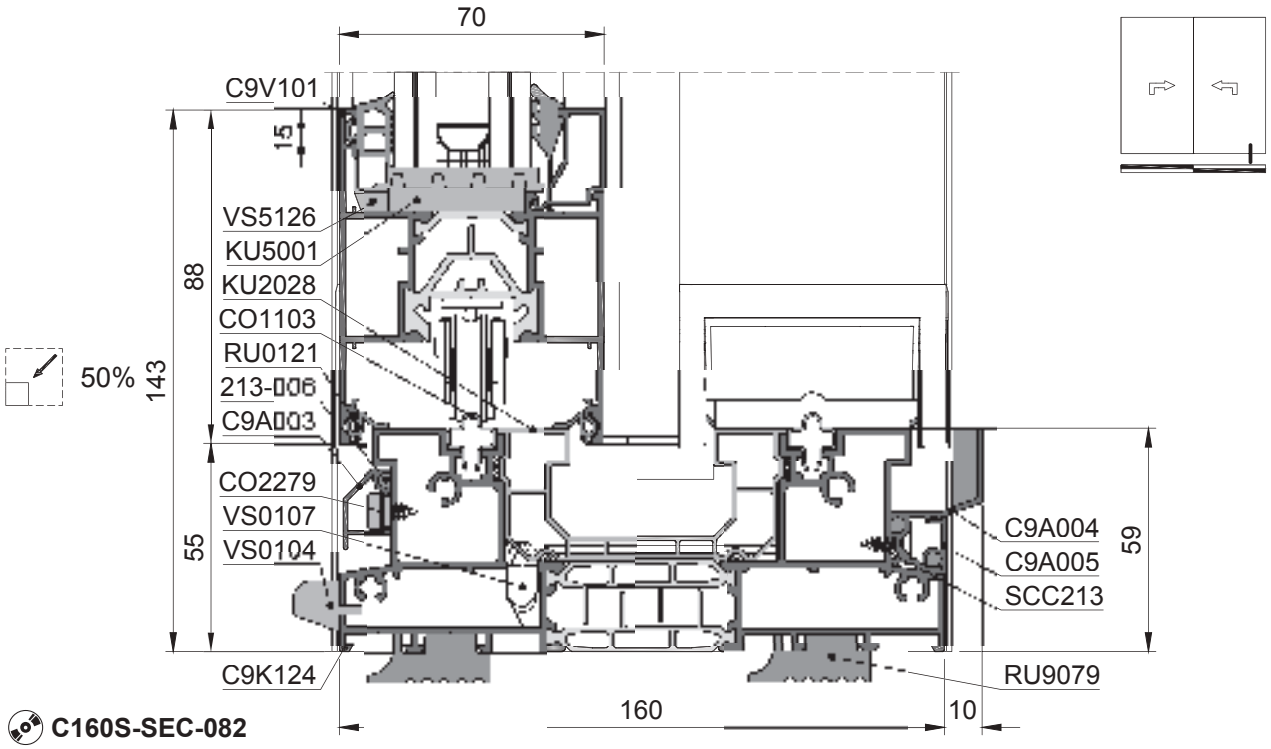


2 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K124/C9K121 - SUPERIORE DESTRO



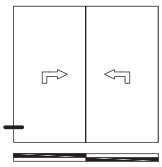
C9V101/C9V102-C9K124/C9K121 - INFERIORE DESTRO

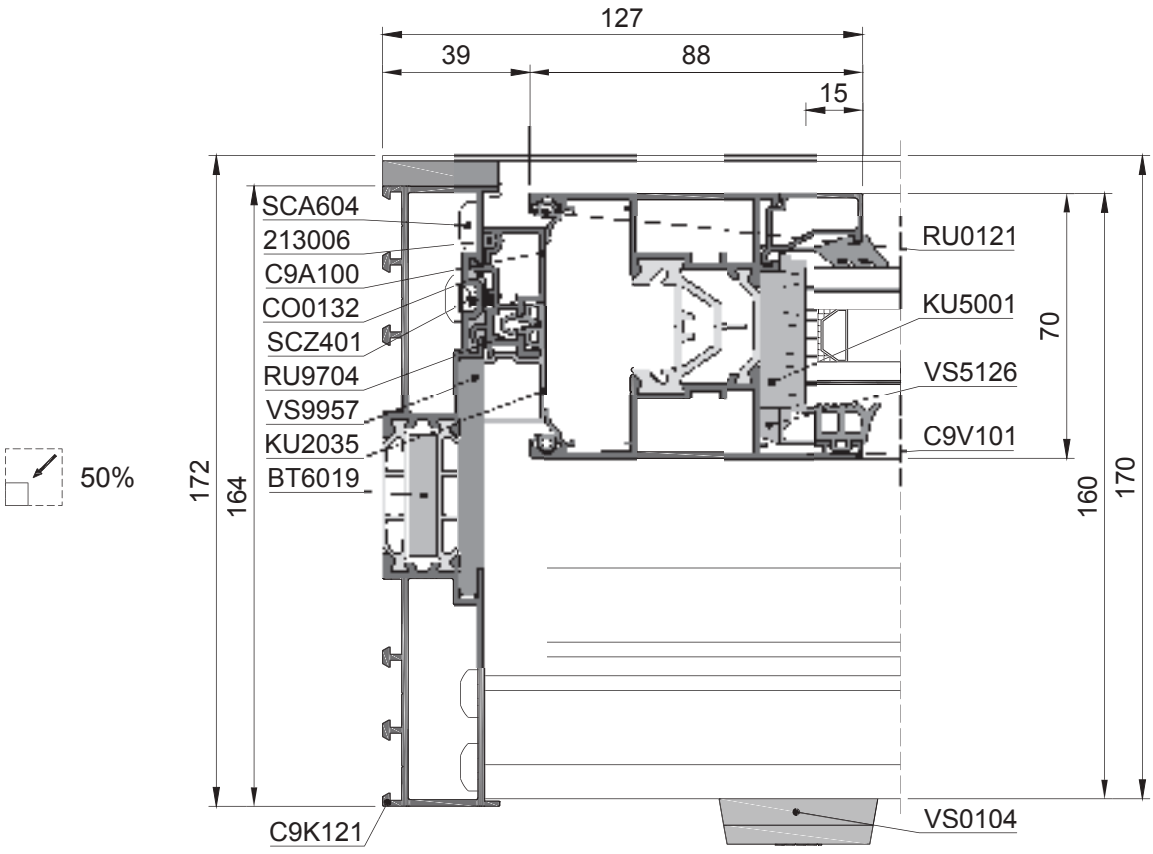


C160S-SEC-082

2 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K124/C9K121 - SINISTRO



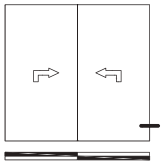


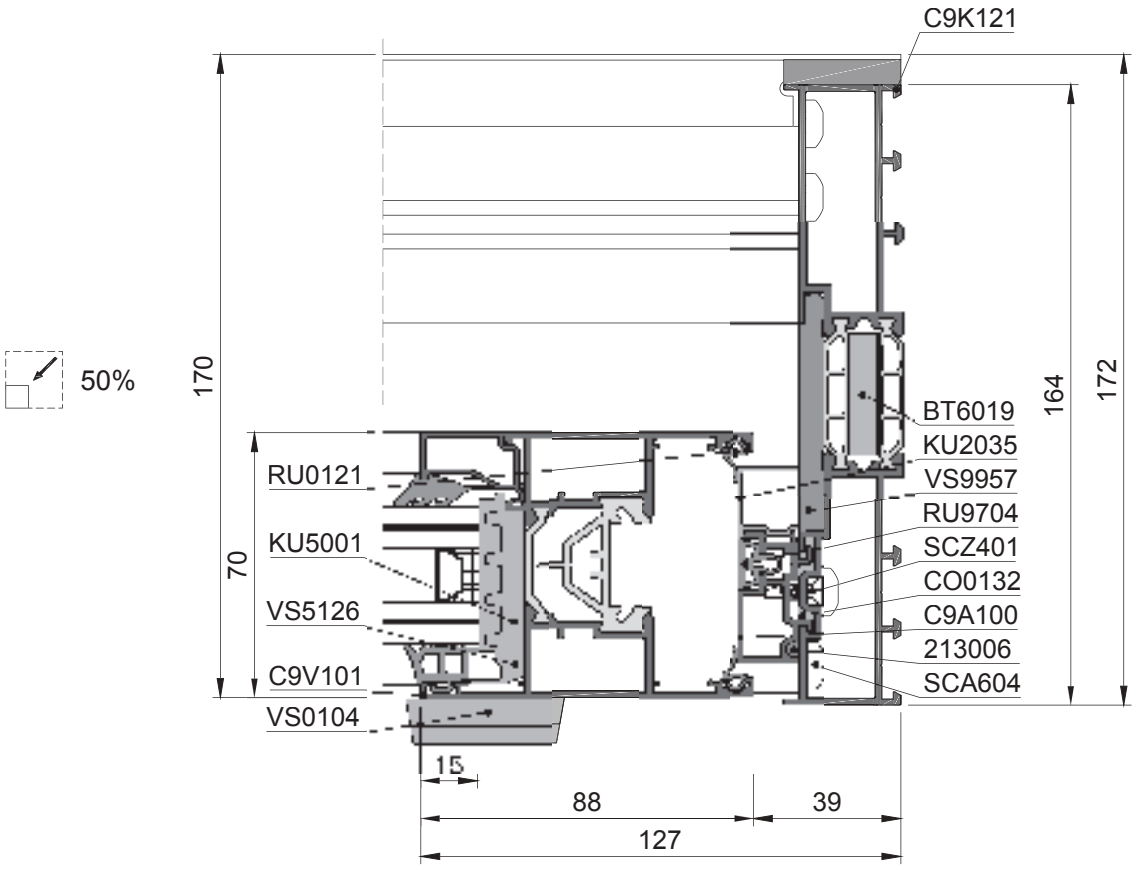
C160S-SEC-084

Attenzione: nel caso Bicolore, l'interno e l'esterno del profilo cambia a seconda che l'uso sia destro o sinistro.

2 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K124/C9K121 - DESTRO



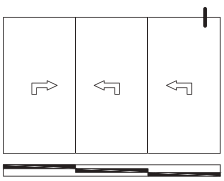


C160S-SEC-085

Attenzione: nel caso Bicolore, l'interno e l'esterno del profilo cambia a seconda che l'uso sia destro o sinistro.

3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - SUPERIORE DESTRO



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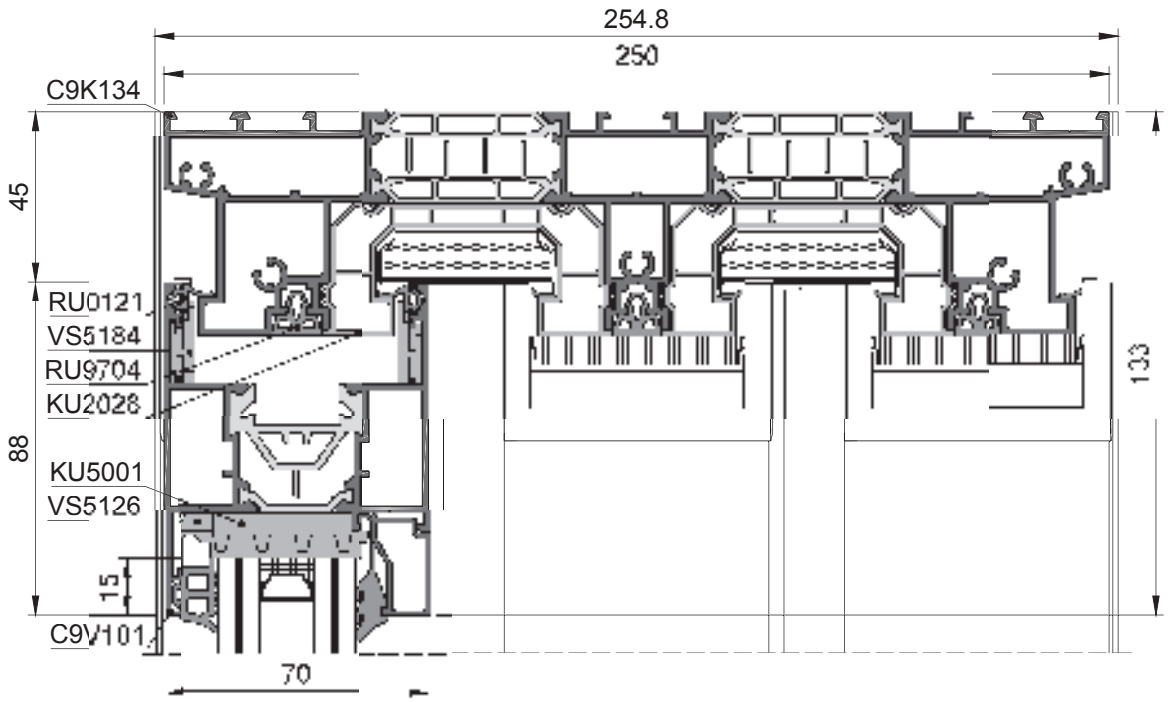
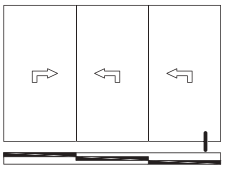
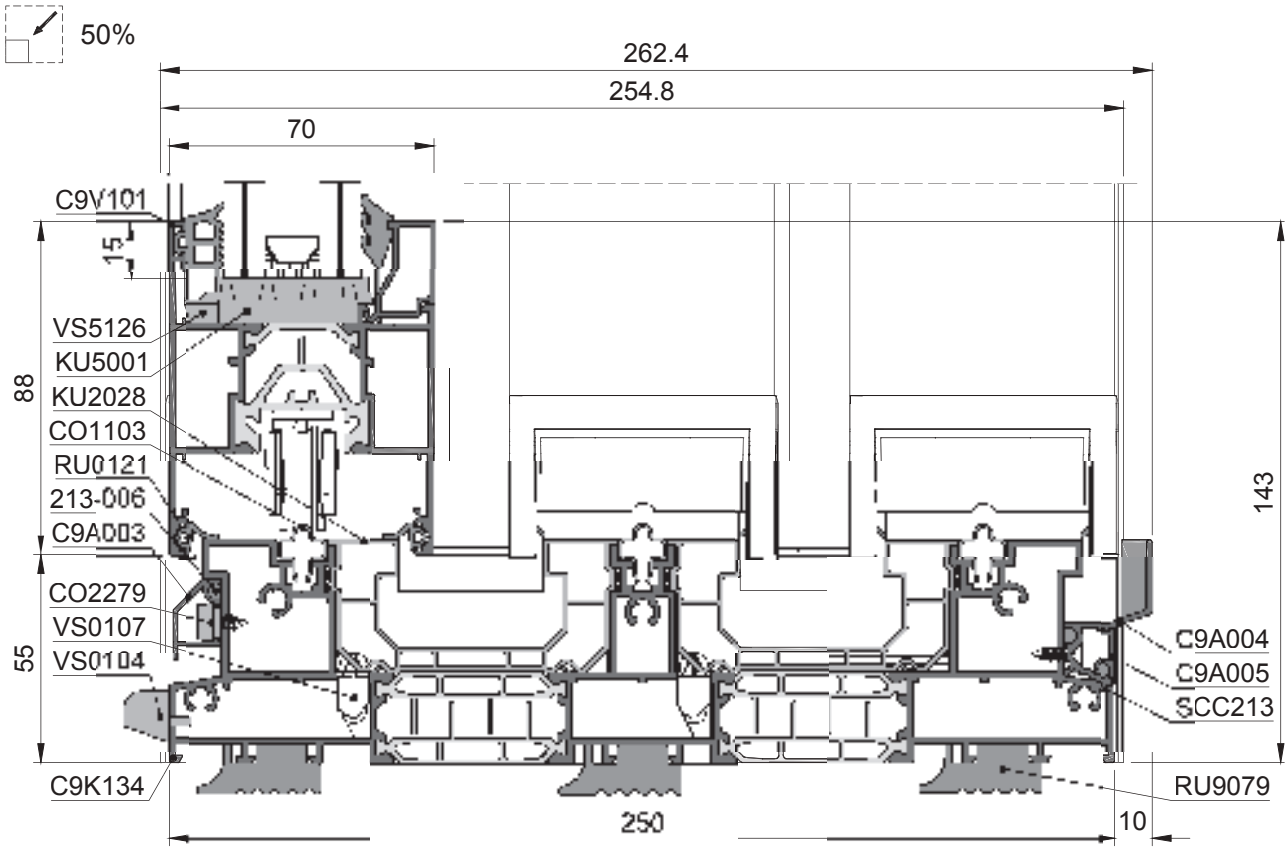


3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - INFERIORE DESTRO





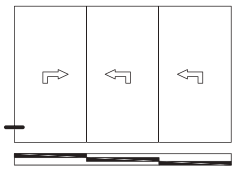
H - Nodi

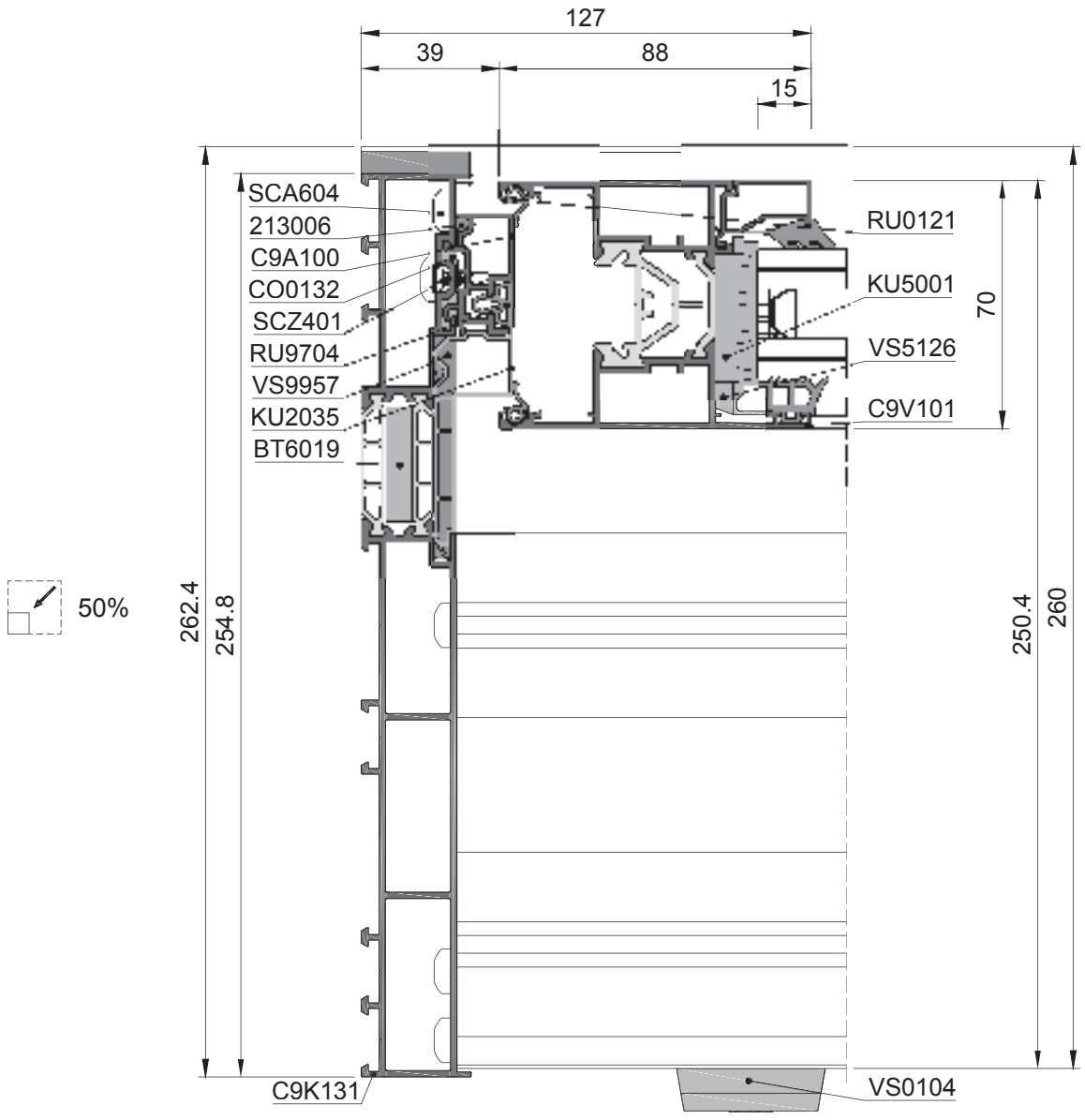
C160S-SEC-176

domal

3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - SINISTRO



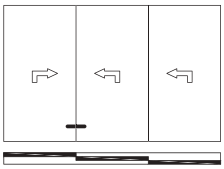


C160S-SEC-178

Attenzione: nel caso Bicolore, l'interno e l'esterno del profilo cambia a seconda che l'uso sia destro o sinistro.

3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - CENTRALE



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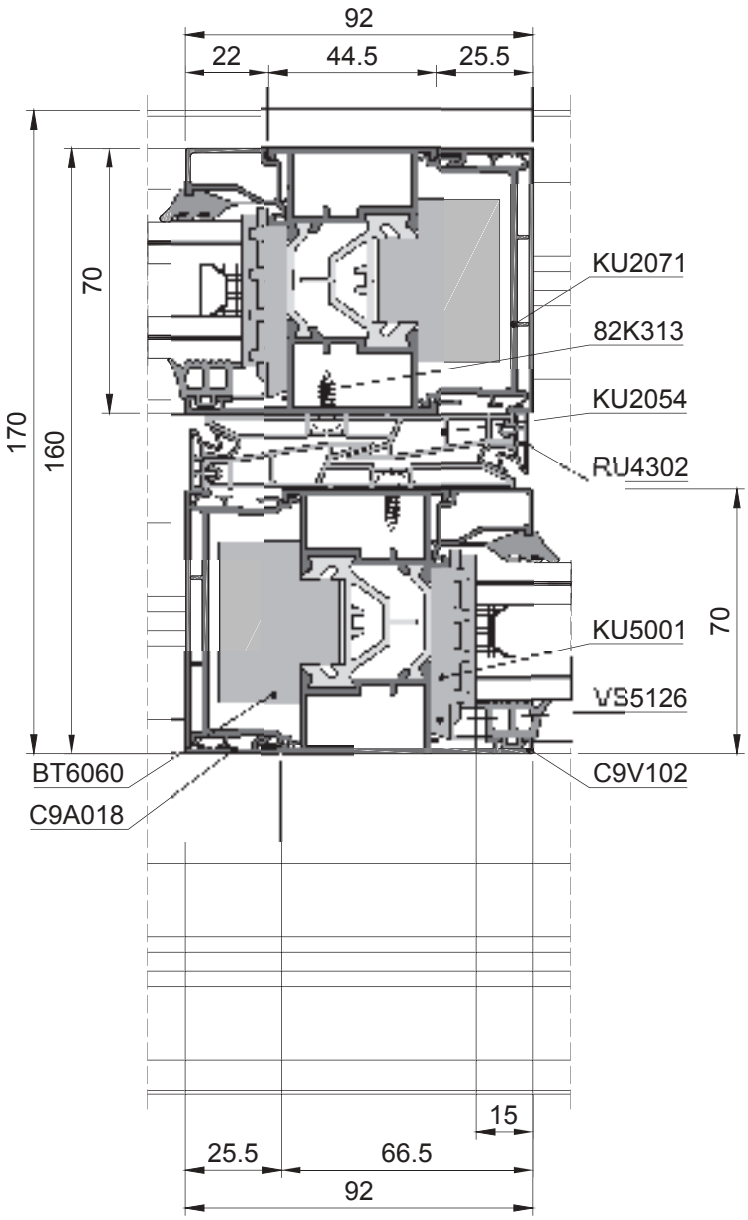
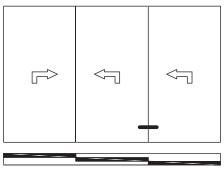


C160S-SEC-104

3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - CENTRALE



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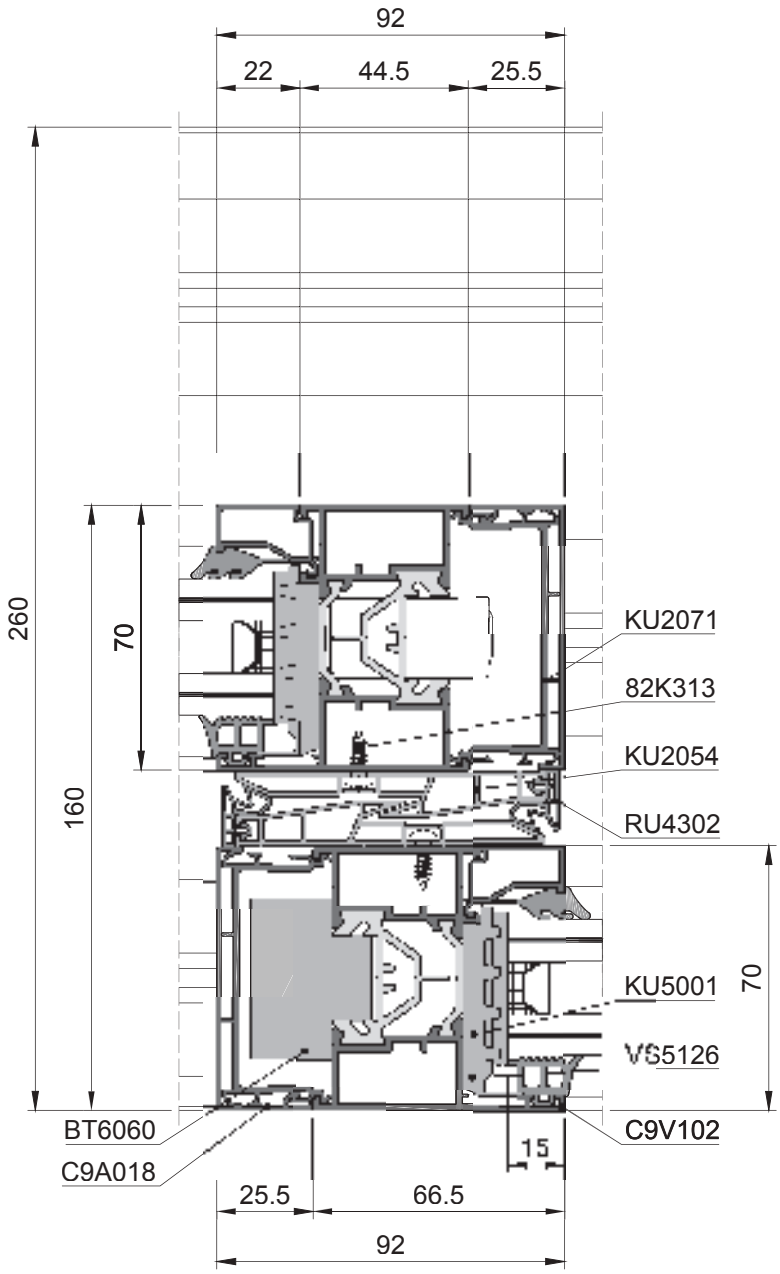
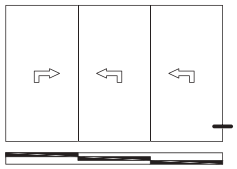
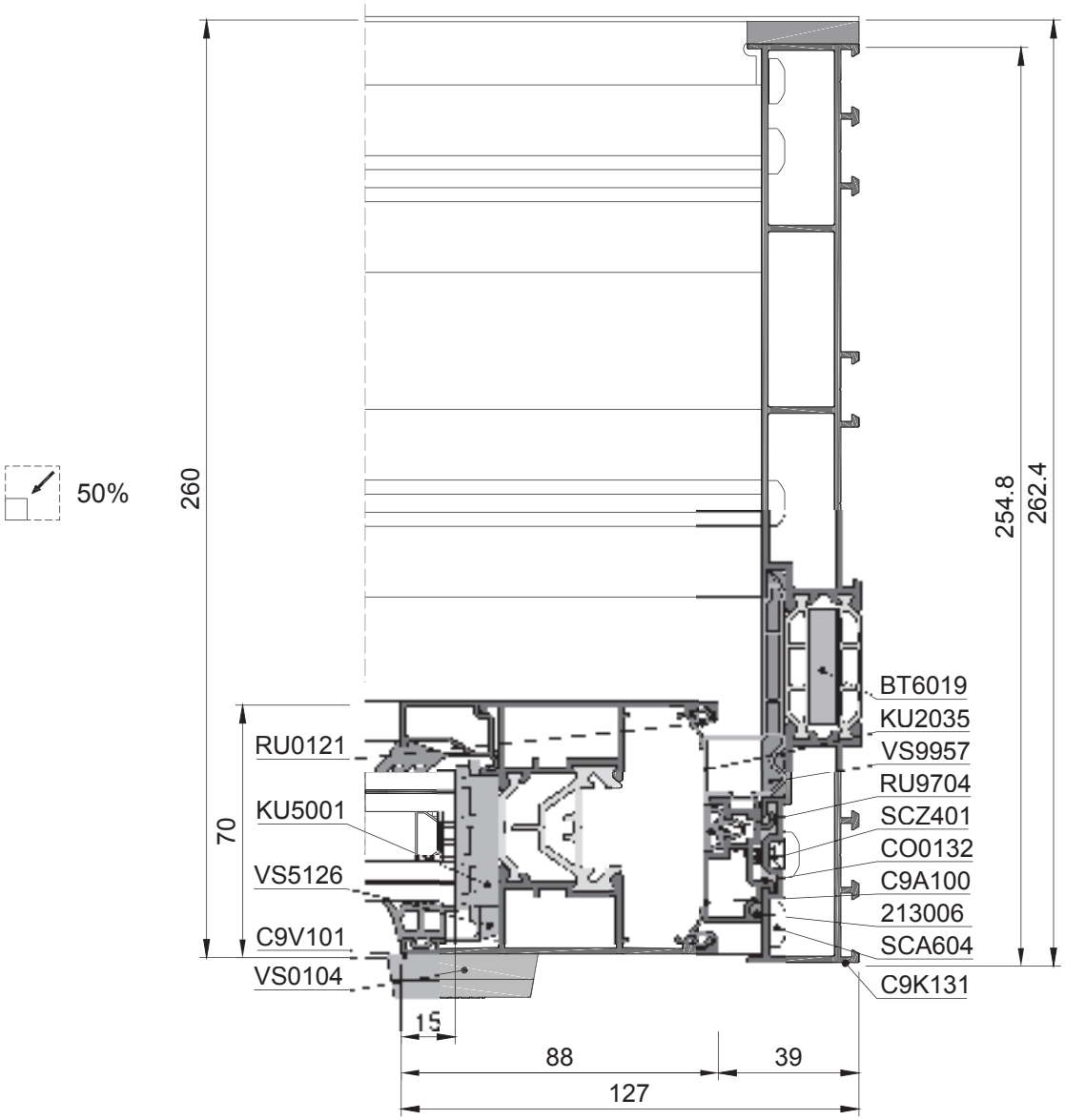


C160S-SEC-253

3 binari - Alzante scorrevole - Taglio a 90°

C9V101/C9V102-C9K134/C9K131 - DESTRO



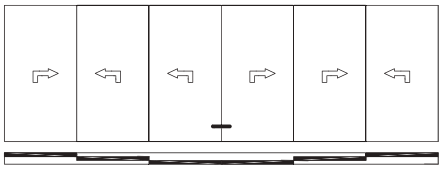


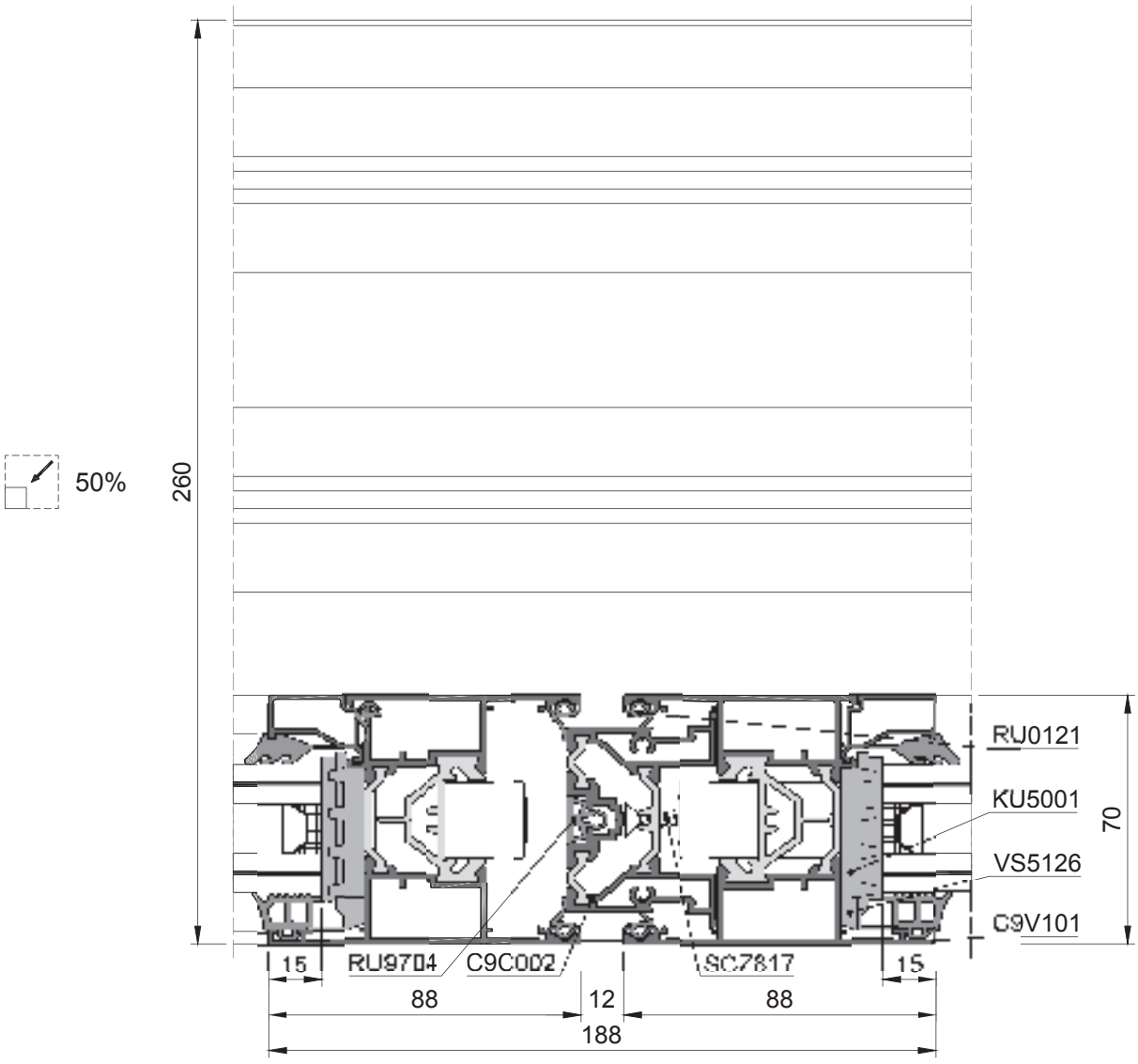
H - Nodi

C160S-SEC-179

3 binari - Alzante scorrevole - Taglio a 90°

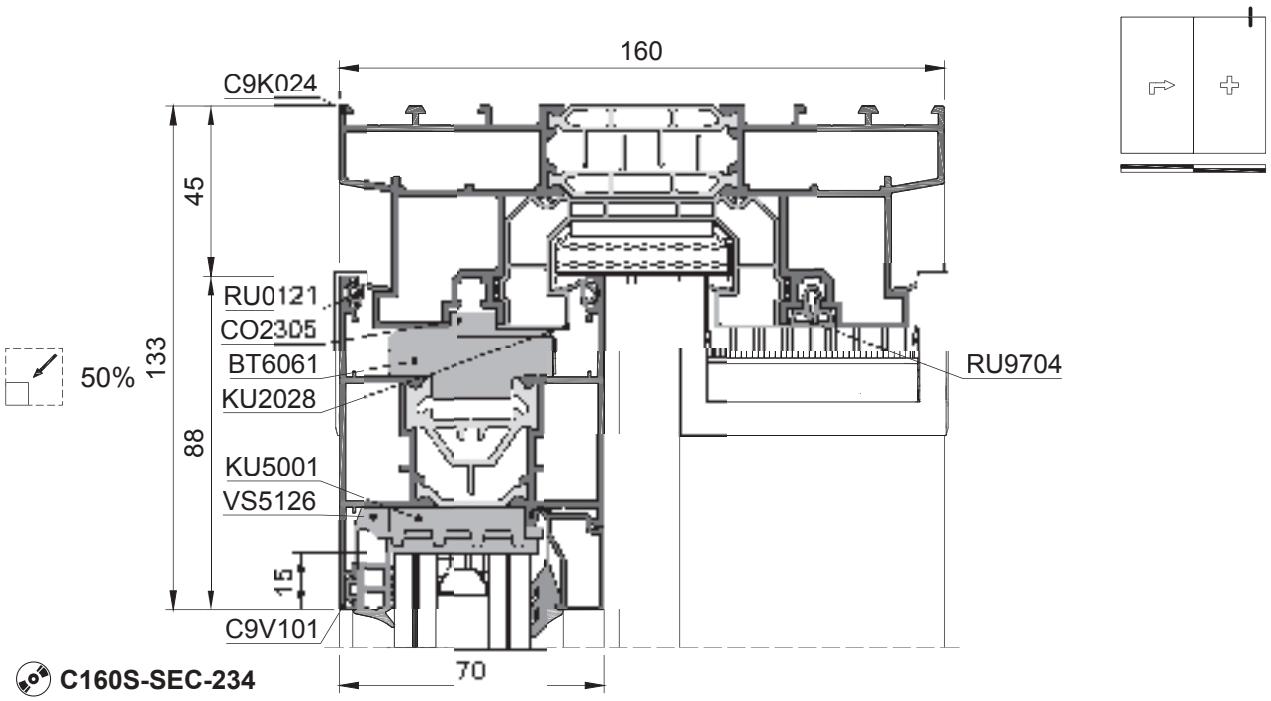
C9V101/C9V102-C9K134/C9K131 - 4 ANTE





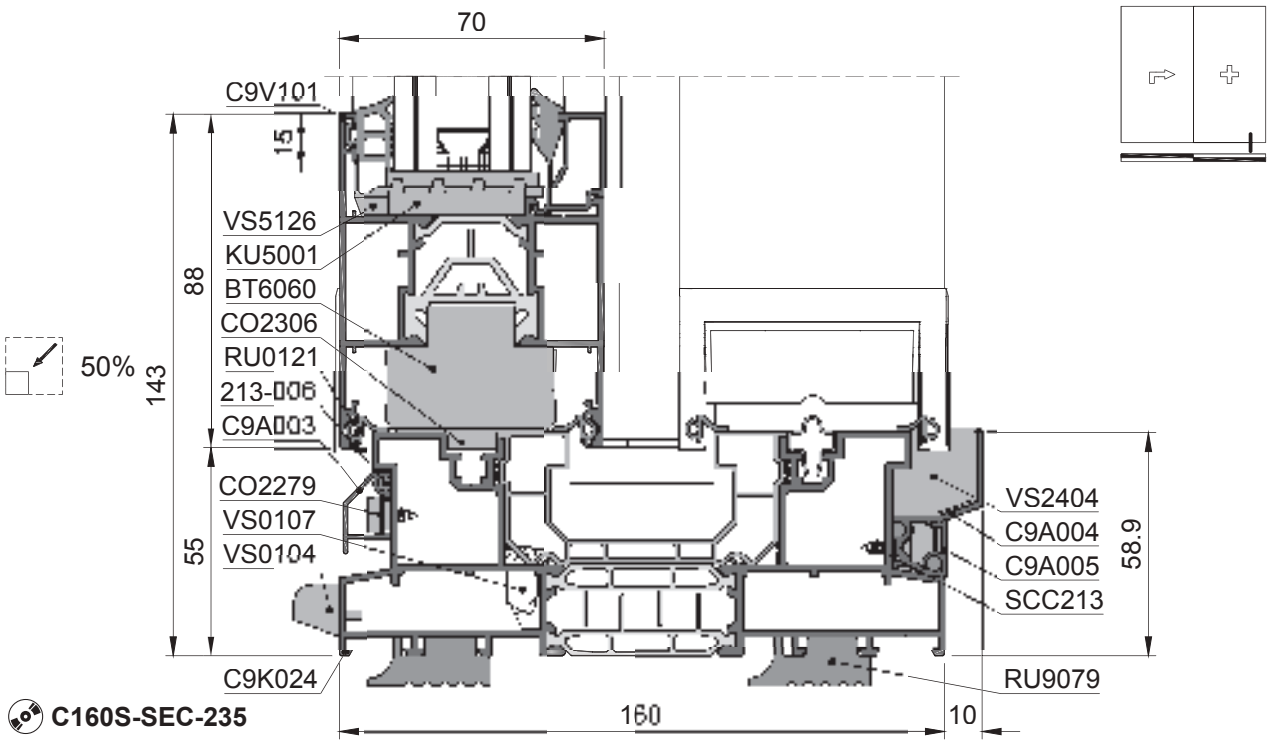
2 binari - Alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - SUPERIORE DESTRO



C160S-SEC-234

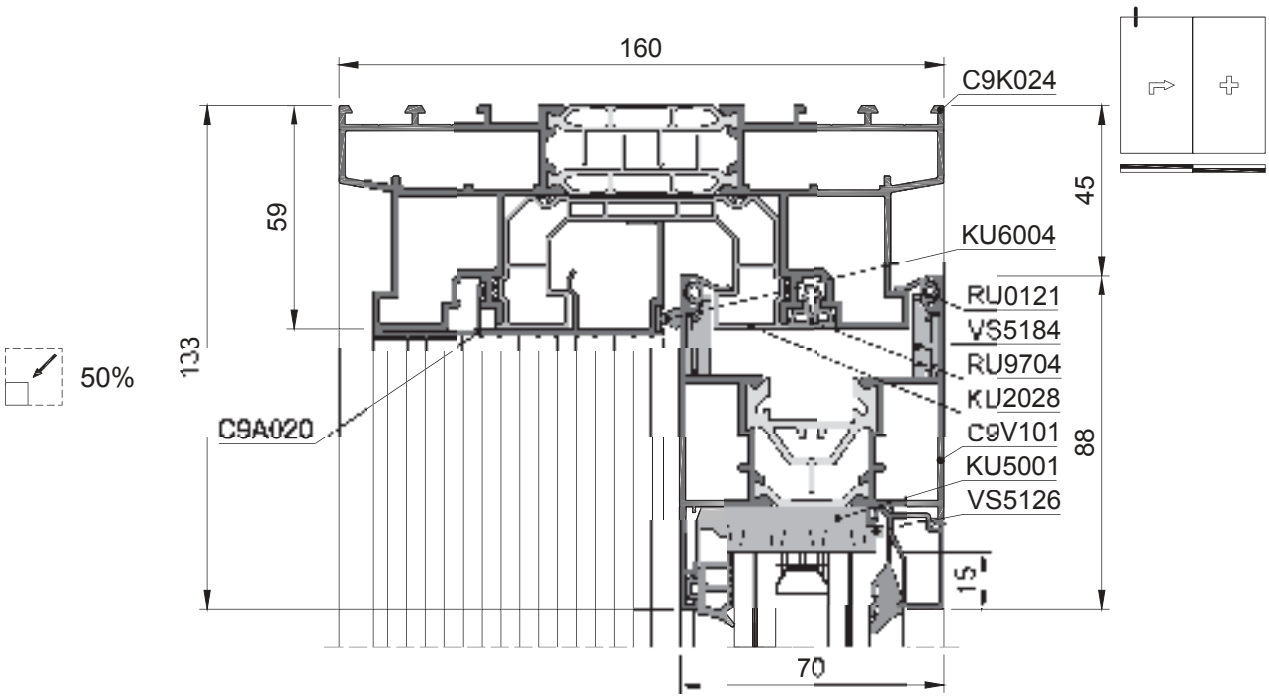
C9V101/C9V102-C9K024 - INFERIORE DESTRO



C160S-SEC-235

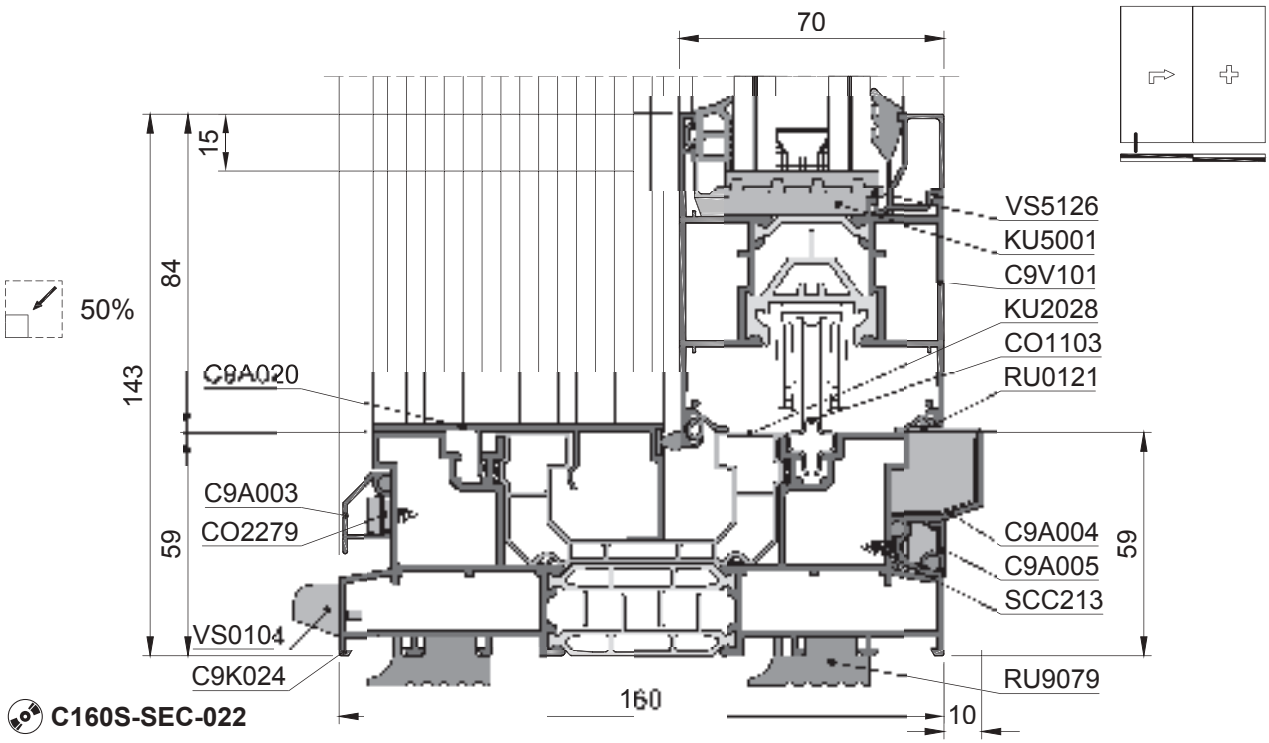
2 binari - Alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - SUPERIORE DESTRO



C160S-SEC-236

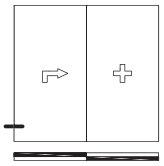
C9V101/C9V102-C9K024 - INFERIORE SINISTRO

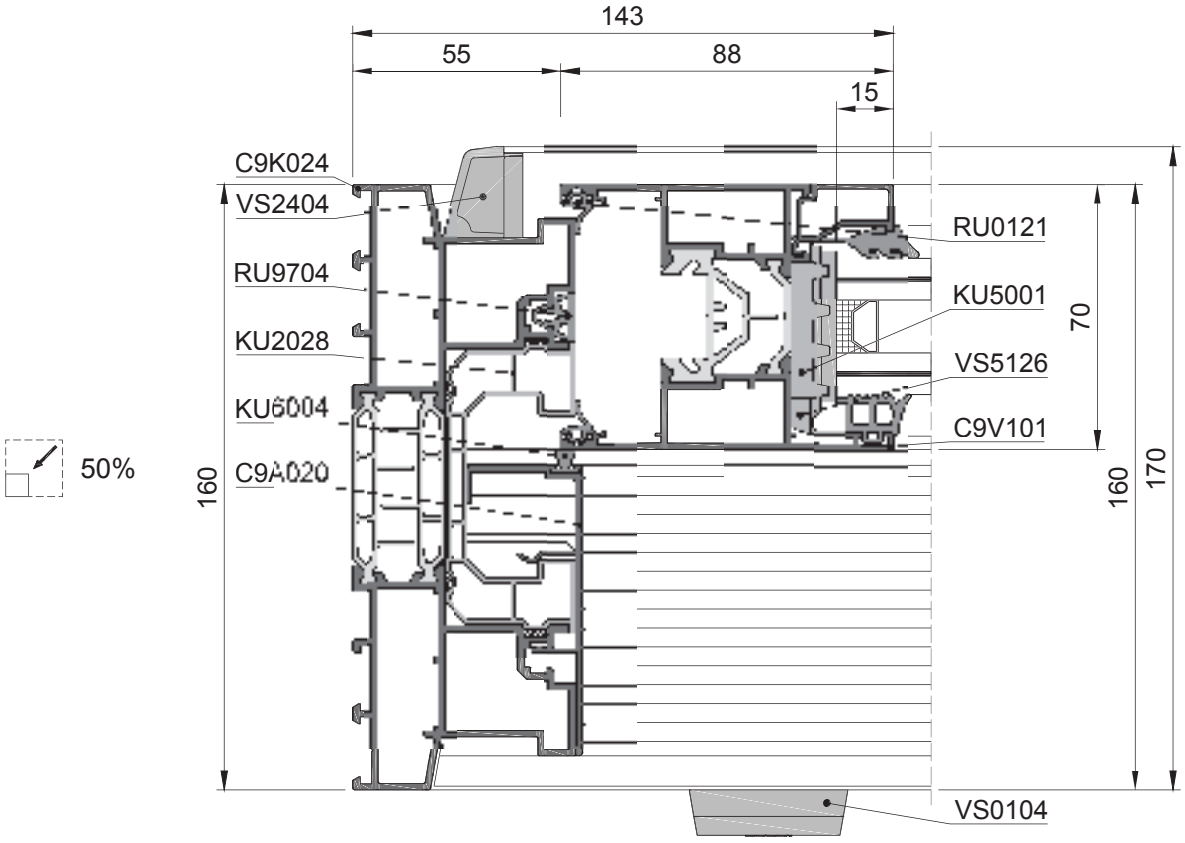


C160S-SEC-022

2 binari - Alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - SUPERIORE



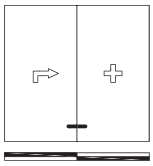


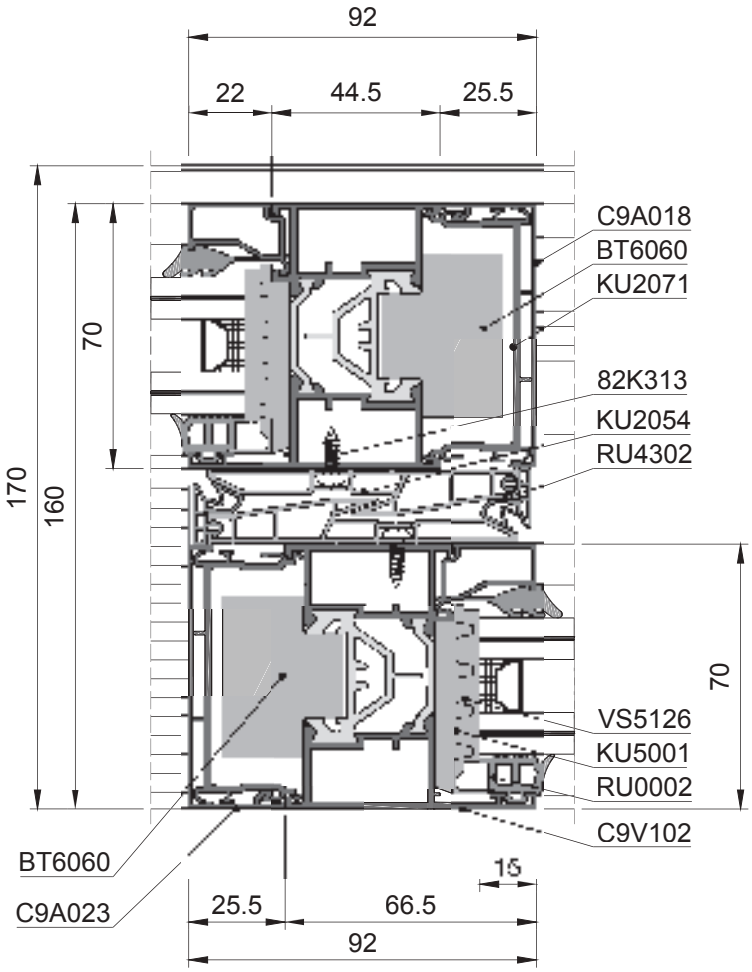
H - Nodi

C160S-SEC-232

2 binari - Alzante scorrevole-fisso - Taglio a 45°

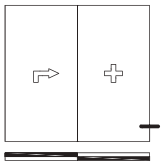
C9V101/C9V102-C9K024 - CENTRALE

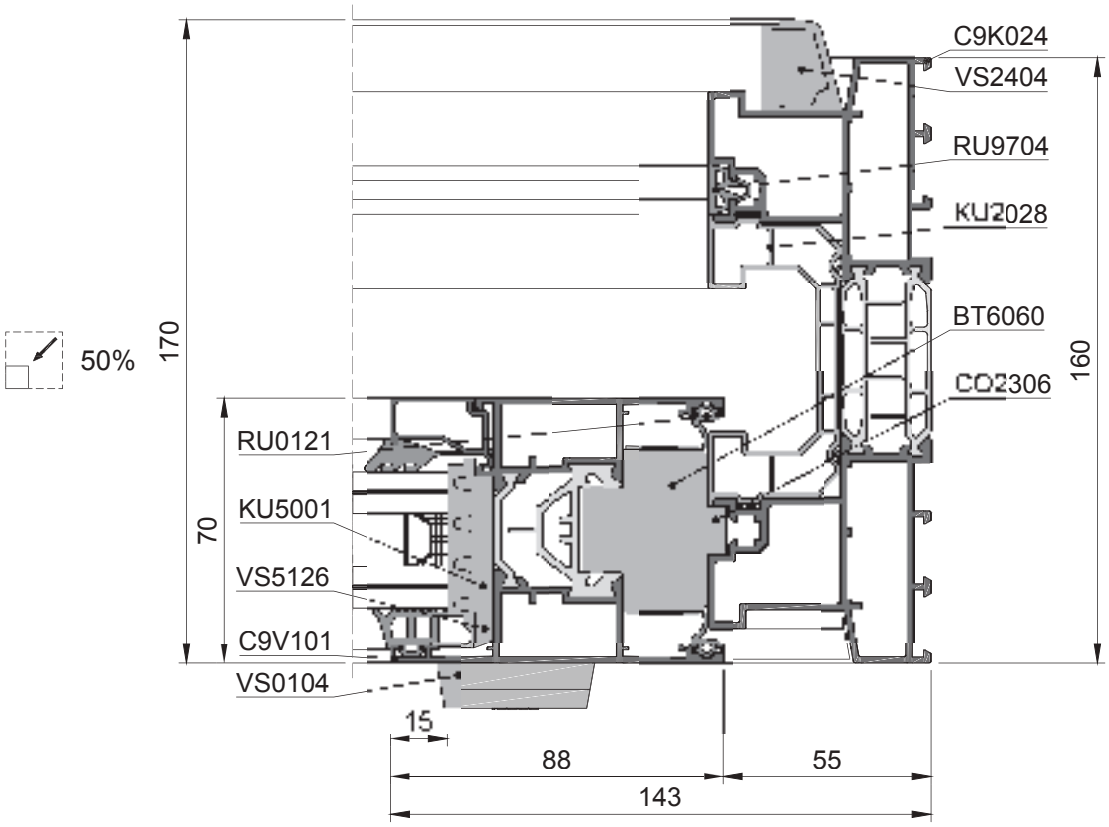




2 binari - Alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - DESTRO



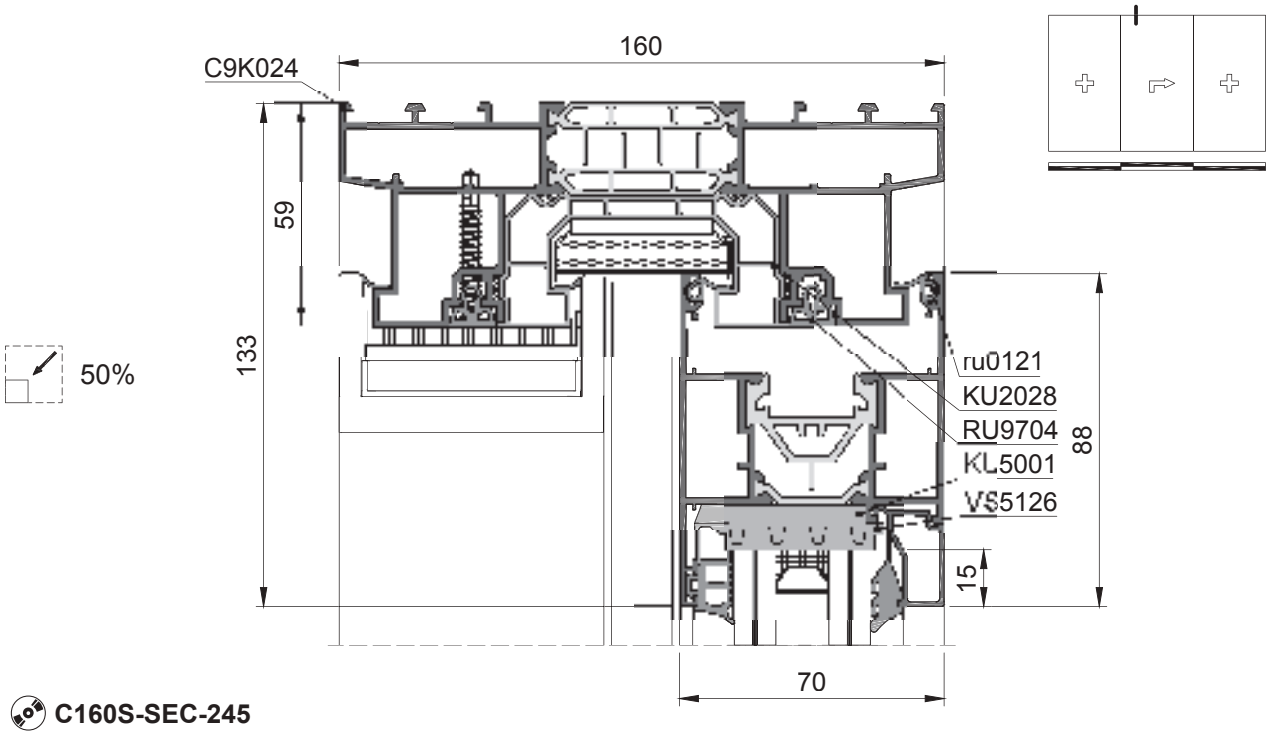


H - Nodi

C160S-SEC-233

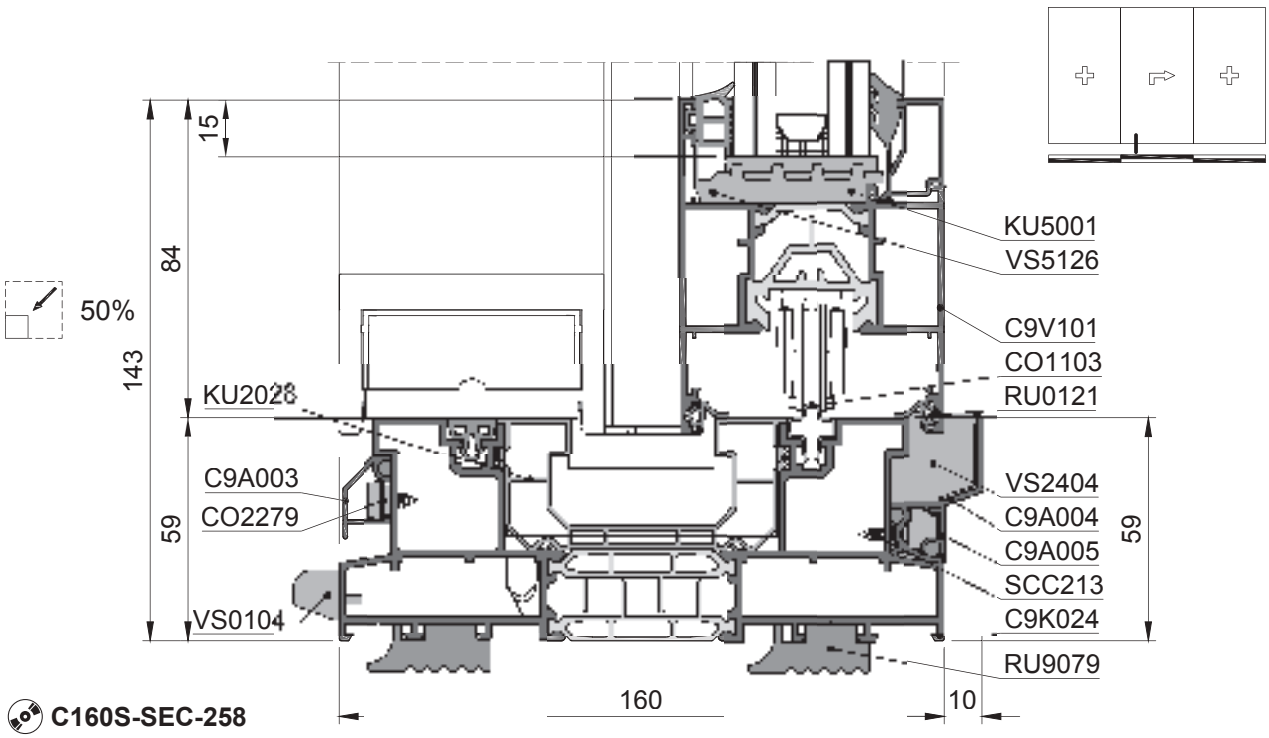
2 binari - Fisso-alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - SUPERIORE



C160S-SEC-245

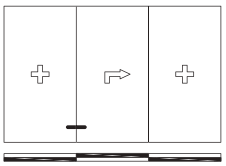
C9V101/C9V102-C9K024 - INFERIORE



C160S-SEC-258

2 binari - Fisso-alzante scorrevole-fisso - Taglio a 45°

C9V101/C9V102-C9K024 - CENTRALE



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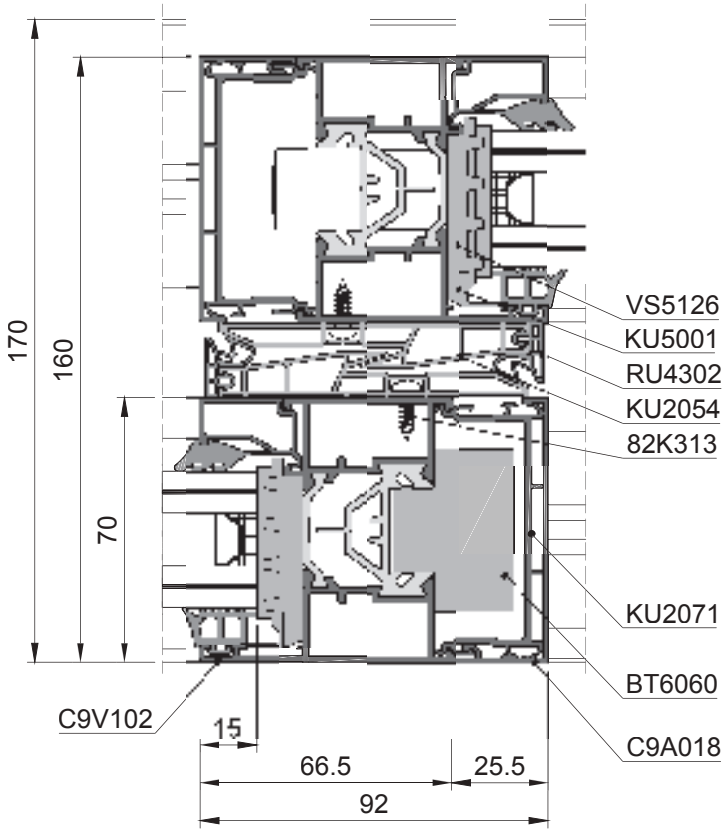
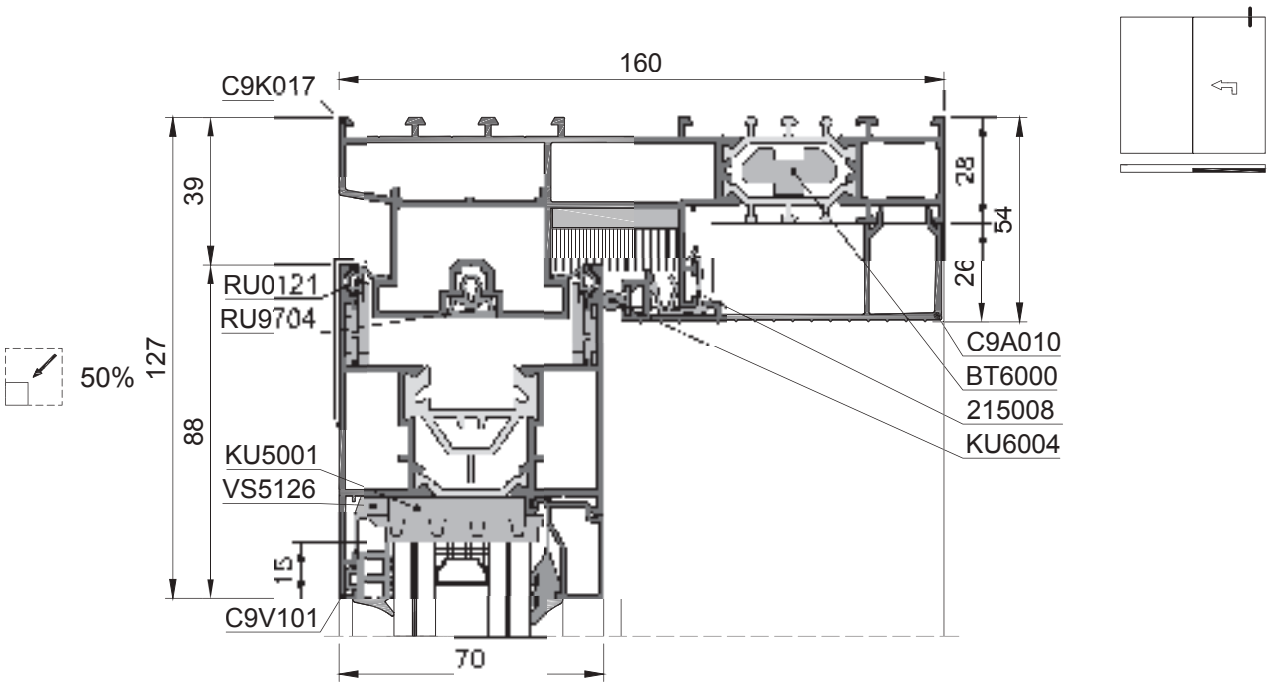


C160S-SEC-148

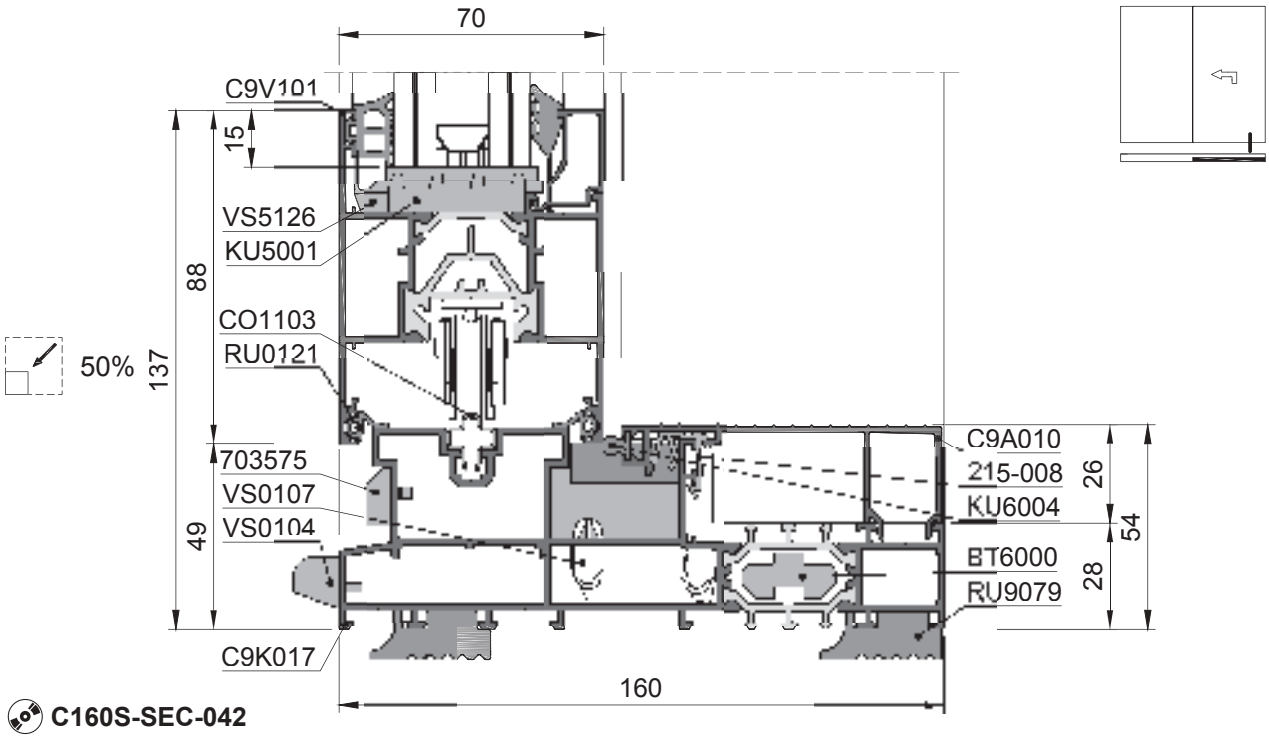
1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K017 - SUPERIORE DESTRO



C160S-SEC-044

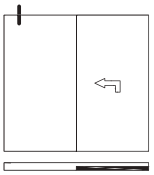
C9V101/C9V102-C9K017 - INFERIORE DESTRO



C160S-SEC-042

1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K017 - SUPERIORE SINISTRO



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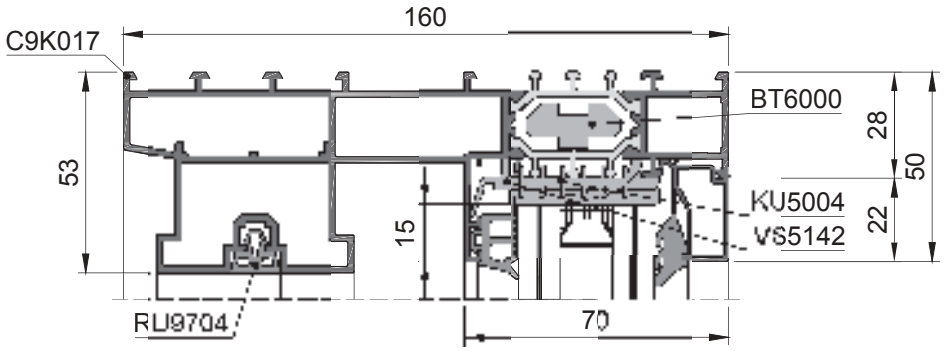
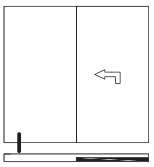


C160S-SEC-045

C9V101/C9V102-C9K017 - INFERIORE SINISTRO



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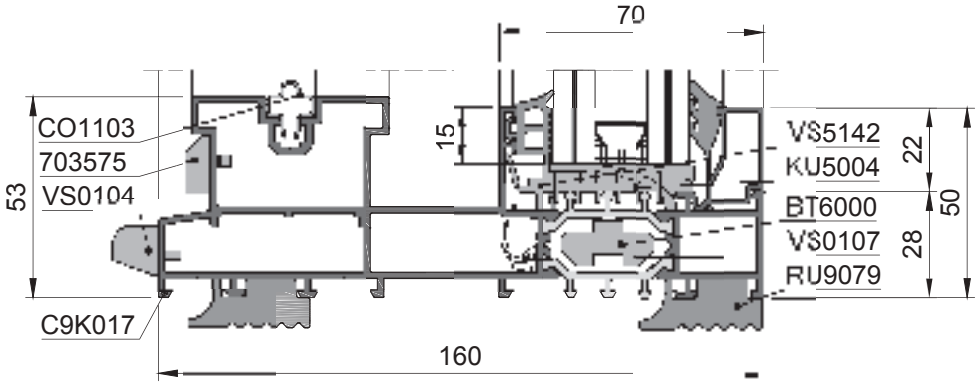
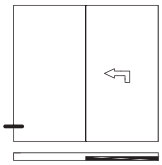
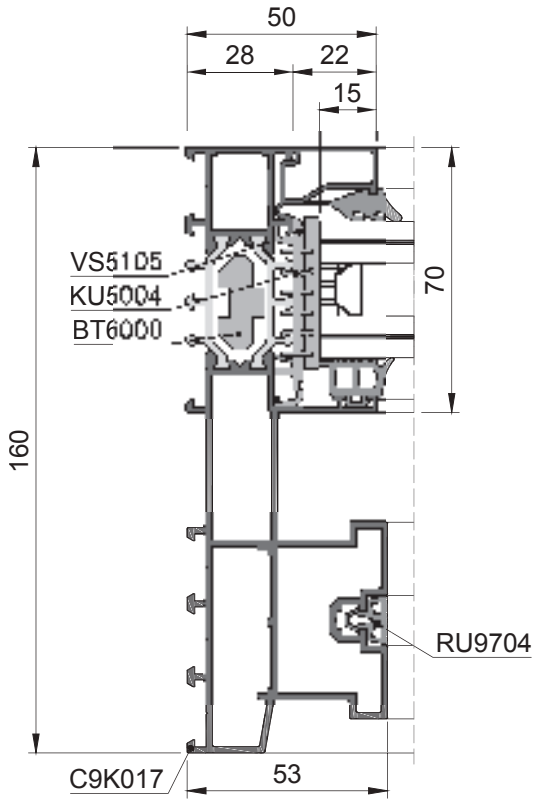


C160S-SEC-043

1 binario - Alzante scorrevole - Taglio a 45°

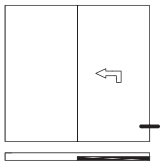
C9V101/C9V102-C9K017 - SINISTRO

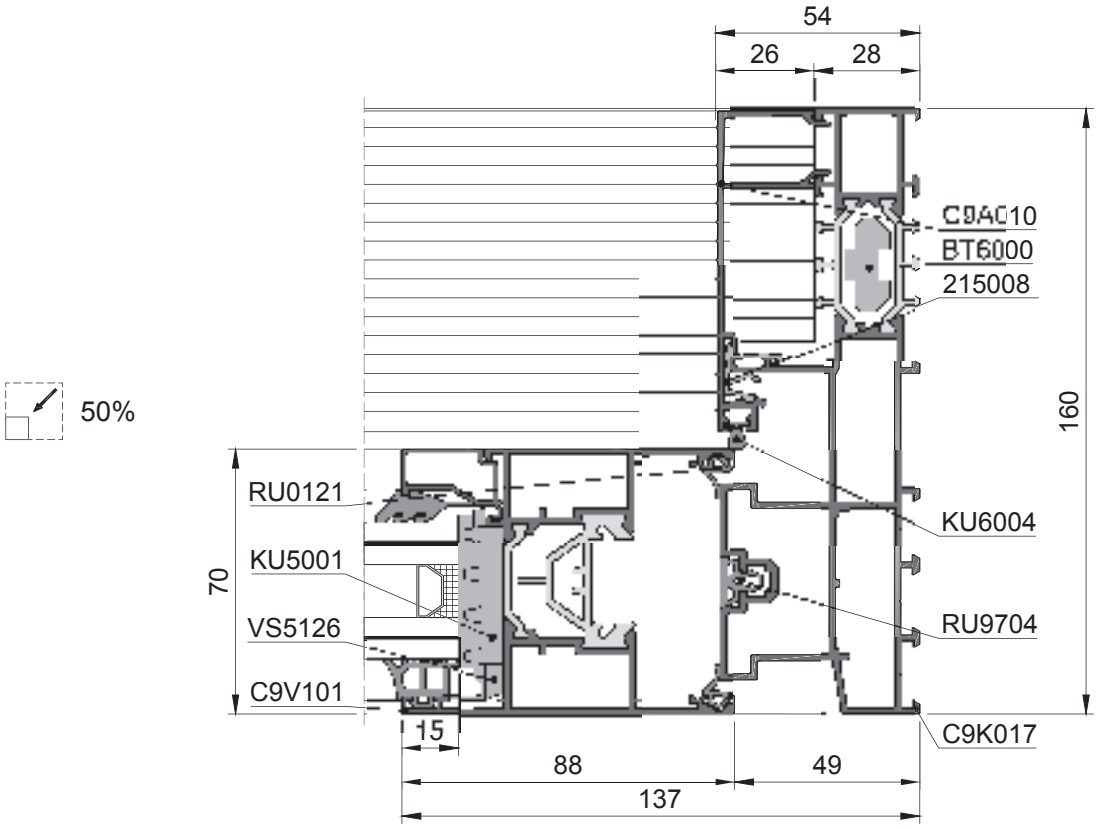




1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K017 - DESTRO



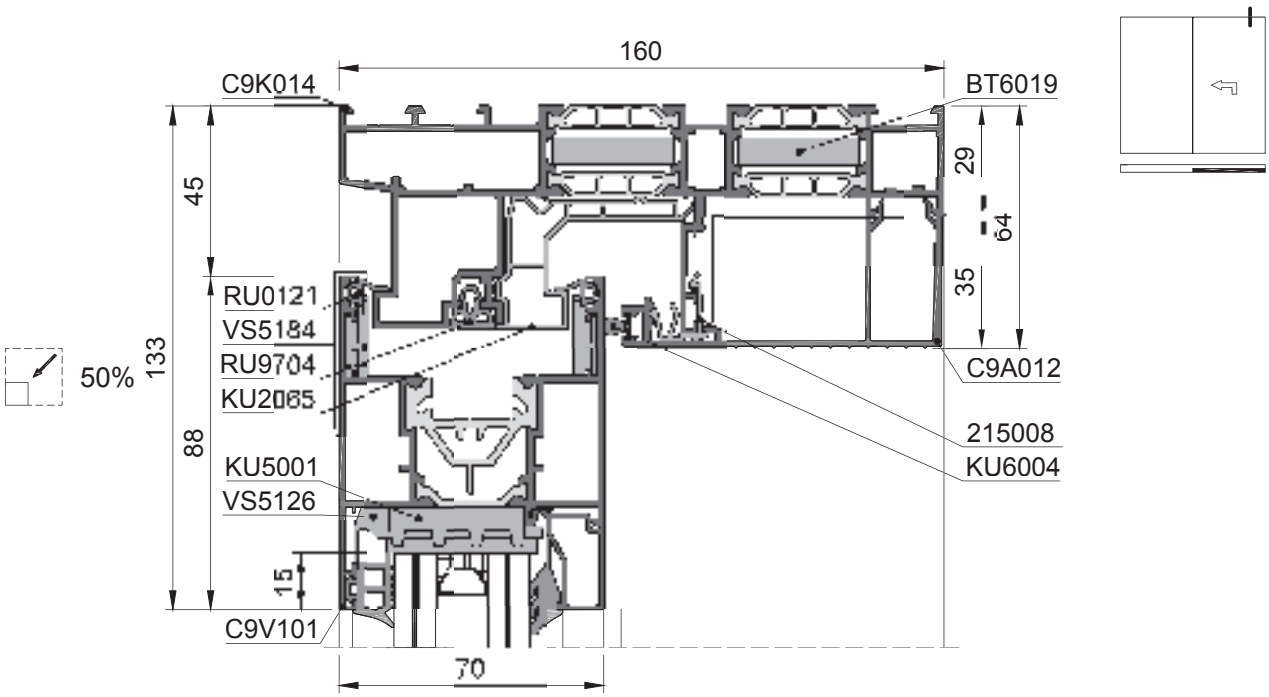


H - Nodi

C160S-SEC-047

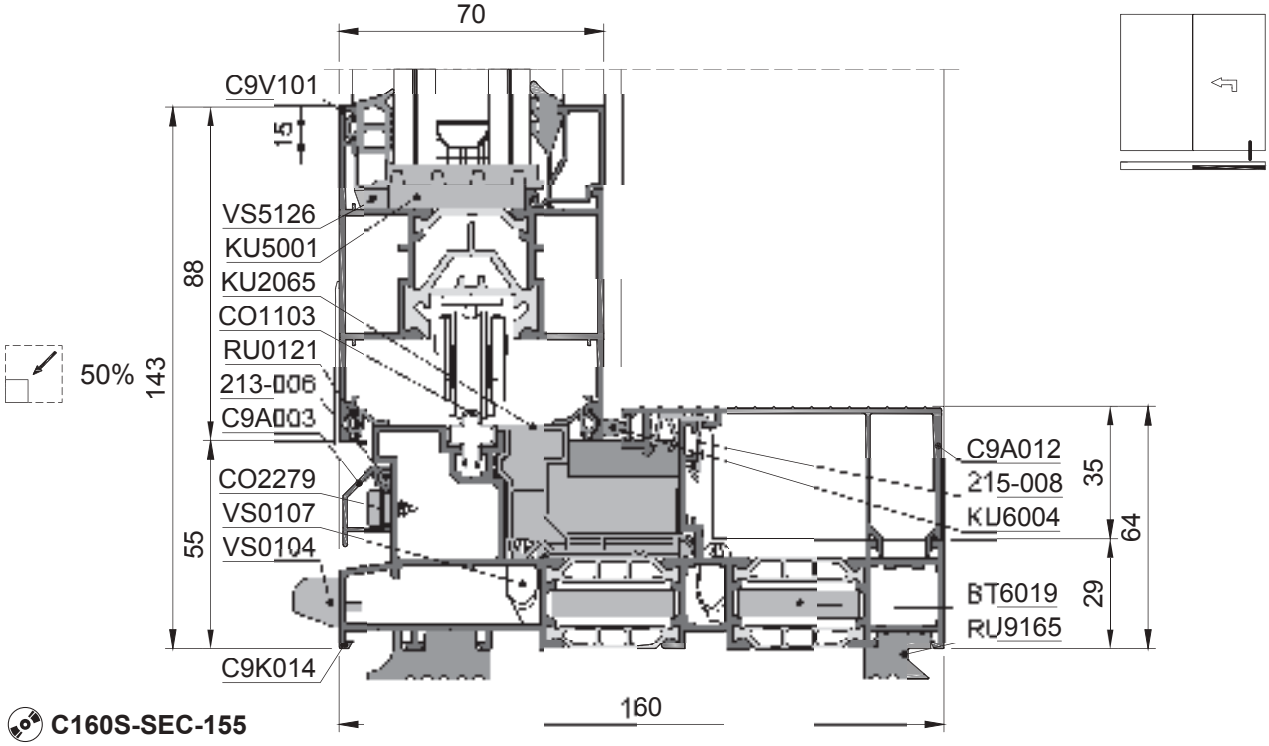
1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - SUPERIORE DESTRO



C160S-SEC-156

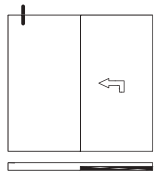
C9V101/C9V102-C9K014 - INFERIORE DESTRO



C160S-SEC-155

1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - SUPERIORE SINISTRO



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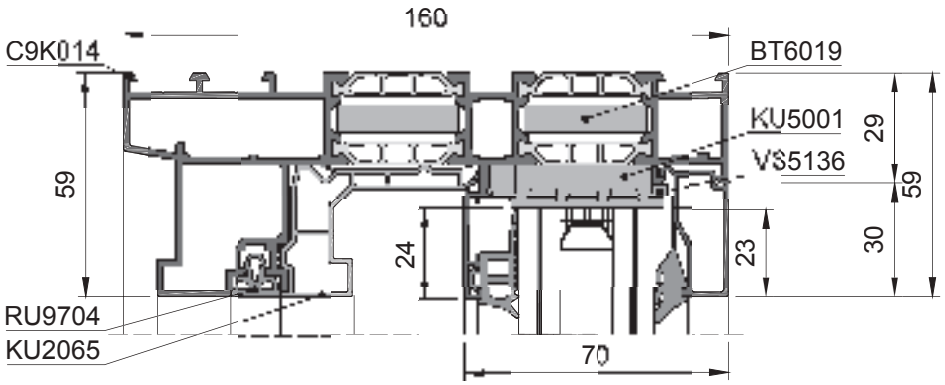
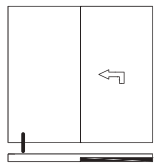


C160S-SEC-157

C9V101/C9V102-C9K014 - INFERIORE SINISTRO



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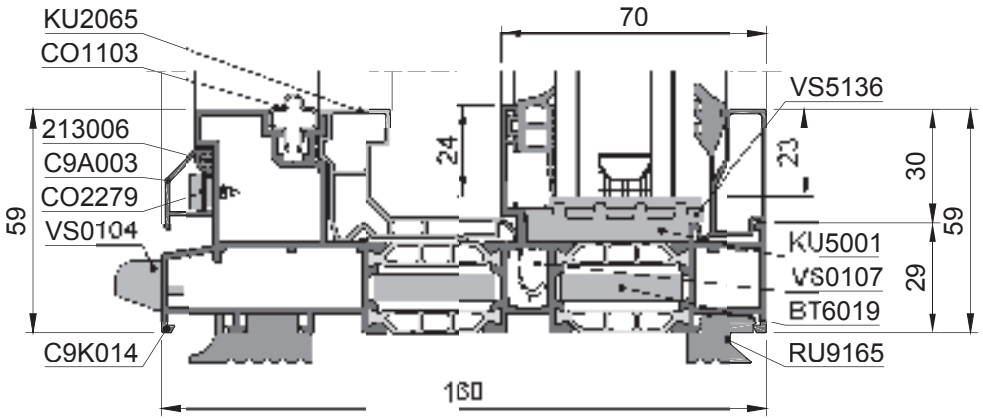
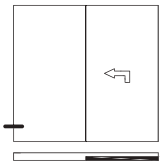


C160S-SEC-218

1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - SINISTRO



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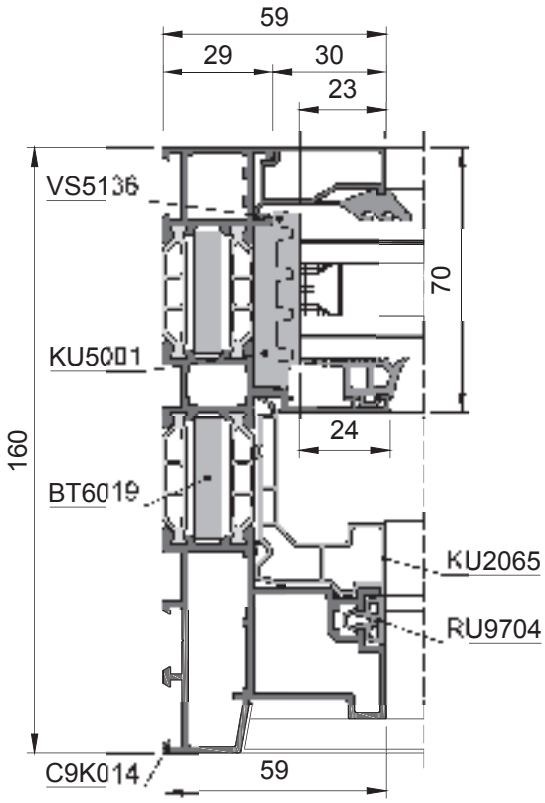
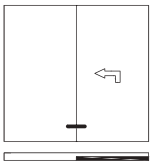
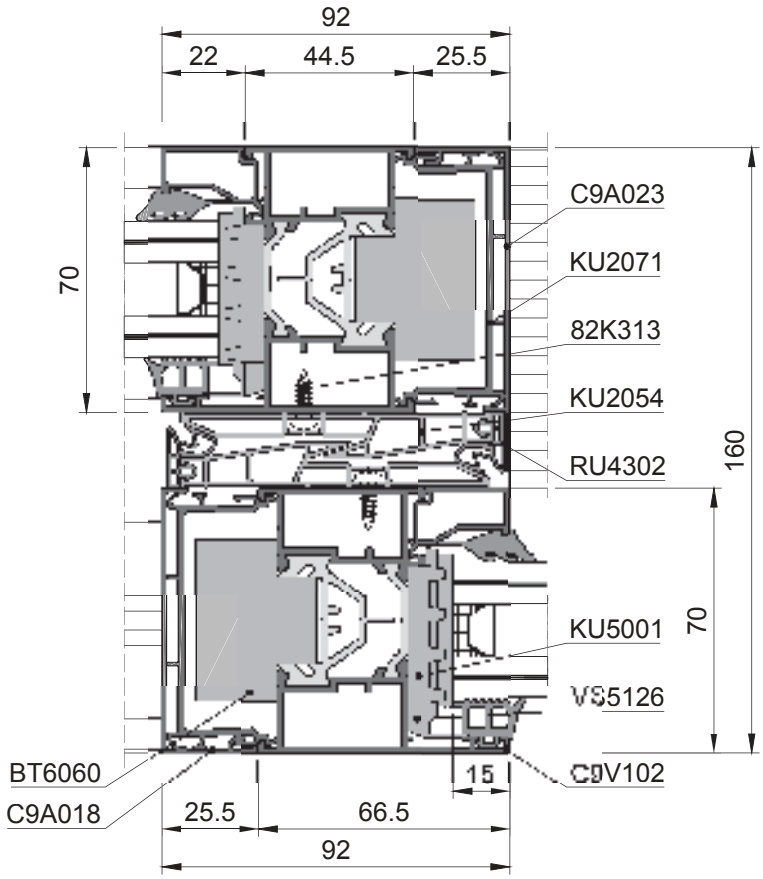


1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - CENTRALE



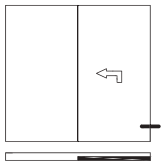


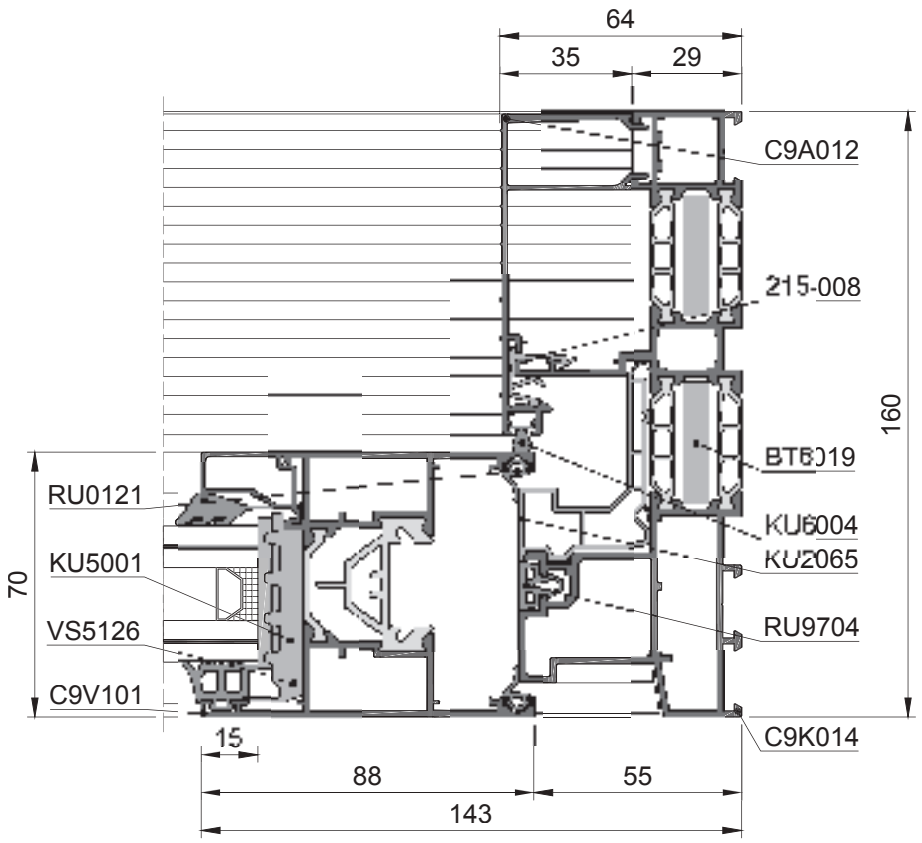
H - Nodi

C160S-SEC-215

1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - DESTRO

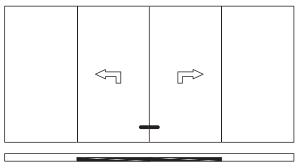


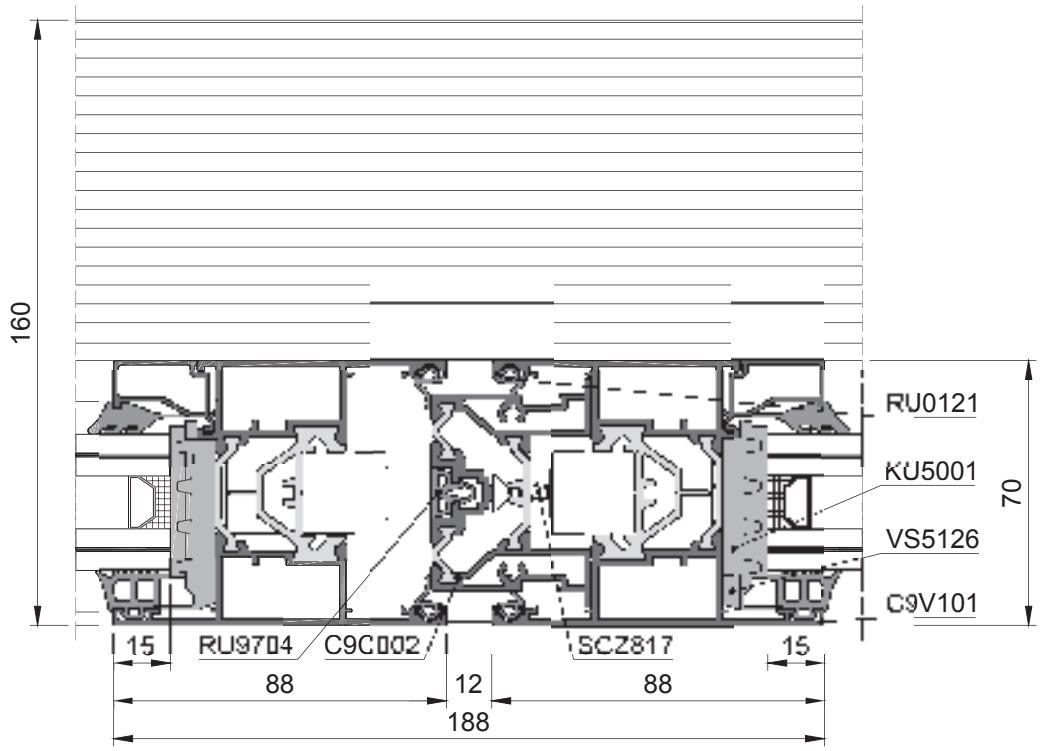


C160S-SEC-217

1 binario - Alzante scorrevole - Taglio a 45°

C9V101/C9V102-C9K014 - 4 ANTE

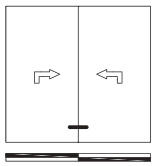




C160S-SEC-064

Rinforzo interno incontro

C9V102-C9C004



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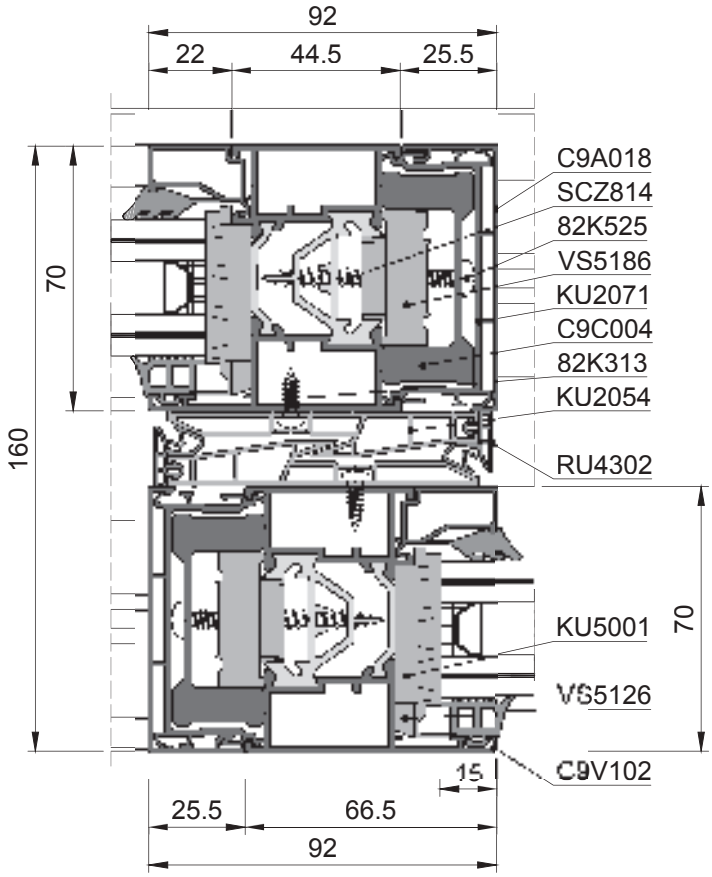
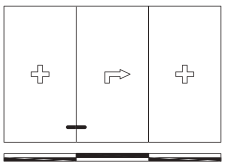


Rinforzo interno incontro

C9V102-C9C004



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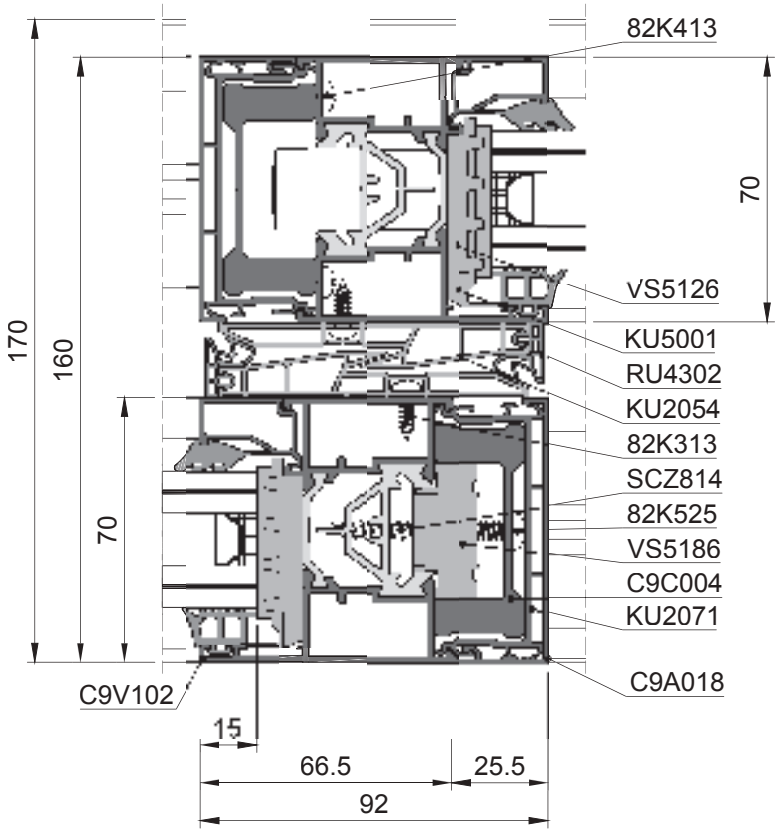
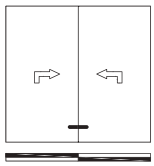


C160S-SEC-244

Rinforzo interno incontro

C9V152-C9C004



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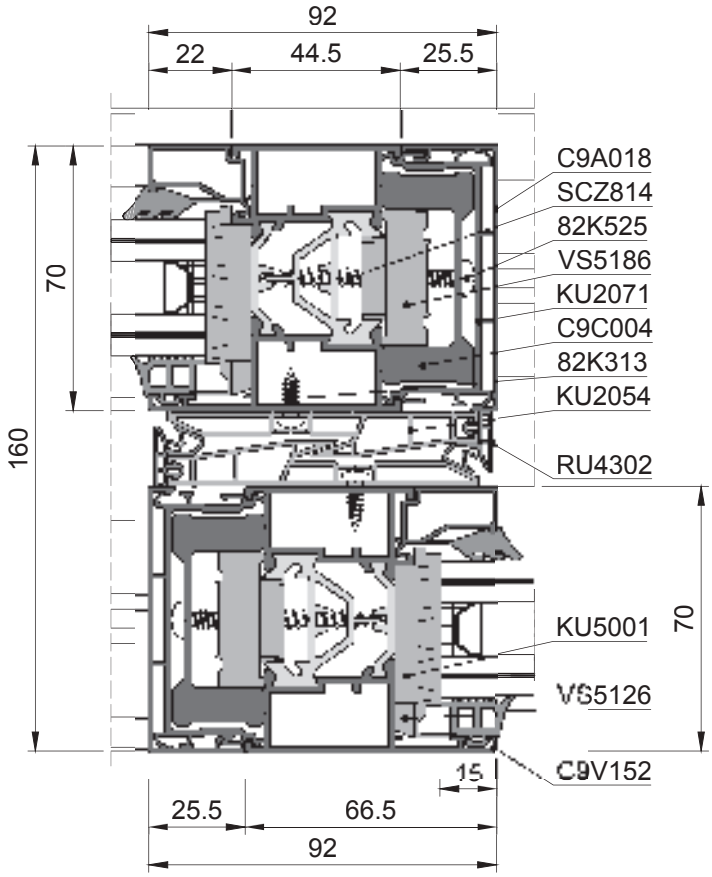
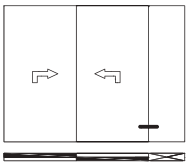
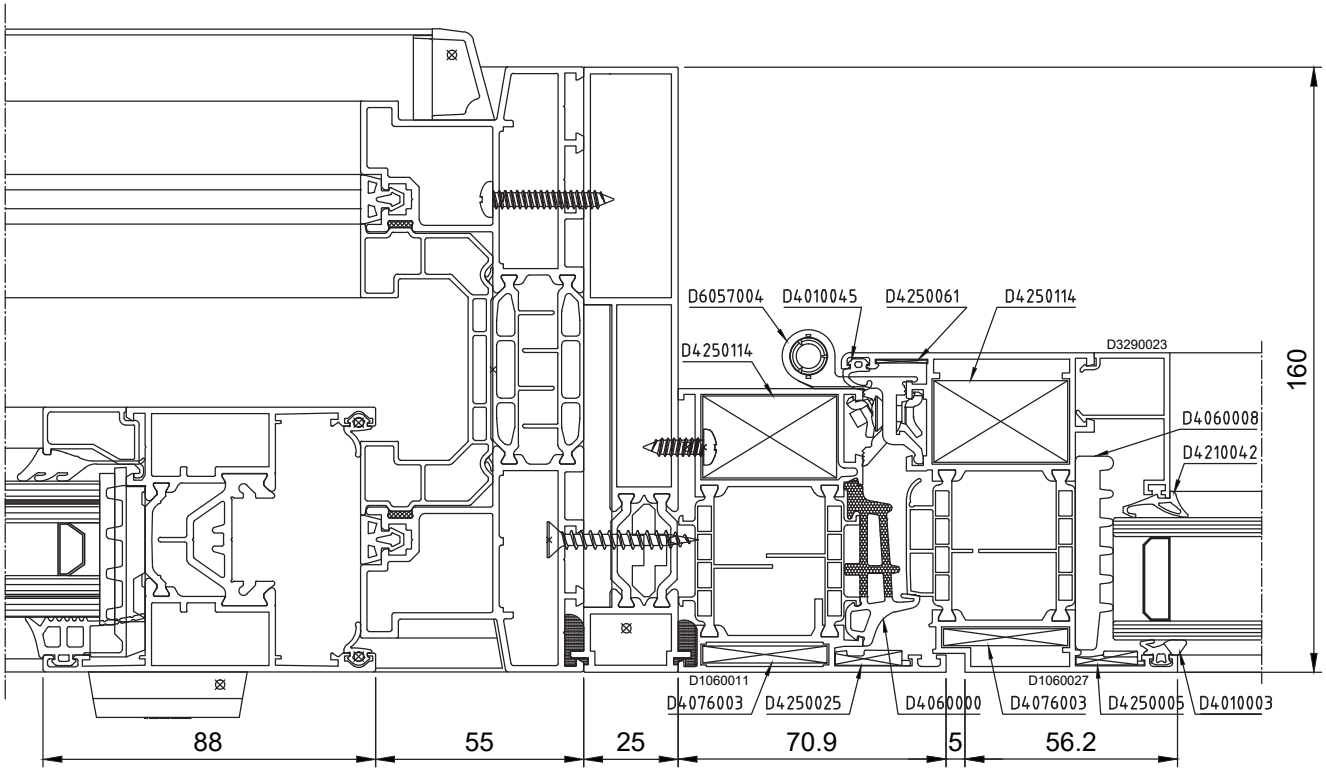


Accoppiamento con profili A70

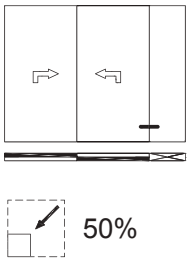
C9K024-Z9C048-A7K002

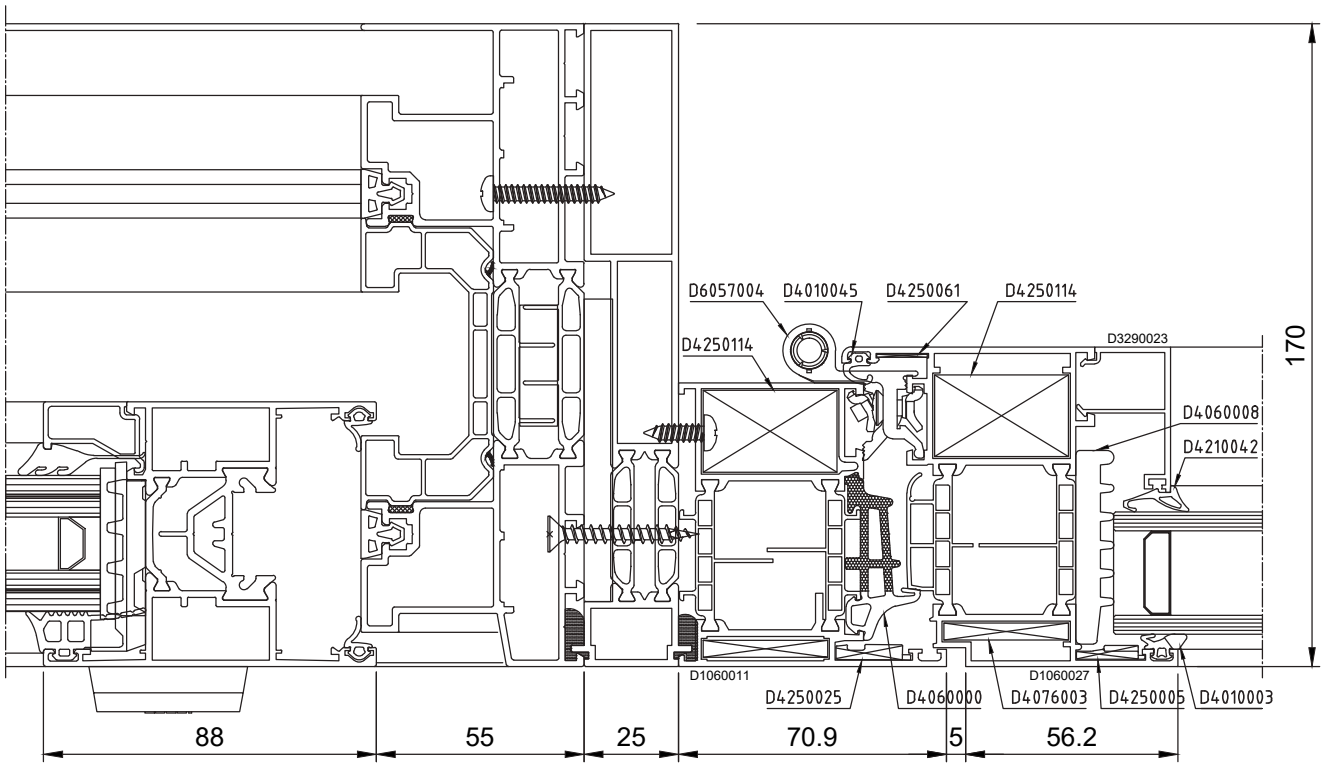




Accoppiamento con profili A70

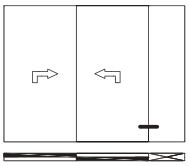
C9K026-Z9C050-A7K002

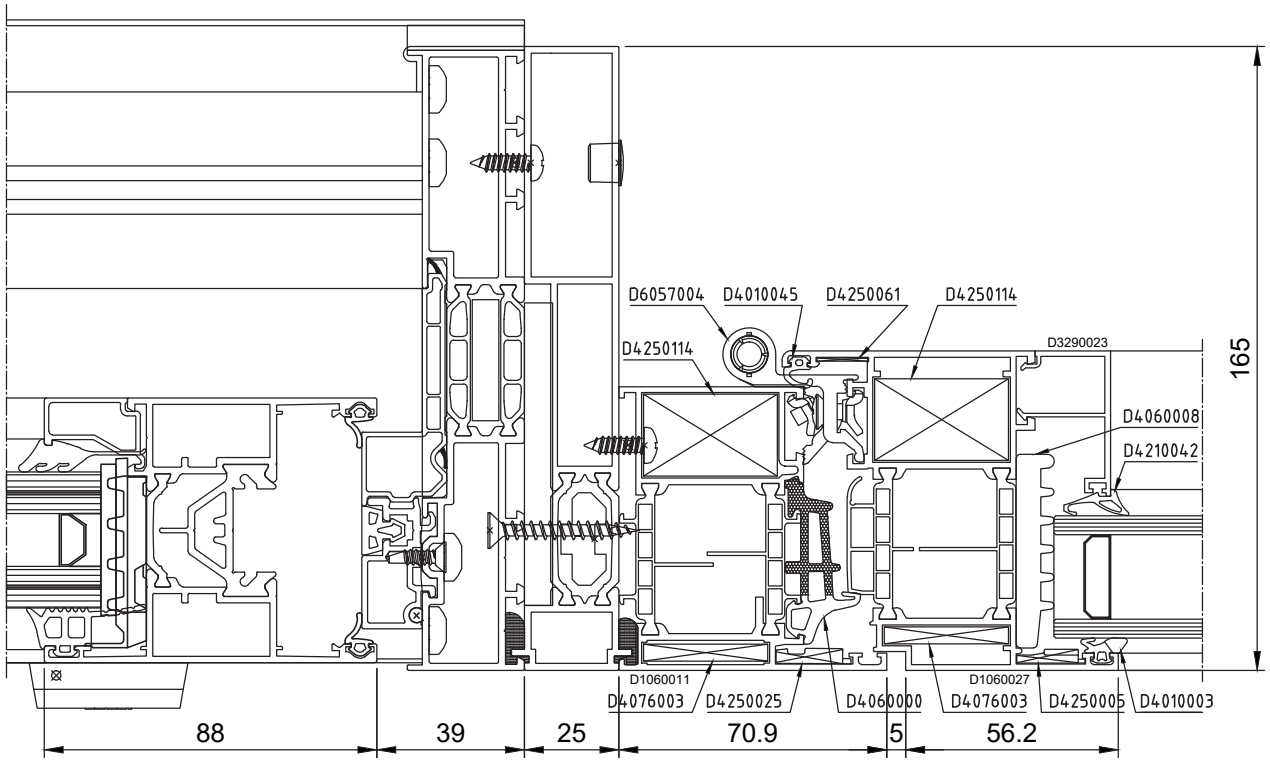




Accoppiamento con profili A70

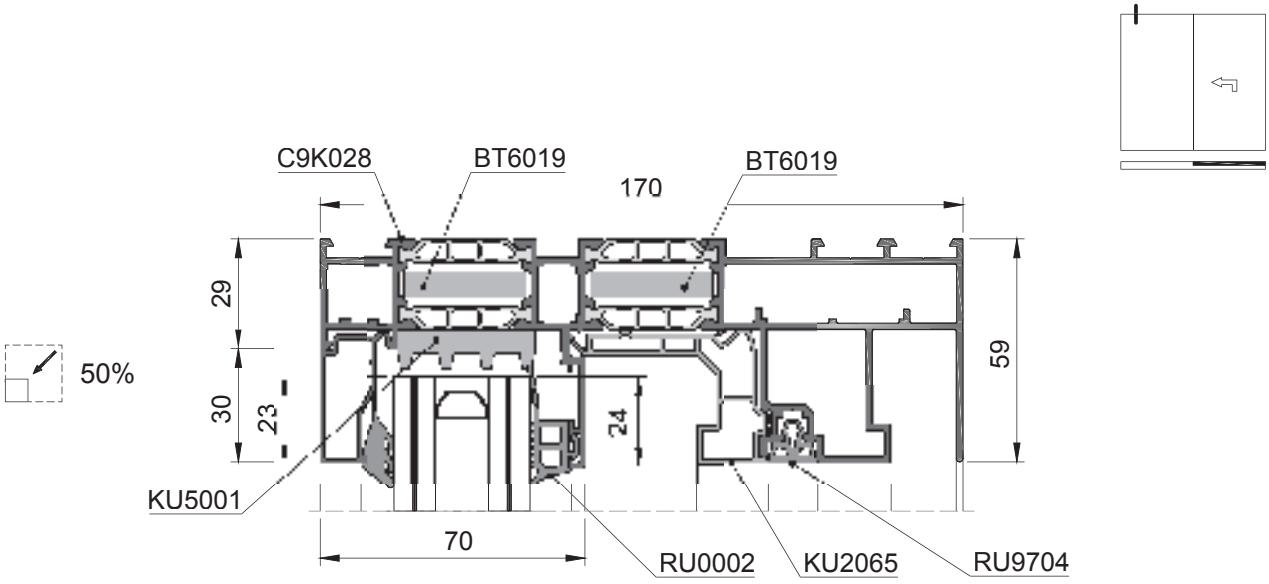
C9K121-Z9C049-A7K002





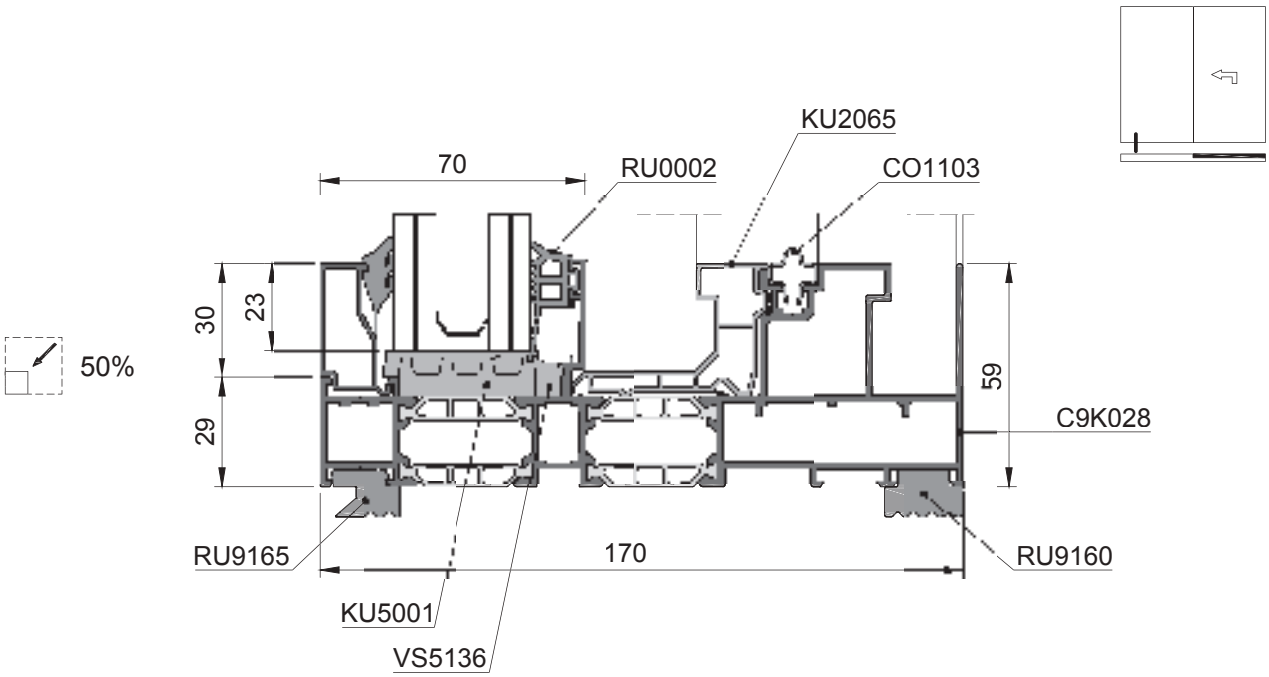
1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - SUPERIORE SINISTRO



C160S-SEC-530

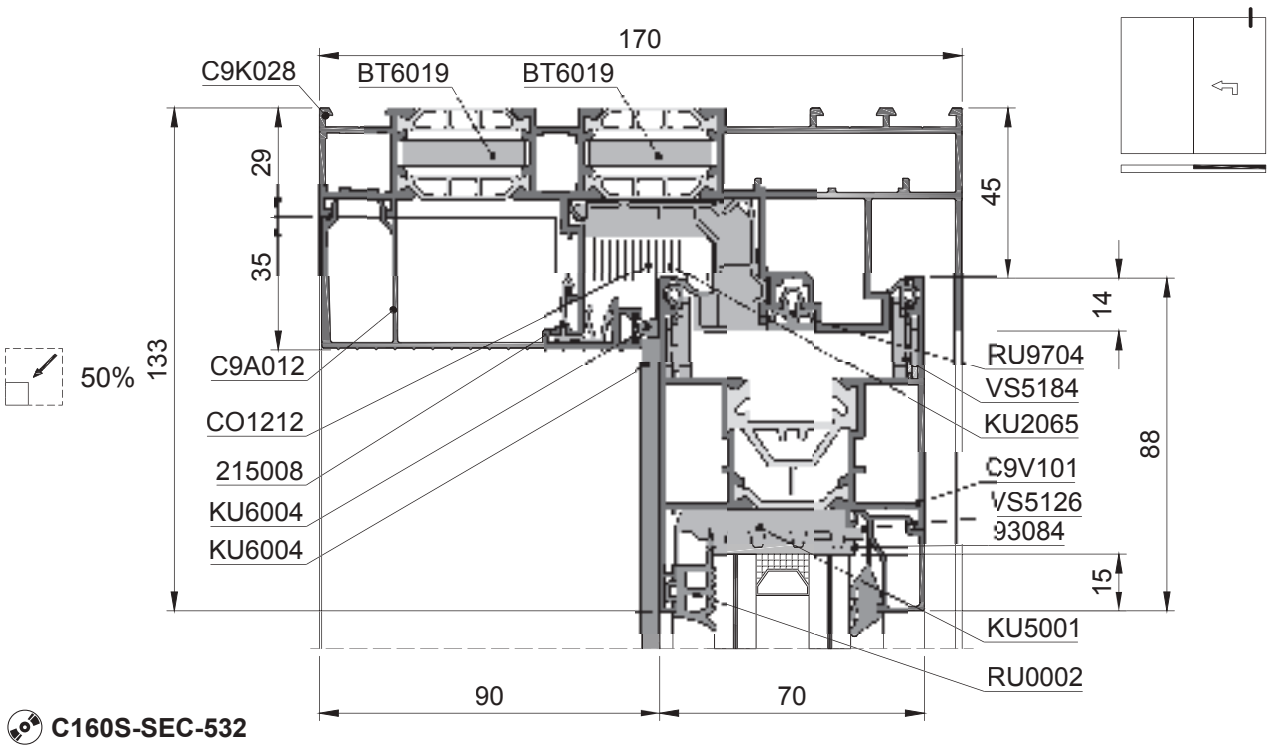
C9V101-C9K028 - INFERIORE SINISTRO



C160S-SEC-531

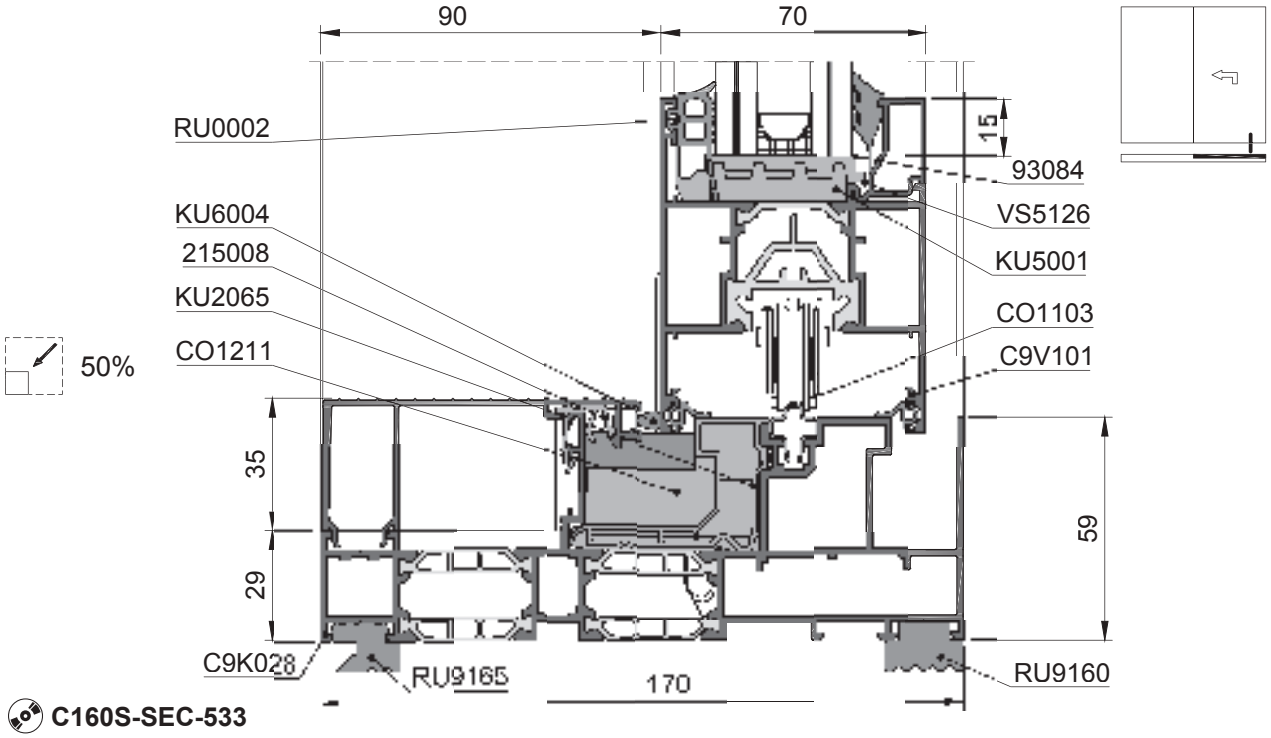
1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - SUPERIORE DESTRO



C160S-SEC-532

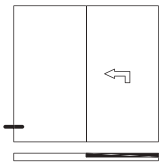
C9V101-C9K028 - INFERIORE DESTRO



C160S-SEC-533

1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - SINISTRO



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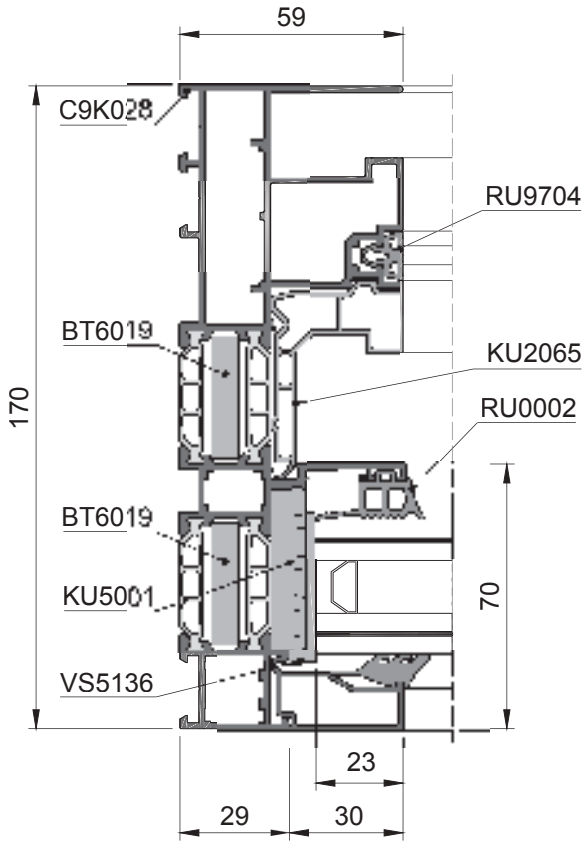
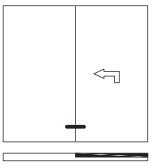
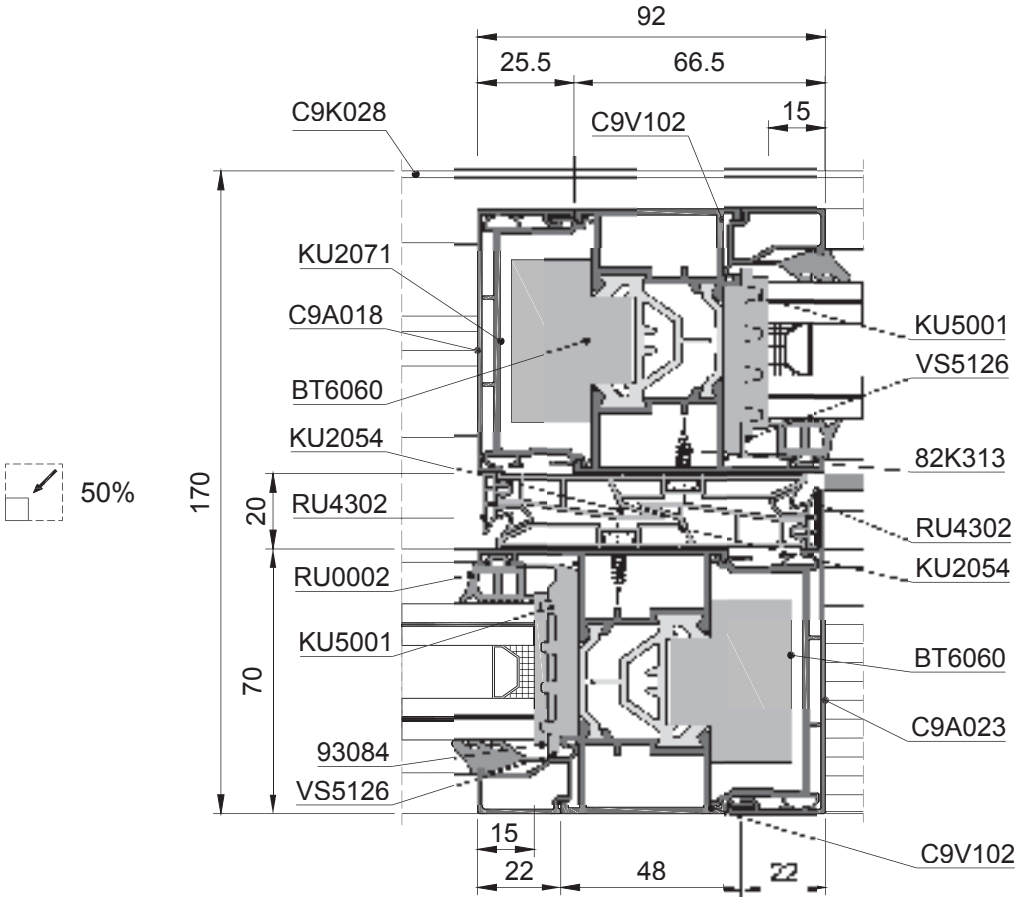


C160S-SEC-534

1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - CENTRALE

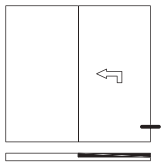


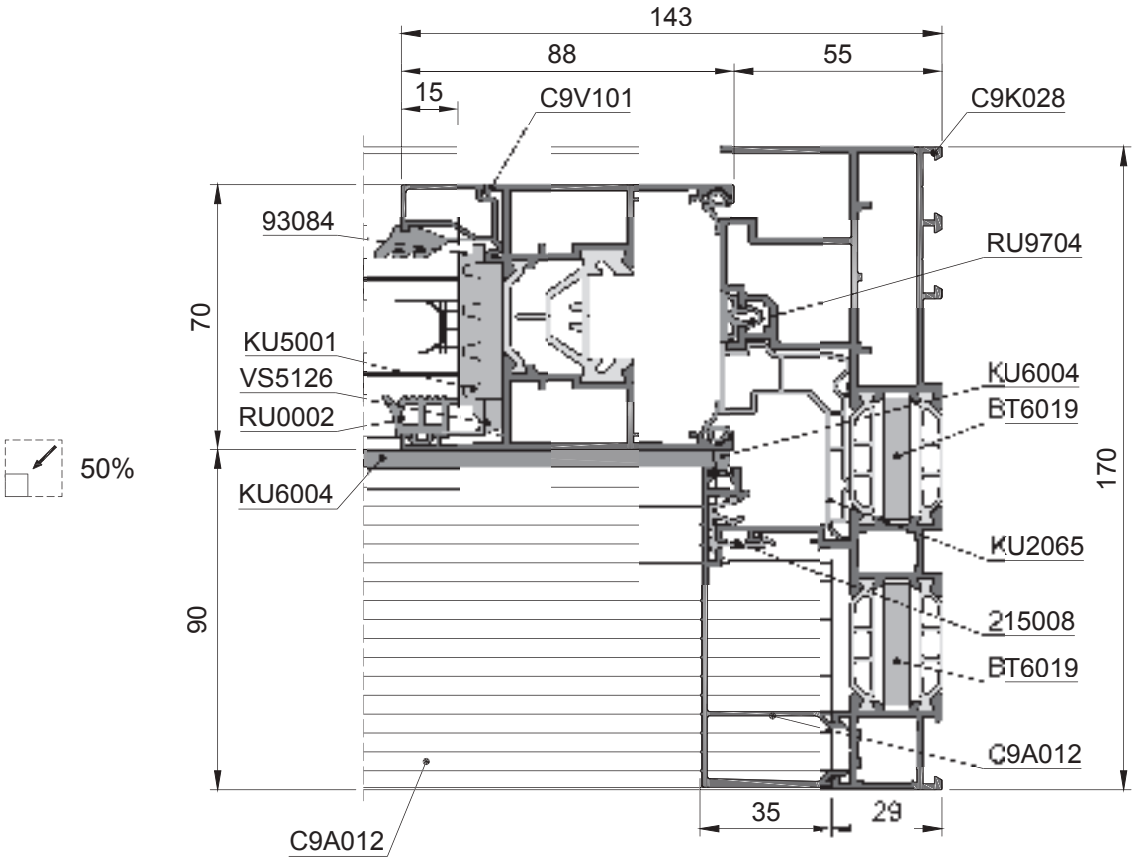


C160S-SEC-536

1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - DESTRO

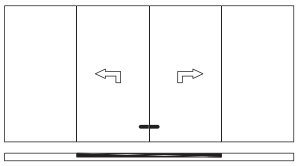


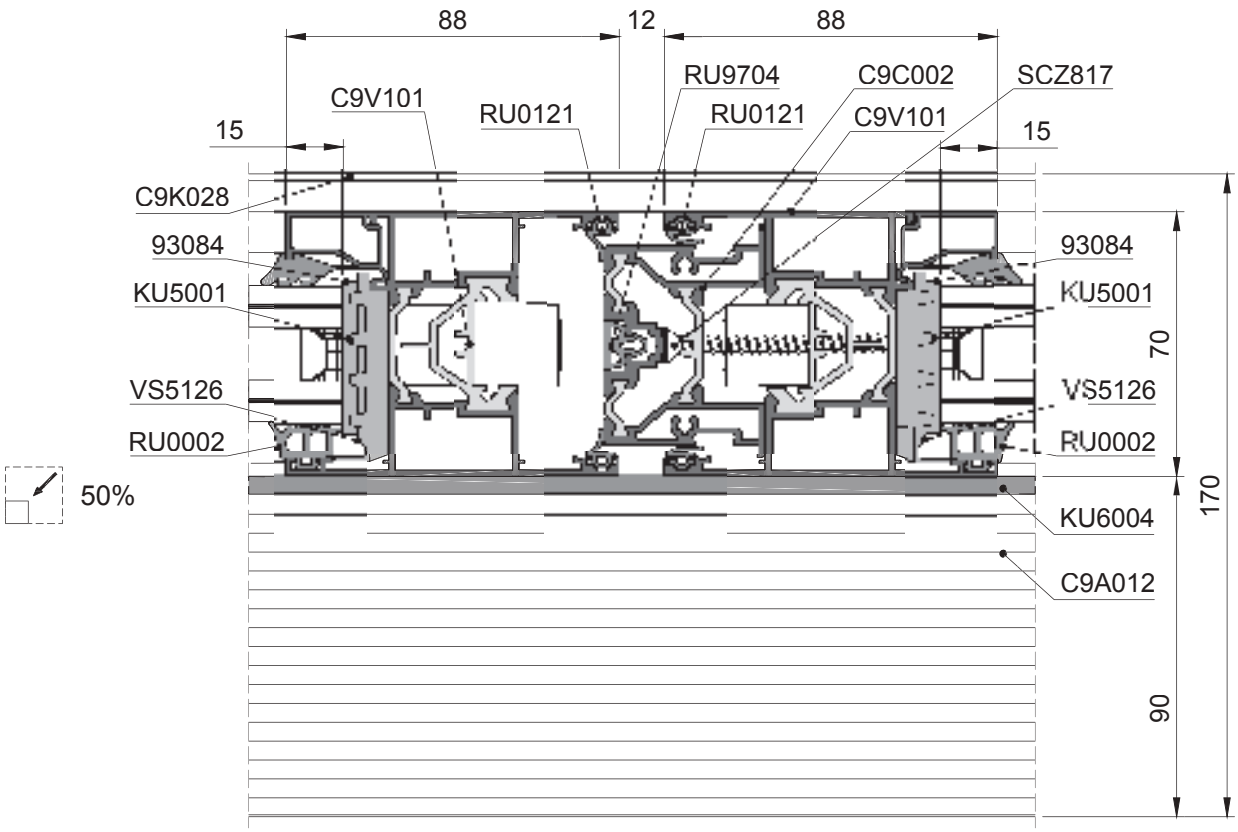


C160-SEC-535

1 binario - Alzante scorrevole - C9K028

C9V101-C9K028 - 4 ANTE

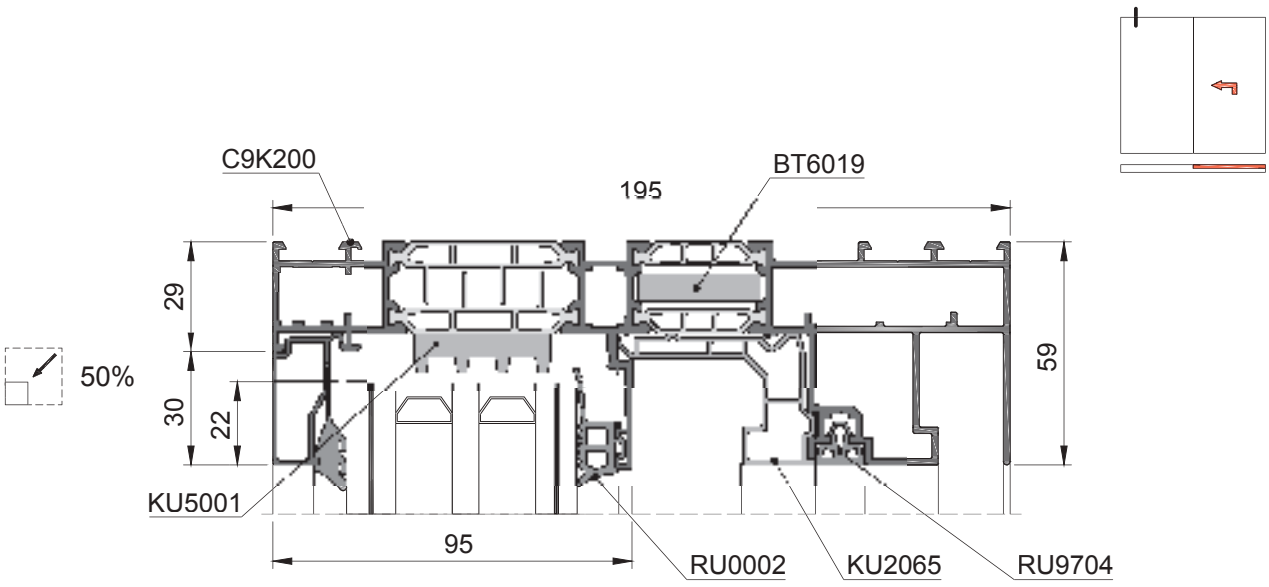




C160S-SEC-537

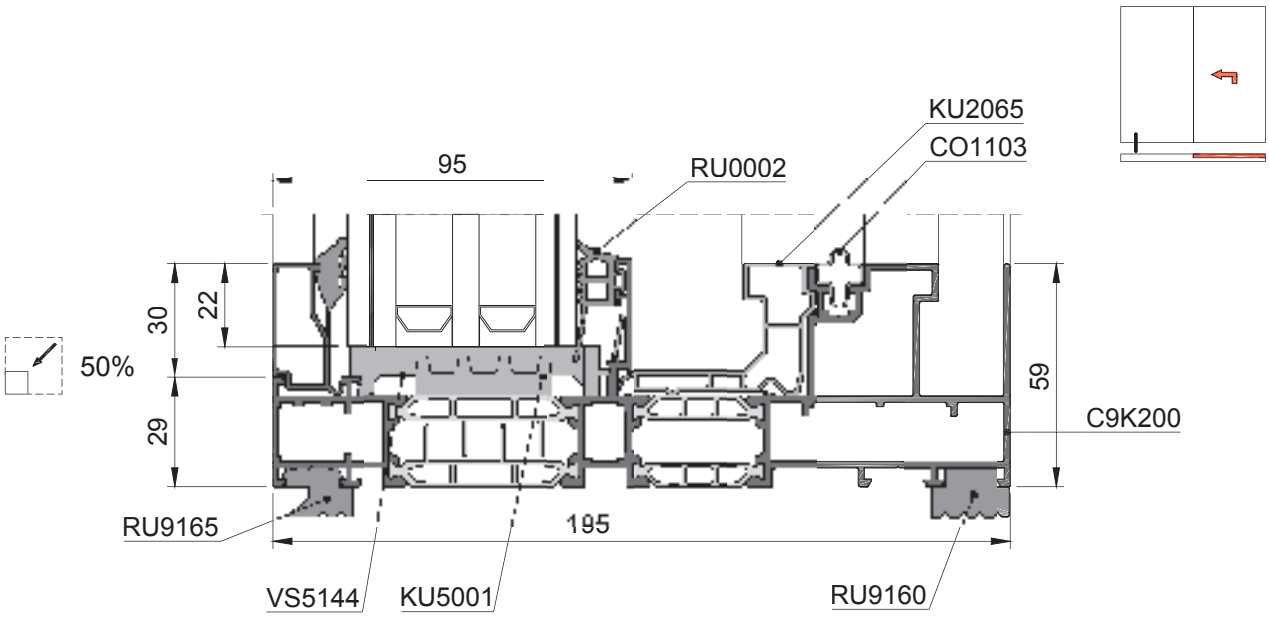
1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - SUPERIORE SINISTRO



C160S-SEC-510

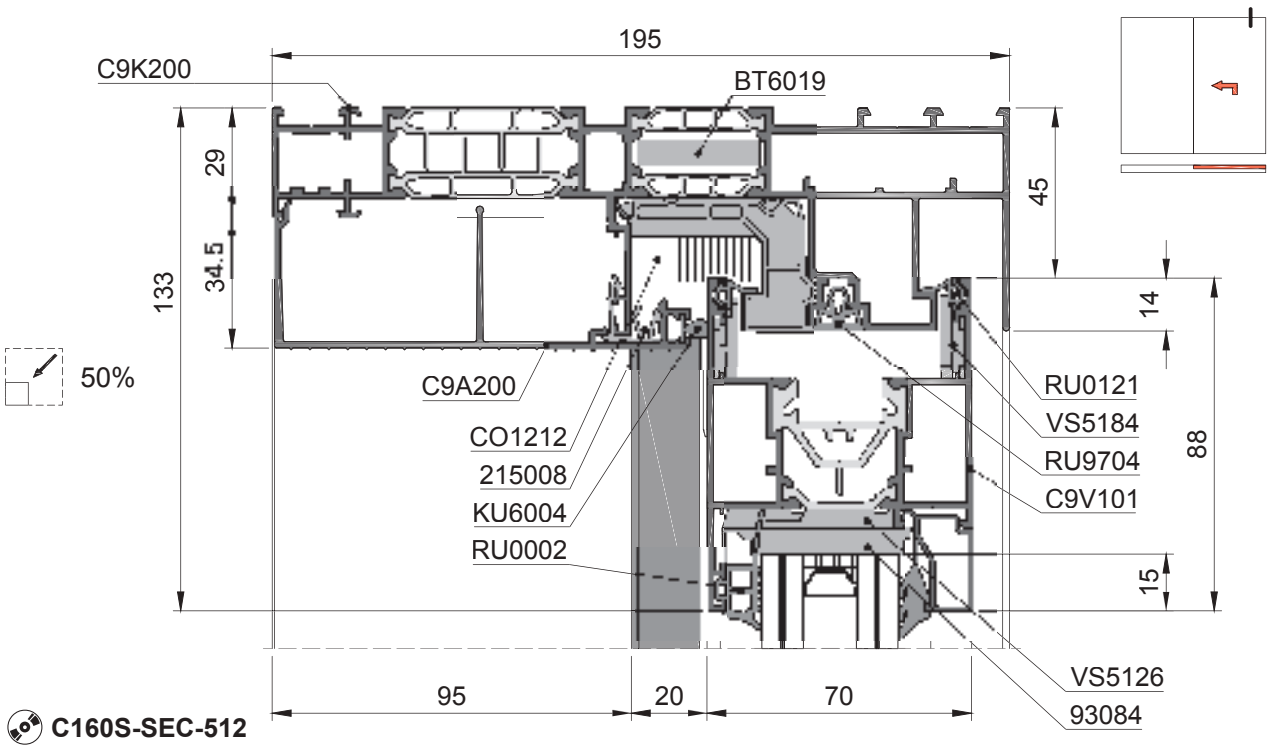
C9V101-C9K200 - INFERIORE SINISTRO



C160S-SEC-511

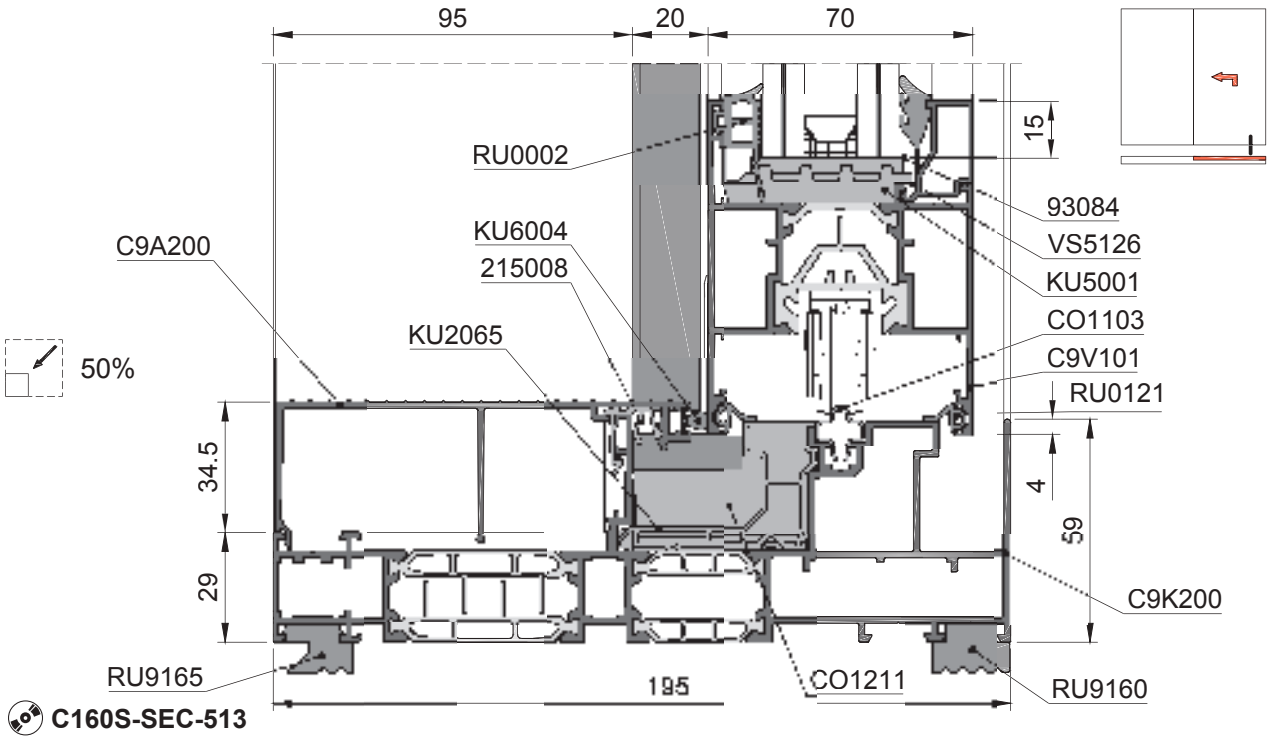
1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - SUPERIORE DESTRO



C160S-SEC-512

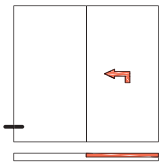
C9V101-C9K200 - INFERIORE DESTRO



C160S-SEC-513

1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - SINISTRO



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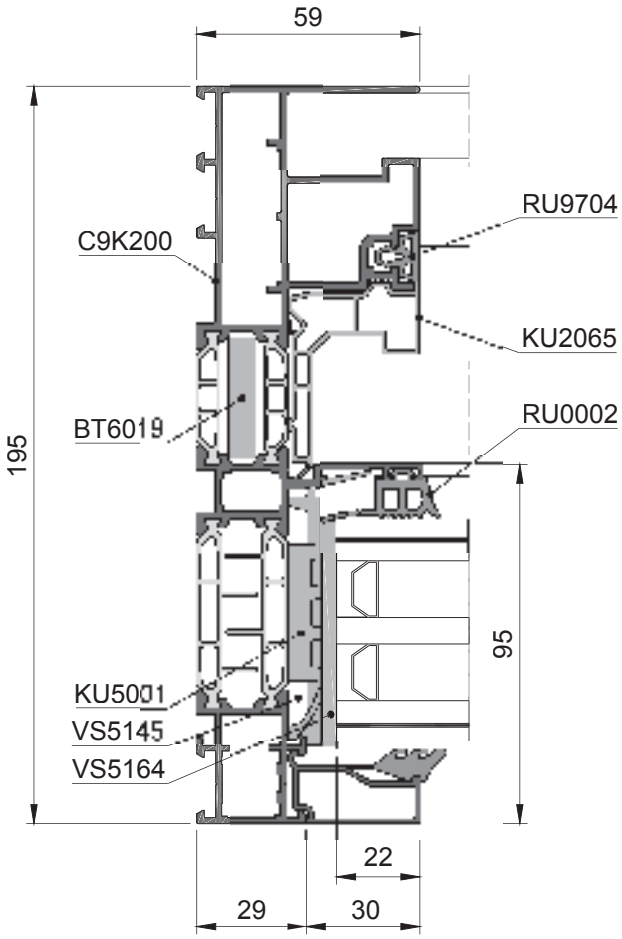
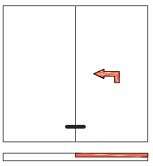
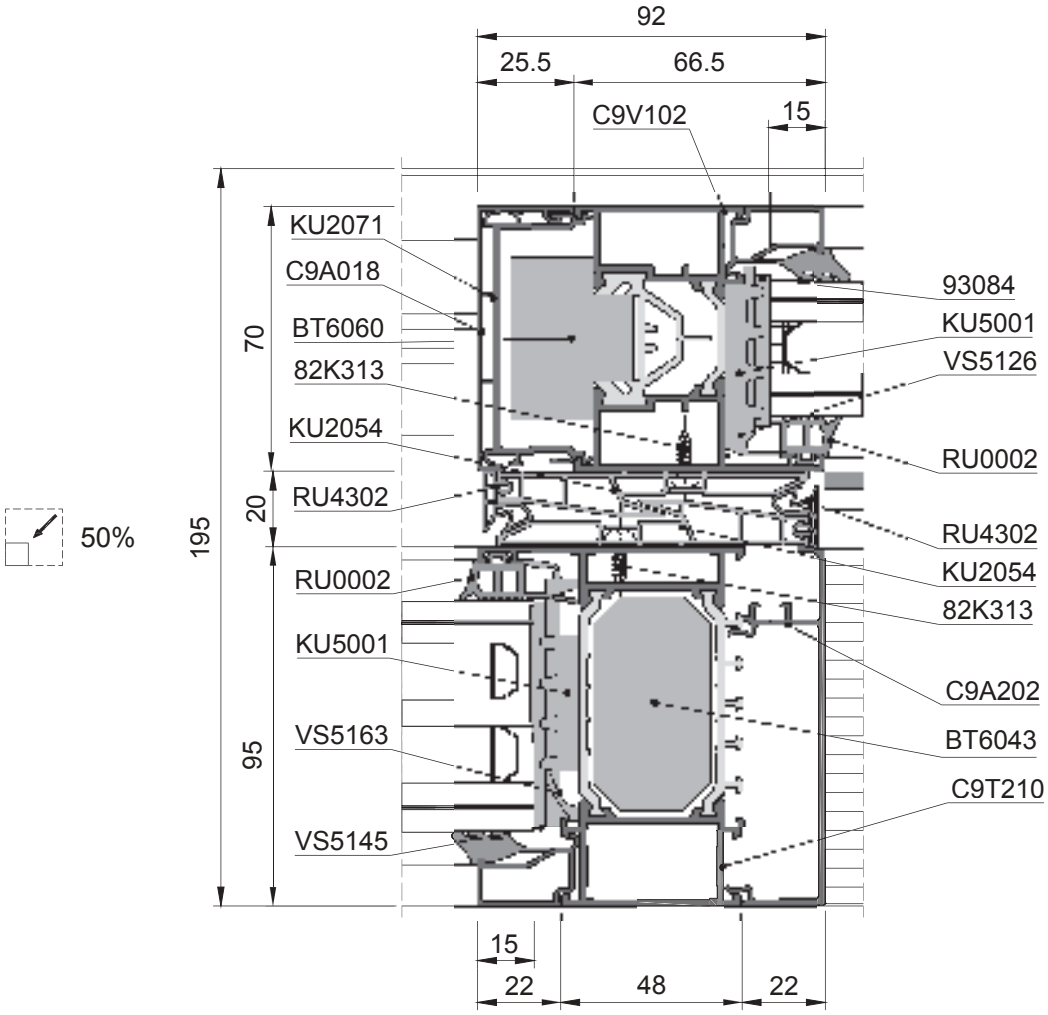


C160S-SEC-514

1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - CENTRALE



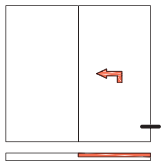


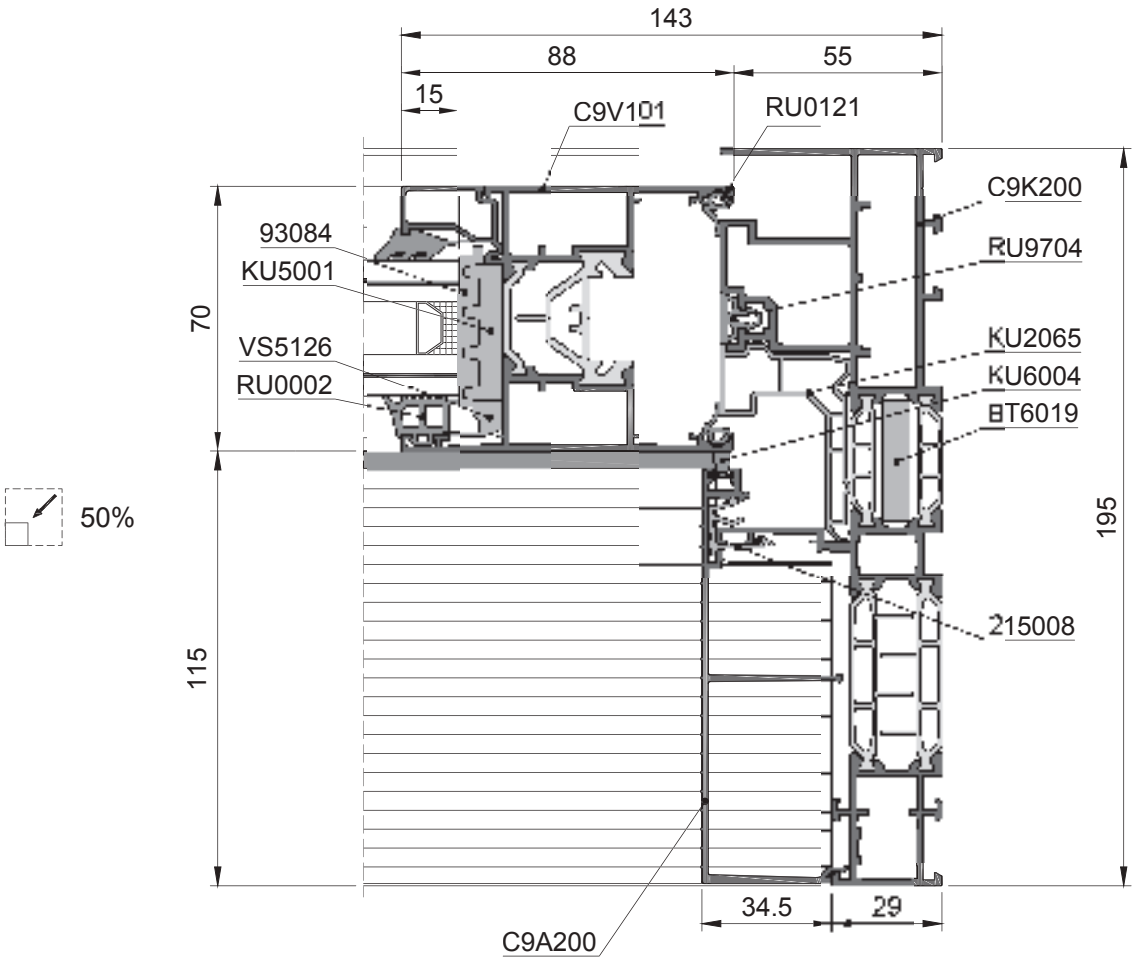
H - Nodi

C160S-SEC-516

1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - DESTRO

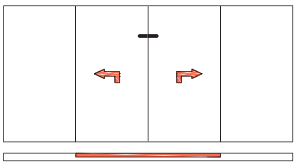


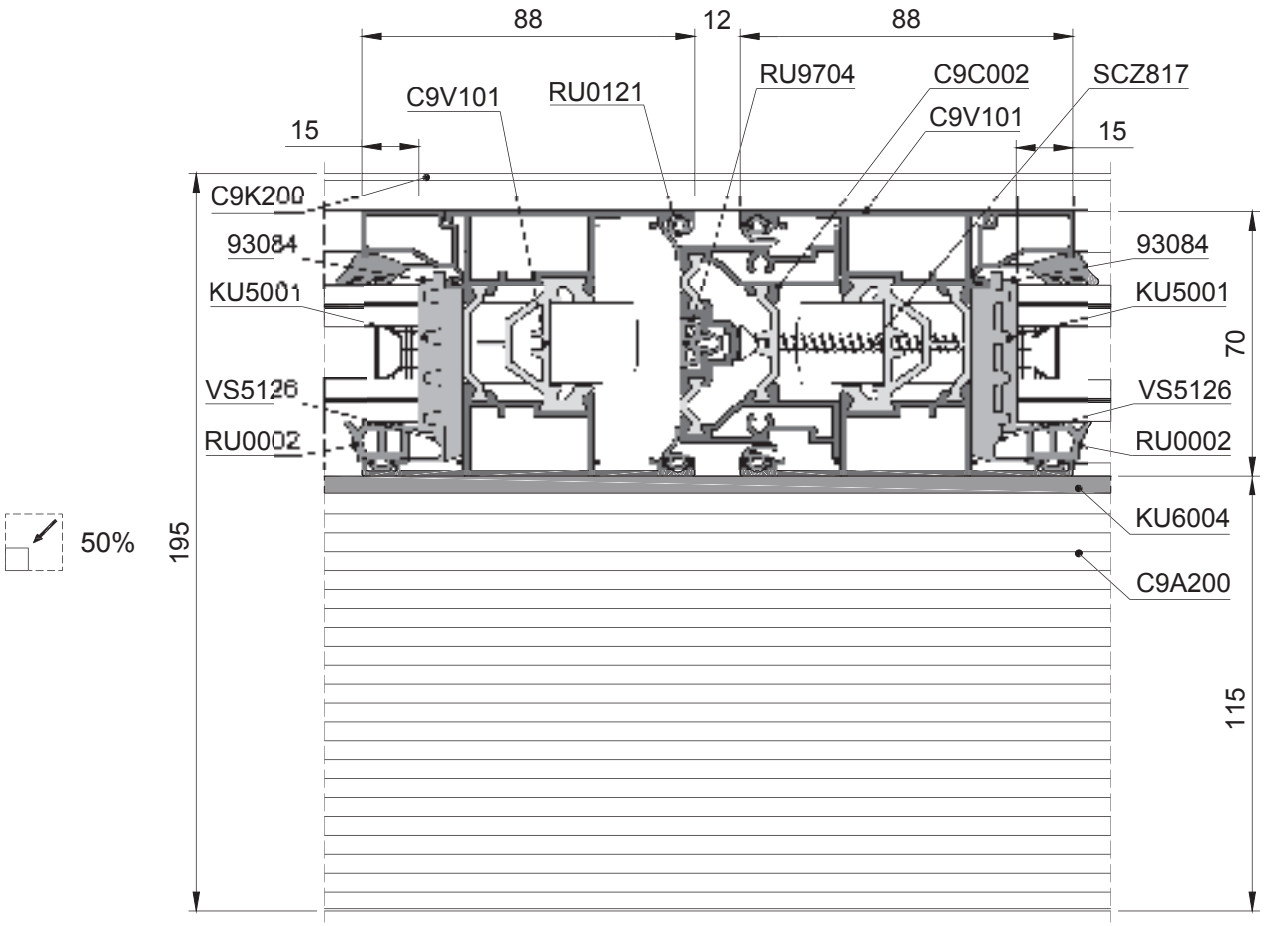


C160-SEC-515

1 binario - Alzante scorrevole - C9K200

C9V101-C9K200 - 4 ANTE

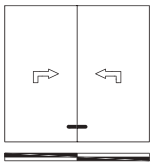


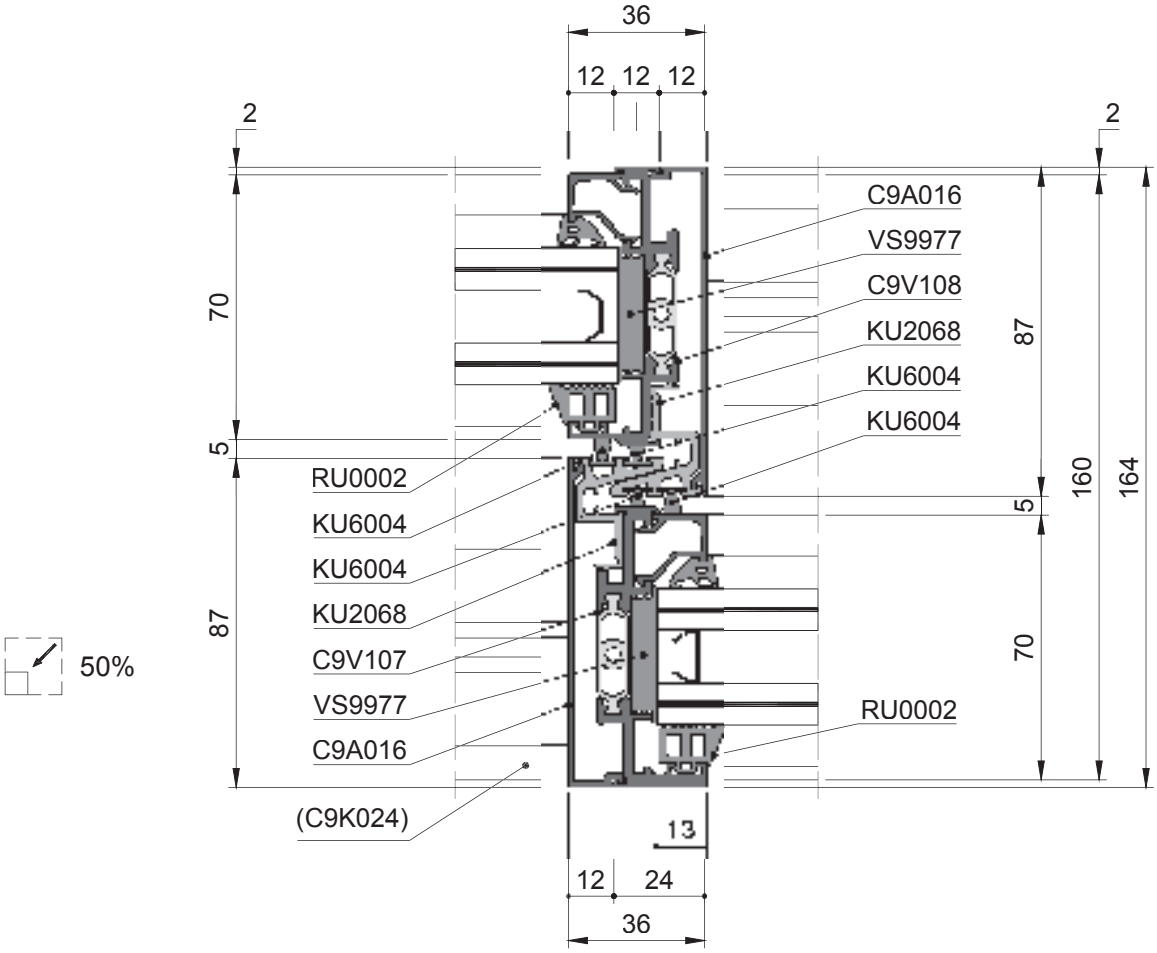


C160S-SEC-517

2 binari (C9K024) - Incontro ridotto

CENTRALE



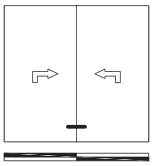


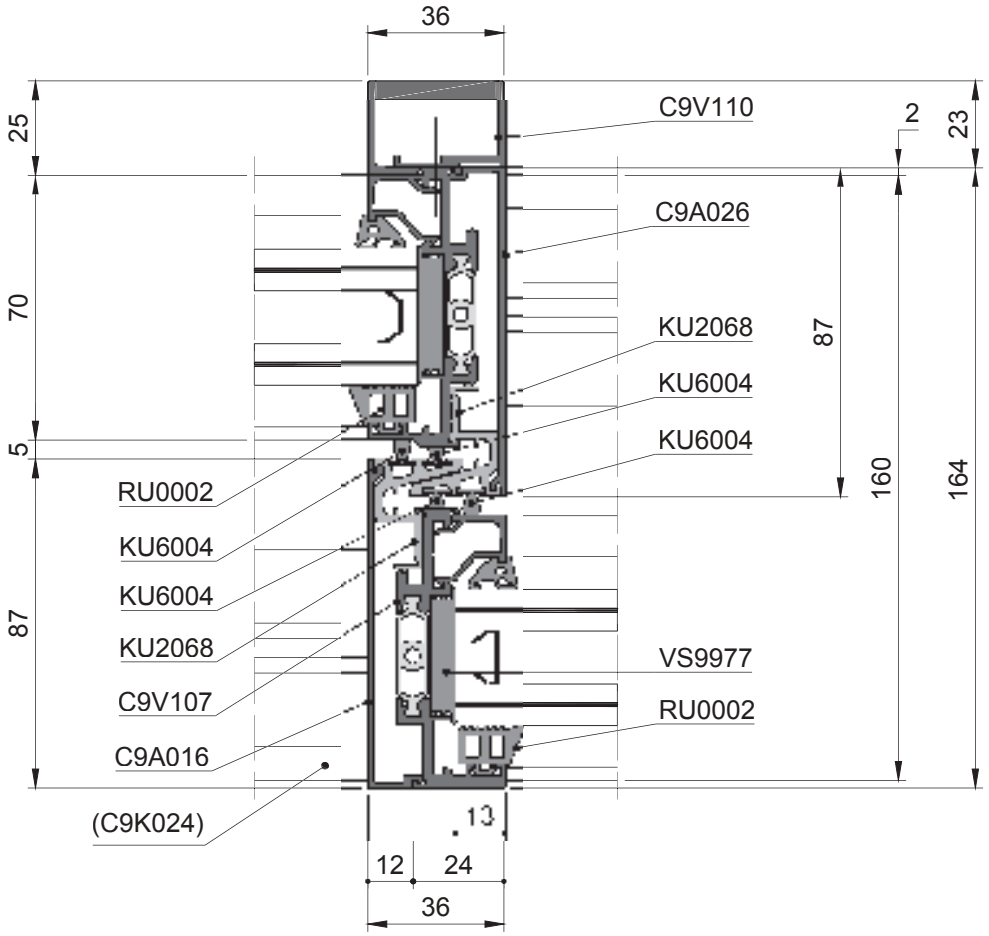
50%

C160S-SEC-800

2 binari (C9K024) - Incontro ridotto

CENTRALE - RINFORZO INTERNO

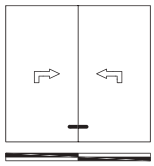


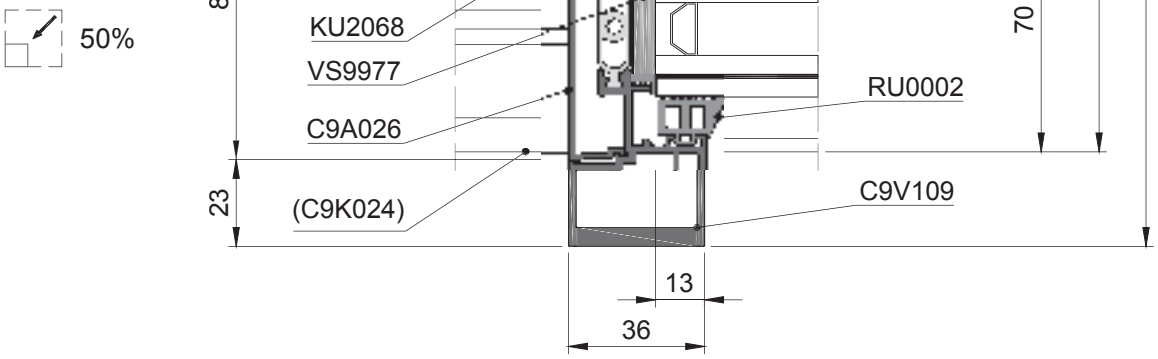


C160S-SEC-801

2 binari (C9K024) - Incontro ridotto

CENTRALE - RINFORZO ESTERNO

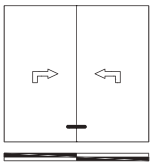


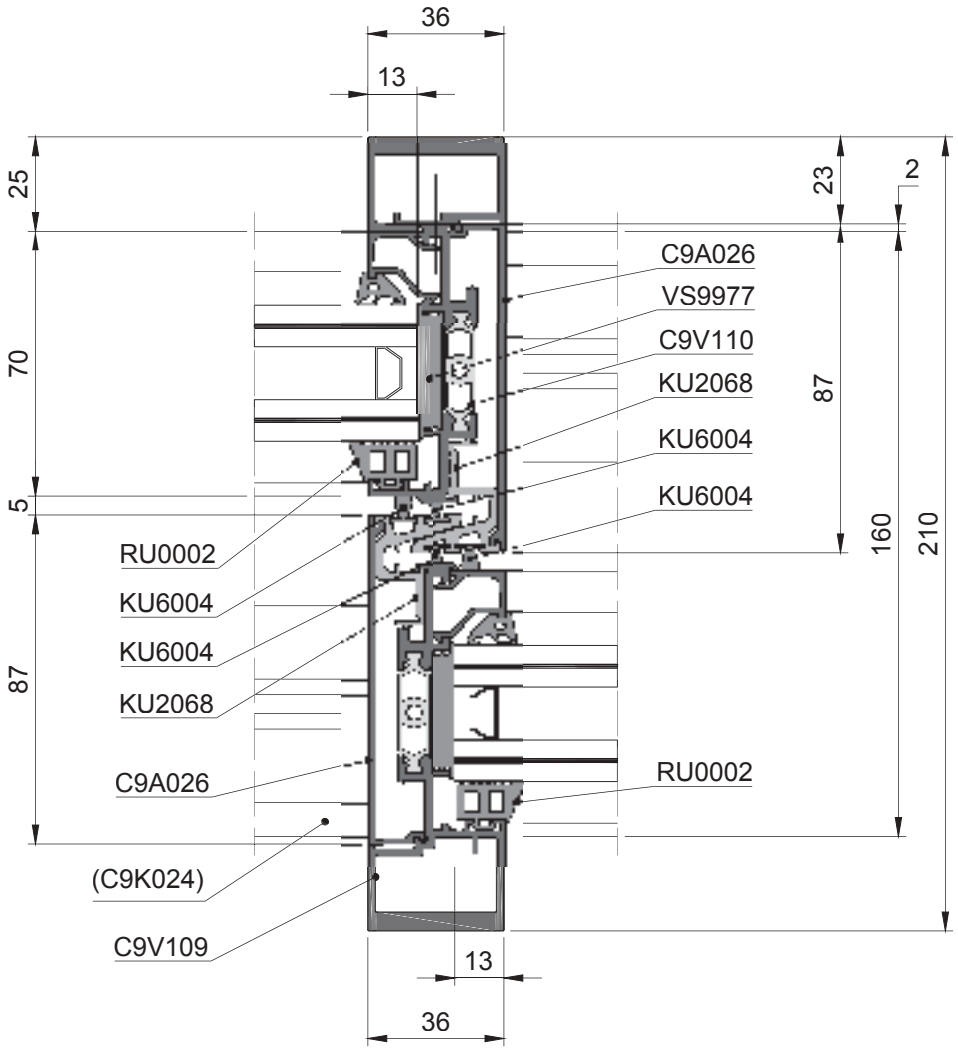


C160S-SEC-802

2 binari (C9K024) - Incontro ridotto

CENTRALE - RINFORZO INTERNO ED ESTERNO





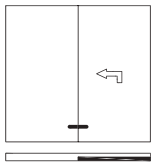
50%

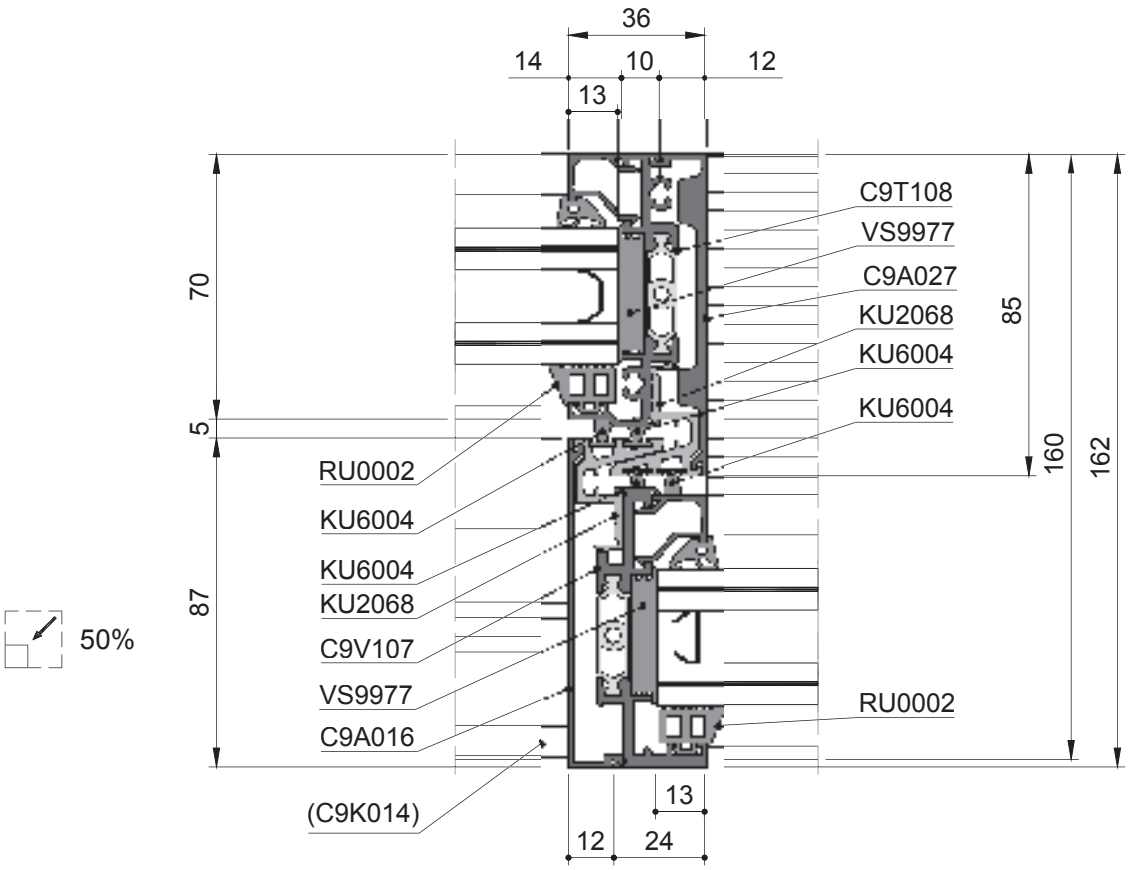
H - Nodi

C160S-SEC-803

1 binario (C9K014) - Incontro ridotto

CENTRALE

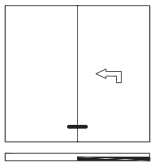


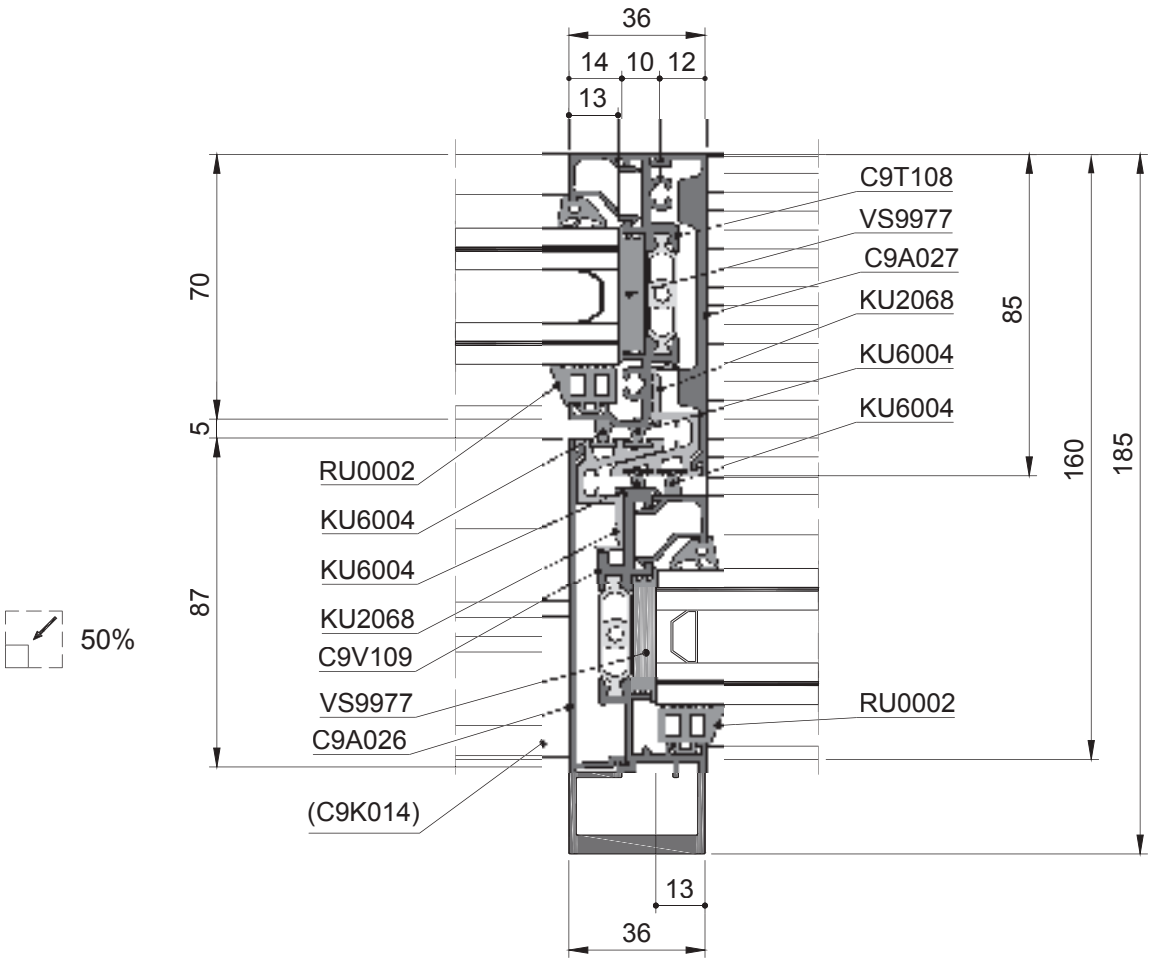


C160S-SEC-820

1 binario (C9K014) - Incontro ridotto

CENTRALE - RINFORZO ESTERNO



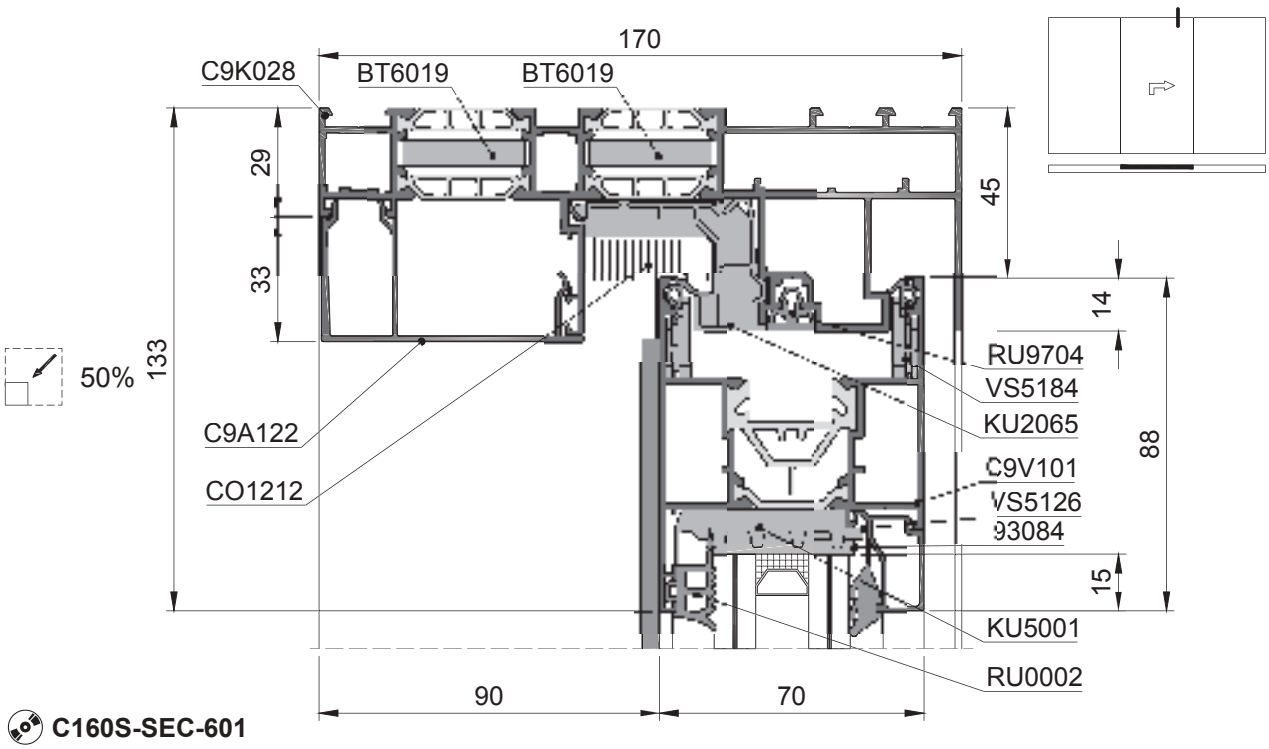


H - Nodi

C160S-SEC-822

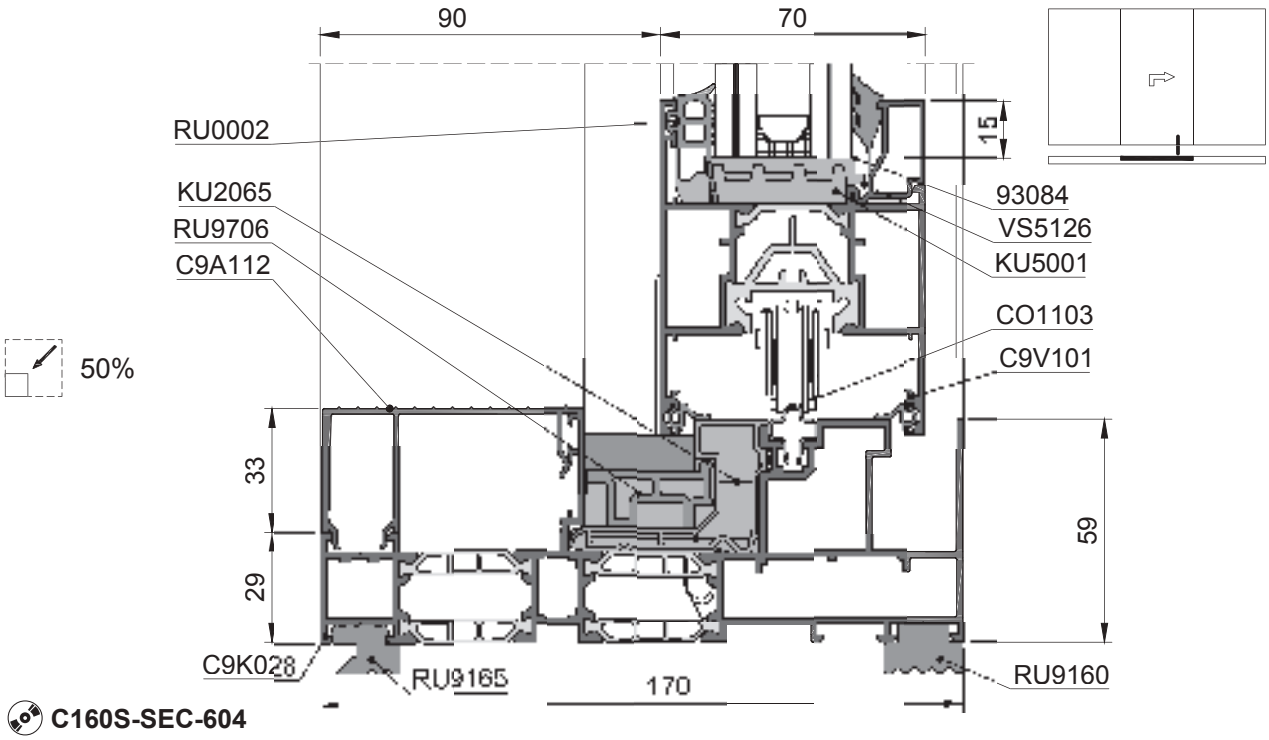
Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - SUPERIORE DESTRO



C160S-SEC-601

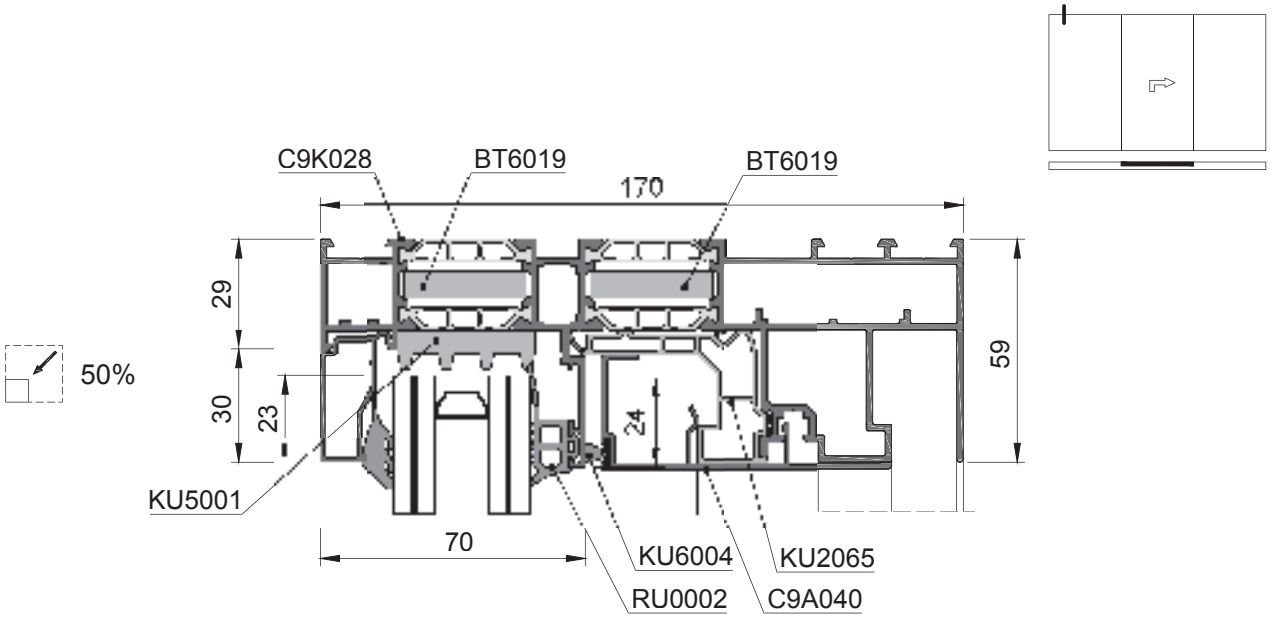
C9V101-C9K028 - INFERIORE DESTRO



C160S-SEC-604

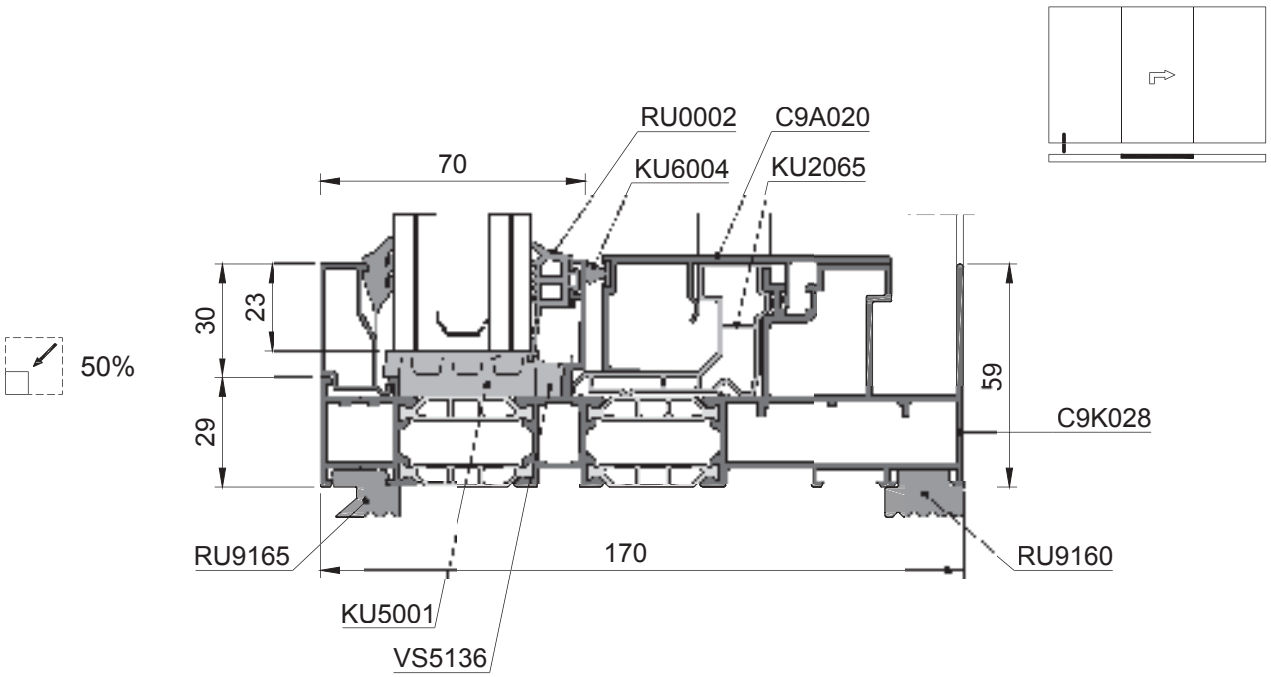
Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - SUPERIORE SINISTRO



C160S-SEC-600

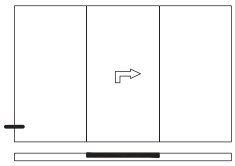
C9V101-C9K028 - INFERIORE SINISTRO



C160S-SEC-603

Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - SINISTRO



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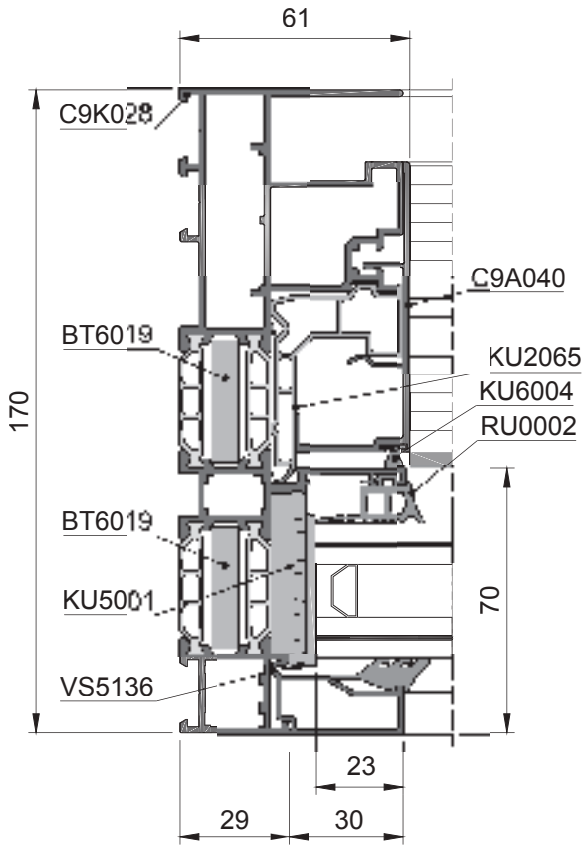
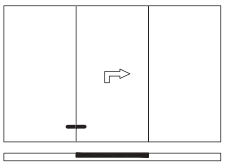
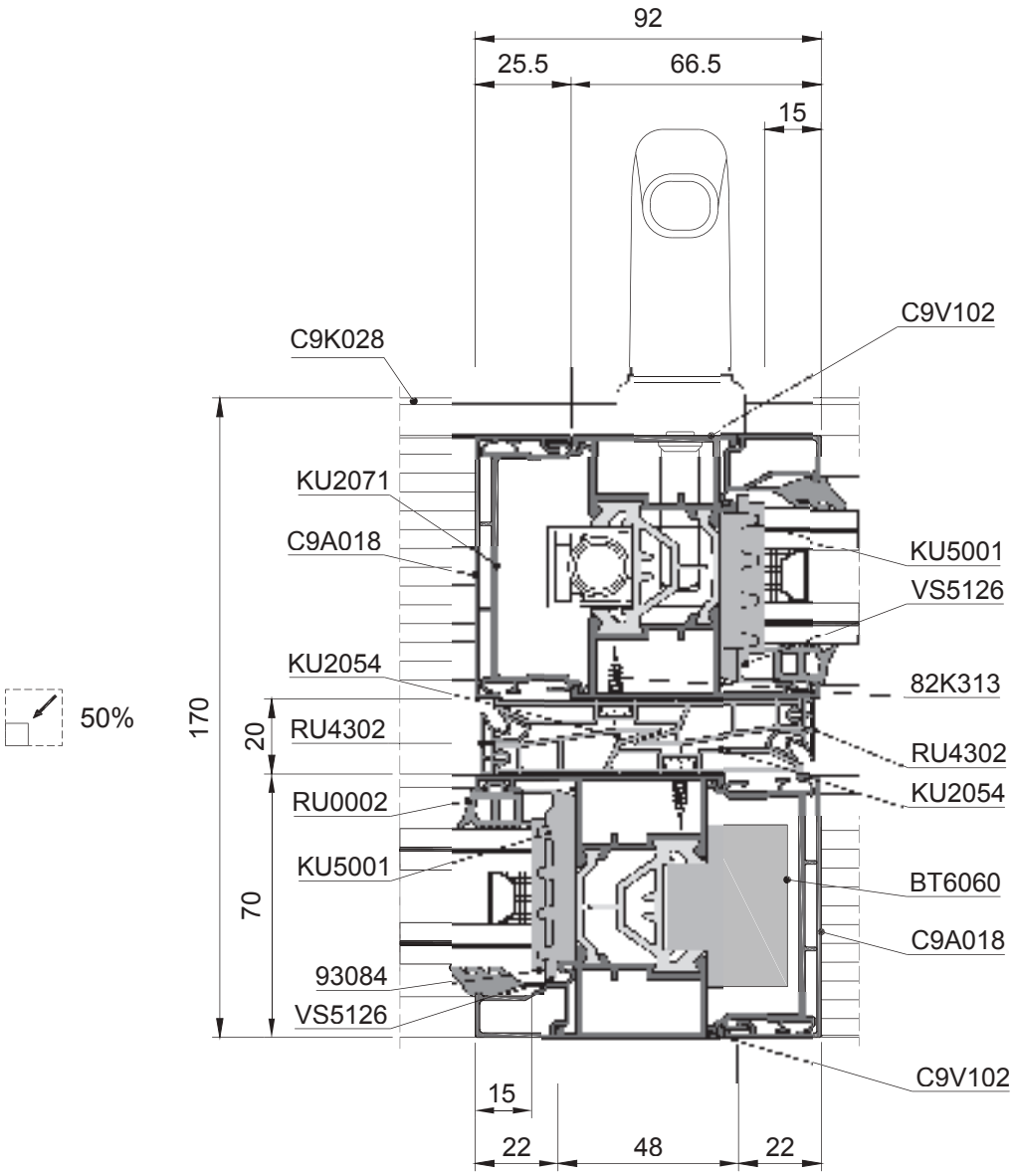


C160S-SEC-606

Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - CENTRALE

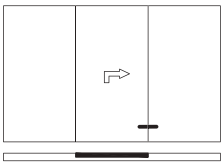


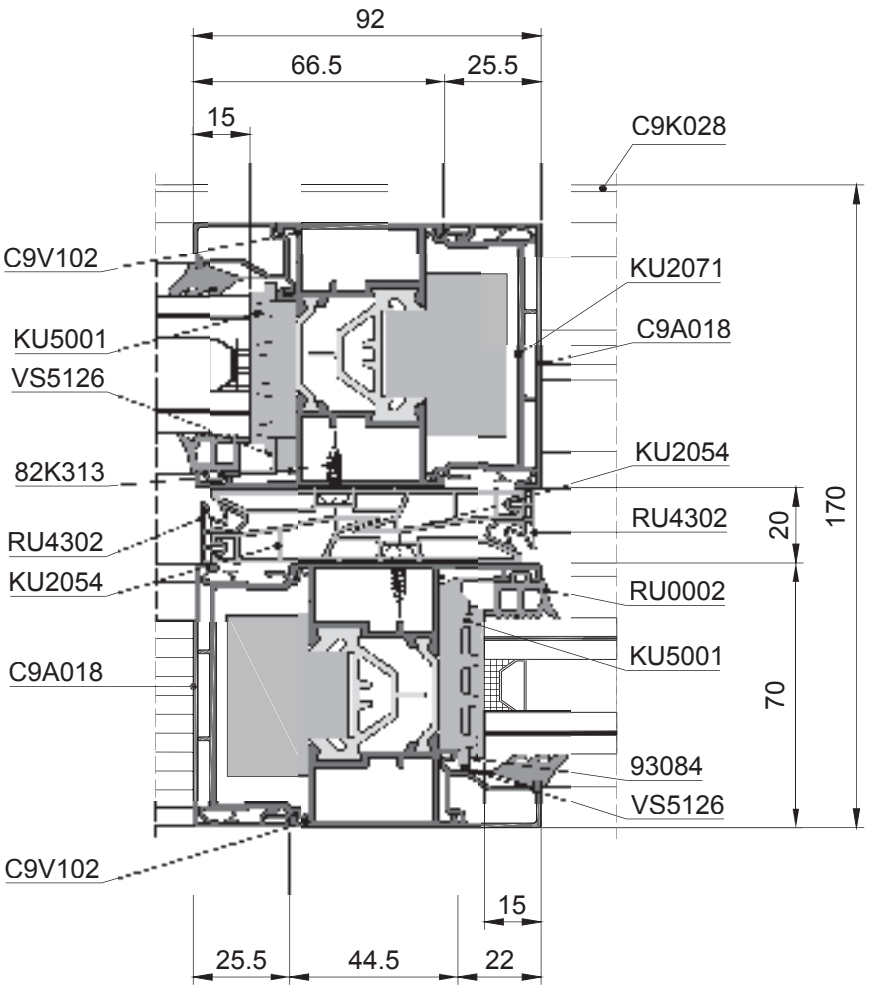


C160S-SEC-608

Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - CENTRALE

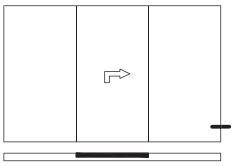


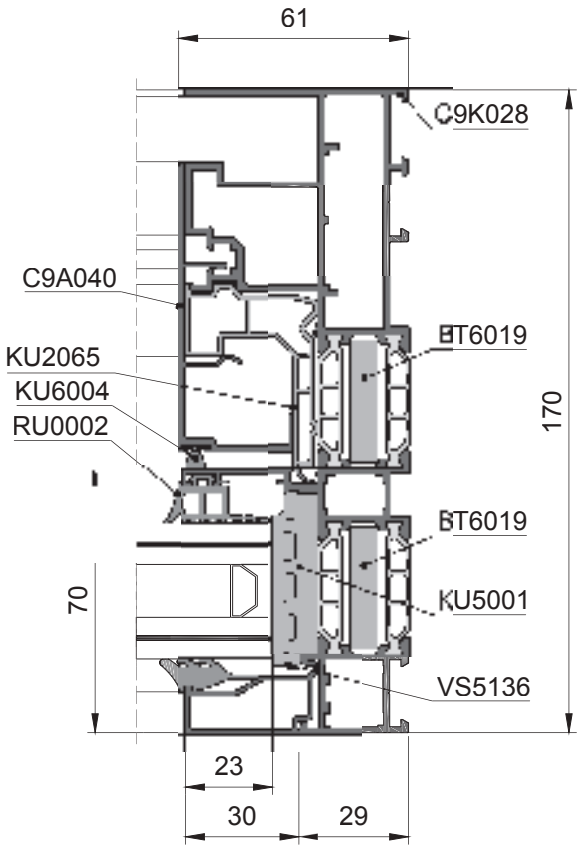


C160S-SEC-607

Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - DESTRO

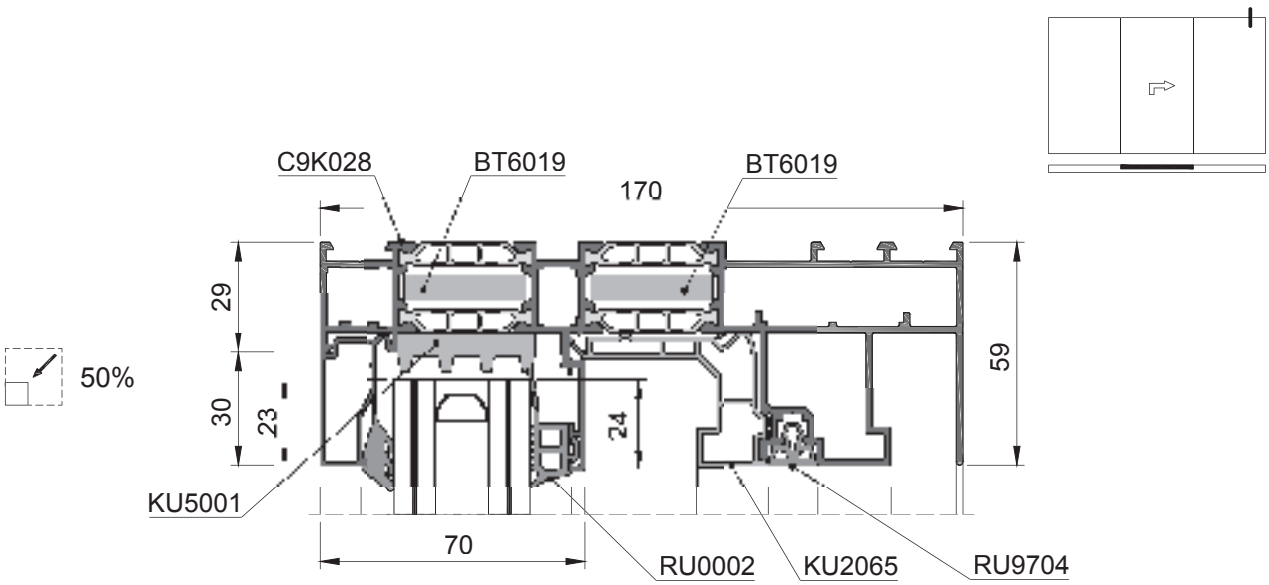




C160S-SEC-609

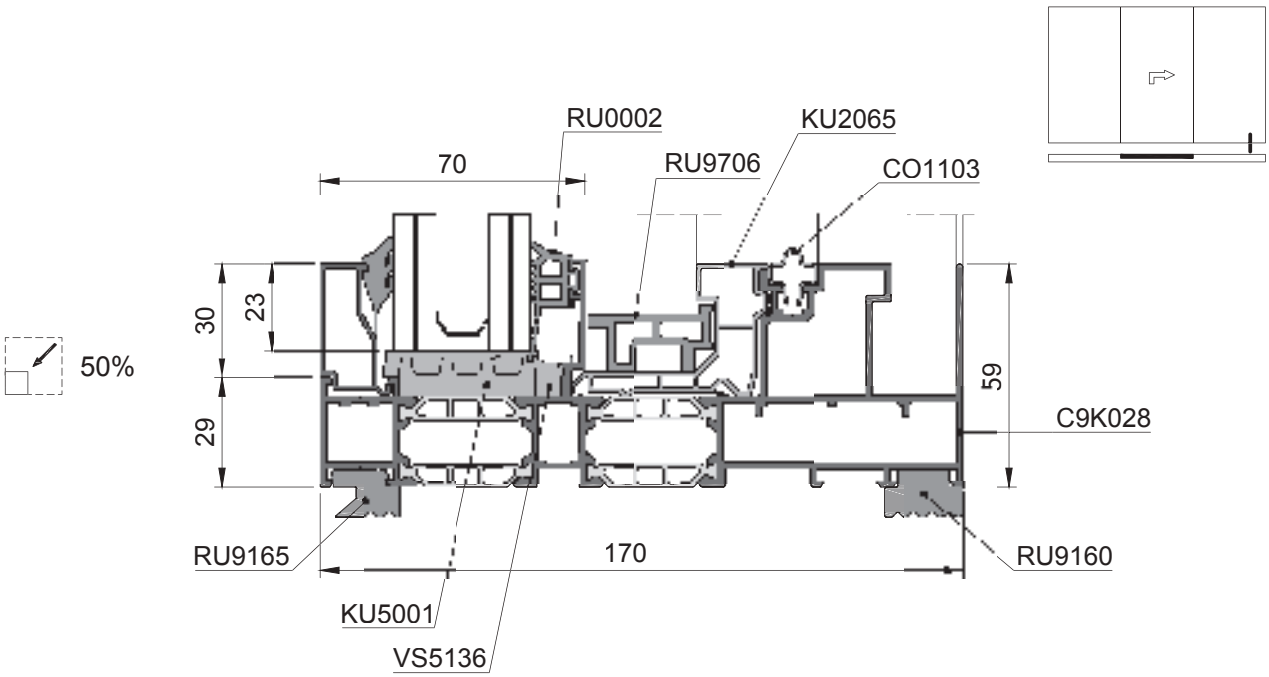
Invertito - Alzante scorrevole (C9K028)

C9V101-C9K028 - SUPERIORE DESTRO



C160S-SEC-602

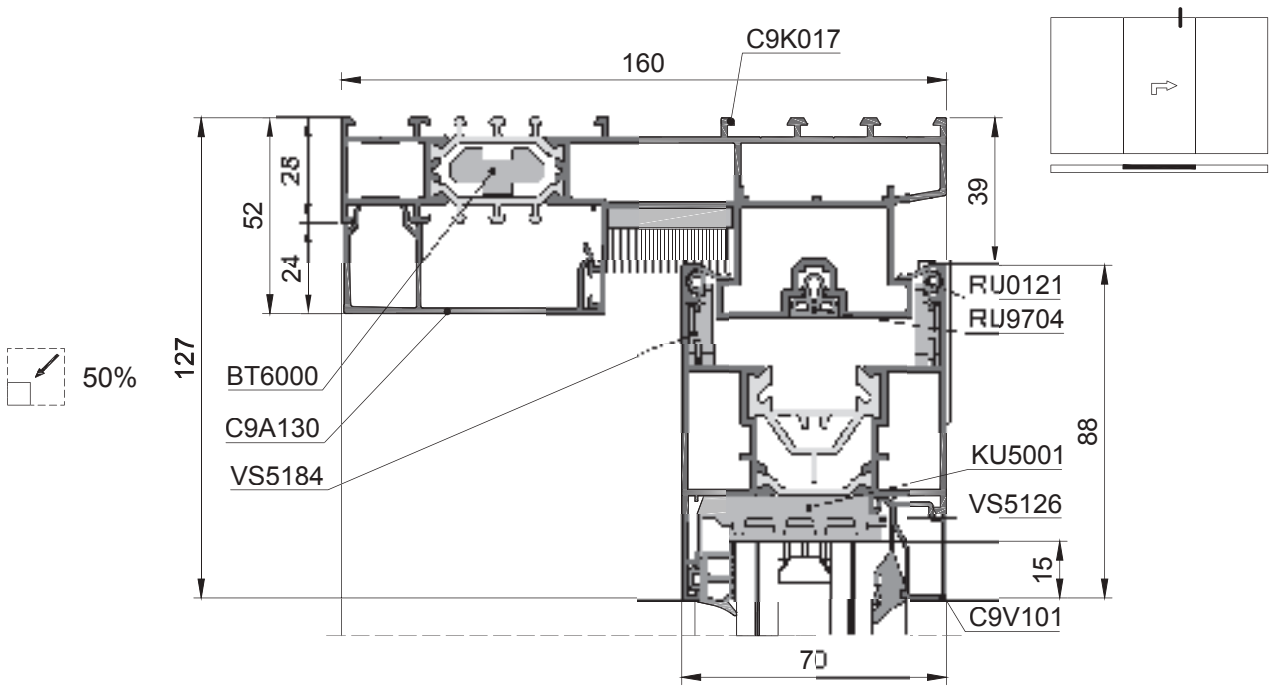
C9V101-C9K028 - INFERIORE DESTRO



C160S-SEC-605

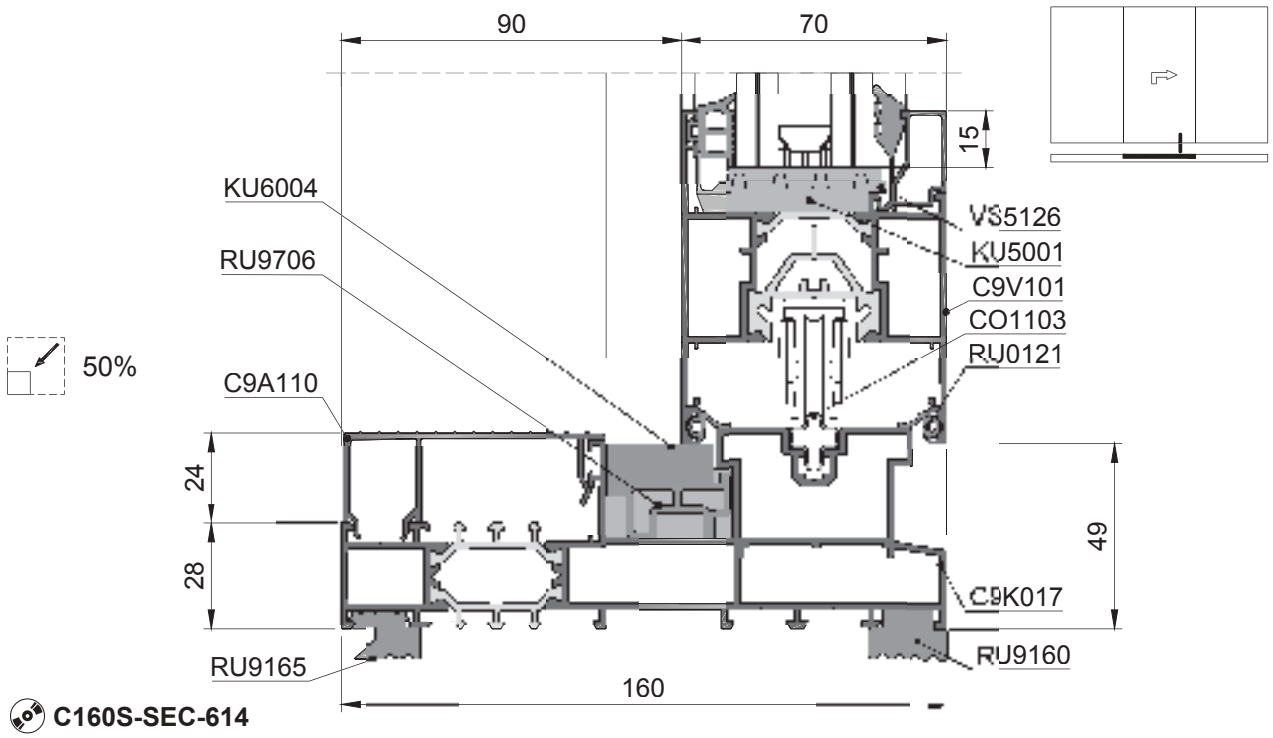
Invertito - Alzante scorrevole (C9K028)

C9V101-C9K017 - SUPERIORE DESTRO



C160S-SEC-611

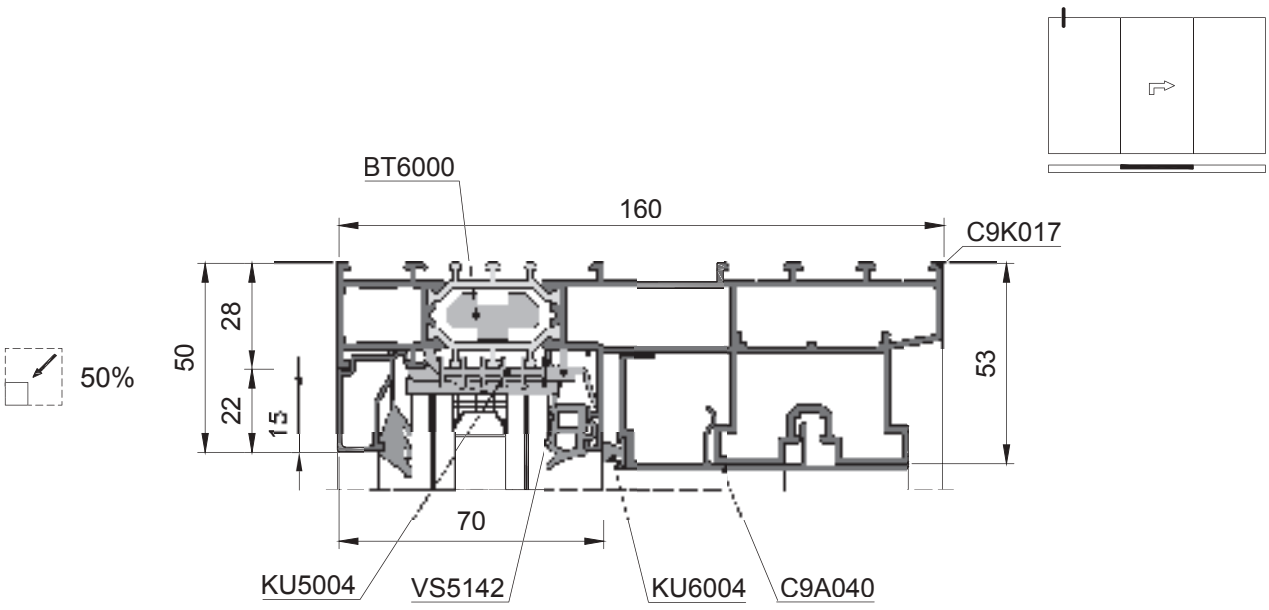
C9V101-C9K017 - INFERIORE DESTRO



C160S-SEC-614

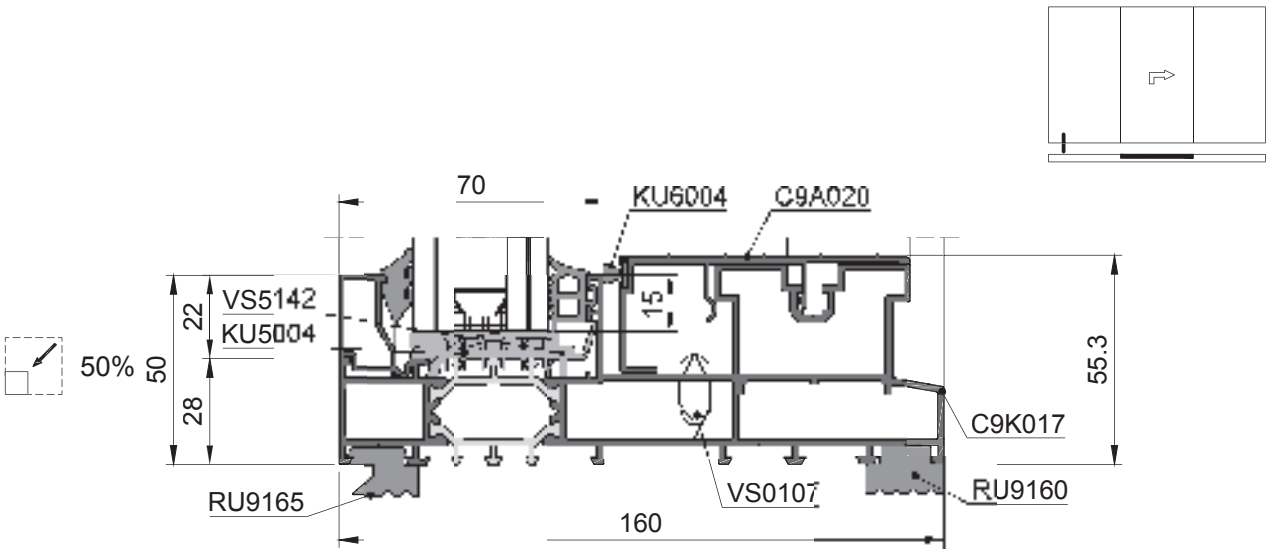
Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - SUPERIORE SINISTRO



C160S-SEC-610

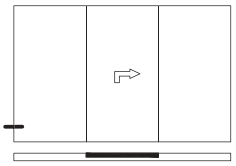
C9V101-C9K017 - INFERIORE SINISTRO



C160S-SEC-613

Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - SINISTRO



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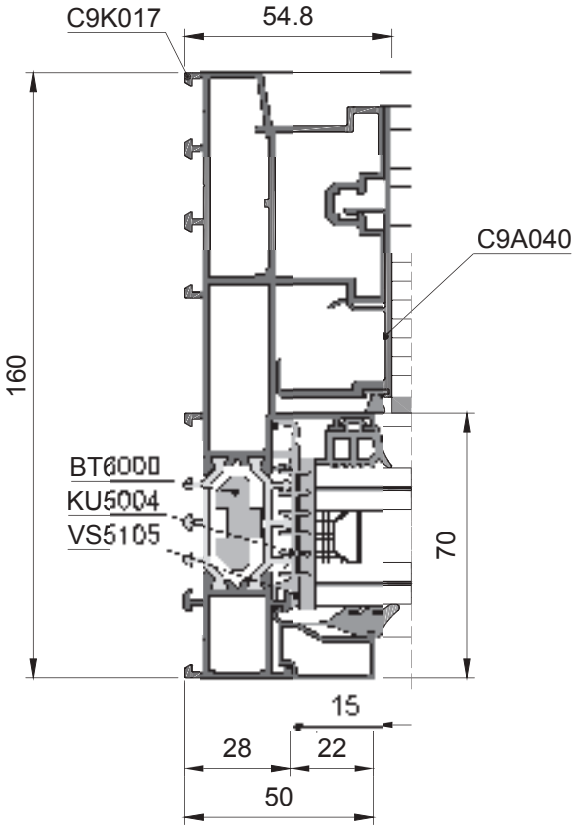


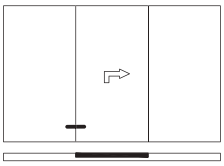
H - Nodi

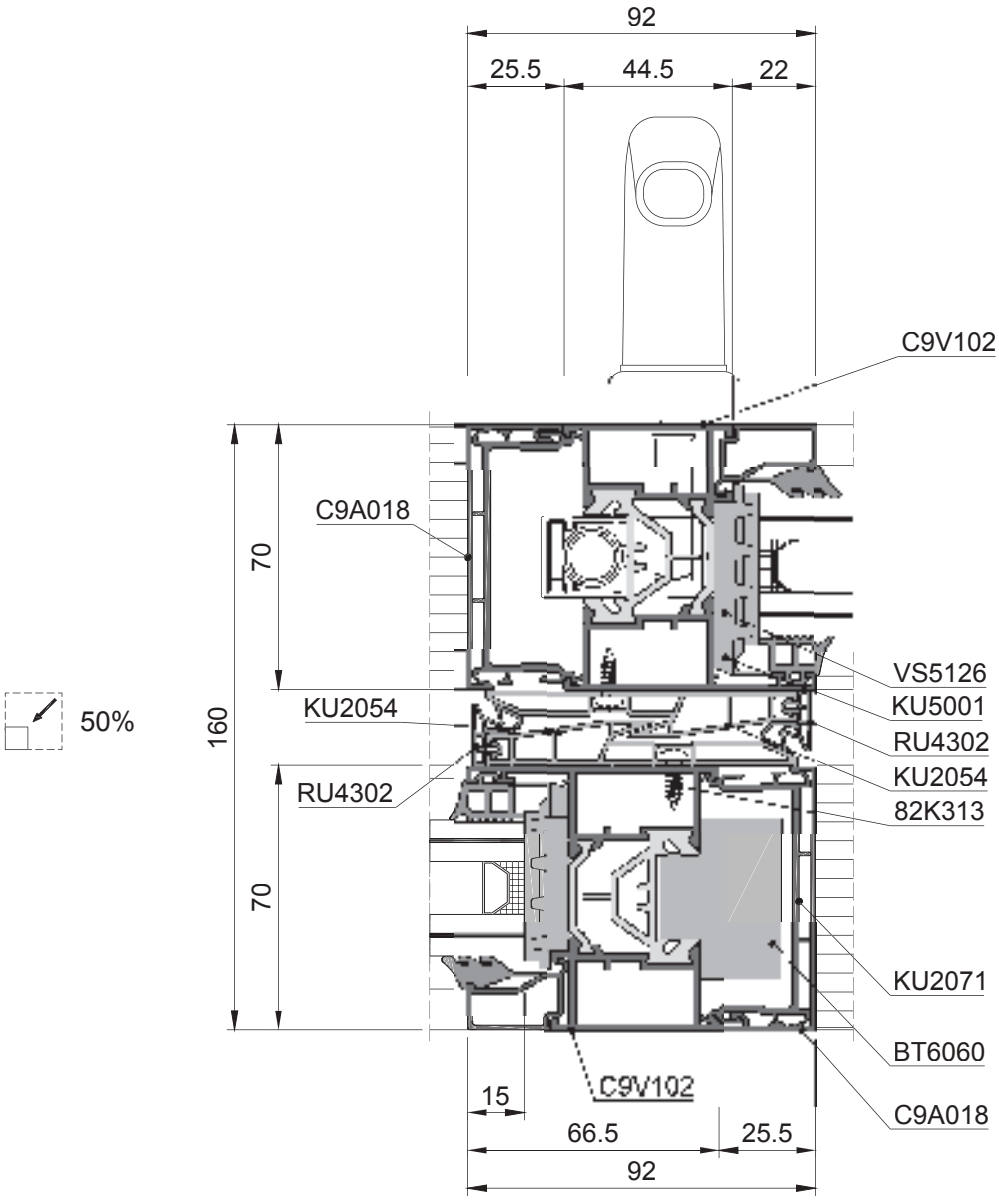
C160S-SEC-616

domal

Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - CENTRALE

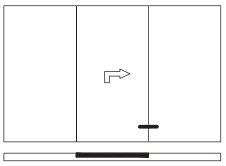




C160S-SEC-617

Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - CENTRALE



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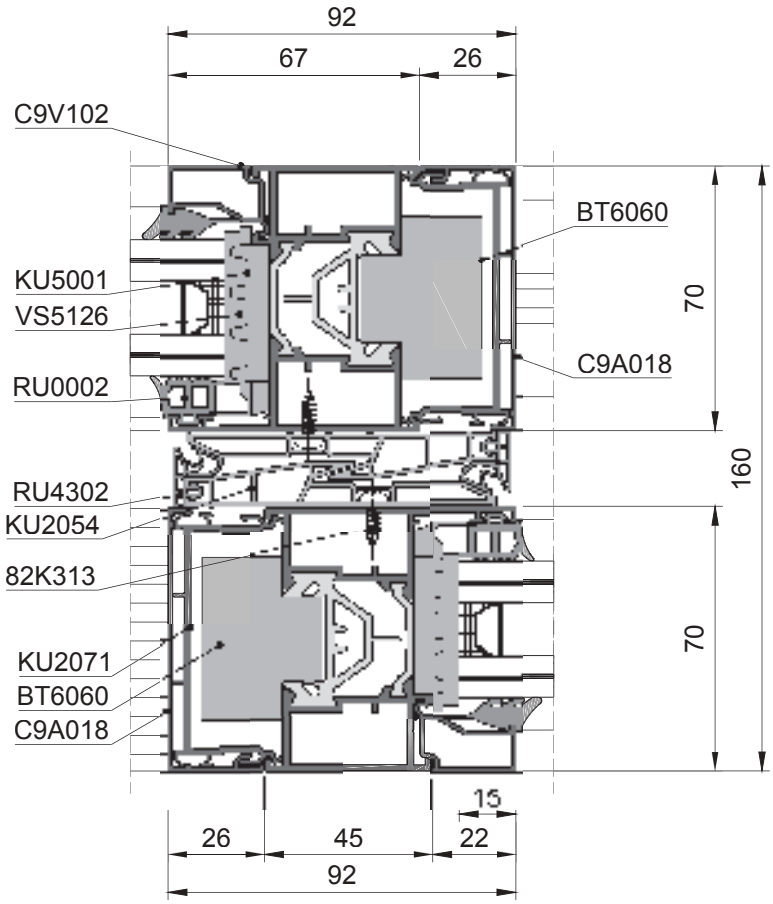
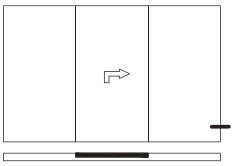


C160S-SEC-618

Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - DESTRO



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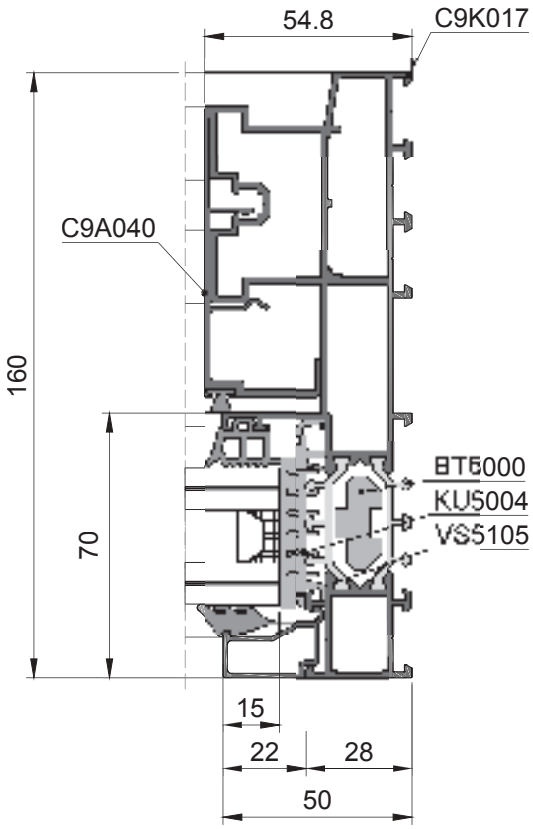
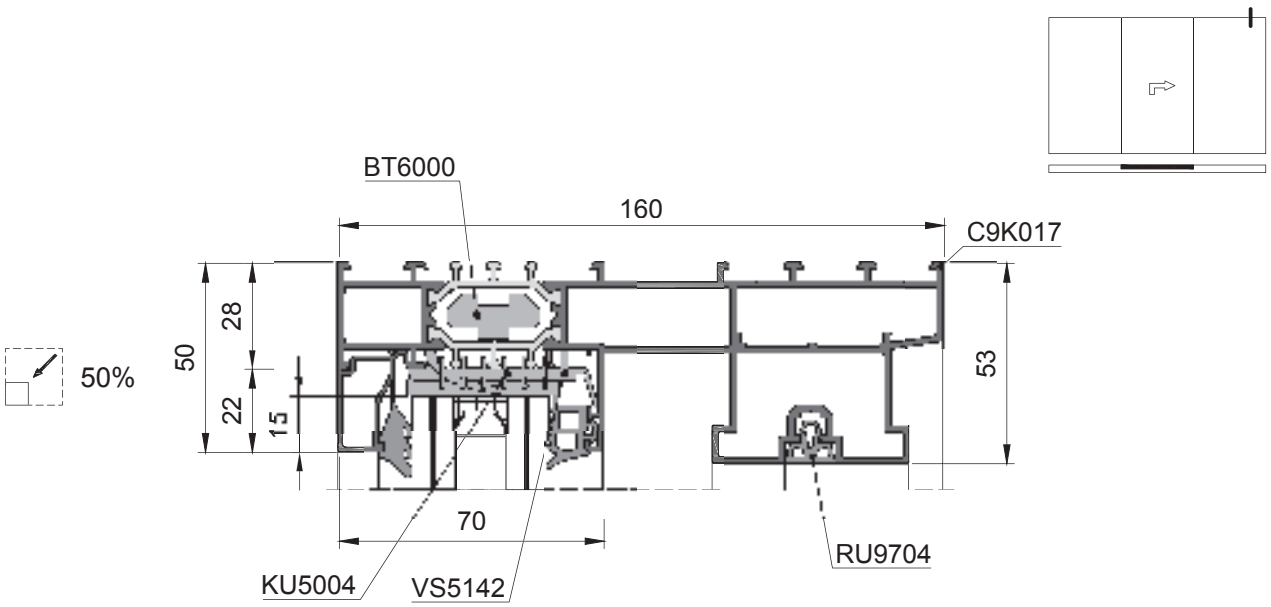


C160S-SEC-619

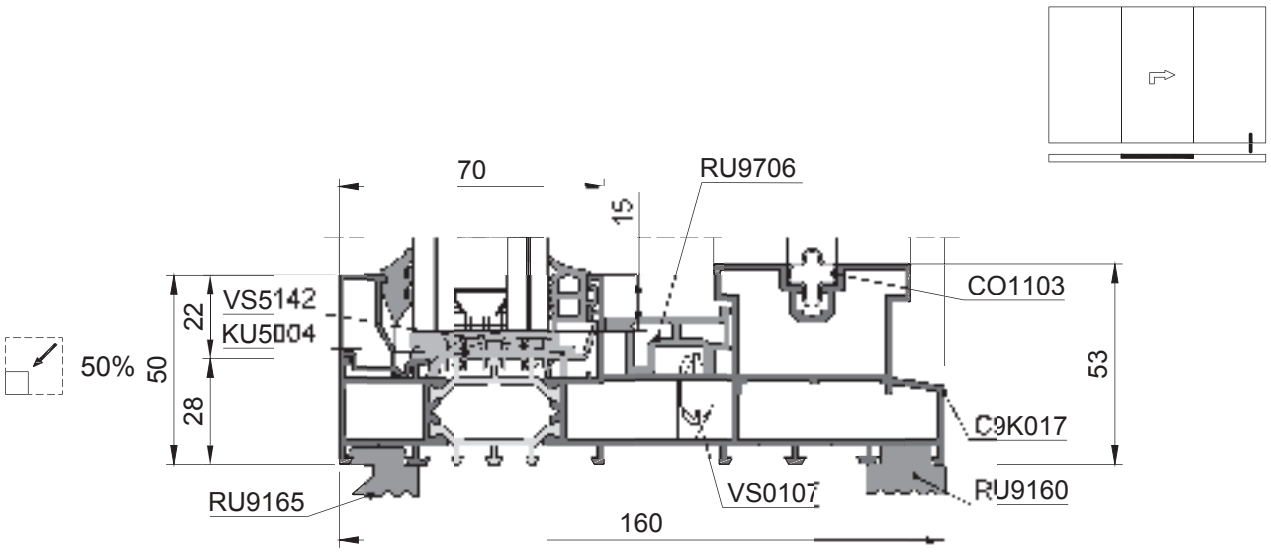
Invertito - Alzante scorrevole (C9K017)

C9V101-C9K017 - SUPERIORE DESTRO



C160S-SEC-612

C9V101-C9K017 - INFERIORE DESTRO



C160S-SEC-615

Distinte di taglio

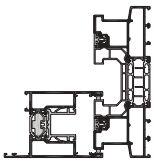
Contenuto

Distinte di taglio I1
Direttive generali I2
2 binari - Alzante scorrevole I3
Taglio a 45° I3
Taglio a 45° - 4 Ante I7
Taglio a 90° I11
Taglio a 90° - 4 Ante I15
Fisso-alzante scorrevole-fisso I19
3 binari - Alzante scorrevole I23
Taglio a 90° I23
Taglio a 90° - 4 Ante I27
1 binario - Alzante scorrevole I31
C9K014 - Taglio a 45° I31
C9K014 - Taglio a 45° - 4 Ante I35
C9K017 - Taglio a 45° I39
C9K017 - Taglio a 45° - 4 Ante I43
2 binari - Alzante scorrevole - Incontro ridotto I47
Taglio a 45° I47
1 binario - Alzante scorrevole (C9K014) - Incontro ridotto I51
Taglio a 45° I51

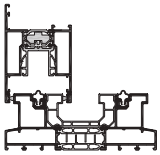
Direttive generali

1. Le pagine seguenti racchiudono le liste di taglio e la descrizione degli accessori per consentire il calcolo rapido dei materiali. Tuttavia, queste liste mostrano una selezione delle applicazioni più comuni del sistema. Misure di taglio piani di combinazioni di applicazioni o situazioni che non sono in questi elenchi saranno fornite su richiesta.
2. È possibile calcolare le dimensioni delle finestre in maniera semplice o più complessa.
3. Esempio di definizione di "esterno" e "interno" per nodo orizzontale e verticale.

Interno



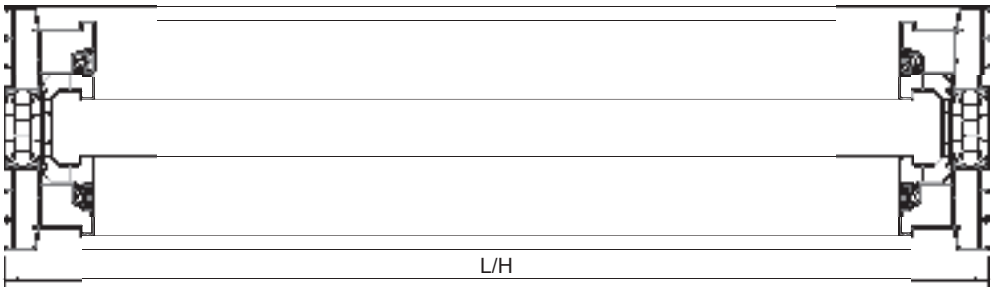
Esterno



Interno

Esterno

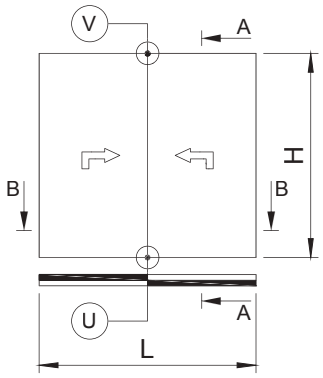
4. Le misure L e H corrispondono alla rispettiva larghezza e altezza del telaio.



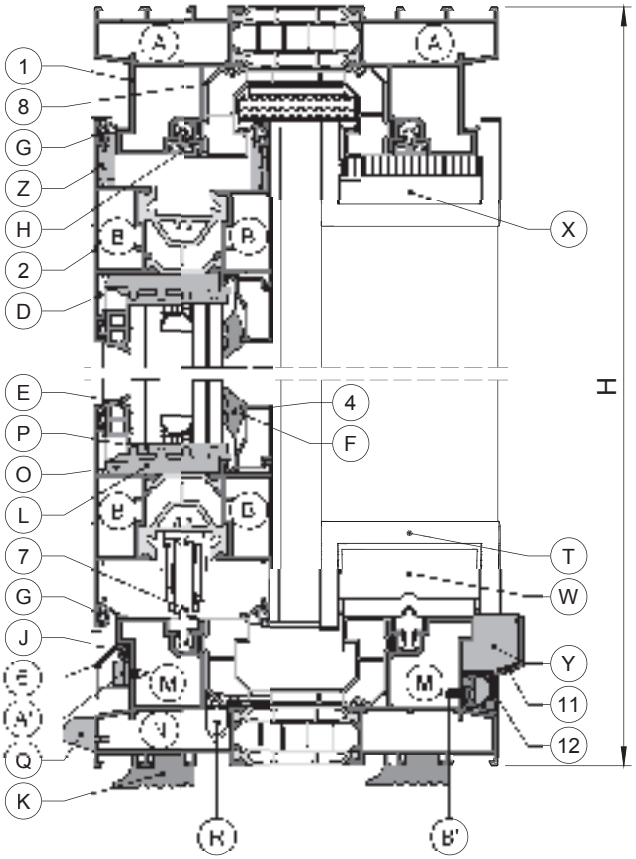
5. I parametri consentono di calcolare l'intera gamma di telai, ante e traverse.
6. Si prega di consultare la sezione E per una scelta alternativa di accessori e i capitoli F e J per la ferramenta
7. Fissaggi: per lato almeno due ancoraggi, max. distanza intermedia di 750 mm. Essi sono posti in prossimità di angoli e punti di chiusura punti e sono distanti da angoli e/o traverse alla misura di 200 mm. Essi non sono inclusi nelle distinte consultabili anche nel capitolo J assemblaggio.
8. Vetratura: per informazioni sull'installazione supporti vetri e piani di appoggio, vedere il capitolo J assemblaggio. I fermavetri hanno un'altezza uniforme di 22 mm. (vedi capitolo D vetri).

2 binari - Alzante scorrevole

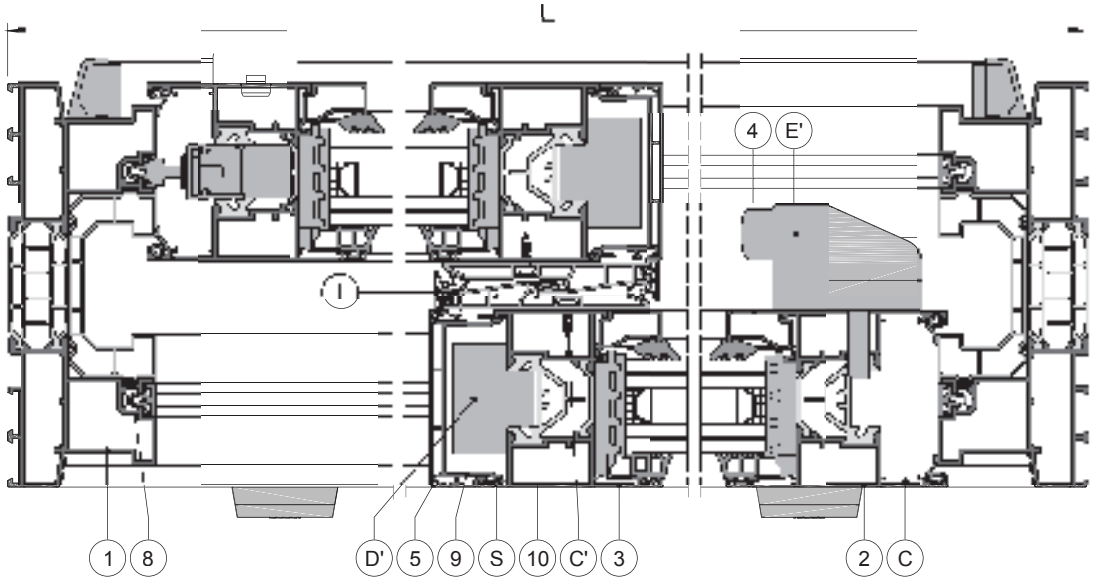
MITRE CUT



A A



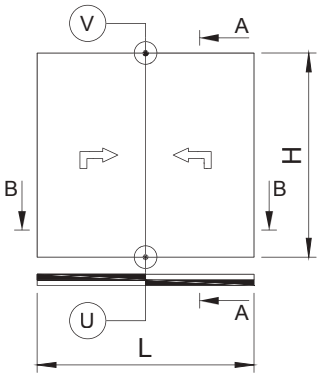
B-B

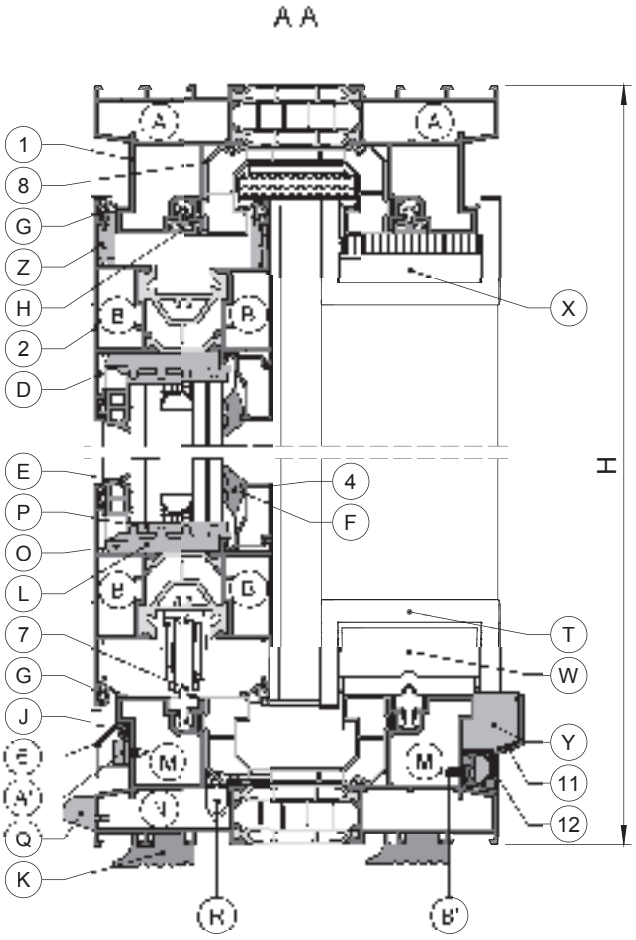


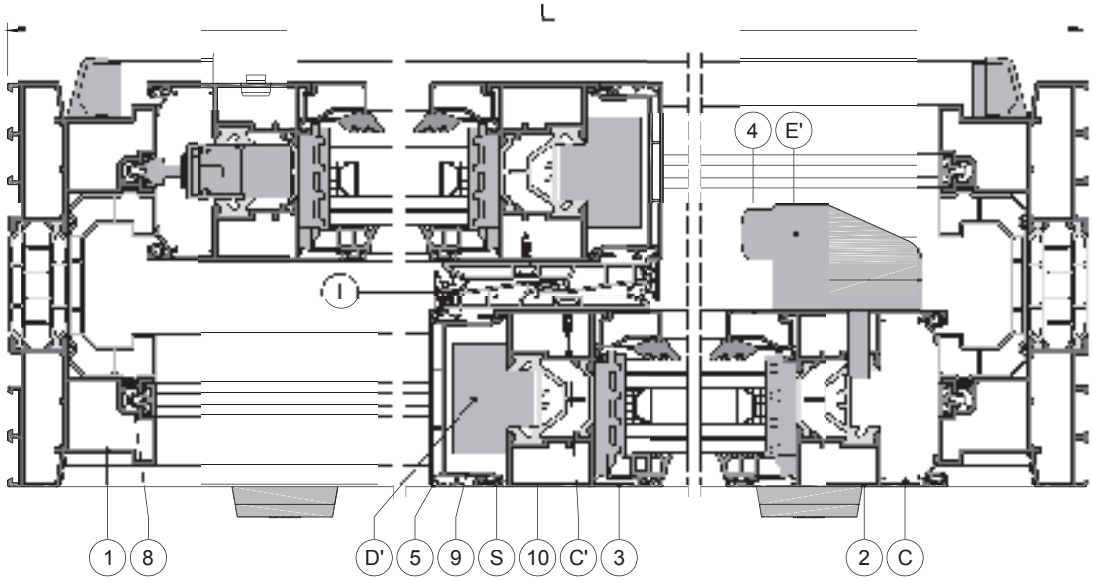
2 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K024	2 2		L H	
2		C9V101	2 2 2		H - 100 L/2 - 13 L/2 - 13	
3		C9V102	2		H - 143	
4		Gxxxxx	4 4		H - 276 L/2 - 145	
5		C9A018	2		H - 184	
6		C9A003	1		L - 44	
7		CO1103	2		L - 118	
8		KU2028	2 2		L - 48 H - 48	
9		KU2071	2		H - 184	
10		KU2054	2		H - 104	
11		C9A004	1		L - 80	
12		C9A005	1		L - 80	
	DIMENSIONE VETRI		2		L/2 - 159	H - 246

2 binari - Alzante scorrevole







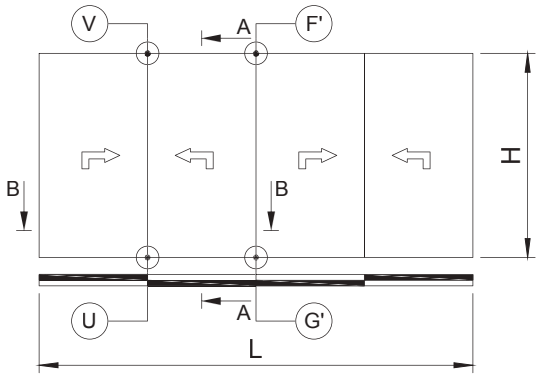
2 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	HV0G05	8
B	HV2N03	16
C	HV4K00	16
D	HV4K01	8
E	RU0002	2L + 4H
F	39R506 / 39R507 / 39R508	2L + 4H
G	RU0121	4L + 4H
H	RU9704	2L + 4H
I	RU4302	2H
J	213006	2.1L
K	RU9079	2L
L	KU5001	2L + 4H
M	VS9414	4
N	VS9415	2
O	VS5126 / VS5130	16
P	9308x	16

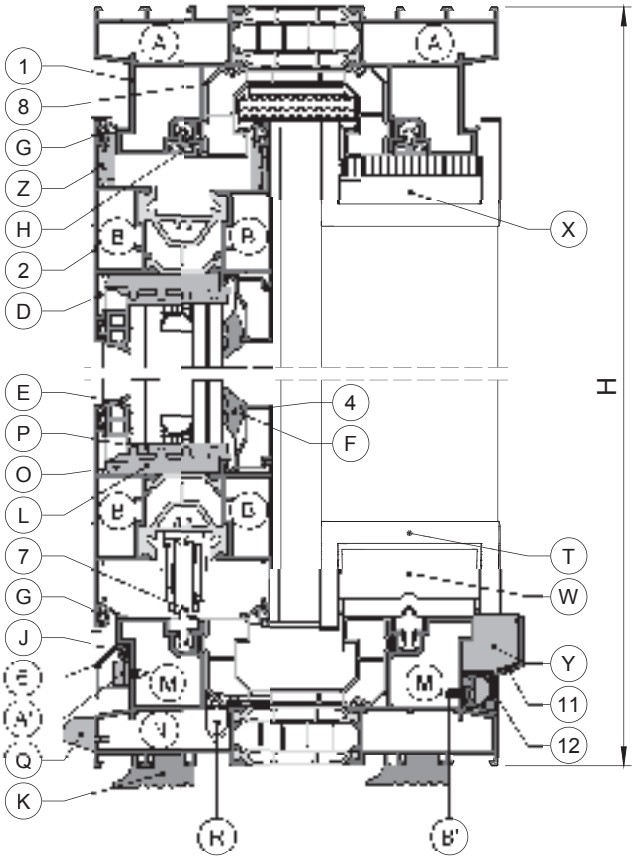
	ACCESSORI	QUANTITA'
Q	VS0104	2
R	VS0107	1
S	VS4125 (set)	2
T	VS9225 (set)	2
U	CO1105 (set)	1
V	CO1111 (set)	1
W	CO1217	2
X	CO1218	2
Y	VS2404	2
Z	VS5184	min. 8
A'	CO2279	L/0.3m
B'	SCC213	L/0.2m
C'	82K313	2(H/0.25m)
D'	BT6060	2H
E'	SV9002	1

2 binari - Alzante scorrevole

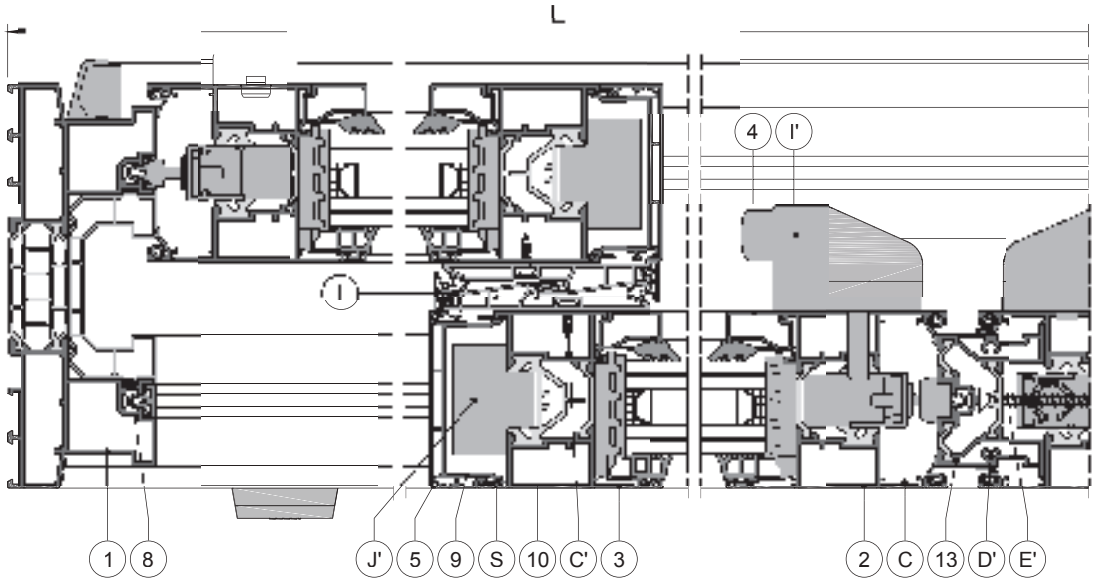
TAGLIO A 45° - 4 ANTE



A A



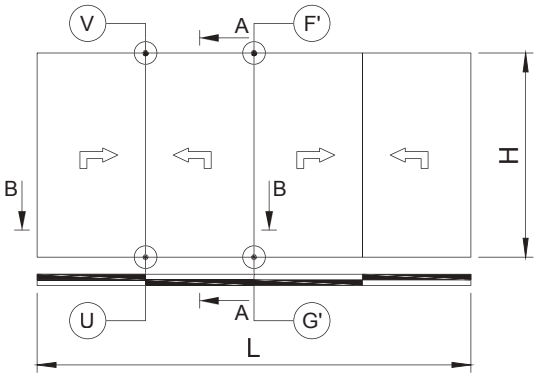
B-B



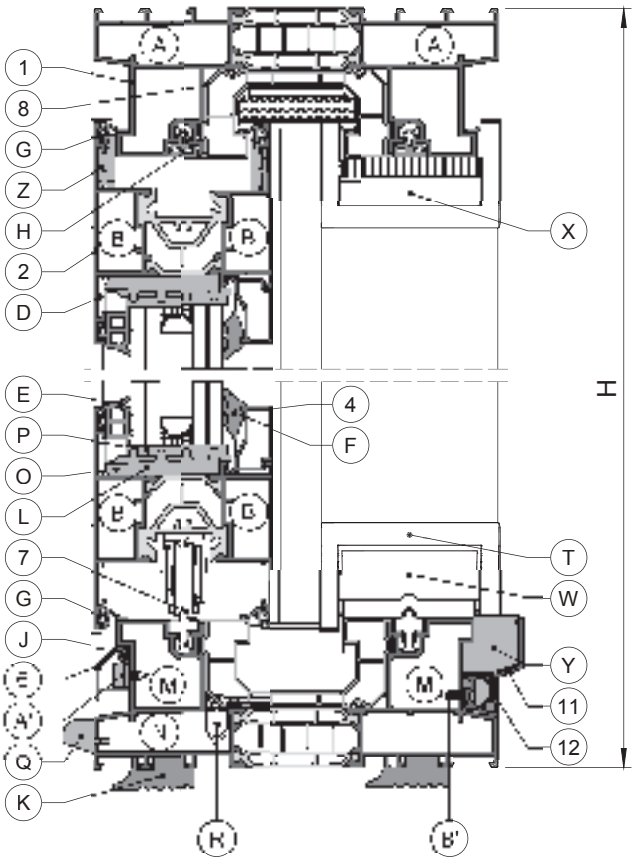
2 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K024	2 2		L H	
2		C9V101	4 4 4		H - 100 L/4 + 11.5 L/4 + 11.5	
3		C9V102	4		H - 143	
4		Gxxxxx	8 8		H - 276 L/4 - 120.5	
5		C9A018	4		H - 184	
6		C9A003	1		L - 44	
7		CO1103	2		L - 118	
8		KU2028	2 2		L - 48 H - 48	
9		KU2071	4		H - 184	
10		KU2054	4		H - 104	
11		C9A004	1		L - 80	
12		C9A005	1		L - 80	
13		C9C002	1		H - 179	
	DIMENSIONE VETRO		4		L/4 - 134	H - 246

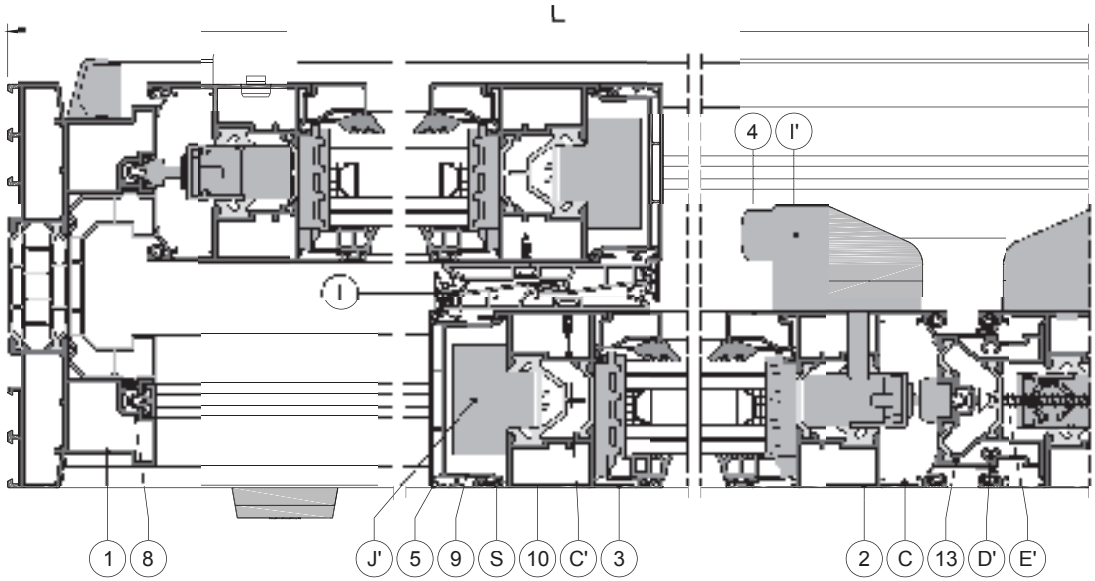
2 binari - Alzante scorrevole



A A



B-B



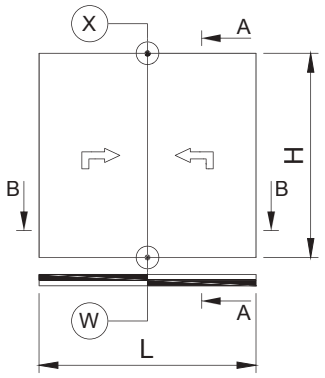
2 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV2N03	32
C	HV4K00	32
D	HV4K01	16
E	RU0002	2L + 8H
F	39R506 / 39R507 / 39R508	2L + 8H
G	RU0121	4L + 8H
H	RU9704	2L + 5H
I	RU4302	4H
J	213006	2.1L
K	RU9079	2L
L	KU5001	2L + 8H
M	VS9414	4
N	VS9415	2
O	VS5126 / VS5130	32
P	9308x	32
Q	VS0104	2
R	VS0107	2

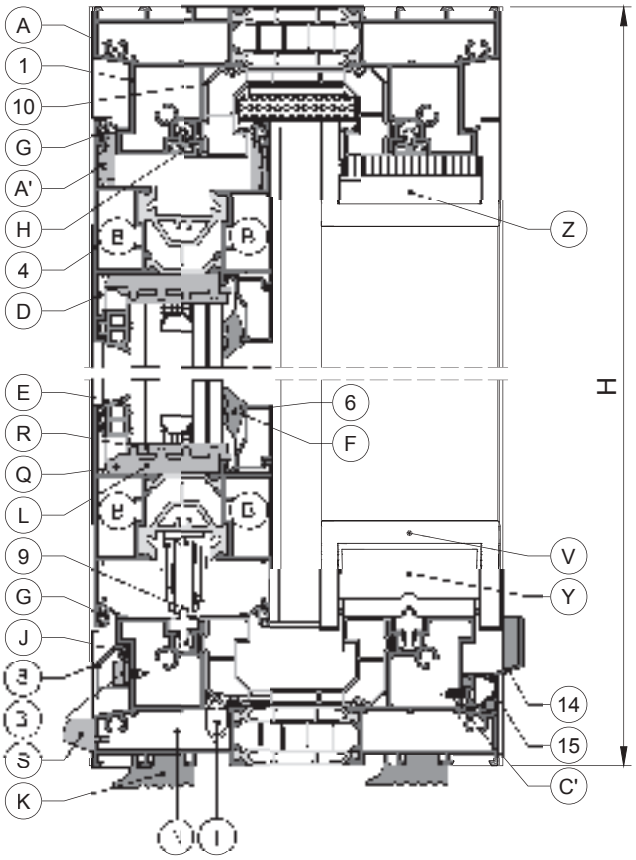
	ACCESSORI	QUANTITA'
S	VS4125 (set)	4
T	VS9225 (set)	4
U	CO1105 (set)	2
V	CO1111 (set)	2
W	CO1217	4
X	CO1218	4
Y	VS2404	2
Z	VS5184	min. 16
A'	CO2279	L/0.3m
B'	SCC213	L/0.2m
C'	82K313	4(H/0.25m)
D'	290-003	4
E'	SCZ817	L/0.5m
F'	CO1118 + CO1214	1 + 1
G'	CO1125 + CO1214	1 + 1
H'	BT6060	4H
I'	SV9002	2

2 binari - Alzante scorrevole

TAGLIO A 90°

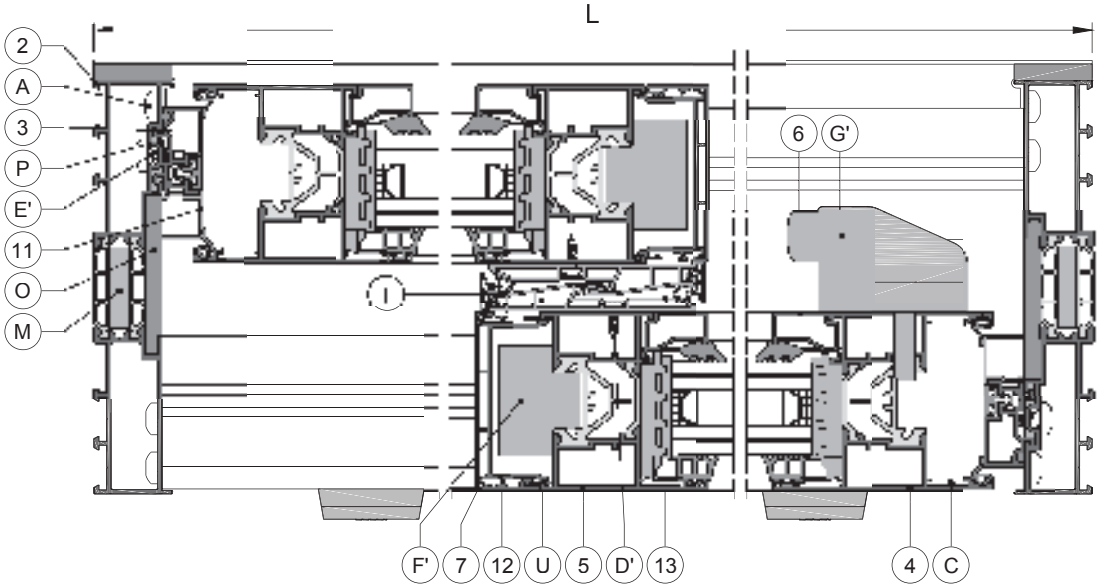


A A



B-B

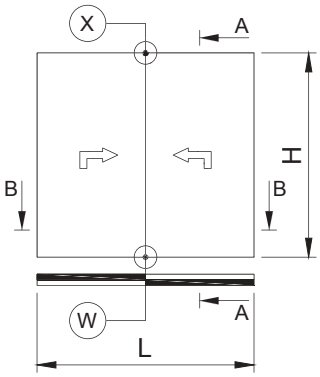
L

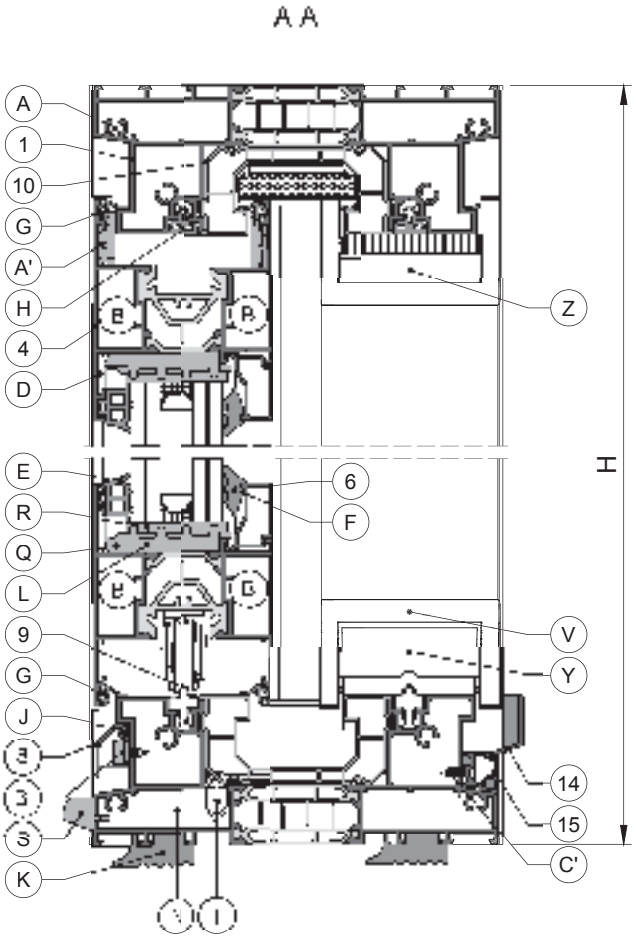


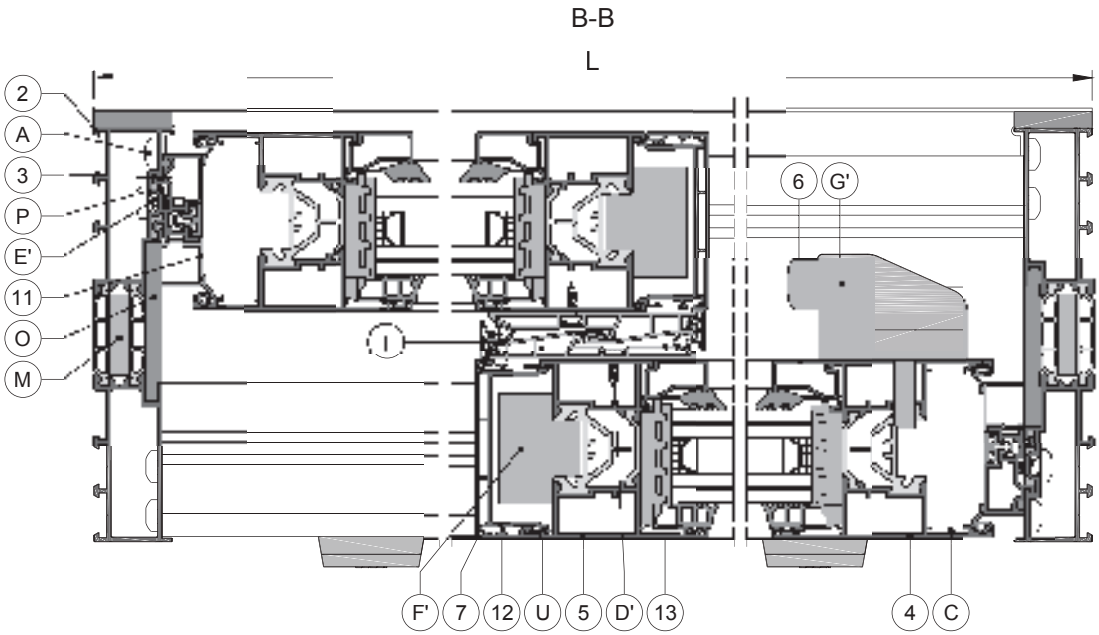
2 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K124	2		L - 56	
2		C9K121	2		H	
3		C9A100	2		H - 118	
4		C9V101	2 2 2		H - 100 L/2 + 3 L/2 + 3	
5		C9V102	2		H - 143	
6		Gxxxxx	4 4		H - 276 L/2 - 129	
7		C9A018	2		H - 184	
8		C9A003	1		L - 56	
9		CO1103	2		L - 71	
10		KU2028	2		L - 56	
11		KU2035	2		H - 118	
12		KU2071	2		H - 184	
13		KU2054	2		H - 104	
14		C9A004	1		L	
15		C9A005	1		L - 56	
	DIMENSIONE VETRO		2		L/2 - 143	H - 246

2 binari - Alzante scorrevole







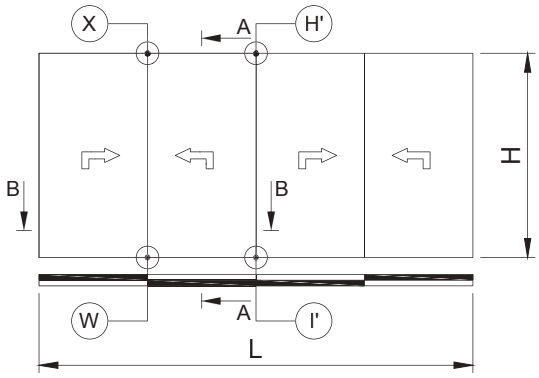
2 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	SCA604	16
B	HV2N03	16
C	HV4K00	16
D	HV4K01	8
E	RU0002	2L + 4H
F	39R506 / 39R507 / 39R508	2L + 4H
G	RU0121	4L + 4H
H	RU9704	2L + 2H
I	RU4302	2H
J	213006	2.1L + 2H
K	RU9079	2L
L	KU5001	2L + 4H
M	BT6019	2H
N	VS9956	4
O	VS9957	5
P	CO0132	4
Q	VS5126 / VS5130	16

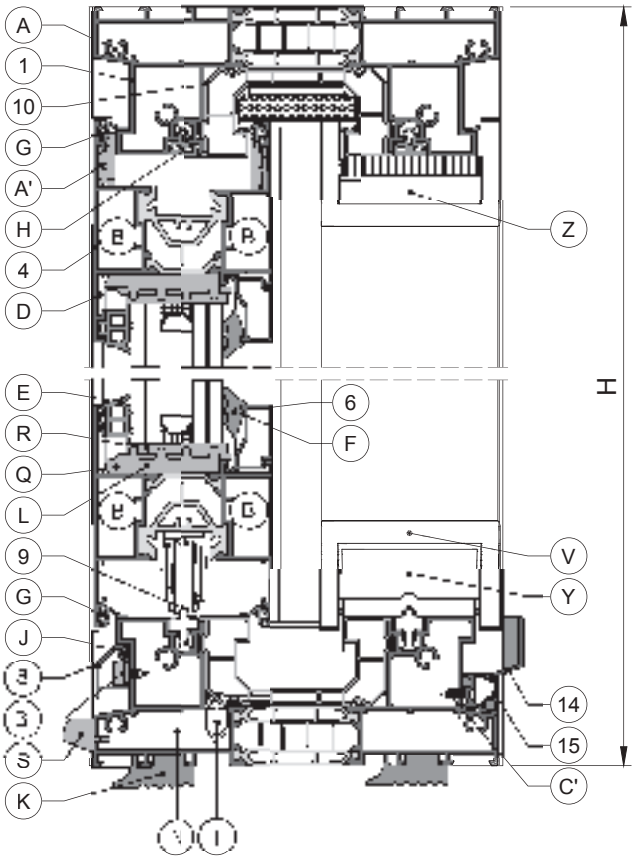
	ACCESSORI	QUANTITA'
R	9308x	16
S	VS0104	2
T	VS0107	1
U	VS4125 (set)	2
V	VS9225 (set)	2
W	CO1105 (set)	1
X	CO1111 (set)	1
Y	CO1217	2
Z	CO1218	2
A'	VS5184	min. 8
B'	CO2279	L/0.3m
C'	SCC213	L/0.2m
D'	82K313	2(H/0.25m)
E'	SCZ401	2(H/0.6m)
F'	BT6060	2H
G'	SV9002	1

2 binari - Alzante scorrevole

TAGLIO A 90° - 4 ANTE



A A



B-B

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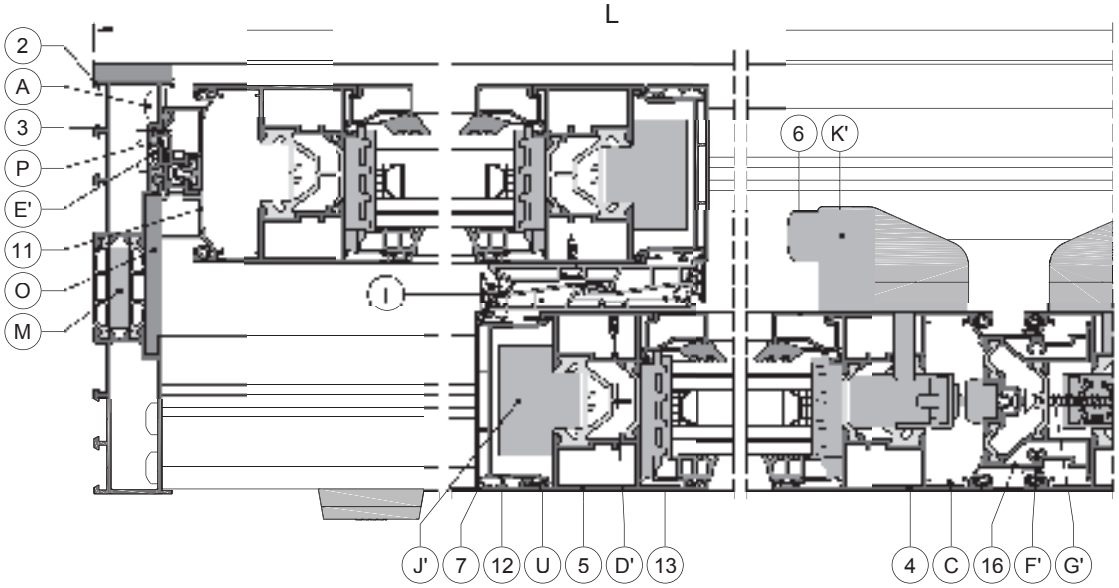
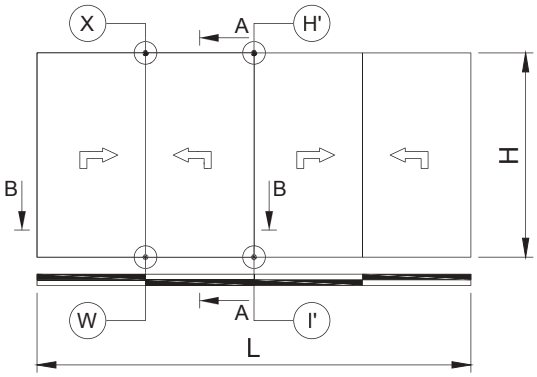


2 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K124	2		L - 56	
2		C9K121	2		H	
3		C9A100	2		H - 118	
4		C9V101	4 4 4		H - 100 L/4 + 19.5 L/4 + 19.5	
5		C9V102	4		H - 143	
6		Gxxxxx	8 8		H - 276 L/4 - 112.5	
7		C9A018	4		H - 184	
8		C9A003	1		L - 56	
9		CO1103	1 1		L - 86 L - 56	
10		KU2028	2		L - 56	
11		KU2035	2		H - 118	
12		KU2071	4		H - 184	
13		KU2054	4		H - 104	
14		C9A004	1		L	
15		C9A005	1		L - 56	
16		C9C002	1		H - 179	
	DIMENSIONE VETRO		4		L/4 - 126	H - 246

2 binari - Alzante scorrevole



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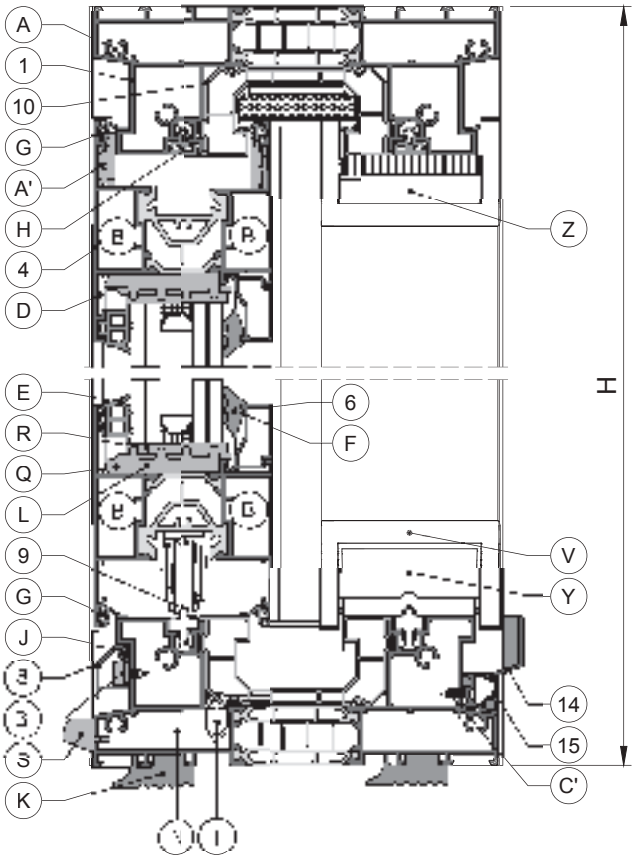

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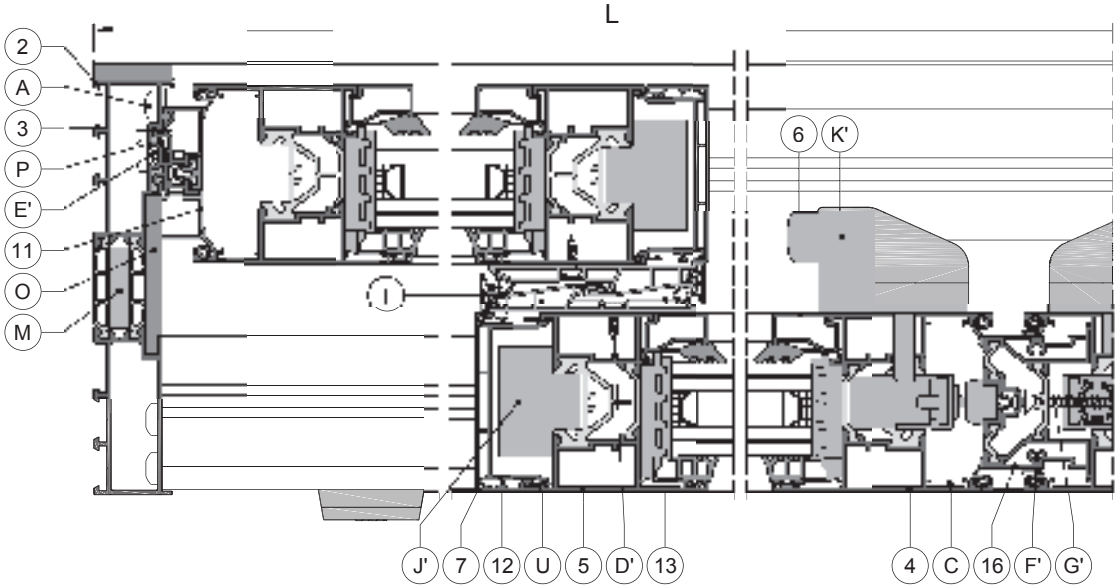


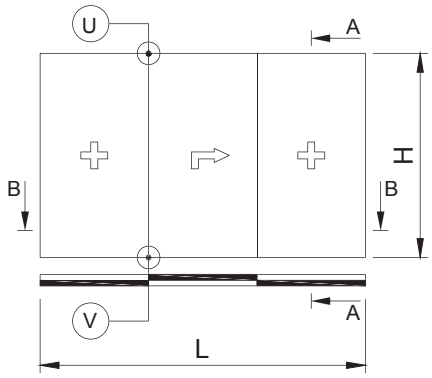
2 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	SCA604	16
B	HV2N03	32
C	HV4K00	32
D	HV4K01	20
E	RU0002	2L + 8H
F	39R506 / 39R507 / 39R508	2L + 8H
G	RU0121	4L + 8H
H	RU9704	2L + 3H
I	RU4302	4H
J	213006	2.1L + 2H
K	RU9079	2L
L	KU5001	2L + 8H
M	BT6019	2H
N	VS9956	4
O	VS9957	5
P	CO0132	4
Q	VS5126 / VS5130	32
R	9308x	32
S	VS0104	2

	ACCESSORI	QUANTITA'
T	VS0107	2
U	VS4125 (set)	4
V	VS9225 (set)	4
W	CO1105 (set)	2
X	CO1111 (set)	2
Y	CO1217	4
Z	CO1218	4
A'	VS5184	min. 16
B'	CO2279	L/0.3m
C'	SCC213	L/0.2m
D'	82K313	4(H/0.25m)
E'	SCZ401	2(H/0.6m)
F'	290-003	4
G'	SCZ817	L/0.5m
H'	CO1118 + CO1214	1 + 1
I'	CO1125 + CO1214	1 + 1
J'	BT6060	4H
K'	SV9002	2

2 binari - Alzante scorrevole

FISSO-ALZANTE SCORREVOLE-FISSO



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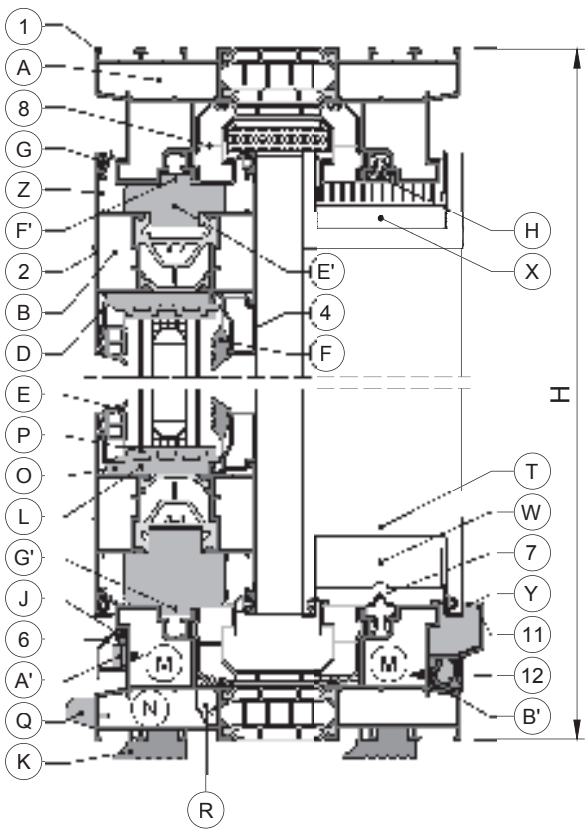
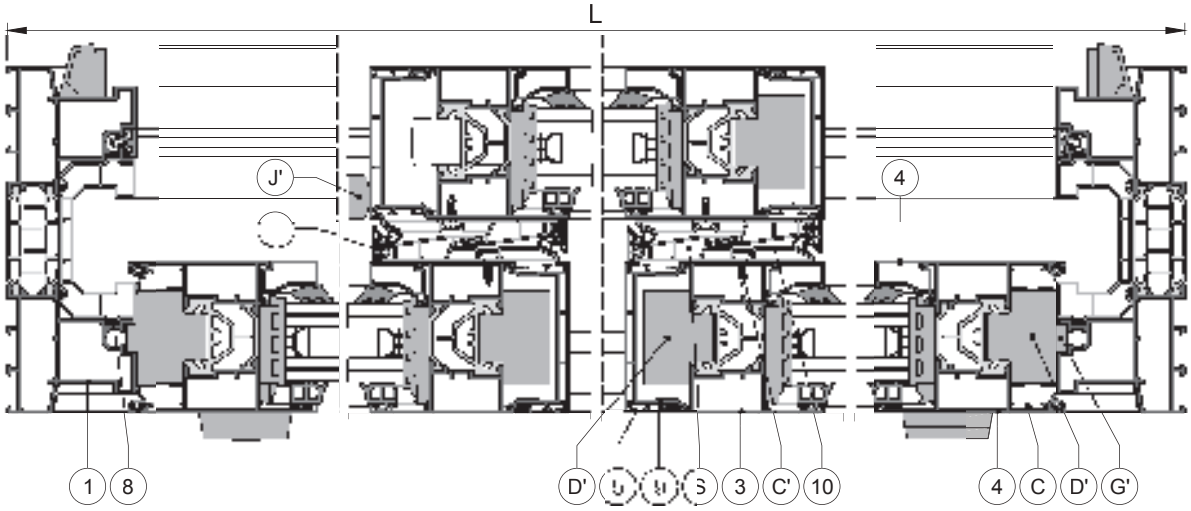
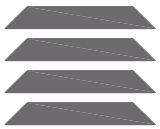


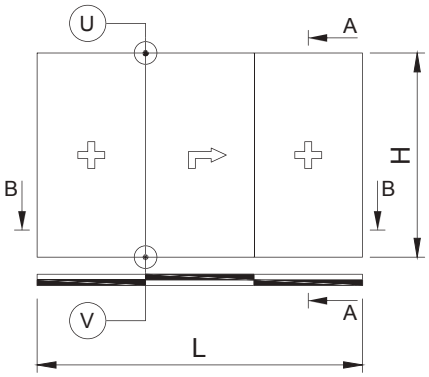
B-B



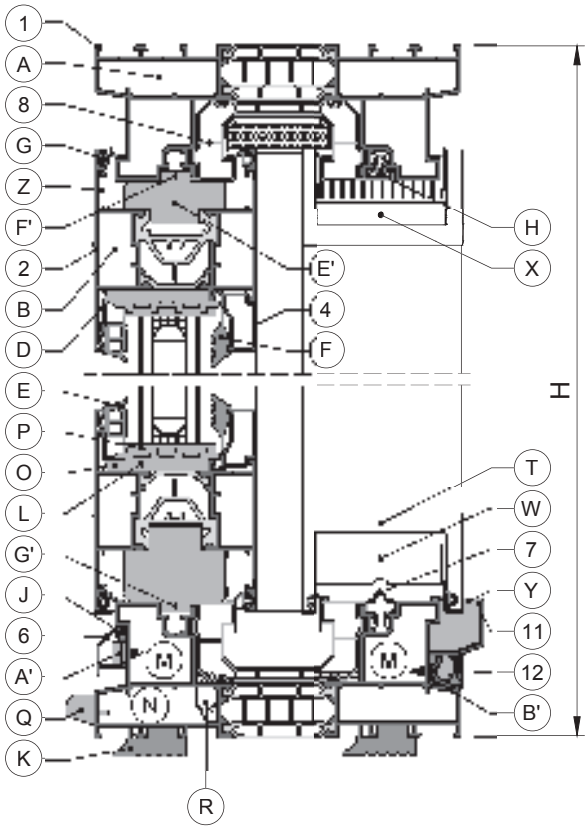
2 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K024	2 2		L H	
2		C9V101	2 2 2 2		H - 100 L/3 - 9 L/3 - 9 L/3 + 76	
3		C9V102	4		H - 143	
4		Gxxxxx	6 4 2		H - 276 L/3 - 141 L/3 - 56	
5		C9A018	4		H - 184	
6		C9A003	1		L - 44	
7		CO1103	2		L - 118	
8		KU2028	2 2		L - 48 H - 48	
9		KU2071	4		H - 184	
10		KU2054	4		H - 104	
11		C9A004	1		L - 80	
12		C9A005	1		L - 80	
	DIMENSIONI VETRO		1 2		L/3 - 70 L/3 - 155	H - 246 H - 246

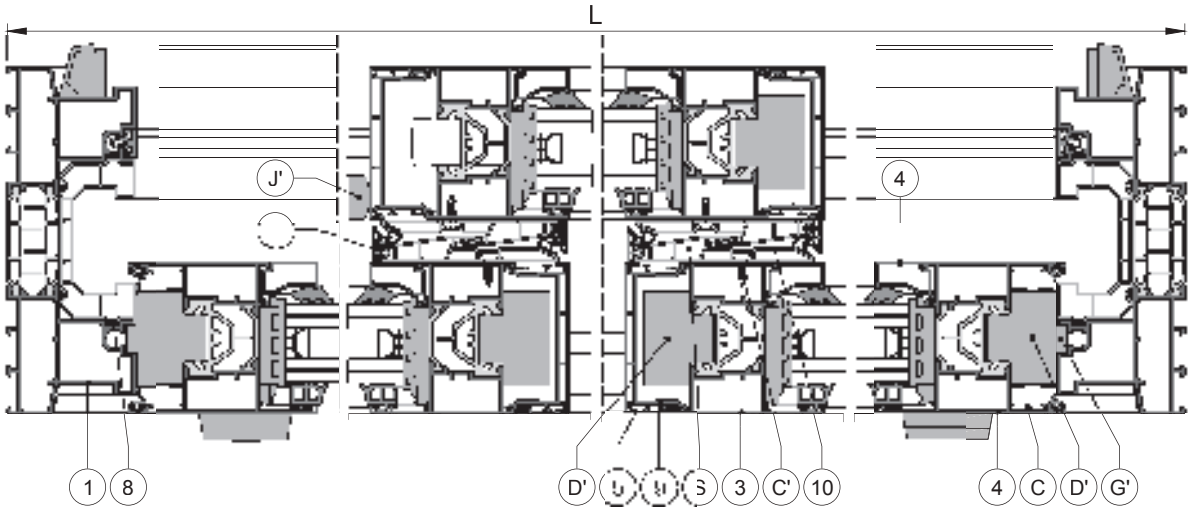
2 binari - Alzante scorrevole



A-A



B-B



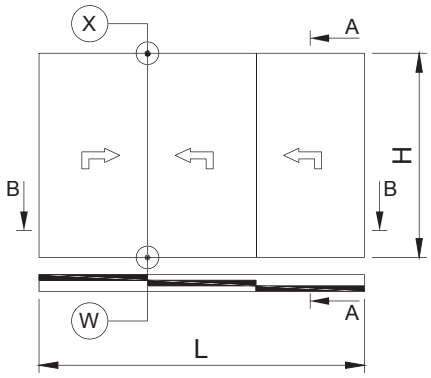
2 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	HV0G05	8
B	HV2N03	24
C	HV4K00	24
D	HV4K01	12
E	RU0002	2L + 6H
F	39R506 / 39R507 / 39R508	2L + 6H
G	RU0121	4L + 4H
H	RU9704	2.**33**L + 2H
I	RU4302	4H
J	213006	2.1L
K	RU9079	2L
L	KU5001	2L + 6H
M	VS9414	4
N	VS9415	2
O	VS5126 / VS5130	24
P	9308x	24
Q	VS0104	2
R	VS0107	2

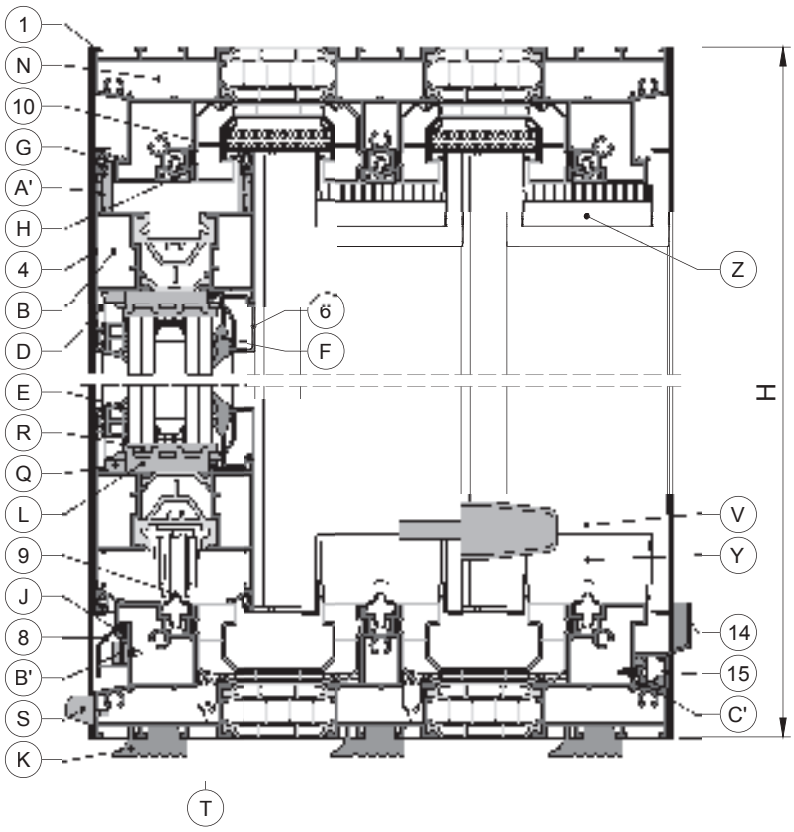
	ACCESSORI	QUANTITA'
S	VS4125 (set)	4
T	VS9225 (set)	4
U	CO1105 (set)	4
V	CO1111 (set)	4
W	CO1217	4
X	CO1218	4
Y	VS2404	2
Z	VS5184	min. 12
A'	CO2279	L/0.3m
B'	SCC213	L/0.2m
C'	82K313	4(H/0.25m)
D'	BT6060	0.66L + 5H
E'	BT6061	0.66L
F'	CO2305	2
G'	CO2306	10
H'	SCZ812	10
I'	SCZ617	10
J'	SV9002	1

3 binari - Alzante scorrevole

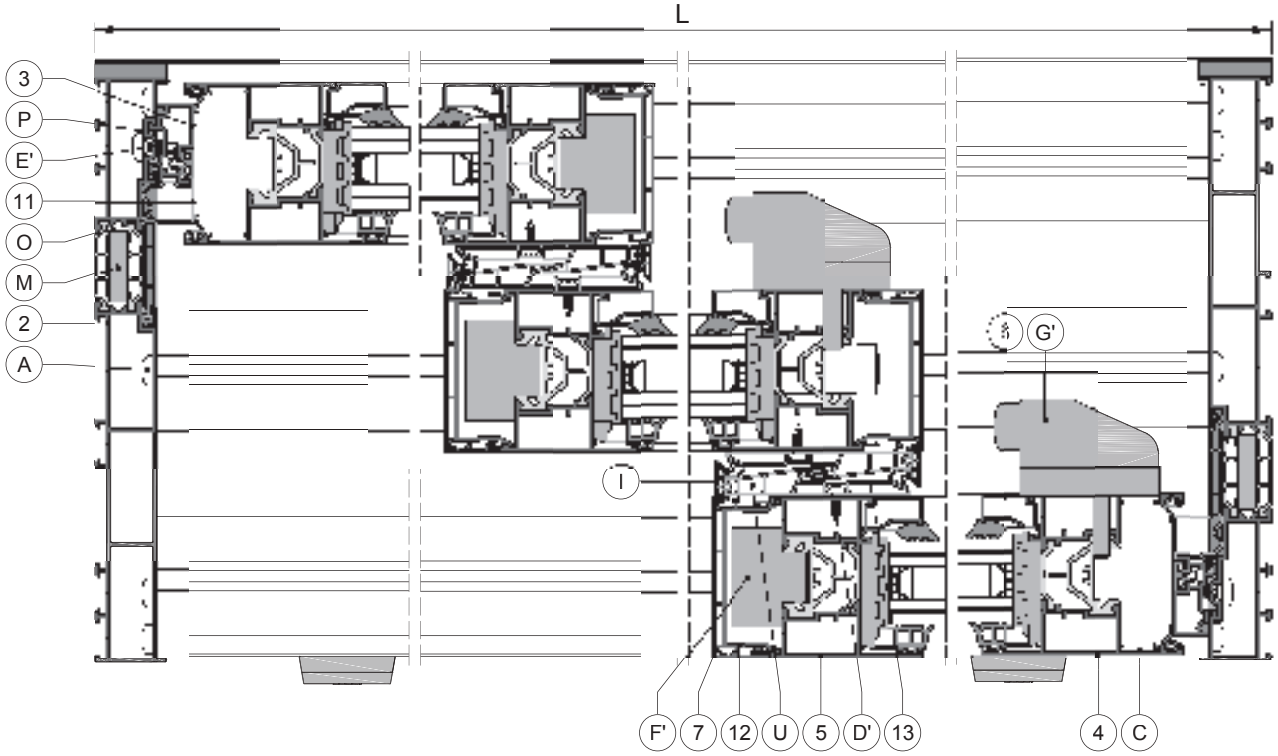
TAGLIO A 90°



A-A



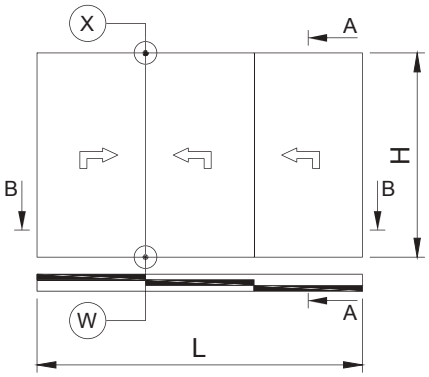
B-B



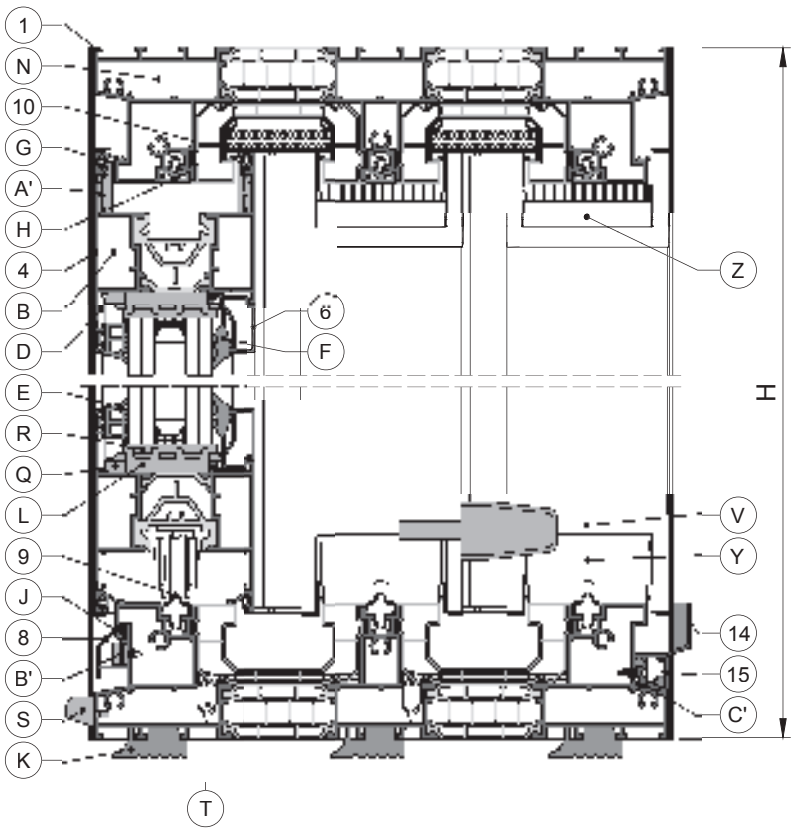
3 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K134	2		L - 56	
2		C9K131	2		H	
3		C9A100	2		H - 118	
4		C9V101	2 2 2 2		H - 100 L/3 + 30 L/3 + 30 L/3 + 30	
5		C9V102	4		H - 143	
6		Gxxxxx	6 6		H - 276 L/3 - 102	
7		C9A018	4		H - 184	
8		C9A003	1		L - 56	
9		CO1103	2 1		L - 71 L - 56	
10		KU2028	4		L - 56	
11		KU2035	2		H - 118	
12		KU2071	4		H - 184	
13		KU2054	4		H - 104	
14		C9A004	1		L	
15		C9A005	1		L - 56	
	DIMENSIONE VETRO		3		L/3 - 116	H - 246

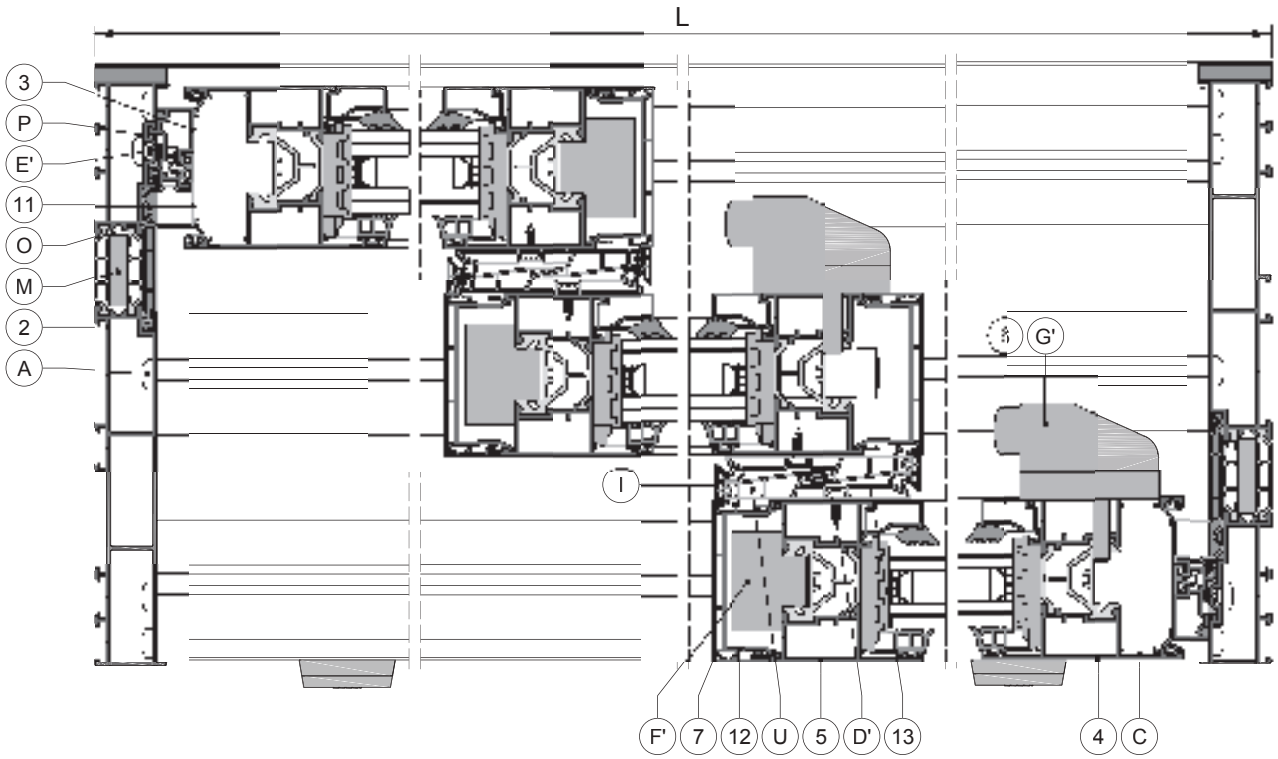
3 binari - Alzante scorrevole



A-A



B-B



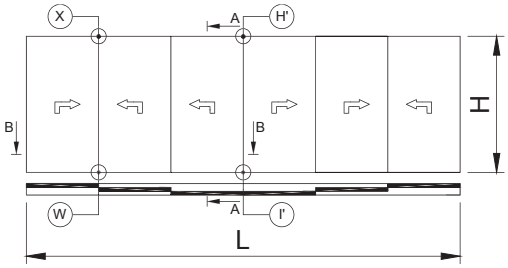
3 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	SCA604	20
B	HV2N03	24
C	HV4K00	24
D	HV4K01	12
E	RU0002	2L + 6H
F	39R506 / 39R507 / 39R508	2L + 6H
G	RU0121	4L + 4H
H	RU9704	3L + 2H
I	RU4302	4H
J	213006	2.1L + 2H
K	RU9079	3L
L	KU5001	2L + 6H
M	BT6019	2H
N	VS9999	4
O	VS9957	5
P	CO0132	4
Q	VS5126 / VS5130	24

	ACCESSORI	QUANTITA'
R	9308x	24
S	VS0104	2
T	VS0107	2
U	VS4125 (set)	4
V	VS9225 (set)	4
W	CO1105 (set)	2
X	CO1111 (set)	2
Y	CO1217	4
Z	CO1218	4
A'	VS5184	min. 12
B'	CO2279	L/0.3m
C'	SCC213	L/0.2m
D'	82K313	4(H/0.25m)
E'	SCZ401	2(H/0.6m)
F'	BT6060	3H
G'	SV9002	1

3 binari - Alzante scorrevole

TAGLIO A 90° - 4 ANTE



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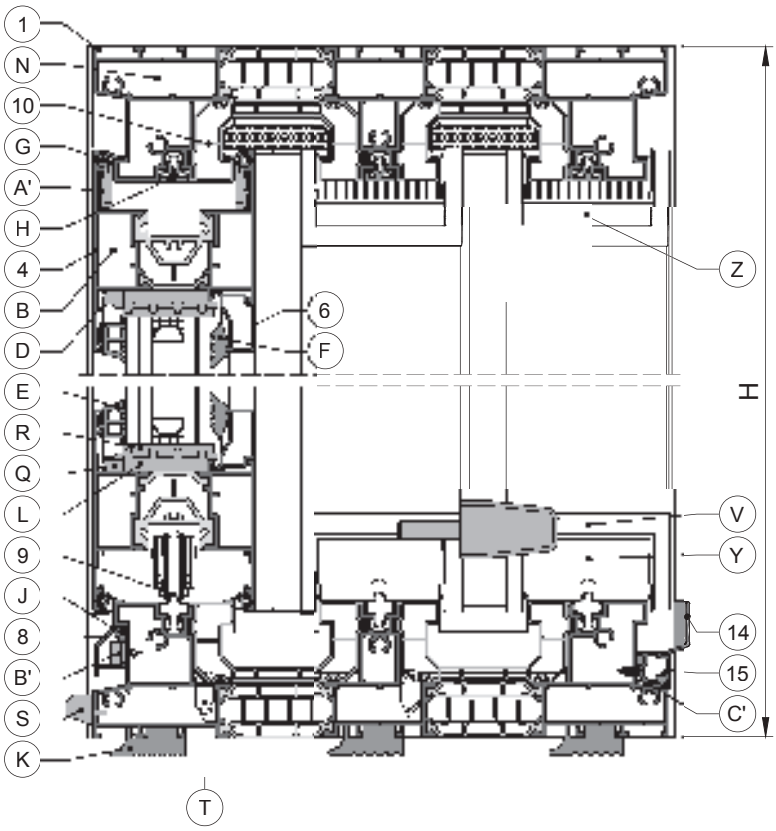

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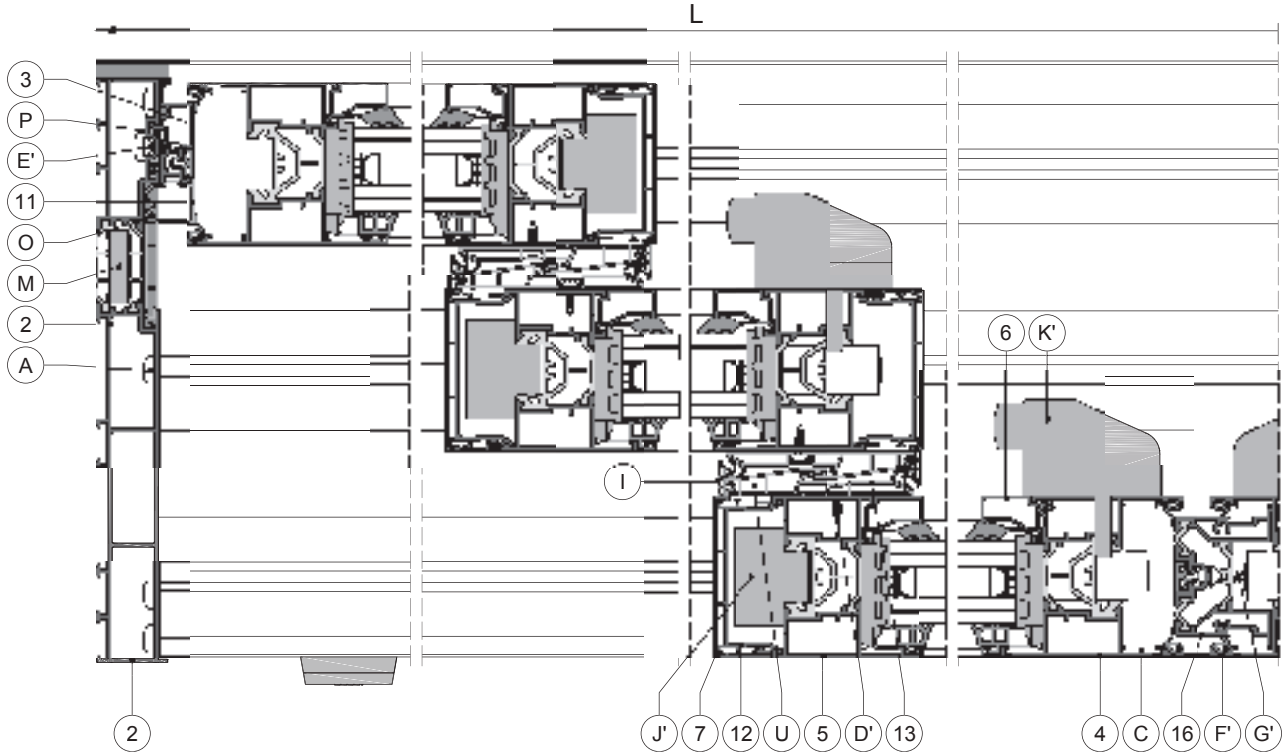
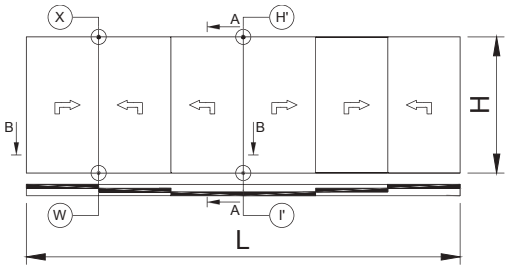
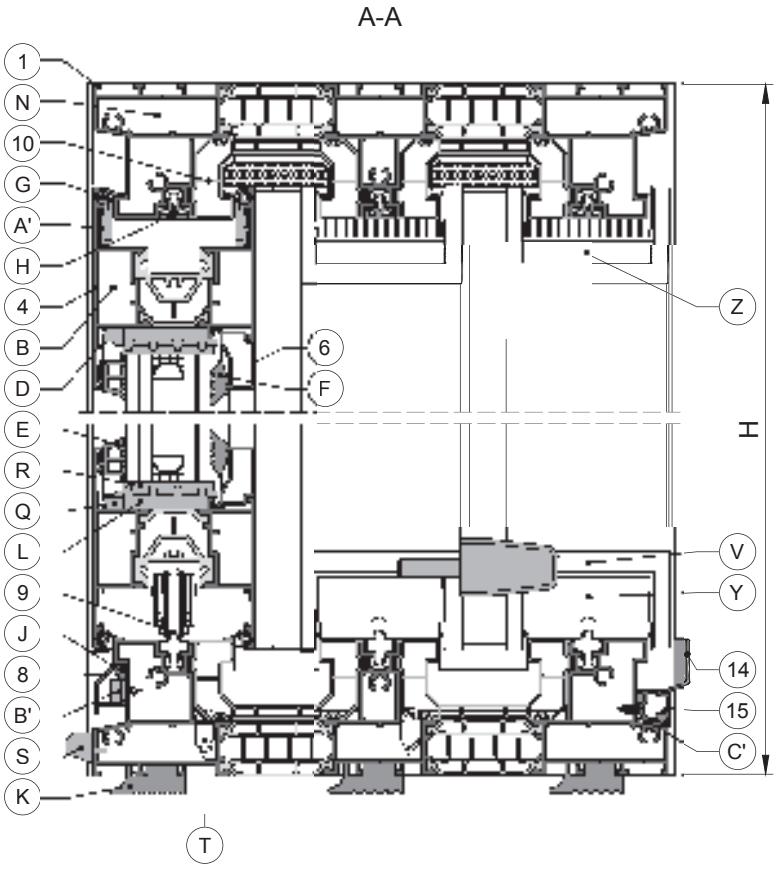


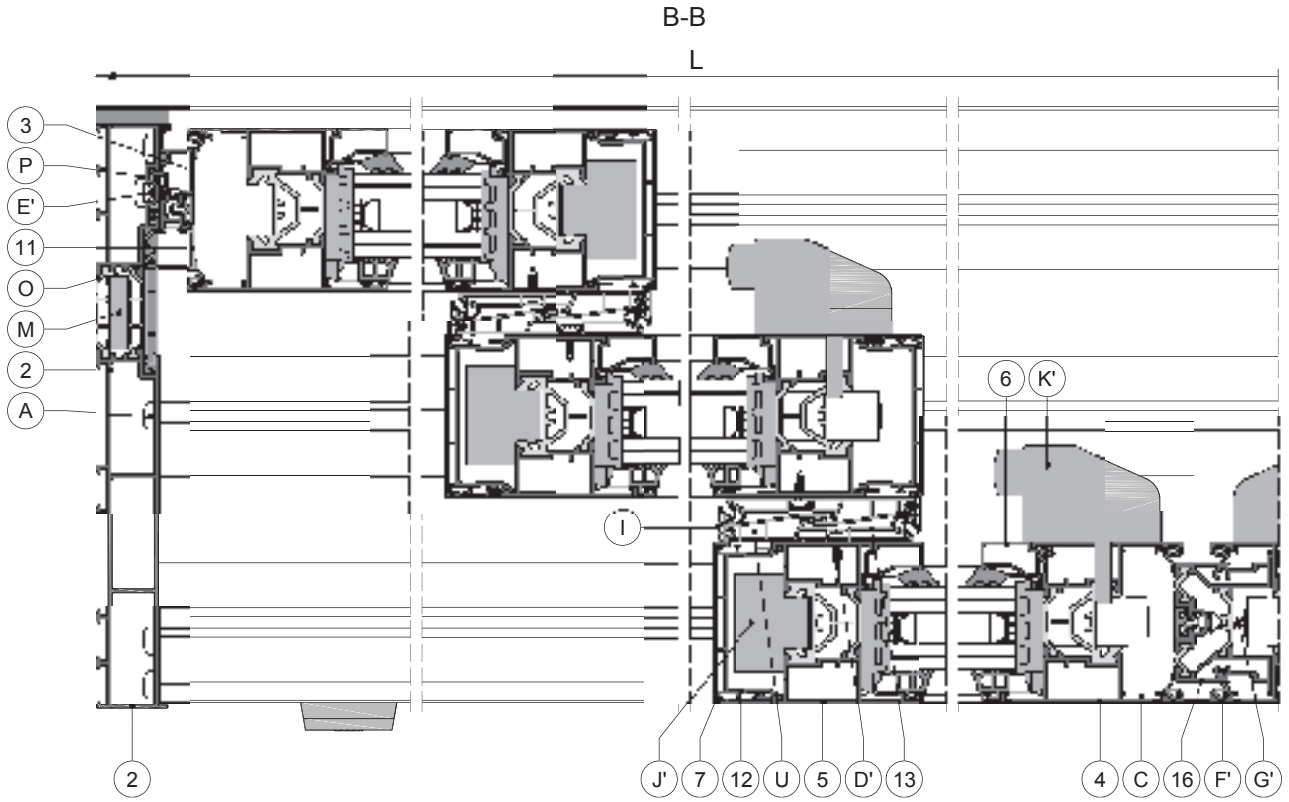
3 binari - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K134	2		L - 56	
2		C9K131	2		H	
3		C9A100	2		H - 118	
4		C9V101	4 4 4 4		H - 100 L/6 + 41 L/6 + 41 L/6 + 41	
5		C9V102	8		H - 143	
6		Gxxxxx	12 12		H - 276 L/6 - 91	
7		C9A018	8		H - 184	
8		C9A003	1		L - 56	
9		CO1103	1 2		L - 86 L - 56	
10		KU2028	4		L - 56	
11		KU2035	2		H - 118	
12		KU2071	8		H - 184	
13		KU2054	8		H - 104	
14		C9A004	1		L	
15		C9A005	1		L - 56	
16		C9C002	1		H - 179	
	DIMENSIONE VETRO		6		L/6 - 105	H - 246

3 binari - Alzante scorrevole







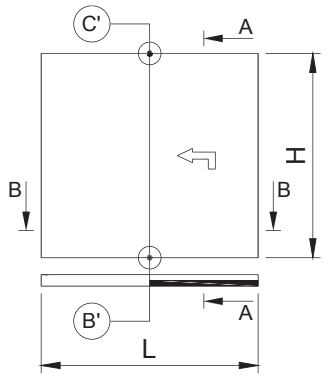
3 binari - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	SCA604	20
B	HV2N03	48
C	HV4K00	48
D	HV4K01	24
E	RU0002	2L + 12H
F	39R506 / 39R507 / 39R508	2L + 12H
G	RU0121	4L + 4H
H	RU9704	3L + 3H
I	RU4302	8H
J	213006	2.1L + 2H
K	RU9079	3L
L	KU5001	2L + 12H
M	BT6019	2H
N	VS9999	4
O	VS9957	5
P	CO0132	4
Q	VS5126 / VS5130	48
R	9308x	48
S	VS0104	2

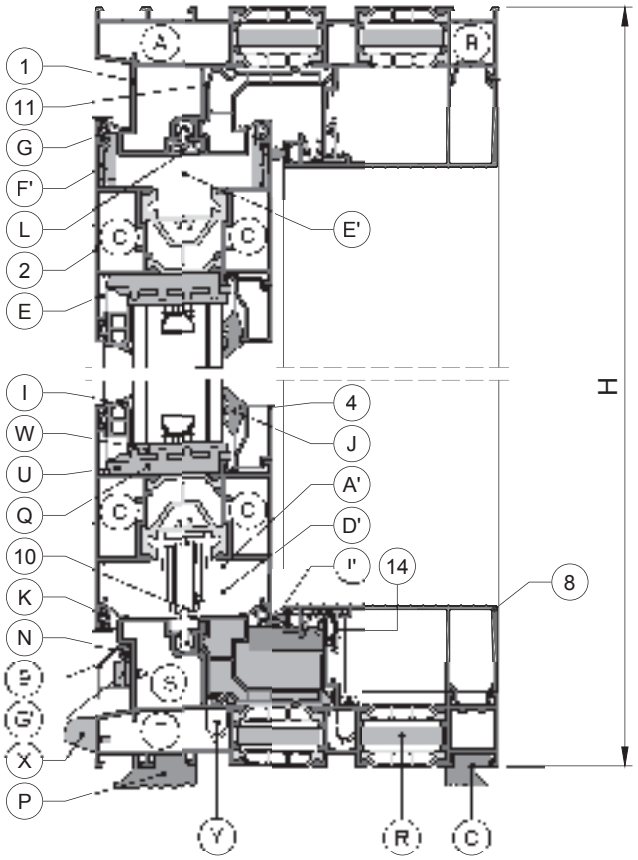
	ACCESSORI	QUANTITA'
T	VS0107	4
U	VS4125 (set)	8
V	VS9225 (set)	8
W	CO1105 (set)	4
X	CO1111 (set)	4
Y	CO1217	8
Z	CO1218	8
A'	VS5184	min. 24
B'	CO2279	L/0.3m
C'	SCC213	L/0.2m
D'	82K313	8(H/0.25m)
E'	SCZ401	2(H/0.6m)
F'	290-003	4
G'	SCZ817	L/0.5m
H'	CO1118 + CO1214	1 + 1
I'	CO1125 + CO1214	1 + 1
J'	BT6060	3H
K'	SV9002	2

1 binario - Alzante scorrevole

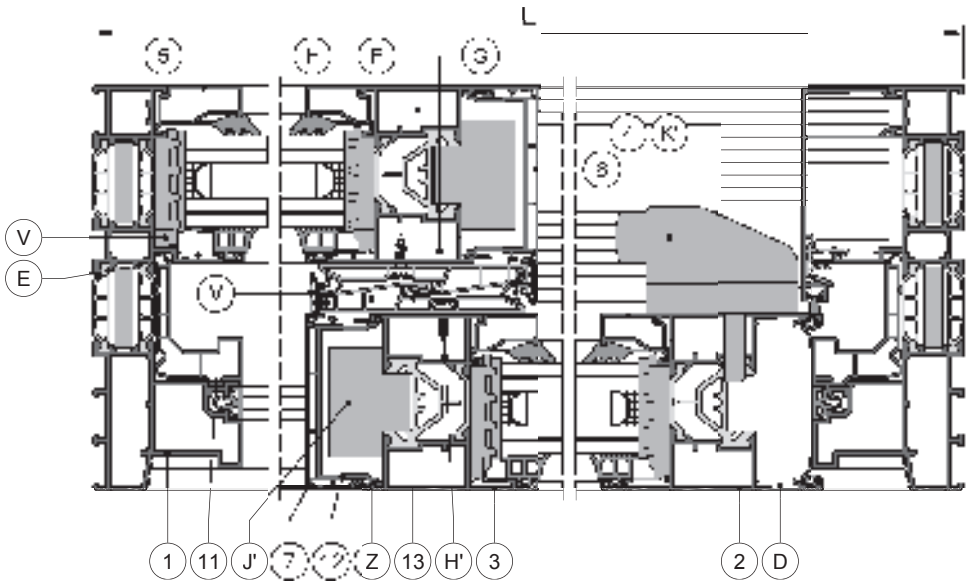
C9K014 - TAGLIO A 45°



A A



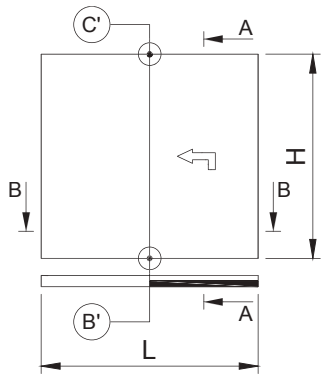
B-B



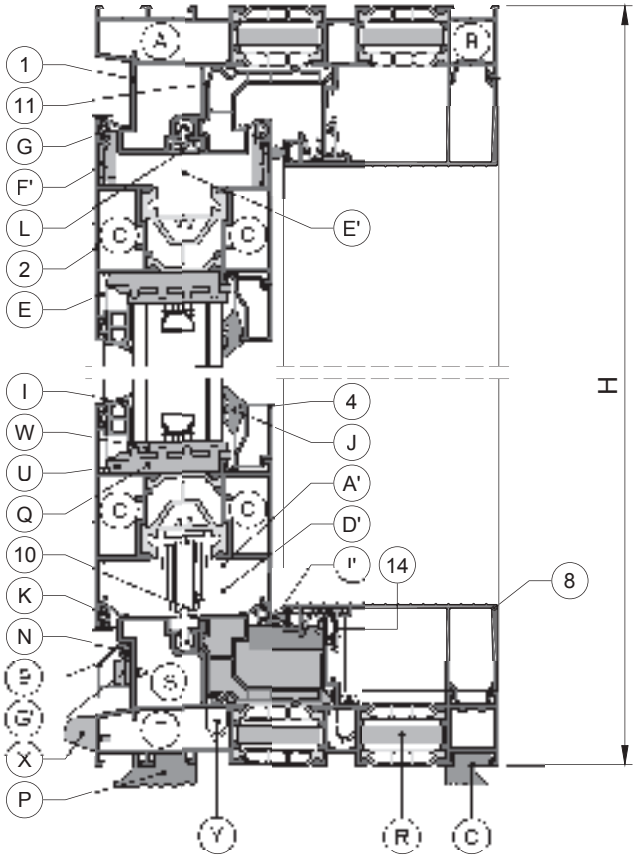
1 binario - Alzante scorrevole

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K014	2 2		L H	
2		C9V101	1 1 1		H - 100 L/2 + 29 L/2 + 29	
3		C9V102	1 1		H - 143 H - 58	
4		Gxx3xx	2 2 1		H - 276 L/2 - 103 H - 118	
5		Gxx7xx	2 1		L/2 - 95 H - 118	
6		C9A023	1		H - 58	
7		C9A018	1		H - 184	
8		C9A012	2 1		L/2 - 33 H - 128	
9		C9A003	1		L - 44	
10		CO1103	2		L - 118	
11		KU2065	2 2		L - 48 H - 48	
12		KU2071	1 1		H - 184 H - 122	
13		KU2054	2		H - 104	
14		215008	2 1		L/2 - 100 H - 140	
	DIMENSIONE VETRO		1 1		L/2 - 117 L/2 - 109	H - 246 H - 72

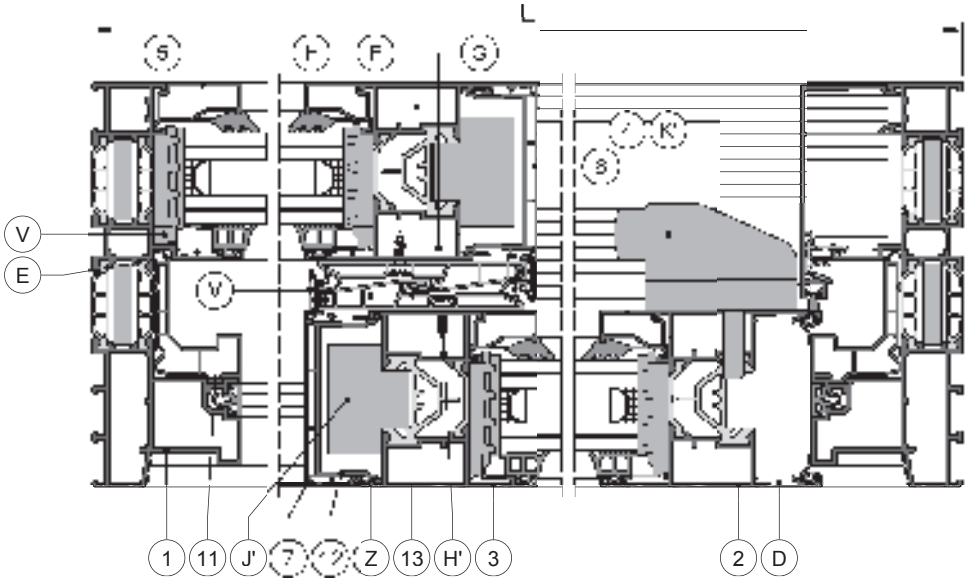
1 binario - Alzante scorrevole



A A



B-B



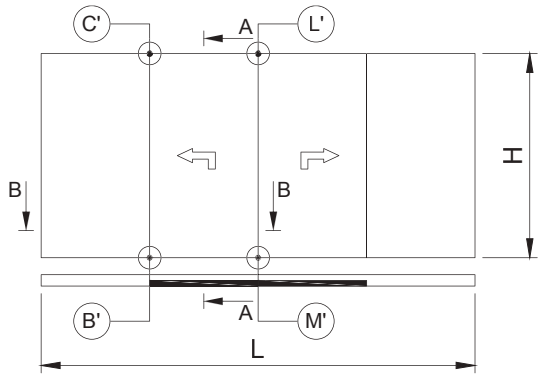
1 binario - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV0G06	4
C	HV2N03	8
D	HV4K00	4
E	HV4K01	8
F	TS2H04	2
G	TS9N03	2
H	TS9Z05	2
I	RU0002	2L + 4H
J	39R506 / 39R507 / 39R508	2L + 4H
K	RU0121	2L + 2H
L	RU9704	L + 2H
M	RU4302	2H
N	213006	L
O	RU9165 (RU9160)	L
P	RU9079	L
Q	KU5001	2L + 4H
R	BT6019	4L+ 4H
S	VS9414	2

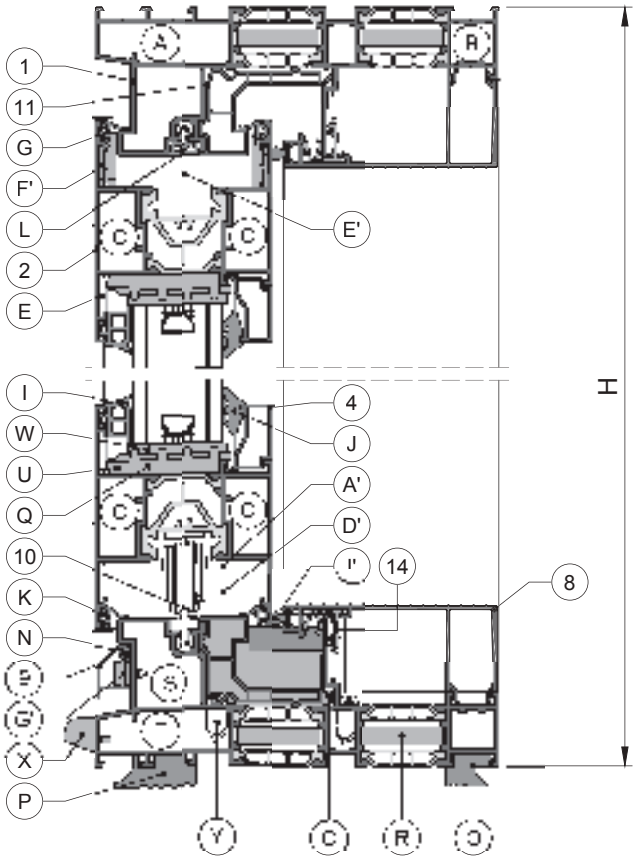
	ACCESSORI	QUANTITA'
T	VS9415	2
U	VS5126	10
V	VS5136	6
W	9308x	16
X	VS0104	2
Y	VS0107	3
Z	VS4125 (set)	2
A'	VS9225 (set)	1
B'	CO1211	1
C'	CO1212	1
D'	CO1217	1
E'	CO1218	1
F'	VS5184	min. 4
G'	CO2279	L/0.3m
H'	82K313	2(H/0.25m)
I'	KU6004	L + H
J'	BT6060	2H
K'	SV9002	1

1 binario - Alzante scorrevole

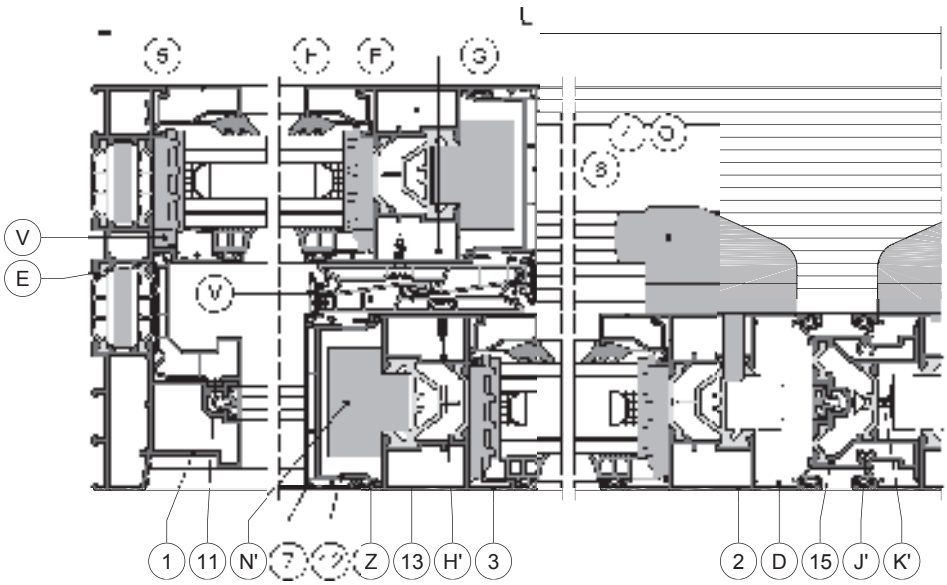
C9K014 - TAGLIO A 45° - 4 ANTE



A A



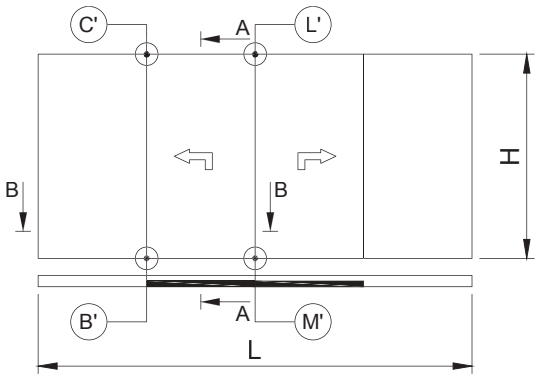
B-B



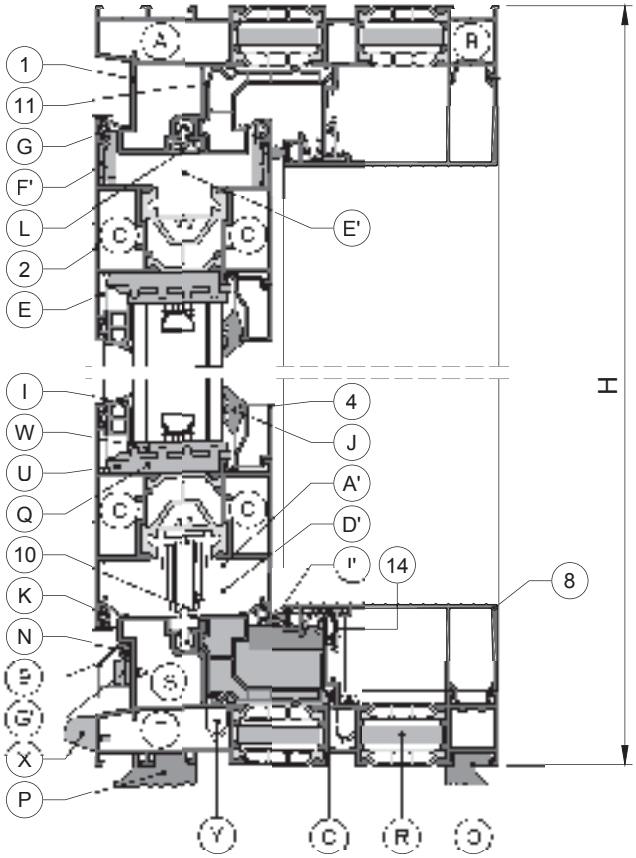
1 binario - Alzante scorrevole

	PROFILI		QUNATITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K014	2 2		L H	
2		C9V101	2 2 2		H - 100 L/4 + 53 L/4 + 53	
3		C9V102	2 2		H - 143 H - 58	
4		Gxx3xx	4 4 2		H - 276 L/4 - 78.5 H - 118	
5		Gxx7xx	4 2		L/4 - 70.5 H - 118	
6		C9A023	2		H - 58	
7		C9A018	2		H - 184	
8		C9A012	2		L/2 - 57	
9		C9A003	1		L - 44	
10		CO1103	1		L - 118	
11		KU2065	2 2		L - 48 H - 48	
12		KU2071	2 2		H - 122 H - 184	
13		KU2054	4		H - 104	
14		215008	2		L/2 - 57	
1		C9C002	1		H - 179	
	DIMENSIONE VETRO		2 2		L/4 - 92.5 L/4 - 84.5	H - 246 H - 72

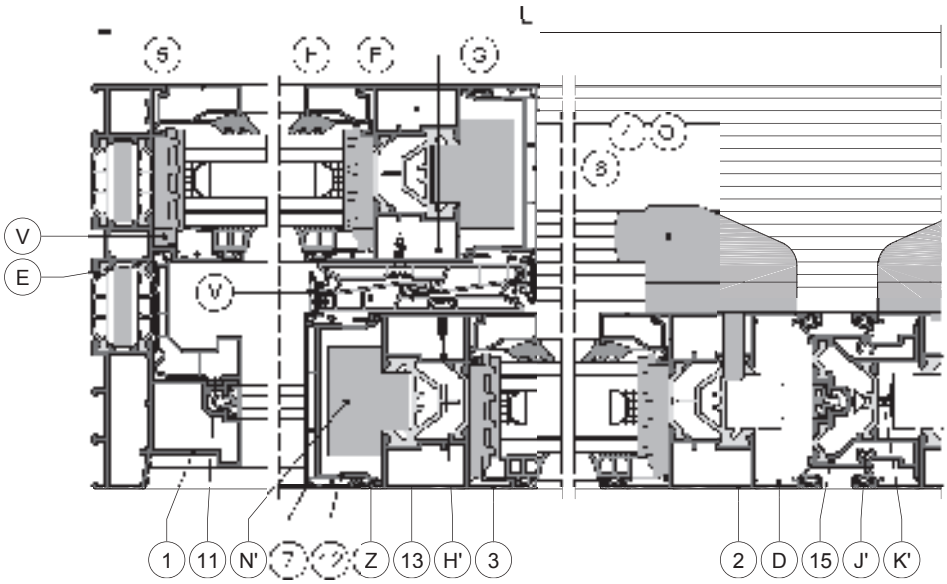
1 binario - Alzante scorrevole



A A



B-B



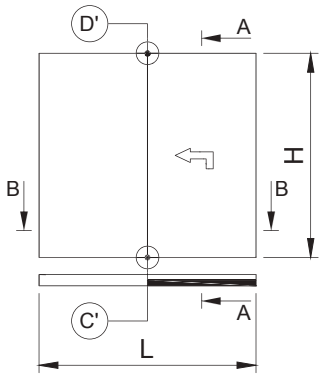
1 binario - Alzante scorrevole

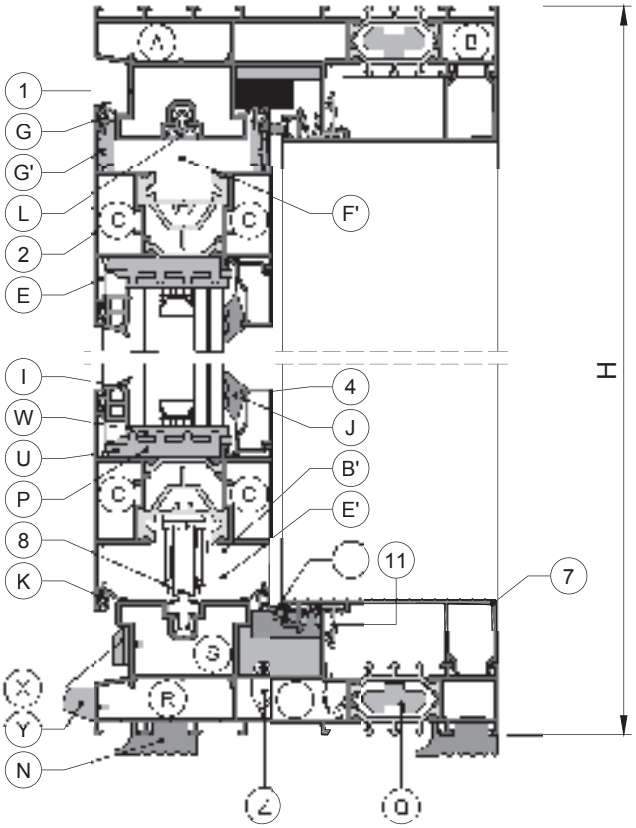
	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV0G06	4
C	HV2N03	16
D	HV4K00	8
E	HV4K01	12
F	TS2H04	4
G	TS9N03	4
H	TS9Z05	4
I	RU0002	2L + 8H
J	39R506 / 39R507 / 39R508	2L + 8H
K	RU0121	2L + 4H
L	RU9704	L + 3H
M	RU4302	4H
N	213006	L
O	RU9165 (RU9160)	L
P	RU9079	L
Q	KU5001	2L + 8H
R	BT6019	4L+ 4H
S	VS9414	2
T	VS9415	2
U	VS5126	20

	ACCESSORI	QUANTITA'
V	VS5136	12
W	9308x	32
X	VS0104	2
Y	VS0107	6
Z	VS4125 (set)	4
A'	VS9225 (set)	2
B'	CO1211	2
C'	CO1212	2
D'	CO1217	2
E'	CO1218	2
F'	VS5184	min. 8
G'	CO2279	L/0.3m
H'	82K313	4(H/0.25m)
I'	KU6004	L
J'	290-003	4
K'	SCZ817	L/0.5m
L'	CO1118 + CO1214	1 + 1
M'	CO1125 + CO1214	1 + 1
N'	BT6060	4H
O'	SV9002	2

1 binario - Alzante scorrevole

C9K017 - TAGLIO A 45°





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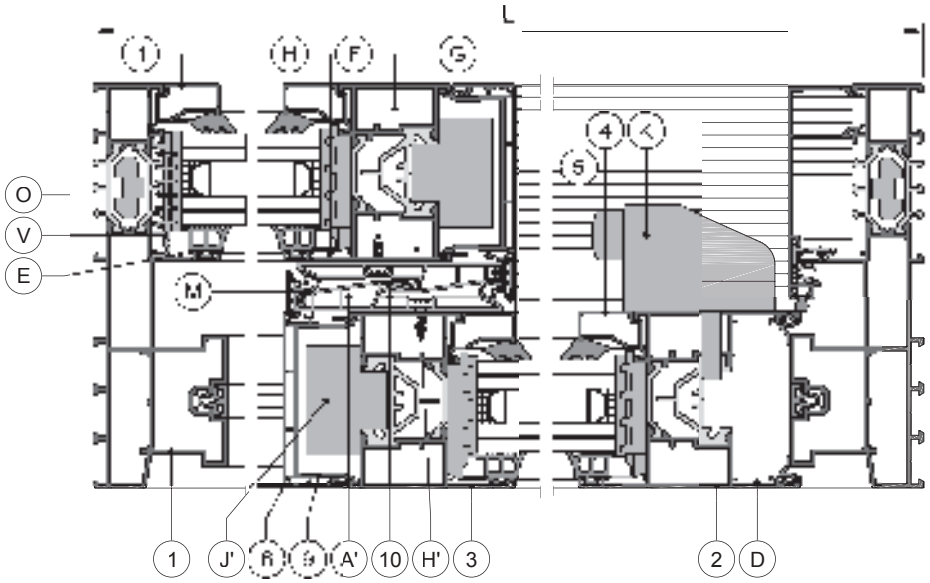
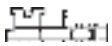
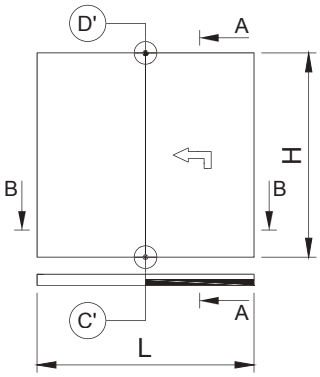
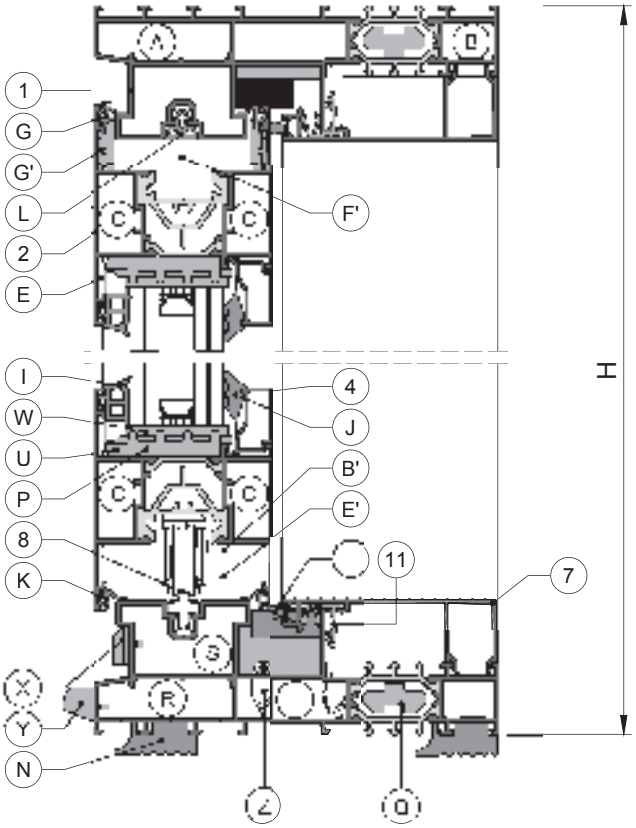


1 binario - Alzante scorrevole

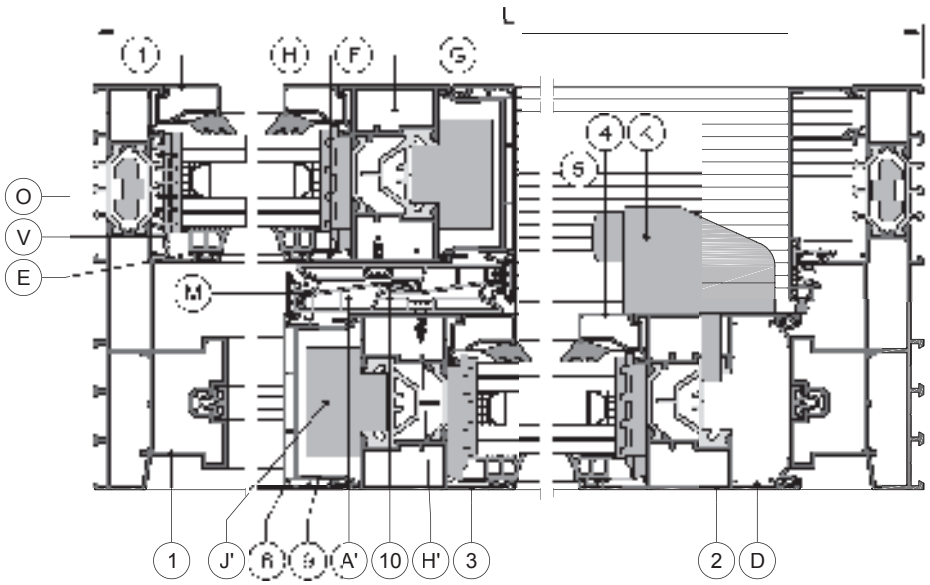
	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K017	2 2		L H	
2		C9V101	1 1 1		H - 88 L/2 + 36.5 L/2 + 36.5	
3		C9V102	1 1		H - 131 H - 56	
4		Gxx3xx	2 4 2		H - 264 L/2 - 95.5 H - 100	
5		C9A023	1		H - 56	
6		C9A018	1		H - 172	
7		C9A010	2 1		L/2 - 30.5 H - 104	
8		CO1103	1		L - 106	
9		KU2071	1 1		H - 172 H - 110	
10		KU2054	2		H - 92	
11		215008	2		L/2 - 100 H - 140	
	DIMENSIONE VETRO		1 1		L/2 - 109 L/2 - 109	H - 234 H - 70

1 binario - Alzante scorrevole





B-B



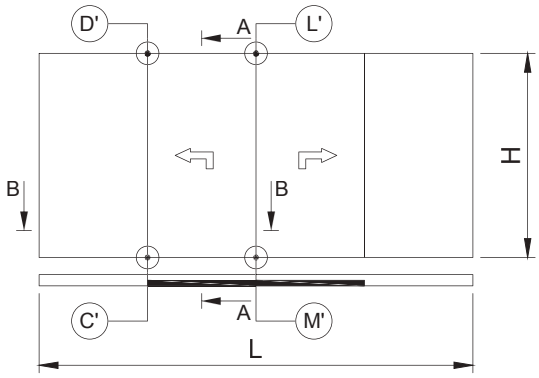
1 binario - Alzante scorrevole

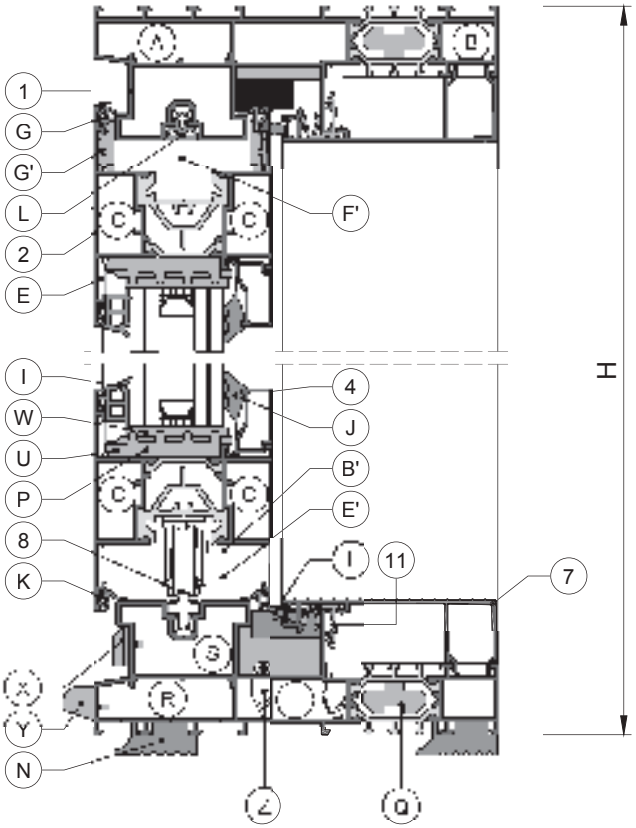
	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV0H01	4
C	HV2N03	8
D	HV4K00	8
E	HV4K01	4
F	TS2H04	2
G	TS9N03	2
H	TS9Z05	2
I	RU0002	2L + 4H
J	39R506 / 39R507 / 39R508	2L + 4H
K	RU0121	2L + 2H
L	RU9704	L + 2H
M	RU4302	2H
N	RU9079	2L
O	KU5004	L + H
P	KU5001	L + 3H
Q	BT6000	2L+ 2H
R	VS9415	2
S	VS9417	2

	ACCESSORI	QUANTITA'
T	VS9418	2
U	VS5126	10
V	VS5142	6
W	9308x	16
X	703575	min. 3
Y	VS0104	2
Z	VS0107	3
A'	VS4125 (set)	2
B'	VS9225 (set)	1
C'	CO1116	1
D'	CO1114	1
E'	CO1217	1
F'	CO1218	1
G'	VS5184	min. 4
H'	82K313	2(H/0.25m)
I'	KU6004	L + H
J'	BT6060	2H
K'	SV9002	1

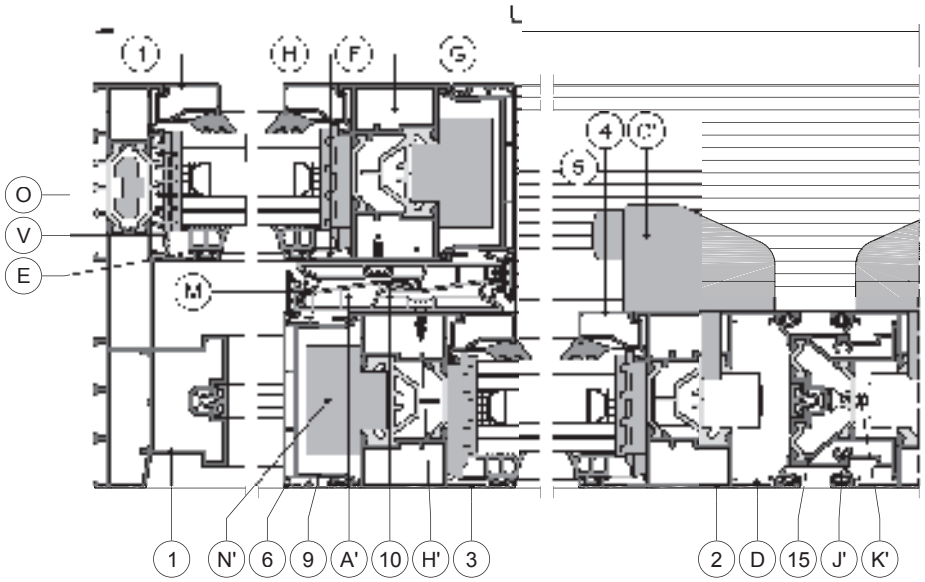
1 binario - Alzante scorrevole

C9K017 - TAGLIO A 45° - 4 ANTE

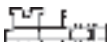




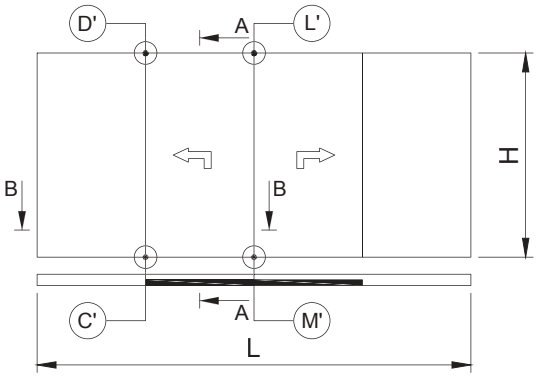
B-B

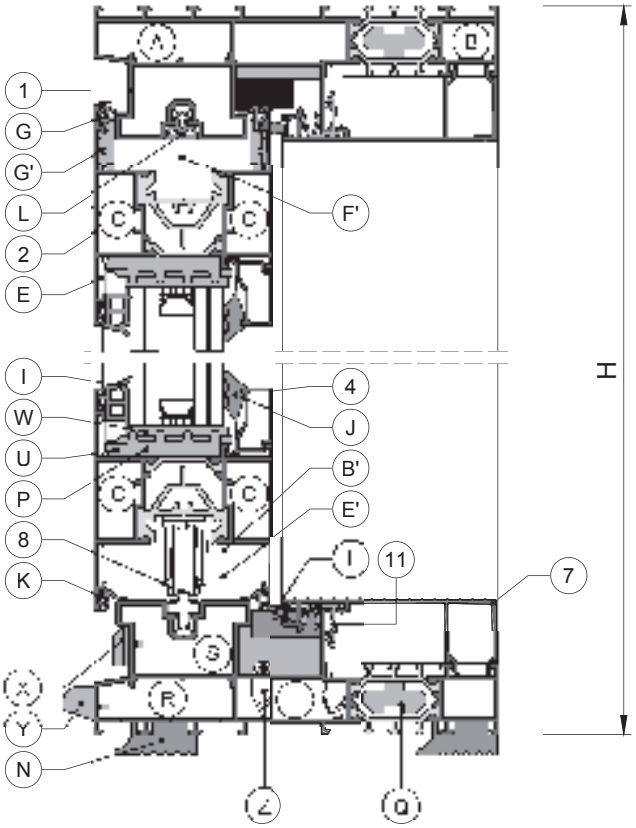


1 binario - Alzante scorrevole

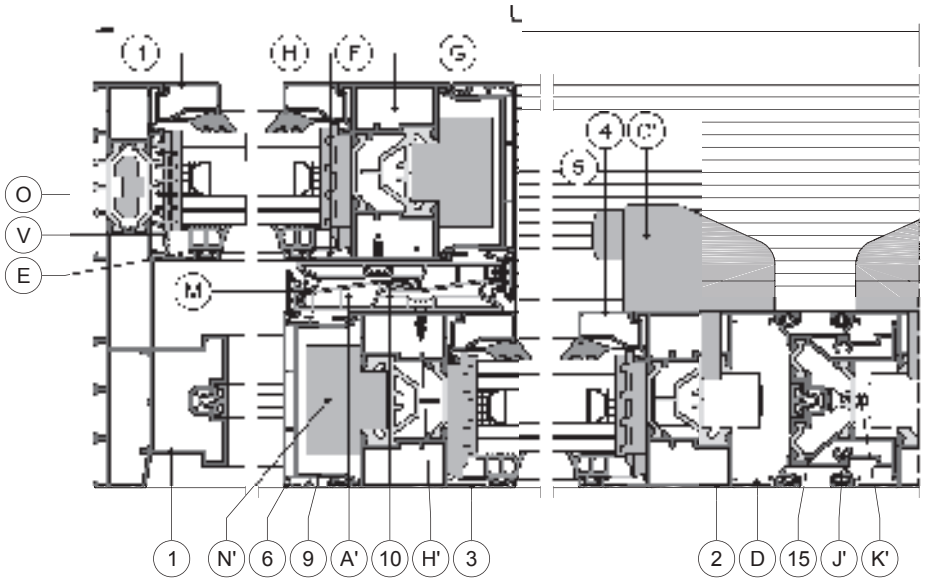
	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K017	2 2		L H	
2		C9V101	2 2 2		H - 88 L/4 + 58 L/4 + 58	
3		C9V102	2 2		H - 131 H - 56	
4		Gxx3xx	4 8 4		H - 264 L/4 - 74 H - 100	
5		C9A023	2		H - 56	
6		C9A018	2		H - 172	
7		C9A010	2		L/2 - 48	
8		CO1103	1		L - 106	
9		KU2071	2 2		H - 172 H - 110	
10		KU2054	4		H - 92	
11		215008	2		L/2 - 48	
12		C9C002	1		H - 167	
	DIMENSIONE VETRO		2 2		L/4 - 88 L/4 - 88	H - 234 H - 70

1 binario - Alzante scorrevole





B-B



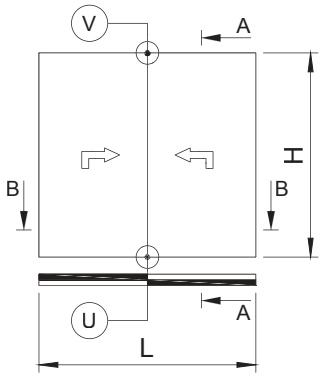
1 binario - Alzante scorrevole

	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV0H01	4
C	HV2N03	16
D	HV4K00	16
E	HV4K01	12
F	TS2H04	4
G	TS9N03	4
H	TS9Z05	4
I	RU0002	2L + 8H
J	39R506 / 39R507 / 39R508	2L + 8H
K	RU0121	2L + 4H
L	RU9704	L + 3H
M	RU4302	4H
N	RU9079	2L
O	KU5004	L + 2H
P	KU5001	L + 6H
Q	BT6000	2L+ 2H
R	VS9415	2
S	VS9417	2
T	VS9418	2
U	VS5126	20

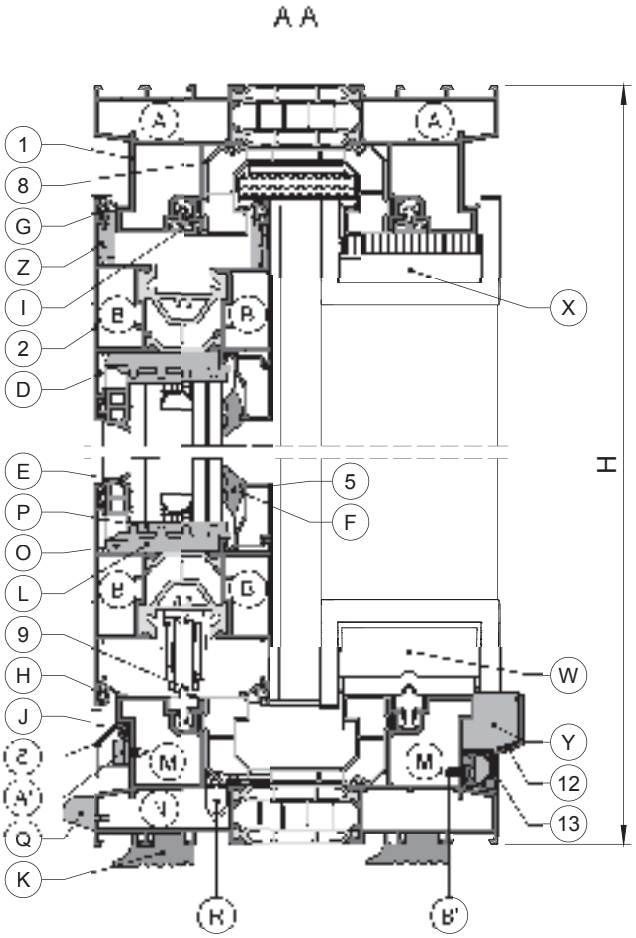
	ACCESSORI	QUANTITA
V	VS5142	12
W	9308x	32
X	703575	min. 6
Y	VS0104	2
Z	VS0107	6
A'	VS4125 (set)	4
B'	VS9225 (set)	2
C'	CO1116	2
D'	CO1114	2
E'	CO1217	2
F'	CO1218	2
G'	VS5184	min. 8
H'	82K313	4(H/0.25m)
I'	KU6004	L
J'	290-003	4
K'	SCZ817	L/0.5m
L'	CO1118 + CO1214	1 + 1
M'	CO1125 + CO1214	1 + 1
N'	BT6060	4H
O'	SV9002	2

2 binari - Alzante scorrevole - Incontro ridotto

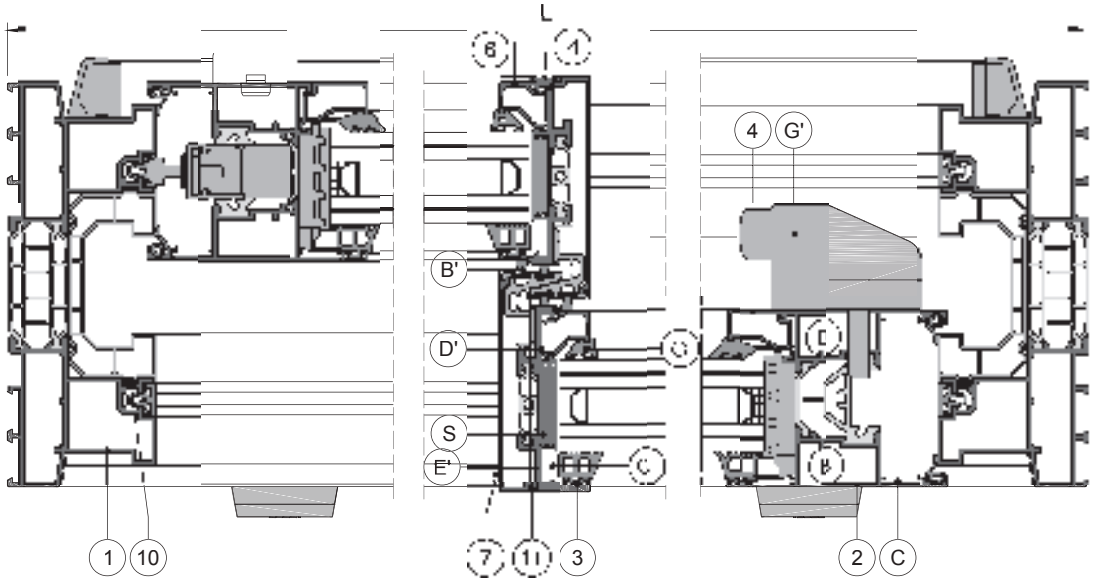
TAGLIO A 45°



A A



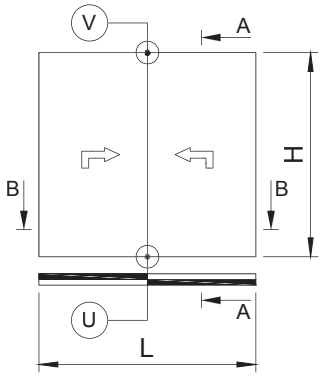
B-B



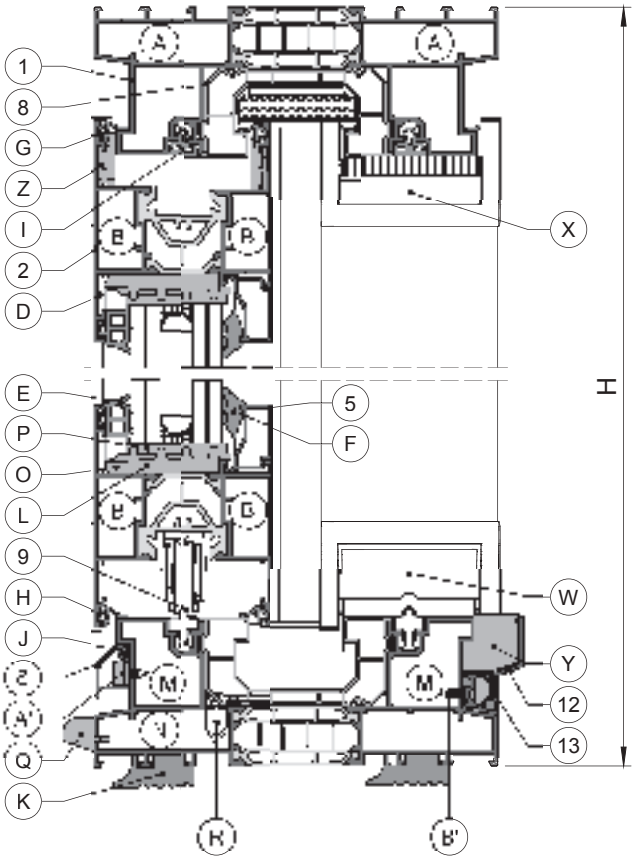
2 binari - Alzante scorrevole - Incontro ridotto

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K024	2 2		L H	
2		C9V101	2 2 2		H - 100 L/2 - 59 L/2 - 59	
3		C9V107	1		H - 100	
4		C9V108	1		H - 100	
5		Gxx3xx	2 4		H - 276 L/2 - 139	
6		GC00xx	2		H - 232	
7		C9A016	2		H - 100	
8		C9A003	1		L - 44	
9		CO1103	2		L - 118	
10		KU2028	2 2		L - 48 H - 48	
11		KU2068	2		H - 100	
12		C9A004	1		L - 80	
13		C9A005	1		L - 80	
(14)		(C9A020)	1 2		H - 125 L/2 - 50	
	DIMENSIONE VETRO		2		L/2 - 133	H - 246

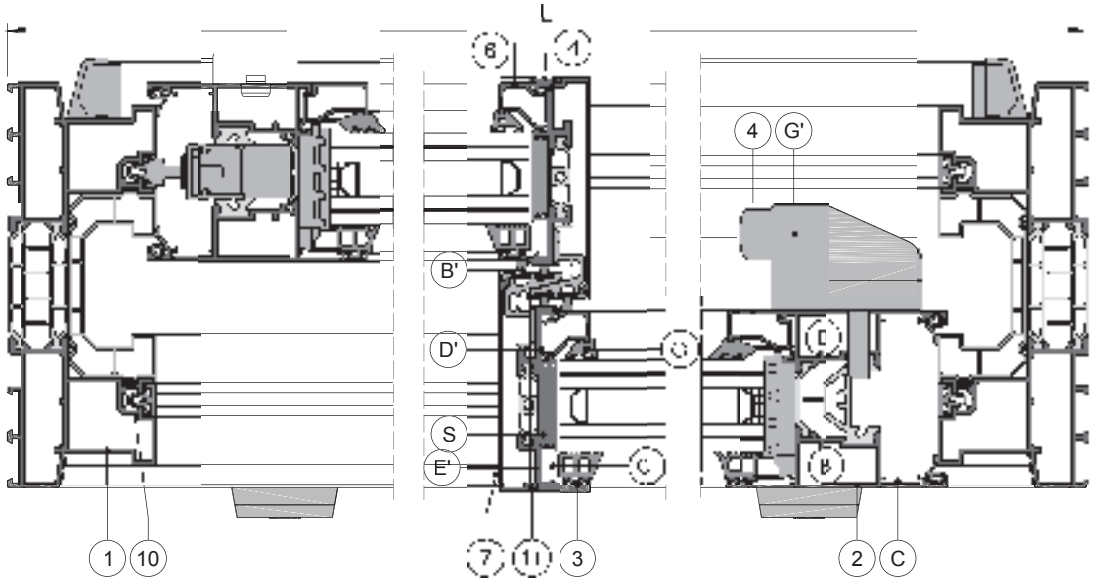
2 binari - Alzante scorrevole - Incontro ridotto



A A



B-B



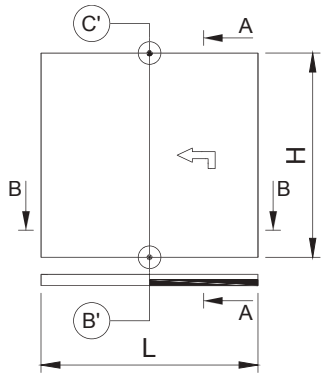
2 binari - Alzante scorrevole - Incontro ridotto

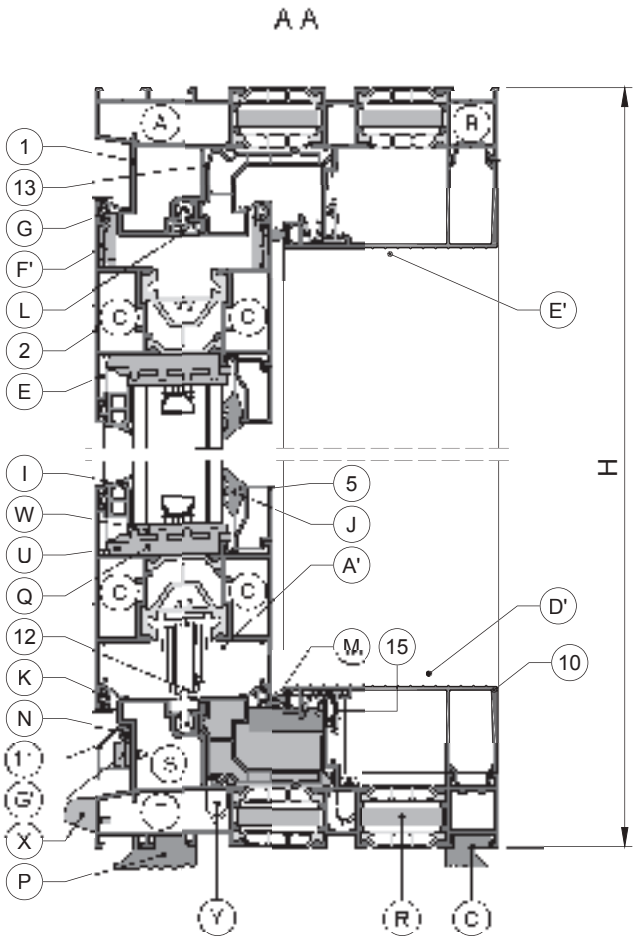
	ACCESSORI	QUANTITA'
A	HV0G05	8
B	HV2N03	8
C	HV4K00	8
D	HV4K01	4
E	RU0002	2L + 4H
F	39R506 / 39R507 / 39R508	2L + 2H
G	71R520/71R521	2H
H	RU0121	4L + 4H
I	RU9704	2L + 4H
J	213006	2.1L
K	RU9079	2L
L	KU5001	2L + 2H
M	VS9414	4
N	VS9415	2
O	VS5126 / VS5130	12
P	9308x	12
Q	VS0104	2

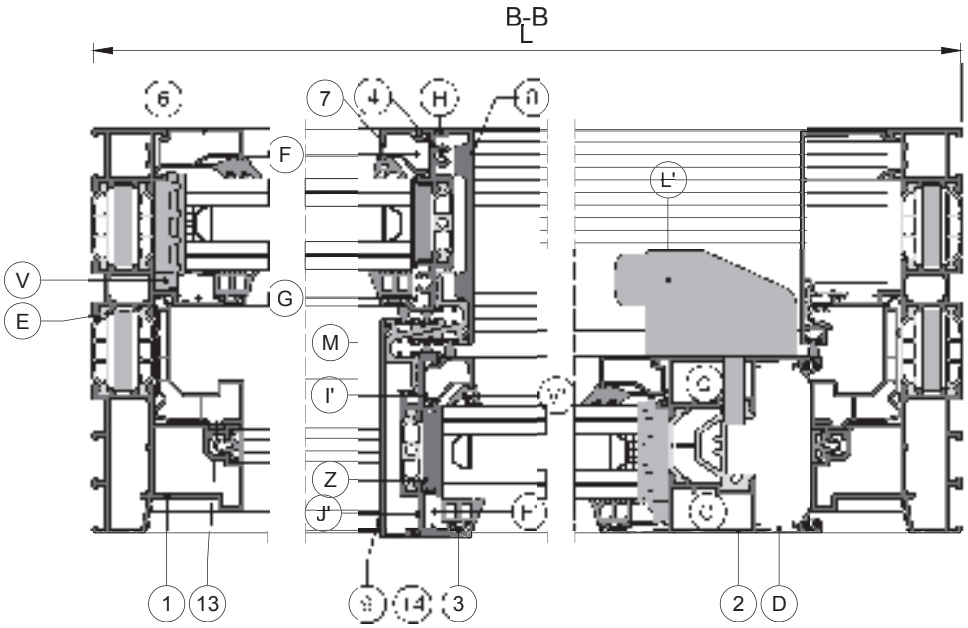
	ACCESSORI	QUANTITA'
R	VS0107	1
S	VS9977	min.6
T	VS9975	4
U	CO1226	1
V	CO1224 (set)	1
W	CO1230	2
X	CO1227	2
Y	VS2404	2
Z	VS5184	min. 8
A'	CO2279	L/0.3m
B'	KU6004	4H
C'	TS2H08	4
D'	TS2H06	4
E'	SCJ520	16
F'	71C011	32
G'	SV9002	1

1 binario - Alzante scorrevole (C9K014) - Incontro ridotto

TAGLIO A 45°



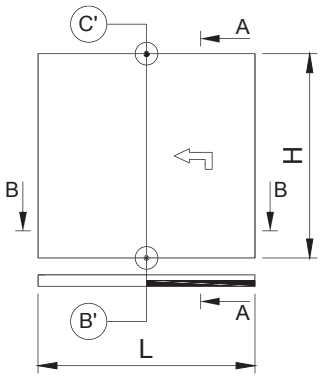


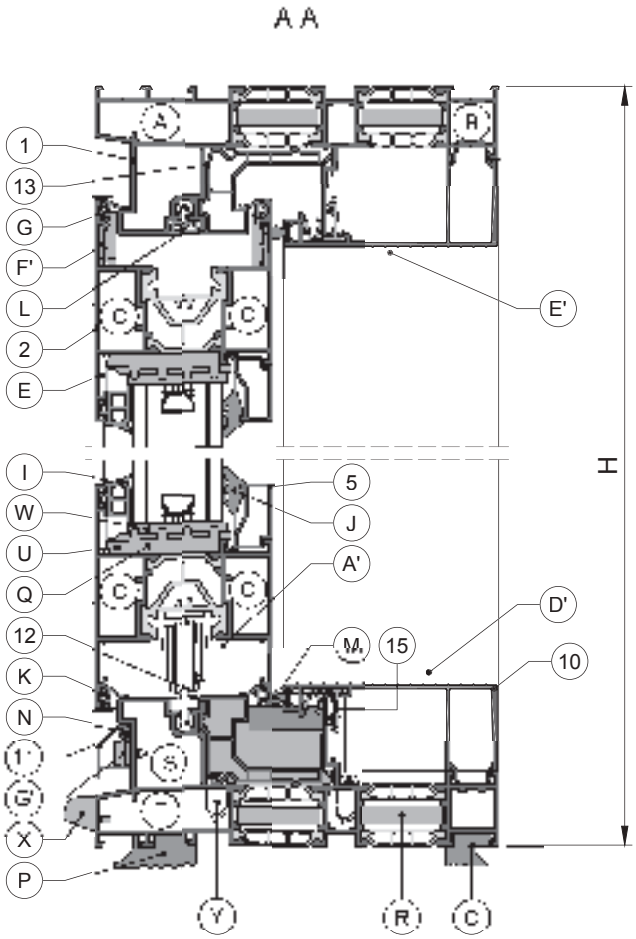


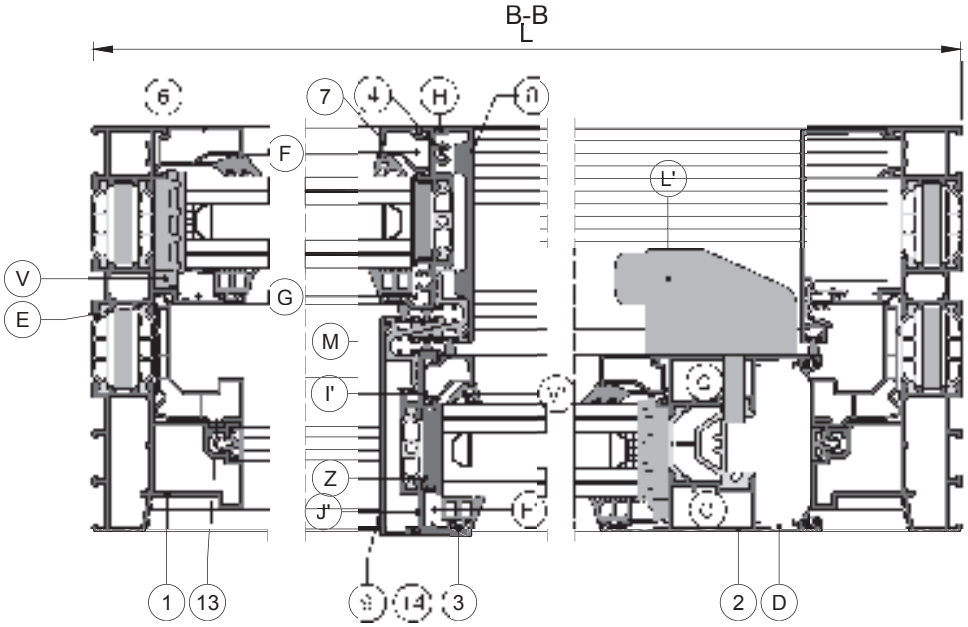
1 binario - Alzante scorrevole (C9K014) - Incontro ridotto

	PROFILI		QUANTITA'	FORMA	LUNGHEZZA TAGLIO	
1		C9K014	2 2		L H	
2		C9V101	1 1 1		H - 100 L/2 - 17 L/2 - 17	
3		C9V107	1		H - 100	
4		C9T108	1		H - 58	
5		Gxx3xx	1 2		H - 276 L/2 - 97	
6		Gxx7xx	2 1		L/2 - 89 H - 118	
7		GC00xx	1 1		H - 232 H - 58	
8		C9A027	1		H - 58	
9		C9A016	1		H - 100	
10		C9A012	2 1		L/2 - 5 H - 128	
11		C9A003	1		L - 44	
12		CO1103	1		L - 118	
13		KU2065	2 2		L - 48 H - 48	
14		KU2068	2		H - 100	
15		215008	2 1		L/2 - 50 H - 140	
	DIMENSIONE VETRO		1 1		L/2 - 91 L/2 - 83	H - 246 H - 72

1 binario - Alzante scorrevole (C9K014) - Incontro ridotto







1 binario - Alzante scorrevole (C9K014) - Incontro ridotto

	ACCESSORI	QUANTITA'
A	HV0G05	4
B	HV0G06	4
C	HV2N03	4
D	HV4K00	4
E	HV4K01	6
F	TS9Z13 (set)	1
G	TS9Z15(set)	1
H	SCA560	2
I	RU0002	2L + 4H
J	39R506 / 39R507 / 39R508	2L + 2H
K	RU0121	2L + 2H
L	RU9704	L + 2H
M	KU6004	L + 5H
N	213006	L
O	RU9165(RU9160)	1L
P	RU9079	1L
Q	KU5001	2L + 2H
R	BT6019	4L+ 4H
S	VS9414	2
T	VS9415	2

	ACCESSORI	QUANTITA'
U	VS5126	6
V	VS5136	6
W	9308x	12
X	VS0104	2
Y	VS0107	3
Z	VS9977	min.6
A'	VS9975	2
B'	CO1229	1
C'	CO1212	1
D'	CO1230	1
E'	CO1227	1
F'	VS5184	min. 4
G'	CO2279	L/0.3m
H'	TS2H08	2
I'	TS2H06	2
J'	SCJ520	8
K'	71C011	16
L'	SV9002	1
M'	71R520/71R521	2H

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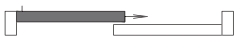
A



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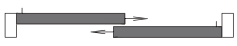


C

F

G

H

K

Direttive generali

ASSEMBLAGGIO GENERALE - E SPECIFICHE DI MONTAGGIO IN OFFICINA

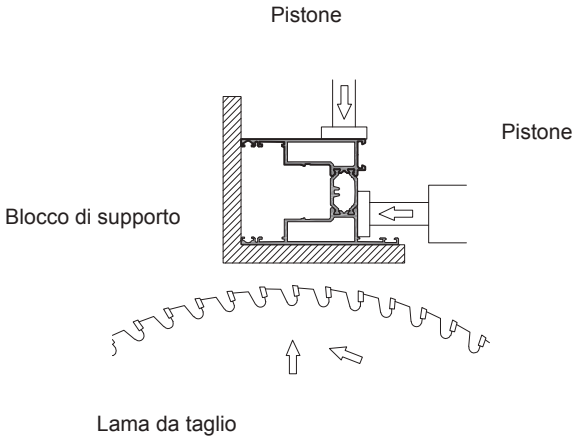
Oltre alle tecniche e termini determinati dalle norme ufficiali (Nazionali ed Europee), alcuni regole di base devono essere rispettate durante il montaggio e l'installazione di una finestra per produrre un prodotto di qualità.

Nel seguente, elenco, non limitato, le specifiche sono date per la costruzione, produzione e posa di finestre-, porte-, elementi di facciate.

1.Tagliare il profilato

Al fine di ottenere un buon taglio, è importante fissare bene e posizionare il profilato sulla troncatrice. Il profilo deve sempre essere posizionato in modo tale che i lati del profilato vengano premuti accuratamente contro la troncatrice per mezzo di pistoni. Il profilato deve essere fissato in modo tale che non abbia la tendenza di spostarsi o stortarsi.

esempio: Tipico serraggio di un profilato con aletta:



2.Punzonatura, fresatura o foratura

Dopo che i profilati sono statilavorati, le superfici devono essere sbavate, sgrassate e trattate con un prodotto anti-corrosione.

In aggiunta, l'attenzione deve essere prestata durante il trattamento, che nessun danno si verifichi sulla superficie. Questa è la a causa della corrosione filiforme.

Tipici esempi di questi processi sono:

- •Forature, fresature o forature per drenaggio e ventilazione
- •Fresature o punzonature per assemblaggio profilati
- •Forature per il fissaggio dei profilati
- •...

3.Accoppiamenti profilati

I tagli e i cavallotti devono essere sigillati a fondo con sigillante neutro approvato, in modo tale che i requisiti di tenuta all'aria e impermeabilità siano soddisfatti.

Imponendo i necessari requisiti per l'accoppiamento del profilato, viene fatta una distinzione tra:

- •Profilati pre-assemblati finestre/porte/costruzioni in alluminio:

  Le sigillature sui lati visibili non possono essere più grandi di 0,3 millimetri. La disuguaglianza di connessione profilati misurata sulle superficie di costruzione presso le giunzioni e connessioni a T, non può essere superiore alla tolleranza di estrusione come descritto nella norma EN 12020. Come conseguenza della irregolarità (concavità e convessità) dei profilati, non è sempre possibile soddisfare i requisiti dovuti alla disuguaglianza della connessione profilati; perché questa differenza non può essere superiore a 0,5 mm.

Appartenenti a questo gruppo sono i profilati per la finitura delle finestre: profilati montanti, finitura stipite, adattatori, davanzali su telaio, ... Questi hanno bisogno di essere sempre sigillati per tenuta all'aria e all'acqua con un sigillante neutro ed elastico. Per alcuni dei sigillanti specifici, vedere i dettagli rilevanti nel catalogo.

- Connessioni profilati per parti collegate durante la costruzione.

  Questi trattengono parti in vetro, parti pannellate e parti di costruzione collegate durante la costruzione. Con questi, gli interspazi e connessioni tra profilati dovranno essere scelti in modo tale che con differenze di temperatura il loro funzionamento sarà indisturbato.
  I giunti tra travi orizzontali e verticali di facciate in vetro non possono essere più grande di 2mm, escluse le tolleranze profilati, giunti più grandi devono essere sigillati con un prodotti adeguati.Appartenenti a questo gruppo sono i profilati necessari al completamento dell'intera costruzione: montanti d'angolo, cornici collegate, profilati di rinforzo, come collegare i profili, ...
  Questi devono essere sempre sigillato per tenuta aria e per evitare infiltrazioni d'acqua.

4. Drenaggio

È importante evitare il più possibile infiltrazioni di acqua piovana nelle scanalature. L'acqua trasporta lo sporco, che andranno a formare depositi nelle cavità. Sporcizia e acqua mettono a dura prova guarnizioni e trattamenti superficiali.
Misure per prevenire l'infiltrazione di acqua piovana:

- Tagli e connessioni di travi verticali su travi orizzontali, nonché la reciproca connessione con la vetratura - e le gomme di tenuta, necessitano avere un appropriato, dove necessario elastico, sigillante per evitare la penetrazione di acqua piovana.
- Per evitare che l'acqua piovana venga ritenuta nelle finestre, la pressione dell'aria nelle cavità deve essere uguale alla pressione atmosferica esterna, cosiddetta equalizzazione della pressione. Pertanto, le cavità devono avere aperture che vanno rifinite il più possibile ermeticamente verso l'interno. Per ulteriori dettagli, vedi più avanti nel catalogo.
- Utilizzare gli schemi per scarico acqua prescritti al fine di garantire un buon drenaggio.
- Rispettare la distanza regolare tra i fori di drenaggio. Per dettagli sul posizionamento, vedere più avanti nel catalogo.
- Lo scarico di drenaggio tra il telaio fisso e la parte apribile deve avere una distanza minima vicino agli angoli, con una superficie almeno di 50 mm² per apertura, sia se si tratta di fori tondi con un diametro minimo di 8 mm, o una asola da 5mm per 15mm. (la norma provvisoria prEN 12488 prevede 20 mm).
- Con finestre a ghigliottina, porte e facciate continue, il drenaggio può deviare dalla suddetta regola, seguendo, le regole imposte dal proprietario del sistema.

5. Guarnizioni

Le guarnizioni per vetratura, guranizioni di tenuta all'acqua o all'aria e anche di tenuta acustica, sono normalmente prodotte in EPDM, TPE (gomme termoplastiche) o gomme siliconiche.
Le giunzioni di queste guarnizioni posono essere realizzate come segue:

- Incollaggio con adesivi compatibili.
- Telai vulcanizzati o angoli vulcanizzati.
- Guarnizioni contine.

Le guarnizioni dovranno essere installate prevedendo una lunghezza extra per ritiro: ± 1%.

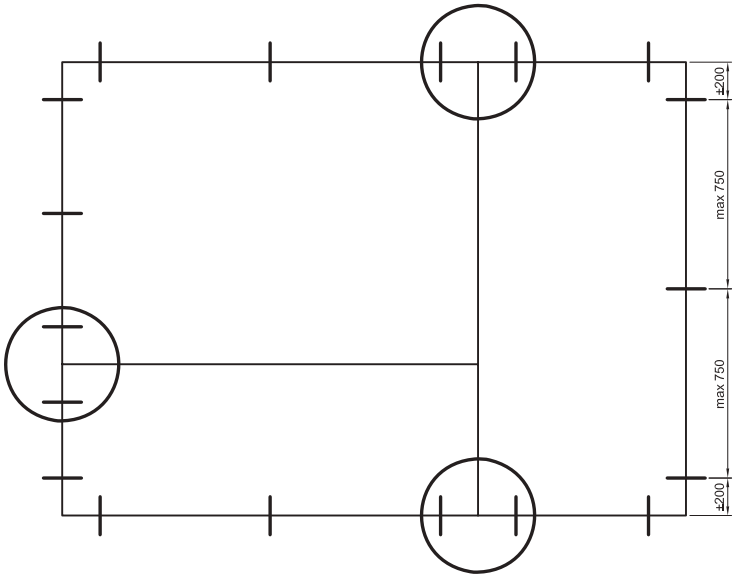
6. Installazione della vetratura

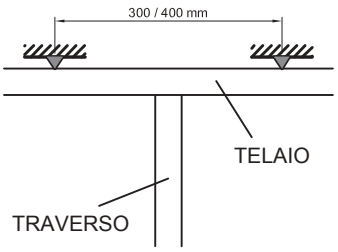
Il buon funzionamento della finestra dipende dalla corretto inserimento della vetratura. Il posizionamento dipende dal tipo di finestra.
Vanno utilizzati i prescritti supporti vetro, che sono particolarmente adatti e su misura per le specifiche serie.

Direttive generali

7.Fissaggio telai

Il fissaggio (staffe finestre, tappi, etc...) sono necessari in numero tale da resistere alla normale pressione dell'aria e qualsiasi altro carico possibile con un coefficiente di sicurezza 3, senza deformazioni permanenti.
Essi saranno posizionati ad una distanza massima di 750 mm tra di loro e circa a 200 mm di distanza da ogni angolo o trave del telaio fisso.
Con le presenza di parti apribili di finestre o porte, il fissaggio dovrà essere posizionato vicino al punto,raccomandato di apertura o chiusura..





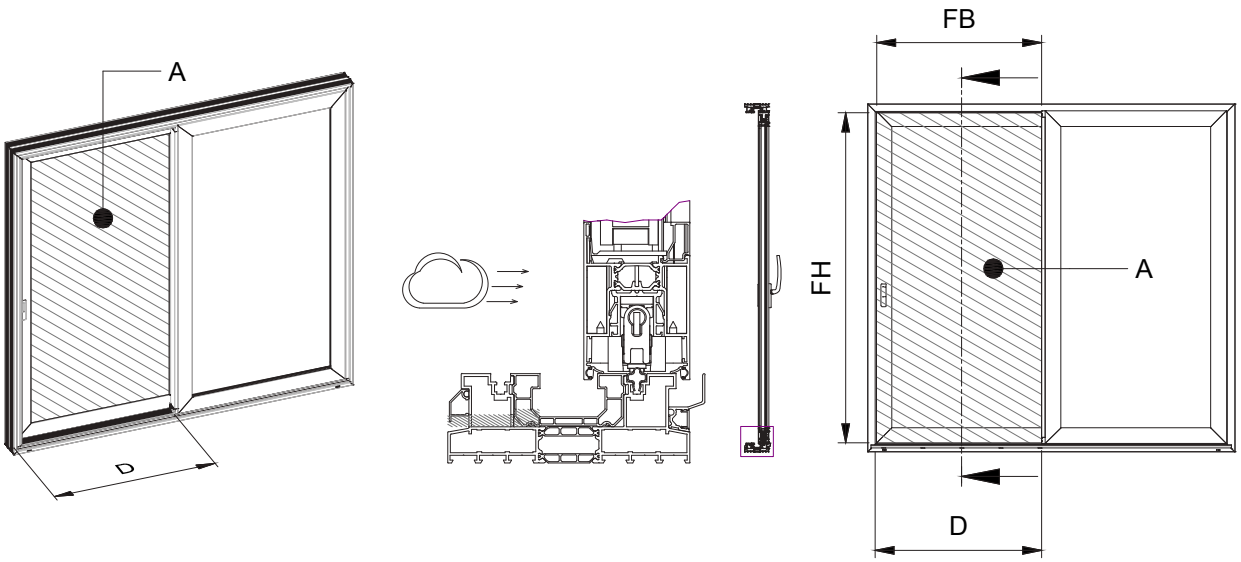
8.Contatti con altri materiali.

Se due metalli con un diverso potenziale elettrochimico sono in contatto tra loro in un ambiente umido, il metallo meno prezioso si corrode. Con i seguenti materiali, in particolare, saranno da prendere alcune misure preventive per evitare la corrosione: acciaio, rame, zinco e piombo.
Alcuni tipi di legni, come rovere e noce, rilasciano un tipo di acido che può danneggiare il metallo, in particolare in un ambiente umido o se il legno non è completamente essiccato. E' raccomandato in questo caso di isolare il metallo.
Gesso o cemento in aria umida o l'irrorazione di gesso o cemento hanno un impatto sulla superficie dell'alluminio, che potrà presentare segni bianchi dopo la pulizia, anche su superfici anodizzate. La protezione dell'alluminio durante la fase di di costruzione sarà garantita applicando un foglio protettivo o un nastro con raccomandazione che l'adesivo non sia aggressivo. Per la finitura di intonaci interni ed esterni con la costruzione in alluminio, è consigliato l'uso di un profilato di limitazione della parte intonacata.
Altri materiali: si dovrebbe avere certezza che i materiali usati, che vengono a contatto con l'alluminio non producano reazioni chimiche con l'alluminio e con lo strato protettivo (trattamenti superficiali).

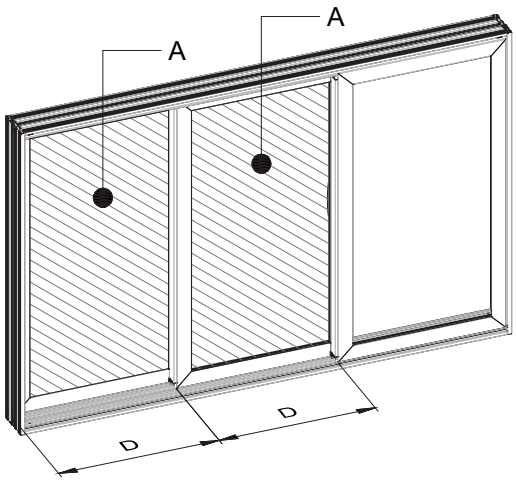
9.Profilati plastici

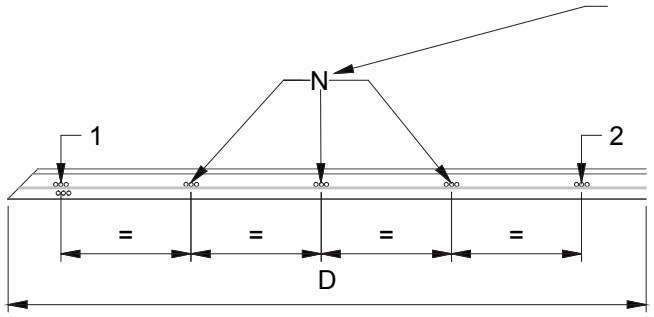
Tutti i profilati plastici deve essere conservati per almeno 24 ore a una temperatura ambiente di almeno + 15 ° C prima di essere utilizzati. Potrebbero esserci eventuli danni e rotture dovute alla fragilità del materiale se freddo.

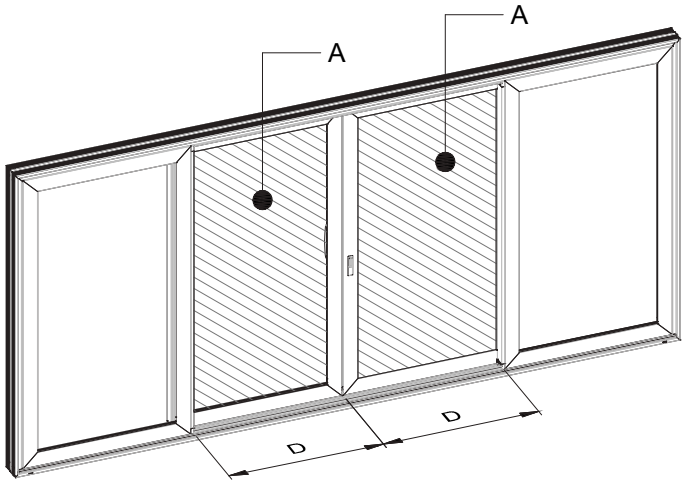
DRENAGGIO “LATO BAGNATO”



A (m²) = FB x FH = N







Glossario:

- D: lunghezza gocciolatoio esposto alle intemperie, necessità drenaggio
- A: superficie anta esposta alle intemperie in m²
- N: numero di scarichi addizionali, ad intervallo equidistante tra scarichi 1 and 2. N = valore arrotondato di A

Esempio:
A = 2,4 m² ⟶ N = 2 ⟶ numero totale di scarichi per anta = 4
A = 2,6 m² ⟶ N = 3 ⟶ numero totale di scarichi per anta = 5

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2 binari - Telaio - Tagli 45°

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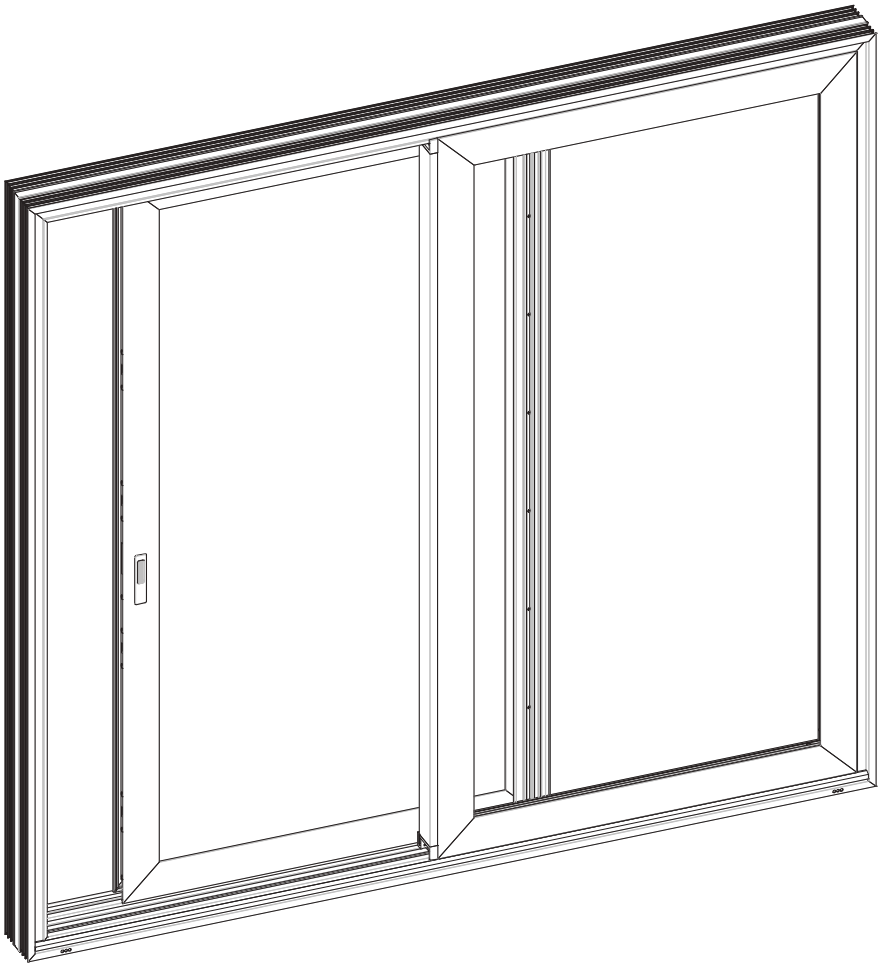
2 binari - Telaio - Tagli 45°

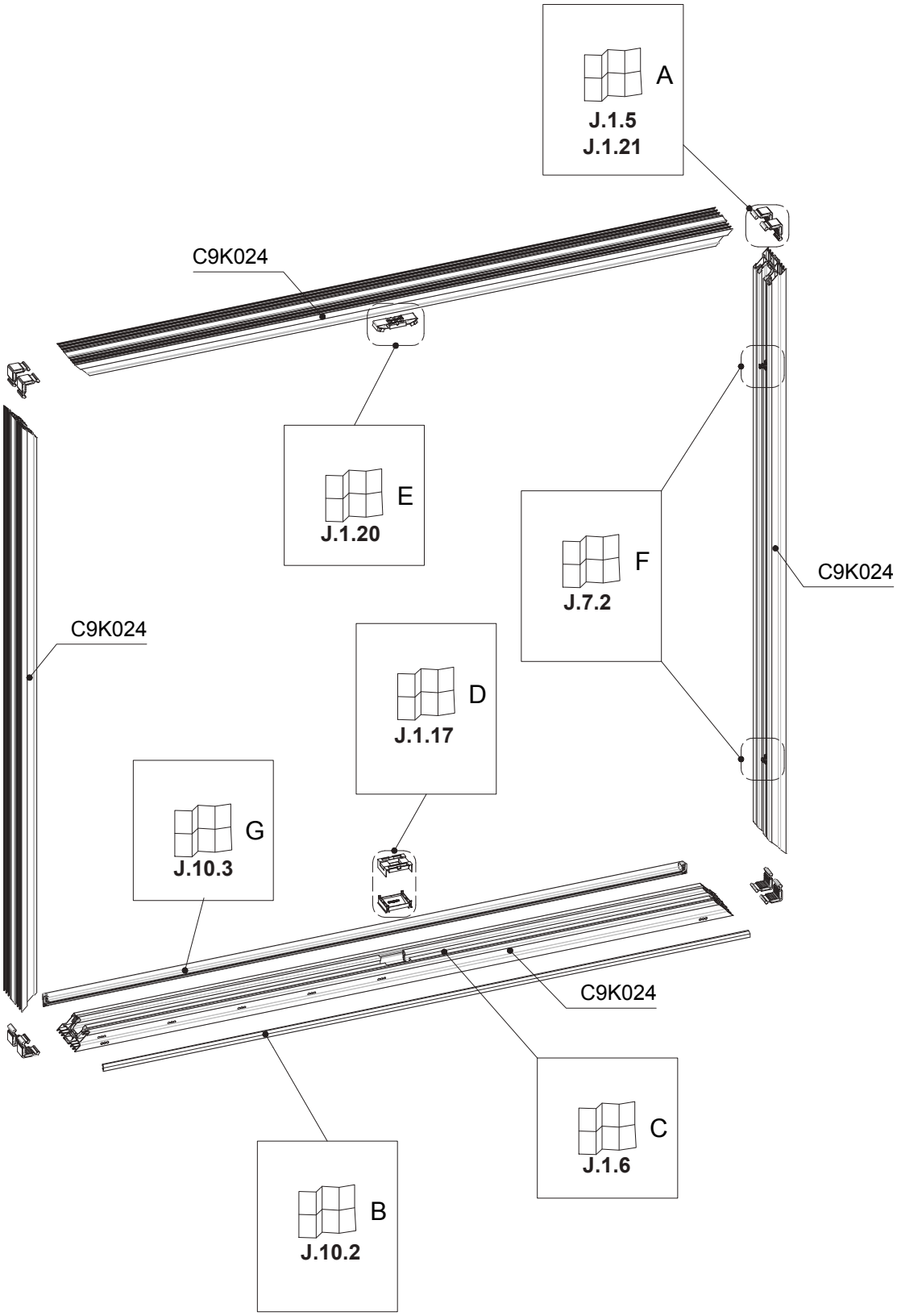
PANORAMICA ASSEMBLAGGIO



C160-ASS-1801

2 binari - Telaio - Tagli 45°

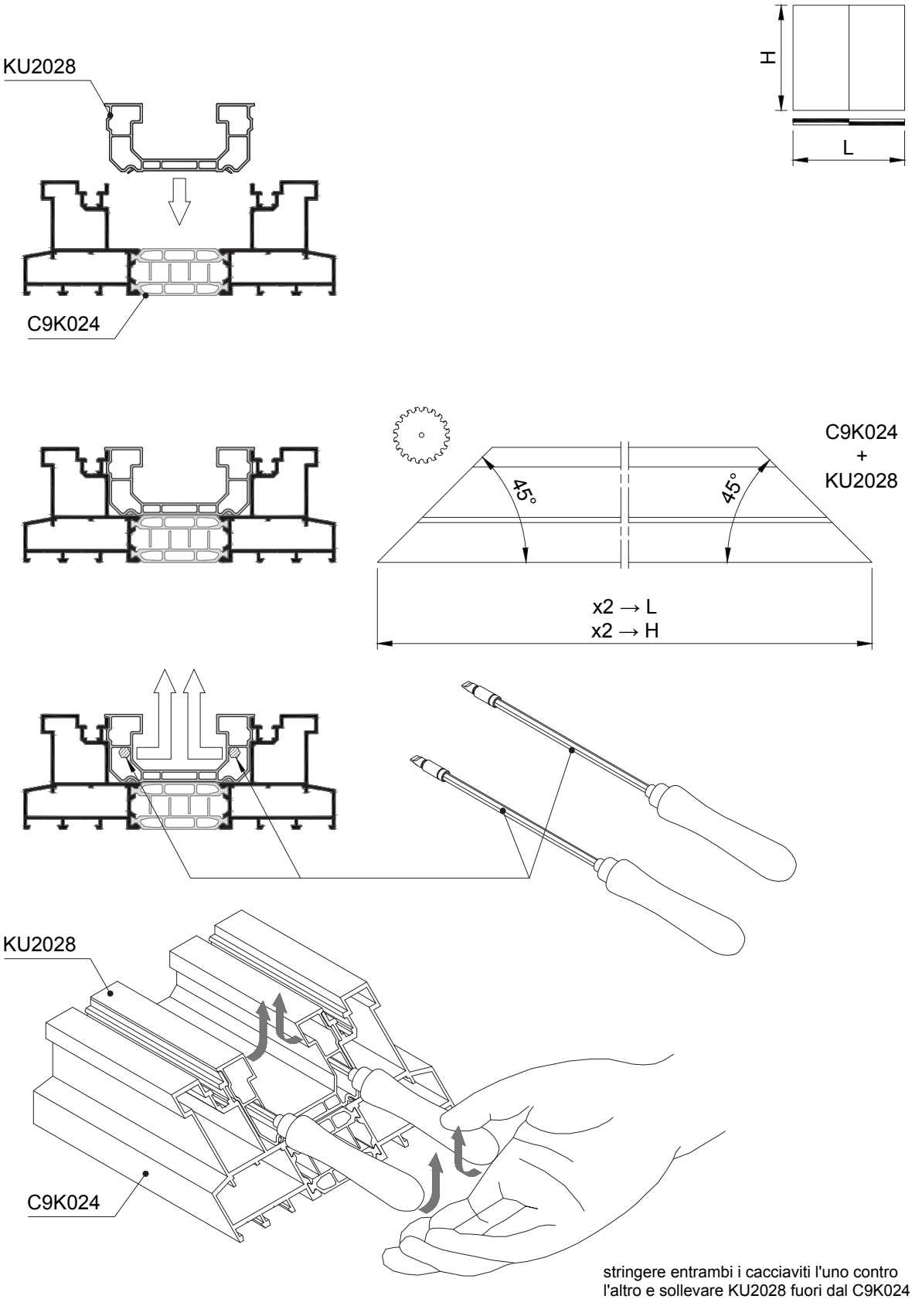
PANORAMICA ASSEMBLAGGIO



C160-ASS-1800

2 binari - Telaio - Tagli 45°

OPERAZIONE SUL TELAIO C9K024 E PROFILATO DI ISOLAMENTO KU2028



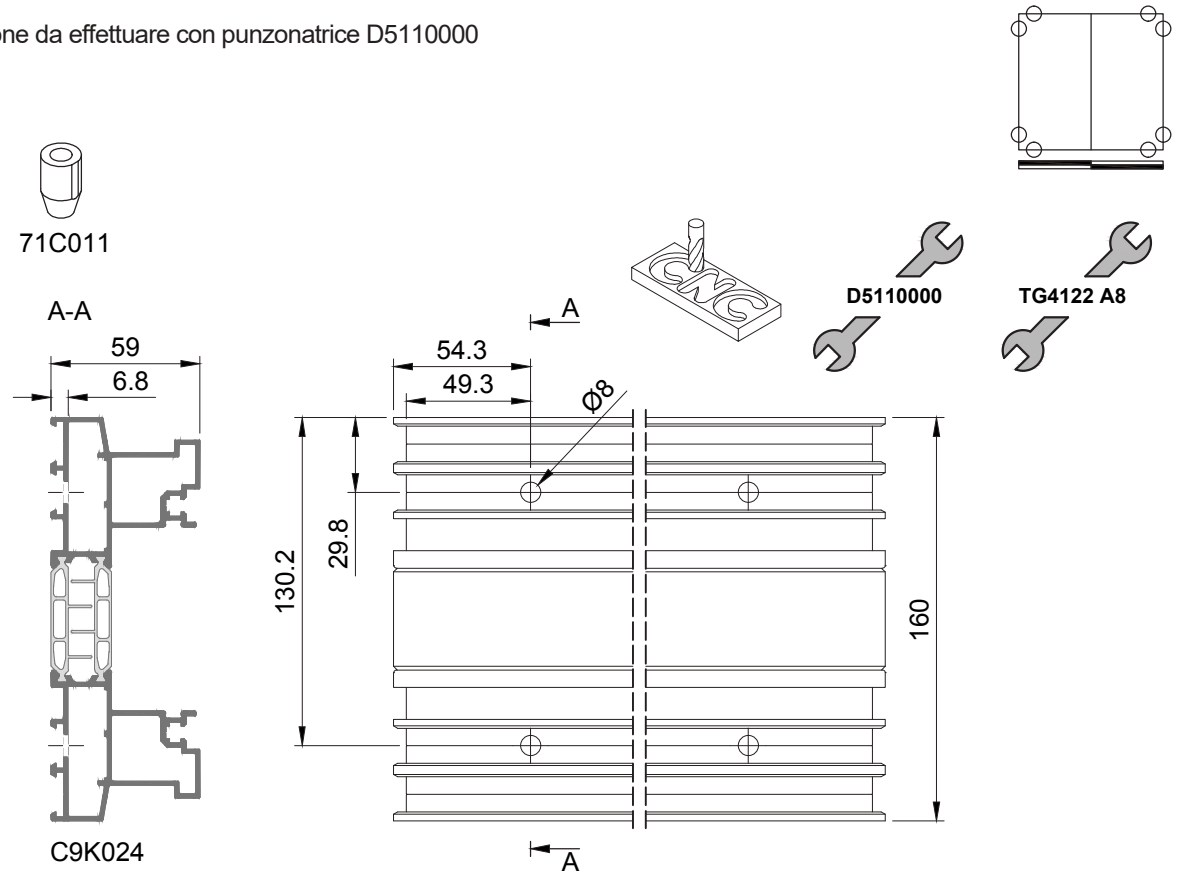
stringere entrambi i cacciaviti l'uno contro l'altro e sollevare KU2028 fuori dal C9K024

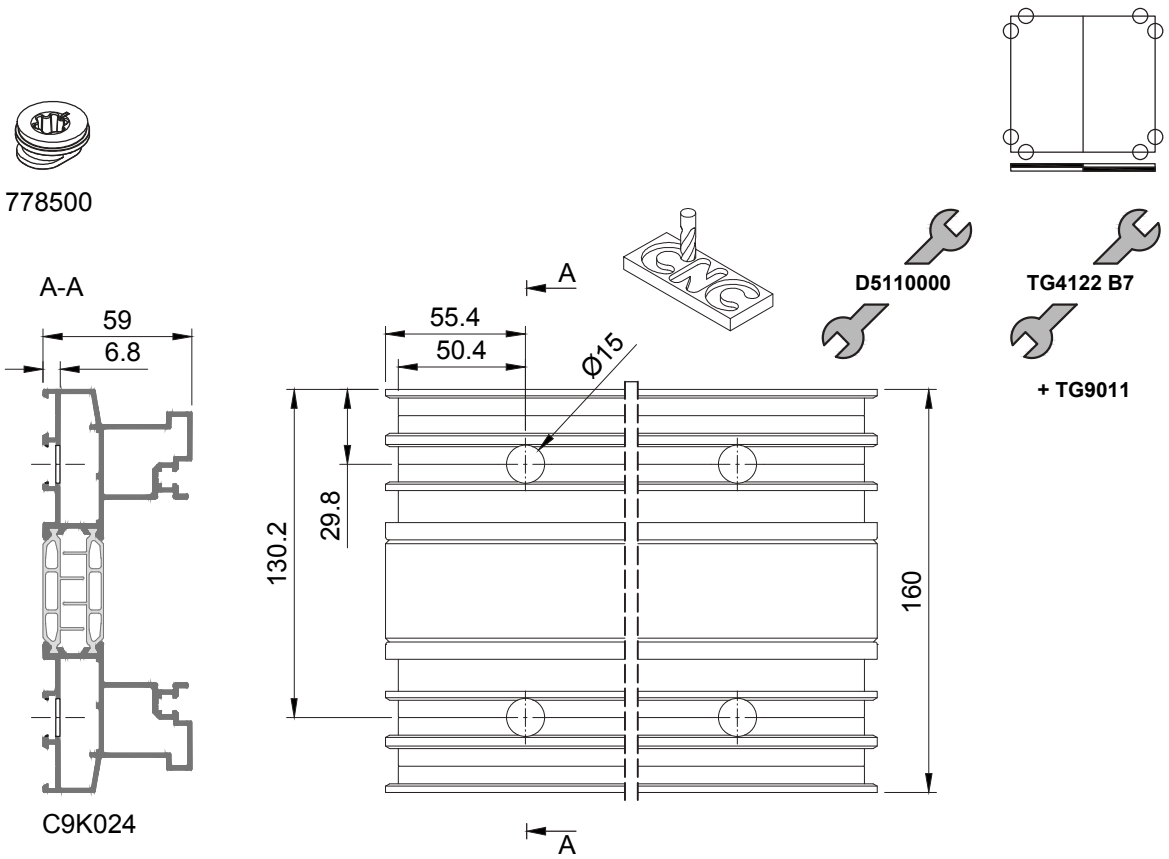
C160-ASS-1300

2 binari - Telaio - Tagli 45°

OPERAZIONE SU C9K024

Lavorazione da effettuare con punzonatrice D5110000



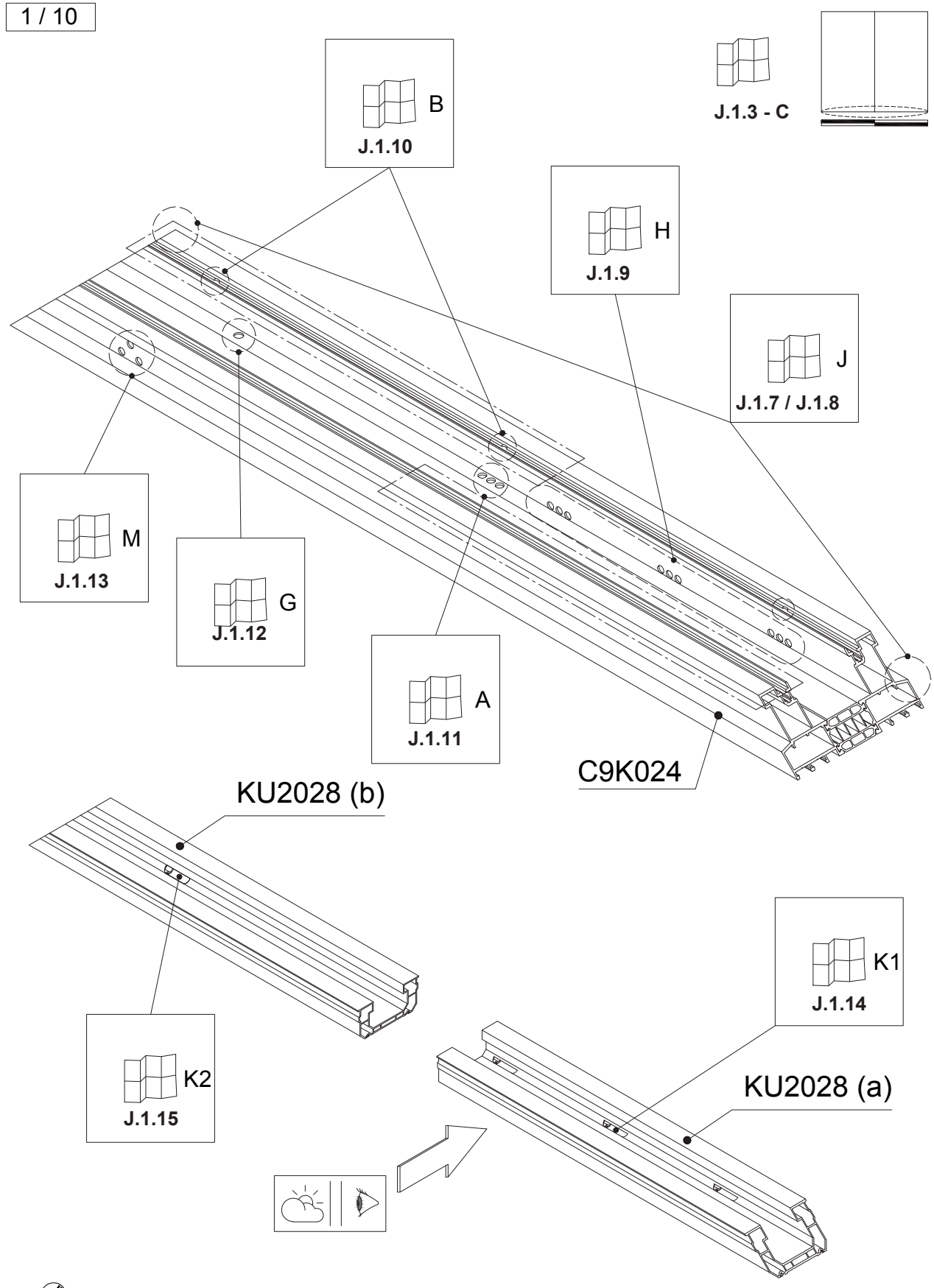


C160-ASS-1301

2 binari - Telaio - Tagli 45°

PANORAMICA DRENAGGIO - TELAIO C9K024 E PROFILATO DI ISOLAMENTO KU2028

1 / 10



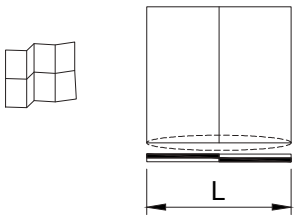
C160-ASS-1305

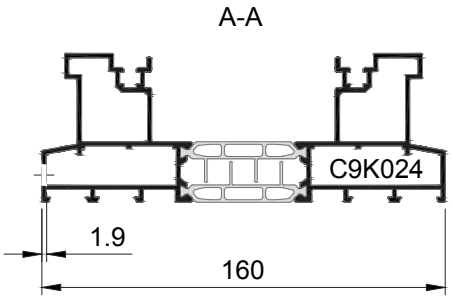
Numero dei fori di drenaggio, vedere pagina L13

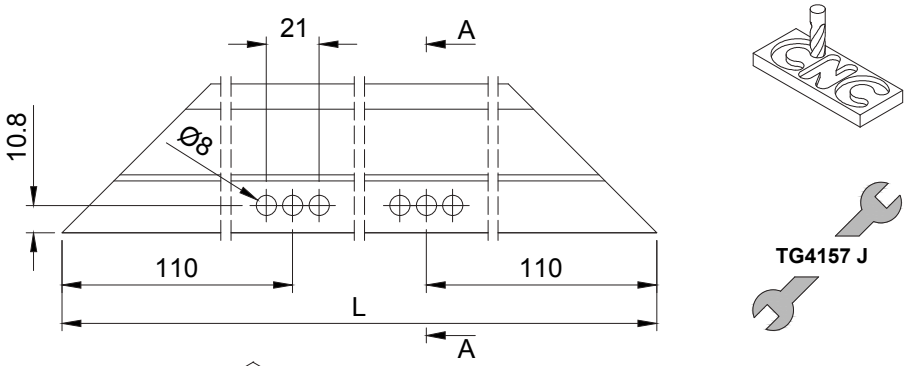
2 binari - Telaio - Tagli 45°

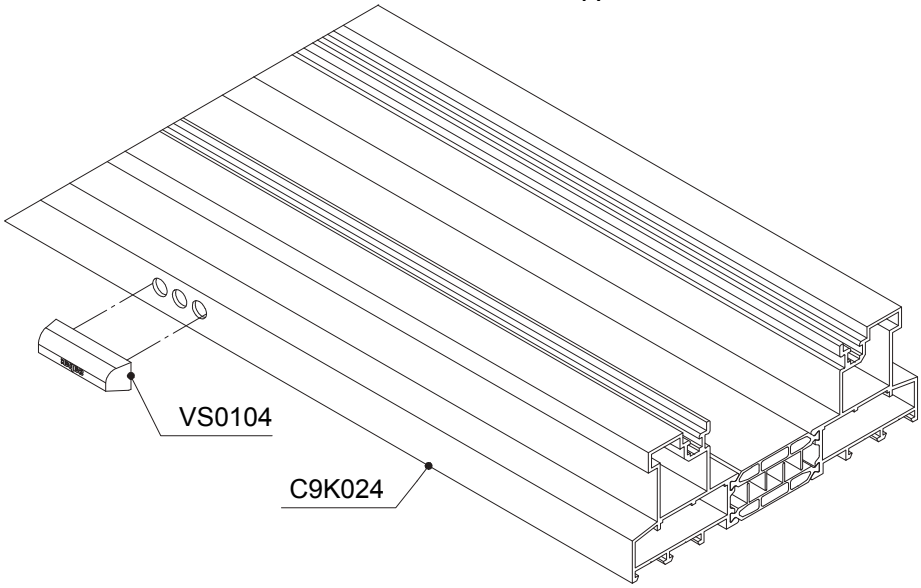
TELAIO DI DRENAGGIO C9K024 - J (OPZIONE 1/2)

2 / 10









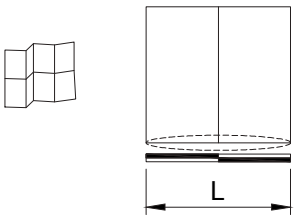
C160-ASS-1306

Numero dei fori di drenaggio, vedere pagina L13

2 binari - Telaio - Tagli 45°

TELAIO DI DRENAGGIO C9K024 - J (OPZIONE 2/2)

3 / 10



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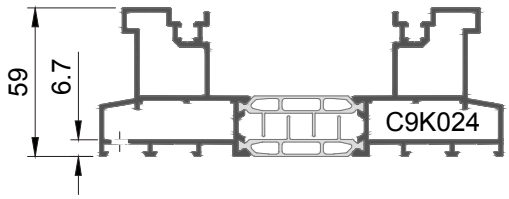

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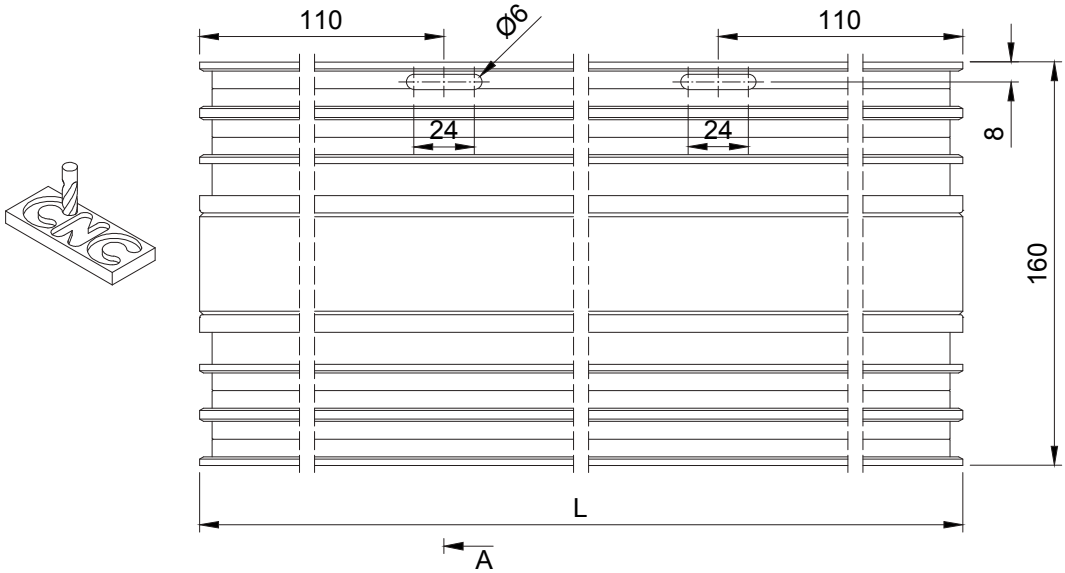

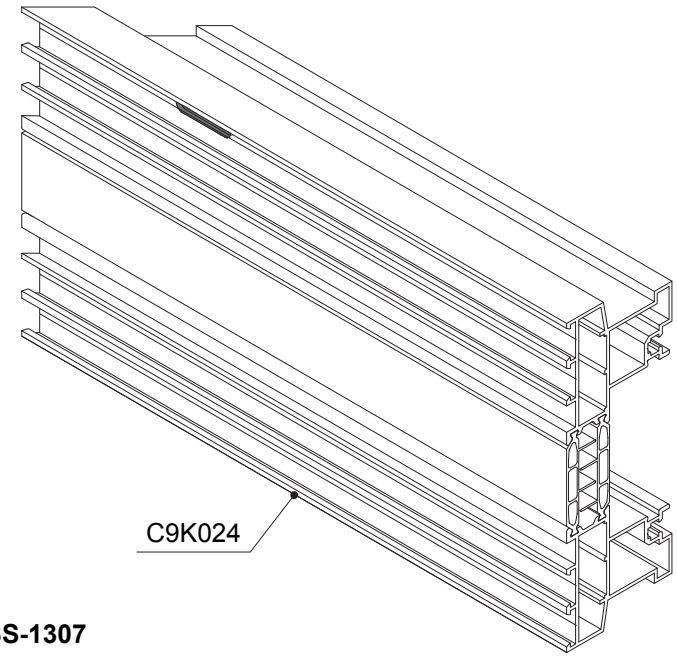

C160-ASS-1307

Numero dei fori di drenaggio, vedere pagina L13

2 binari - Telaio - Tagli 45°

TELAIO DI DRENAGGIO C9K024 - H

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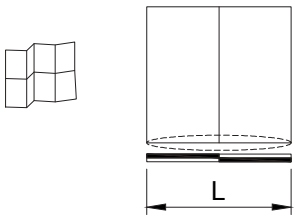
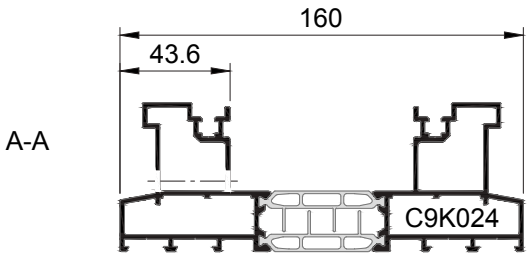
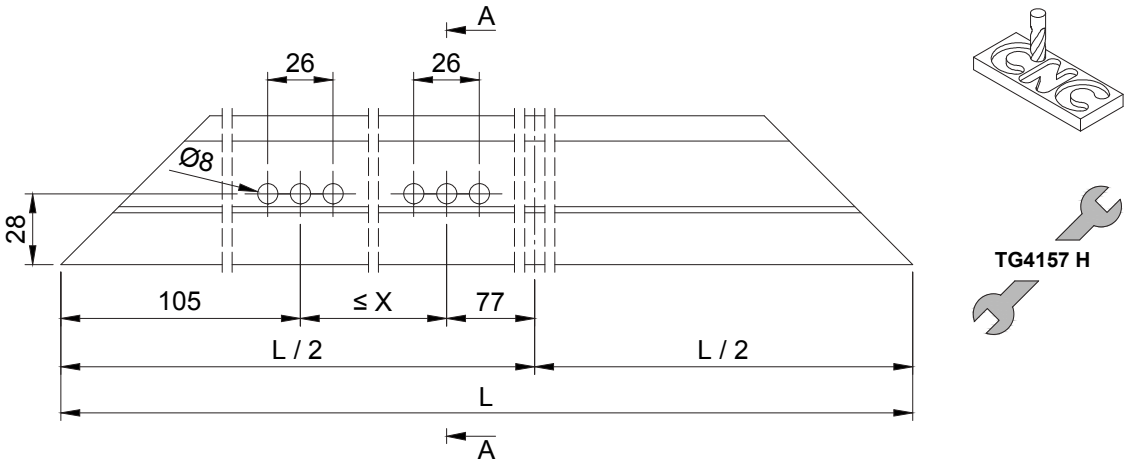
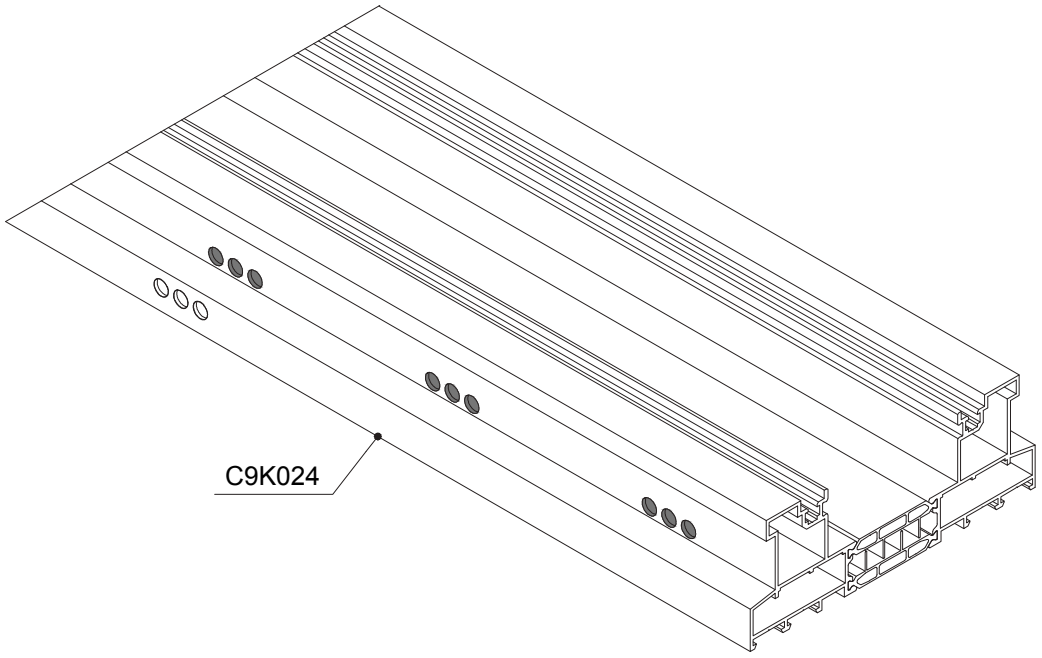








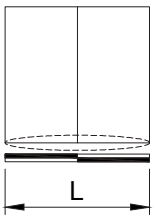
C160-ASS-1308

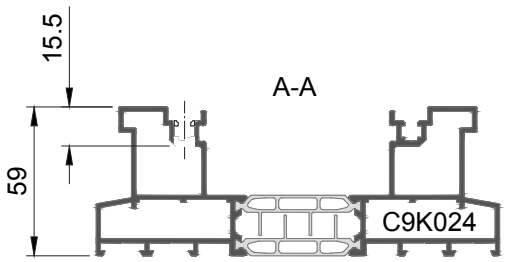
Numero dei fori di drenaggio, vedere pagina L13

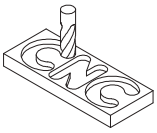
2 binari - Telaio - Tagli 45°

TELAIO DI DRENAGGIO C9K024 - B

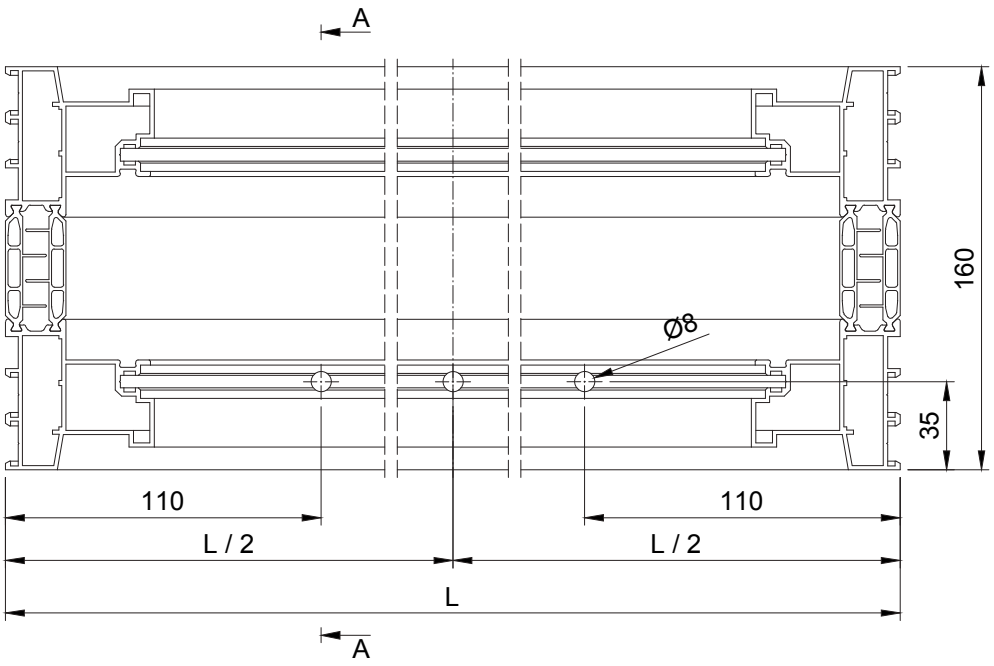
5 / 10

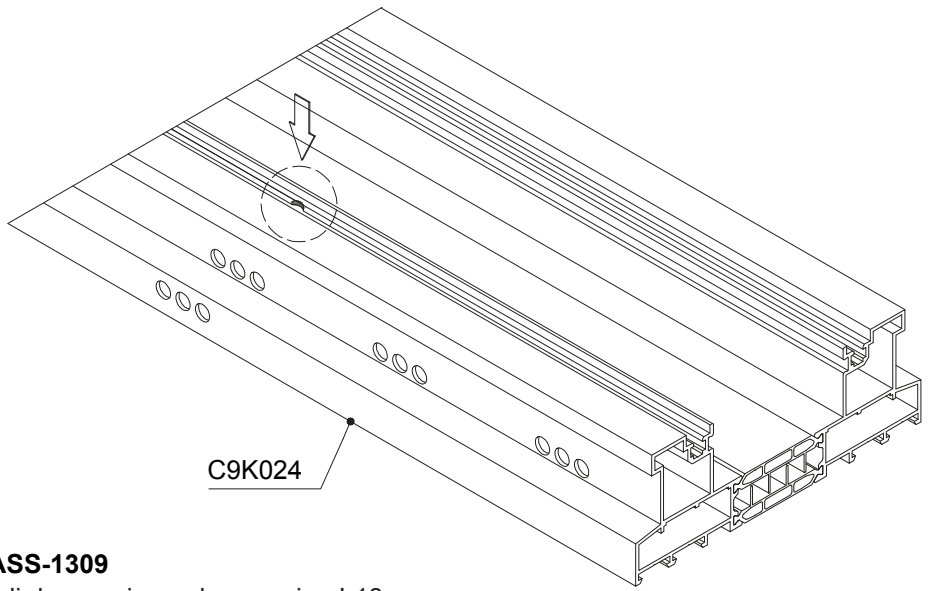






TG4157 B





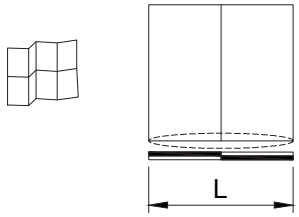
C160-ASS-1309

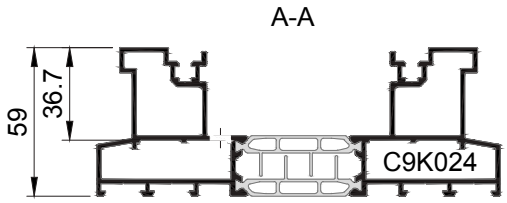
Numero dei fori di drenaggio, vedere pagina L13

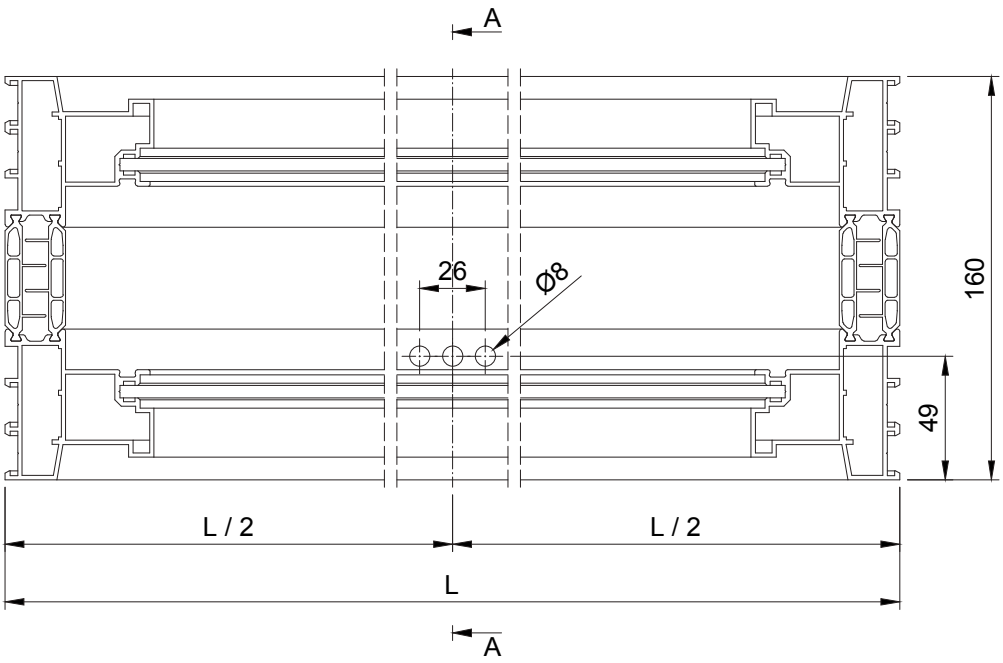
2 binari - Telaio - Tagli 45°

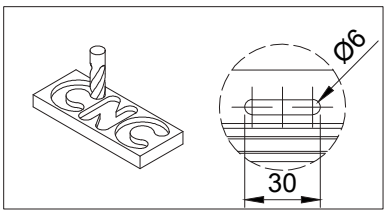
TELAIO DI DRENAGGIO C9K024 - A

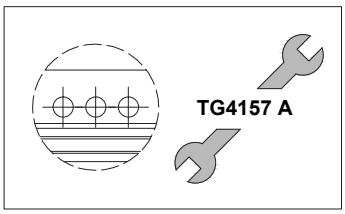
6 / 10

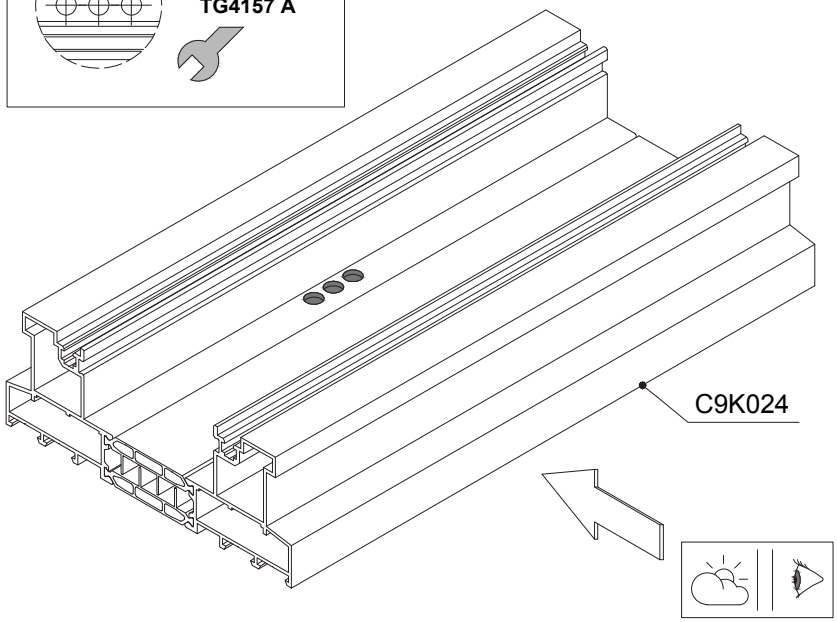












C160-ASS-1310

Numero dei fori di drenaggio, vedere pagina L13

2 binari - Telaio - Tagli 45°

TELAIO DI DRENAGGIO C9K024 - G

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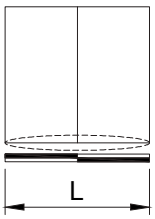

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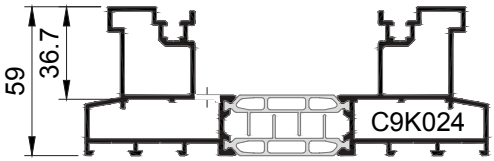
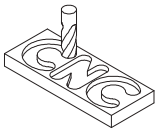
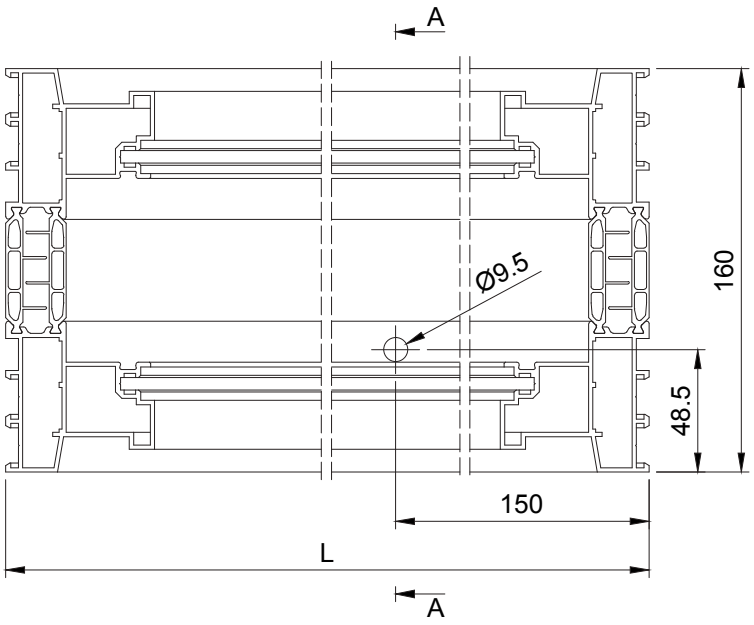
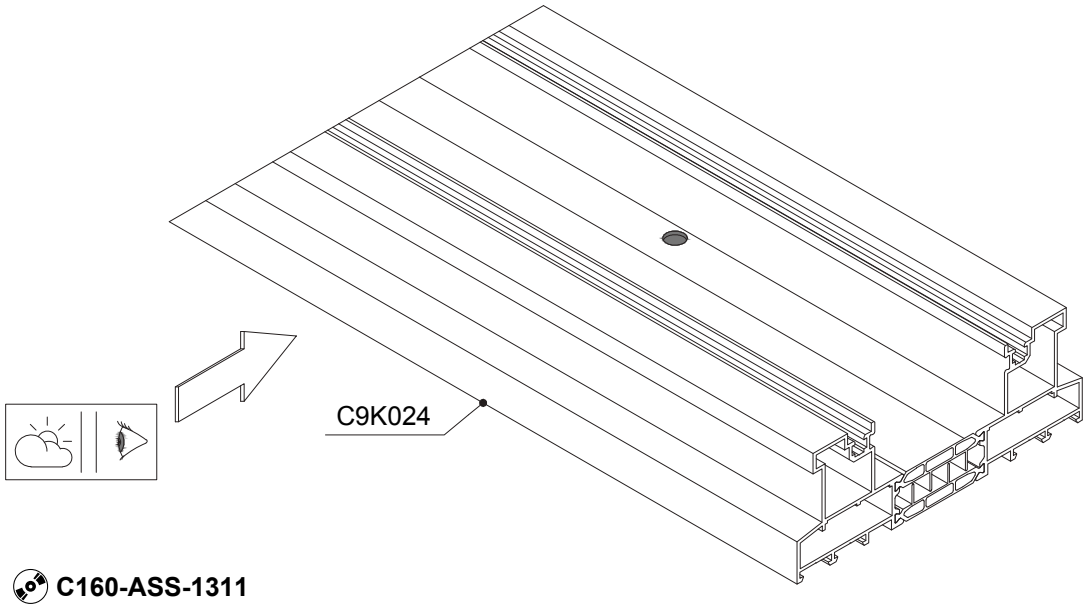




TG4157 G





C160-ASS-1311

2 binari - Telaio - Tagli 45°

TELAIO DI DRENAGGIO C9K024 - M

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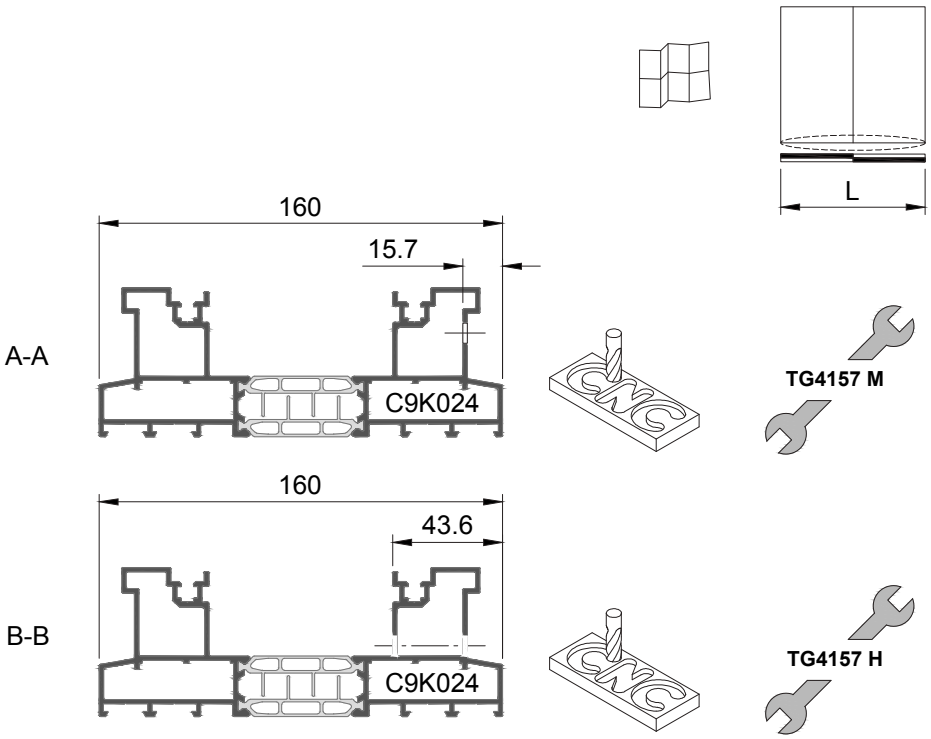

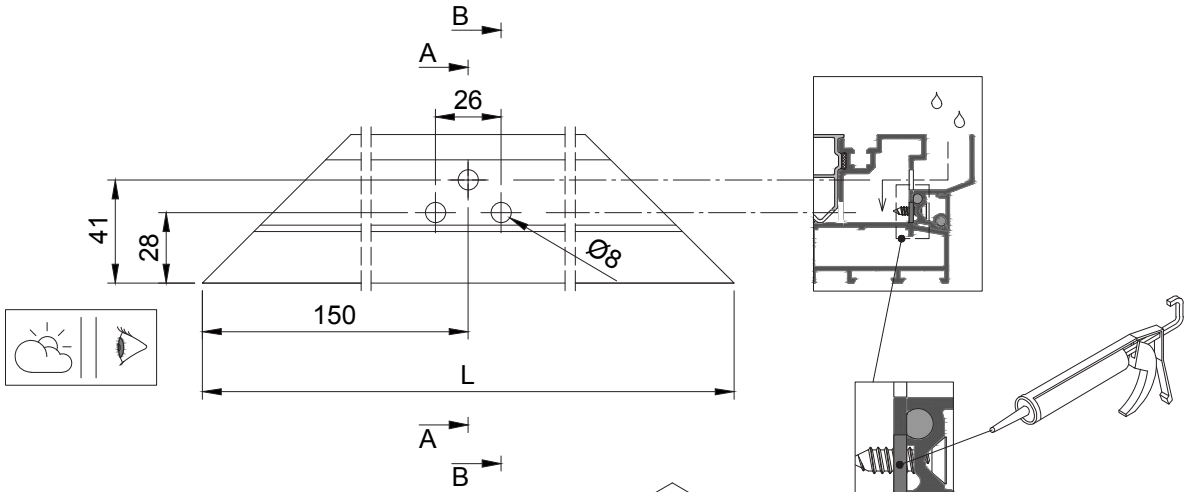

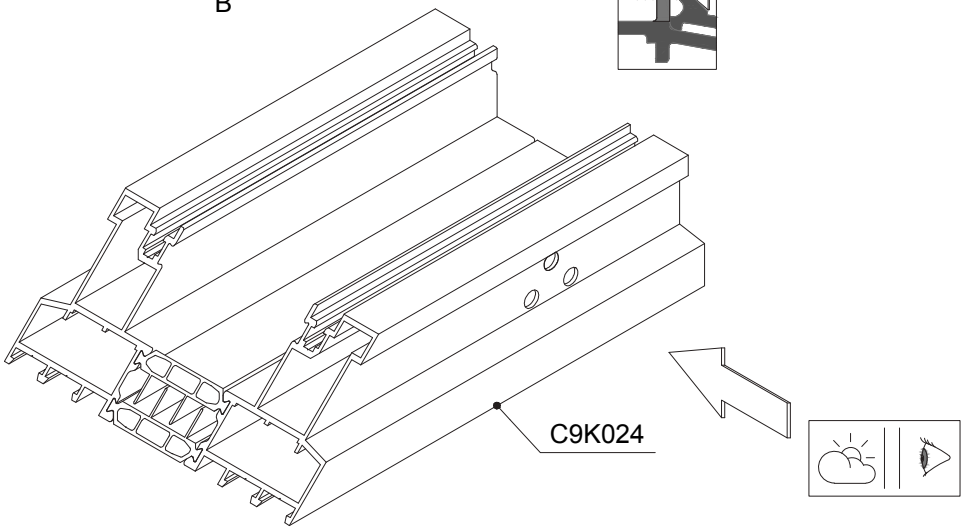

C160-ASS-1312

2 binari - Telaio - Tagli 45°

PROFILATO ISOLANTE DI DRENAGGIO KU2028 - K1

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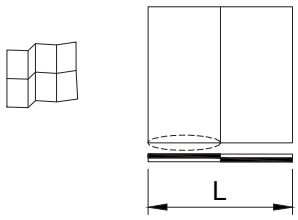
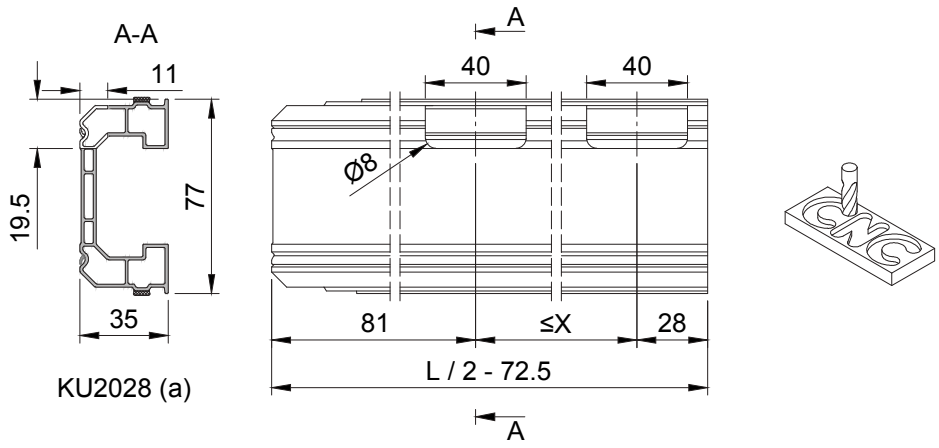
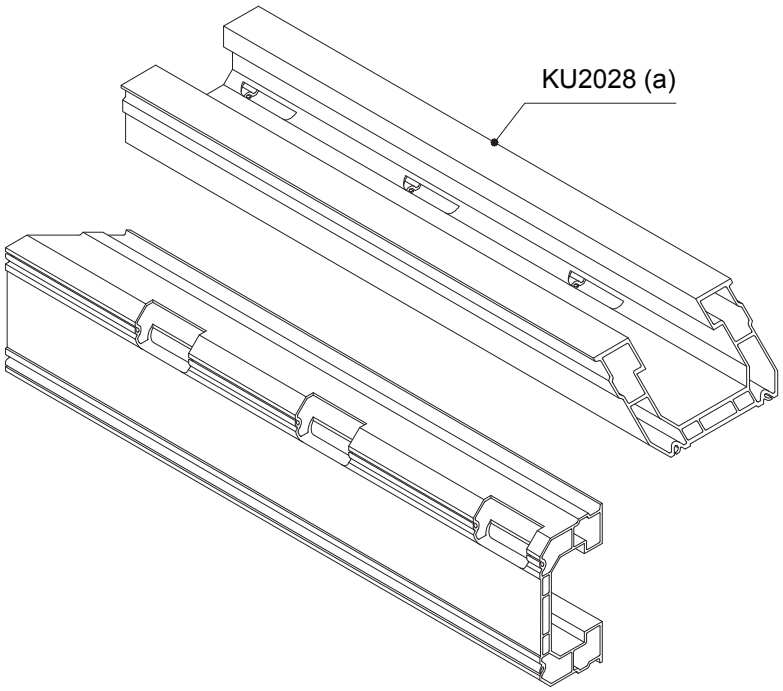






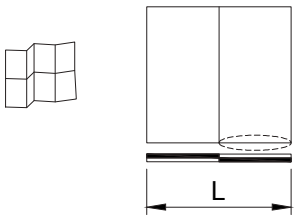
C160-ASS-1313

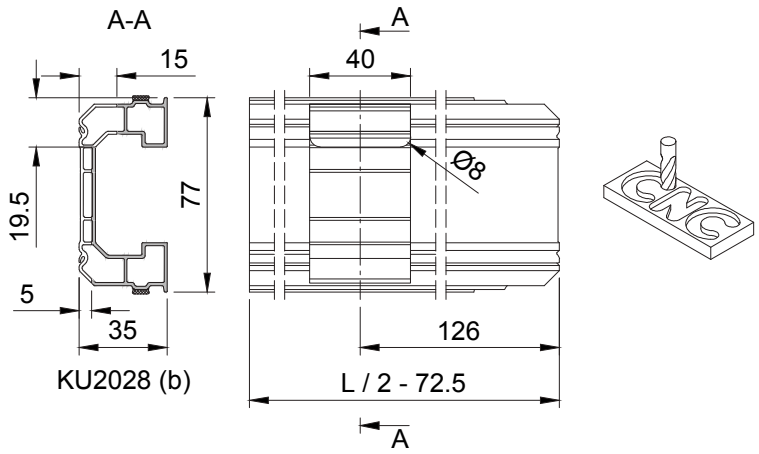
Numero dei fori di drenaggio, vedere pagina L13

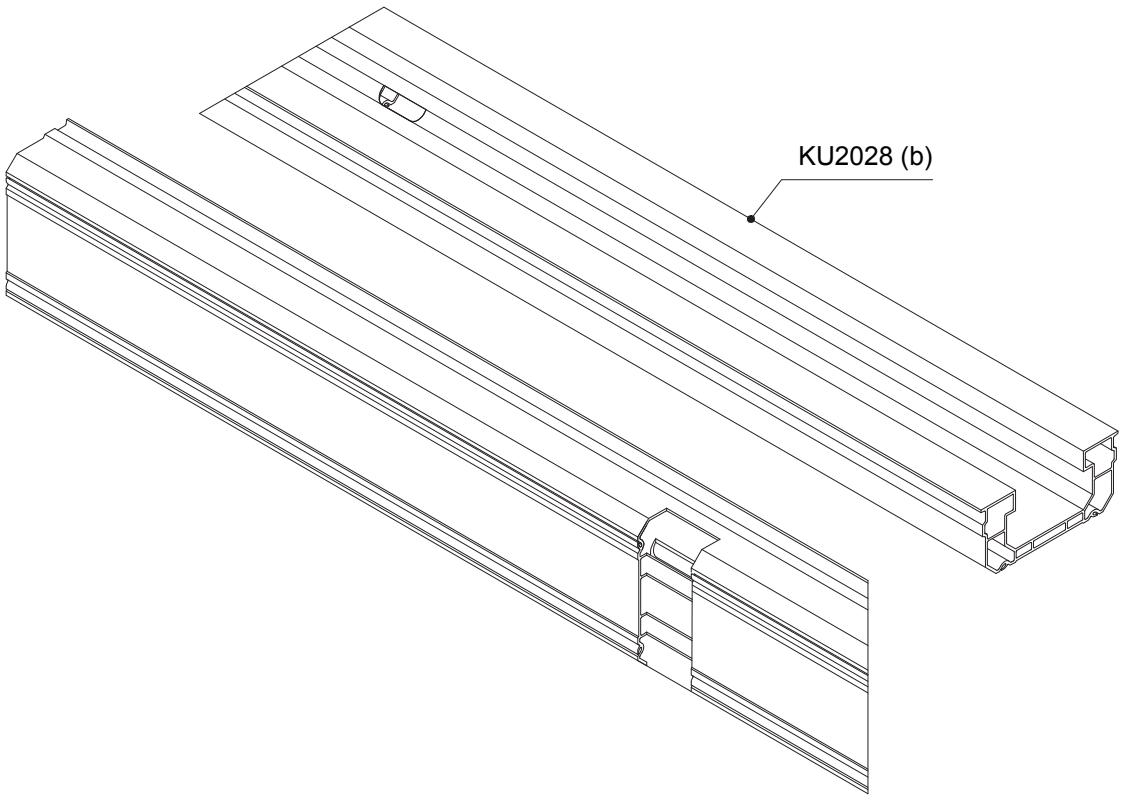
2 binari - Telaio - Tagli 45°

PROFILATO ISOLANTE DI DRENAGGIO KU2028 - K2

10 / 10



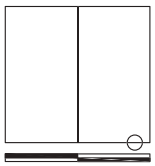


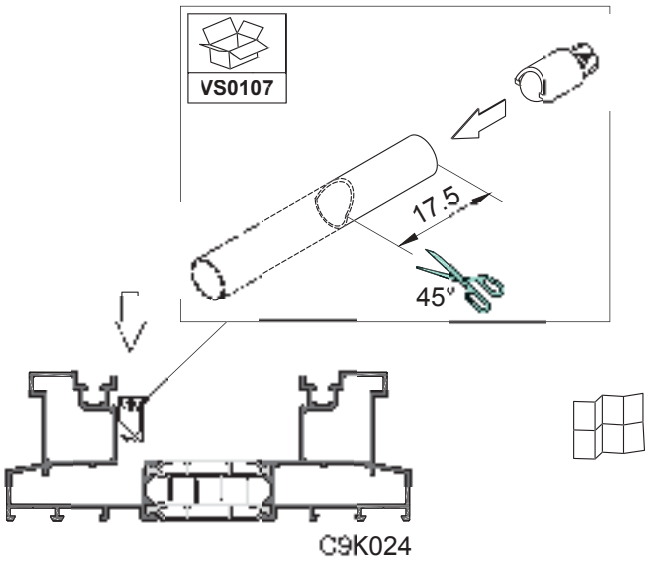


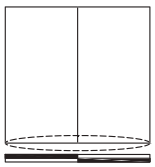
C160-ASS-1314

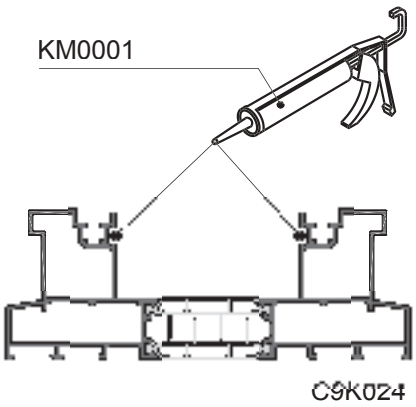
2 binari - Telaio - Tagli 45°

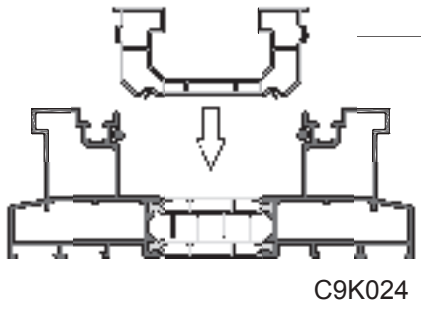
ASSEMBLAGGIO VALVOLA VS0107 E PROFILO DI ISOLAMENTO KU2028 SU TELAIO C9K024 - INFERIORE









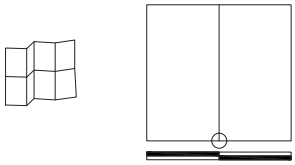


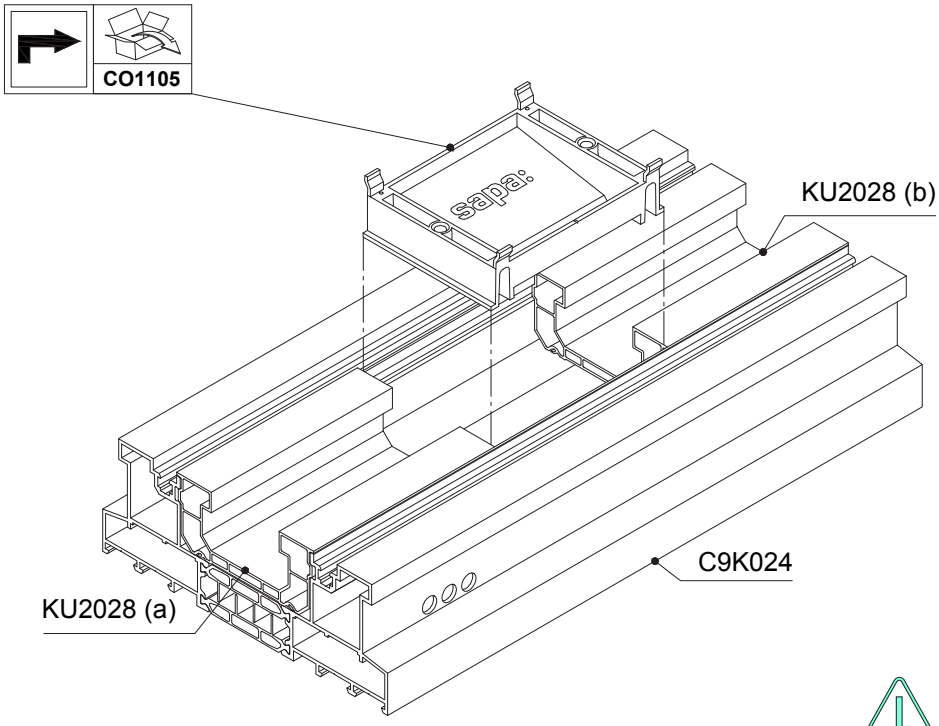
C160-ASS-1315

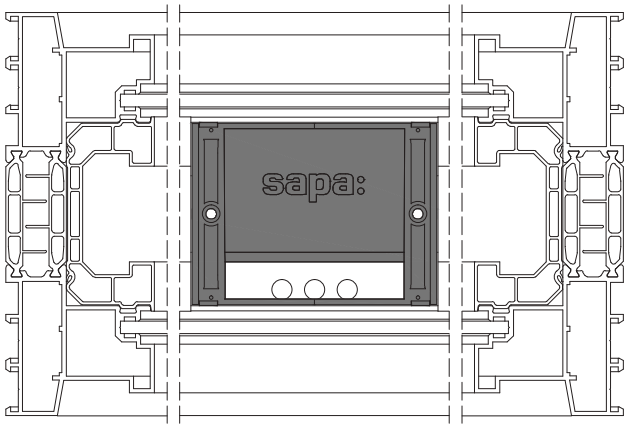
2 binari - Telaio - Tagli 45°

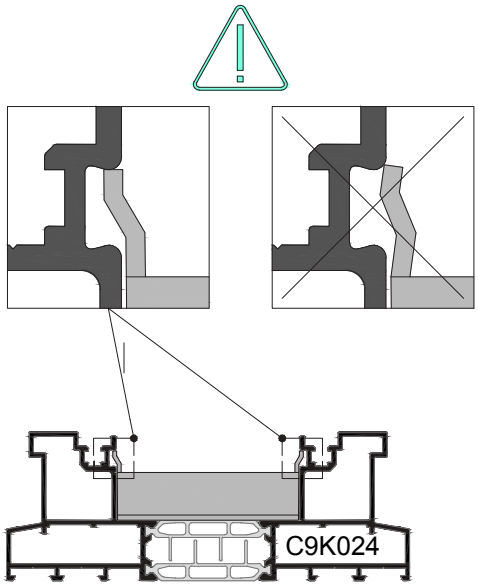
ASSEMBLAGGIO TAPPO DI TENUTA CO1105 SU TELAIO C9K024 - INFERIORE

1 / 2







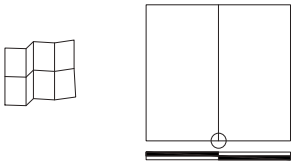


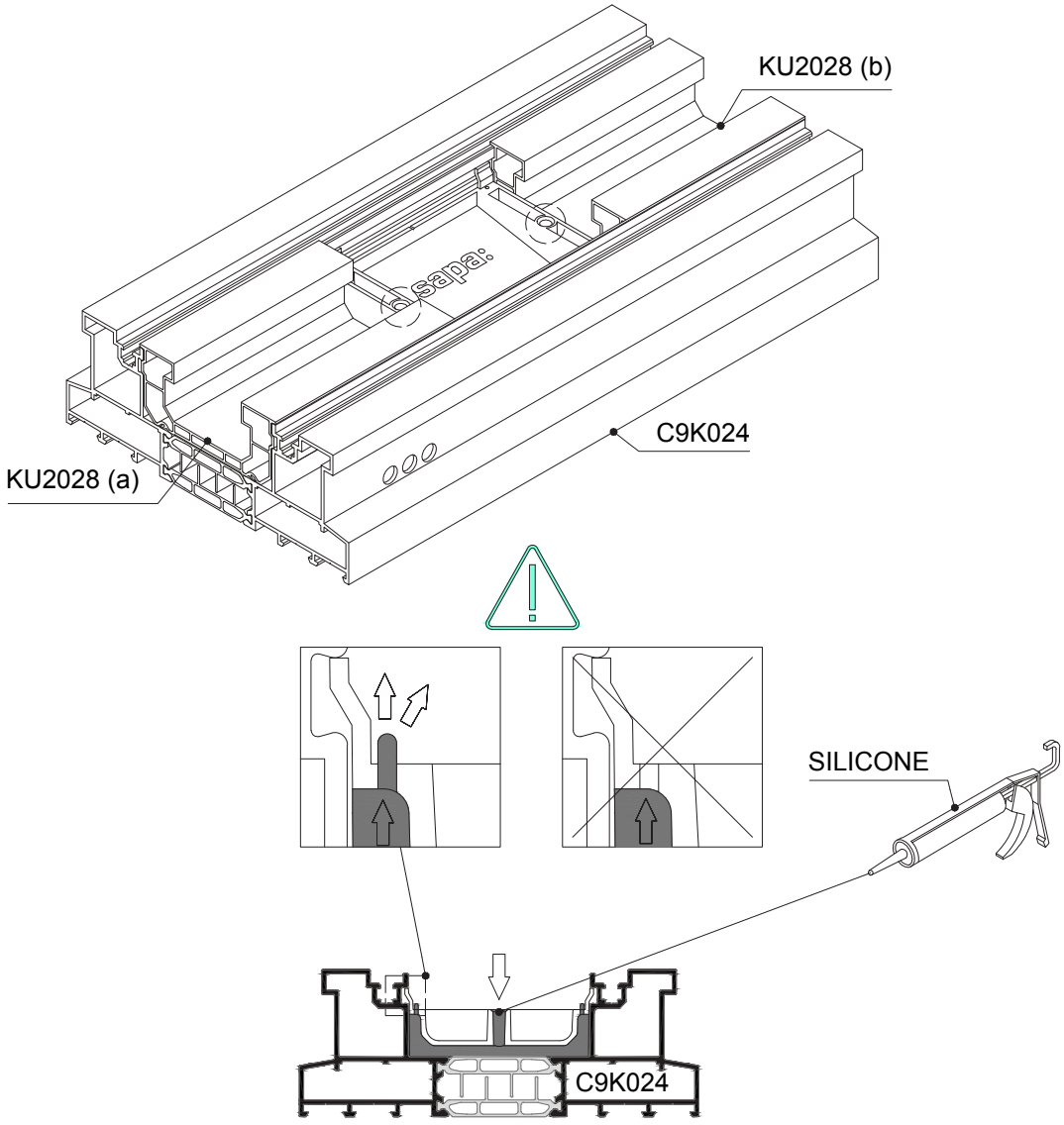
C160-ASS-1316

2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA CO1105 SU TELAIO C9K024 - INFERIORE

2 / 2



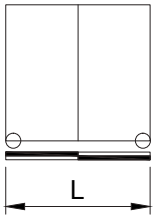


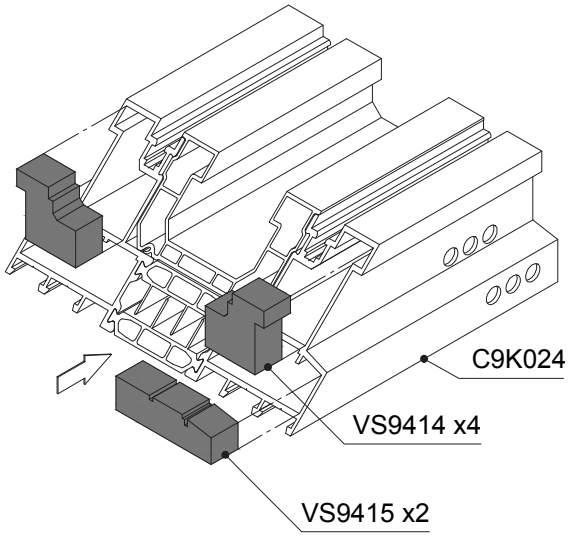
C160-ASS-1317

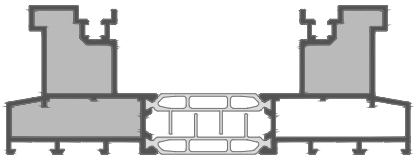
L'elemento è sigillato quando il silicone esce dai bordi.

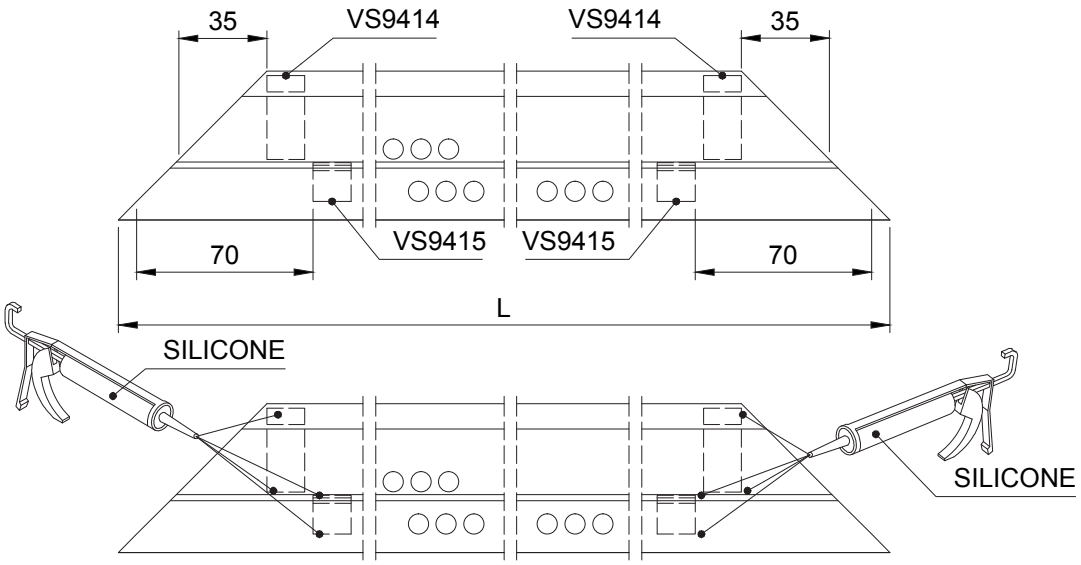
2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA VS9414/VS9415 SU TELAIO C9K024 - INFERIORE





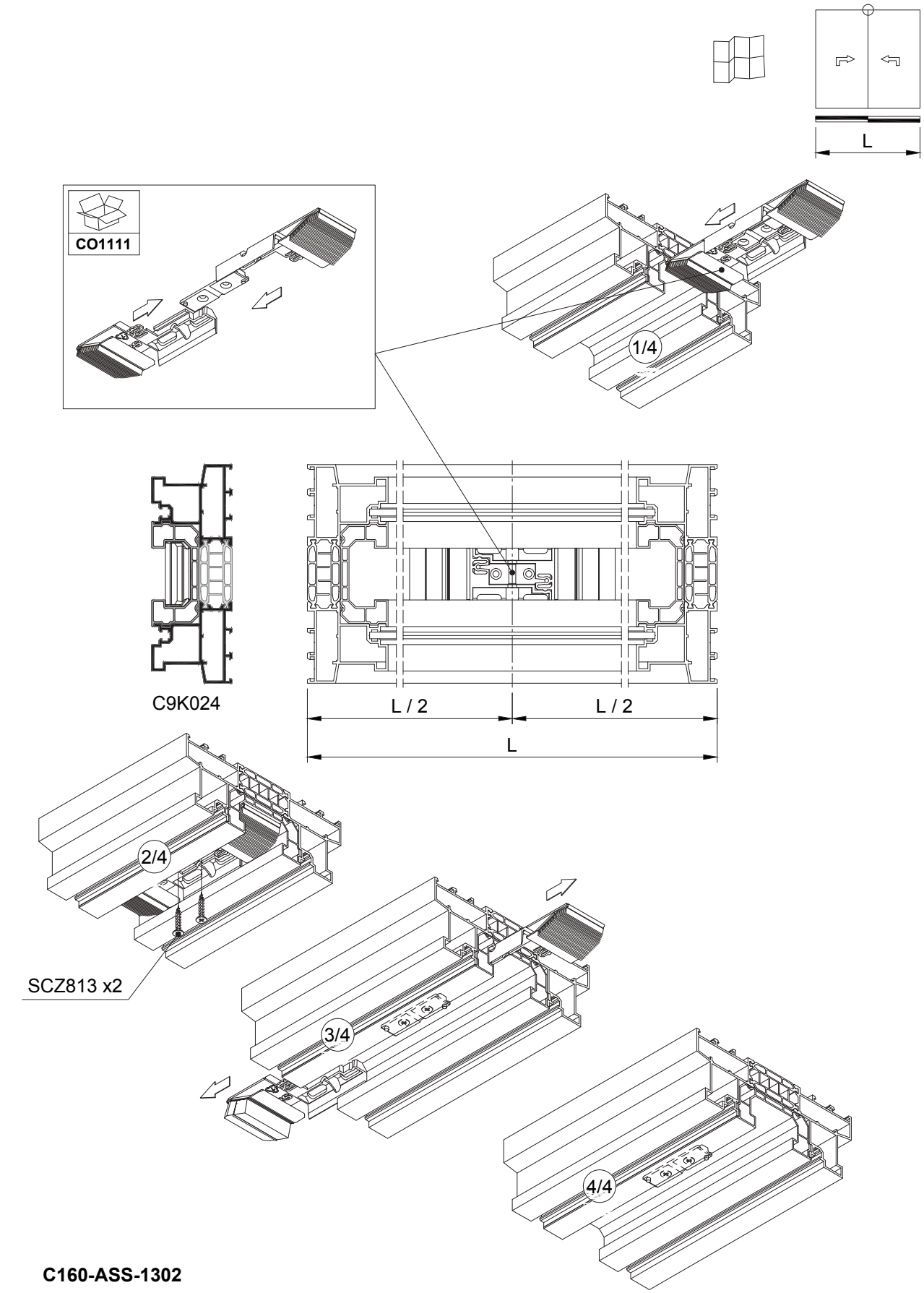




C160-ASS-1318

2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA CO1111 SU TELAIO C9K024 - SUPERIORE ALZANTE SCORREVOLE

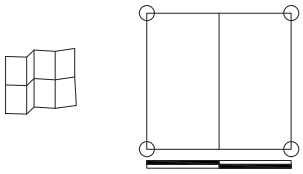


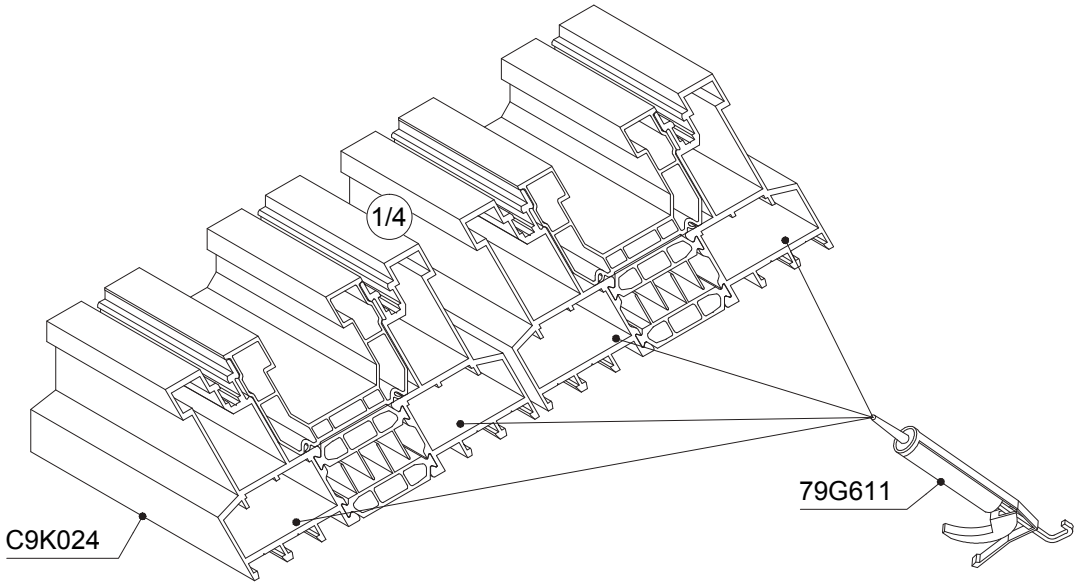
C160-ASS-1302

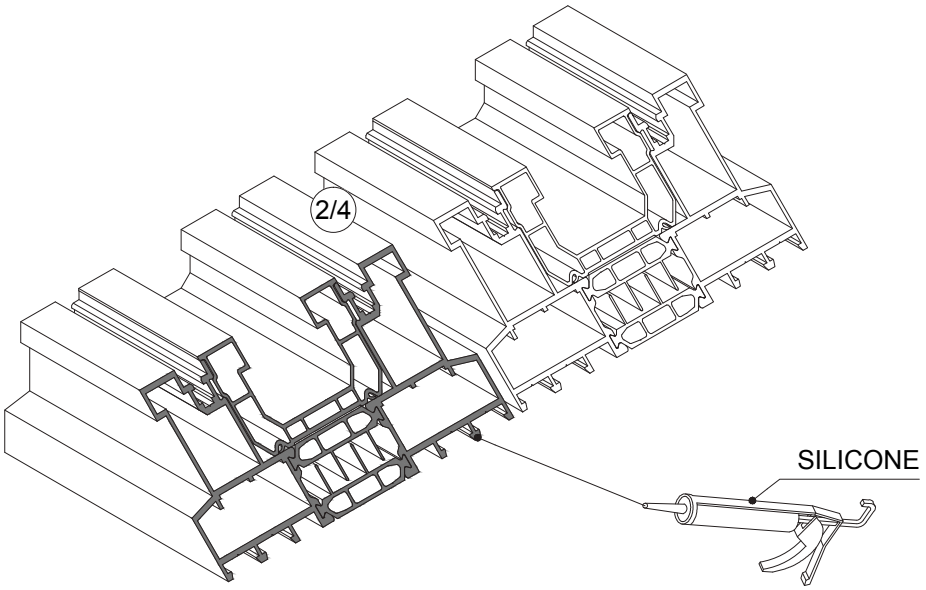
2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE

1 / 3







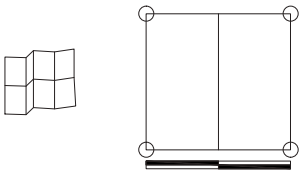
C160-ASS-1321

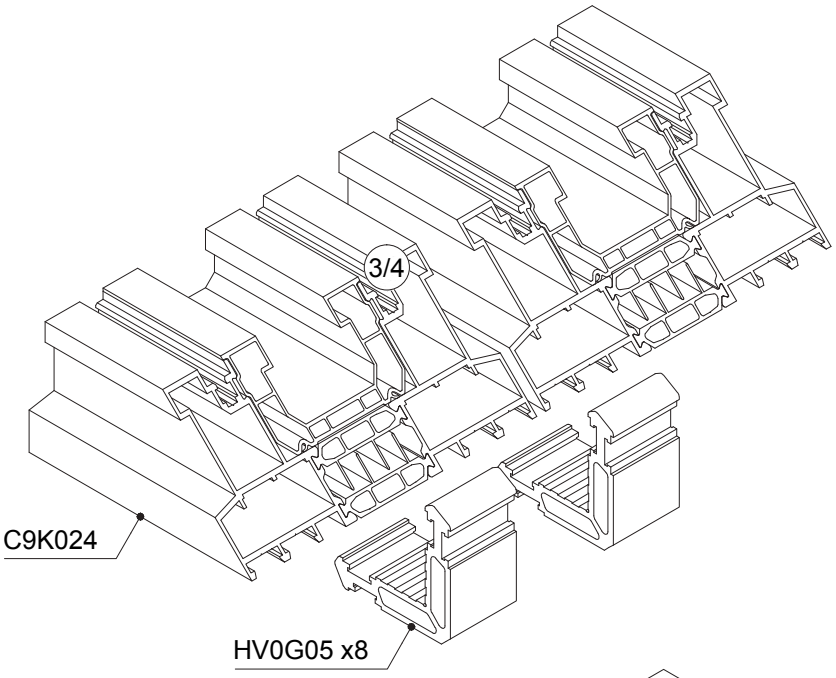
I rostri vanno inseriti lungo la cava del C9K024 prima che lo stesso venga installato, vedere pagina L185

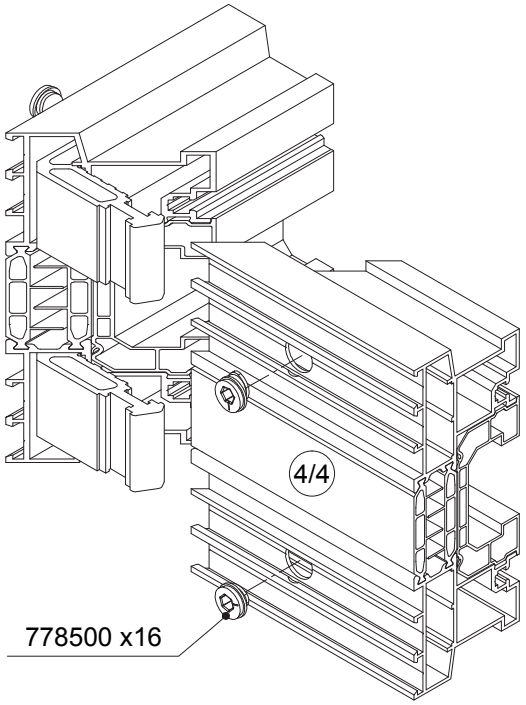
2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE - ECCENTRICI

2 / 3





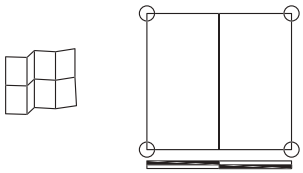


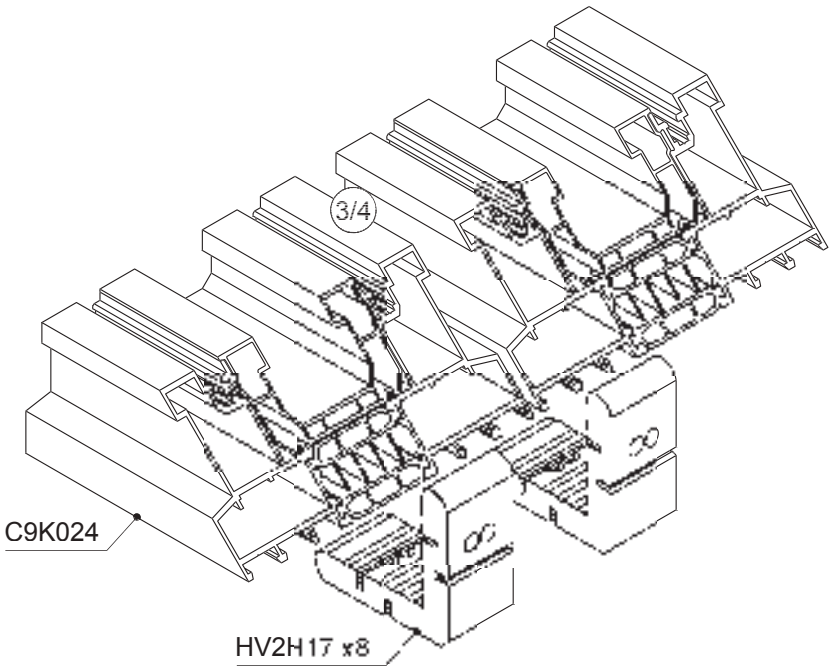
C160-ASS-1322

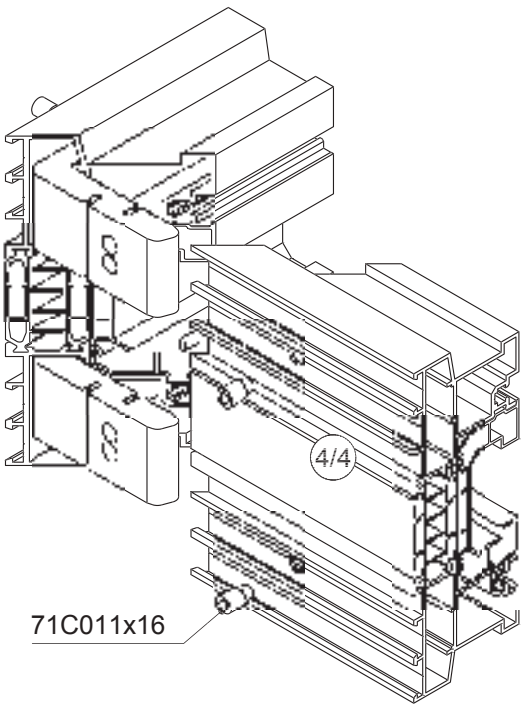
2 binari - Telaio - Tagli 45°

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE- SPINE CONICHE

3 / 3







C160-ASS-1323

Le squadrette per spine coniche NON sono simmetriche.

2 binari - Telaio - Tagli 90°

Panoramica assemblaggio	L38
Operazioni su telaio C9K121 ed isolamento BT6019	L40
Operazioni e assemblaggio telaio C9K121	L41
Operazioni su telaio C9K124 e profilo di isolamento KU2028	L42
Panoramica drenaggio - Telaio C9K124 e profilo di isolamento KU2028	L43
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Telaio di drenaggio C9K124 - J (Opzione 2/2)	L45
Telaio di drenaggio C9K124 - H	L46
Telaio di drenaggio C9K124 - B	L47
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Drenaggio profilato di isolamento KU2028 - K1	L51
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Assemblaggio valvola VS0107 e profilato di isolamento KU2028 su telaio C9K124 - Inferiore	L53
Assemblaggio tappo di tenuta CO1105/CO1104 su telaio C9K124 - Inferiore	L54
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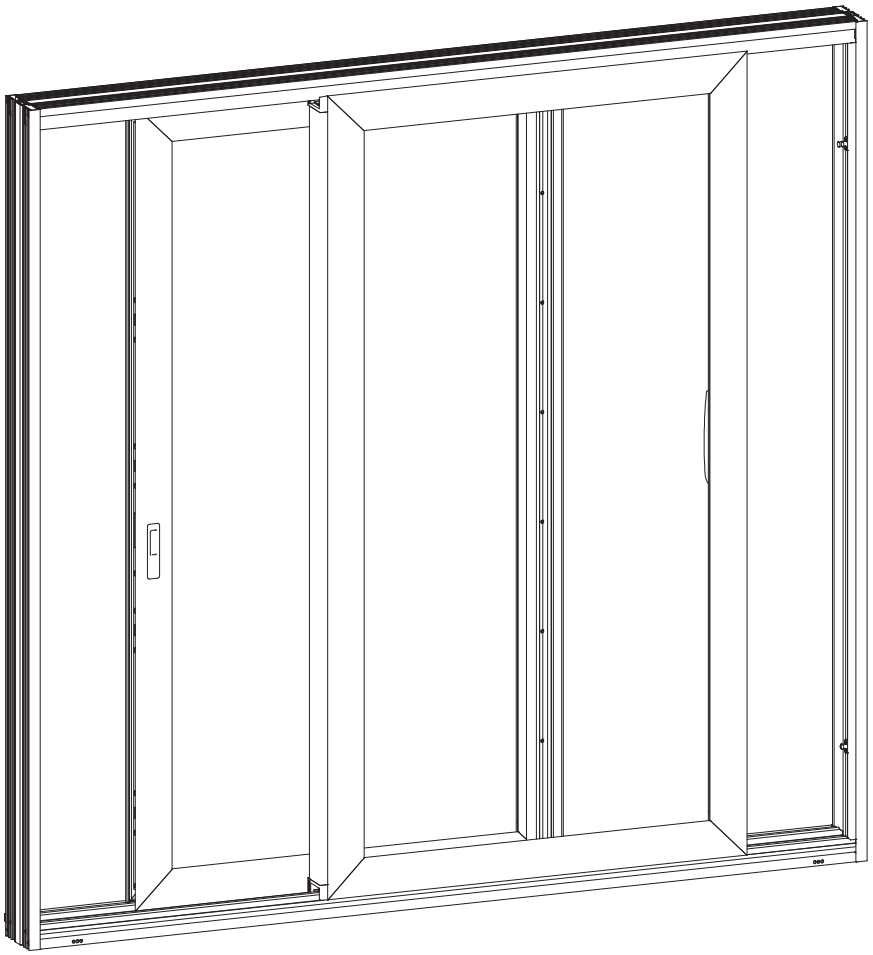
Assemblaggio gocciolatoio C9A003 su profilo C9K124	L57
Operazioni su raccoglicondensa C9A004	L58
Assemblaggio CO0132 e VS9957 su telaio C9K121	L60
Assemblaggio tappo di tenuta VS9956 su telaio C9K121	L61
Sigillatura gocciolatoio C9A004	L62
Assemblaggio guarnizione di finitura RU704	L63
Assemblaggio rotaia supplementare C9A100	L64
Assemblaggio profilato di isolamento KU2035	L65

2 binari - Telaio - Tagli 90°

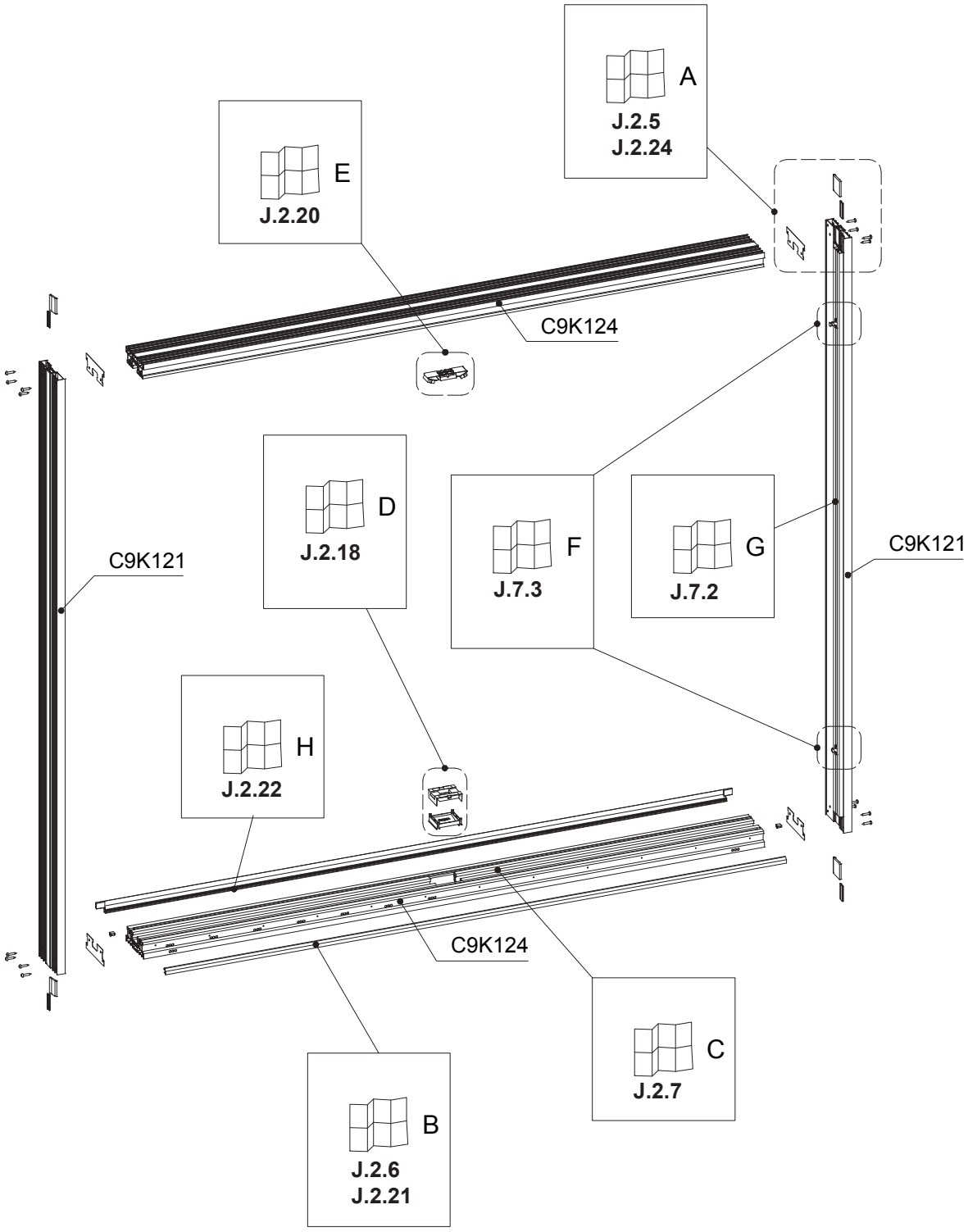
PANORAMICA ASSEMBLAGGIO



C160-ASS-1806

2 binari - Telaio - Tagli 90°

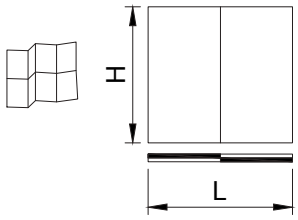
PANORAMICA ASSEMBLAGGIO

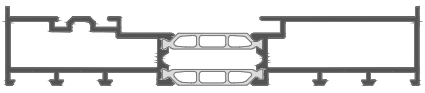


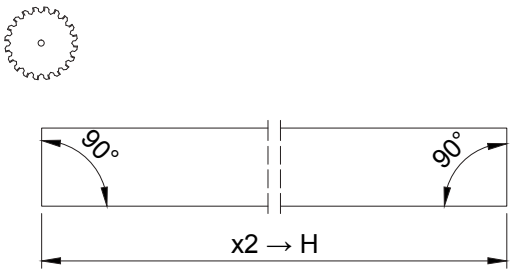
C160-ASS-1805

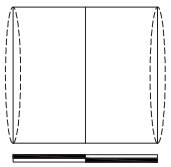
2 binari - Telaio - Tagli 90°

OPERAZIONE SUL TELAIO C9K121 ED ISOLAMENTO BT6019

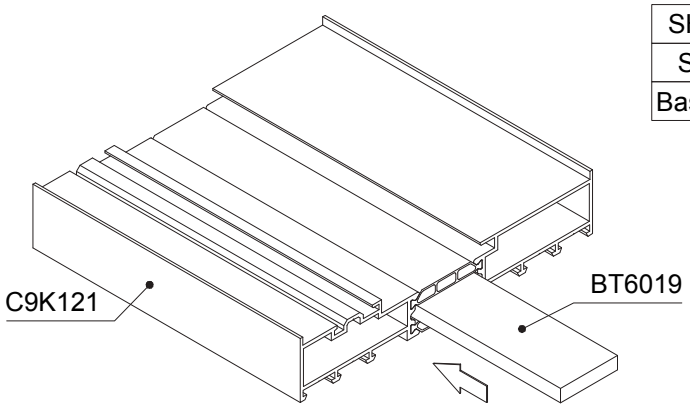



C9K121





	BT6019
SHI	✓
SI	✓
Basic	–

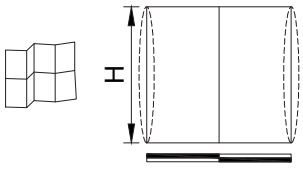


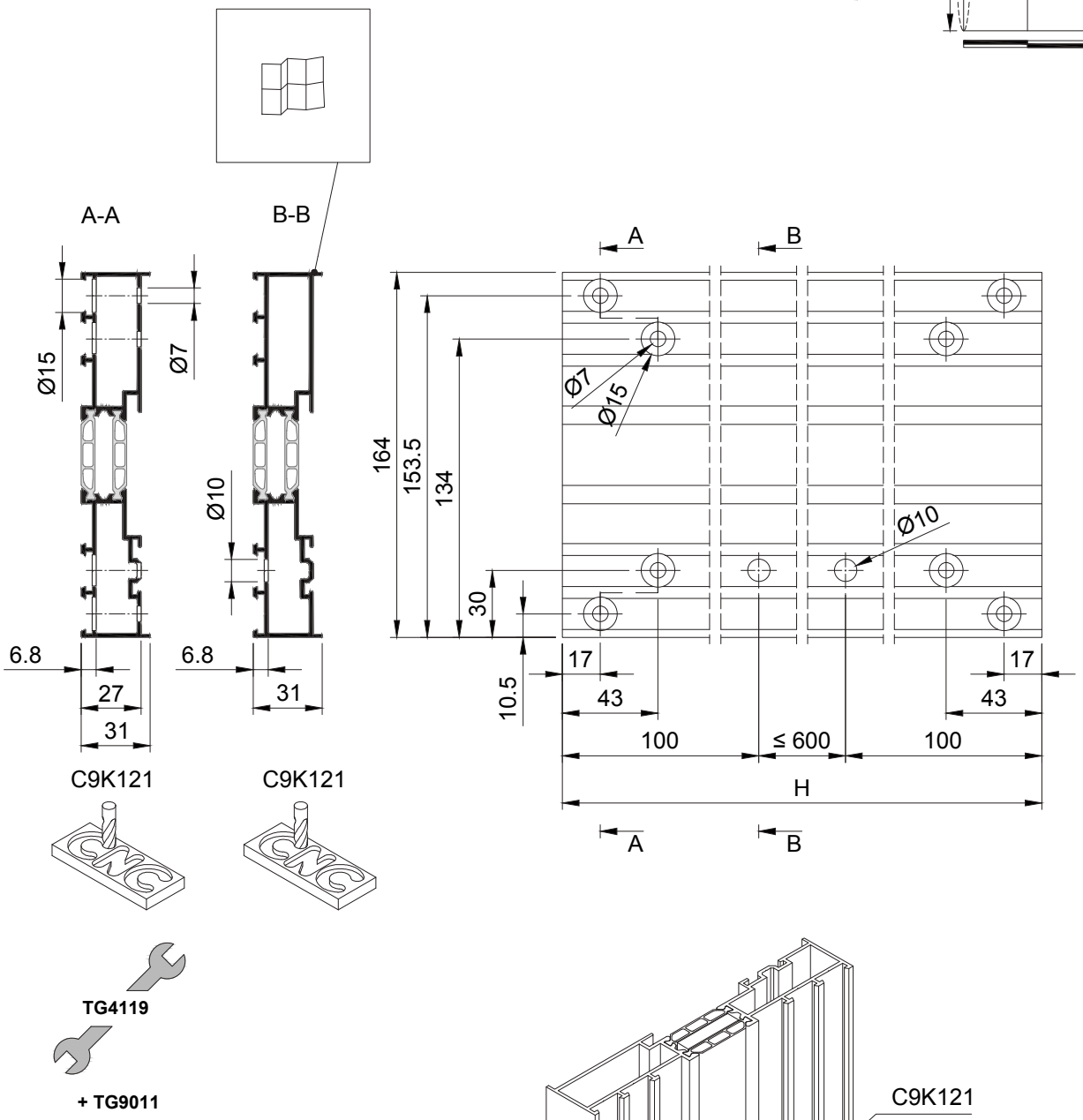
C160-ASS-1100

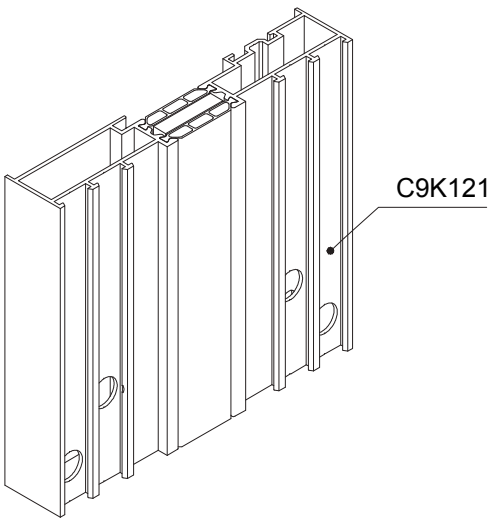
2 binari - Telaio - Tagli 90°

OPERAZIONE E ASSEMBLAGGIO TELAIO C9K121

Lavorazione da effettuare con punzonatrice D5110000



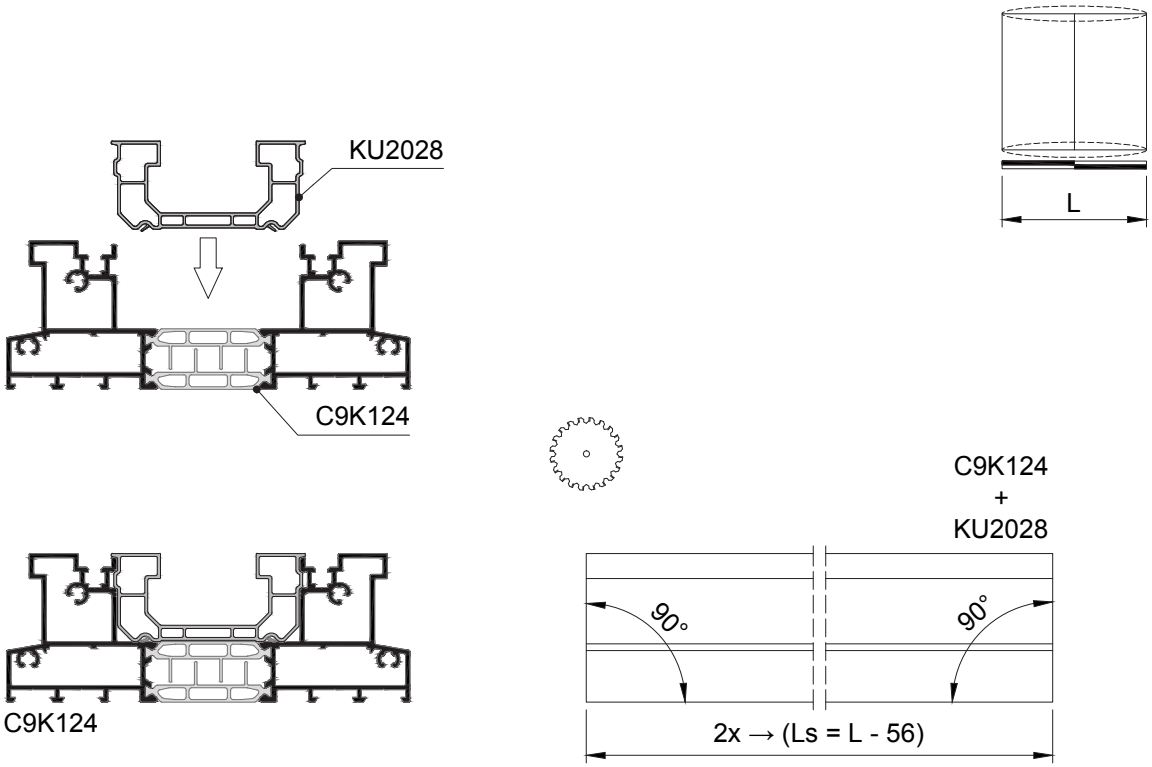


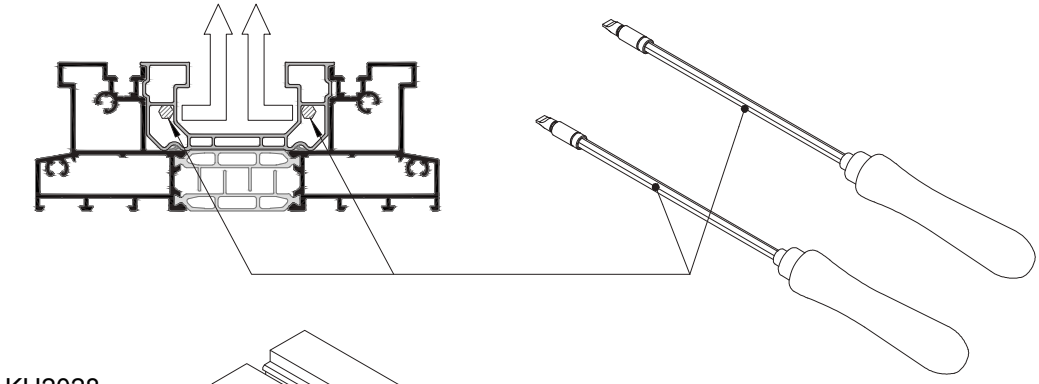


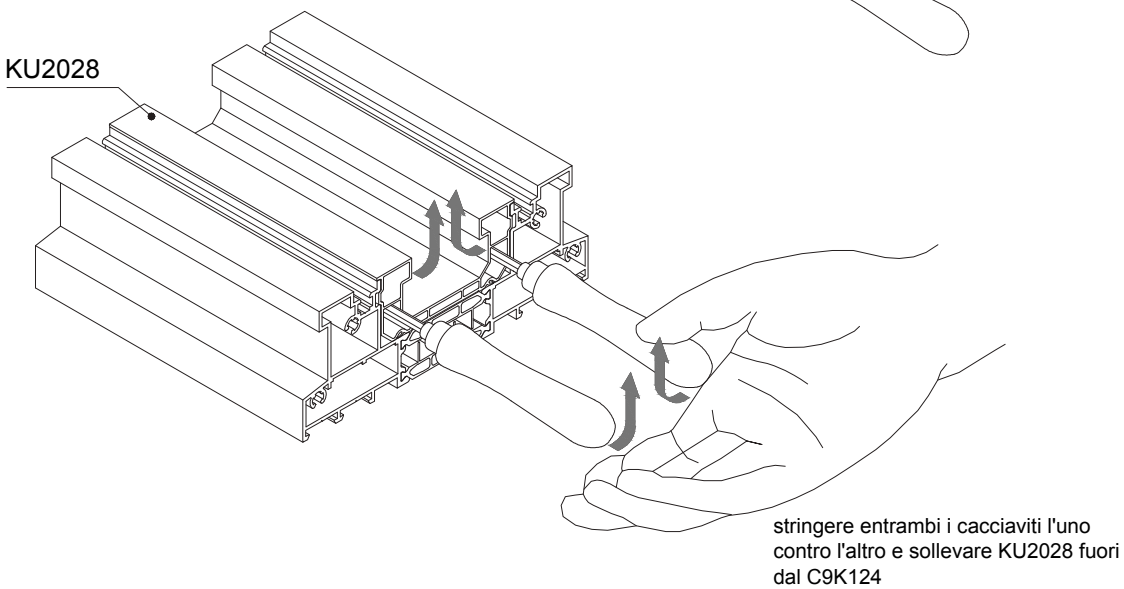
C160-ASS-1101

2 binari - Telaio - Tagli 90°

OPERAZIONE SUL TELAIO C9K124 E PROFILO DI ISOLAMENTO KU2028







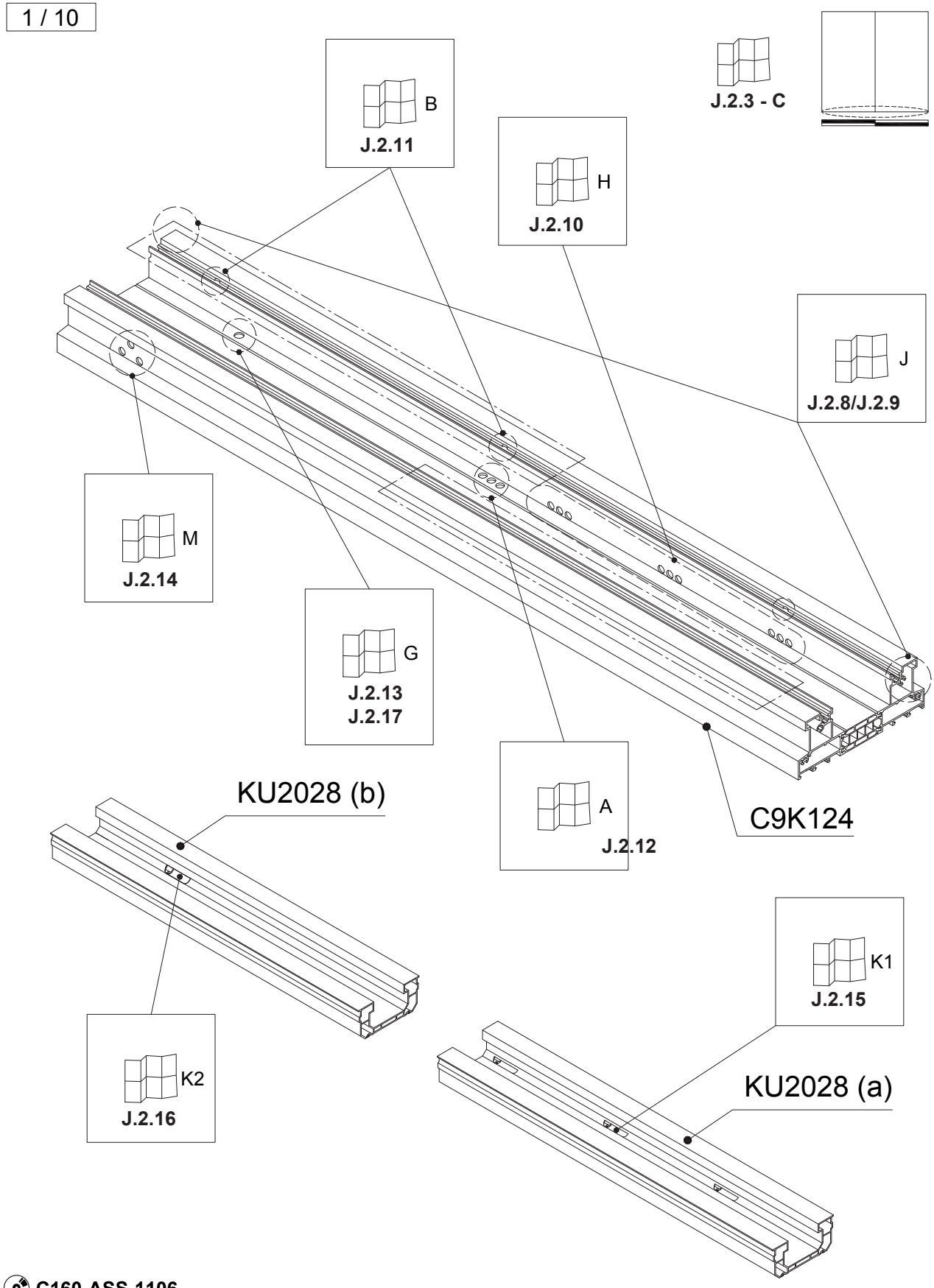
stringere entrambi i cacciaviti l'uno contro l'altro e sollevare KU2028 fuori dal C9K124

C160-ASS-1102

2 binari - Telaio - Tagli 90°

PANORAMICA DRENAGGIO - TELAIO C9K124 E PROFILO DI ISOLAMENTO KU2028

1 / 10



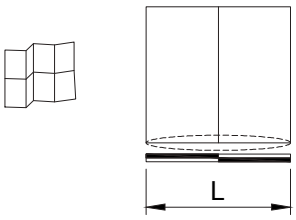
C160-ASS-1106

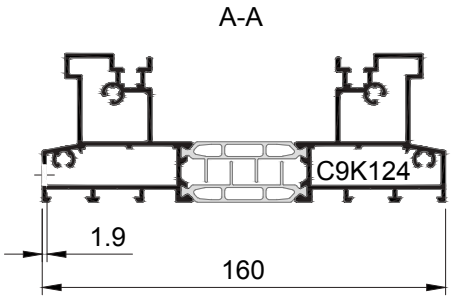
Numero dei fori di drenaggio, vedere pagina L13

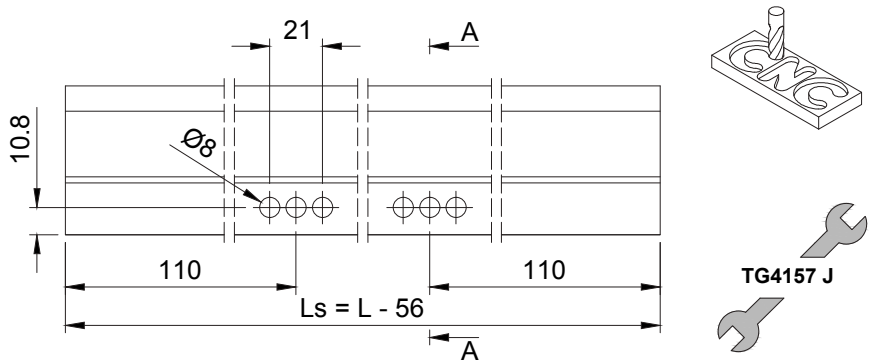
2 binari - Telaio - Tagli 90°

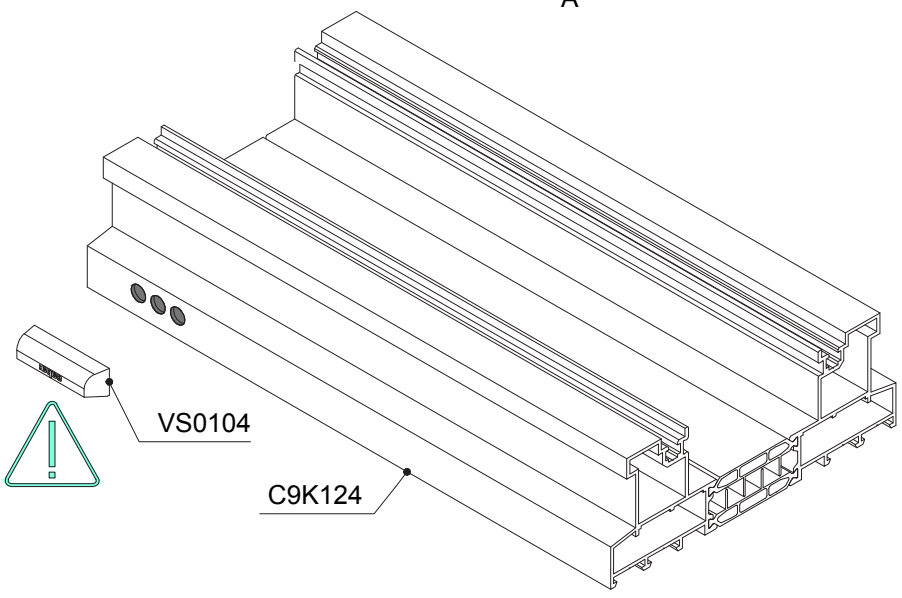
TELAIO DI DRENAGGIO C9K124 - J (OPZIONE 1/2)

2 / 10







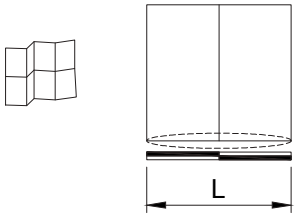


C160-ASS-1107

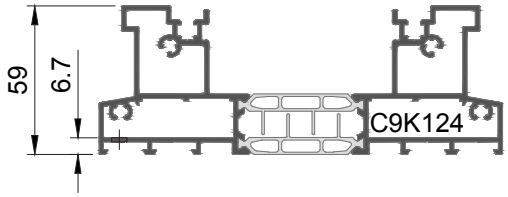
2 binari - Telaio - Tagli 90°

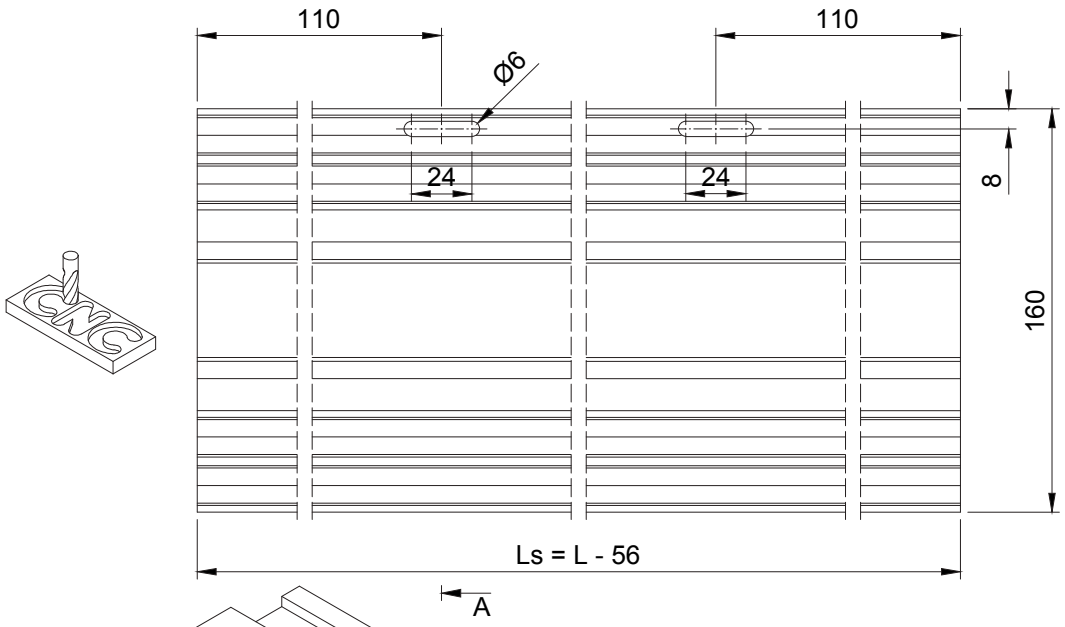
TELAIO DI DRENAGGIO C9K124 - J (OPZIONE 2/2)

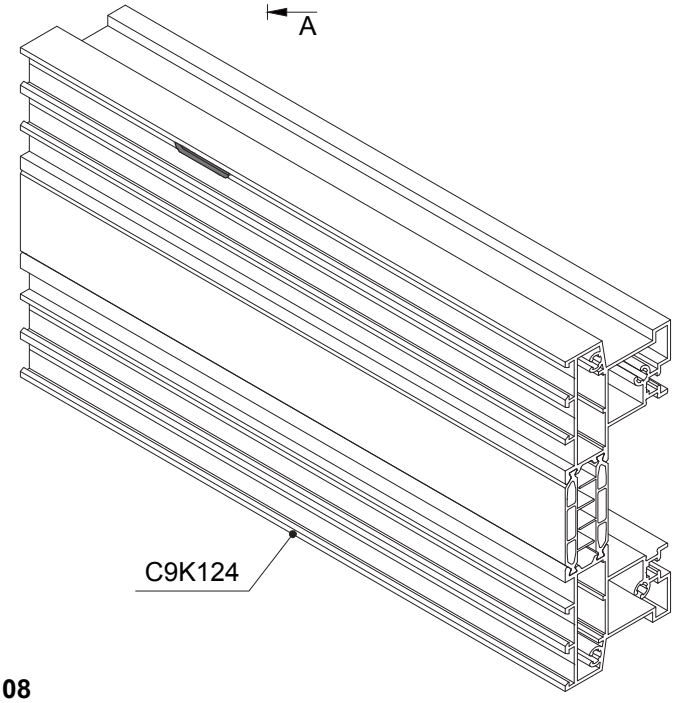
3 / 10



A-A





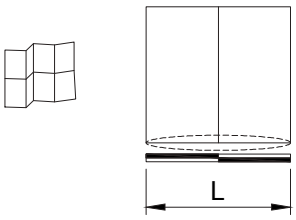


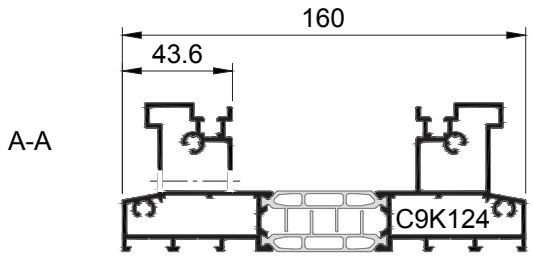
C160-ASS-1108

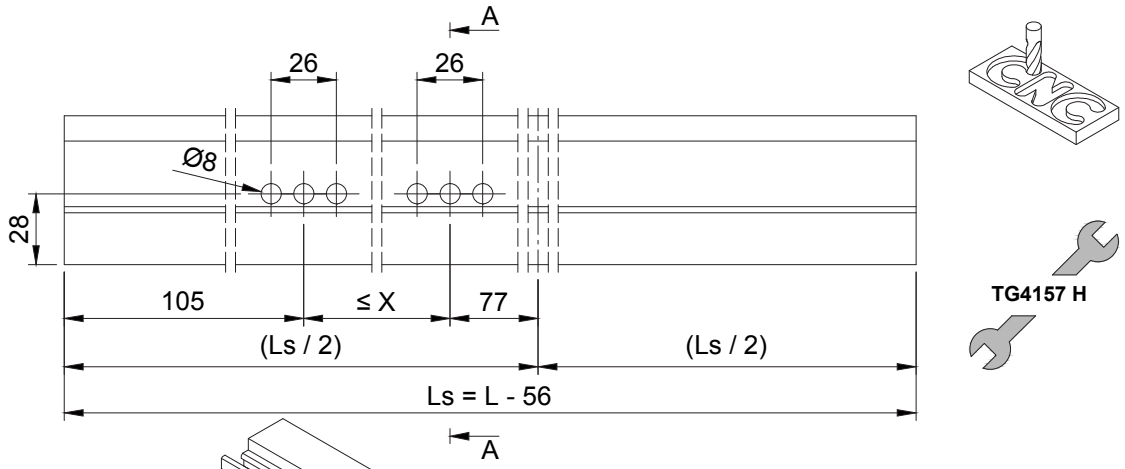
2 binari - Telaio - Tagli 90°

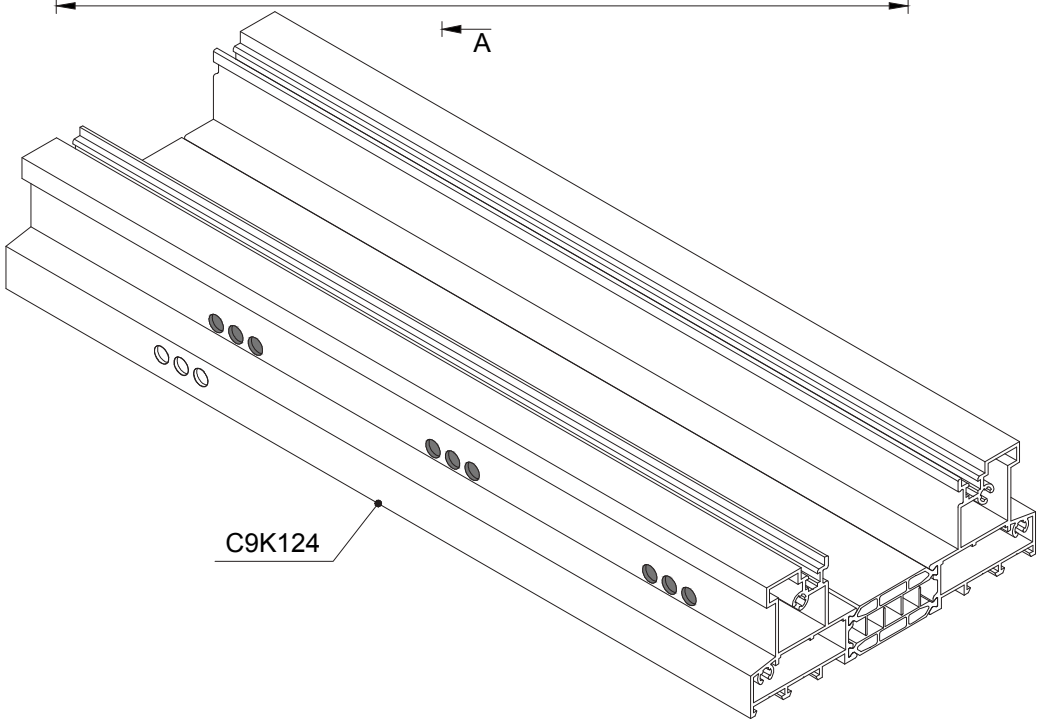
TELAIO DI DRENAGGIO C9K124 - H

4 / 10







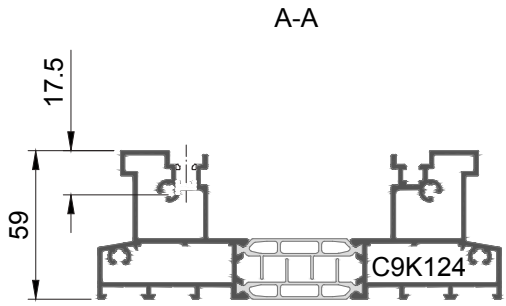


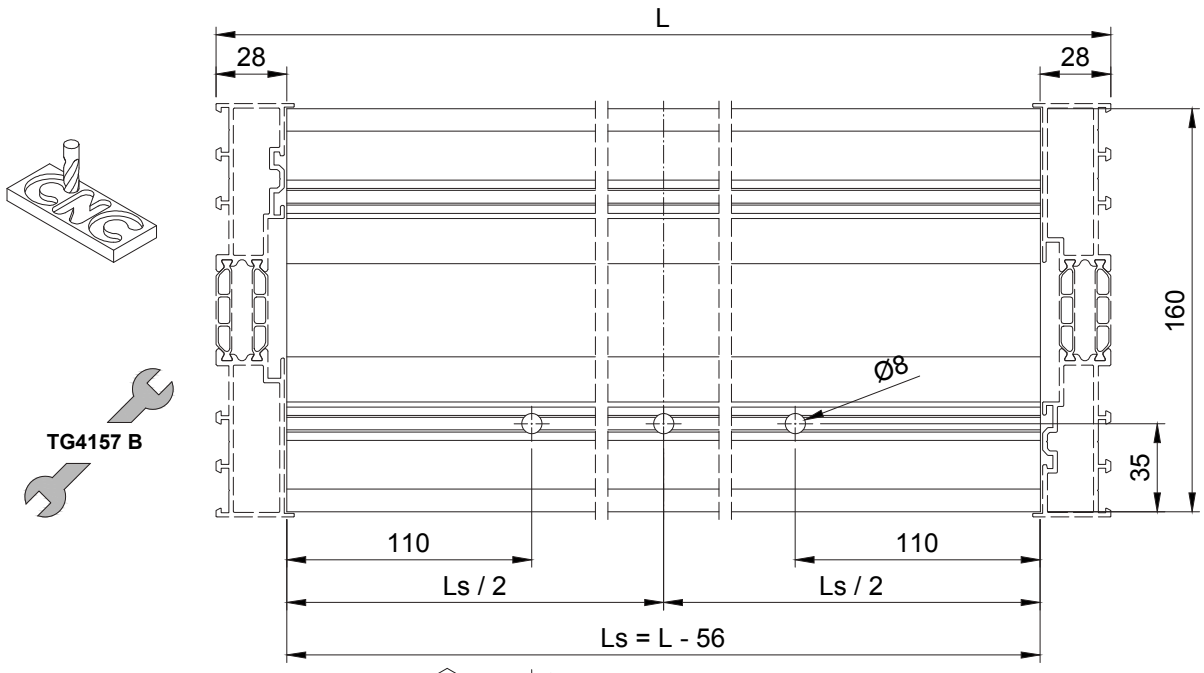
C160-ASS-1109

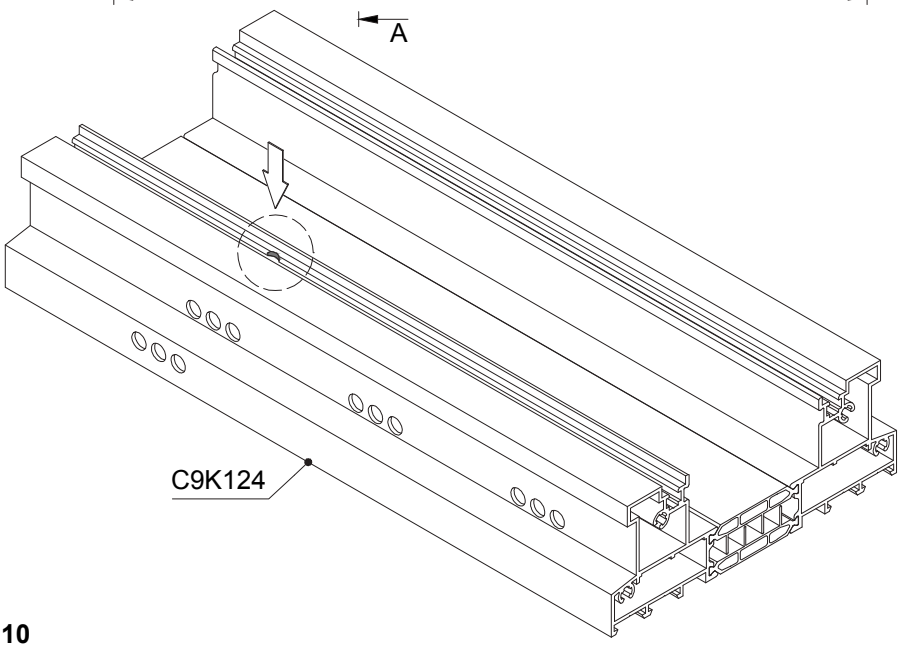
2 binari - Telaio - Tagli 90°

TELAIO DI DRENAGGIO C9K124 - B

5 / 10





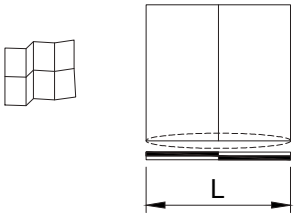


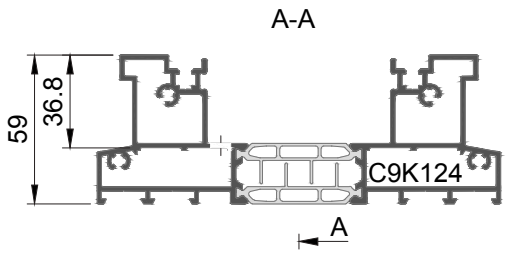
C160-ASS-1110

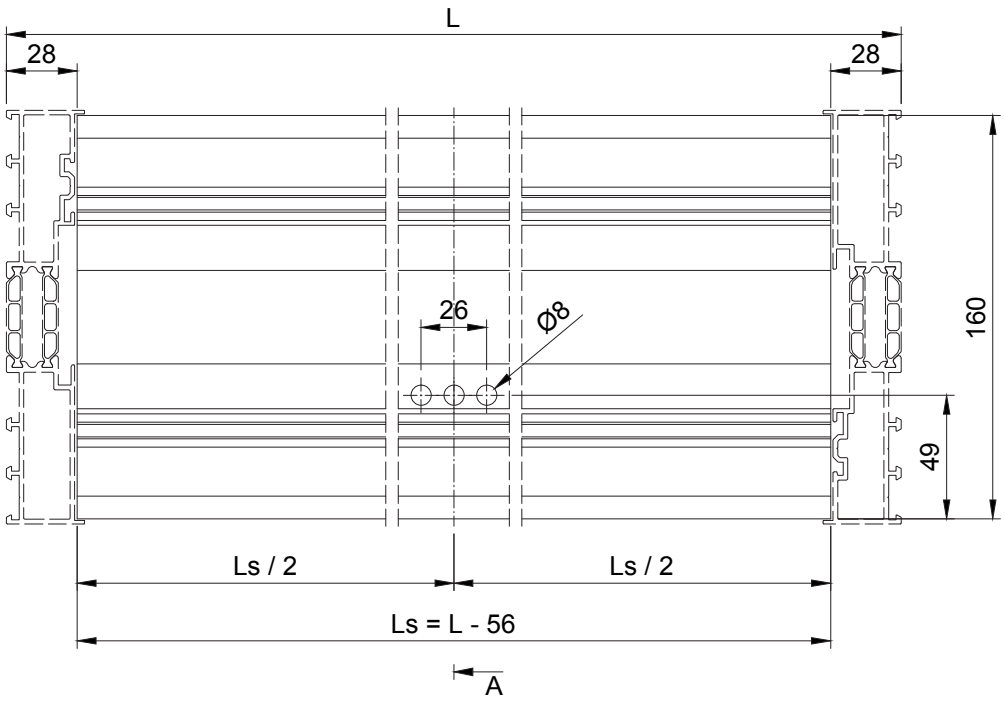
2 binari - Telaio - Tagli 90°

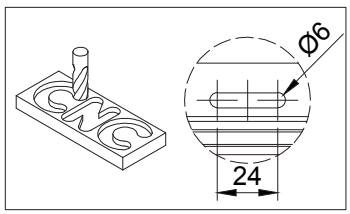
TELAIO DI DRENAGGIO C9K124 - A

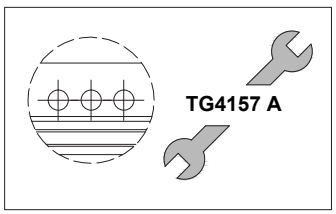
6 / 10

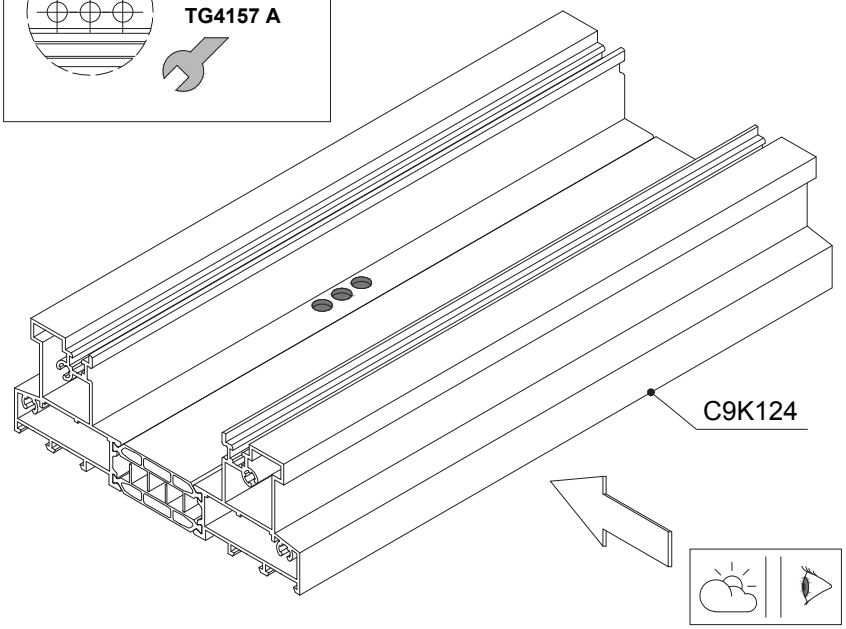












C160-ASS-1111

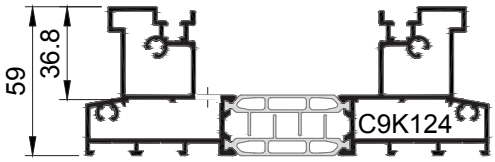
L - Ferramenta e disegni assemblaggio

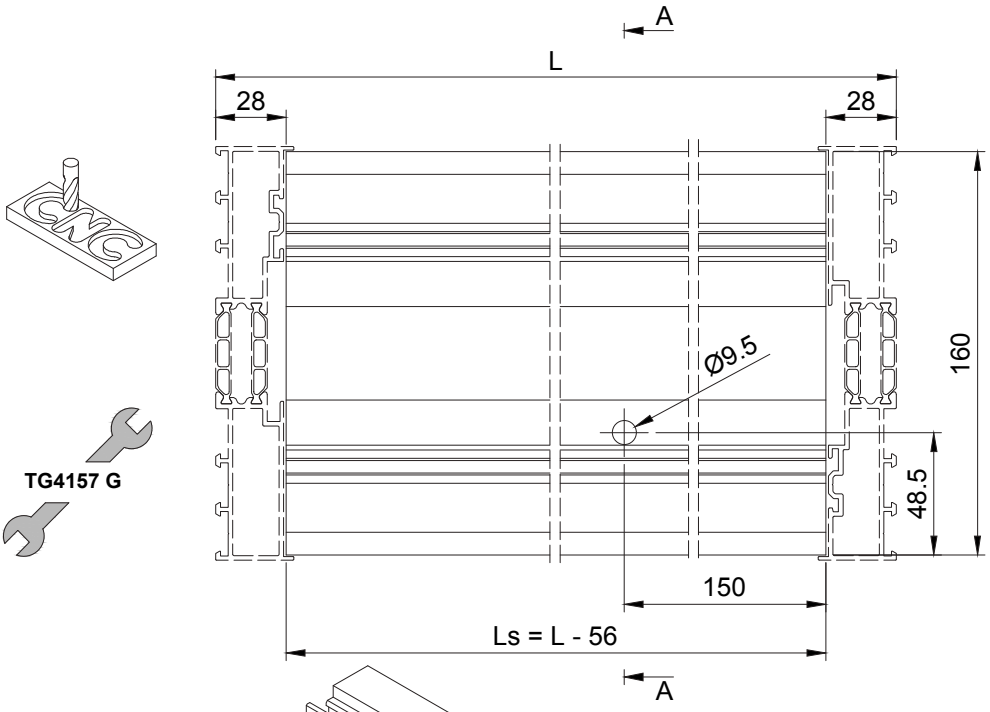
2 binari - Telaio - Tagli 90°

TELAIO DI DRENAGGIO C9K124 - G

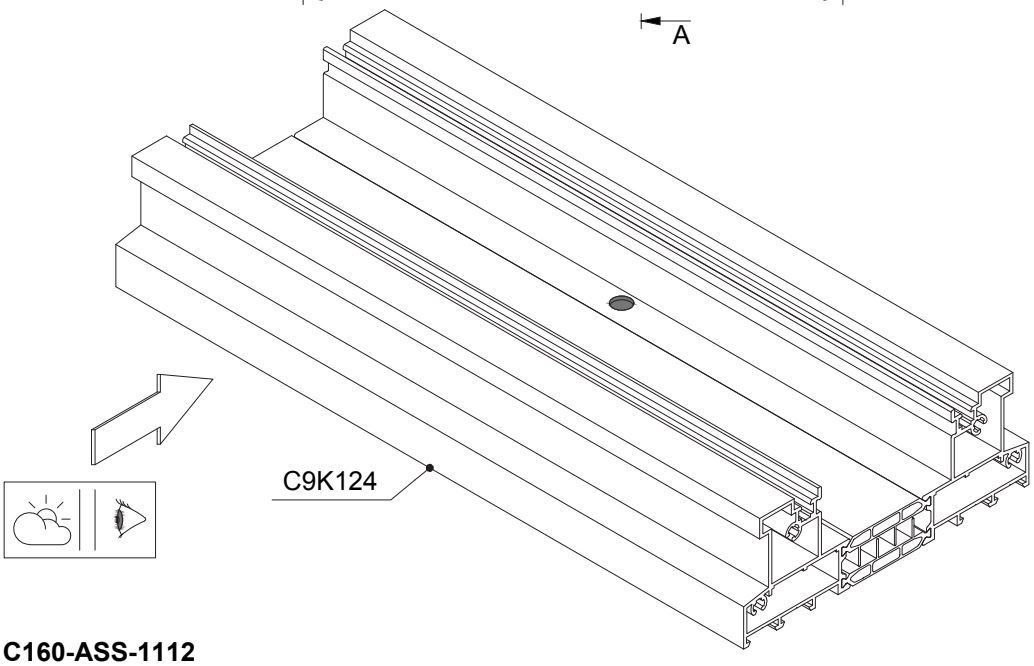
7 / 10

A-A





TG4157 G

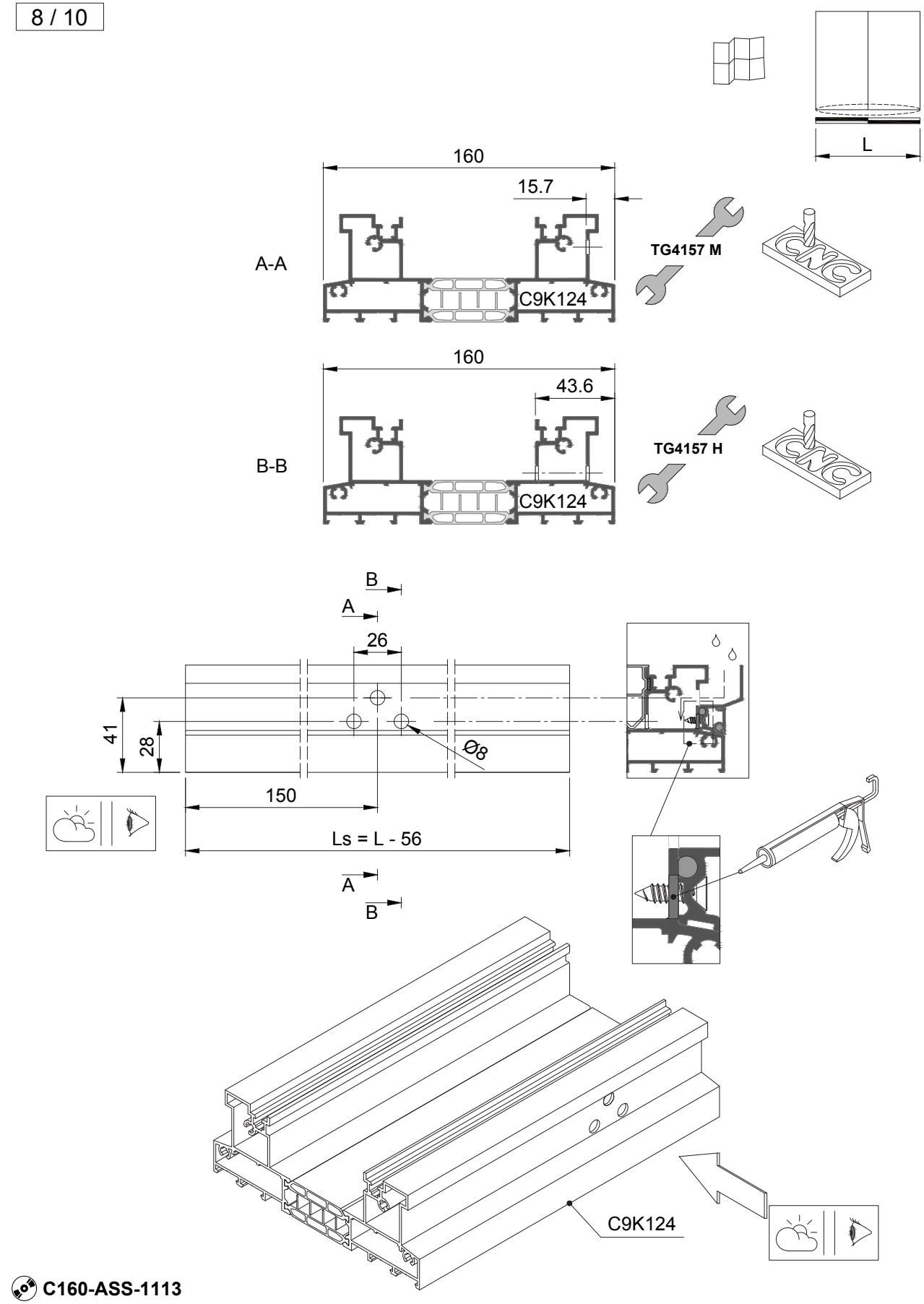


C160-ASS-1112

2 binari - Telaio - Tagli 90°

TELAIO DI DRENAGGIO C9K124 - M

8 / 10

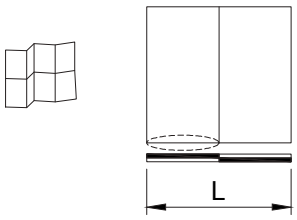


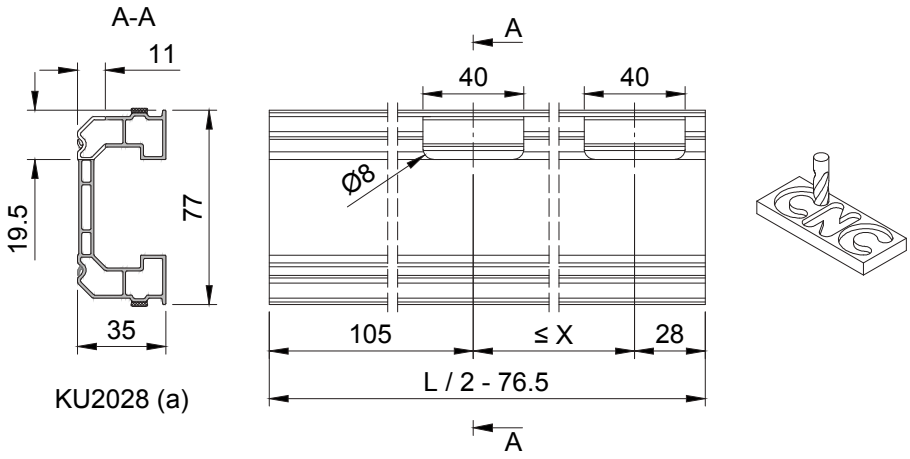
C160-ASS-1113

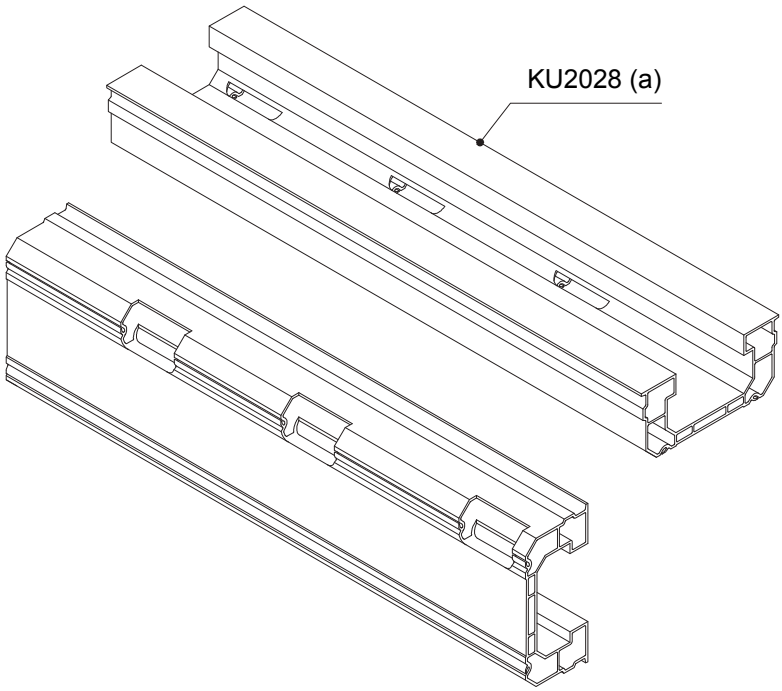
2 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K1

9 / 10





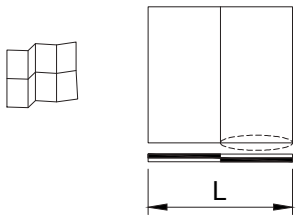


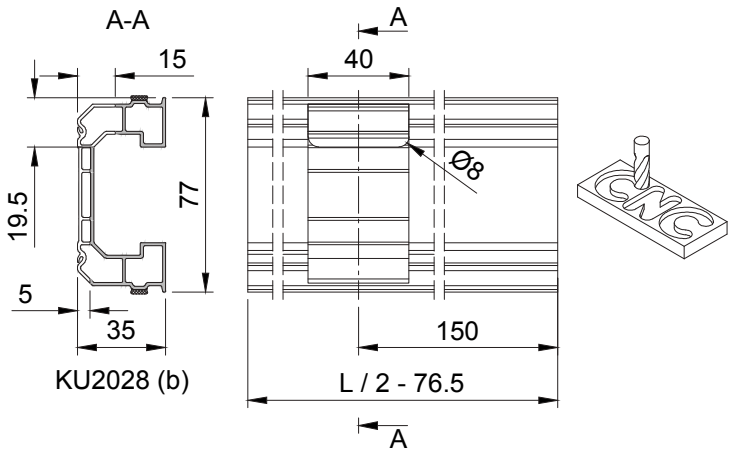
C160-ASS-1114

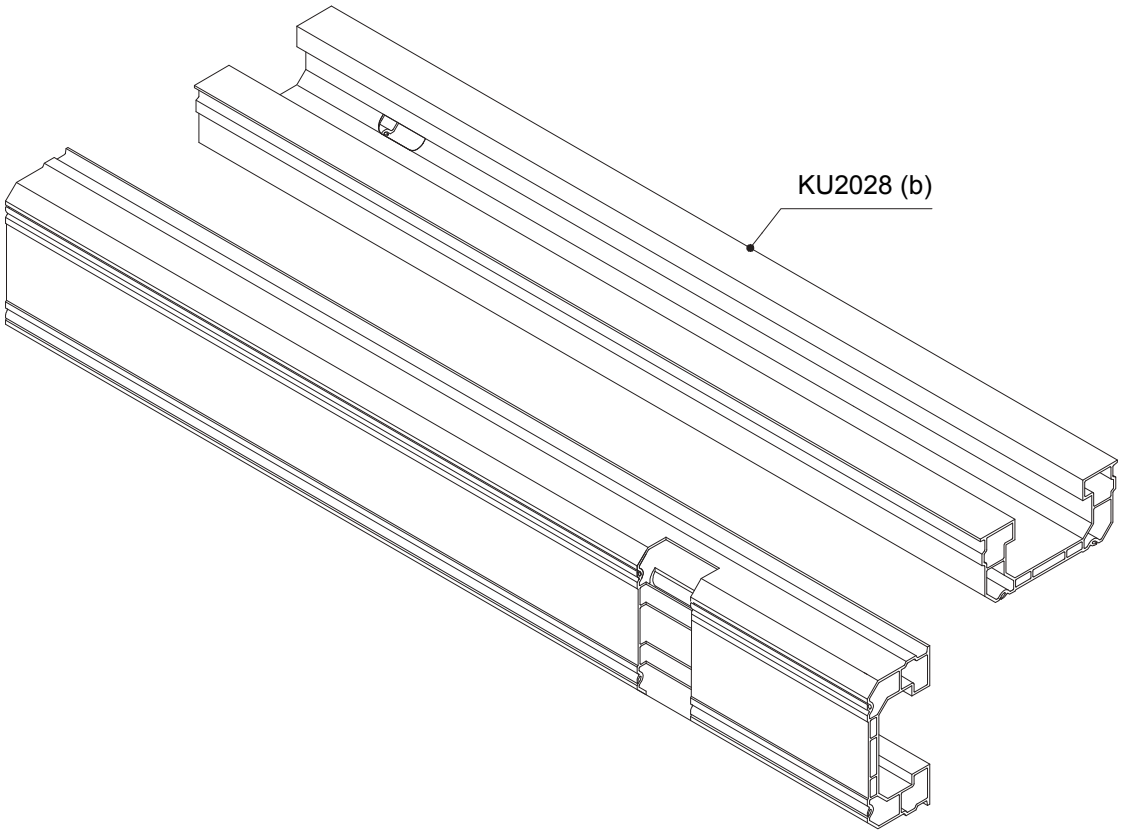
2 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K2

10 / 10





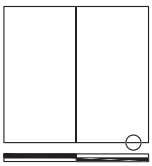


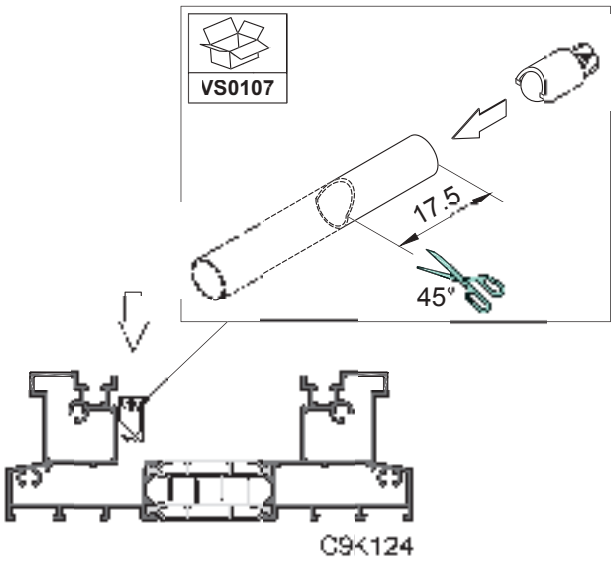
C160-ASS-1115

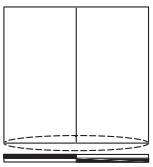
2 binari - Telaio - Tagli 90°

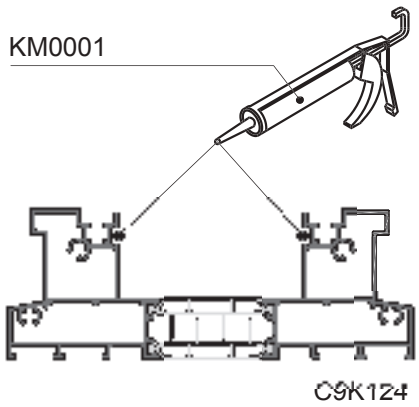
ASSEMBLAGGIO VALVOLA VS0107 E PROFILATO DI ISOLAMENTO KU2028

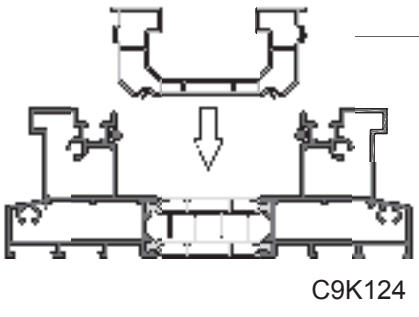
SU TELAIO C9K124 - INFERIORE









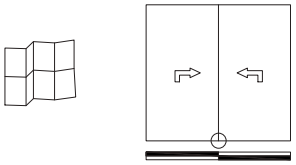


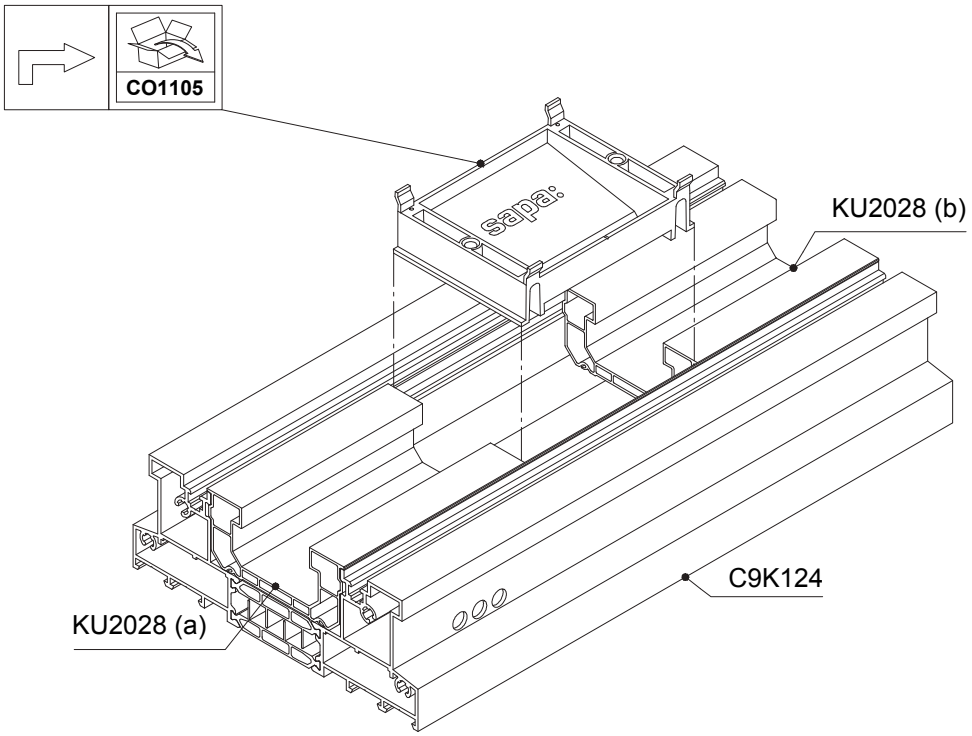
C160-ASS-1116

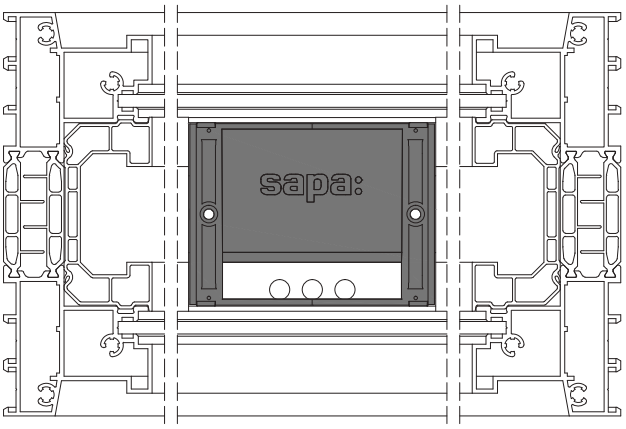
2 binari - Telaio - Tagli 90°

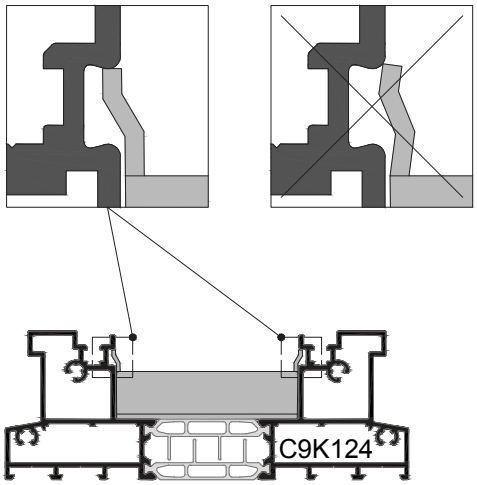
ASSEMBLAGGIO TAPPO DI TENUTA CO1105 SU TELAIO C9K124 - INFERIORE

1 / 2









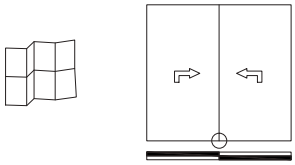
L - Ferramenta e disegni assemblaggio

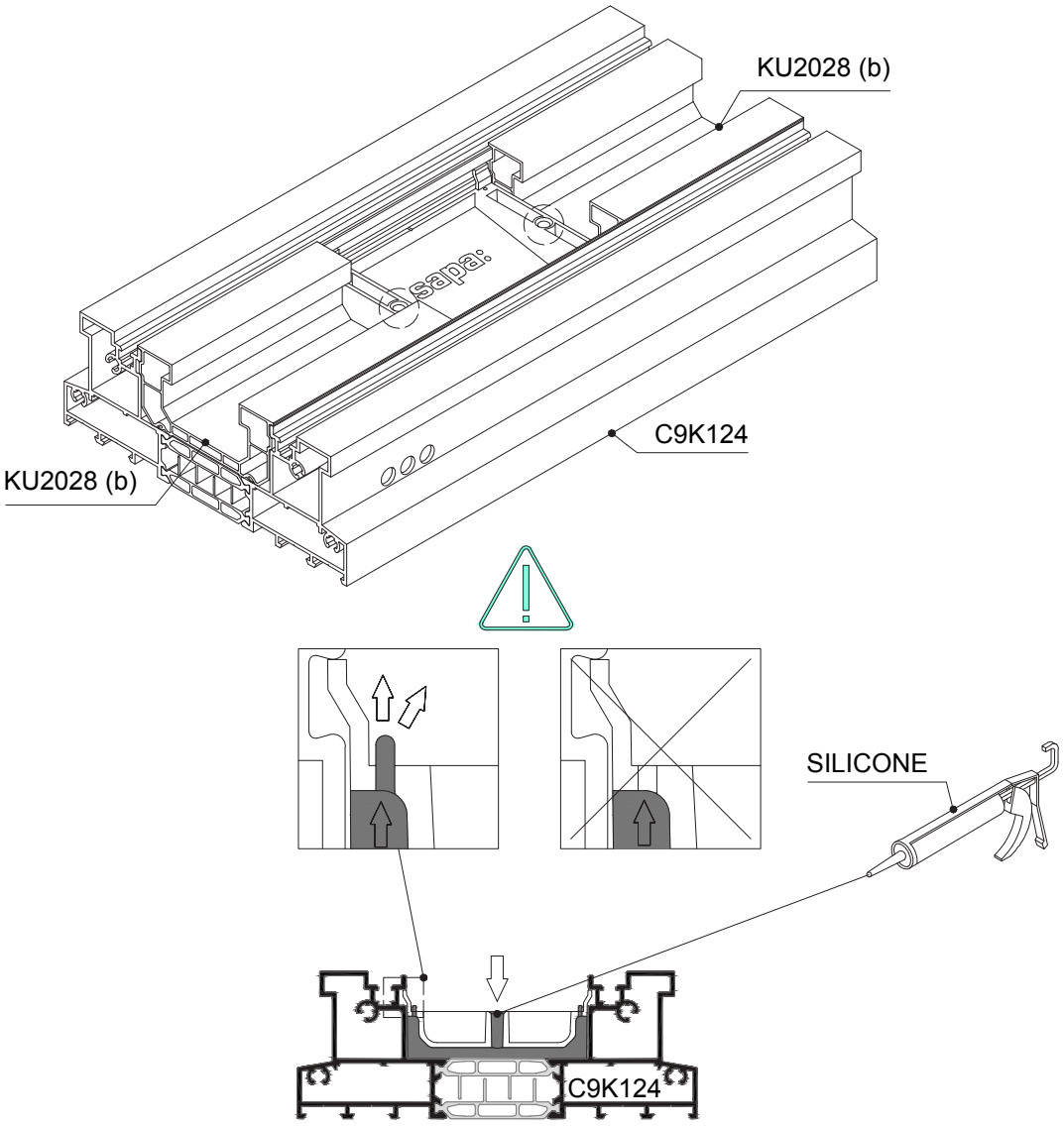
C160-ASS-1117

2 binari - Telaio - Tagli 90°

ASSEMBLAGGIO TAPPO DI TENUTA CO1105 SU TELAIO C9K124 - INFERIORE

2 / 2



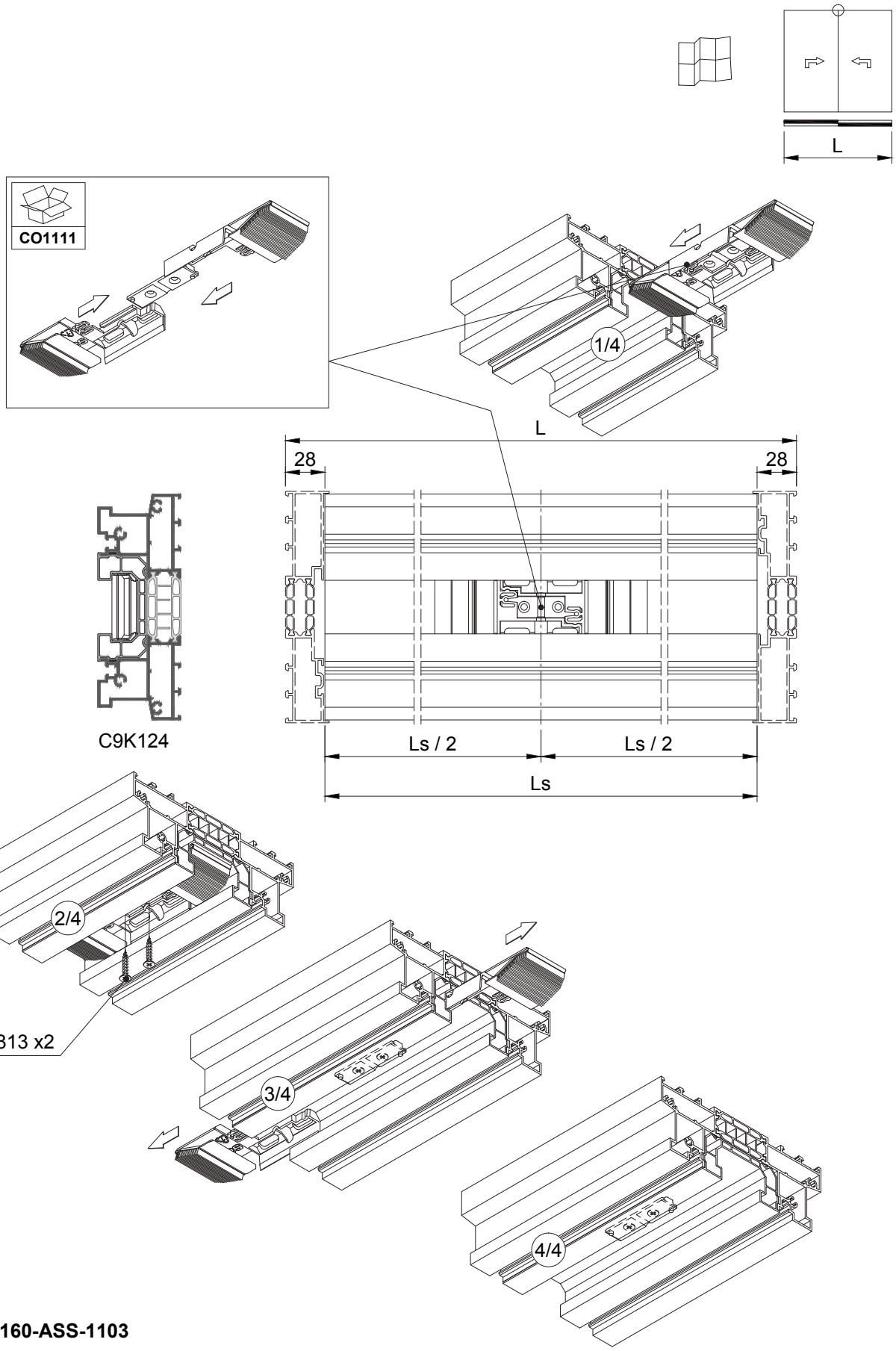


C160-ASS-1118

L'elemento è sigillato quando il silicone fuoriesce dai bordi.

2 binari - Telaio - Tagli 90°

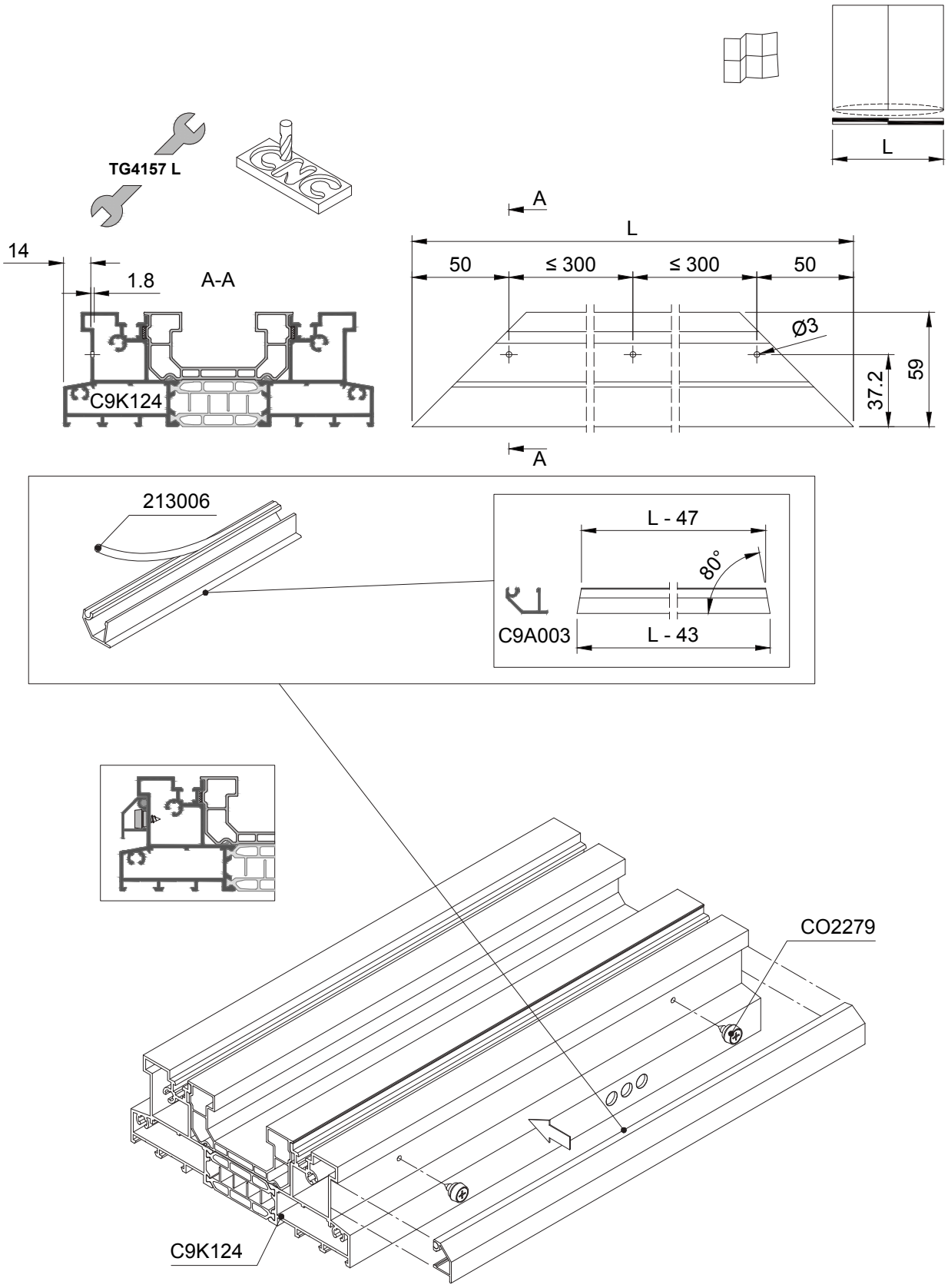
ASSEMBLAGGIO TAPPO DI TENUTA CO1111 SU TELAIO C9K124 - SUPERIORE - ALZANTE SCORREVOLE



C160-ASS-1103

2 binari - Telaio - Tagli 90°

ASSEMBLAGGIO GOCCIOLATOIO C9A003 SU PROFILO C9K124

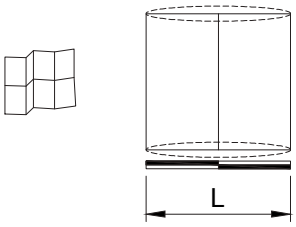


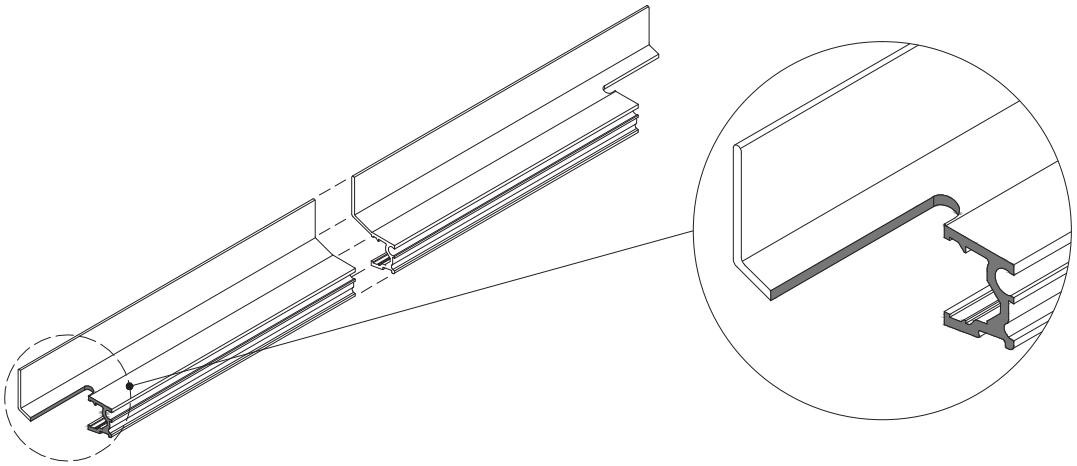
C160-ASS-1119

2 binari - Telaio - Tagli 90°

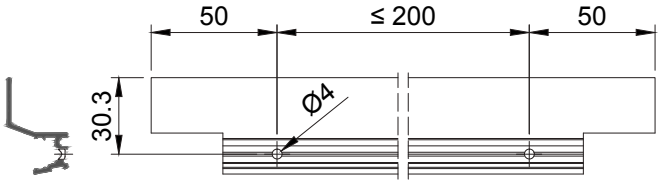
OPERAZIONI SU VASCHETTA C9A004

1 / 2





1/3



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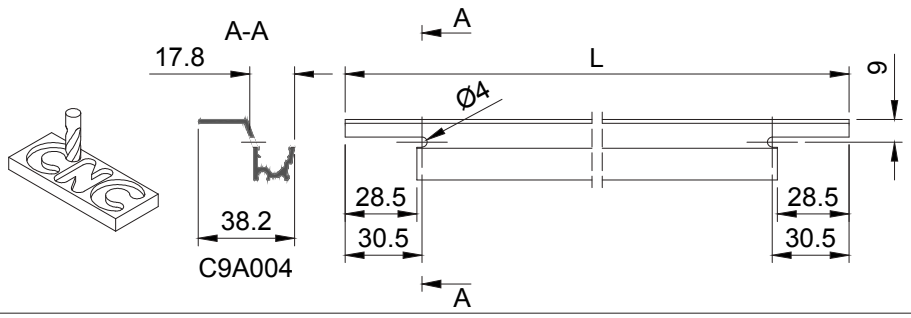
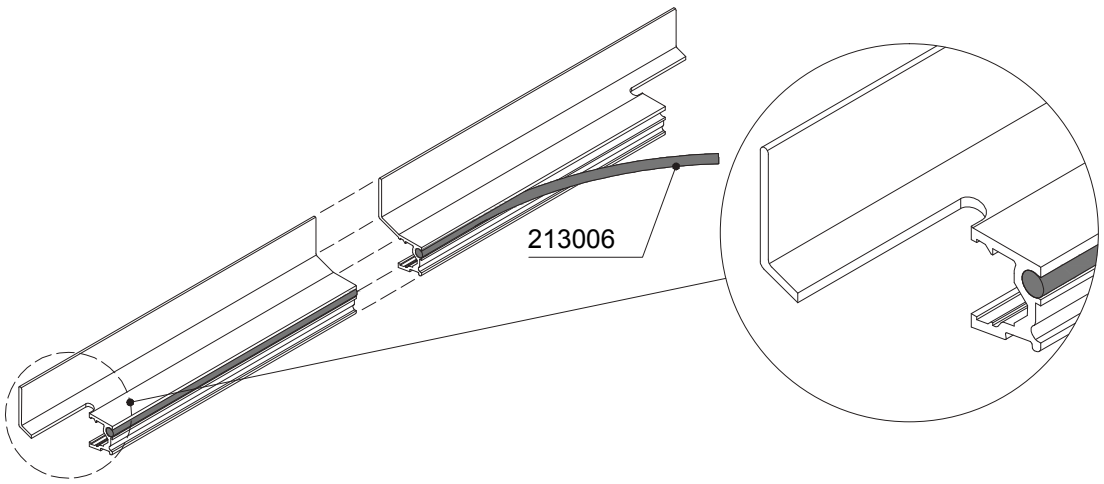


3/3

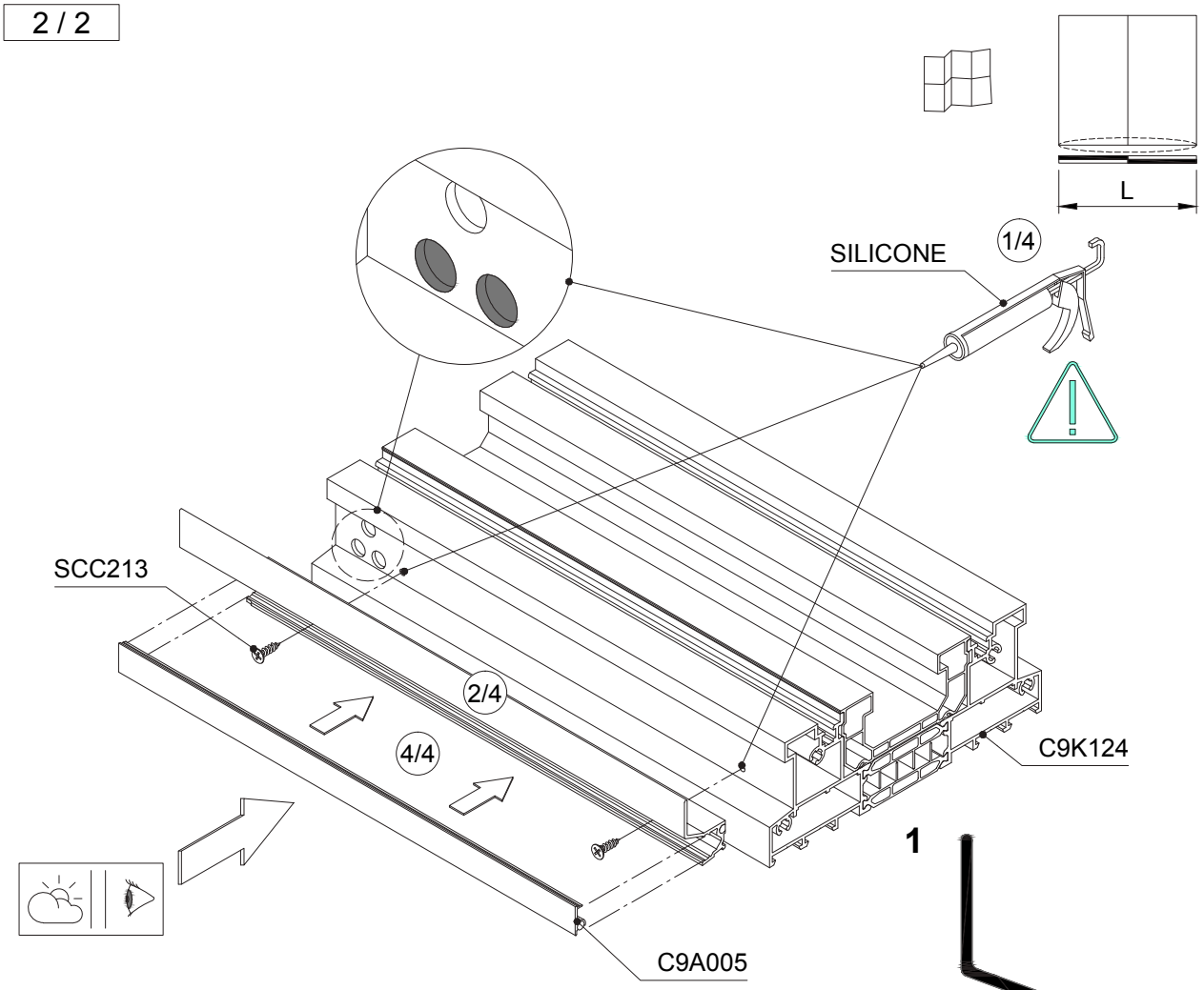


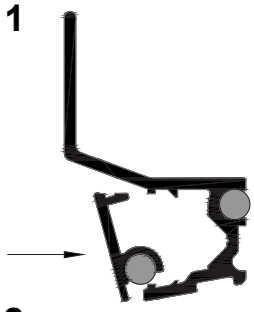
C160-ASS-1120

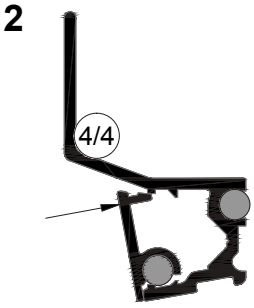
2 binari - Telaio - Tagli 90°

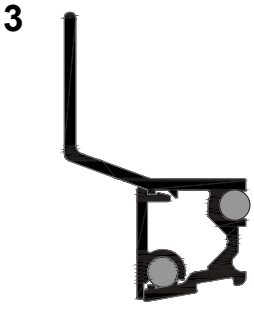
OPERAZIONI SU vaschetta di recupero C9A004

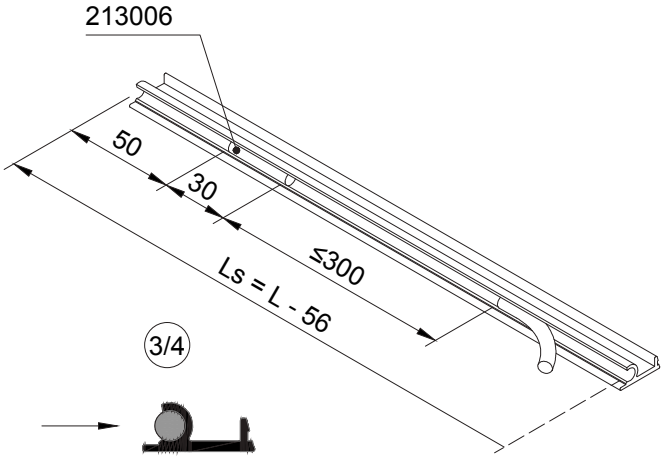
2 / 2











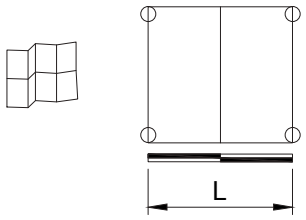
C160-ASS-1121

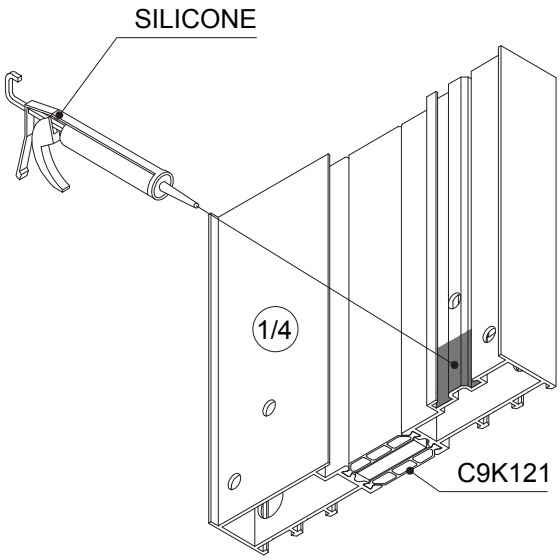
Sigillare con silicone i due fori contrassegnati inferiori e i fori per le viti prima di assemblare il C9A004.

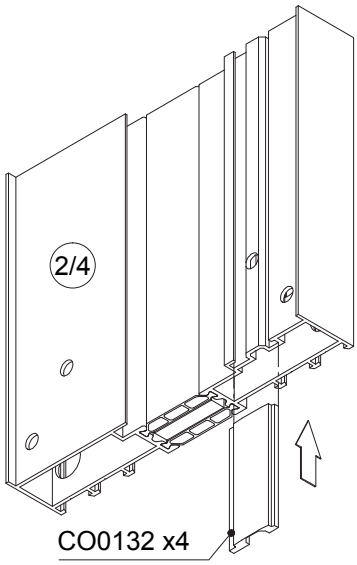
2 binari - Telaio - Tagli 90°

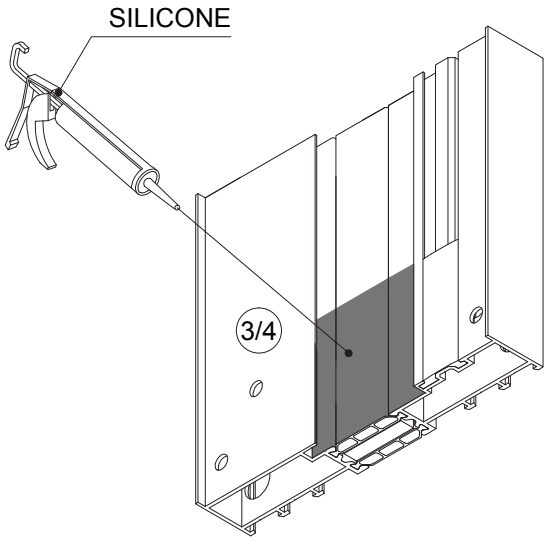
ASSEMBLAGGIO CO0132 E VS9957 SU TELAIO C9K121

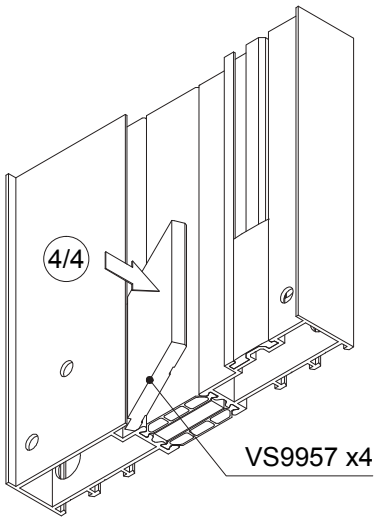
1 / 3









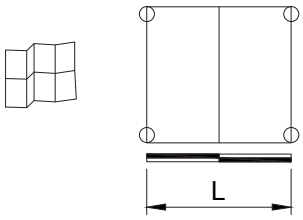


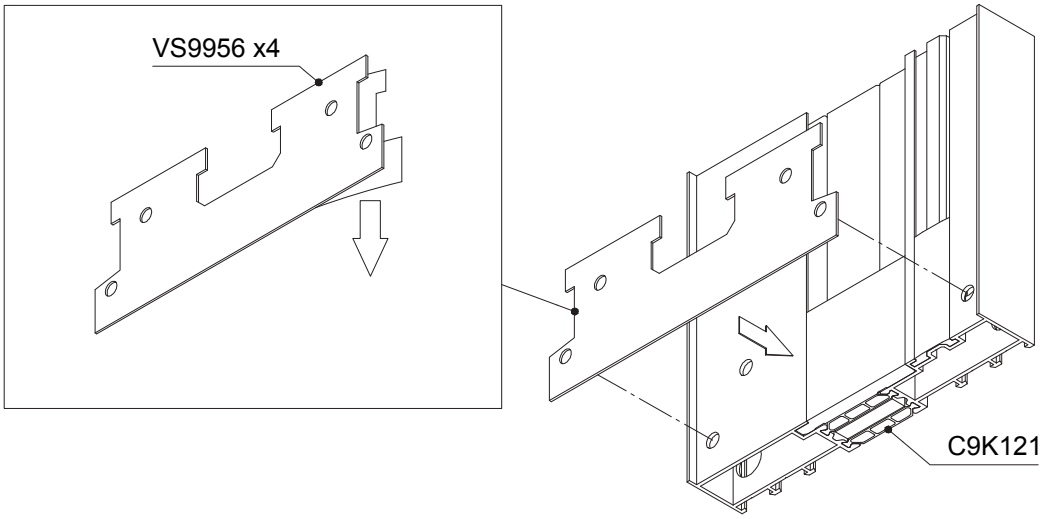
C160-ASS-1123

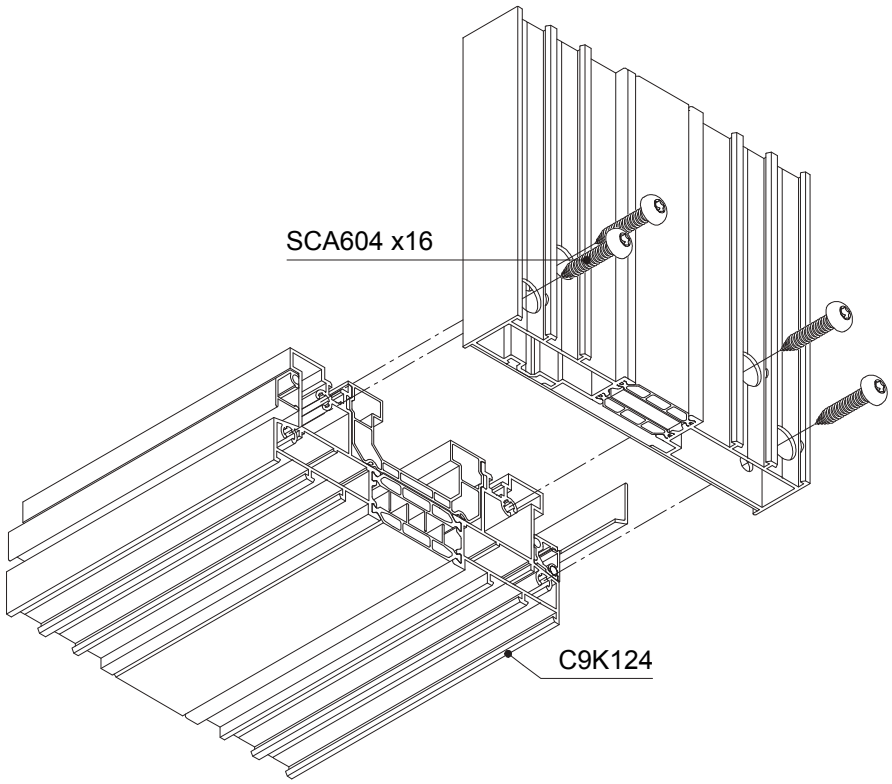
2 binari - Telaio - Tagli 90°

ASSEMBLAGGIO TAPPO DI TENUTA VS9956 SU TELAIO C9K121

2 / 3





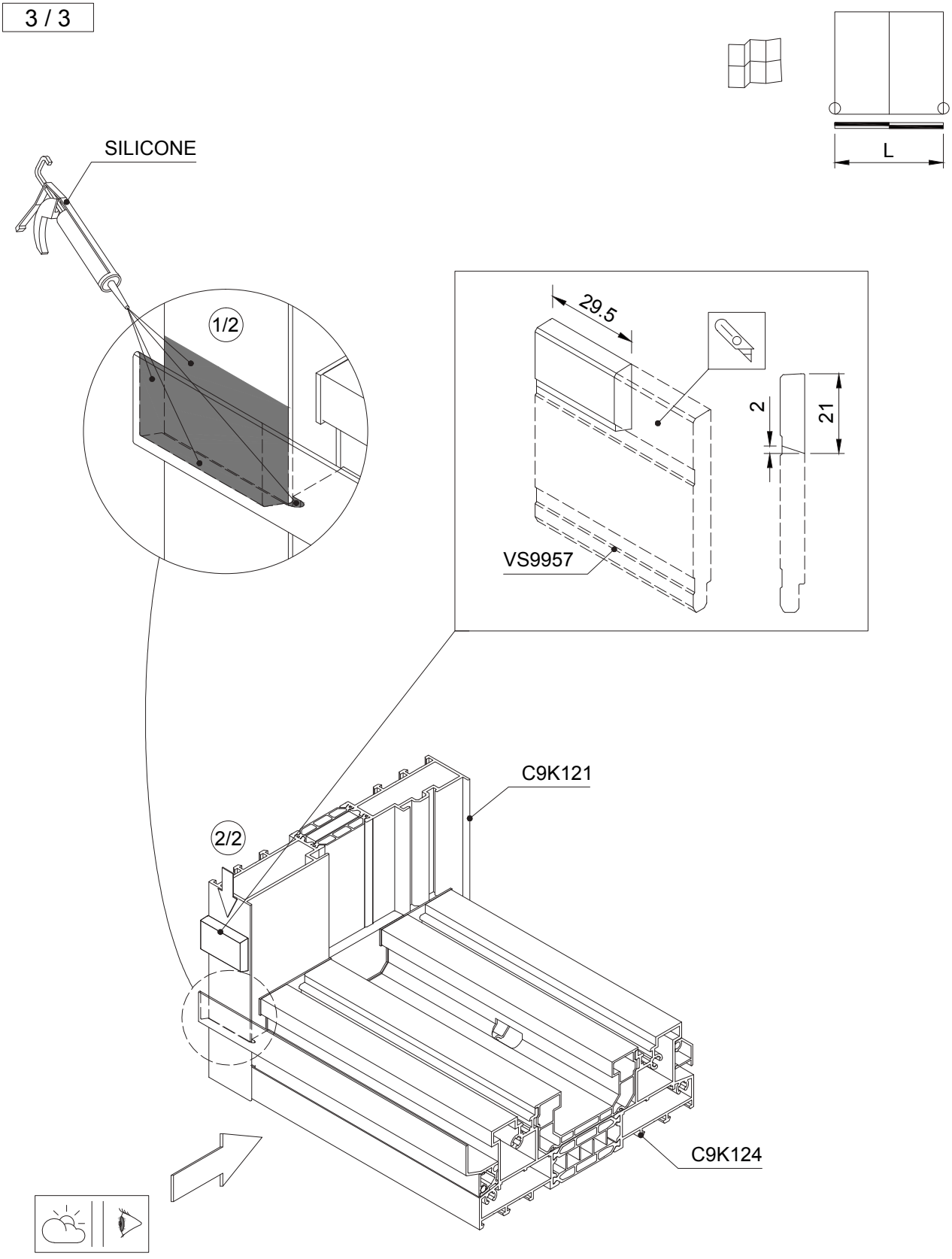


C160-ASS-1124

2 binari - Telaio - Tagli 90°

SIGILLATURA GOCCIOLATOIO C9A004

3 / 3



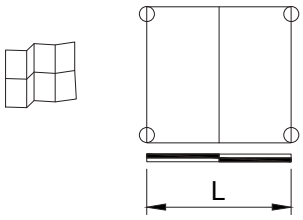
C160-ASS-1125

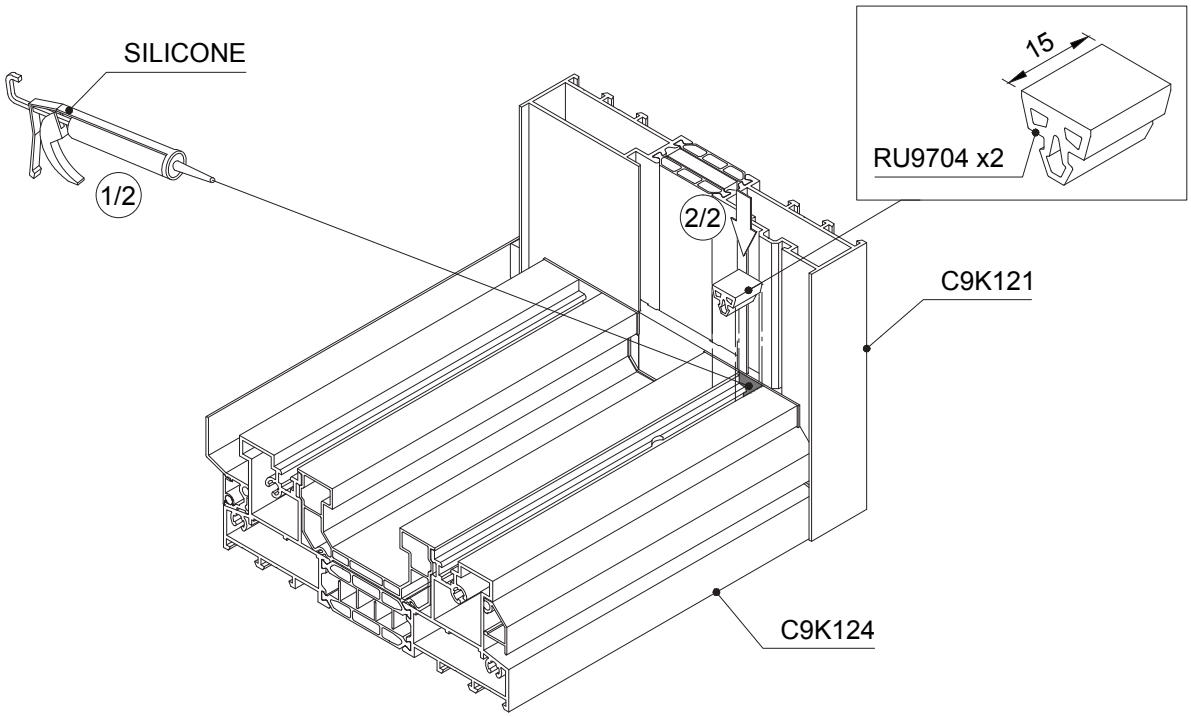
Tagliare le parti eccedenti di sigillatura da VS9957.

2 binari - Telaio - Tagli 90°

ASSEMBLAGGIO GUARNIZIONE DI FINITURA **RU9704**

1 / 3



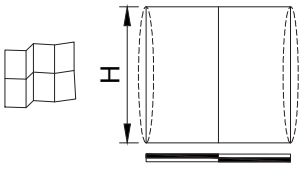


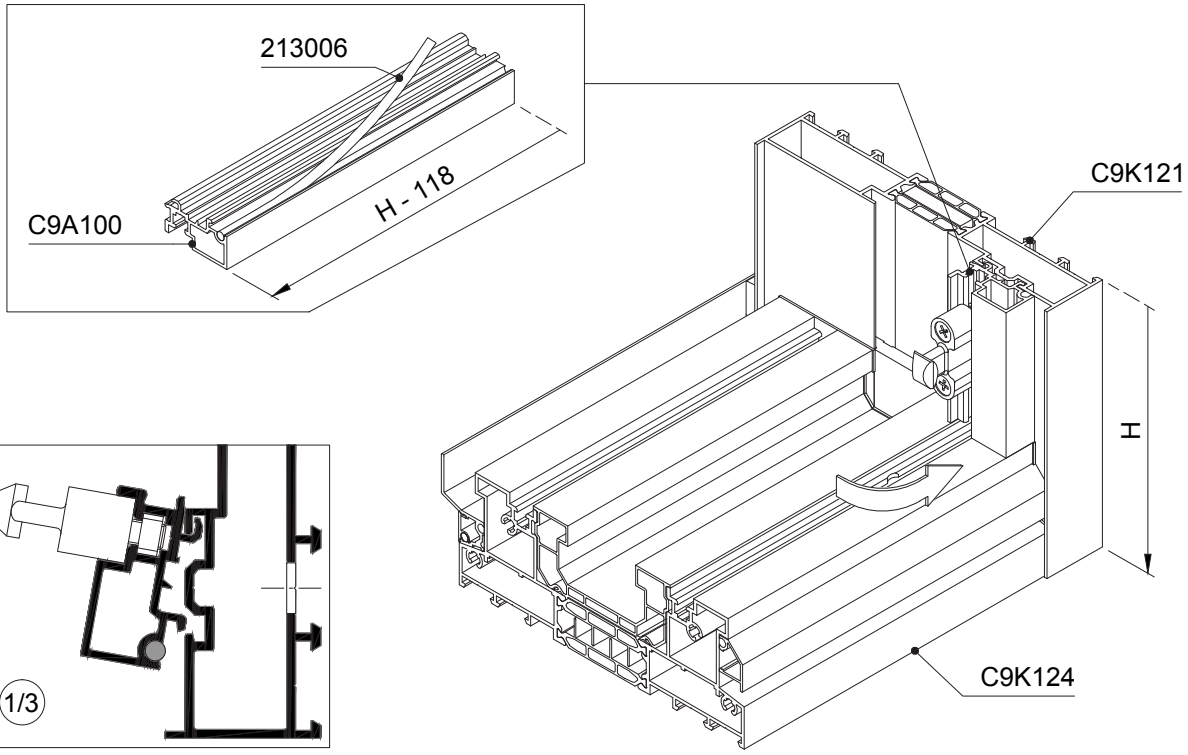
C160-ASS-1126

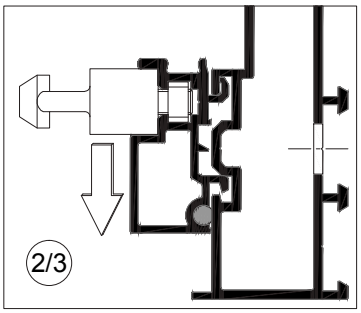
2 binari - Telaio - Tagli 90°

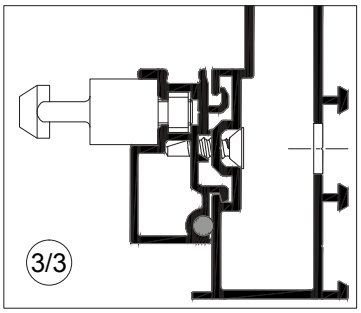
ASSEMBLAGGIO ROTAIA SUPPLEMENTARE C9A100

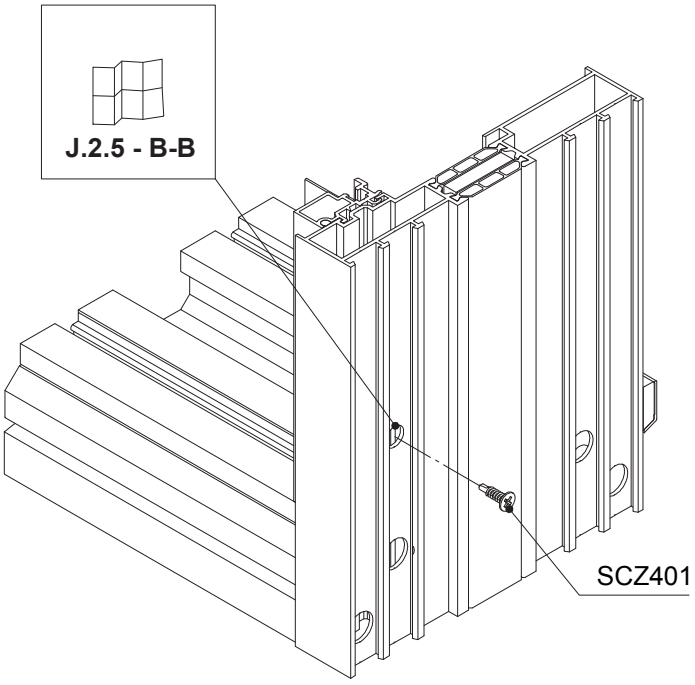
2 / 3











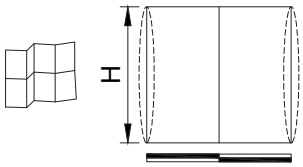
C160-ASS-1129

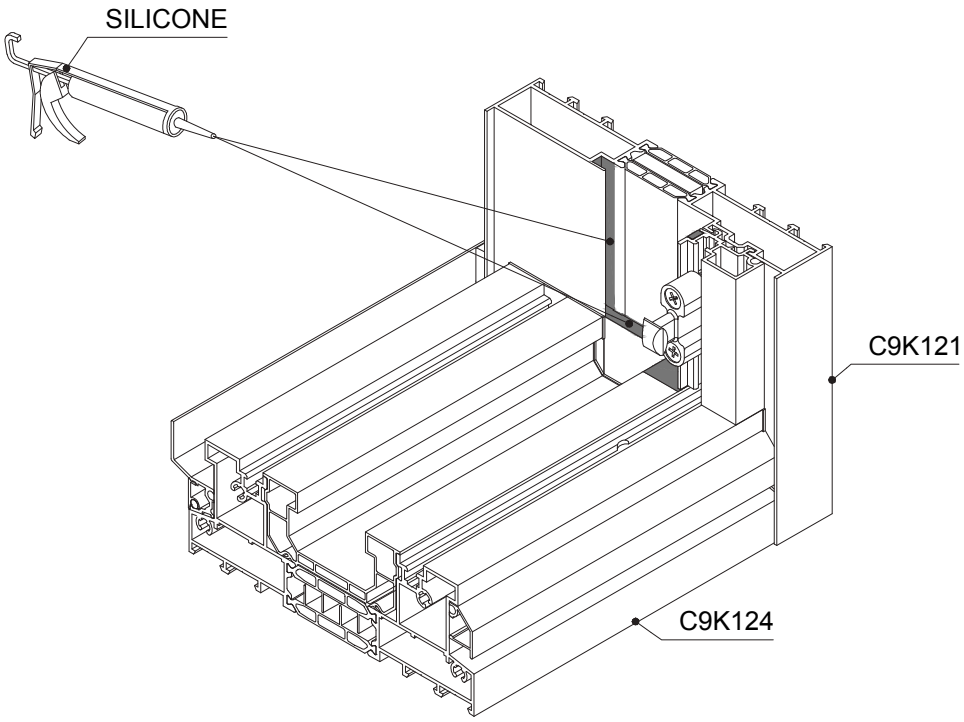
I rostri vanno inseriti lungo la cava del C9A100 prima che lo stesso venga installato, vedere pagina L185

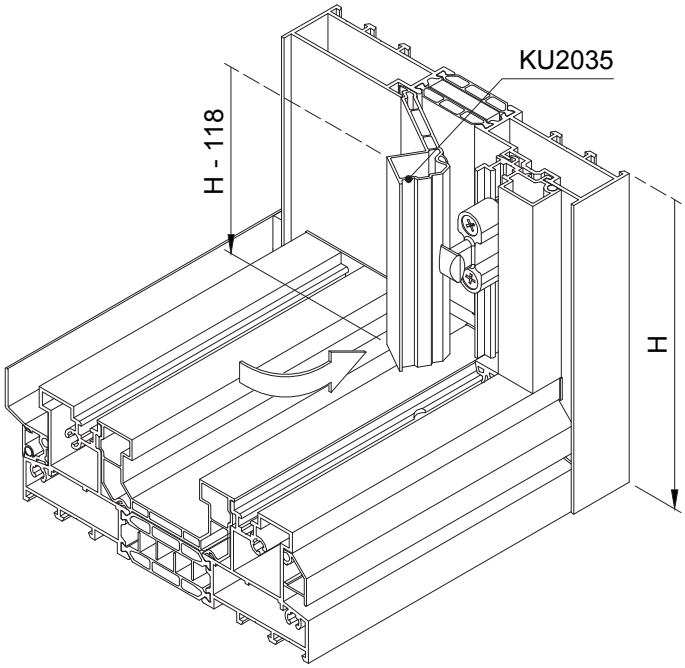
2 binari - Telaio - Tagli 90°

ASSEMBLAGGIO PROFILATO DI ISOLAMENTO KU2035

3 / 3







C160-ASS-1130

3 binari - Telaio - Tagli 90°

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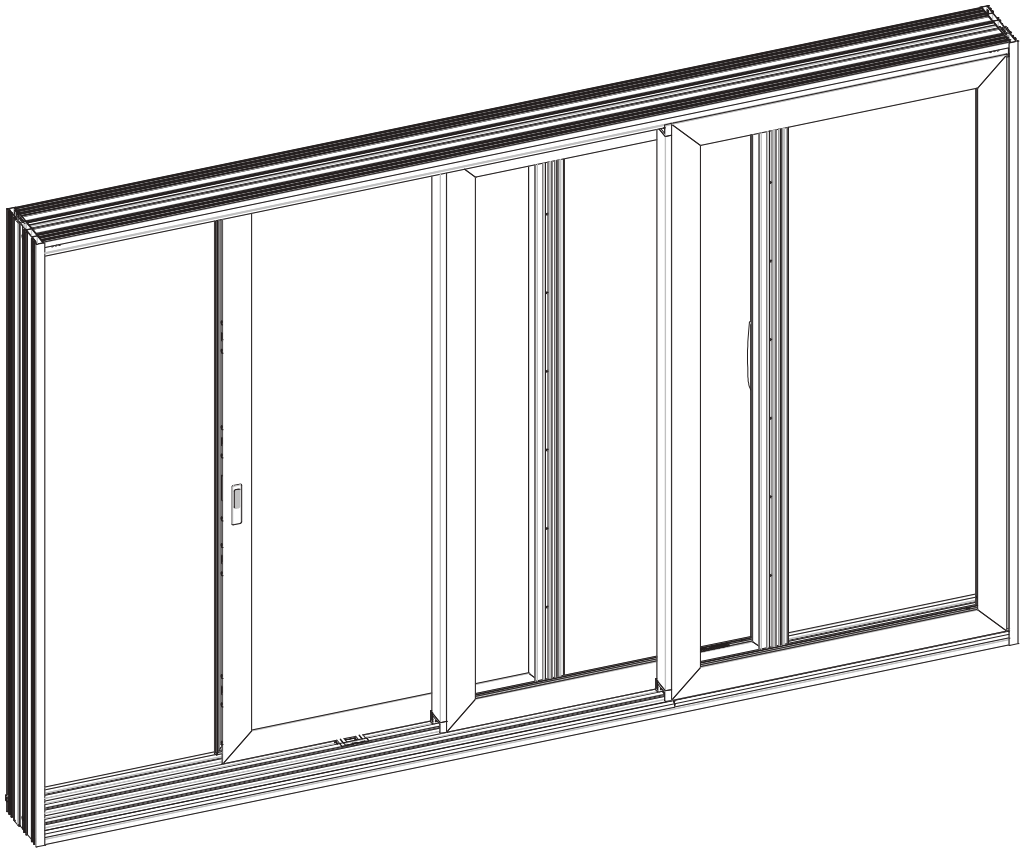
3 binari - Telaio - Tagli 90°

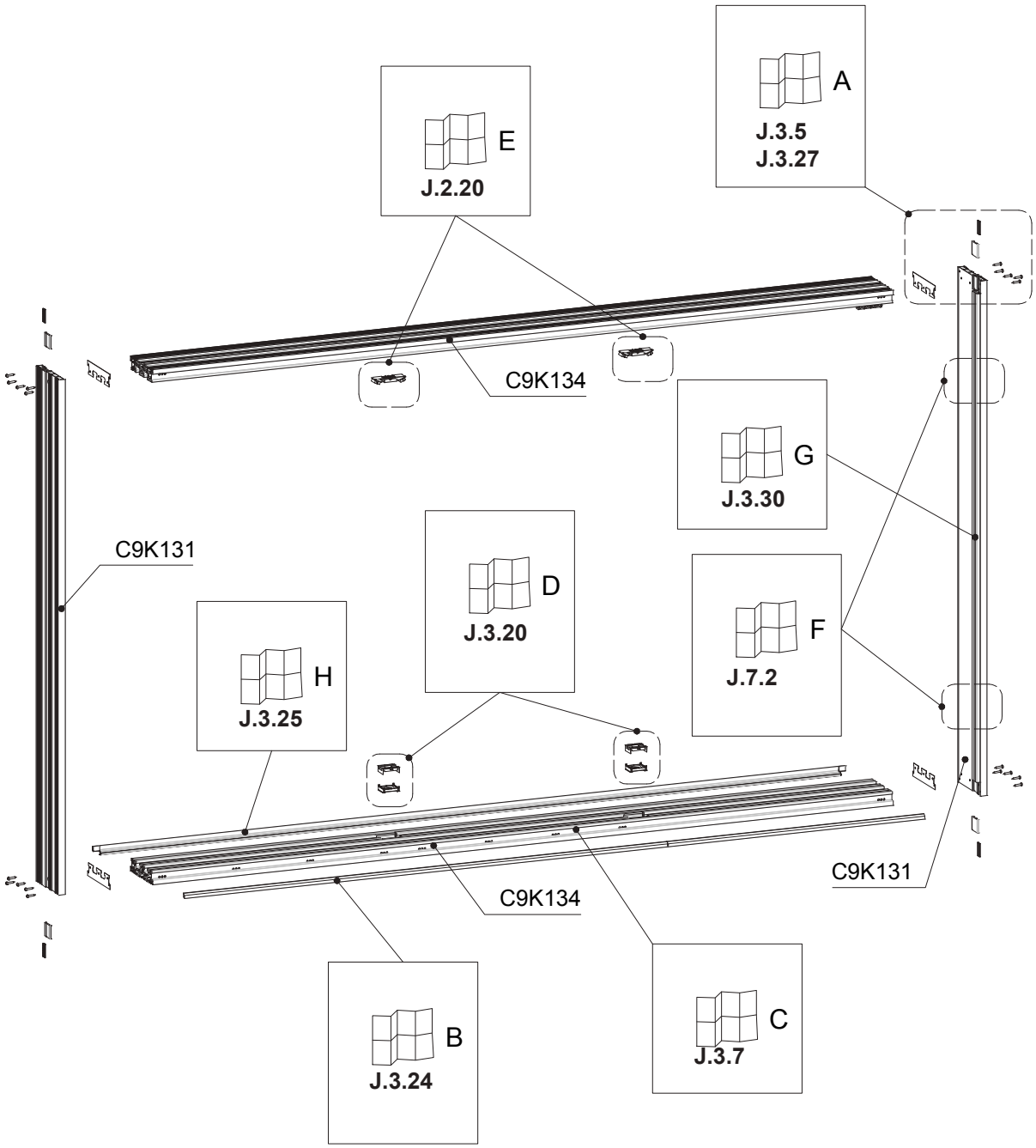
PANORAMICA ASSEMBLAGGIO



C160-ASS-1816

3 binari - Telaio - Tagli 90°

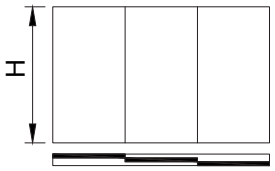
PANORAMICA ASSEMBLAGGIO

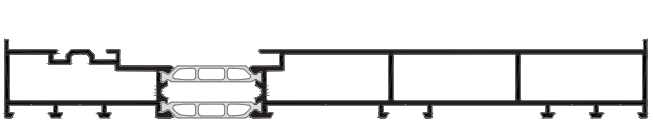


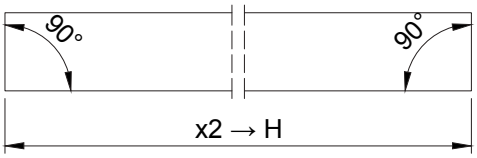
C160-ASS-1815

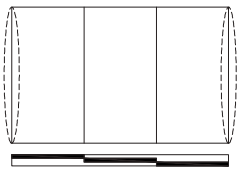
3 binari - Telaio - Tagli 90°

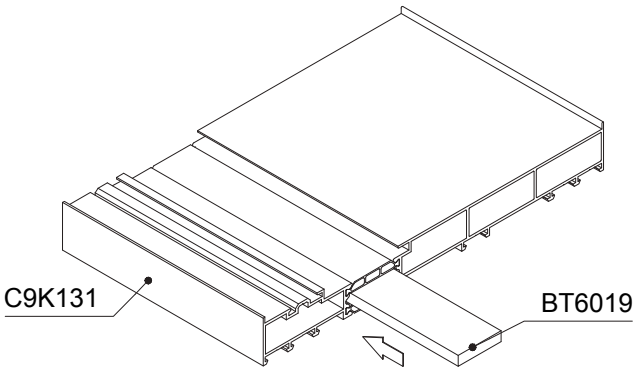
OPERAZIONI SU TELAIO C9K131 E PROFILATO DI ISOLAMENTO BT6019









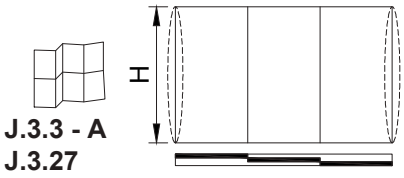


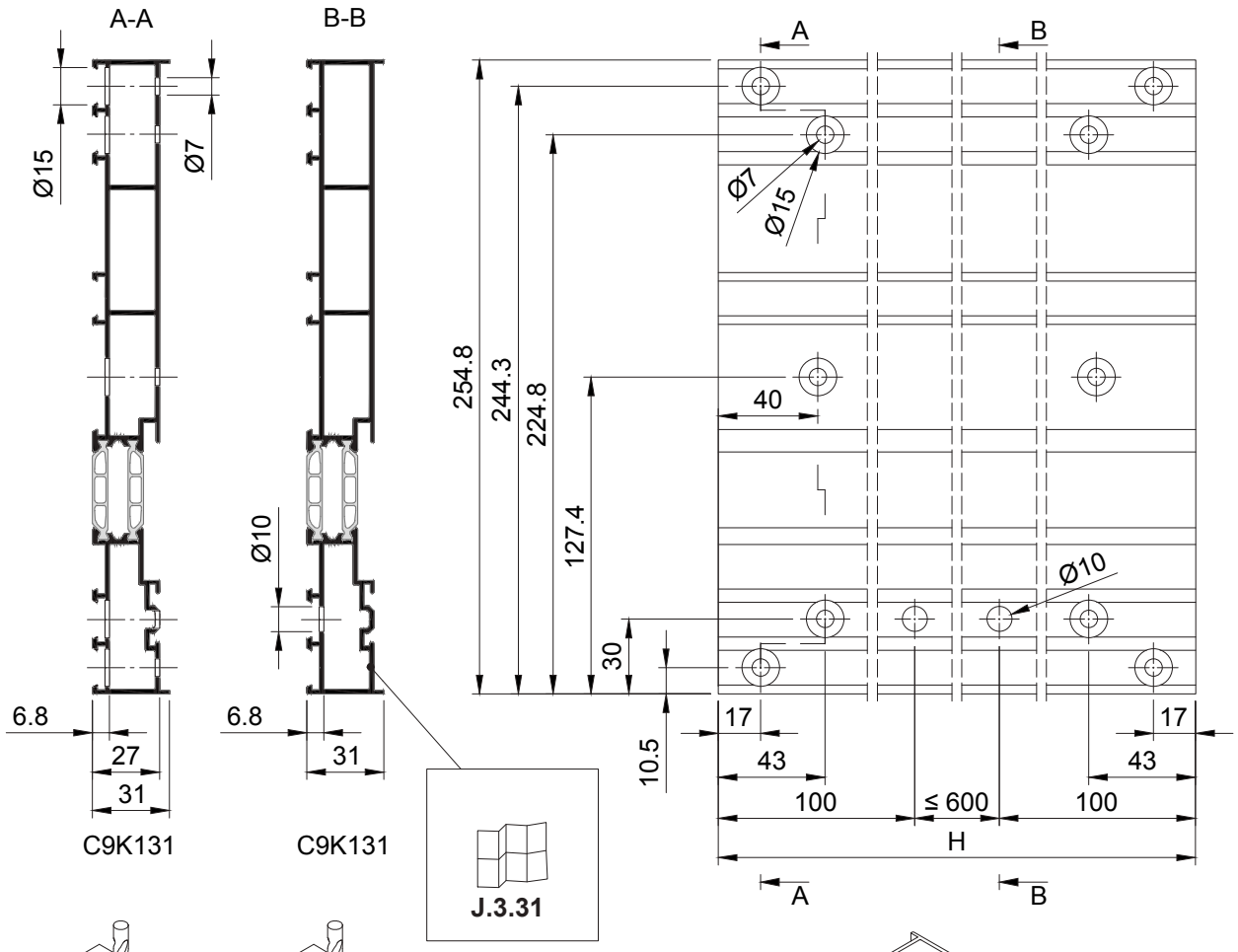
	BT6019
SHI	✓
SI	✓
Basic	–

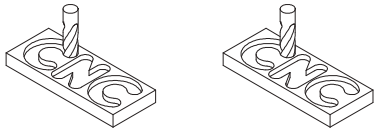
C160-ASS-1000

3 binari - Telaio - Tagli 90°

OPERAZIONI ED ASSEMBLAGGIO TELAIO C9K131

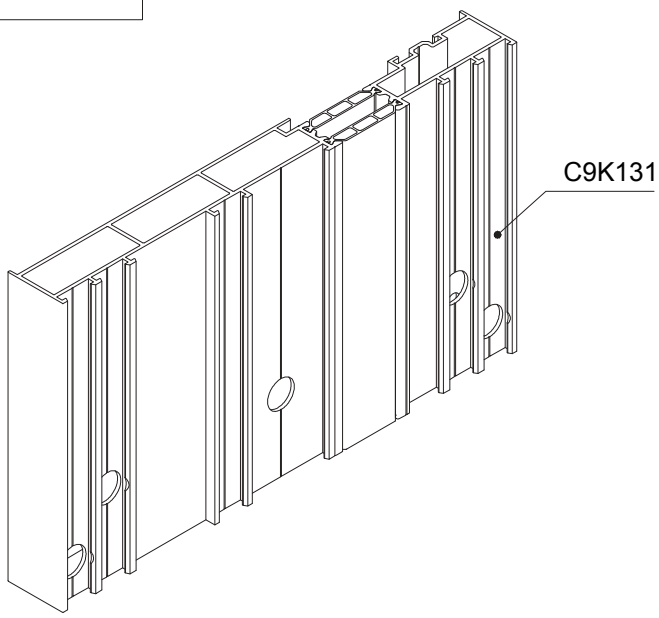






TG4119

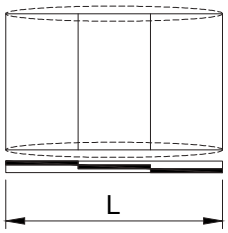
+ TG9011

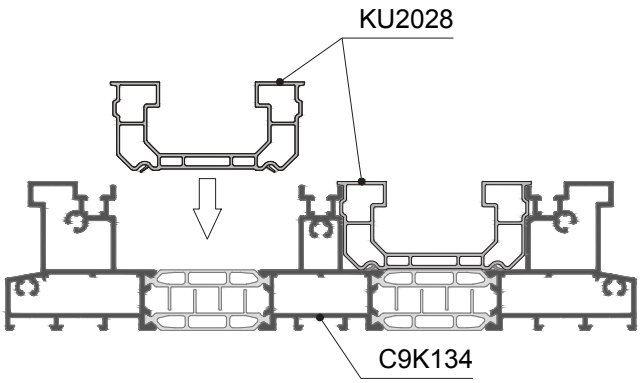


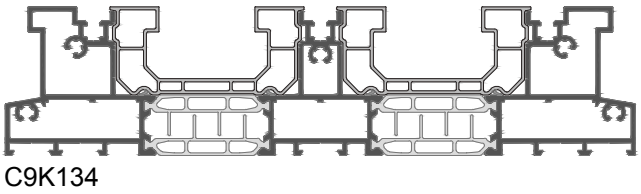
C160-ASS-1001

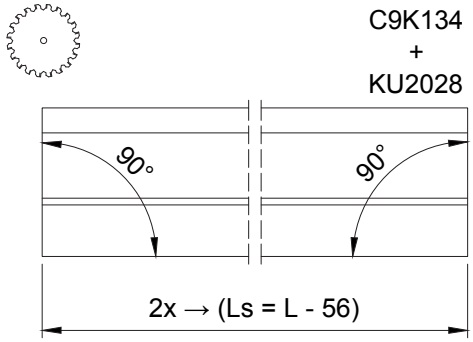
3 binari - Telaio - Tagli 90°

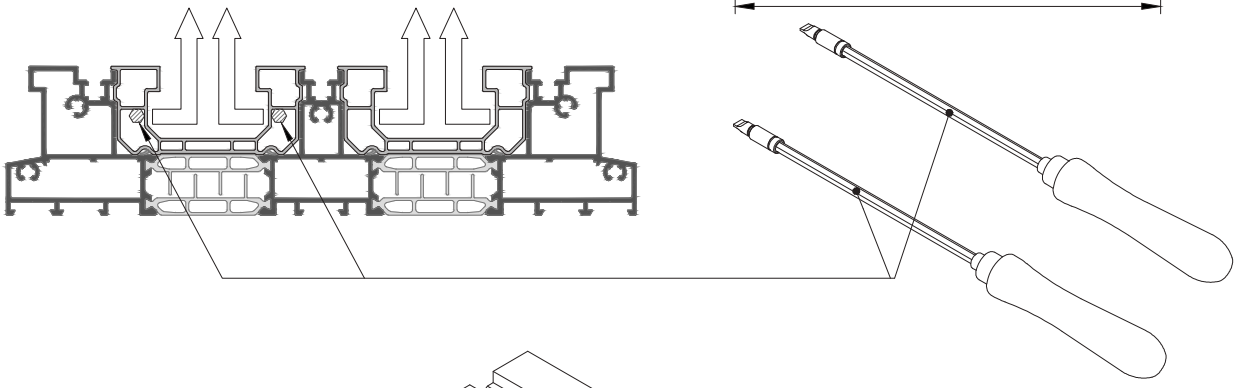
OPERAZIONI SU TELAIO C9K134 E PROFILATO DI ISOLAMENTO KU2028

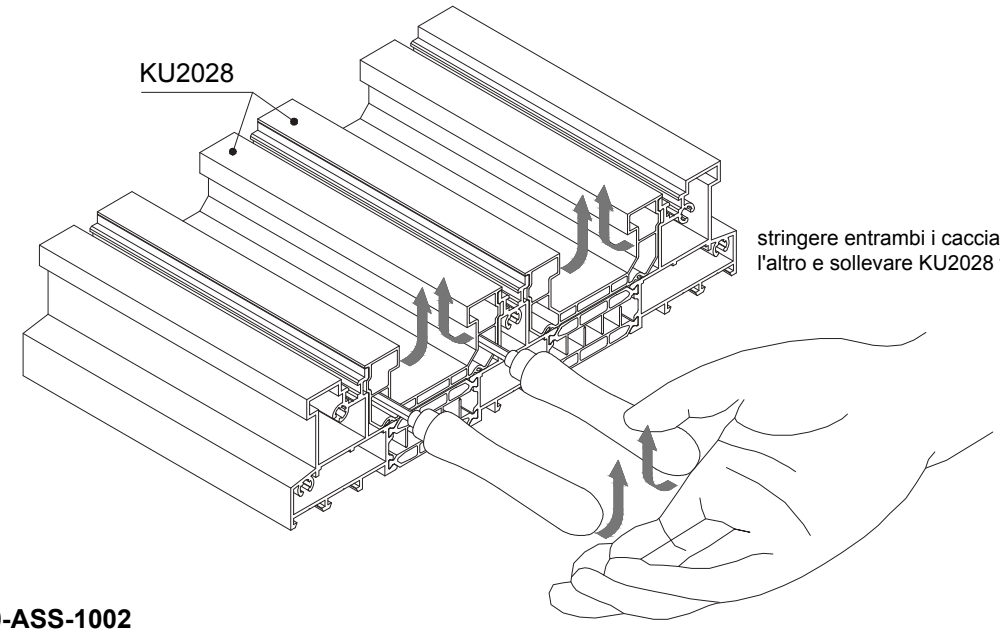












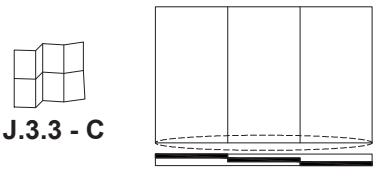
stringere entrambi i cacciaviti l'uno contro l'altro e sollevare KU2028 fuori dal C9K134

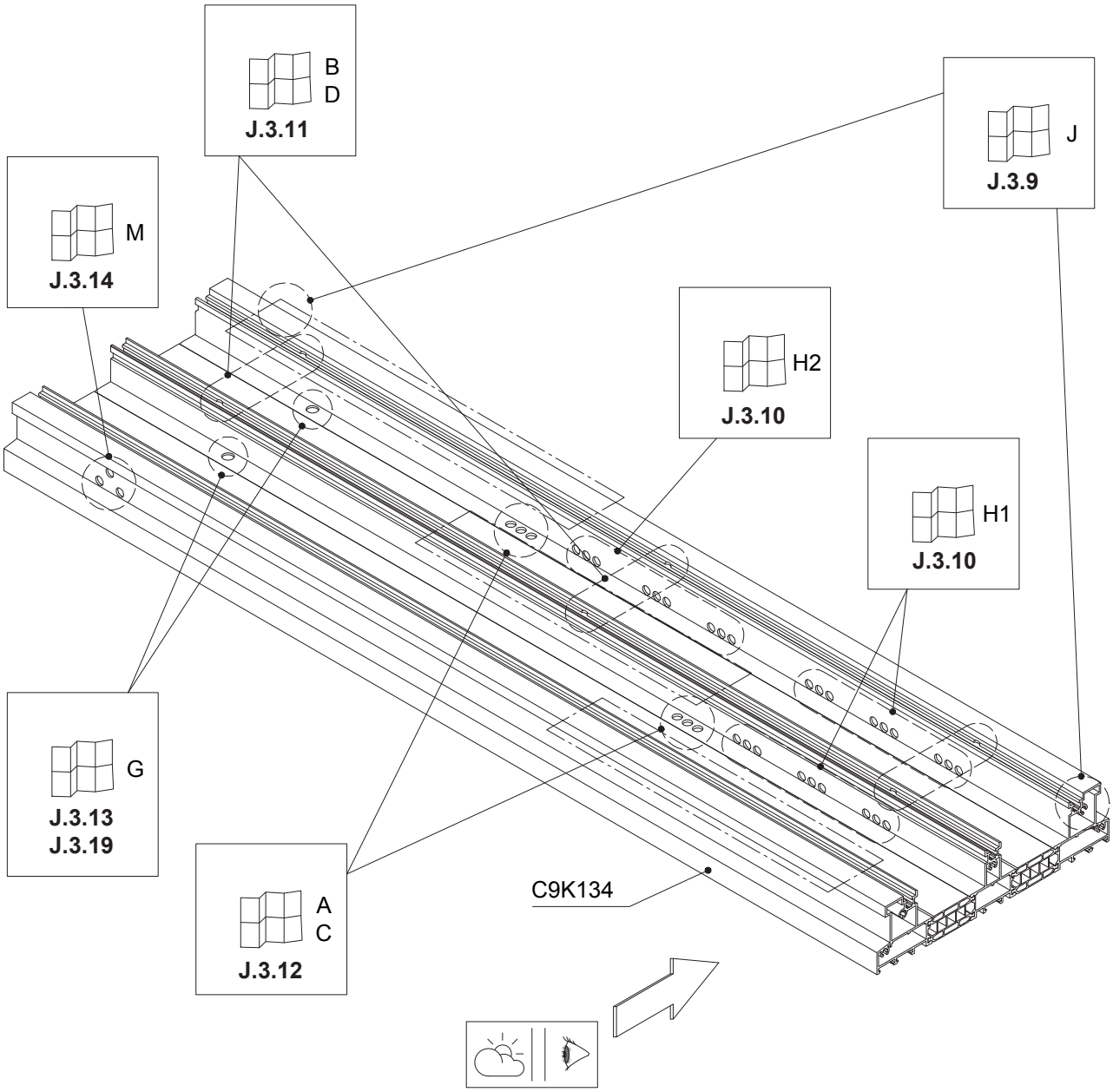
C160-ASS-1002

3 binari - Telaio - Tagli 90°

PANORAMICA DRENAGGIO - TELAIO C9K134

1 / 12





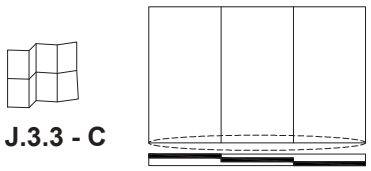
C160-ASS-1011

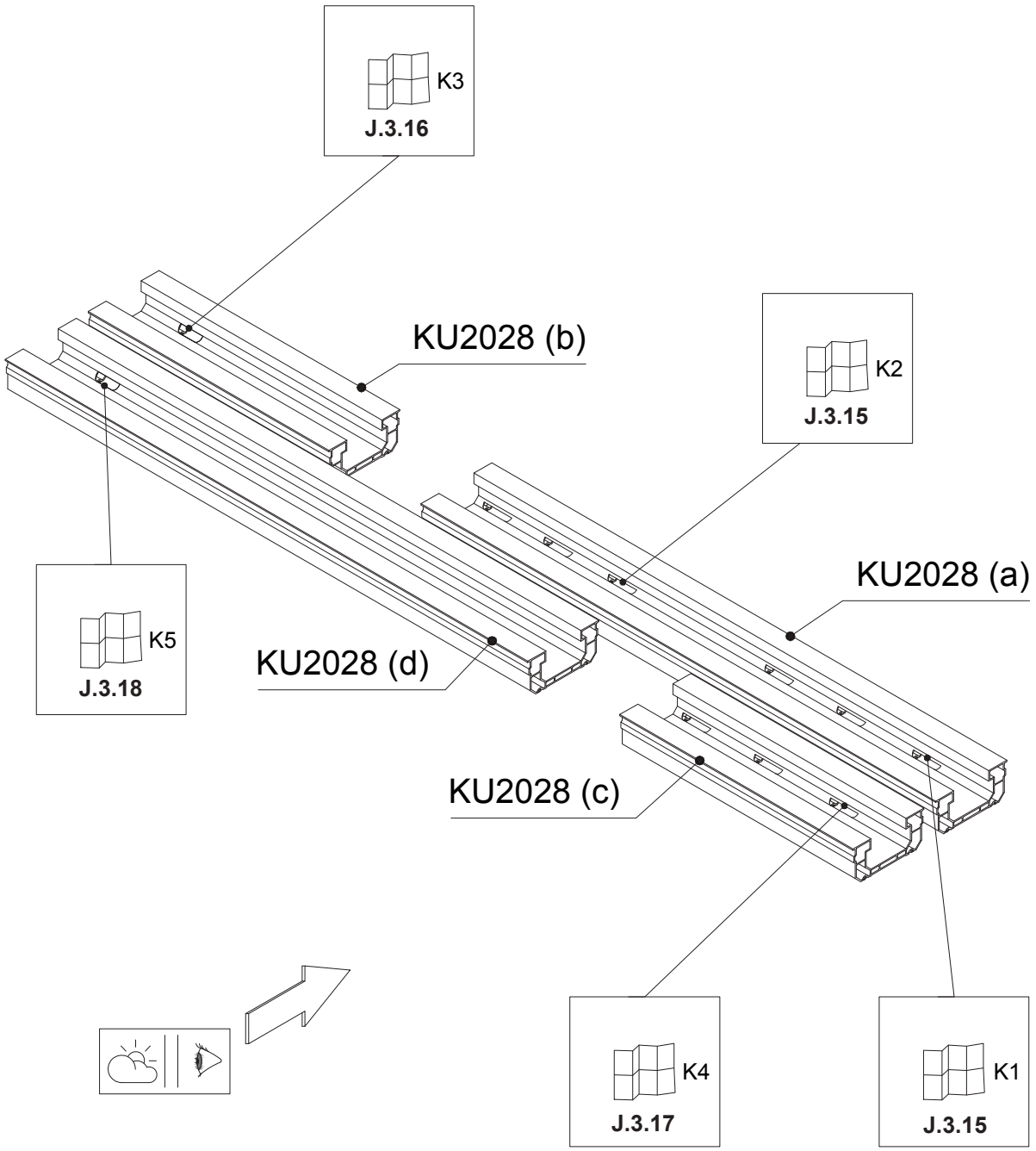
Numero dei fori di drenaggio, vedi pagina L13

3 binari - Telaio - Tagli 90°

PANORAMICA DRENAGGIO - PROFILATO DI ISOLAMENTO KU2028

2 / 12



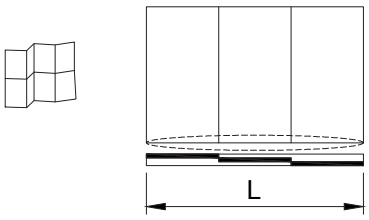


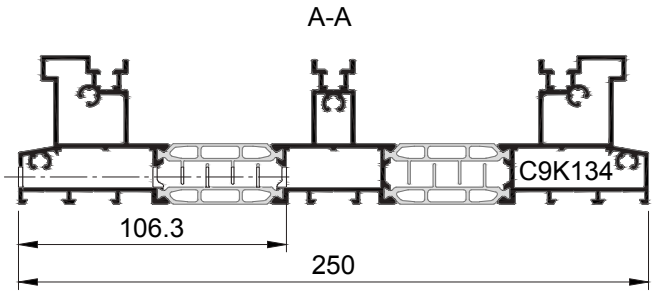
C160-ASS-1012

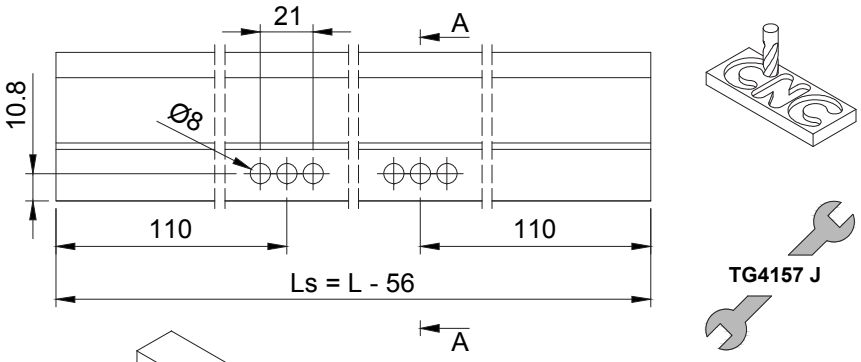
3 binari - Telaio - Tagli 90°

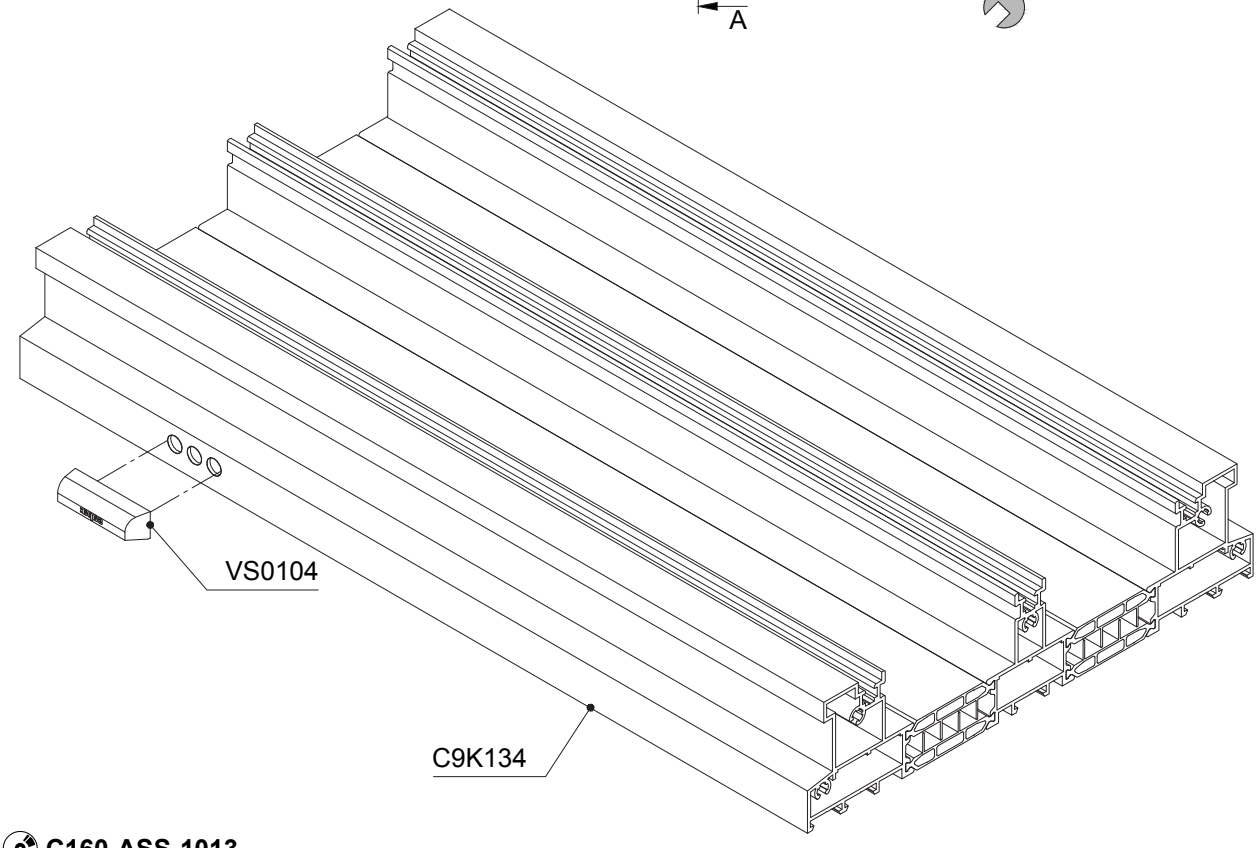
TELAIO DI DRENAGGIO C9K134-J

3 / 12







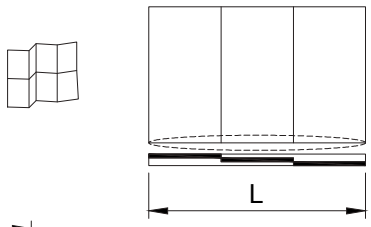


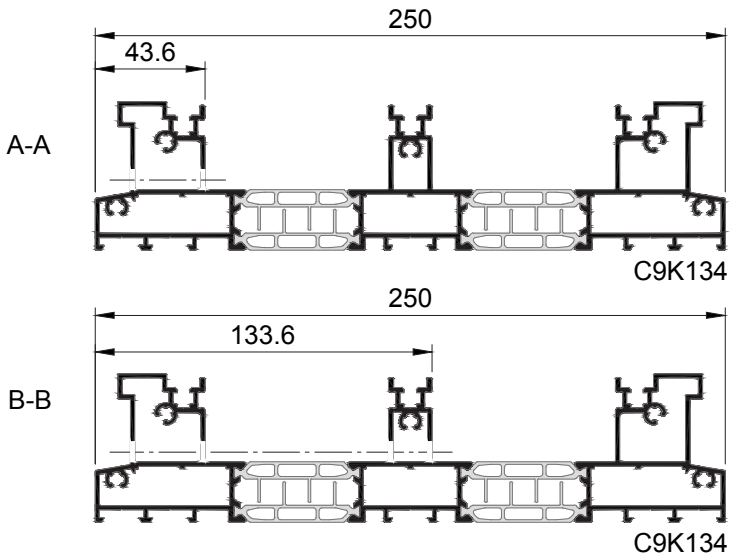
C160-ASS-1013

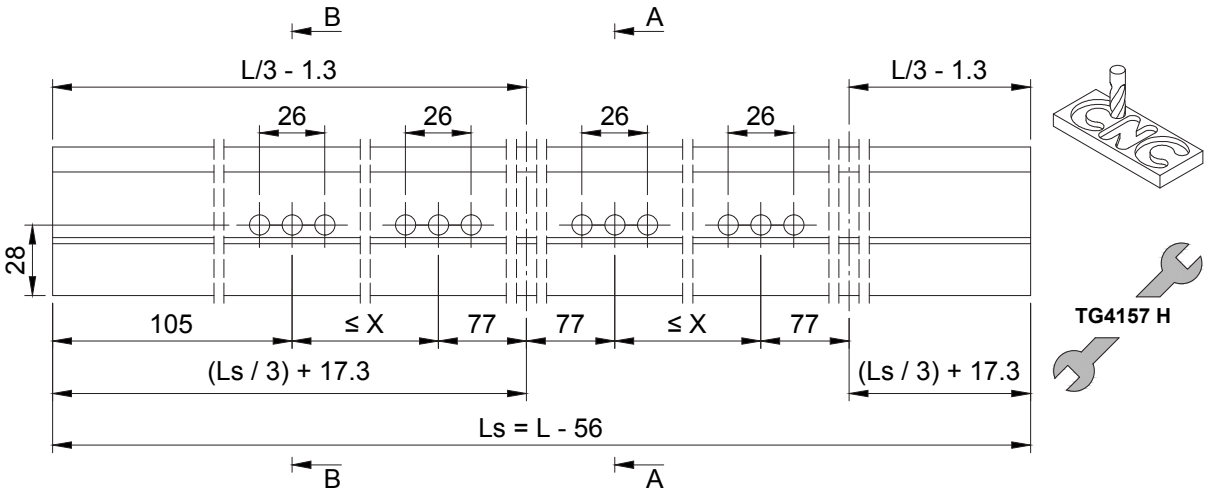
3 binari - Telaio - Tagli 90°

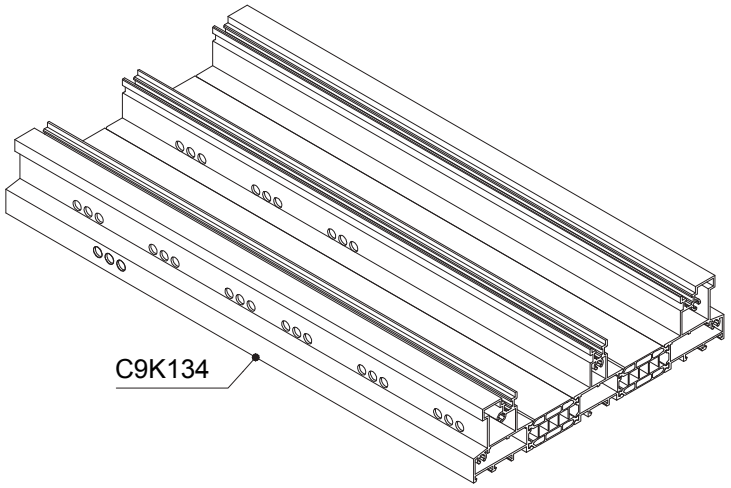
TELAIO DI DRENAGGIO C9K134 - H1, H2

4 / 12







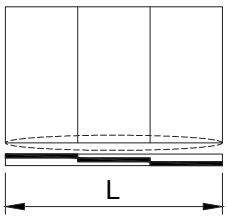


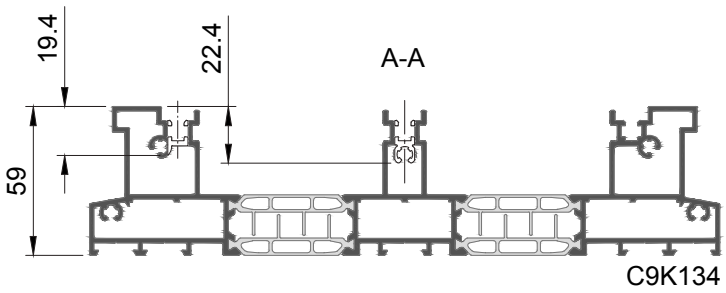
C160-ASS-1014

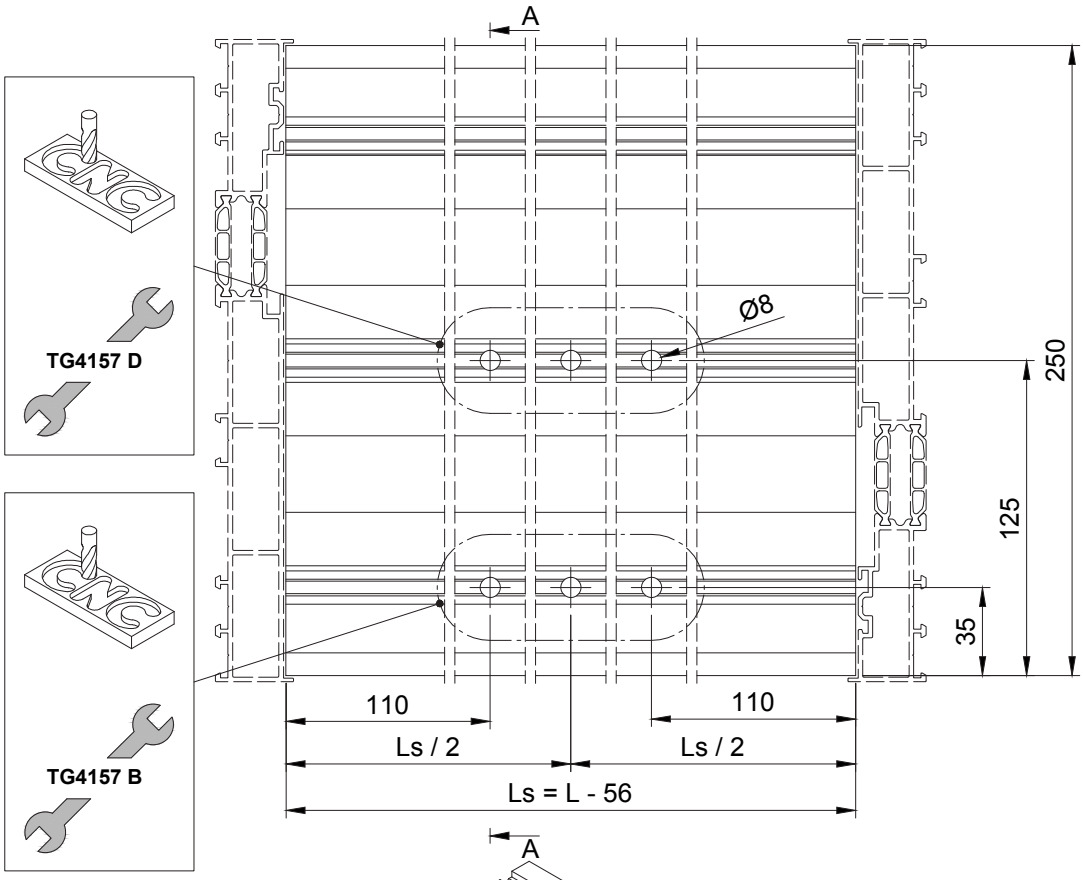
3 binari - Telaio - Tagli 90°

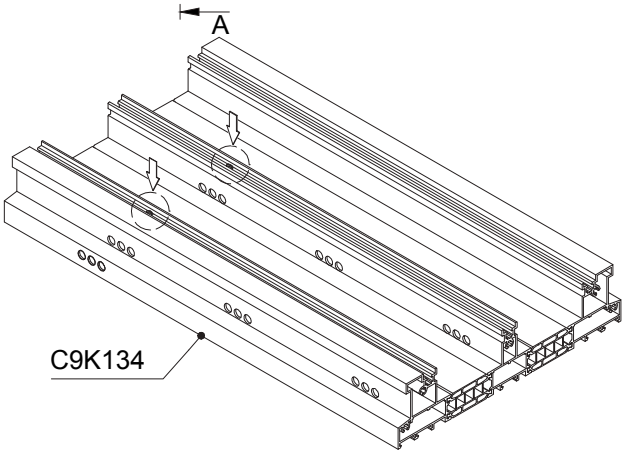
TELAIO DI DRENAGGIO C9K134 - B, D

5 / 12







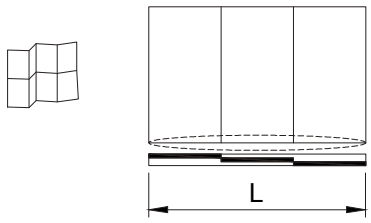


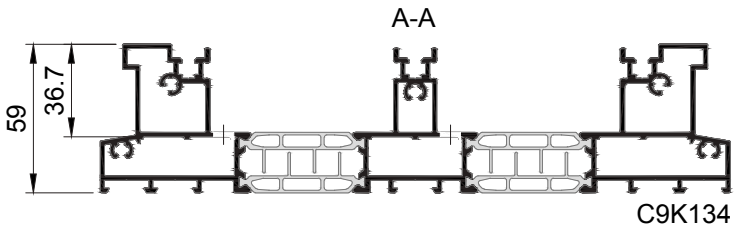
C160-ASS-1015

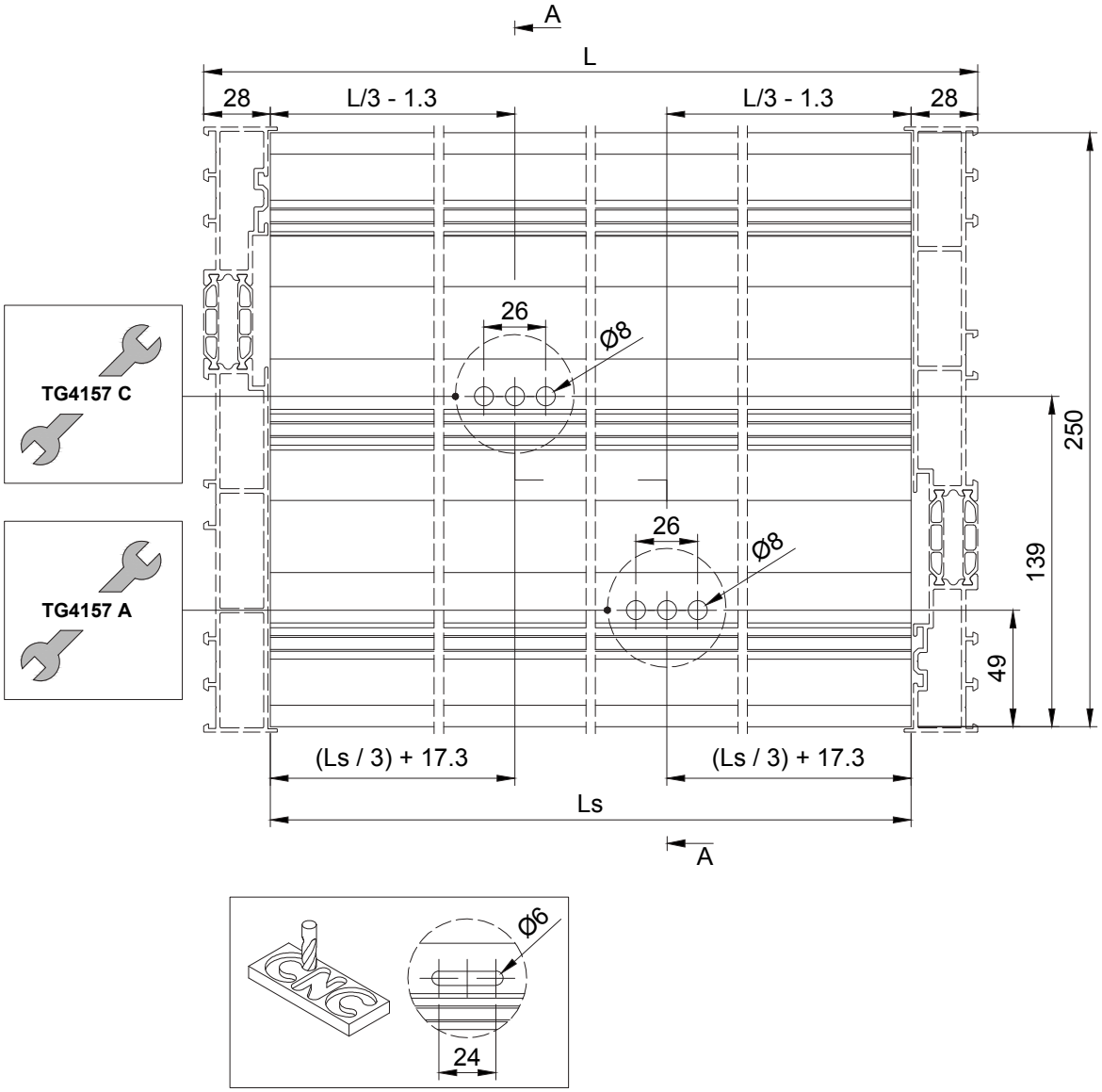
3 binari - Telaio - Tagli 90°

TELAIO DI DRENAGGIO C9K134 - A, C

6 / 12





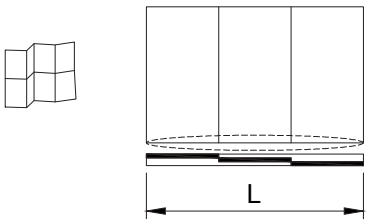


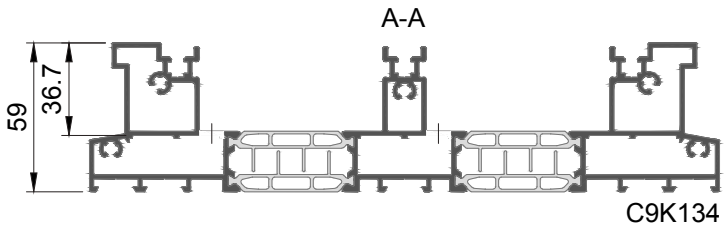
C160-ASS-1016

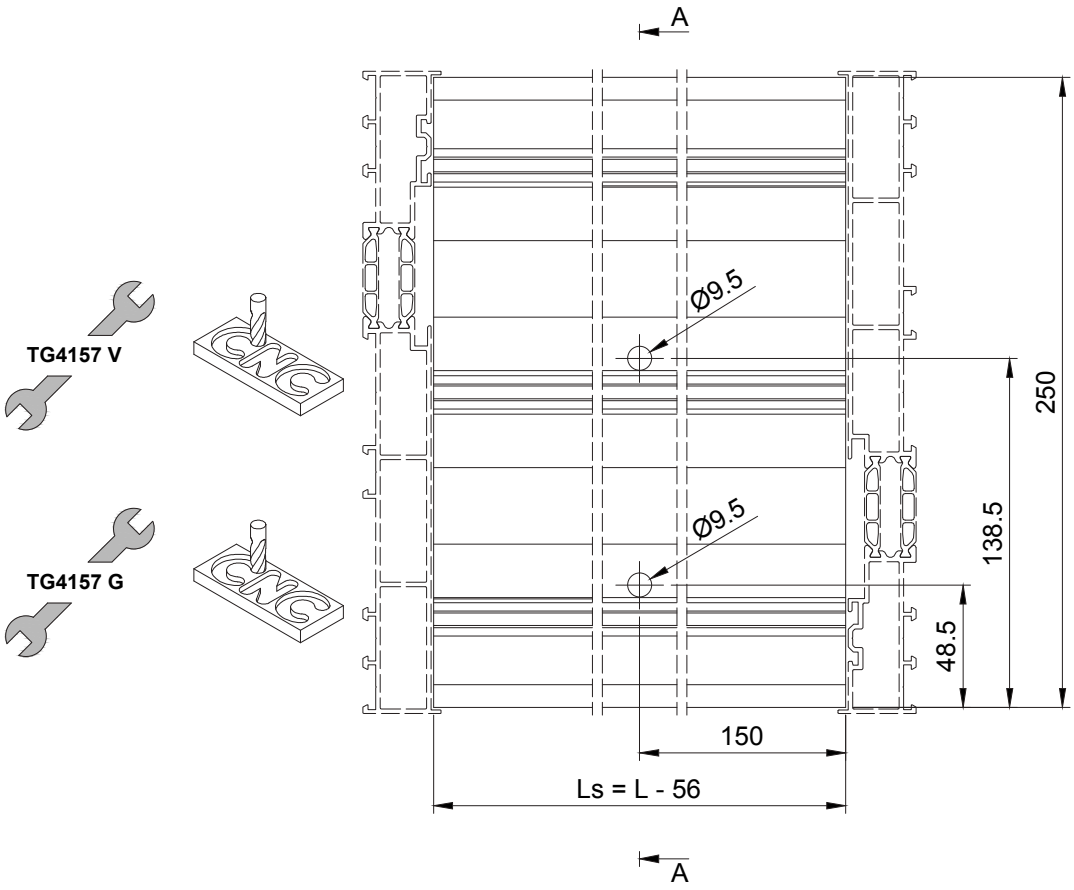
3 binari - Telaio - Tagli 90°

TELAIO DI DRENAGGIO C9K134 - G

7 / 12





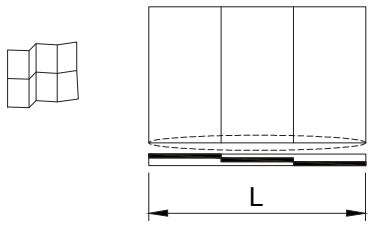


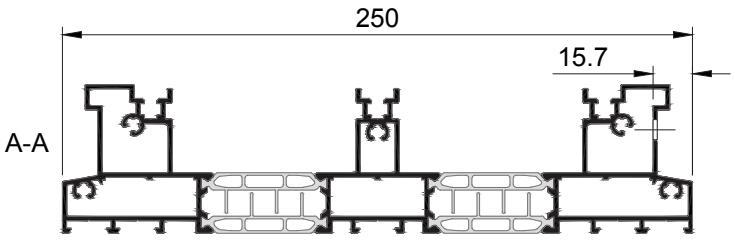
C160-ASS-1017

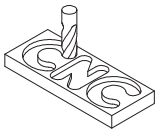
3 binari - Telaio - Tagli 90°

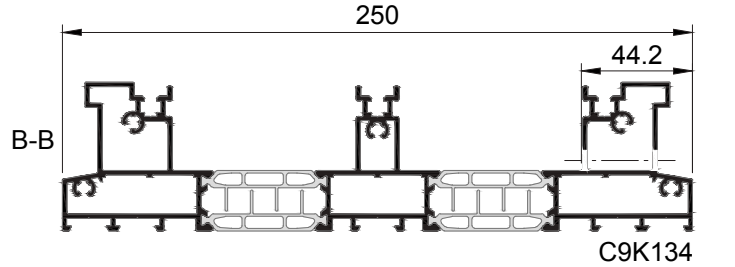
TELAIO DI DRENAGGIO C9K134 - M

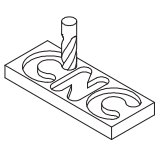
8 / 12

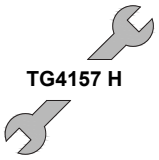


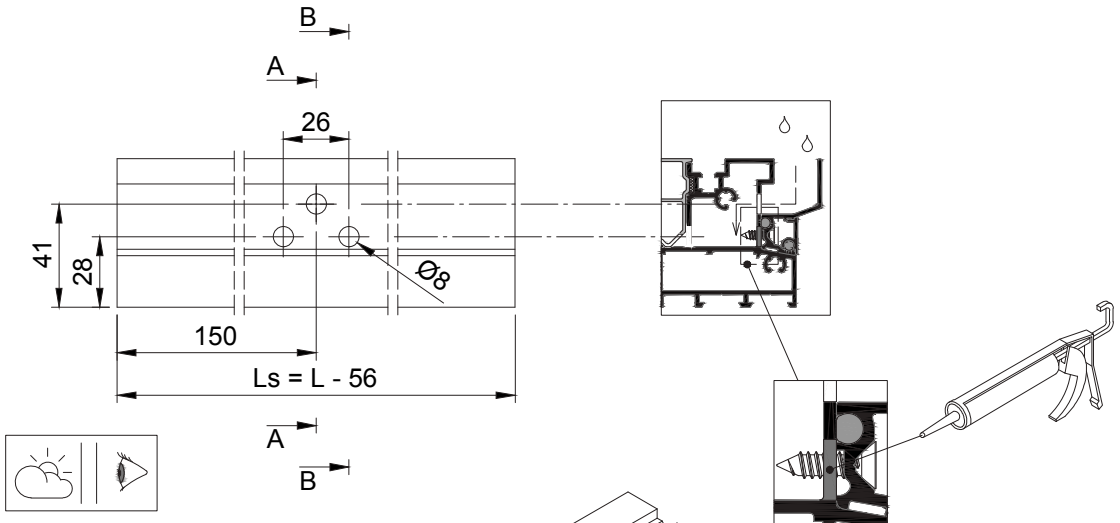


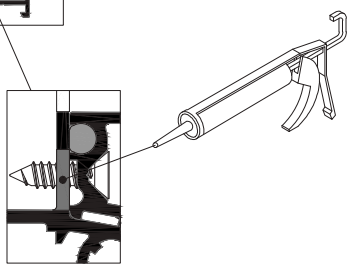


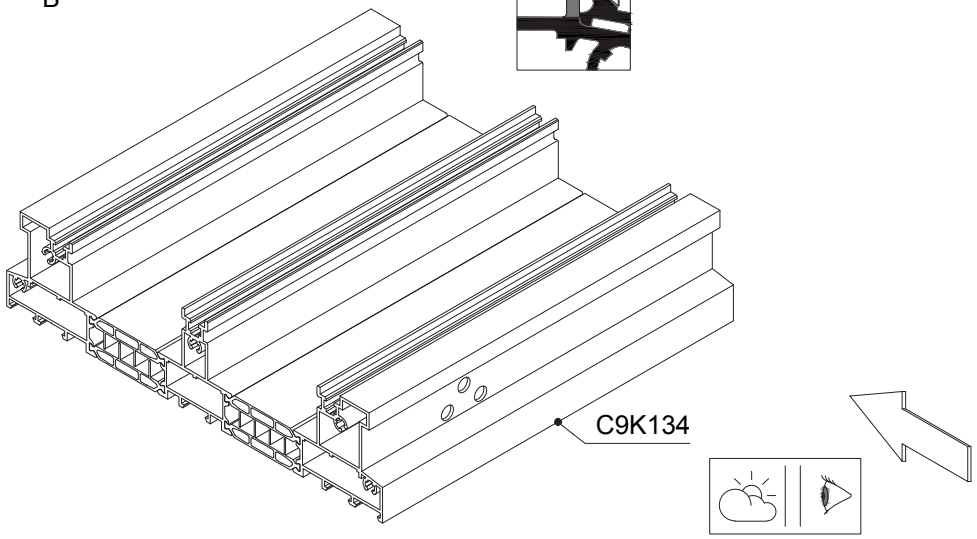












C160-ASS-1018

3 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K1, K2

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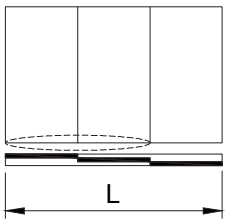

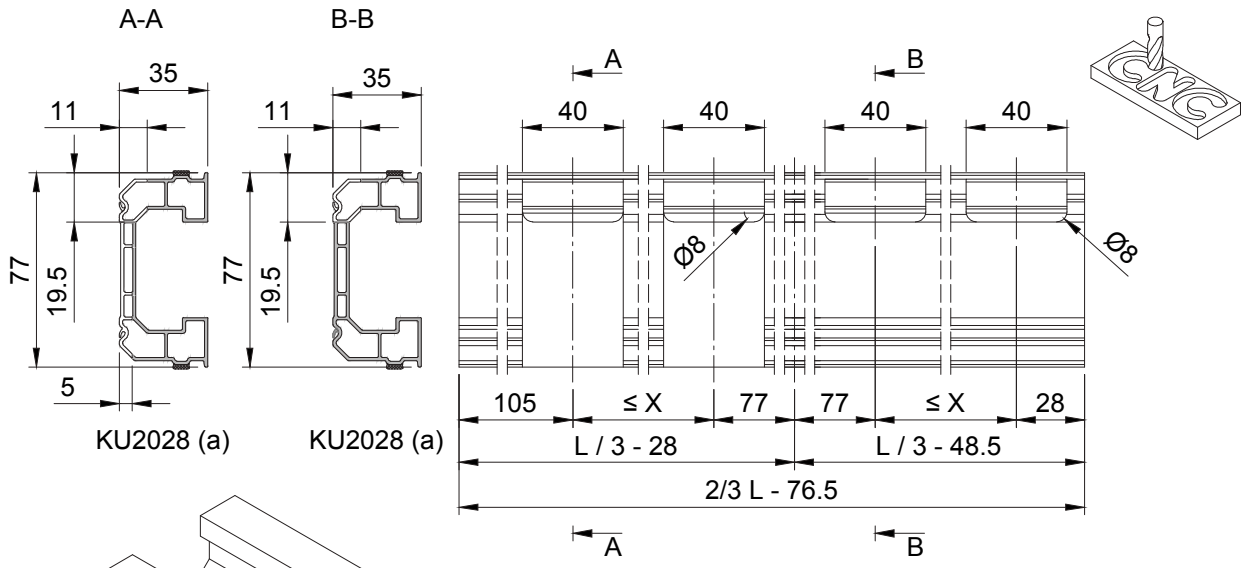

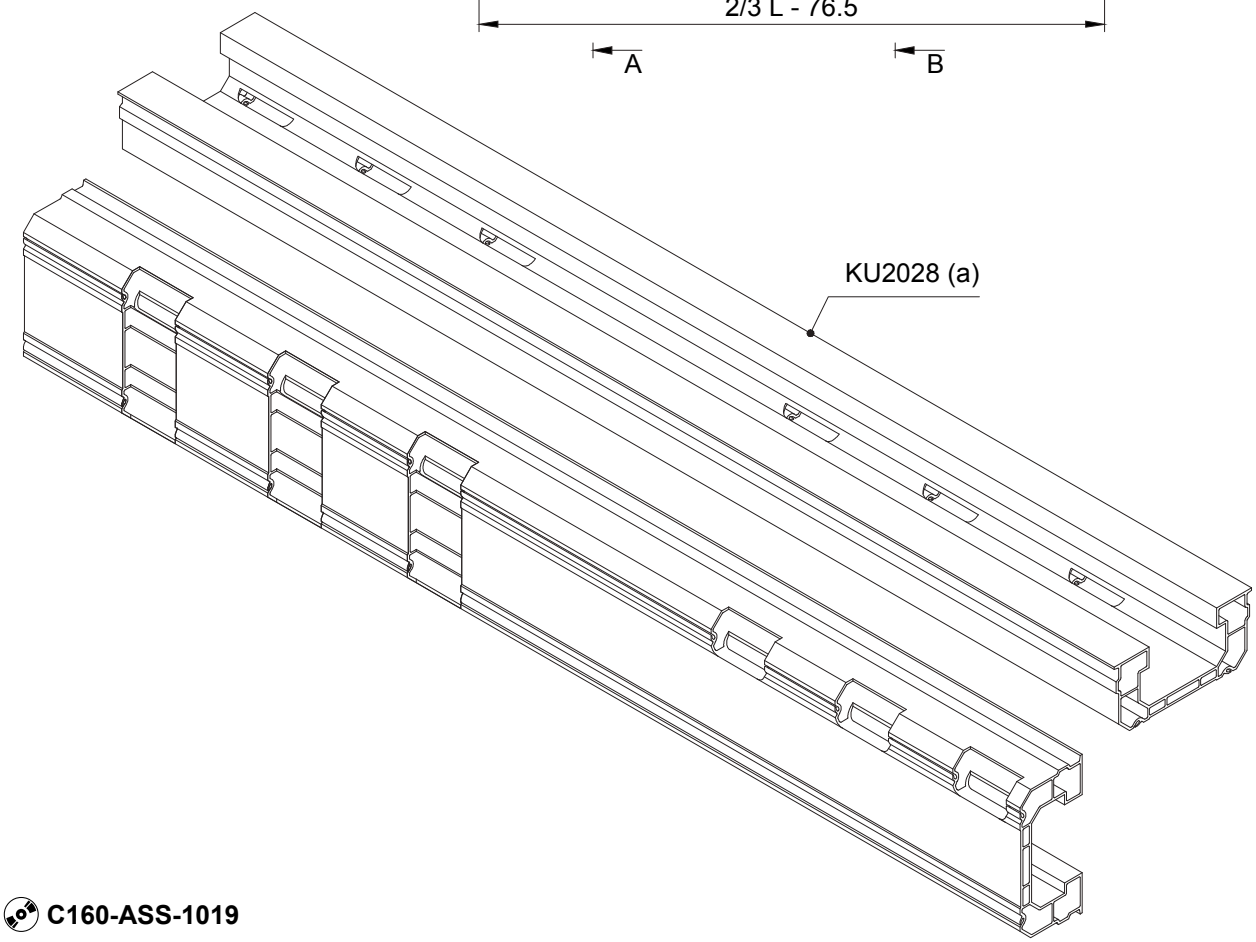

C160-ASS-1019

3 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K3

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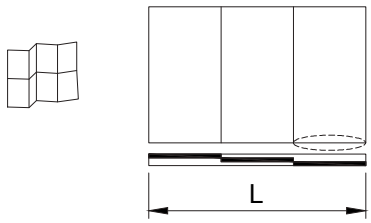

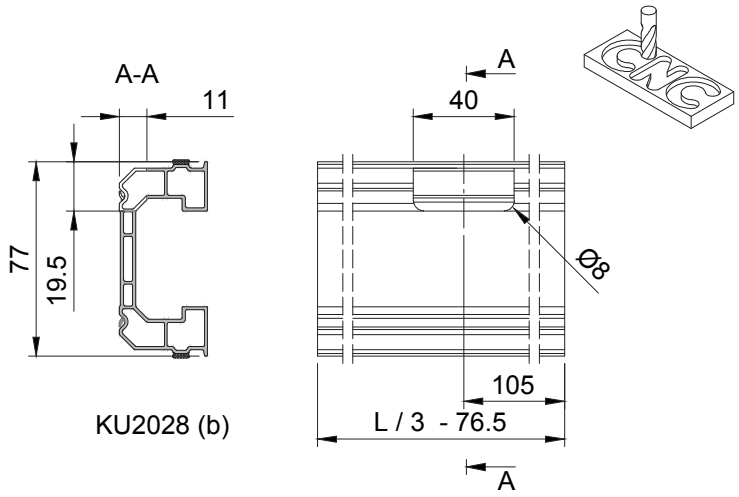

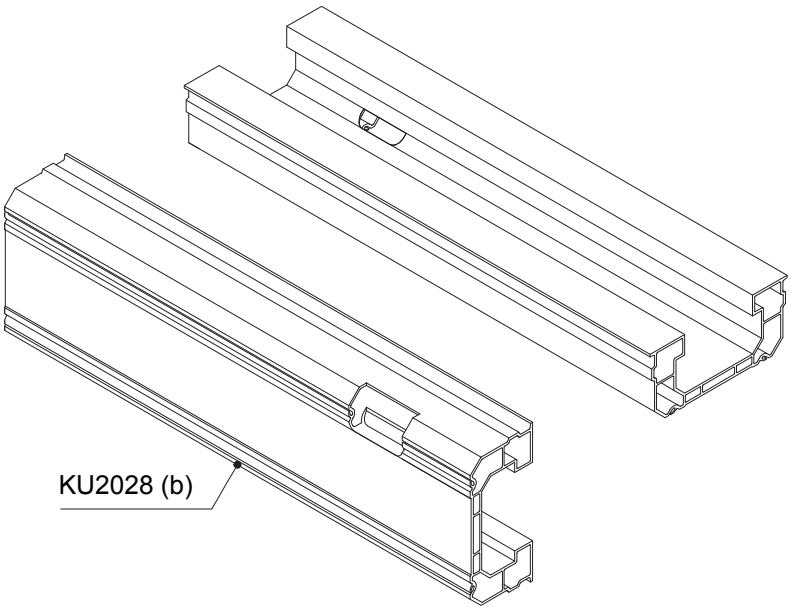

C160-ASS-1020

3 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K4

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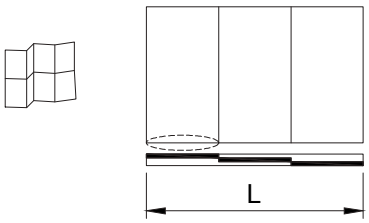
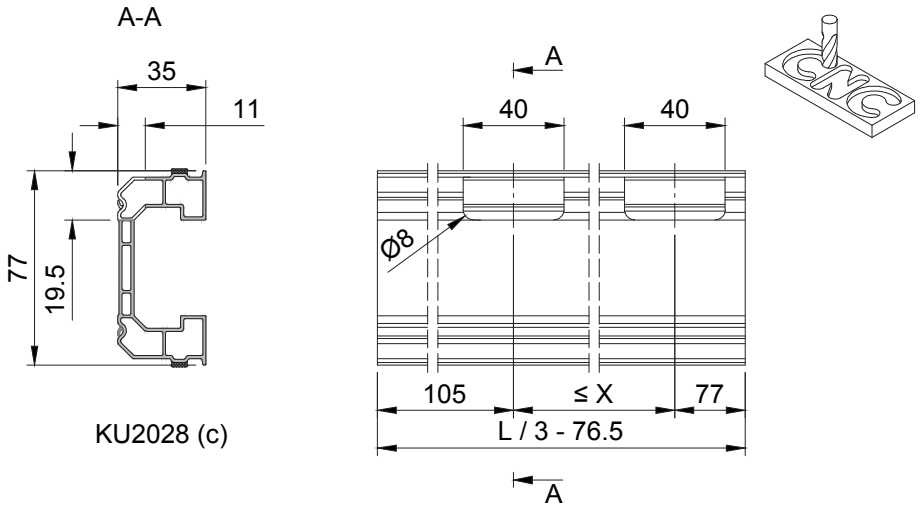
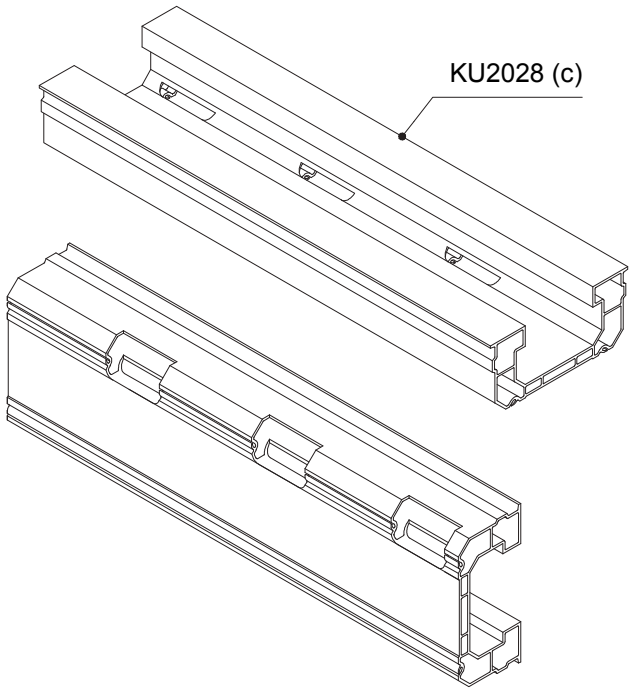




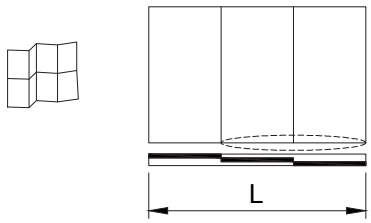


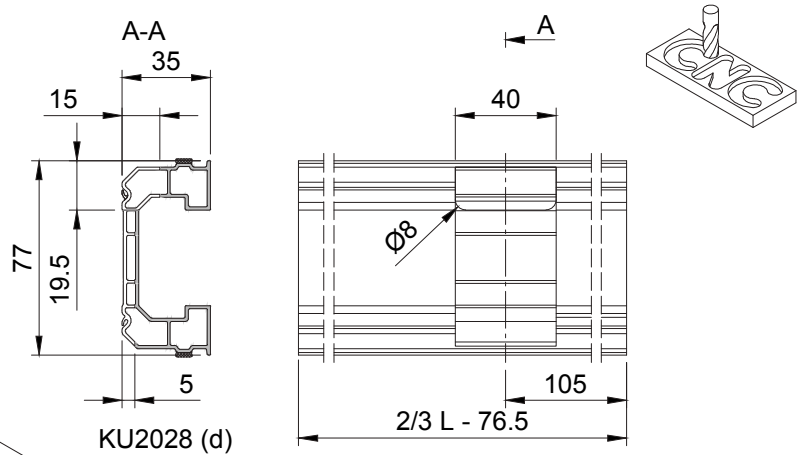
C160-ASS-1021

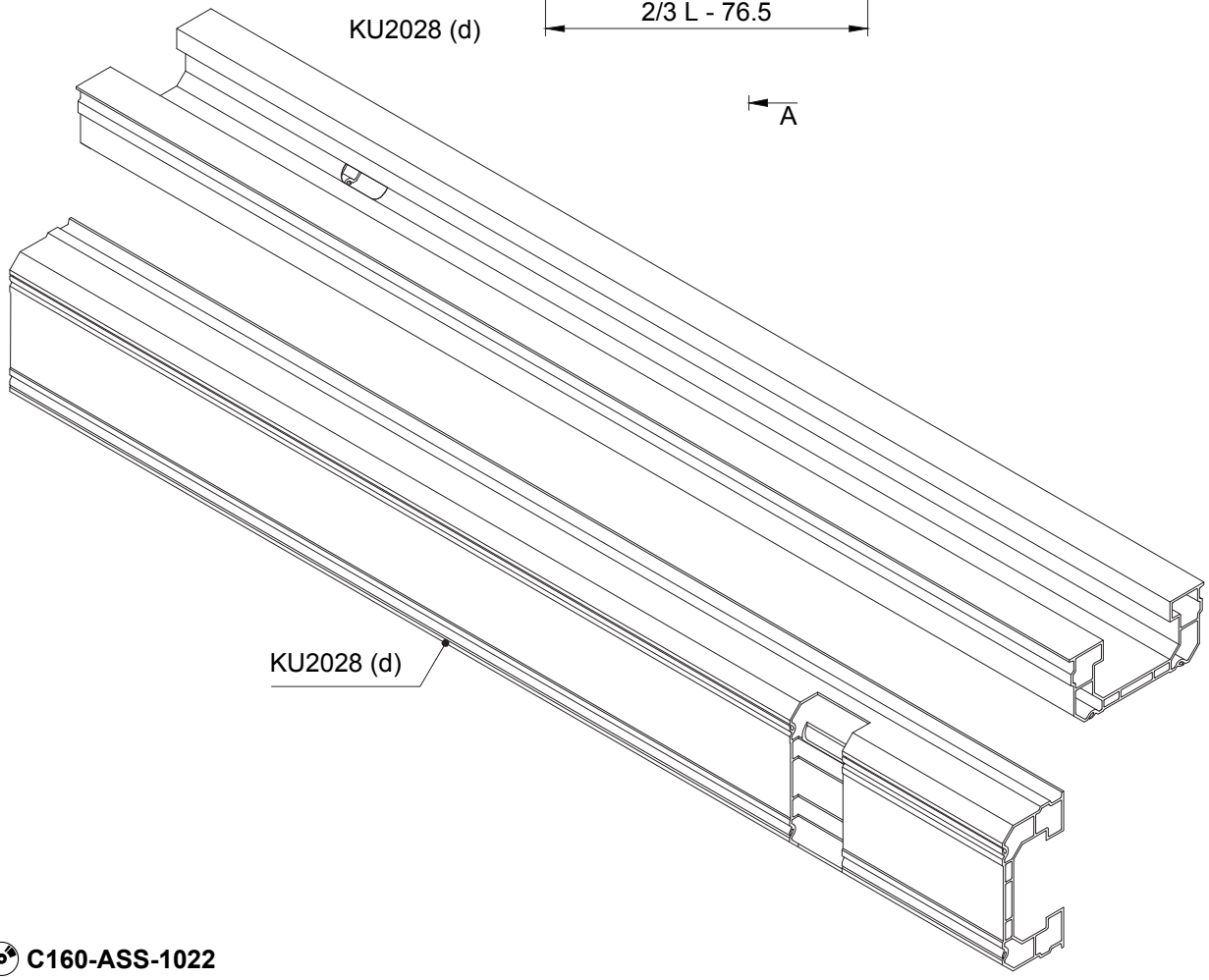
3 binari - Telaio - Tagli 90°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K5

12 / 12



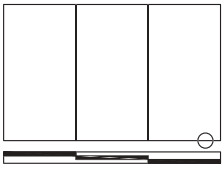


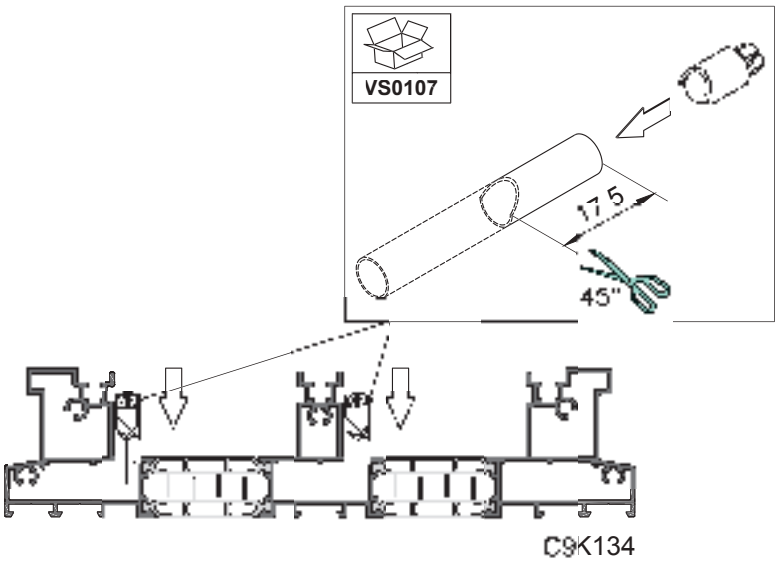


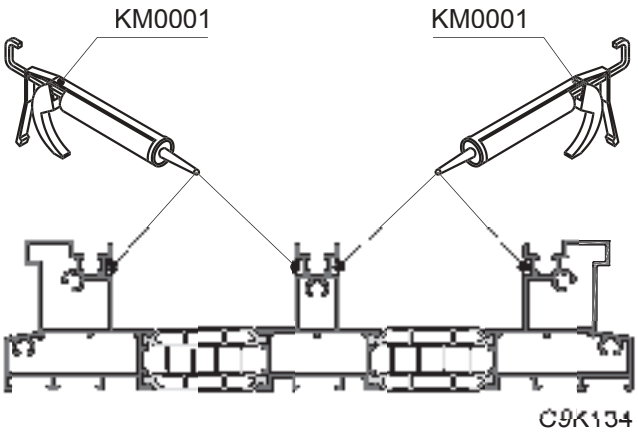
C160-ASS-1022

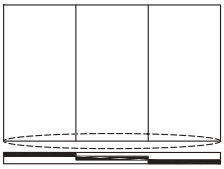
3 binari - Telaio - Tagli 90°

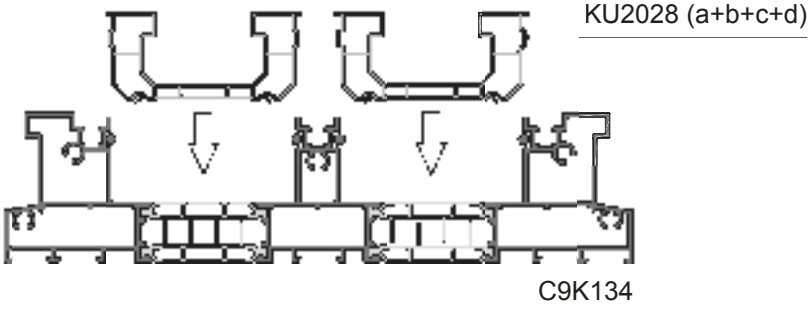
ASSEMBLAGGIO VALVOLA VS0107 E PROFILATO DI ISOLAMENTO KU2028 SU TELAIO C9K134 - INFERIORE









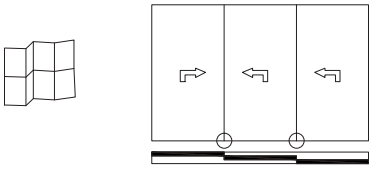


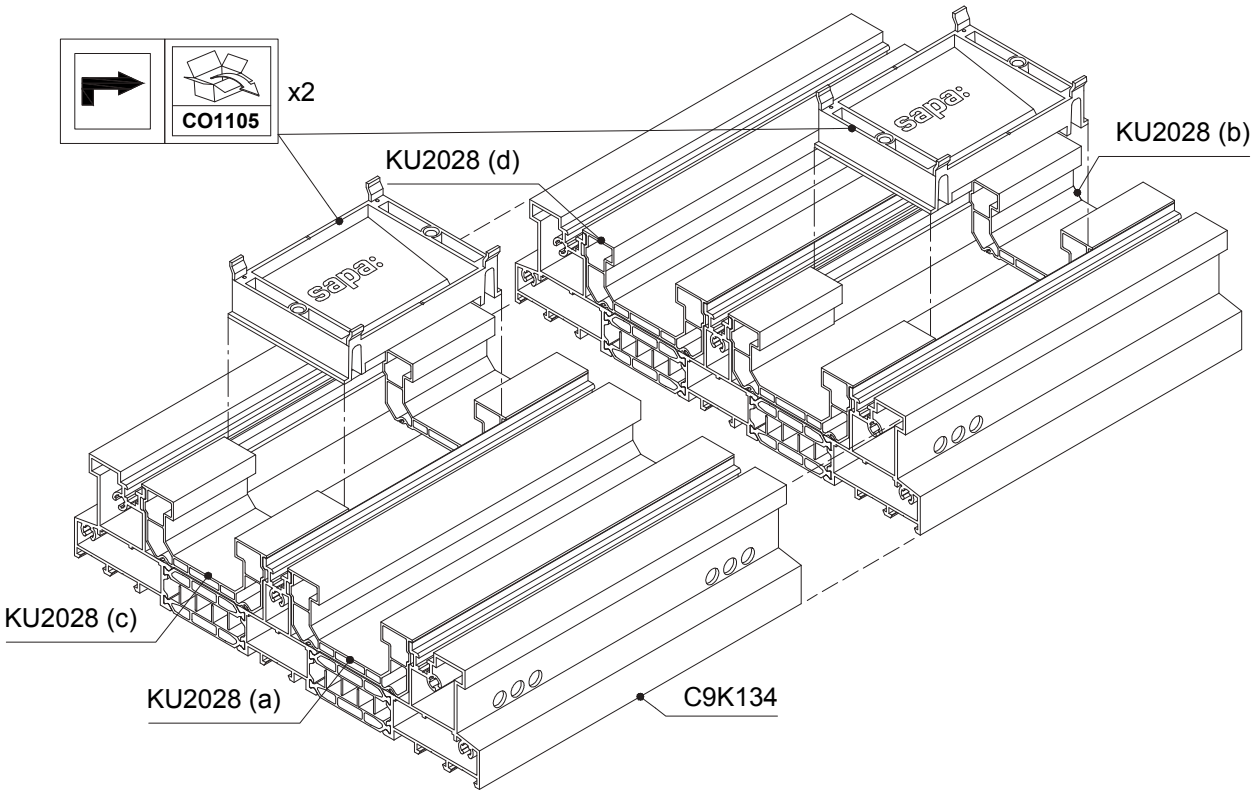
C160-ASS-1023

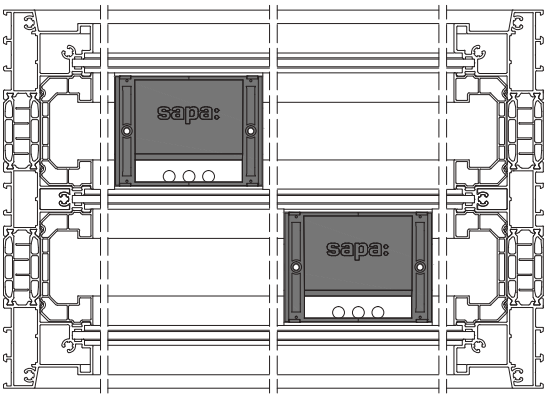
3 binari - Telaio - Tagli 90°

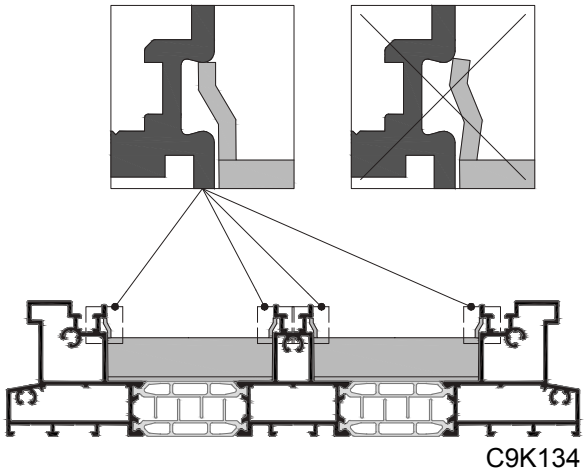
ASSEMBLAGGIO TAPPO DI TENUTA CO1105 SU TELAIO C9K134 - INFERIORE

1 / 2







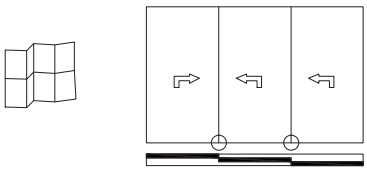


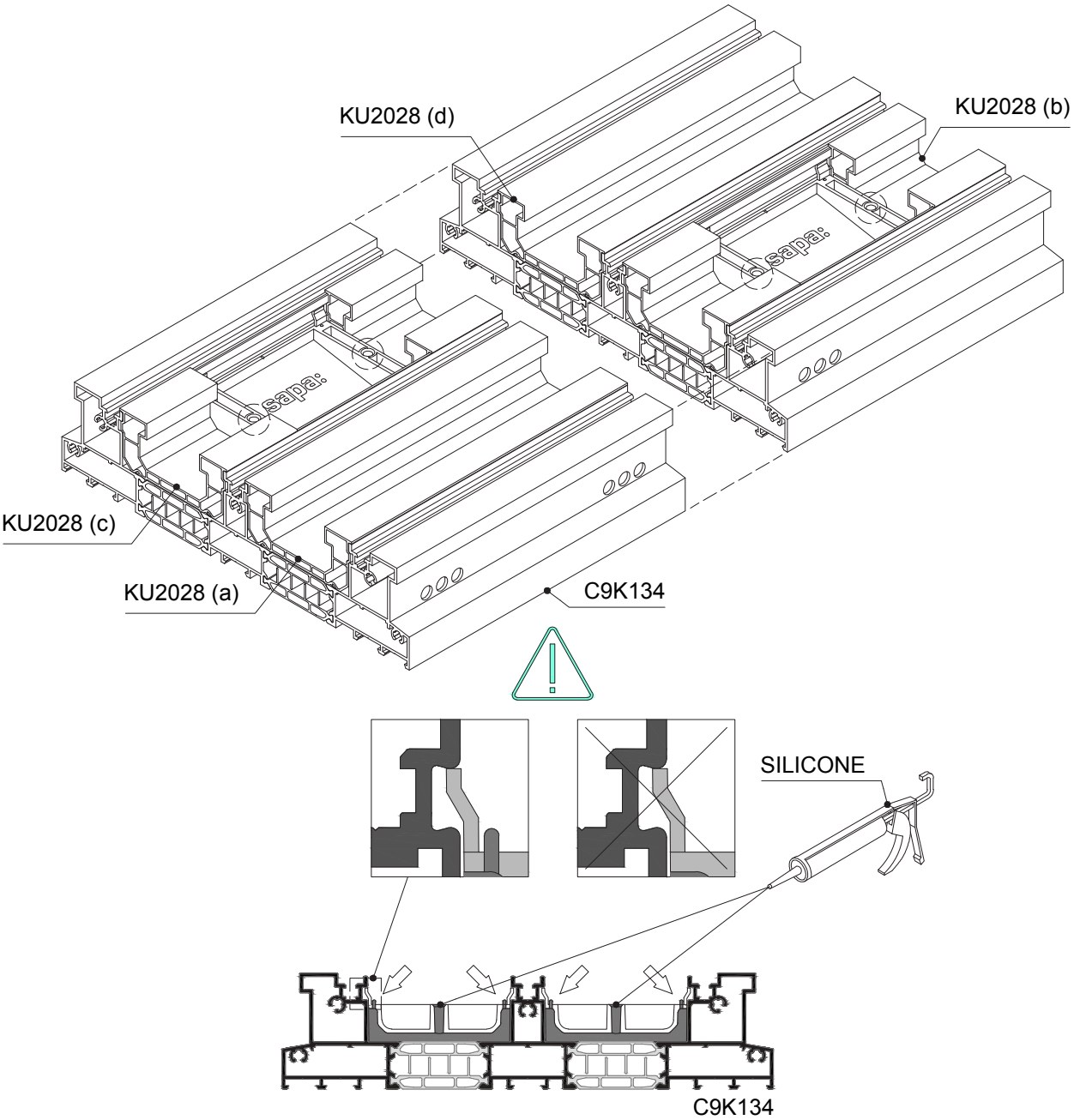
C160-ASS-1024

3 binari - Telaio - Tagli 90°

TAPPO DI TENUTA CO1105 SU TELAIO C9K134 - INFERIORE

2 / 2





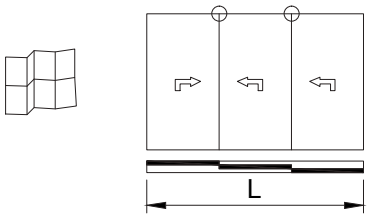
C160-ASS-1025

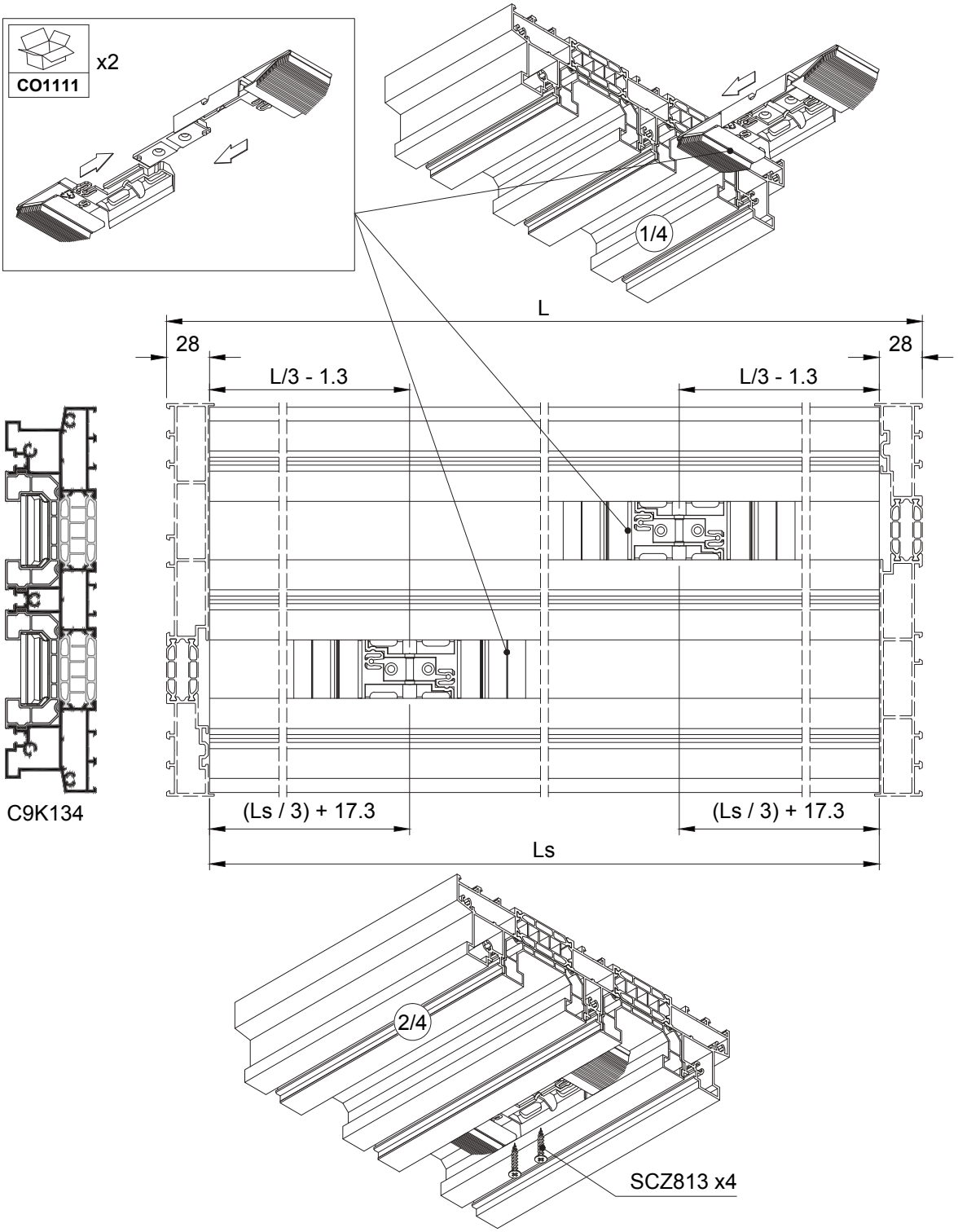
L'elemento è sigillato quando il silicone esce dai bordi.

3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO TAPPO DI TENUTA CO1111 SU TELAIO C9K134 - SUPERIORE ALZANTE SCORREVOLE

1 / 2



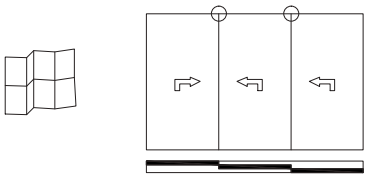


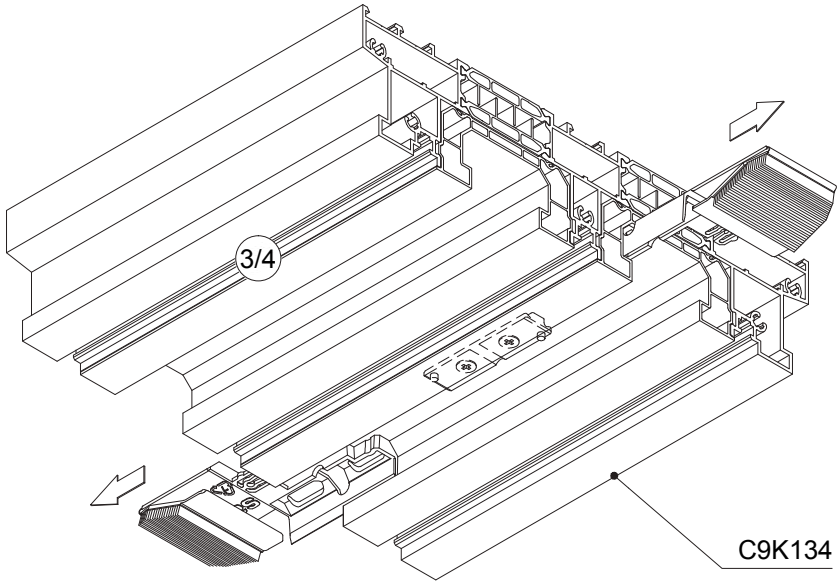
C160-ASS-1004

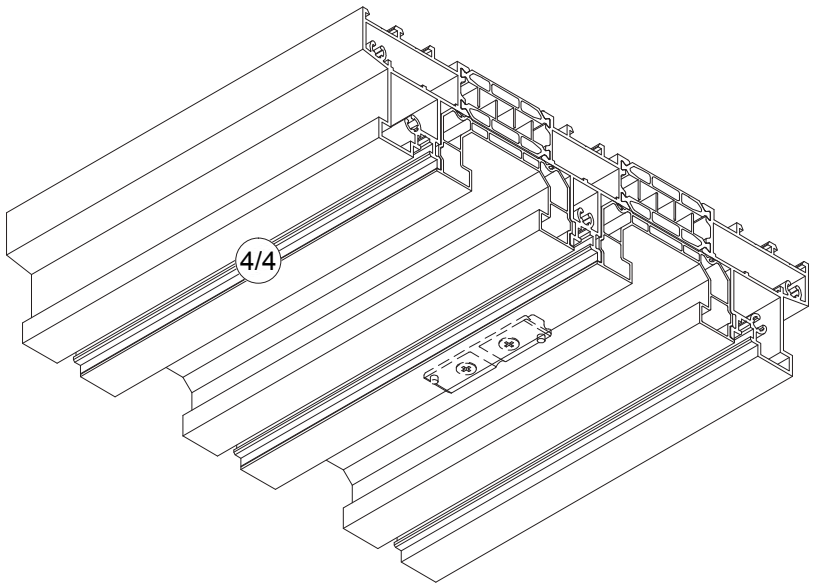
3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO TAPPO DI TENUTA CO1111 SU TELAIO C9K134 - SUPERIORE ALZANTE SCORREVOLE

2 / 2



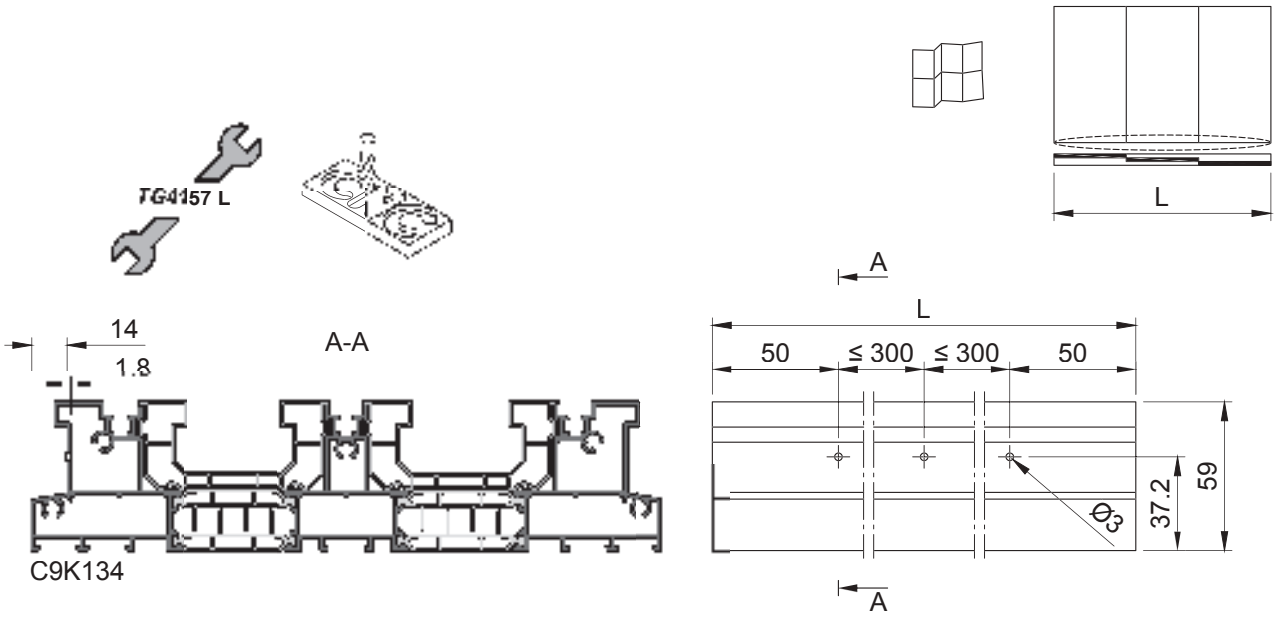


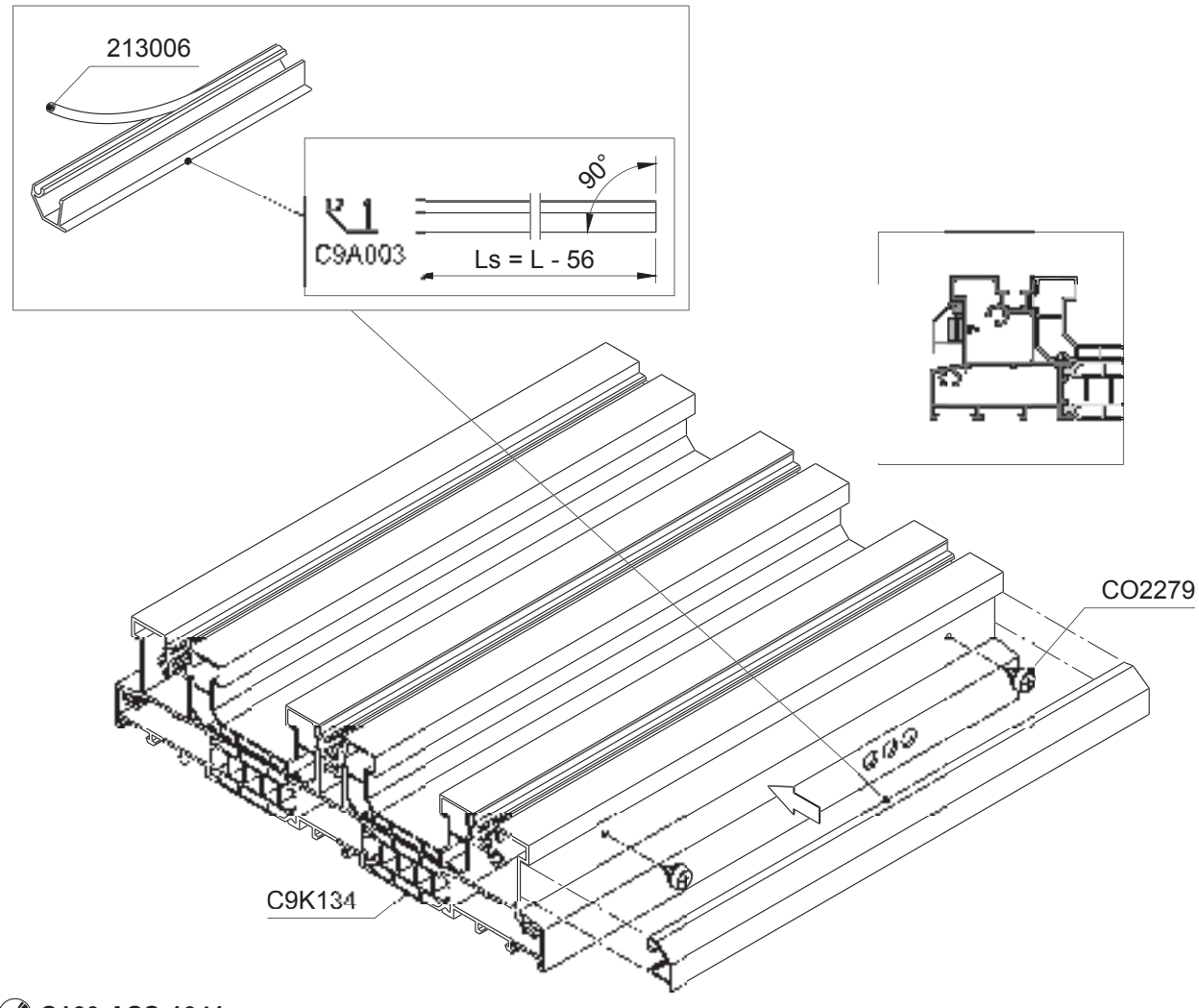


C160-ASS-1006

3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO GOCCIOLATOIO C9A003 SU TELAIO C9K134



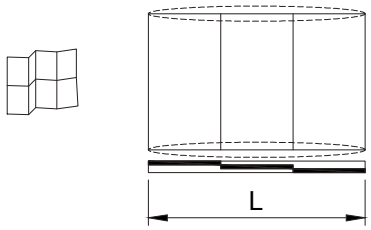


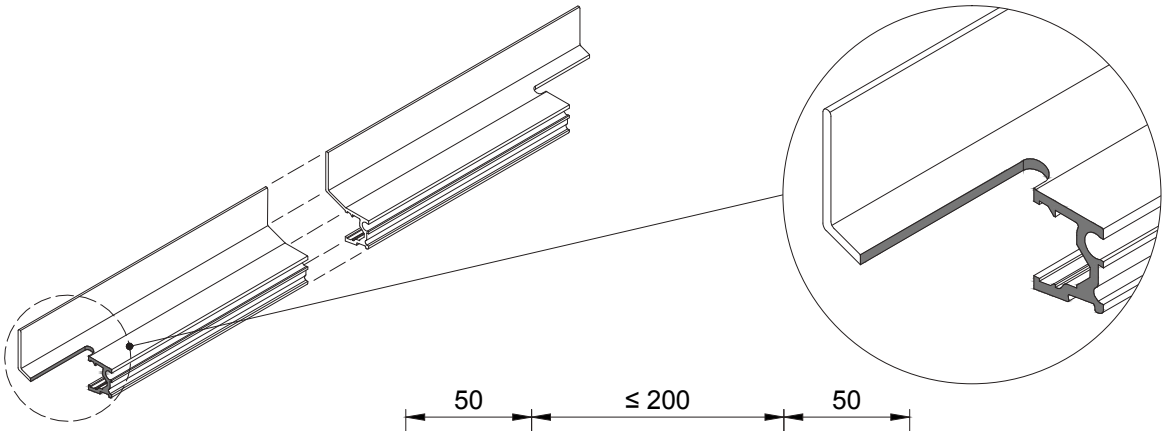
C160-ASS-1041

3 binari - Telaio - Tagli 90°

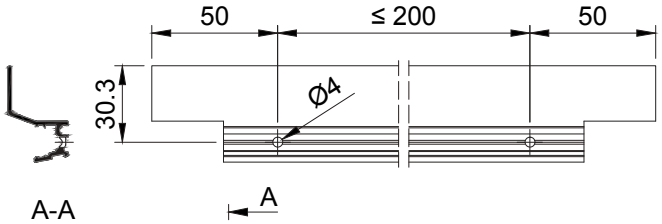
OPERAZIONI SU VASCHETTA DI RECUPERO C9A004

1 / 2





1/3



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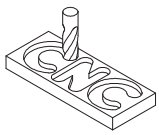
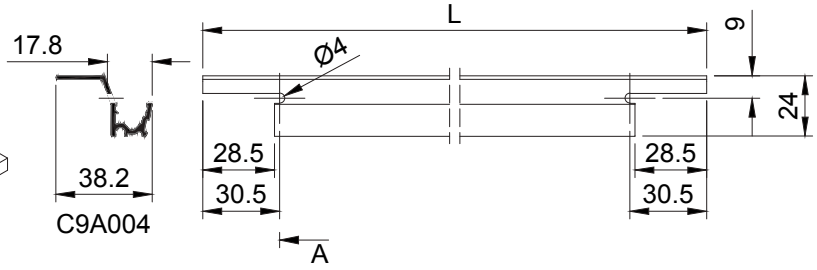
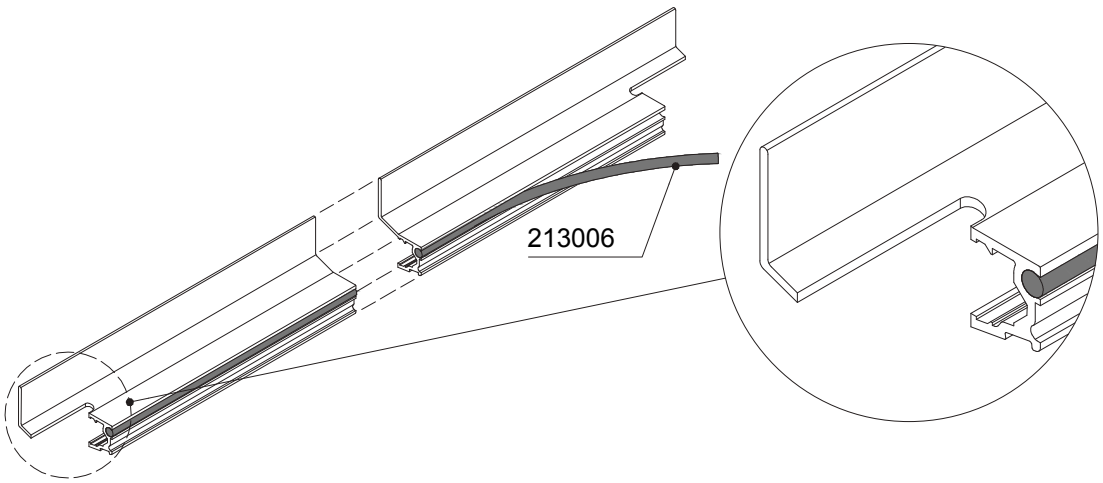




3/3

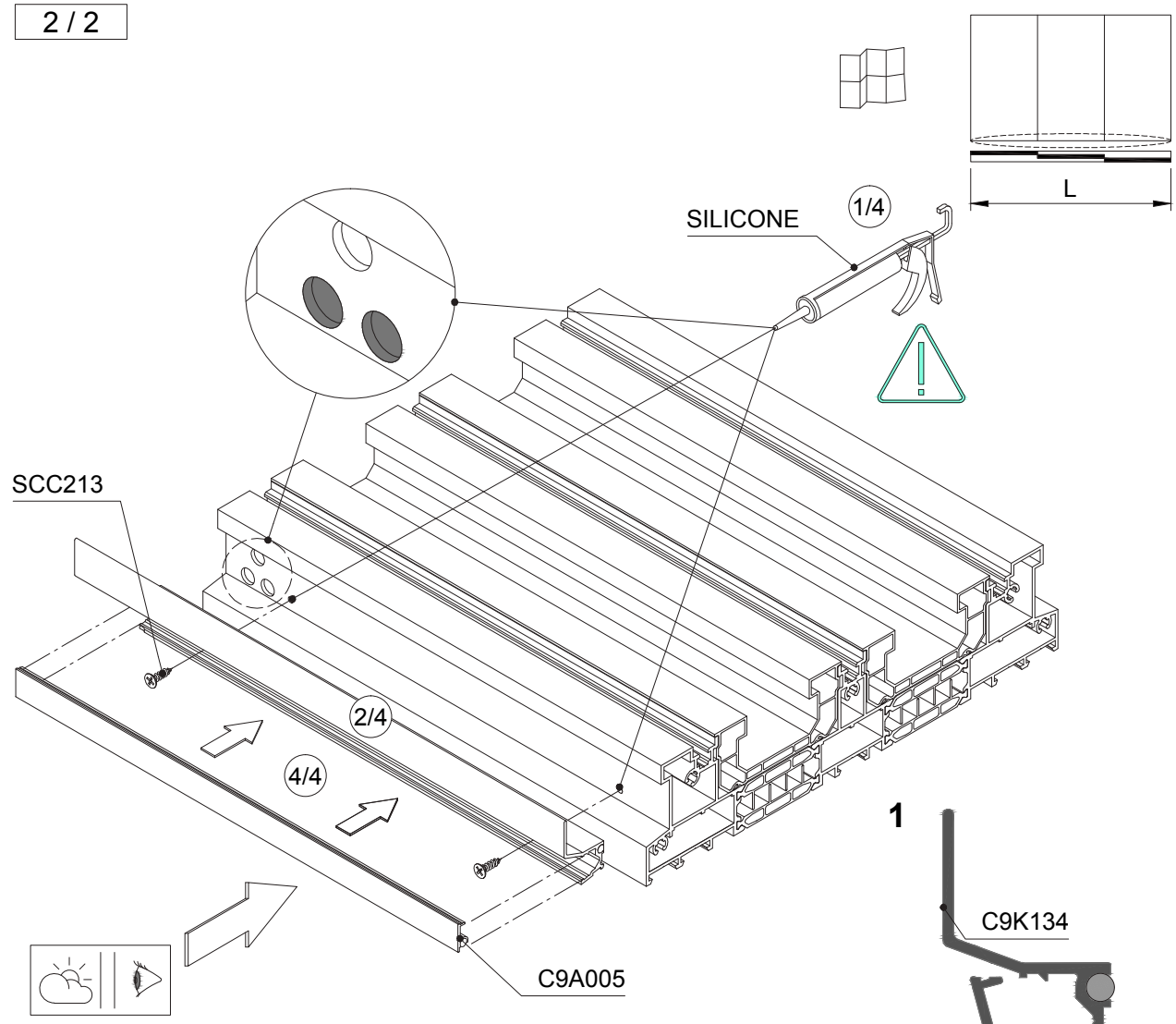


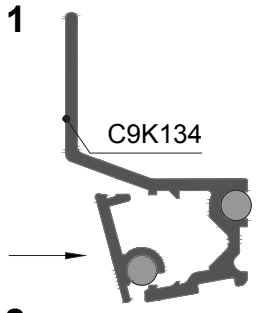
C160-ASS-1044

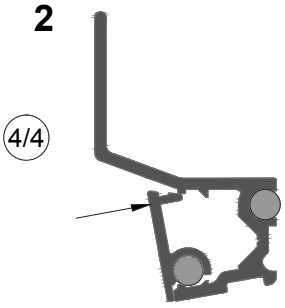
3 binari - Telaio - Tagli 90°

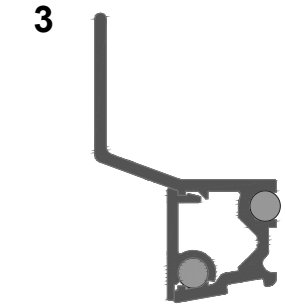
OPERAZIONI SU VASCHETTA DI RECUPERO C9A004

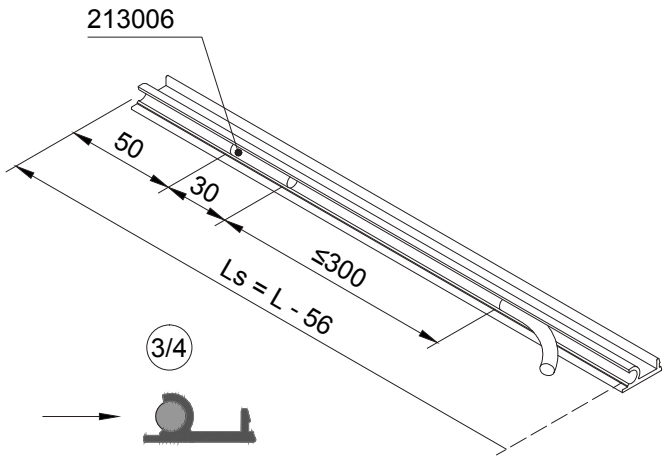
2 / 2











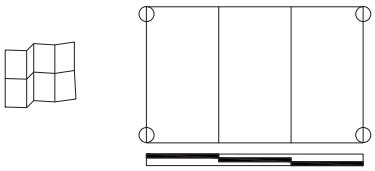
C160-ASS-1045

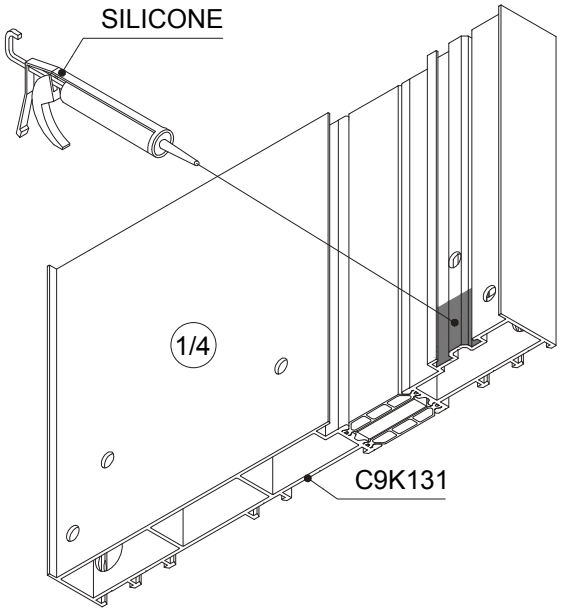
Sigillare con silicone i due fori inferiori contrassegnati ed i fori per le viti, prima di assemblare il C9A004.

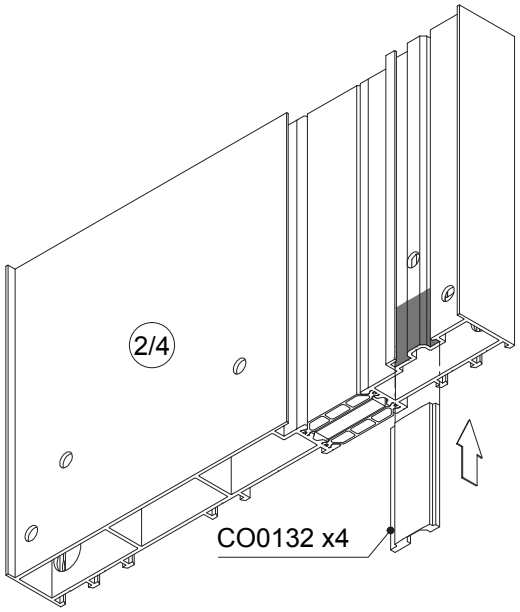
3 binari - Telaio - Tagli 90°

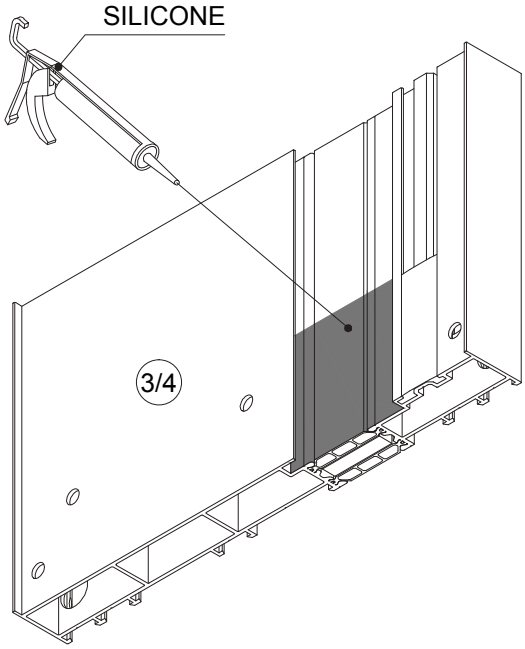
ASSEMBLAGGIO CO0132 E VS9957 SU TELAIO C9K131

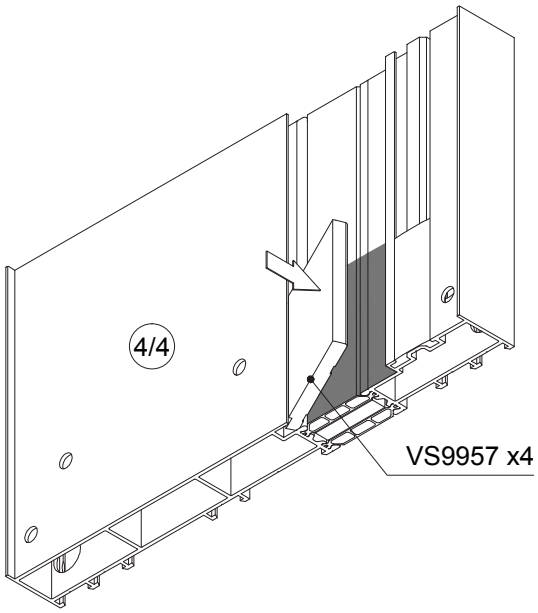
1 / 3









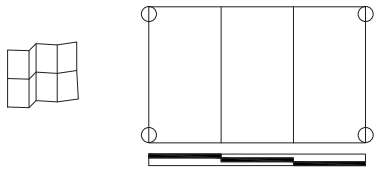


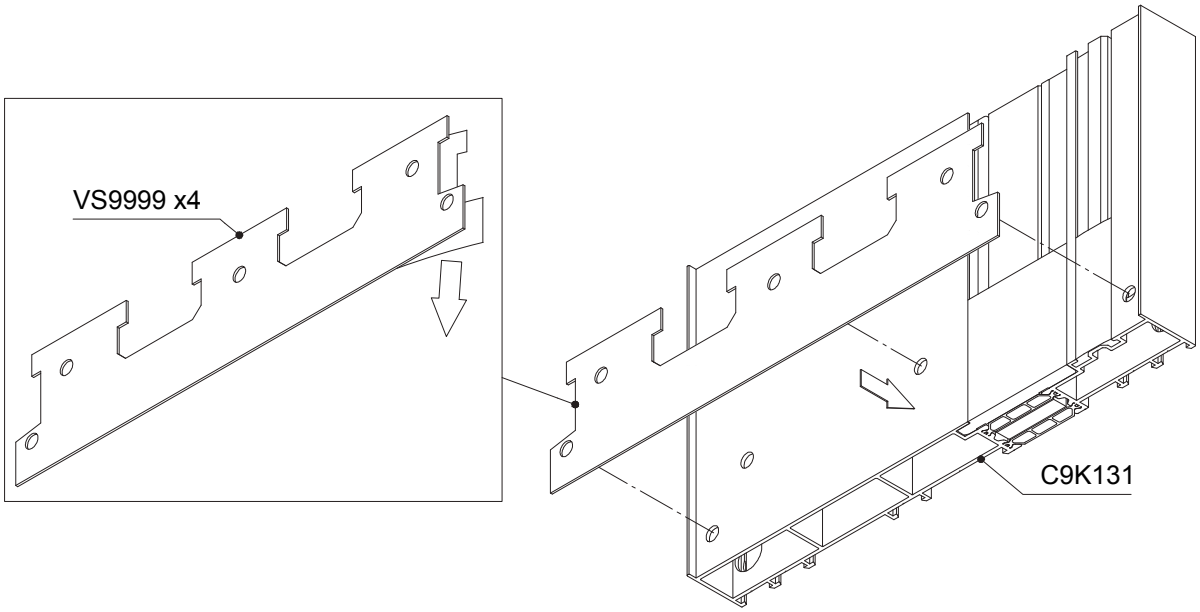
C160-ASS-1042

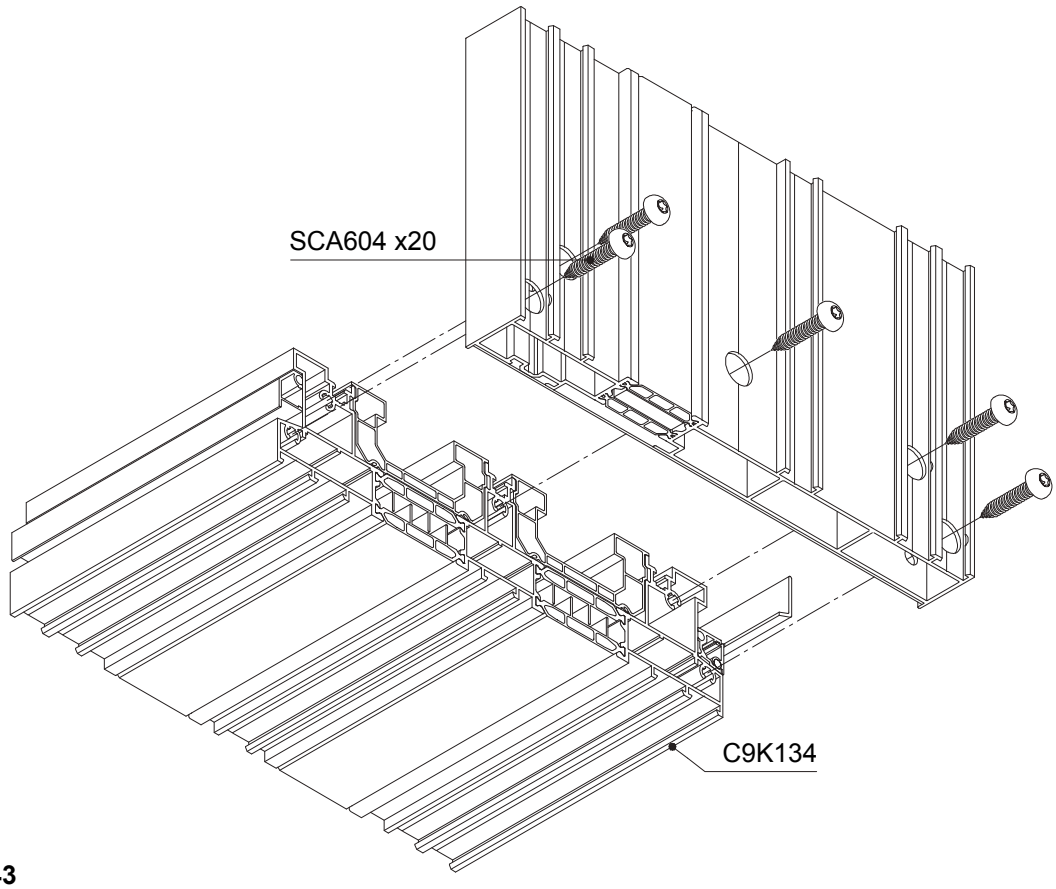
3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO VS9999 SU TELAIO C9K131

2 / 3





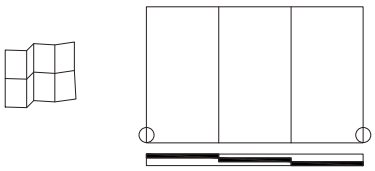


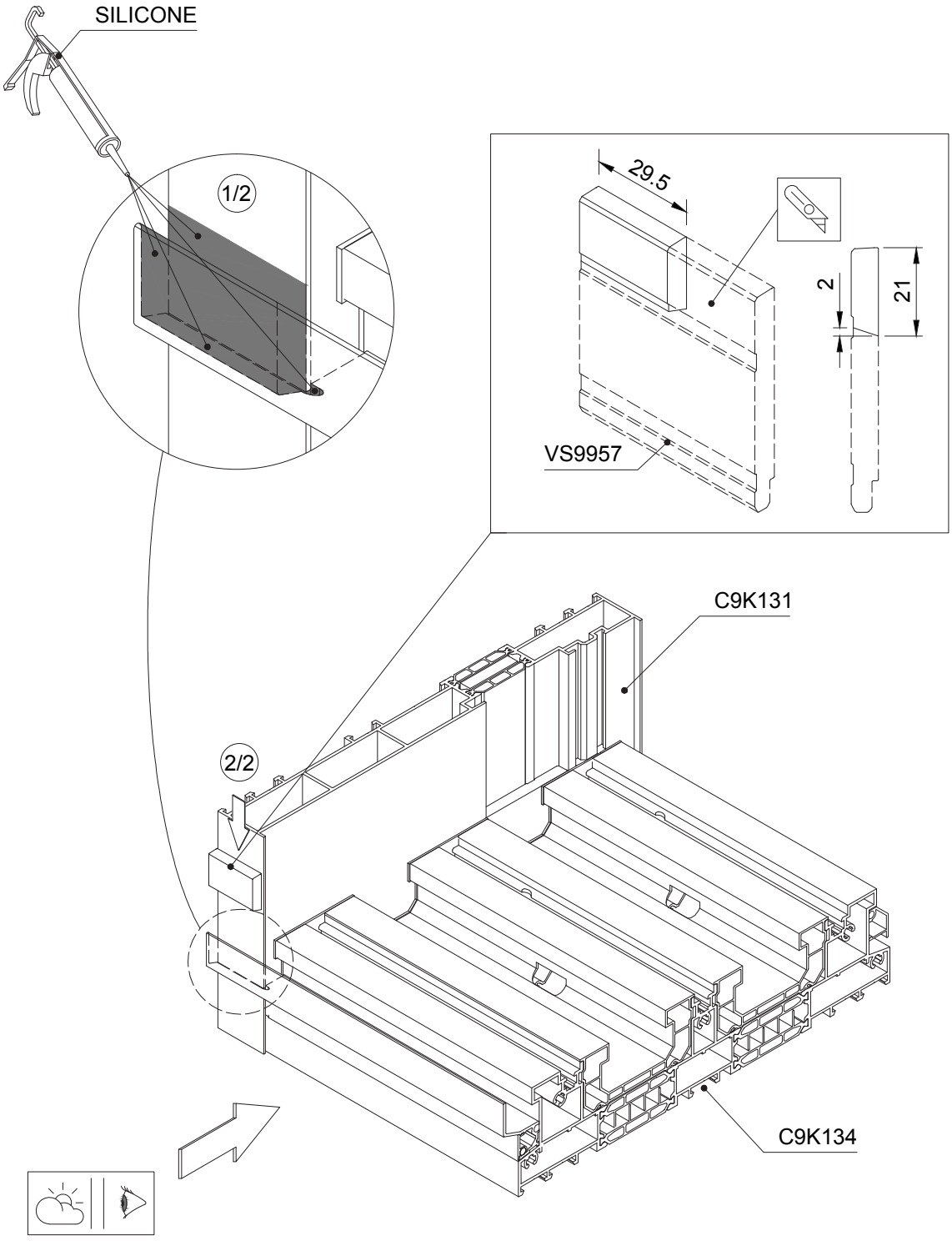
C160-ASS-1043

3 binari - Telaio - Tagli 90°

SIGILLATURA GOCCIOLATOIO C9A004

3 / 3





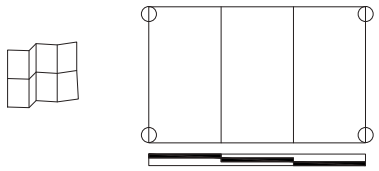
C160-ASS-1047

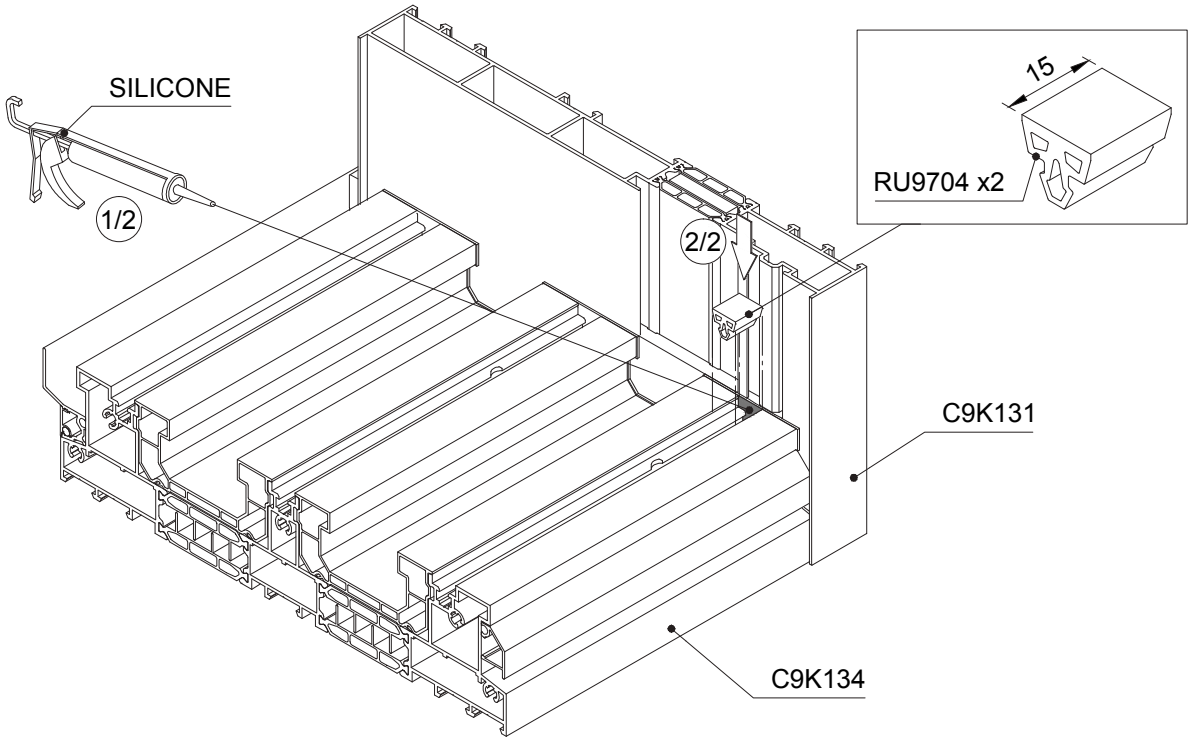
Tagliare le parti eccedenti di sigillatura da VS9957.

3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO GUARNIZIONE RU9704

1 / 3



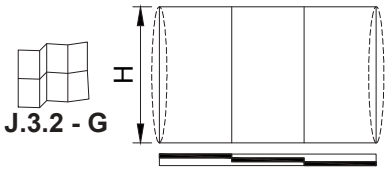


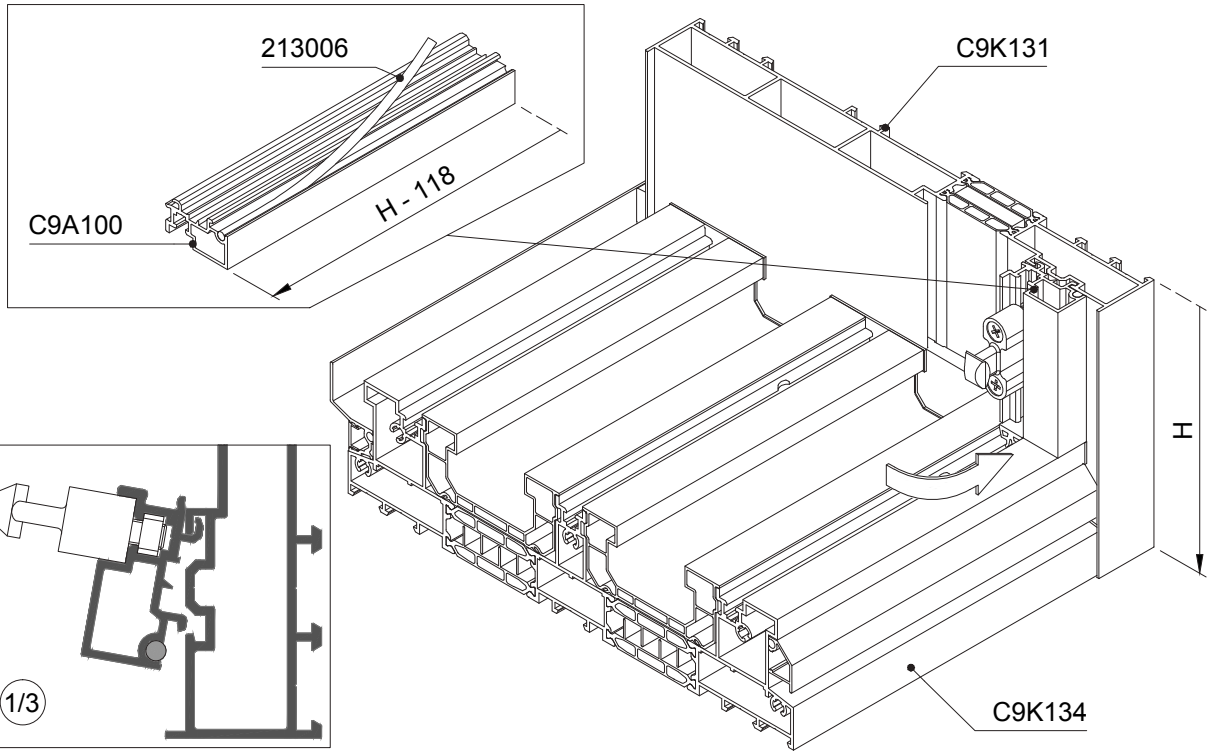
C160-ASS-1048

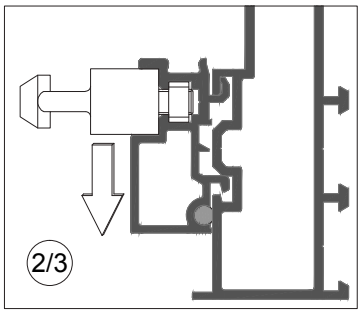
3 binari - Telaio - Tagli 90°

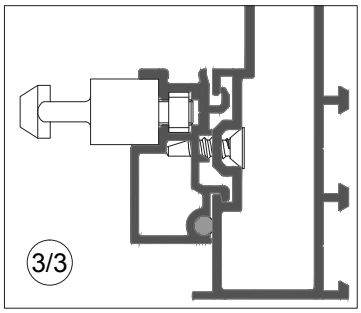
ASSEMBLAGGIO ROTAIA SUPPLEMENTARE C9A100

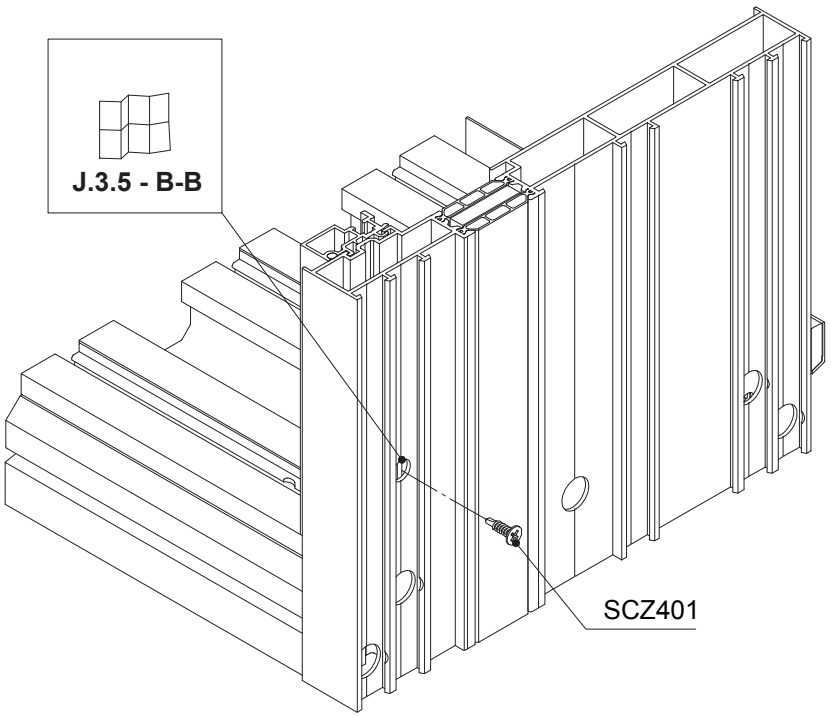
2 / 3











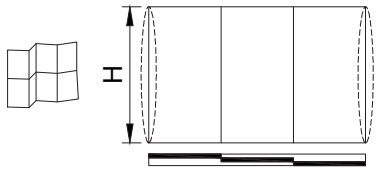
C160-ASS-1051

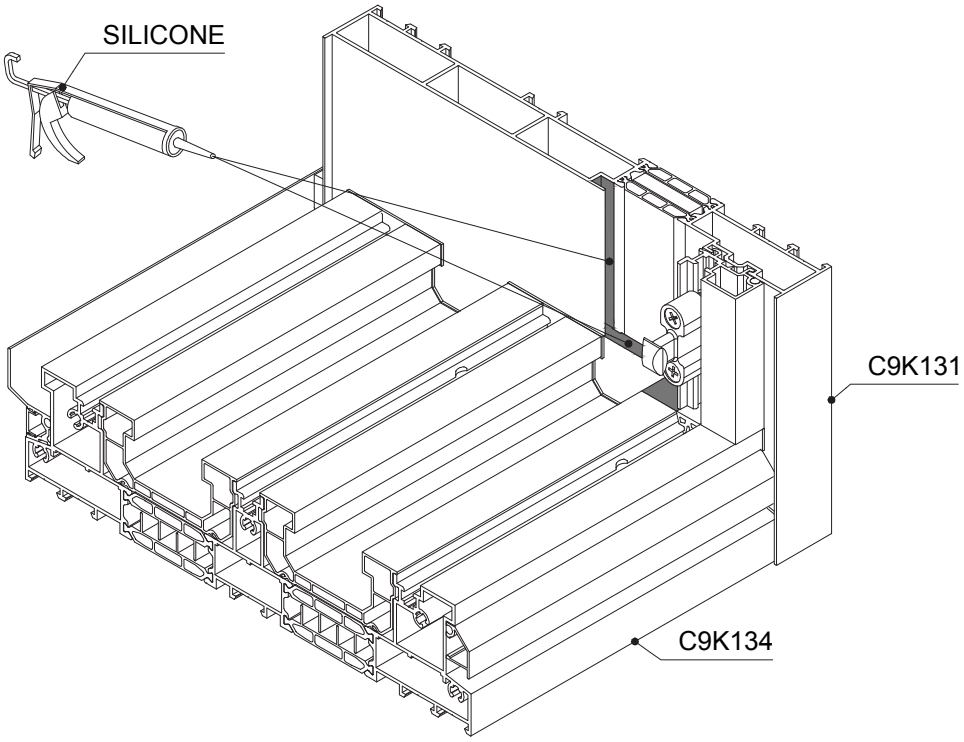
I rostri vanno inseriti lungo la cava del C9A100 prima che lo stesso venga installato, vedere pagina L185

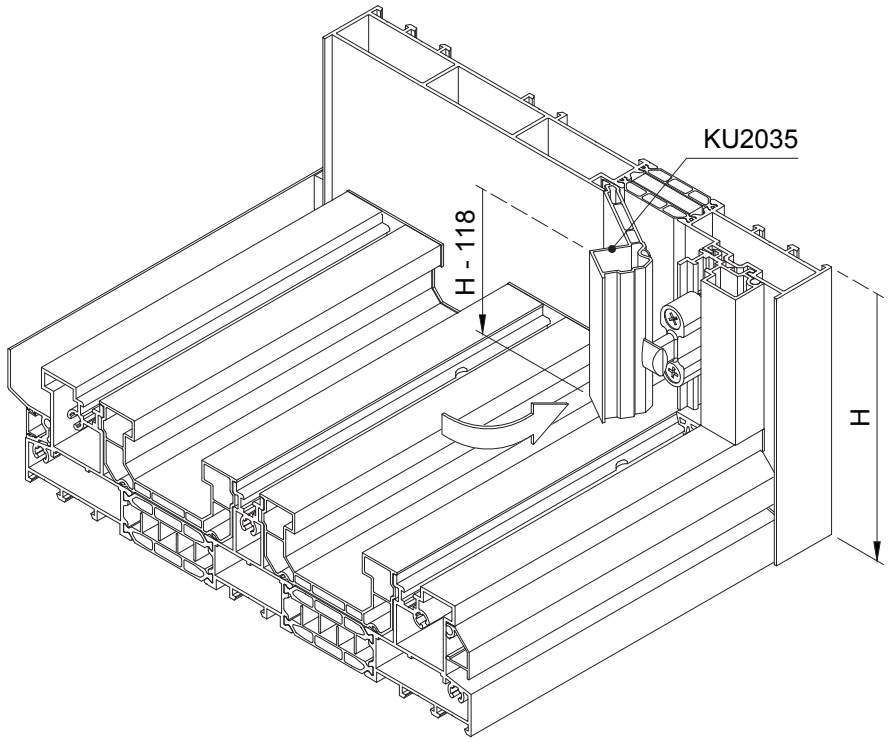
3 binari - Telaio - Tagli 90°

ASSEMBLAGGIO PROFILATO DI ISOLAMENTO KU2035

3 / 3







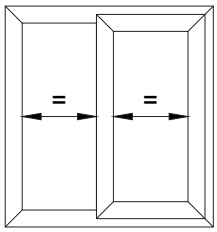
C160-ASS-1052

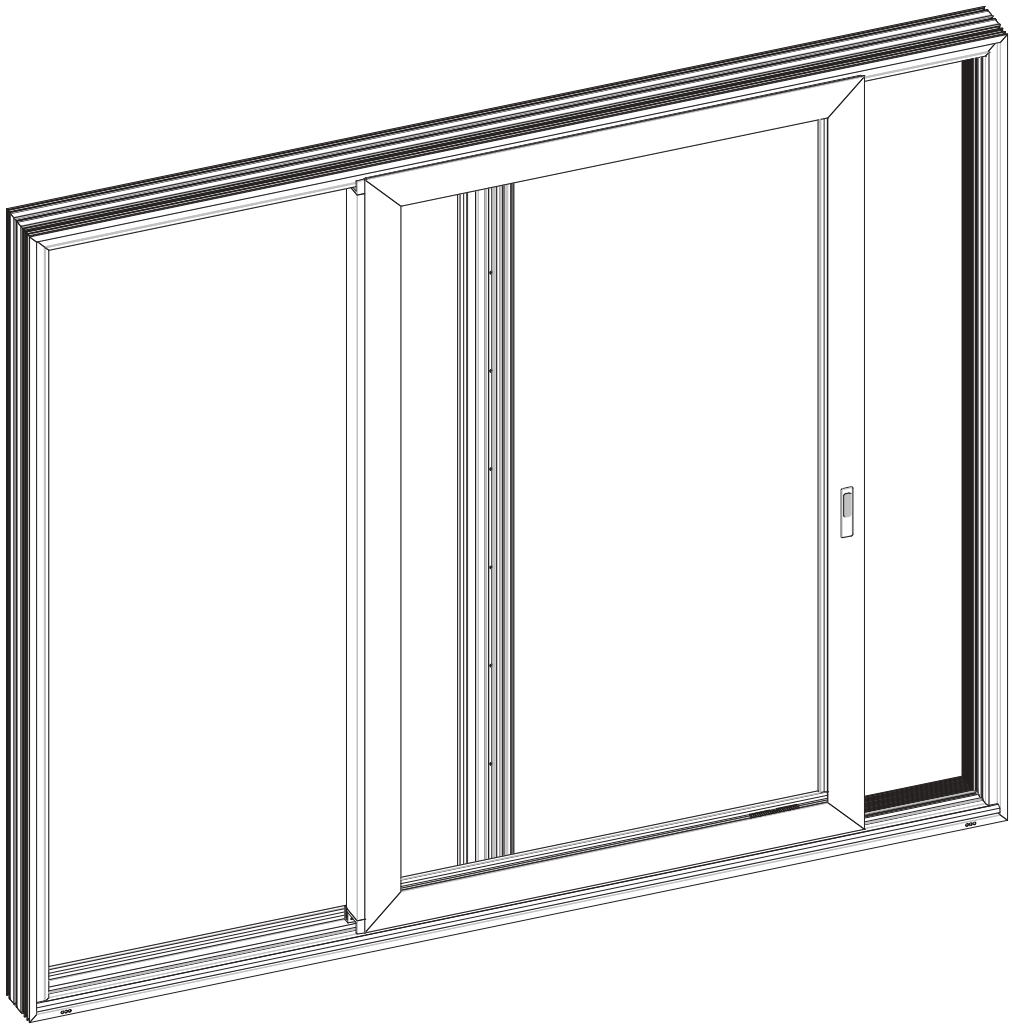
1 binario (C9K014) - Tagli 45°

Panoramica assemblaggio	L99
Operazioni su telaio C9K014 e profilato di isolamento KU2065 ed isolamento BT6019	L101
Operazioni su telaio C9K014 per squadrette	L102
Panoramica drenaggio - Telaio C9K014 e profilato di isolamento KU2065	L103
Telaio di drenaggio C9K014 - J	L104
Telaio di drenaggio C9K014 - H	L105
Telaio di drenaggio C9K014 - B	L106
Telaio di drenaggio C9K014 - A	L107
Telaio di drenaggio C9K014 - G	L108
Telaio di drenaggio C9K014 - R	L109
Drenaggio profilato di isolamento KU2065 - K1	L110
Drenaggio profilato di isolamento KU2065 - K2	L111
Assemblaggio valvola VS0107 e profilato di isolamento KU2065 su telaio C9K014 - Inferiore	L112
Assemblaggio tappo di tenuta CO1210/CO1211su telaio C9K014 - Inferiore	L113
Assemblaggio tappo di tenuta CO1212 e operazioni KU2065 on frame C9K014 - Superiore	L114
Assemblaggio tappo di tenuta VS9414/VS9415 nel profilato C9K014 - Inferiore	L115
Operazione su traverso - Anta C9V102/C9V104	L116
Assemblaggio cavallotti TS9N03 e TS2H04	L117
Assemblaggio e sigillatura cavallotti	L119
Assemblaggio cavallotti TS9Z05	L120
Assemblaggio su telaio C9K014 con squadrette - Eccentrici	L121
Assemblaggio su telaio C9K014 con squadrette - HV4K01	L122
Assemblaggio gocciolatoio C9A003 su telaio C9K014	L123
Assemblaggio tappi di tenuta CO1210/CO1211 su telaio C9K014 - Inferiore	L124
Assemblaggio incontro	L125
Assemblaggio RU4302 ed isolamento BT6013	L128
Operazione ed assemblaggio C9A023/C9A018	L129

1 binario (C9K014) - Tagli 45°

PANORAMICA ASSEMBLAGGIO

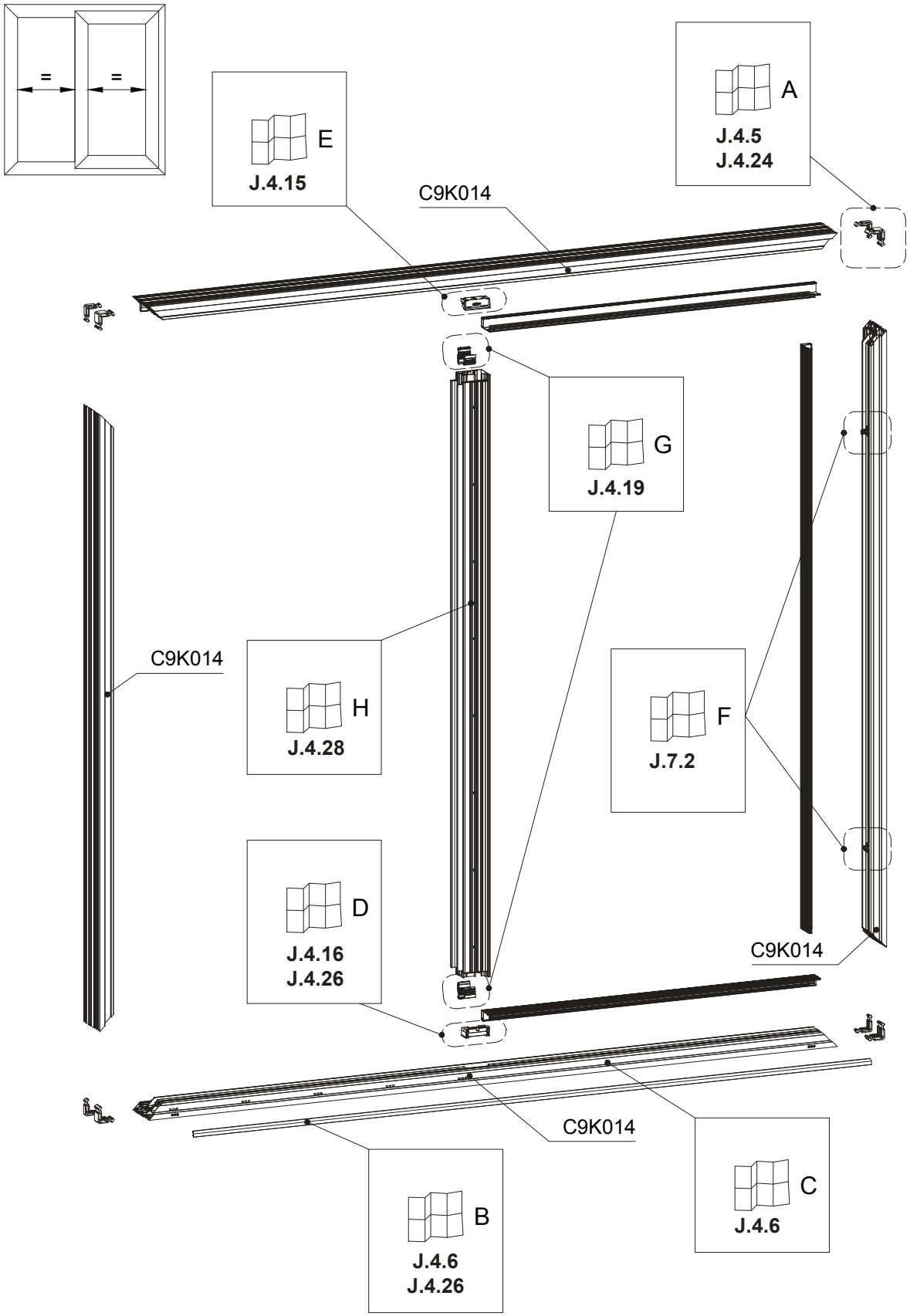




C160-ASS-1826

1 binario (C9K014) - Tagli 45°

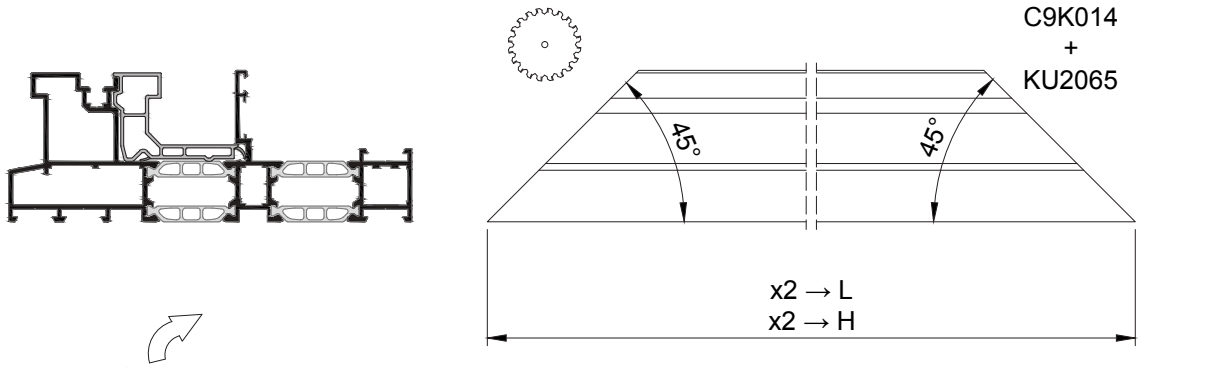
PANORAMICA ASSEMBLAGGIO

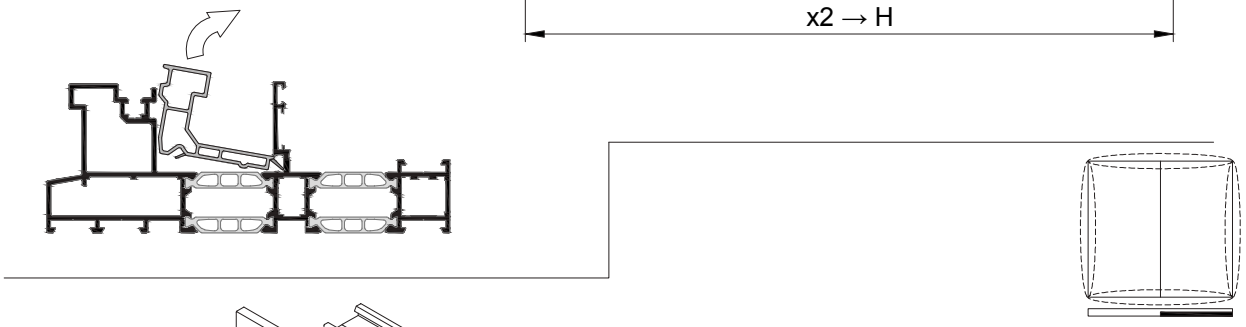


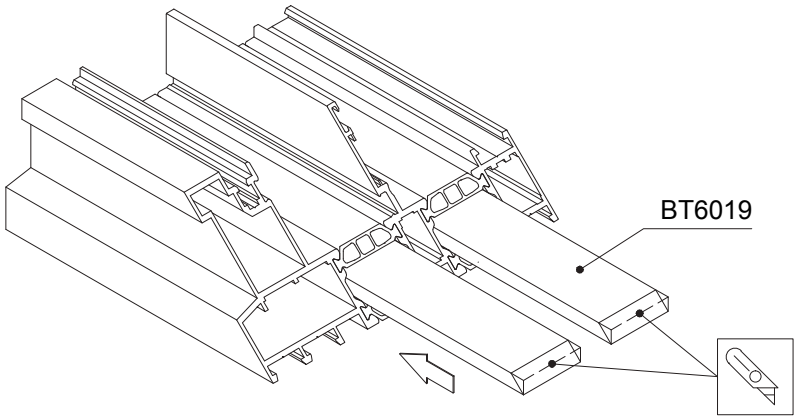
C160-ASS-1825

1 binario (C9K014) - Tagli 45°

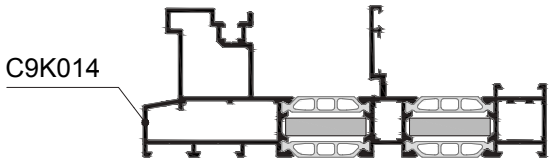
OPERAZIONI SU TELAIO C9K014 E PROFILATO DI ISOLAMENTO KU2065 ED ISOLAMENTO BT6019







	BT6019
SHI	✓
SI	✓
Basic	–

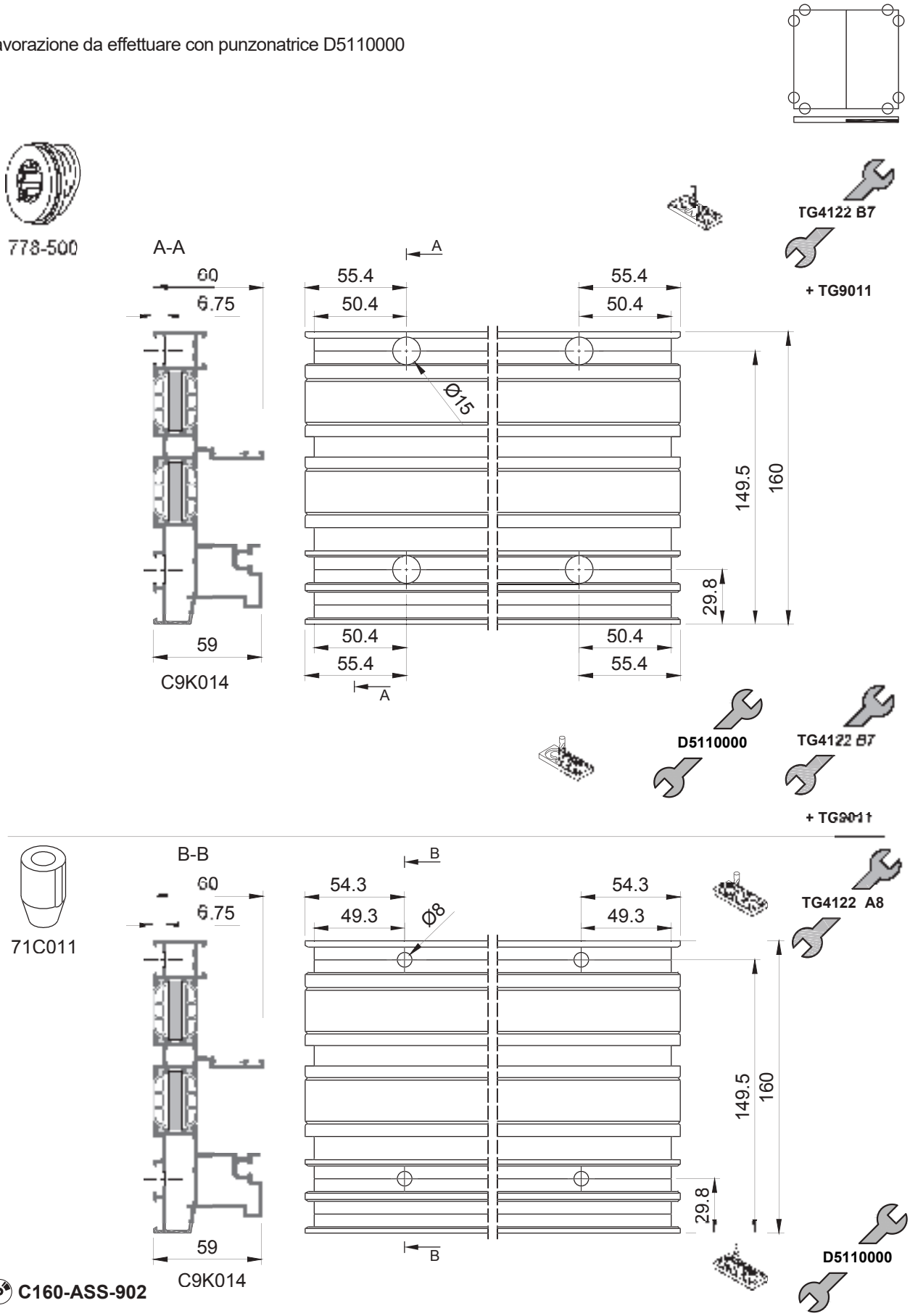


C160-ASS-901

1 binario (C9K014) - Tagli 45°

OPERAZIONI SU TELAIO C9K014 PER SQUADRETTE

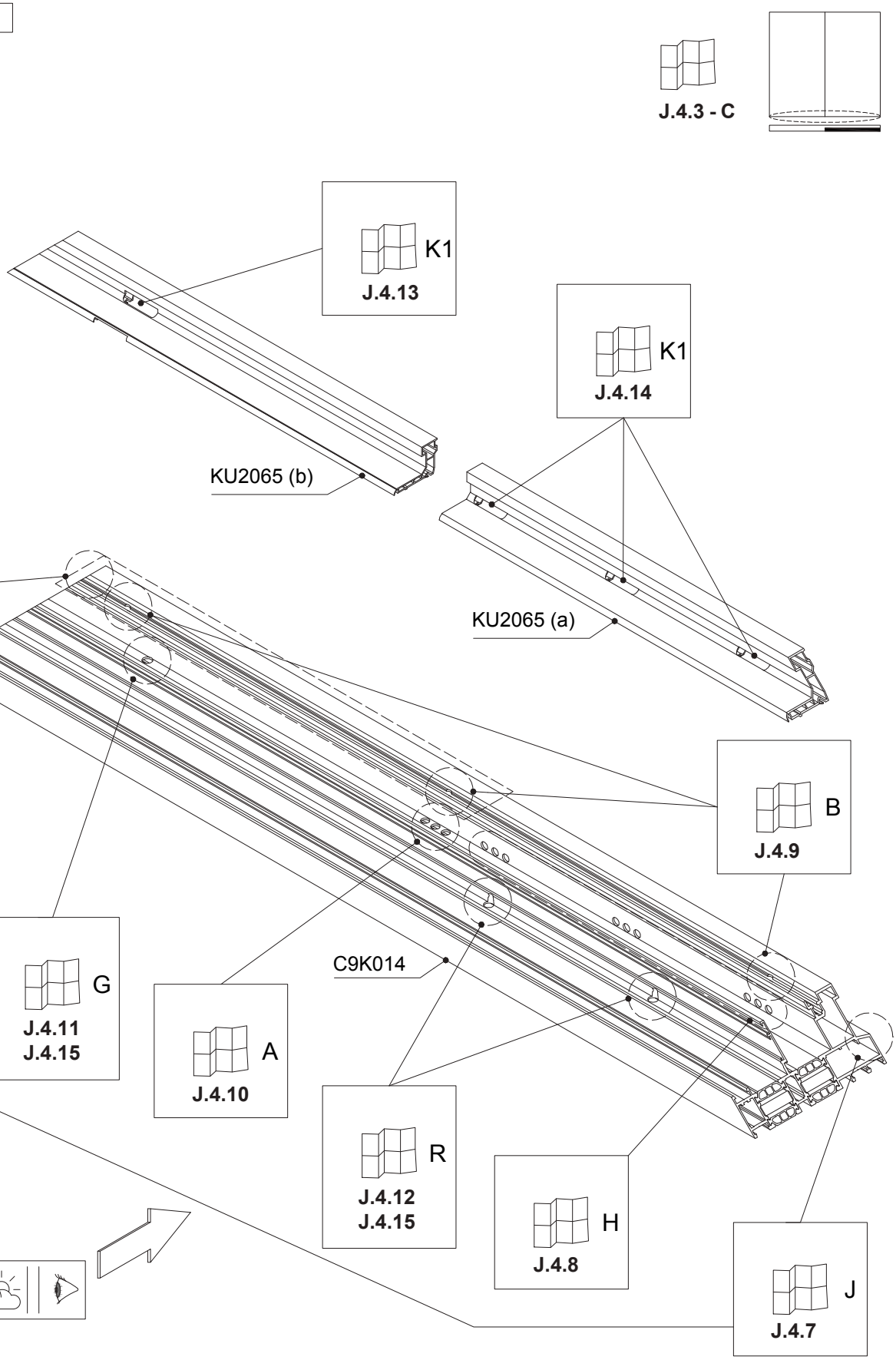
Lavorazione da effettuare con punzonatrice D5110000



1 binario (C9K014) - Tagli 45°

PANORAMICA DRENAGGIO - TELAIO E C9K014 E PROFILATO DI ISOLAMENTO KU2065

1 / 9

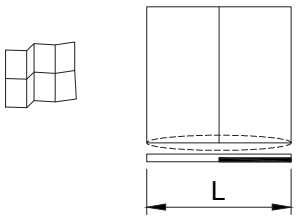


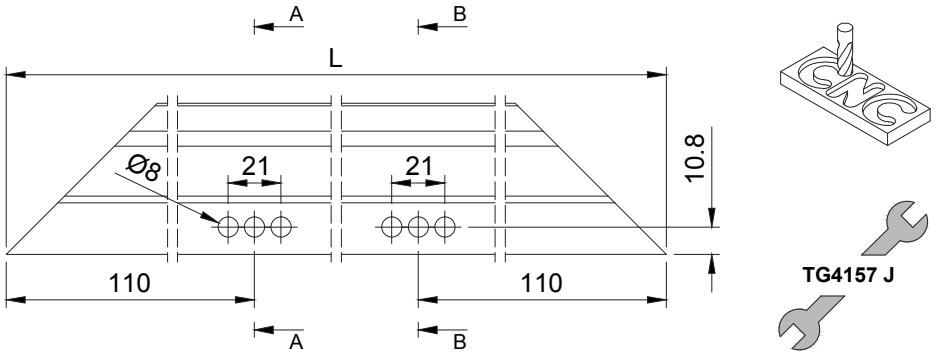
C160-ASS-904

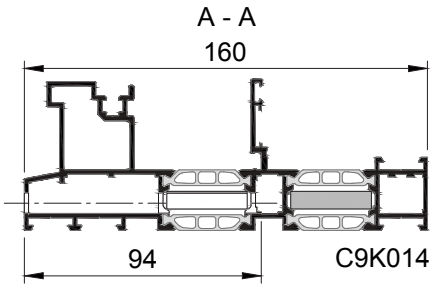
1 binario (C9K014) - Tagli 45°

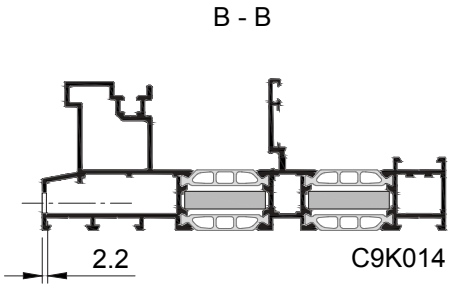
TELAIO DI DRENAGGIO C9K014 - J

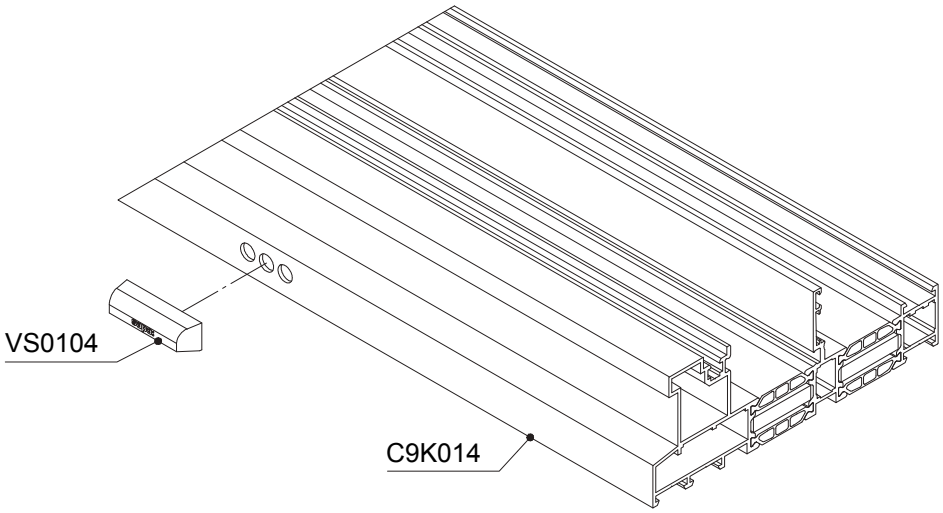
2 / 9









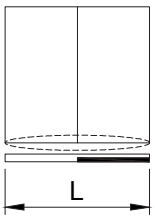


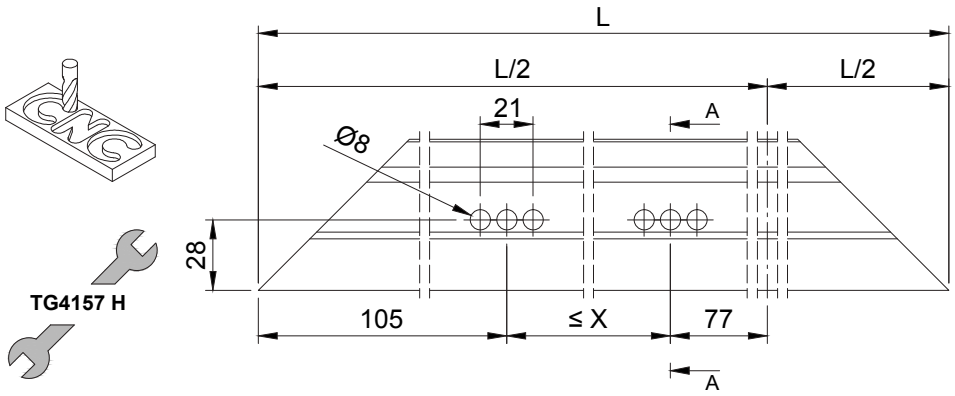
C160-ASS-905

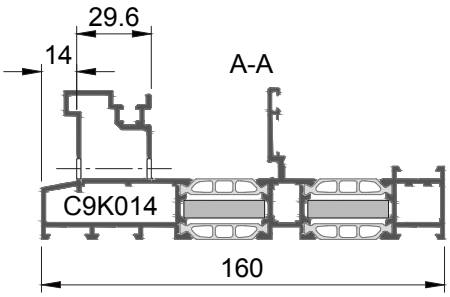
1 binario (C9K014) - Tagli 45°

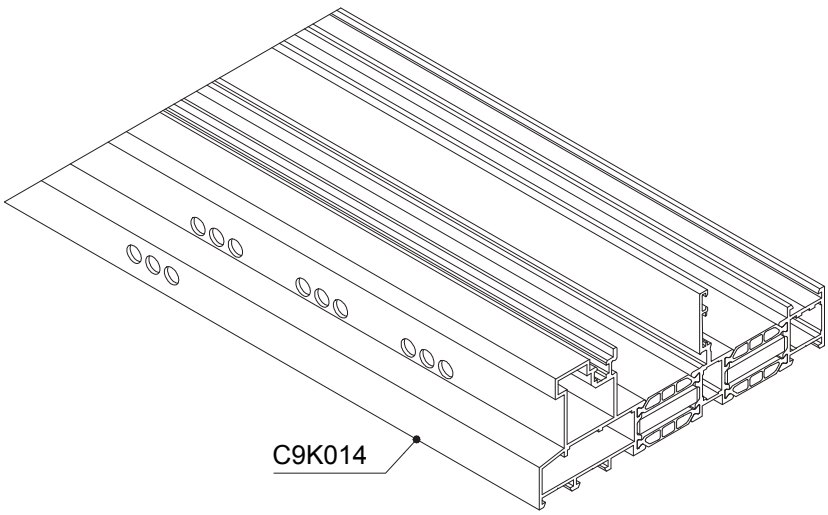
TELAIO DI DRENAGGIO C9K014 - H

3 / 9







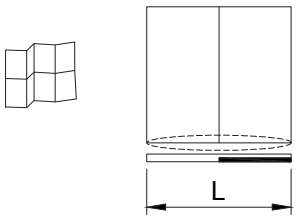


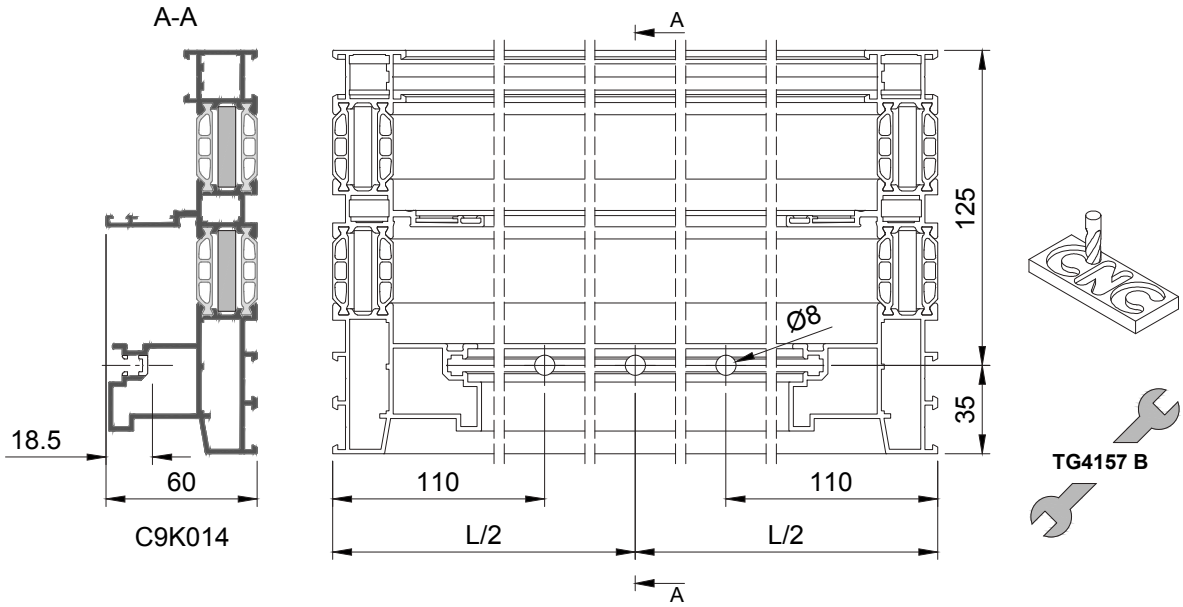
C160-ASS-906

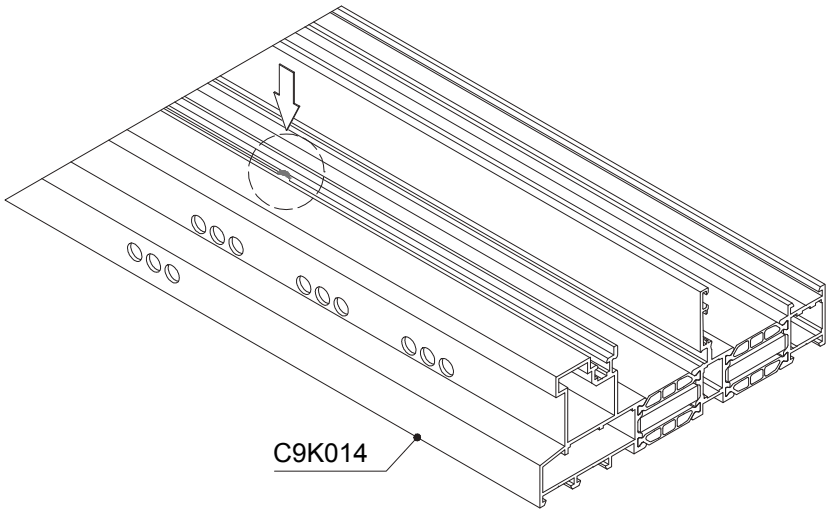
1 binario (C9K014) - Tagli 45°

TELAIO DI DRENAGGIO C9K014 - B

4 / 9







C160-ASS-907

1 binario (C9K014) - Tagli 45°

TELAIO DI DRENAGGIO C9K014- A

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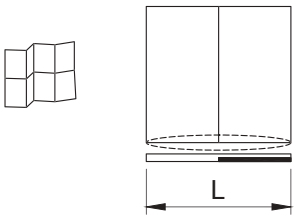
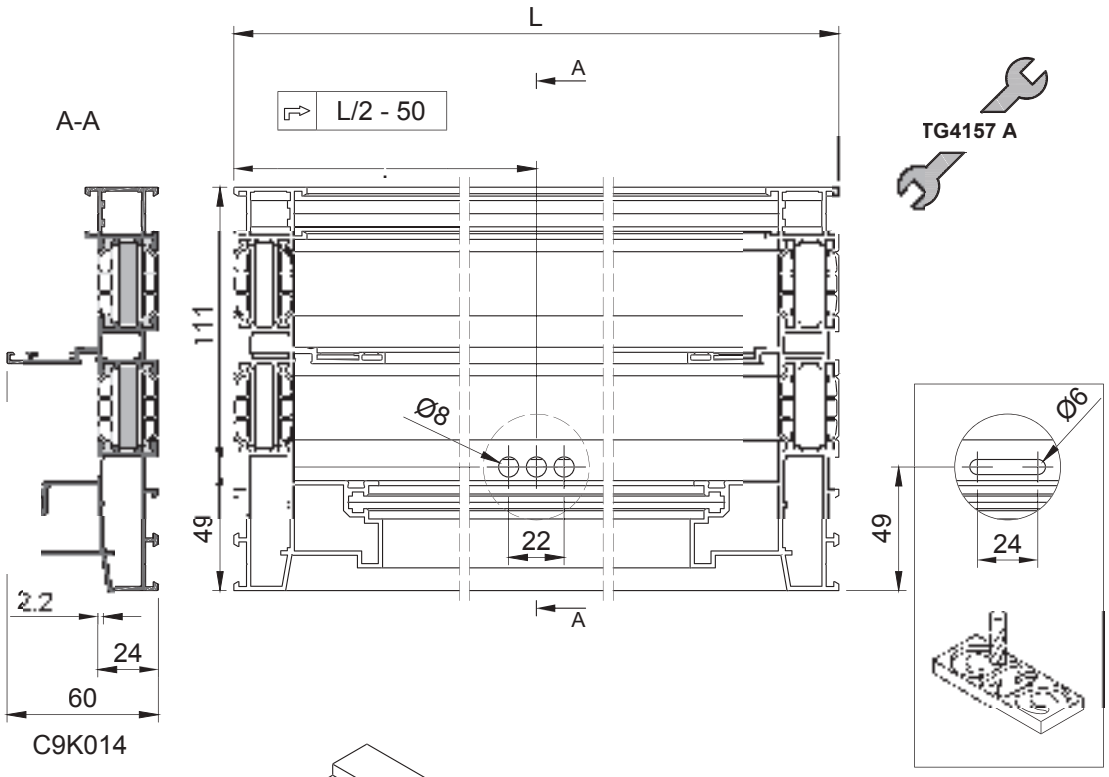
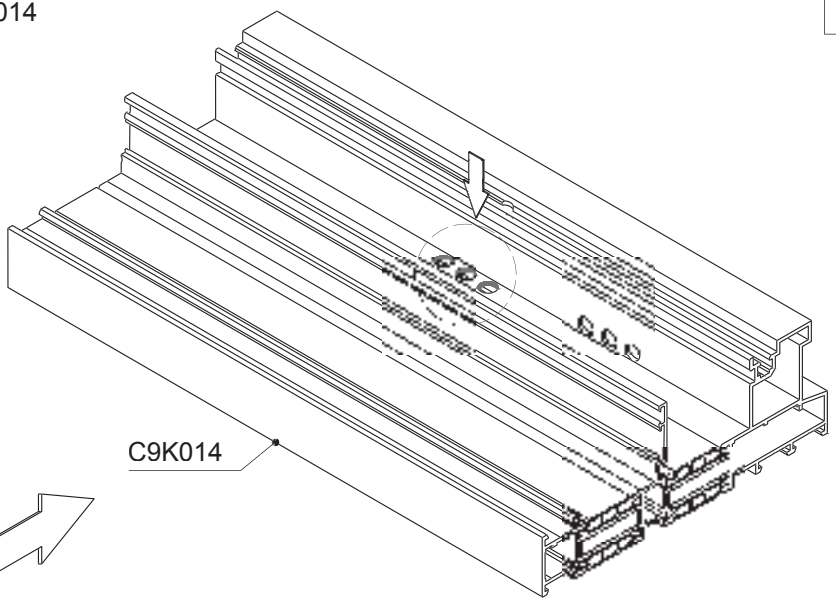
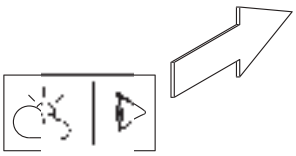






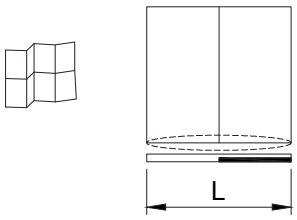


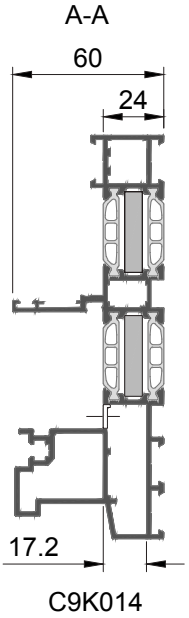
C160-ASS-908

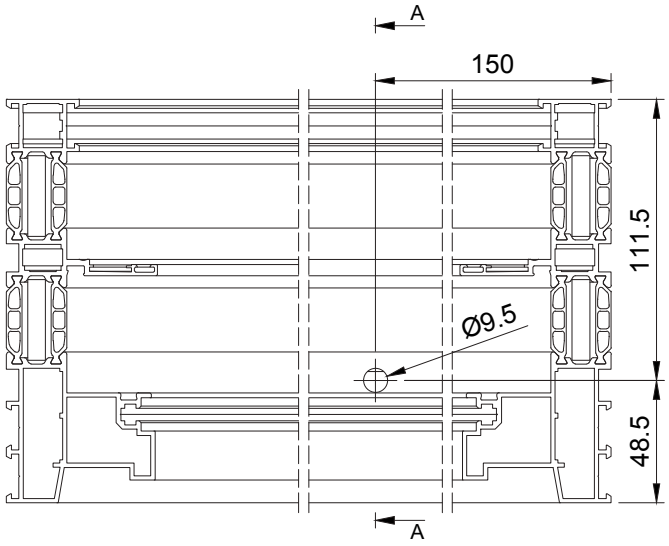
1 binario (C9K014) - Tagli 45°

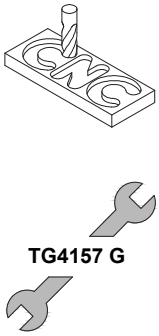
TELAIO DI DRENAGGIO C9K014 - G

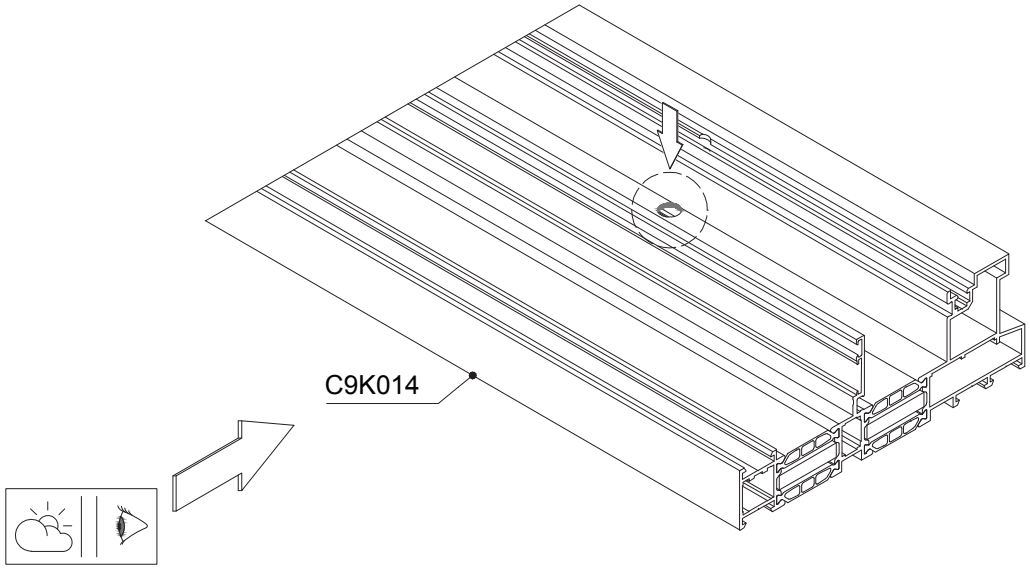
6 / 9











C160-ASS-909

1 binario (C9K014) - Tagli 45°

TELAIO DI DRENAGGIO C9K014 - R

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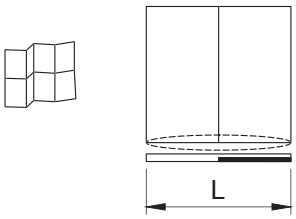

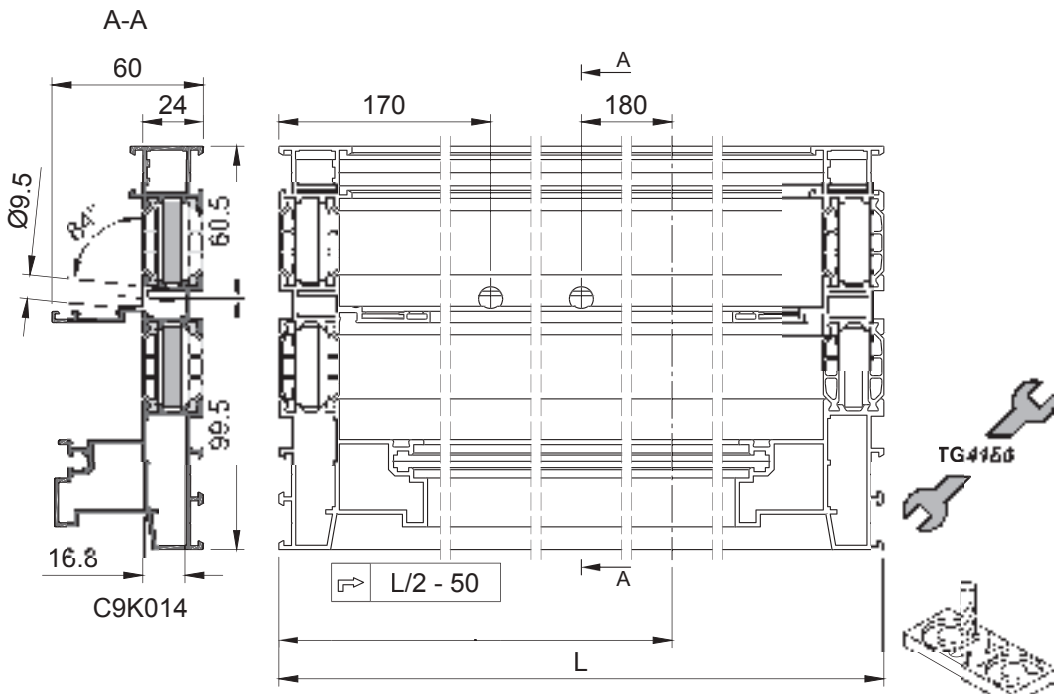

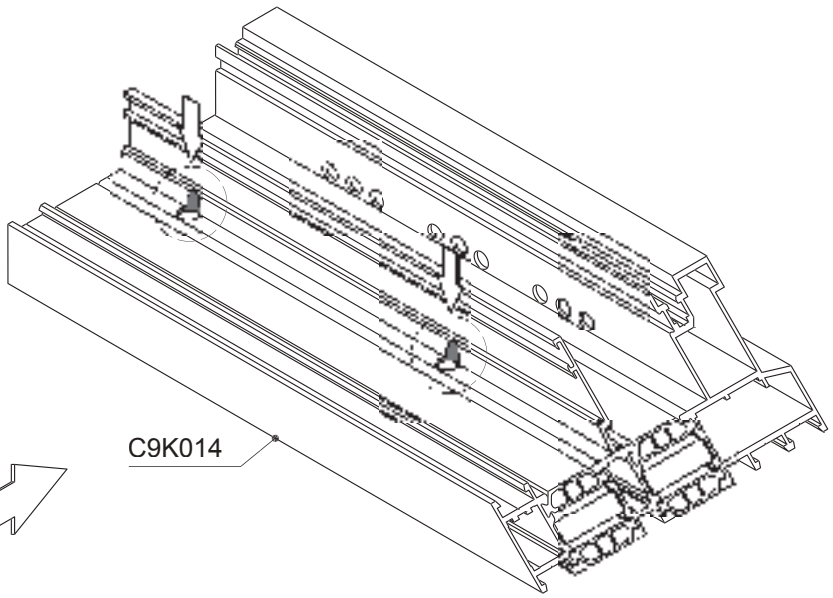

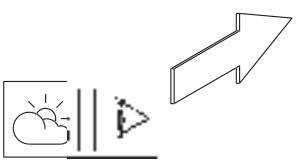

C160-ASS-910

1 binario (C9K014) - Tagli 45°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2065 - K1

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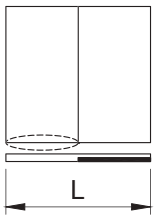

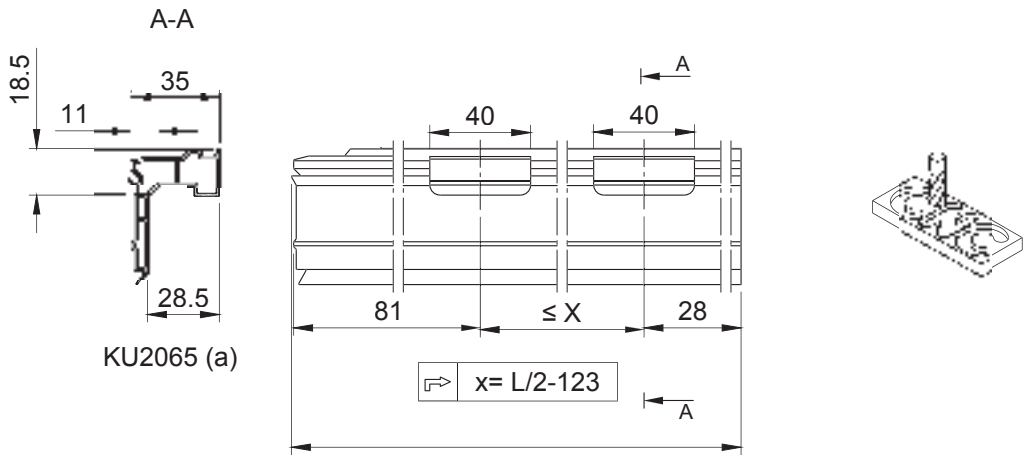

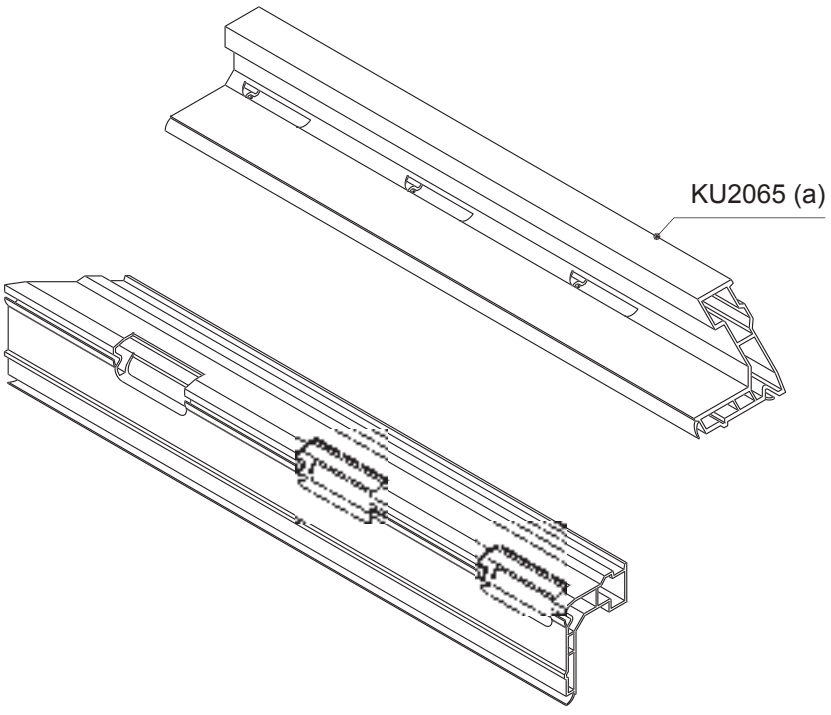

C160-ASS-911

1 binario (C9K014) - Tagli 45°

DRENAGGIO PROFILATO DI ISOLAMENTO KU2065 - K2

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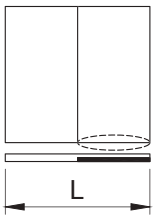
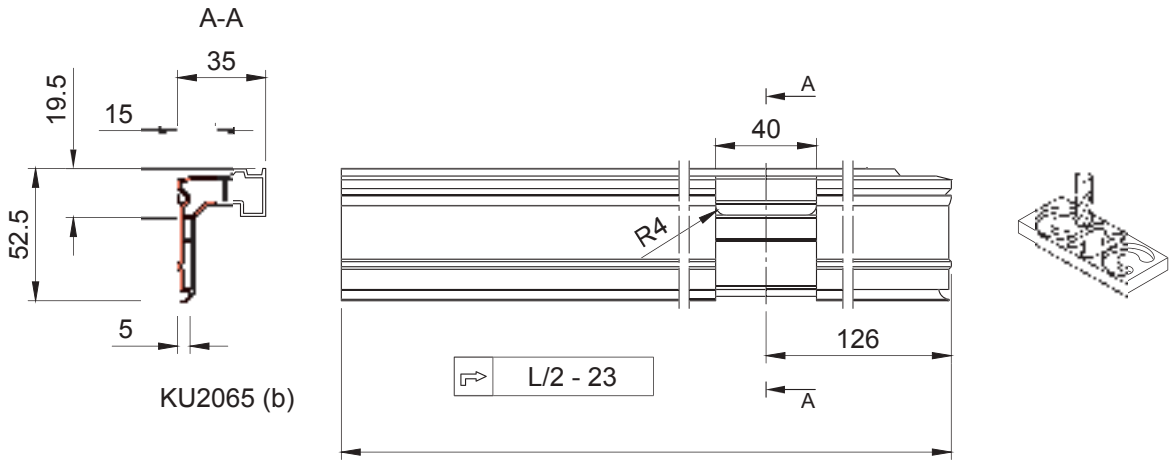
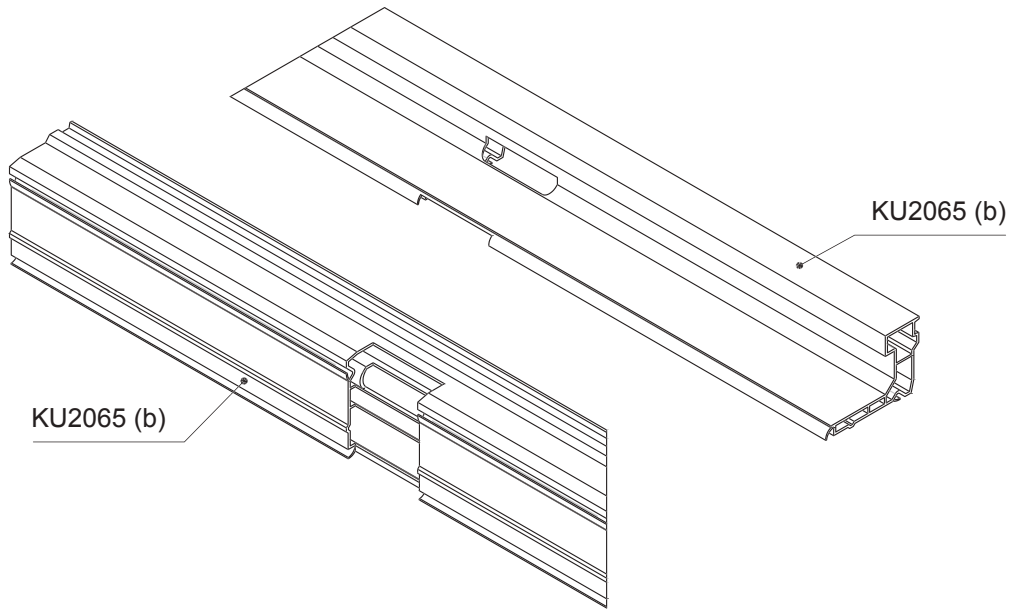


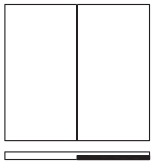


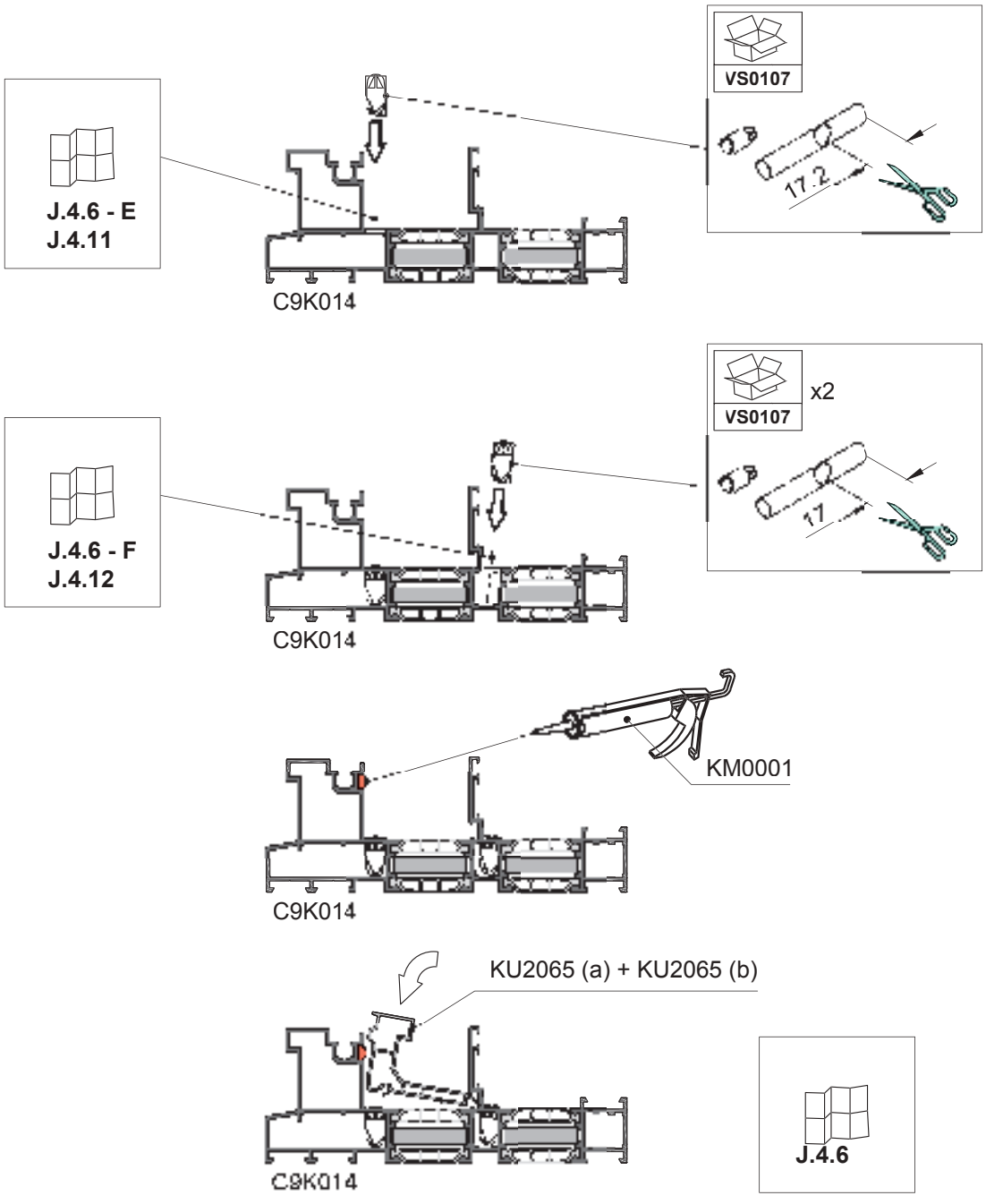


C160-ASS-912

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO VALVOLA VS0107 E PROFILATO DI ISOLAMENTO KU2065 SU TELAIO C9K014 - INFERIORE

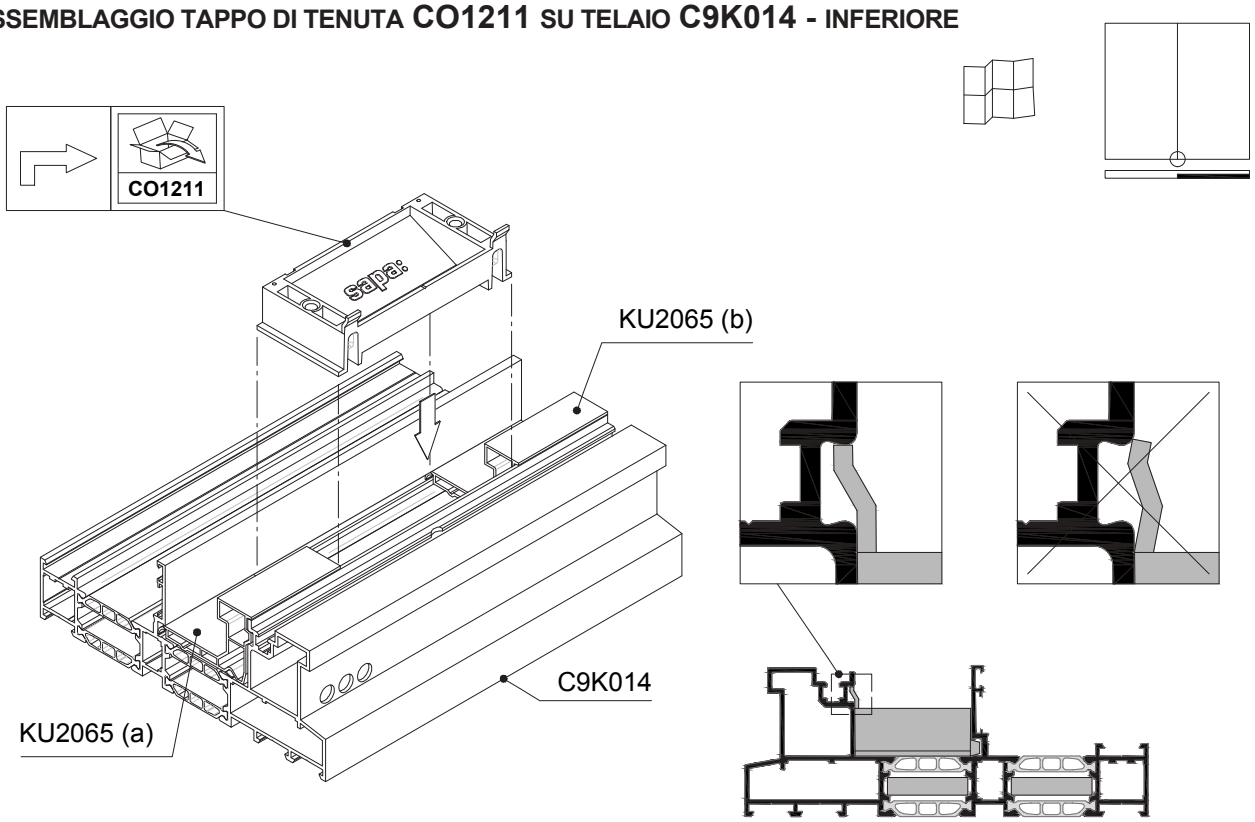


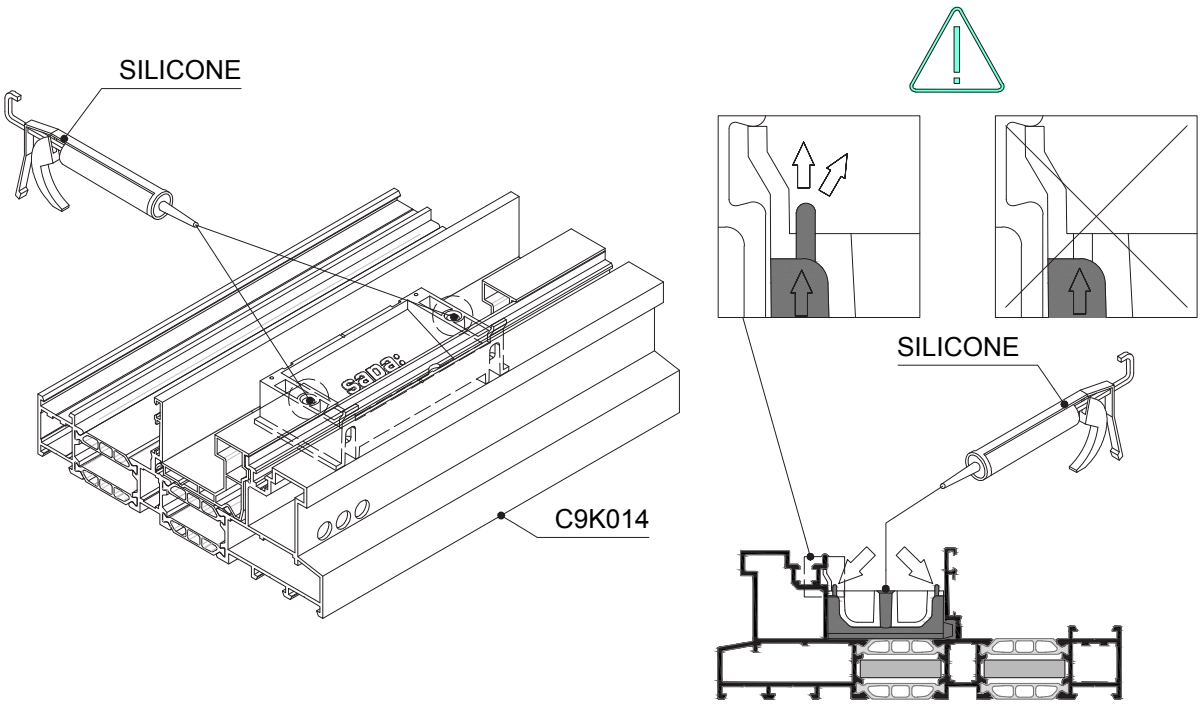


C160-ASS-913

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA CO1211 SU TELAIO C9K014 - INFERIORE



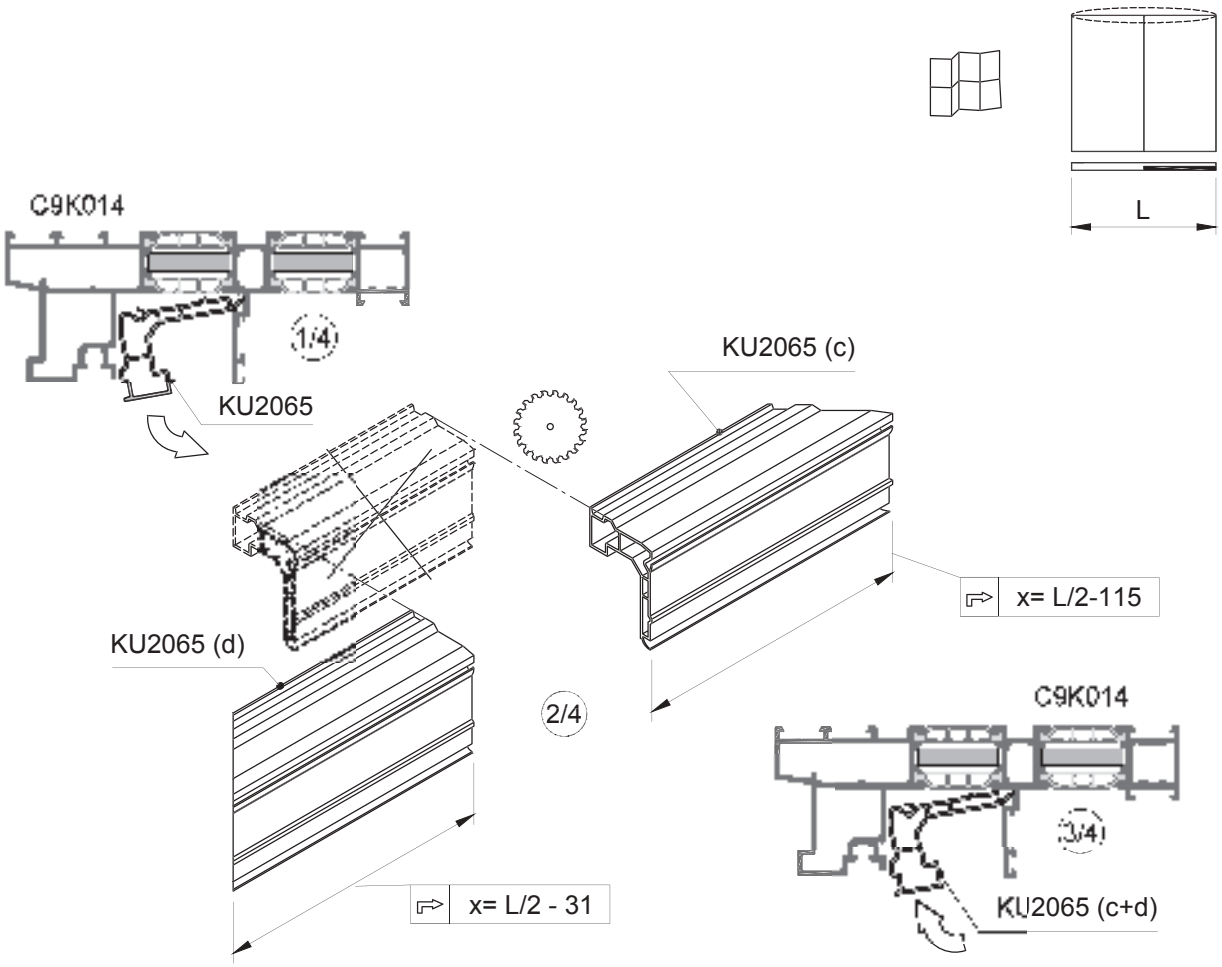


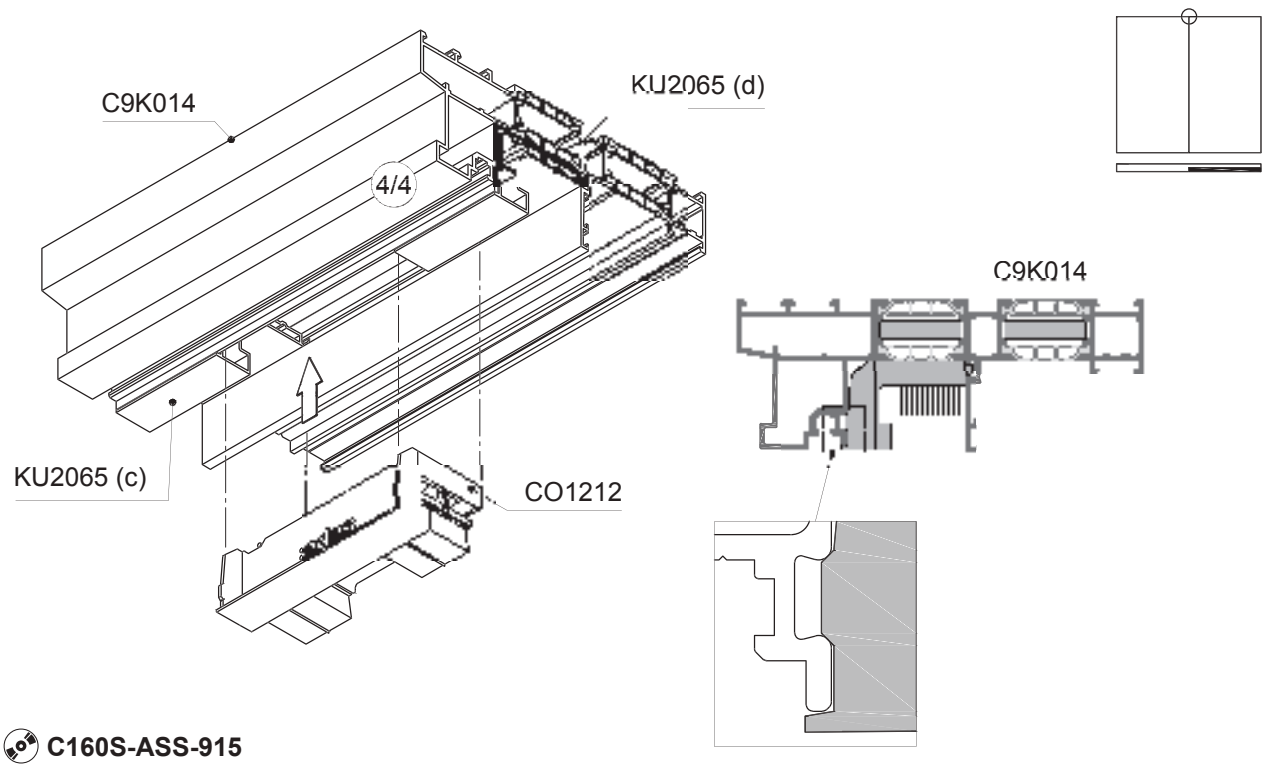
C160-ASS-914

L'elemento è sigillato quando il silicone esce dai bordi.

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA CO1212 E OPERAZIONI KU2065 ON FRAME C9K014 - SUPERIORE

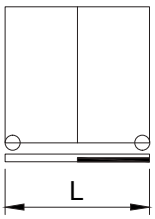


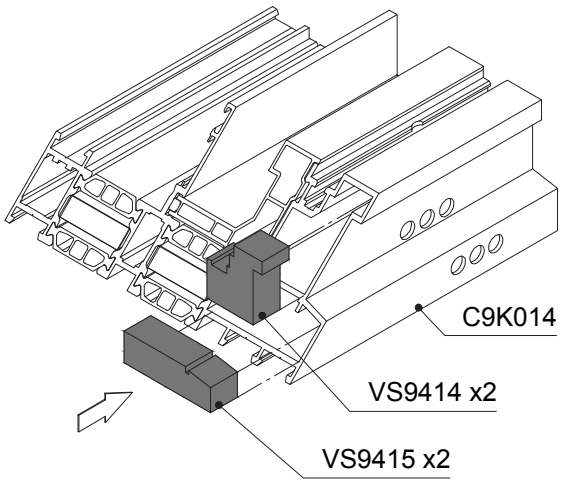


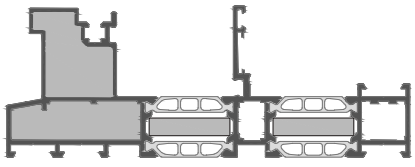
C160S-ASS-915

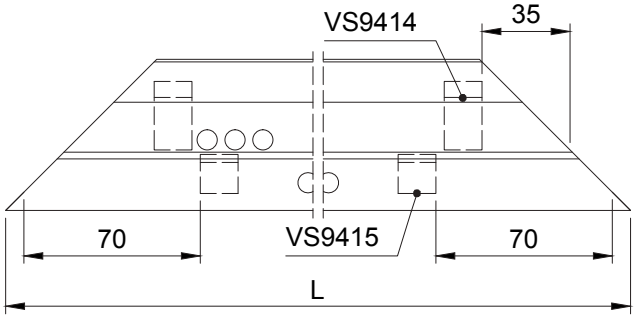
1 binario (C9K014) - Tagli 45°

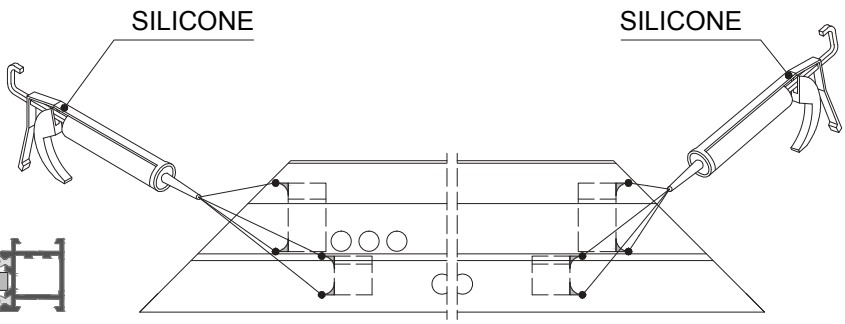
ASSEMBLAGGIO TAPPO DI TENUTA VS9414/VS9415 NEL PROFILATO C9K014 - INFERIORE

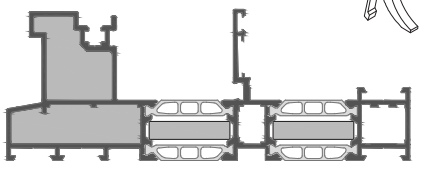










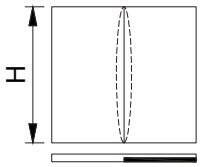


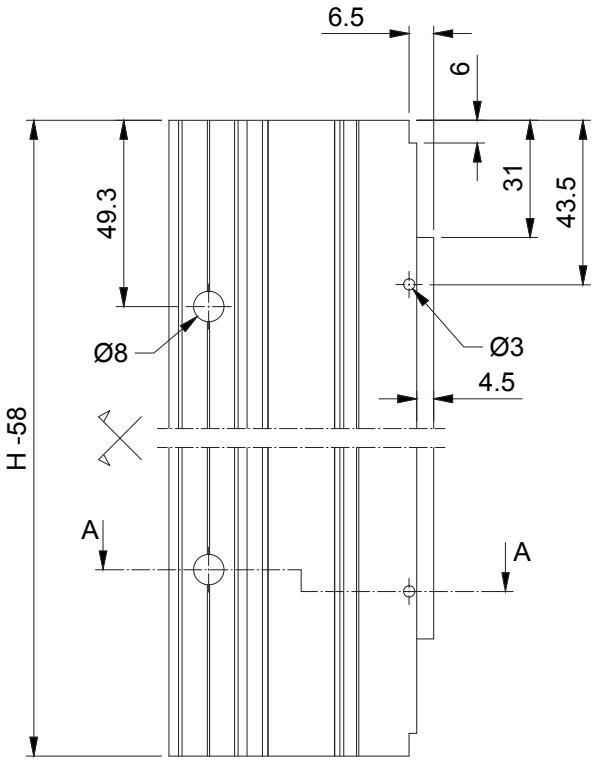
C160-ASS-916

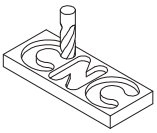
1 binario (C9K014) - Tagli 45°

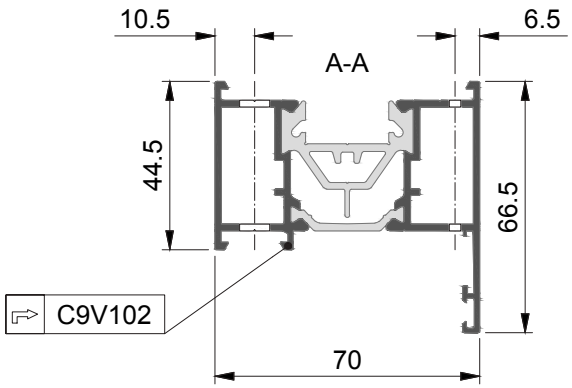
OPERAZIONE SU TRAVERSO - ANTA C9V102

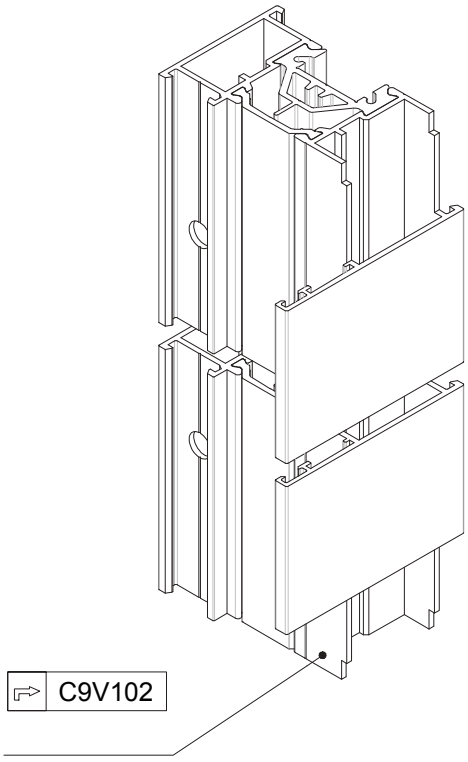
1 / 5











C160S-ASS-919

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO CAVALLOTTI TS9N03 E TS2H04

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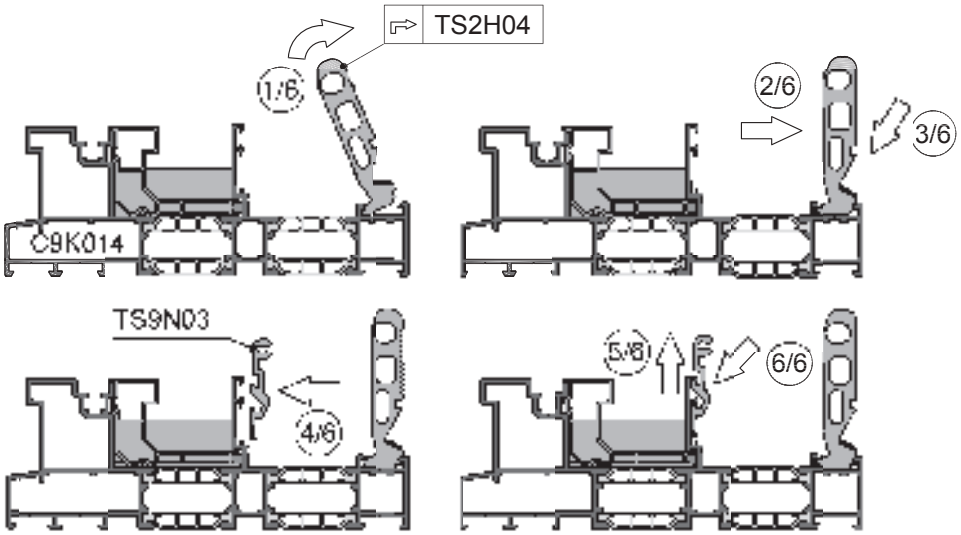
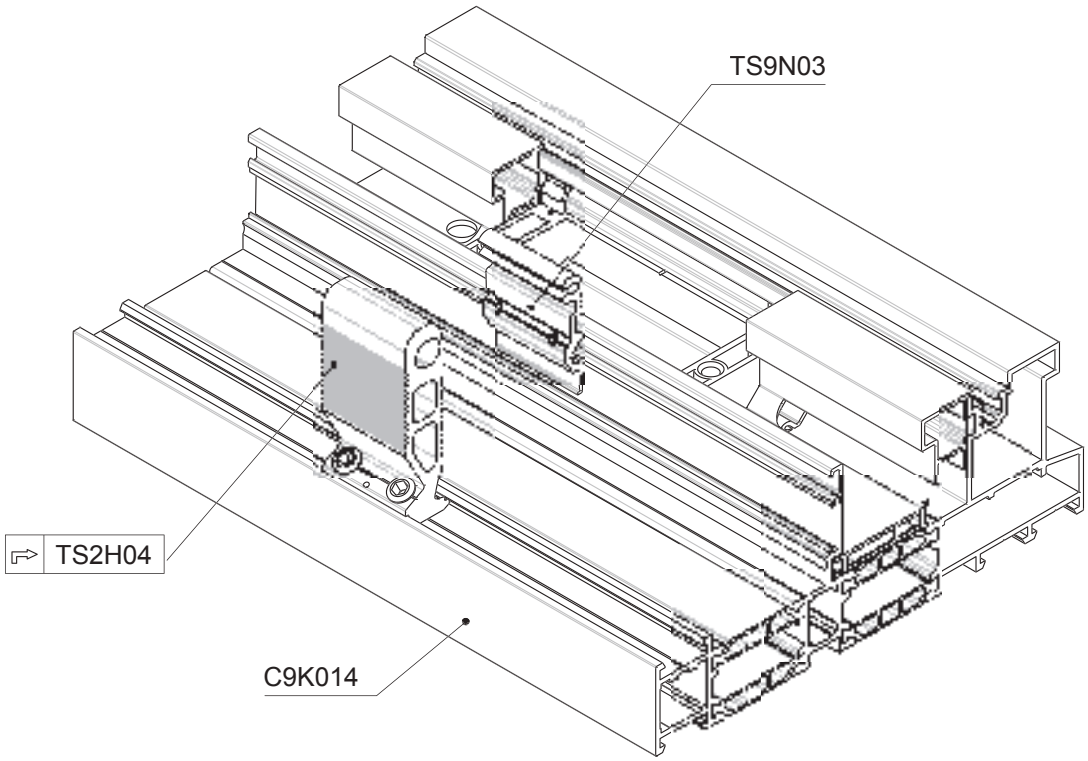


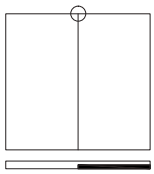


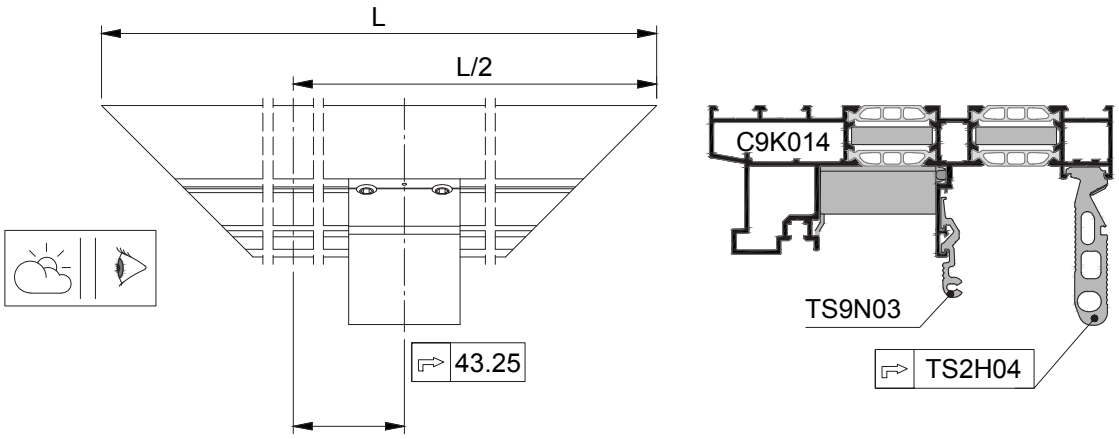
C160S-ASS-920

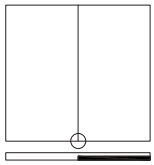
1 binario (C9K014) - Tagli 45°

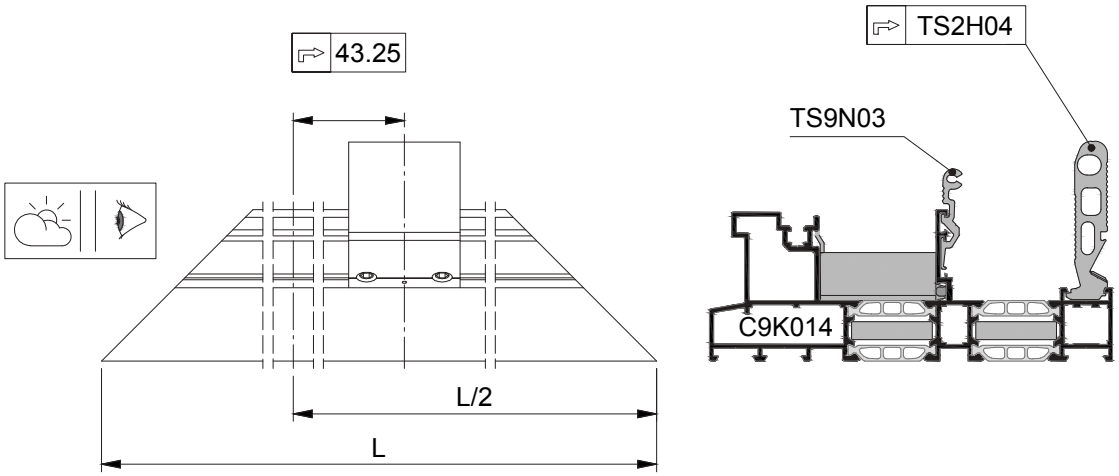
ASSEMBLAGGIO CAVALLOTTI

3 / 5









C160S-ASS-921

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO E SIGILLATURA CAVALLOTTI

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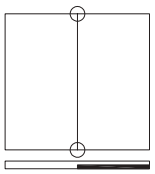

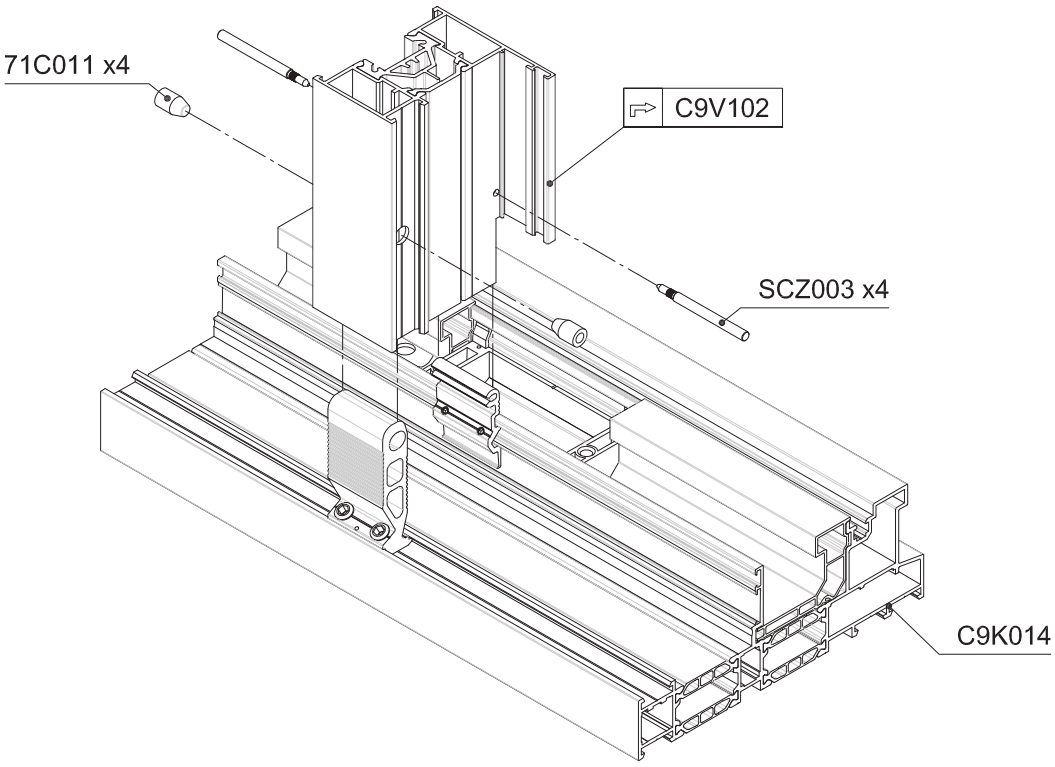

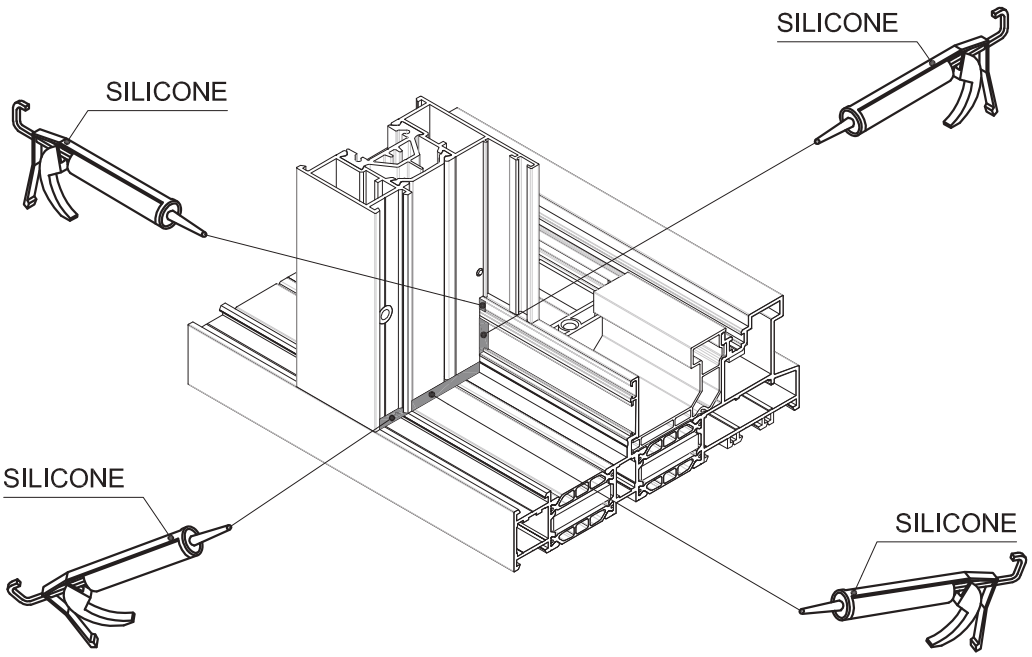

C160S-ASS-933

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO CAVALLOTTO **TS9Z05**

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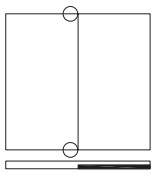
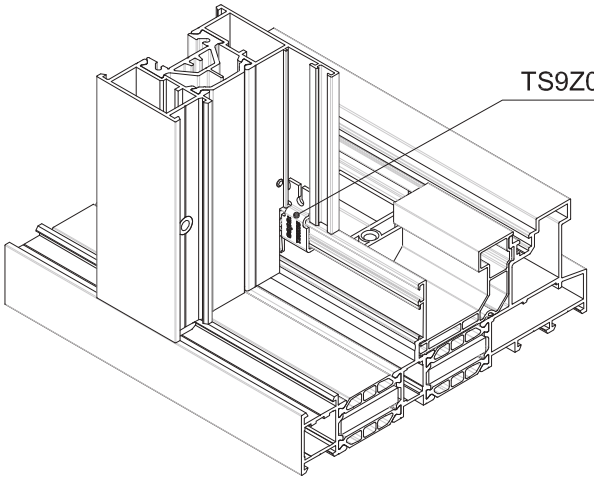
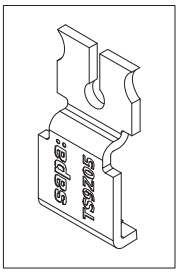
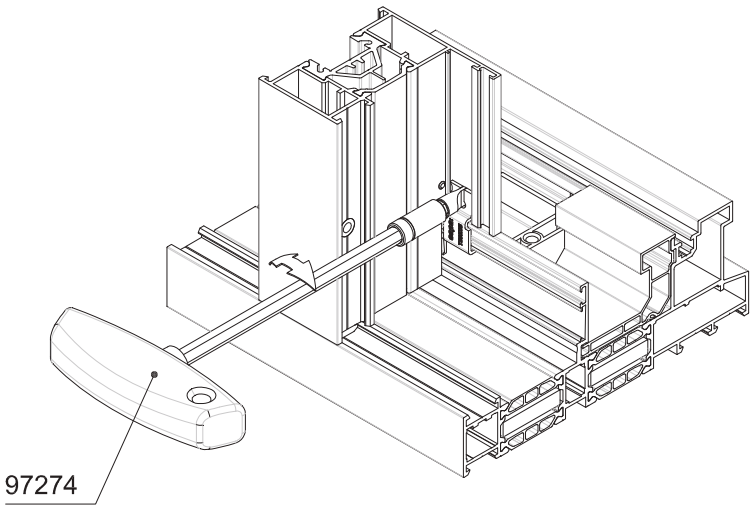
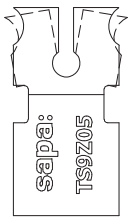






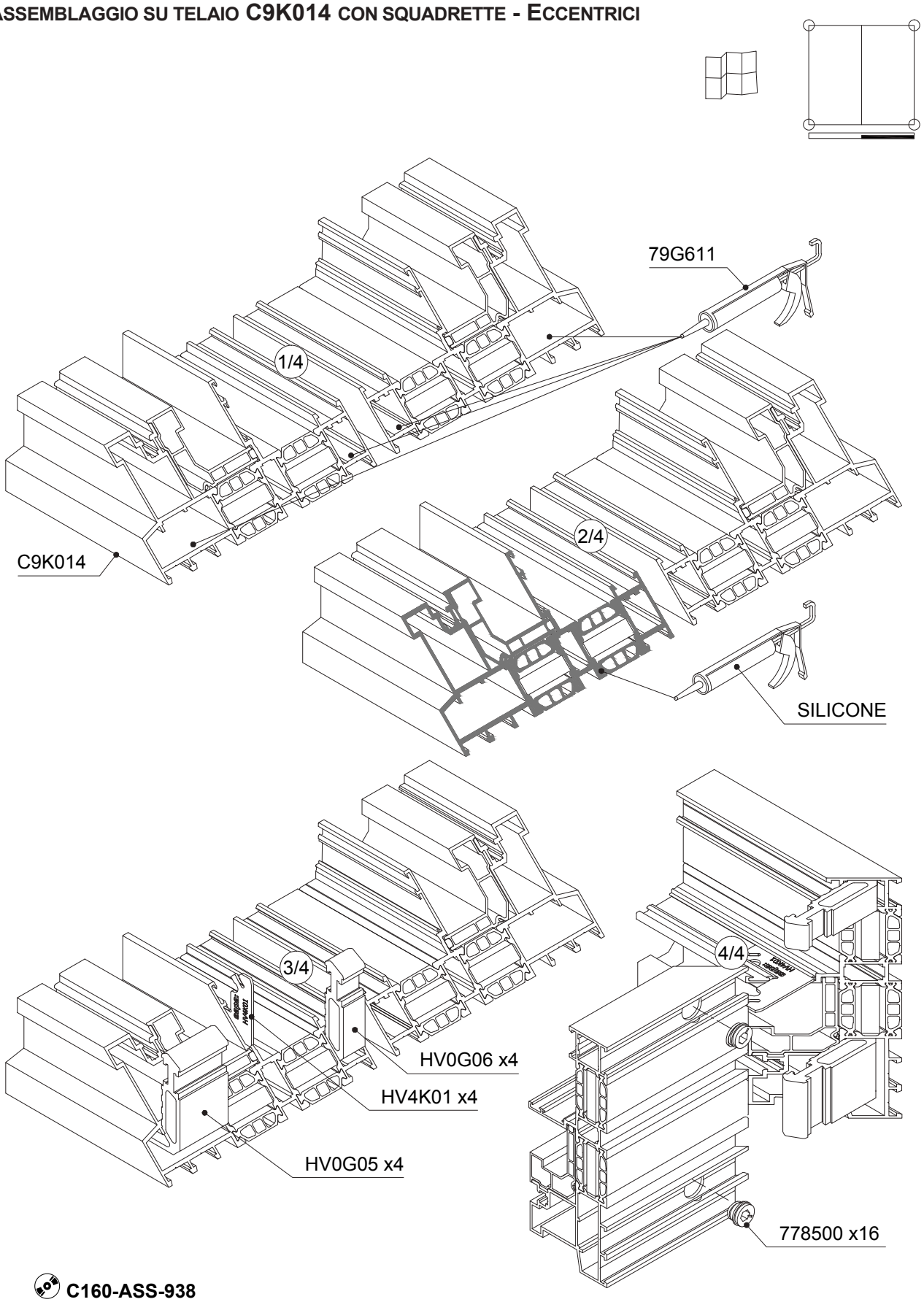




C160S-ASS-924

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO SU TELAIO C9K014 CON SQUADRETTE - ECCENTRICI

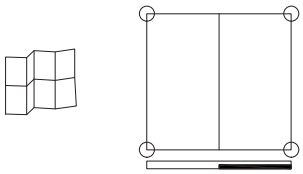


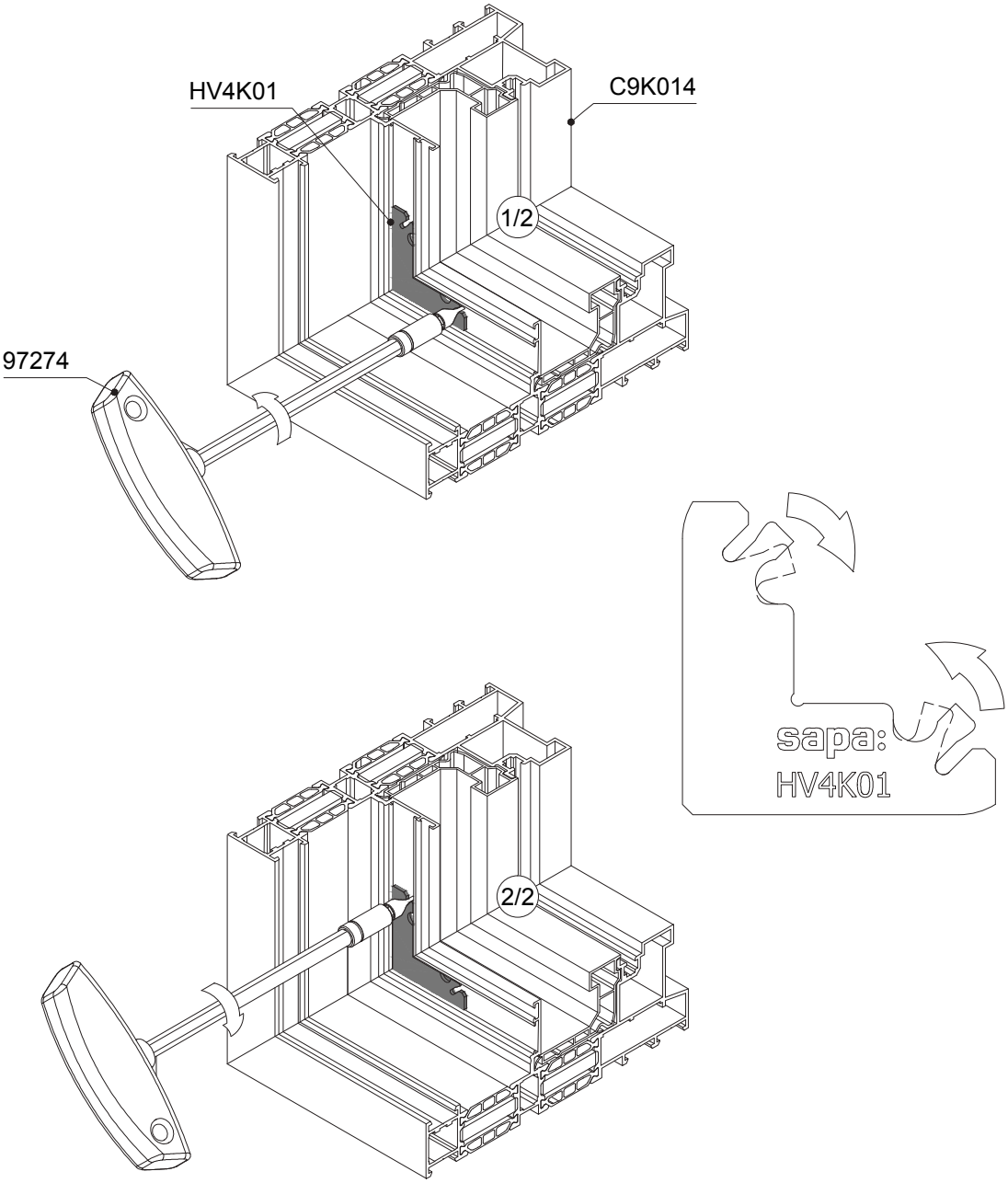
C160-ASS-938

I rostri vanno inseriti nel profilato verticale C9K014 prima di questo passaggio, vedere pagina L185

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO SU TELAIO C9K014 CON SQUADRETTE - HV4K01

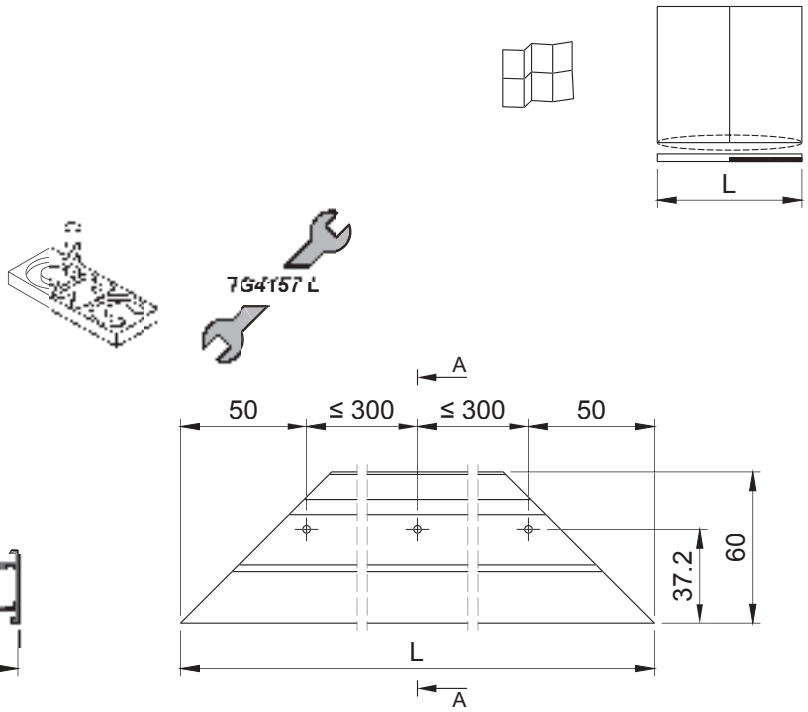


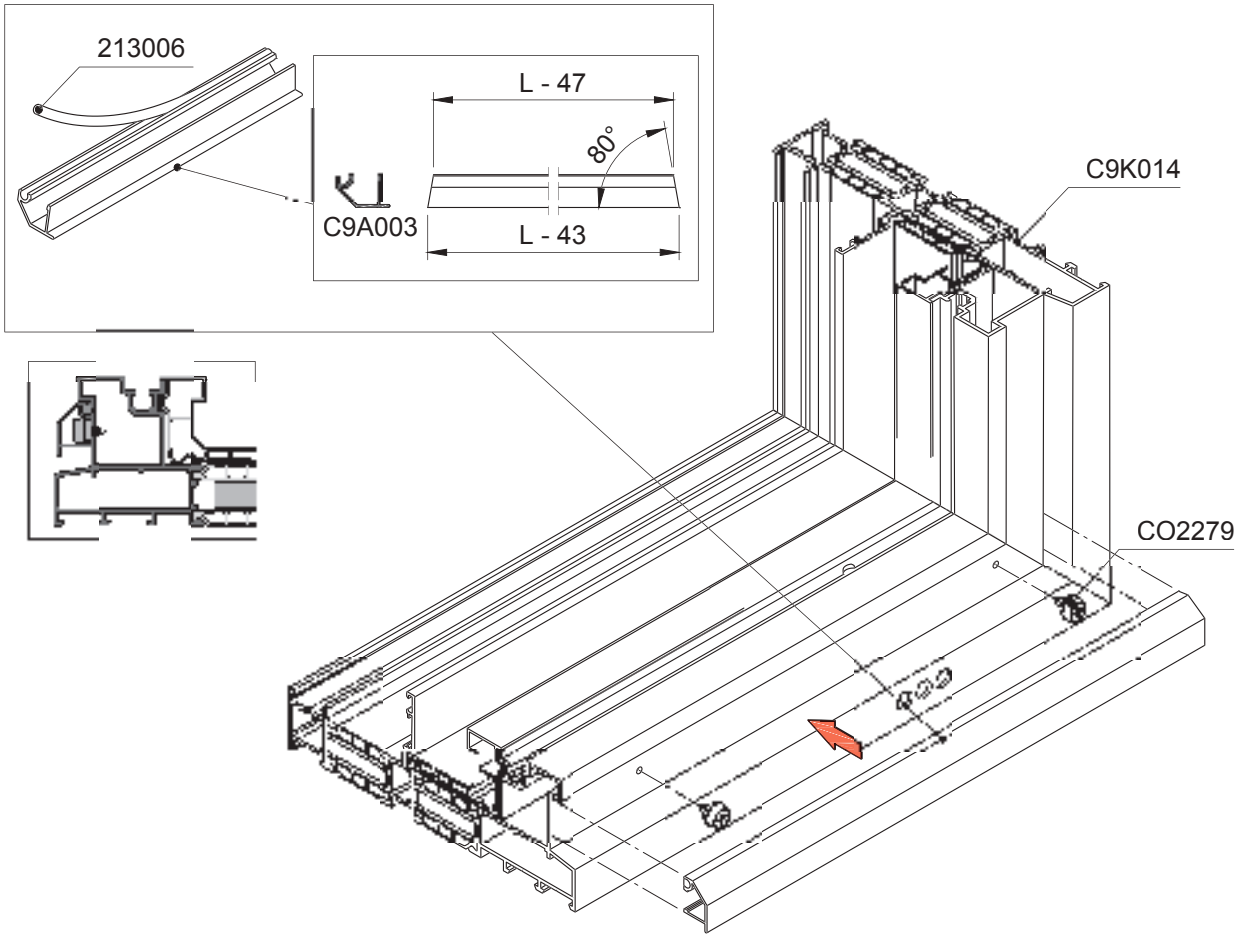


C160-ASS-925

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO GOCCIOLATOIO C9A003 SU TELAIO C9K014

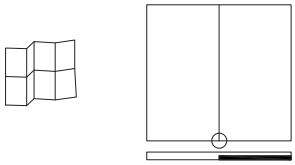


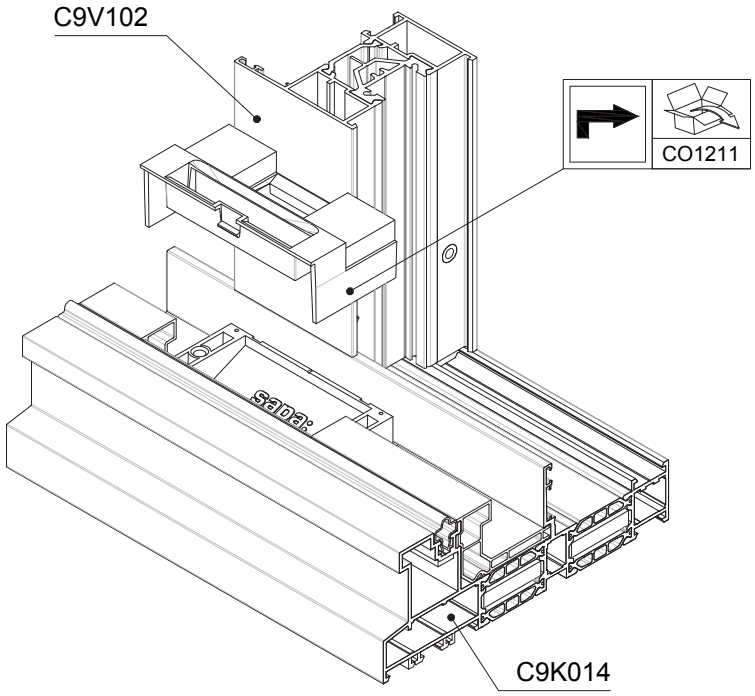


C160-ASS-967

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU TELAIO C9K014 - INFERIORE



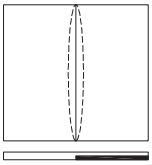


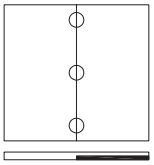
C160S-ASS-969

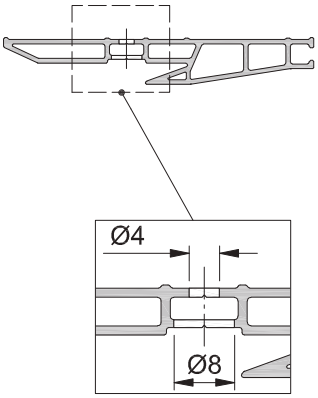
1 binario (C9K014) - Tagli 45°

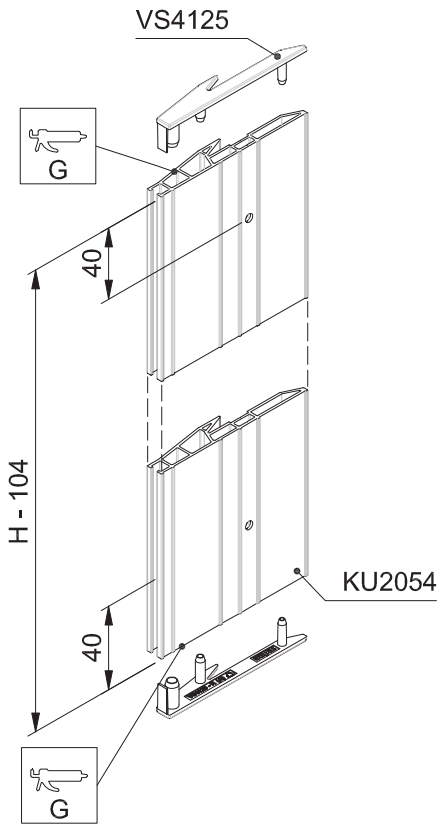
ASSEMBLAGGIO INCONTRO

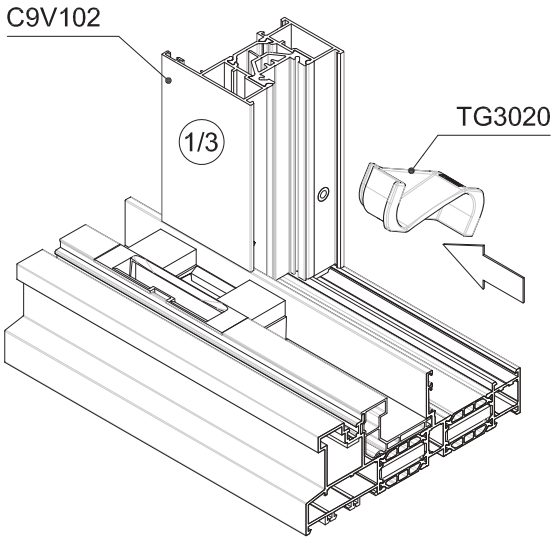
1 / 5

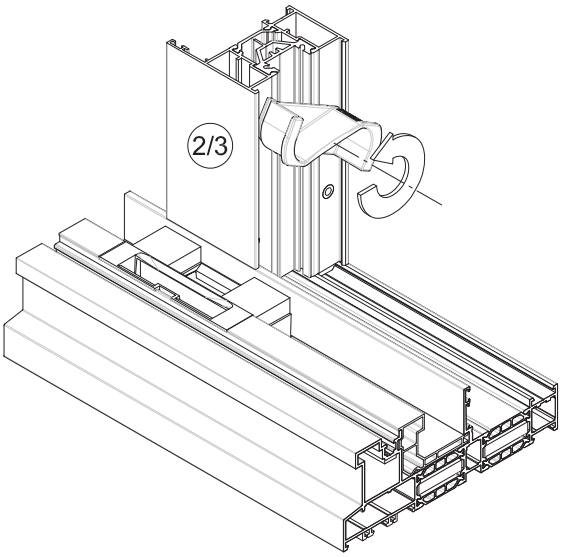


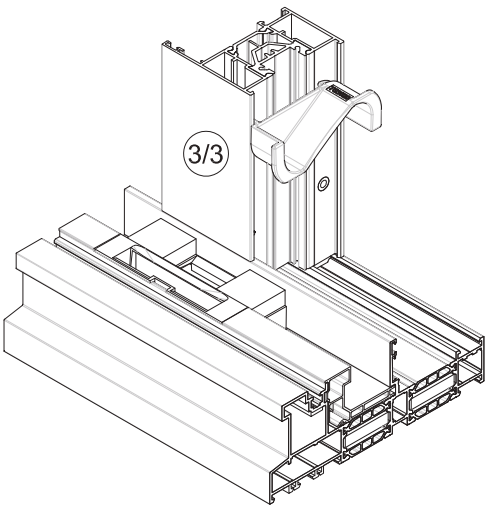










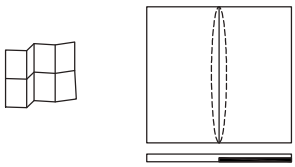


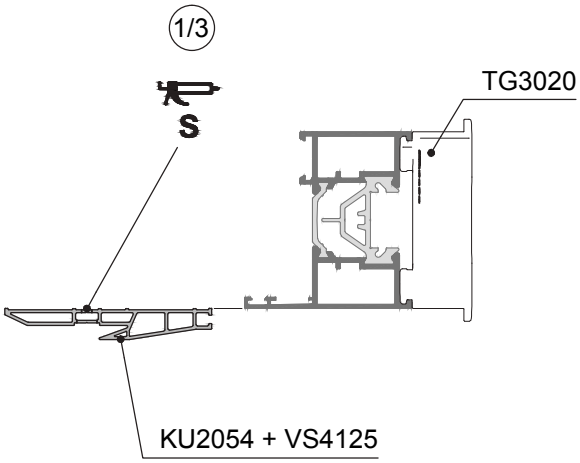
C160S-ASS-930

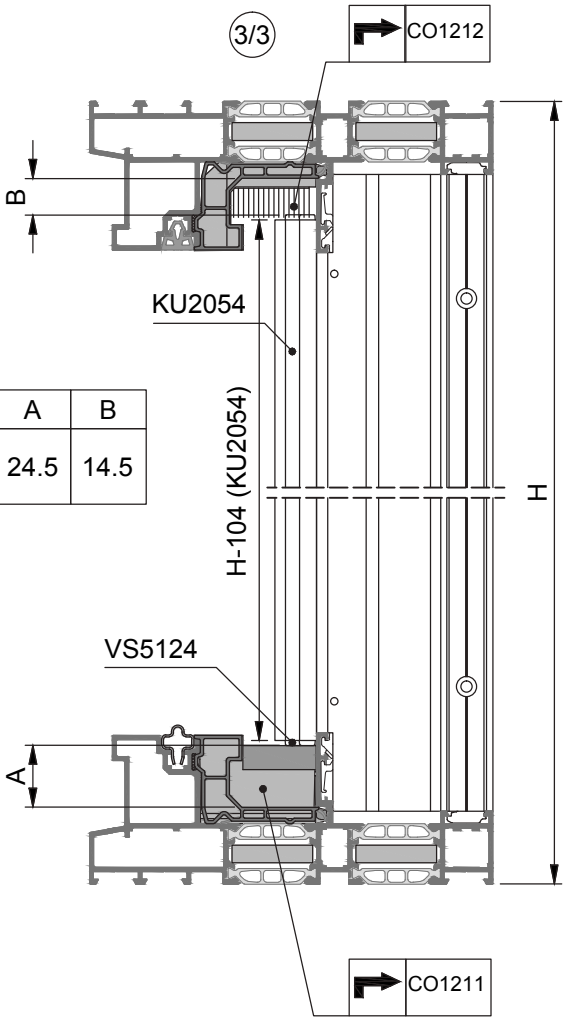
1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO INCONTRO

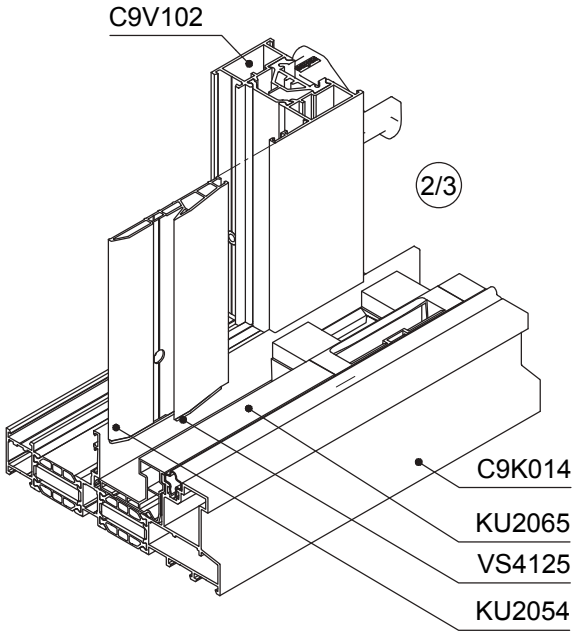
2 / 5







	A	B
➡	24.5	14.5

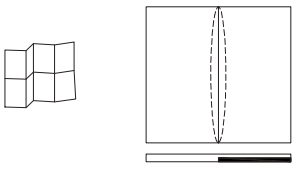


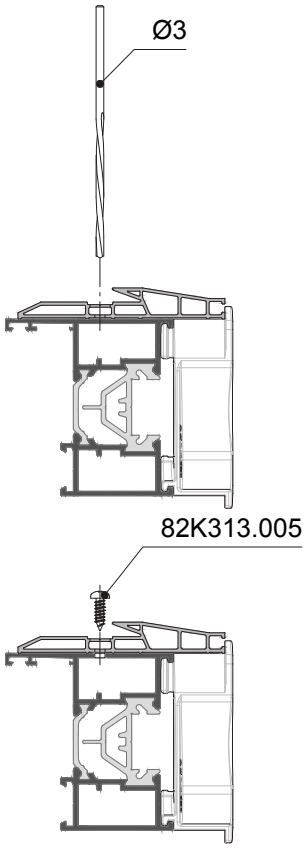
C160S-ASS-931
Usare le viti nere 82K313.005.

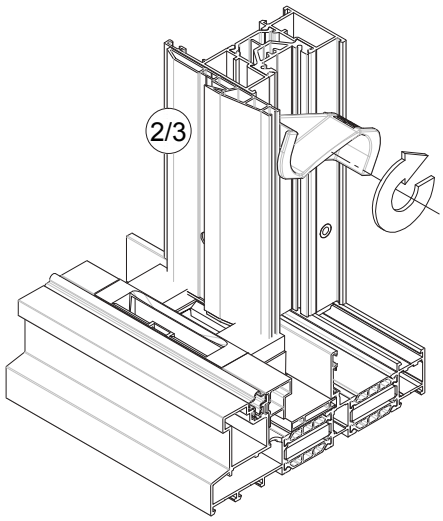
1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO INCONTRO

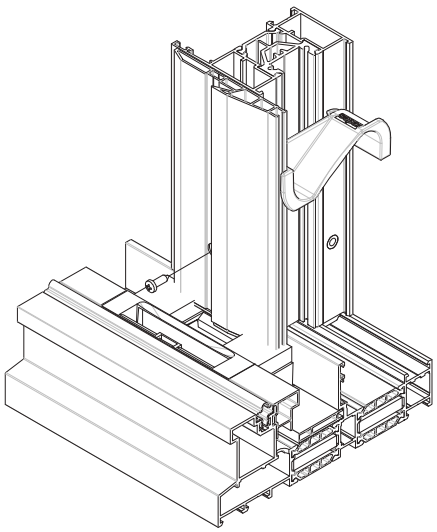
3 / 5

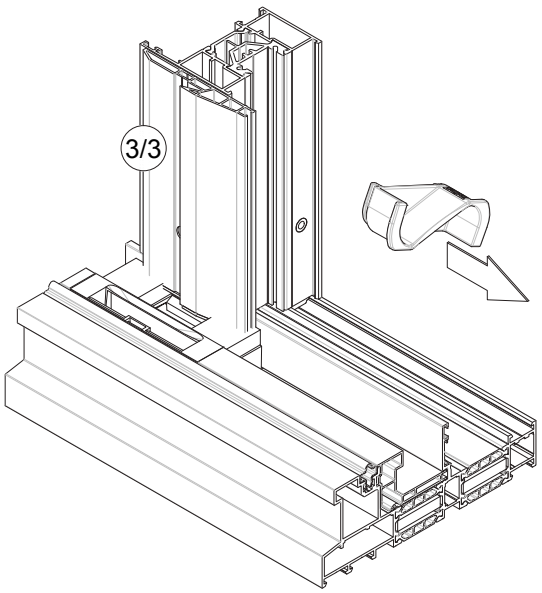






1/3



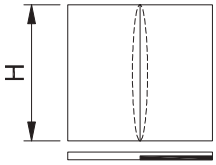


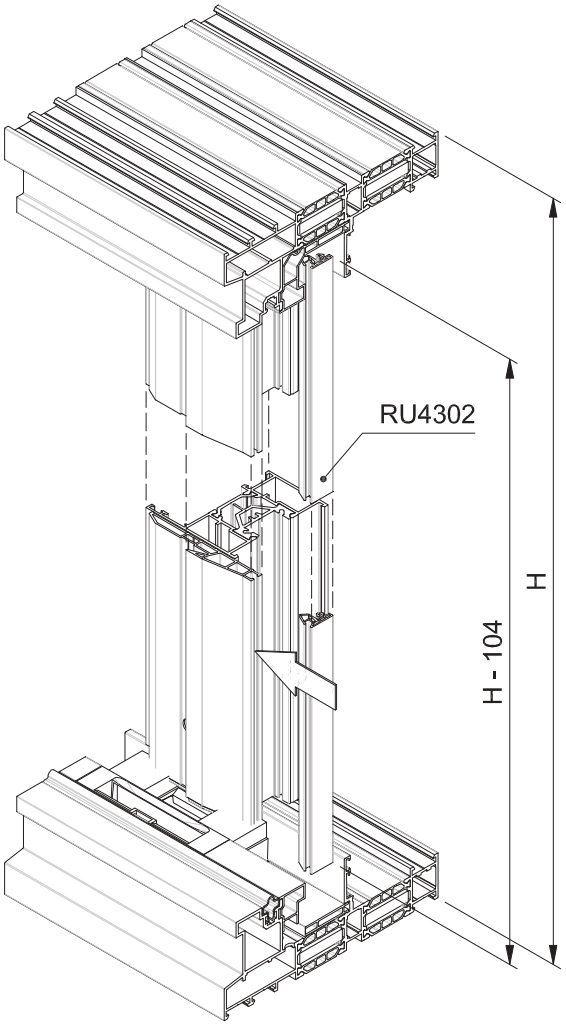
C160S-ASS-934
Usare viti nere 82K313.005.

1 binario (C9K014) - Tagli 45°

ASSEMBLAGGIO RU4302 ED ISOLAMENTO BT6013

4 / 5



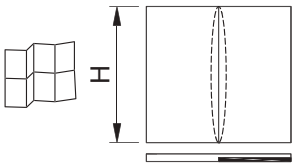


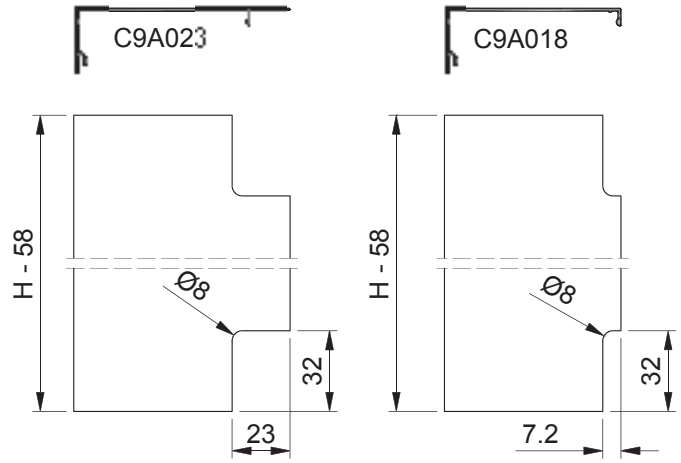
C160S-ASS-935

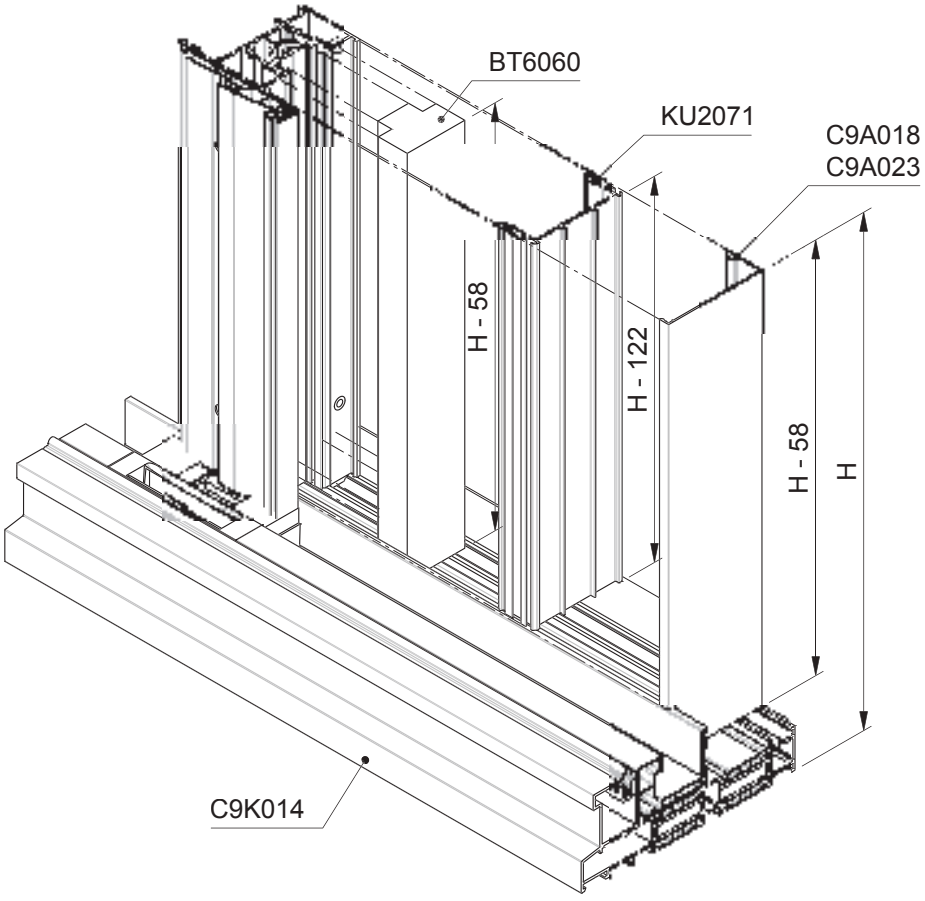
1 binario (C9K014) - Tagli 45°

OPERAZIONE ED ASSEMBLAGGIO C9A023/C9A018

5 / 5







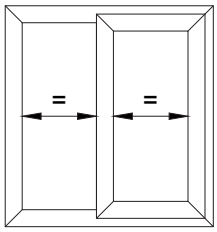
C160S-ASS-936

1 binario (C9K017) - Tagli 45°

Panoramica assemblaggio	L131
Operazioni su telaio C9K017 ed isolamento BT6000	L133
Operazioni su telaio C9K017 per squadrette	L134
Panoramica drenaggio - Telaio C9K017	L135
Telaio di drenaggio C9K017 - J	L136
Telaio di drenaggio C9K017 - H (opzione 1/2)	L137
Telaio di drenaggio C9K017 - H (opzione 2/2)	L138
Telaio di drenaggio C9K017 - B	L139
Telaio di drenaggio C9K017 - A	L140
Telaio di drenaggio C9K017 - G	L141
Telaio di drenaggio C9K017 - F	L142
Telaio di drenaggio C9K017 - R	L143
Assemblaggio valvola VS0107 su telaio C9K017 - Inferiore	L144
Assemblaggio tappo di tenuta CO1116 su telaio C9K017 - Inferiore alzante scorrevole	L145
Assemblaggio tappo di tenuta VS9417, VS9418 e VS9415 su telaio C9K017 - Inferiore	L146
Assemblaggio tappo di tenuta CO1114 su telaio C9K017 - Superiore alzante scorrevole	L147
Operazione su traverso - Anta C9V102/C9V104	L148
Assemblaggio del profilato C9K017 con squadrette - Eccentrici	L153
Assemblaggio telaio C9K017 con squadrette - spine coniche	L154
Assemblaggio telaio C9K017 con squadrette - HV4K01	L155
Assemblaggio incontro	L156
Operazioni addizionali su incontro alzante scorrevole	L157
Assemblaggio RU4302	L159
Operazione ed assemblaggio C9A023/C9A018	L160

1 binario (C9K017) - Tagli 45°

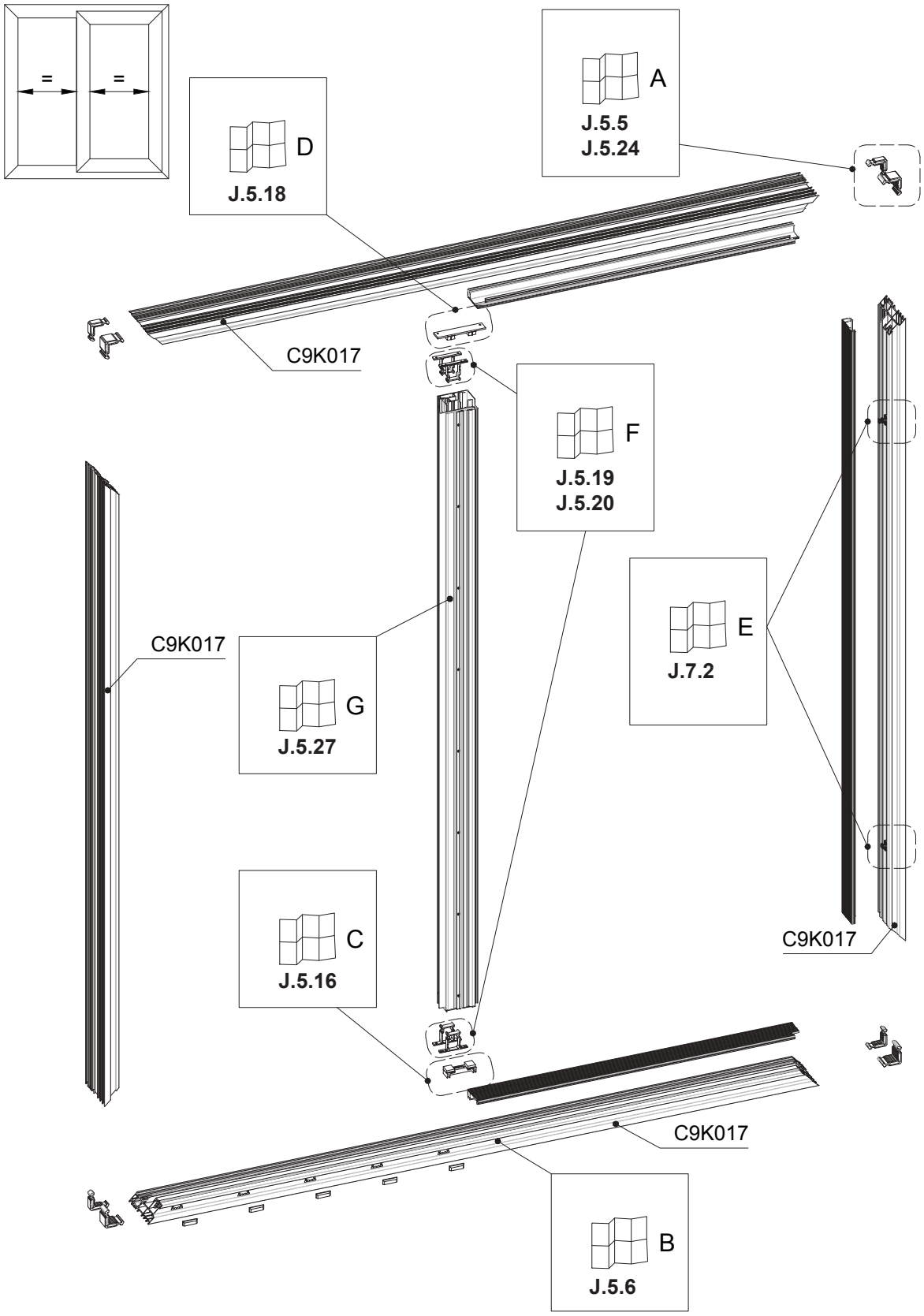
PANORAMICA ASSEMBLAGGIO



C160-ASS-1821

1 binario (C9K017) - Tagli 45°

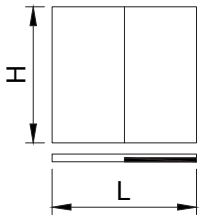
PANORAMICA ASSEMBLAGGIO

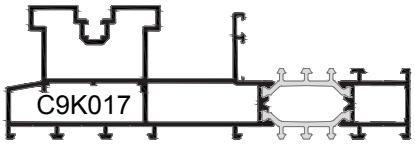


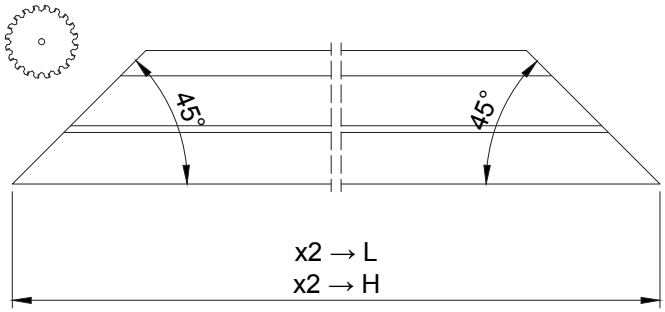
C160-ASS-1820

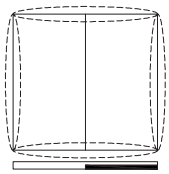
1 binario (C9K017) - Tagli 45°

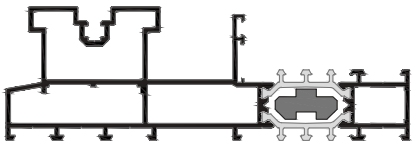
OPERAZIONI SU TELAIO C9K017 ED ISOLAMENTO BT6000

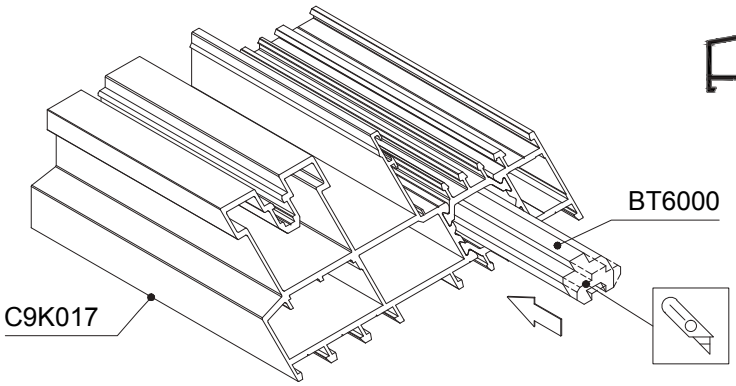












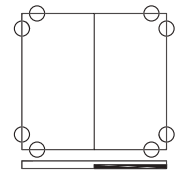
	BT6000
SHI	✓
SI	✓
Basic	–

C160-ASS-1400

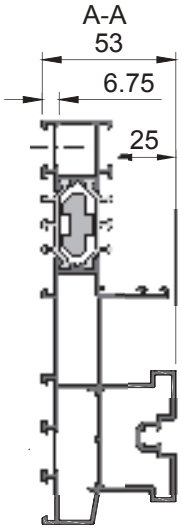
1 binario (C9K017) - Tagli 45°

OPERAZIONI SU TELAIO C9K017 PER SQUADRETTE

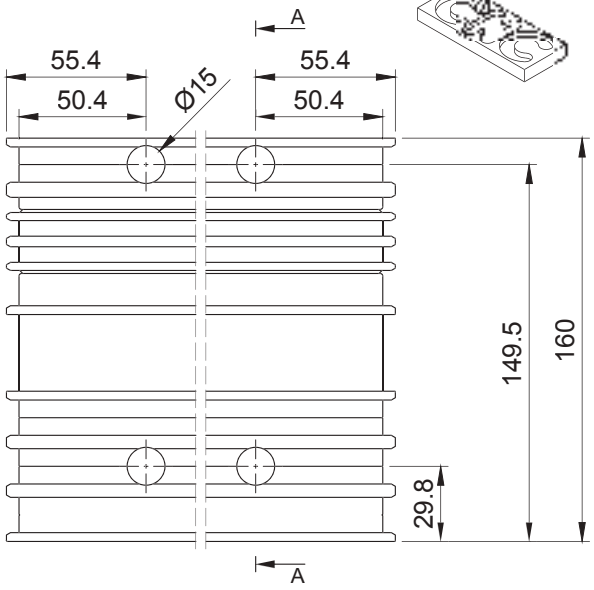
Lavorazione da effettuare con punzonatrice D5110000

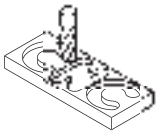


778500



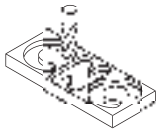
C9K017



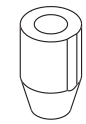


TG4122 B7

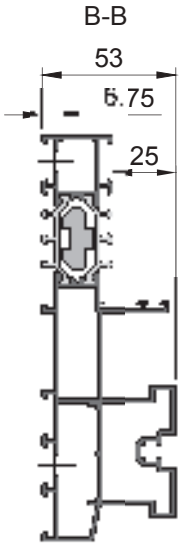
TG9011



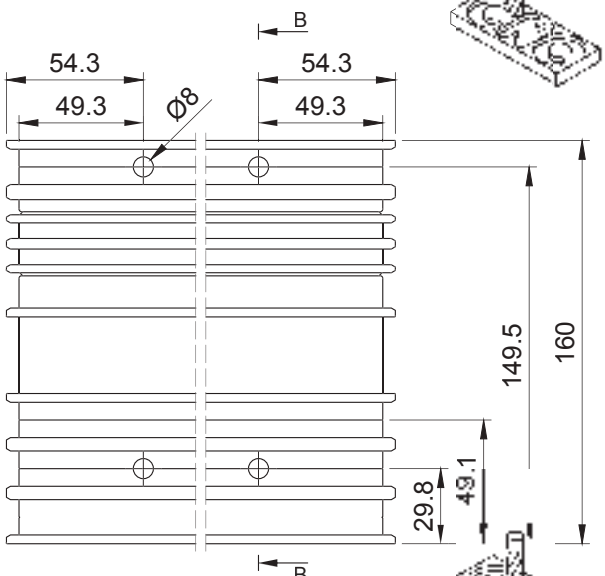
D5110000

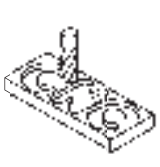


71C011



C9K017





TG4122 A8

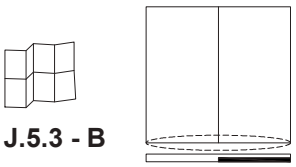
D5110000

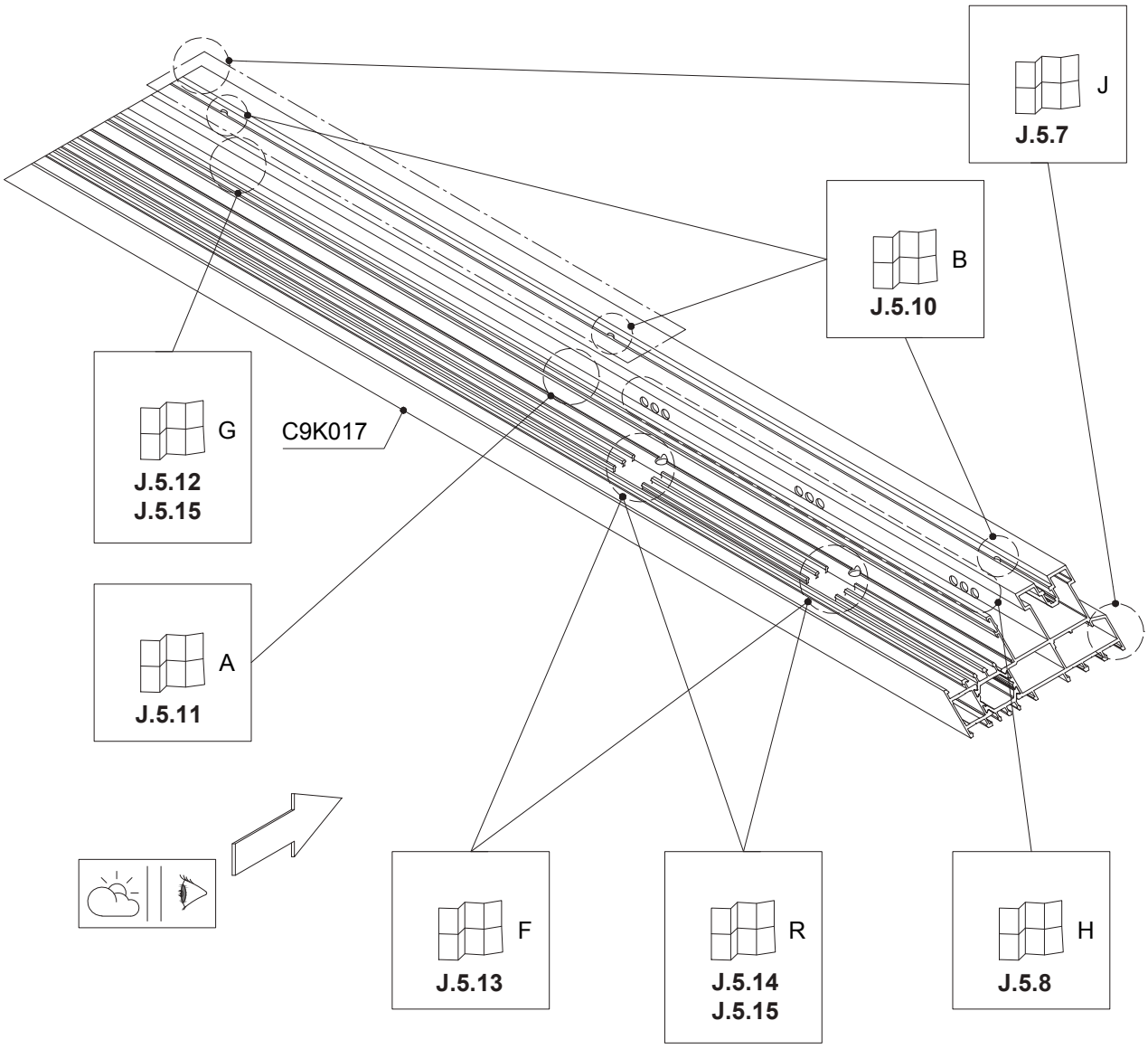
C160-ASS-1401

1 binario (C9K017) - Tagli 45°

PANORAMICA DRENAGGIO - TELAIO C9K017

1 / 9



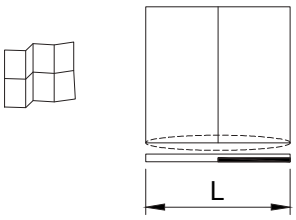


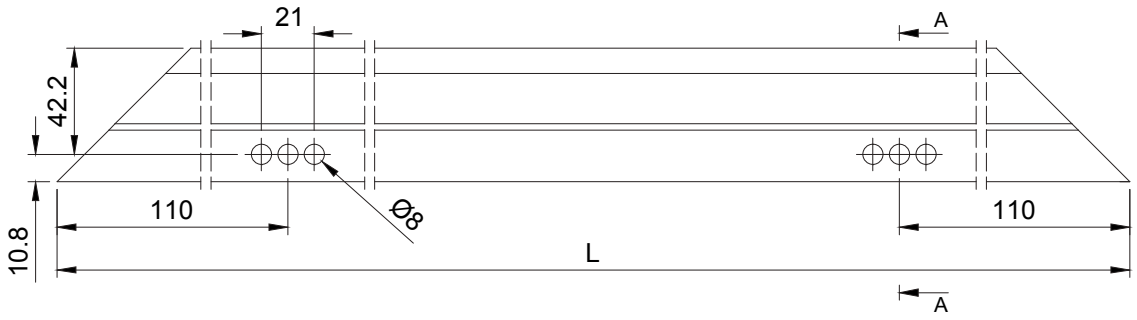
C160-ASS-1402

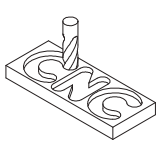
1 binario (C9K017) - Tagli 45°

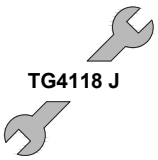
TELAIO DI DRENAGGIO C9K017 - J

2 / 9

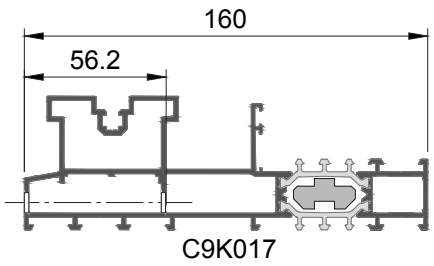


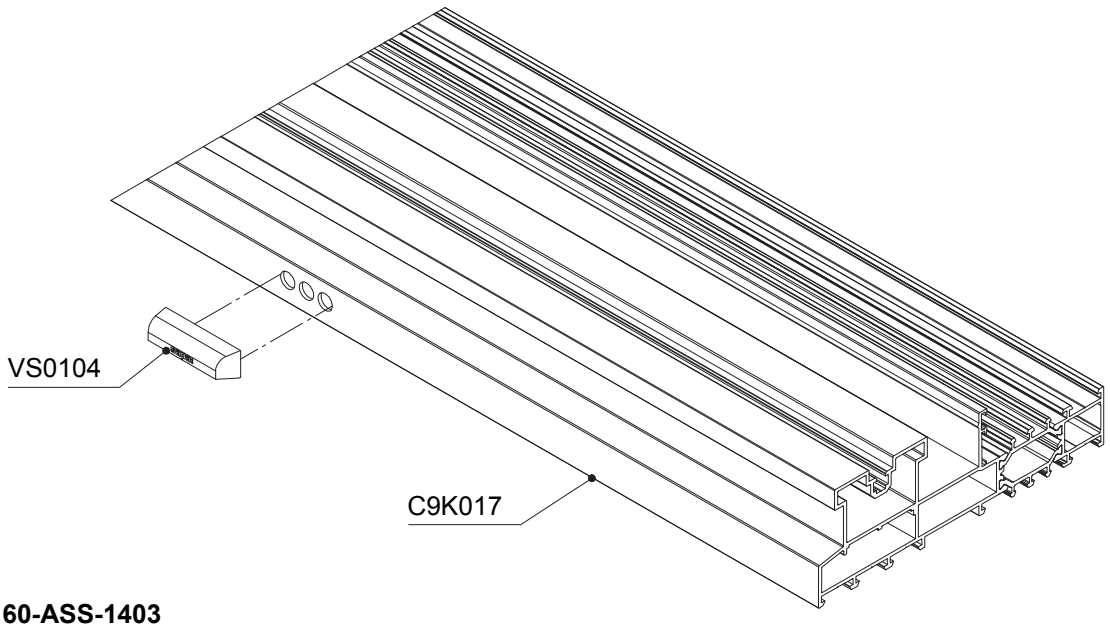






A-A



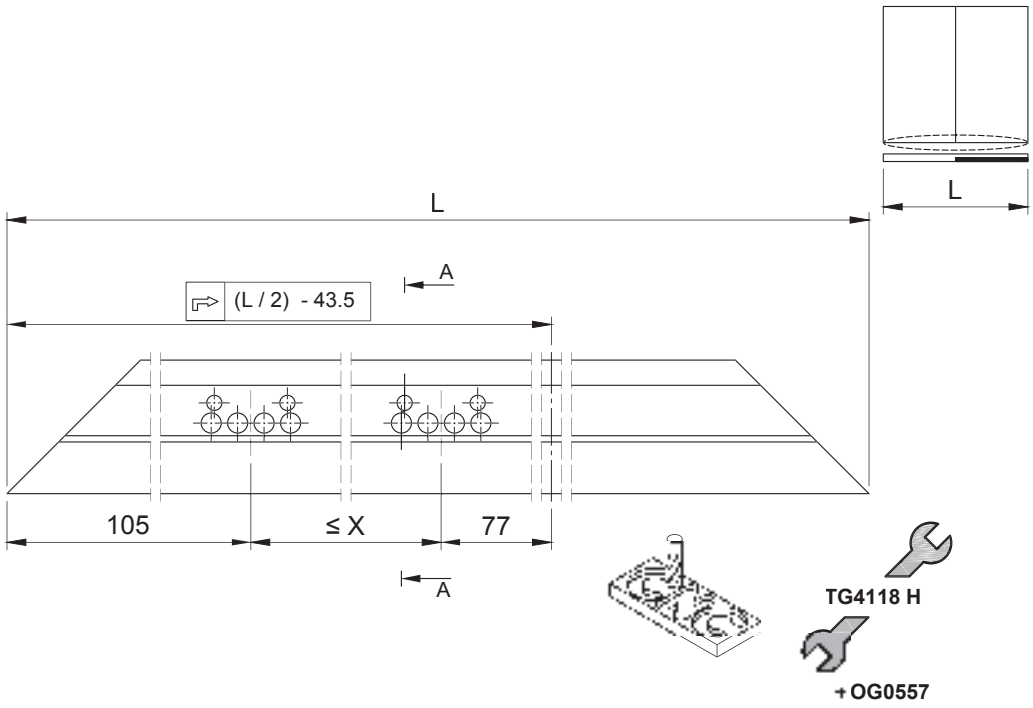


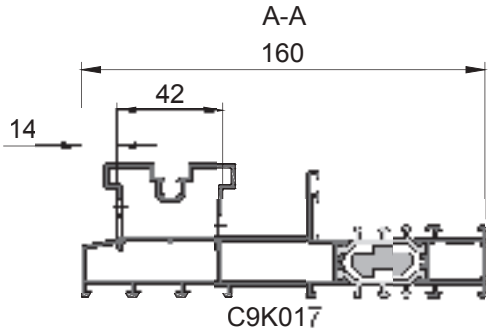
C160-ASS-1403

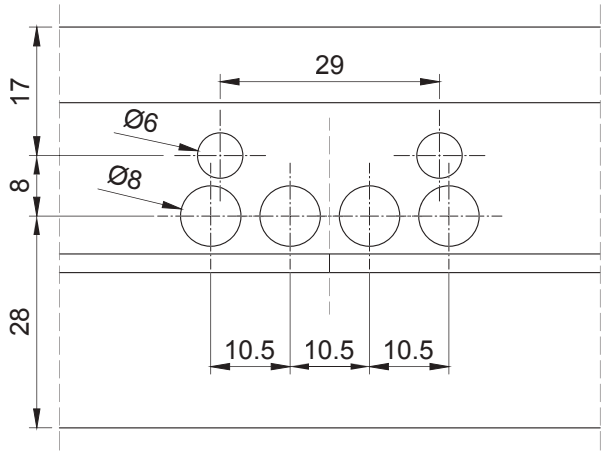
1 binario (C9K017) - Tagli 45°

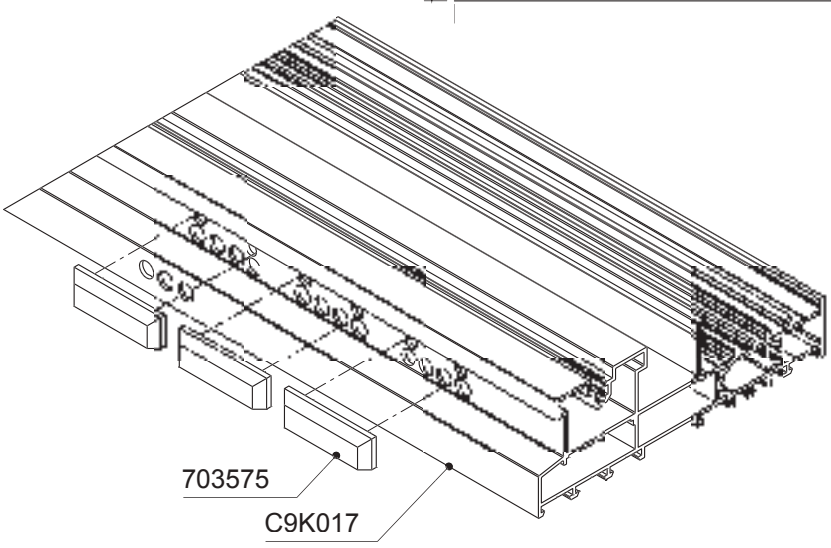
TELAIO DI DRENAGGIO C9K017 - H (OPZIONE 1/2)

3 / 9







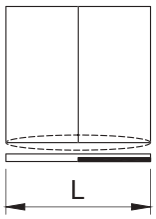


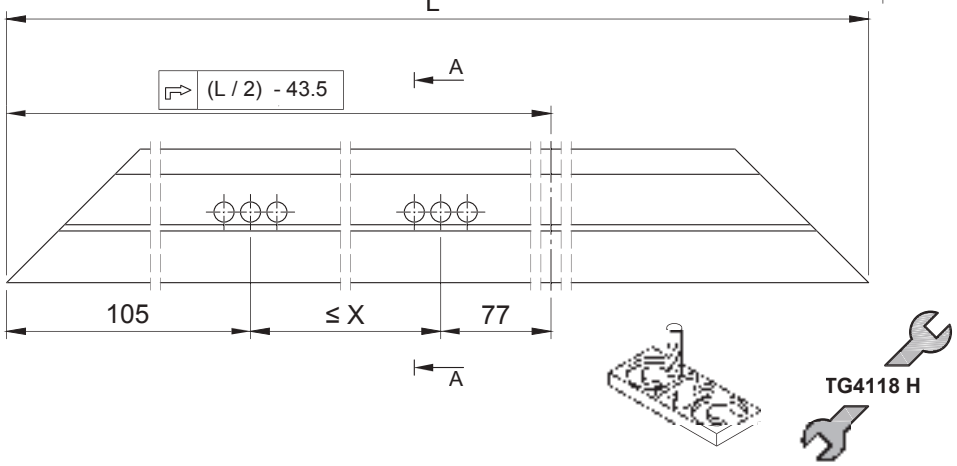
C160S-ASS-1404

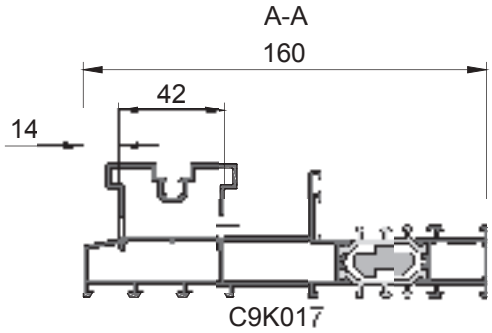
1 binario (C9K017) - Tagli 45°

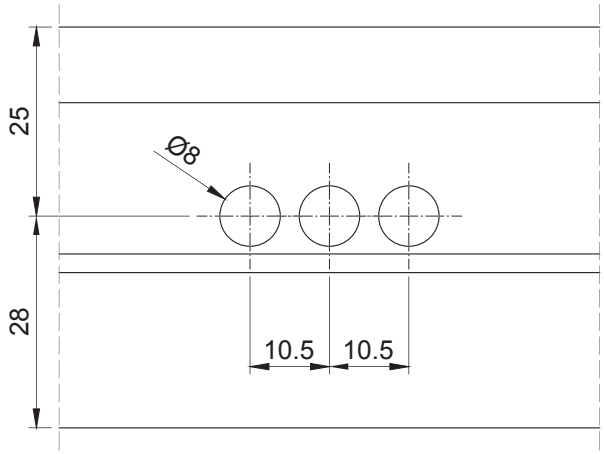
TELAIO DI DRENAGGIO C9K017 - H (OPZIONE 2/2)

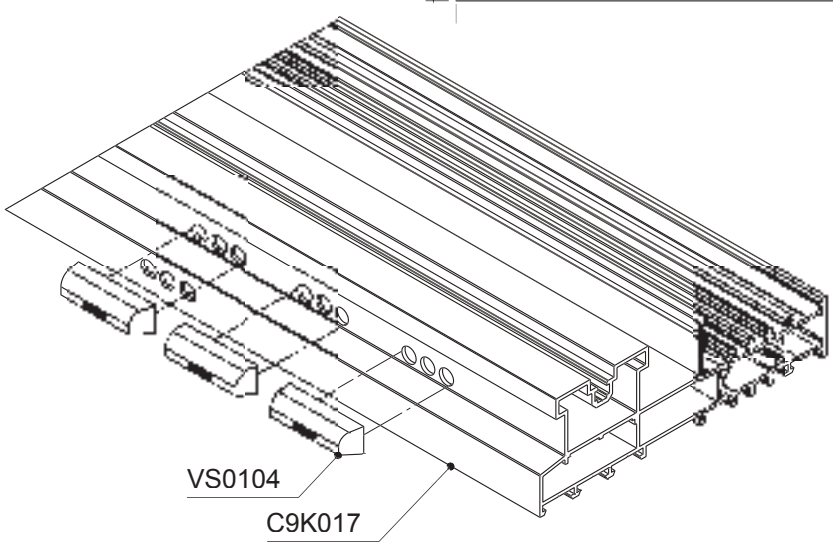
4 / 9









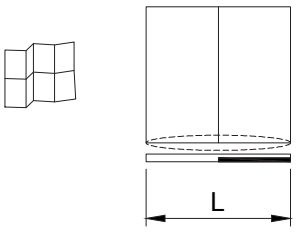


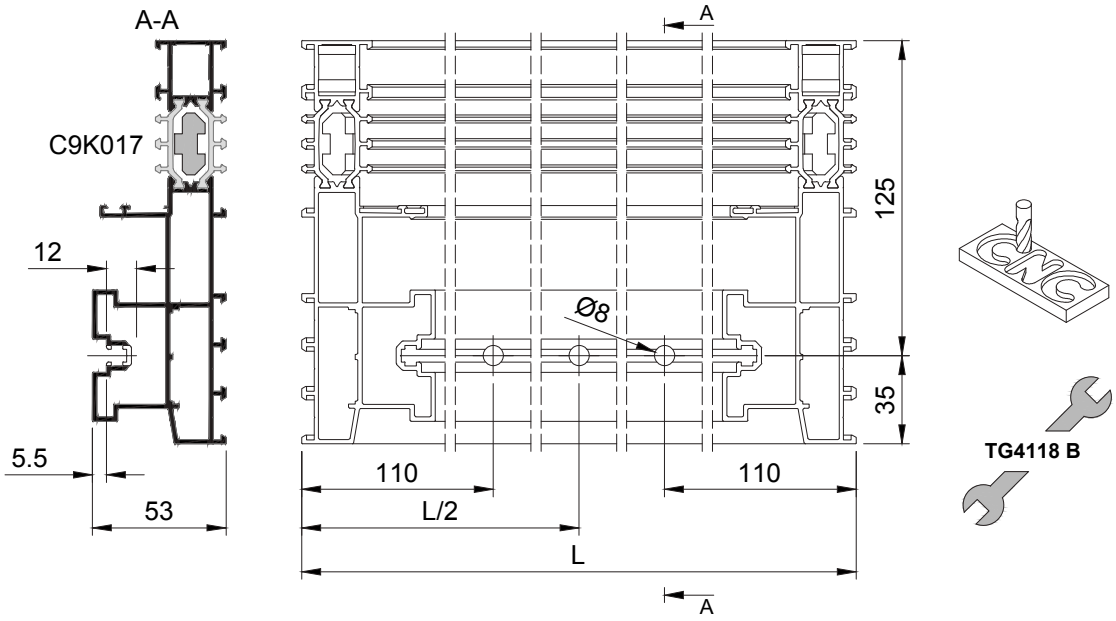
C160S-ASS-1463

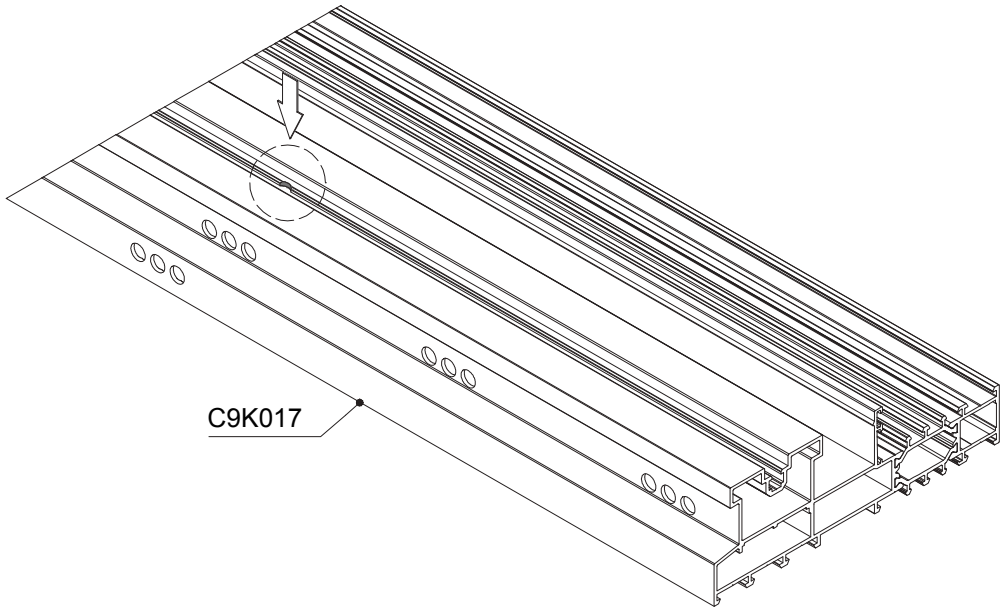
1 binario (C9K017) - Tagli 45°

TELAIO DI DRENAGGIO C9K017 - B

5 / 9





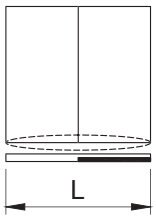


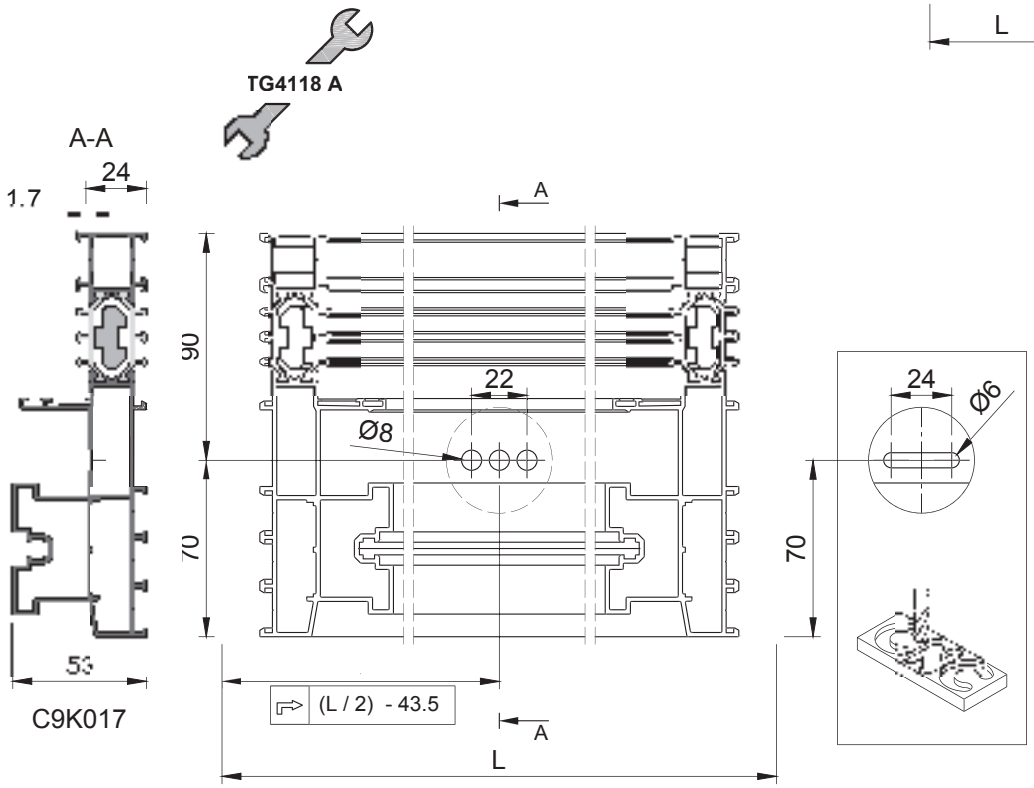
C160-ASS-1405

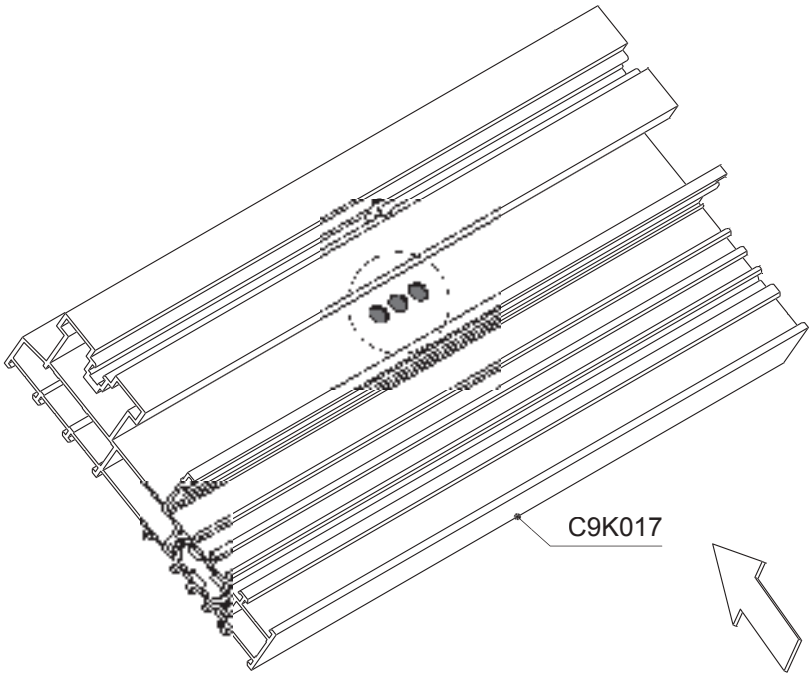
1 binario (C9K017) - Tagli 45°

TELAIO DI DRENAGGIO C9K017 - A

6 / 9





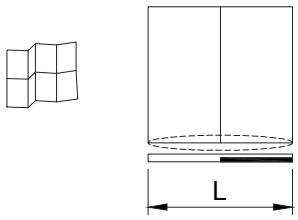


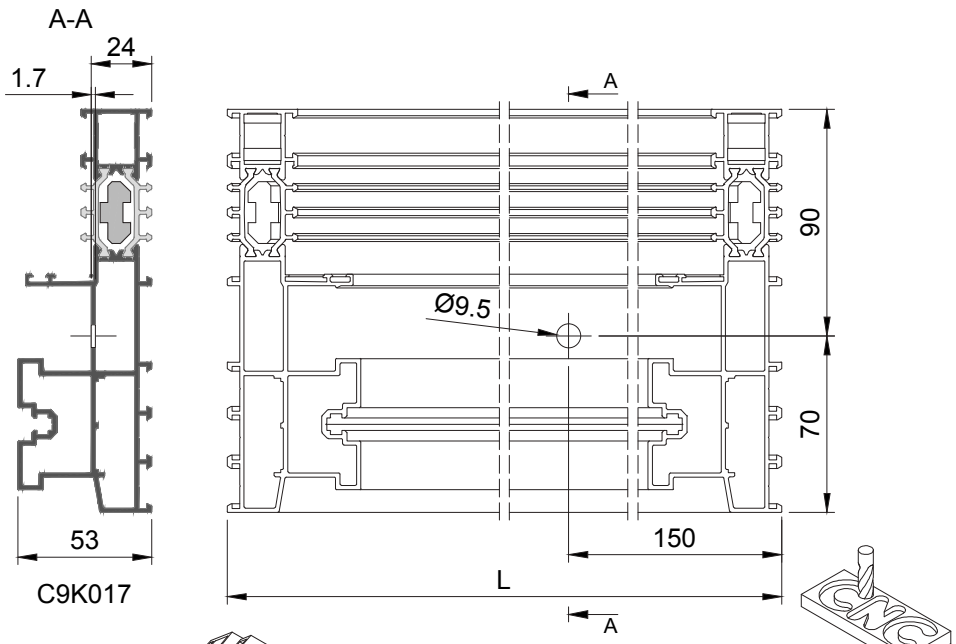
C160S-ASS-1406

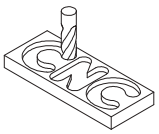
1 binario (C9K017) - Tagli 45°

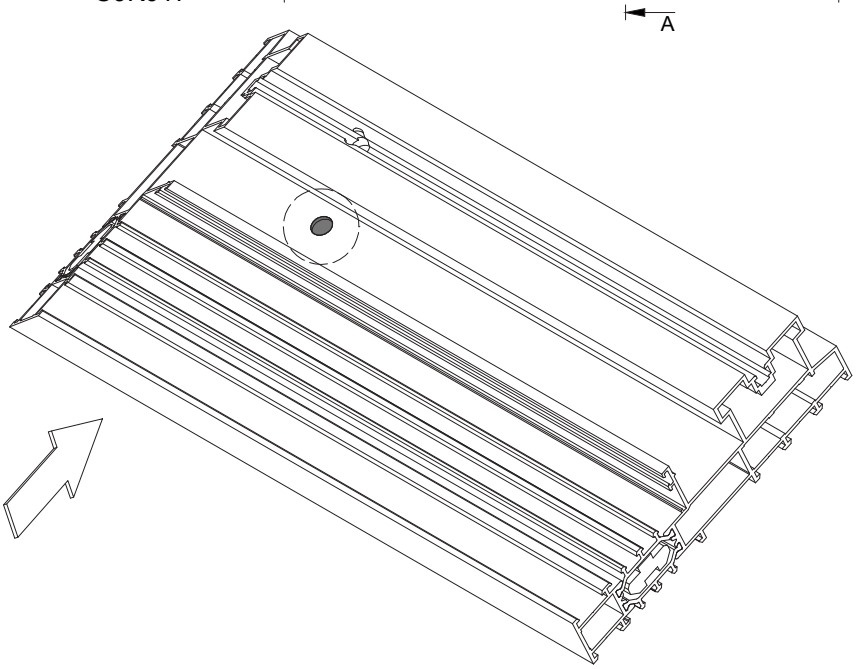
TELAIO DI DRENAGGIO C9K017 - G

7 / 9







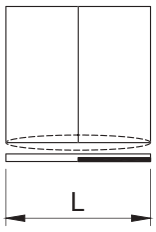


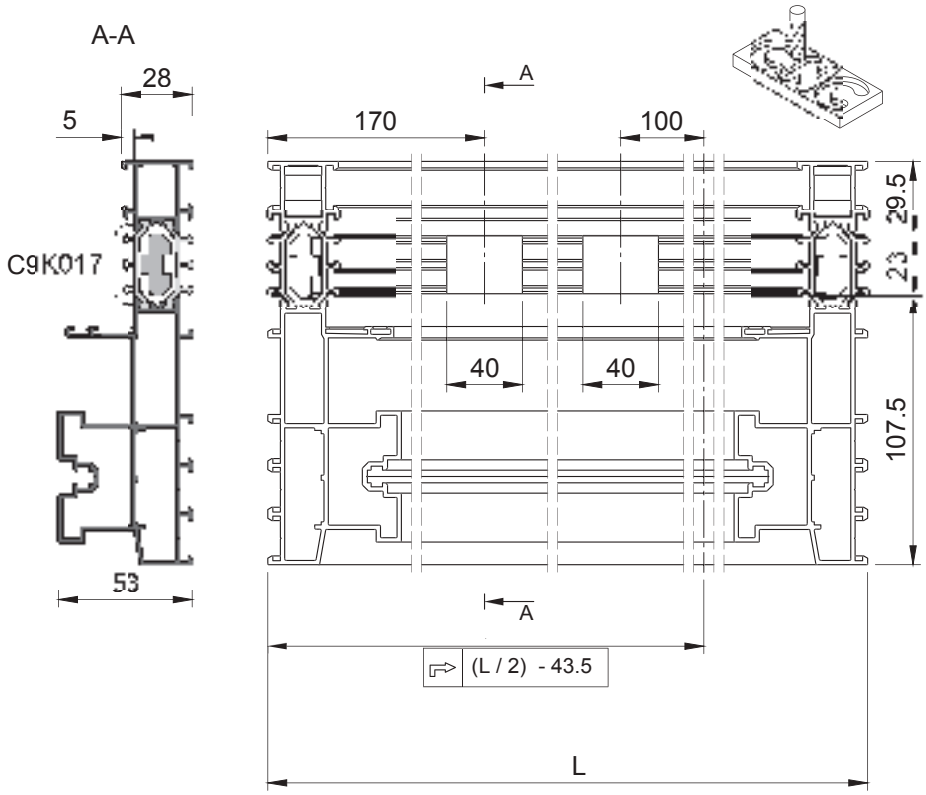
C160-ASS-1407

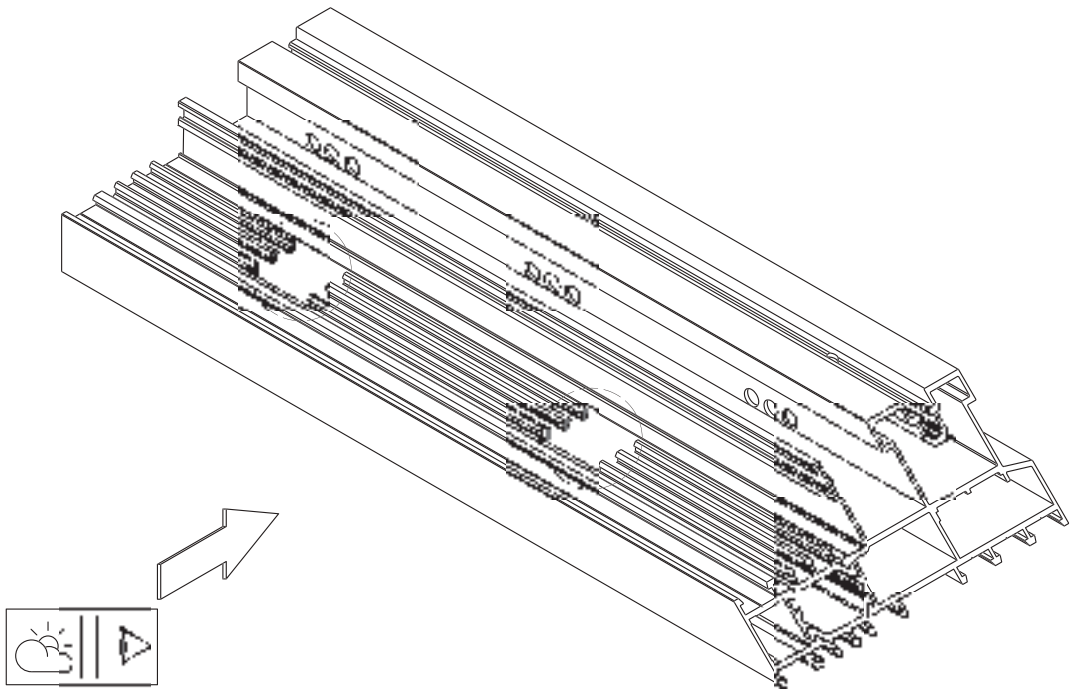
1 binario (C9K017) - Tagli 45°

TELAIO DI DRENAGGIO C9K017 - F

8 / 9





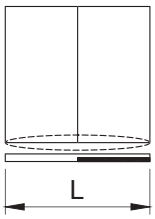


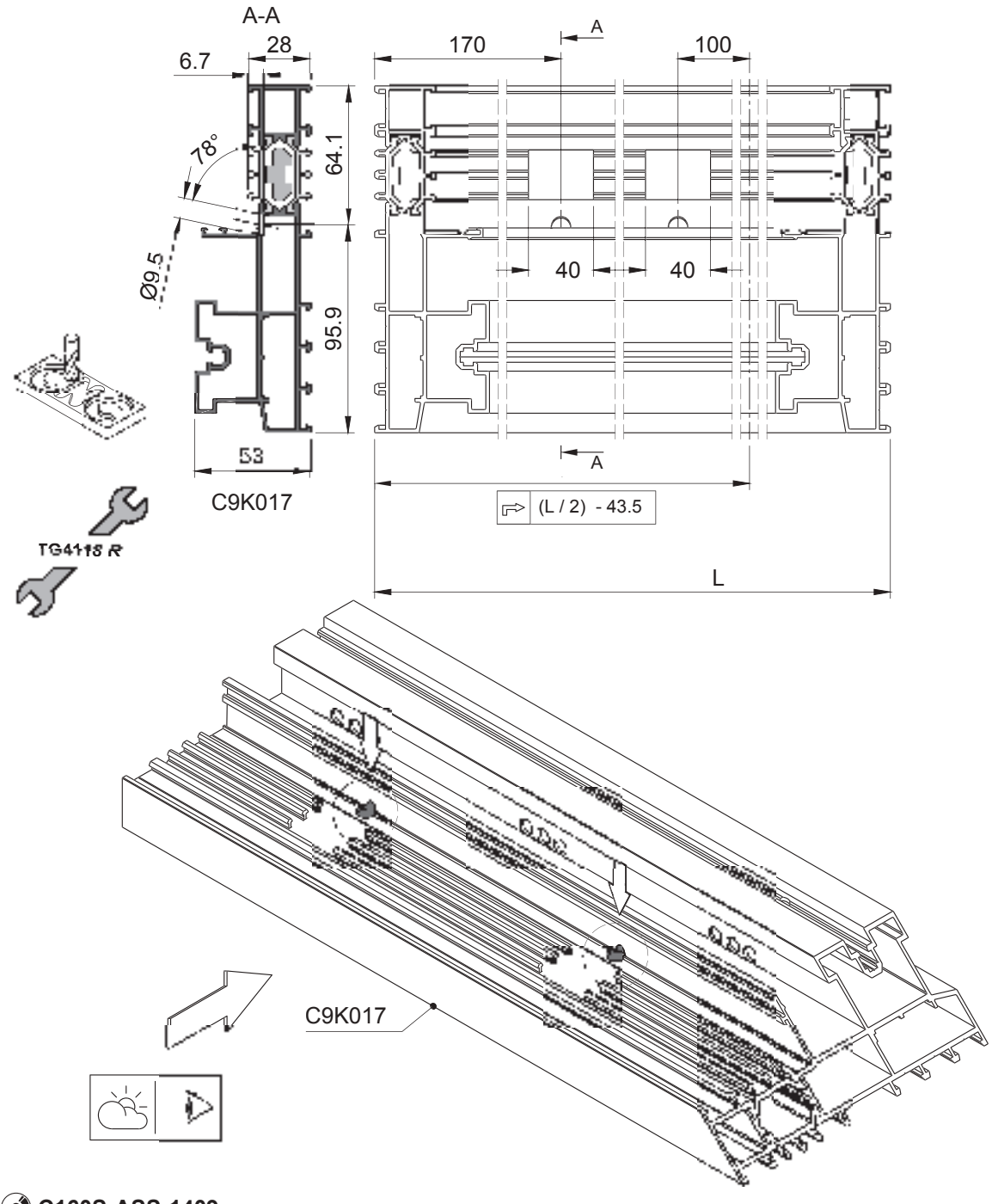
C160S-ASS-1408

1 binario (C9K017) - Tagli 45°

TELAIO DI DRENAGGIO C9K017 - R

9 / 9

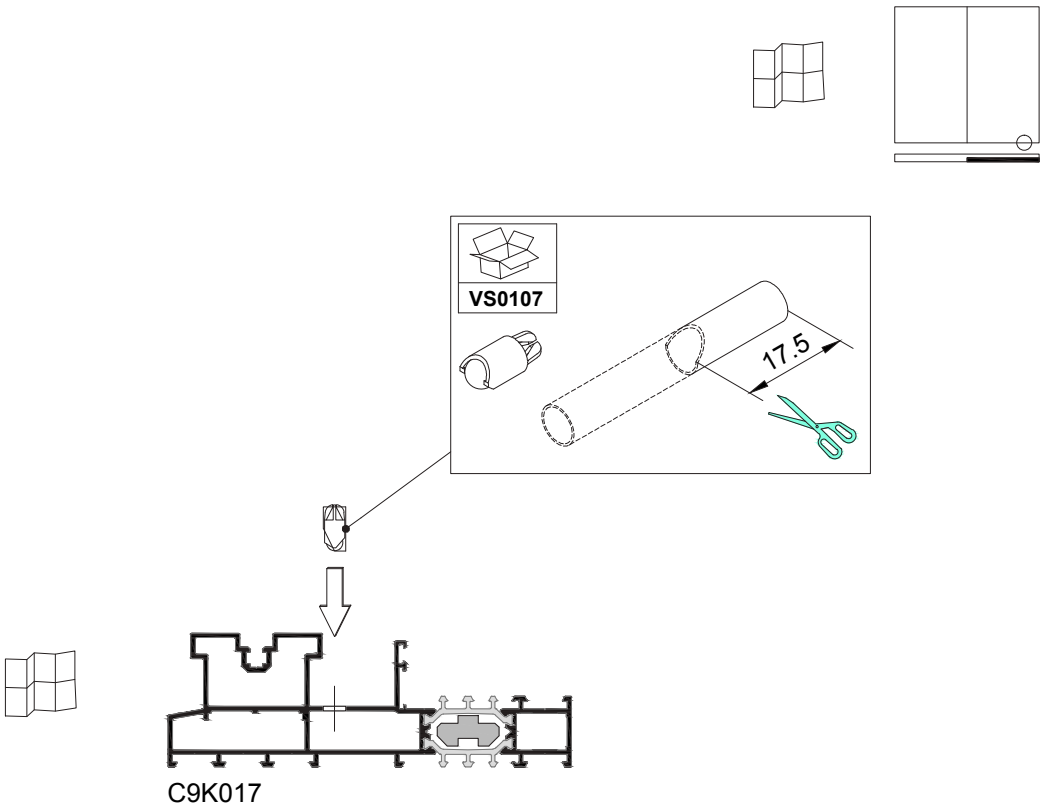


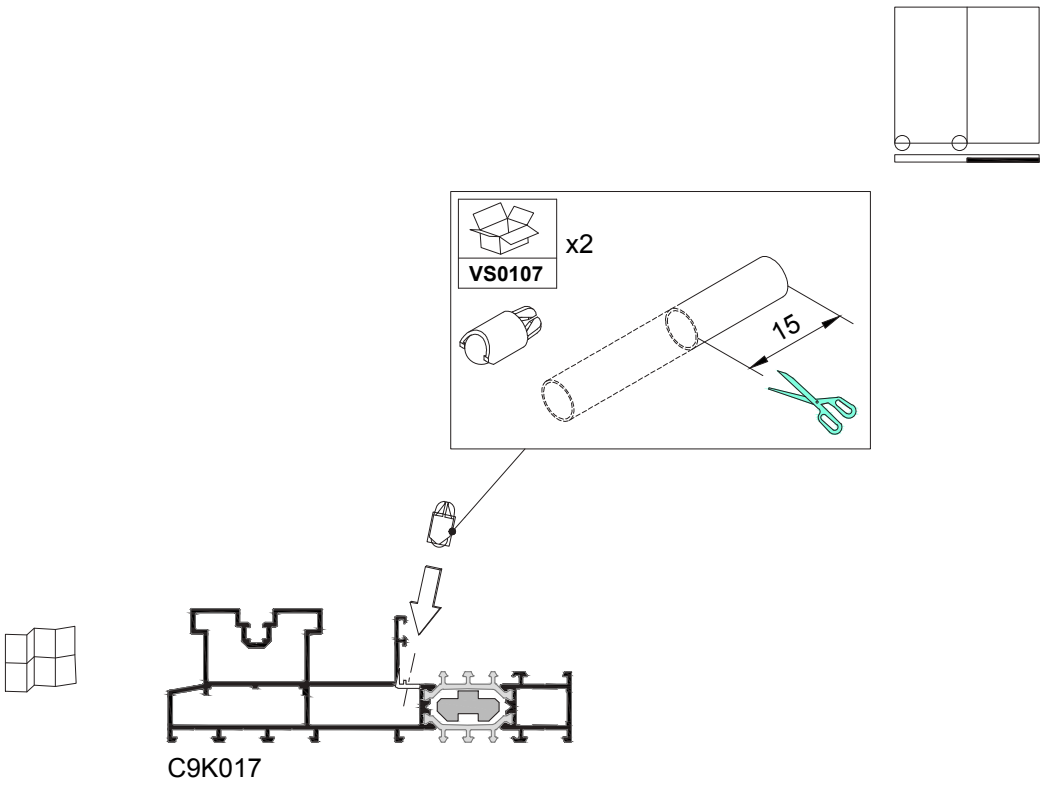


C160S-ASS-1409

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO VALVOLA VS0107 SU TELAIO C9K017 - INFERIORE

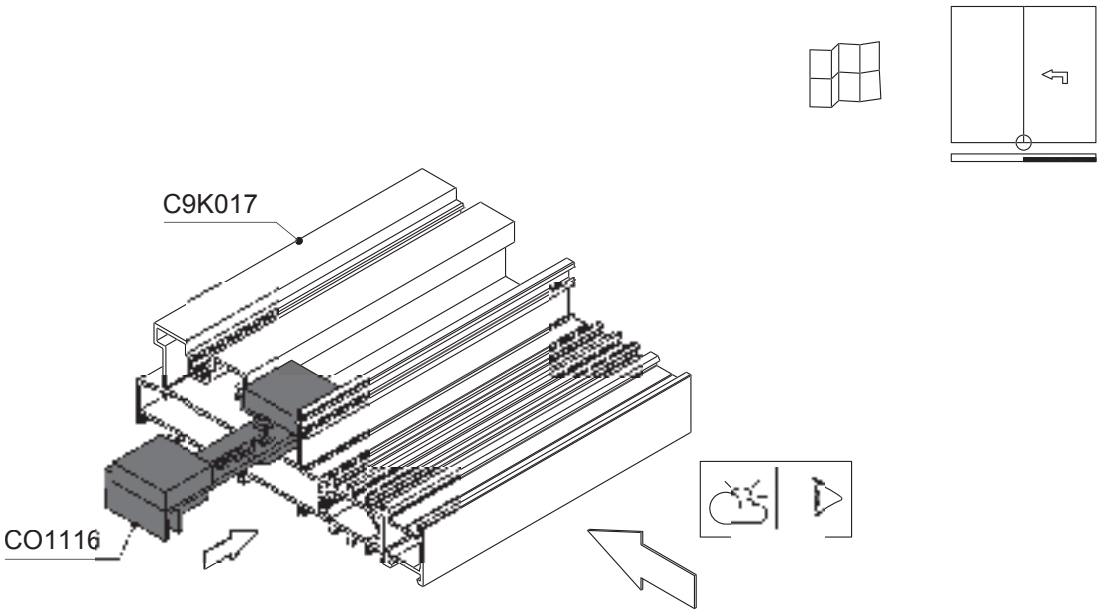


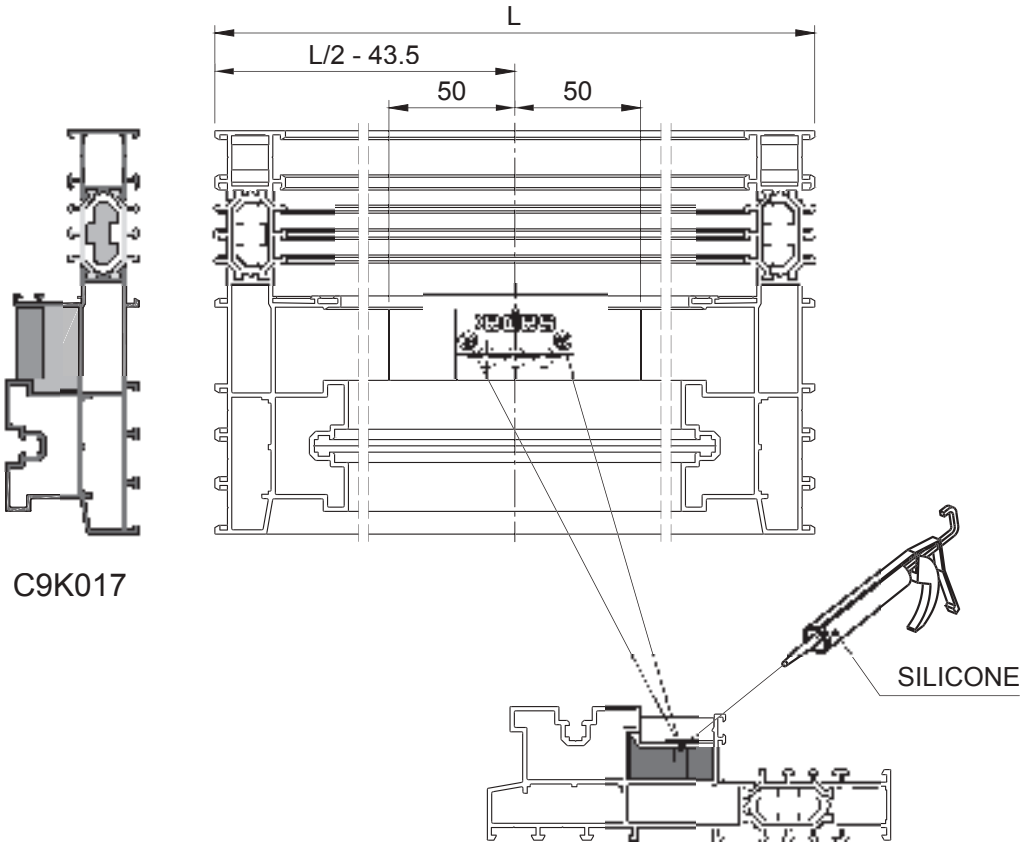


C160-ASS-1410

1 binario (C9K017) - Tagli 45°

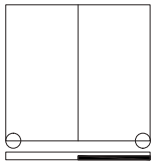
ASSEMBLAGGIO TAPPO DI TENUTA CO1116 SU TELAIO C9K017 - INFERIORE ALZANTE SCORREVOLE

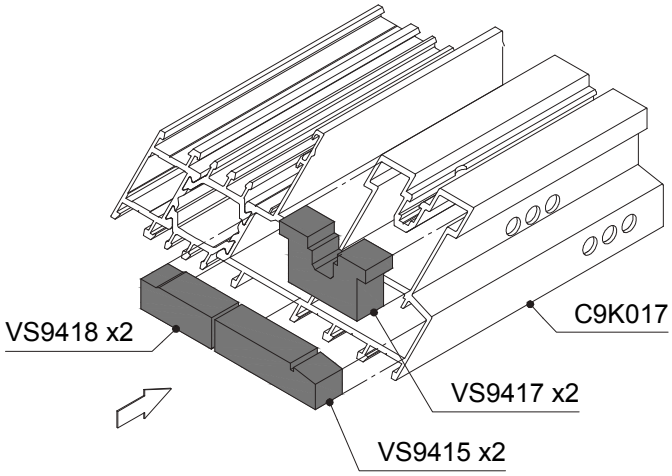


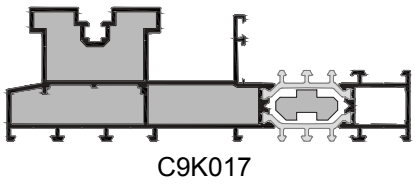


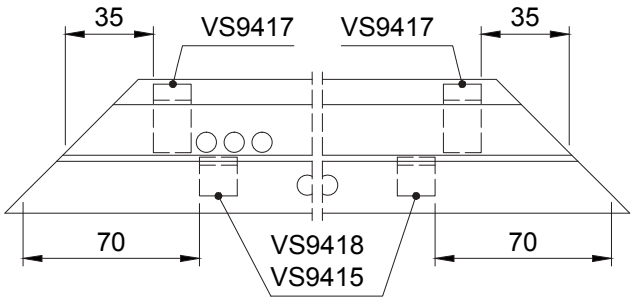
1 binario (C9K017) - Tagli 45°

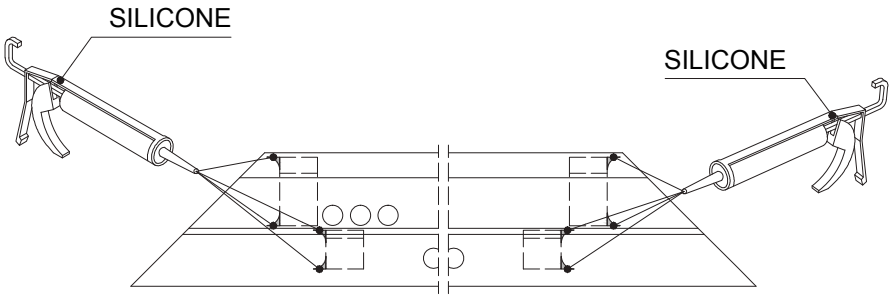
ASSEMBLAGGIO TAPPO DI TENUTA VS9417, VS9418 E VS9415 SU TELAIO C9K017 - INFERIORE







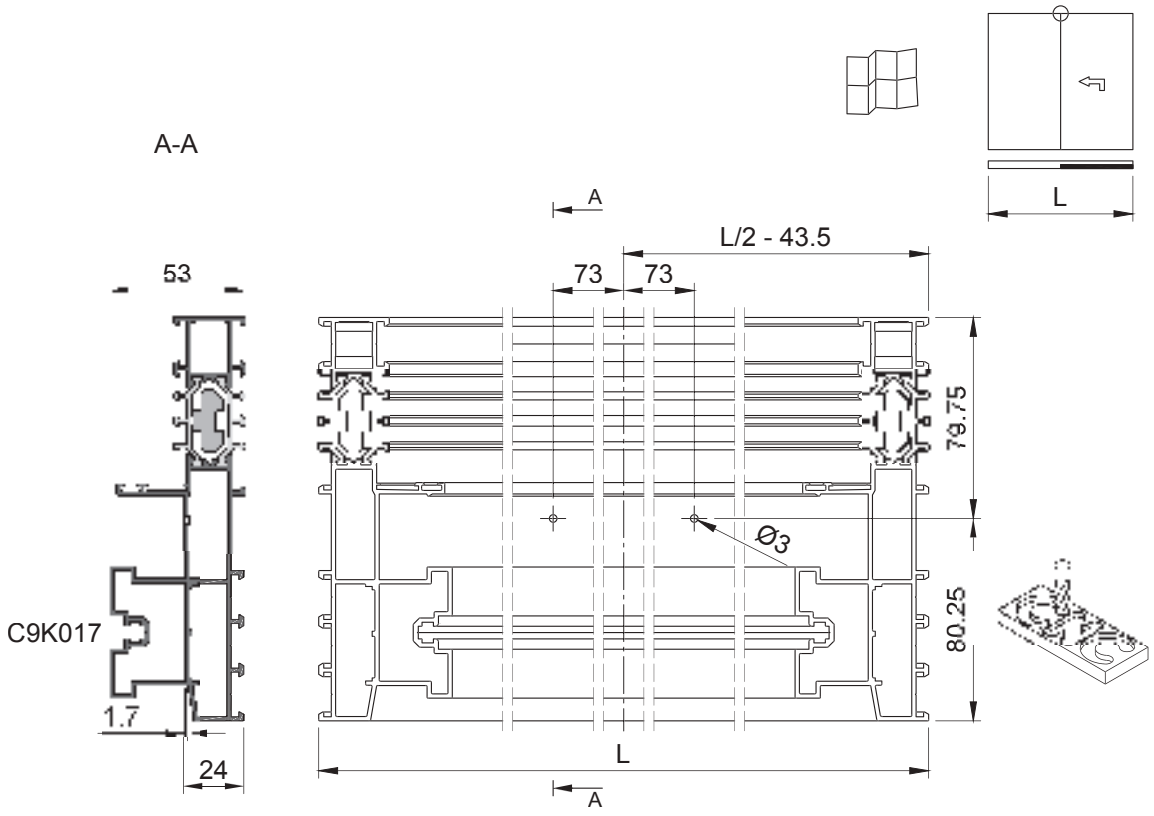


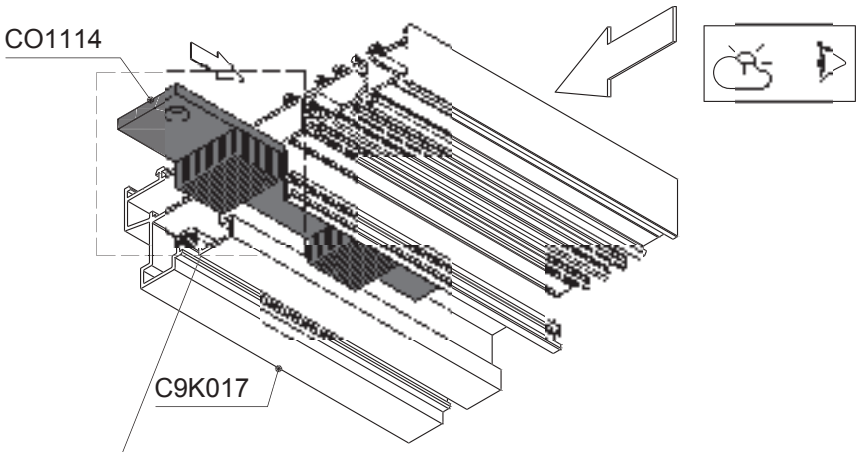


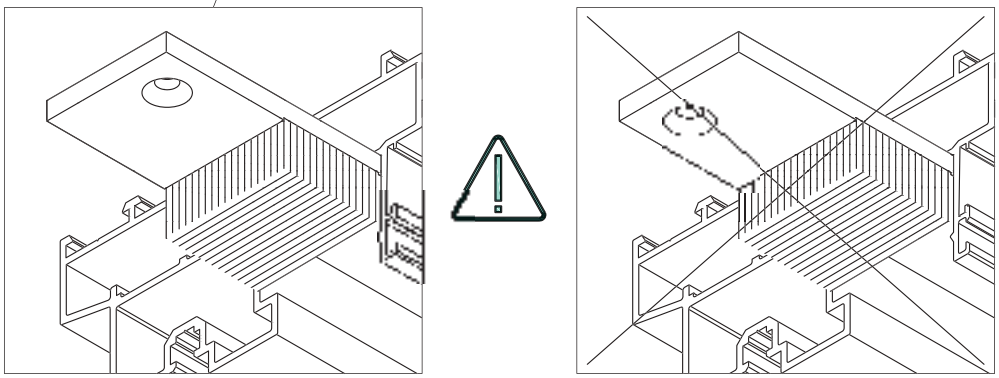
C160-ASS-1413

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO TAPPO DI TENUTA CO1114 SU TELAIOC9K017 - SUPERIORE ALZANTE SCORREVOLE







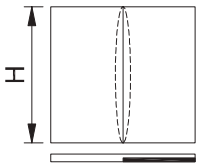
C160-ASS-1416

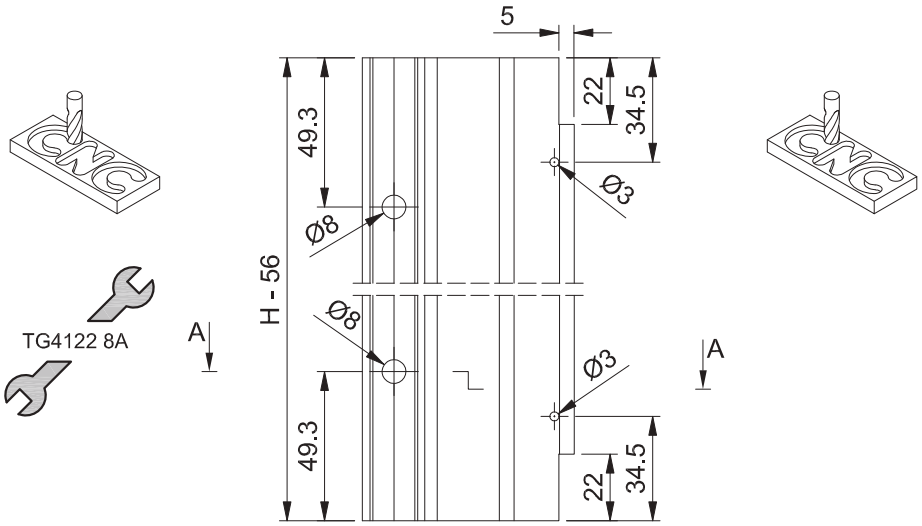
CO1114 non è simmetrico, non fissare CO1114 in questa fase.

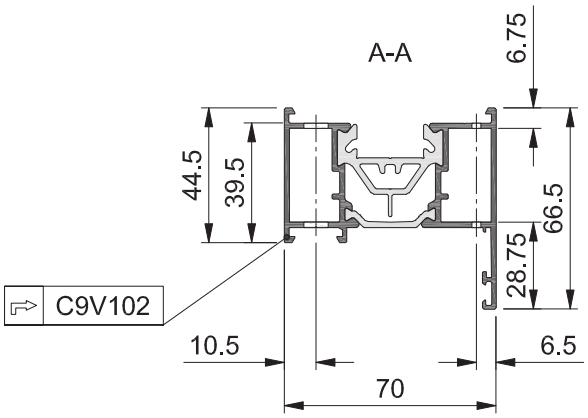
1 binario (C9K017) - Tagli 45°

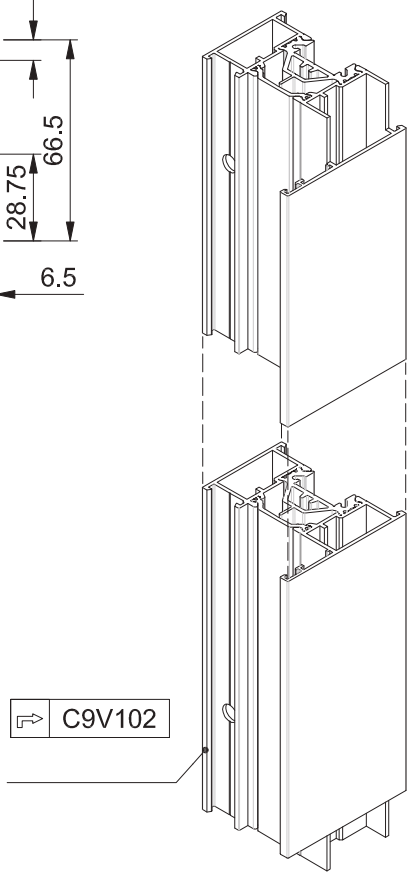
OPERAZIONE SU TRAVERSO - ANTA C9V102

1 / 5







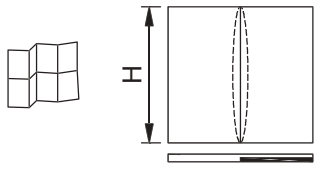


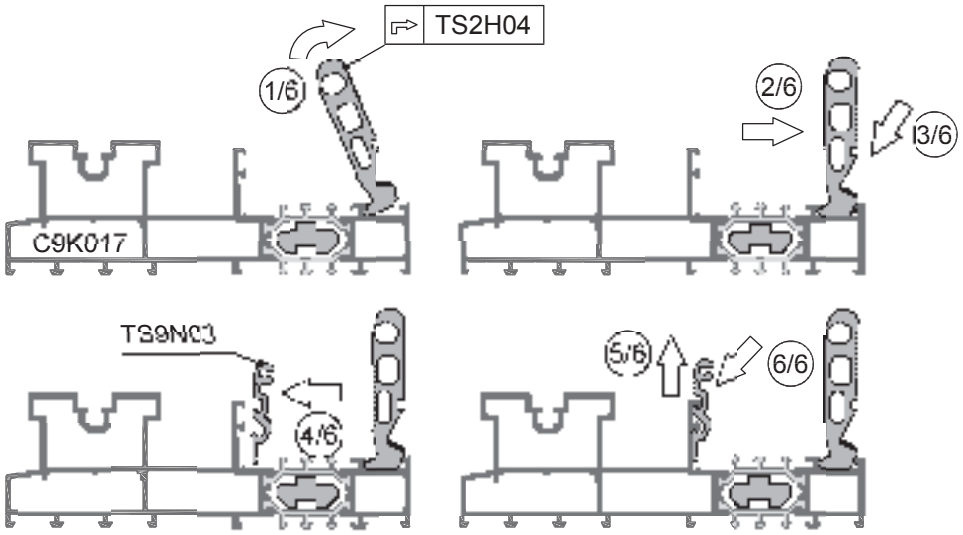
C160S-ASS-1420

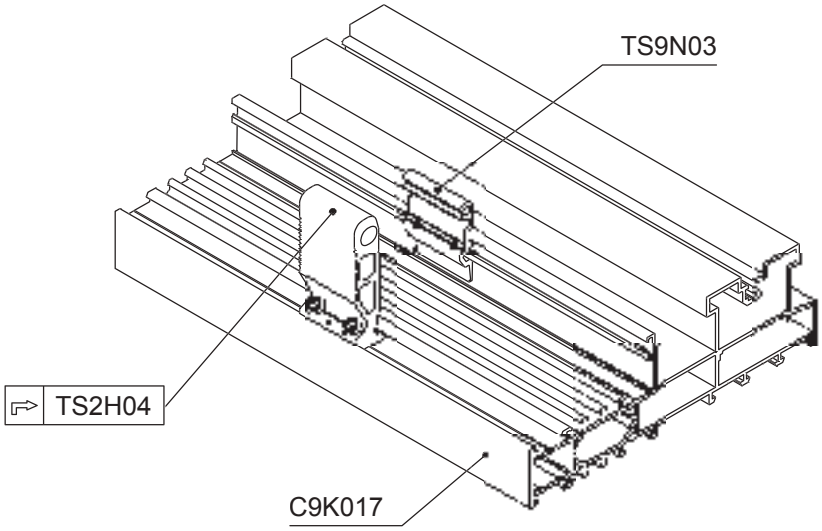
1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO CAVALLOTTI TS9N03 E TS2H04

2 / 5





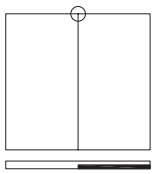


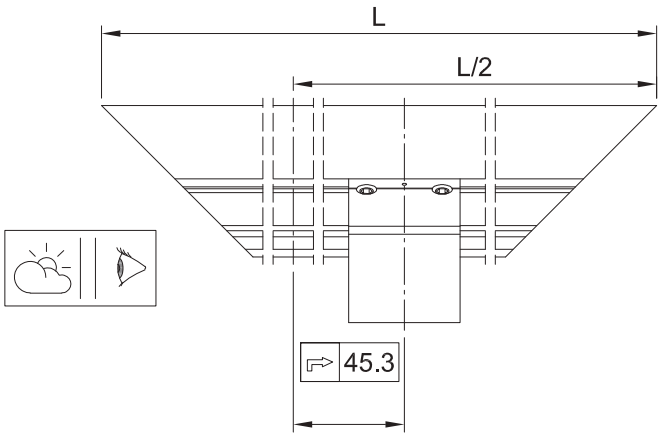
C160S-ASS-1414

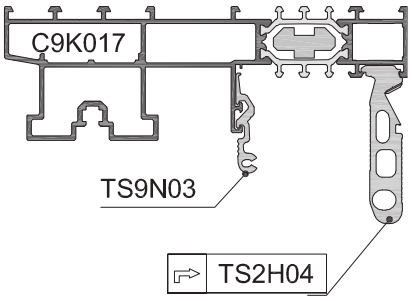
1 binario (C9K017) - Tagli 45°

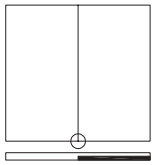
ASSEMBLAGGIO INCONTRO - ANTA C9V102

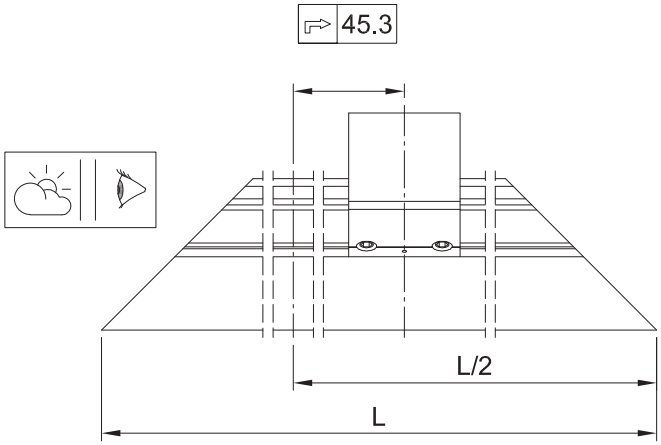
3 / 5

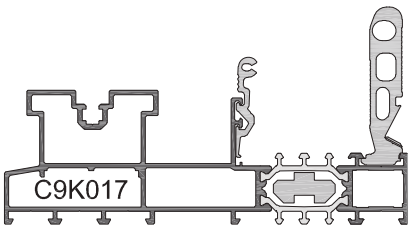










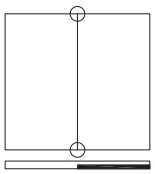


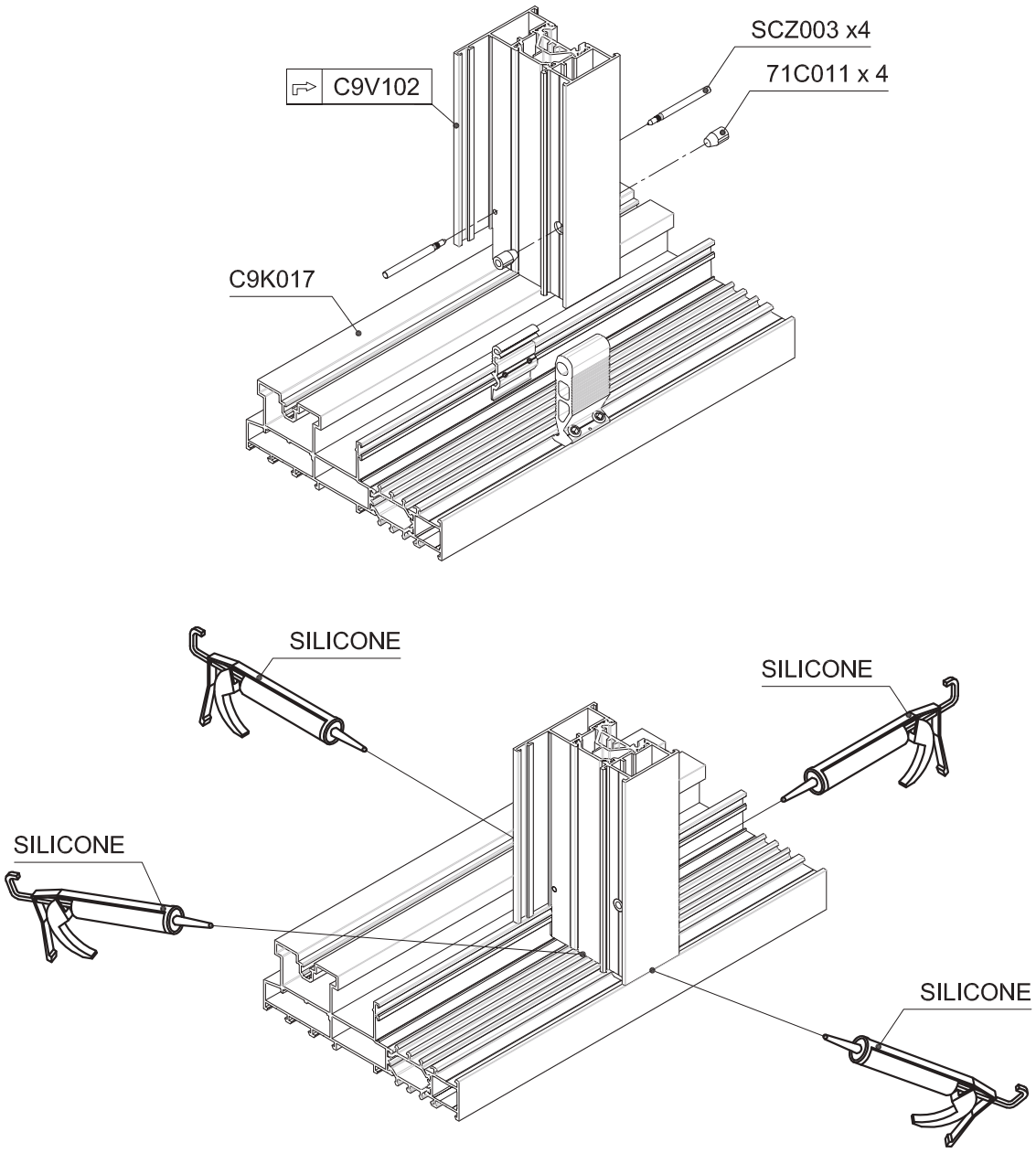
C160S-ASS-1421

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO INCONTRO - ANTA C9V102

4 / 5



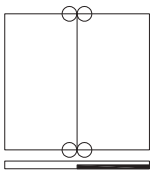


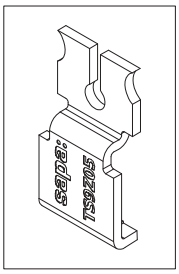
C160S-ASS-1422

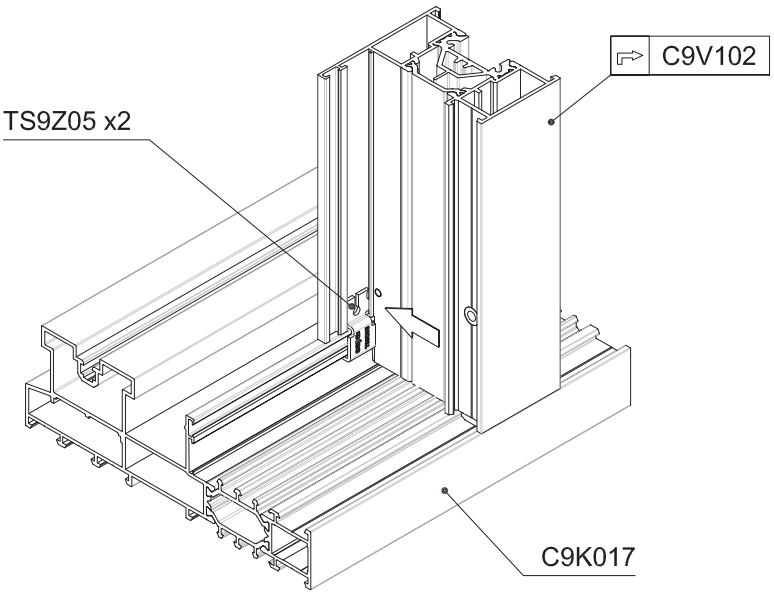
1 binario (C9K017) - Tagli 45°

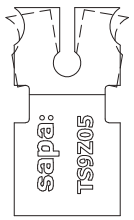
ASSEMBLAGGIO INCONTRO - ANTA C9V102

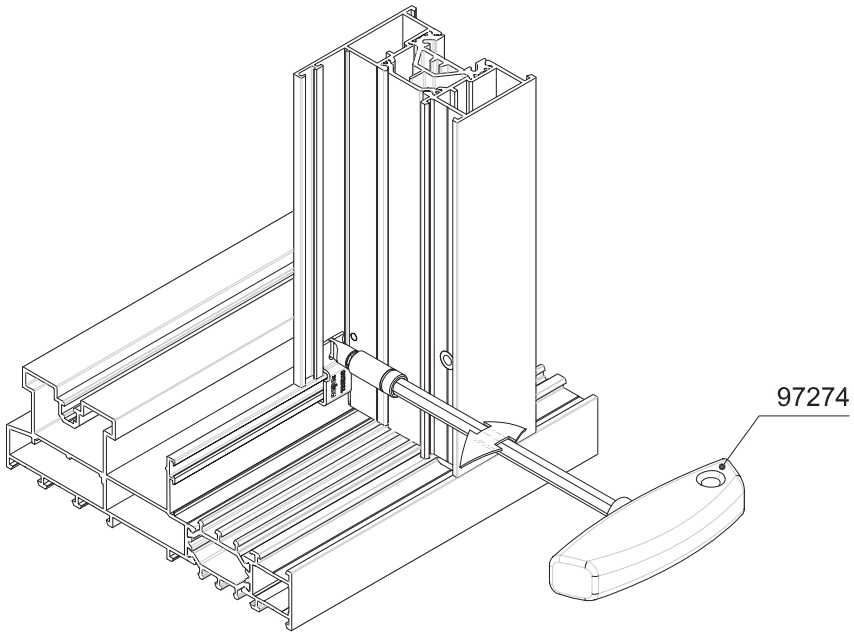
5 / 5









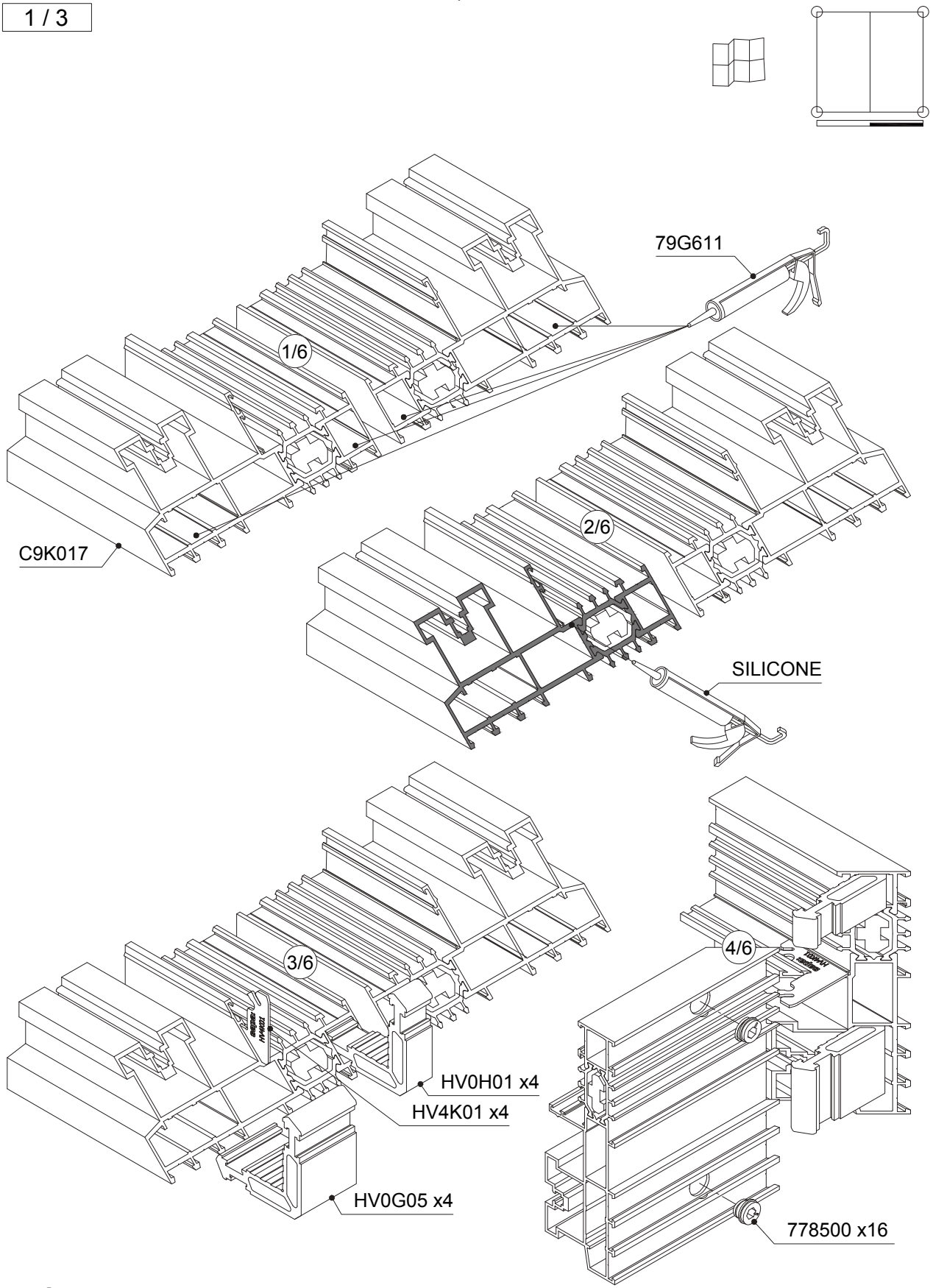


C160S-ASS-1459

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO DEL PROFILATO C9K017 CON SQUADRETTE - ECCENTRICI

1 / 3



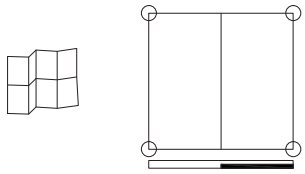
C160-ASS-1424

I rostri vanno inseriti nel profilato verticale C9K017 prima di questo passaggio, vedere pagina L185

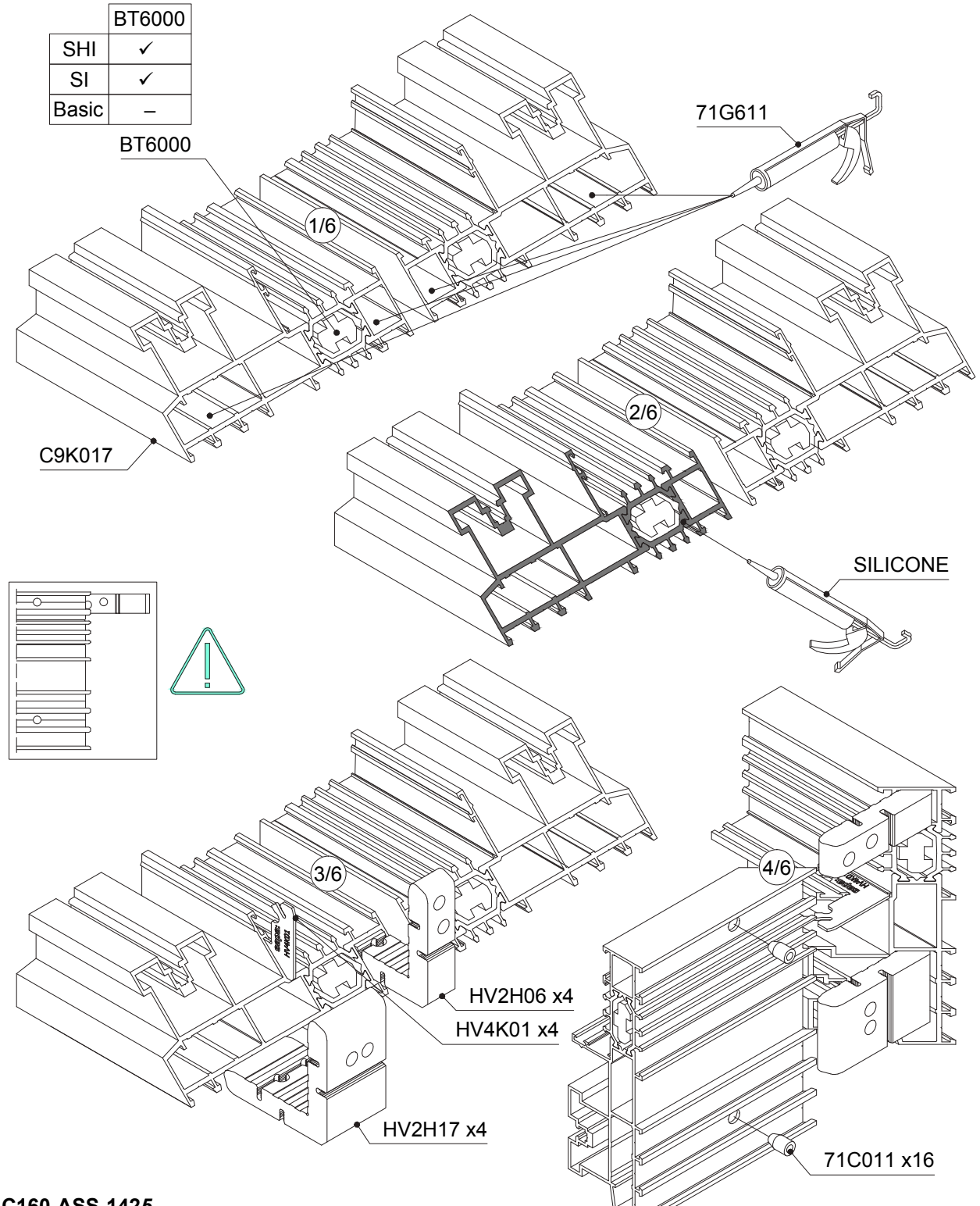
1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO TELAIO C9K017 CON SQUADRETTE - SPINE CONICHE

2 / 3



	BT6000
SHI	✓
SI	✓
Basic	–



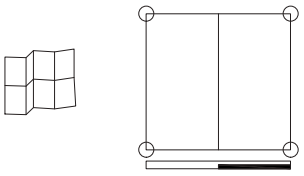
C160-ASS-1425

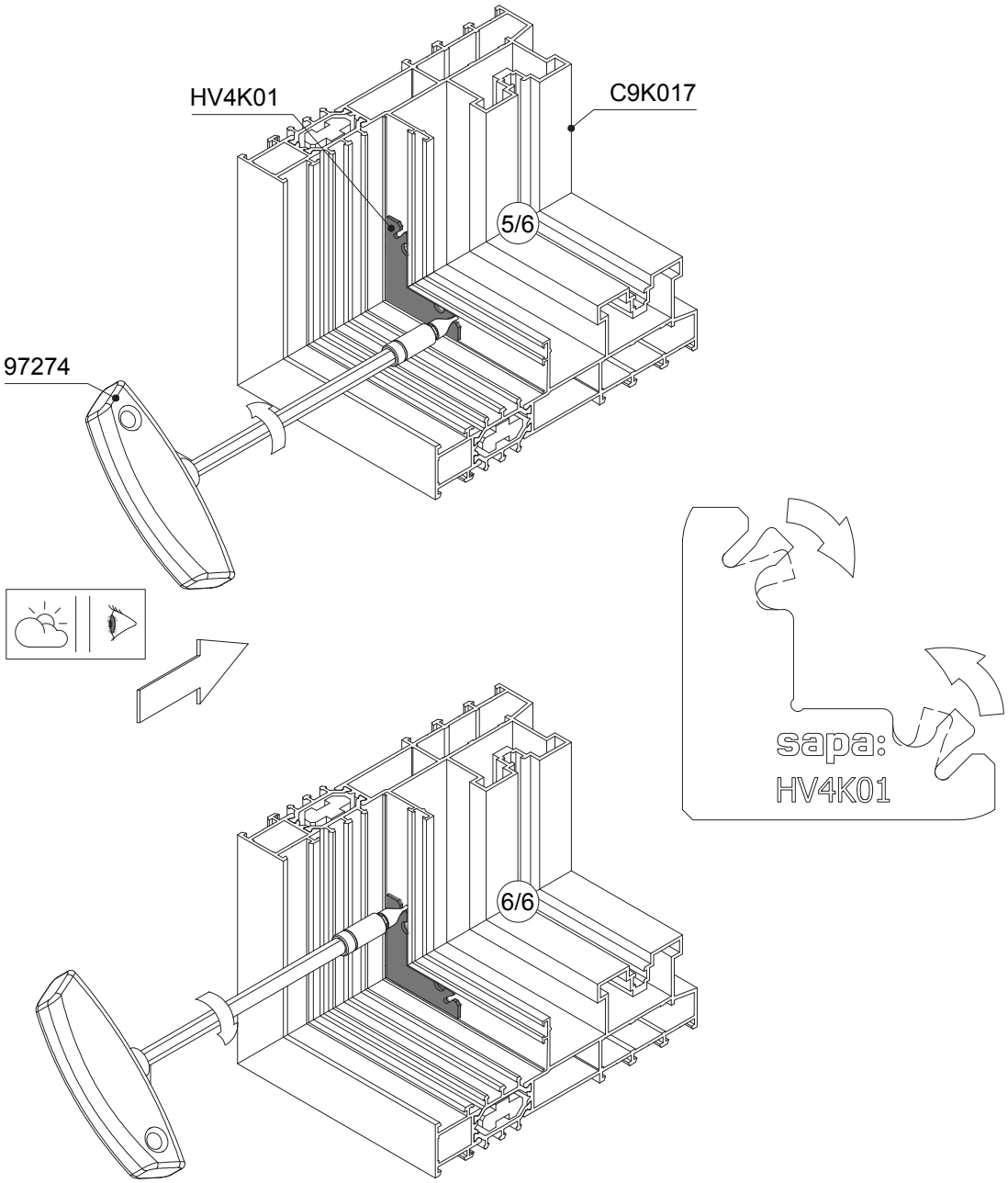
I rostri vanno inseriti nel profilato verticale C9K017 prima di questo passaggio, vedere pagina L185
Le squadrette per le spine coniche non sono simmetriche.

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO TELAIO C9K017 CON SQUADRETTE - HV4K01

3 / 3



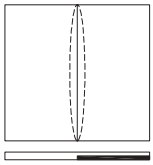


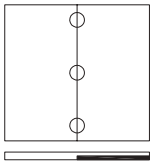
C160-ASS-1426

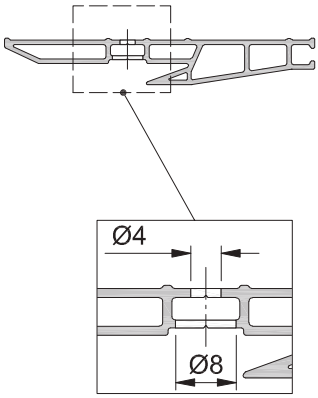
1 binario (C9K017) - Tagli 45°

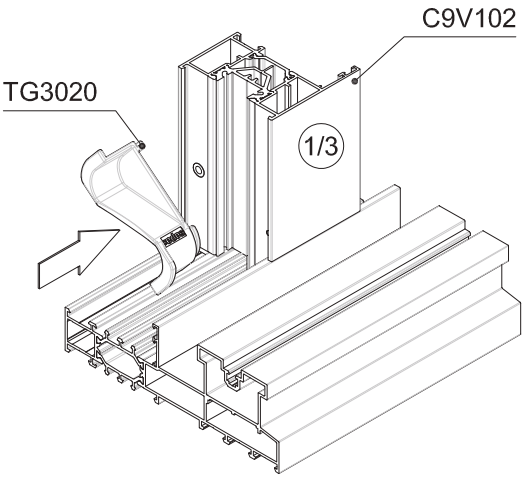
ASSEMBLAGGIO INCONTRO

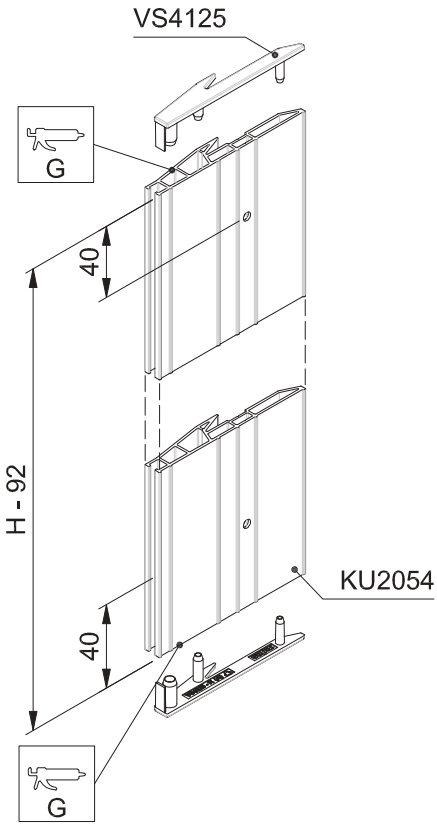
1 / 5

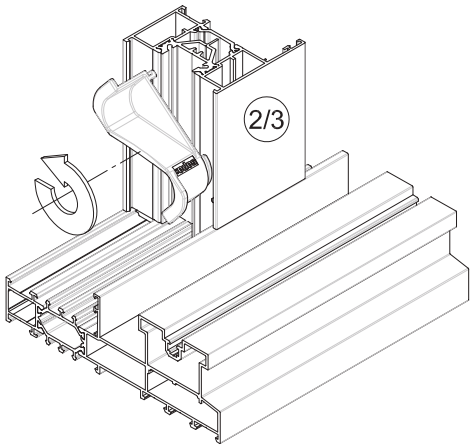


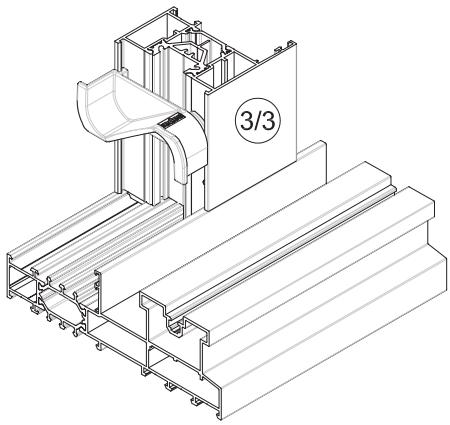










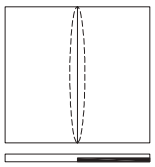


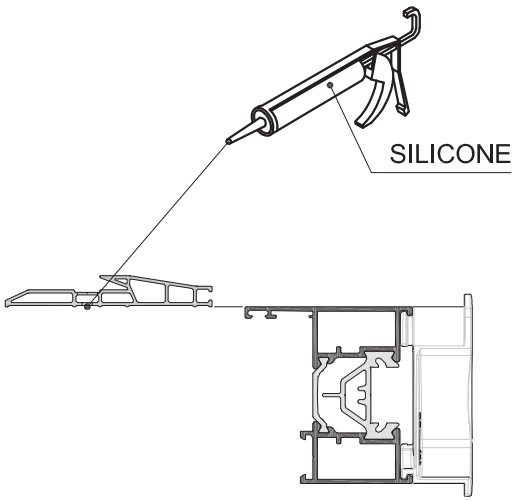
C160S-ASS-1431

1 binario (C9K017) - Tagli 45°

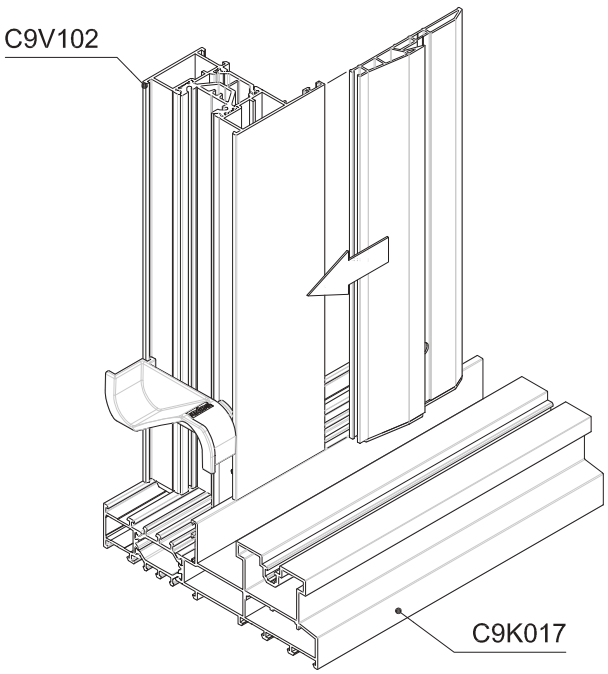
OPERAZIONI ADDIZIONALI SU INCONTRO ALZANTE SCORREVOLE

2 / 5

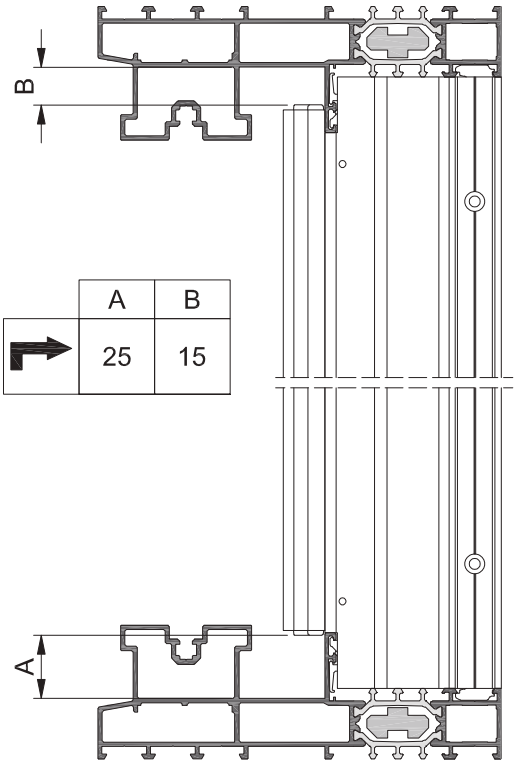




(1/2)



(2/2)



A	B
25	15

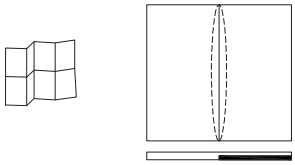
C160S-ASS-1432

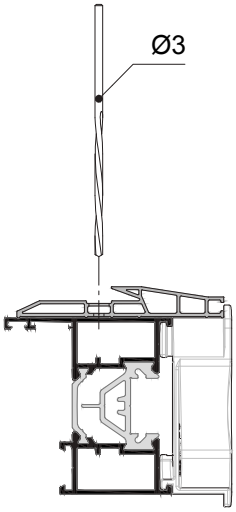
Necessario solo per alzante scorrevole.

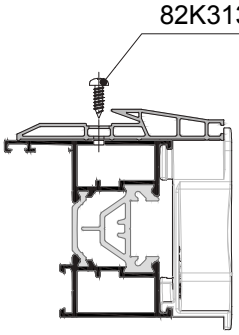
1 binario (C9K017) - Tagli 45°

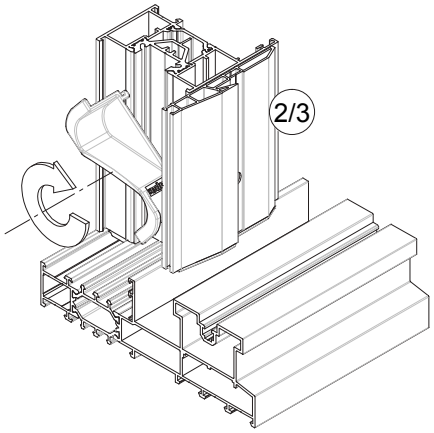
ASSEMBLAGGIO INCONTRO

3 / 5

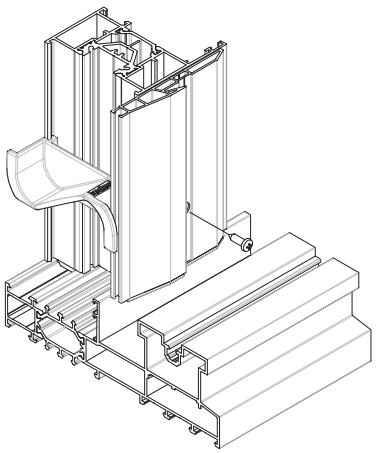


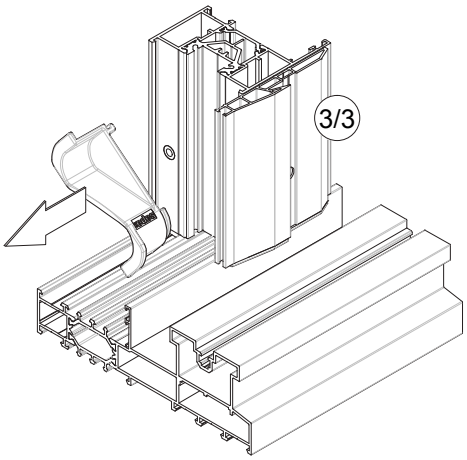






1/3



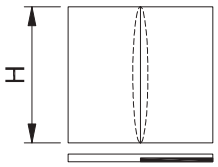


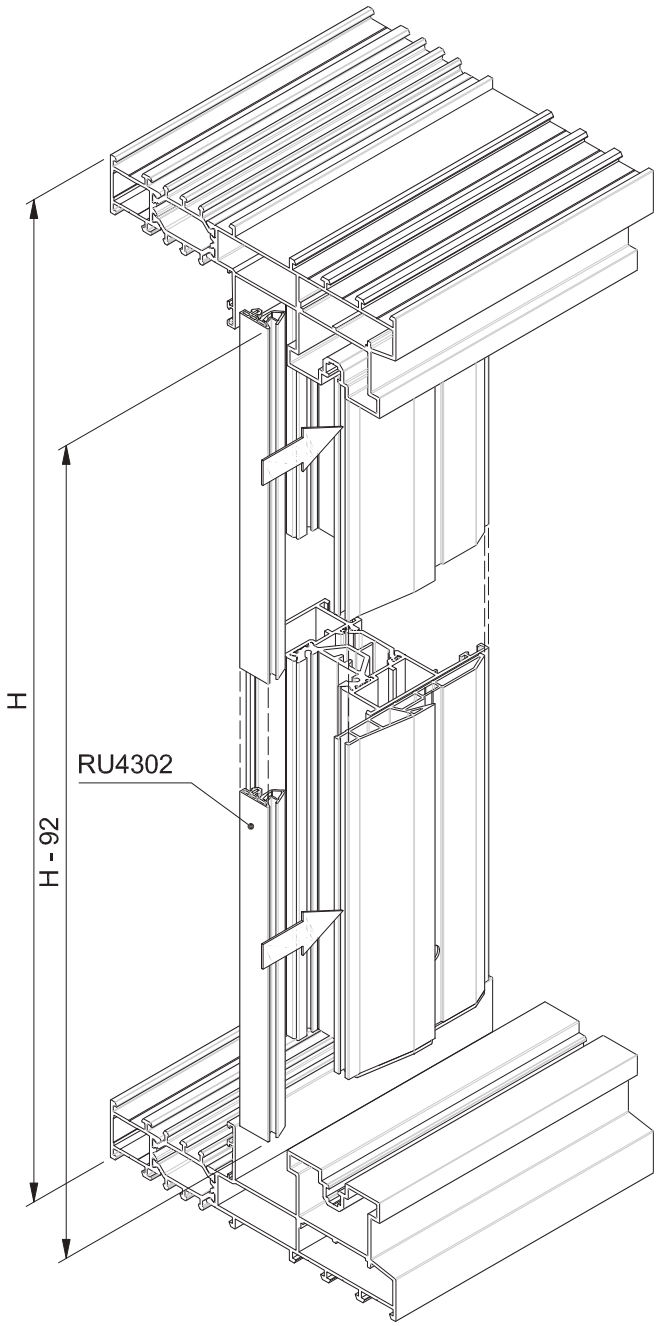
C160S-ASS-1433
Utilizzare le viti nere 82K313.005.

1 binario (C9K017) - Tagli 45°

ASSEMBLAGGIO RU4302

4 / 5



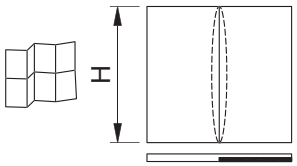


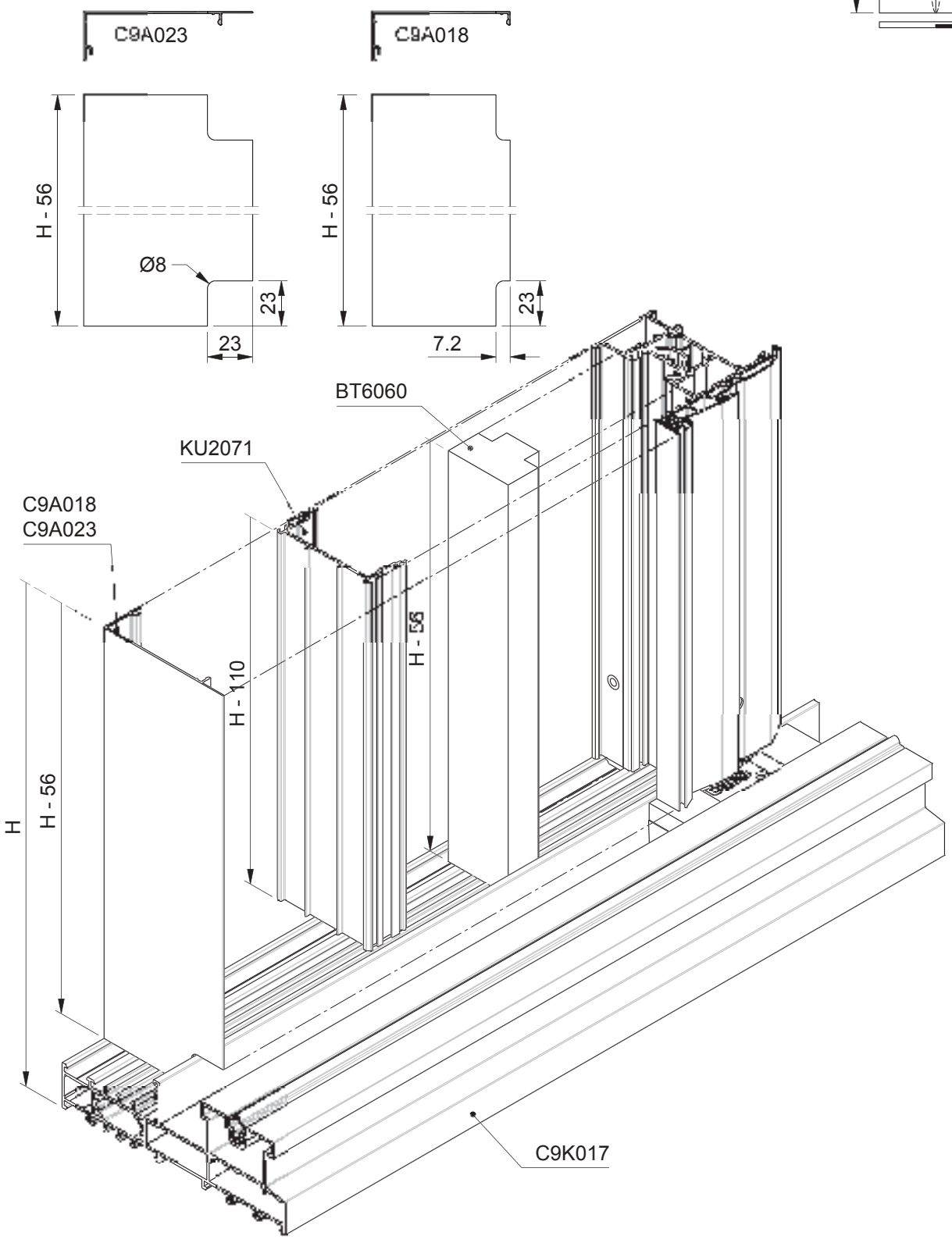
C160S-ASS-1434

1 binario (C9K017) - Tagli 45°

OPERAZIONE ED ASSEMBLAGGIO C9A023/C9A018

5 / 5





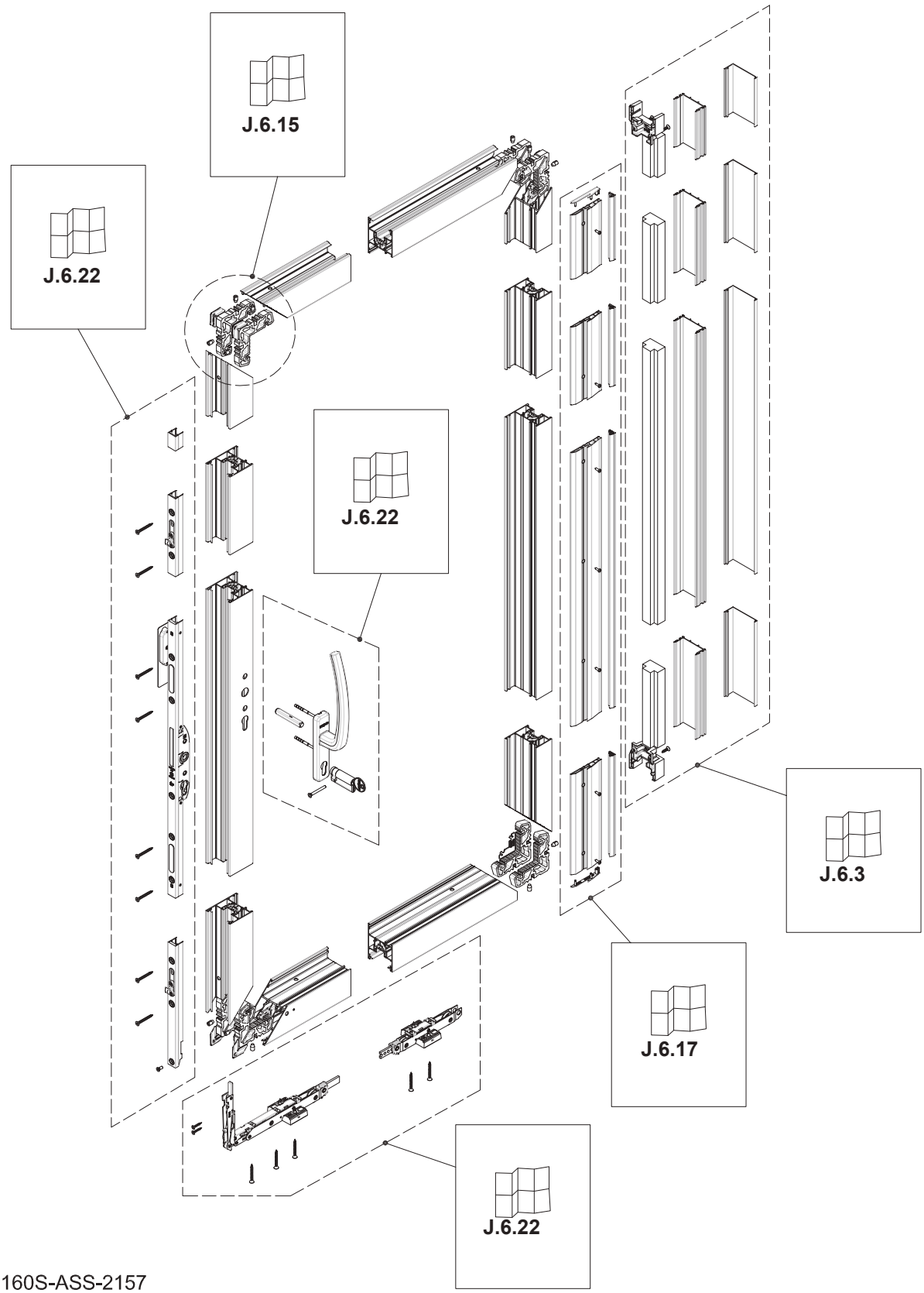
C160S-ASS-1435

Lavorazioni sull'anta

Panoramica operazioni su anta	L162
Operazioni su anta alzante scorrevole e scorrevole	L163
Operazioni su anta C9V101 per squadrette - spine coniche	L165
Operazioni su anta C9V101-C9V102 per squadrette - spine coniche	L166
Lavorazione su C9V15x anta effetto bi-metal	L167
Drenaggio anta alzante scorrevole e scorrevole	L168
Operazioni su anta per terminali	L169
Assemblaggio guarnizione di battuta RU121 - Alzante scorrevole	L170
Assemblaggio guarnizione di battuta RU121 - Alzante scorrevole - 3 Binari	L171
Assemblaggio anta con squadrette	L172
Assemblaggio anta con squadrette - Spine coniche - No lato chiusura	L173
Assemblaggio anta con squadrette - HV4K01	L174
Assemblaggio e foratura	L175
Assemblaggio guida VS5184	L176
Assemblaggio KU2054 usando TG3020	L177
Assemblaggio RU4302	L178
Assemblaggio VS9225, BT6060, KU2071 e C9A018	L179
Assemblaggio KU2054 - Alzante scorrevole - Anta centrale	L180
Assemblaggio RU4302 - Alzante scorrevole - Anta centrale	L181
Assemblaggio chiusura - Alzante scorrevole - Anta centrale	L182
Assemblaggio C9A018 - Alzante scorrevole - Anta centrale	L183
Assemblaggio paracolpi SV002	L184

Lavorazioni sull'anta

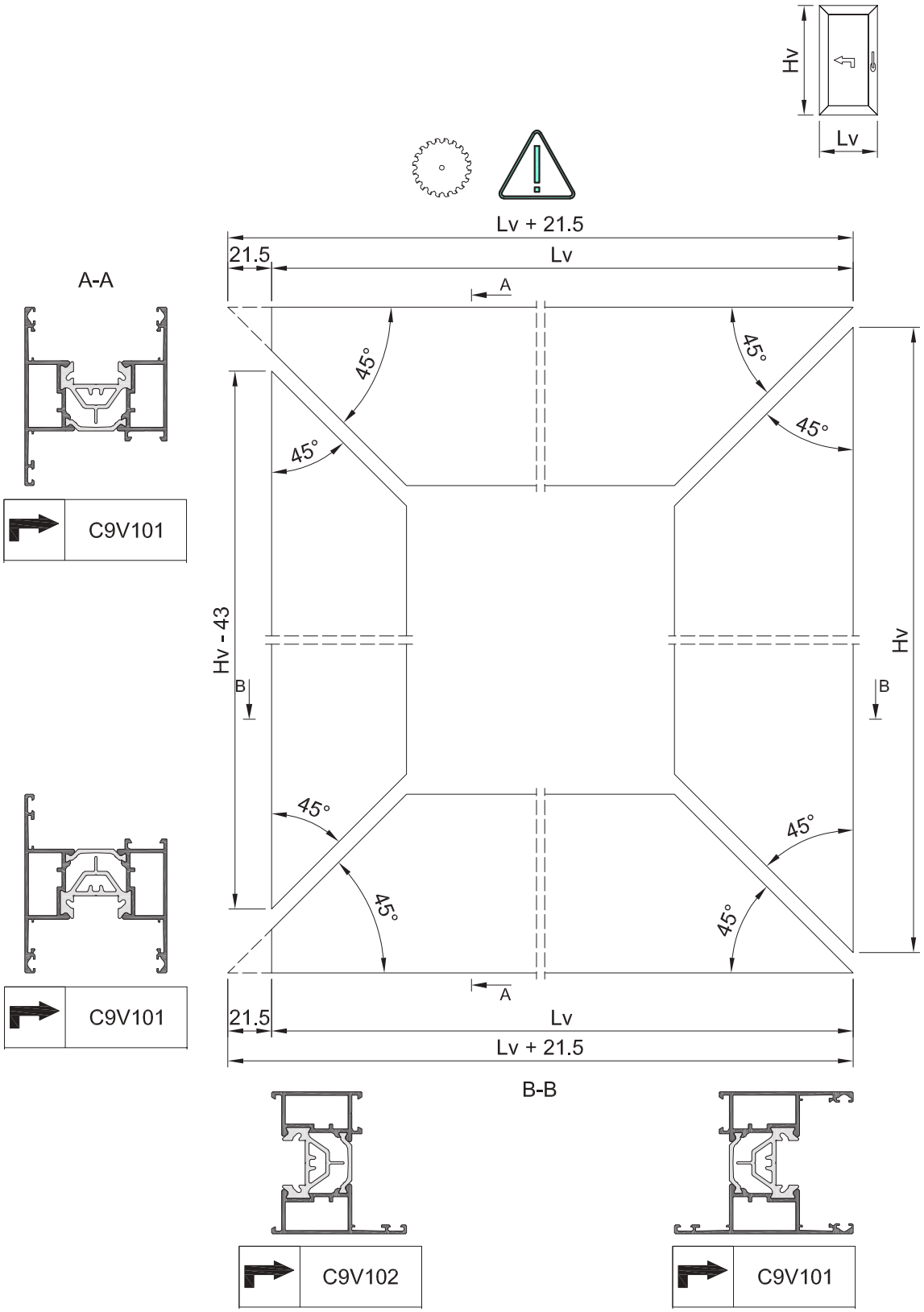
PANORAMICA OPERAZIONI SU ANTA



C160S-ASS-2157

Lavorazioni sull'anta

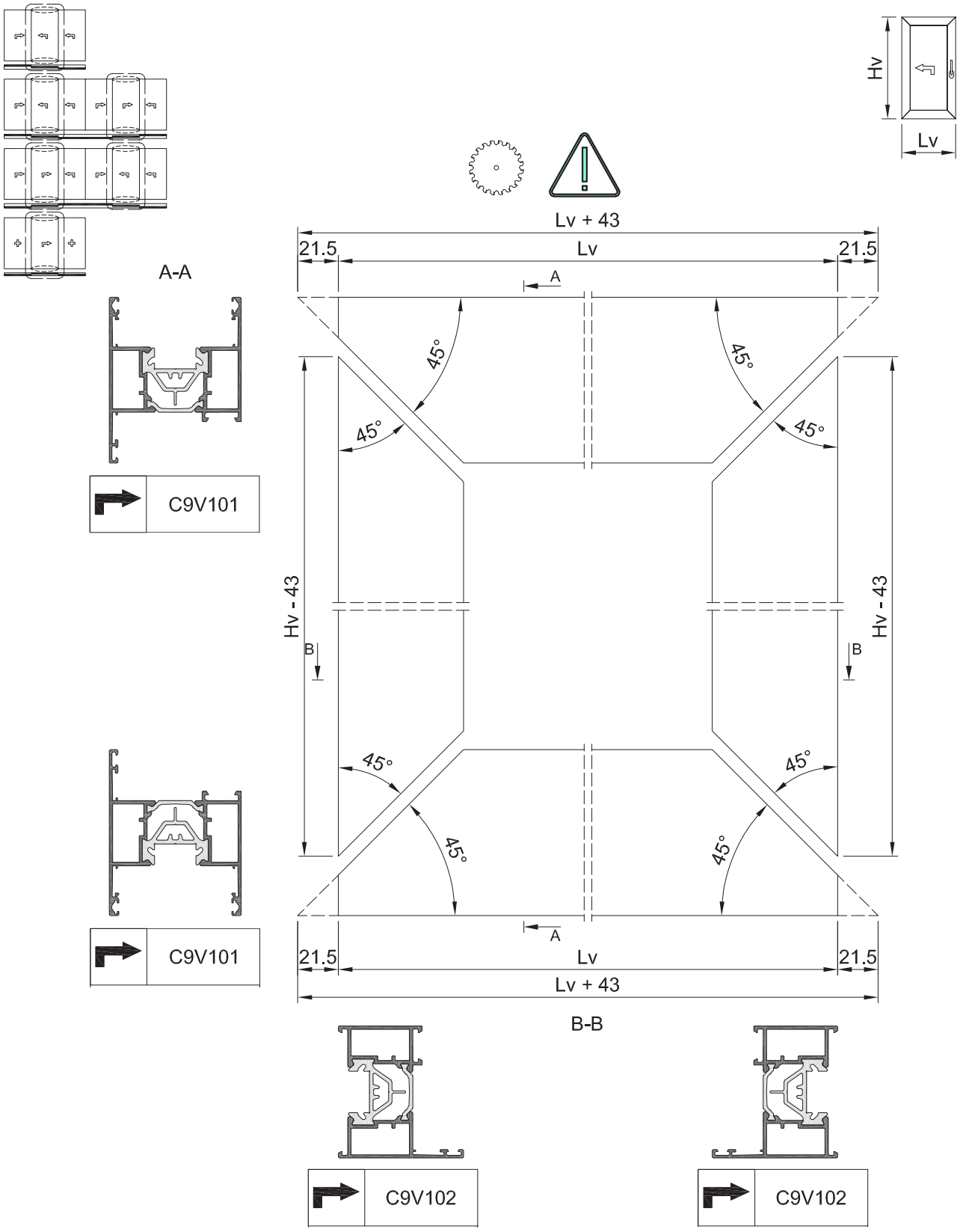
OPERAZIONI SU ANTA ALZANTE SCORREVOLE



C160S-ASS-2110

Lavorazioni sull'anta

OPERAZIONI SU ANTA ALZANTE SCORREVOLE



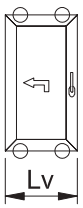
C160S-ASS-2111

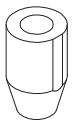
Lavorazioni sull'anta

OPERAZIONI SU ANTA C9V101 PER SQUADRETTE - SPINE CONICHE

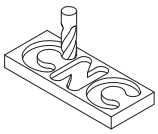
1 / 2

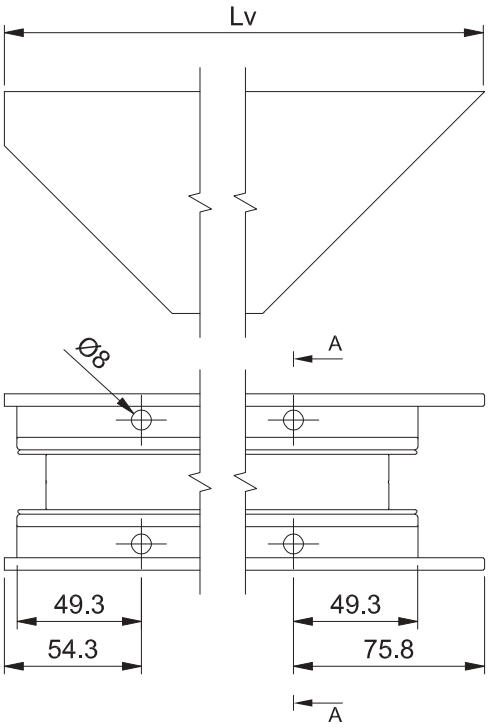
Lavorazione da effettuare con punzonatrice D5110000



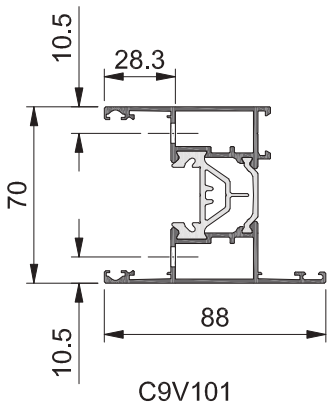


71C011

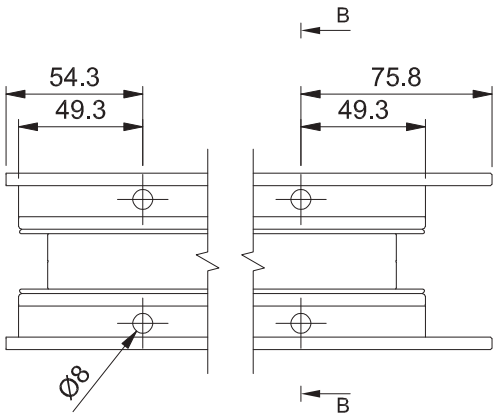




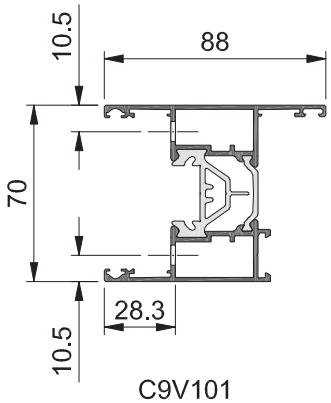
A-A



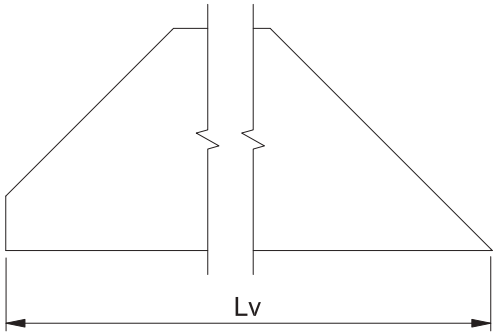
C9V101



B-B



C9V101



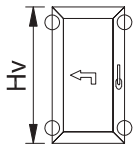
C160S-ASS-2113

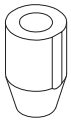
Lavorazioni sull'anta

OPERAZIONI SU ANTA C9V101-C9V102 PER SQUADRETTE - SPINE CONICHE

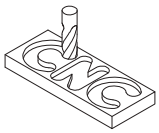
2 / 2

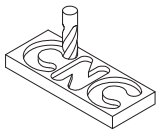
Lavorazione da effettuare con punzonatrice D5110000

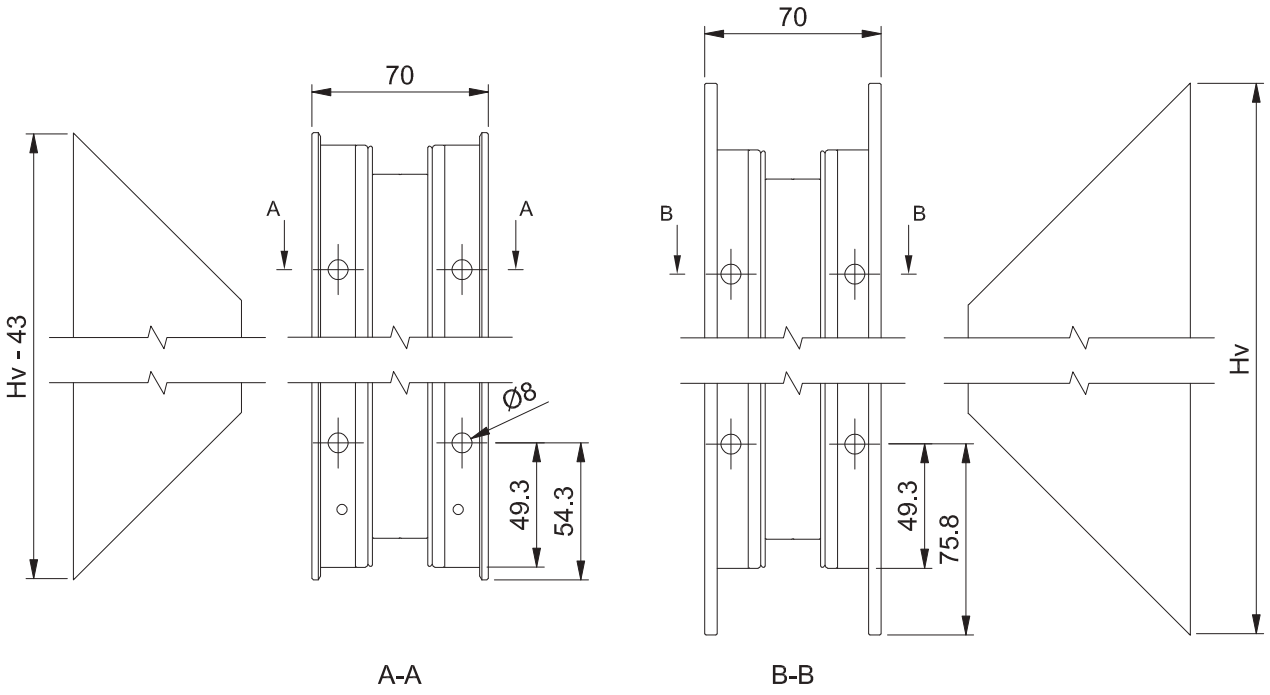


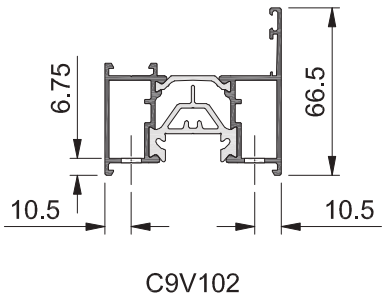


71C011

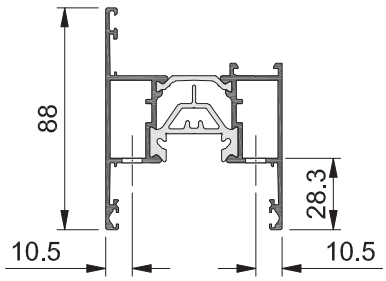








C9V102

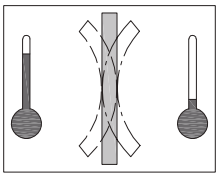


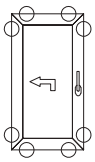
C9V101

C160S-ASS-2114

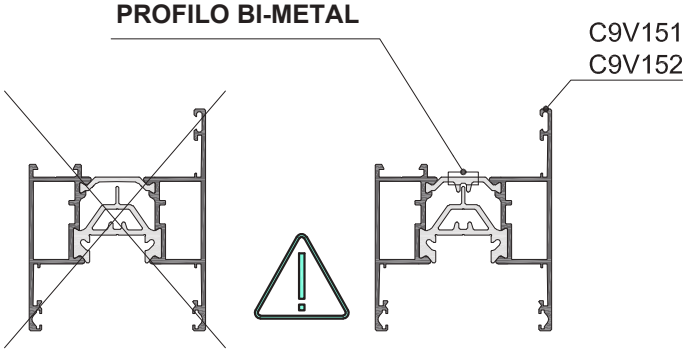
Lavorazioni sull'anta

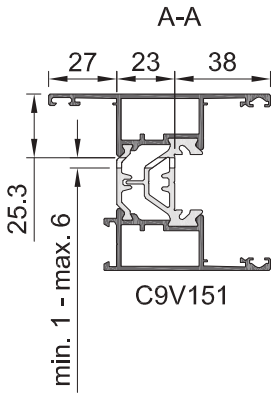
LAVORAZIONE SU C9V15X ANTA EFFETTO BI-METAL

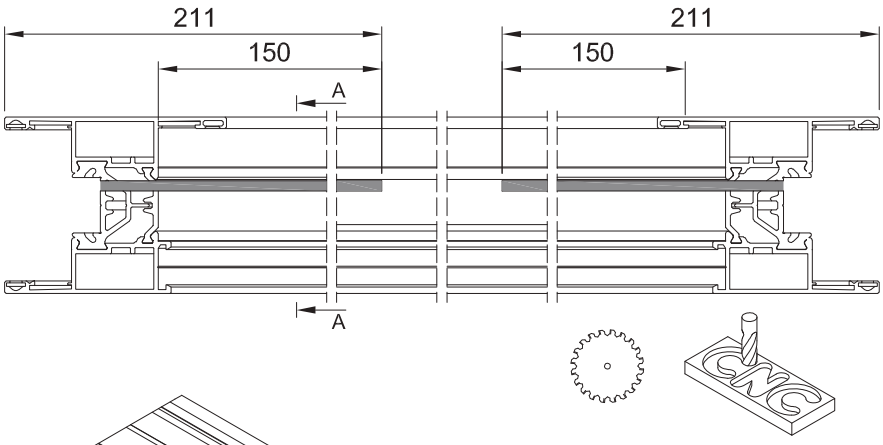


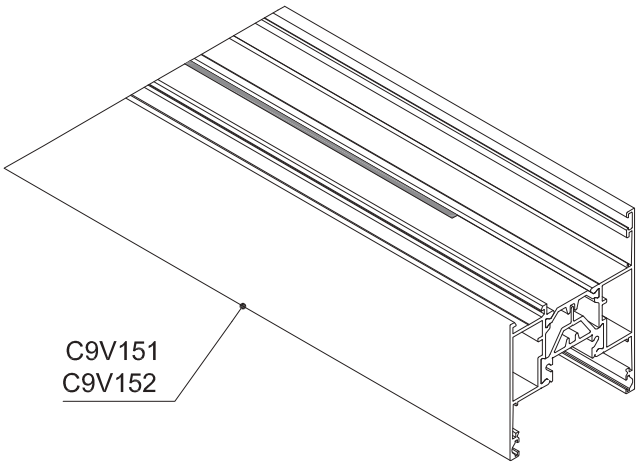


PROFILO BI-METAL





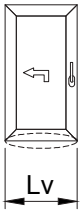


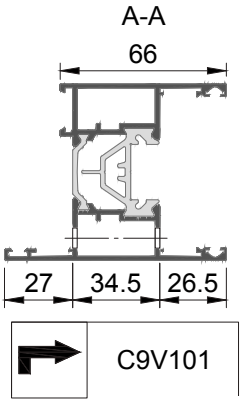


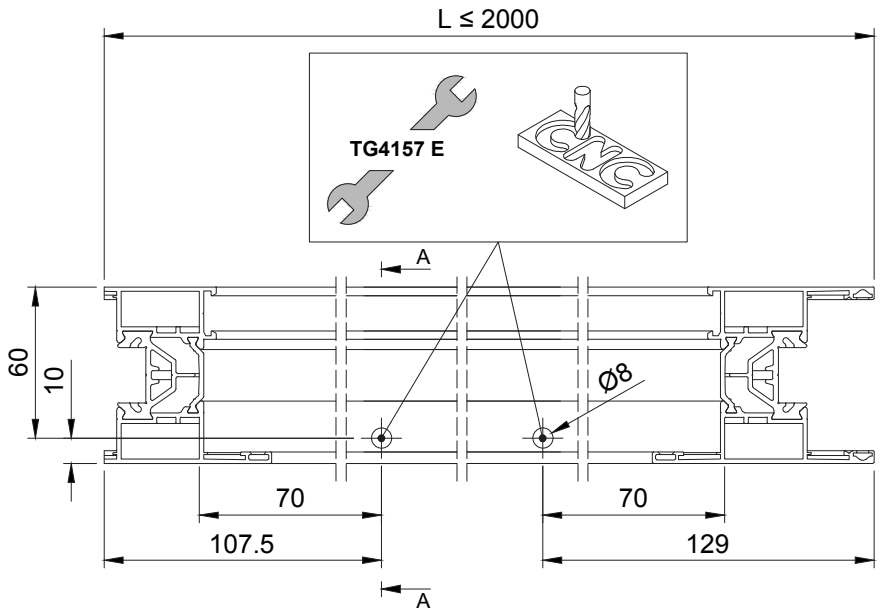
C160S-ASS-2117

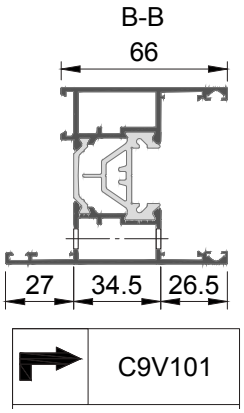
Lavorazioni sull'anta

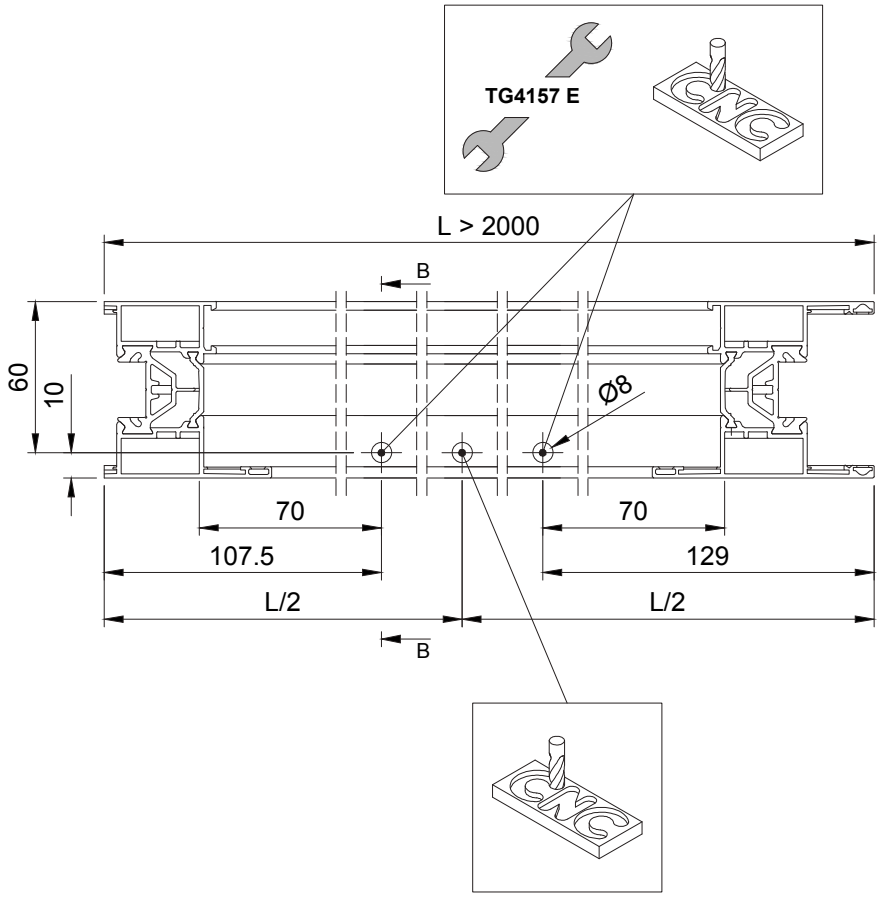
DRENAGGIO ANTA ALZANTE SCORREVOLE







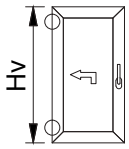


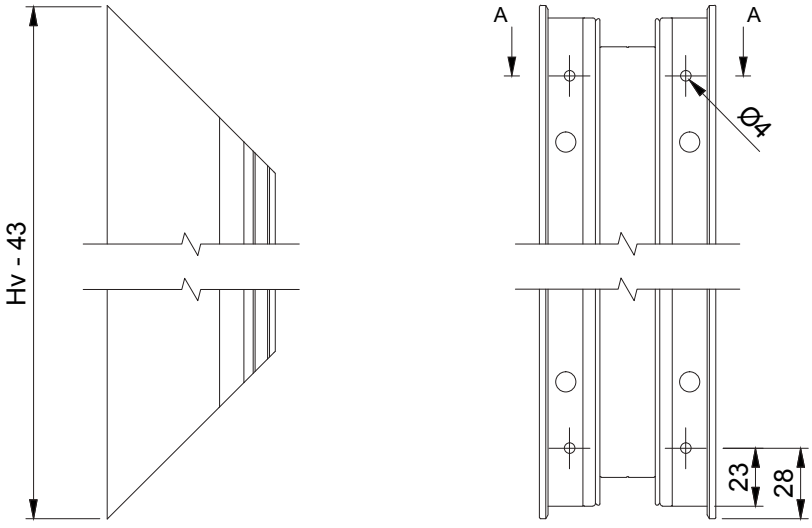


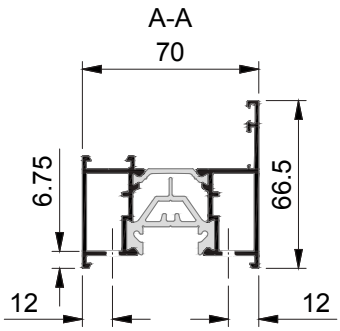
C160S-ASS-2118

Lavorazioni sull'anta

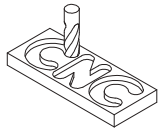
OPERAZIONI SU ANTA PER TERMINALI







C9V102



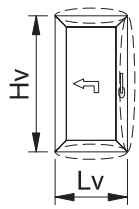
TG4157 Q

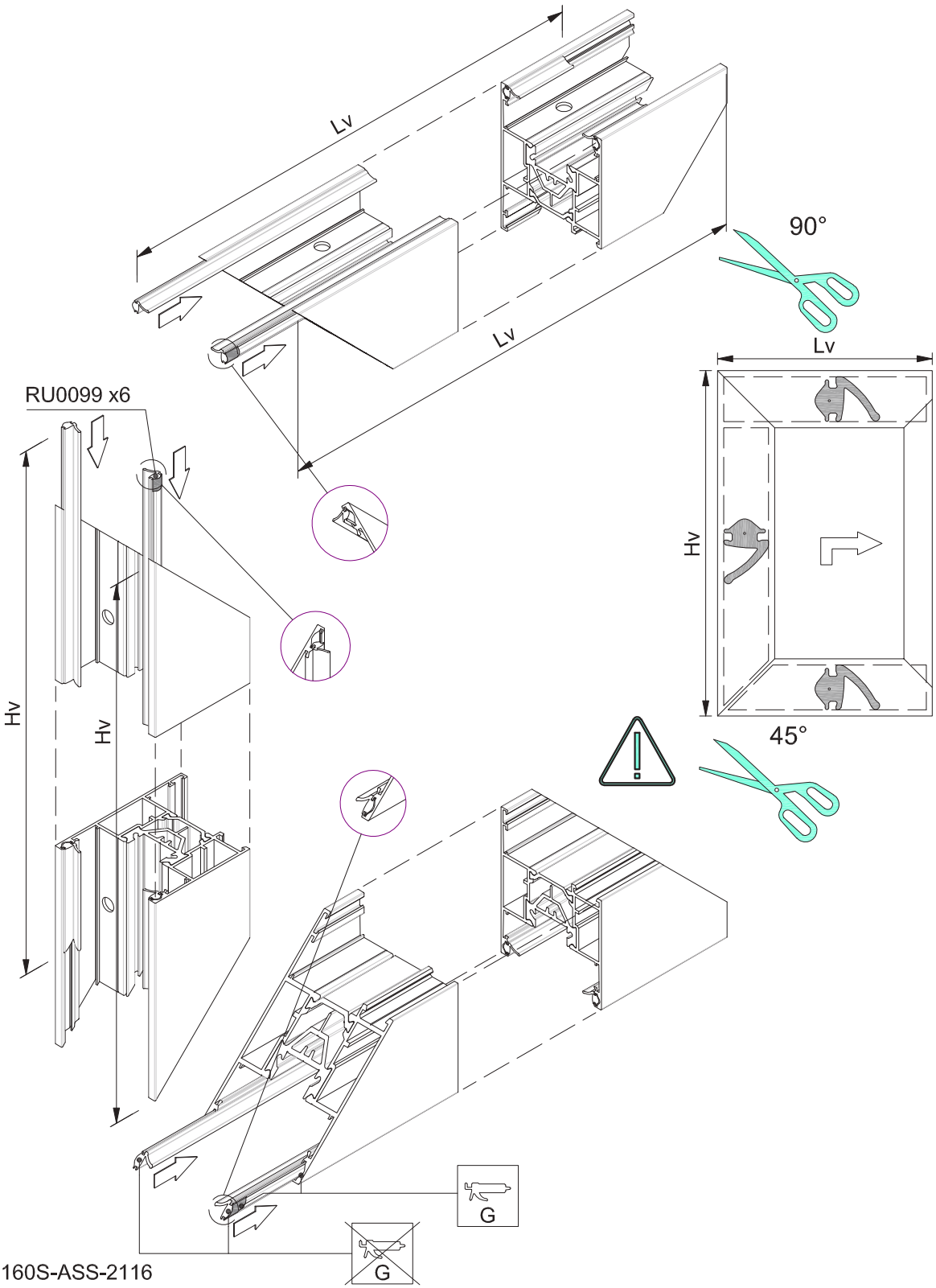
C160S-ASS-2115

Lavorazioni sull'anta

ASSEMBLAGGIO GUARNIZIONE DI BATTUTA RU0121 - ALZANTE SCORREVOLE

1 / 2



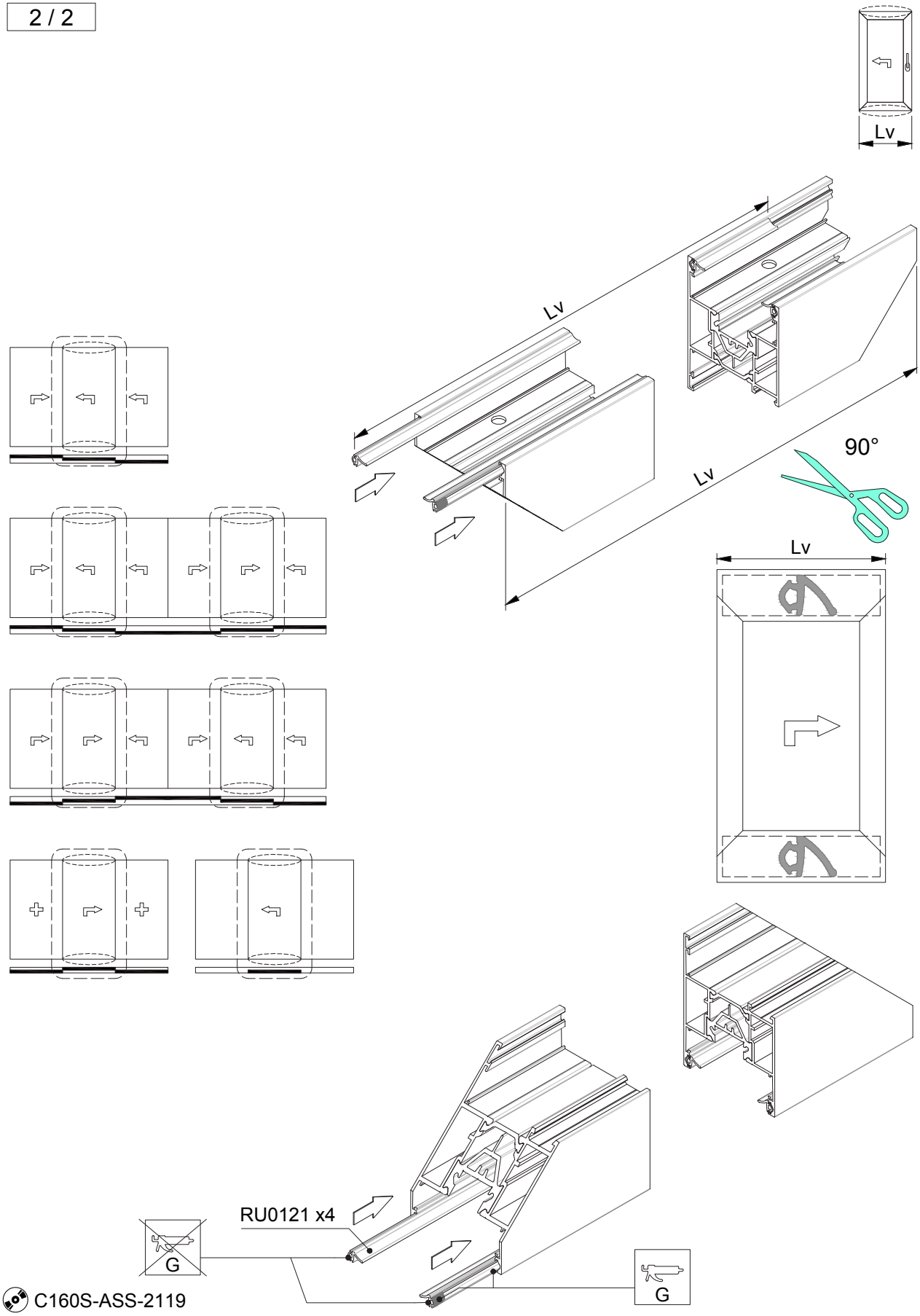


C160S-ASS-2116

Lavorazioni sull'anta

ASSEMBLAGGIO GUARNIZIONE DI BATTUTA RU0121 - ALZANTE SCORREVOLE - 3 BINARI

2 / 2

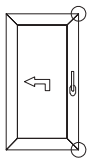


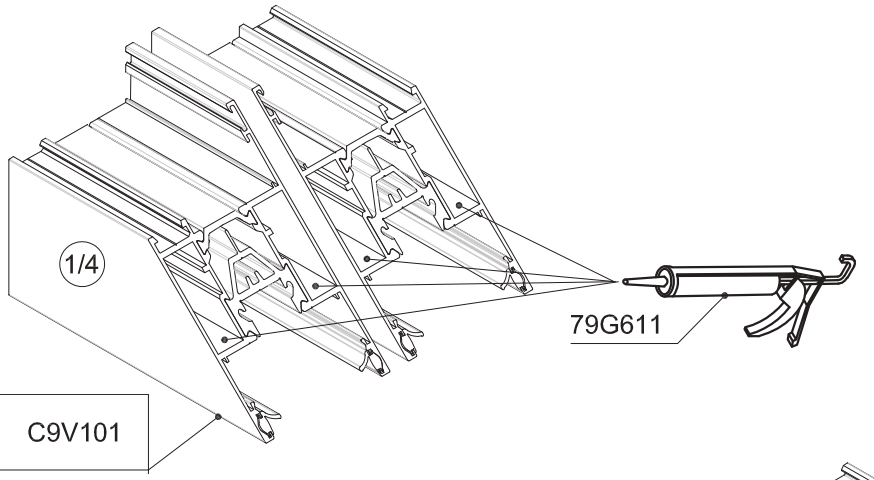
C160S-ASS-2119

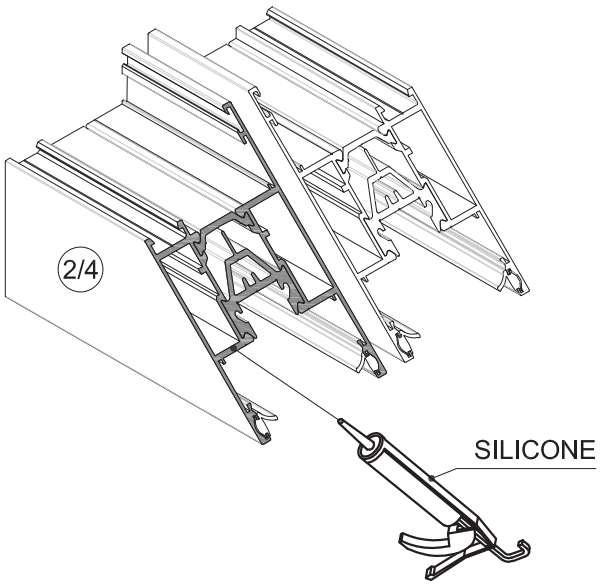
Lavorazioni sull'anta

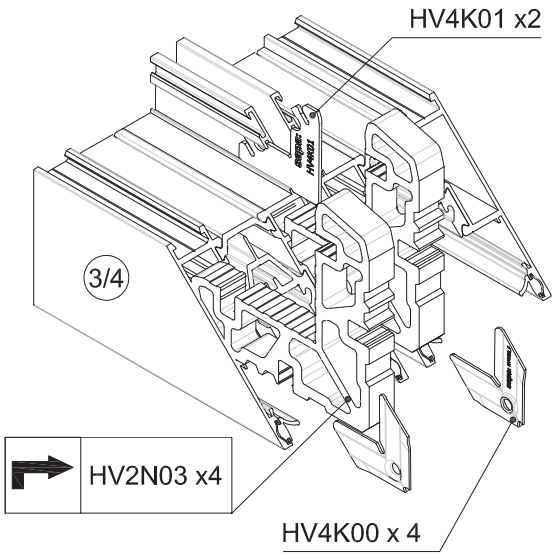
ASSEMBLAGGIO ANTA CON SQUADRETTE

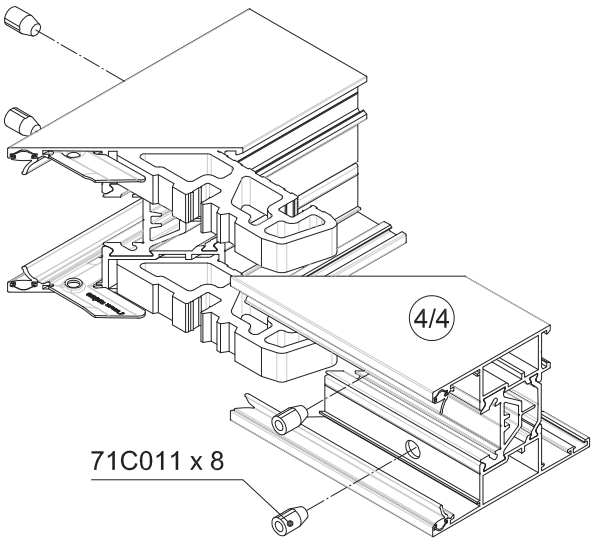
1 / 3









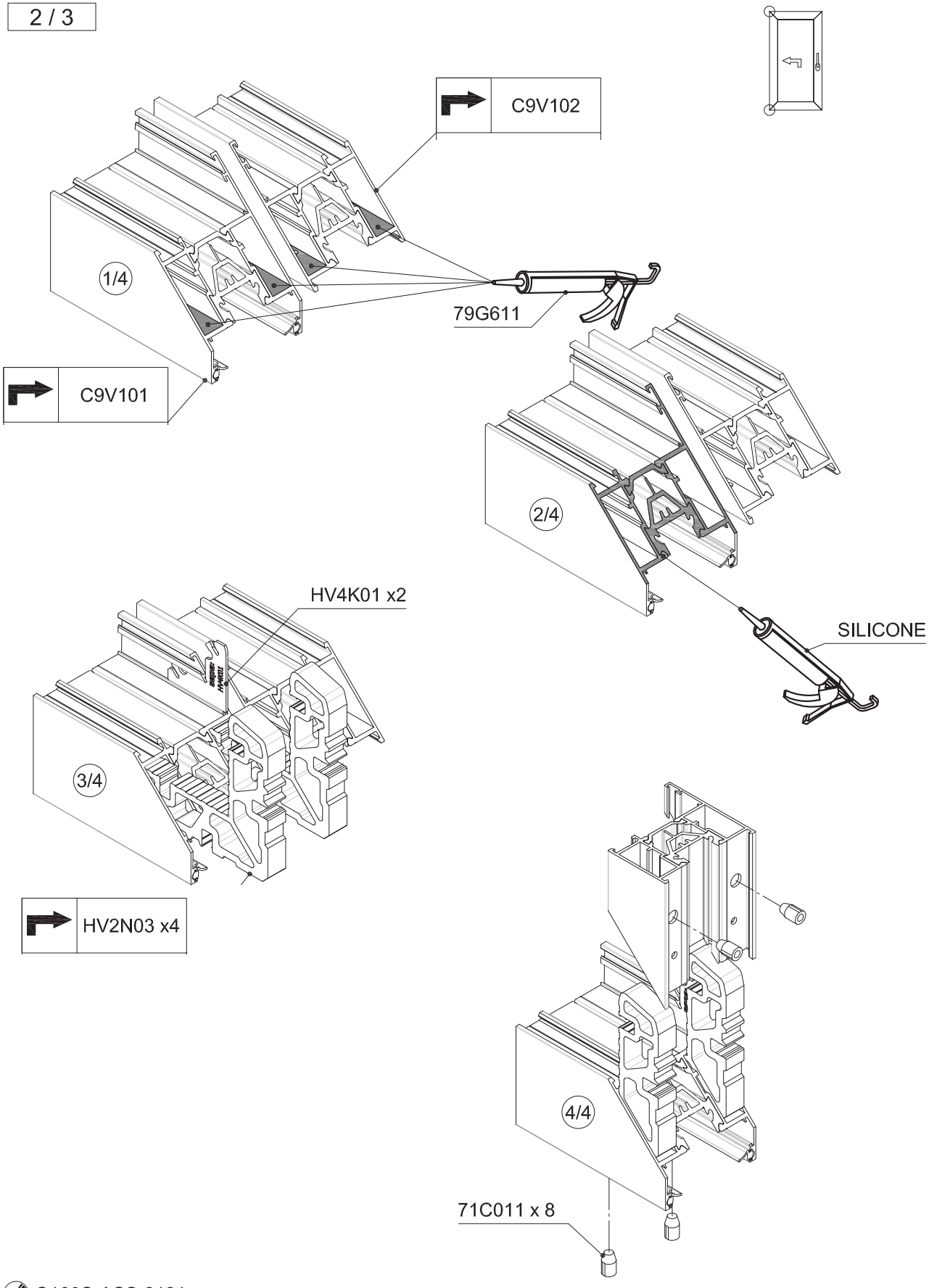


C160S-ASS-2120

Lavorazioni sull'anta

ASSEMBLAGGIO ANTA CON SQUADRETTE - SPINE CONICHE - NO LATO CHIUSURA

2 / 3

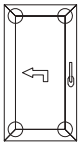


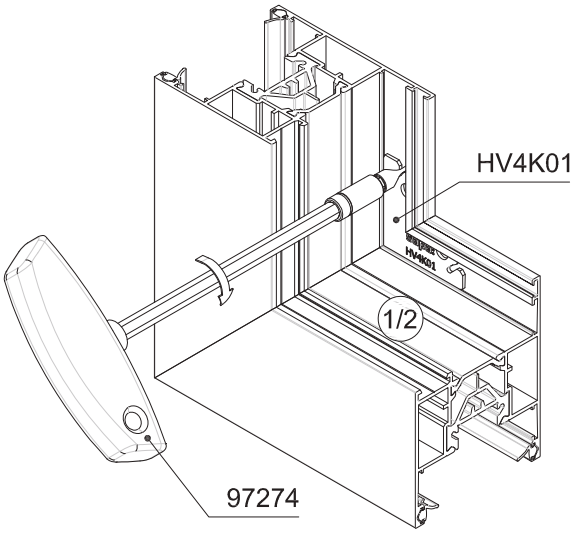
C160S-ASS-2121

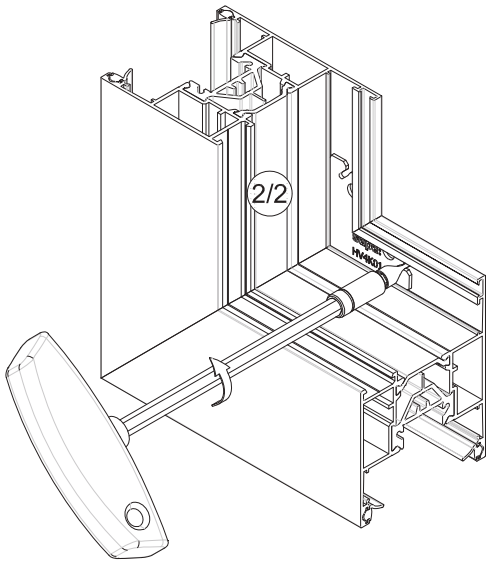
Lavorazioni sull'anta

ASSEMBLAGGIO ANTA CON SQUADRETTE - HV4K01

3 / 3



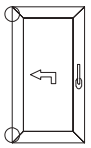


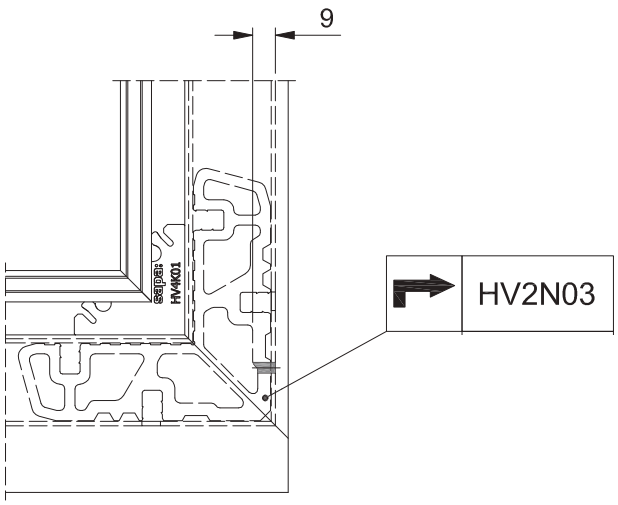


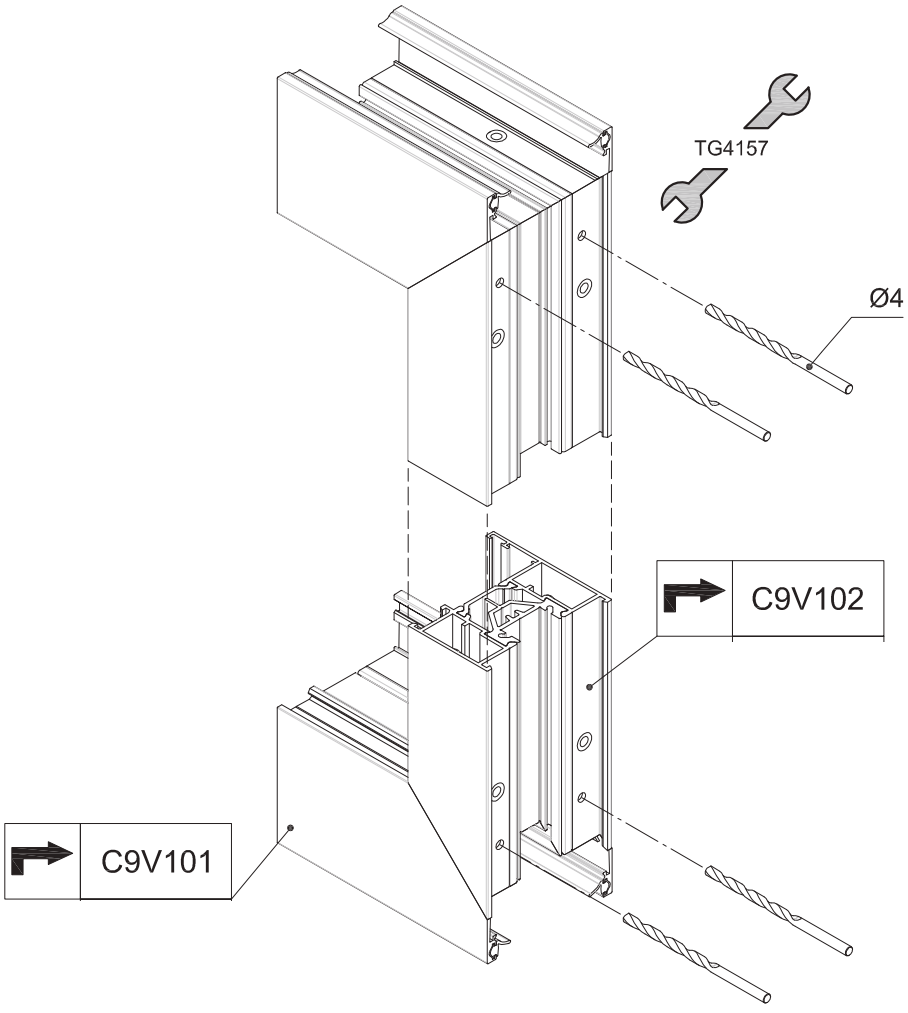
C160S-ASS-2122

Lavorazioni sull'anta

ASSEMBLAGGIO E FORATURA



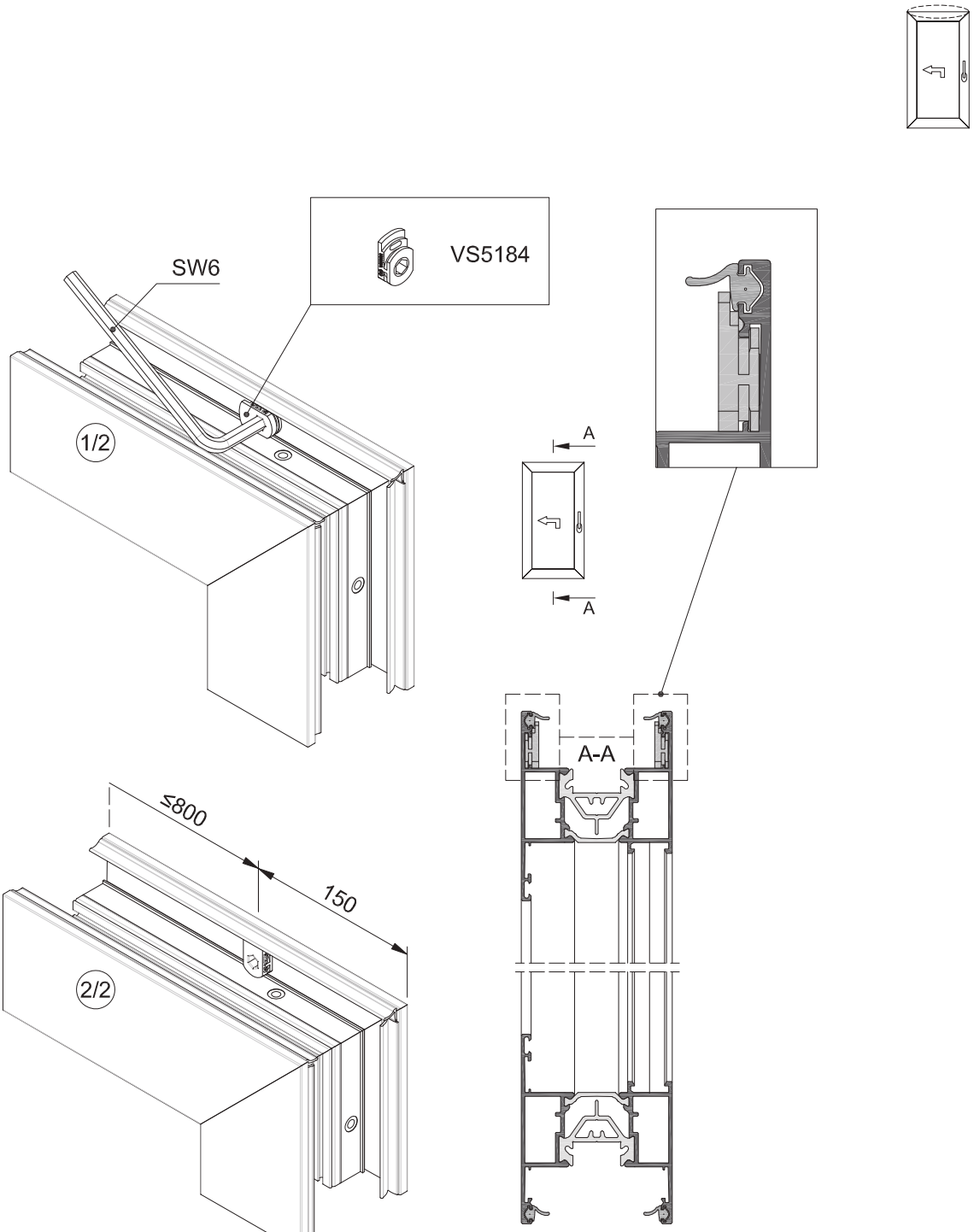




C160S-ASS-2145

Lavorazioni sull'anta

ASSEMBLAGGIO GUIDA VS5184

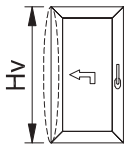


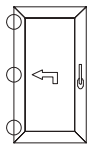
C160S-ASS-2144

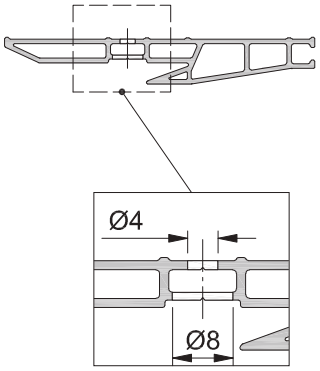
Lavorazioni sull'anta

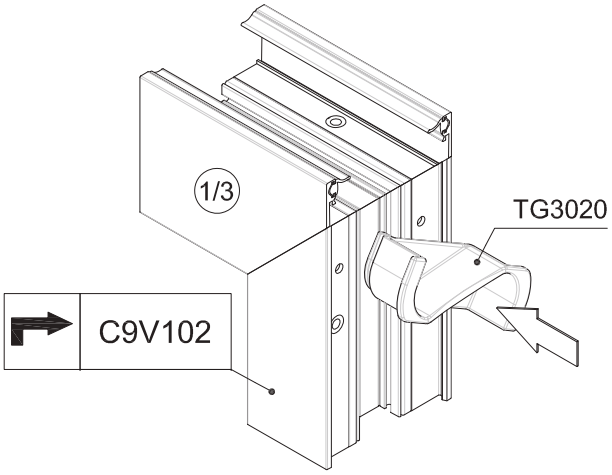
ASSEMBLAGGIO KU2054 USANDO TG3020

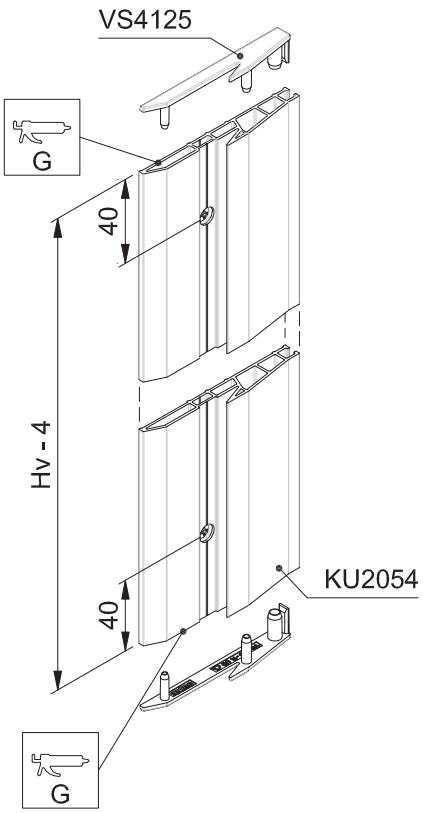
1 / 3

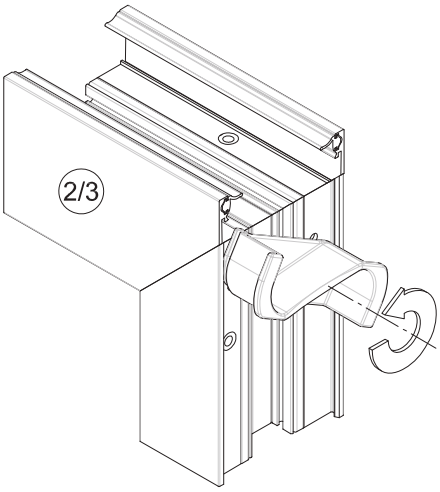


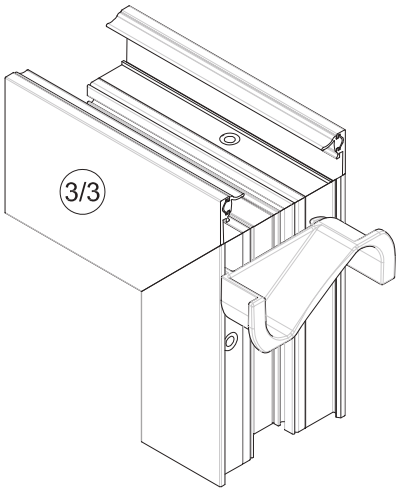












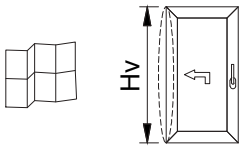
C160S-ASS-2146

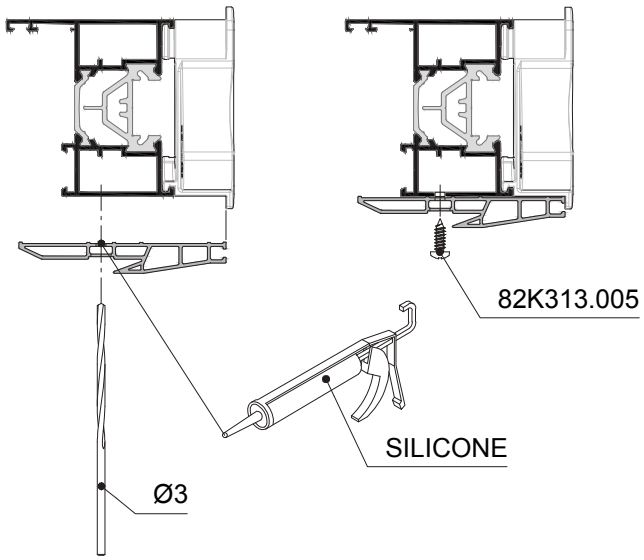
Usare viti nere 82K313.005.

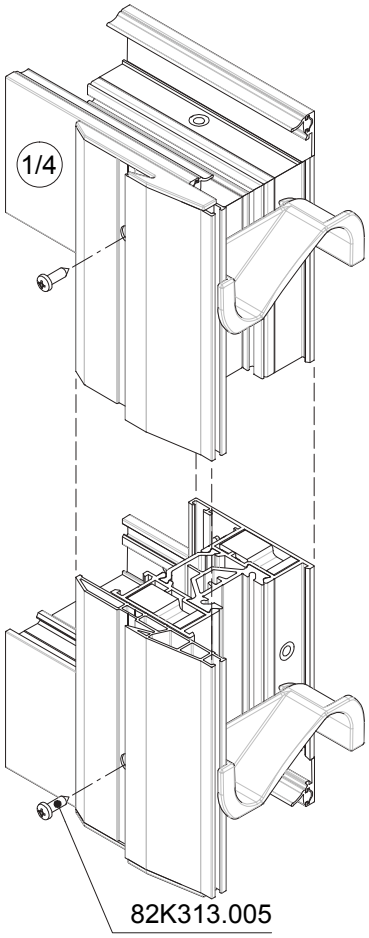
Lavorazioni sull'anta

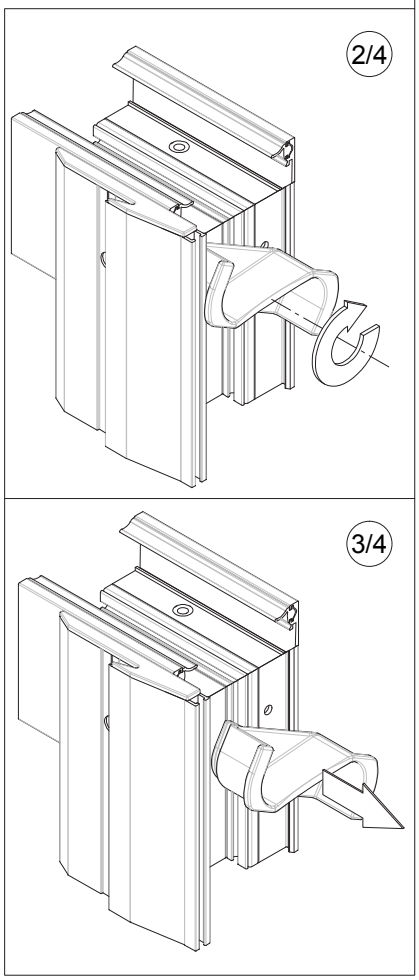
ASSEMBLAGGIO RU4302

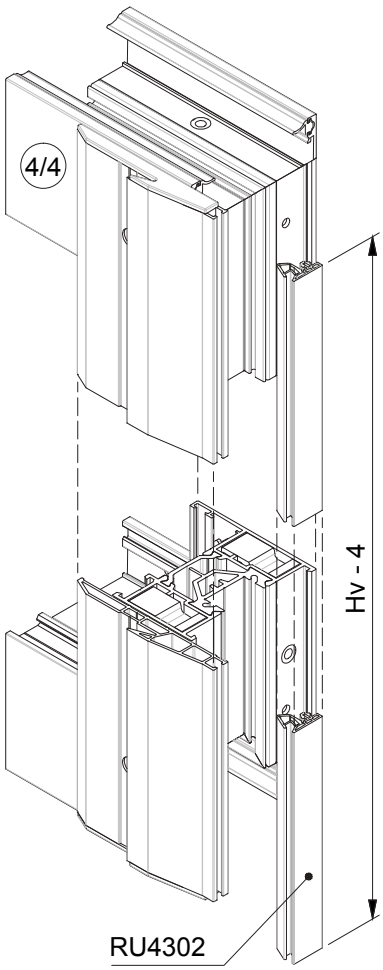
2 / 3











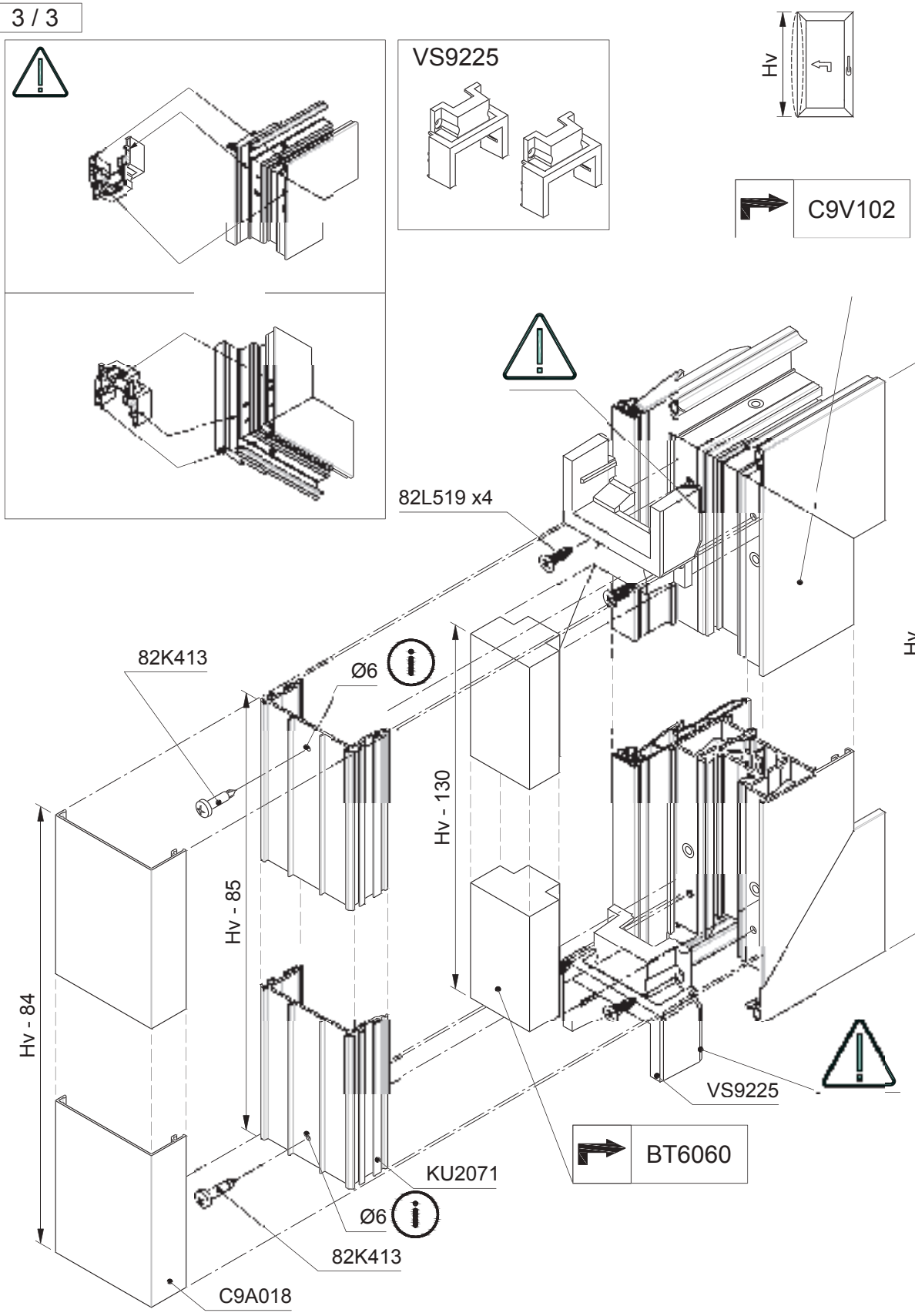
C160S-ASS-2147

Usare viti nere 82K313.005.

Lavorazioni sull'anta

ASSEMBLAGGIO VS9225, BT6060, KU2071 E C9A018

3 / 3

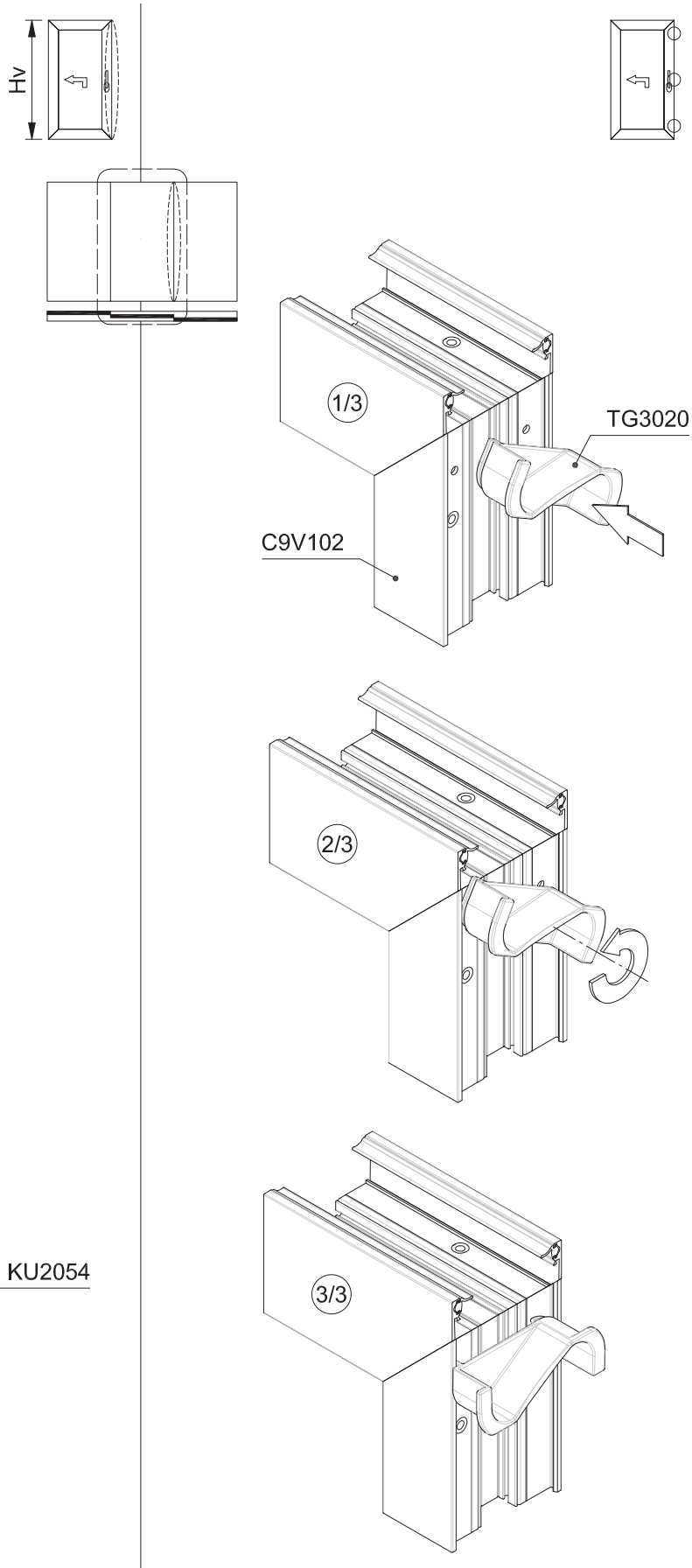


C160S-ASS-2148
Avvitare KU2071 a VS9225.

Lavorazioni sull'anta

ASSEMBLAGGIO KU2054 - ALZANTE SCORREVOLE - ANTA CENTRALE

1 / 4



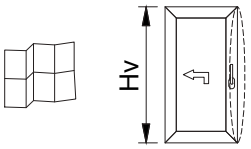
C160S-ASS-2150

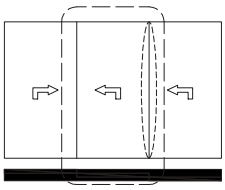
Usare viti nere 82K313.005.

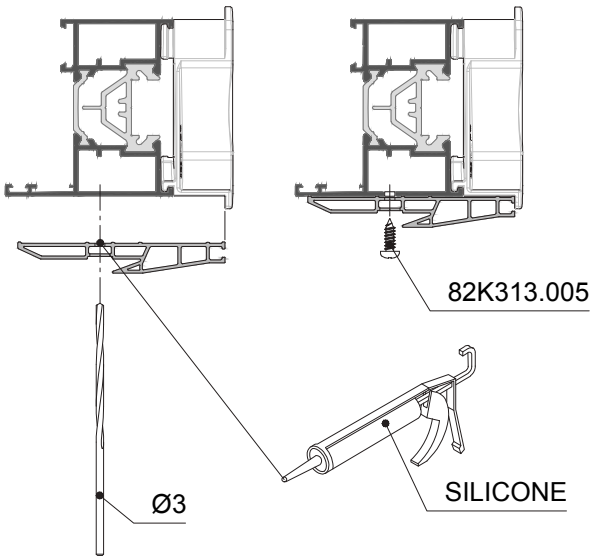
Lavorazioni sull'anta

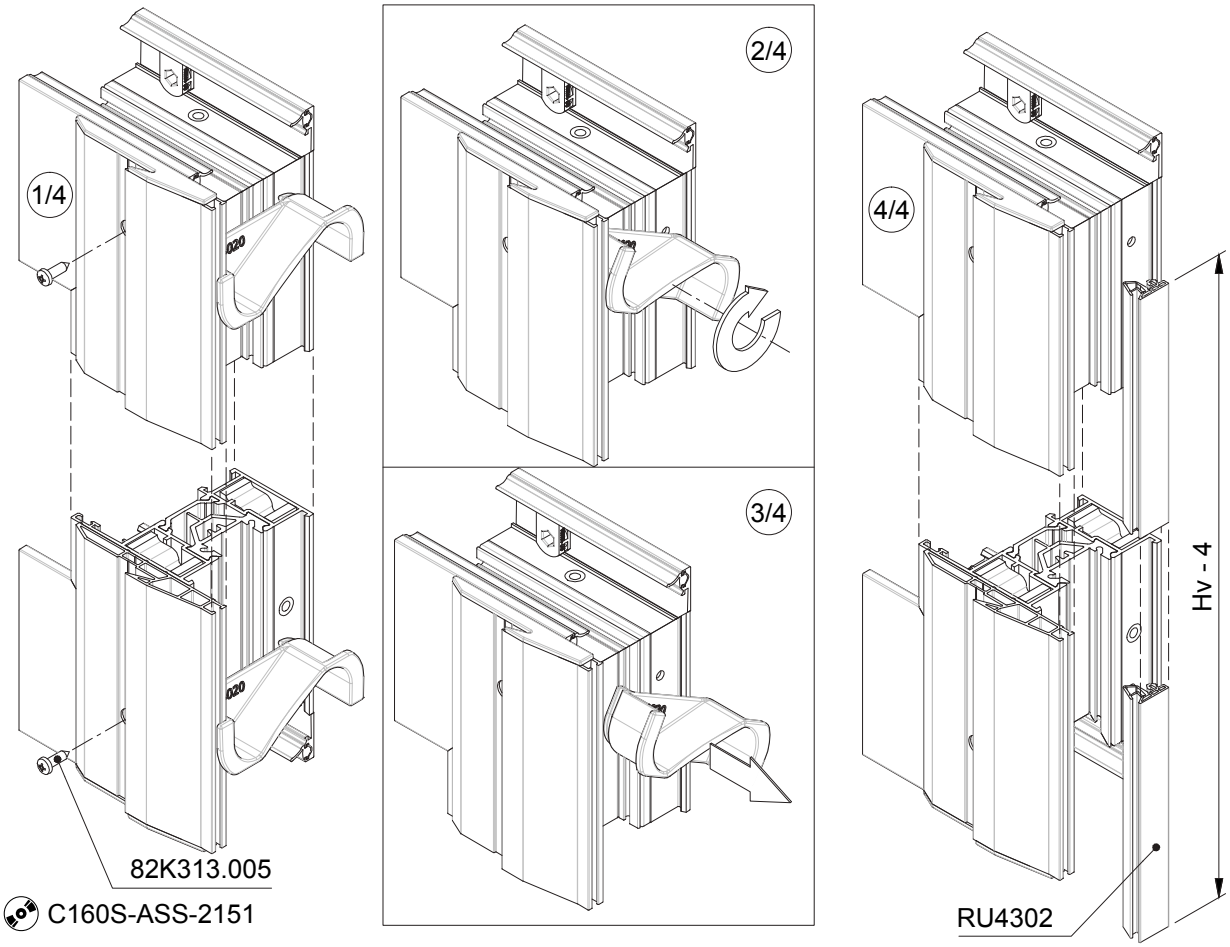
ASSEMBLAGGIO RU4302 - ALZANTE SCORREVOLE - ANTA CENTRALE

2 / 4









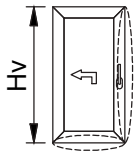
C160S-ASS-2151

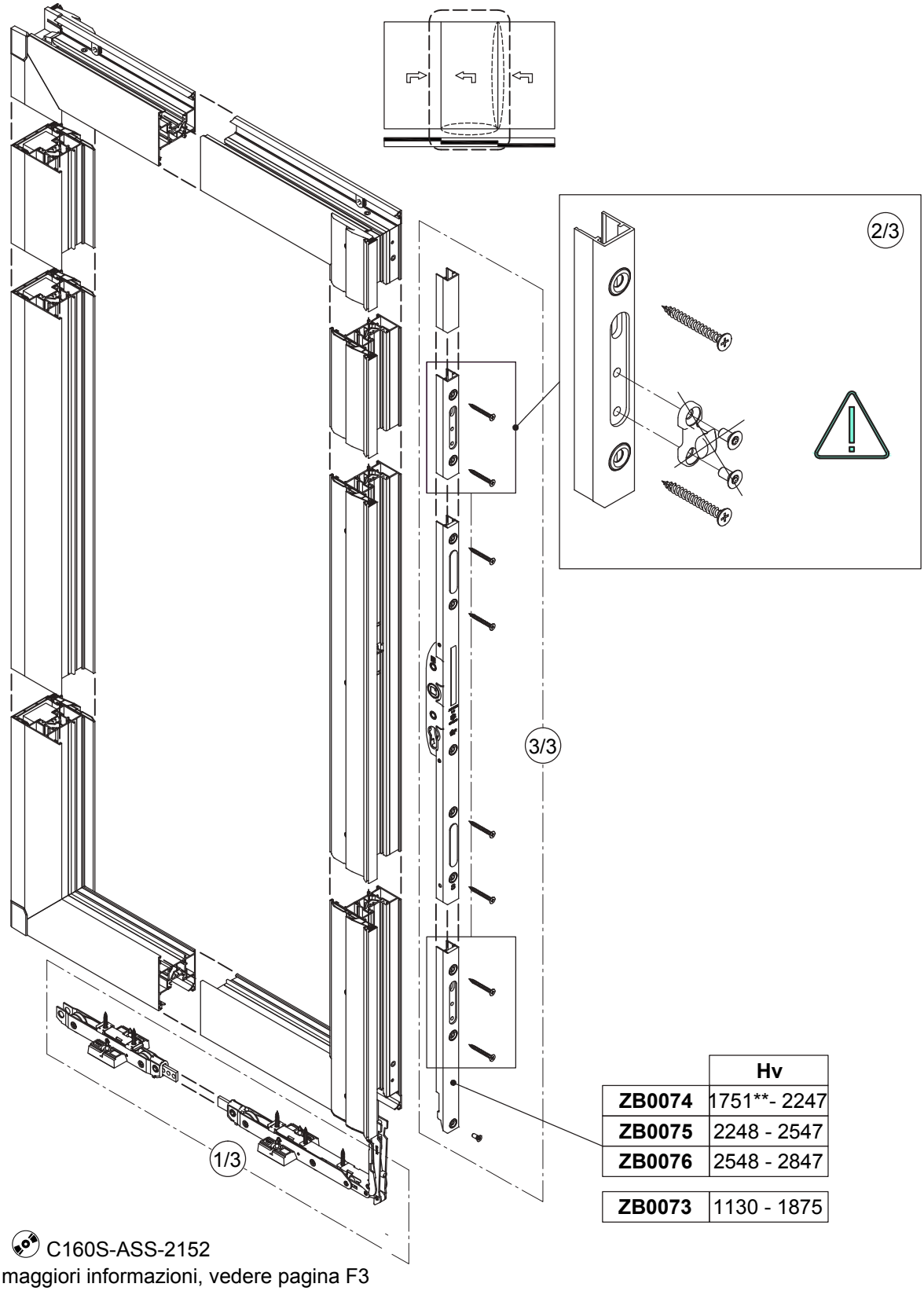
Usare viti nere 82K313.005.

Lavorazioni sull'anta

ASSEMBLAGGIO CHIUSURA - ALZANTE SCORREVOLE - ANTA CENTRALE

3 / 4





	Hv
ZB0074	1751**- 2247
ZB0075	2248 - 2547
ZB0076	2548 - 2847
ZB0073	1130 - 1875

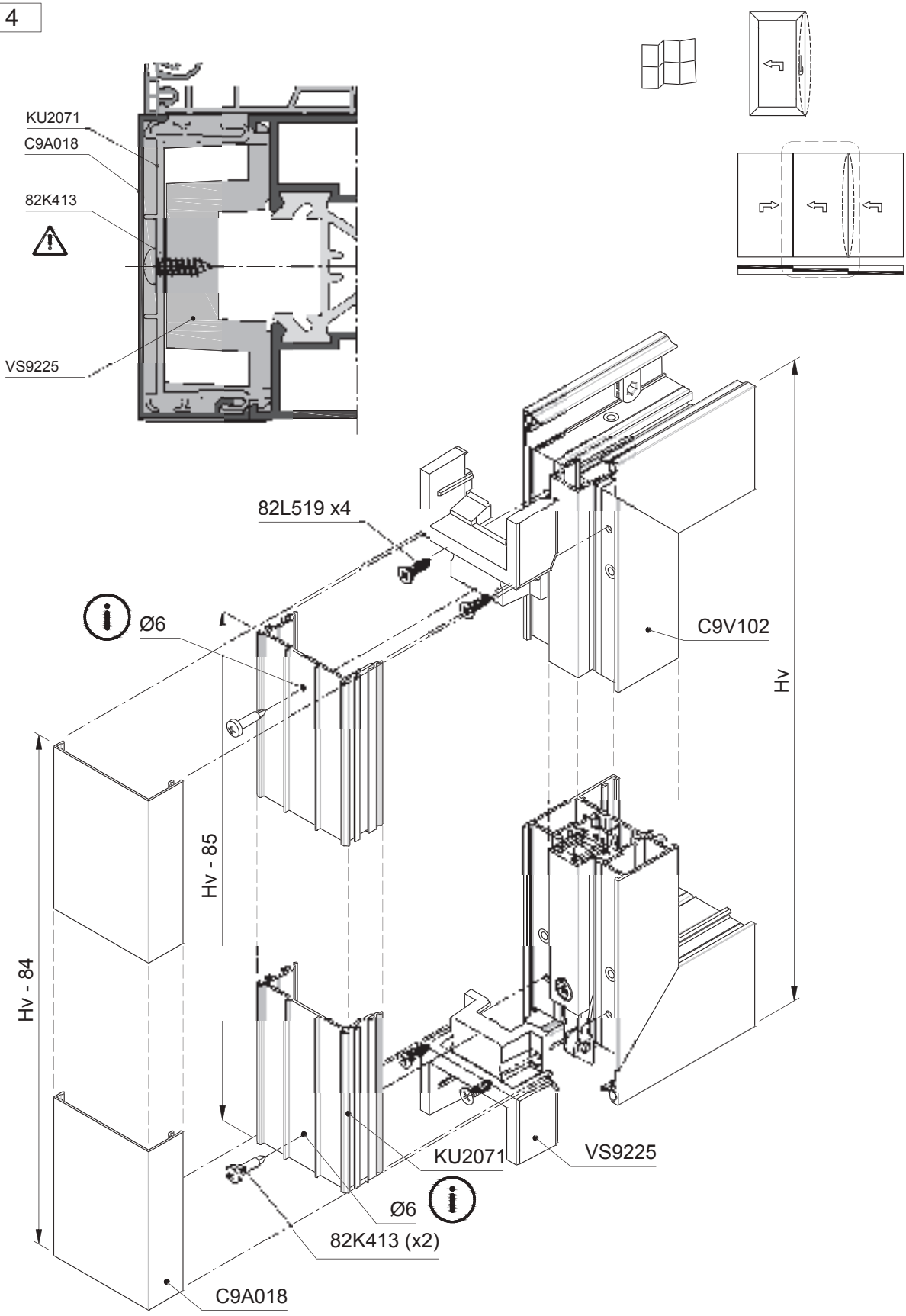
C160S-ASS-2152

Per maggiori informazioni, vedere pagina F3

Lavorazioni sull'anta

ASSEMBLAGGIO C9A018 - ALZANTE SCORREVOLE - ANTA CENTRALE

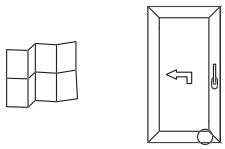
4 / 4

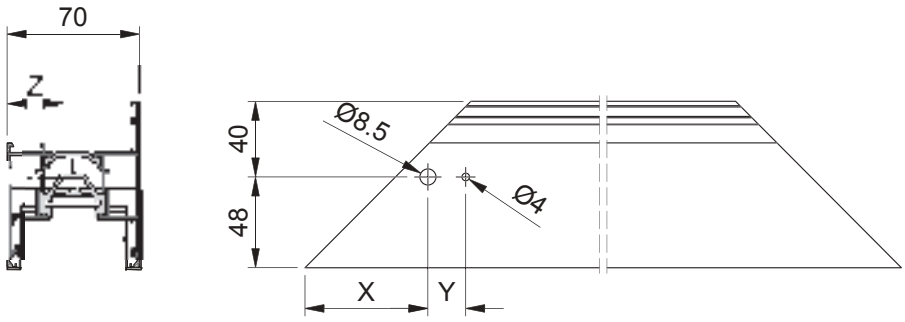


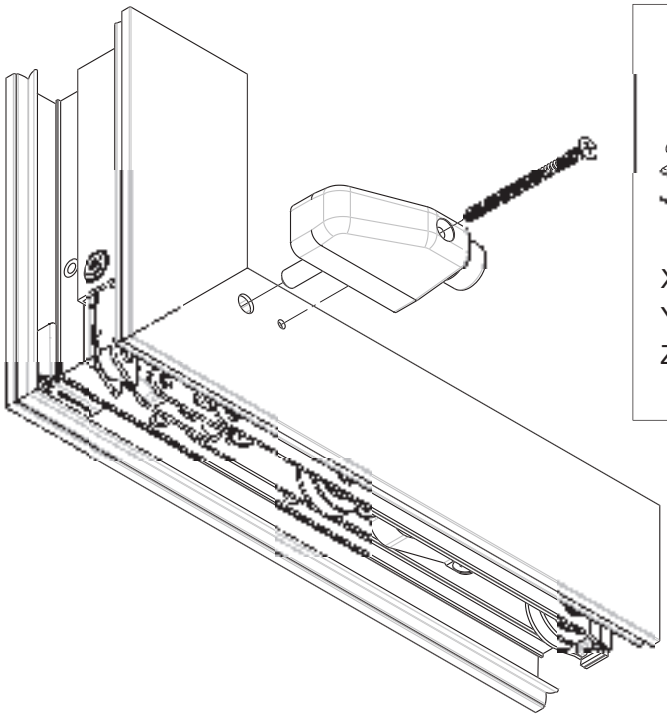
C160S-ASS-2153
Avvitare KU2071 a VS9225

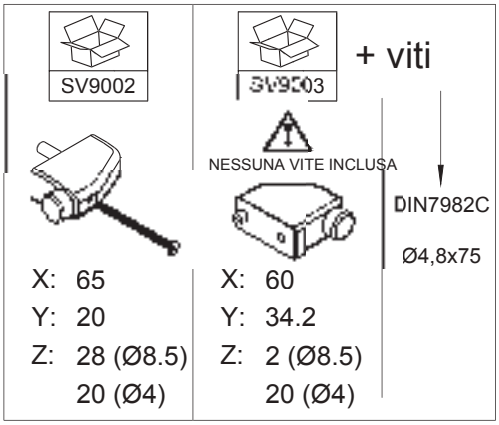
Lavorazioni sull'anta

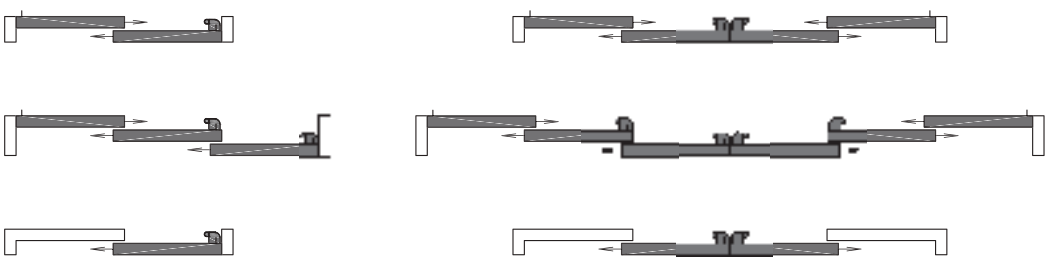
ASSEMBLAGGIO PARACOLPI **SV9002**











C160S-ASS-2154

Assemblaggio ferramenta

Dimensione ante	L186
Assemblaggio punti di chiusura - Alzante scorrevole	L187
Posizionamento punti di chiusura - Alzante scorrevole	L188
Panoramica ferramenta - Anta	L189
Operazione sui carrelli - Alzante scorrevole	L190
Operazione sui carrelli - Alzante scorrevole - Asta di connessione	L191
Assemblaggio carrelli - Alzante scorrevole	L192
Assemblaggio VS5187 - Alzante scorrevole	L193
Assemblaggio carrelli ZB0098 - Alzante scorrevole - Fissaggio	L194
Assemblaggio carrelli ZB0098 - Alzante scorrevole 330 kg	L195
Operazioni su carrelli ZB0098 - Asta di connessione	L196
Operazioni per chiusure ZB0073/ZB0074/ZB0075/ZB0076 - Alzante scorrevole	L197
Operazioni per chiusure ZB0073/ZB0074/ZB0075/ZB0076 - Alzante scorrevole - No maniglia esterna	L198
Assemblaggio ZB0053/ZB0054 su serratura - Alzante scorrevole	L199
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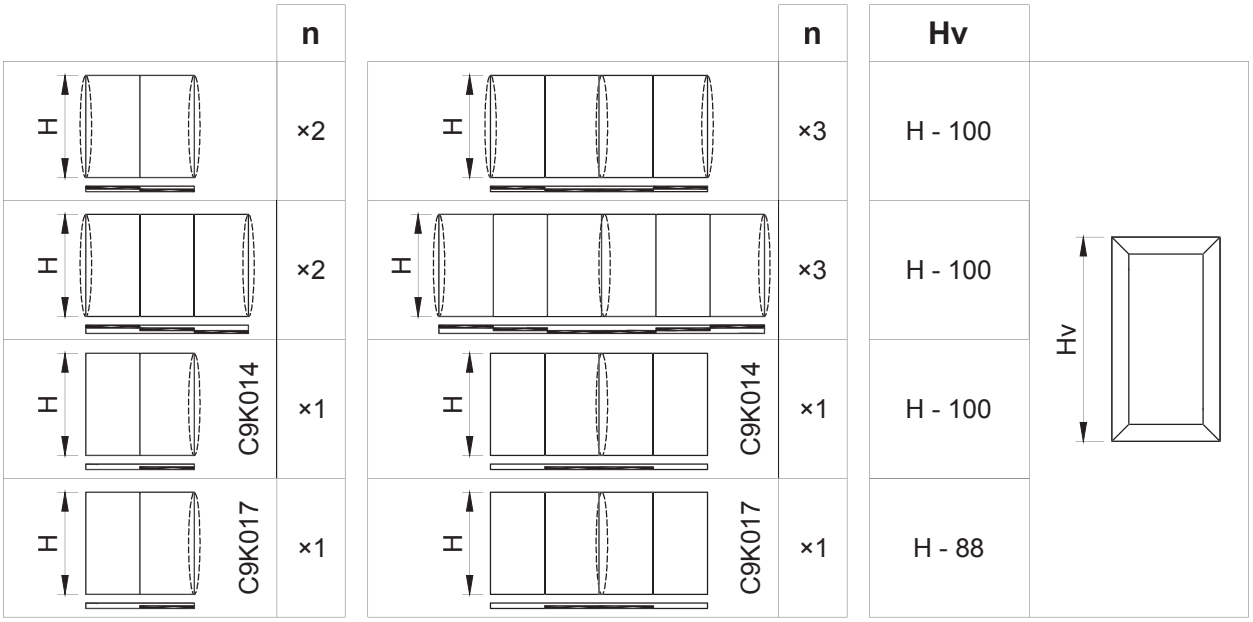
Operazioni ferramenta alzante scorrevole	L201
Operazioni ferramenta alzante scorrevole - A, B, C	L202
Operazioni ferramenta alzante scorrevole - D, E, F per C9V101	L203
Operazioni ferramenta alzante scorrevole - D, E, F per C9V102	L204
Assemblaggio ZB0078 per alzante scorrevole, chiusura con asta telescopica	L205
Operazioni per ferramenta alzante scorrevole ZB009x	L206
Assemblaggio ZB0093/ZB0094/ZB0095/ZB0096 - XOOX	L208
Assemblaggio ZB0093/ZB0094/ZB0095/ZB0096	L209
Operazioni per ferramenta alzante scorrevole - A, B	L210
Assemblaggio maniglia standard - Alzante scorrevole	L211
Assemblaggio maniglia standard con vaschetta - Alzante scorrevole	L212
Assemblaggio maniglia standard con singolo cilindro - Alzante scorrevole	L213
Assemblaggio maniglia standard con singolo cilindro e vaschetta - Alzante scorrevole	L214
Assemblaggio maniglia standard interna ed esterna con singolo cilindro - Alzante scorrevole	L215
Assemblaggio maniglia standard interna ed esterna con cilindro - Alzante scorrevole	L216
Assemblaggio maniglia interna S-Line Diletta - Alzante scorrevole	L217
Assemblaggio maniglia interna S-Line Diletta con vaschetta - Alzante scorrevole	L218
Assemblaggio maniglia interna S-Line Diletta con singolo cilindro - Alzante scorrevole	L219
Assemblaggio maniglia interna S-Line Diletta con singolo cilindro e vaschetta - Alzante scorrevole	L220
Assemblaggio maniglia interna ed esterna S-Line Diletta con singolo cilindro - Alzante scorrevole	L221
Assemblaggio maniglia interna ed esterna S-Line Diletta con cilindro - Alzante scorrevole	L222

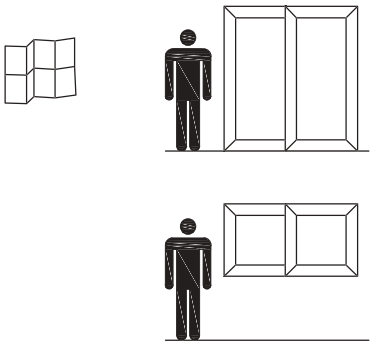
Assemblaggio ferramenta

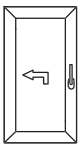


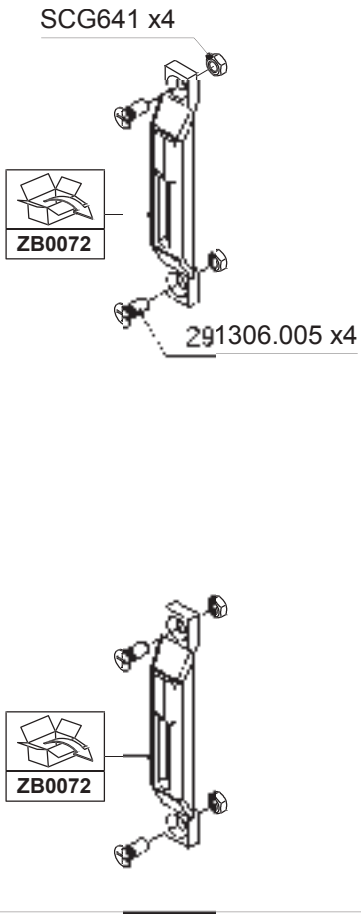
C160S-ASS-2514

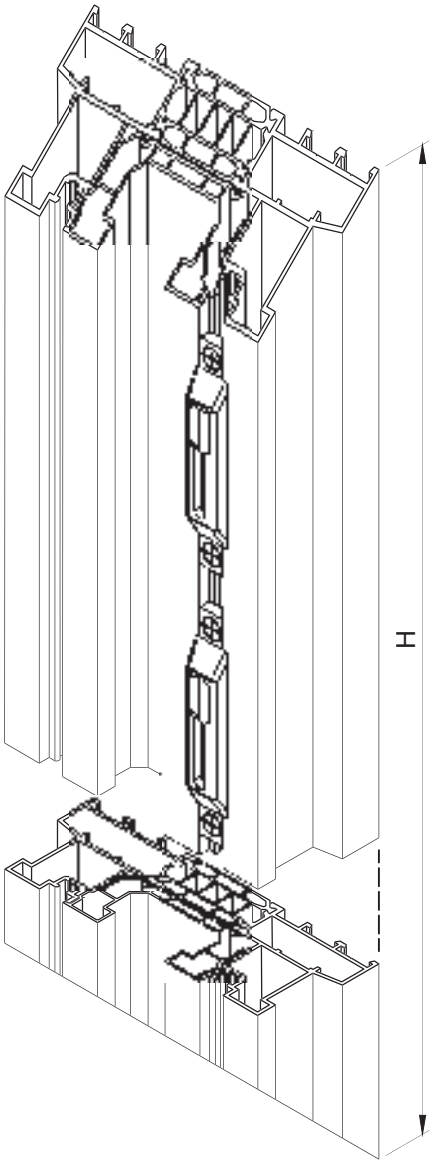
Assemblaggio ferramenta

1 / 2



ZB0074 **ZB0075** **ZB0076**	
Hv = 1751** - 2847	
ZB0073	
Hv = 1130 - 1875	

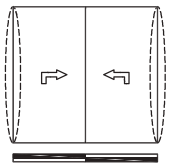


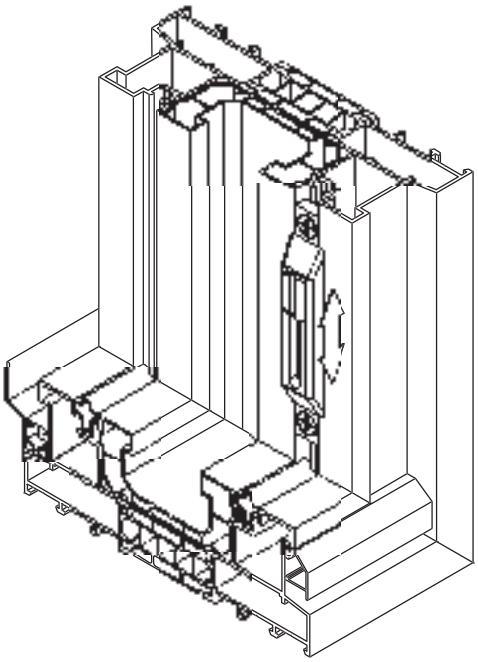


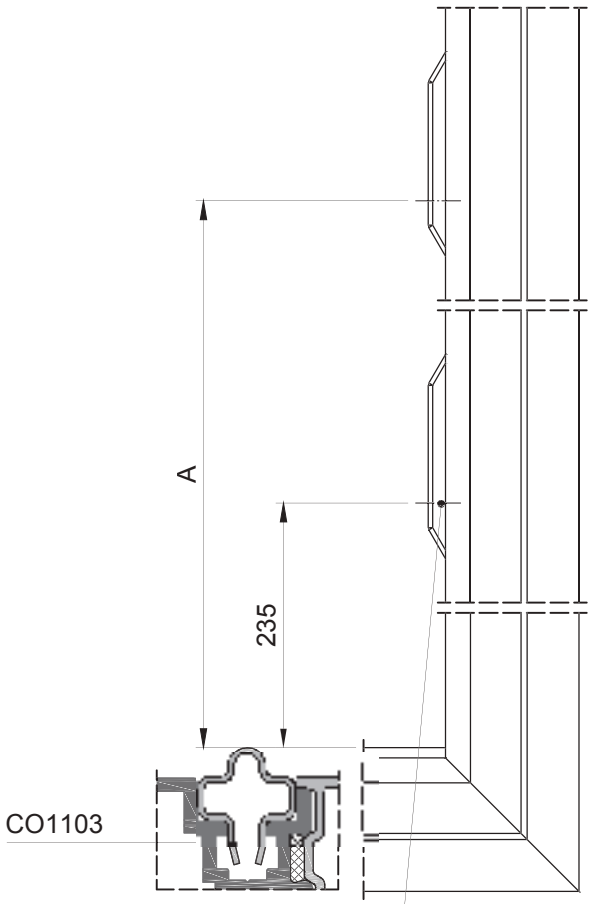
C160S-ASS-2505

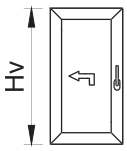
** ZB0074: vedere pagina F7 / Usare le viti nere 82K313.005.

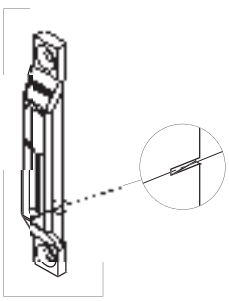
Assemblaggio ferramenta

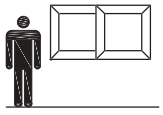










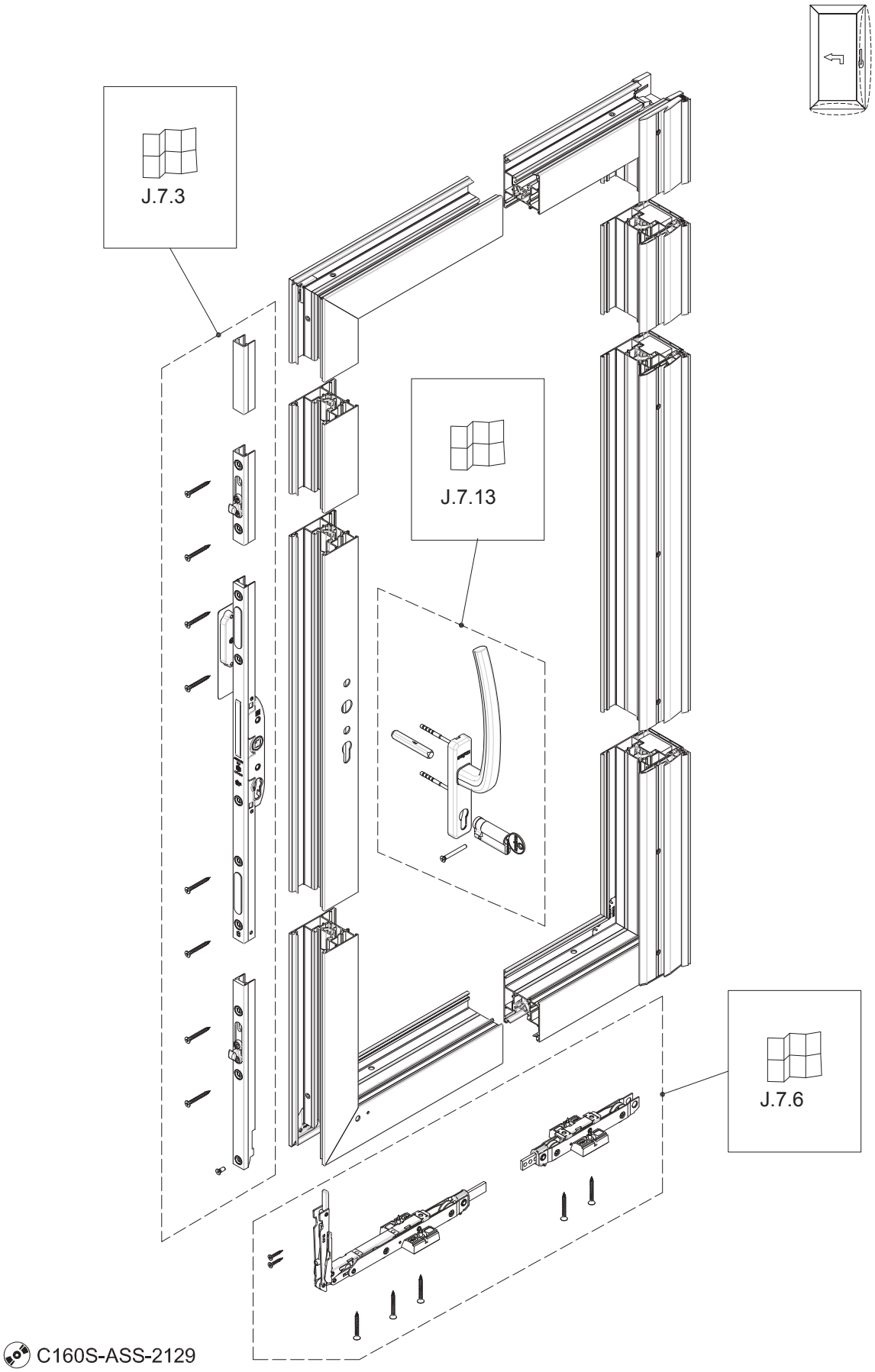
	Hv		A
	1751** - 2247	ZB0074	1585
	2248 - 2547	ZB0075	1885
	2548 - 2847	ZB0076	2185
	1130 - 1875	ZB0073	985

C160S-ASS-1329

** ZB0074: vedere pagina F7

Assemblaggio ferramenta

PANORAMICA FERRAMENTA - ANTA

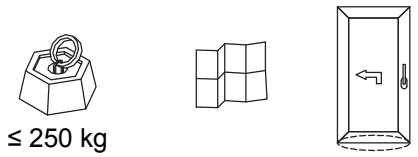


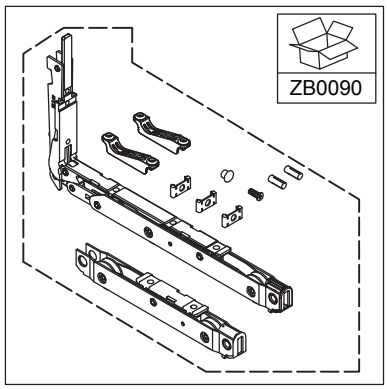
C160S-ASS-2129

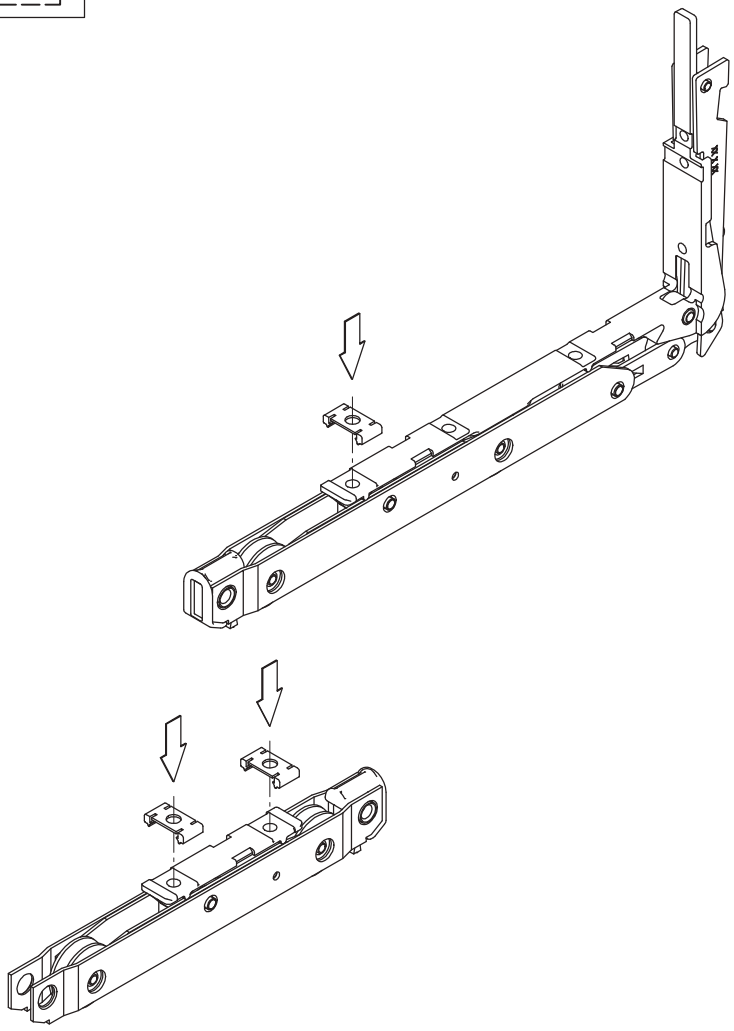
Assemblaggio ferramenta

OPERAZIONE SUI CARRELLI - ALZANTE SCORREVOLE

1 / 5





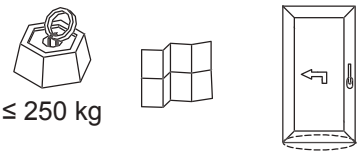


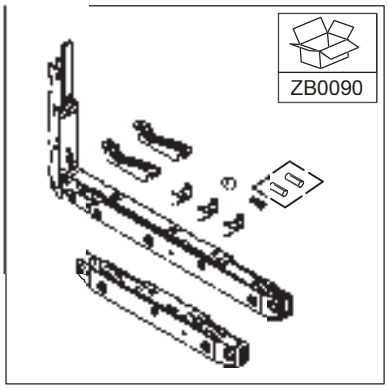
C160S-ASS-2130

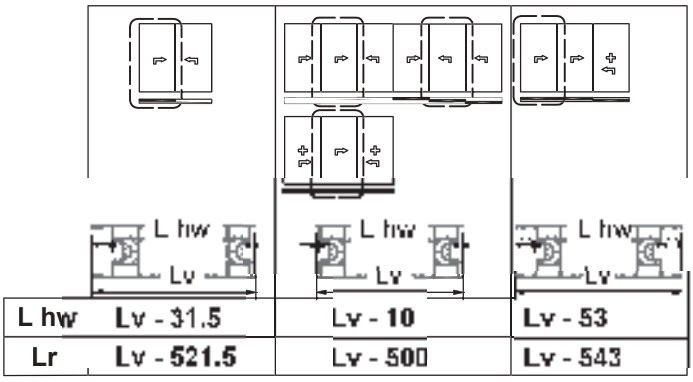
Assemblaggio ferramenta

OPERAZIONE SUI CARRELLI - ALZANTE SCORREVOLE - ASTA DI CONNESSIONE

2 / 5

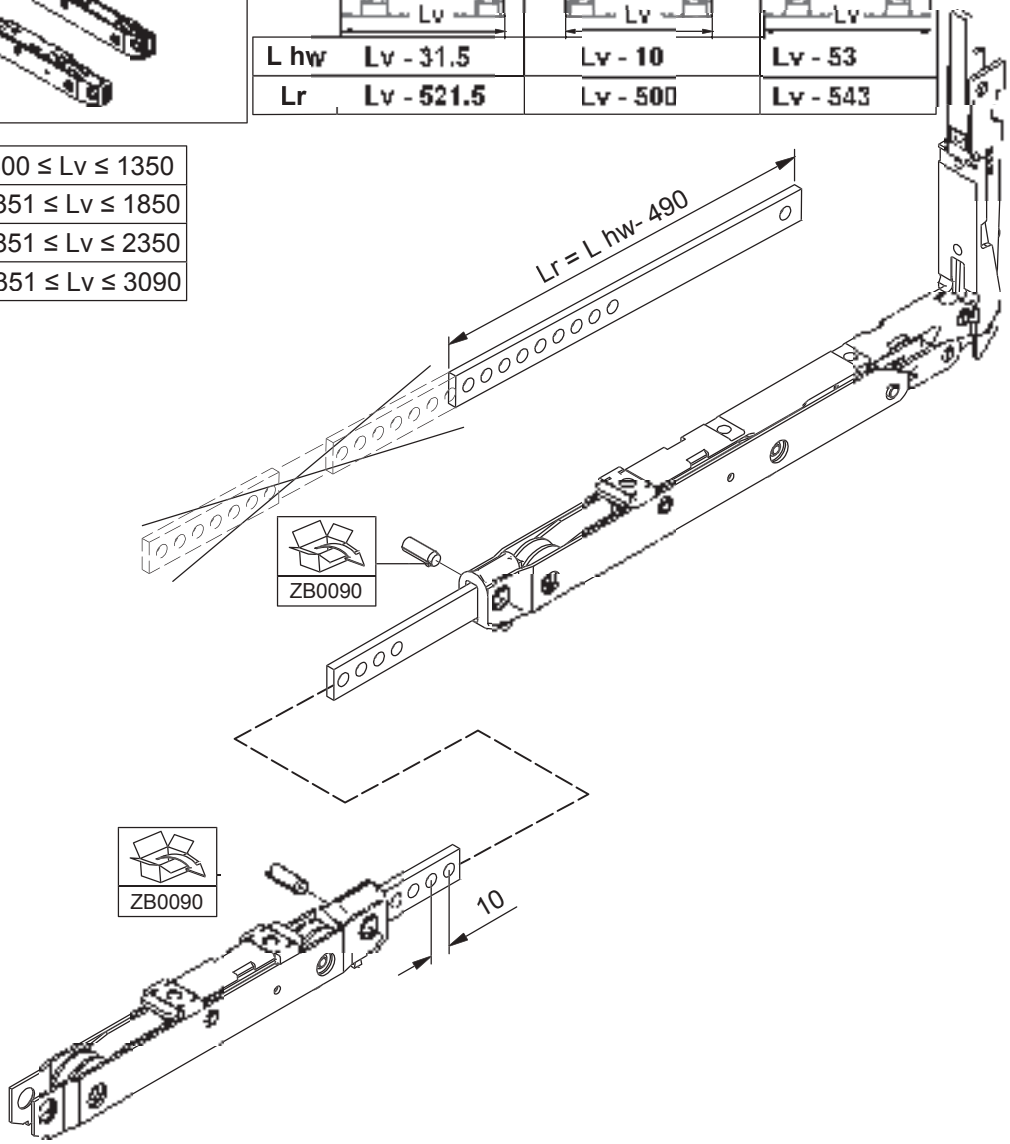






L hw	Lv - 31.5	Lv - 10	Lv - 53
Lr	Lv - 521.5	Lv - 500	Lv - 543

ZB0029	600 ≤ Lv ≤ 1350
ZB0030	1351 ≤ Lv ≤ 1850
ZB0031	1851 ≤ Lv ≤ 2350
ZB0032	2351 ≤ Lv ≤ 3090

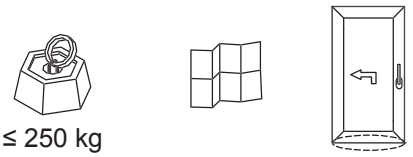


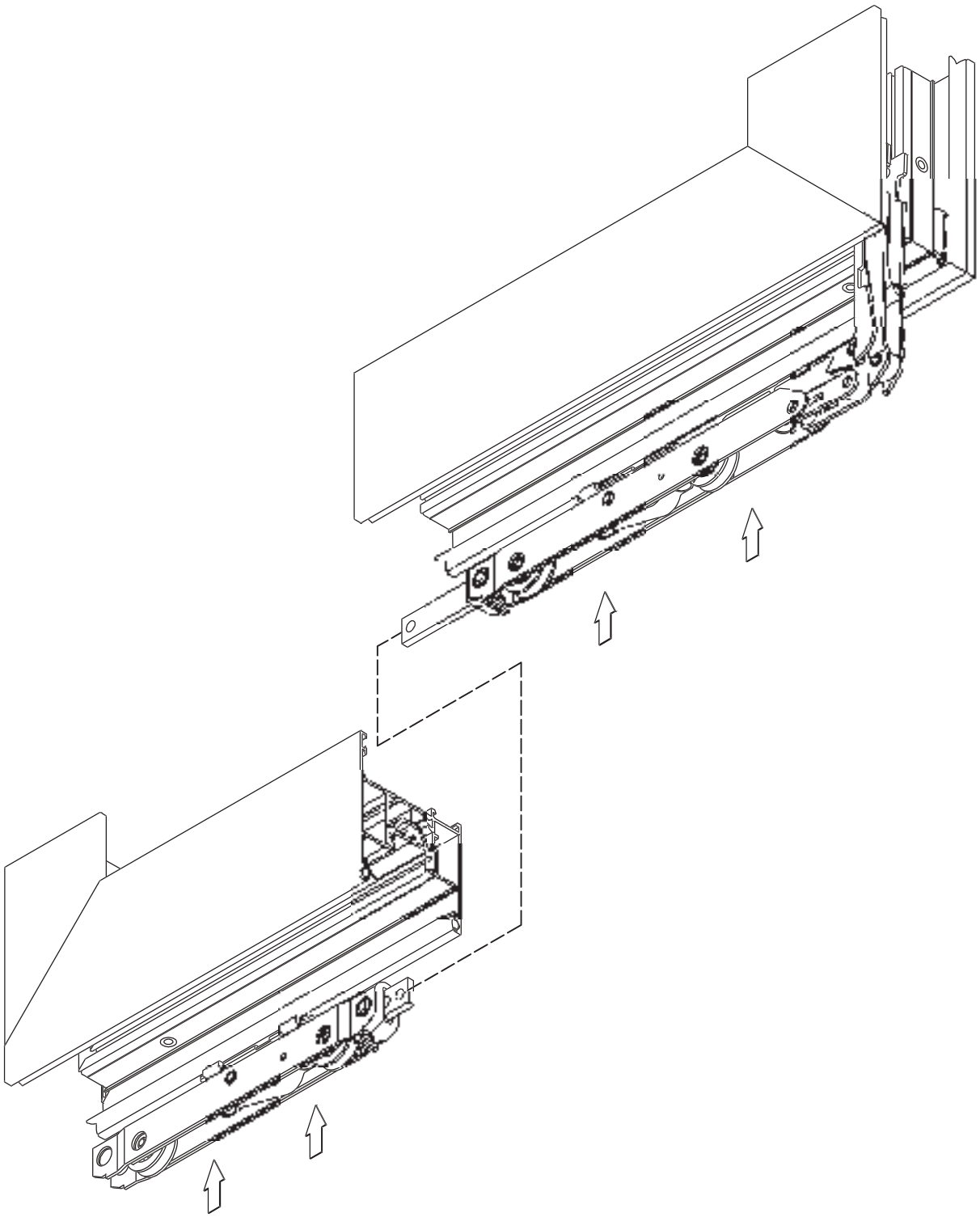
C160S-ASS-2131

Assemblaggio ferramenta

ASSEMBLAGGIO CARRELLI - ALZANTE SCORREVOLE

3 / 5



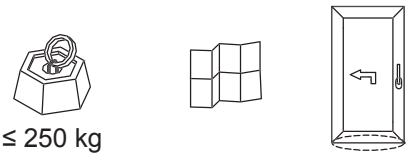


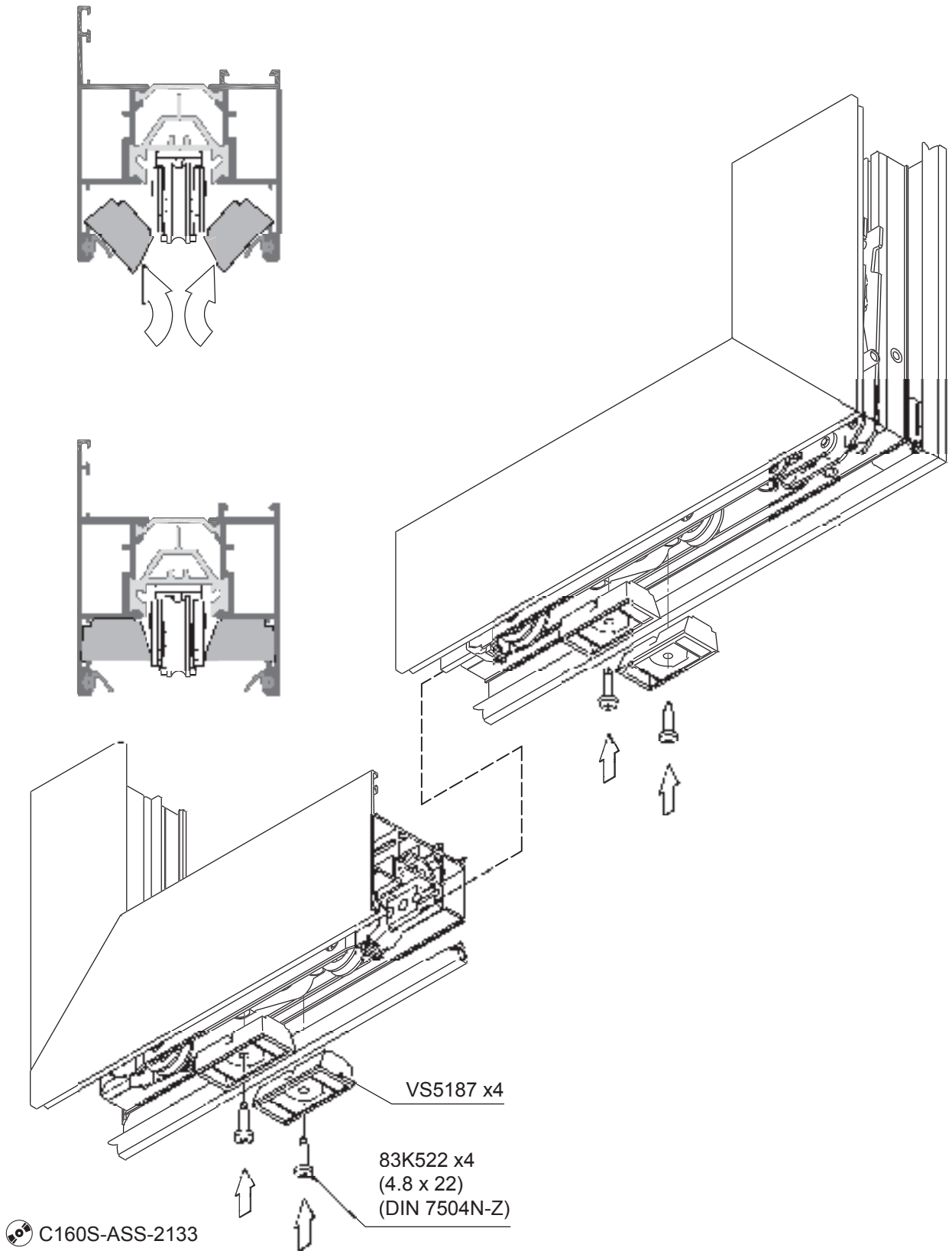
C160S-ASS-2132

Assemblaggio ferramenta

ASSEMBLAGGIO VS5187 - ALZANTE SCORREVOLE

4 / 5

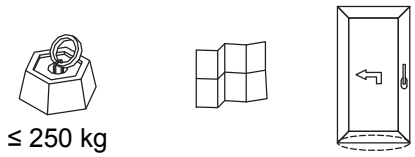


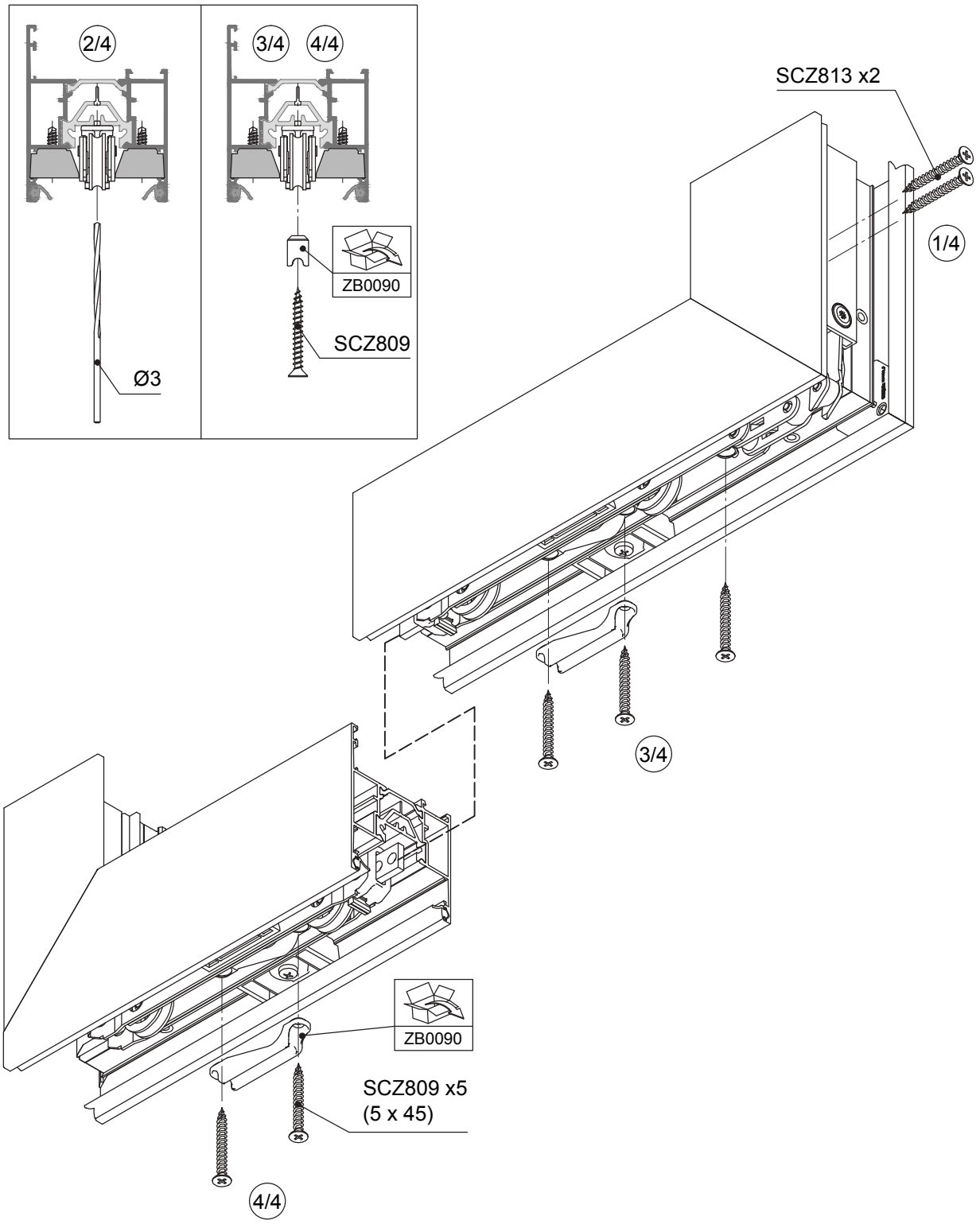


Assemblaggio ferramenta

ASSEMBLAGGIO CARRELLI **ZB0098** - ALZANTE SCORREVOLE - FISSAGGIO

5 / 5

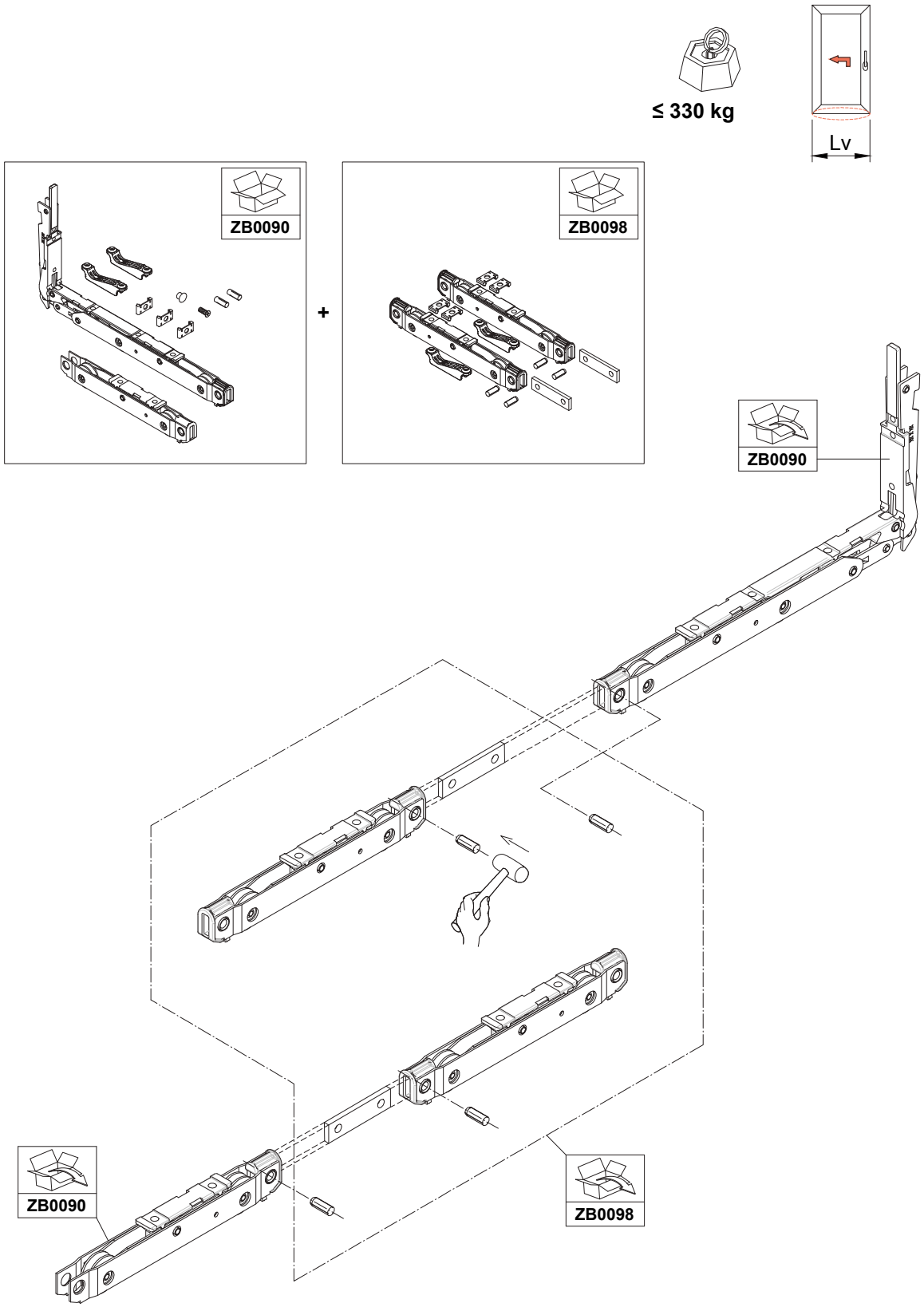




C160S-ASS-2134

Assemblaggio ferramenta

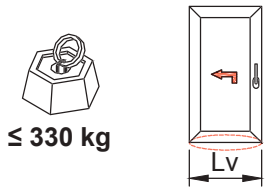
ASSEMBLAGGIO CARRELLI ZB0098 - ALZANTE SCORREVOLE 330 KG

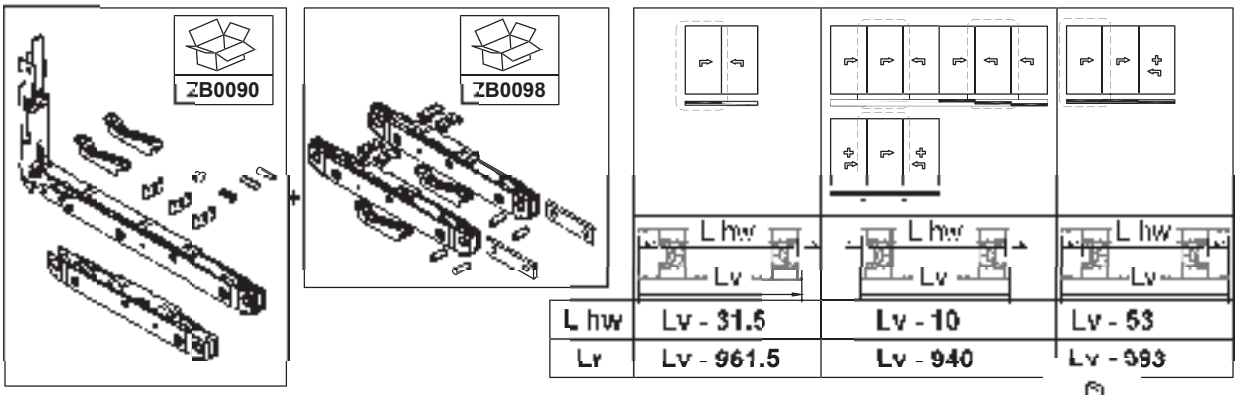


C160S-ASS-2230

Assemblaggio ferramenta

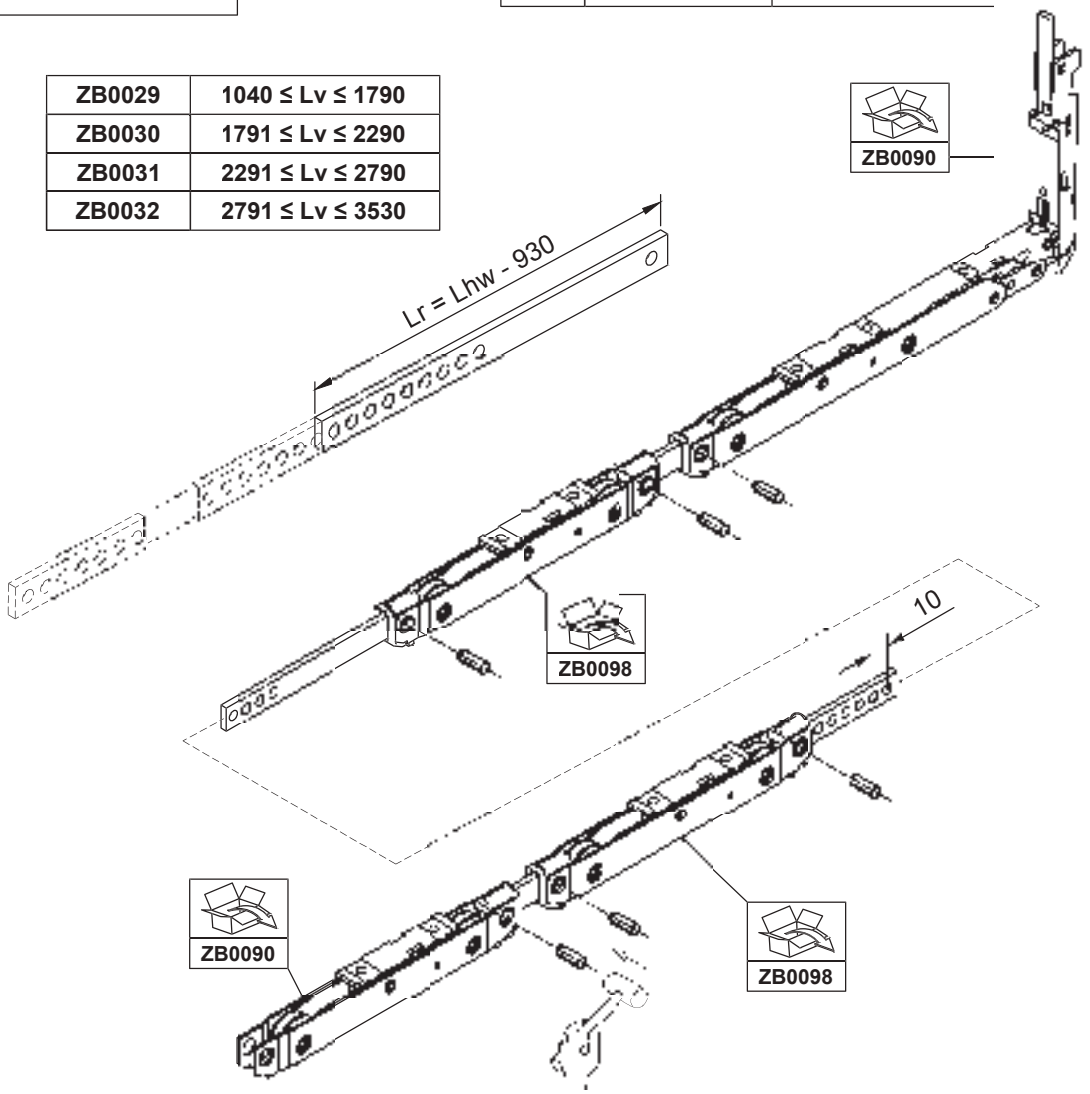
OPERAZIONI SUI CARRELLI ZB0098 - ASTA DI CONNESSIONE





L hw	Lv - 31.5	Lv - 10	Lv - 53
Lr	Lv - 961.5	Lv - 940	Lv - 993

ZB0029	1040 ≤ Lv ≤ 1790
ZB0030	1791 ≤ Lv ≤ 2290
ZB0031	2291 ≤ Lv ≤ 2790
ZB0032	2791 ≤ Lv ≤ 3530

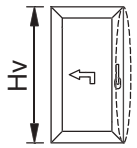


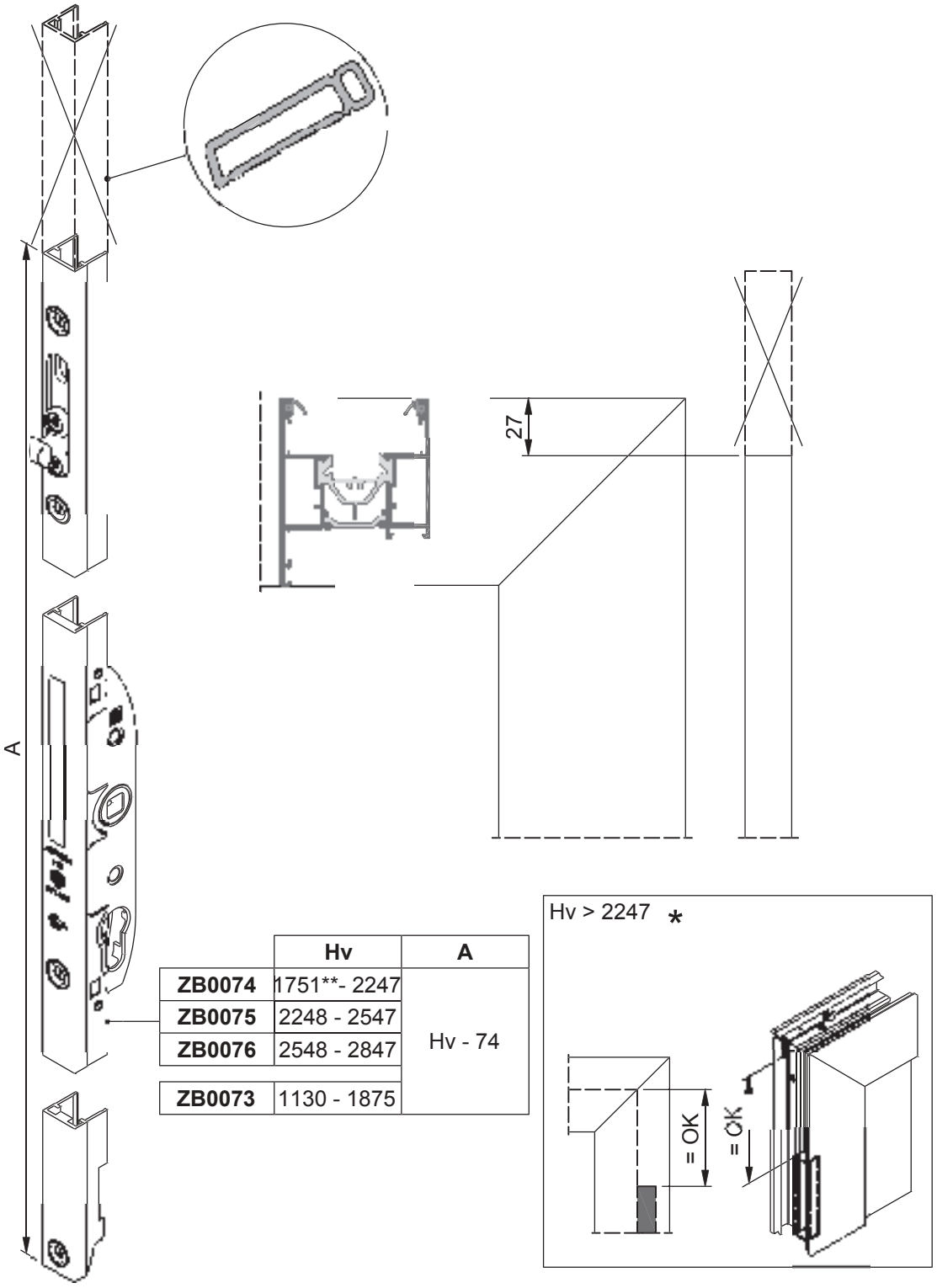
C160S-ASS-2231

Assemblaggio ferramenta

OPERAZIONI PER CHIUSURE ZB0073/ZB0074/ZB0075/ZB0076 - ALZANTE SCORREVOLE

1 / 5





	Hv	A
ZB0074	1751**- 2247	Hv - 74
ZB0075	2248 - 2547	
ZB0076	2548 - 2847	
ZB0073	1130 - 1875	

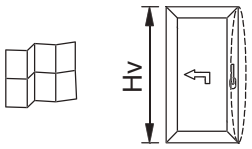
C160S-ASS-2135

* L'anta si estende oltre la fine del meccanismo. ** ZB0074: vedere pagina F7

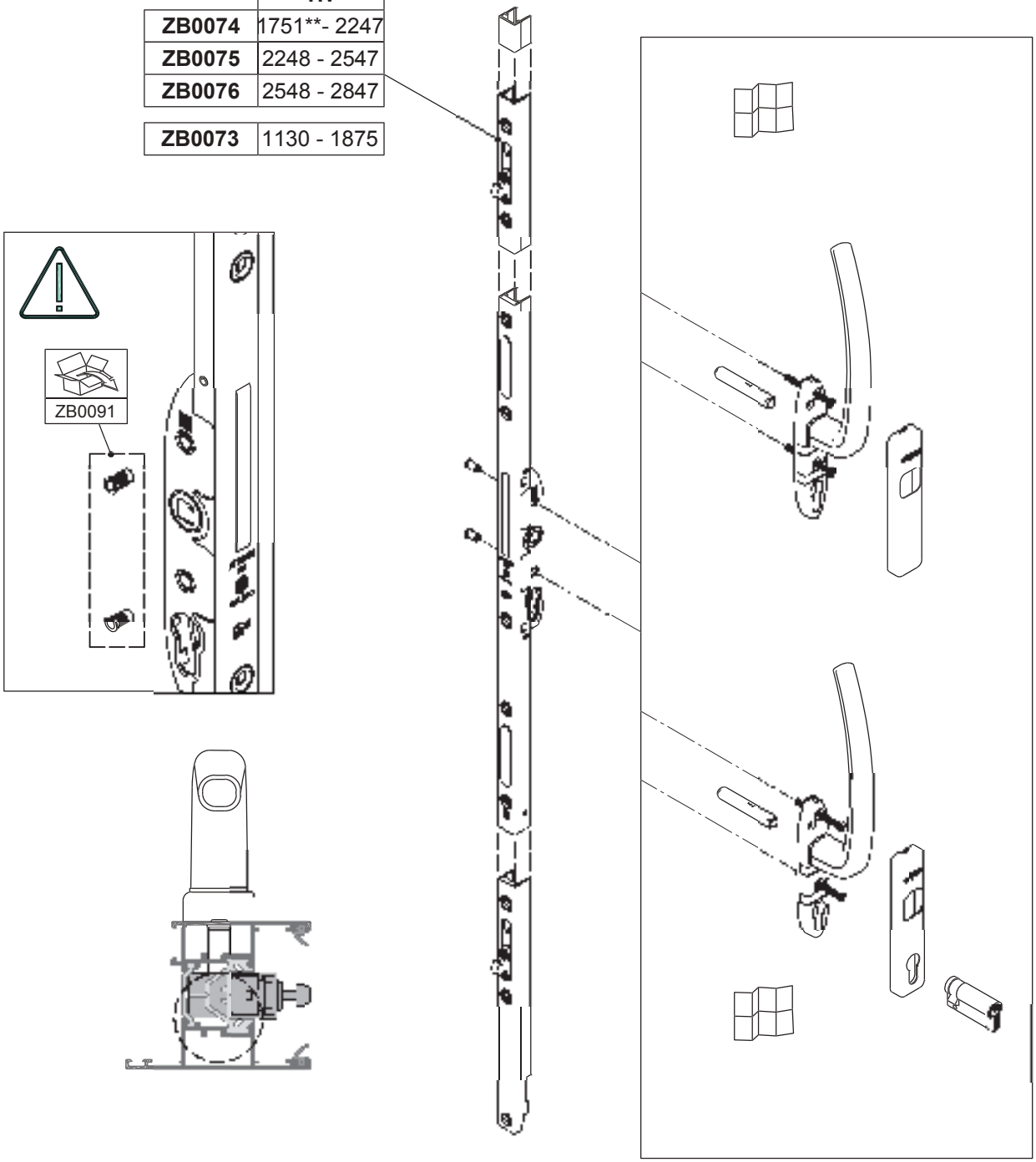
Assemblaggio ferramenta

OPERAZIONI PER CHIUSURE ZB0073/ZB0074/ZB0075/ZB0076 ALZANTE SC. - NO MANIGLIA ESTERNA

2 / 5



	Hv
ZB0074	1751**- 2247
ZB0075	2248 - 2547
ZB0076	2548 - 2847
ZB0073	1130 - 1875

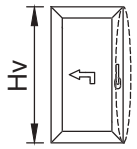


C160S-ASS-2136

Assemblaggio ferramenta

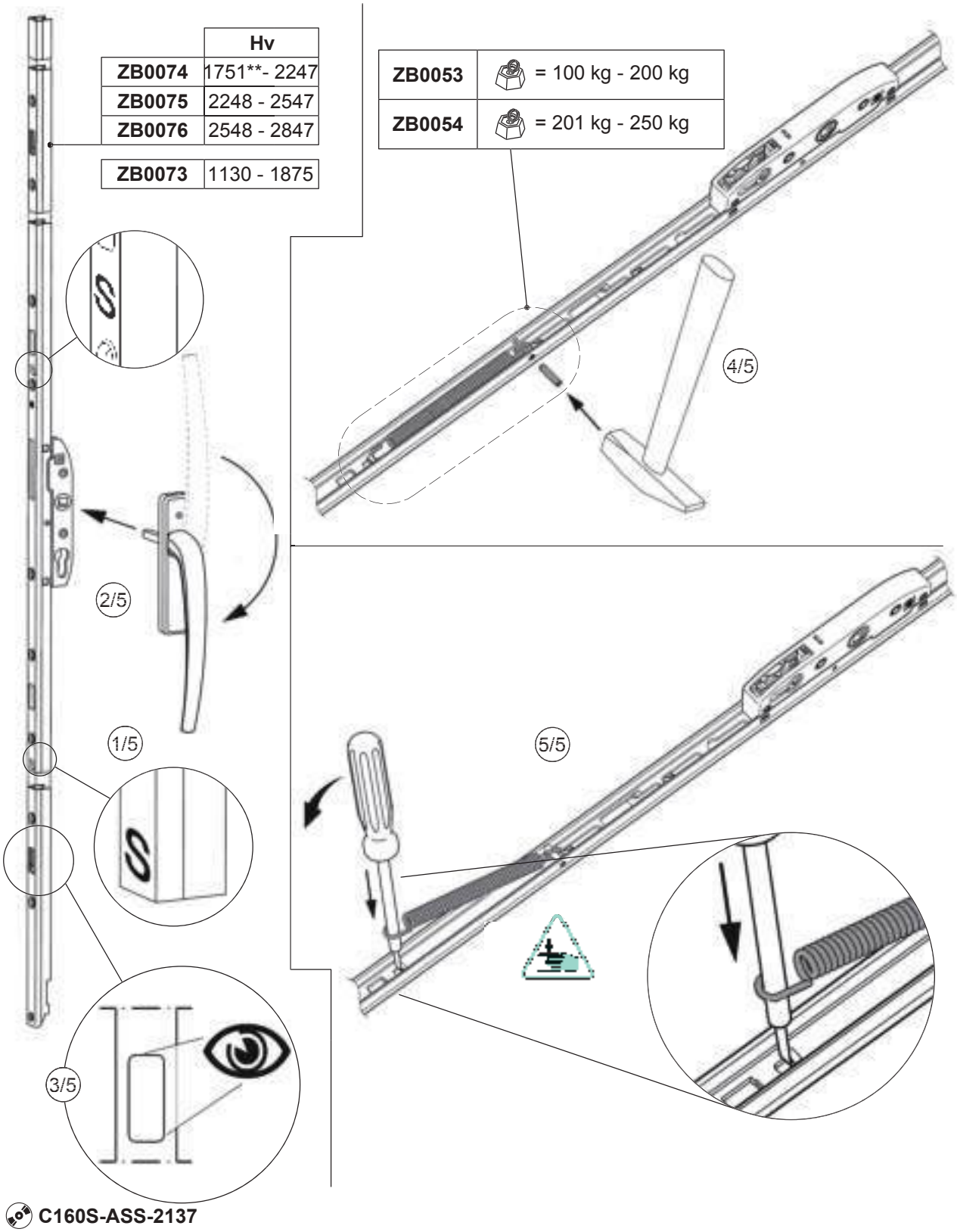
ASSEMBLAGGIO ZB0053/ZB0054 SU SERRATURA - ALZANTE SCORREVOLE

3 / 5



	Hv
ZB0074	1751**- 2247
ZB0075	2248 - 2547
ZB0076	2548 - 2847
ZB0073	1130 - 1875

ZB0053	= 100 kg - 200 kg
ZB0054	= 201 kg - 250 kg

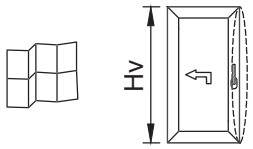


C160S-ASS-2137

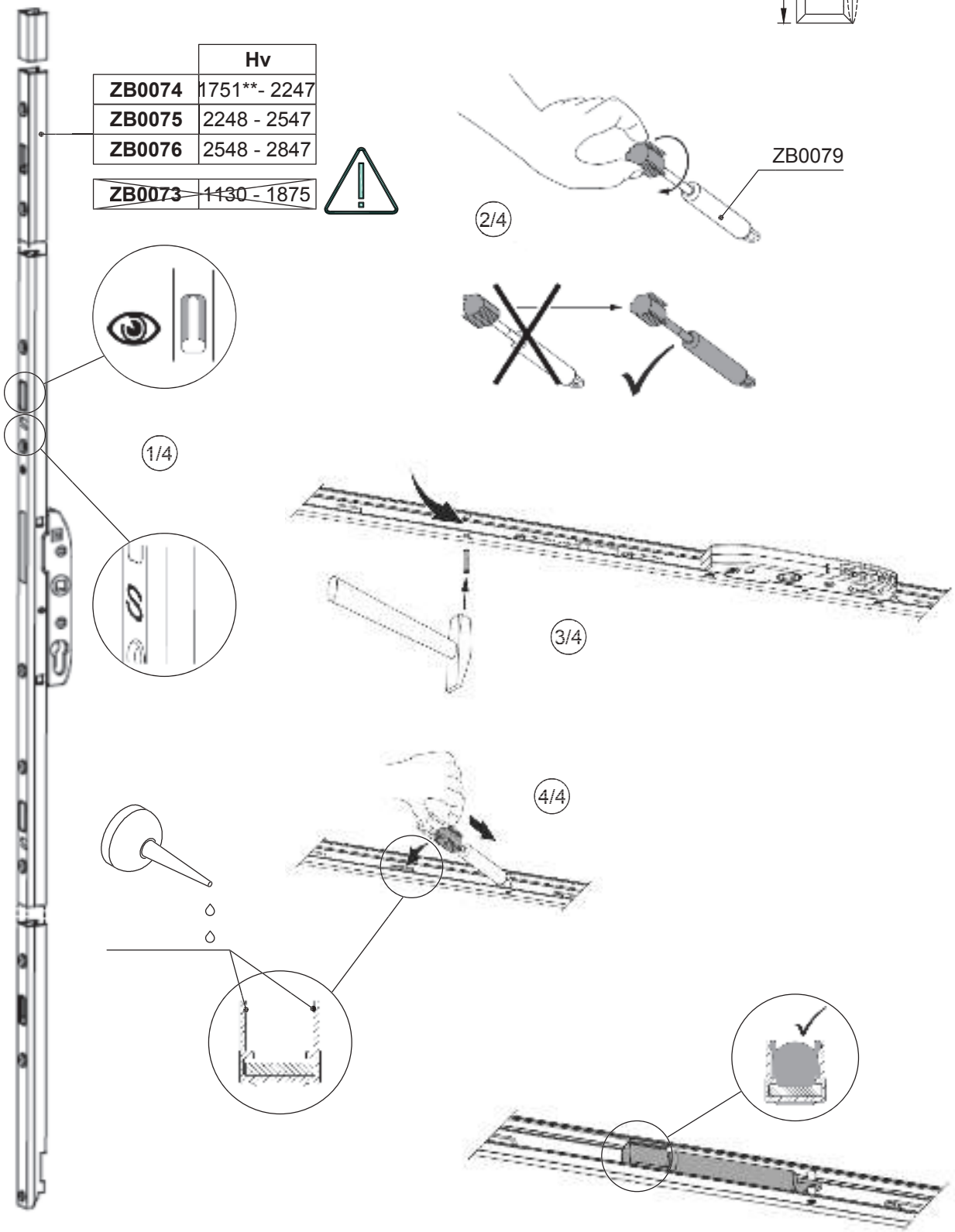
Assemblaggio ferramenta

ASSEMBLAGGIO ZB0079 SU SERRATURA - ALZANTE SCORREVOLE

4 / 5



	Hv
ZB0074	1751**- 2247
ZB0075	2248 - 2547
ZB0076	2548 - 2847
~~**ZB0073**~~	~~1130 - 1875~~

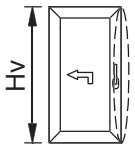


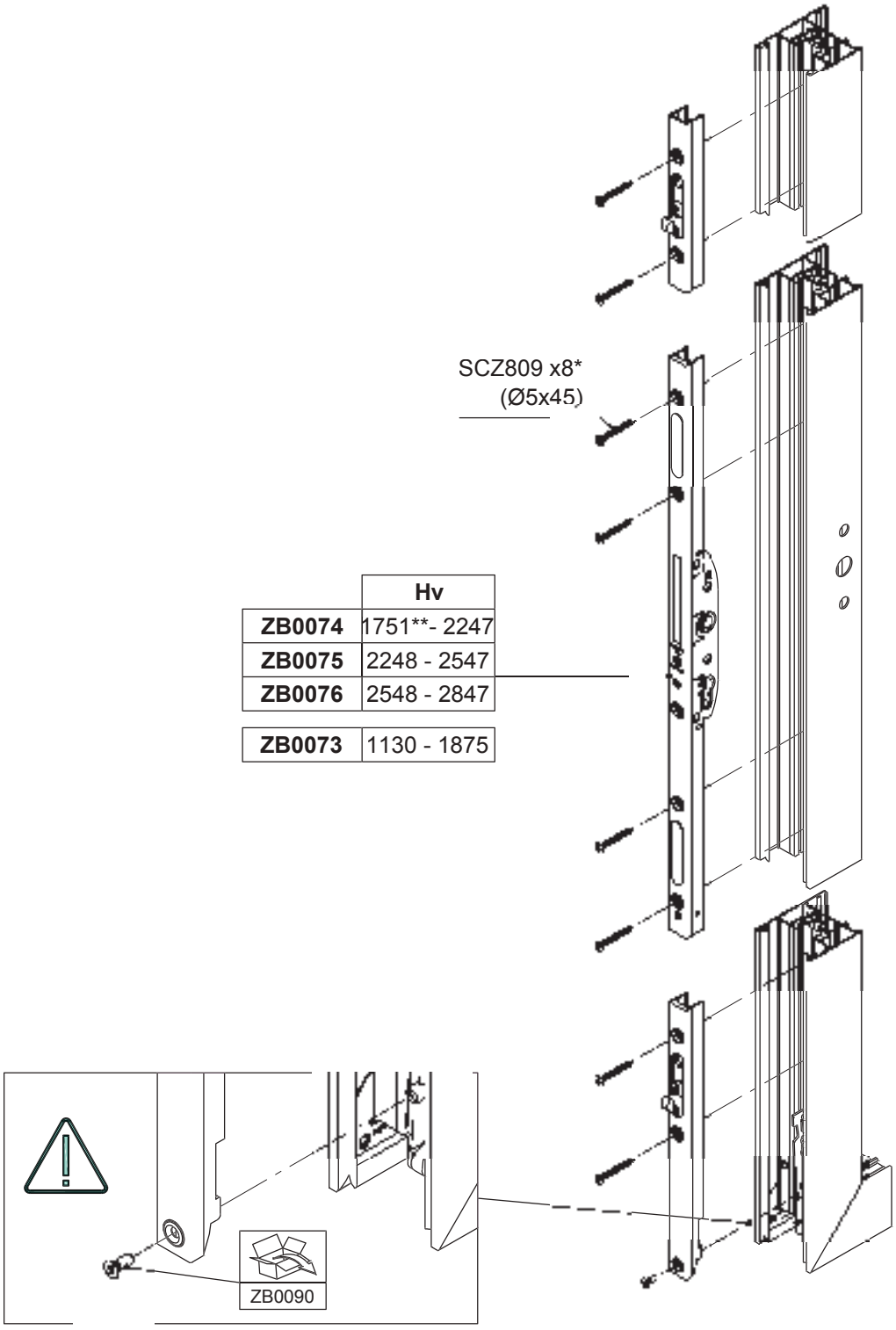
C160S-ASS-2138

Assemblaggio ferramenta

OPERAZIONI FERRAMENTA ALZANTE SCORREVOLE

5 / 5





	Hv
ZB0074	1751**- 2247
ZB0075	2248 - 2547
ZB0076	2548 - 2847
ZB0073	1130 - 1875

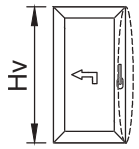
C160S-ASS-2139

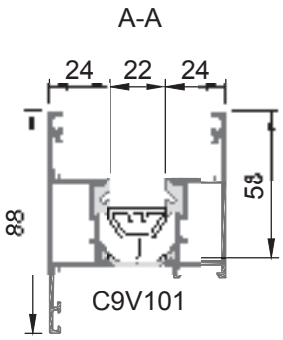
* ZB0073 → SCZ809 x5

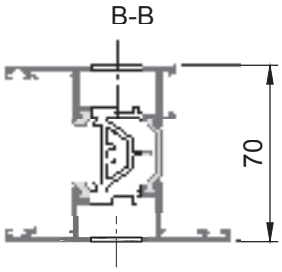
Assemblaggio ferramenta

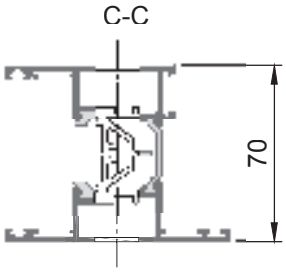
OPERAZIONI FERRAMENTA ALZANTE SCORREVOLE - A, B, C

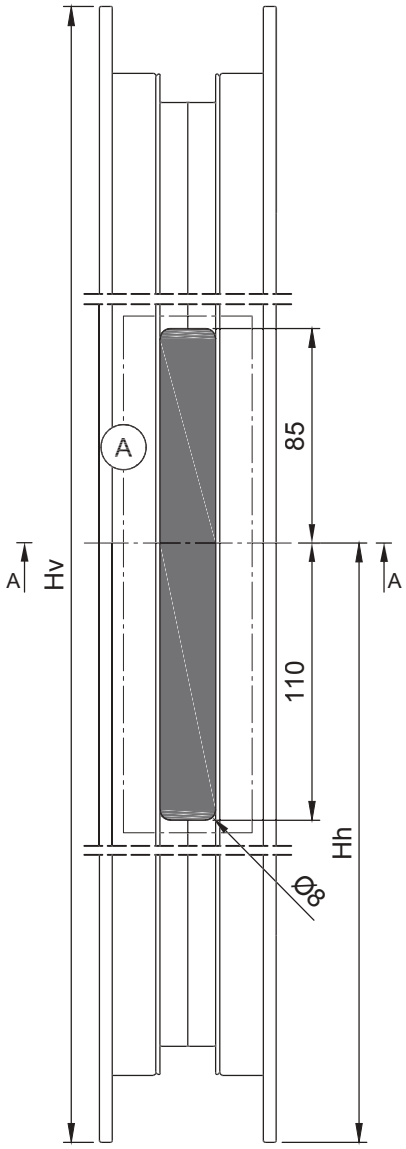
1 / 3

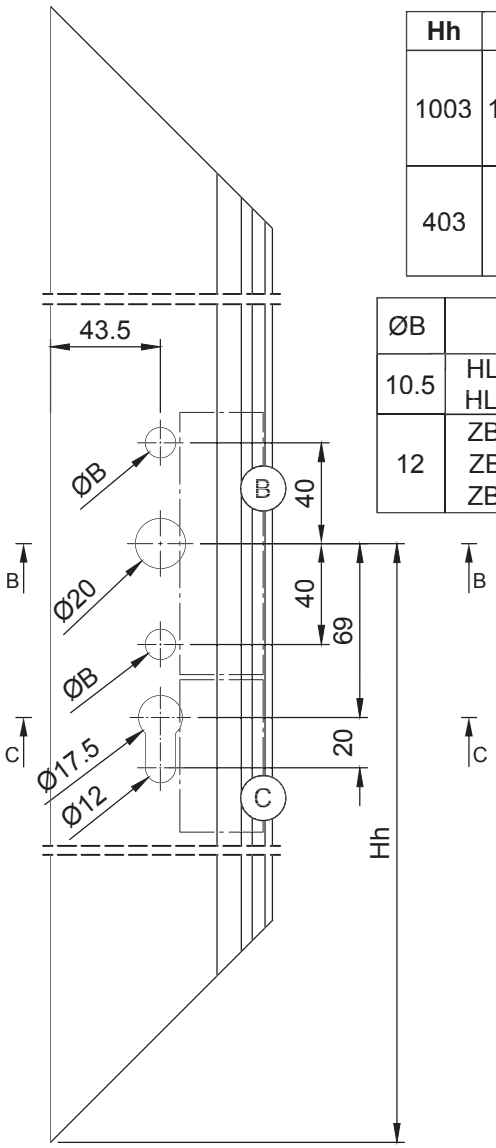






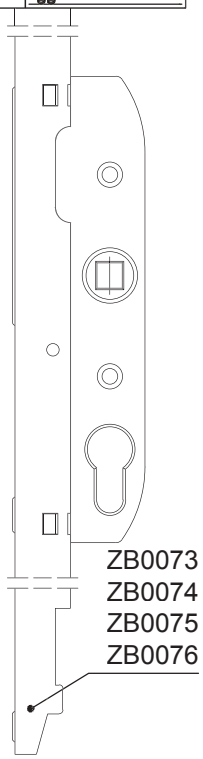






Hh	Hv
1003	1751**- 2847
403	1130 - 1875

ØB	
10.5	HLH301 HLH302
12	ZB0080 ZB0081 ZB0082



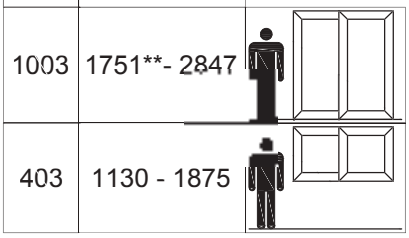
C160S-ASS-2158

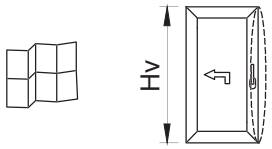
Assemblaggio ferramenta

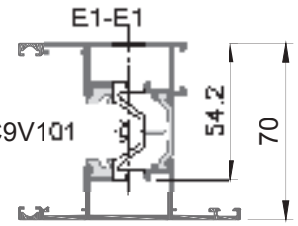
OPERAZIONI FERRAMENTA ALZANTE SCORREVOLE - D, E, F PER C9V101

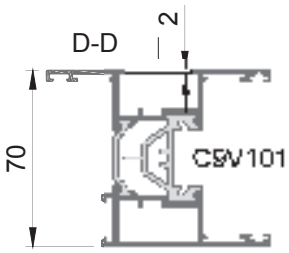
2 / 3

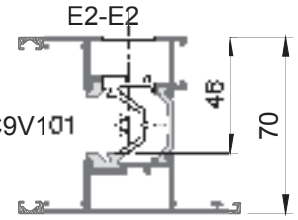
Hh	Hv
1003	1751**- 2847
403	1130 - 1875

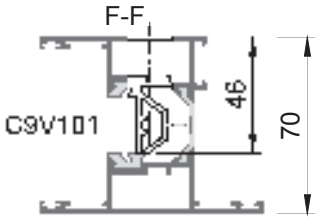




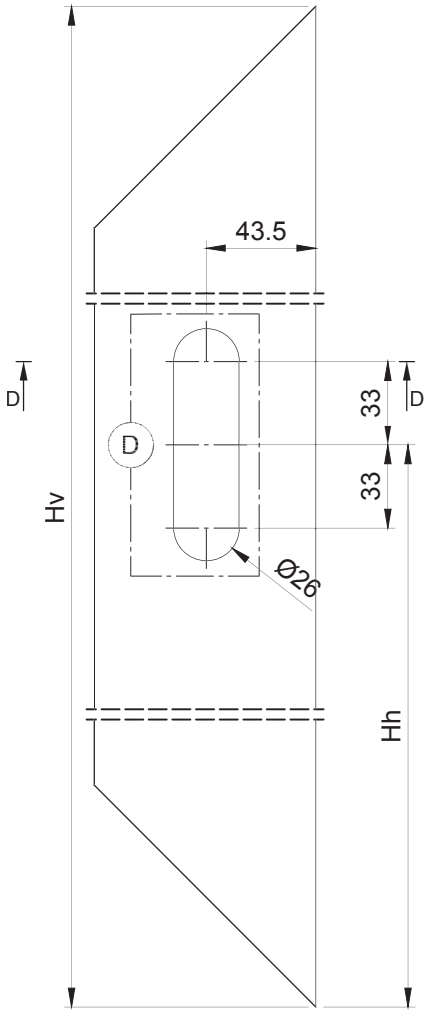


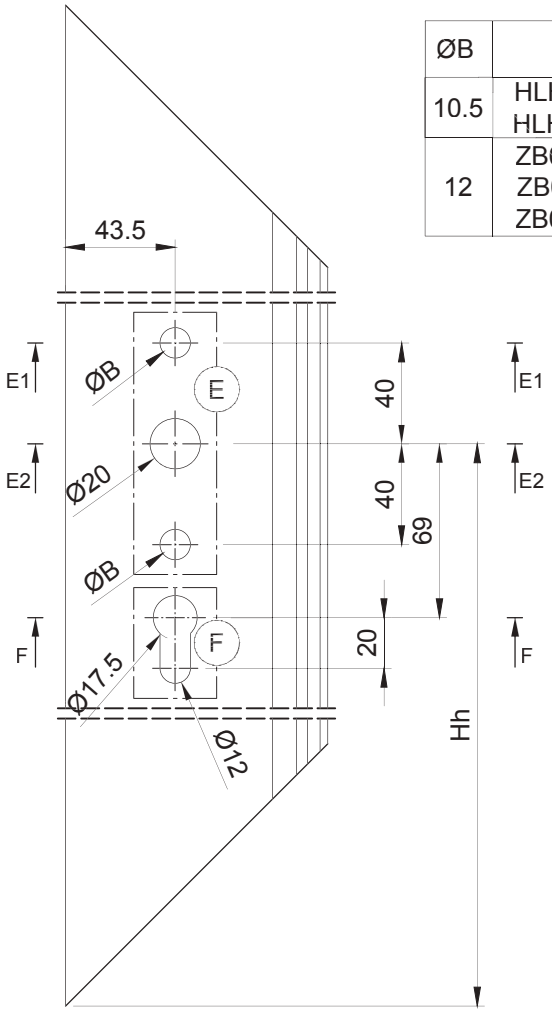






ØB	
10.5	HLH301 HLH302
12	ZB0080 ZB0081 ZB0082



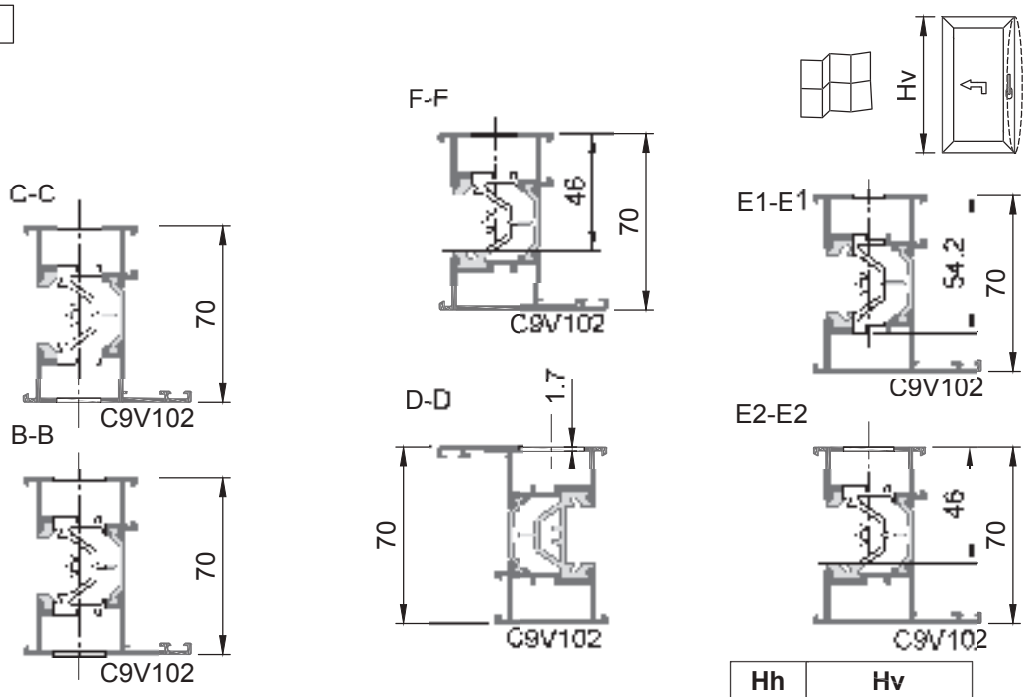


C160S-ASS-2159

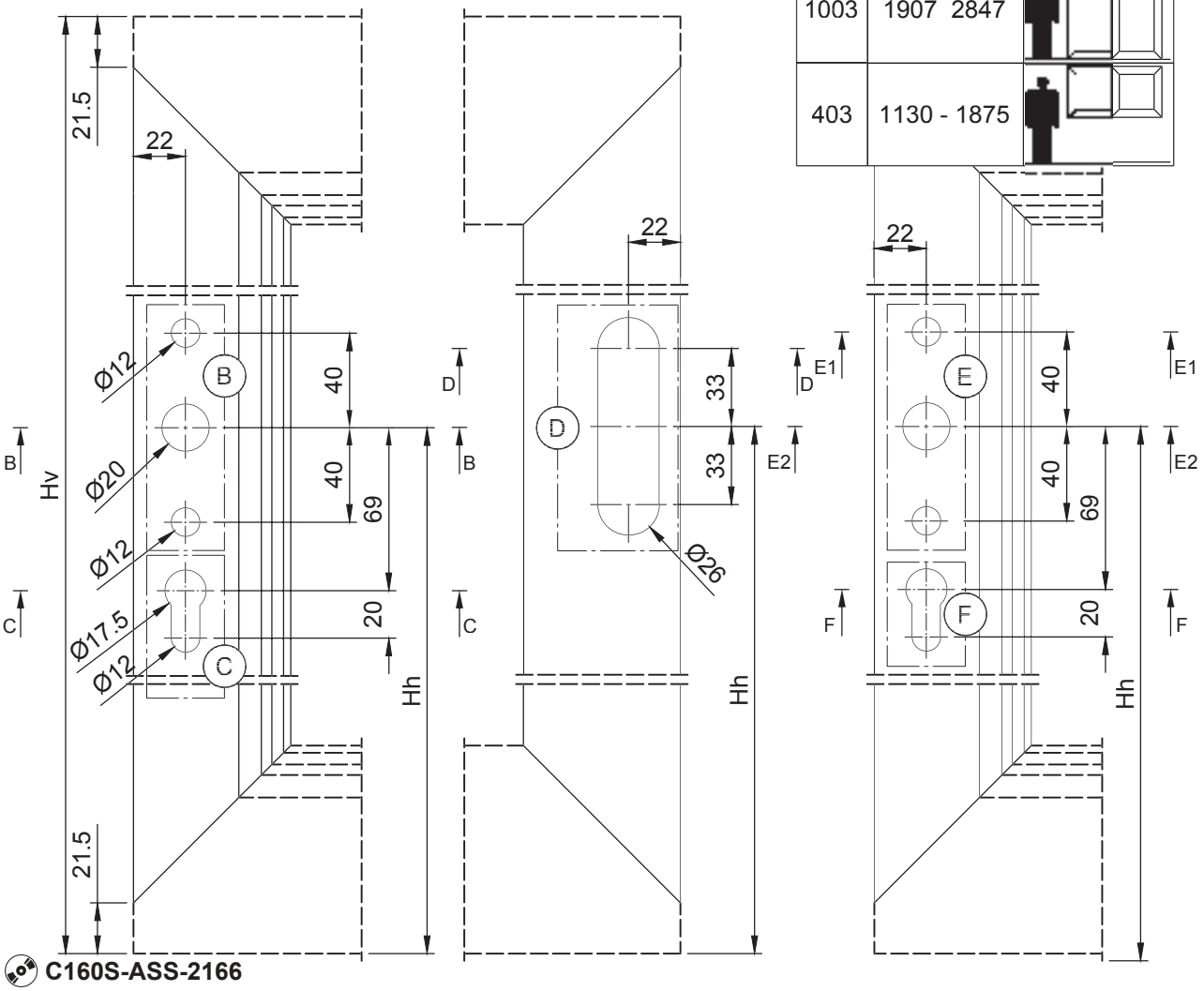
Assemblaggio ferramenta

OPERAZIONI FERRAMENTA ALZANTE SCORREVOLE - D, E, F PER C9V102

3 / 3



Hh	Hv
1003	1907 2847
403	1130 - 1875

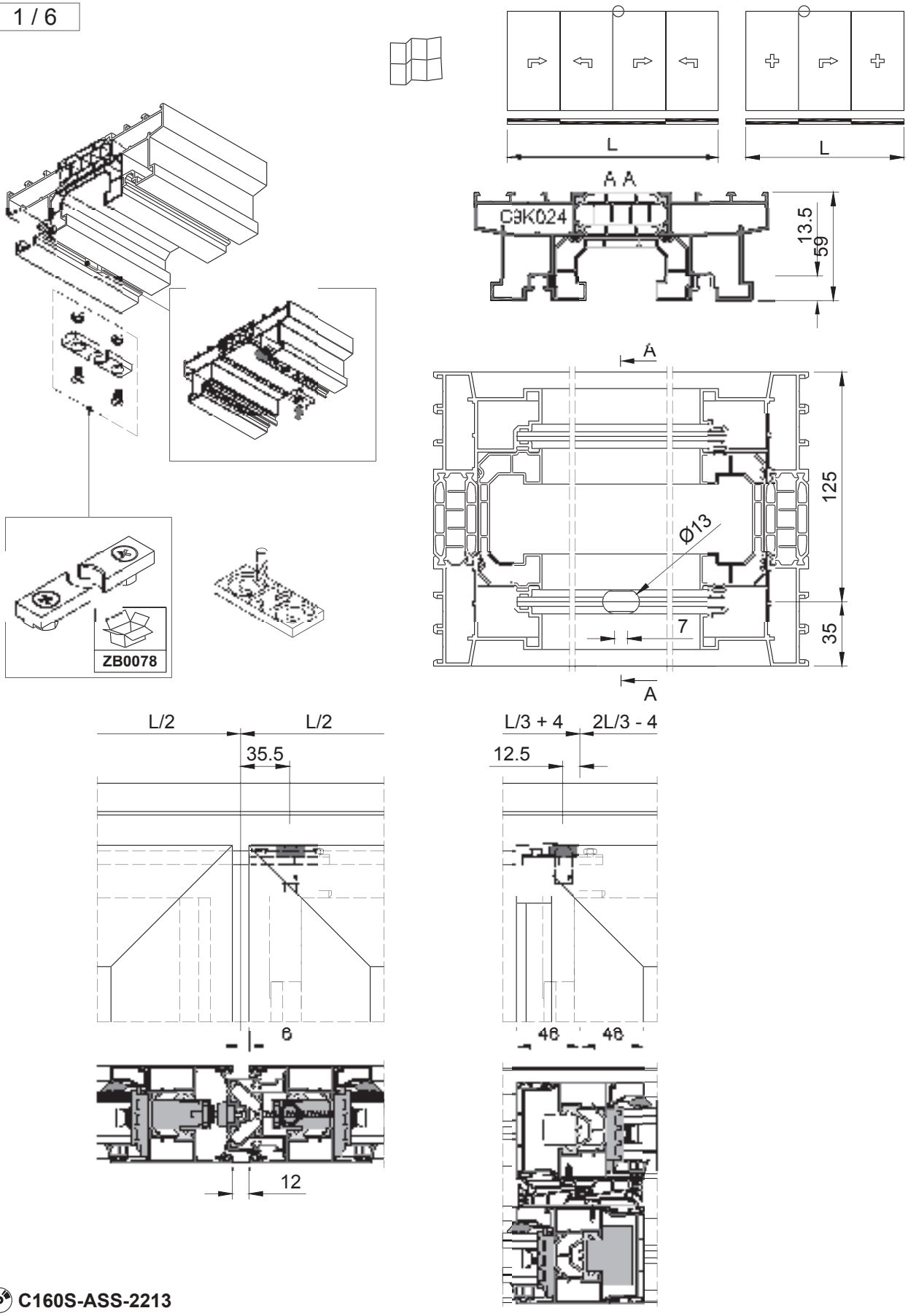


C160S-ASS-2166

Assemblaggio ferramenta

ASSEMBLAGGIO ZB0078 PER ALZANTE SCORREVOLE, CHIUSURA CON ASTA TELESCOPICA

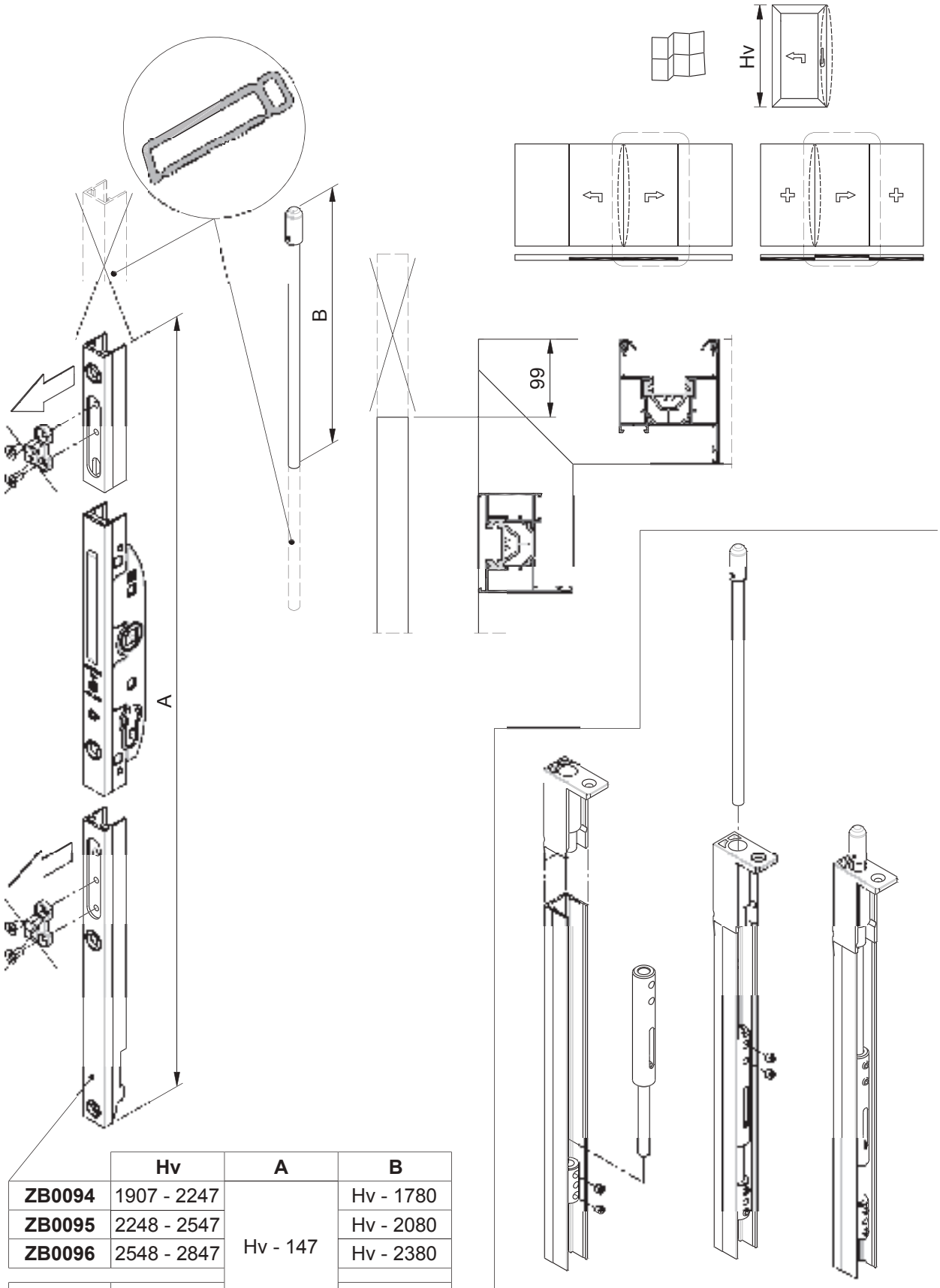
1 / 6



C160S-ASS-2213

Assemblaggio ferramenta

OPERAZIONI PER FERRAMENTA ALZANTE SCORREVOLE ZB009X



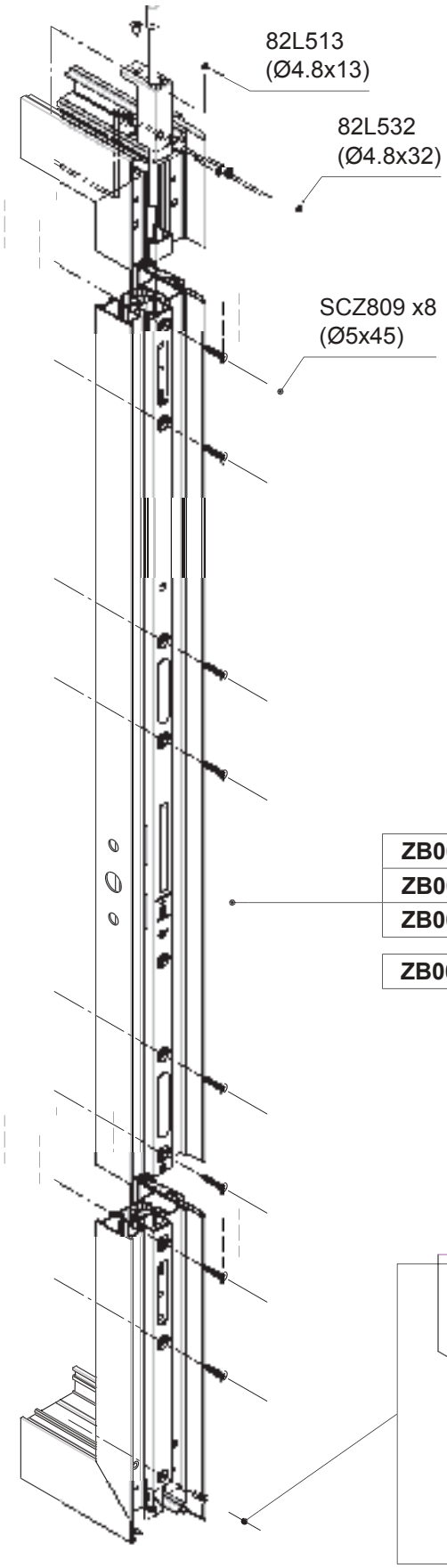
	Hv	A	B
ZB0094	1907 - 2247	Hv - 147	Hv - 1780
ZB0095	2248 - 2547		Hv - 2080
ZB0096	2548 - 2847		Hv - 2380
ZB0093	1307 - 1947		Hv - 1179

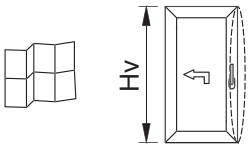
C160S-ASS-2204

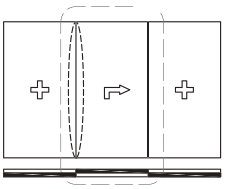
Assemblaggio ferramenta

OPERAZIONI PER FERRAMENTA ALZANTE SCORREVOLE **ZB009X**

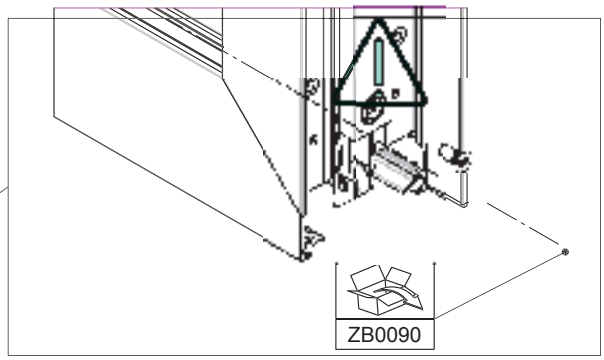
3 / 6







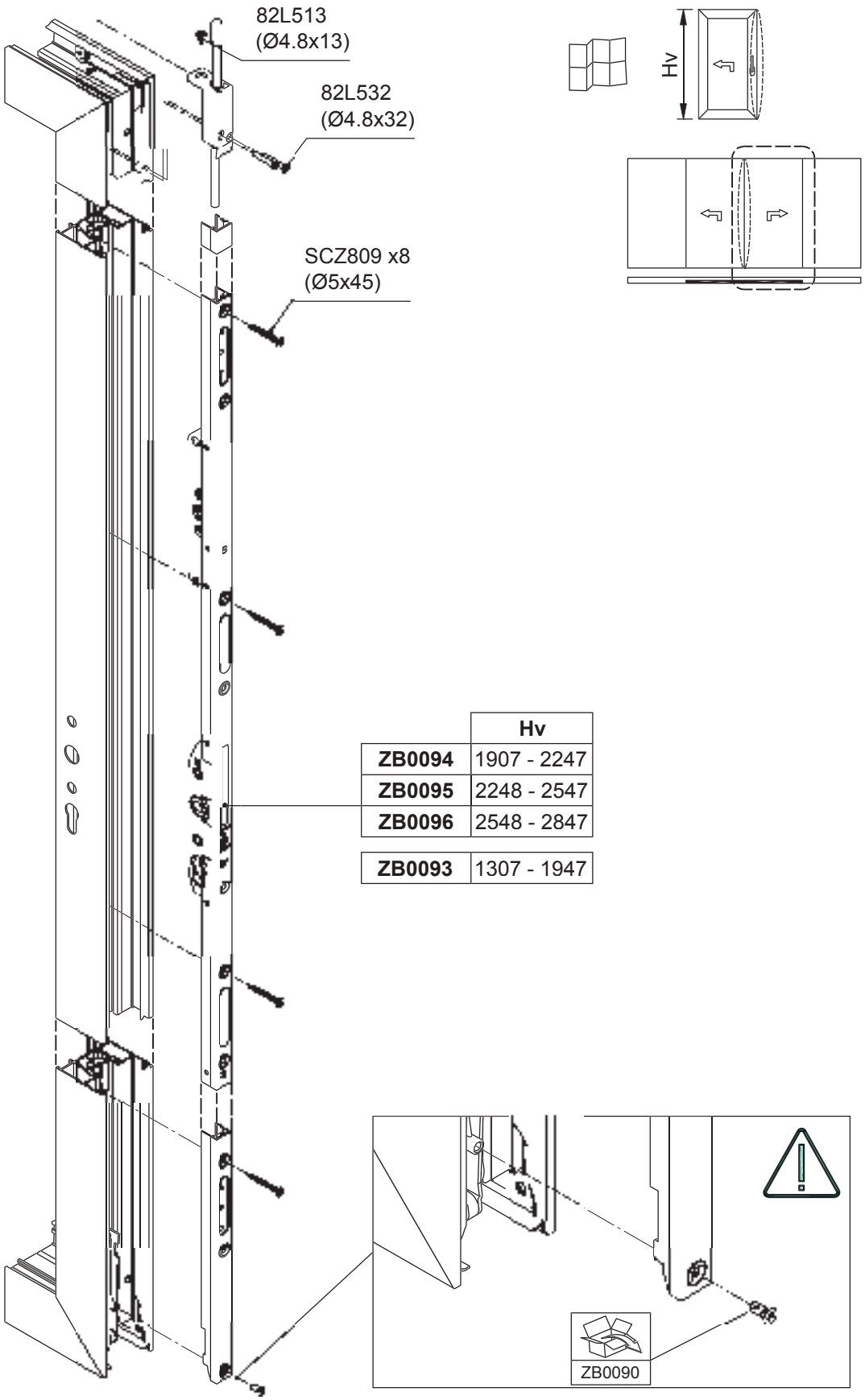
	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947



C160S-ASS-2205

Assemblaggio ferramenta

ASSEMBLAGGIO ZB0093/ZB0094/ZB0095/ZB0096 - XOOX



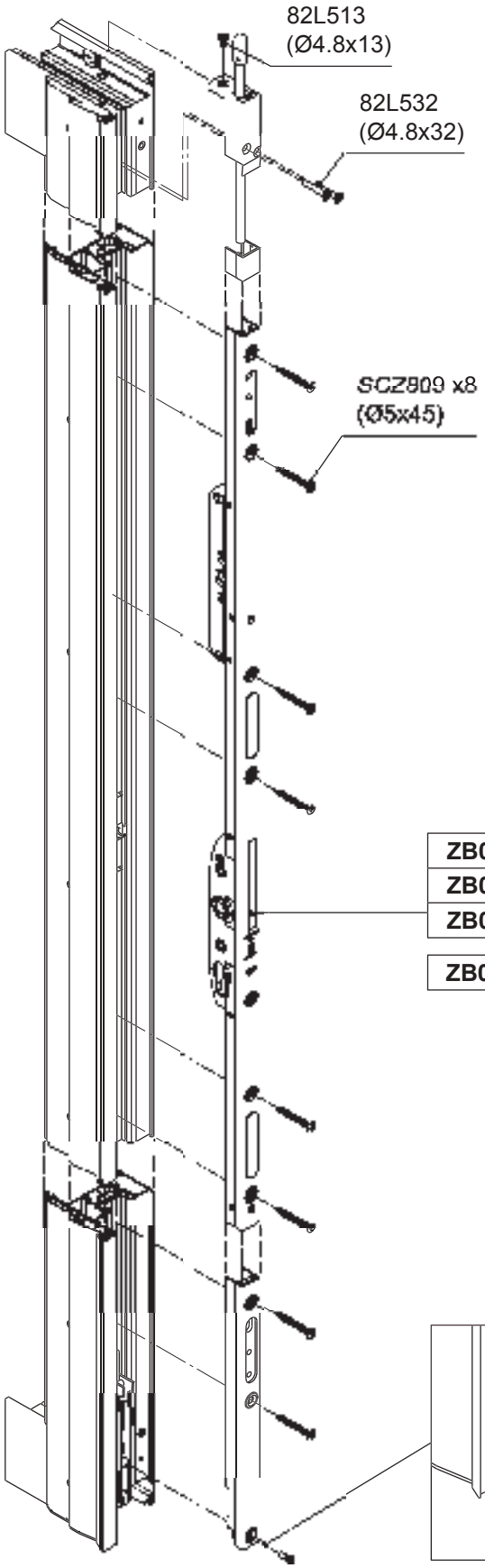
	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947

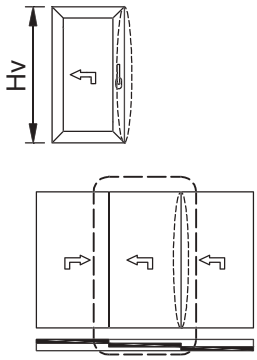
C160S-ASS-2214

Assemblaggio ferramenta

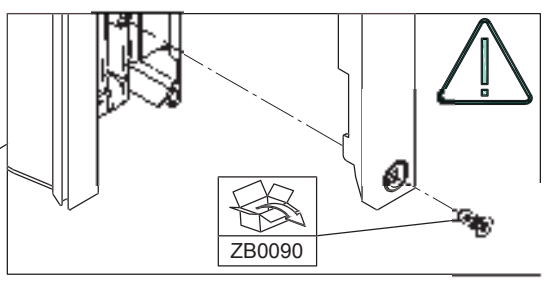
ASSEMBLAGGIO ZB0093/ZB0094/ZB0095/ZB0096

5 / 6





	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947

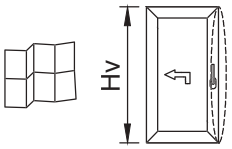


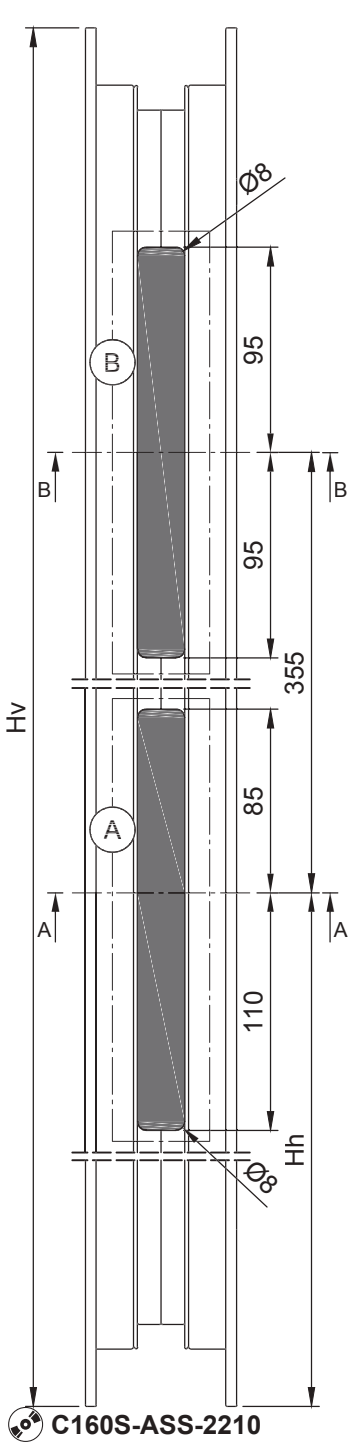
C160S-ASS-2211

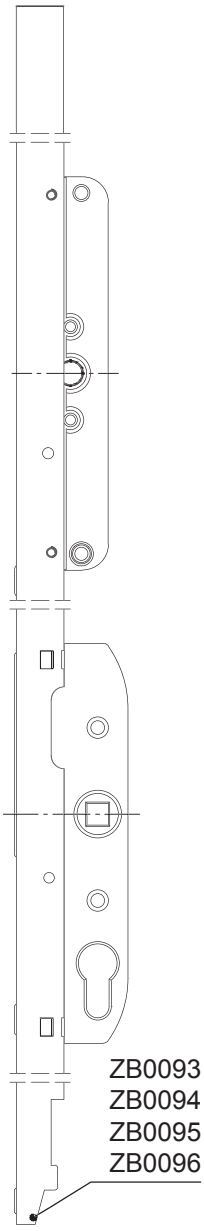
Assemblaggio ferramenta

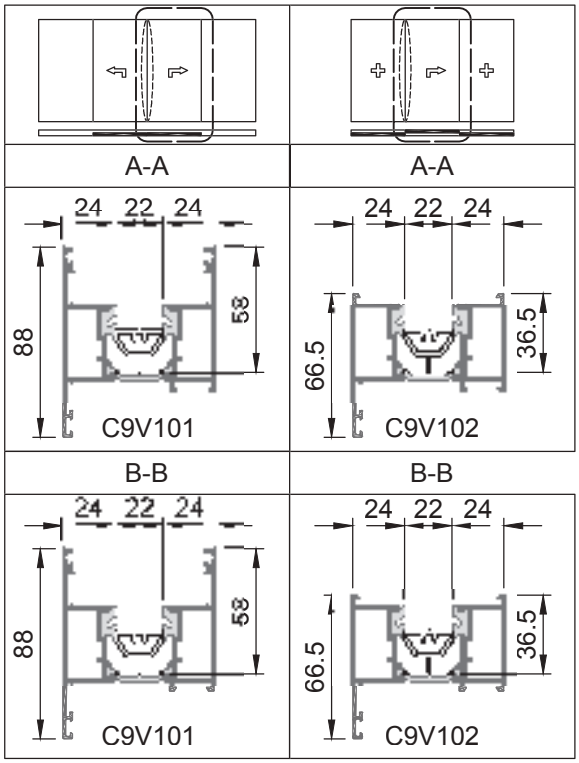
OPERAZIONI PER FERRAMENTA ALZANTE SCORREVOLE - A,B

6 / 6







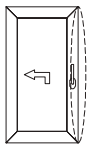


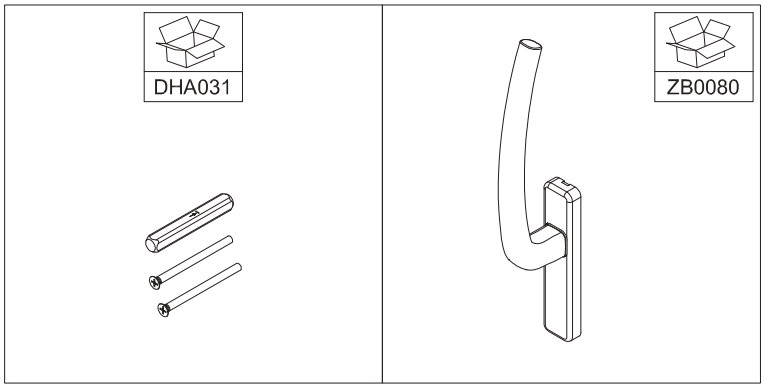
Hh	Hv	
1003	1907 - 2847	
403	1307 - 1947	

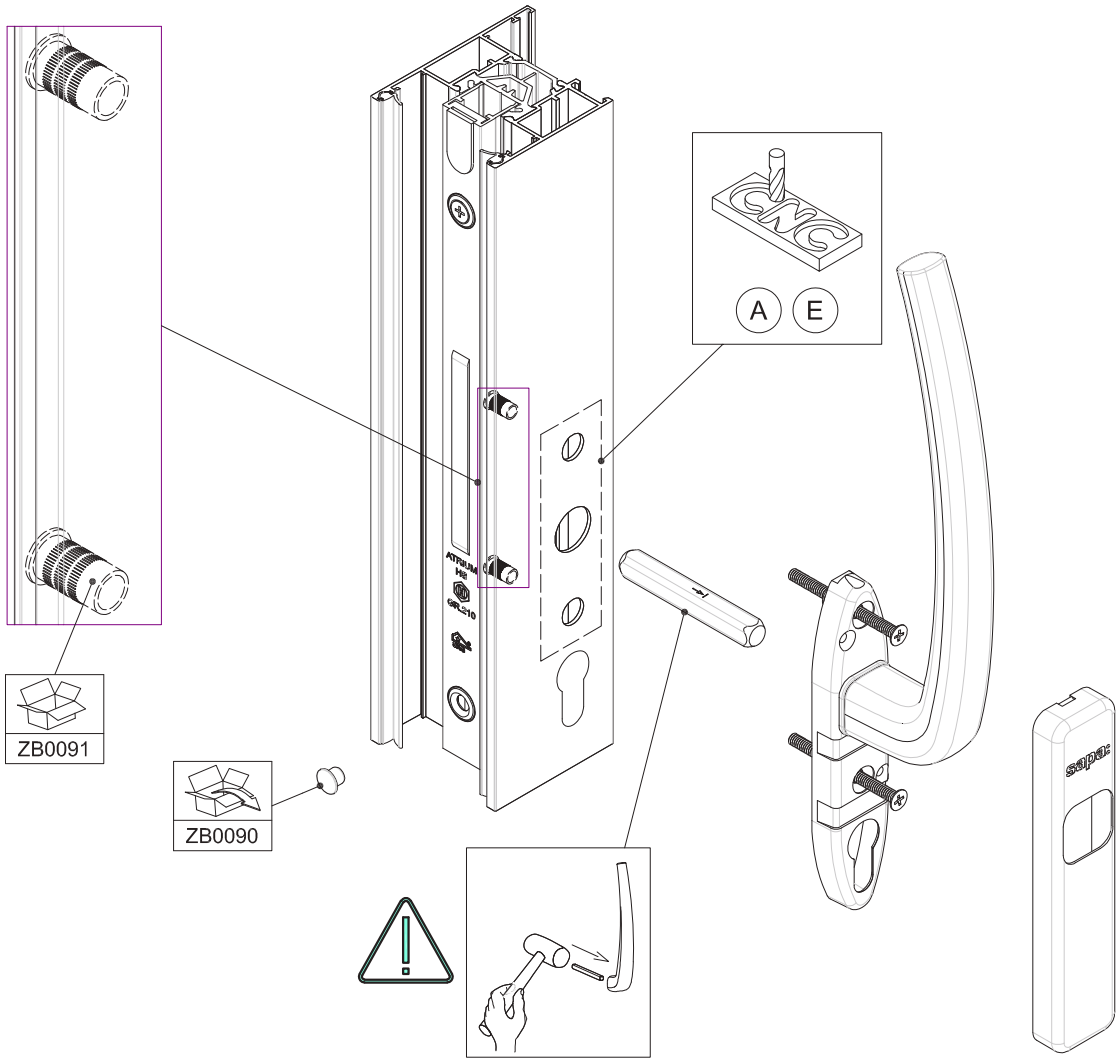
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD - ALZANTE SCORREVOLE

1 / 6





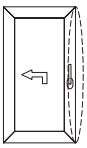


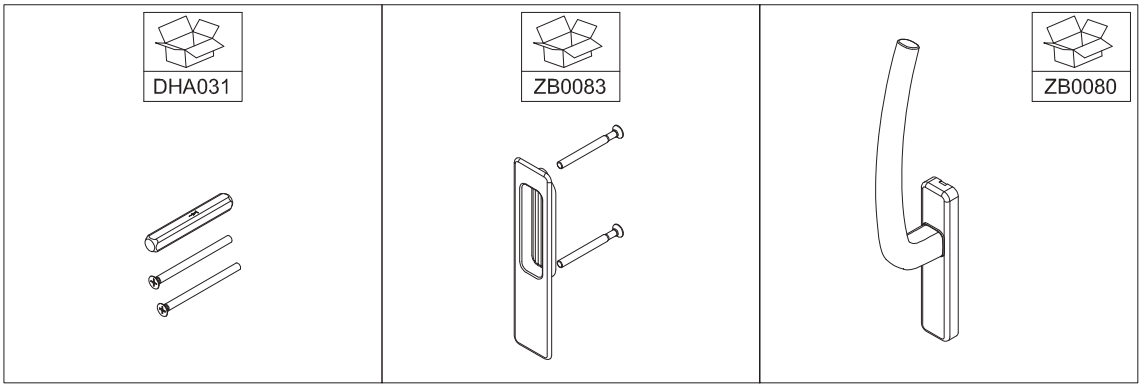
C160S-ASS-2160

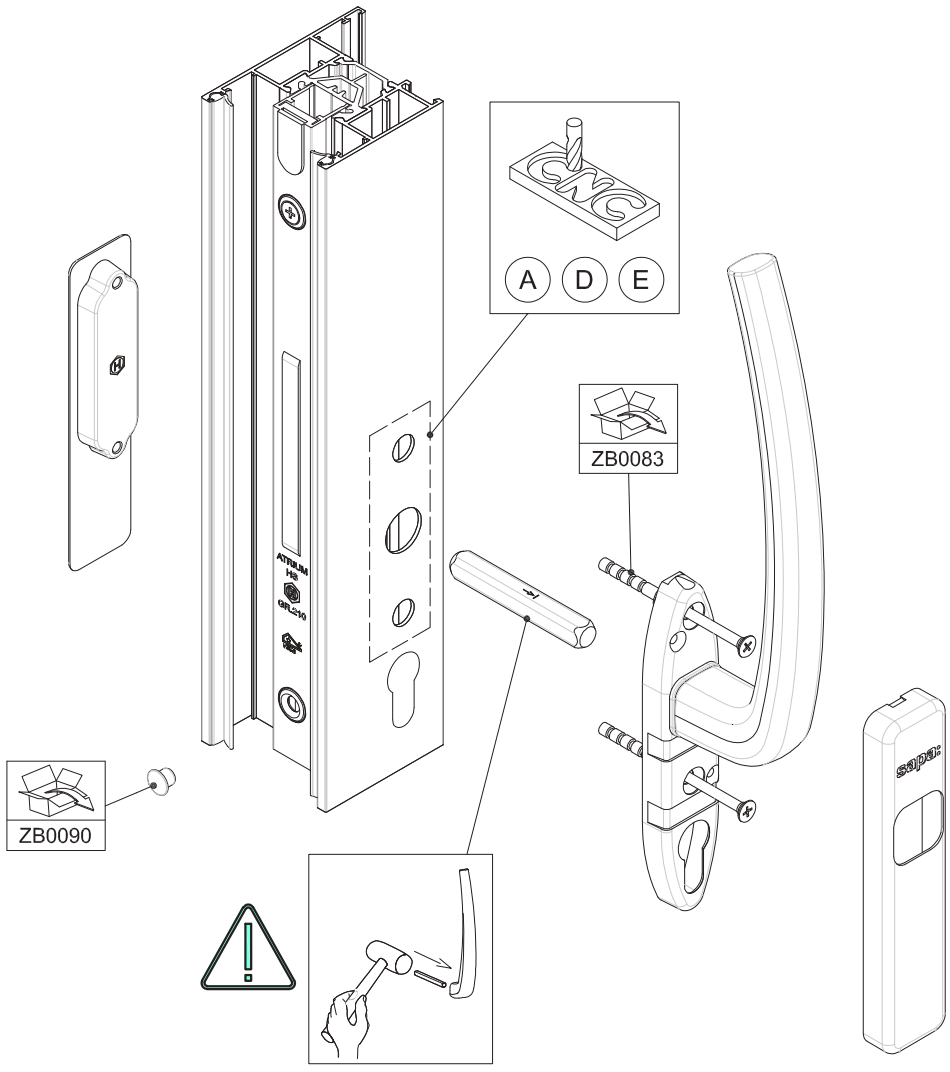
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD CON VASCHETTA - ALZANTE SCORREVOLE

2 / 6





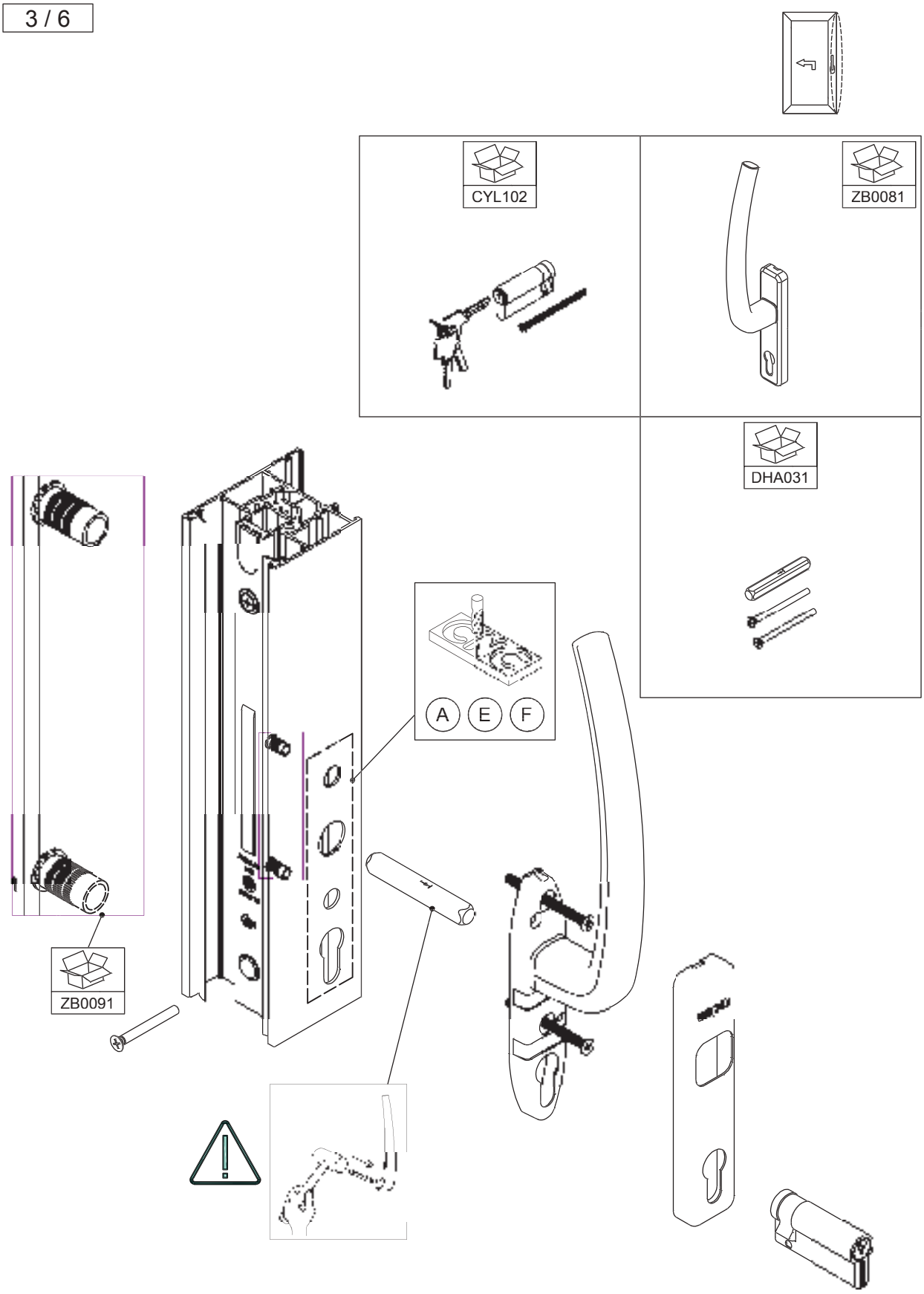


C160S-ASS-2161

Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD CON SINGOLO CILINDRO - ALZANTE SCORREVOLE

3 / 6

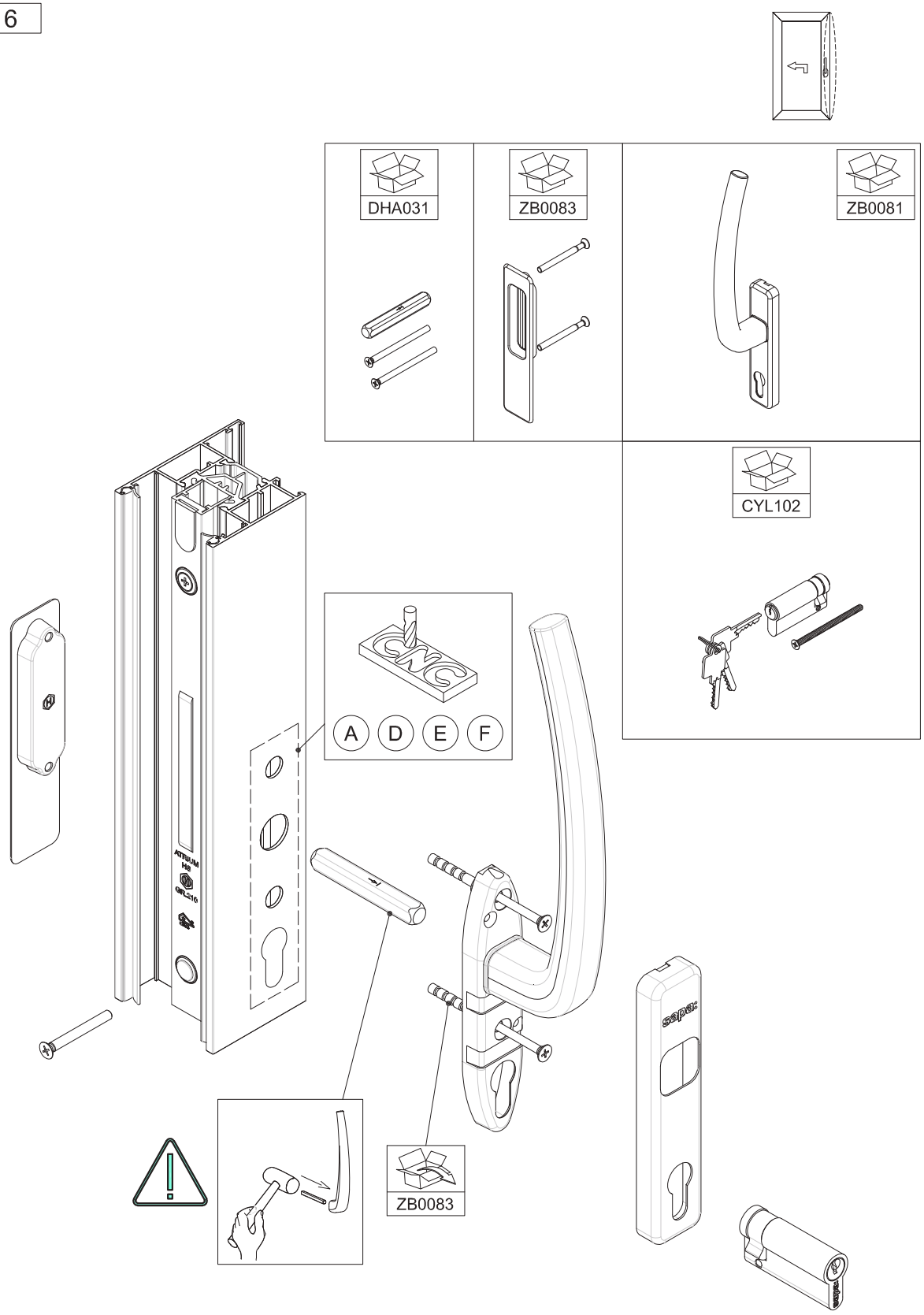


C160S-ASS-2162

Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD CON SINGOLO CILINDRO E VASCHETTA - ALZANTE SCORREVOLE

4 / 6

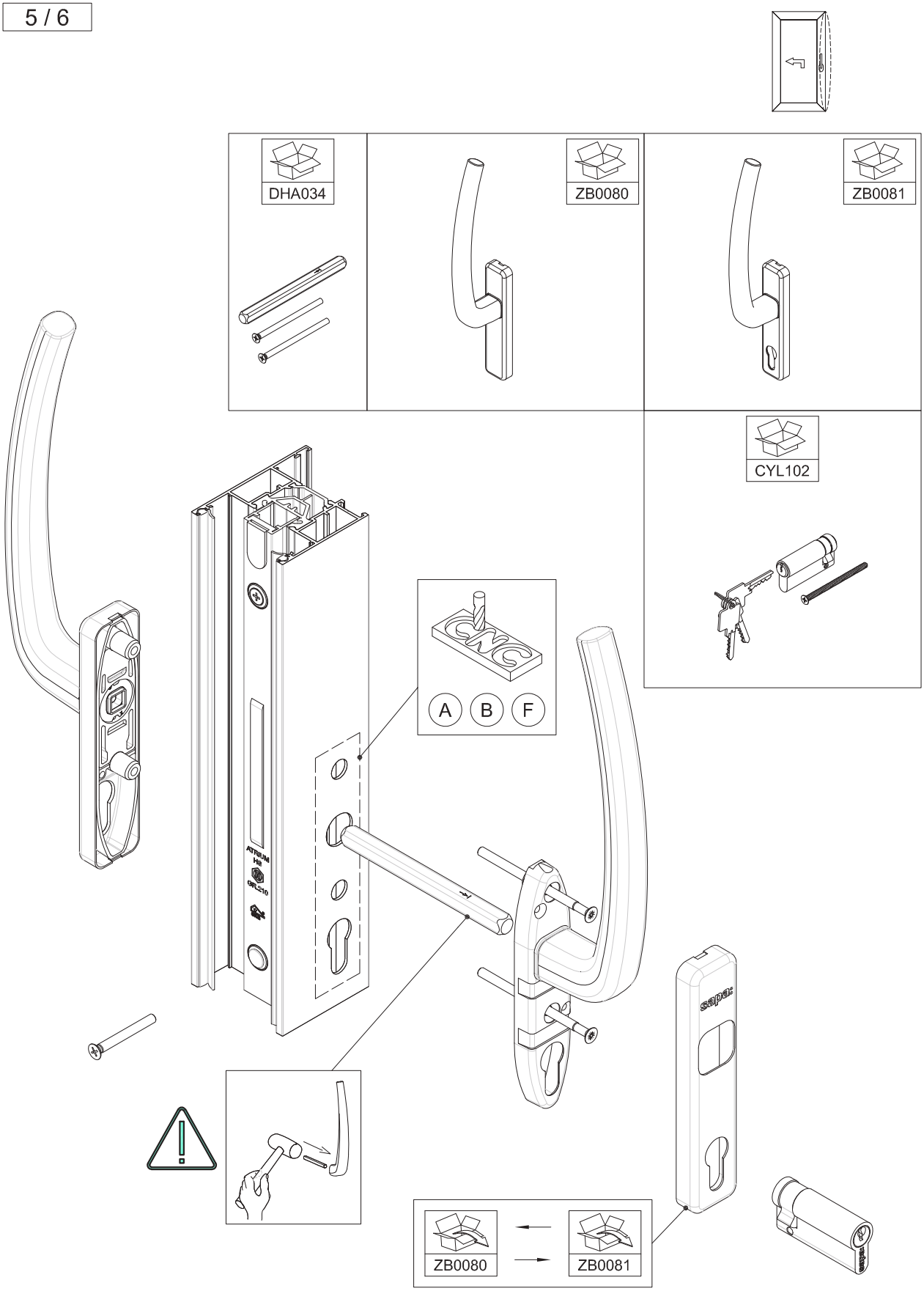


C160S-ASS-2163

Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD INTERNA ED ESTERNA CON SINGOLO CILINDRO - ALZANTE SCORREVOLE

5 / 6

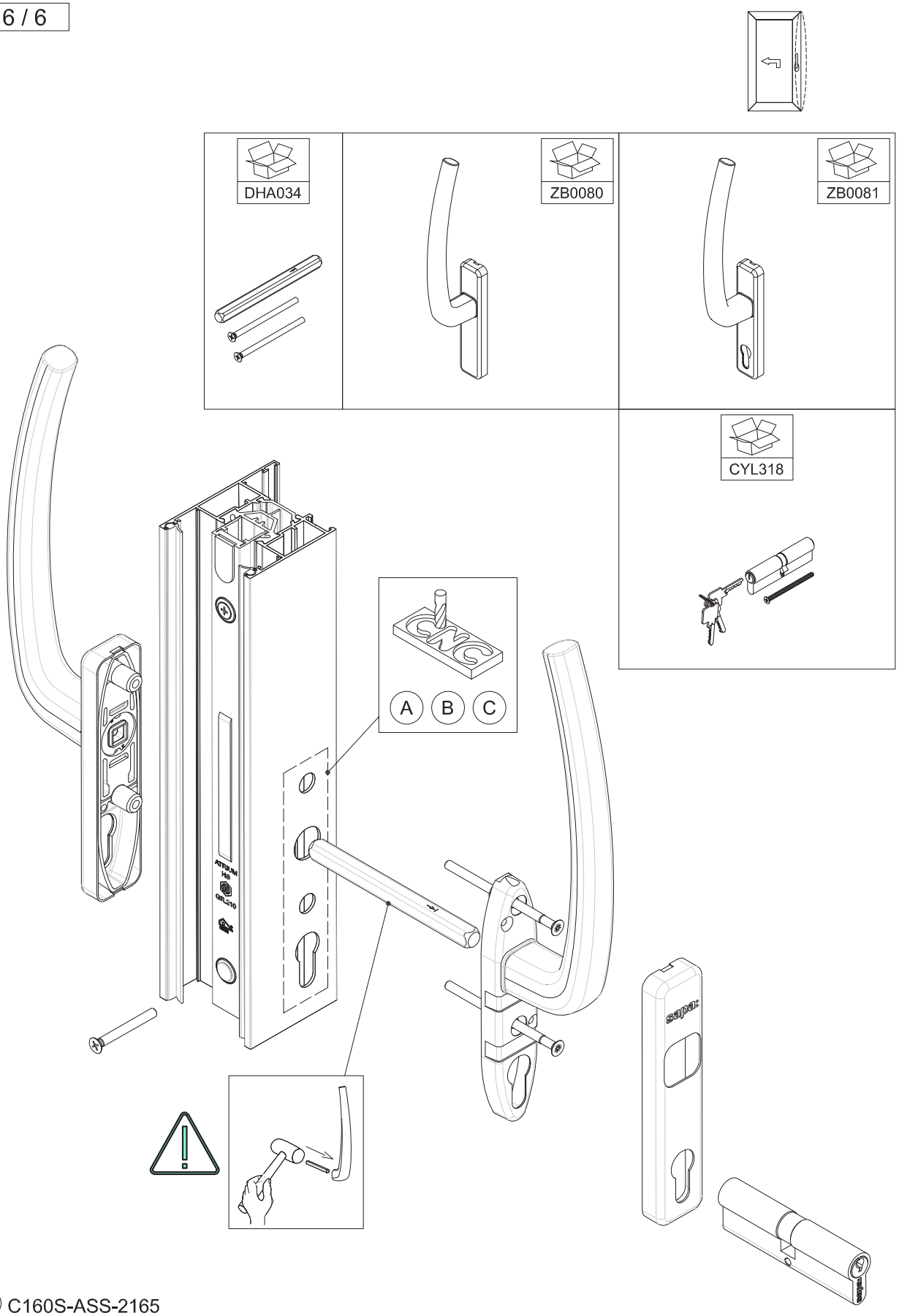


C160S-ASS-2164

Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA STANDARD INTERNA ED ESTERNA CON CILINDRO - ALZANTE SCORREVOLE

6 / 6

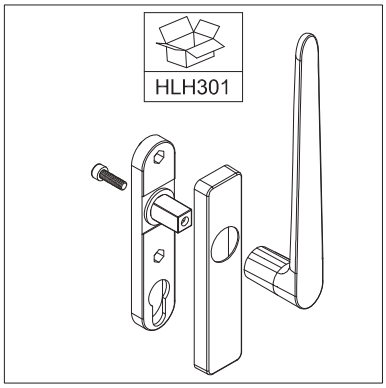


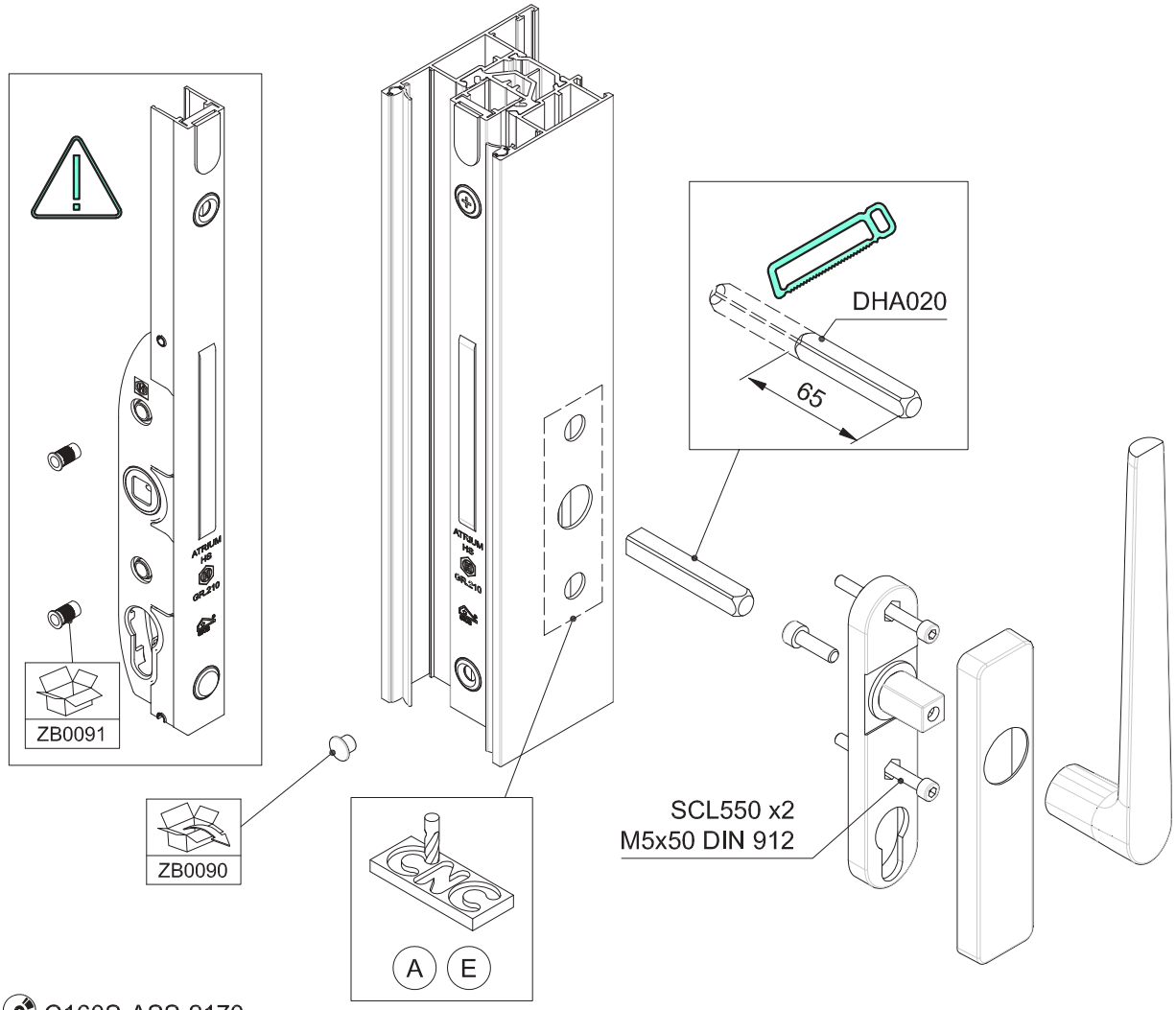
C160S-ASS-2165

Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA S-LINE DILETTA - ALZANTE SCORREVOLE

1 / 6



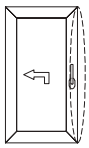


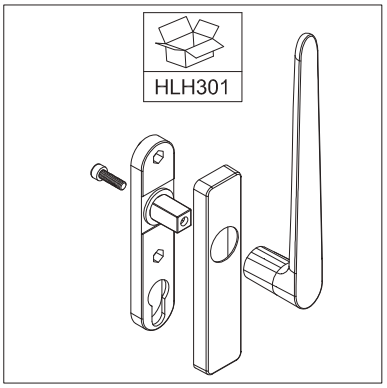
C160S-ASS-2170

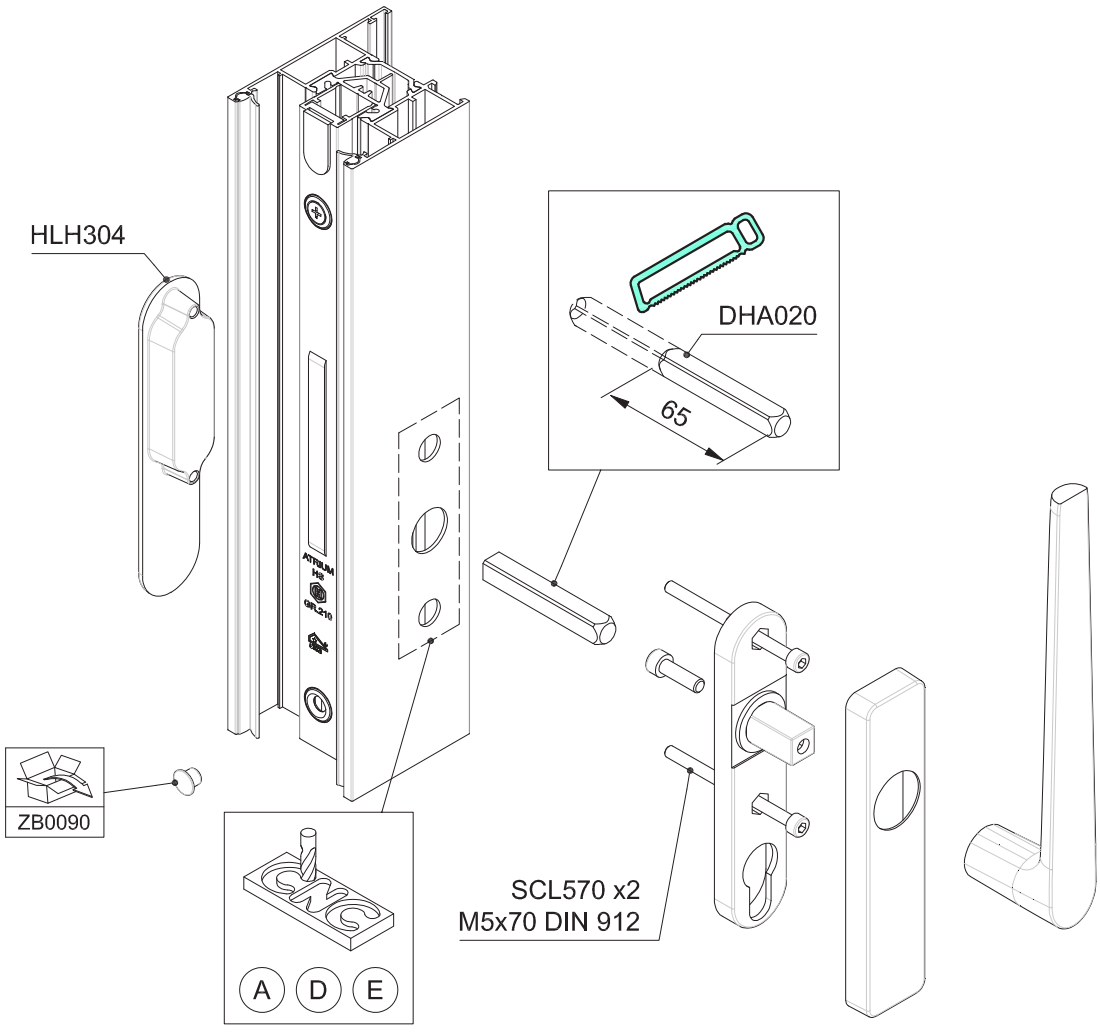
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA S-LINE DILETTA CON VASCHETTA - ALZANTE SCORREVOLE

2 / 6





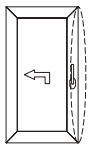


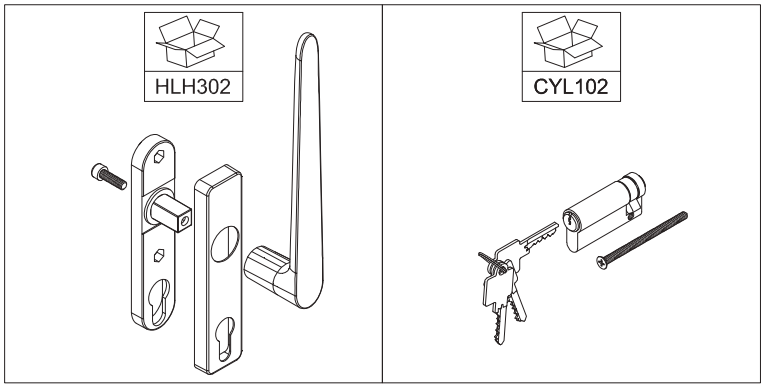
C160S-ASS-2171

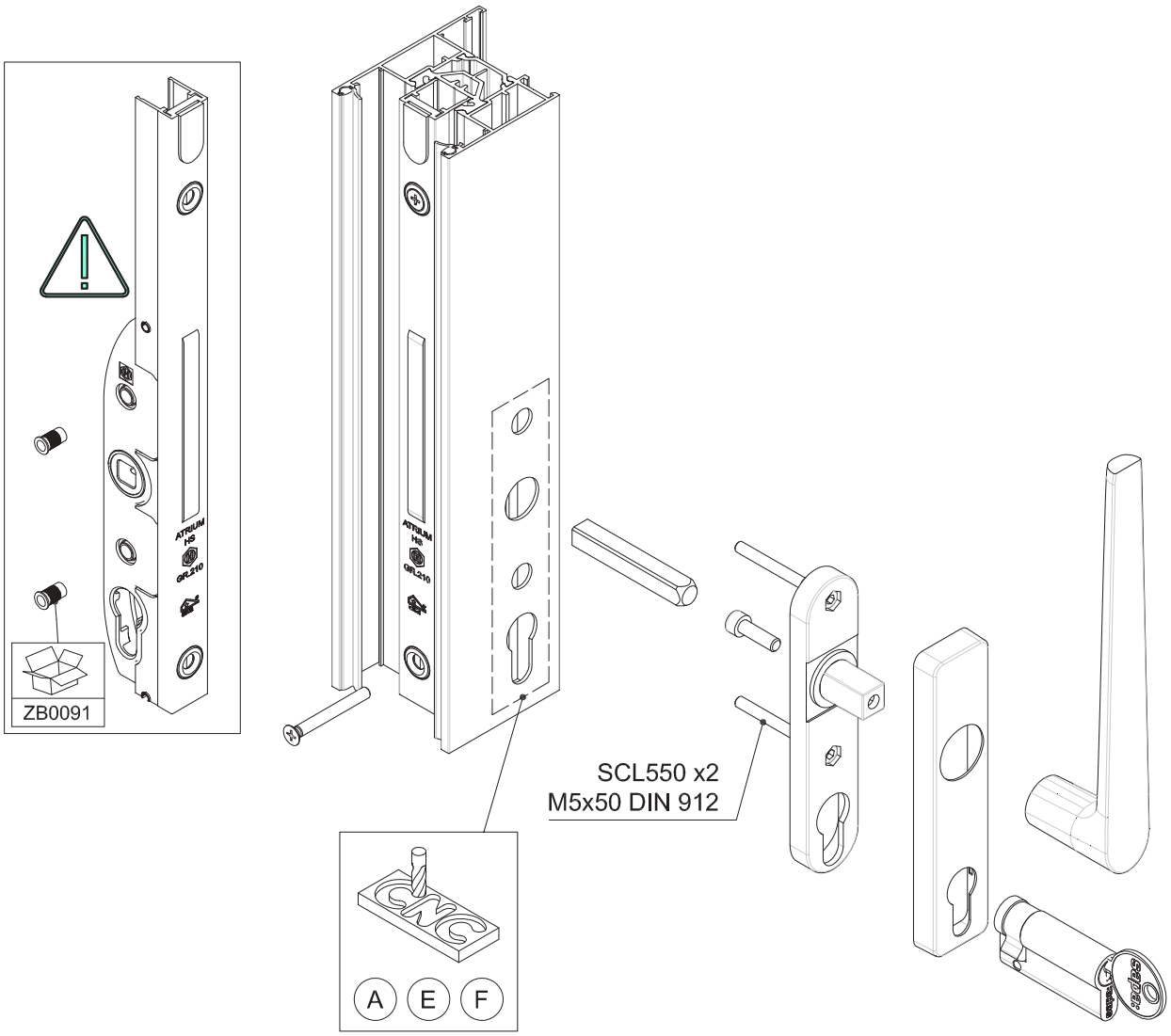
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA S-LINE DILETTA CON SINGOLO CILINDRO - ALZANTE SCORREVOLE

3 / 6





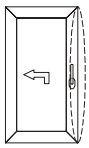


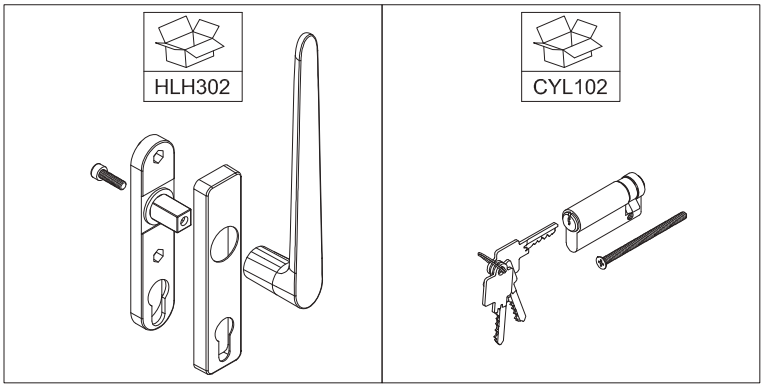
C160S-ASS-2172

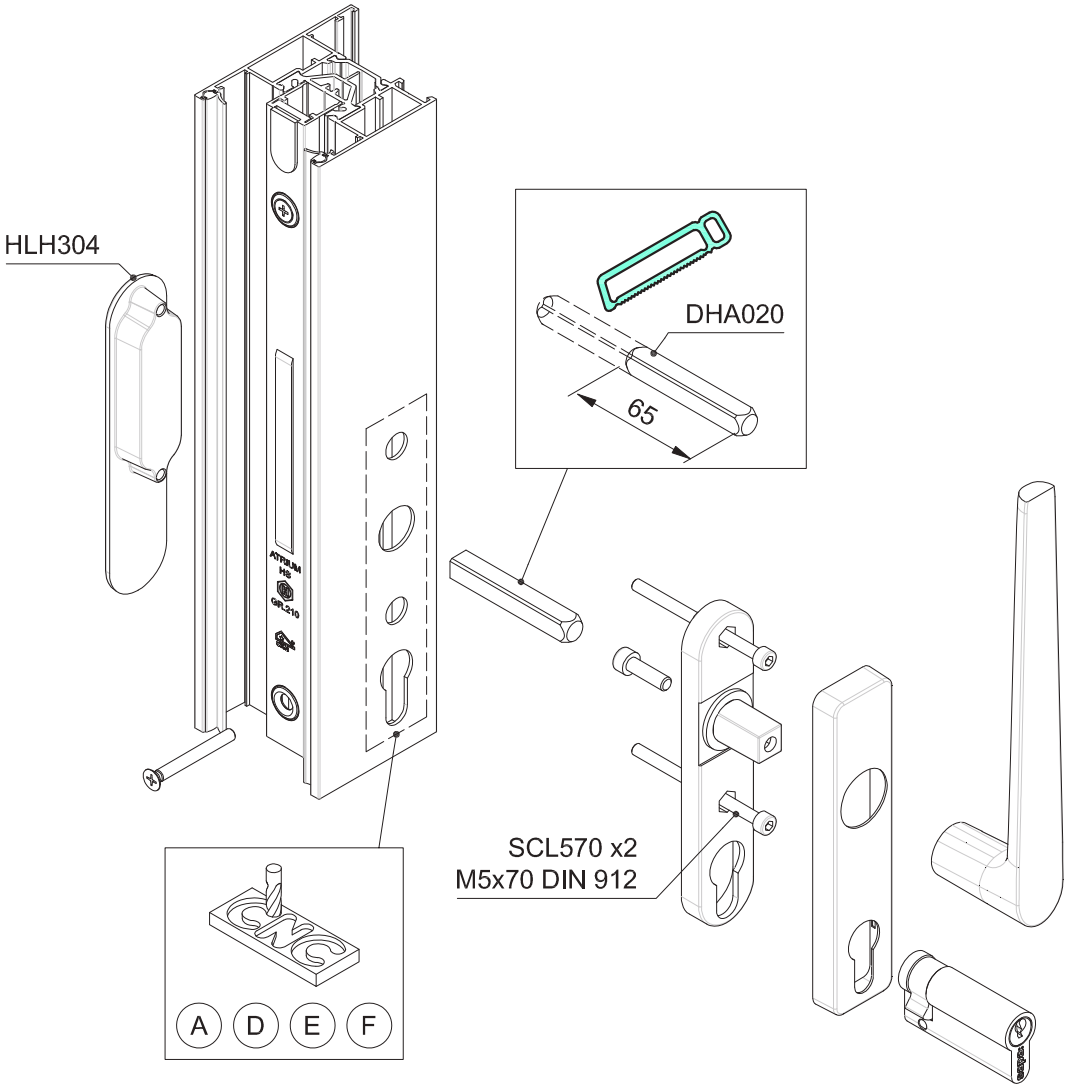
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA S-LINE DILETTA CON SINGOLO CILINDRO E VASCHETTA - ALZANTE SCORREVOLE

4 / 6





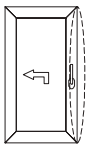


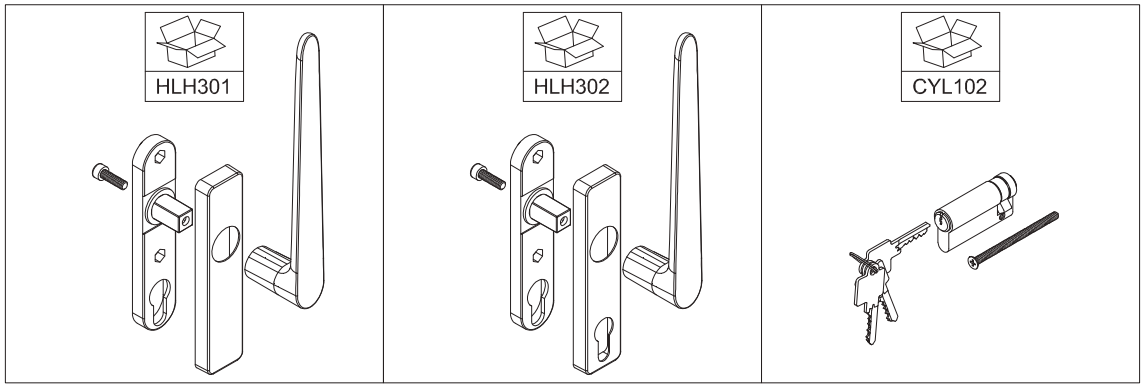
C160S-ASS-2173

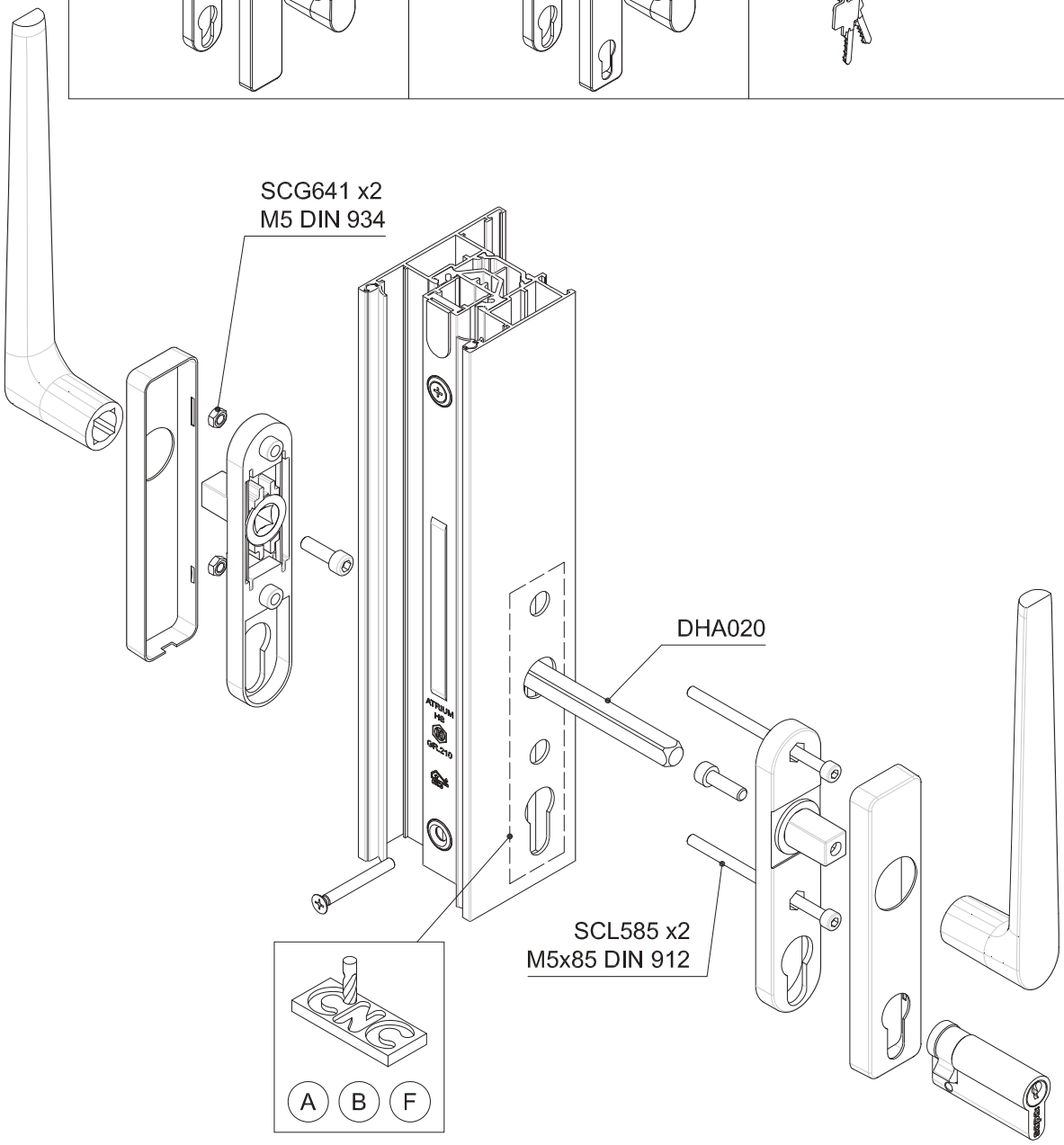
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA ED ESTERNA S-LINE DILETTA CON SINGOLO CILINDRO - ALZANTE SCORREVOLE

5 / 6





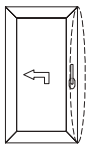


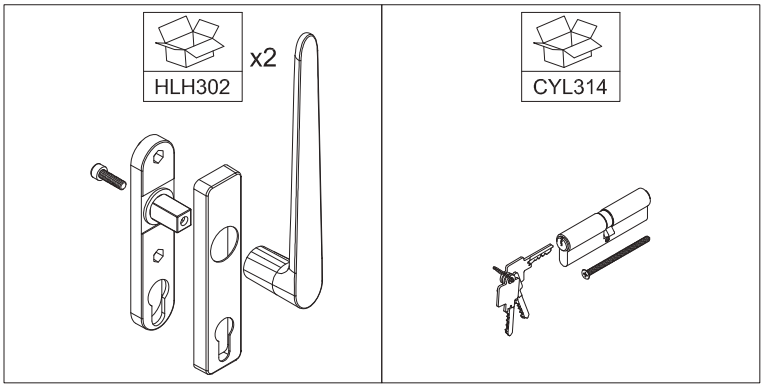
C160S-ASS-2174

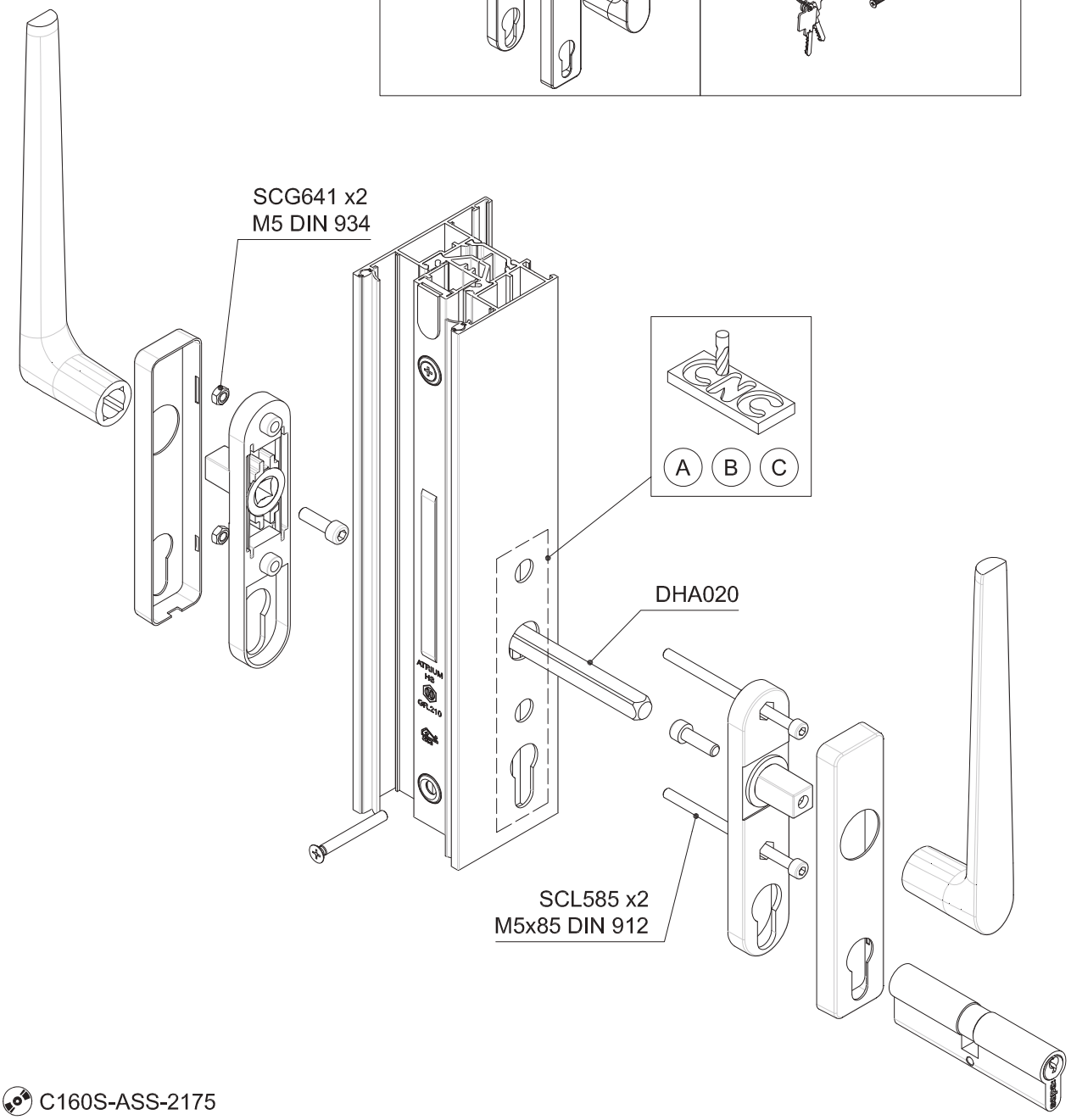
Assemblaggio ferramenta

ASSEMBLAGGIO MANIGLIA INTERNA ED ESTERNA S-LINE DILETTA CON CILINDRO - ALZANTE SCORREVOLE

6 / 6







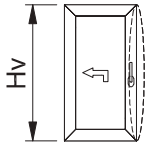
C160S-ASS-2175

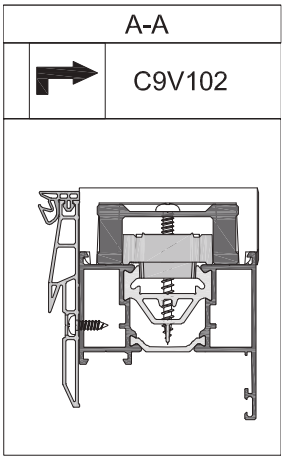
Rinforzo anta

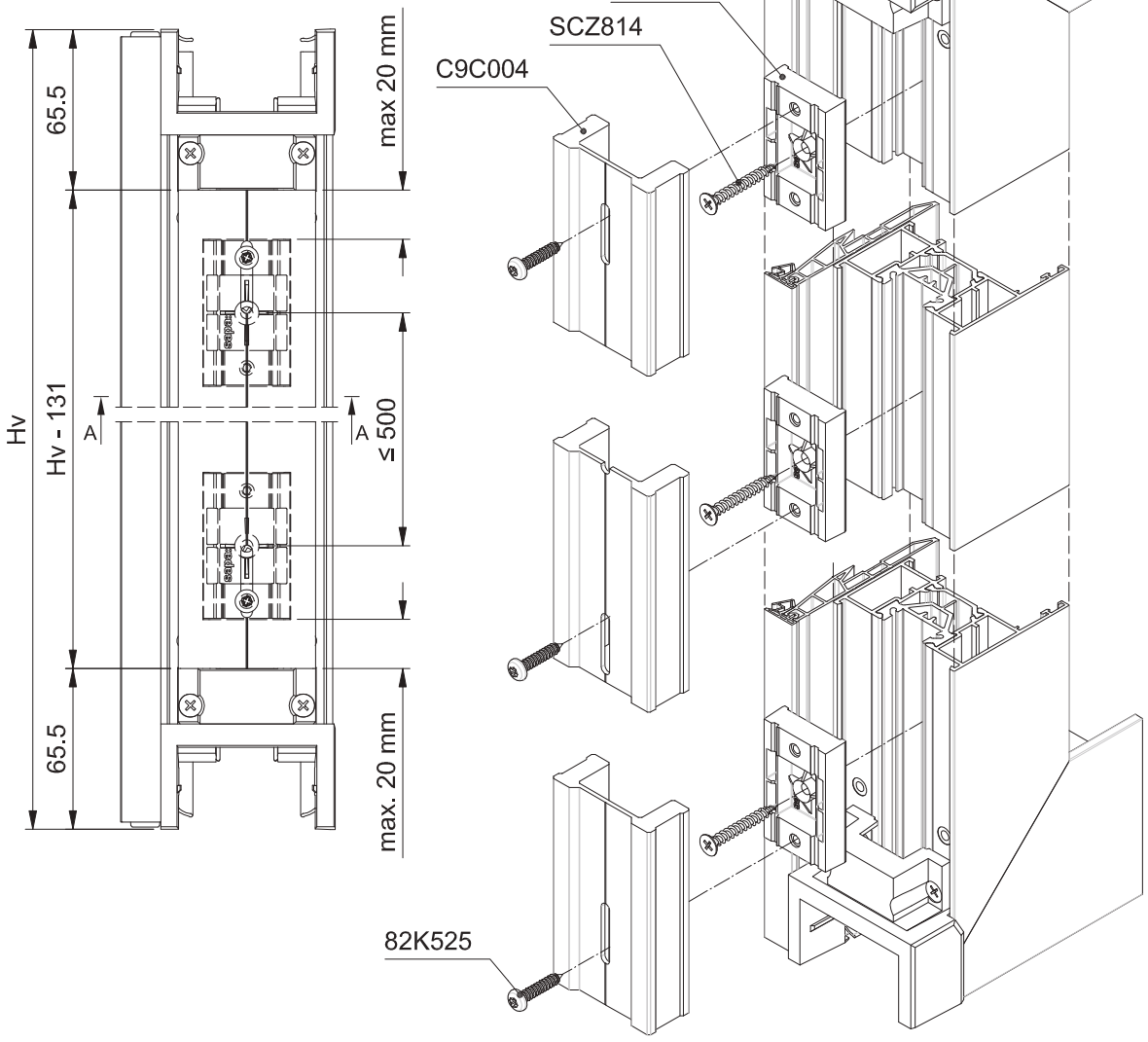
Assemblaggio rinforzo C9C004 - Alzante scorrevole e scorrevole L224

Rinforzo anta

ASSEMBLAGGIO RINFORZO C9C004 - ALZANTE SCORREVOLE





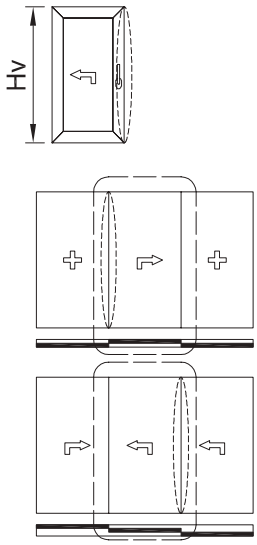


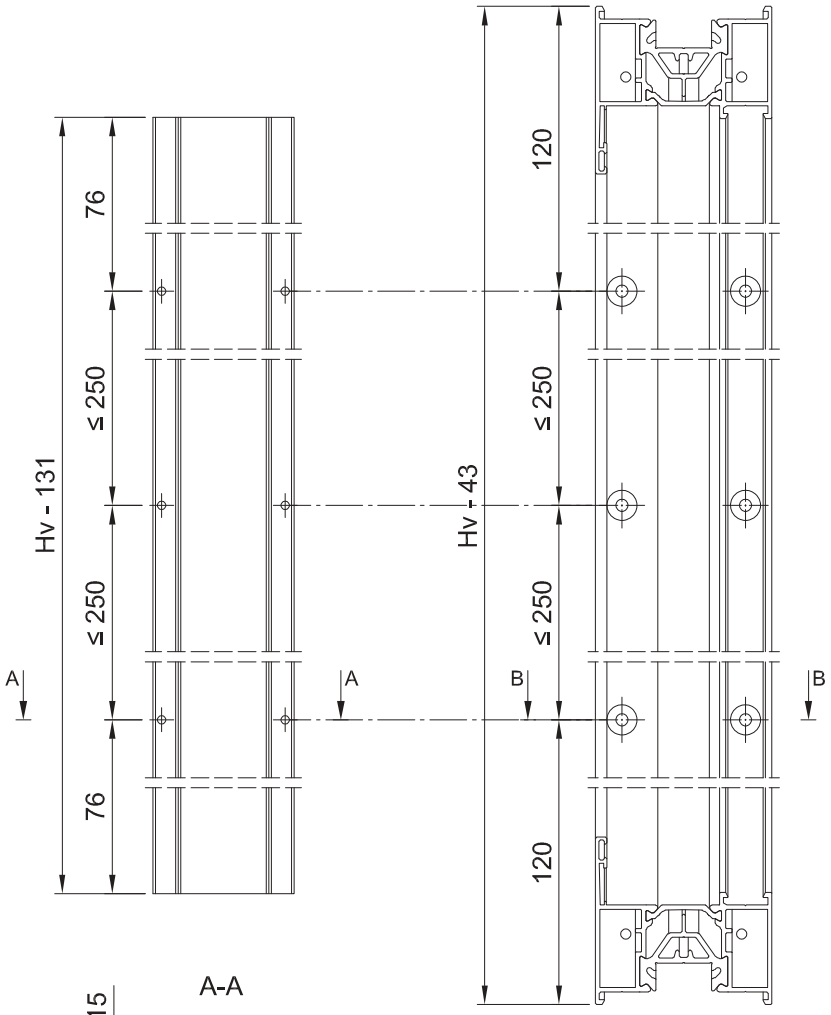
C160S-ASS-2200

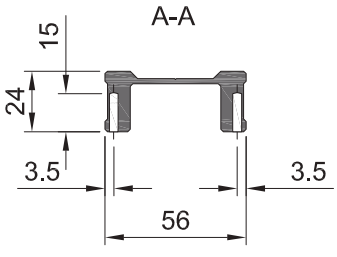
Rinforzo anta

ASSEMBLAGGIO RINFORZO C9C004 - ALZANTE SCORREVOLE

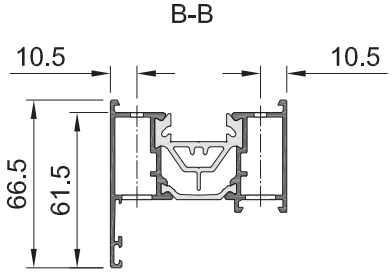
1 / 2







C9C004

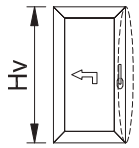


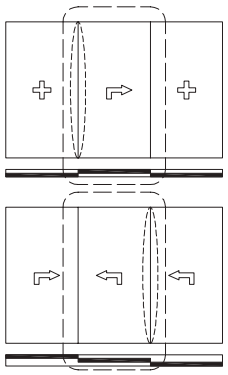
C9V102

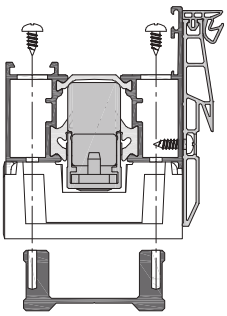
Rinforzo anta

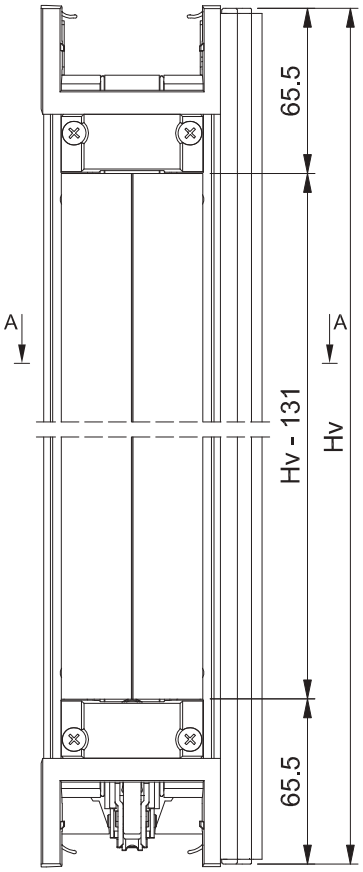
ASSEMBLAGGIO RINFORZO C9C004 - ALZANTE SCORREVOLE

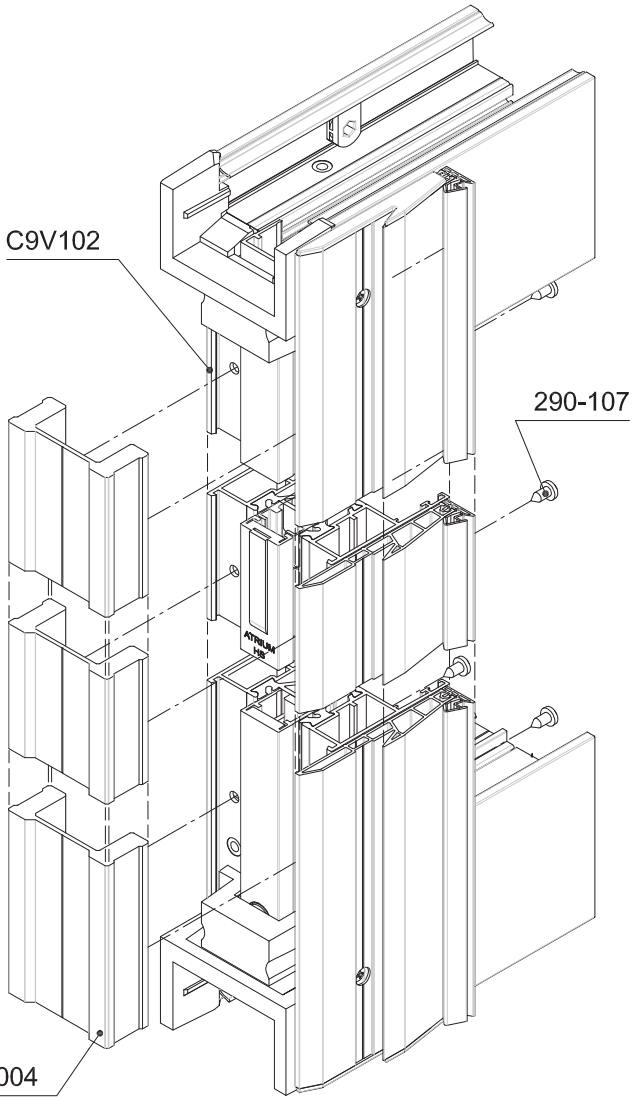
2 / 2



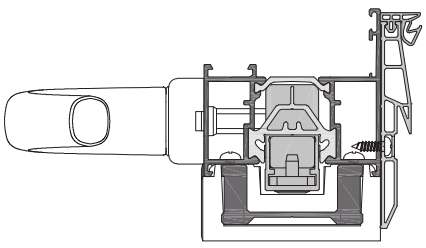








A-A



C160S-ASS-2203

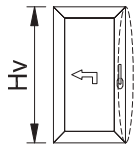
Assemblaggio accessori anta

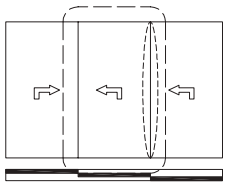
3 Binari - Assemblaggio terminale con passaggio ferramenta anta centrale	L228
3 Binari - Operazioni per incontro anta centrale	L229
3 Binari - Assemblaggio incontro anta centrale	L230
3 Binari - Assemblaggio C9A018 anta centrale	L231

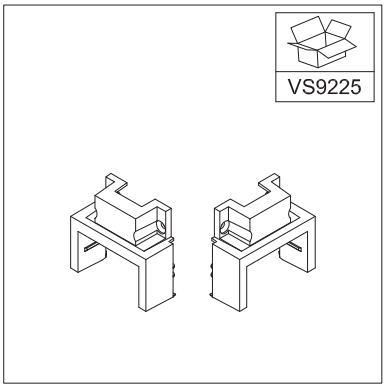
Assemblaggio accessori anta

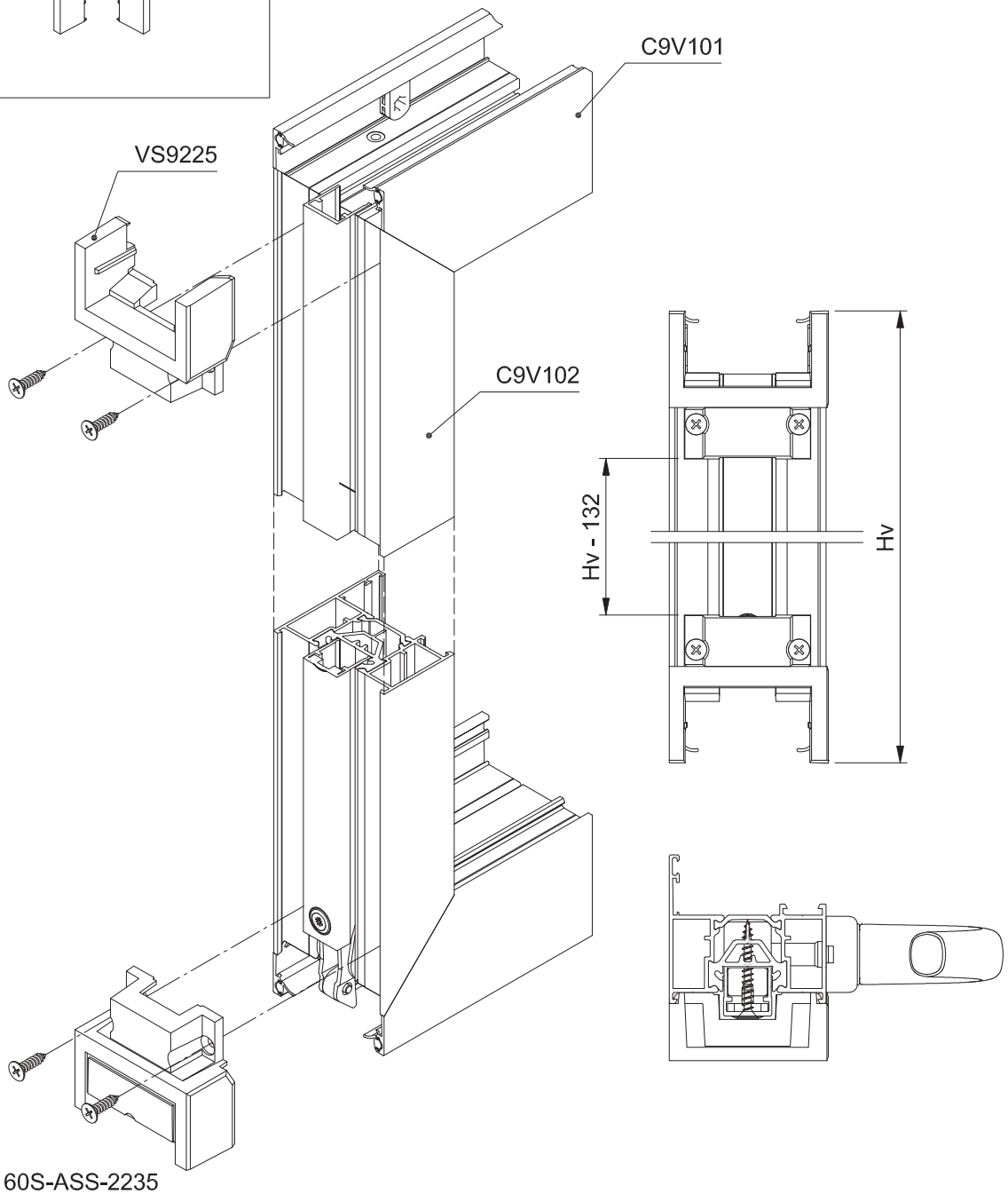
3 BINARI - ASSEMBLAGGIO TERMINALE CON PASSAGGIO FERRAMENTA ANTA CENTRALE

1 / 4







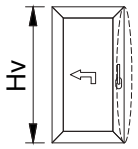


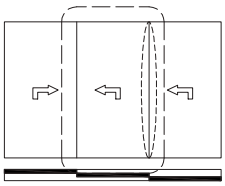
C160S-ASS-2235

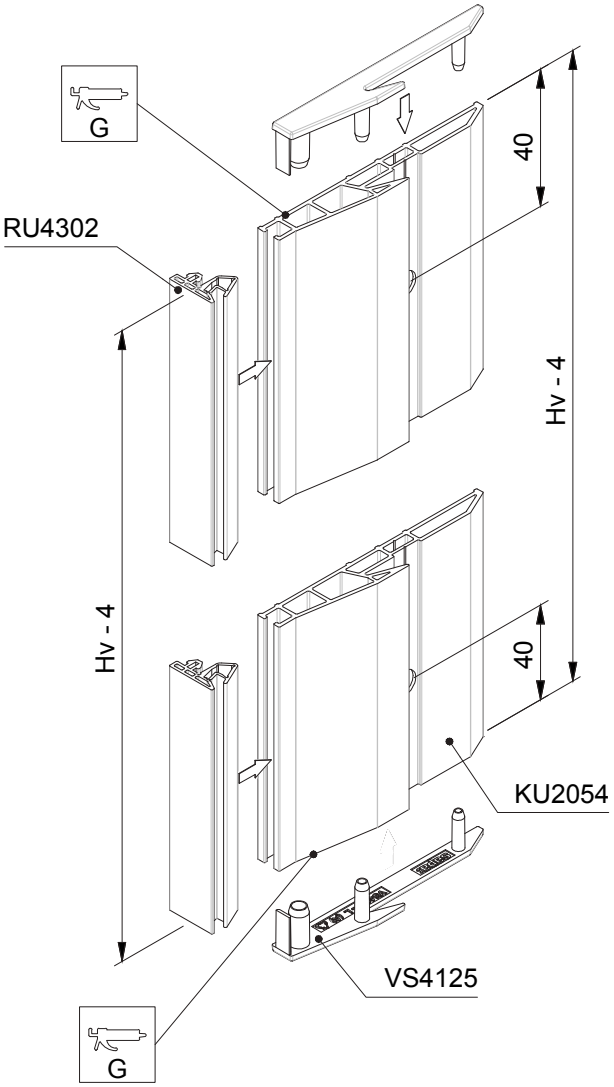
Assemblaggio accessori anta

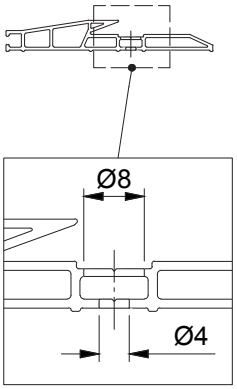
3 BINARI - OPERAZIONI PER INCONTRO ANTA CENTRALE

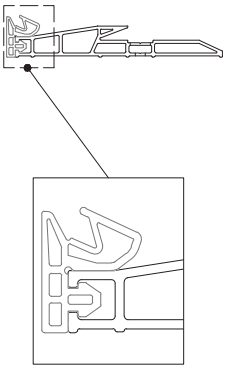
2 / 4









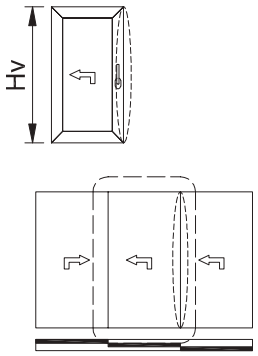


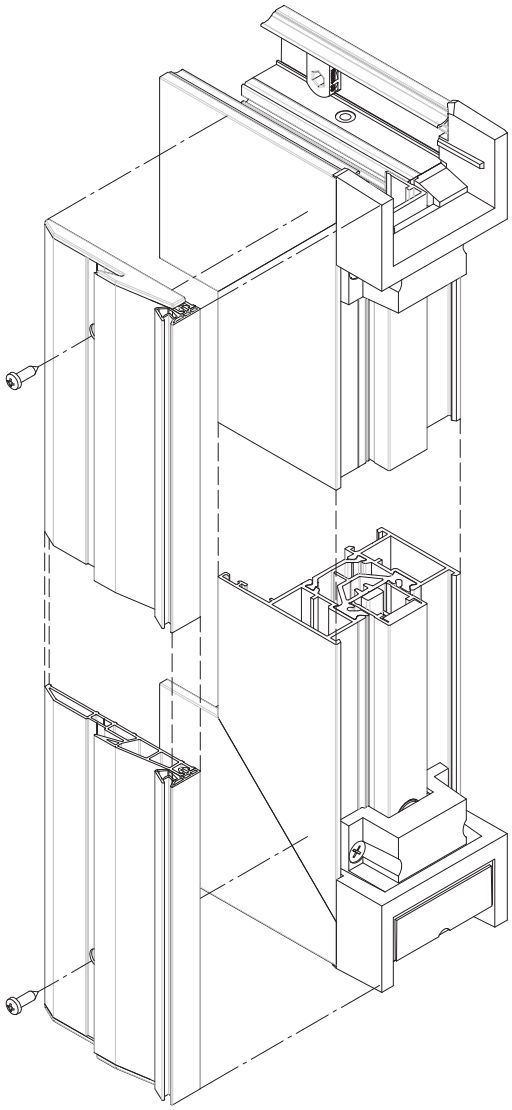
C160S-ASS-2236

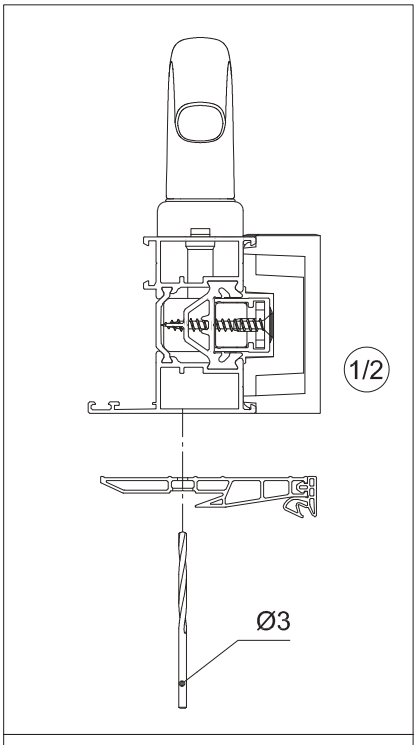
Assemblaggio accessori anta

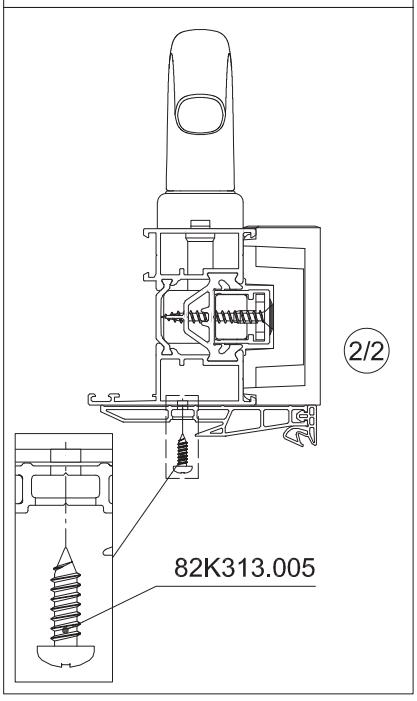
3 BINARI - ASSEMBLAGGIO INCONTRO ANTA CENTRALE

3 / 4









C160S-ASS-2237

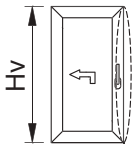
Usare viti nere 82K313.005.

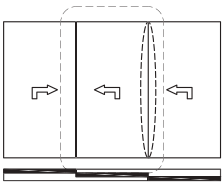
Assemblaggio accessori anta

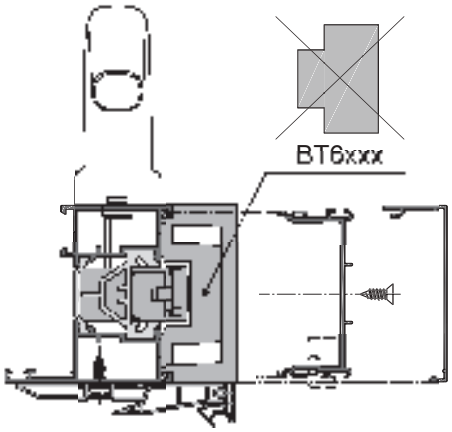
3 BINARI - ASSEMBLAGGIO C9A018 ANTA CENTRALE

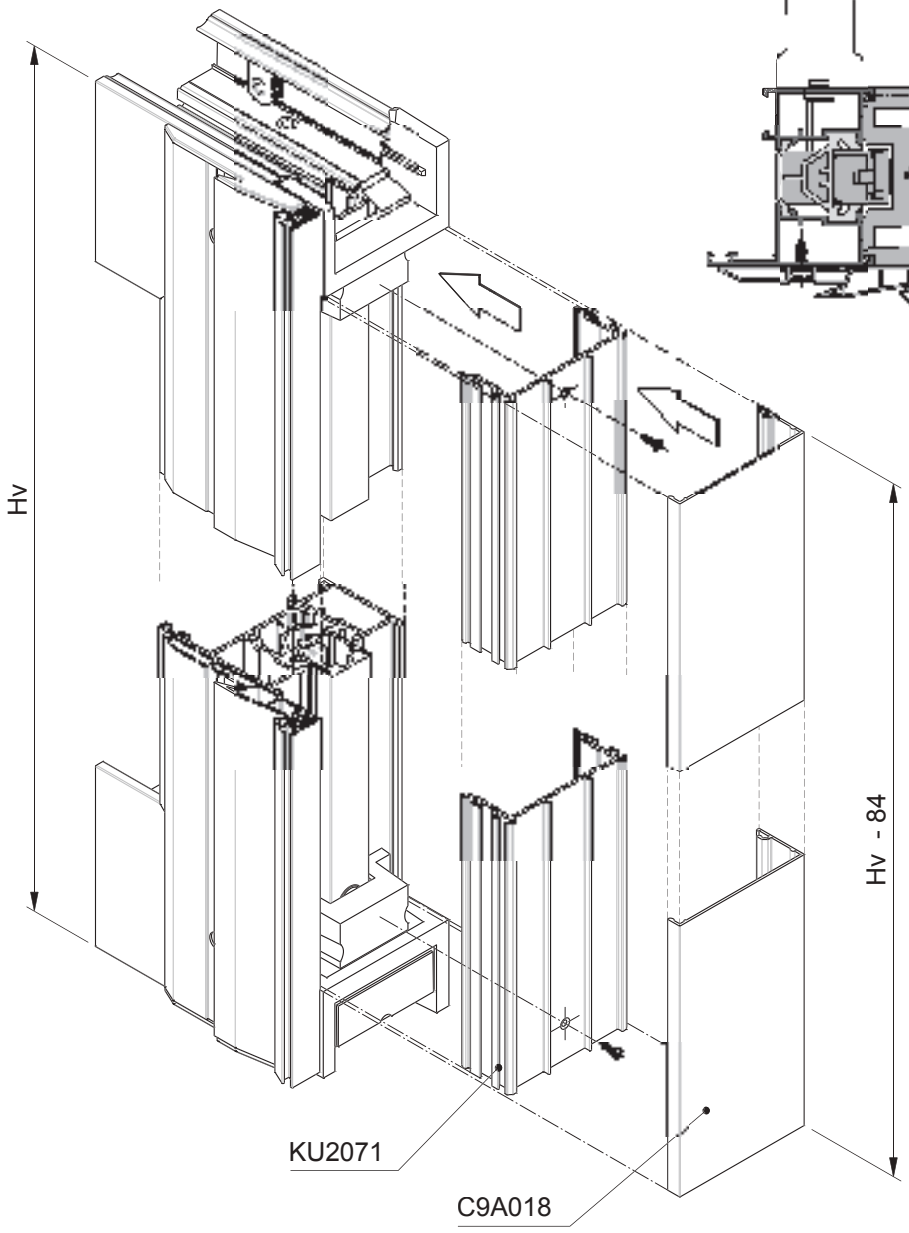
4 / 4

C9V001+KU2027
C9V051+KU2027
C9V004









C160S-ASS-2238

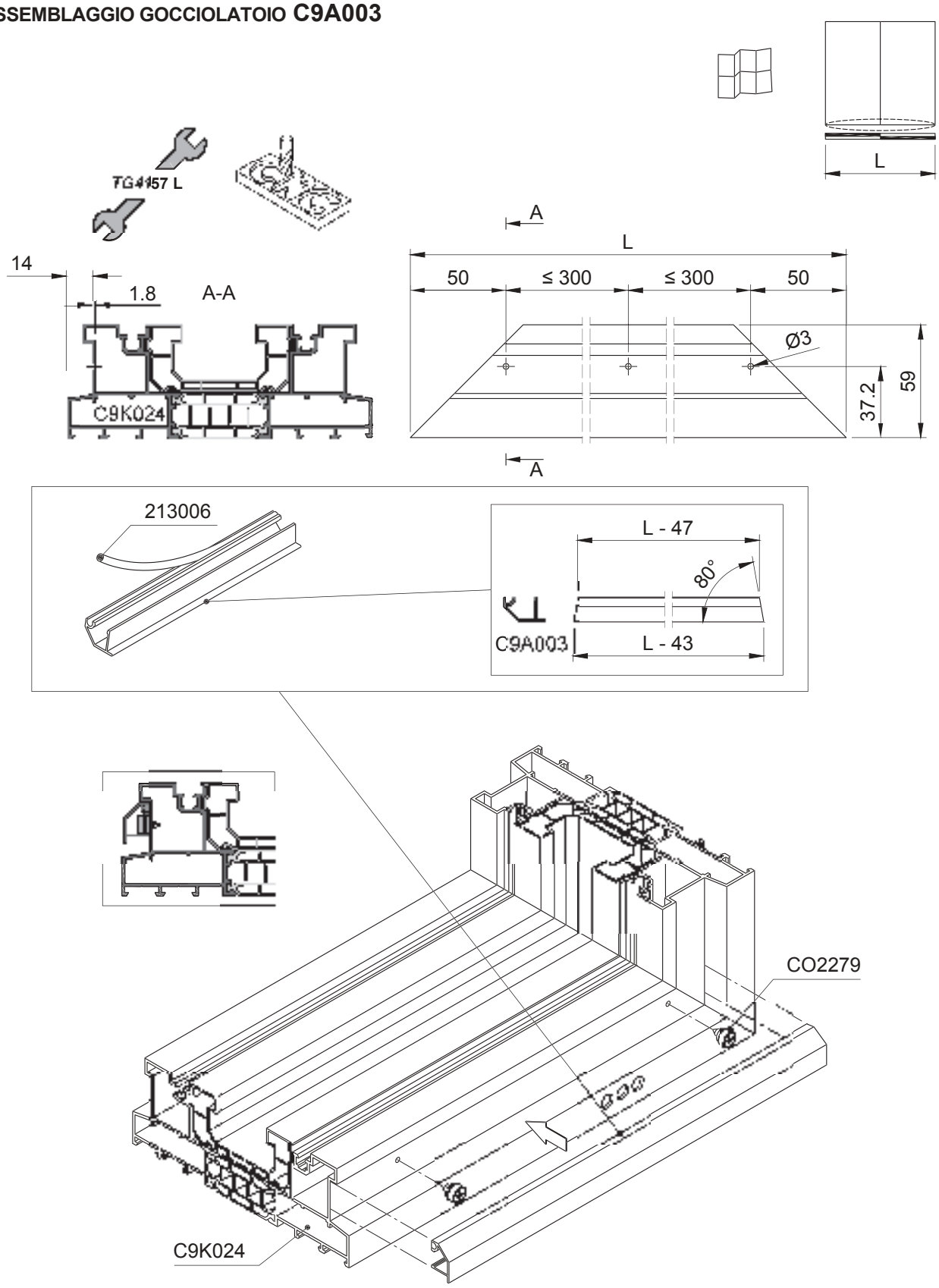
Nessuna schiuma può adattarsi, in quanto è presente la ferramenta nel profilo anta.

Finitura telaio e posizionamento anta

Assemblaggio gocciolatoio C9A003	L233
Assemblaggio su raccoglicondensa C9A004 e terminale VS2404	L234
Assemblaggio raccoglicondensa C9A004 e terminale VS2404	L235
Assemblaggio C9A004 come gocciolatoio	L236
Assemblaggio binario CO1103	L237
Assemblaggio tappi di tenuta CO1105/CO1104 su profilo C9K024 - Inferiore	L238
2 Binari - Assemblaggio anta	L239
1 Binario (C9K014) - Assemblaggio anta	L240
1 Binario (C9K014) - Assemblaggio profilo di finitura - Inferiore	L241
1 Binario (C9K014) - Assemblaggio profilo di finitura - Superiore	L242
1 Binario (C9K014) - Assemblaggio profilo di finitura C9A0xx - Laterale	L243
1 Binario (C9K017) - Assemblaggio anta	L244
1 Binario (C9K017) - Assemblaggio sigillatura centrale	L245
1 Binario (C9K017) - Assemblaggio profilo di finitura C9A0xx - Inferiore	L246
1 Binario (C9K017) - Assemblaggio profilo di finitura C9A0xx - Superiore	L247
1 Binario (C9K017) - Assemblaggio profilo di finitura C9A0xx - Laterale	L248

Finitura telaio e posizionamento anta

ASSEMBLAGGIO GOCCIOLATOIO C9A003

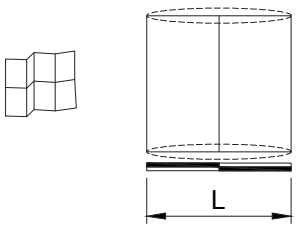


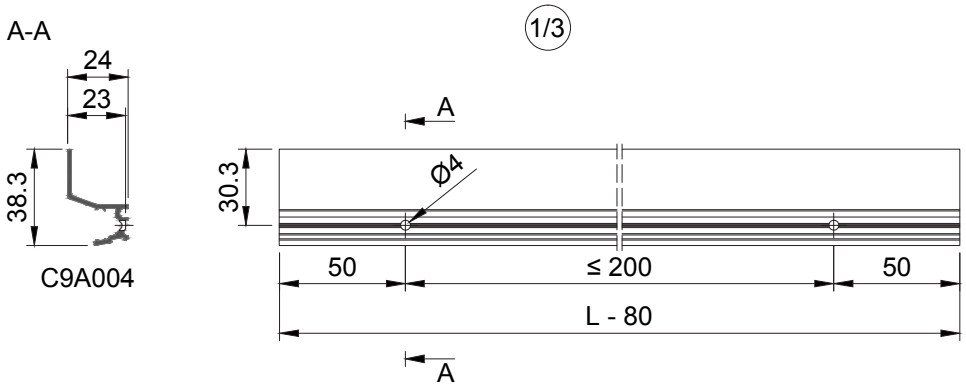
C160-ASS-1324
Solo per telai con taglio a 45°.

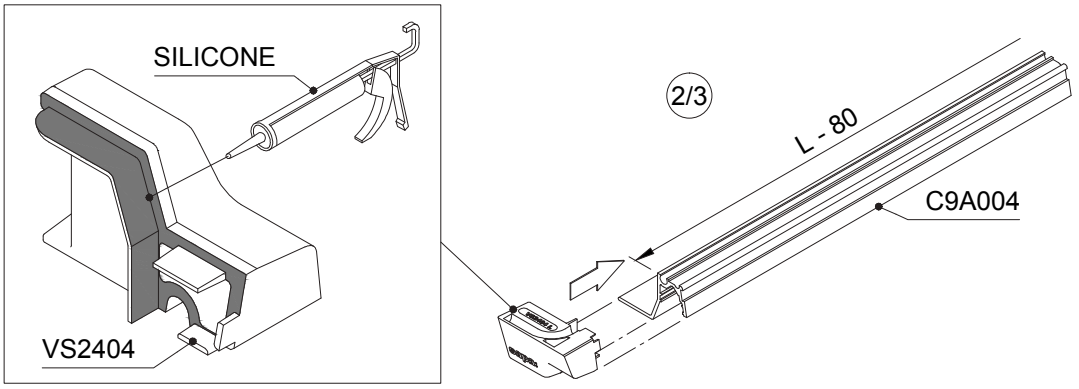
Finitura telaio e posizionamento anta

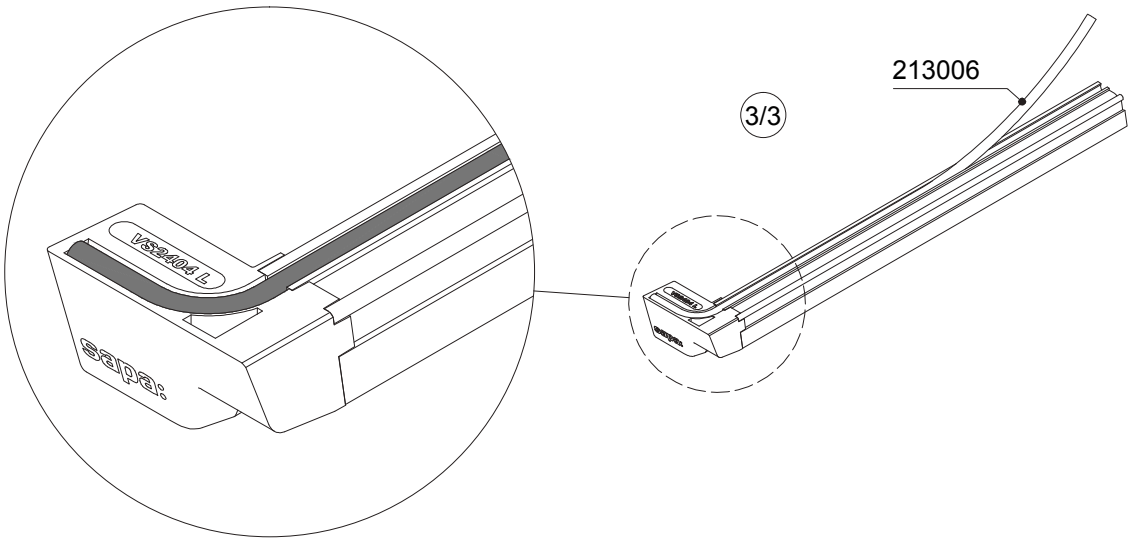
OPERAZIONE SU VASCHETTA DI RECUPERO C9A004 E TERMINALE VS2404

1 / 3









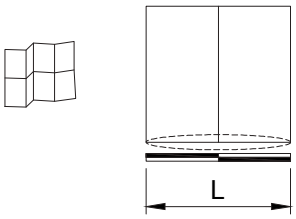
C160-ASS-1325

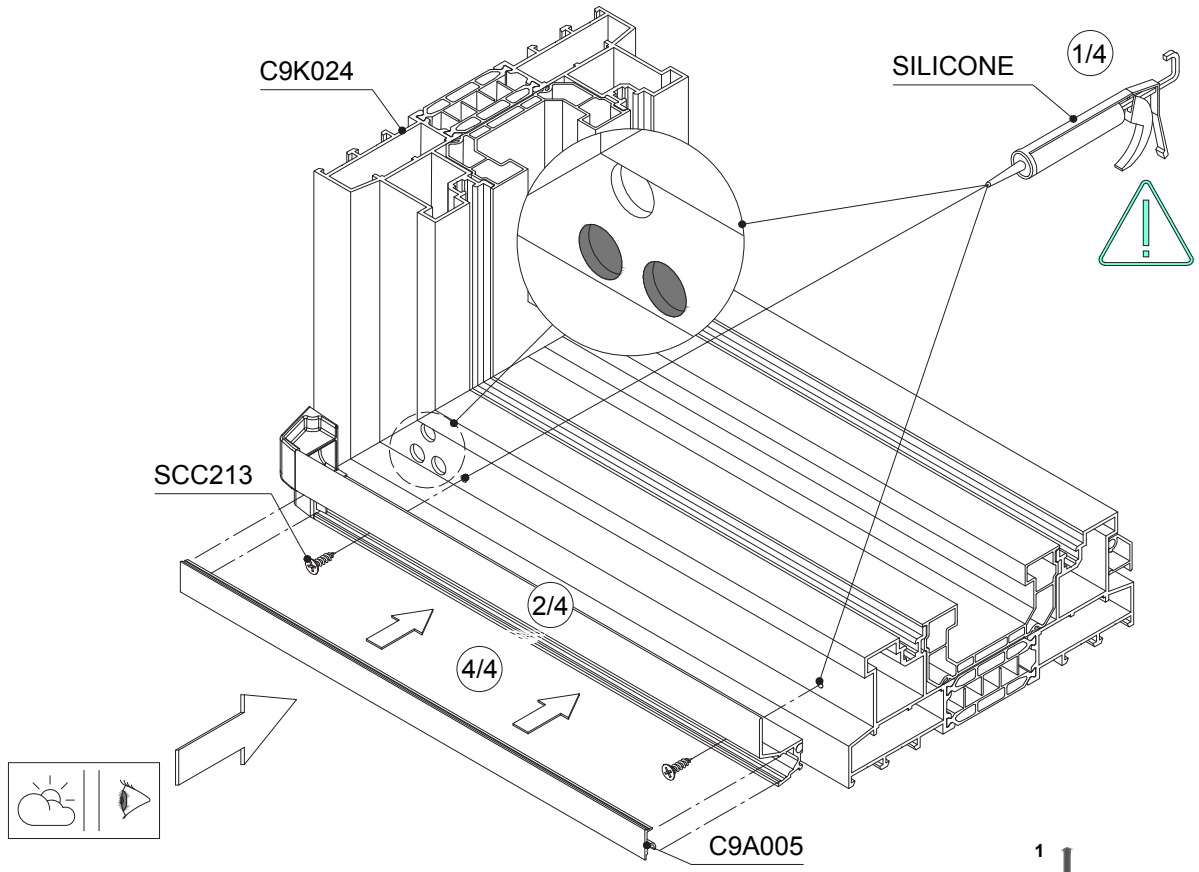
Solo per telai con taglio a 45°.

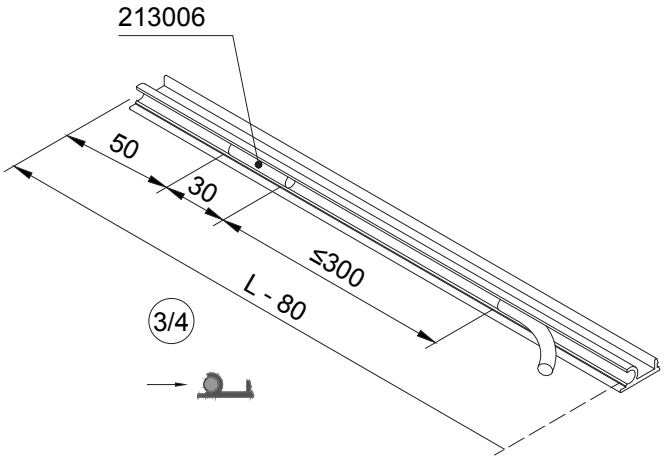
Finitura telaio e posizionamento anta

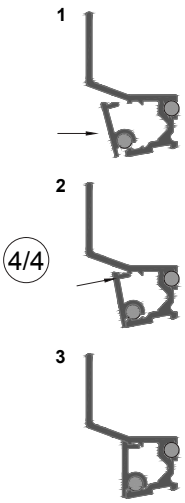
ASSEMBLAGGIO VASCHETTA DI RECUPERO C9A004 E TERMINALE VS2404

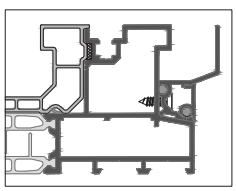
2 / 3











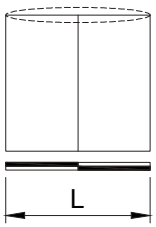
C160-ASS-1326

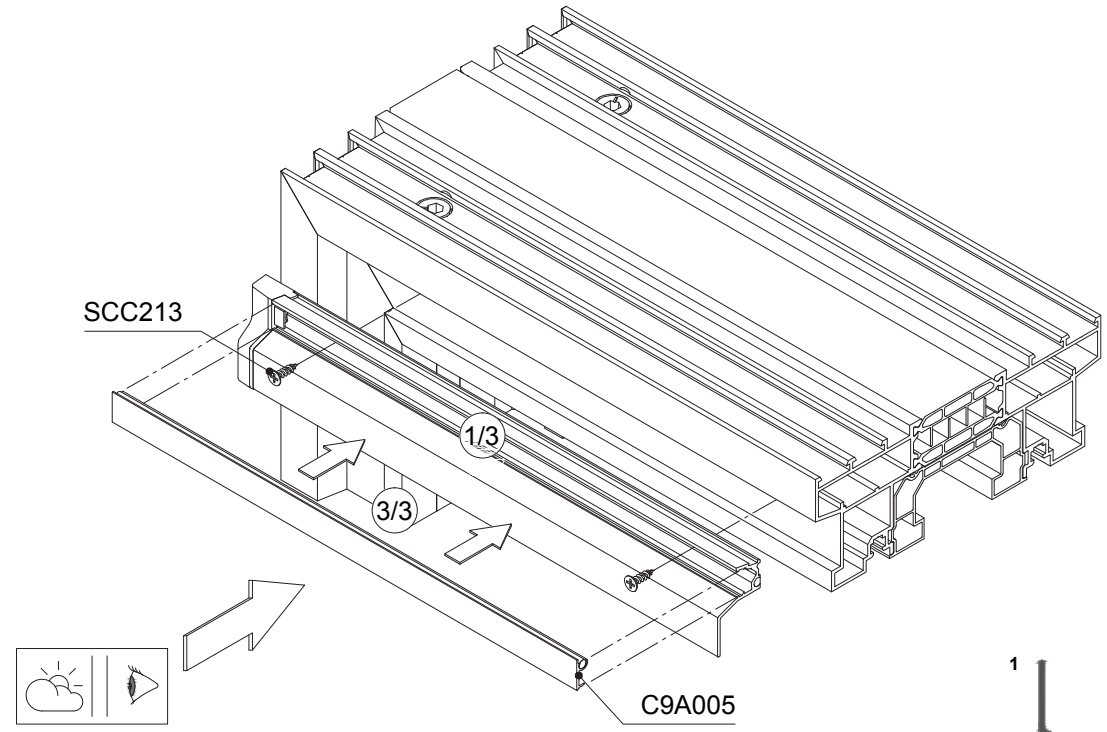
Solo per telai con taglio a 45°. Non applicabile per telai monorotaia.
Sigillare con silicone i due fori inferiori contrassegnati ed i fori per le viti, prima di assemblare il C9A004.

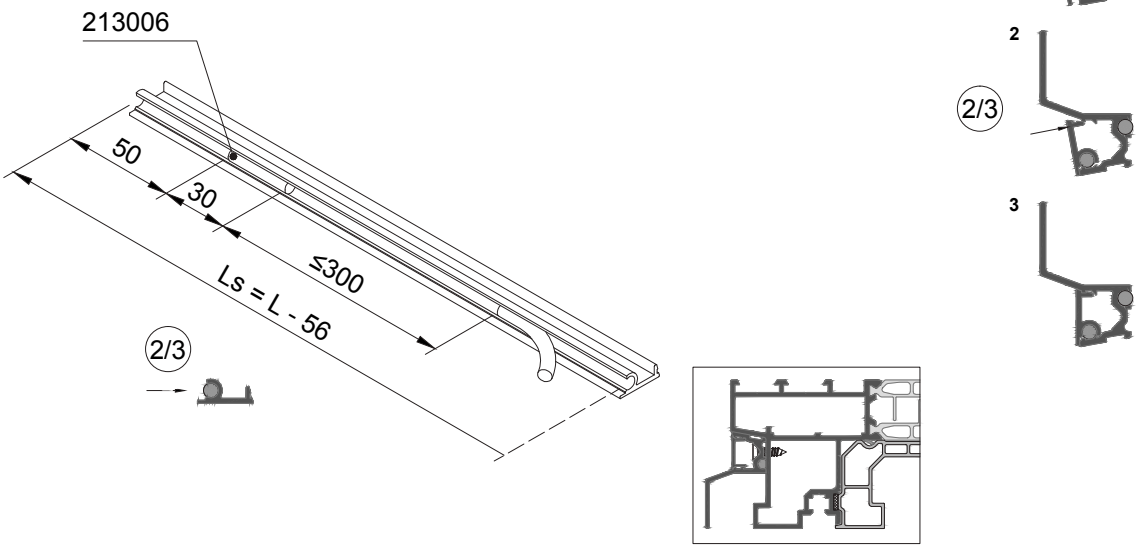
Finitura telaio e posizionamento anta

ASSEMBLAGGIO C9A004 COME GOCCIOLATOIO

3 / 3





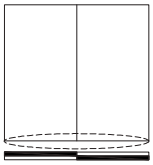


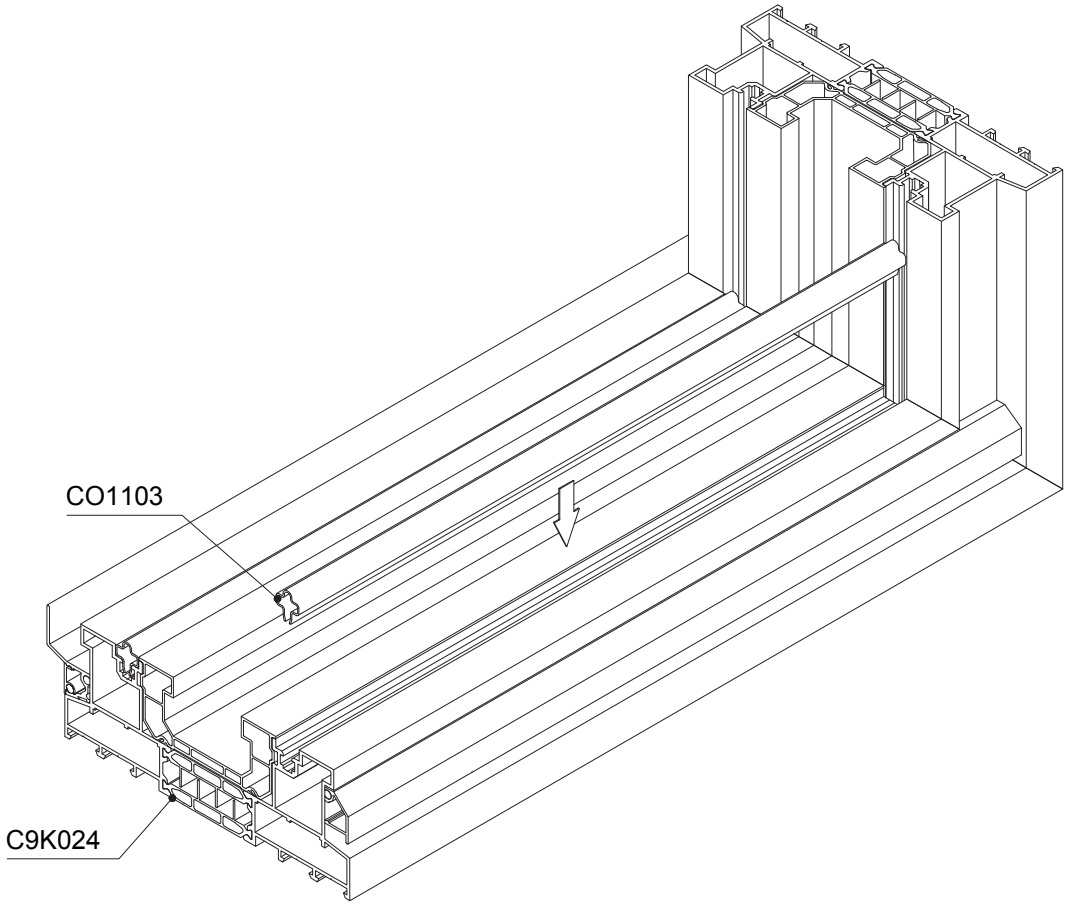
C160-ASS-1327

Solo per telai con tagli a 45°. Non applicabile per telai monorotaia (C9K017/C9K018).

Finitura telaio e posizionamento anta

ASSEMBLAGGIO BINARIO CO1103



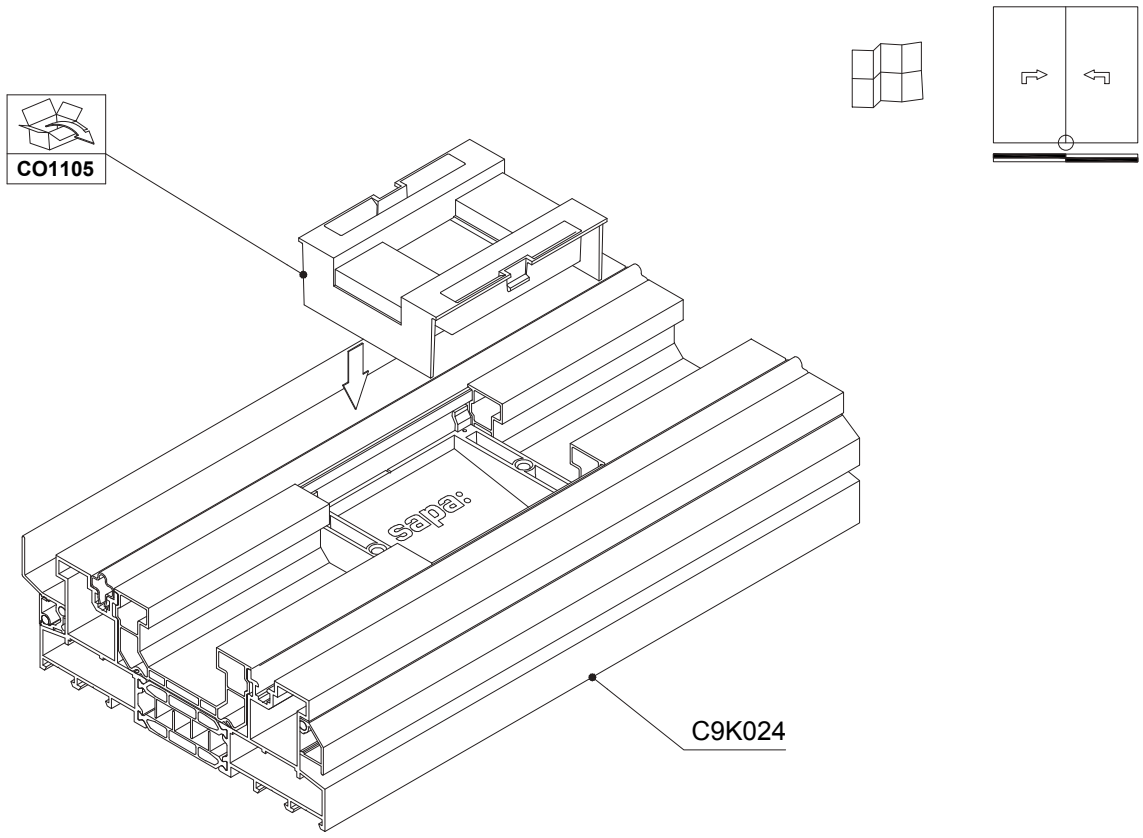


C160-ASS-1328

La lunghezza di CO1103 dipende dal telaio utilizzato.

Finitura telaio e posizionamento anta

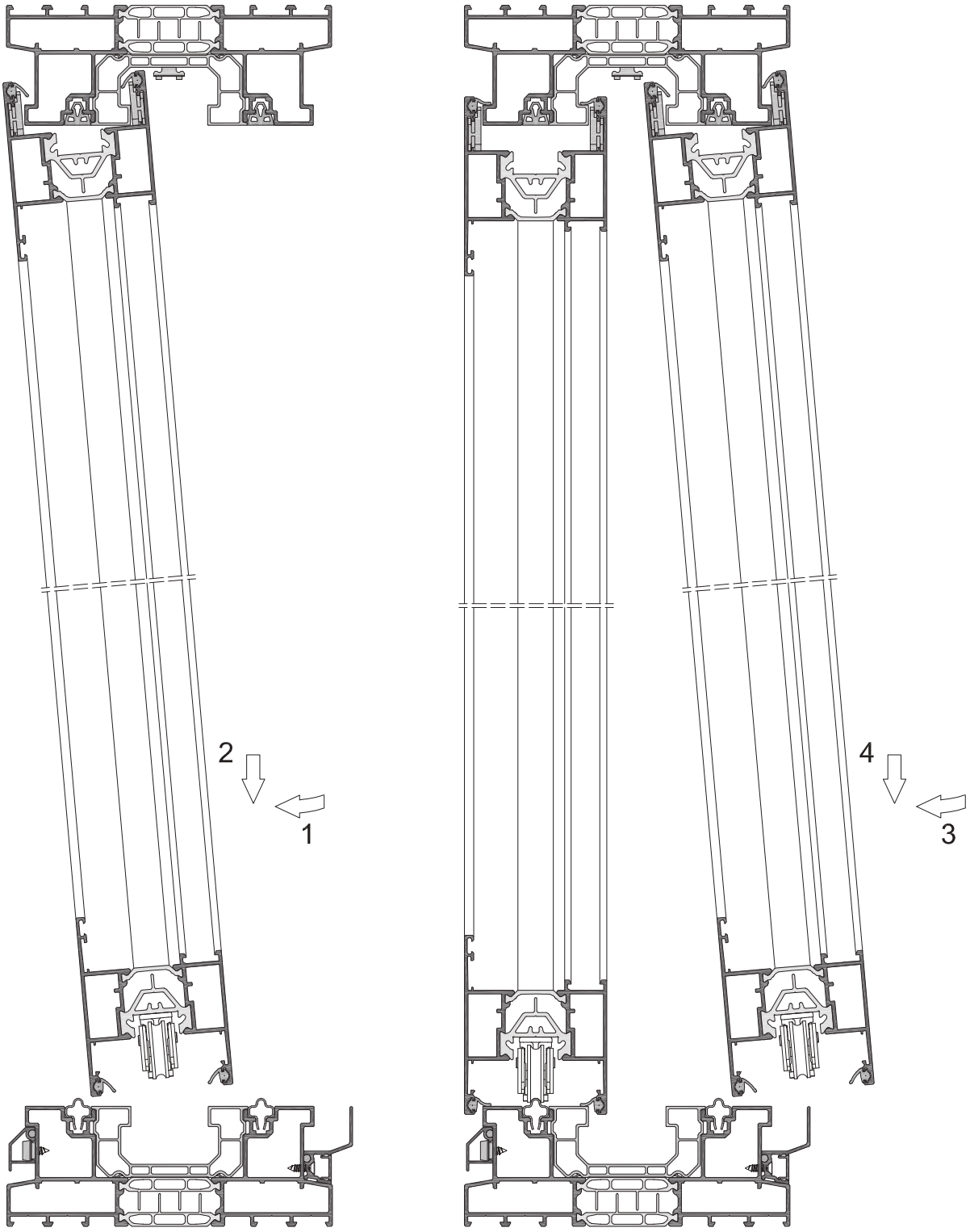
ASSEMBLAGGIO TAPPI DI TENUTA CO1105 SU PROFILO C9K024 - INFERIORE



C160-ASS-1335

Finitura telaio e posizionamento anta

2 BINARI - ASSEMBLAGGIO ANTA

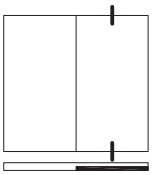


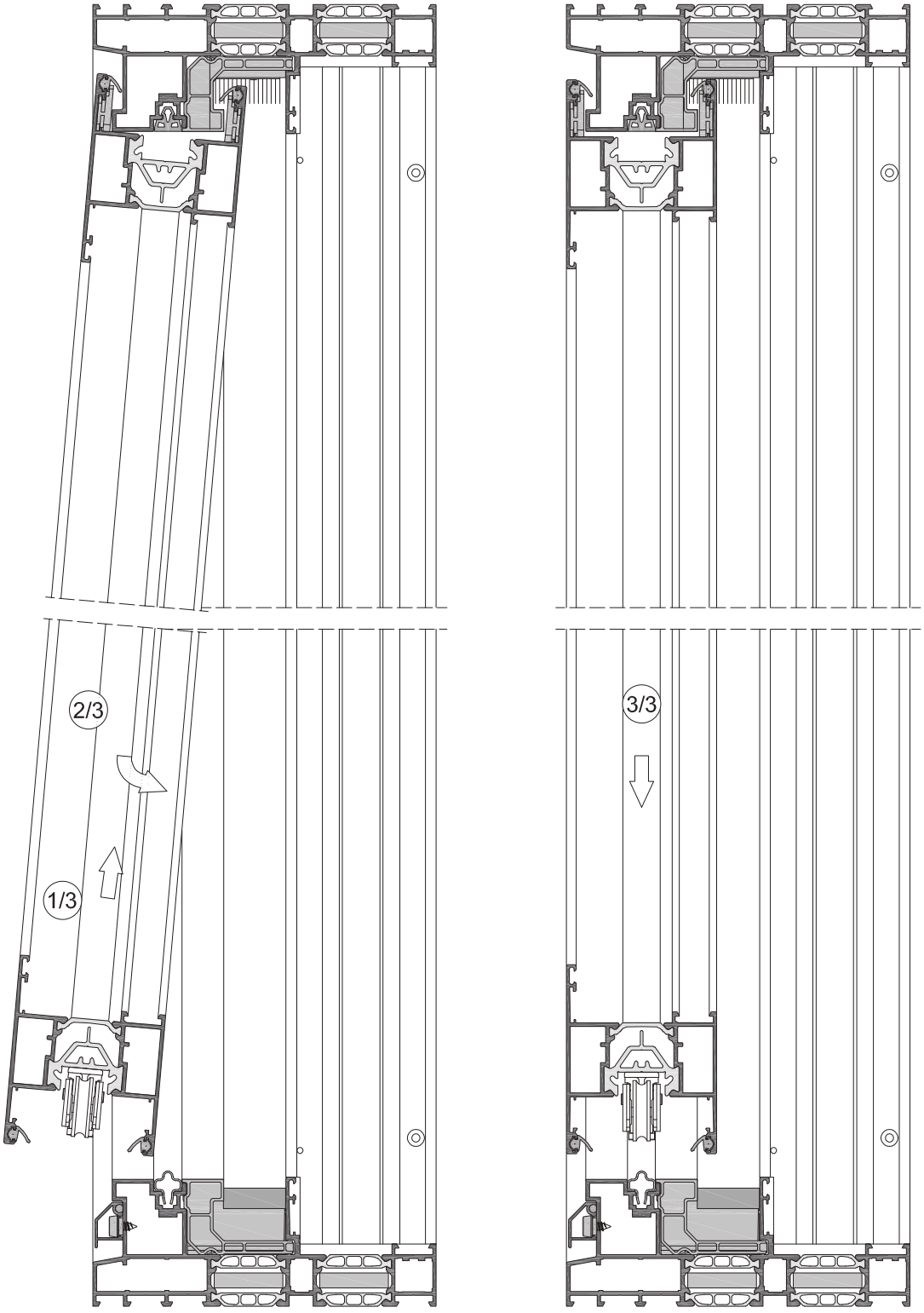
C160S-ASS-1336

* Prima di posizionare il vetro, la ferramenta del carrello dell'alzante scorrevole deve essere chiusa.

Finitura telaio e posizionamento anta

1 BINARIO (C9K014) - ASSEMBLAGGIO ANTA





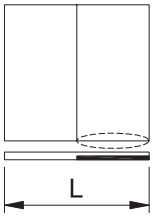
C160S-ASS-945

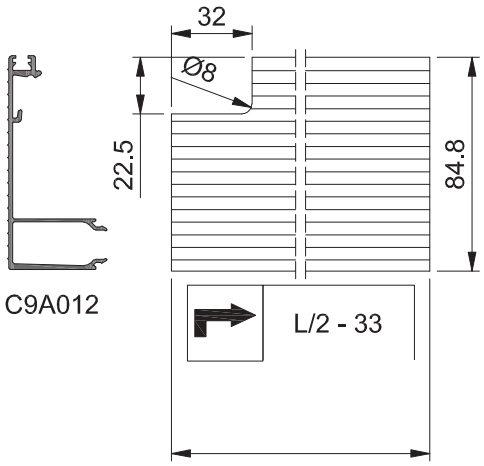
* Prima di posizionare il vetro, la ferramenta del carrello dell'alzante scorrevole deve essere chiusa.

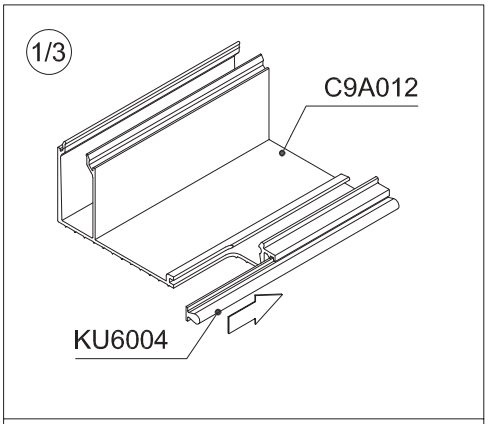
Finitura telaio e posizionamento anta

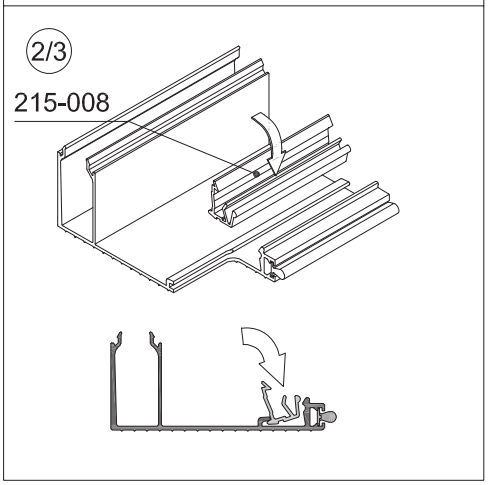
1 BINARIO (C9K014) - ASSEMBLAGGIO PROFILO DI FINITURA - INFERIORE

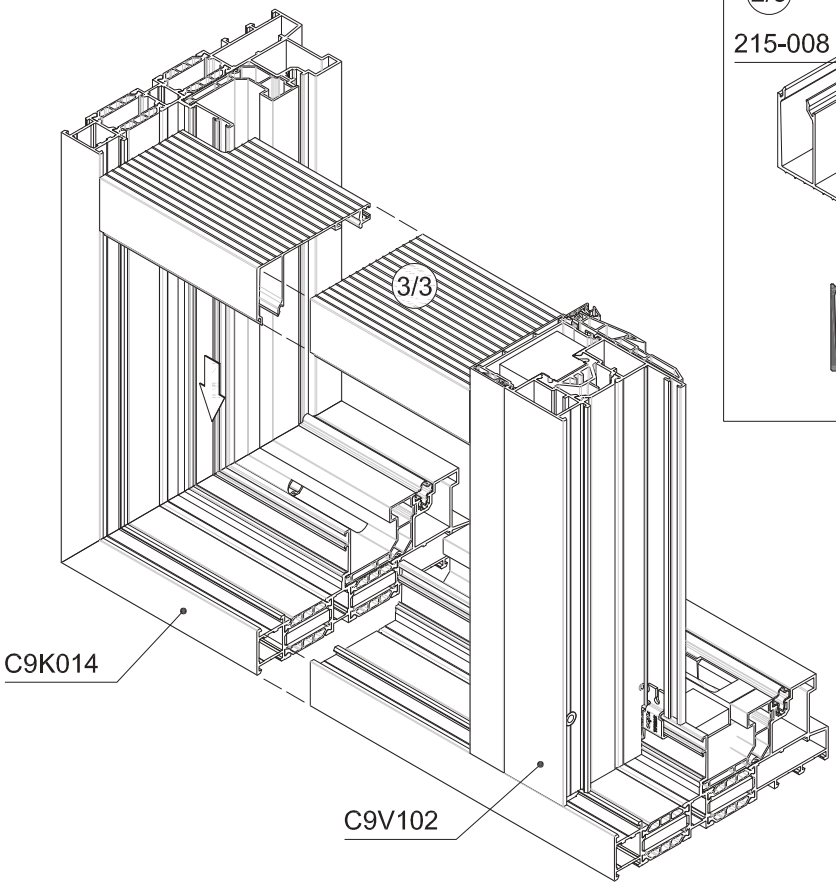
1 / 3









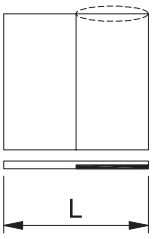


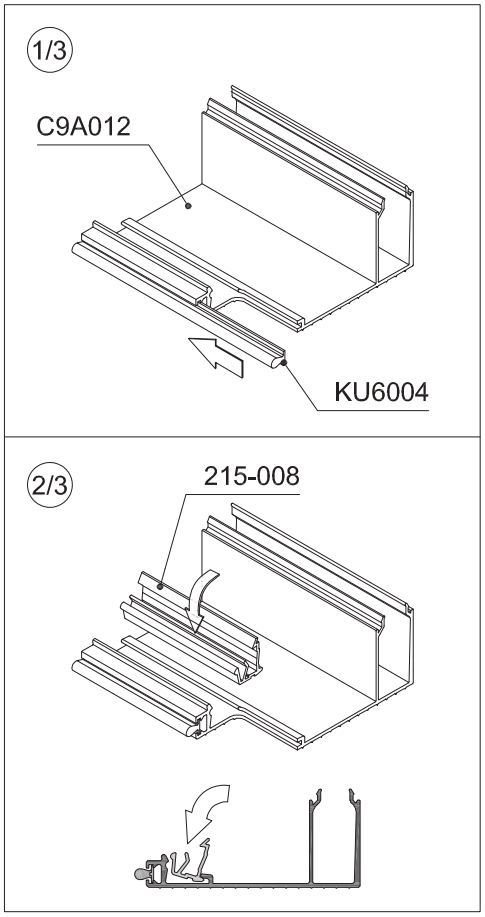
C160S-ASS-947

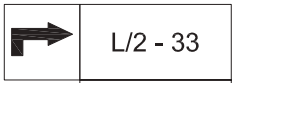
Finitura telaio e posizionamento anta

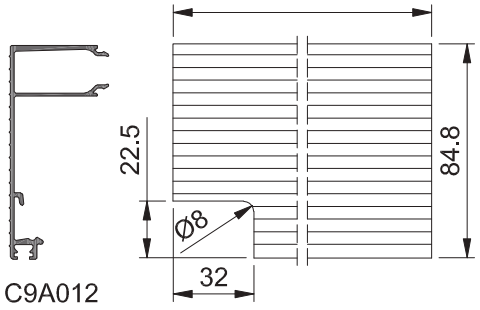
BINARIO (C9K014) - ASSEMBLAGGIO PROFILO DI FINITURA - SUPERIORE

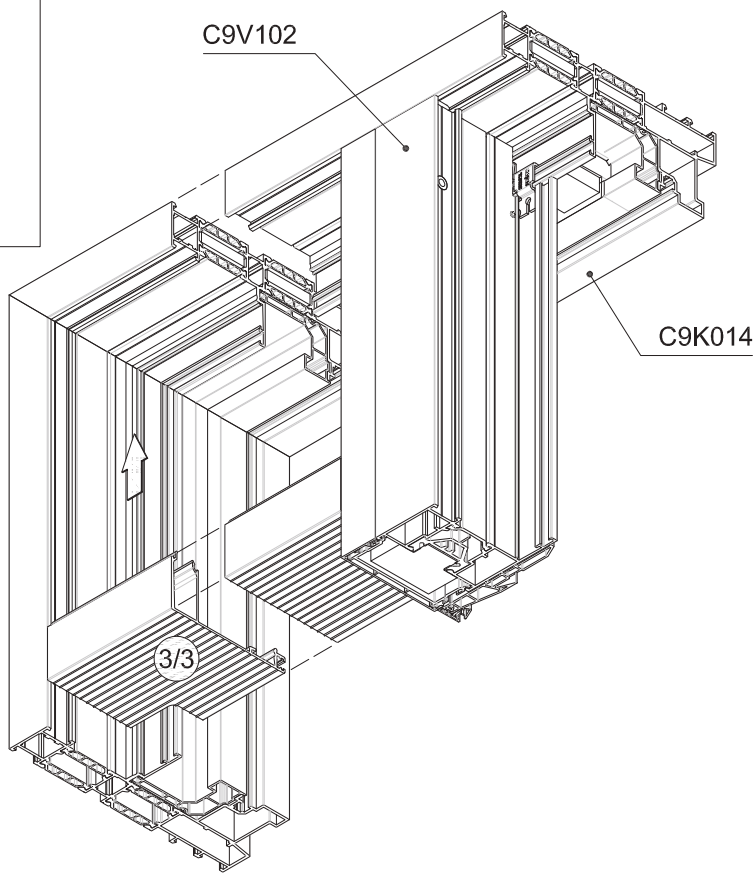
2 / 3









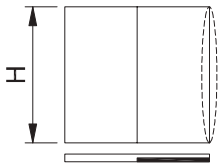


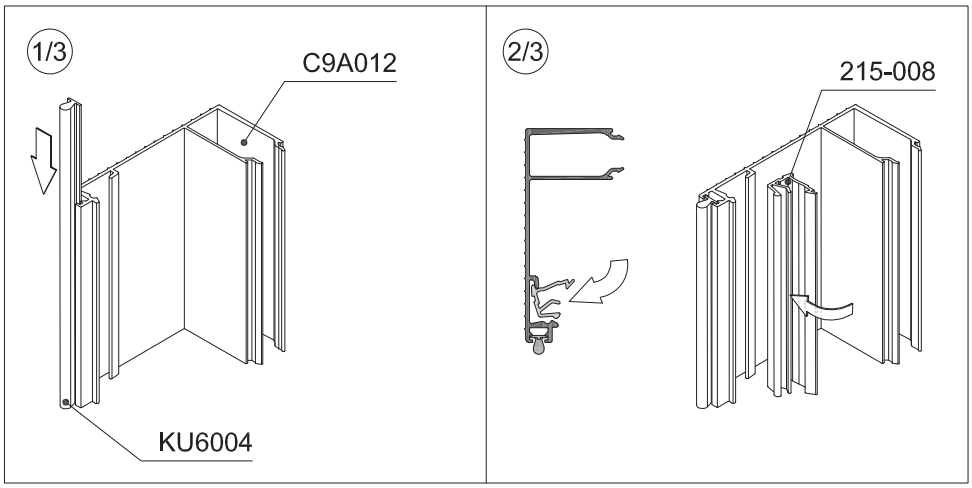
C160S-ASS-948

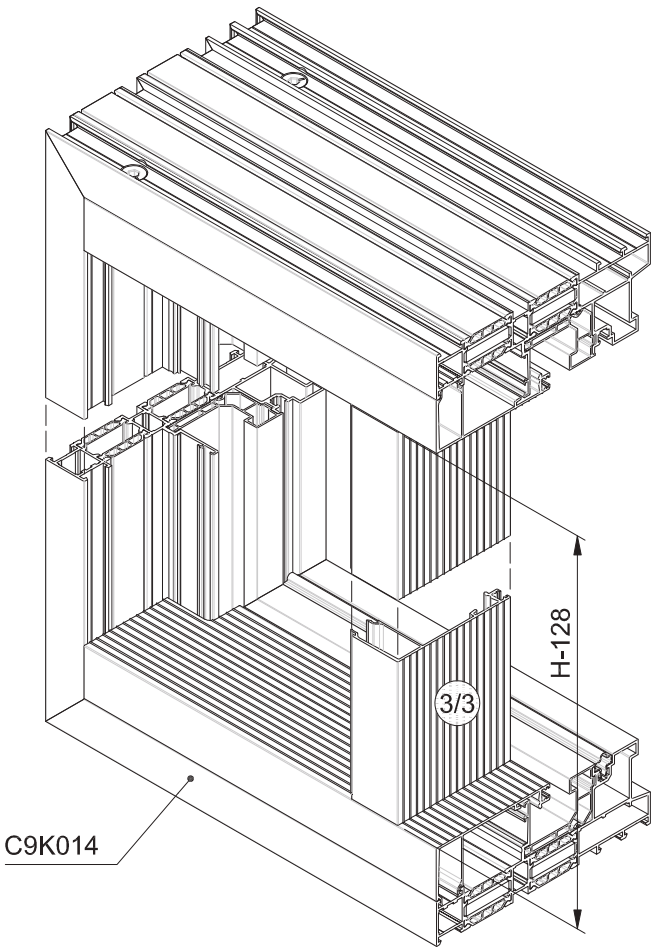
Finitura telaio e posizionamento anta

1-BINARIO (C9K014) - ASSEMBLAGGIO PROFILO DI FINITUA C9A0XX - LATERALE

3 / 3



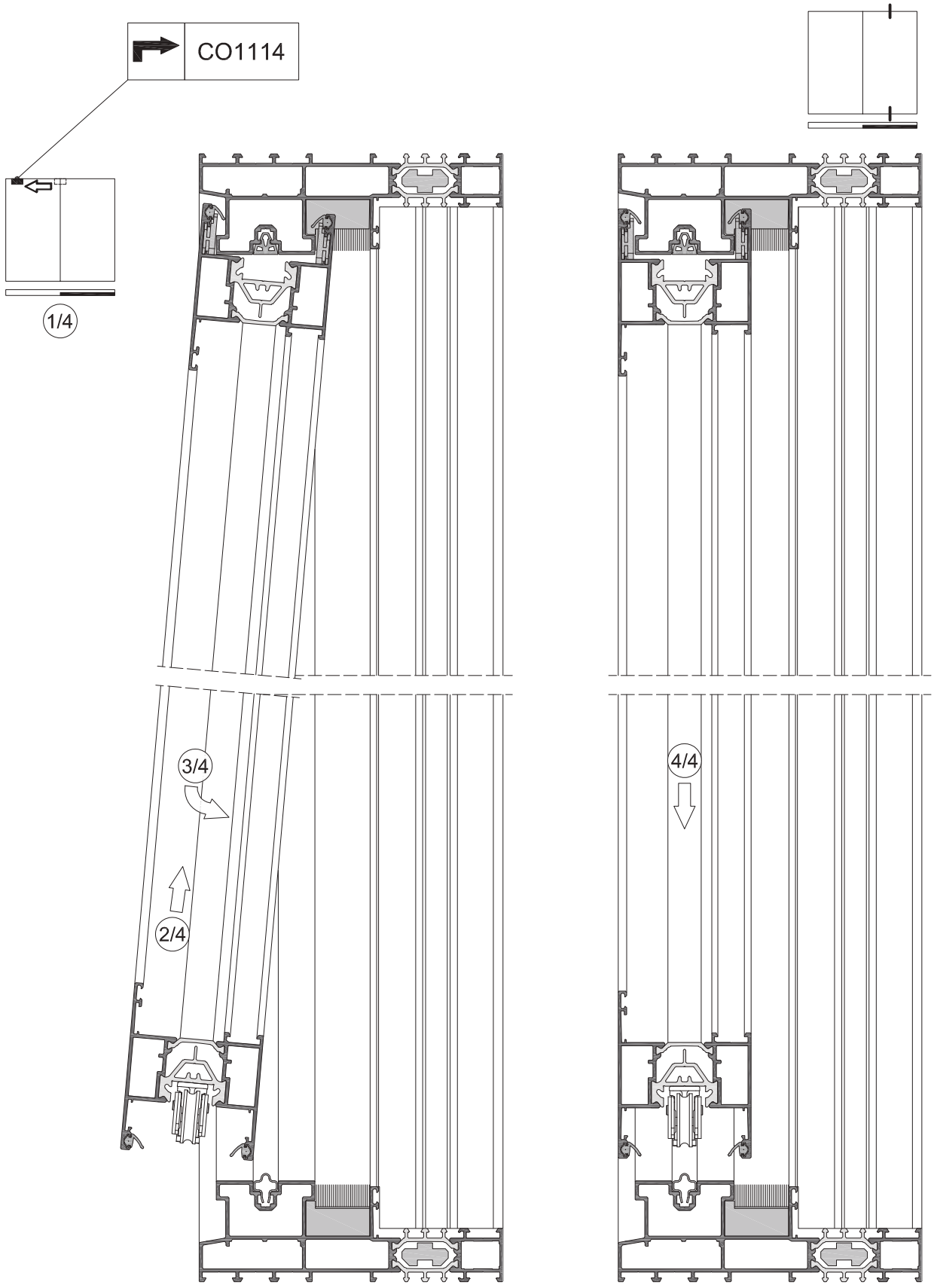




C160S-ASS-949

Finitura telaio e posizionamento anta

1 BINARIO (C9K017) - ASSEMBLAGGIO ANTA

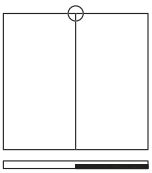


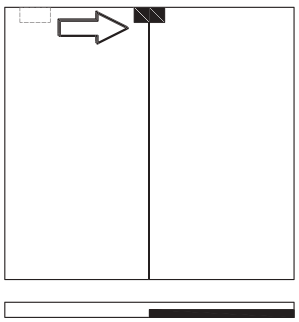
C160S-ASS-1438

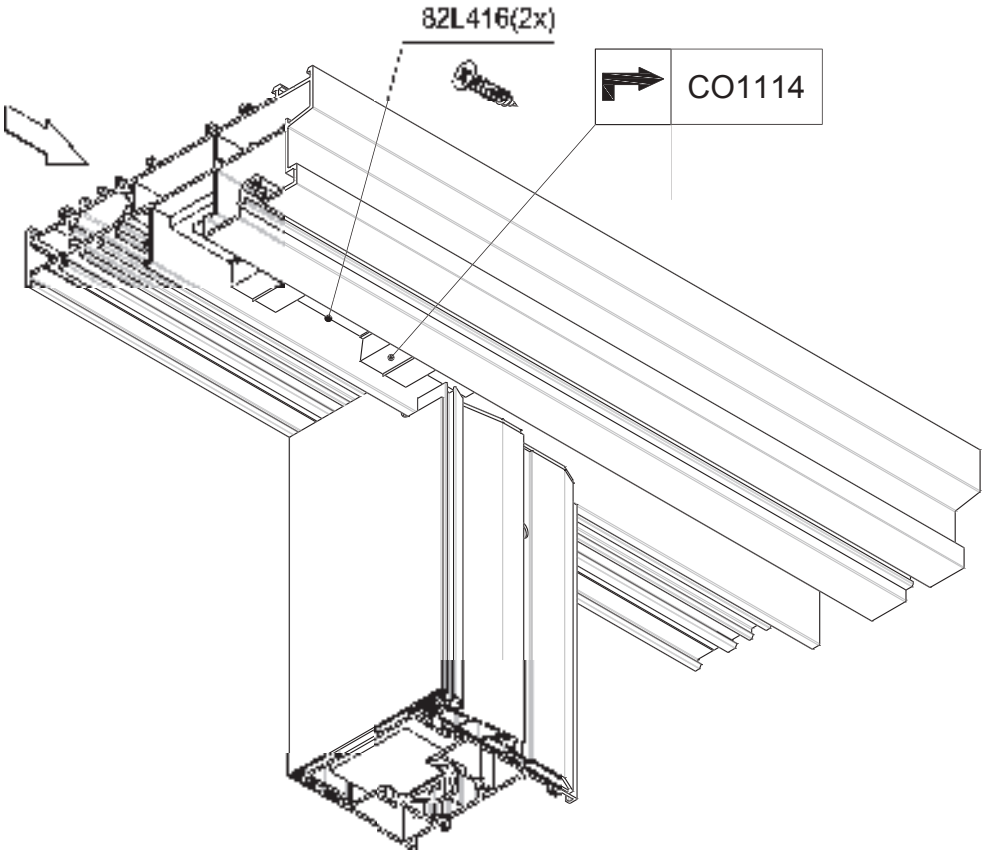
* Prima di posizionare la vetratura, la ferramenta dell'alzate scorrevole deve essere chiusa.

Finitura telaio e posizionamento anta

1 BINARIO (C9K017) - ASSEMBLAGGIO SIGILLATURA CENTRALE





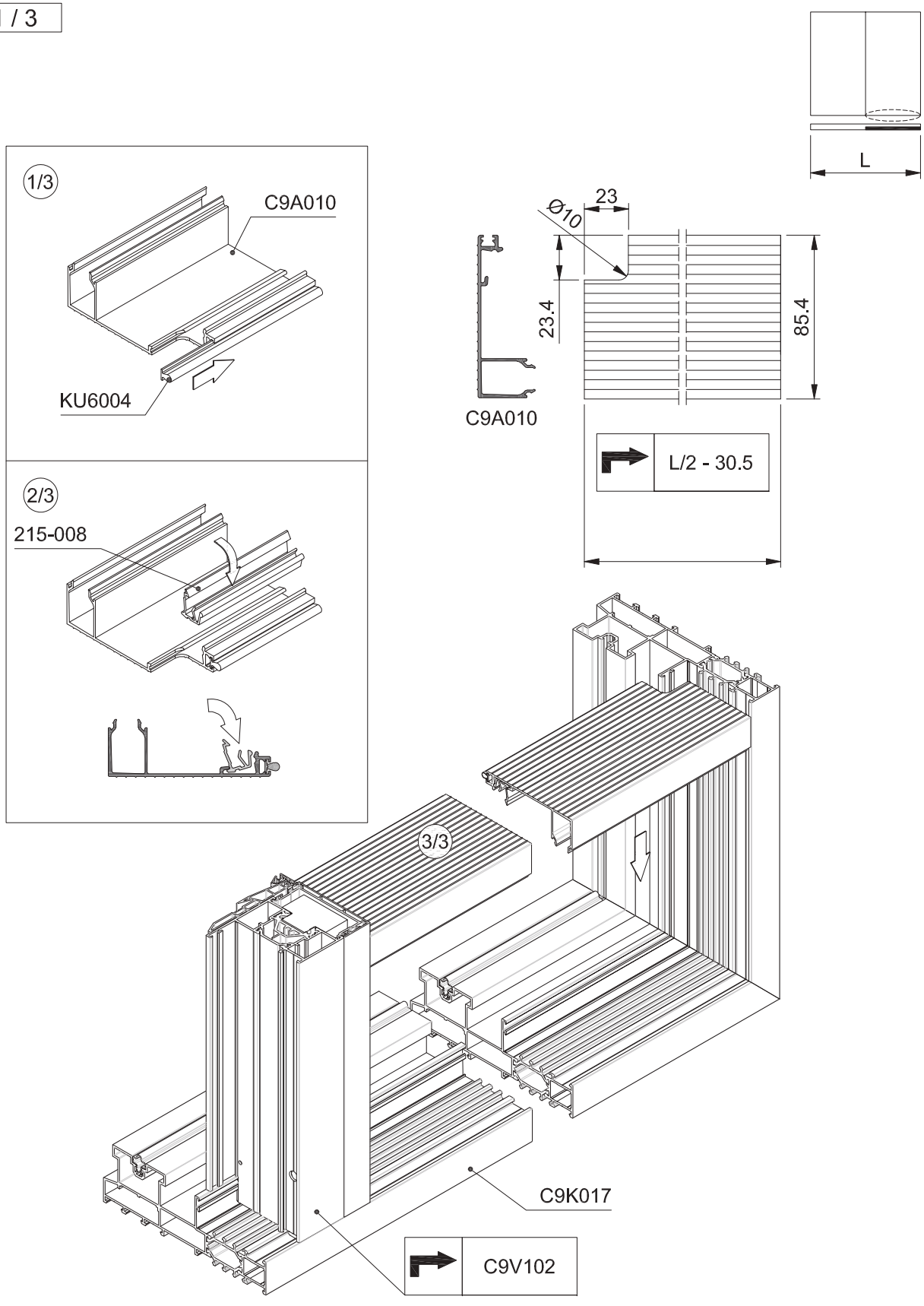


C160S-ASS-1460

Finitura telaio e posizionamento anta

1 BINARIO (C9K017) - ASSEMBLAGGIO PROFILO DI FINITURA C9A0XX - INFERIORE

1 / 3

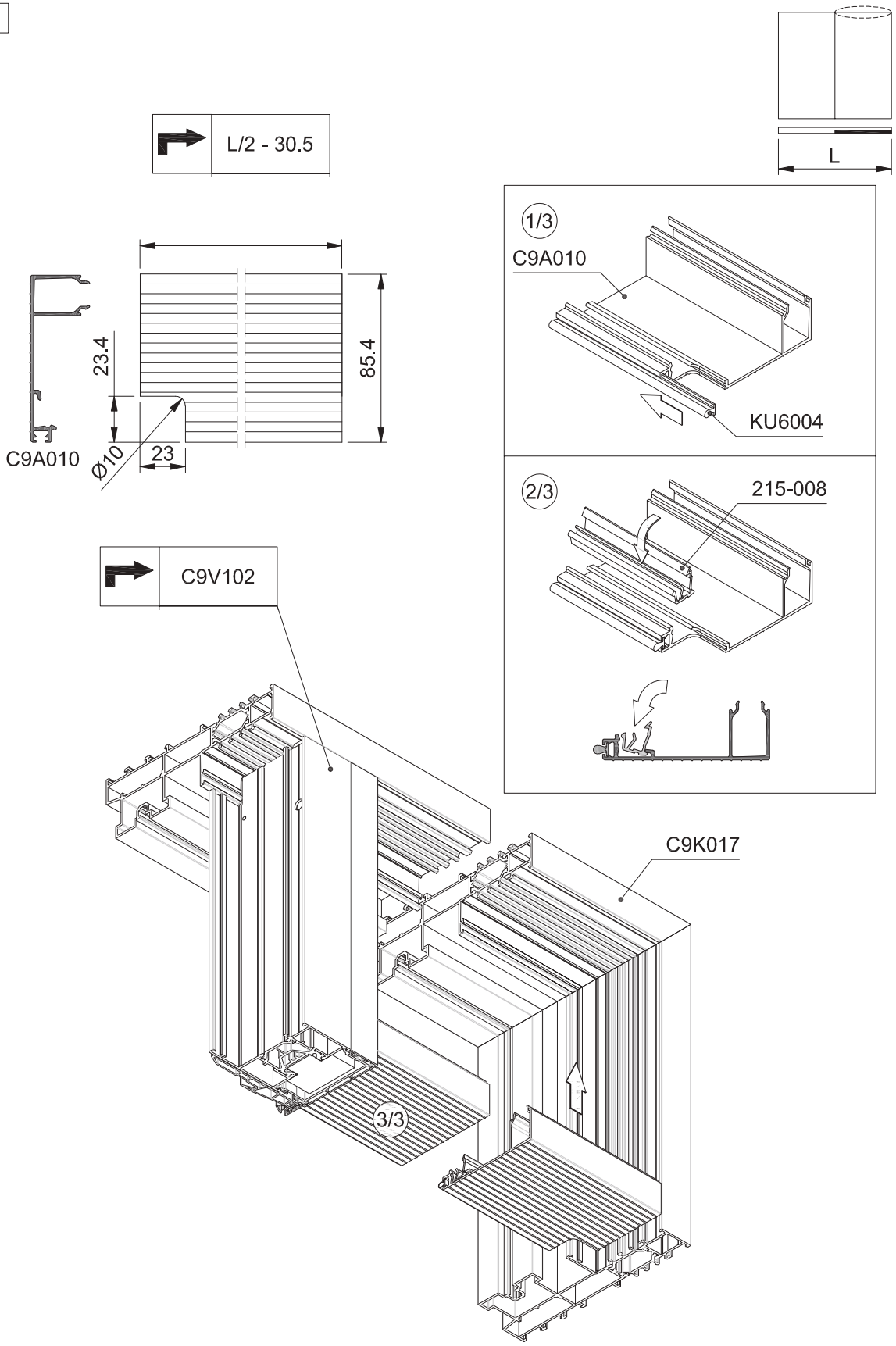


C160S-ASS-1440

Finitura telaio e posizionamento anta

1 BINARIO (C9K017) - ASSEMBLAGGIO PROFILO DI FINITURA C9A0XX - SUPERIORE

2 / 3

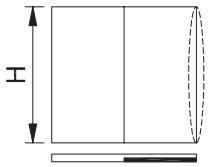


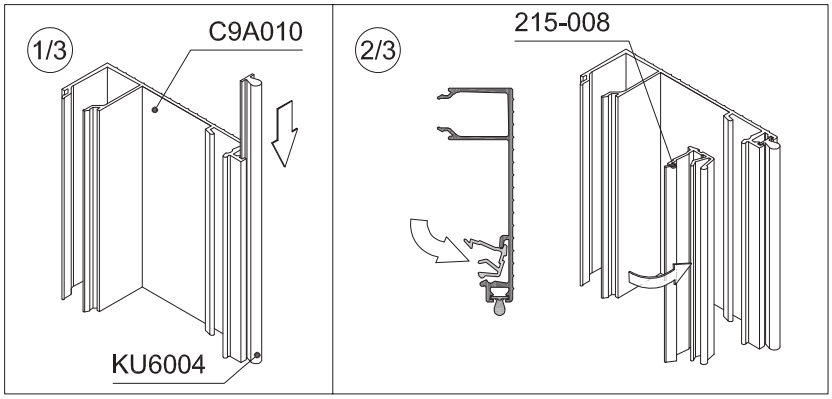
C160S-ASS-1441

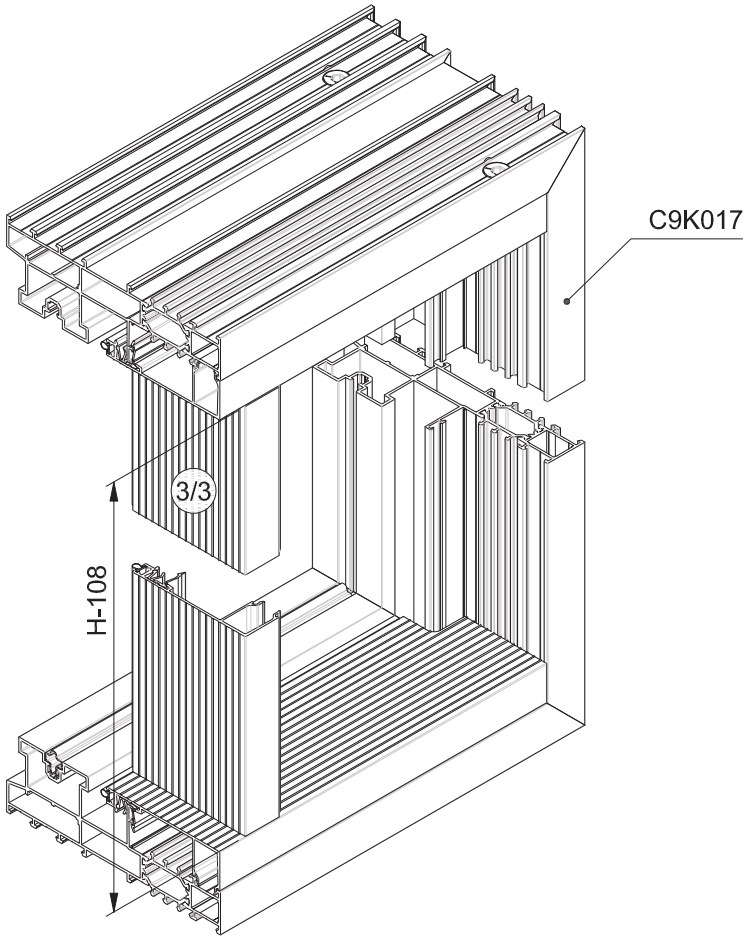
Finitura telaio e posizionamento anta

1 BINARIO (C9K017) - ASSEMBLAGGIO PROFILO DI FINITURA C9A0XX - LATERALE

3 / 3







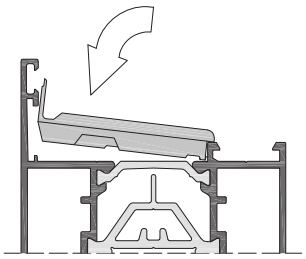
C160S-ASS-1442

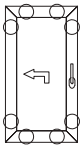
Vetratura

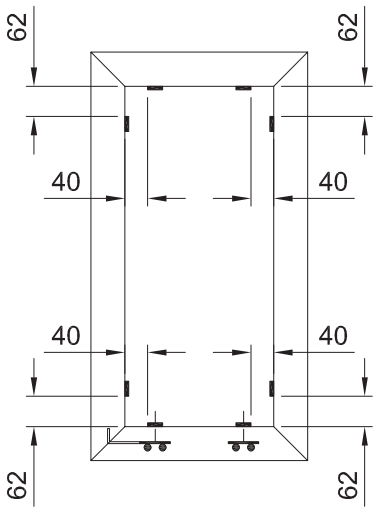
Assemblaggio supporto vetratura ed operazione su fermavetro - Anta	L250
Assemblaggio supporto vetratura ed operazione su fermavetro - C9K014	L251
Assemblaggio supporto vetratura ed operazione su fermavetro - C9K017	L253
Passaggi costruttivi: vetratura nell'incontro	L255
Vetratura con guarnizione RU0002 / RU0004	L256
Vetratura con guarnizione 210-055 - Basic	L257
Vetratura con guarnizione 210-003 - Basic	L258

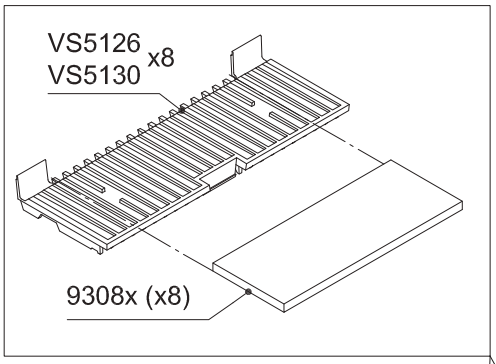
Vetratura

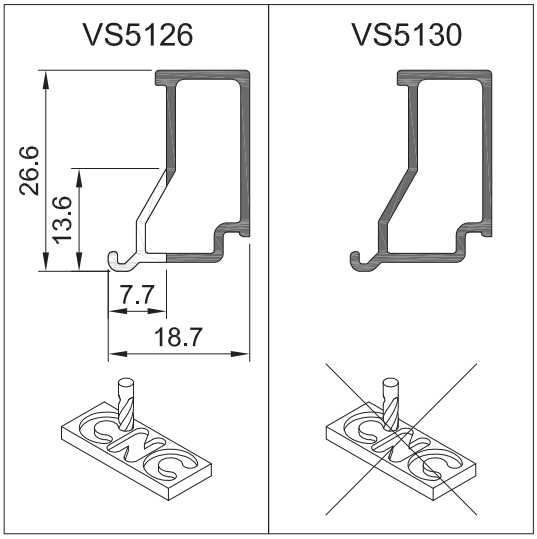
ASSEMBLAGGIO SUPPORTO VETRATURA ED OPERAZIONE SU FERMAVETRO - ANTA

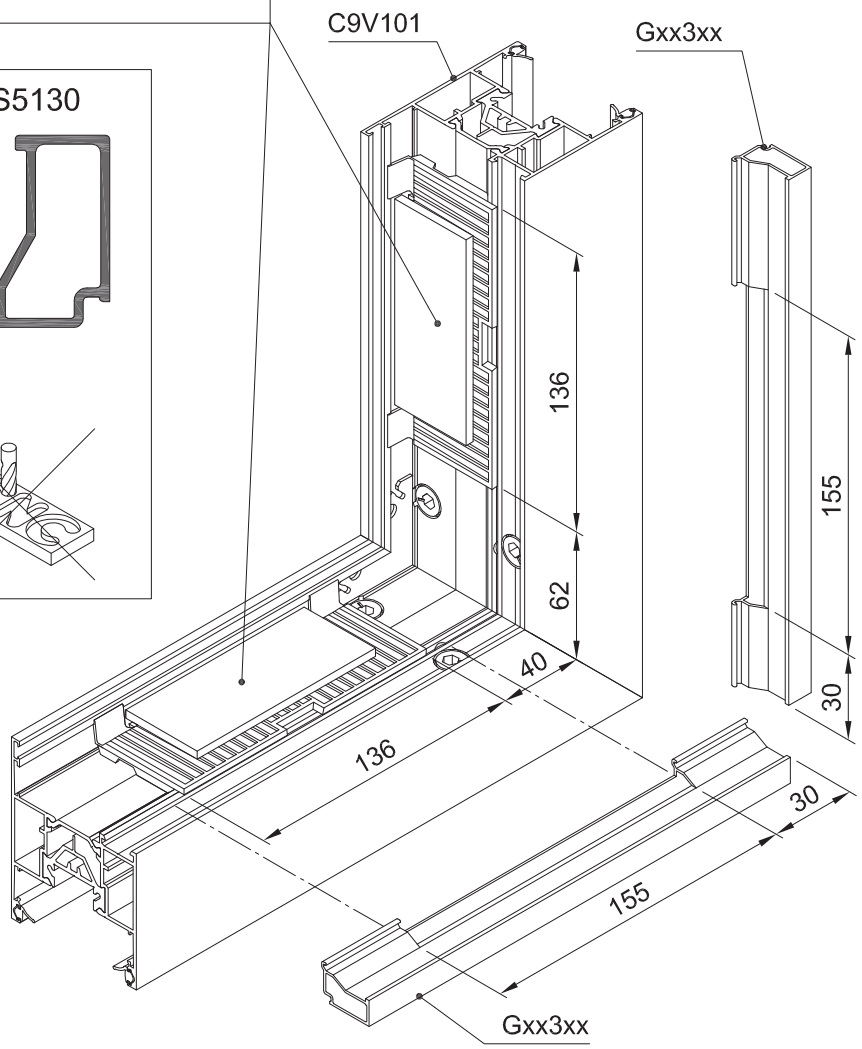










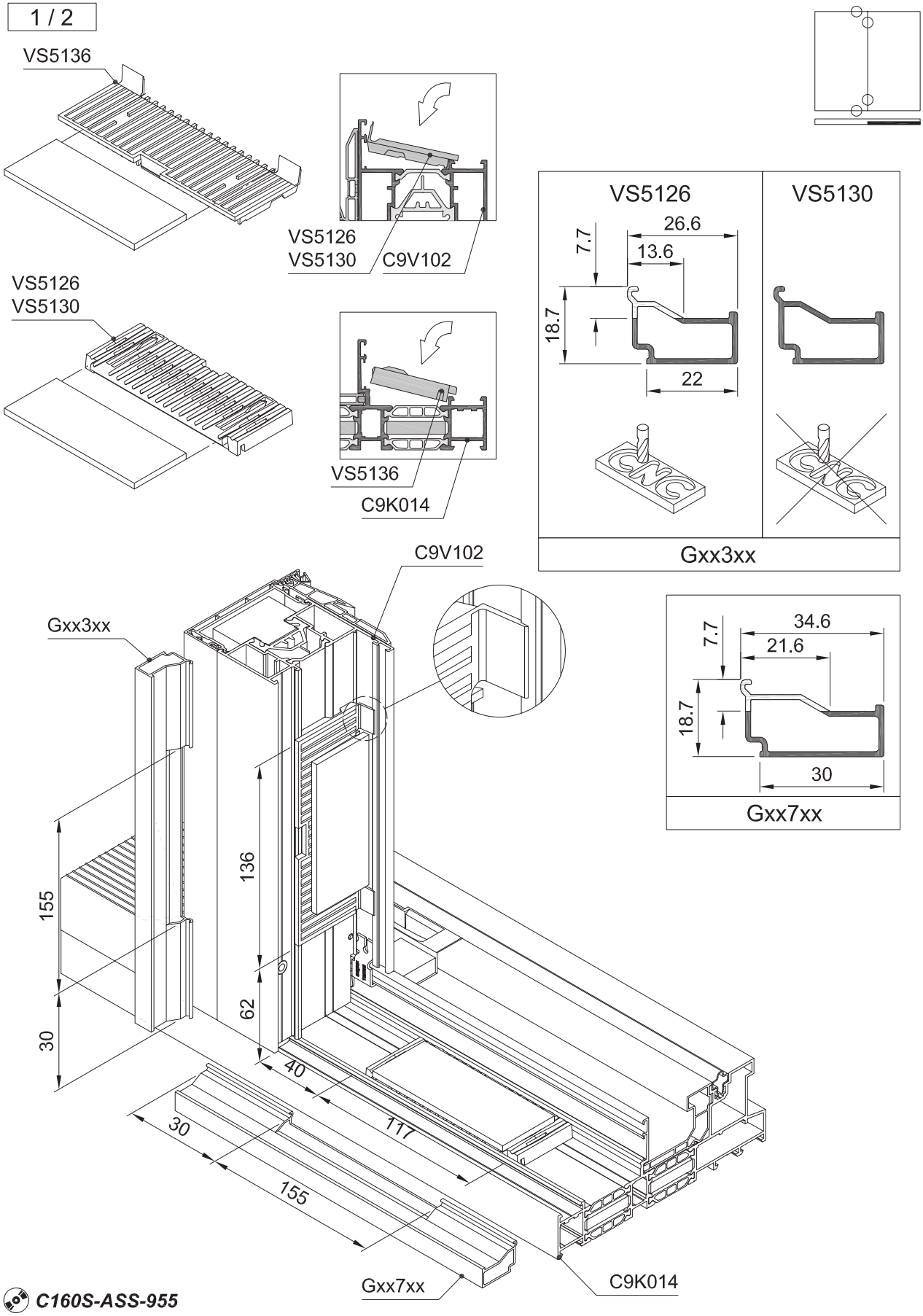


C160S-ASS-2191

Vetratura

ASSEMBLAGGIO SUPPORTO VETRATURA E OPERAZIONE SU FERMAVETRO - C9K014

1 / 2

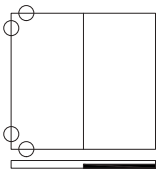


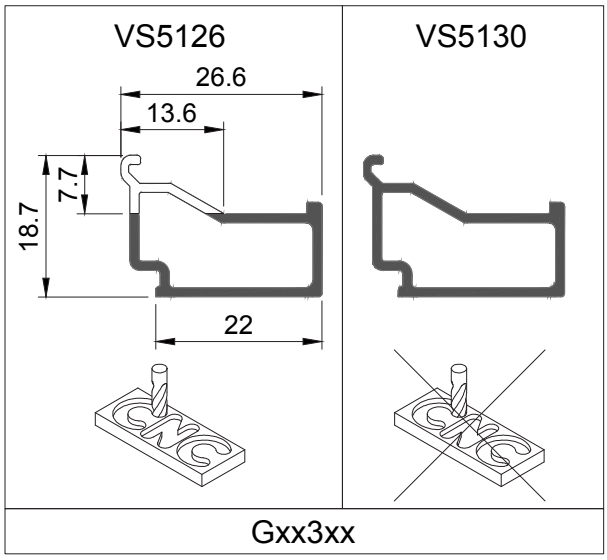
C160S-ASS-955

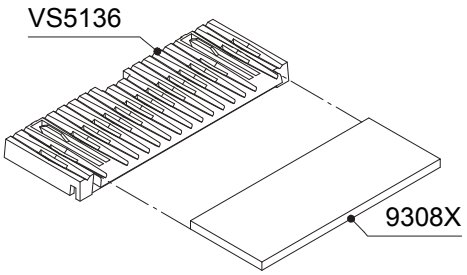
Vetratura

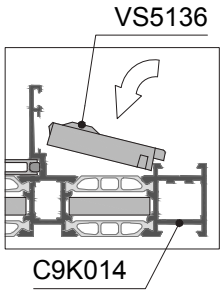
ASSEMBLAGGIO SUPPORTO VETRATURA ED OPERAZIONE SU FERMAVETRO - C9K014

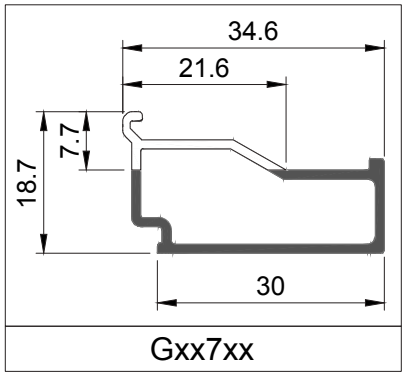
2 / 2

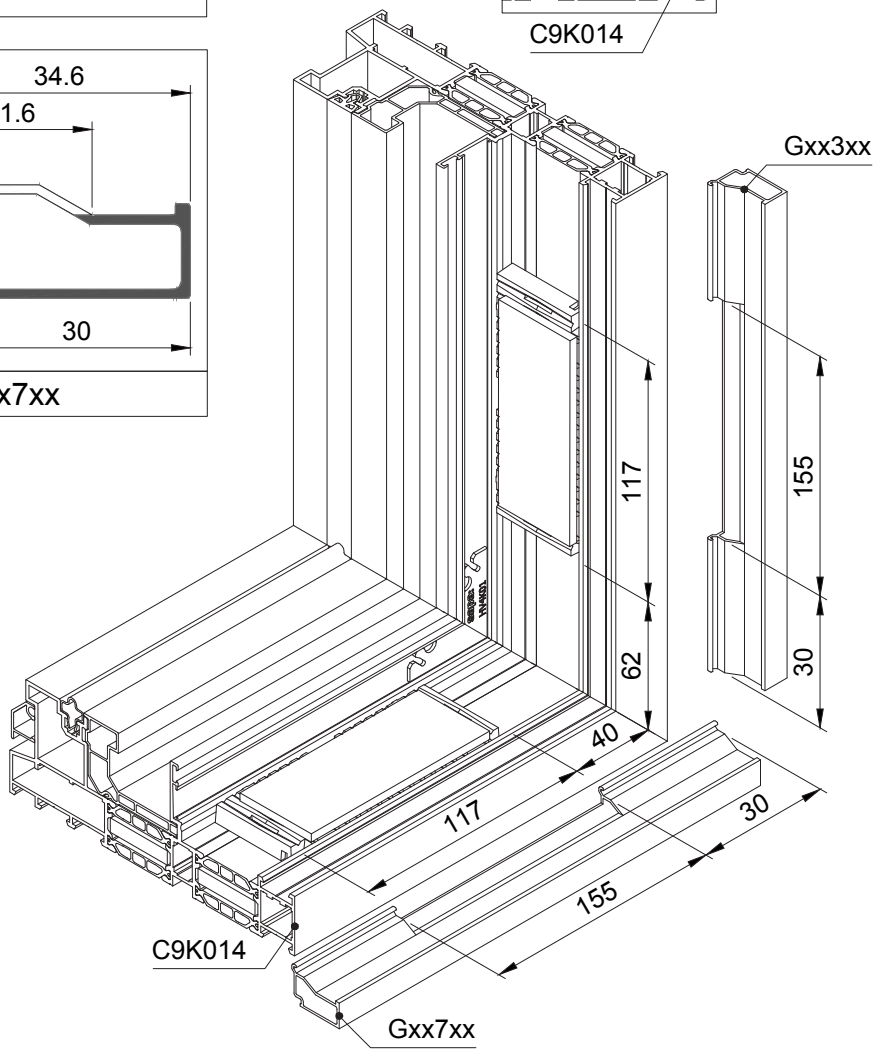










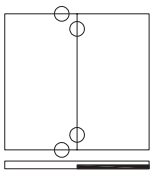


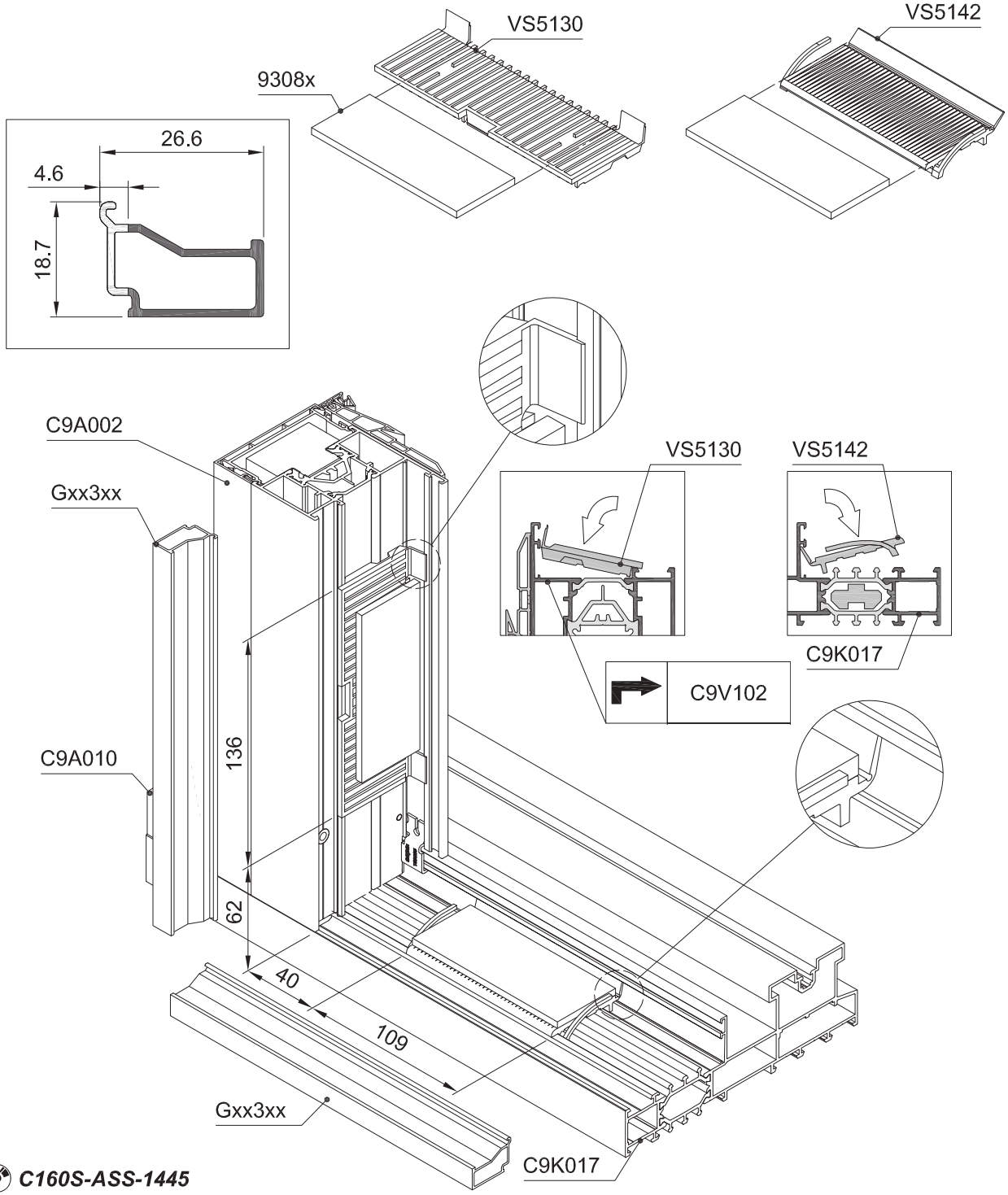
C160-ASS-956

Vetratura

ASSEMBLAGGIO SUPPORTO VETRATURA ED OPERAZIONE SU FERMAVETRO - C9K017

1 / 2



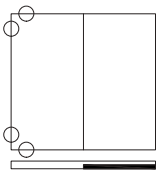


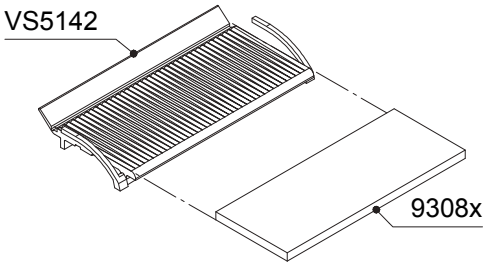
C160S-ASS-1445

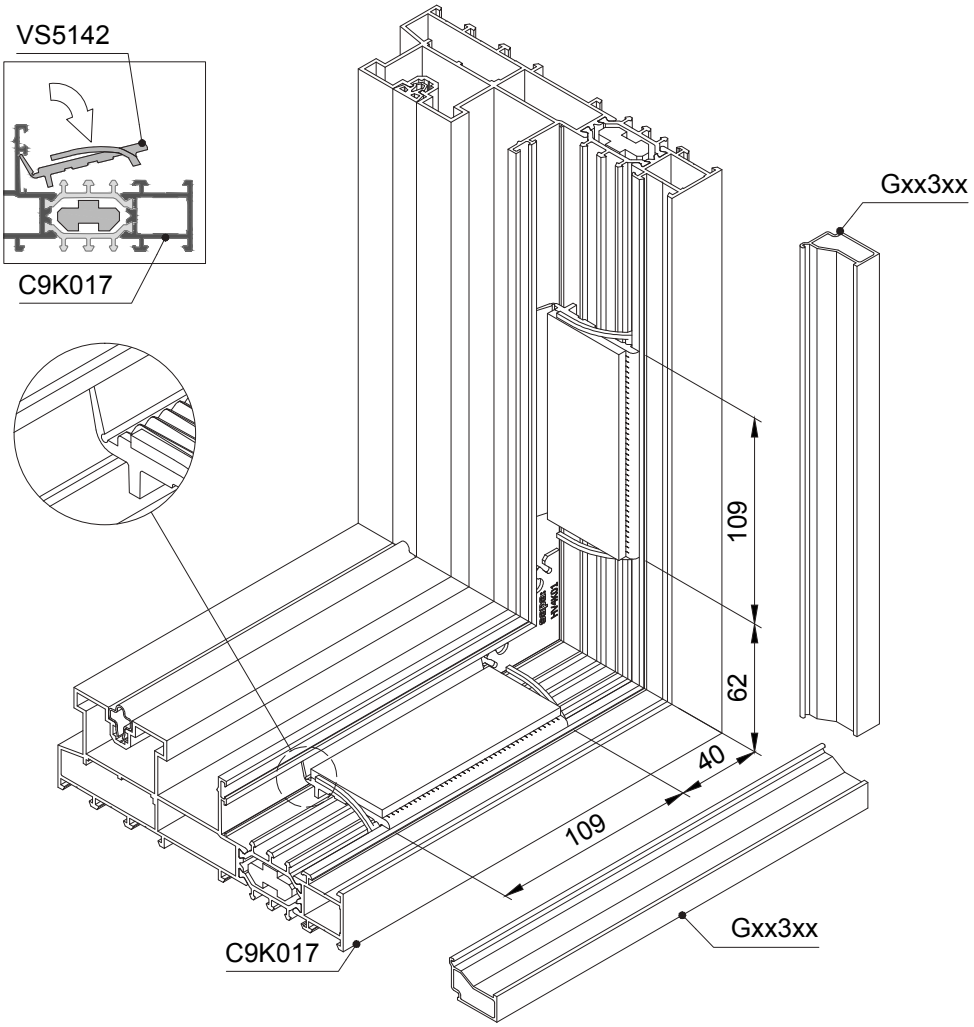
Vetratura

ASSEMBLAGGIO SUPPORTO VETRATURA ED OPERAZIONE SU FERMAVETRO - C9K017

2 / 2



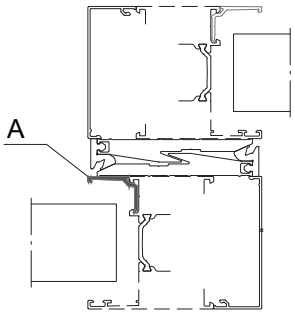


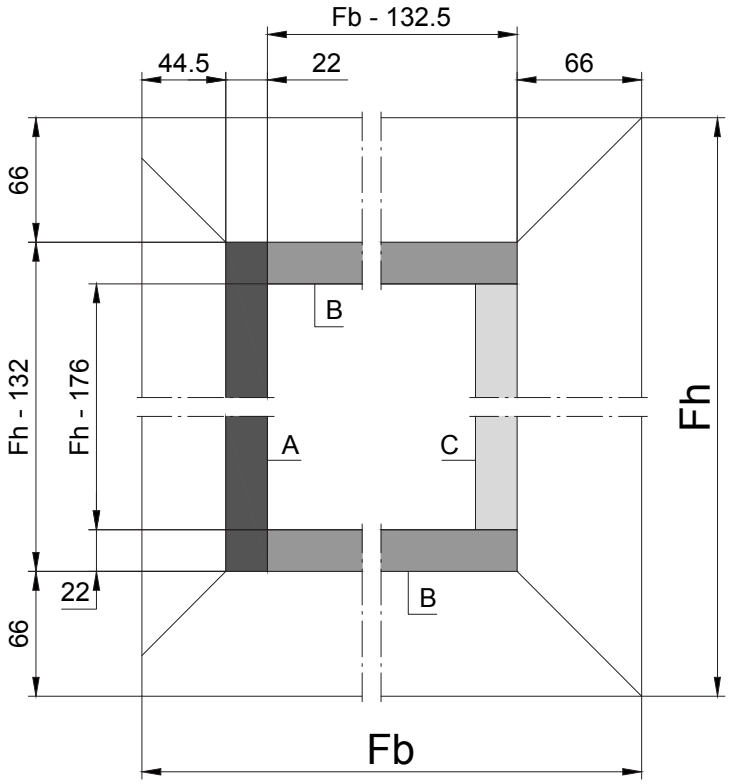


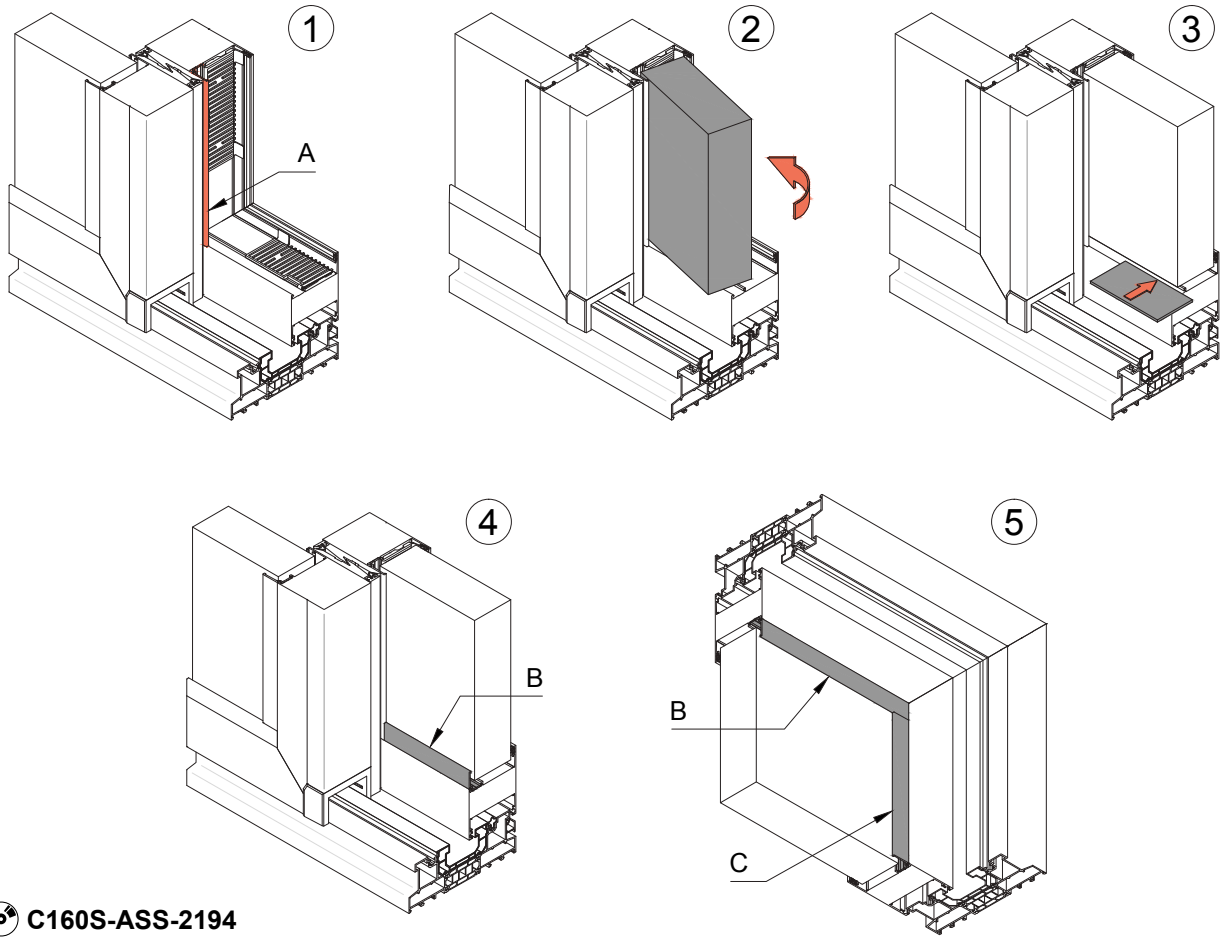
C160-ASS-1446

Vetratura

PASSAGGI COSTRUTTIVI: VETRATURA NELL'INCONTRO





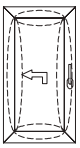


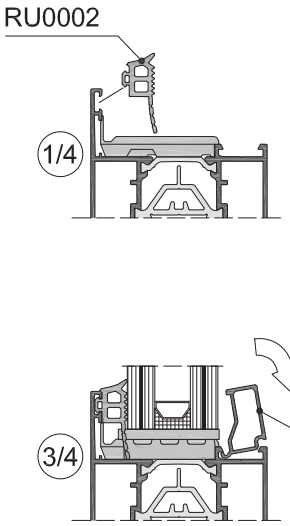
C160S-ASS-2194

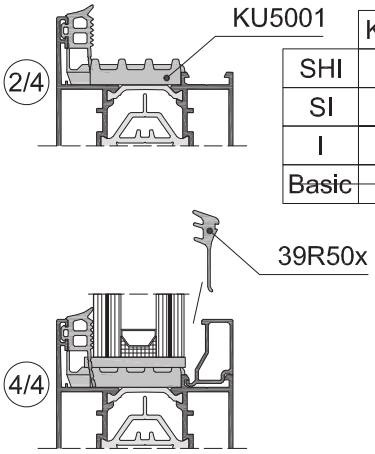
Vetratura

VETRATURA CON GUARNIZIONE RU0002 / RU0004

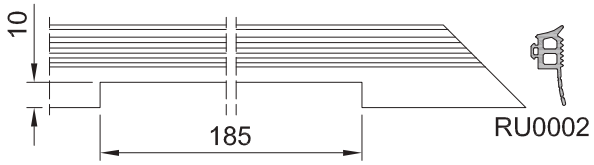
1 / 3

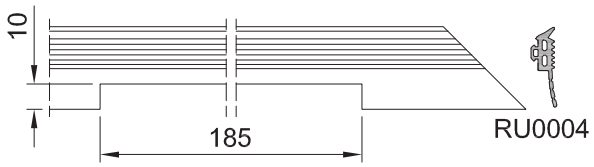


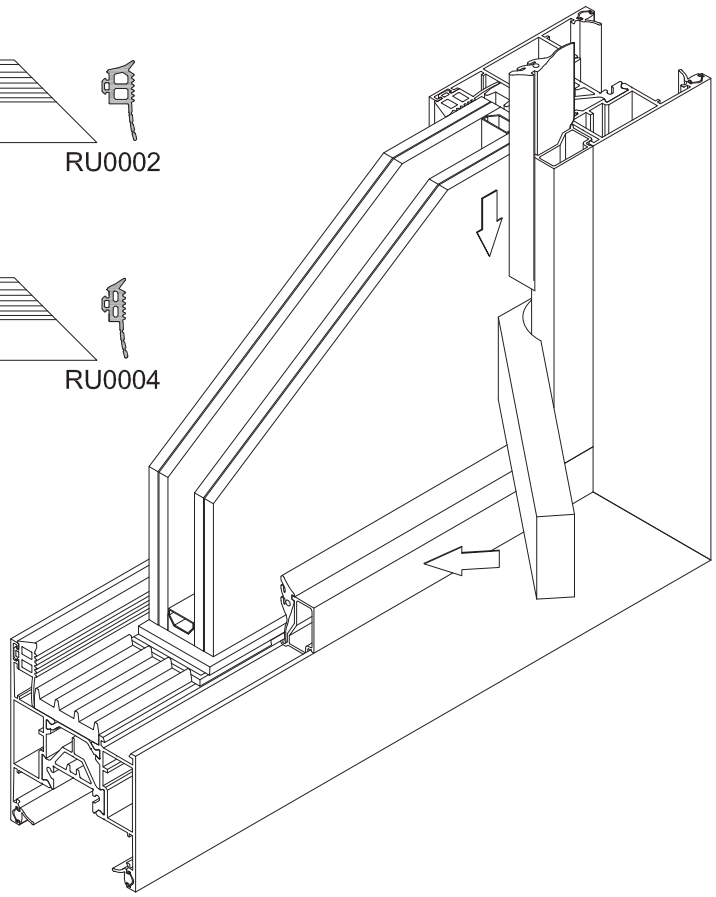




	KU5001
SHI	✓
SI	–
I	–
Basic	–





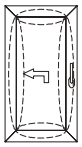


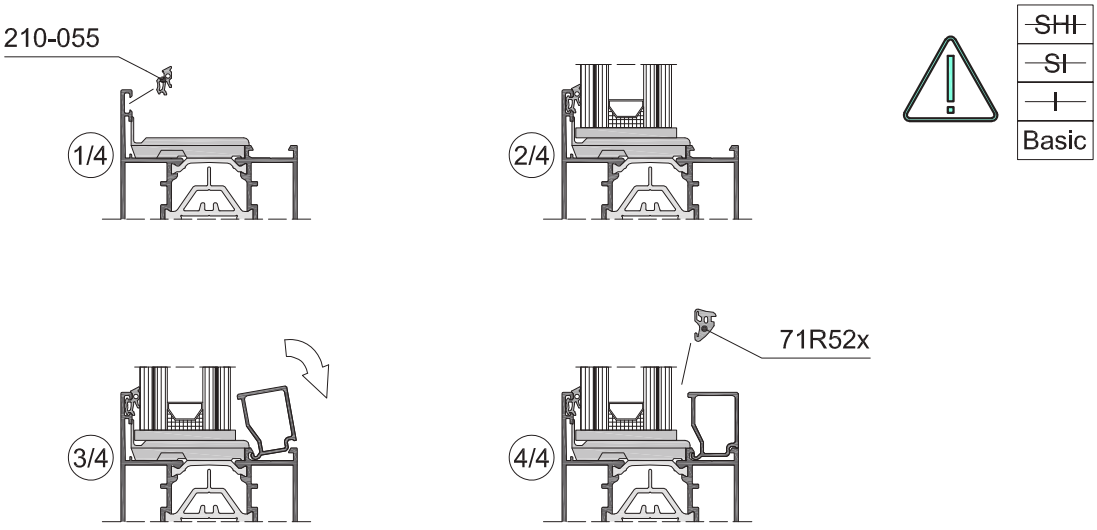
C160S-ASS-2196

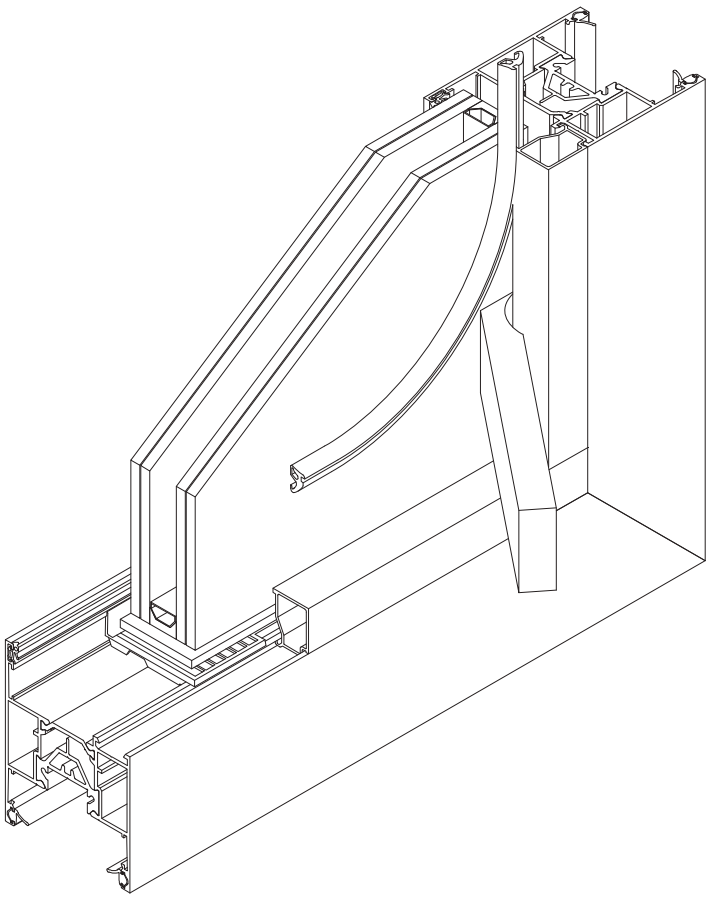
Vetratura

VETRATURA CON GUARNIZIONE 210055 - BASIC

2 / 3







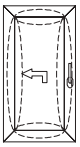
C160S-ASS-2197

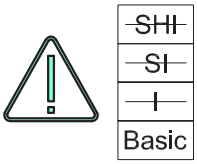
* Prima di posizionare il vetro, la ferramenta dell'alzante scorrevole deve essere chiusa.

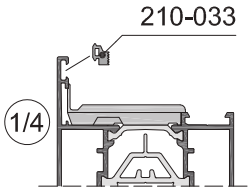
Vetratura

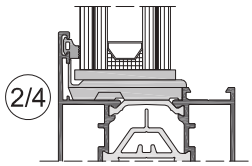
VETRATURA CON GUARNIZIONE 210003 - BASIC

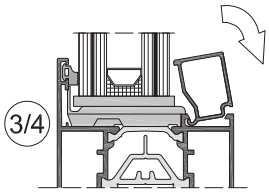
3 / 3

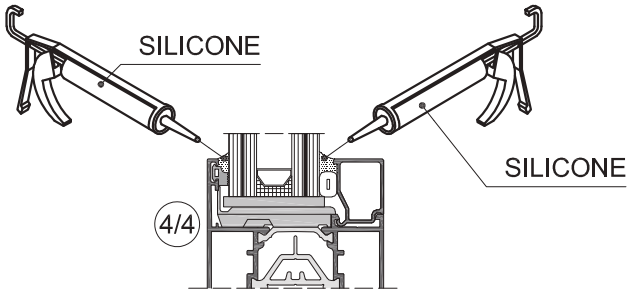


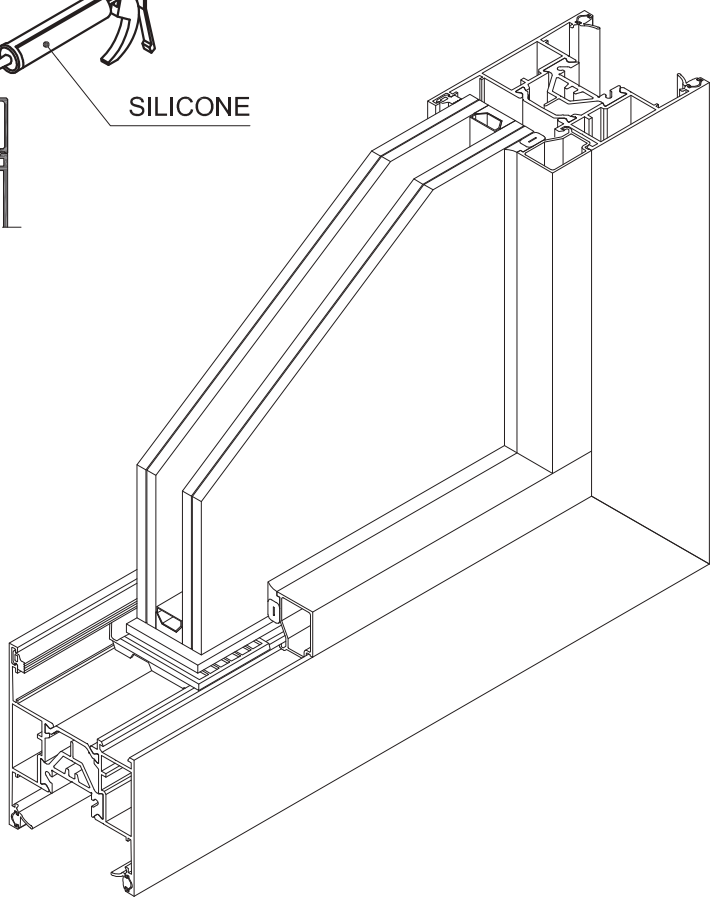












C160S-ASS-2198

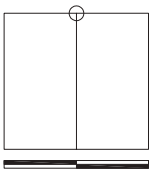
* Prima di posizionare il vetro, la ferramenta dell'alzante scorrevole deve essere chiusa.

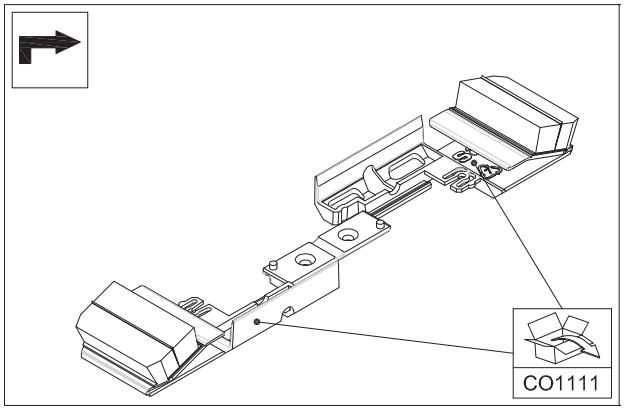
Operazioni di finitura

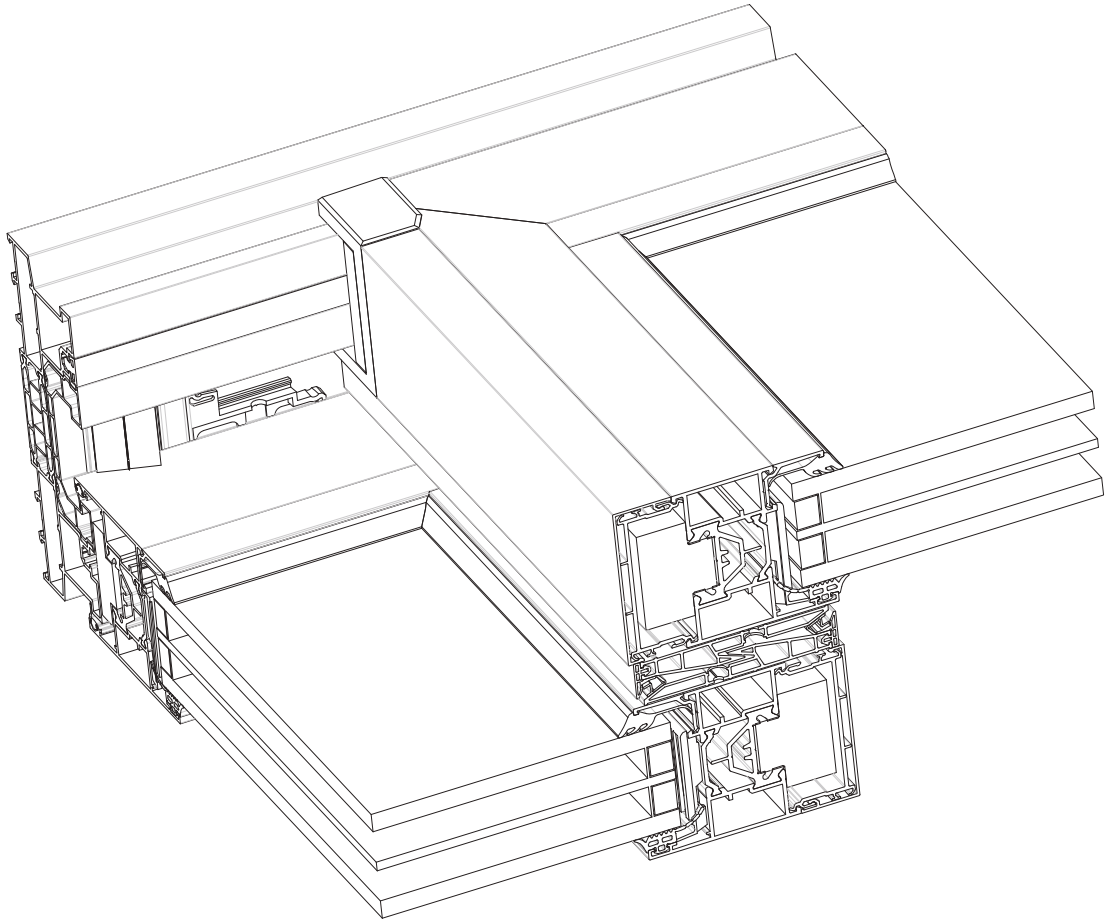
Assemblaggio tappo di tenuta centrale - 2 Binari - Superiore - Alzante scorrevole e scorrevole L260
Assemblaggio guarnizione di finitura RU9704 L261
Assemblaggio tappi di tenuta nell'anta - Alzante scorrevole - CO1217-CO1218 L262

Operazioni di finitura

ASSEMBLAGGIO TAPPO DI TENUTA CENTRALE - 2 BINARI SUPERIORE ALZANTE SCORREVOLE



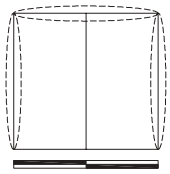


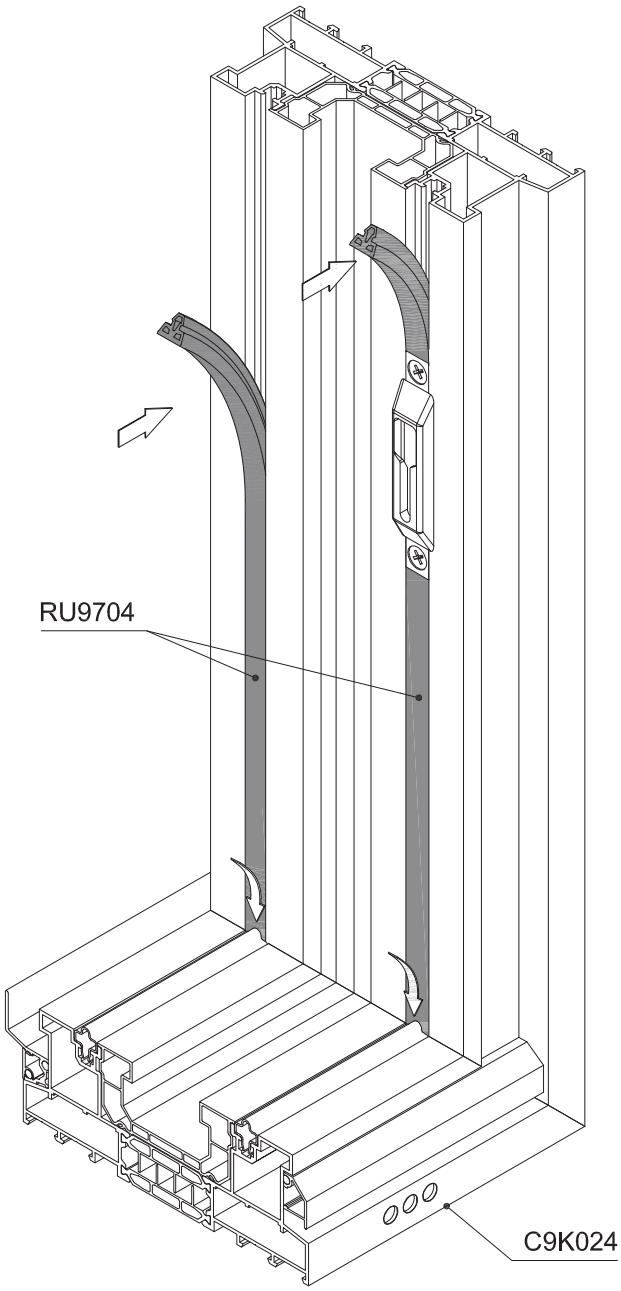


C160S-ASS-1338

Operazioni di finitura

ASSEMBLAGGIO GUARNIZIONE DI FINITURA **RU9704**



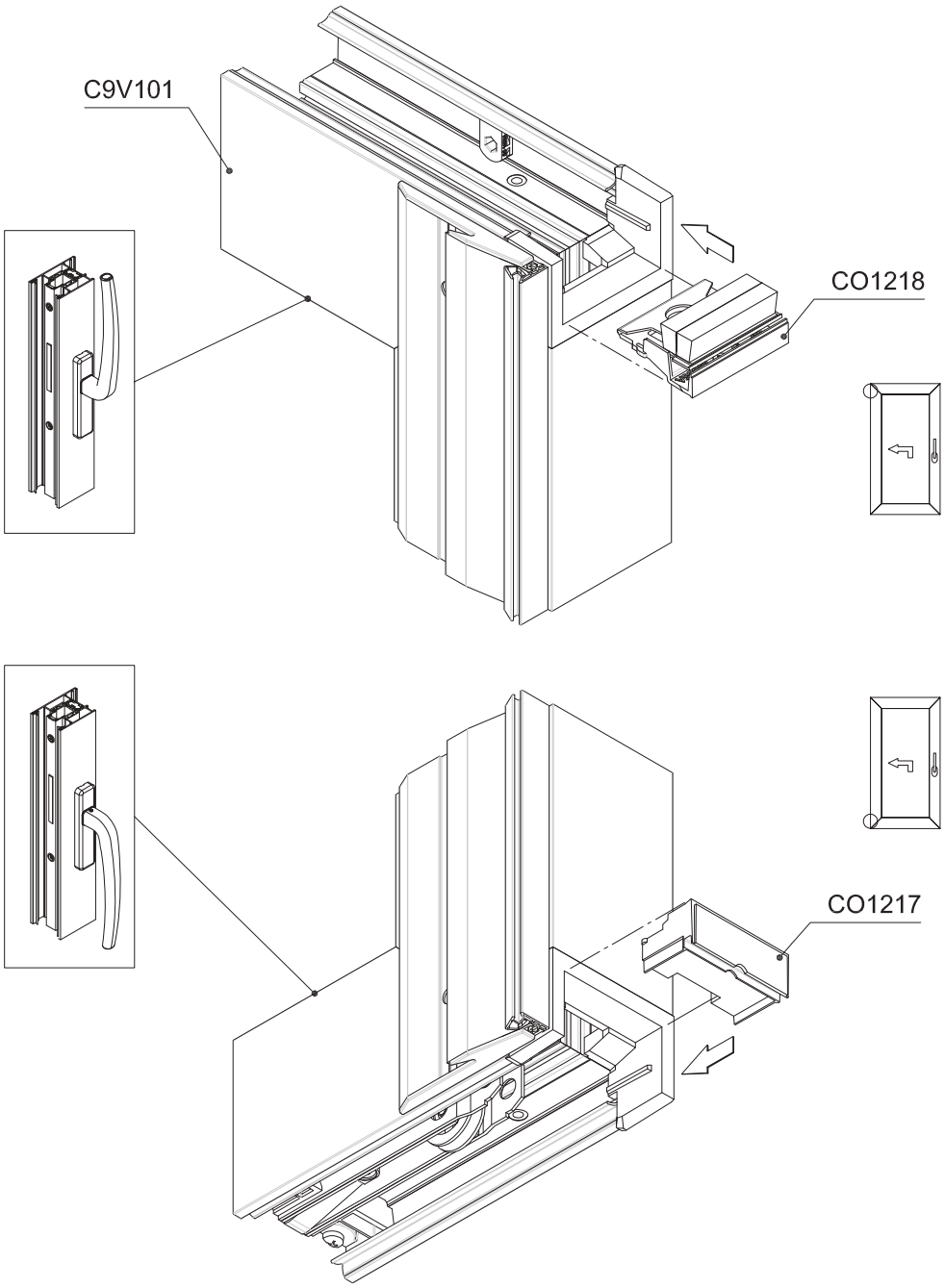


C160S-ASS-1331

I riscontri dei punti di chiusura devono essere accuratamente posizionati nel telaio, prima di questo passaggio

Operazioni di finitura

ASSEMBLAGGIO TAPPI DI TENUTA NELL'ANTA - ALZANTE SCORREVOLE - CO1217-CO1218



C160S-ASS-2195

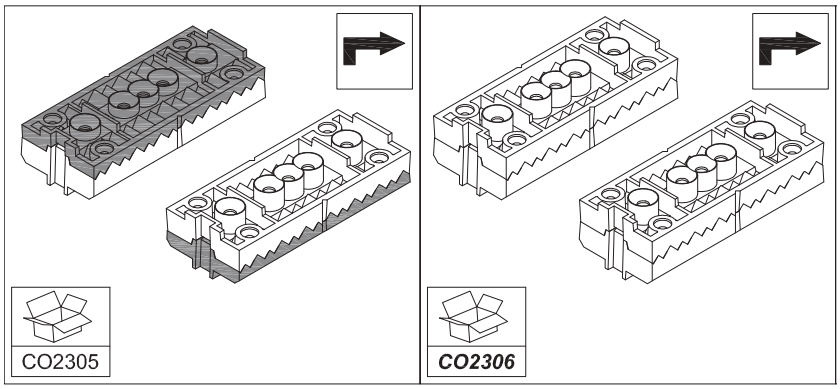
Fissaggio ante (schema A/C/G/K)

Anta fissa - Uso parti di supporto CO2305/CO2306/CO2309	L264
Anta fissa - Inserimento blocchi di supporto ed isolamento	L265
Anta fissa - Fori guida per foratura	L266
Anta fissa - Inserimento anta nel telaio	L267
Anta fissa - Inserimento isolamento superiore e blocco supporto finale	L268
Anta fissa - assemblaggio anta fissa nel telaio attraverso fori guida	L269
Anta fissa - Fissaggio superiore con vite SCZ617	L270
Assemblaggio anta primaria nel telaio	L271
Assemblaggio profilo cartellina C9A020 - Inferiore	L272
Assemblaggio profilo cartellina C9A020 - Superiore	L273
Assemblaggio profilo cartellina C9A020 - Laterale	L274

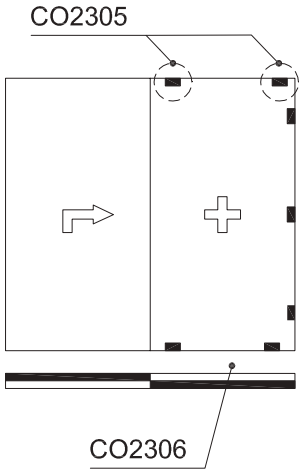
Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - USO PARTI DI SUPPORTO CO2305/CO2306/CO2309

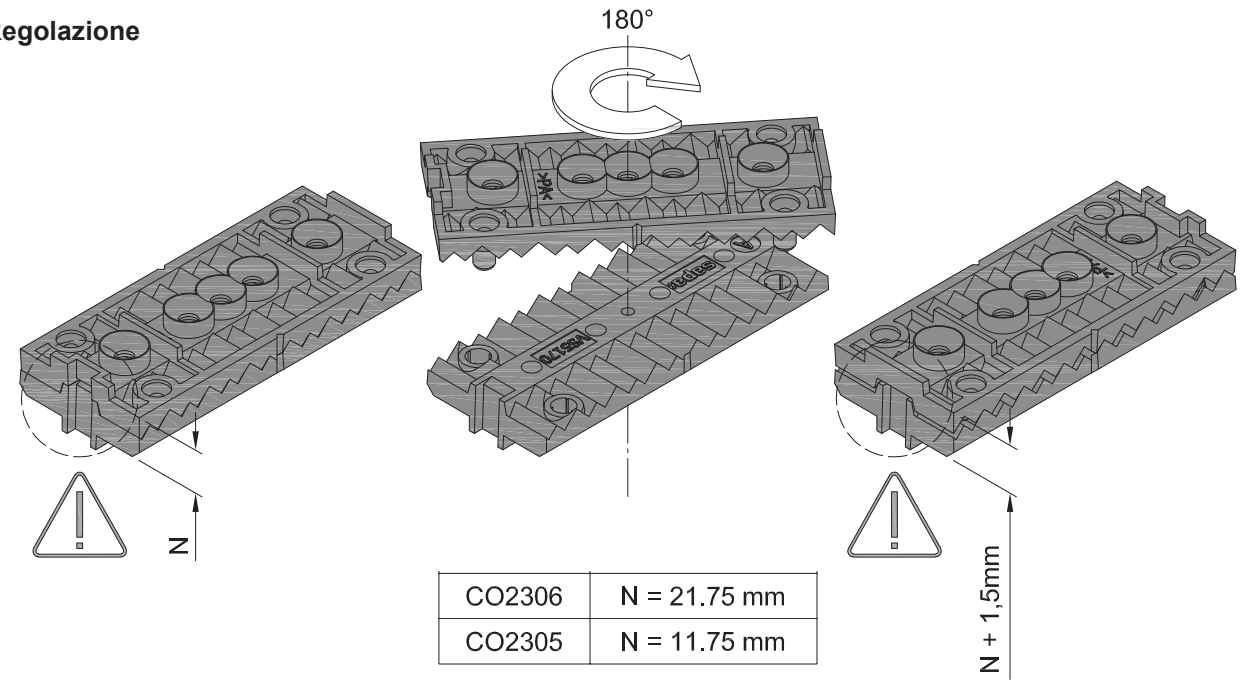
1 / 7



Uso standard



Regolazione



CO2306	N = 21.75 mm
CO2305	N = 11.75 mm

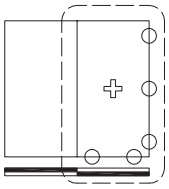
C160SASS-2180

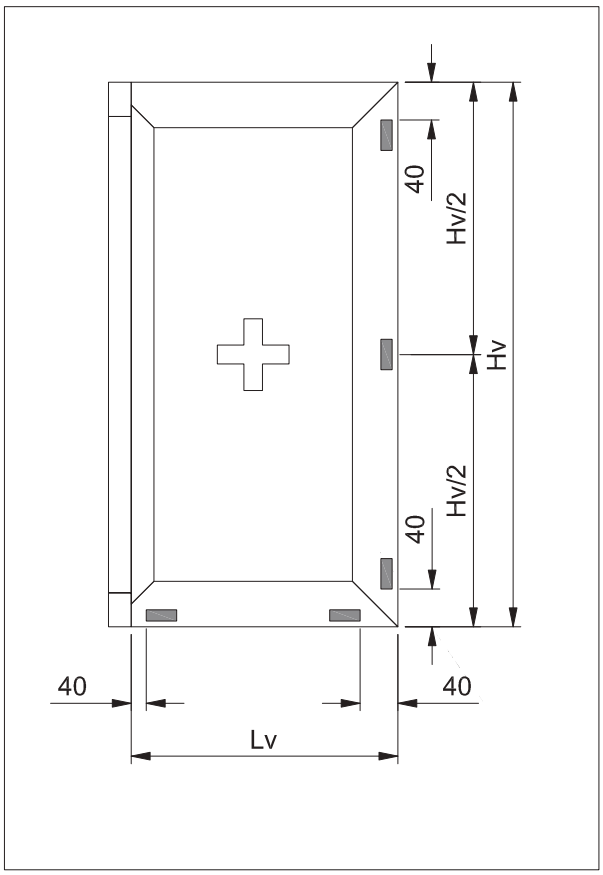
I blocchi di supporto sono disponibili in 2 pesi diversi.

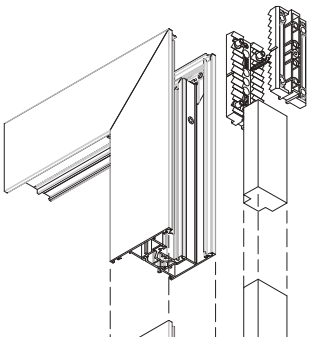
Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - INSERIMENTO BLOCCHI DI SUPPORTO ED ISOLAMENTO

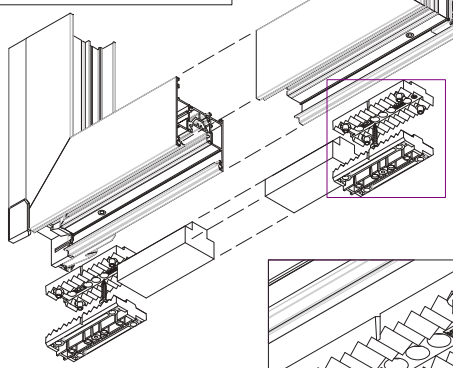
2 / 7

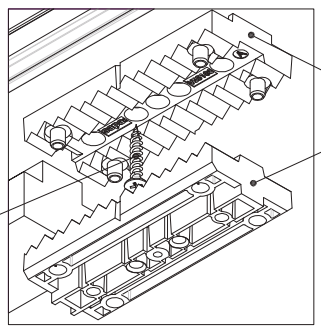






	BT6060/BT6062
SHI	✓
SI	✓
Basic	–



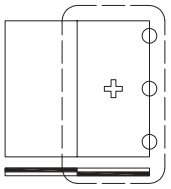


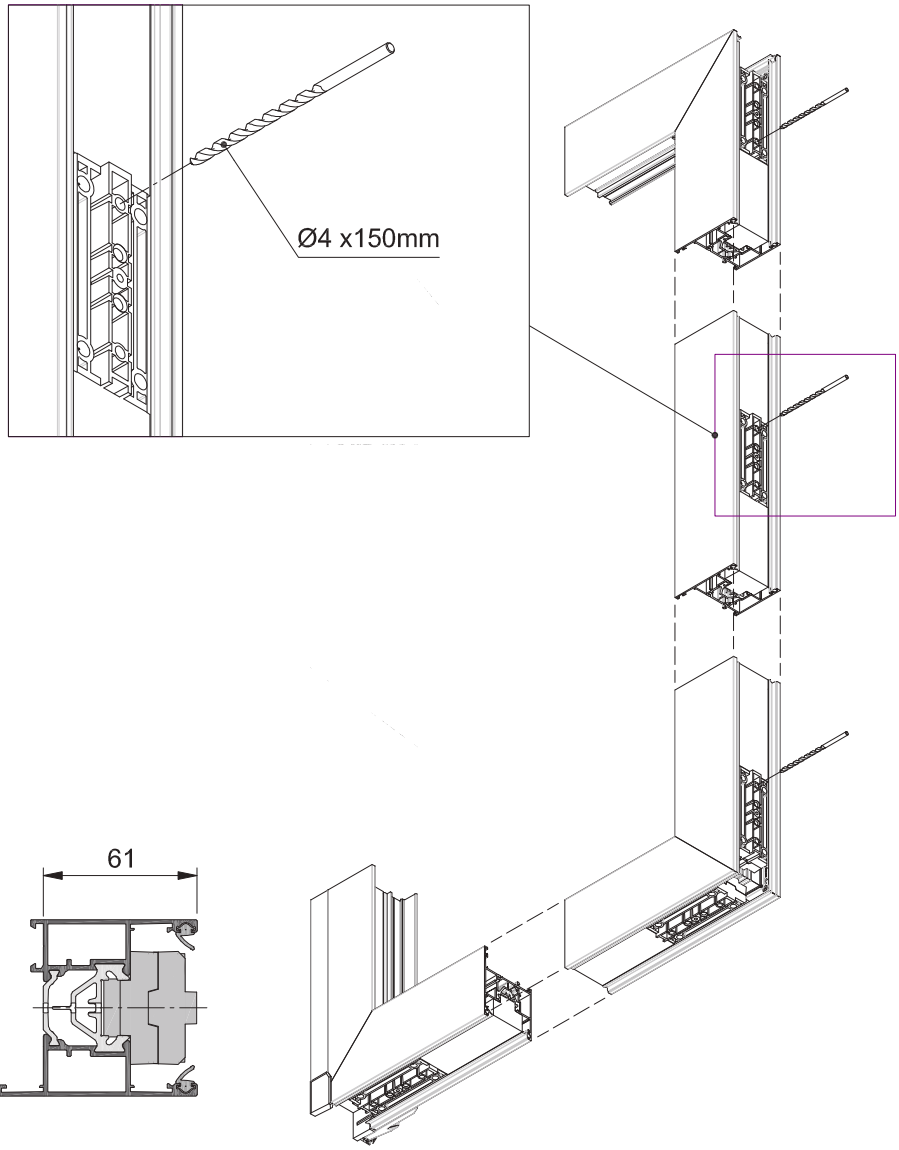
C160S-ASS-2181

Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - FORI GUIDA PER FORATURA

3 / 7



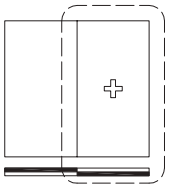


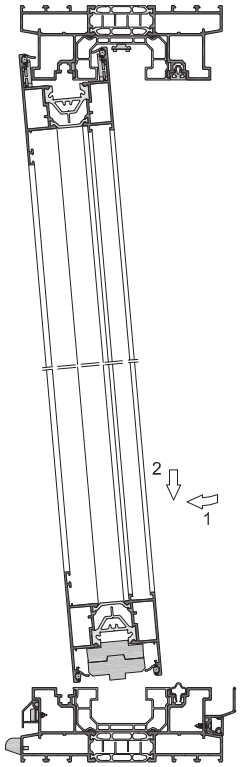
C160S-ASS-2182

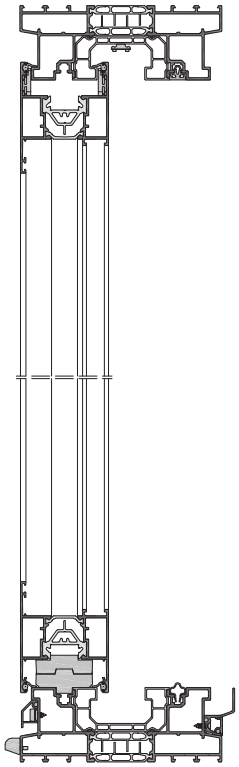
Fissaggio ante (schema A/C/G/K)

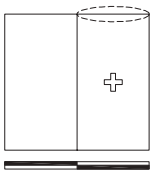
FISSAGGIO ANTA - INSERIMENTO ANTA NEL TELAIO

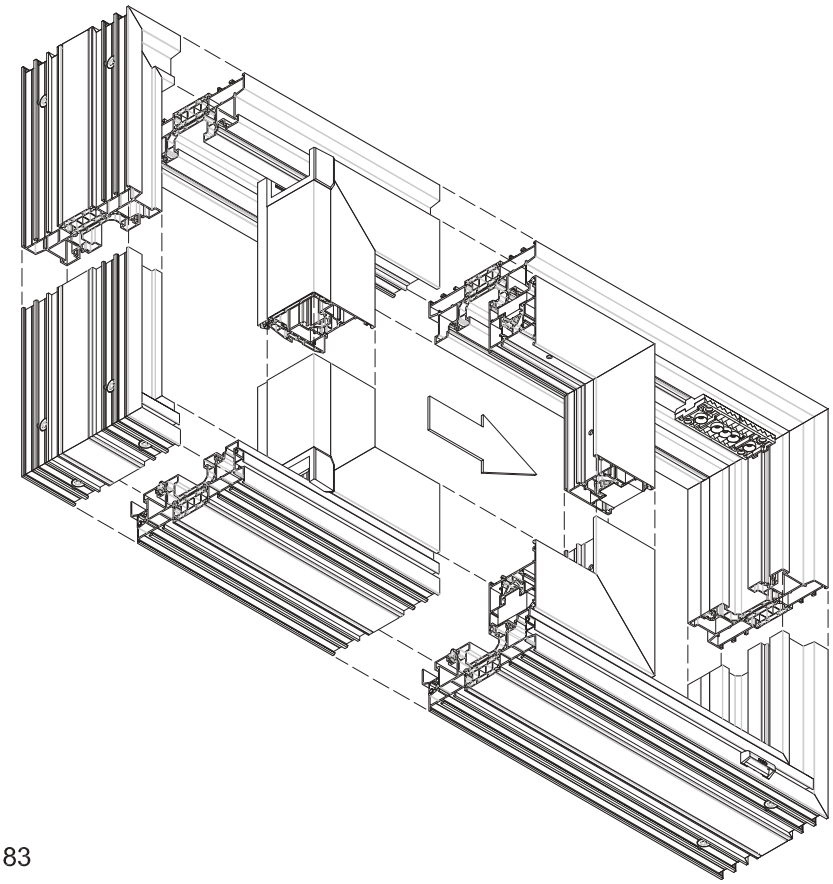
4 / 7









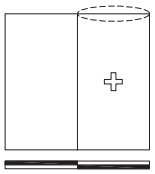


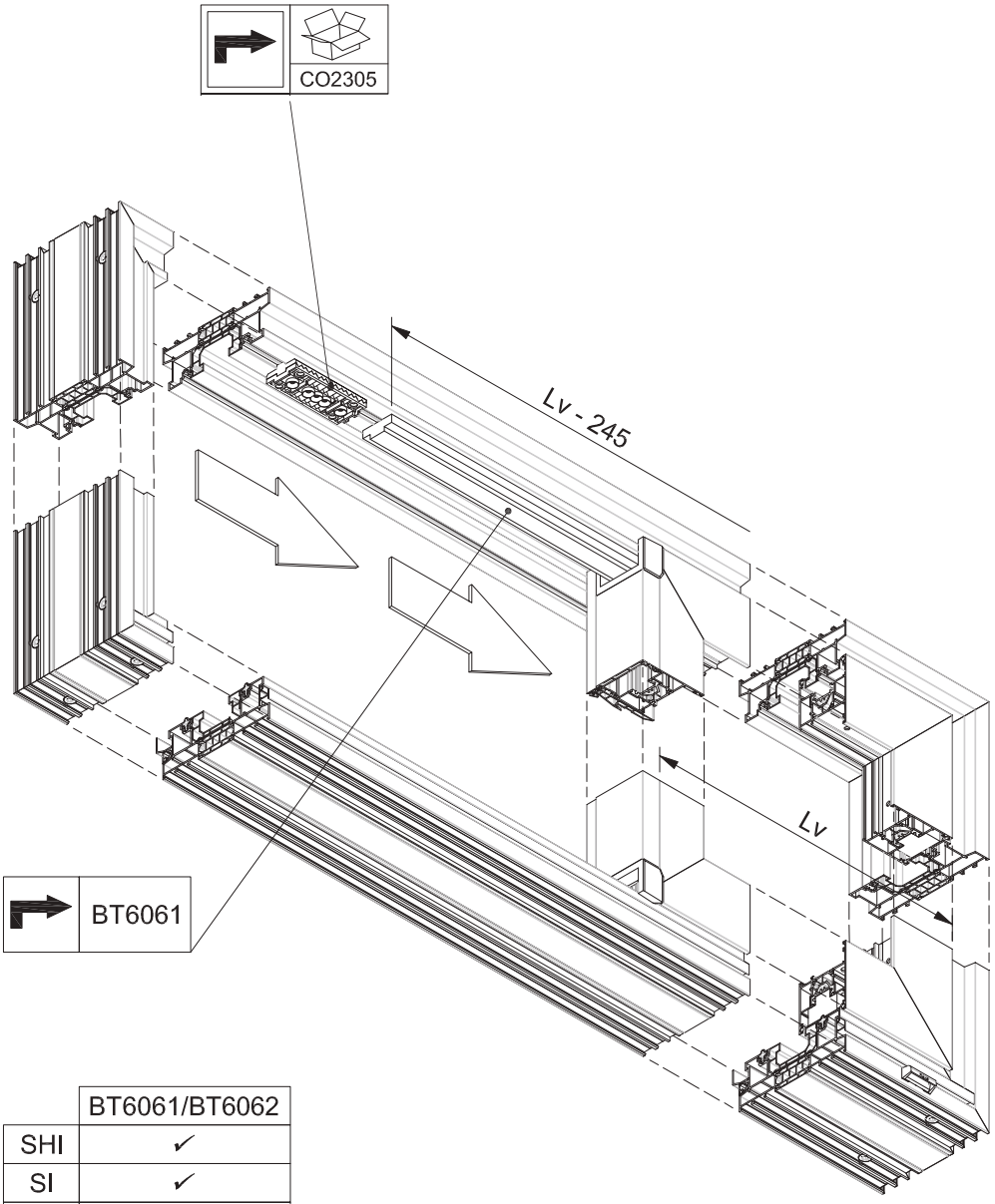
C160S-ASS-2183

Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - INSERIMENTO ISOLAMENTO SUPERIORE E BLOCCO SUPPORTO FINALE

5 / 7





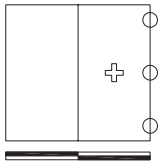
	BT6061/BT6062
SHI	✓
SI	✓
Basic	–

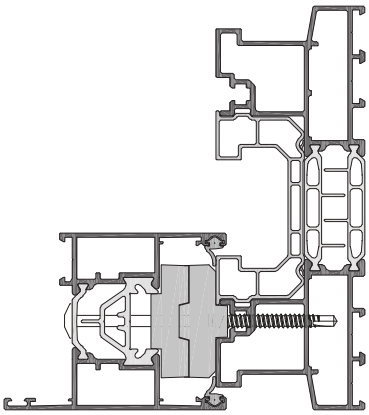
C160S-ASS-2184

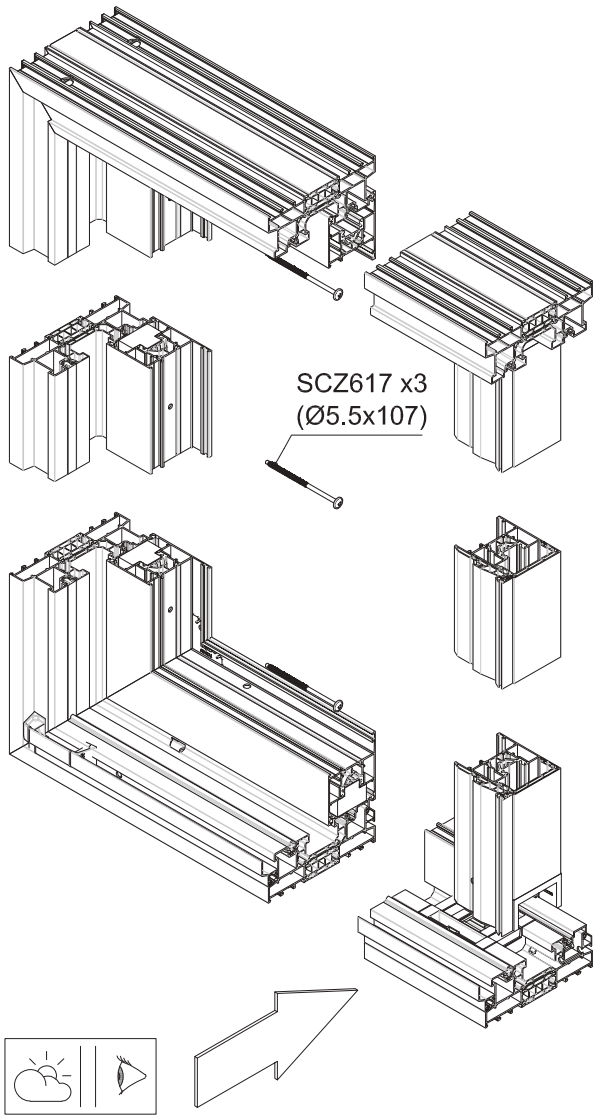
Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - ASSEMBLAGGIO ANTA FISSA NEL TELAIO ATTRAVERSO FORI GUIDA

6 / 7





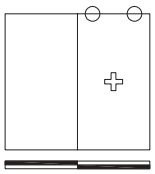


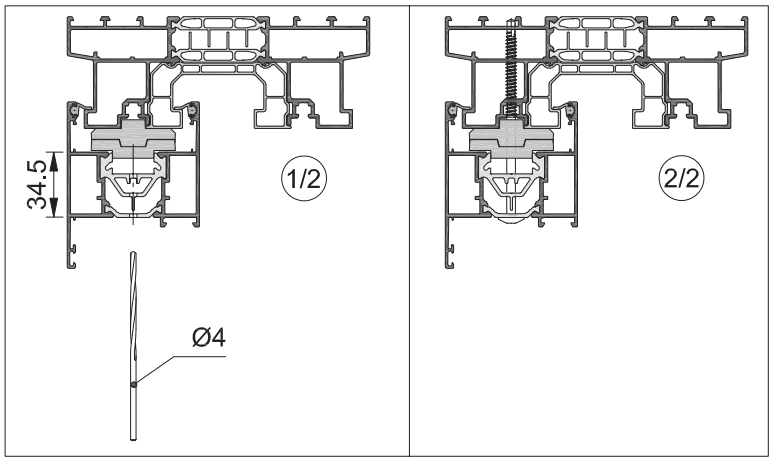
C160S-ASS-2185

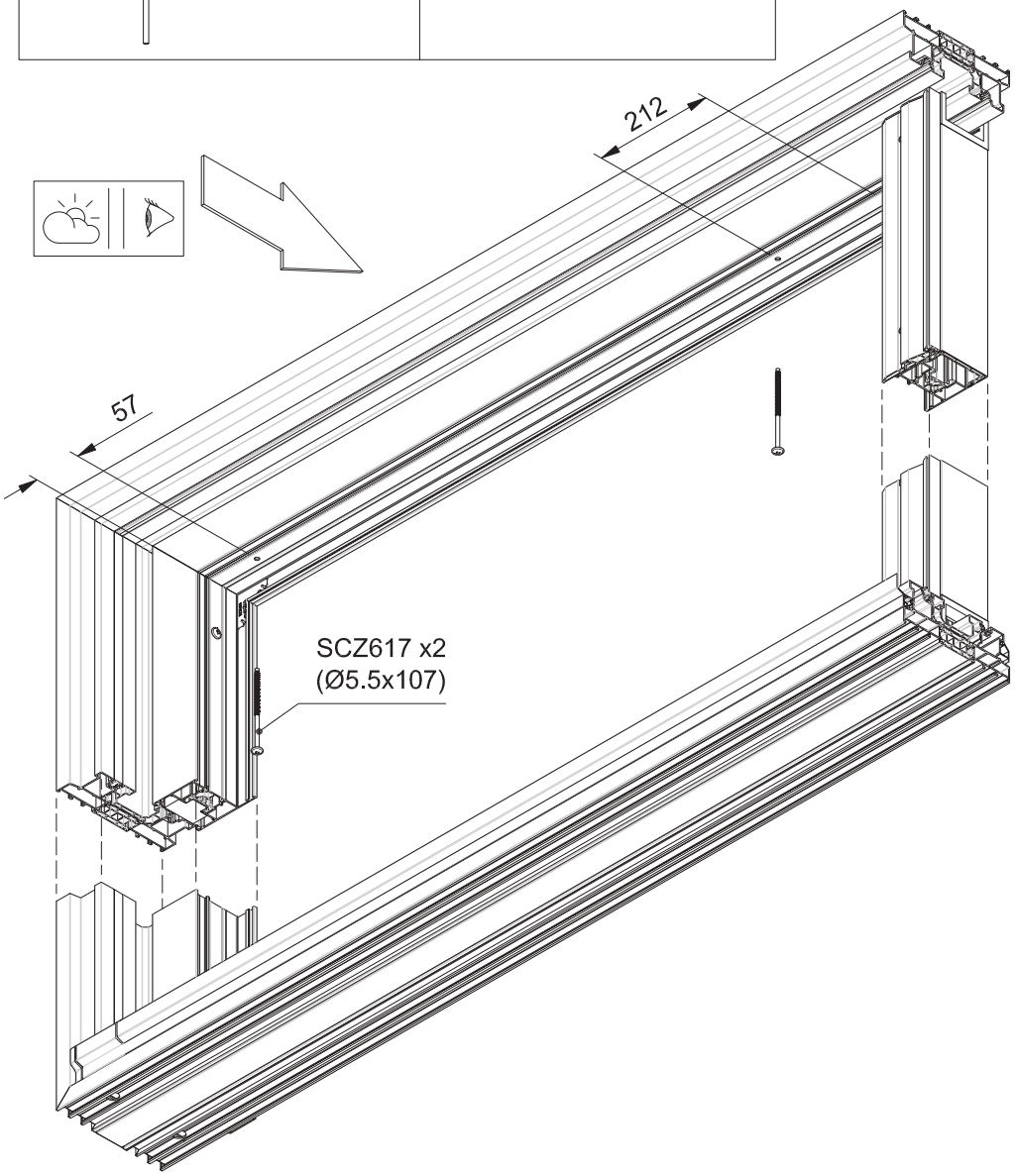
Fissaggio ante (schema A/C/G/K)

FISSAGGIO ANTA - FISSAGGIO SUPERIORE CON VITE SCZ617

7 / 7



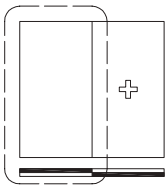


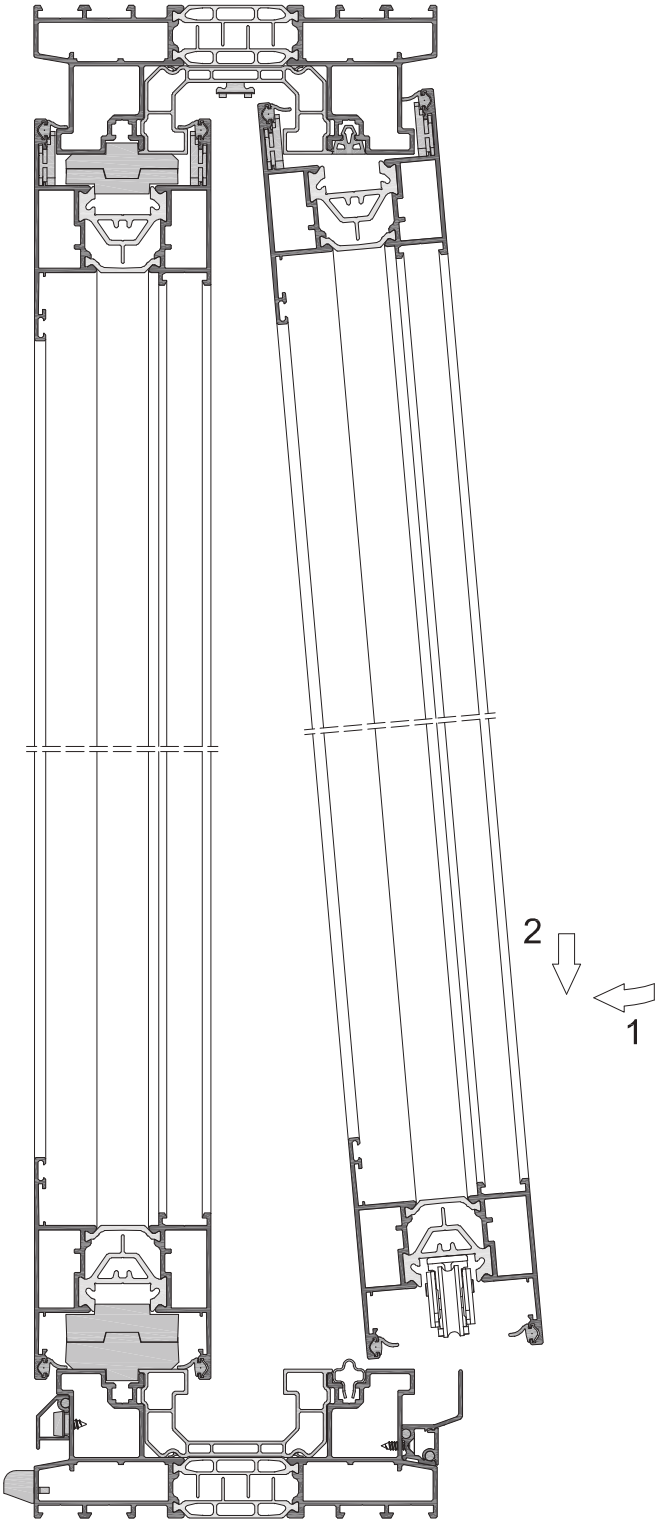


C160S-ASS-2186

Fissaggio ante (schema A/C/G/K)

ASSEMBLAGGIO ANTA PRIMARIA NEL TELAIO



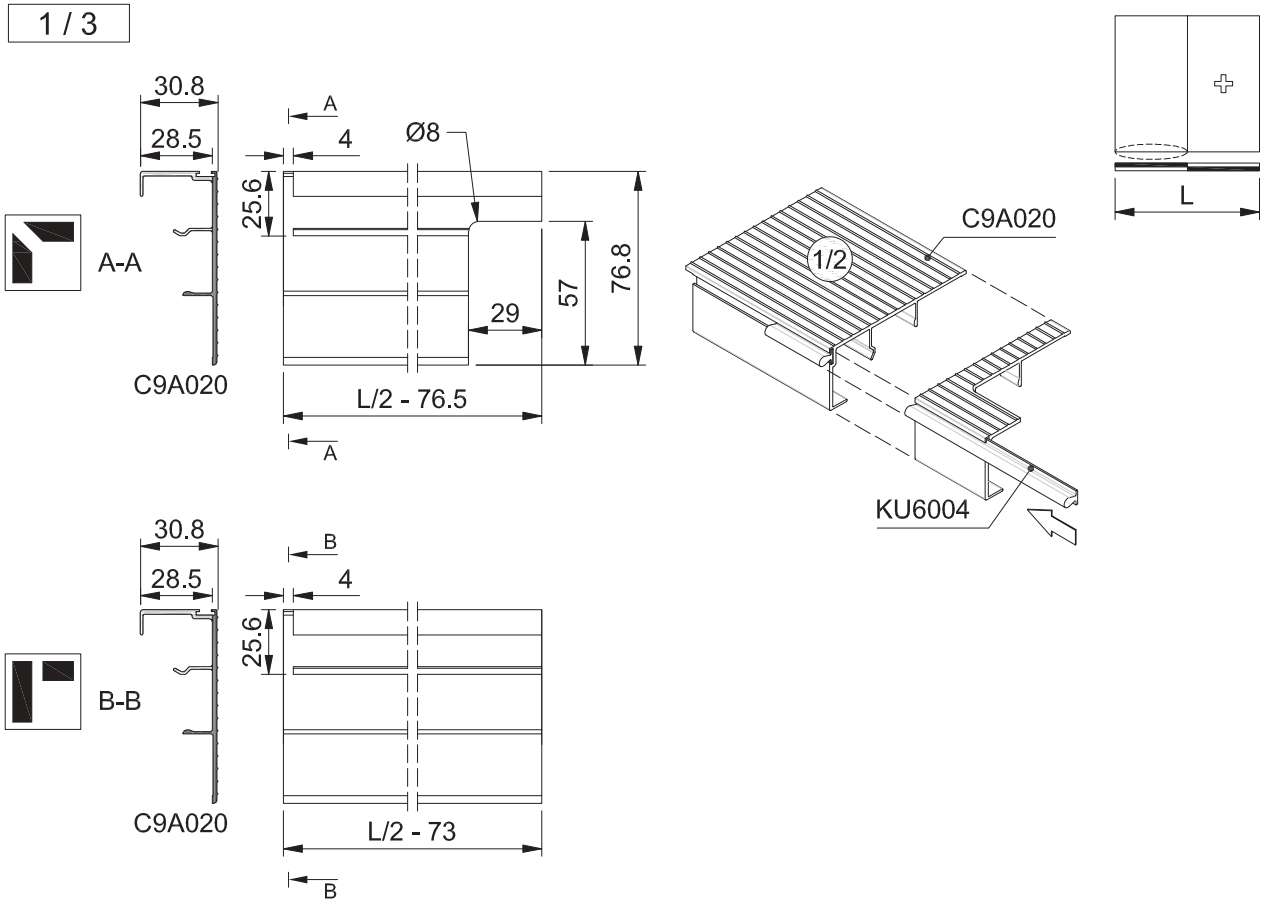


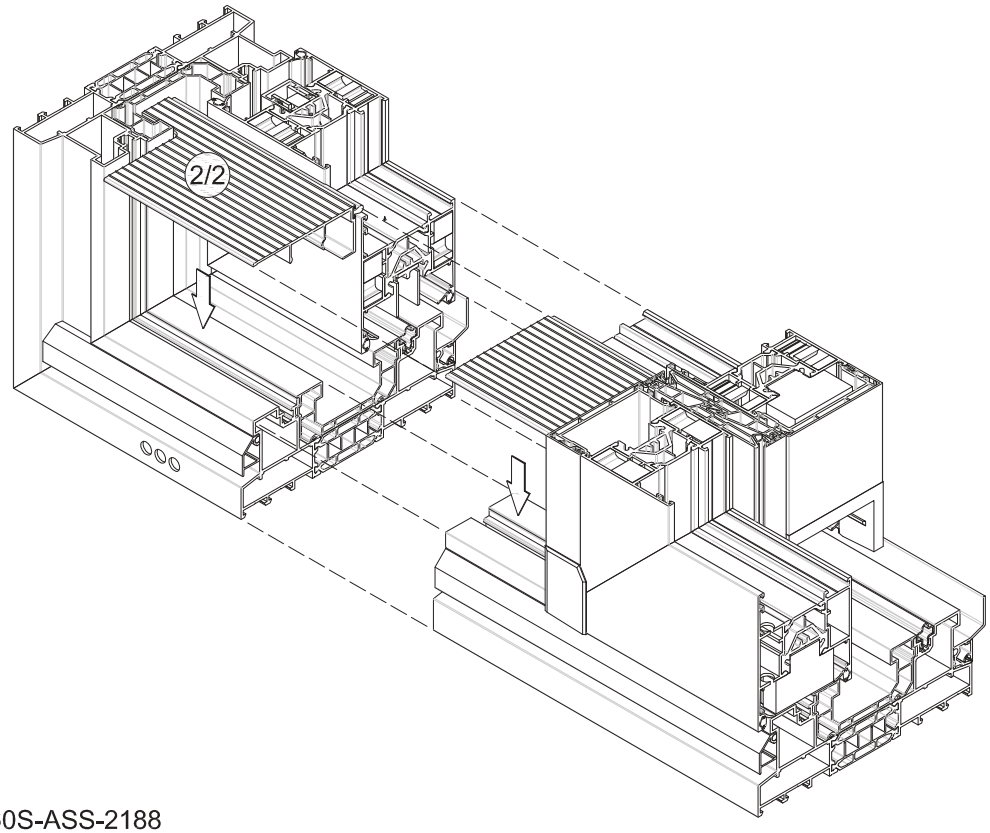
C160S-ASS-2187

Fissaggio ante (schema A/C/G/K)

ASSEMBLAGGIO PROFILO CARTELLINA C9A020 - INFERIORE

1 / 3





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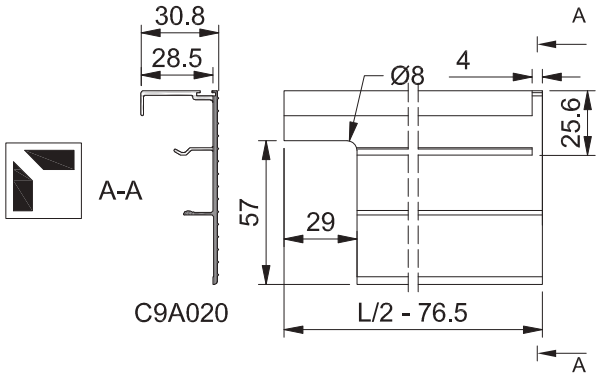
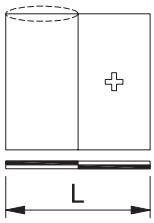
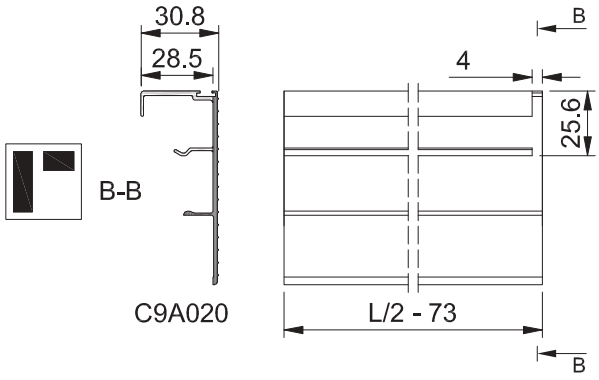
Fissaggio ante (schema A/C/G/K)

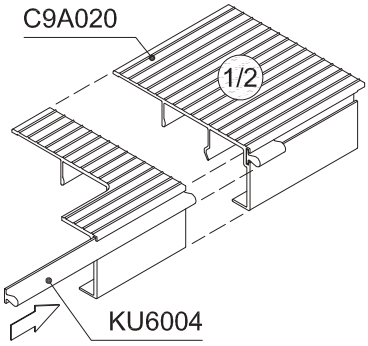
ASSEMBLAGGIO PROFILO CARTELLINA C9A020 - SUPERIORE

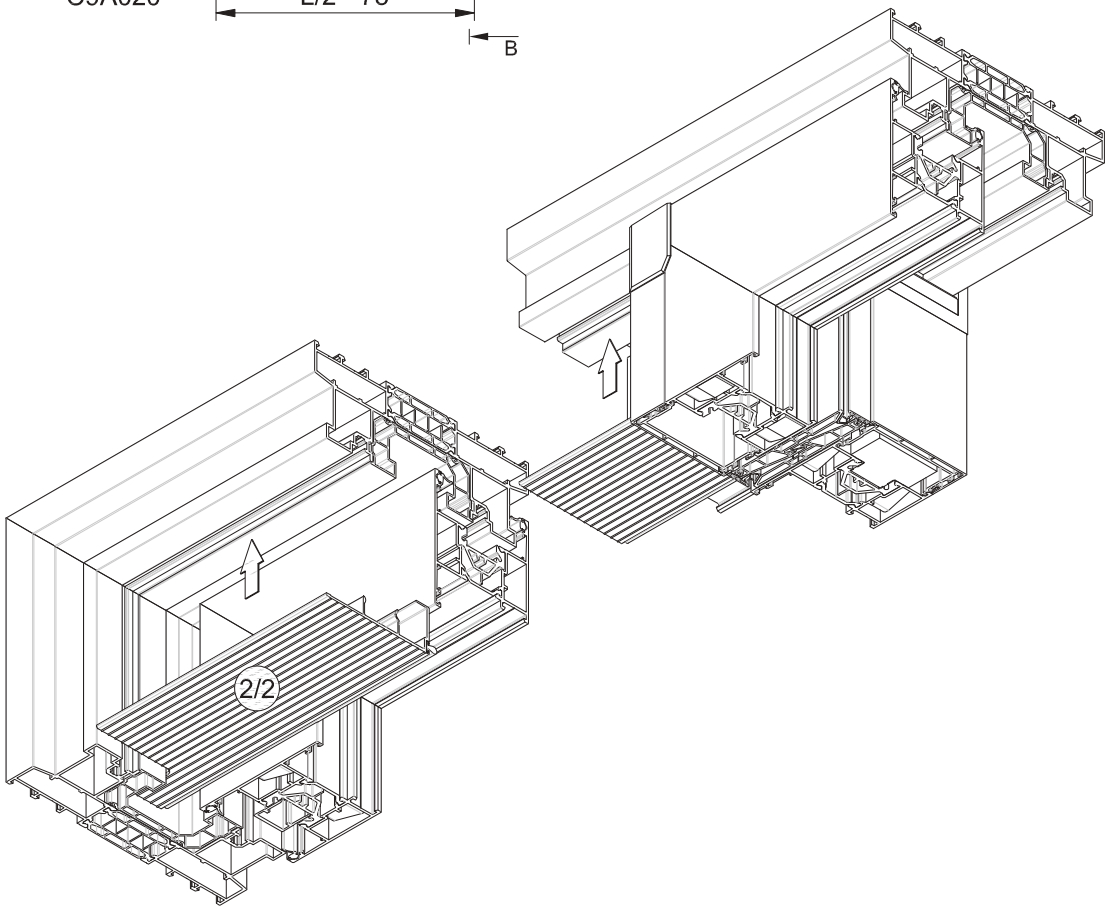
2 / 3









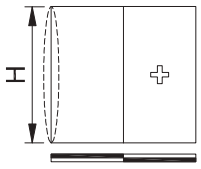


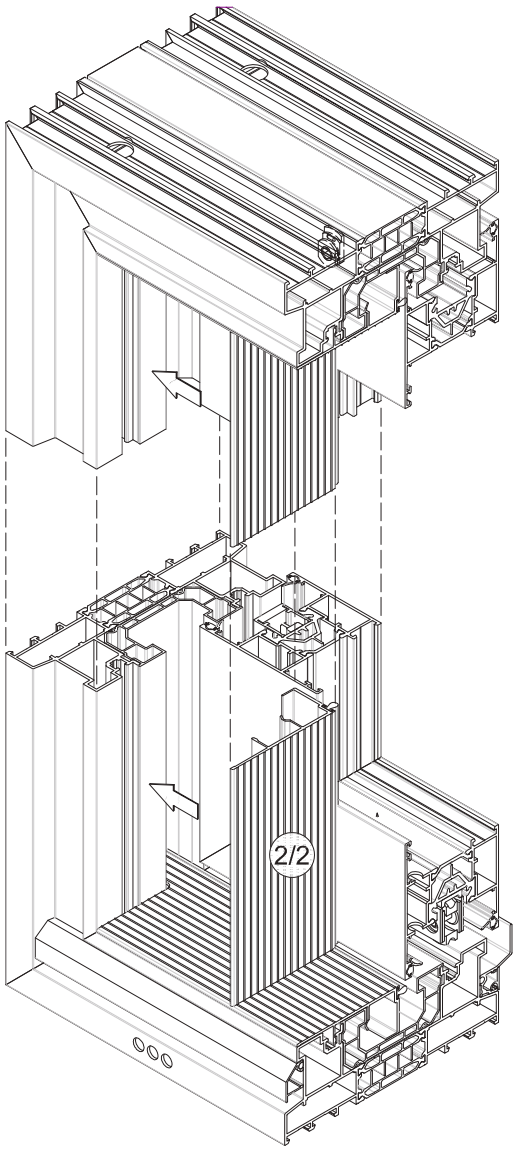
C160S-ASS-2189

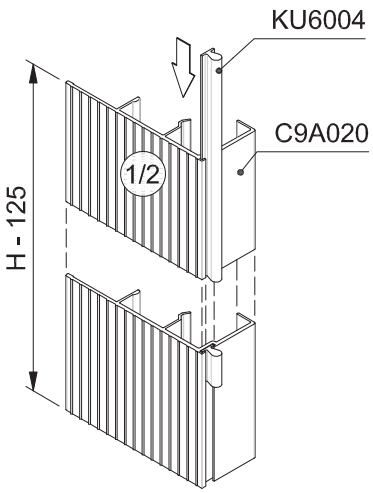
Fissaggio ante (schema A/C/G/K)

ASSEMBLAGGIO PROFILO CARTELLINA C9A020 - LATERALE

3 / 3







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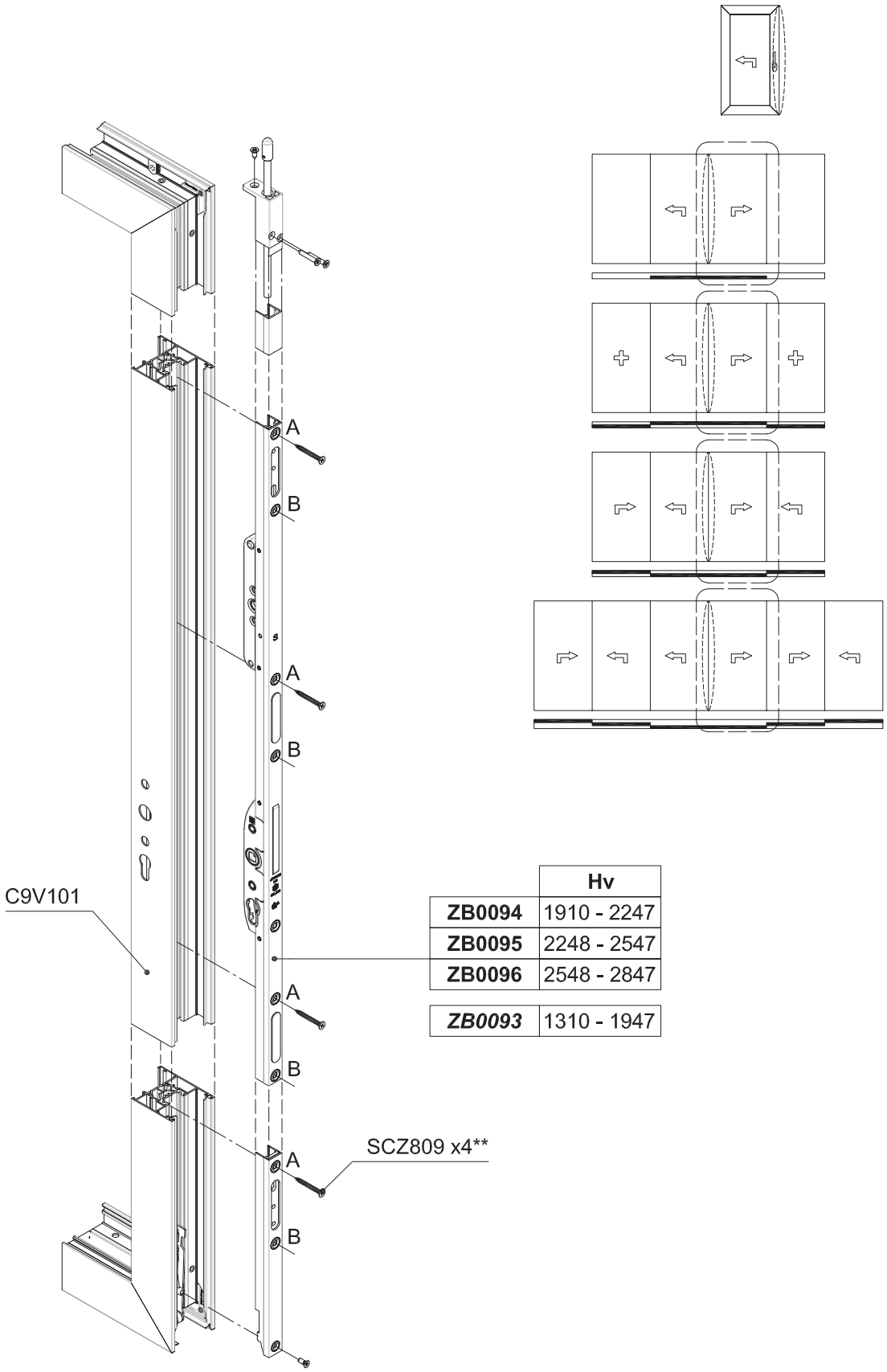
4 Ante (schema C/F)

Assemblaggio asta di chiusura su anta secondaria su 4 ante alzante scorrevole	L276
Operazione su guarnizione di battuta RU0121	L277
Operazione su profilo guida C9C002	L278
Assemblaggio su profilo guida C9C002	L279
Fissaggio profilo guida C9C002	L280
Posizionamento ZB0072	L281
Assemblaggio tappo di tenuta inferiore	L283
Assemblaggio tappo di tenuta superiore	L284
1 Binario - Cavallotto nel telaio C9K014	L285
1 Binario - Cavallotto nel telaio C9K017	L286
Assemblaggio nei tappi di tenuta - Alzante scorrevole	L287
Ancoraggio guarnizione su anta secondaria	L288
Assemblaggio guarnizione di finitura RU9704 su anta secondaria	L289

4 Ante (schema C/F)

ASSEMBLAGGIO ASTA DI CHIUSURA SU ANTA SECONDARIA SU 4 ANTE ALZANTE SCORREVOLE



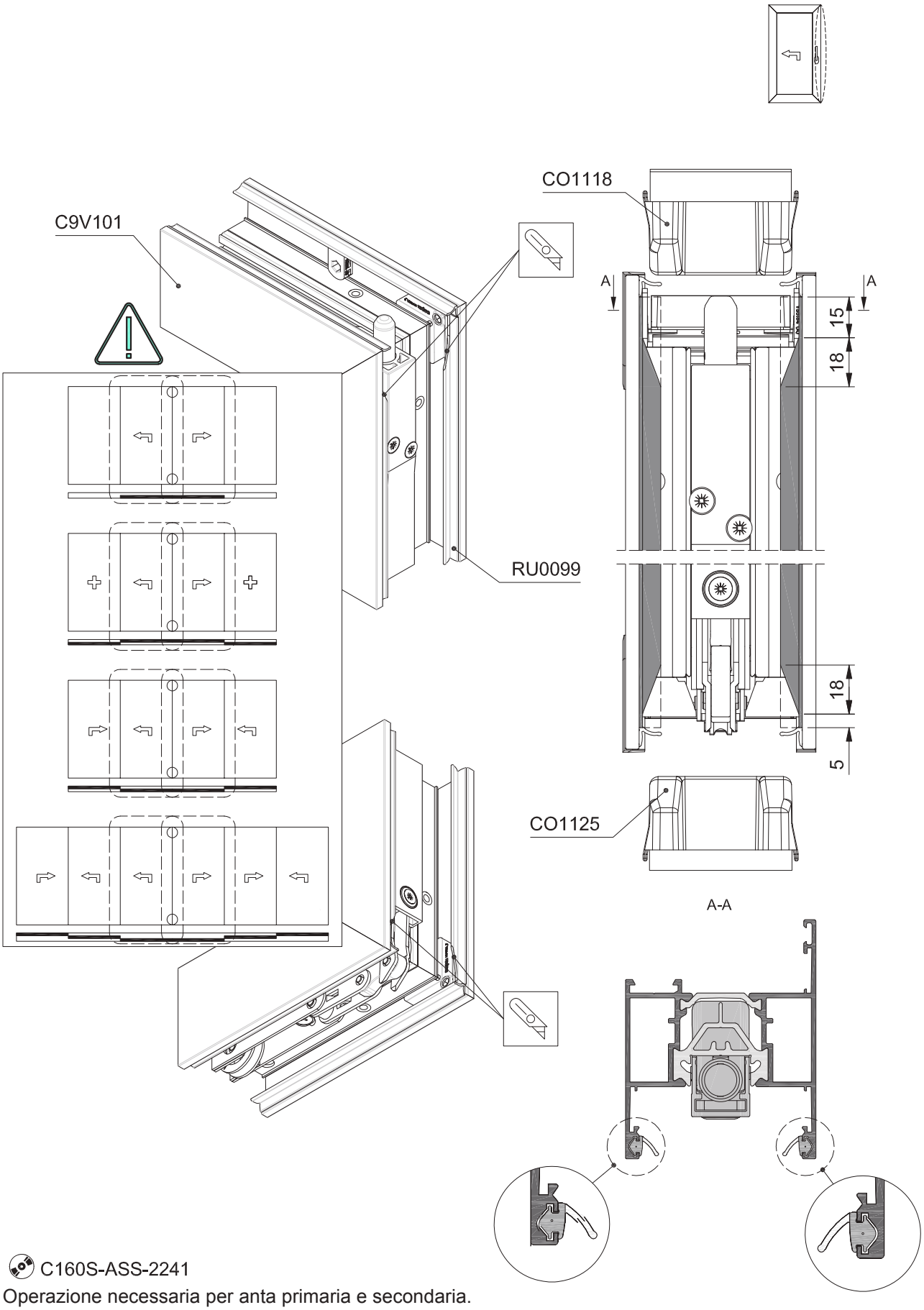
	Hv
ZB0094	1910 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1310 - 1947

C160S-ASS-2240

** ZB0093 → SCZ809 x2

4 Ante (schema C/F)

OPERAZIONE SU GUARNIZIONE DI BATTUTA **RU0121**



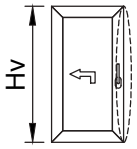
C160S-ASS-2241

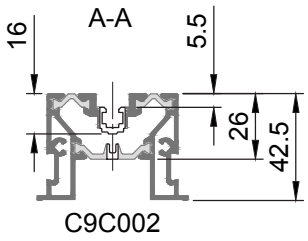
Operazione necessaria per anta primaria e secondaria.

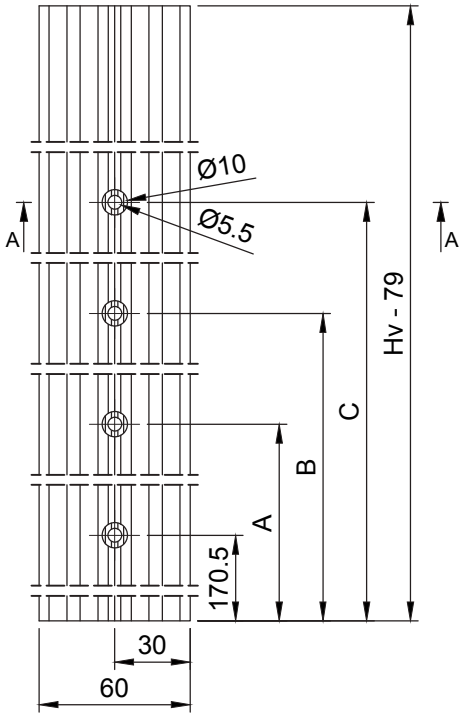
4 Ante (schema C/F)

OPERAZIONE SU PROFILO GUIDA C9C002

1 / 6







A	B	C		Hv
670.5	1120.5	1520.5	**ZB0074**	1751**- 2247
		1820.5	**ZB0075**	2248 - 2547
		2120.5	**ZB0076**	2548 - 2847
	520.5	920.5	**ZB0073**	1130 - 1875

C160S-ASS-2242

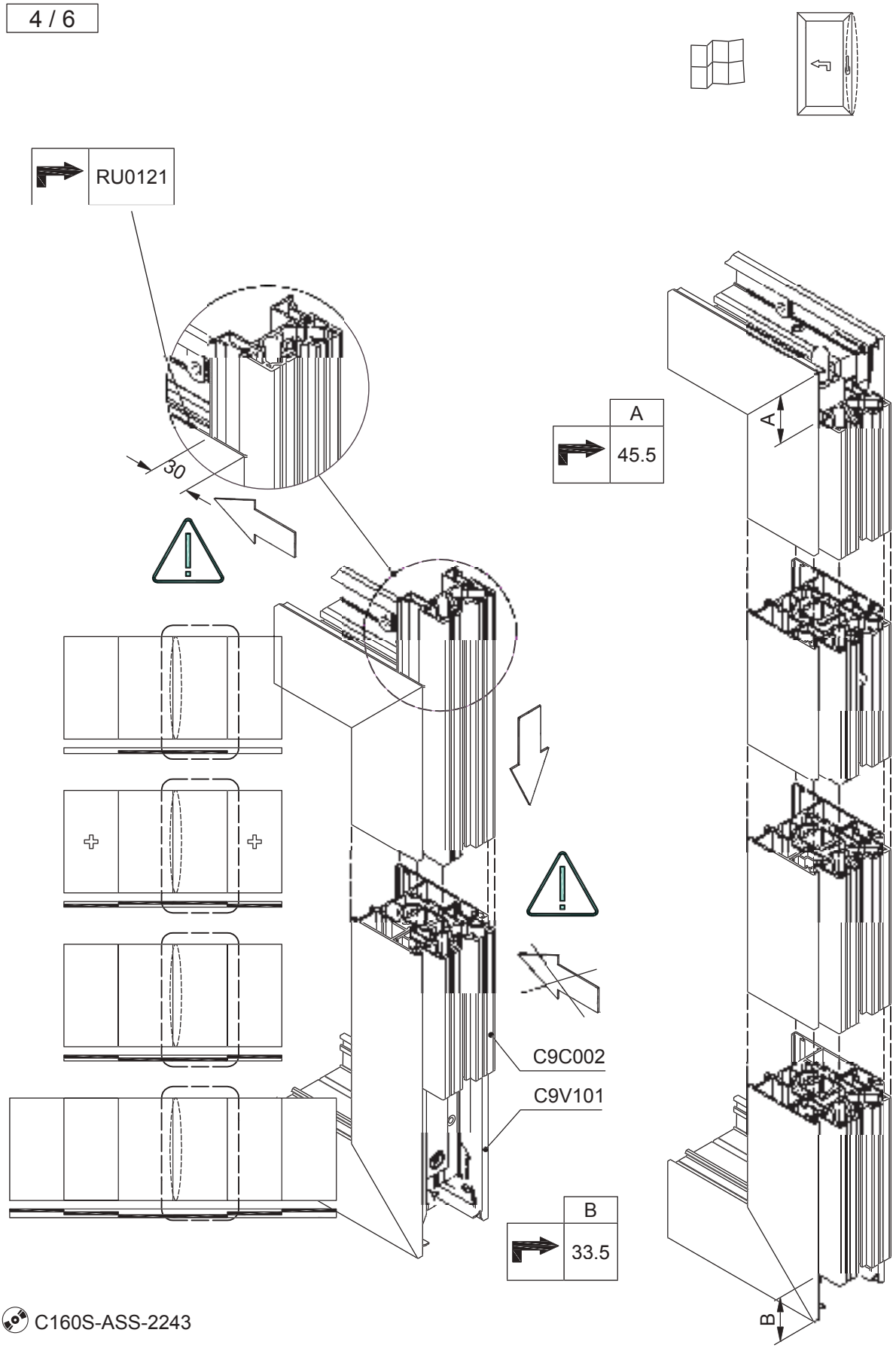
(A) i fori fissano la ferramenta direttamente all'anta, i fori (B) rimangono vuoti per il passaggio successivo. Solo per anta secondaria alzante scorrevole (C9C002).

** ZB0074 > 1907mm, non possibile con ZB0094.

4 Ante (schema C/F)

ASSEMBLAGGIO SU PROFILO GUIDA **C9C002**

4 / 6

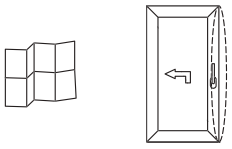


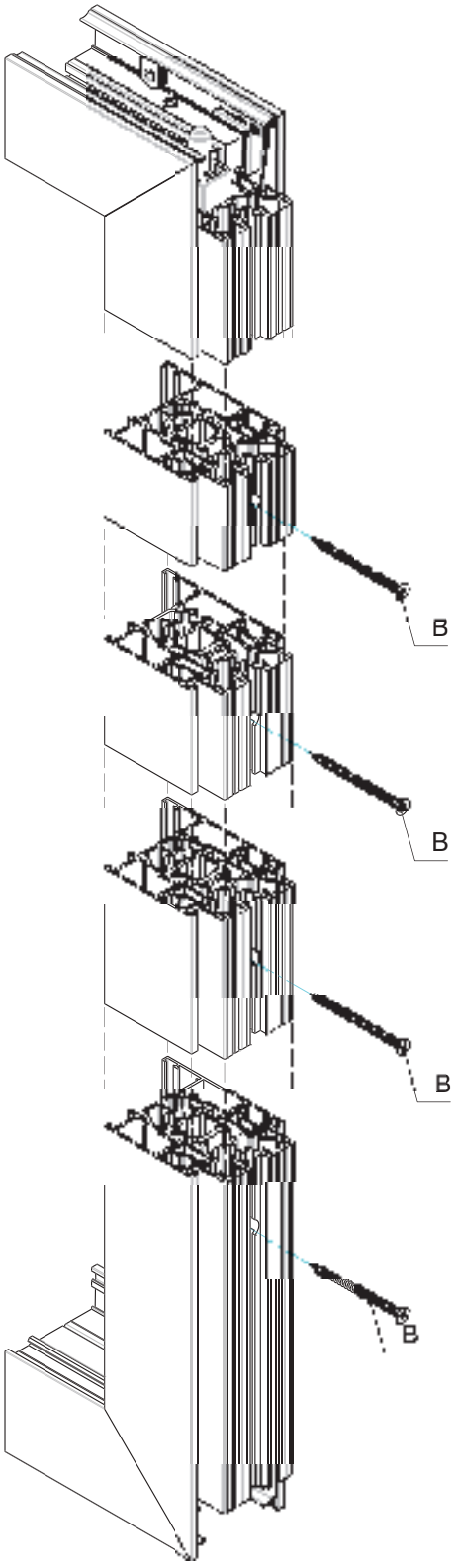
C160S-ASS-2243

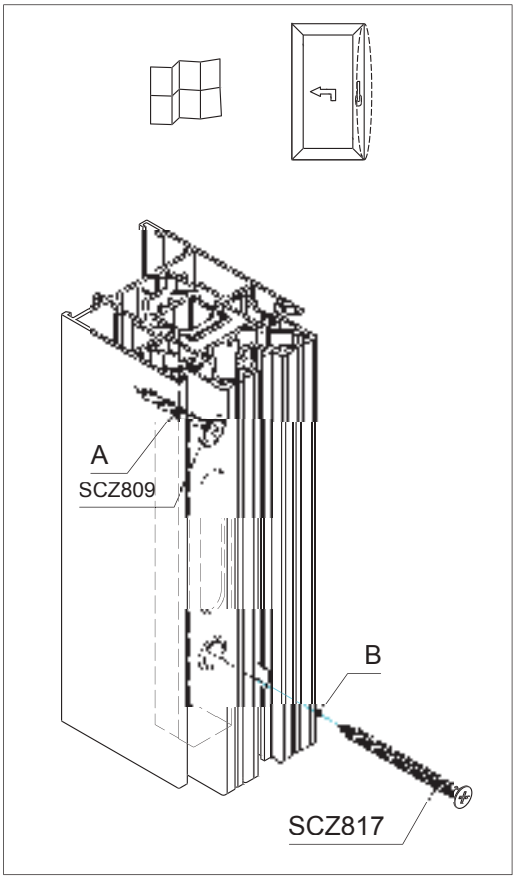
4 Ante (schema C/F)

FISSAGGIO PROFILO GUIDA C9C002

5 / 6







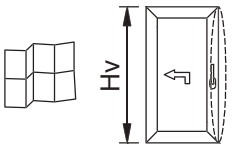
C160S-ASS-2244

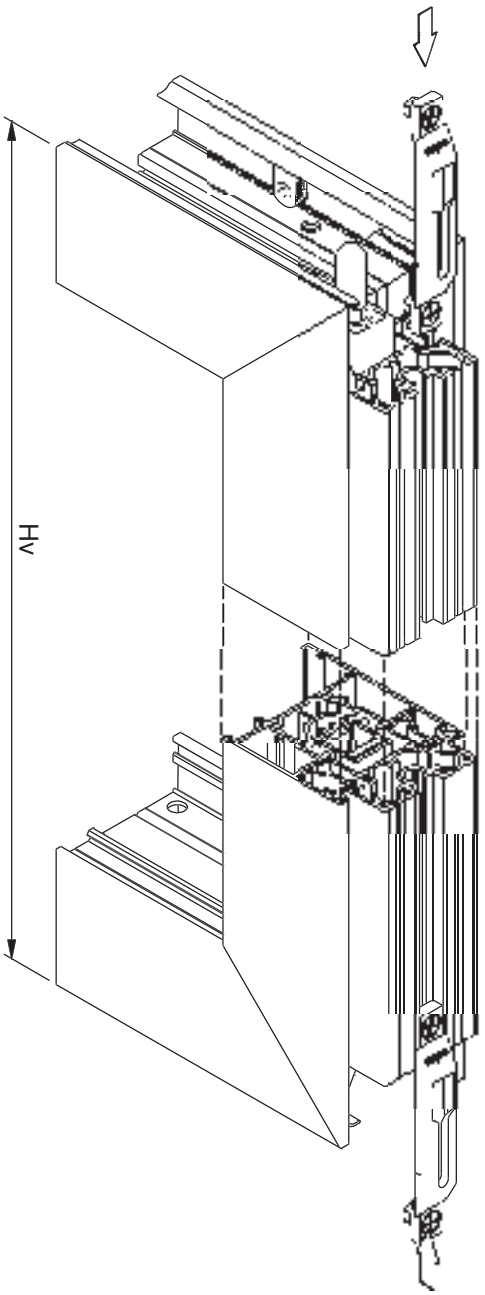
I fori devono corrispondere ai fori (B) della ferramenta.

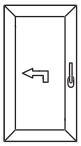
4 Ante (schema C/F)

POSIZIONAMENTO ZB0072

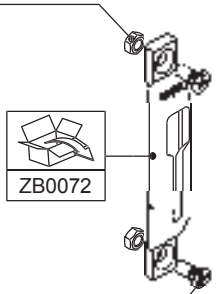
1 / 2



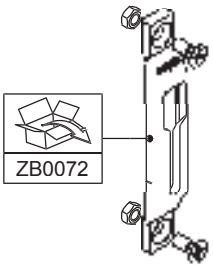


ZB0094 **ZB0095** **ZB0096**	
Hv = 1907 - 2847	
ZB0093	
Hv = 1310 - 1947	

SCG641 x4



291306.005 x4

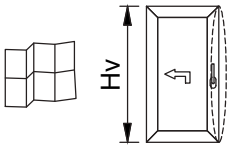


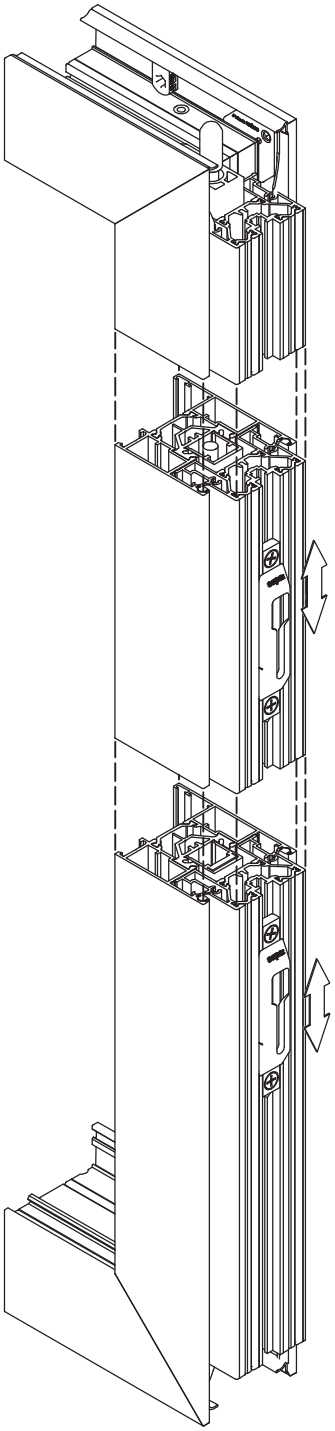
C160S-ASS-2254
Usare le viti nere 82K313.005.

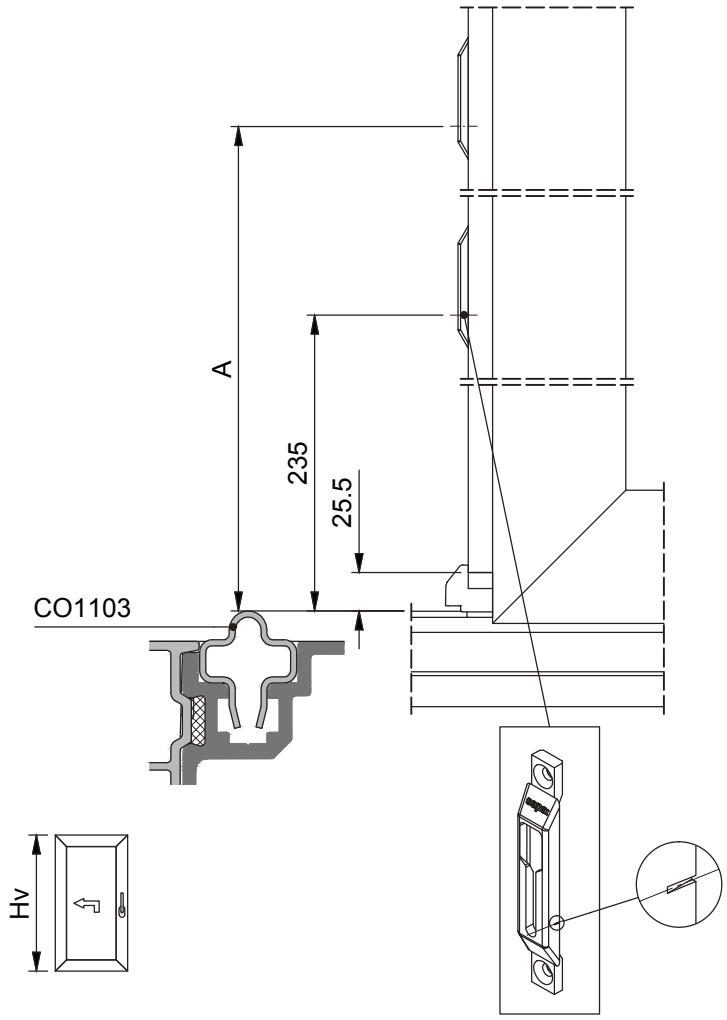
4 Ante (schema C/F)

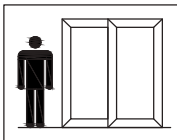
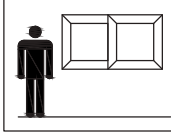
POSIZIONAMENTO ZB0072

2 / 2





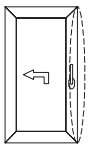


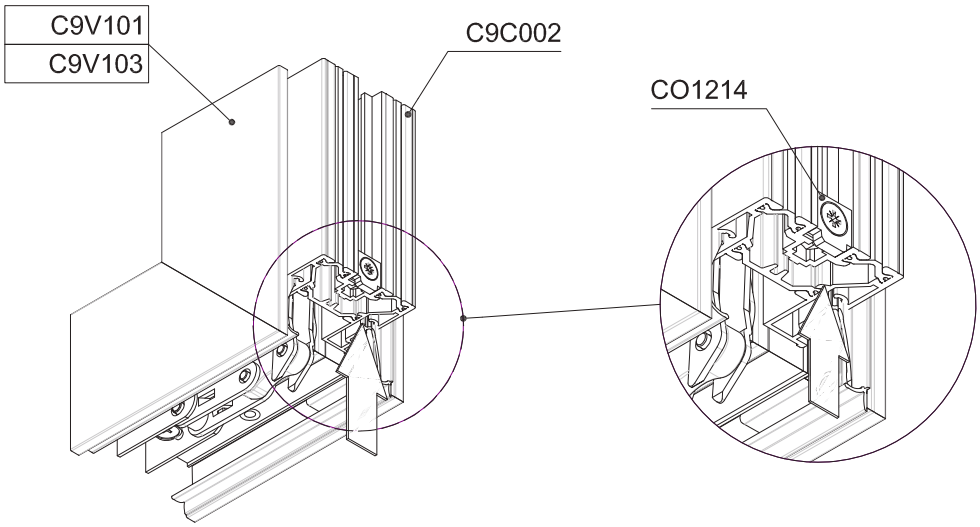
	Hv		A
	1907 - 2247	ZB0094	1585
	2248 - 2547	ZB0095	1885
	2548 - 2847	ZB0096	2185
	1310 - 1947	ZB0093	985

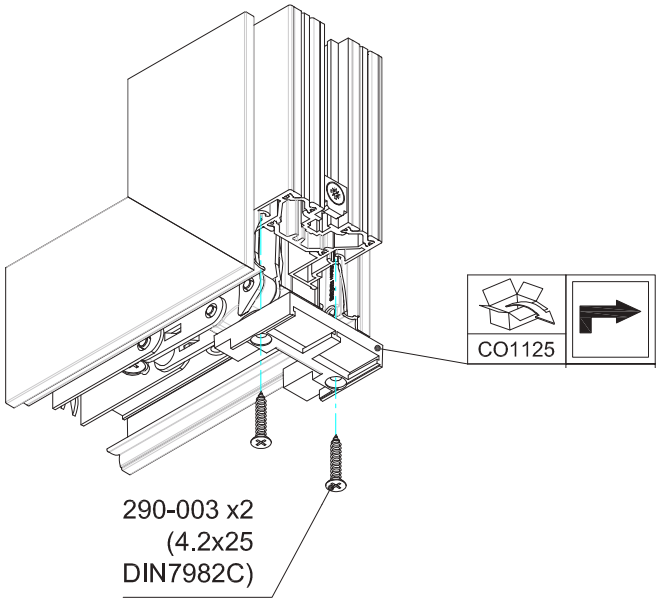
C160S-ASS-2255

4 Ante (schema C/F)

ASSEMBLAGGIO TAPPO DI TENUTA INFERIORE



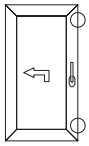


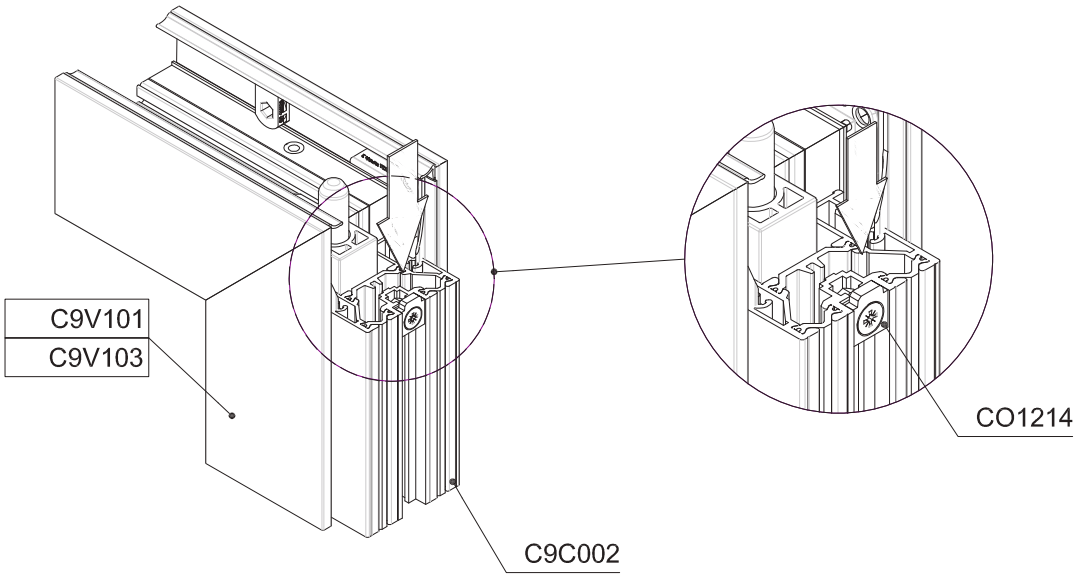


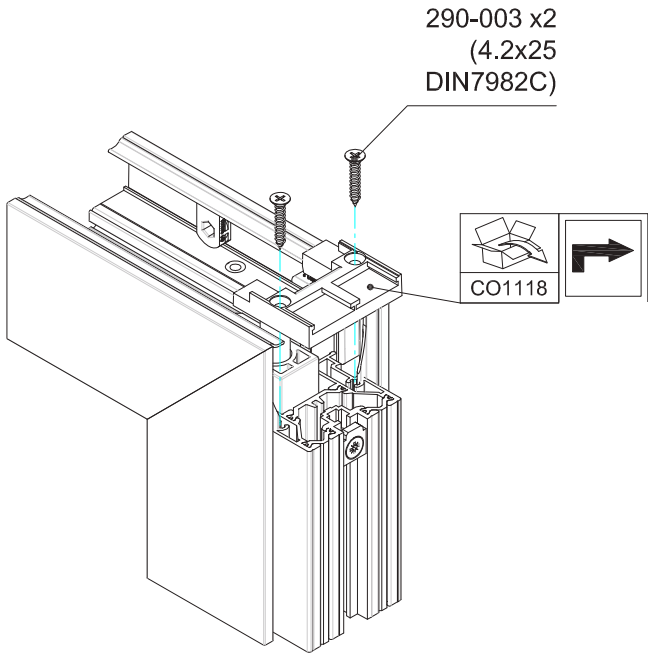
C160S-ASS-2245

4 Ante (schema C/F)

ASSEMBLAGGIO TAPPO DI TENUTA SUPERIORE



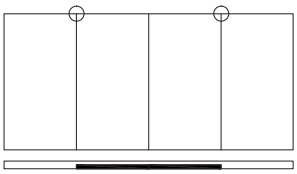


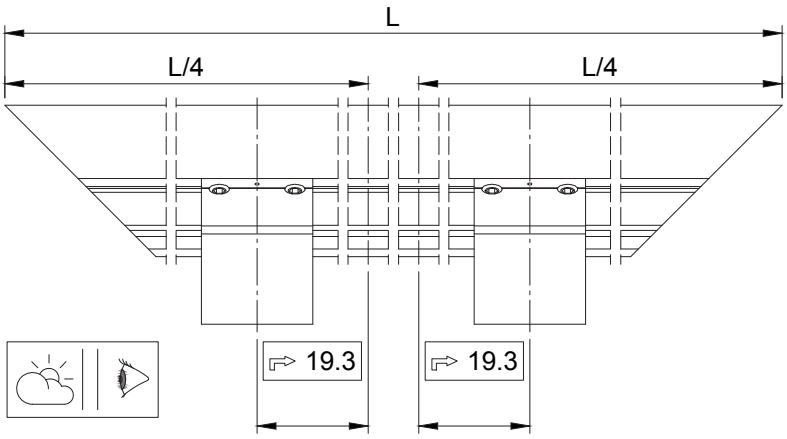


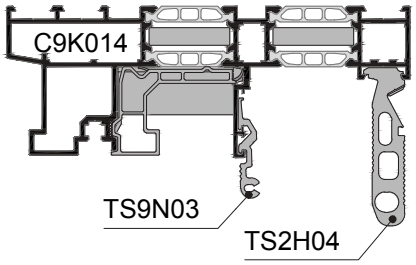
C160S-ASS-2246

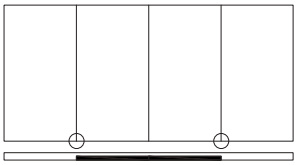
4 Ante (schema C/F)

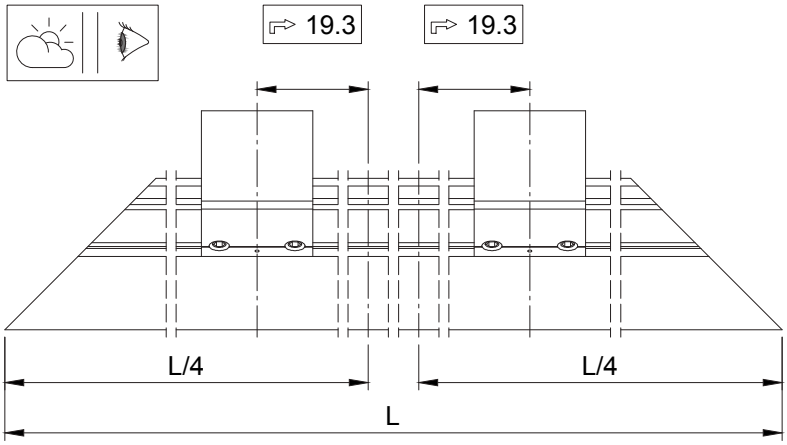
1 BINARIO - CAVALLOTTO NEL TELAIO C9K014

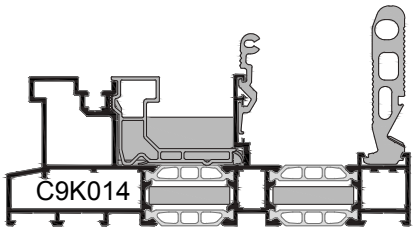








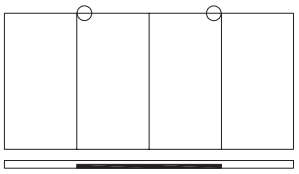


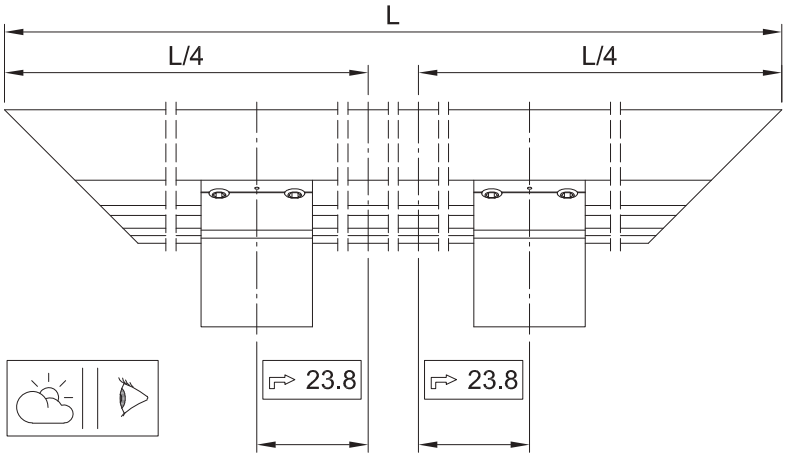


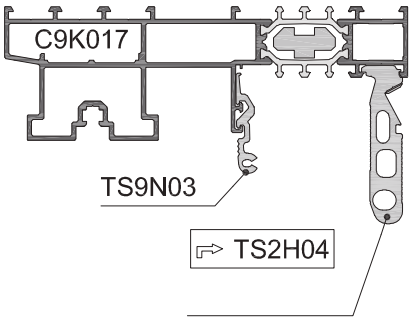
C160S-ASS-2247

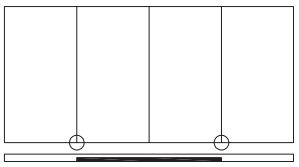
4 Ante (schema C/F)

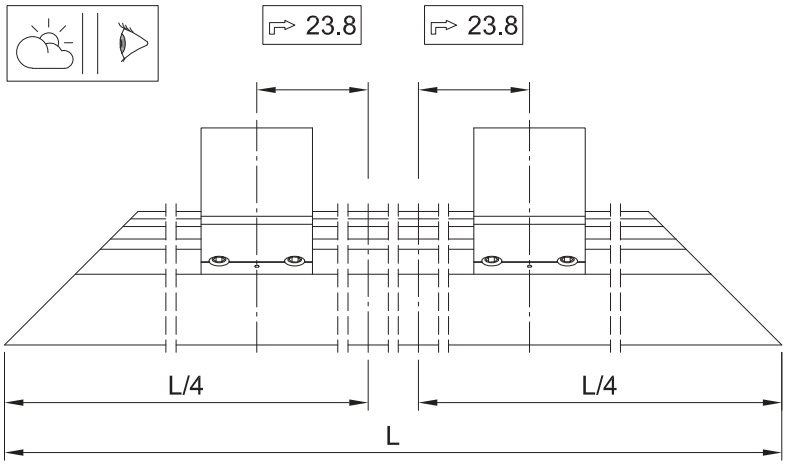
1 BINARIO - CAVALLOTTO NEL TELAIO C9K017

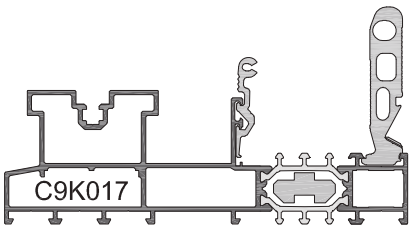










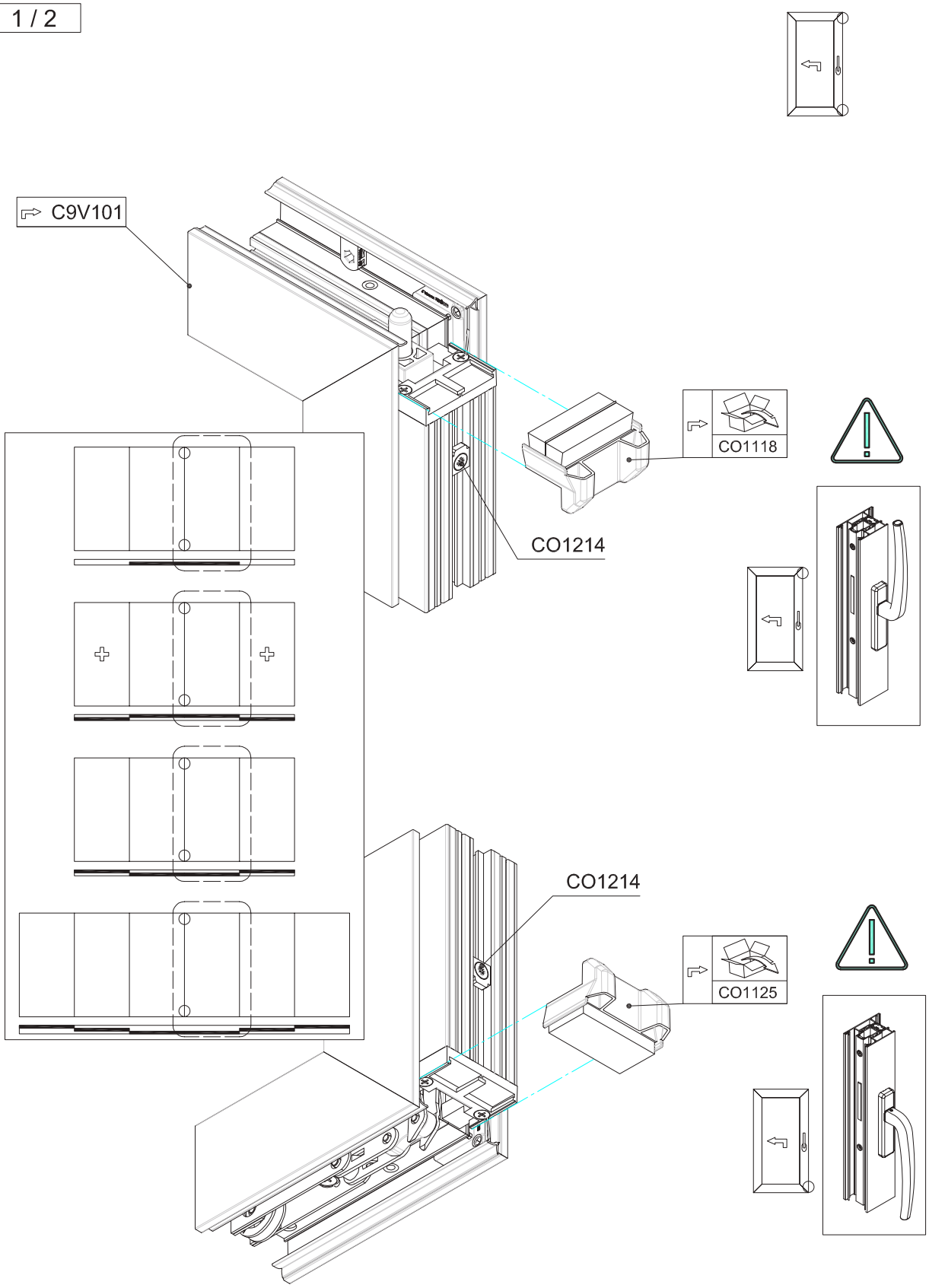


C160S-ASS-2249

4 Ante (schema C/F)

ASSEMBLAGGIO DEI TAPPI DI TENUTA - ALZANTE SCORREVOLE

1 / 2

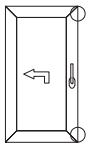


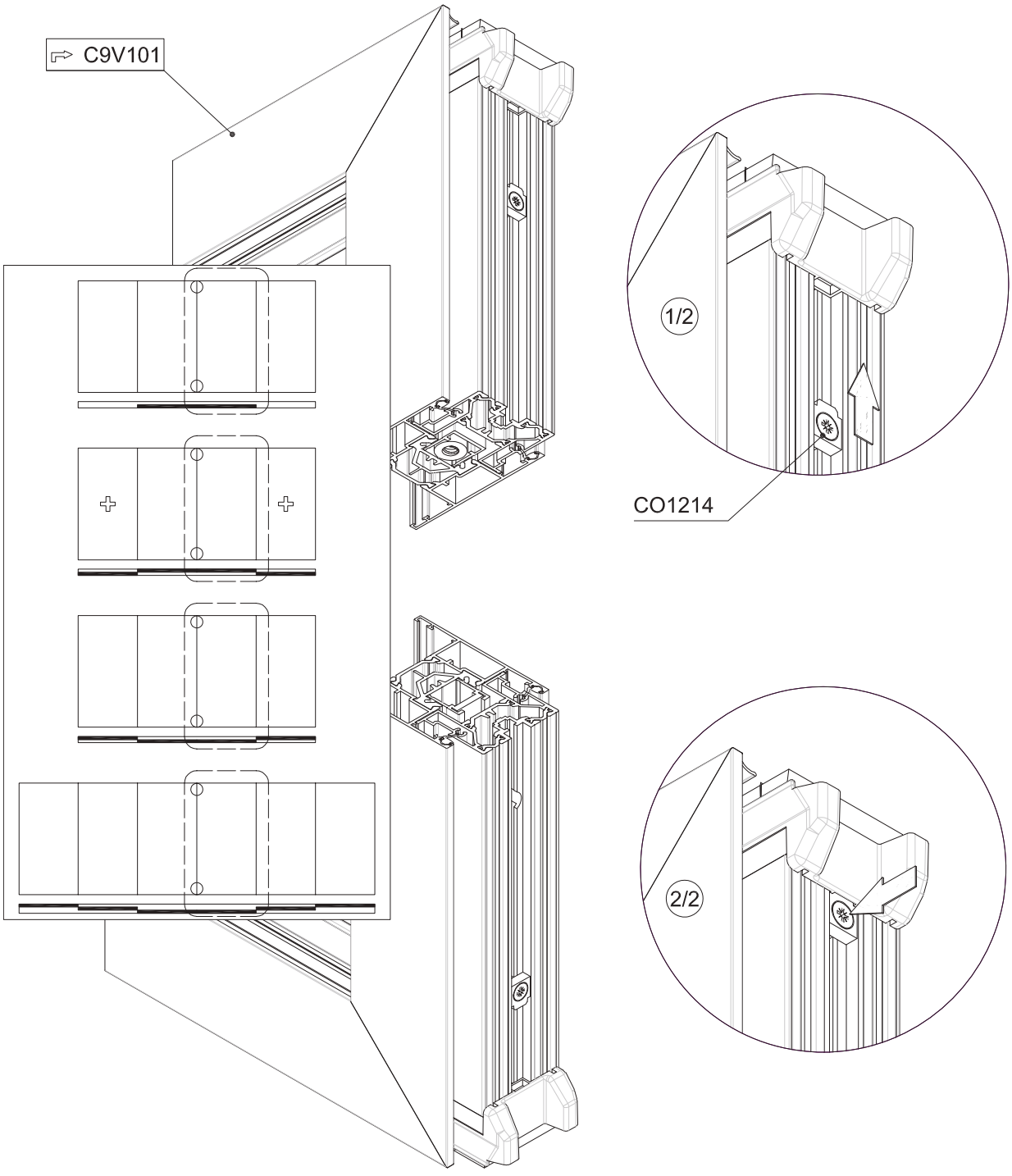
C160S-ASS-2251
Dopo che l'anta è stata inserita nel telaio.

4 Ante (schema C/F)

ANCORAGGIO GUARNIZIONE SU ANTA SECONDARIA

2 / 2

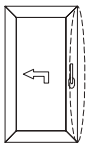


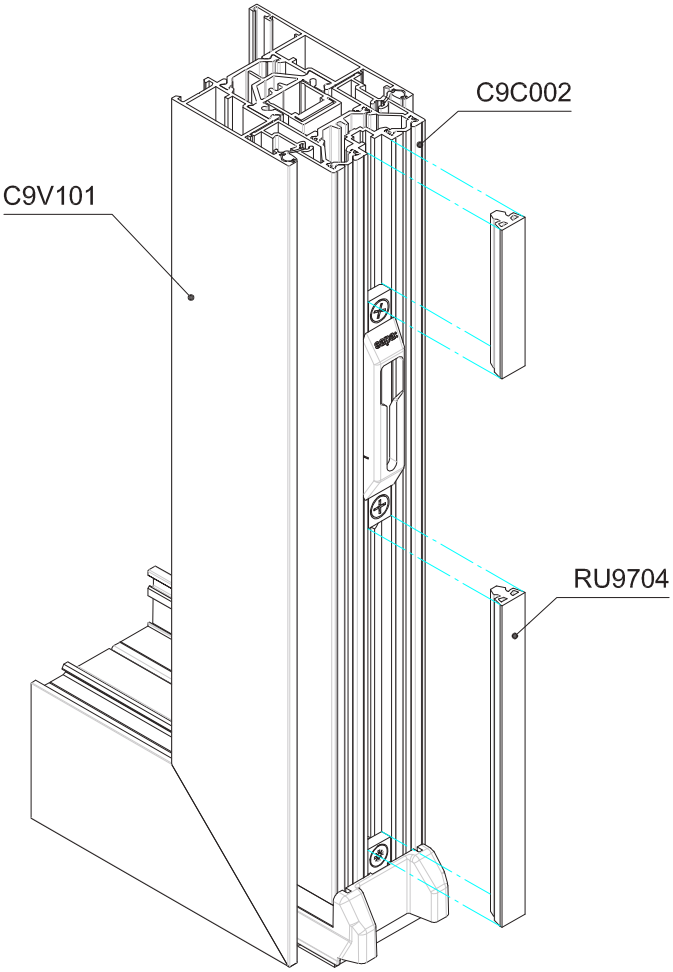


C160S-ASS-2252

4 Ante (schema C/F)

ASSEMBLAGGIO GUARNIZIONE DI FINITURA **RU9704** SU ANTA SECONDARIA





C160S-ASS-2253

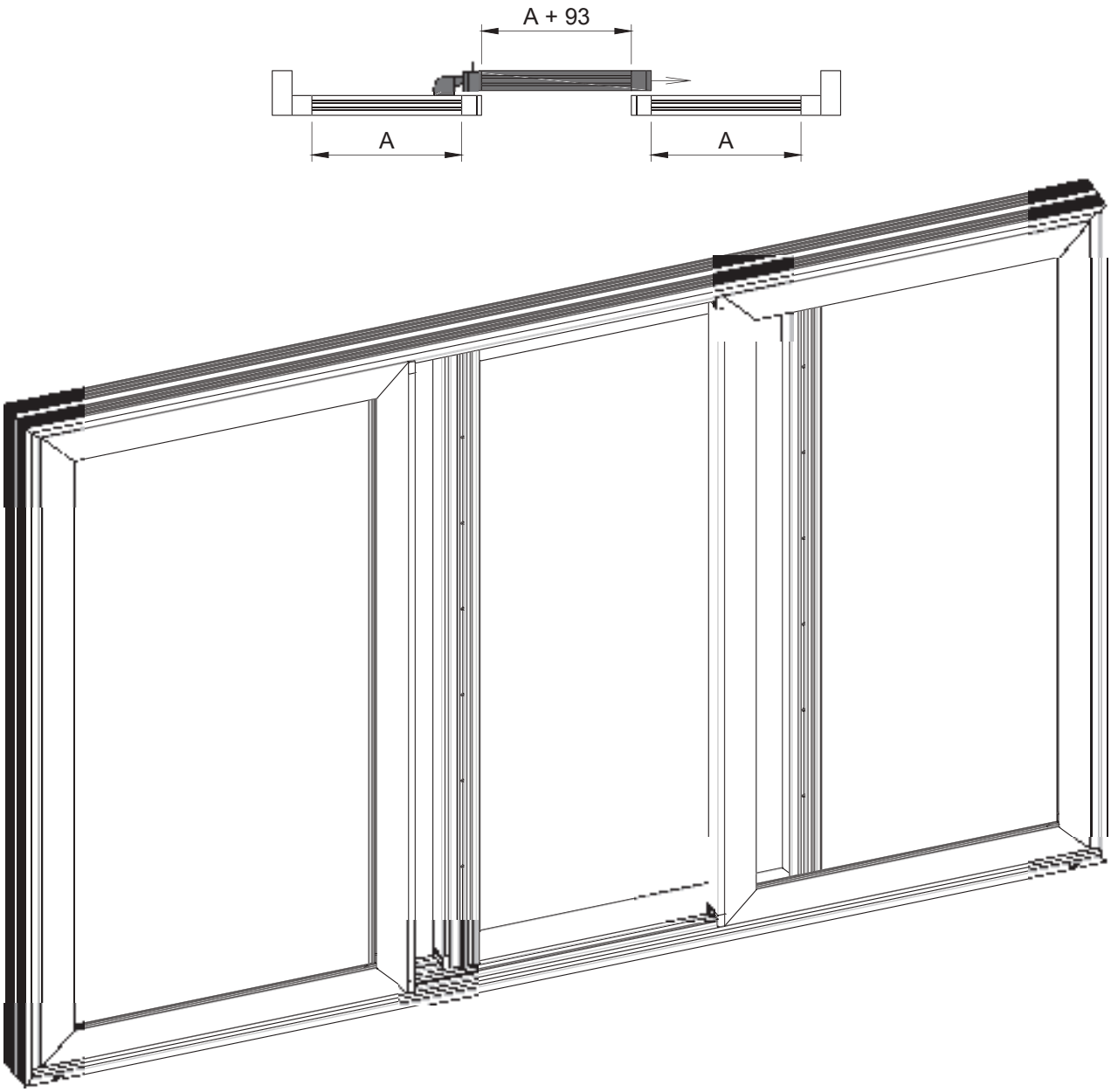
I riscontri dei punti di chiusura devono essere accuratamente posizionati nel telaio, prima di questo passaggio

Fisso - apribile - fisso (schema G)

Panoramica assemblaggio	L291
Panoramica drenaggio telaio C9K024 + Profilato di isolamento KU2028	L292
Telaio di drenaggio telaio C9K024 - J (Opzione 1/2)	L293
Telaio di drenaggio telaio C9K024 - J (Opzione 2/2)	L294
Telaio di drenaggio C9K024 - H	L295
Telaio di drenaggio C9K024 - B	L296
Telaio di drenaggio C9K024 - A	L297
Telaio di drenaggio C9K024 - G	L298
Telaio di drenaggio C9K024 - M	L299
Drenaggio profilato di isolamento KU2028 - K1	L300
Drenaggio profilato di isolamento KU2028 - K2	L301
Drenaggio profilato di isolamento KU2028 - K3	L302
Assemblaggio valvola VS0107 e profilato di isolamento KU2028 su telaio C9K024 - Inferiore	L303
Assemblaggio profilo KU2054	L304
Panoramica ferramenta - Alzante scorrevole	L306
Ferramenta lato anta primaria	L307
Ferramenta lato anta primaria - Assemblaggio del paracolpi SV9002	L308
Ferramenta lato anta primaria - Assemblaggio del paracolpi SV9003	L309
Assemblaggio CO1217 - CO1218	L310
Principi di base dell'ancoraggio del telaio	L311
Ancoraggio del telaio con profilo di finitura Z9A066/Z9A069	L312
Direttive di montaggio generali per viti e clip	L313

Fisso - apribile - fisso (schema G)

PANORAMICA ASSEMBLAGGIO

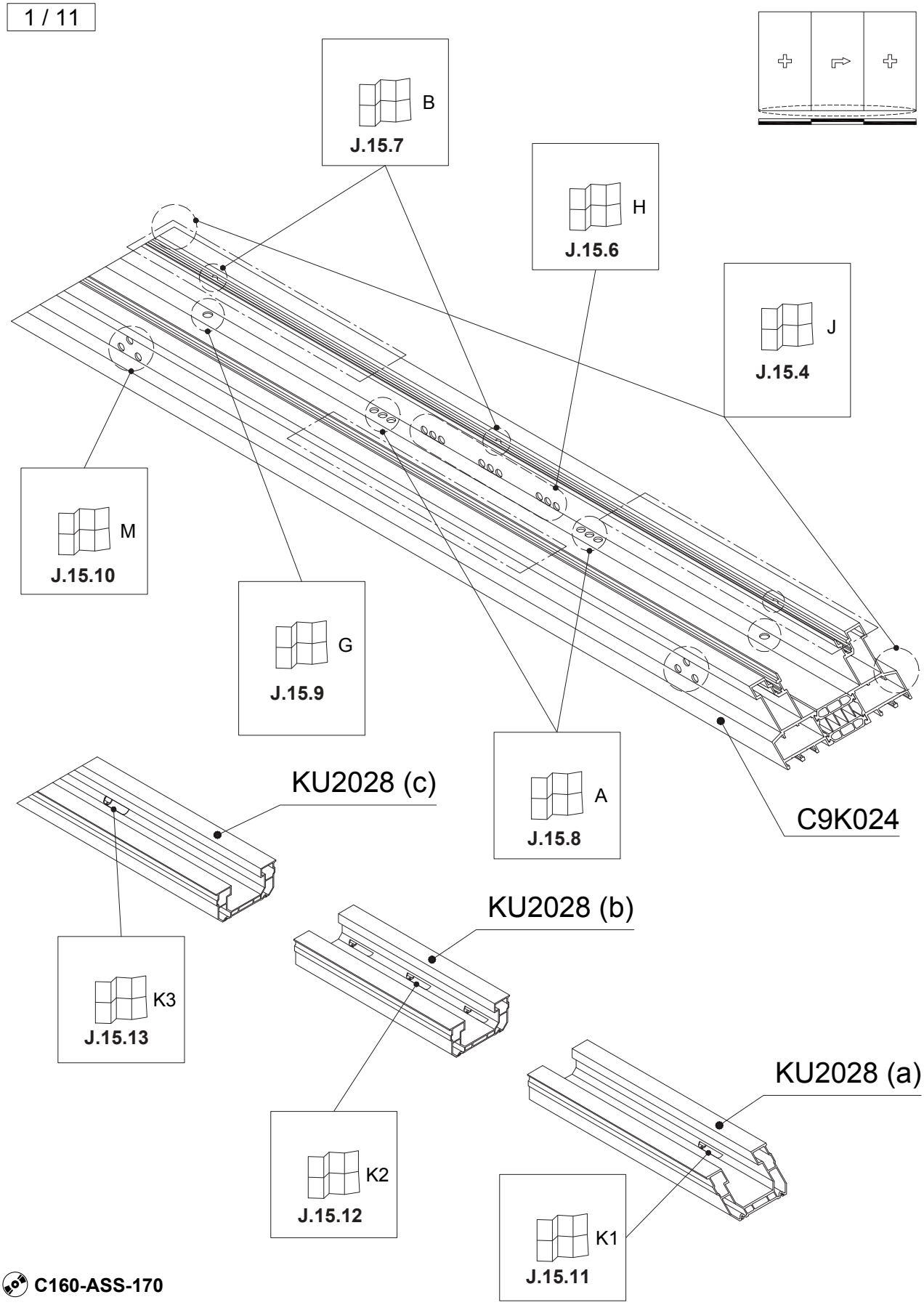


C160-ASS-1836

Fisso - apribile - fisso (schema G)

PANORAMICA DRENAGGIO TELAIO C9K024 + PROFILATO DI ISOLAMENTO KU2028

1 / 11



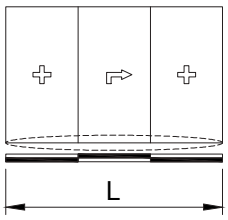
C160-ASS-170

Per questa soluzione, l'anta mobile ha fori di ventilazione più ampi rispetto alle ante fisse.

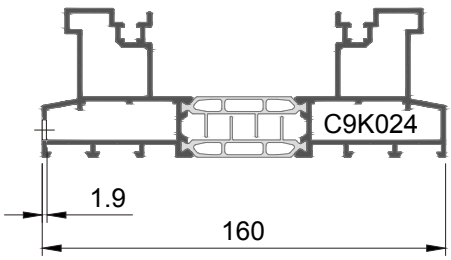
Fisso - apribile - fisso (schema G)

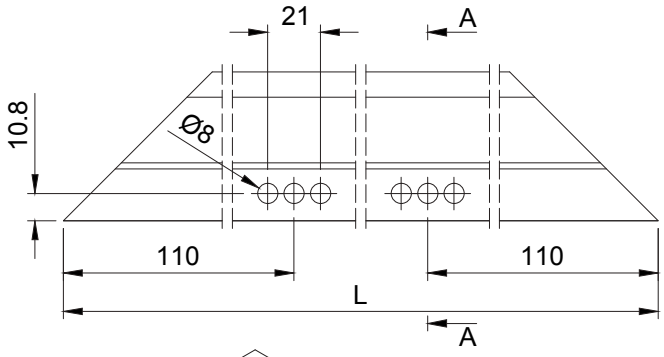
TELAIO DI DRENAGGIO C9K024 - J (OPZIONE 1/2)

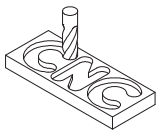
2 / 11

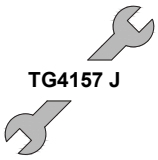


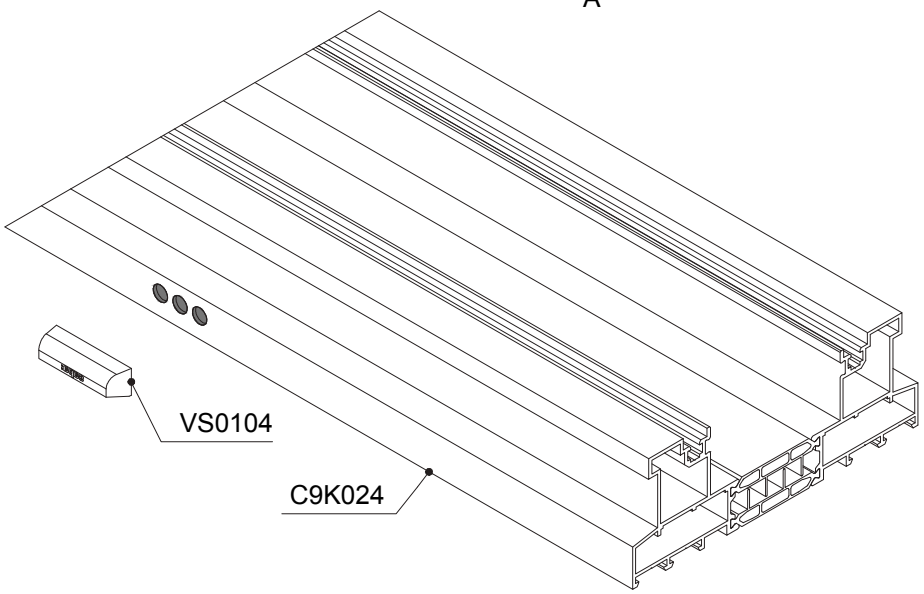
A-A









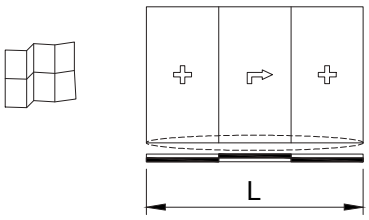


C160-ASS-1705

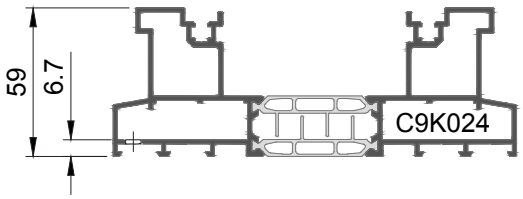
Fisso - apribile - fisso (schema G)

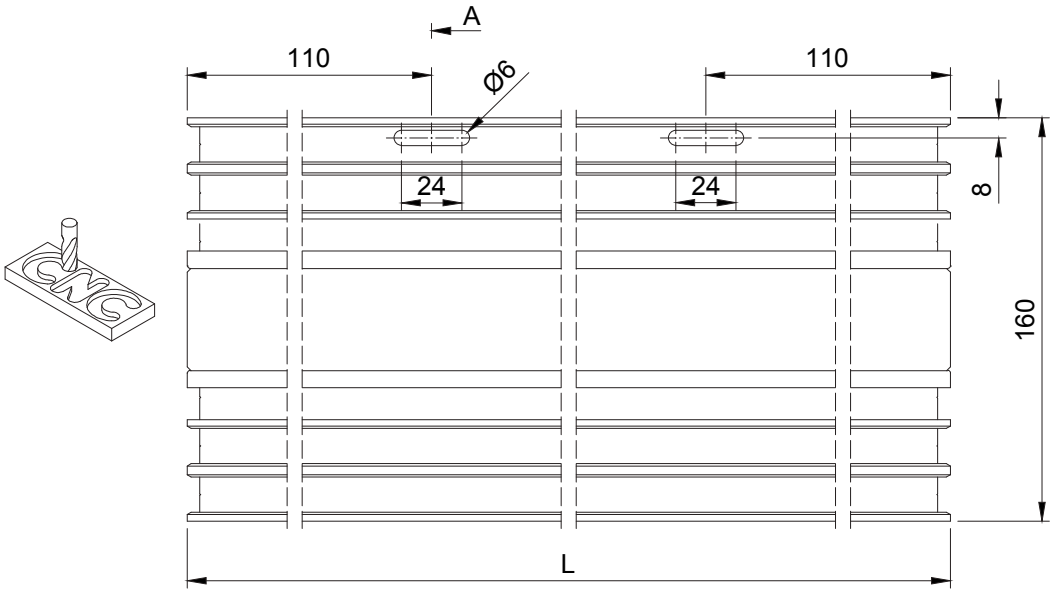
TELAIO DI DRENAGGIO C9K024 - J (OPZIONE 2/2)

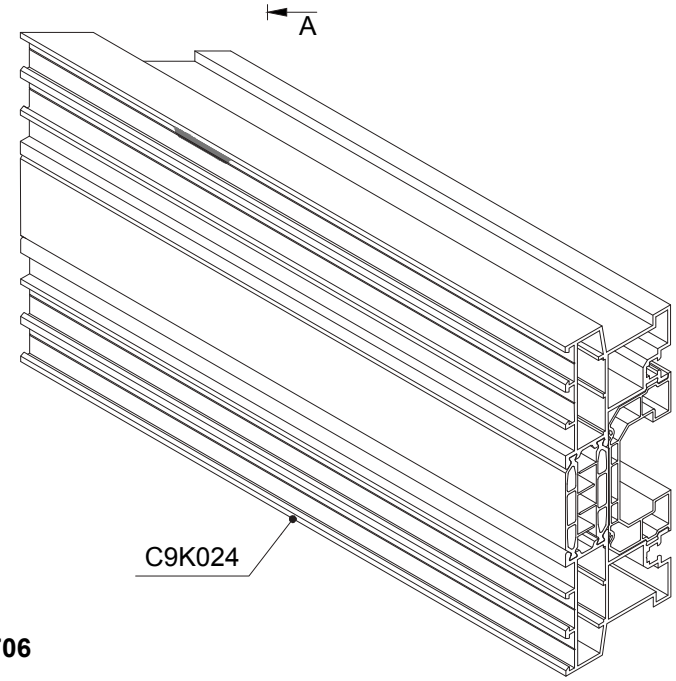
3 / 11



A-A





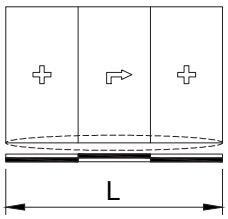


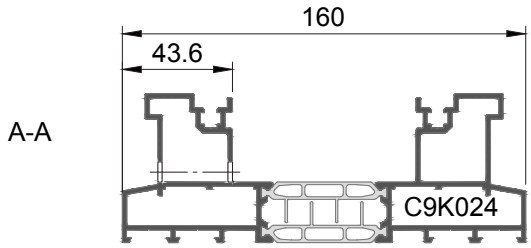
C160-ASS-1706

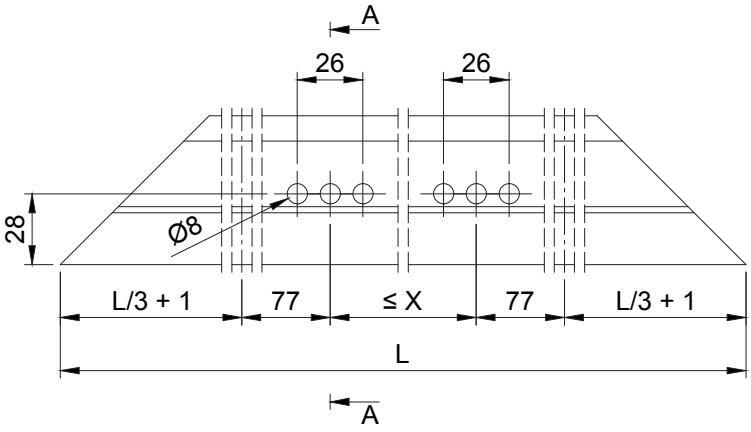
Fisso - apribile - fisso (schema G)

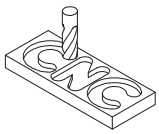
TELAIO DI DRENAGGIO C9K024 - H

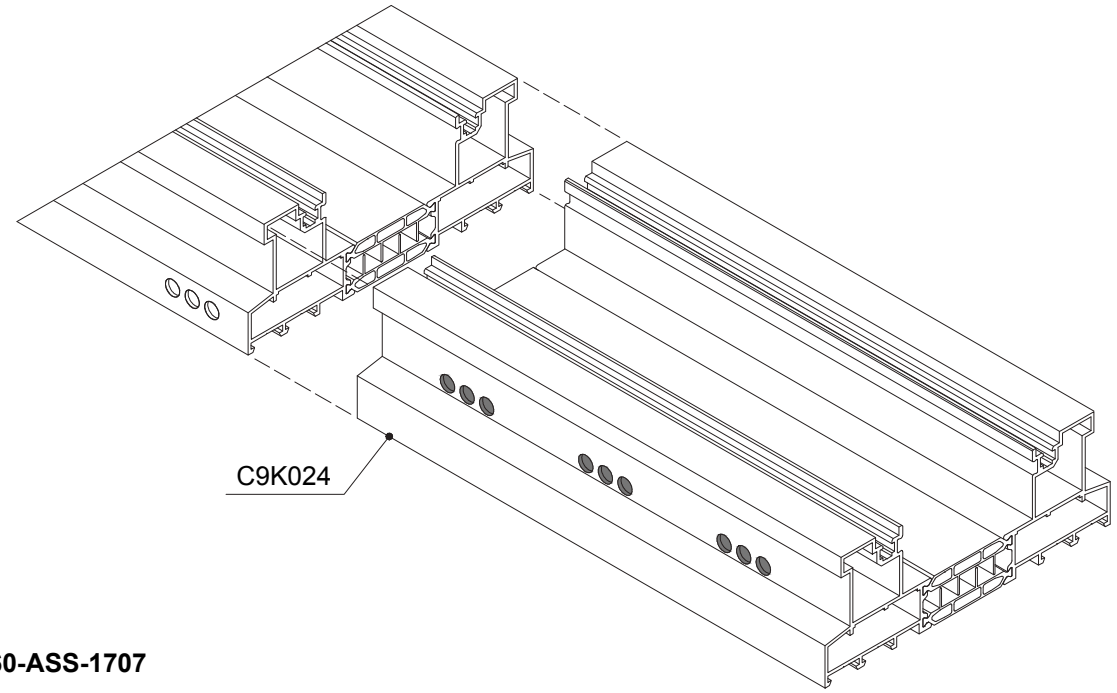
4 / 11









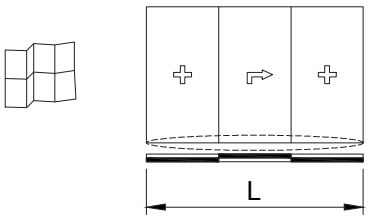


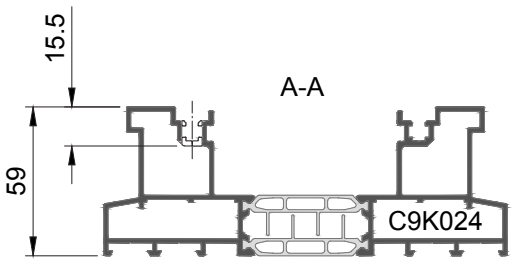
C160-ASS-1707

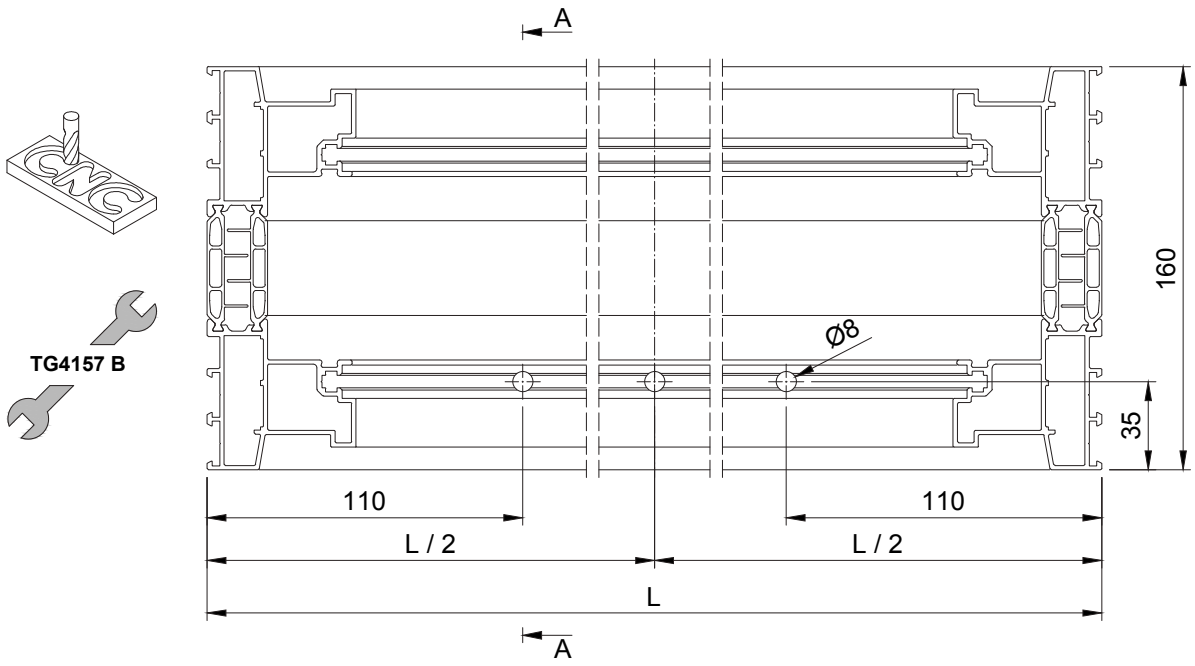
Fisso - apribile - fisso (schema G)

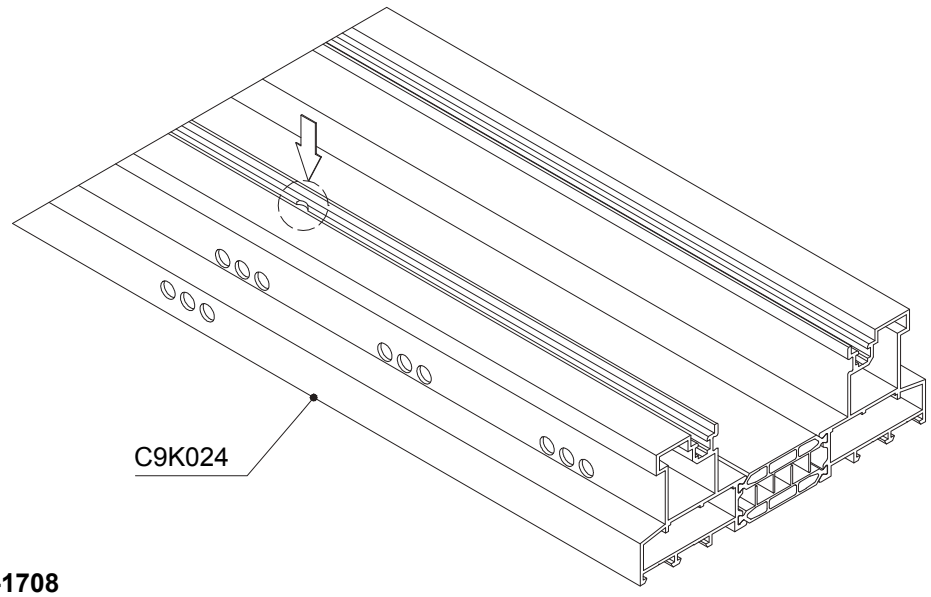
TELAIO DI DRENAGGIO C9K024 - B

5 / 11







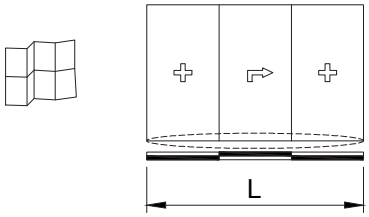


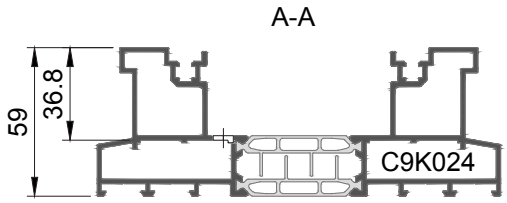
C160-ASS-1708

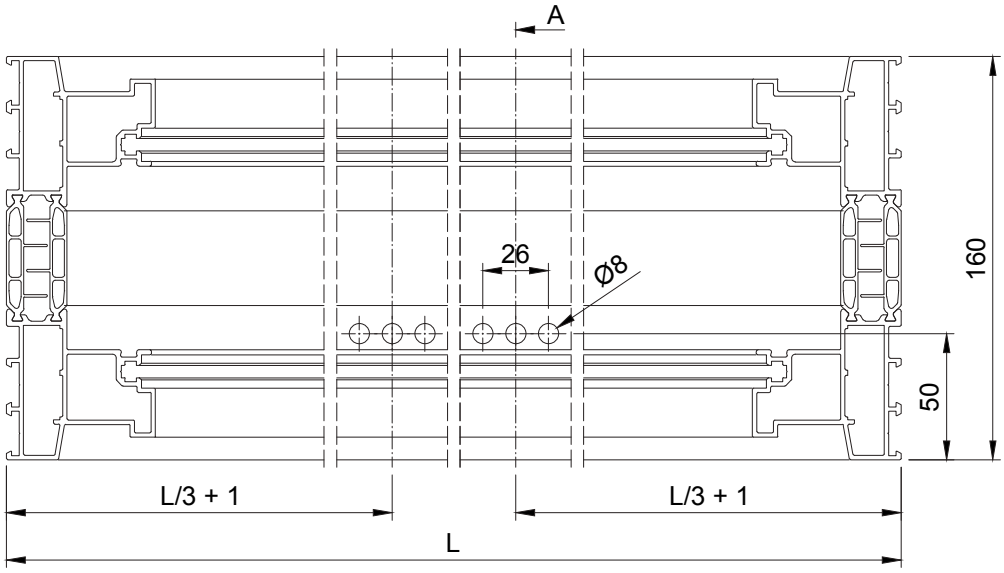
Fisso - apribile - fisso (schema G)

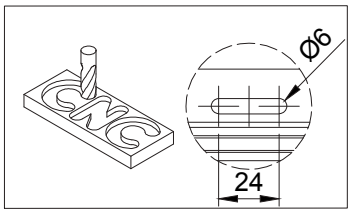
TELAIO DI DRENAGGIO C9K024 - A

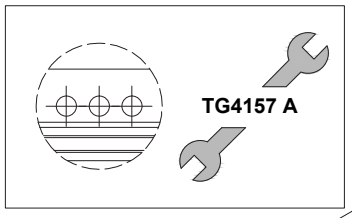
6 / 11

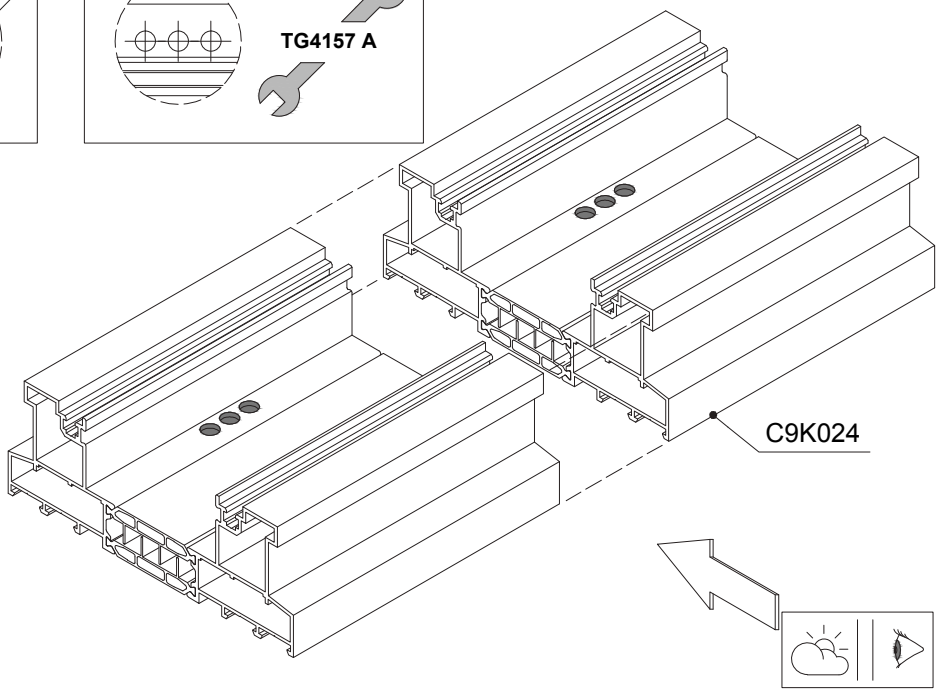










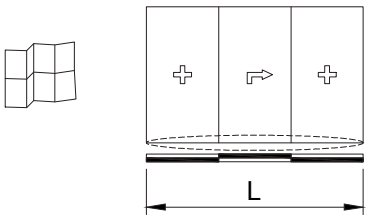


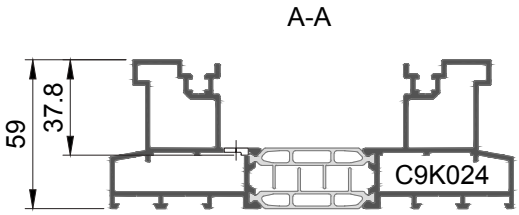
C160-ASS-1709

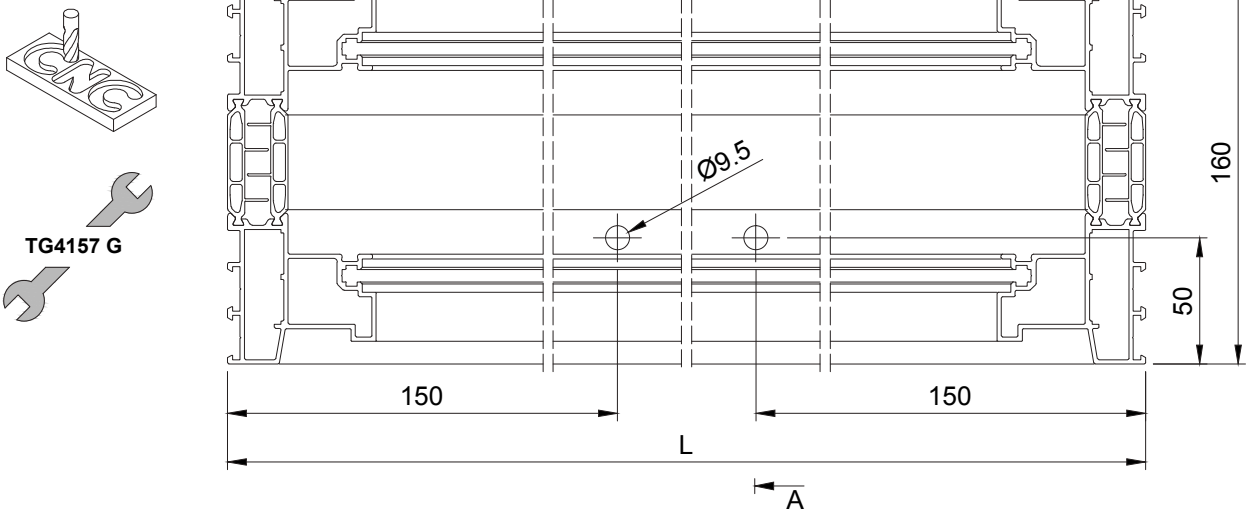
Fisso - apribile - fisso (schema G)

TELAIO DI DRENAGGIO C9K024 - G

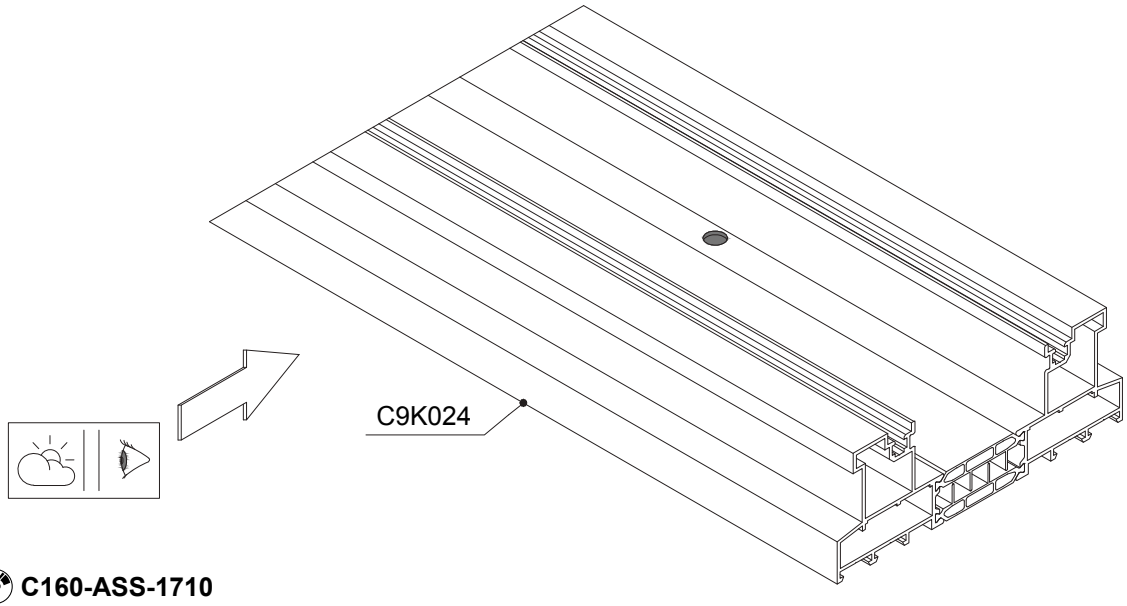
7 / 11







TG4157 G



C160-ASS-1710

Fisso - apribile - fisso (schema G)

TELAIO DI DRENAGGIO C9K024 - M

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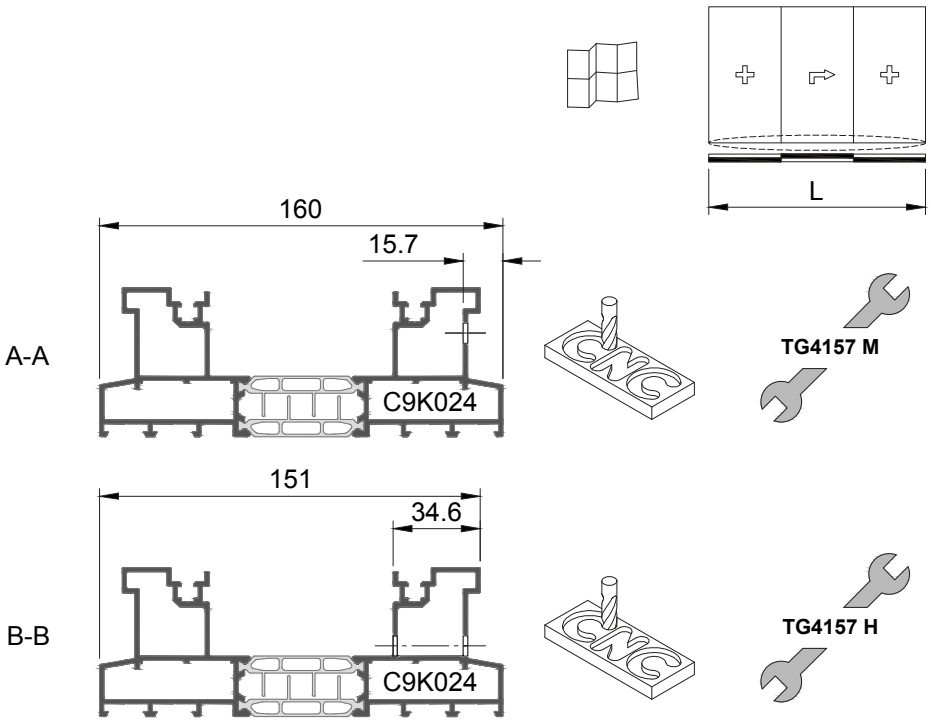
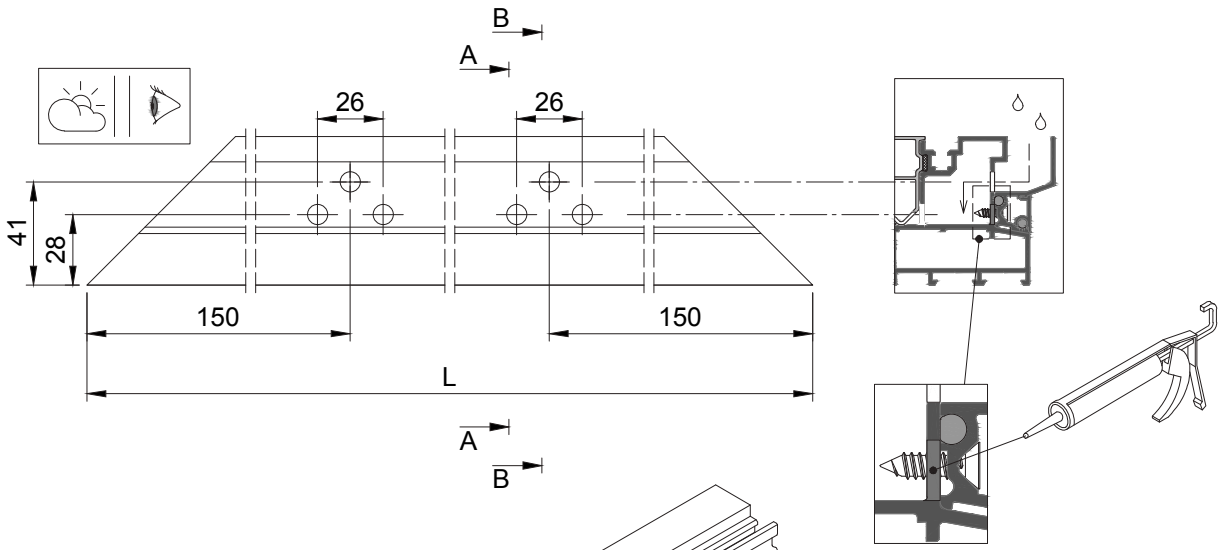
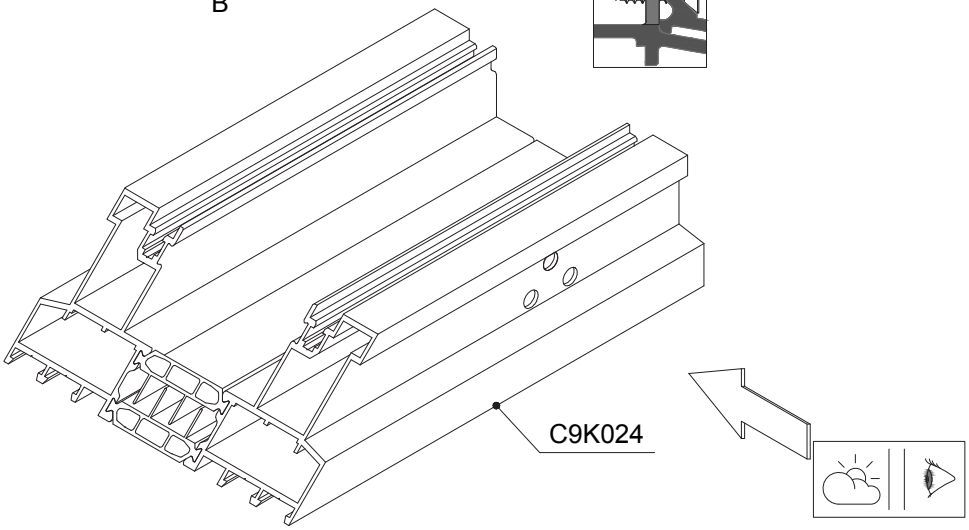




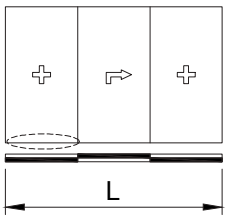


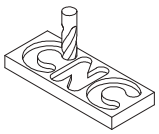
C160-ASS-1711

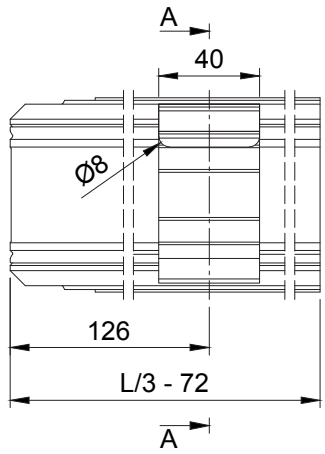
Fisso - apribile - fisso (schema G)

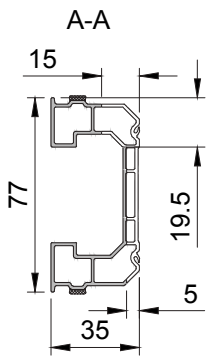
DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K1

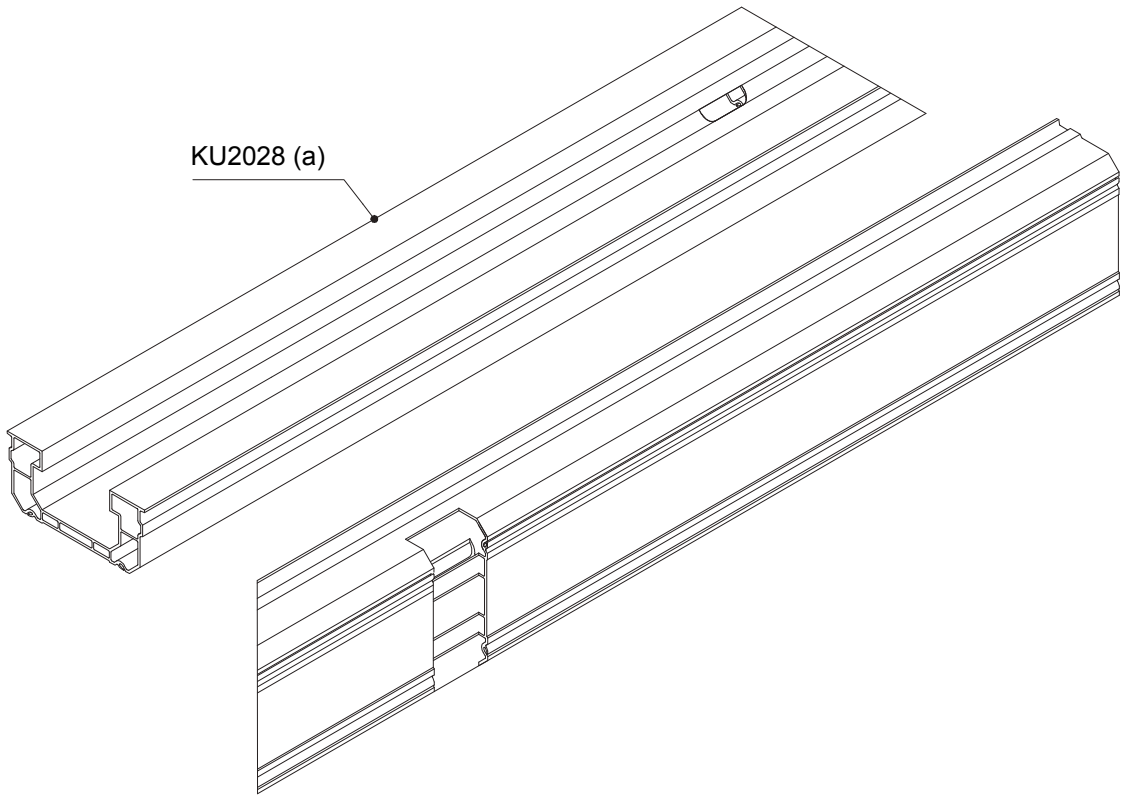
9 / 11









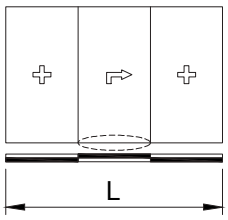


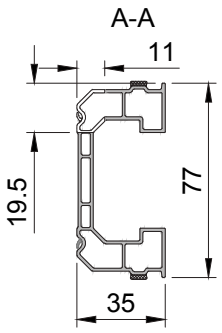
C160-ASS-1734

Fisso - apribile - fisso (schema G)

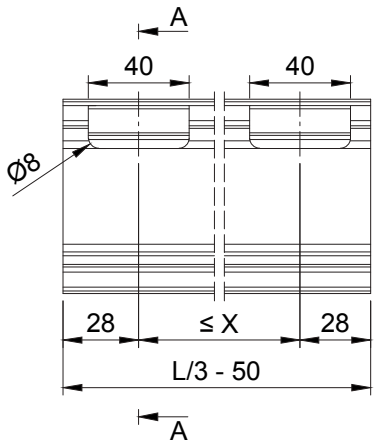
DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K2

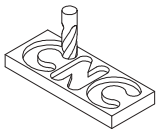
10 / 11

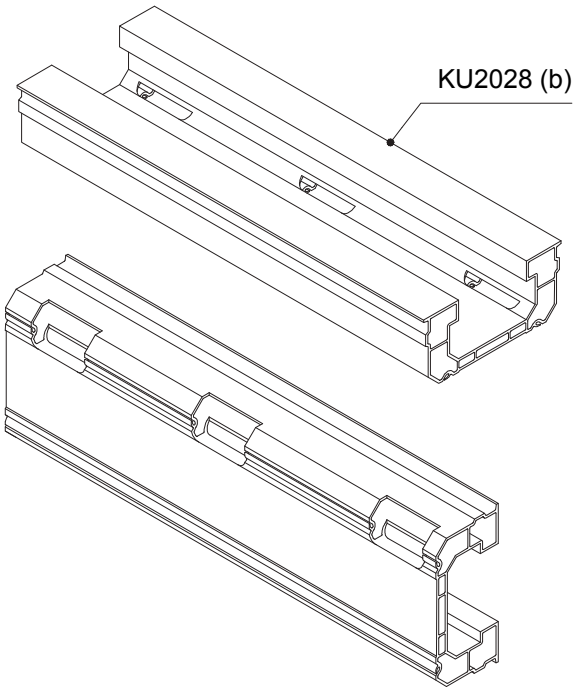




KU2028 (b)





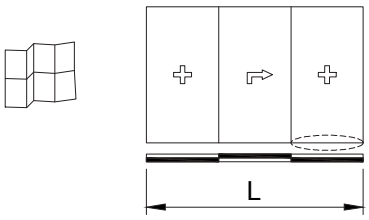


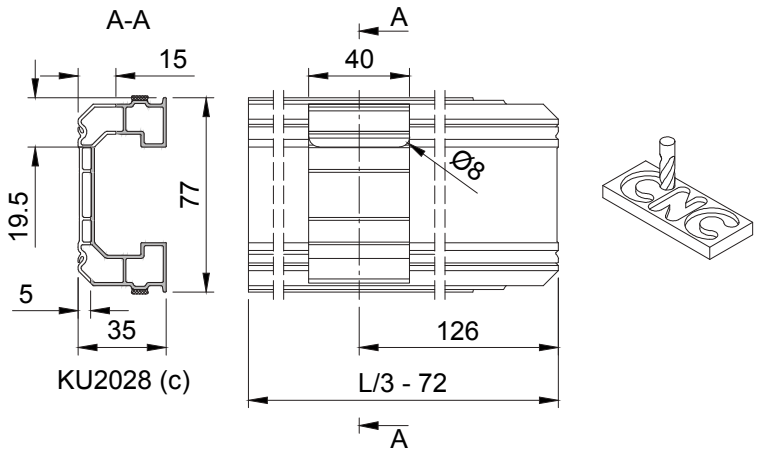
C160-ASS-1712

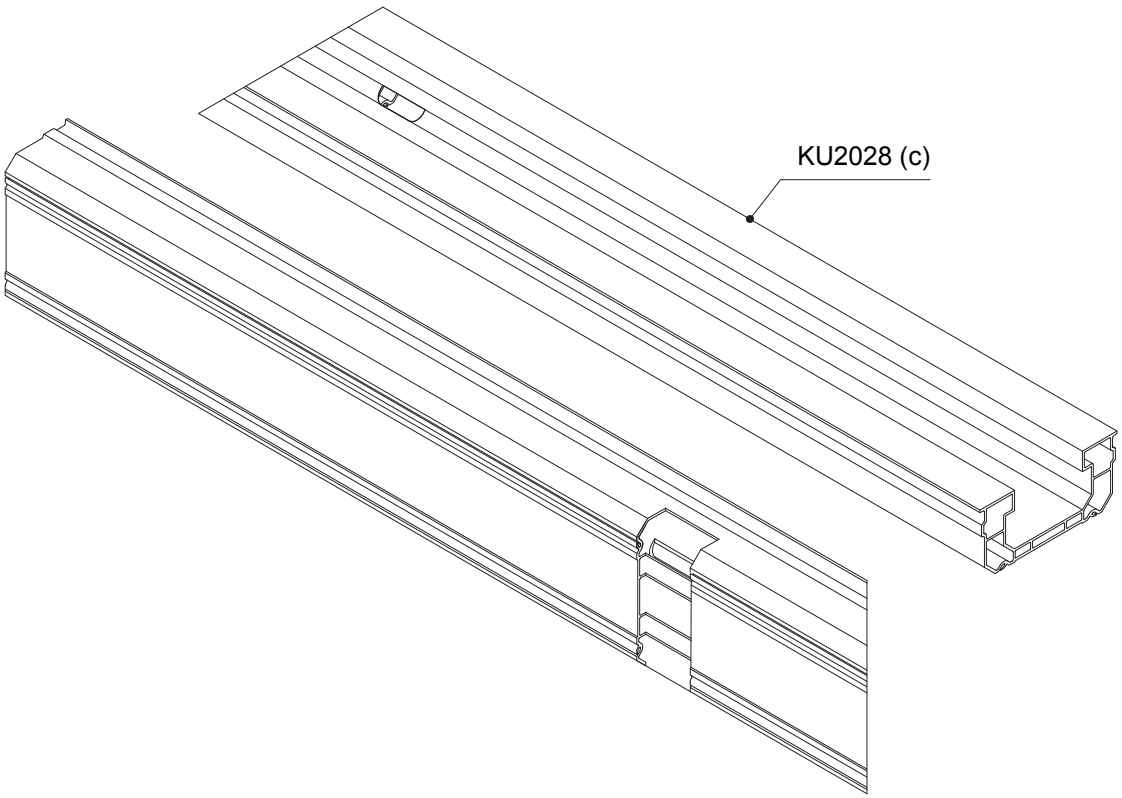
Fisso - apribile - fisso (schema G)

DRENAGGIO PROFILATO DI ISOLAMENTO KU2028 - K3

11 / 11



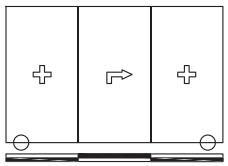


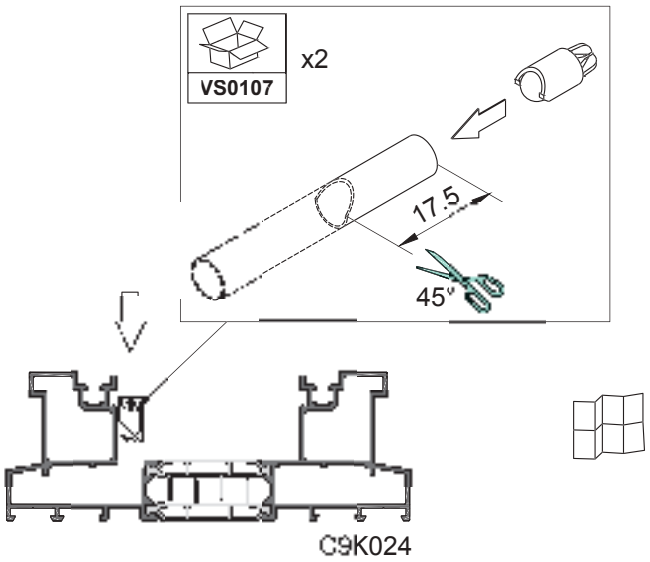


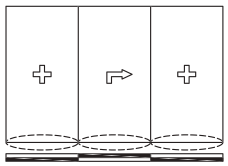
C160-ASS-1713

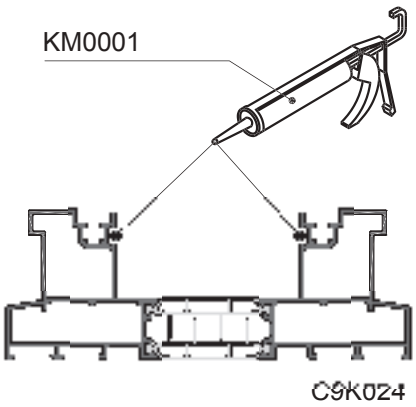
Fisso - apribile - fisso (schema G)

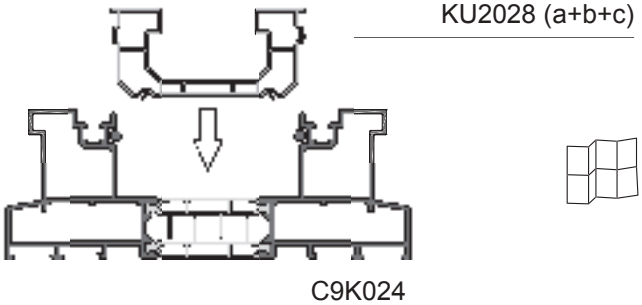
ASSEMBLAGGIO VALVOLA VS0107 E PROFILATO DI ISOLAMENTO KU2028 SU TELAIO C9K024 - INFERIORE









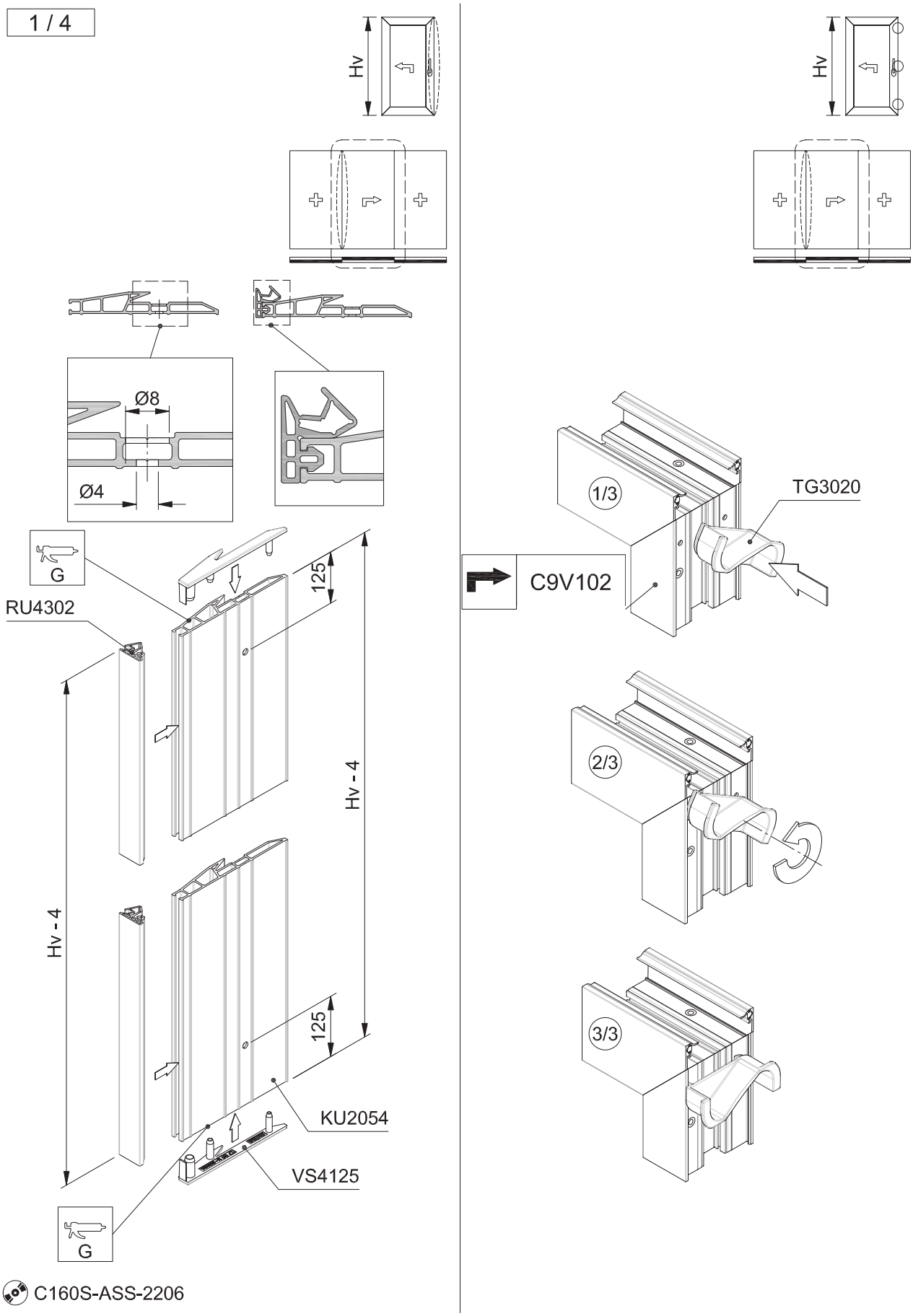


C160-ASS-1714

Fisso - apribile - fisso (schema G)

ASSEMBLAGGIO PROFILO KU2054

1 / 4

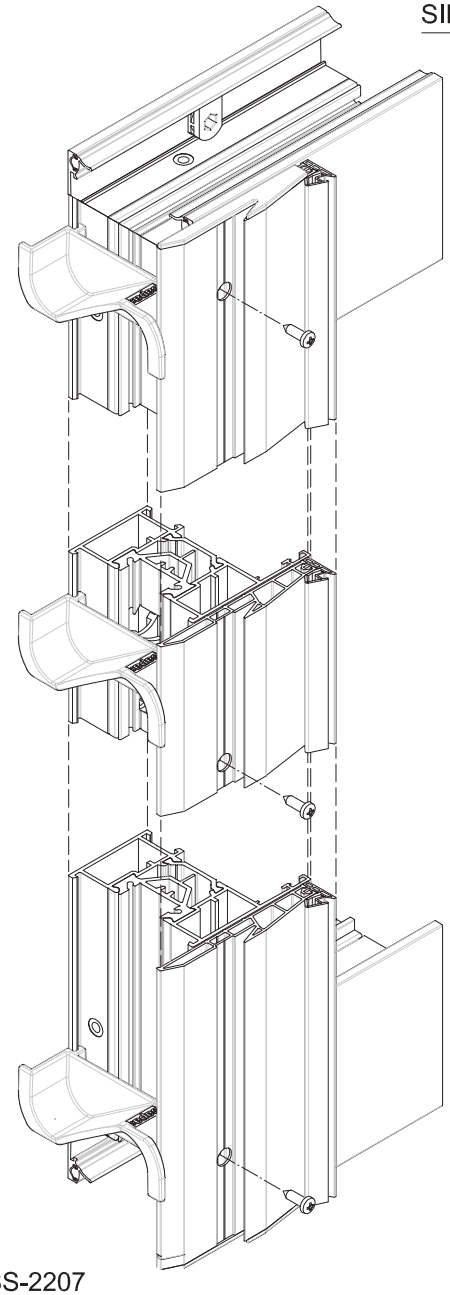


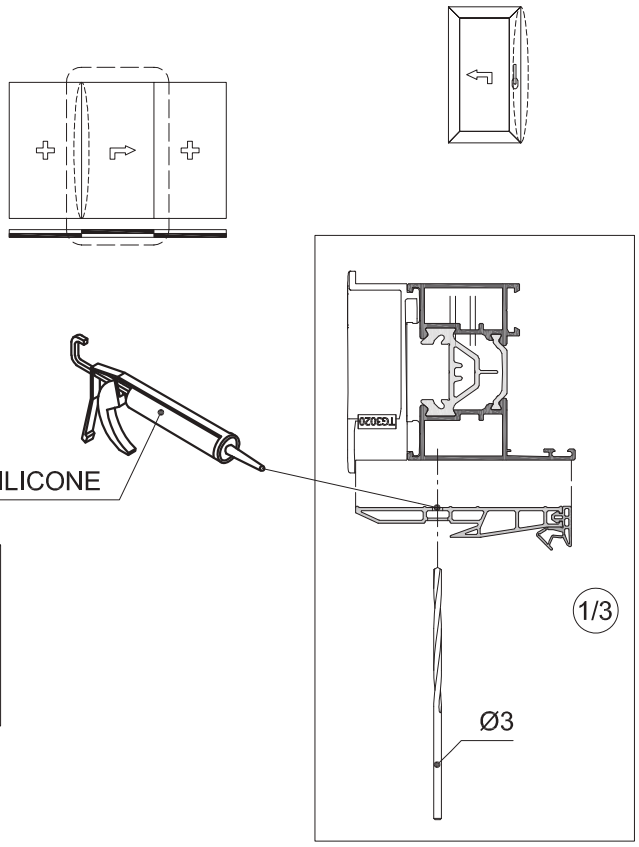
C160S-ASS-2206

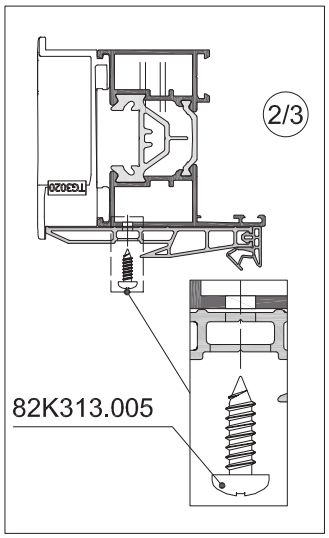
Fisso - apribile - fisso (schema G)

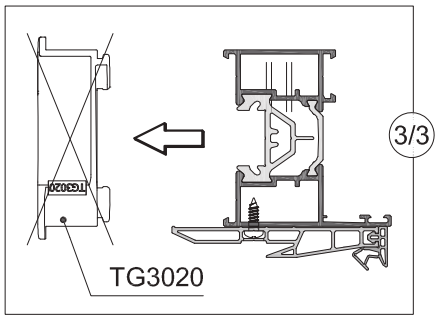
ASSEMBLAGGIO PROFILO KU2054

2 / 4









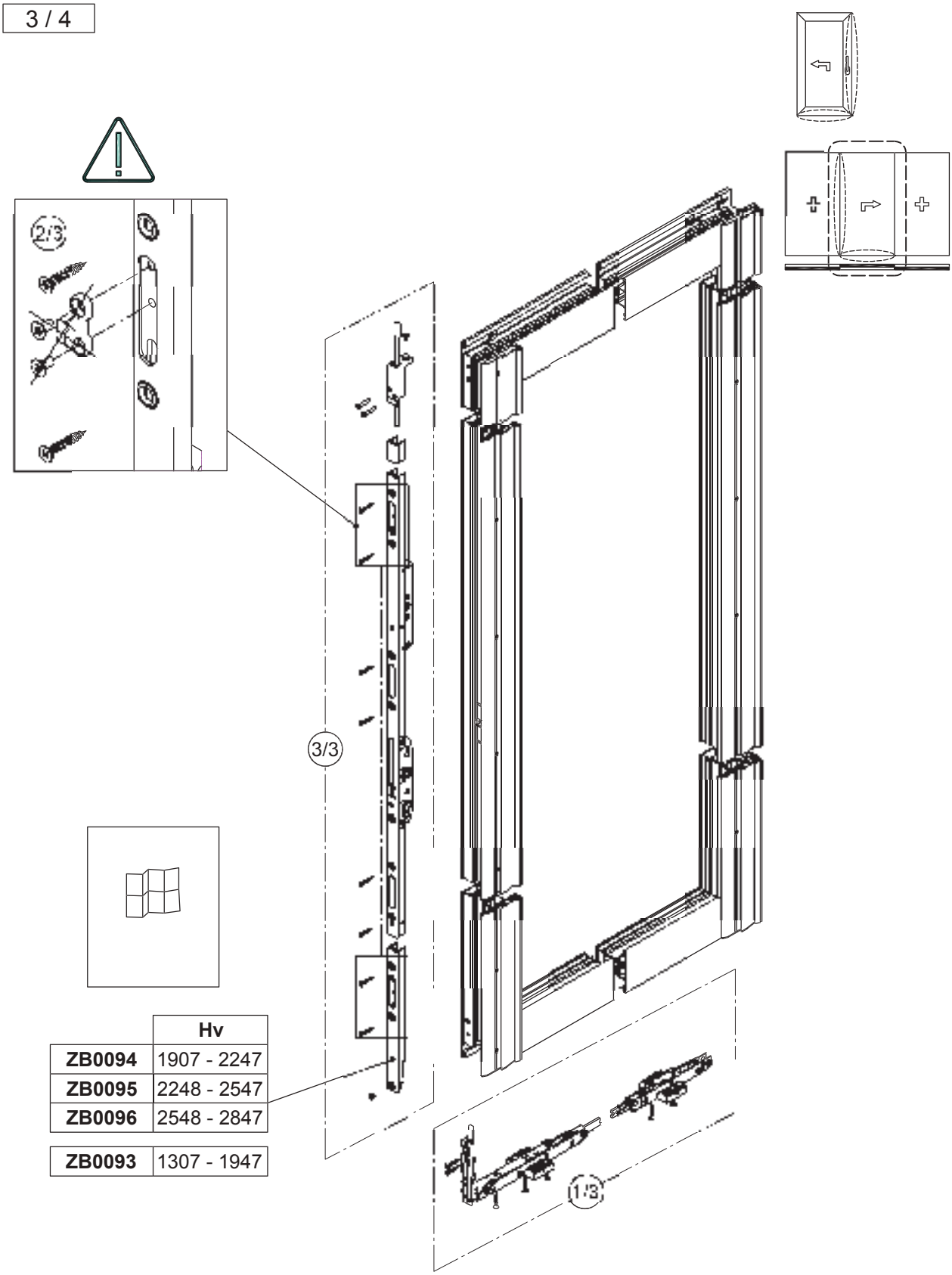
C160S-ASS-2207

Usare le viti nere 82K313.005.

Fisso - apribile - fisso (schema G)

PANORAMICA FERRAMENTA - ALZANTE SCORREVOLE

3 / 4



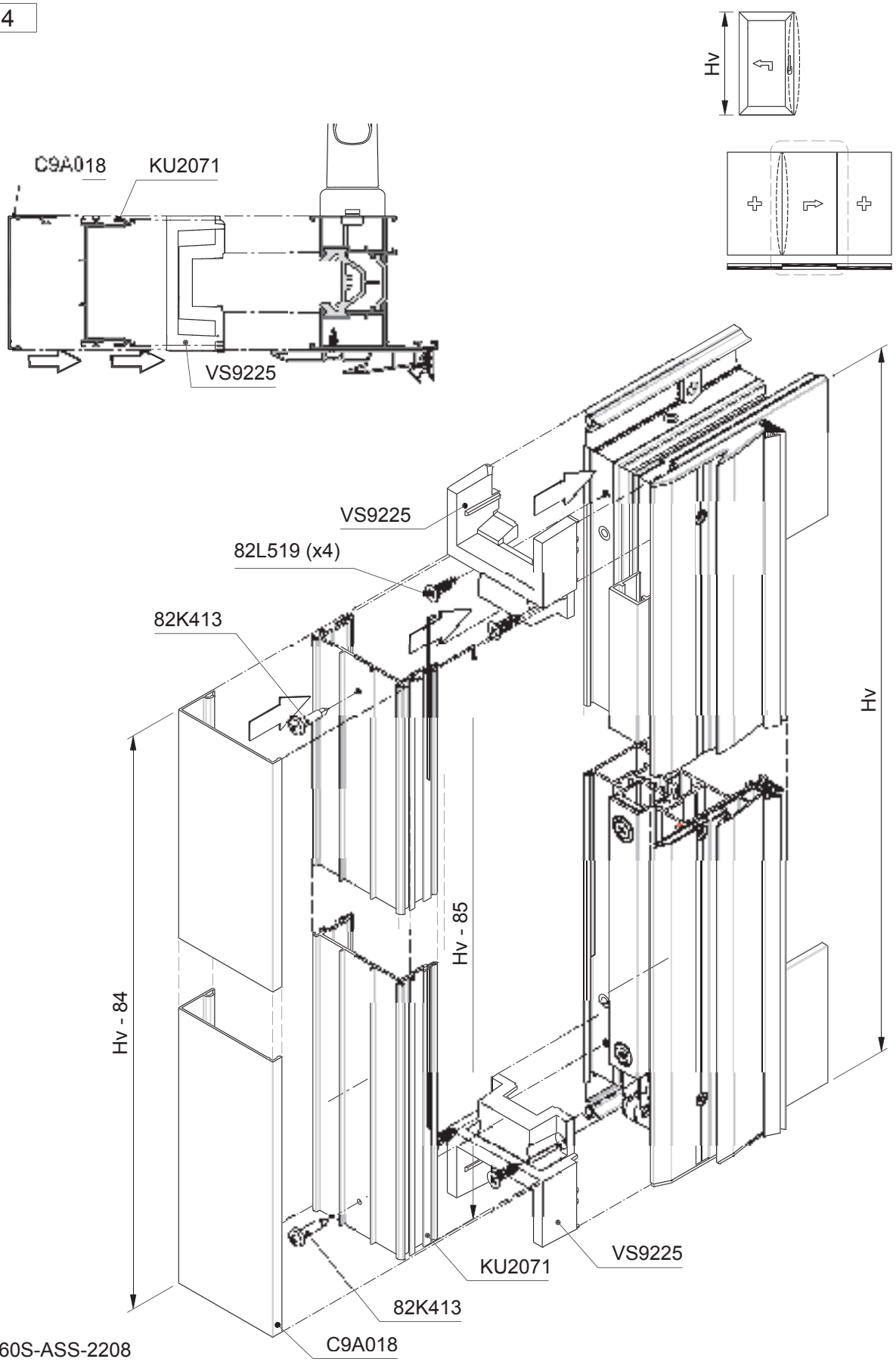
	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947

C160S-ASS-2212

Fisso - apribile - fisso (schema G)

FERRAMENTA LATO ANTA PRIMARIA

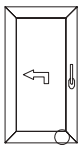
4 / 4

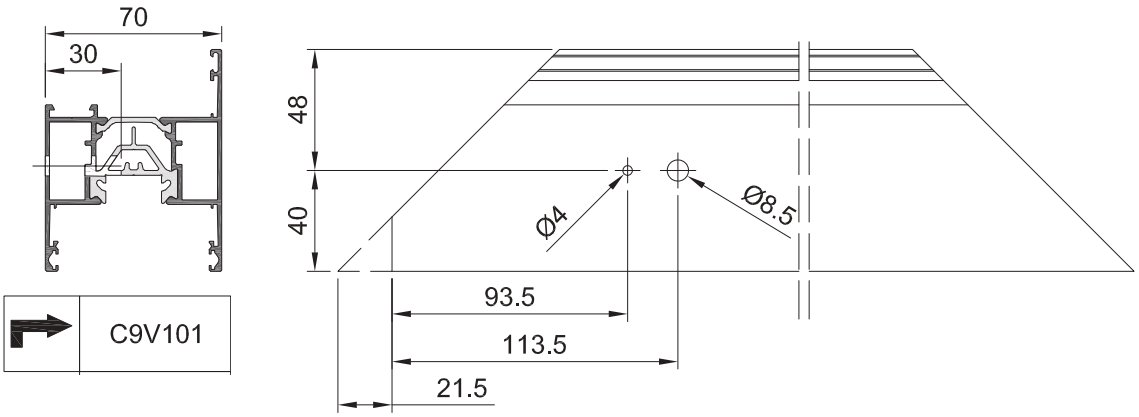


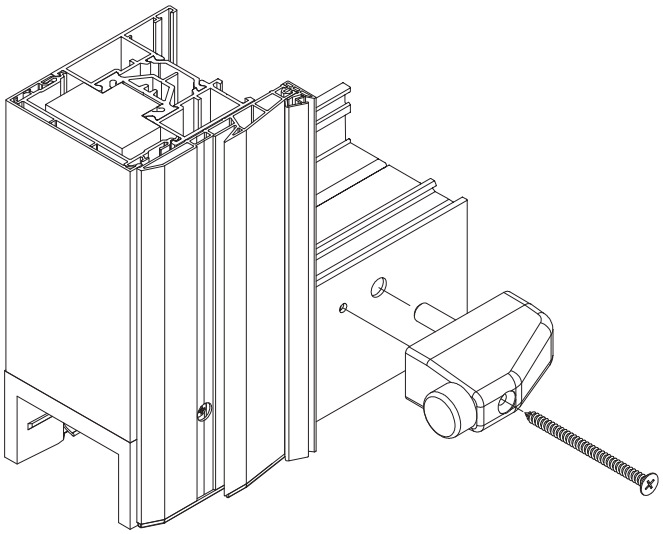
C160S-ASS-2208

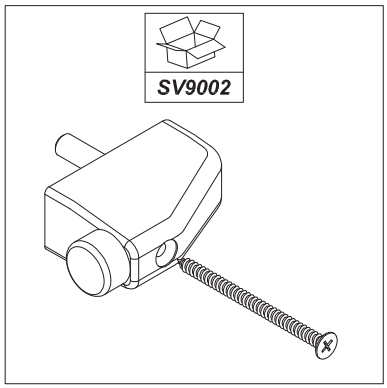
Fisso - apribile - fisso (schema G)

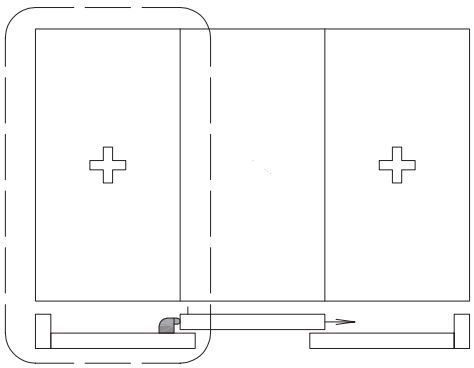
FERRAMENTA LATO ANTA PRIMARIA - ASSEMBLAGGIO DEL PARACOLPI SV9002







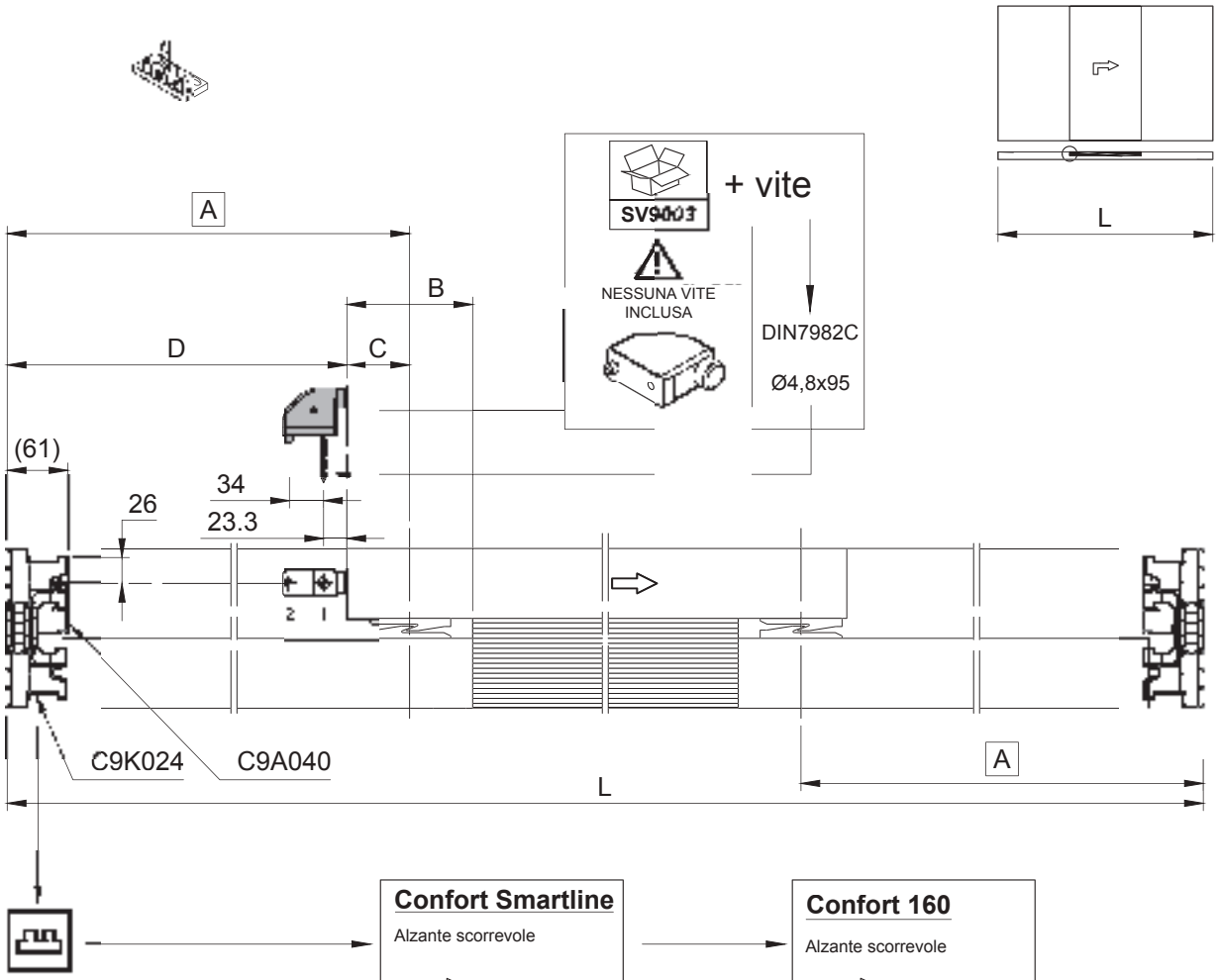




C160S-ASS-2156

Fisso - apribile - fisso (schema G)

FERRAMENTA LATO ANTA PRIMARIA - ASSEMBLAGGIO DEL PARACOLPI SV9003

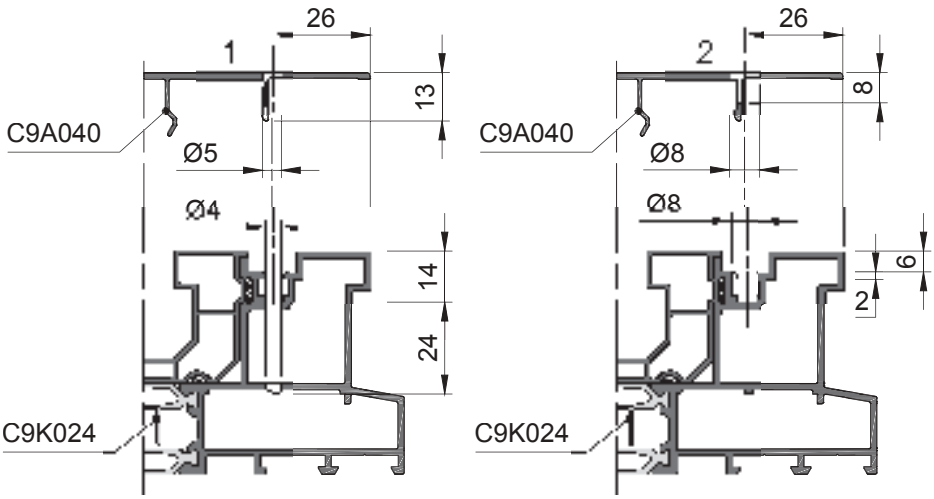


Confort Smartline
Alzante scorrevole

A: L/3+4
B: 92
C: 46
D: L/3-42

Confort 160
Alzante scorrevole

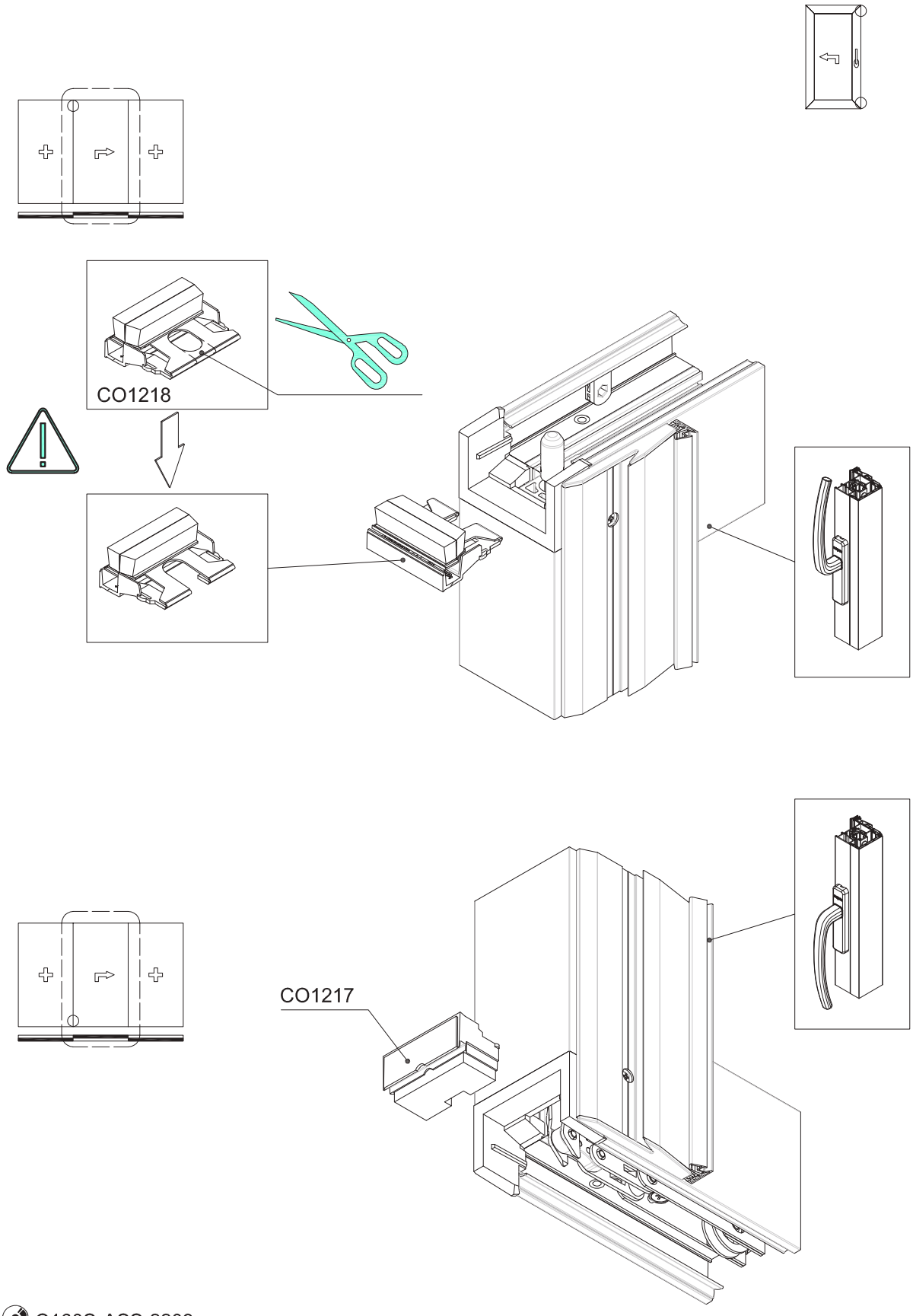
A: L/3+1
B: 126
C: 63
D: L/3-62



C160S-ASS-1740

Fisso - apribile - fisso (schema G)

ASSEMBLAGGIO CO1217-CO1218

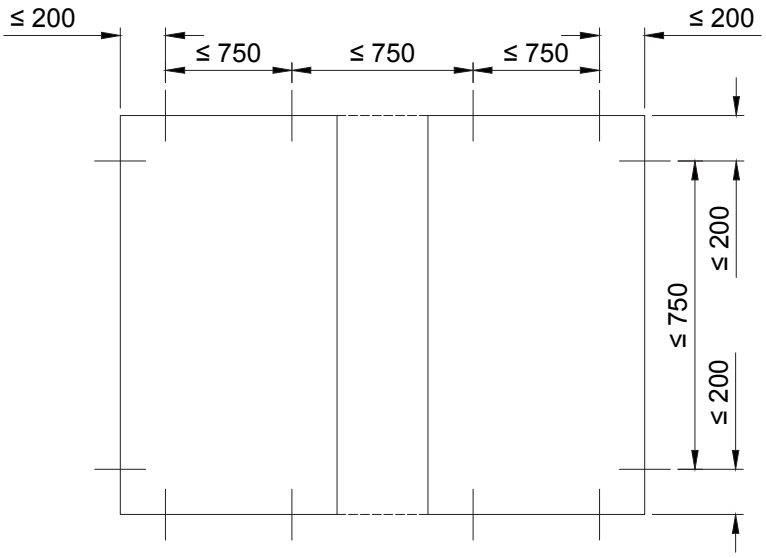


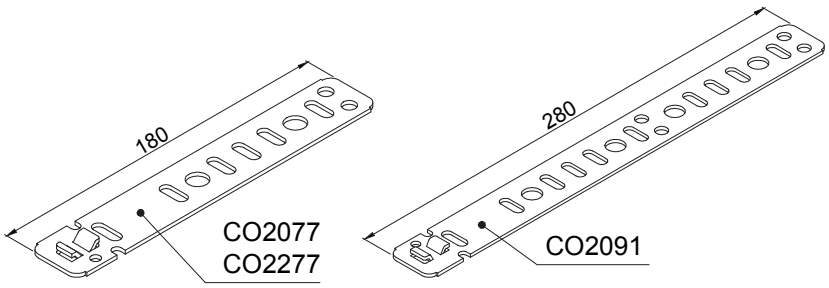
C160S-ASS-2209

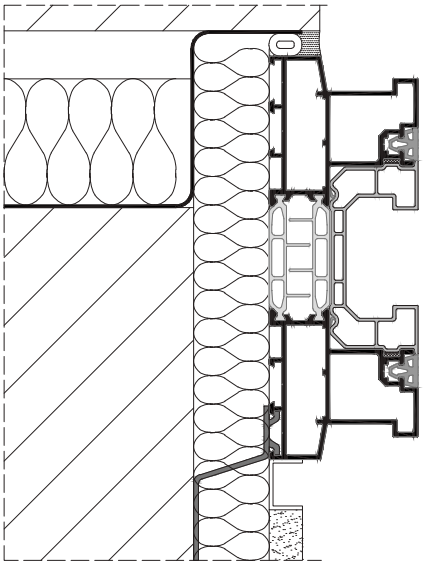
Ancoraggio

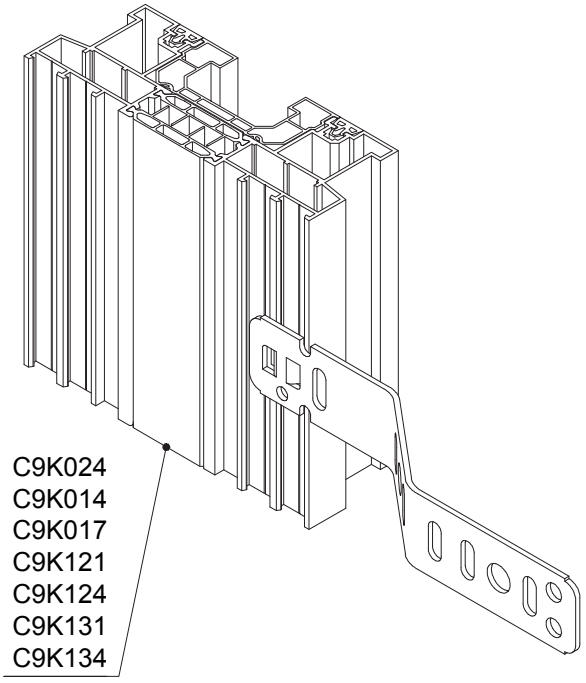
PRINCIPI DI BASE DELL'ANCORAGGIO DEL TELAIO

1 / 2







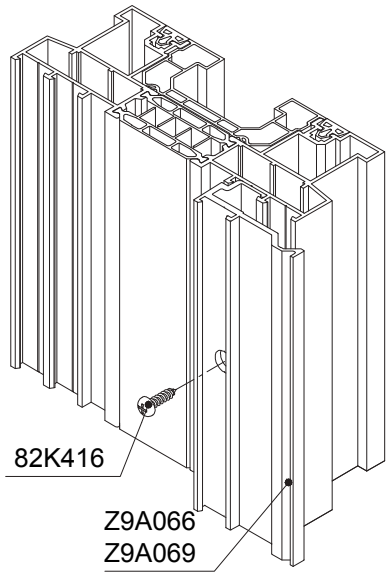


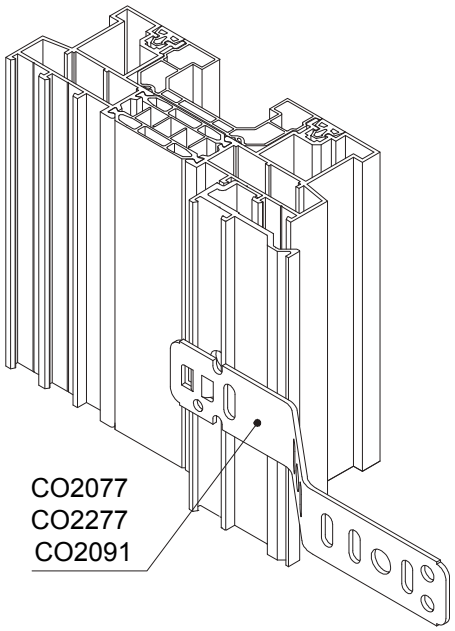
C160-ASS-1332

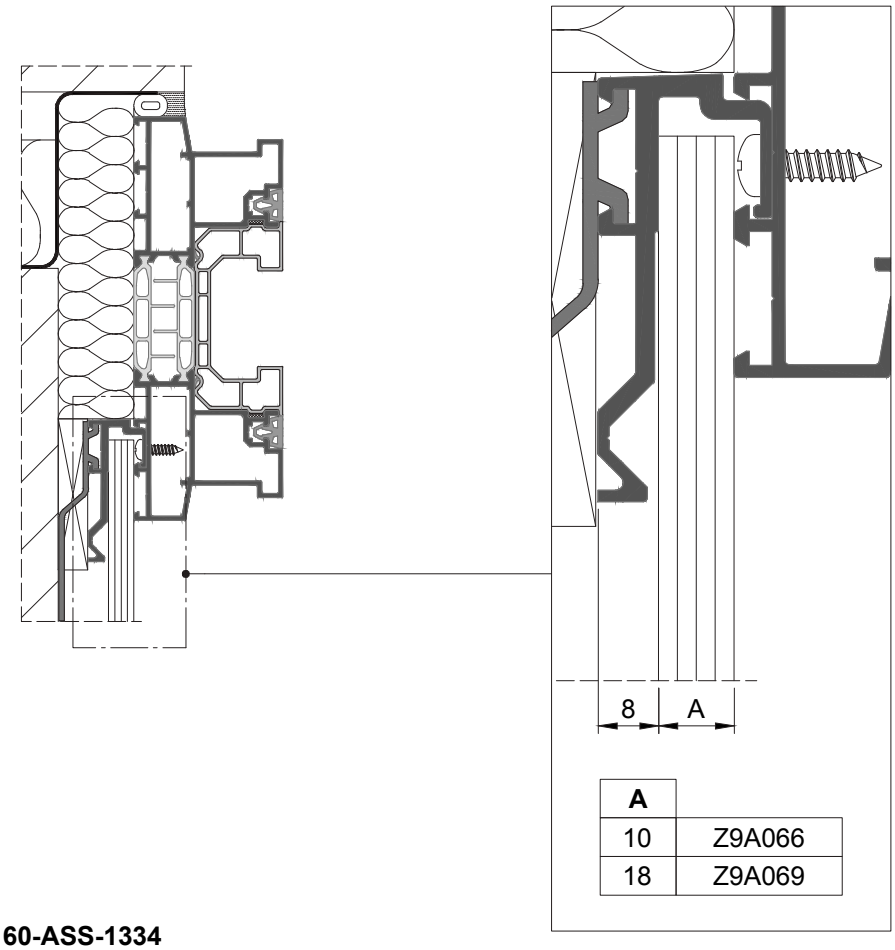
Ancoraggio

ANCORAGGIO DEL TELAIO CON PROFILO DI FINITURA Z9A066/Z9A069

2 / 2





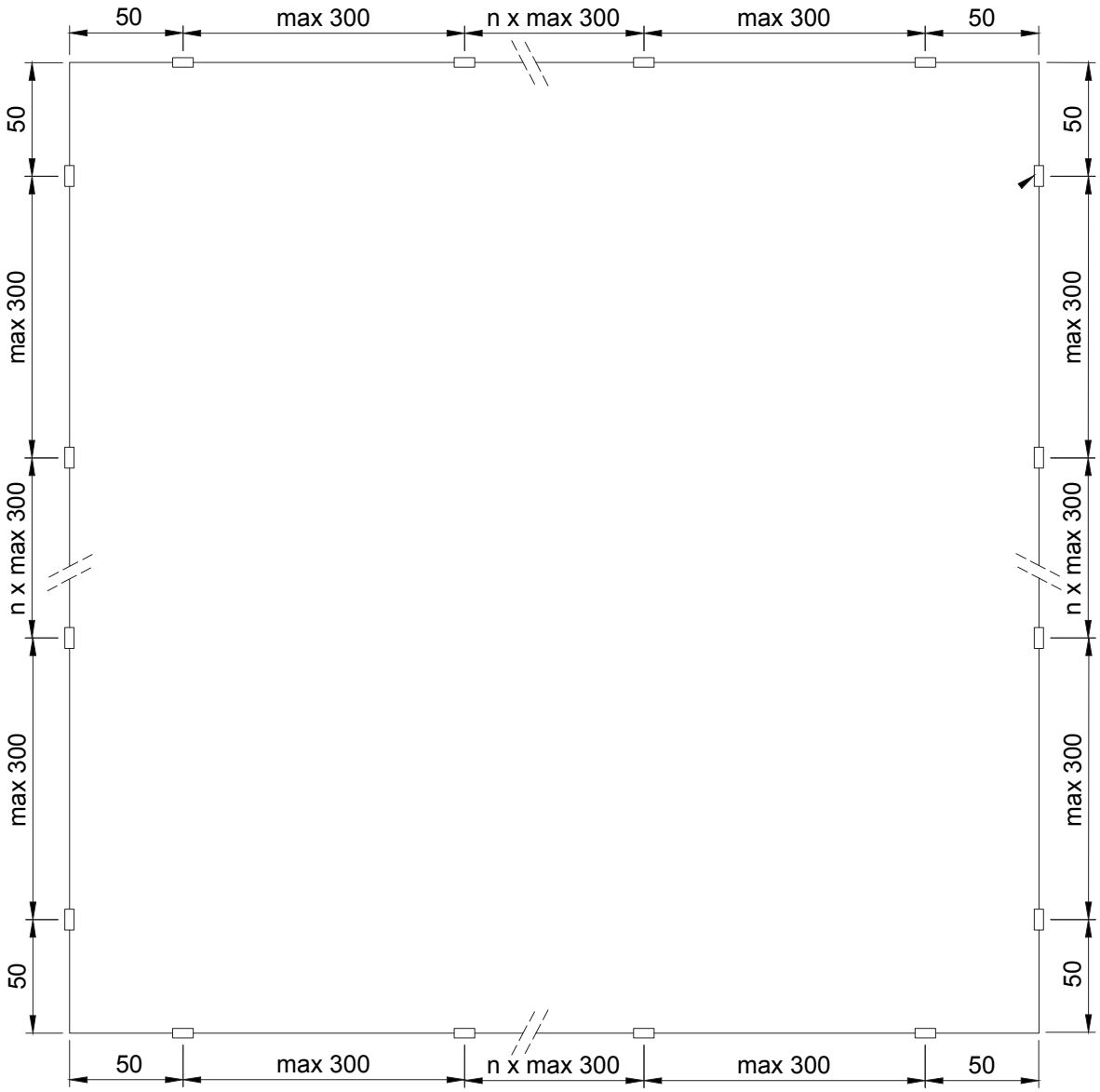


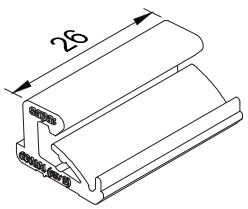
A	
10	Z9A066
18	Z9A069

C160-ASS-1334

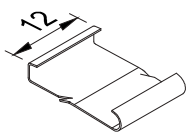
Ancoraggio

DIRETTIVE DI MONTAGGIO GENERALI PER VITI E CLIP





CO0101



71C030

C160-ASS-2513
A meno di specifiche diverse.

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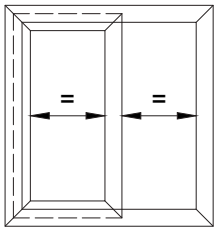
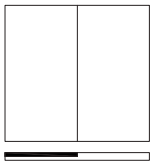
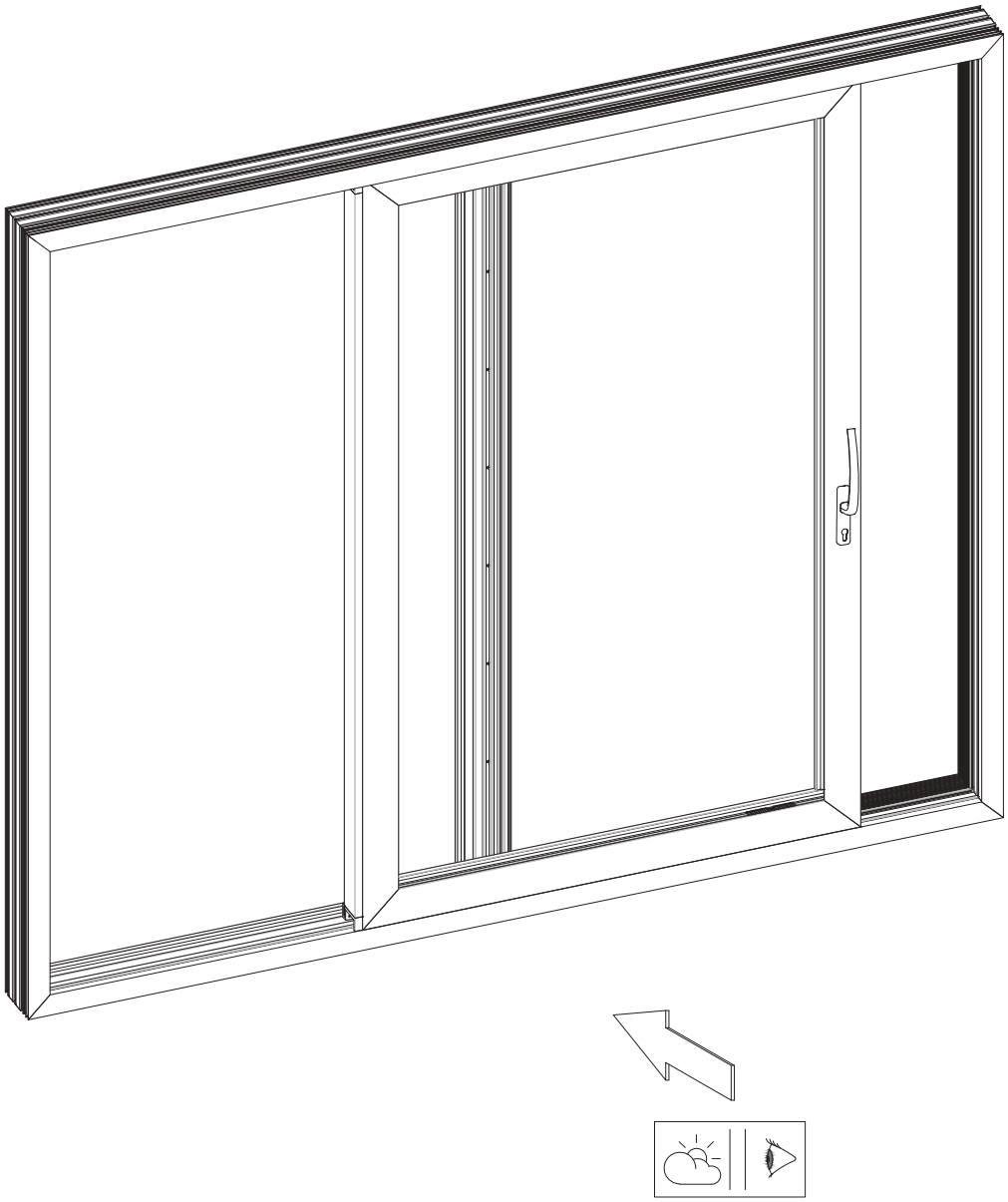
Assemblaggio C9K028

PANORAMICA ASSEMBLAGGIO



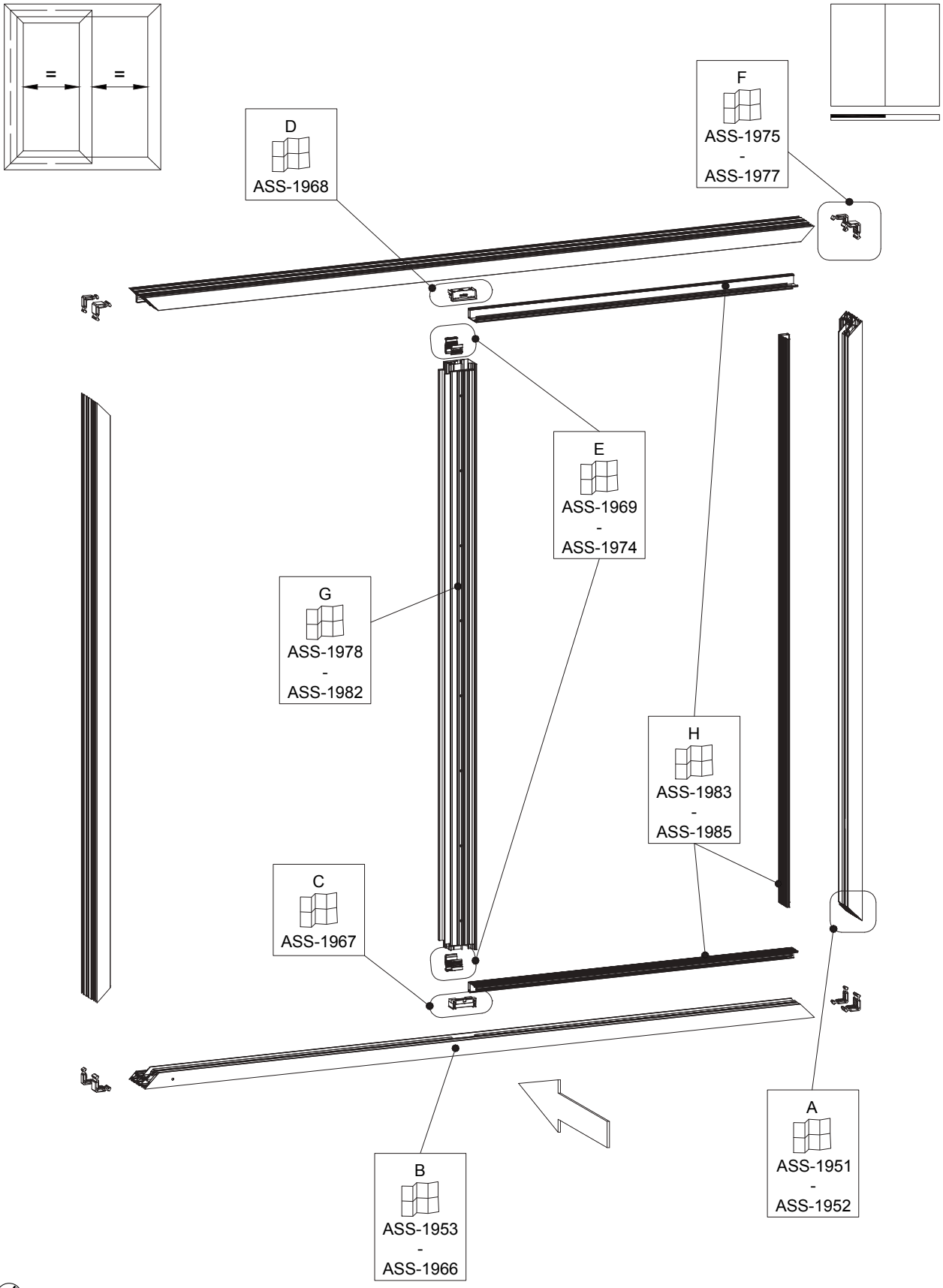




C160-ASS-1828

Assemblaggio C9K028

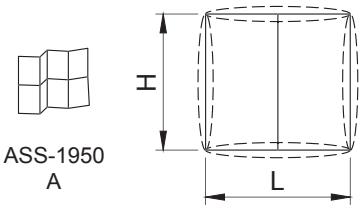
PANORAMICA ASSEMBLAGGIO

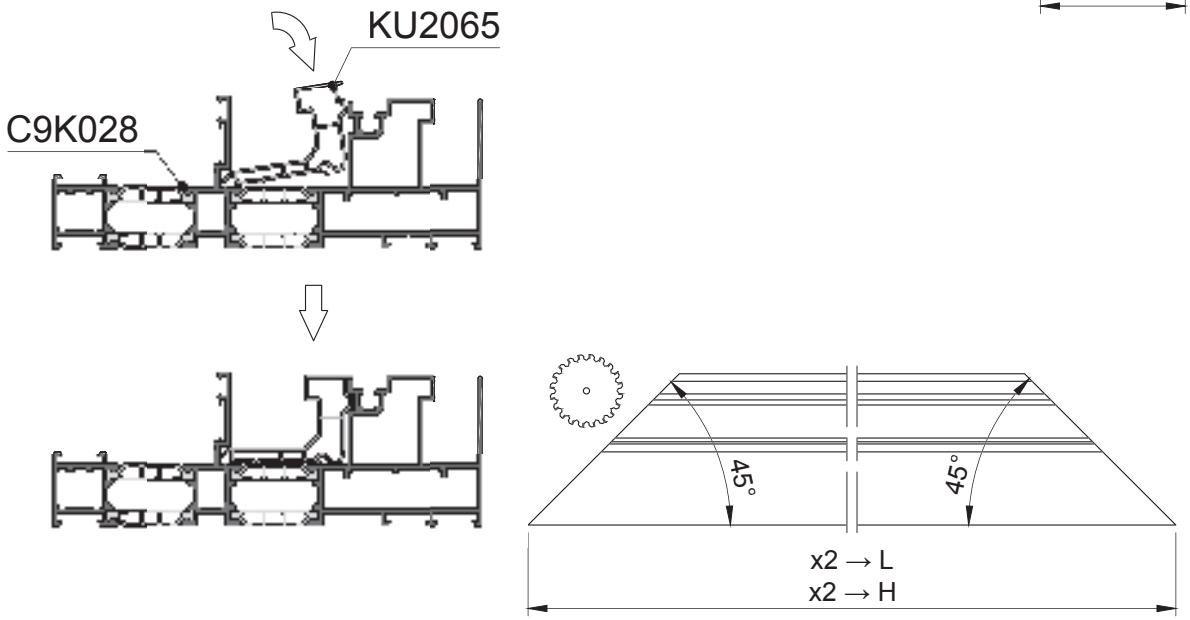


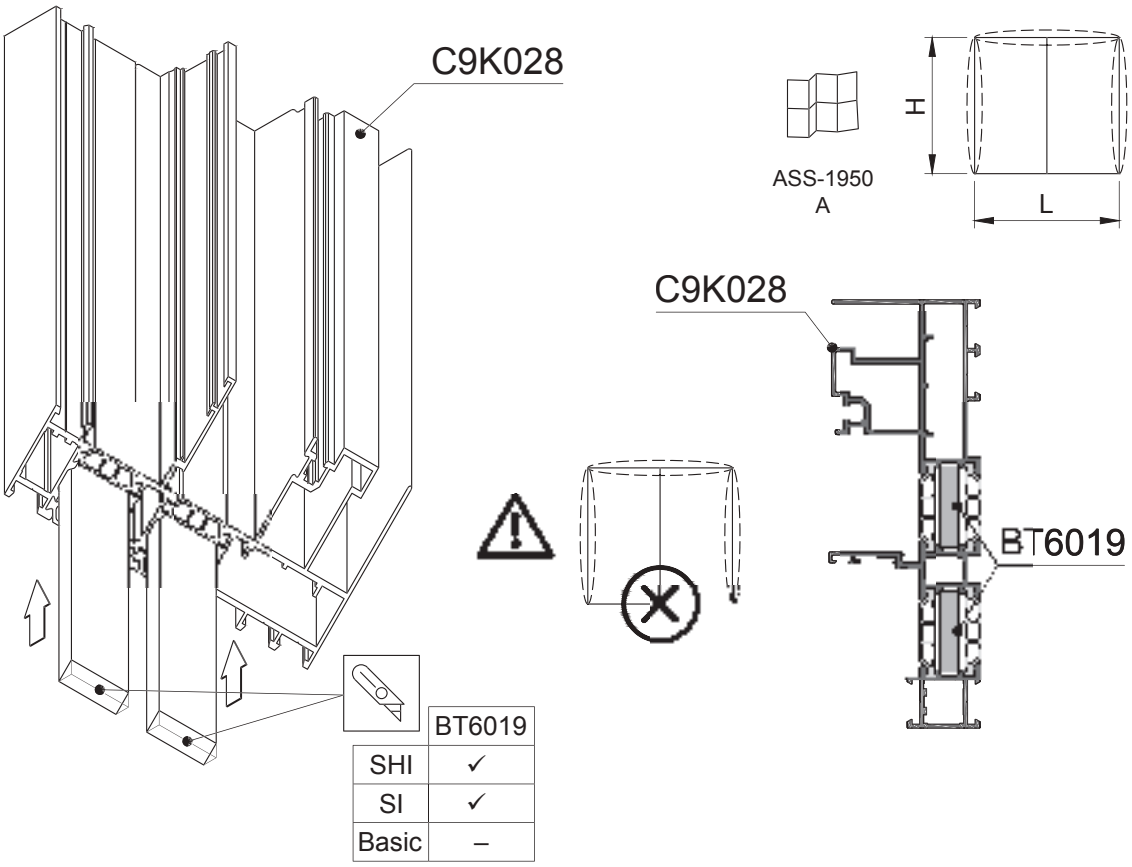
C160S-ASS-1950

Assemblaggio C9K028

OPERAZIONI SU C9K028 E ASSEMBLAGGIO ISOLAMENTO BT6019





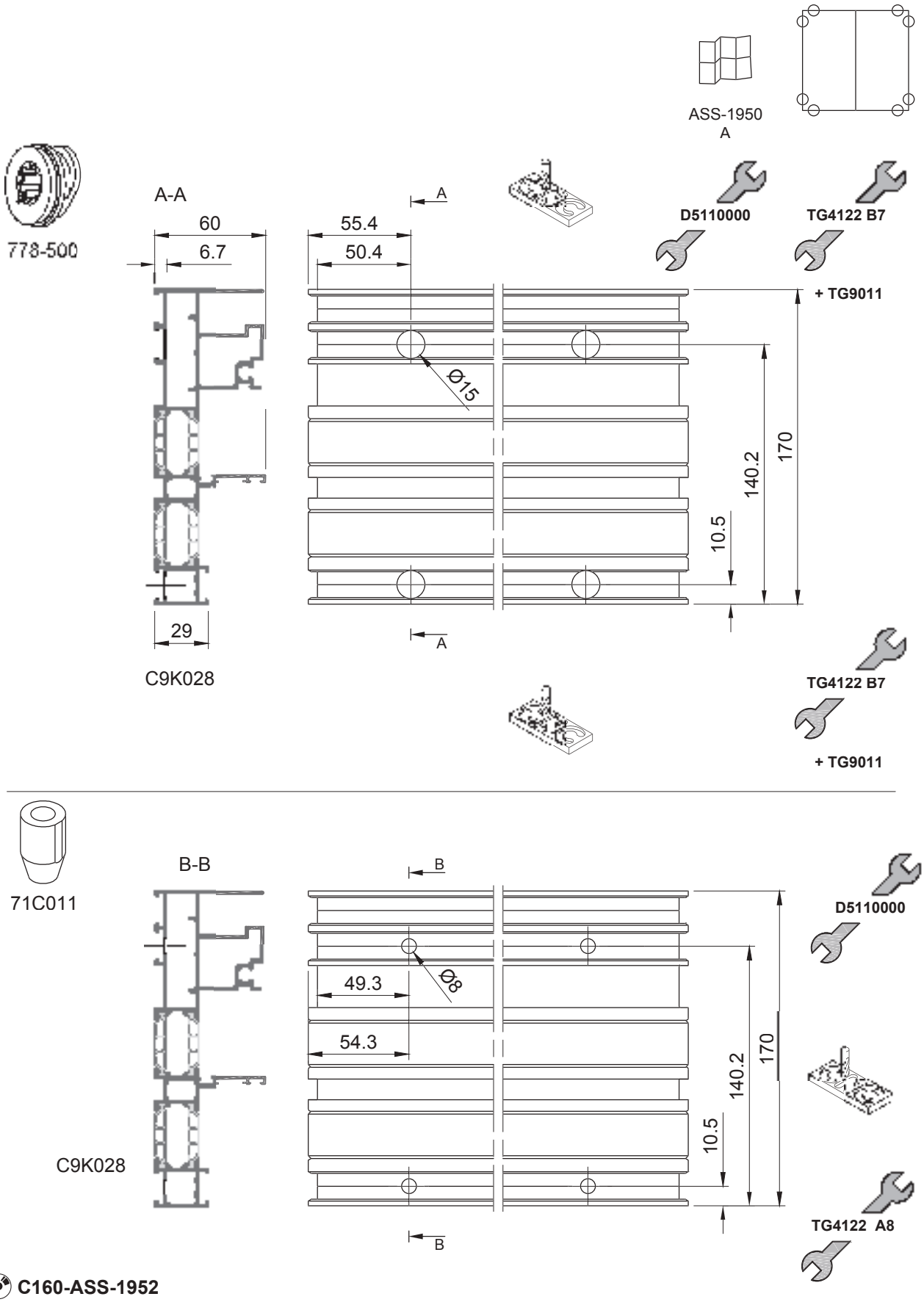


	BT6019
SHI	✓
SI	✓
Basic	–

C160-ASS-1951

Assemblaggio C9K028

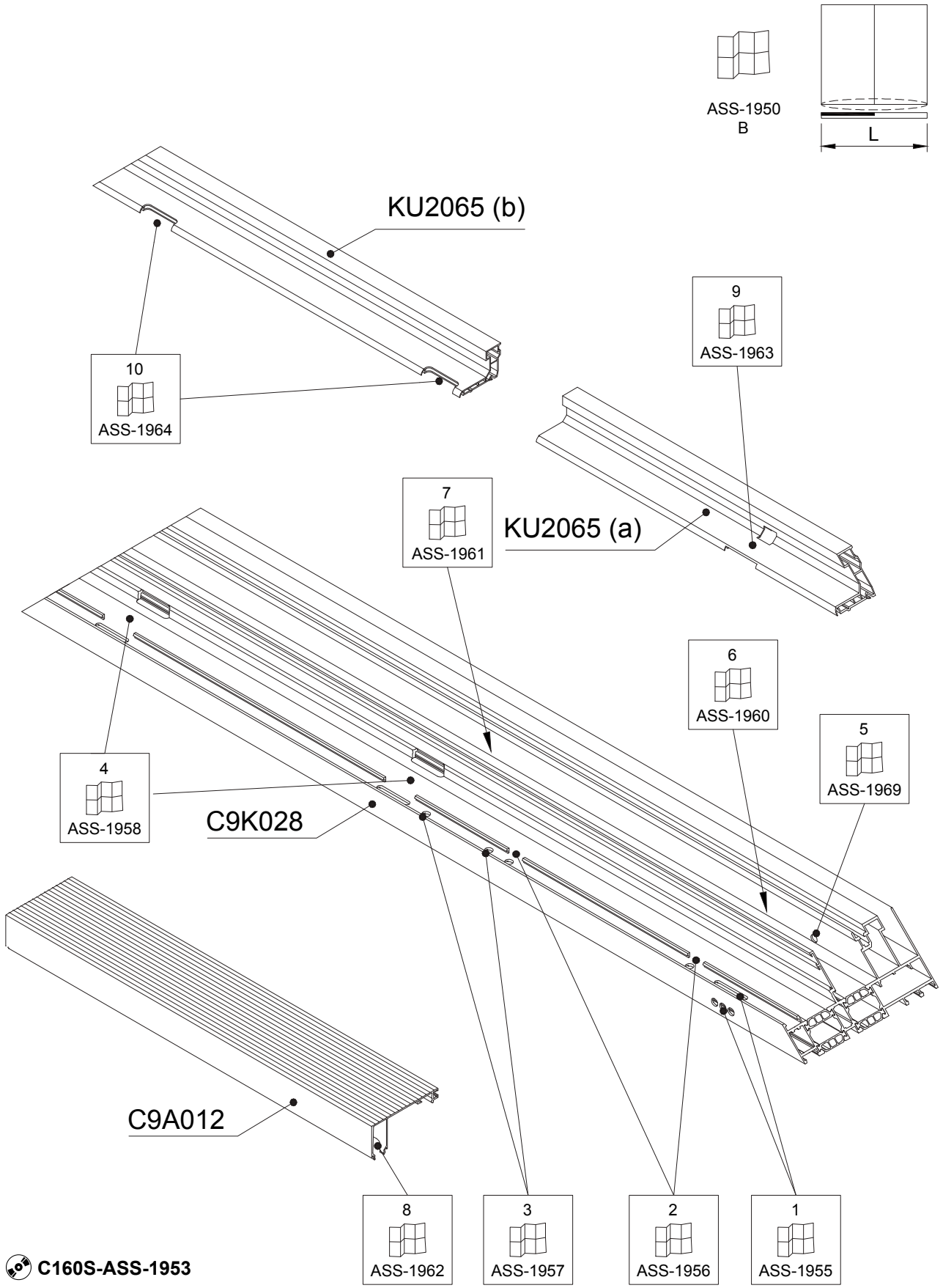
OPERAZIONI SU SQUADRETTE CON ECCENTRICI



C160-ASS-1952

Assemblaggio C9K028

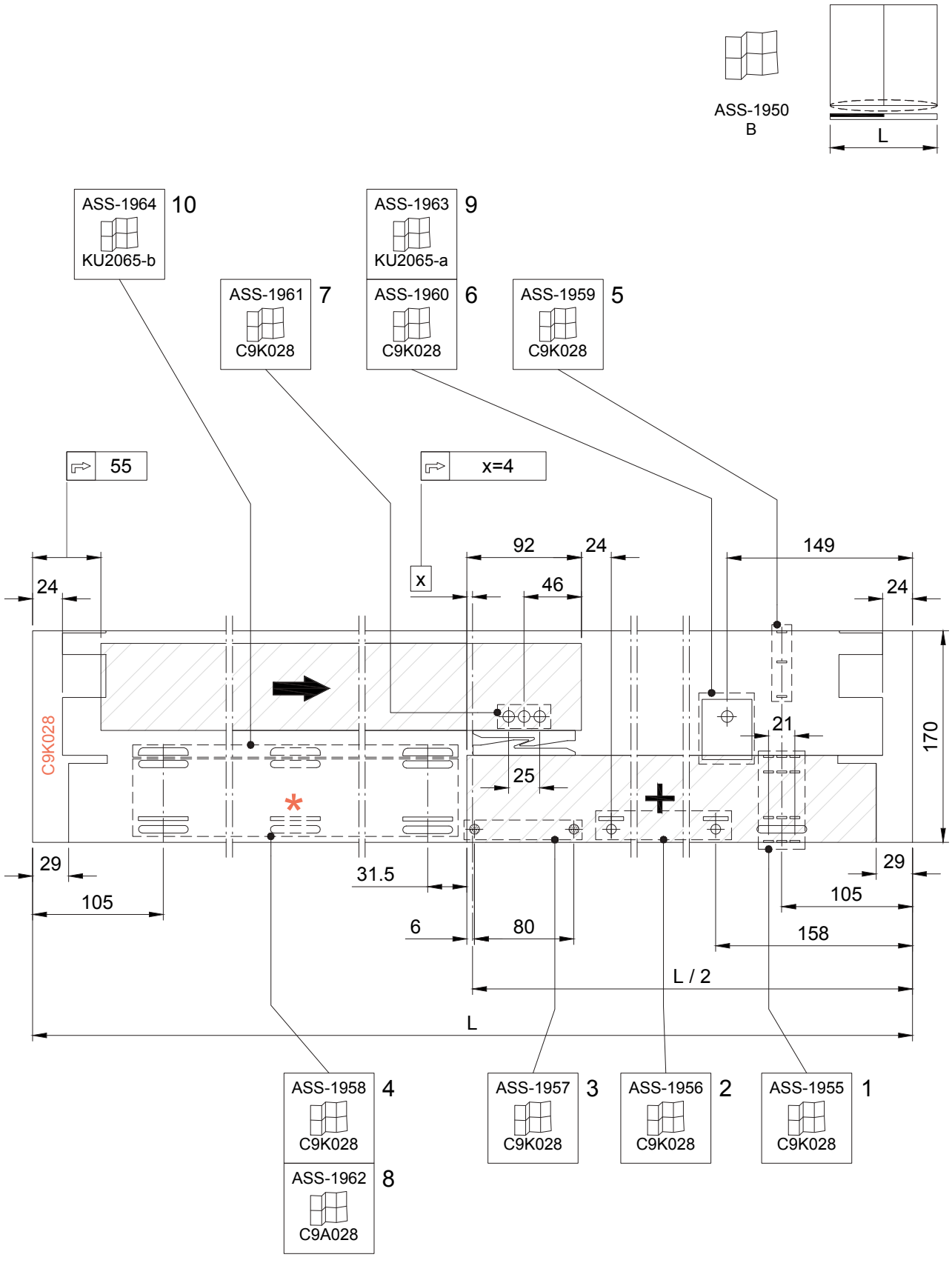
3D PANORAMICA DRENAGGIO: C9K028 + KU2065



C160S-ASS-1953

Assemblaggio C9K028

2D PANORAMICA DRENAGGIO: C9K028 + KU2065



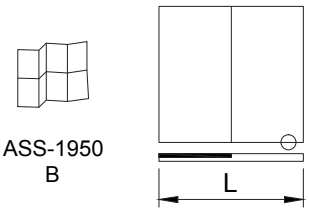
C160S-ASS-1954

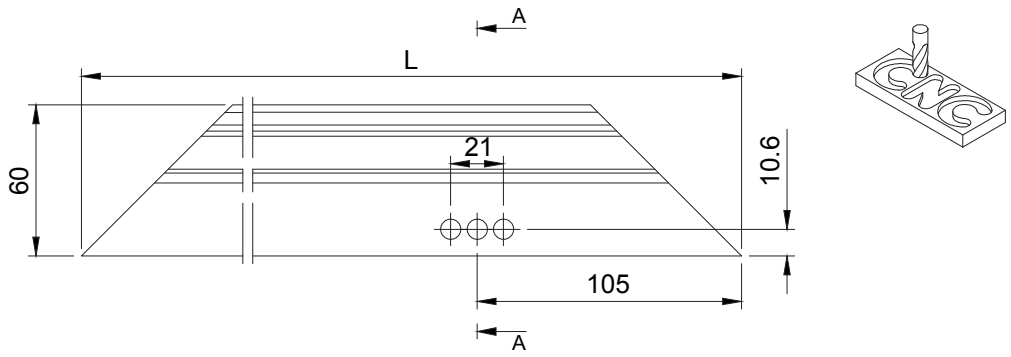
* Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K028

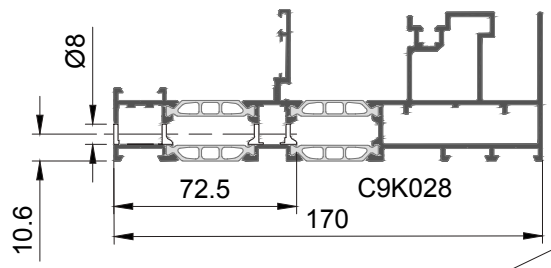
DRENAGGIO C9K028 - PARTE 1

1 / 10





A - A (1)



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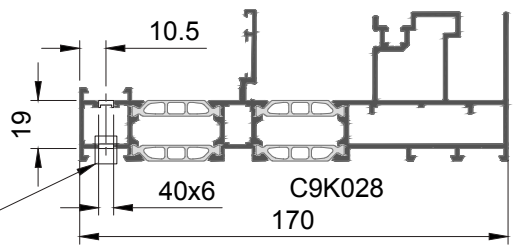
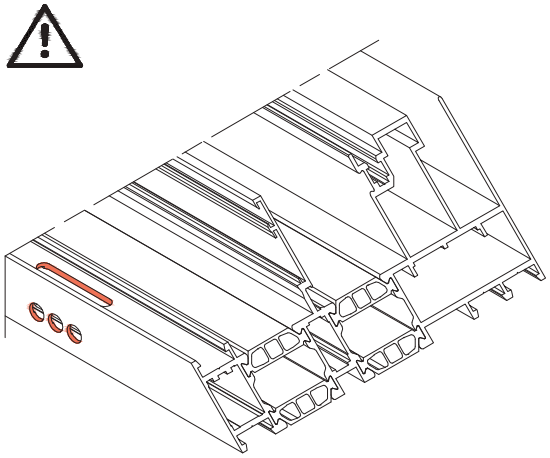


a scelta

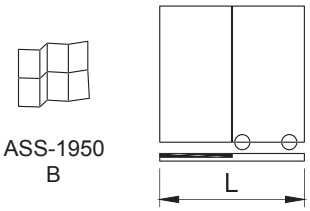


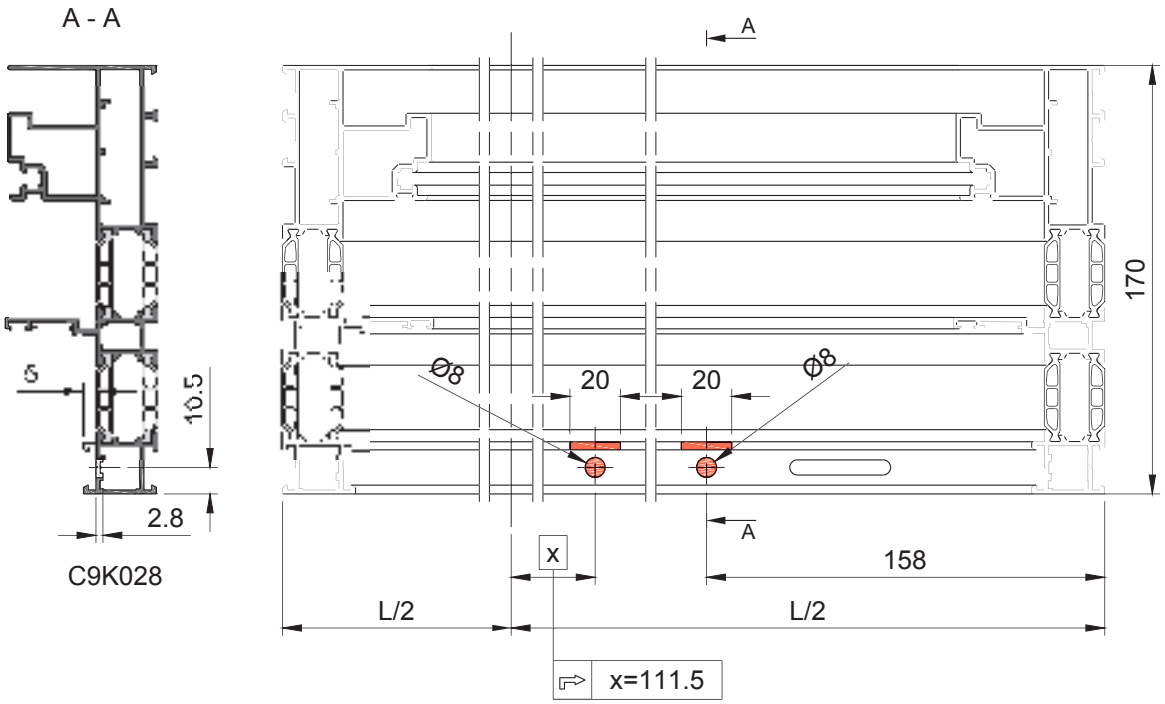
C160-ASS-1955

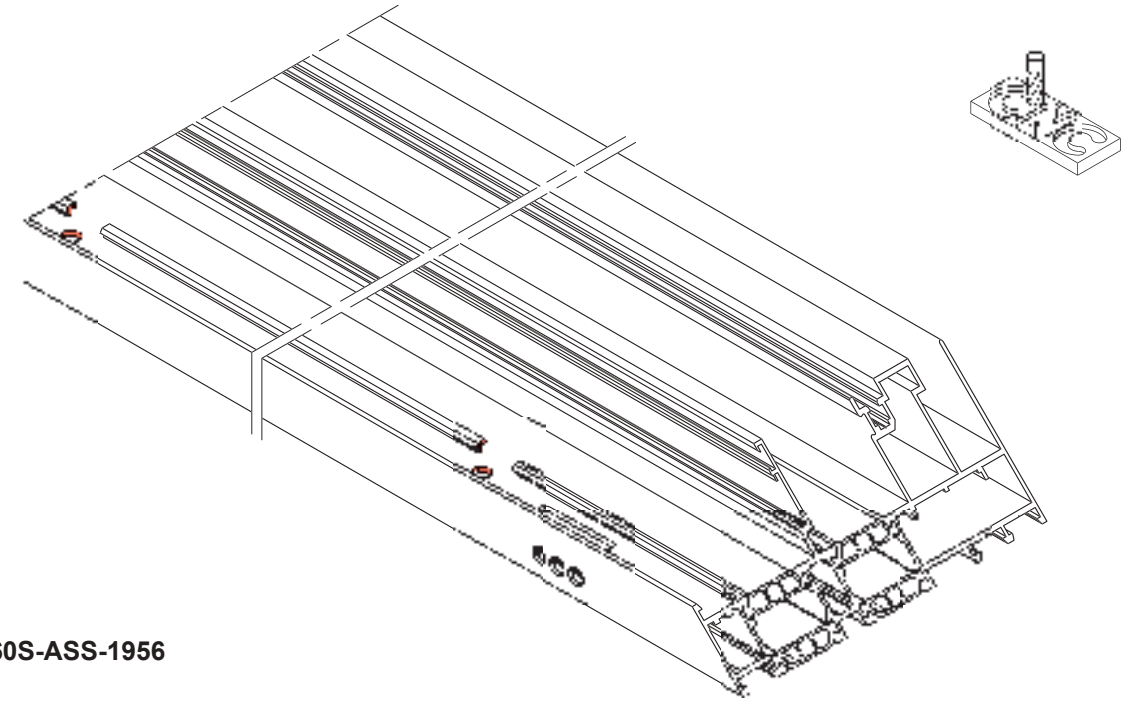
Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 2

2 / 10





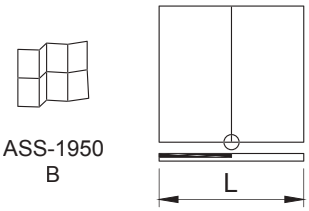


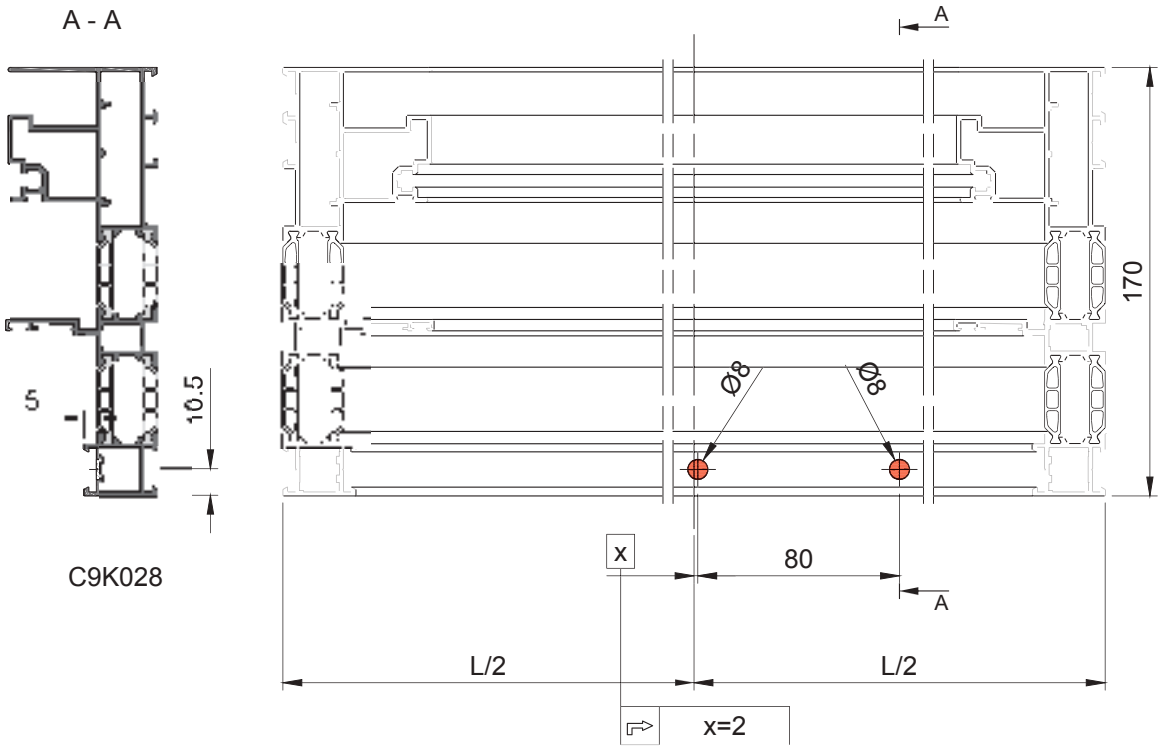
C160S-ASS-1956

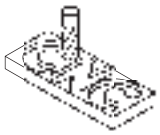
Assemblaggio C9K028

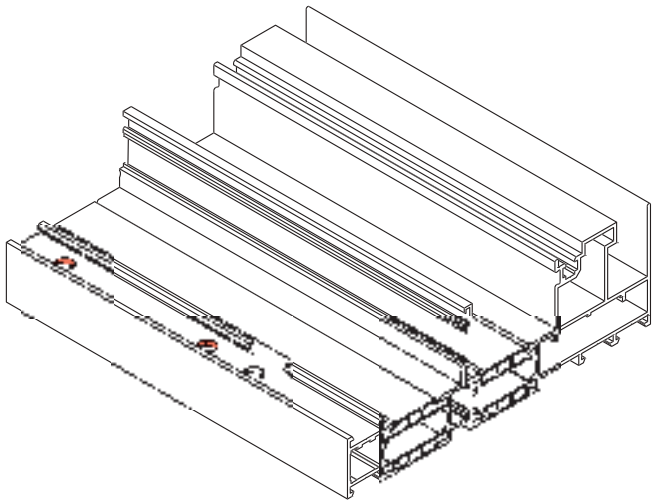
DRENAGGIO C9K028 - PARTE 3

3 / 10







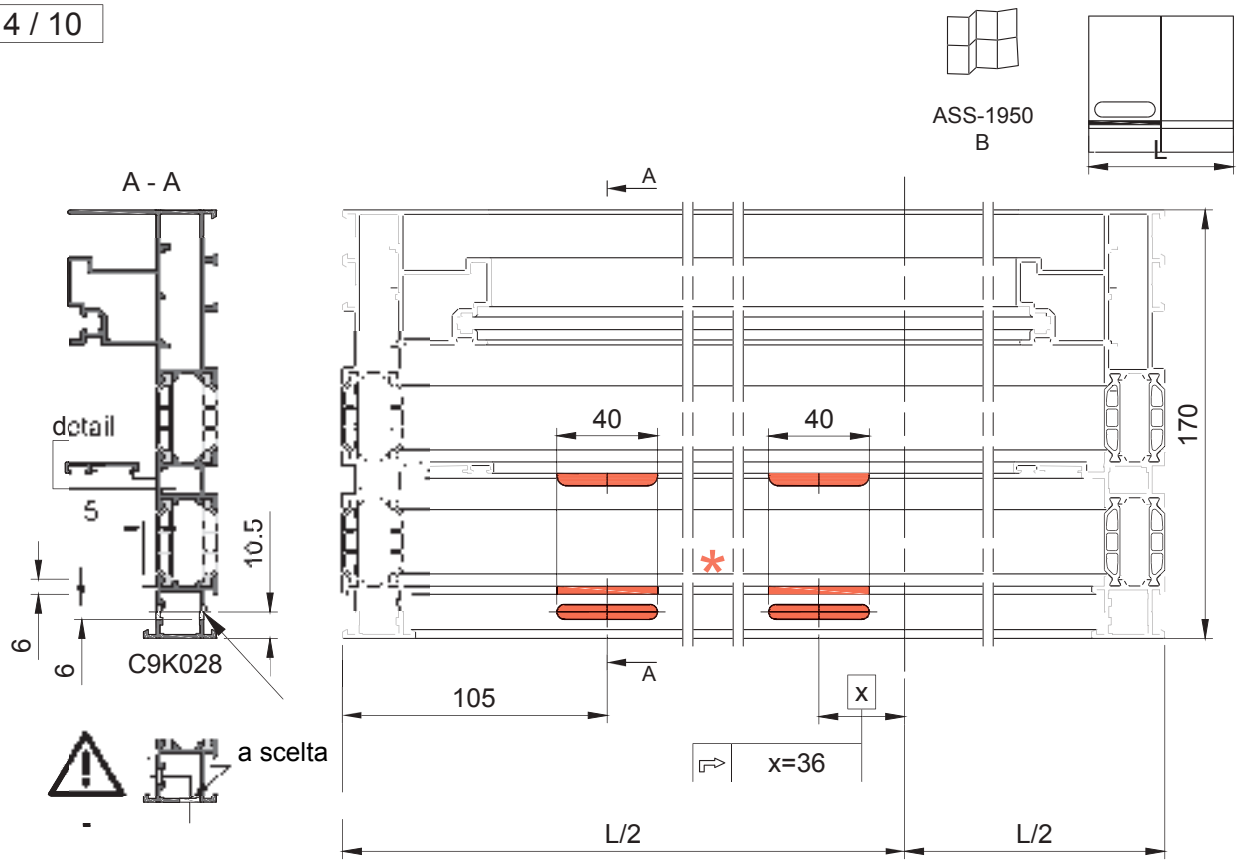


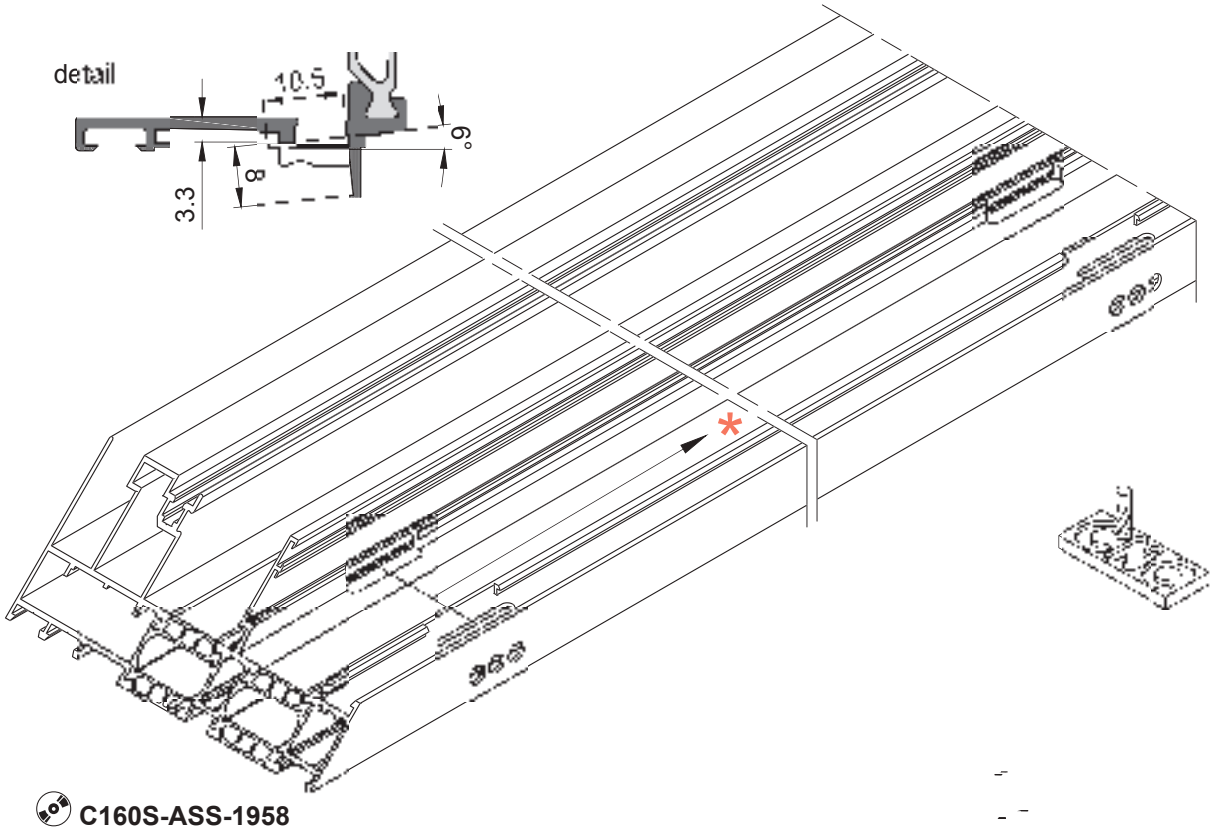
C160S-ASS-1957

Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 4

4 / 10





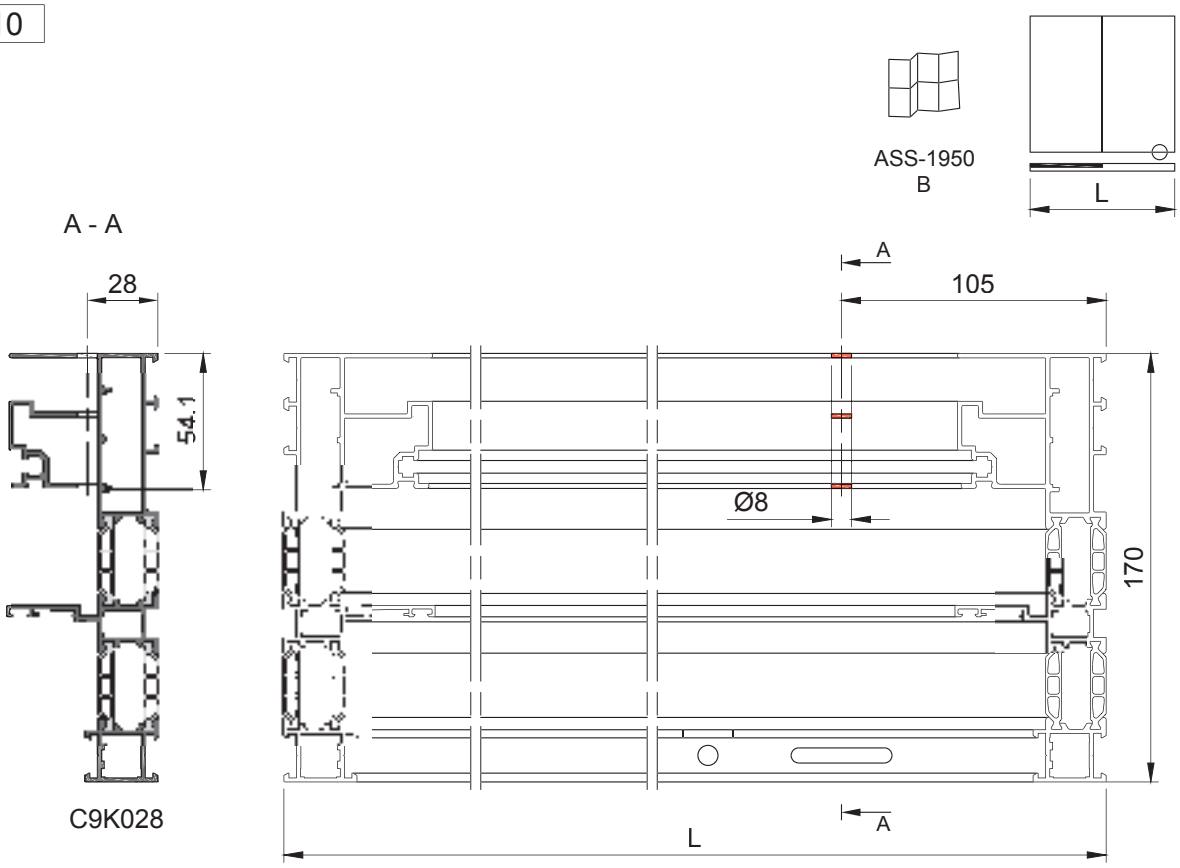
C160S-ASS-1958

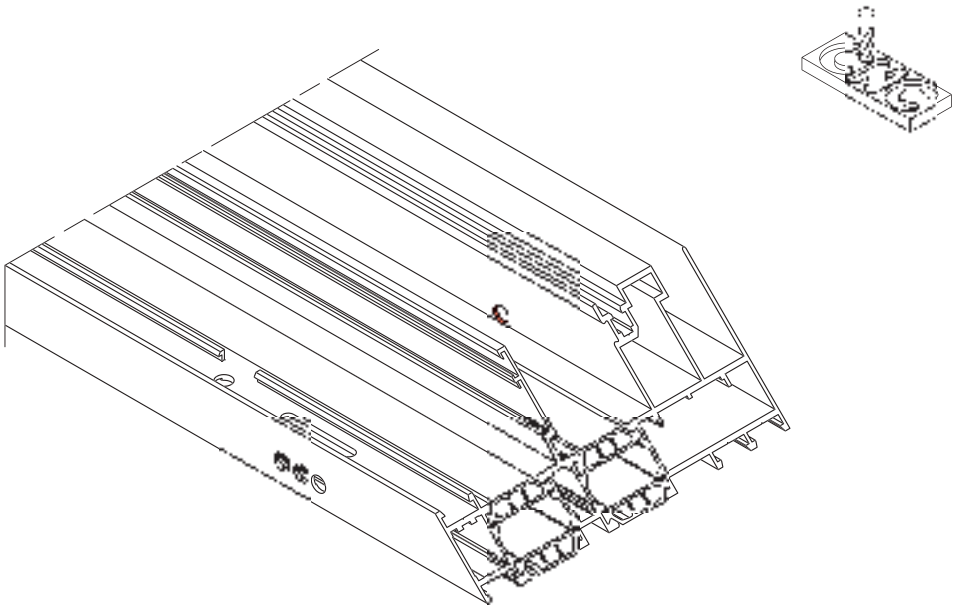
✳ Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 5

5 / 10



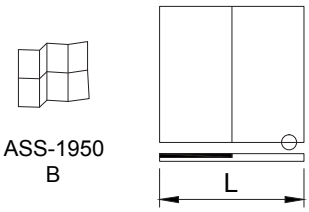


C160-ASS-1959

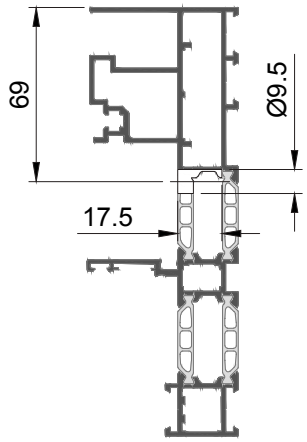
Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 6

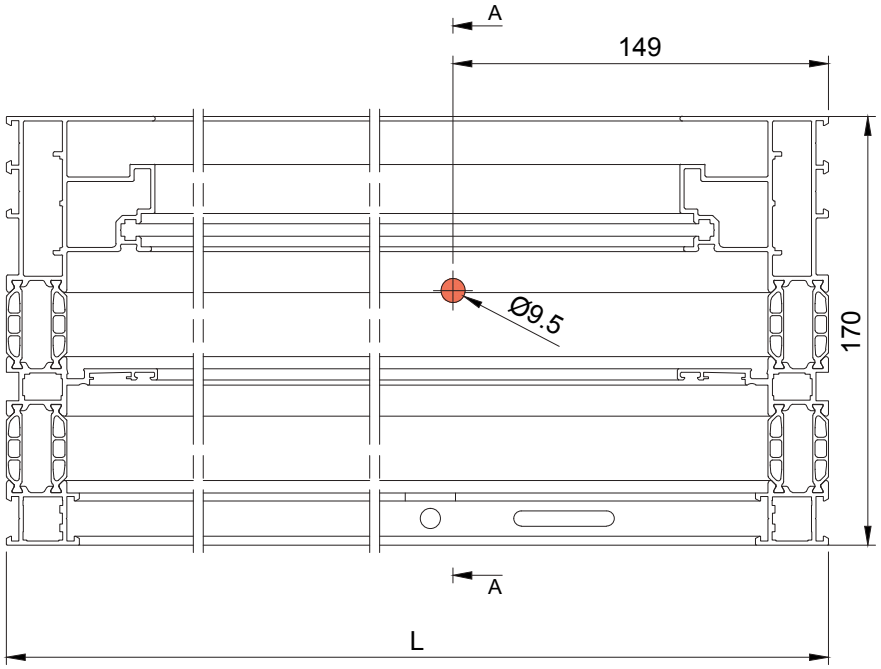
6 / 10

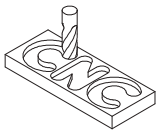


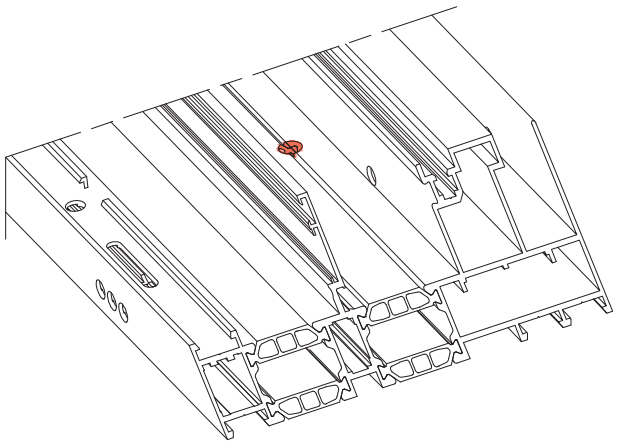
A - A



C9K028







C160-ASS-1960

Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 7

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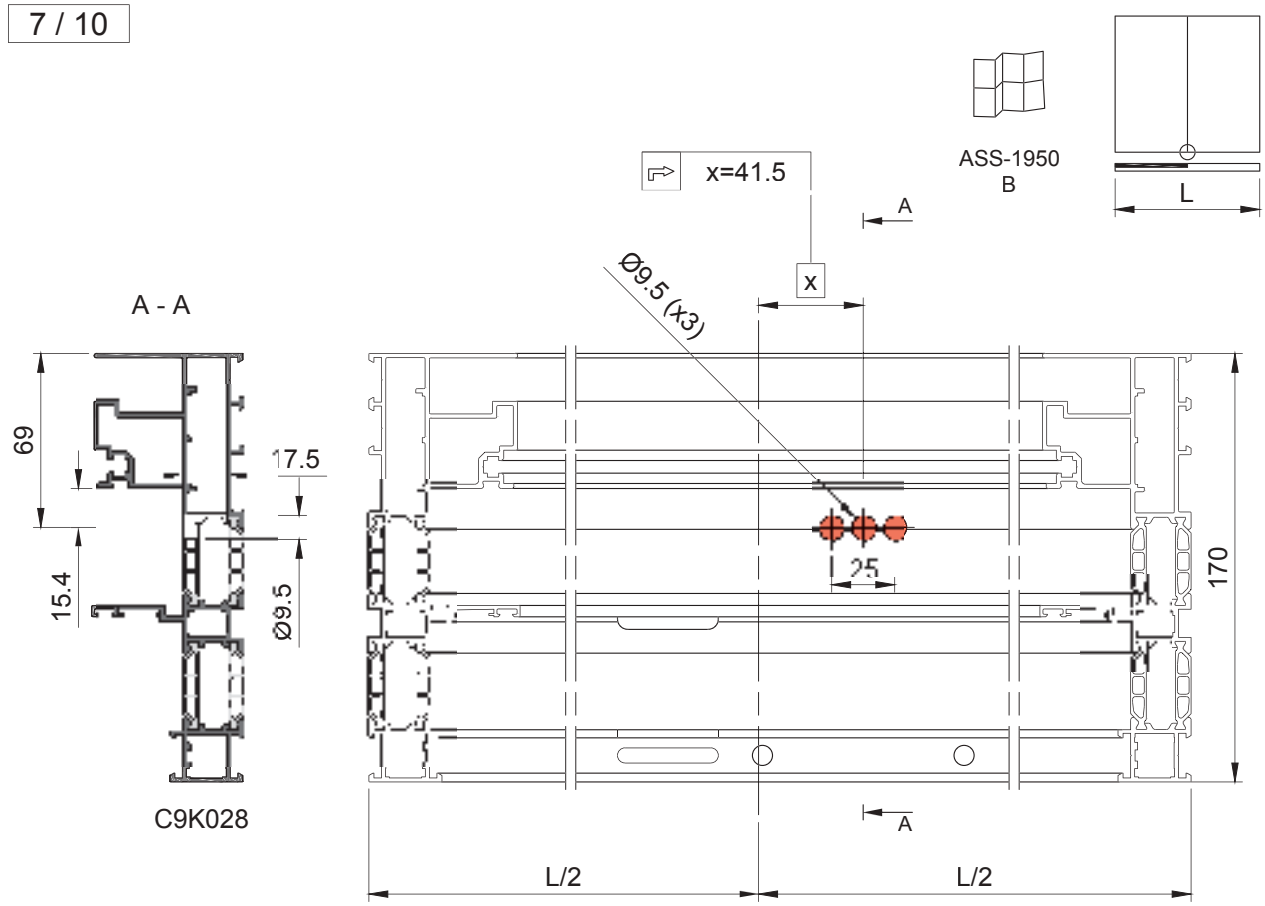

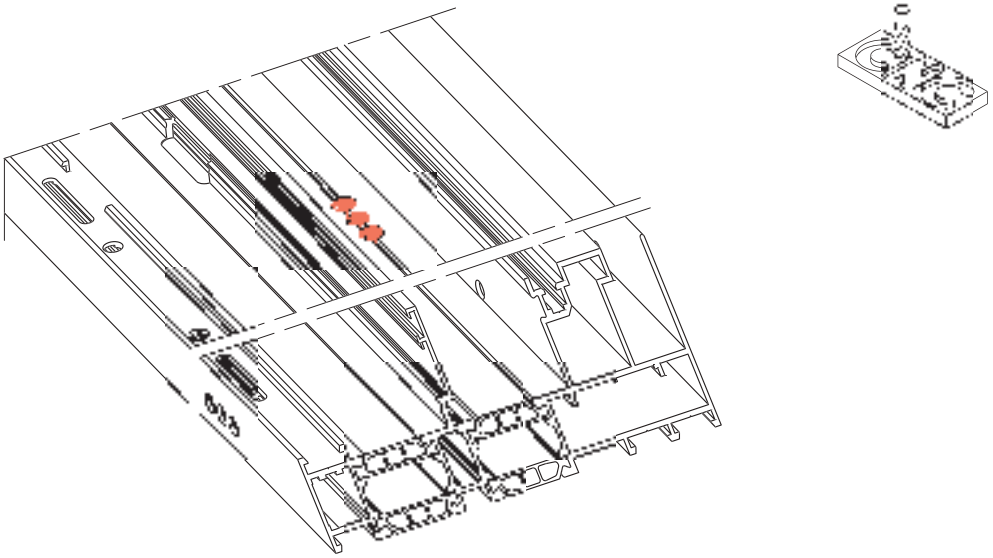

C160S-ASS-1961

Assemblaggio C9K028

DRENAGGIO C9K028 - PARTE 8

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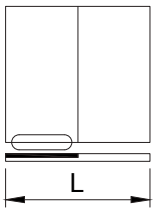
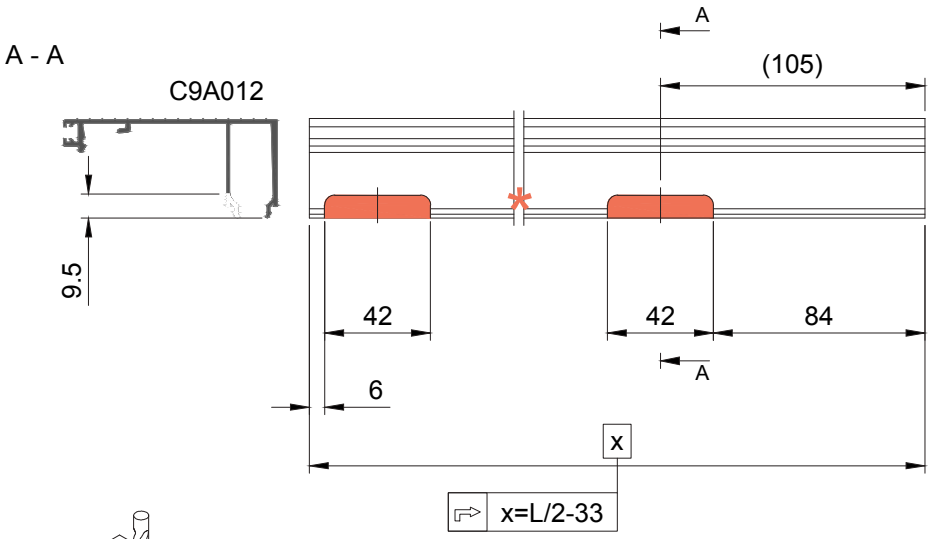
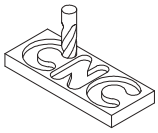
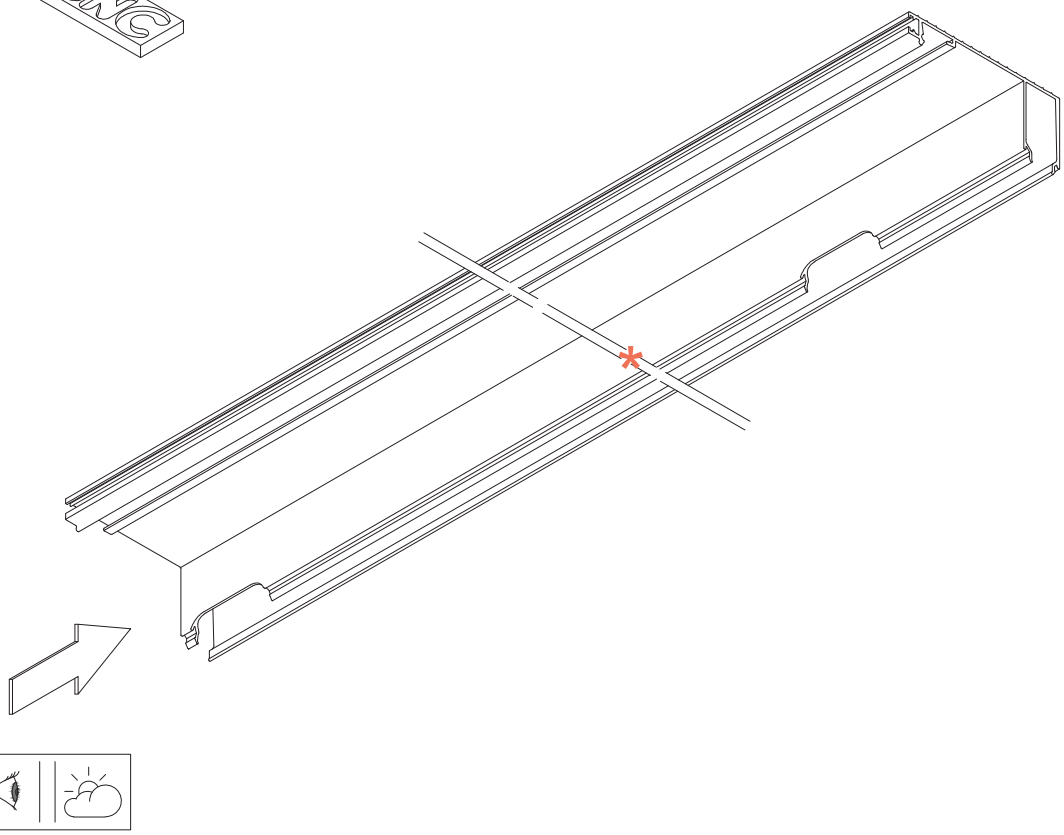
ASS-1950
B









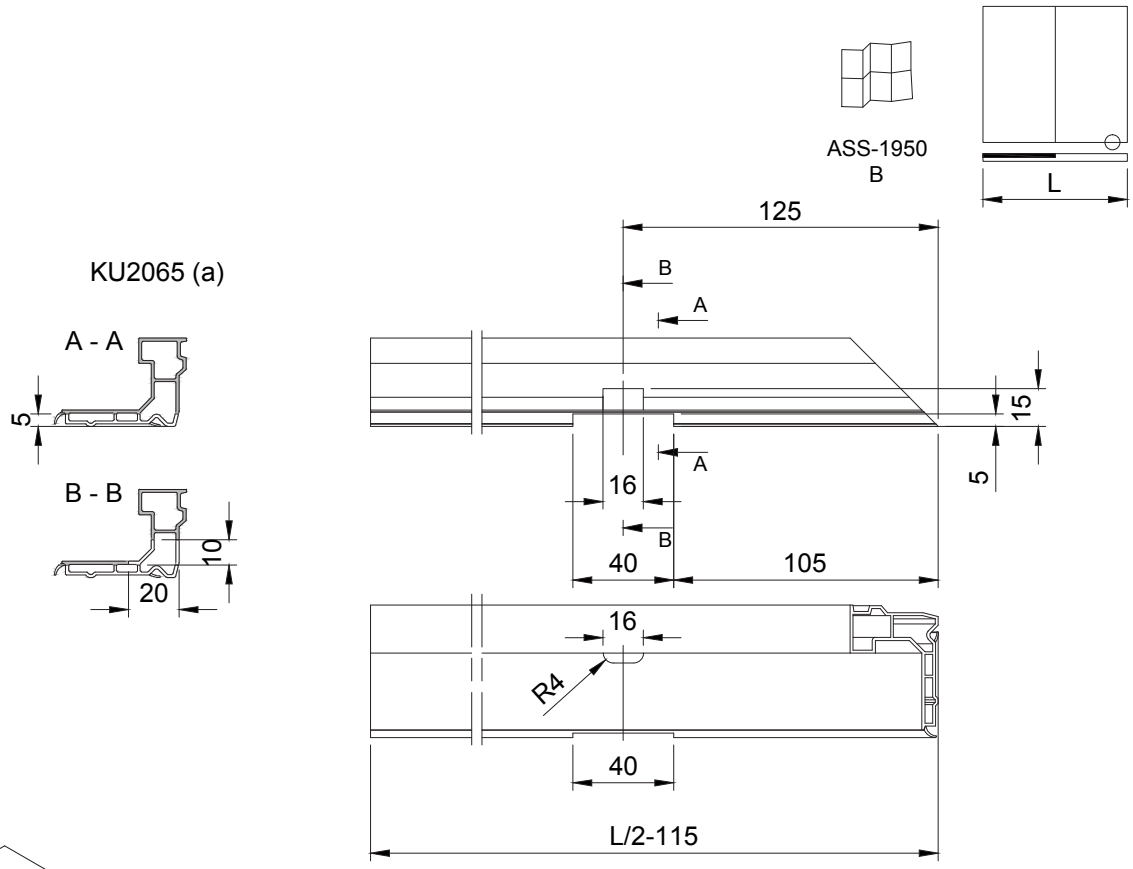
C160S-ASS-1962

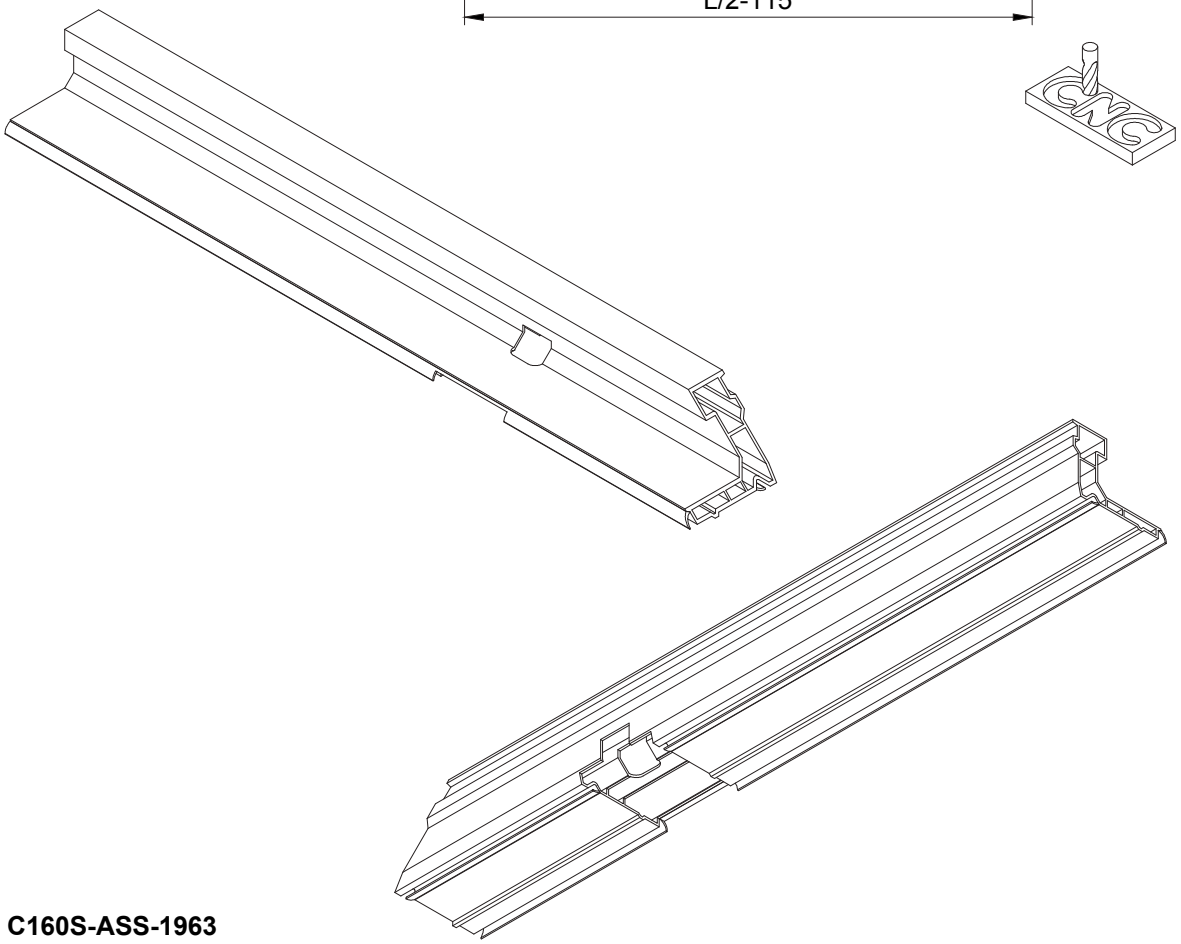
* Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K028

ISOLAMENTO DEL DRENAGGIO KU2065 - A

9 / 10





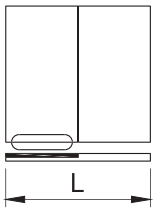
C160S-ASS-1963

Assemblaggio C9K028

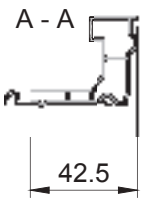
ISOLAMENTO DEL DRENAGGIO KU2065 - B

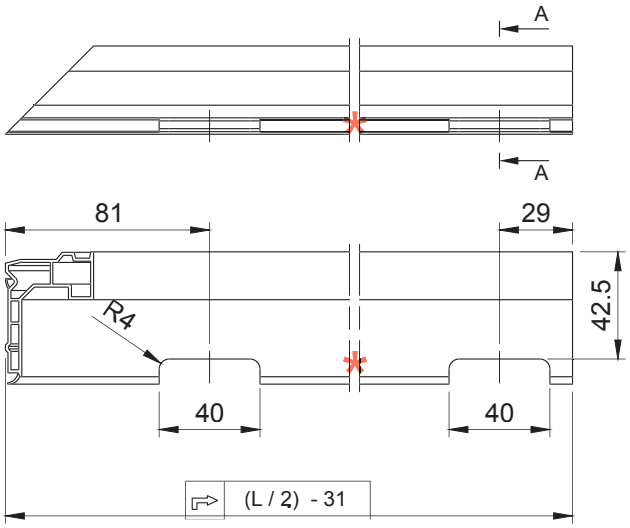
10 / 10

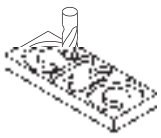
ASS-1950
B

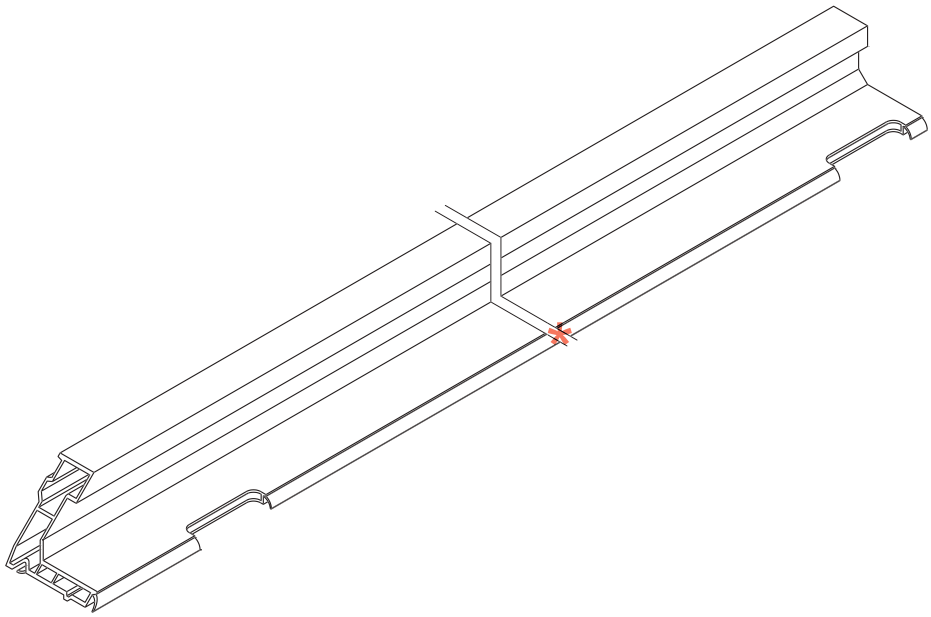


KU2065 (b)







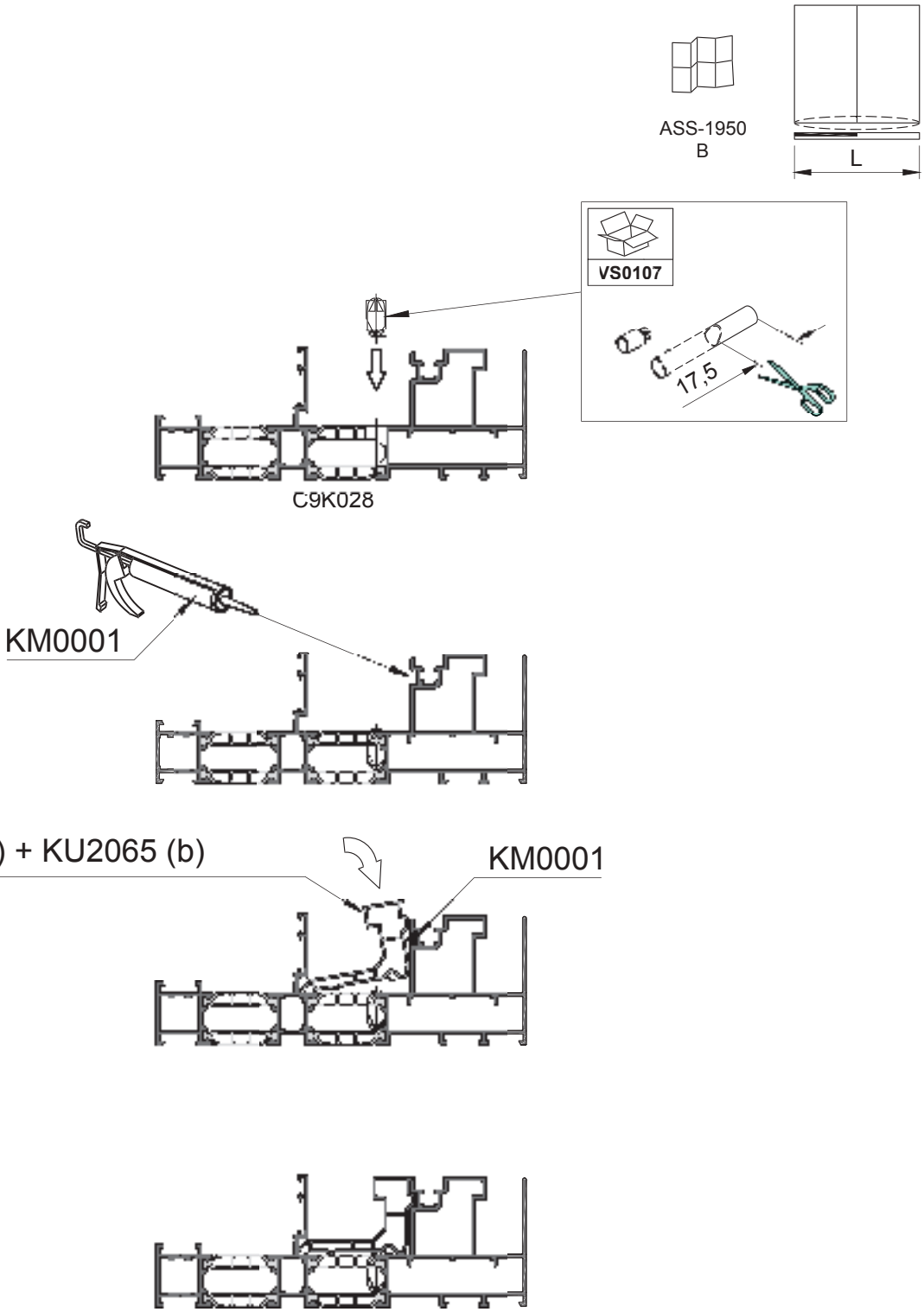


C160S-ASS-1964

✱ Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K028

ASSEMBLAGGIO VALVOLA VS0107 ED ISOLAMENTO KU2065 SU C9K028 - INFERIORE

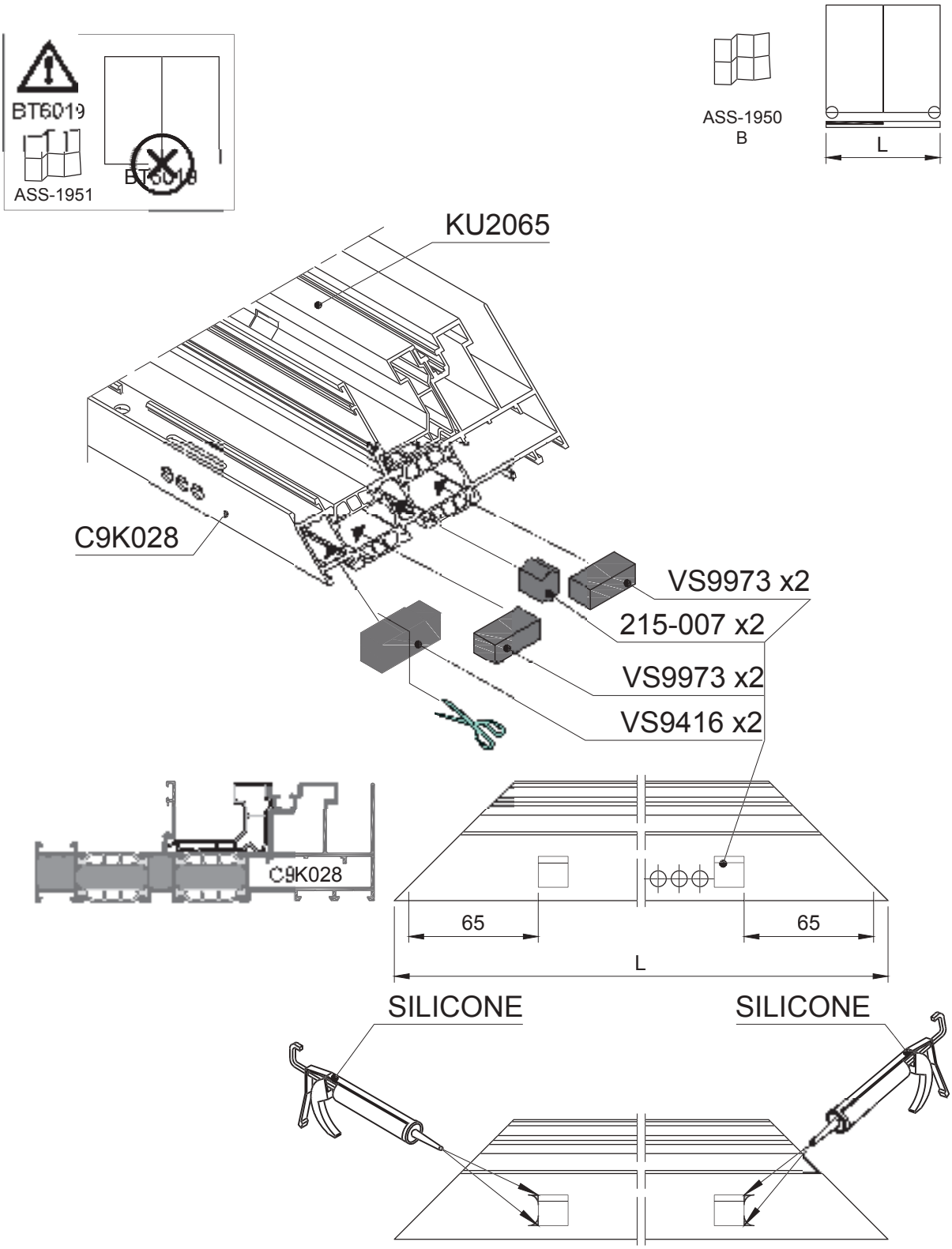


C160-ASS-1965

* Parabond 600: colla da posizionare lungo tutto il perimetro di KU2065.

Assemblaggio C9K028

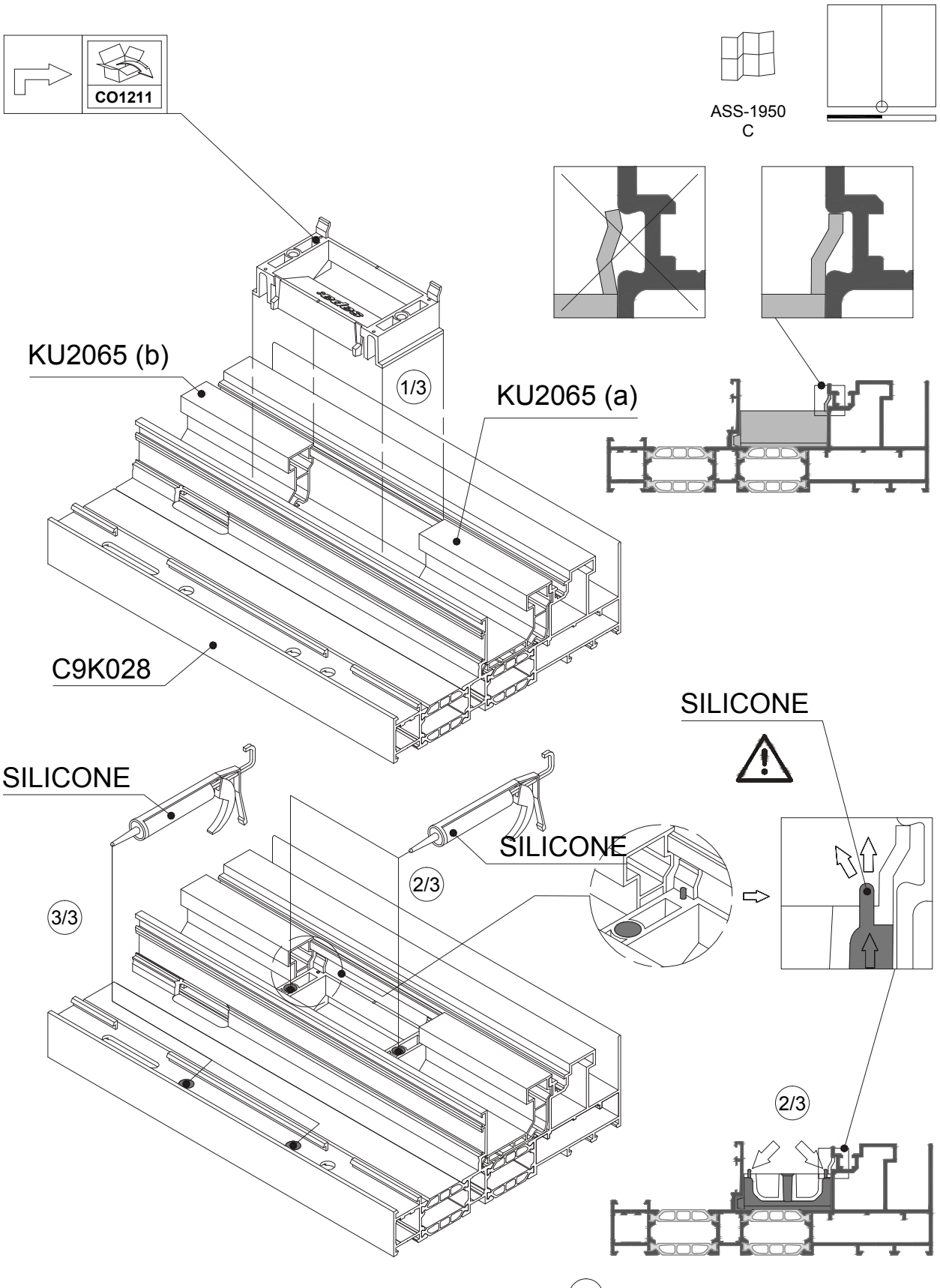
ASSEMBLAGGIO TAPPI DI TENUTA VS9973/215-007, VS9416 SU C9K028 - INFERIORE



C160-ASS-1966

Assemblaggio C9K028

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU C9K028 - INFERIORE

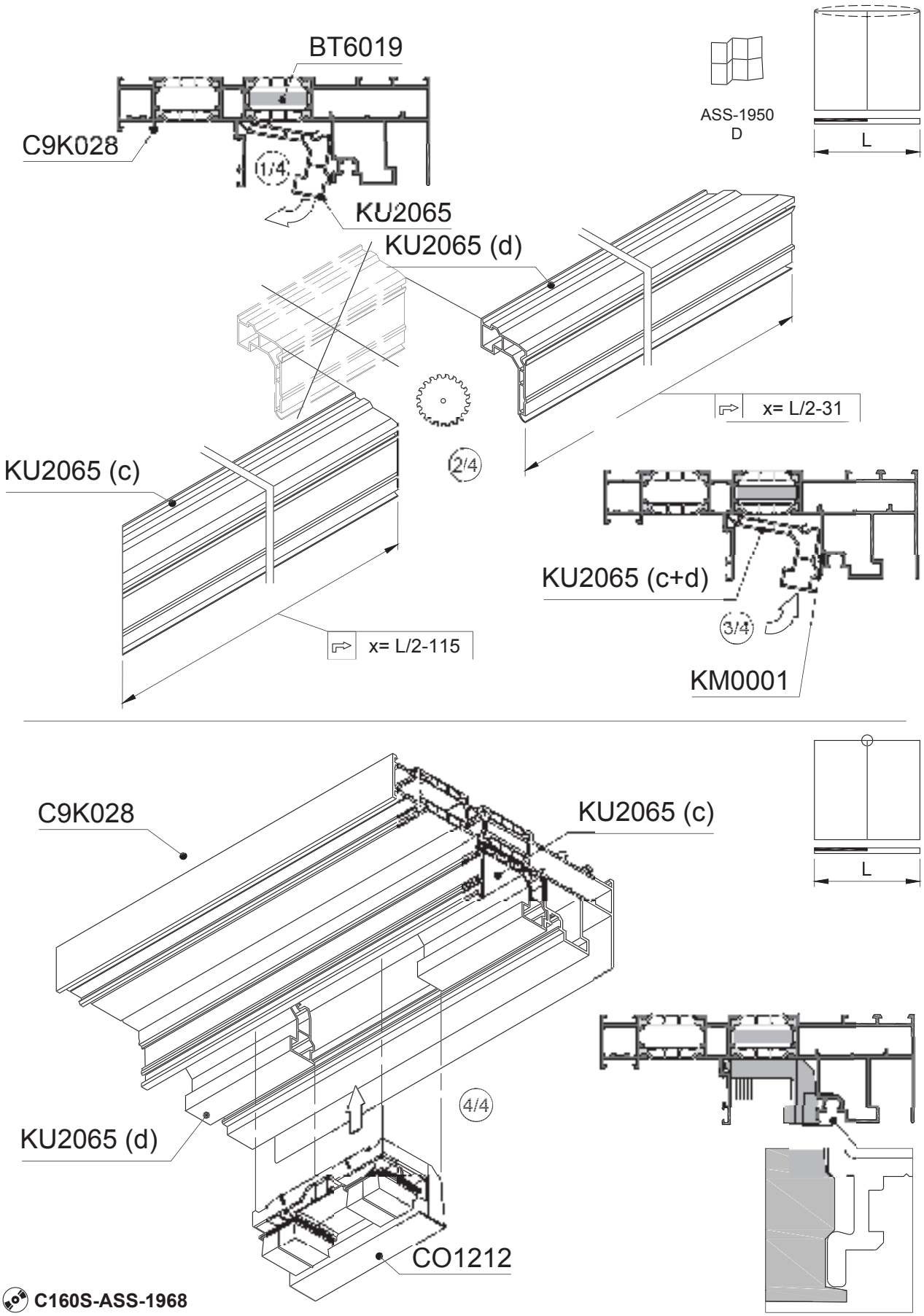


C160S-ASS-1967

L'elemento è sigillato quando il silicone esce dai piccoli fori.

Assemblaggio C9K028

ASSEMBLAGGIO TAPPI DI TENUTA CO1212 E OPERAZIONE KU2065 SU C9K028 - SUPERIORE

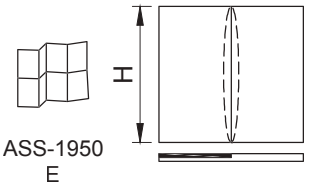


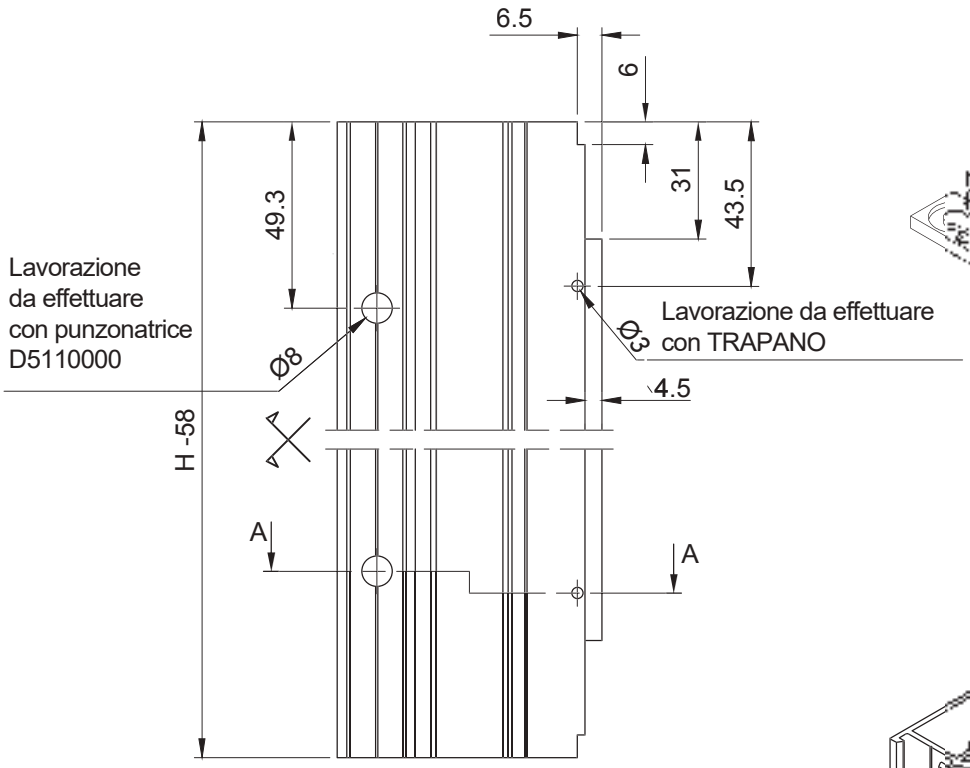
C160S-ASS-1968

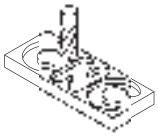
Assemblaggio C9K028

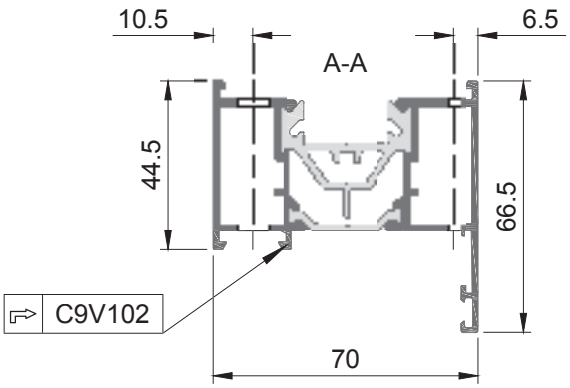
OPERAZIONE SU TRAVERSO - ANTA C9V102

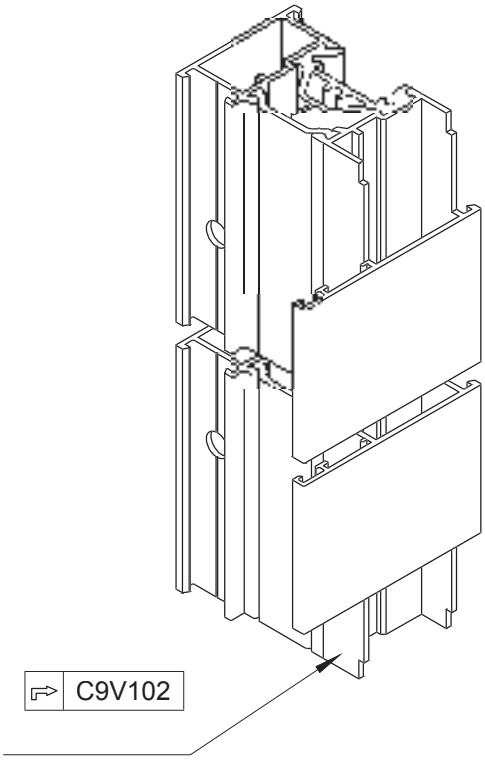
1 / 6











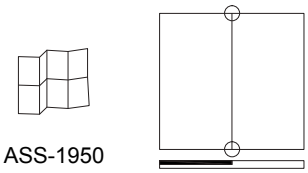
C160S-ASS-1969

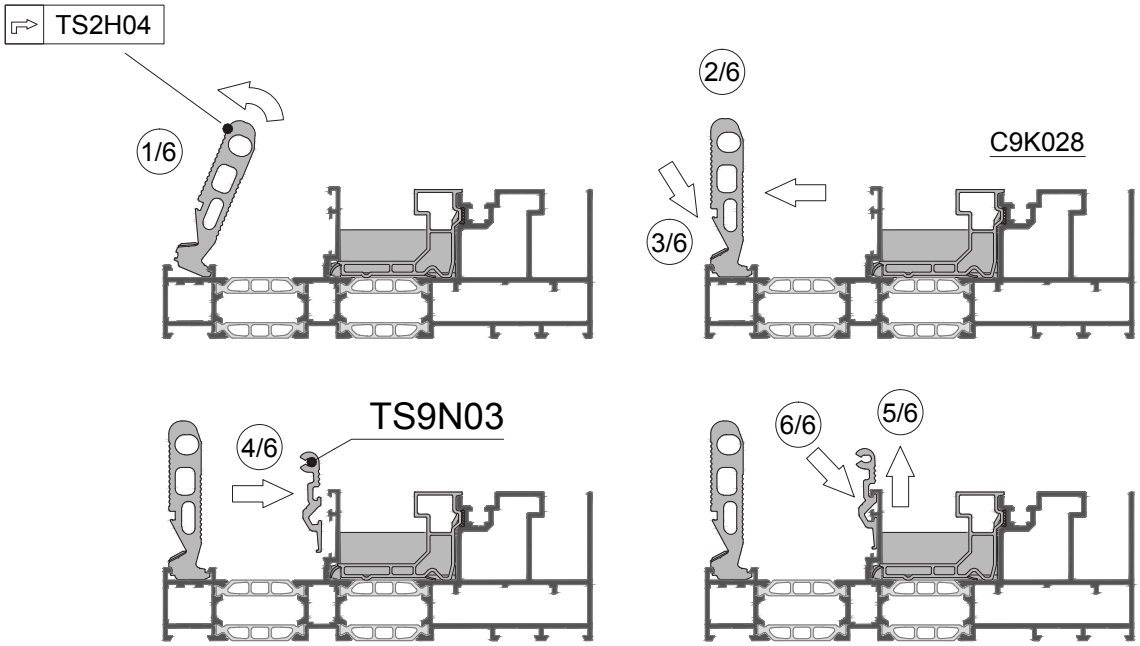
L'elemento è sigillato quando il silicone esce dai piccoli fori.

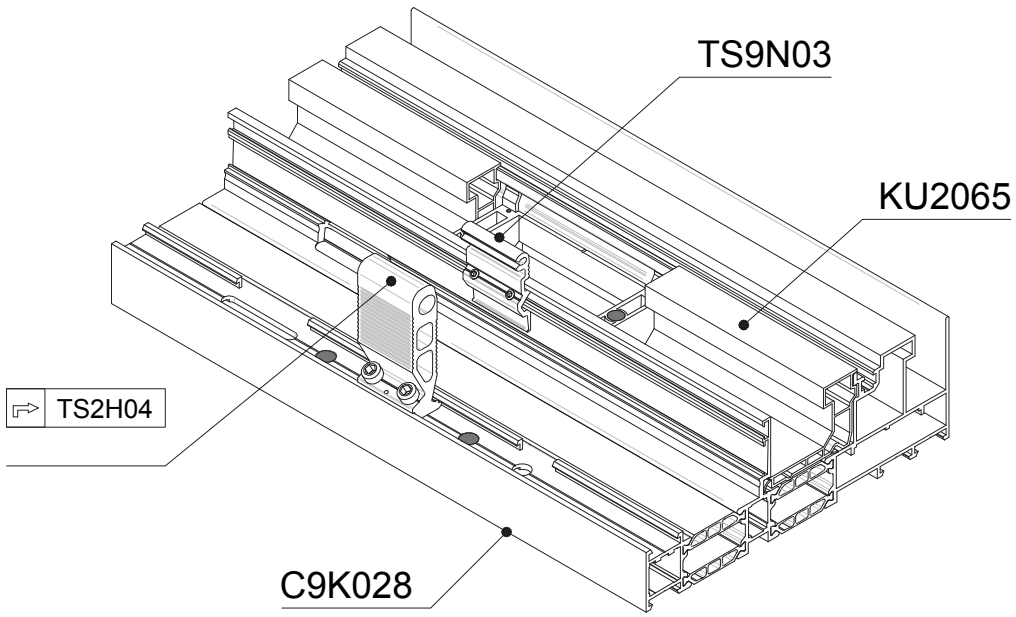
Assemblaggio C9K028

ASSEMBLAGGIO CAVALLOTTI PER TRAVERSO

2 / 6





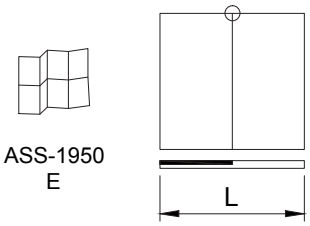


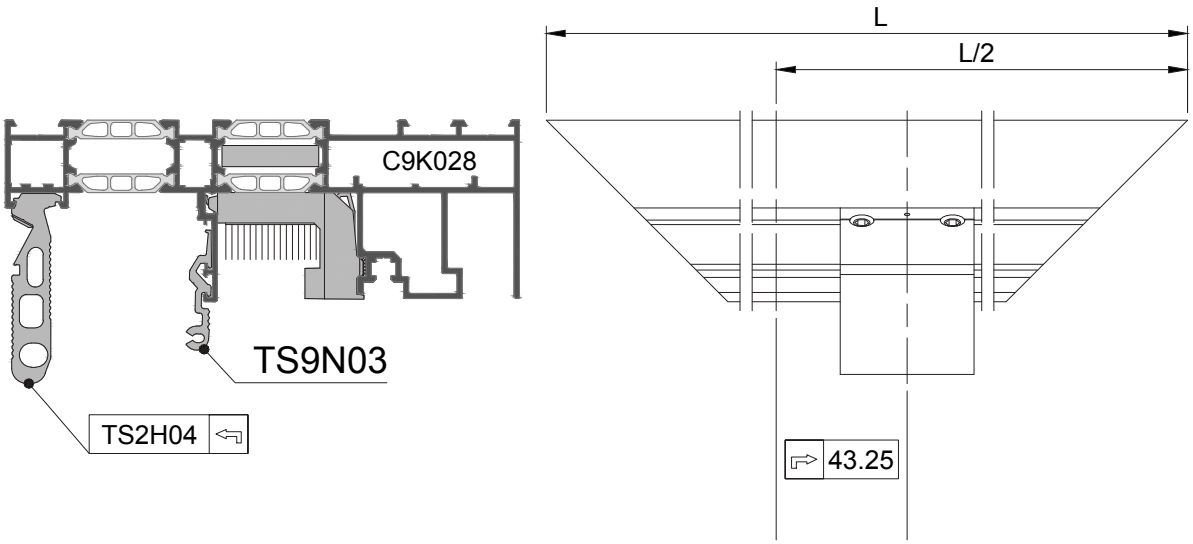
C160S-ASS-1970

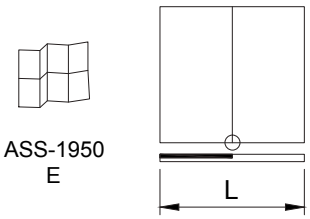
Assemblaggio C9K028

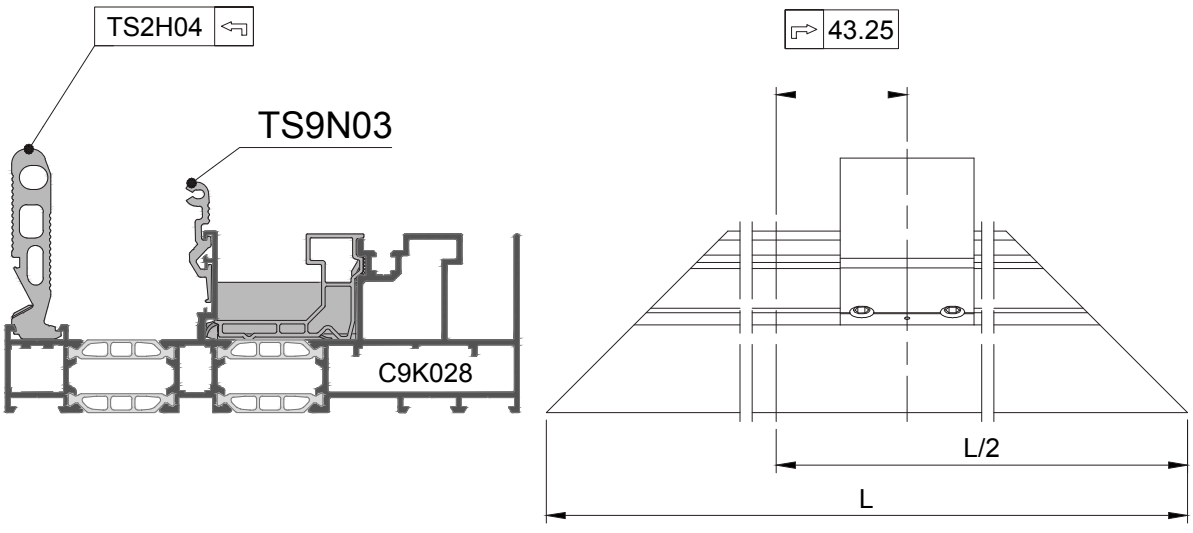
POSIZIONAMENTO CAVALLOTTI PER TRAVERSO

3 / 6







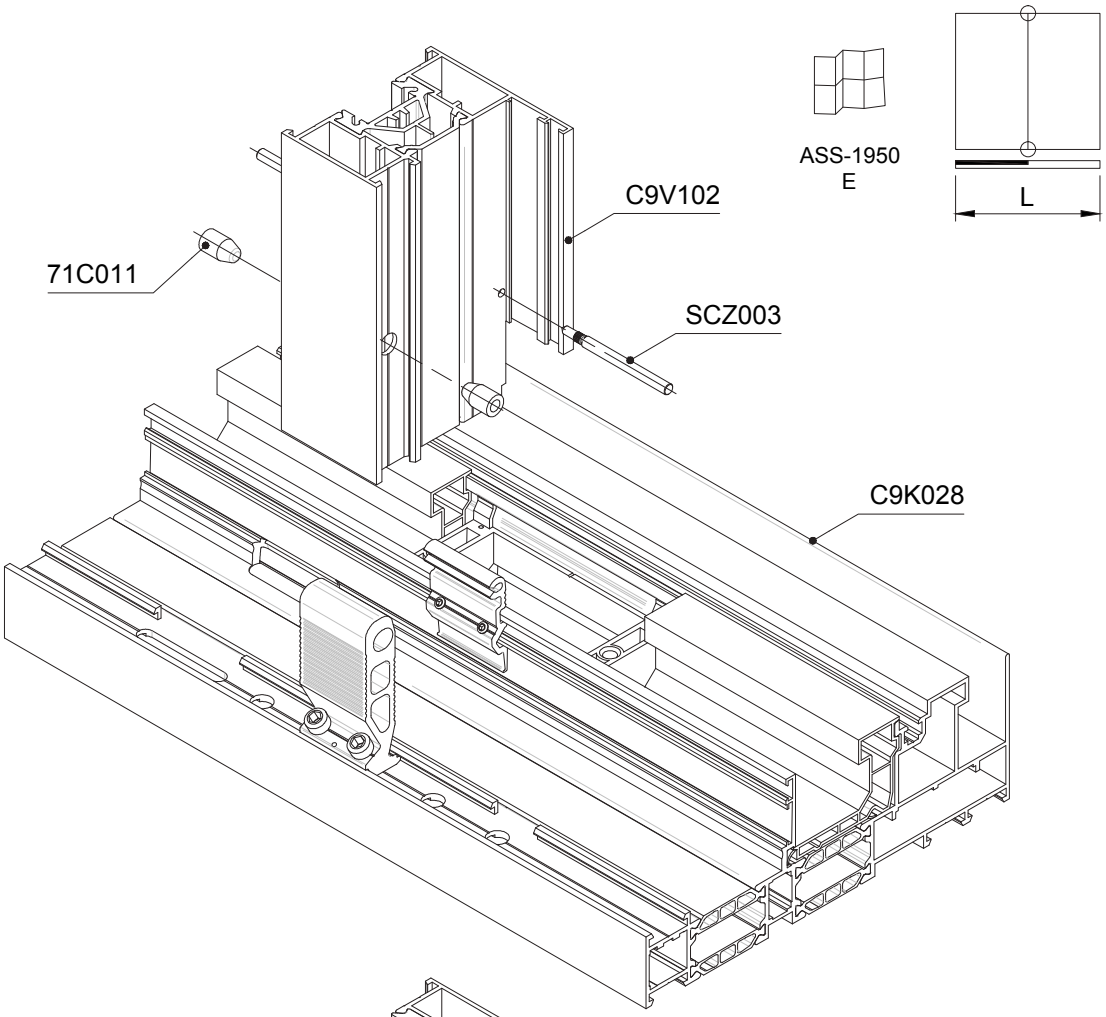


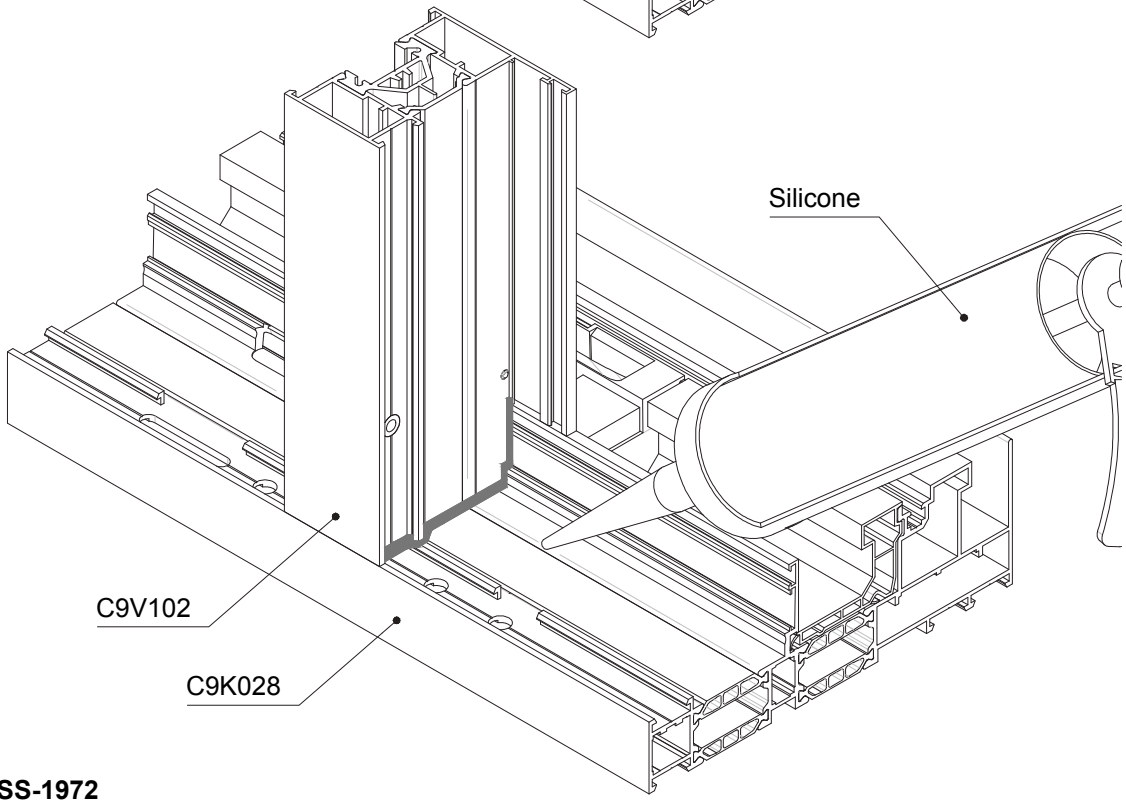
C160S-ASS-1971

Assemblaggio C9K028

ASSEMBLAGGIO TELAIO C9K028 E TRAVERSO C9V102

4 / 6



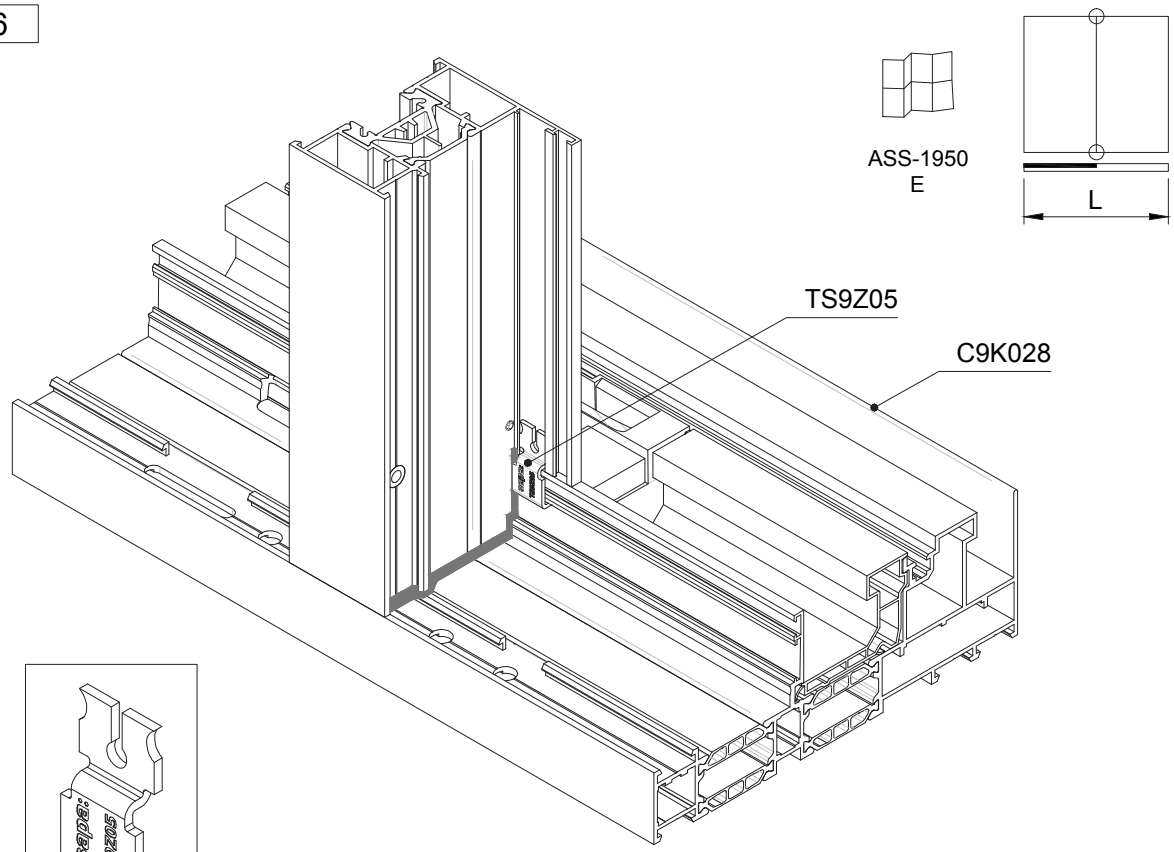


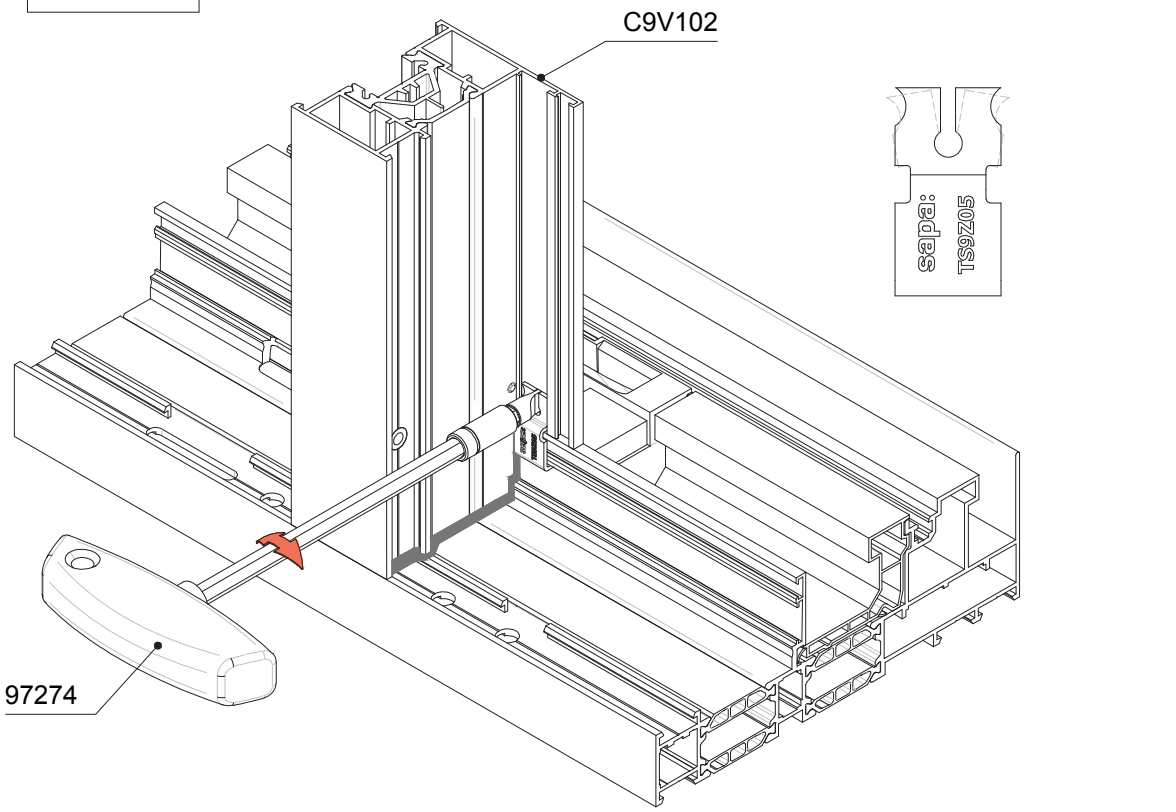
C160S-ASS-1972

Assemblaggio C9K028

ASSEMBLAGGIO TRAVERSO CON TS9Z05

5 / 6



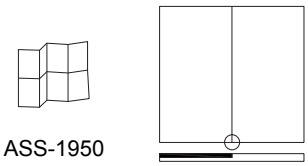


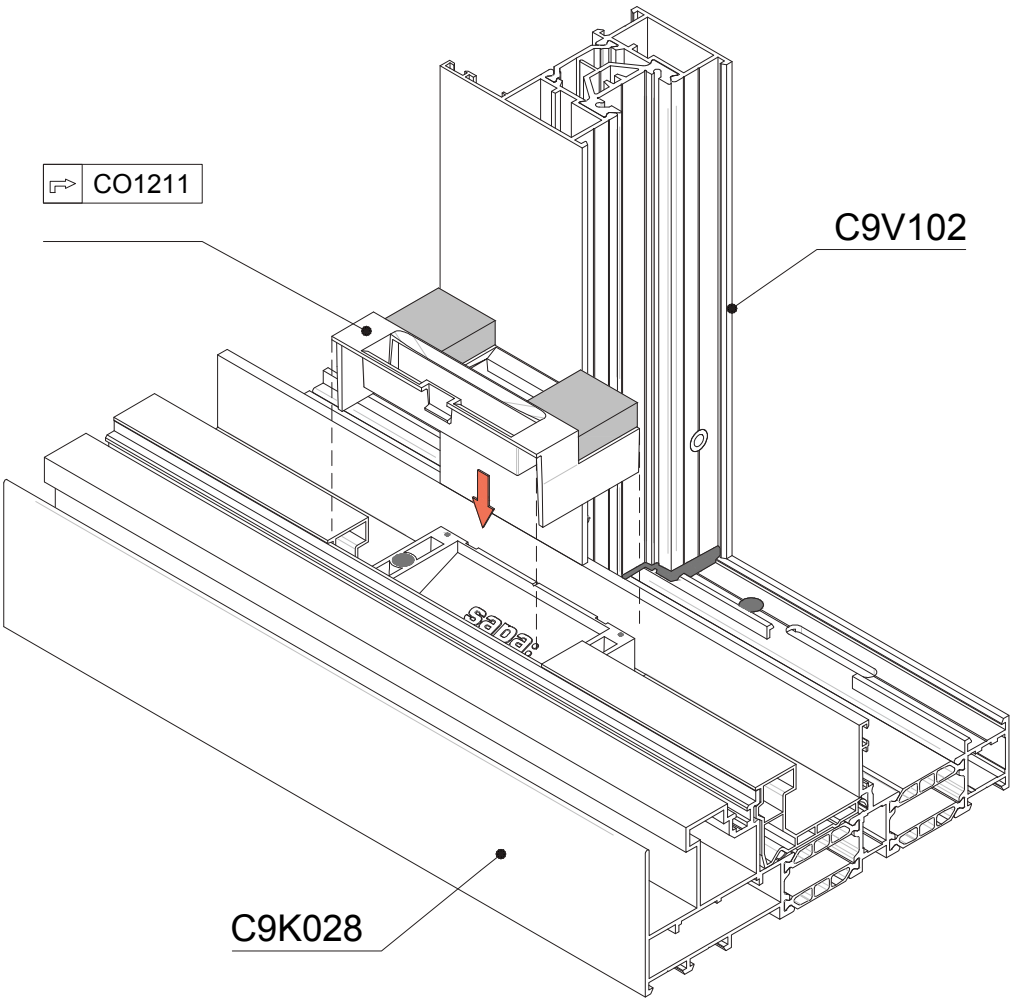
C160S-ASS-1973

Assemblaggio C9K028

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU C9K028 - INFERIORE

6 / 6

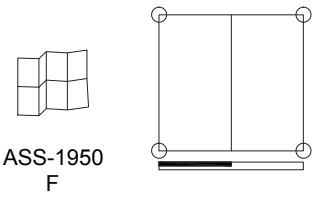


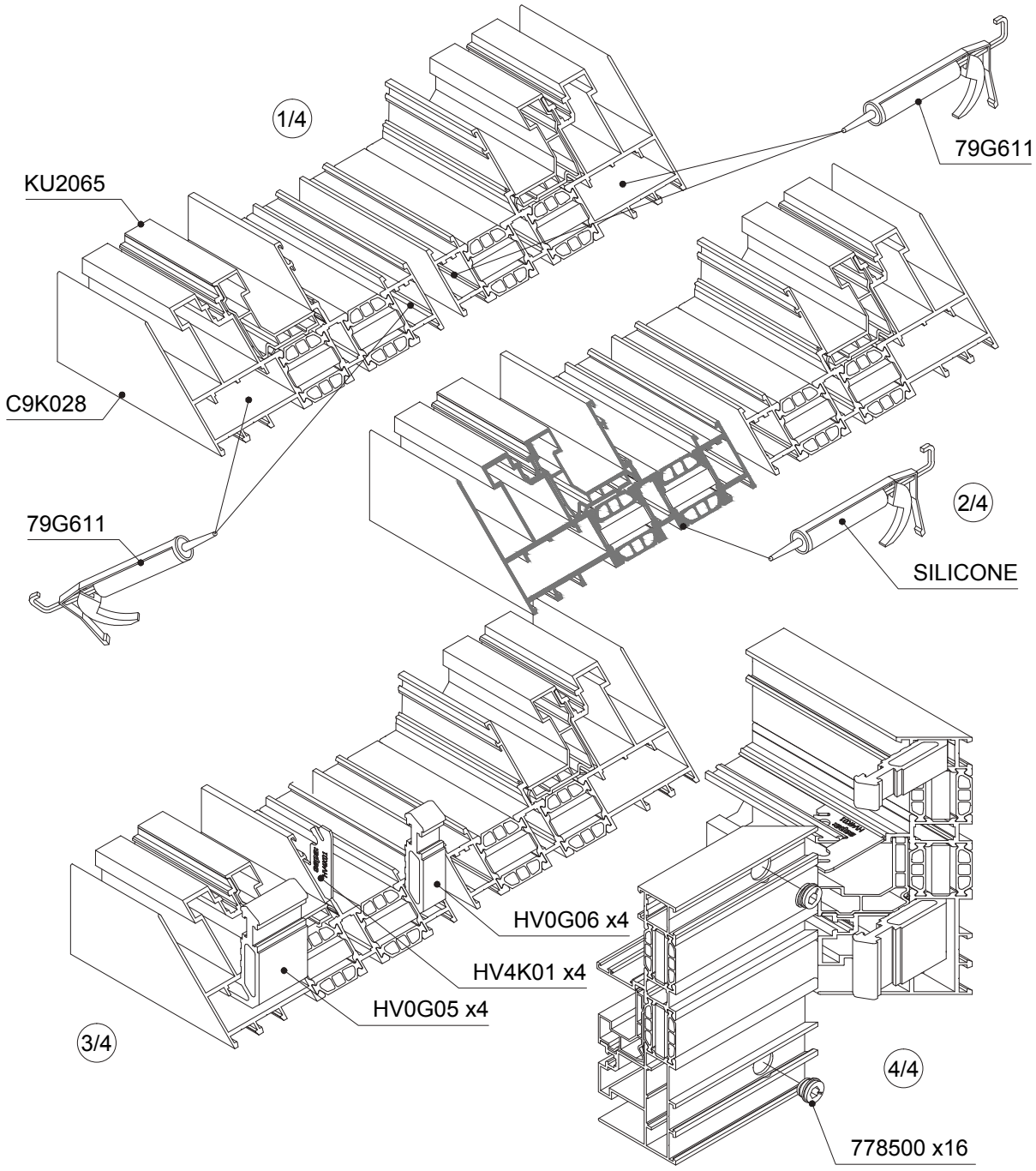


C160S-ASS-1974

Assemblaggio C9K028

ASSEMBLAGGIO TELAIO C9K028 CON SQUADRETTE - ECCENTRICI



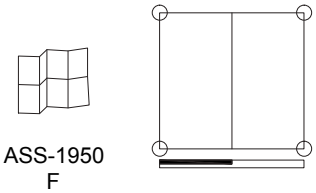


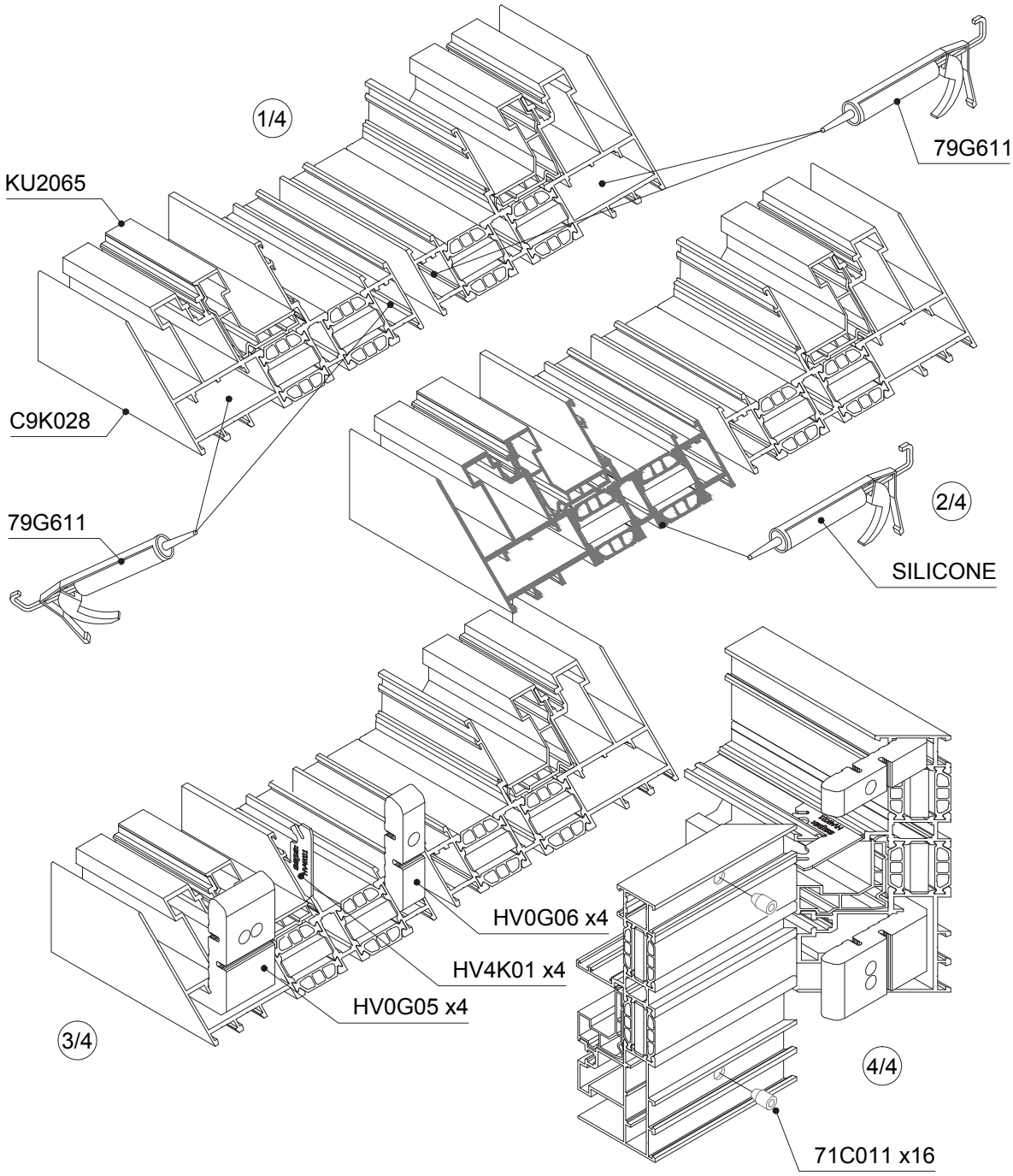
C160-ASS-1975

I rostri vanno inseriti nel profilato verticale C9K200 prima di questo passaggio, vedere pagina L185

Assemblaggio C9K028

ASSEMBLAGGIO TELAIO C9K028 CON SQUADRETTE - SPINE CONICHE



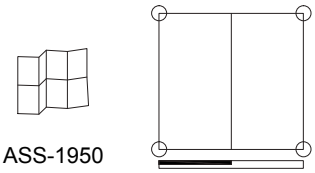


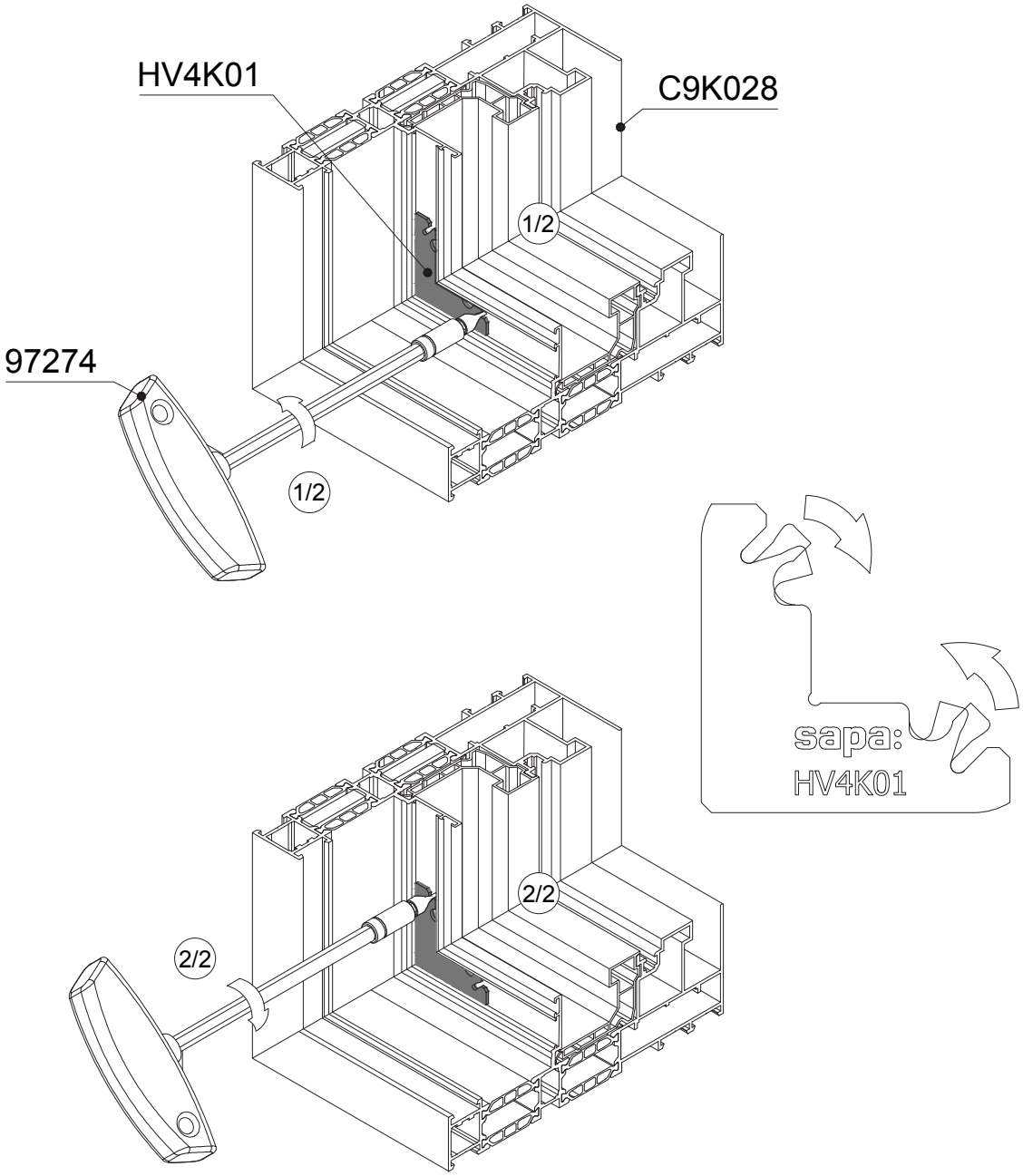
C160-ASS-1976

I rostri vanno inseriti nel profilato verticale C9K200 prima di questo passaggio, vedere pagina L185

Assemblaggio C9K028

ASSEMBLAGGIO TELAIO C9K028 CON SQUADRETTE - HV4K01



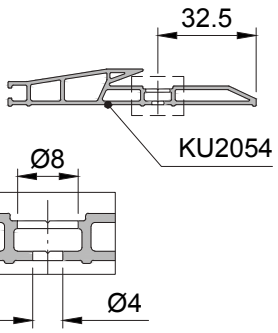


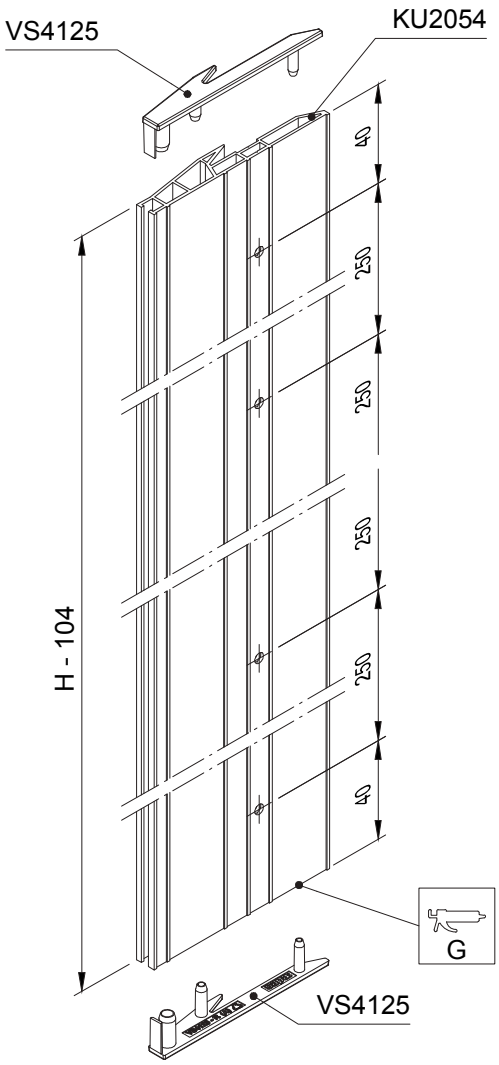
C160-ASS-1977

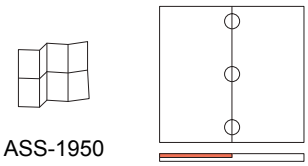
Assemblaggio C9K028

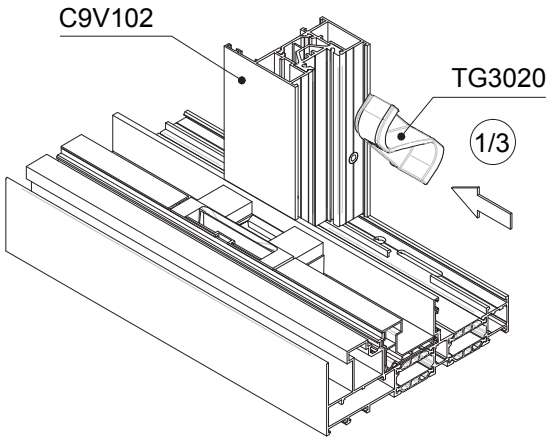
OPERAZIONE SU INCONTRO KU2054-VS4125

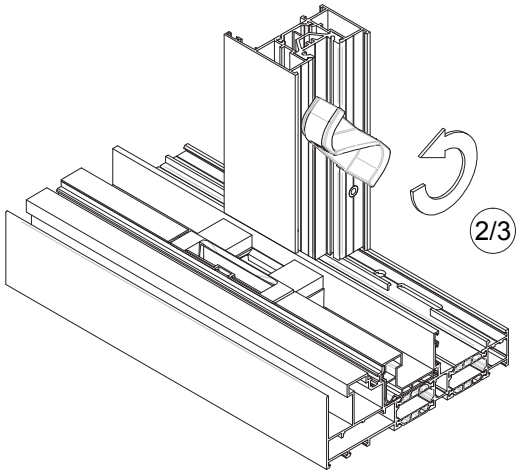
1 / 5

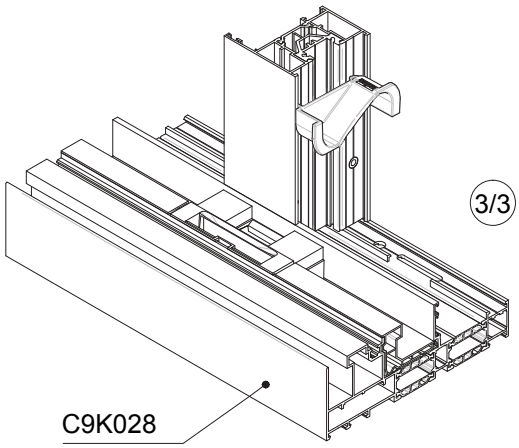










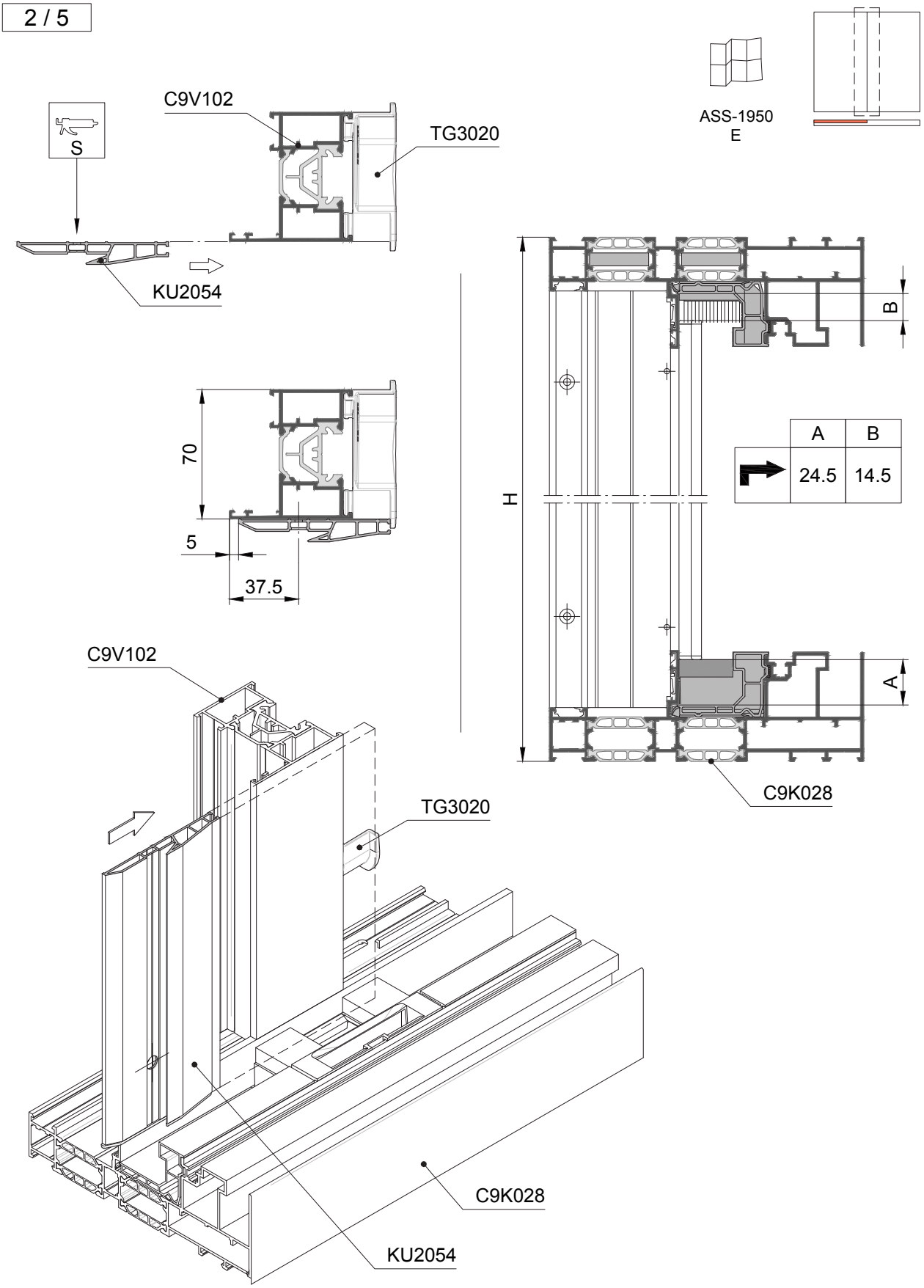


C160S-ASS-1978

Assemblaggio C9K028

POSIZIONAMENTO E ASSEMBLAGGIO INCONTRO SU C9V102

2 / 5



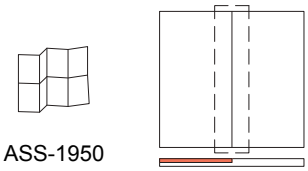
C160S-ASS-1979

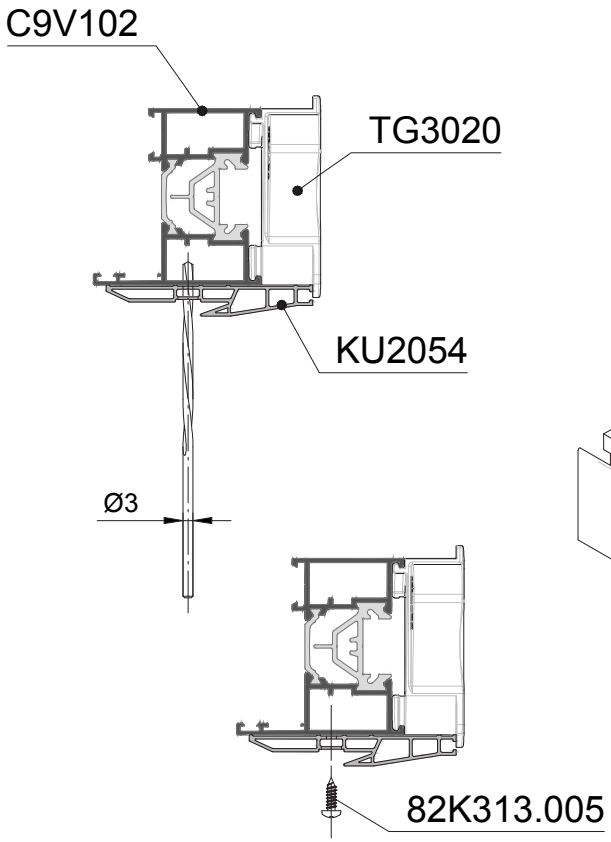
Usare le viti nere 82K313.005.

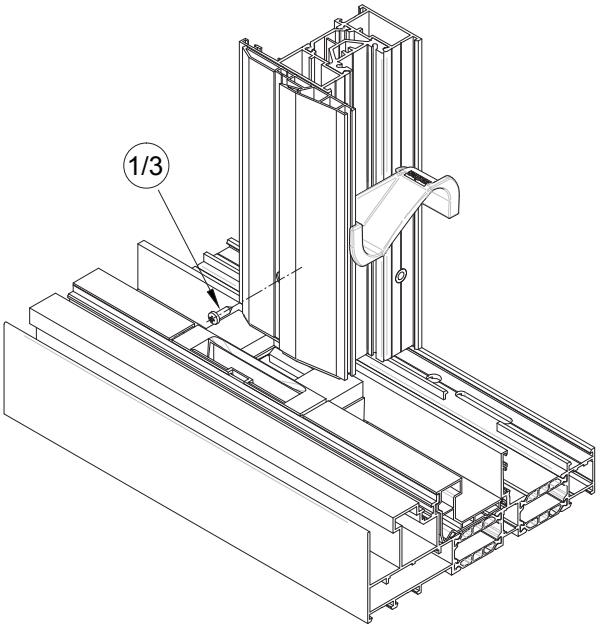
Assemblaggio C9K028

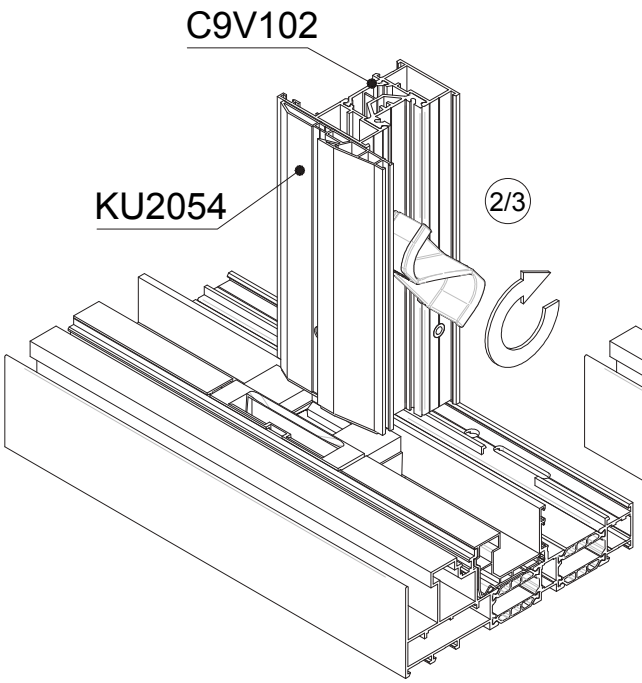
ASSEMBLAGGIO INCONTRO SU C9V102

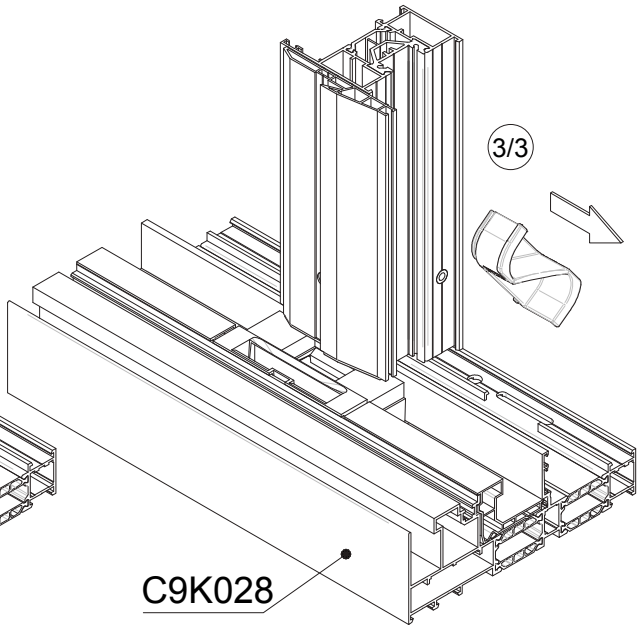
3 / 5











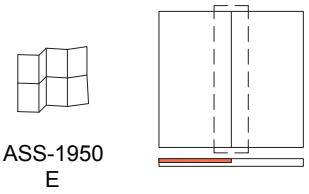
C160S-ASS-1980

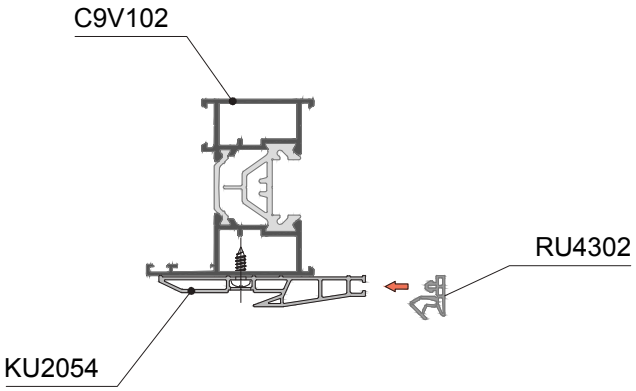
Usare le viti nere 82K313.005.

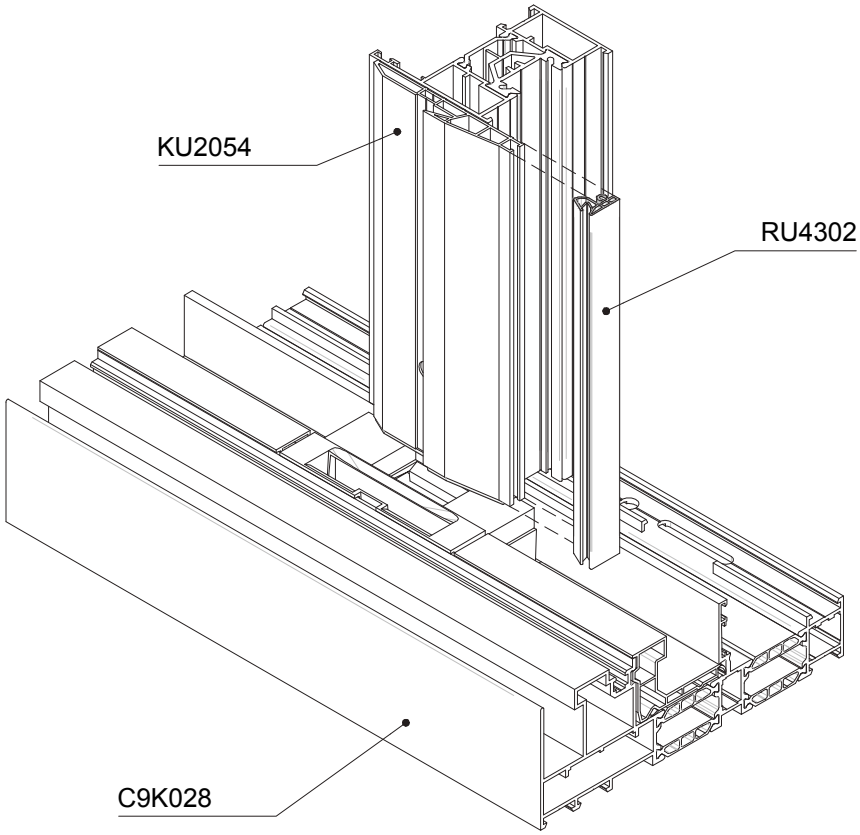
Assemblaggio C9K028

ASSEMBLAGGIO GUARNIZIONE RU4302 SU KU2054

4 / 5





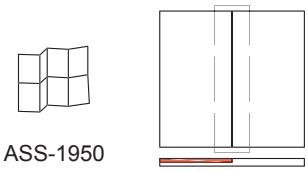


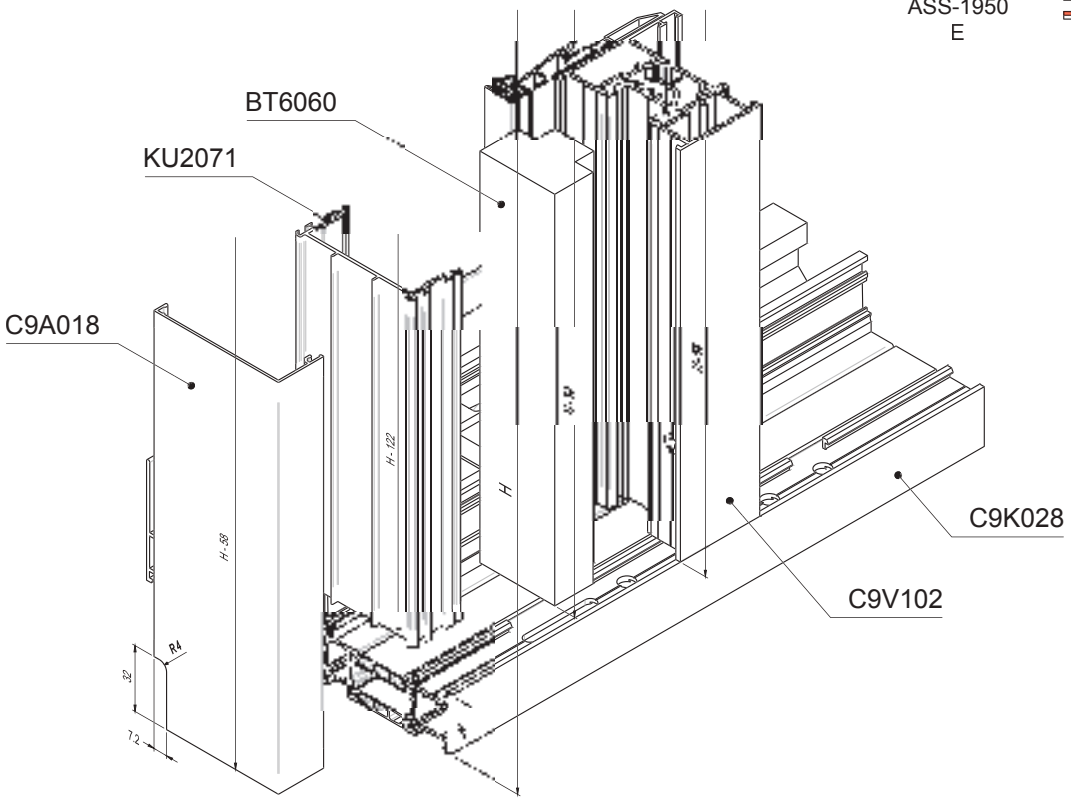
C160S-ASS-1981
Usare le viti nere 82K313.005.

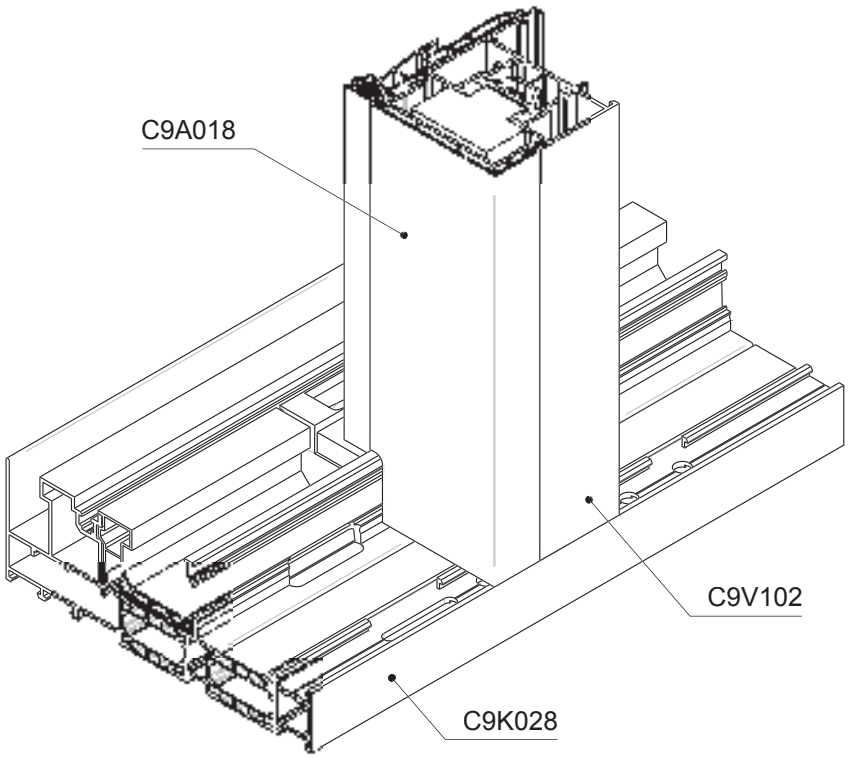
Assemblaggio C9K028

OPERAZIONE E ASSEMBLAGGIO C9A023/C9A018 SU C9V102

5 / 5





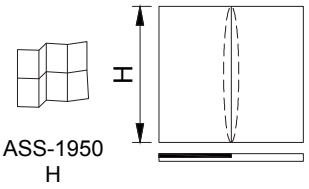


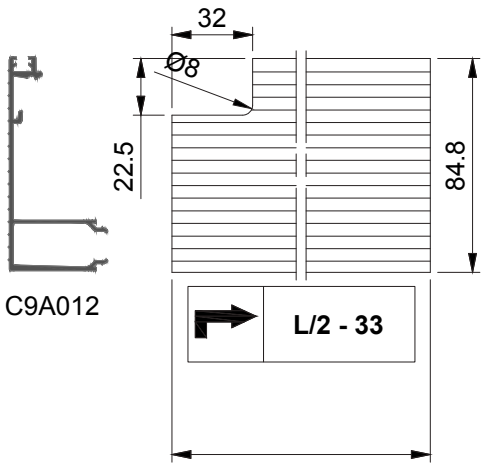
C160S-ASS-1982

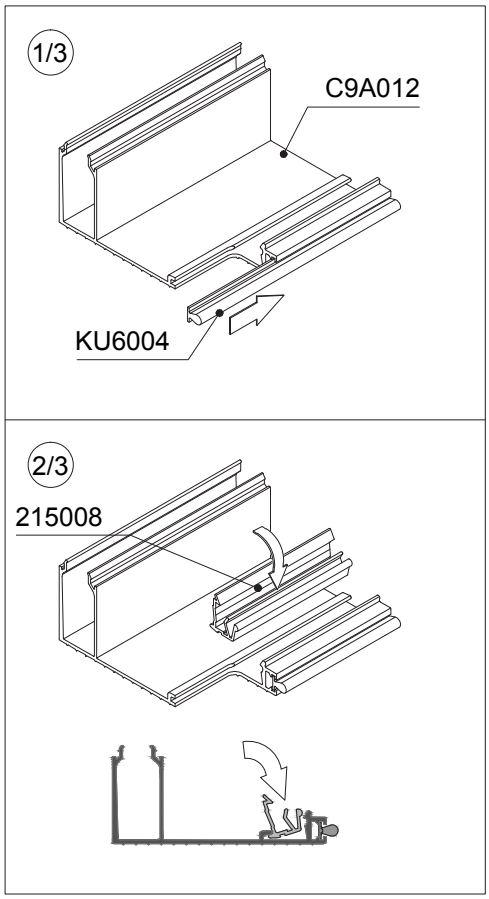
Assemblaggio C9K028

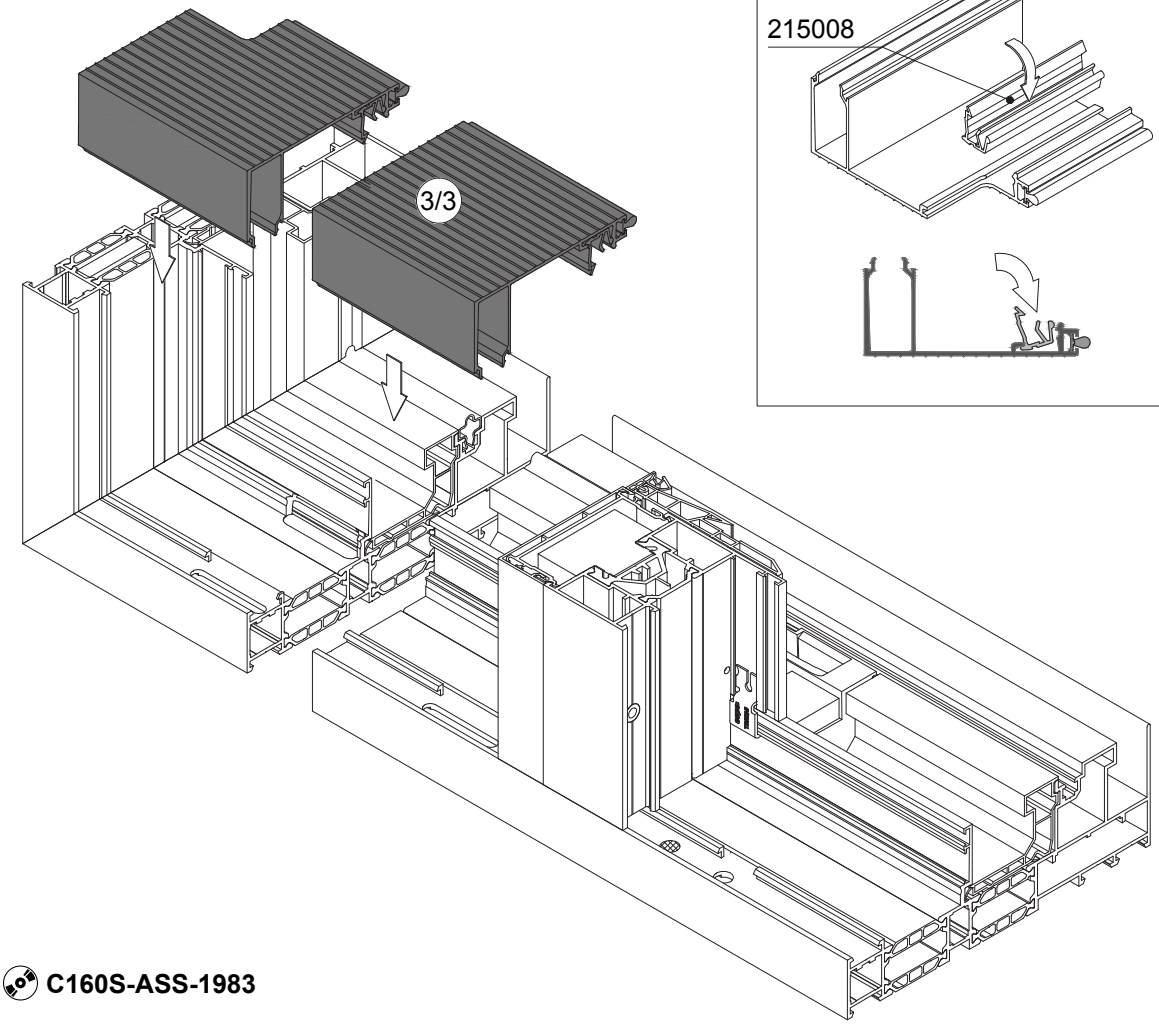
OPERAZIONE C9A012 E ASSEMBLAGGIO C9K028 - INFERIORE

1 / 3







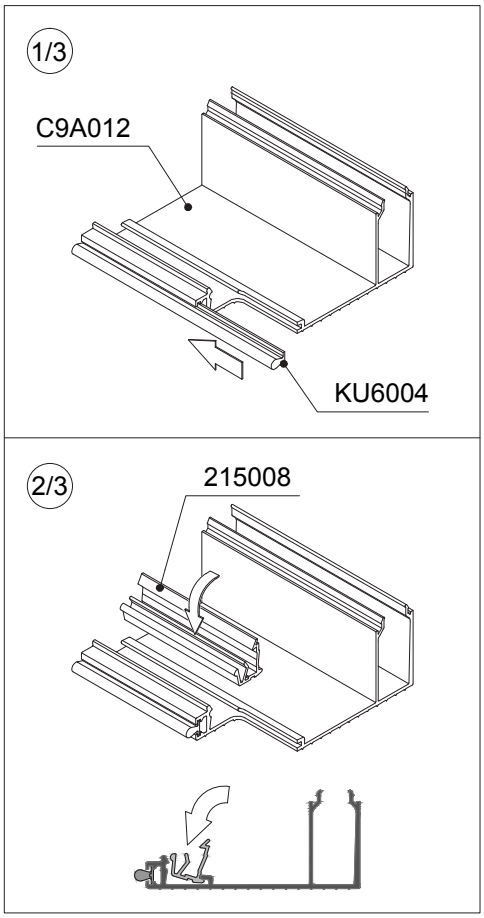


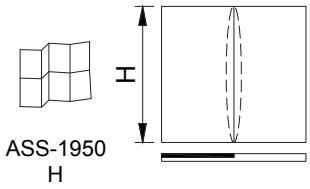
C160S-ASS-1983

Assemblaggio C9K028

OPERAZIONE C9A012 E ASSEMBLAGGIO C9K028 - SUPERIORE

2 / 3





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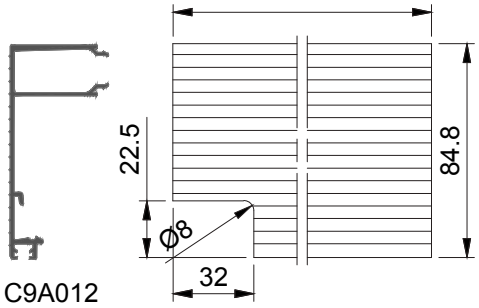
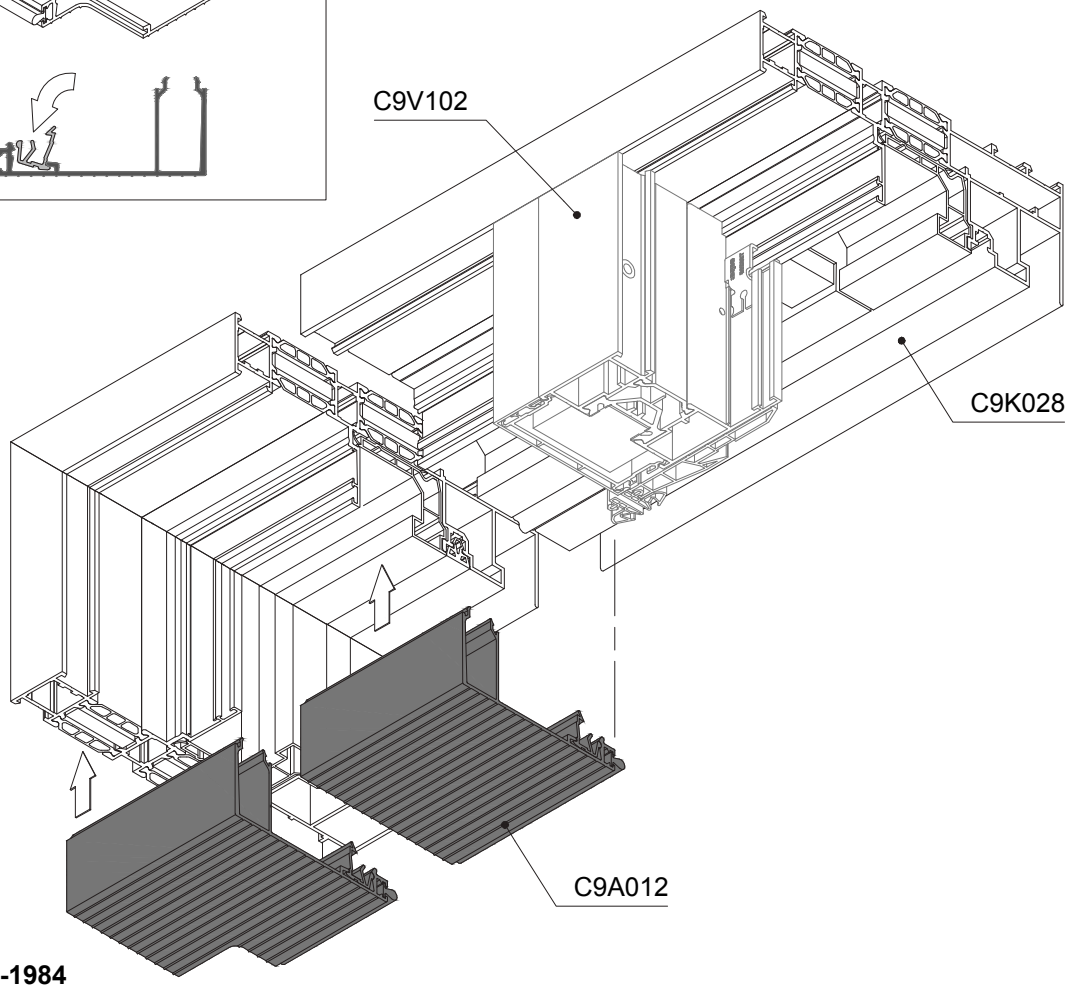


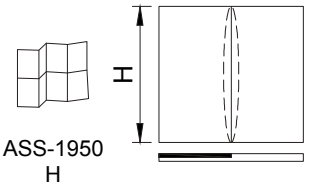


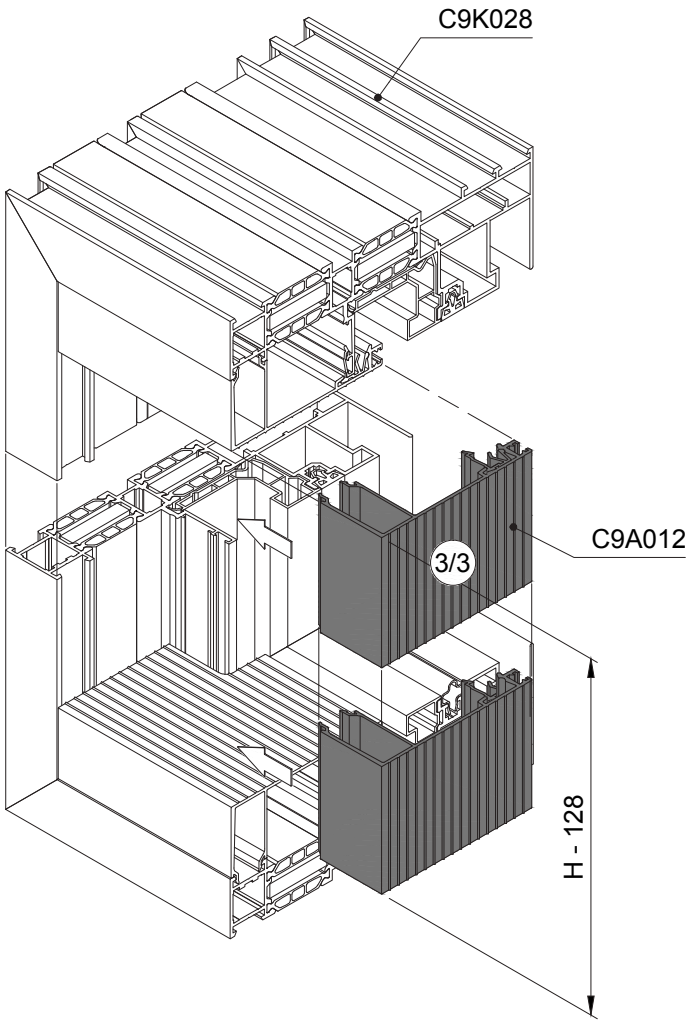
C160S-ASS-1984

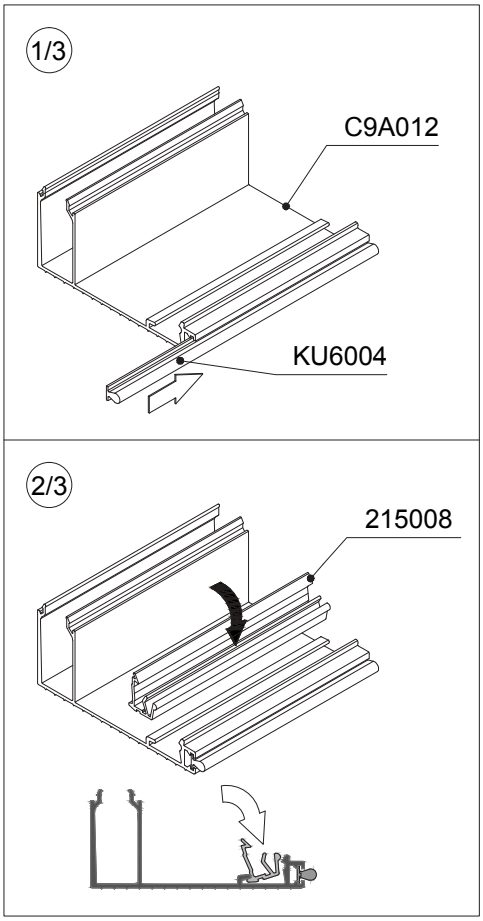
Assemblaggio C9K028

OPERAZIONE C9A012 E ASSEMBLAGGIO C9K028 - LATERALE

3 / 3







C160S-ASS-1985

Assemblaggio C9K200

Panoramica assemblaggio	L353
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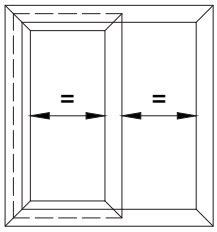
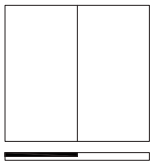
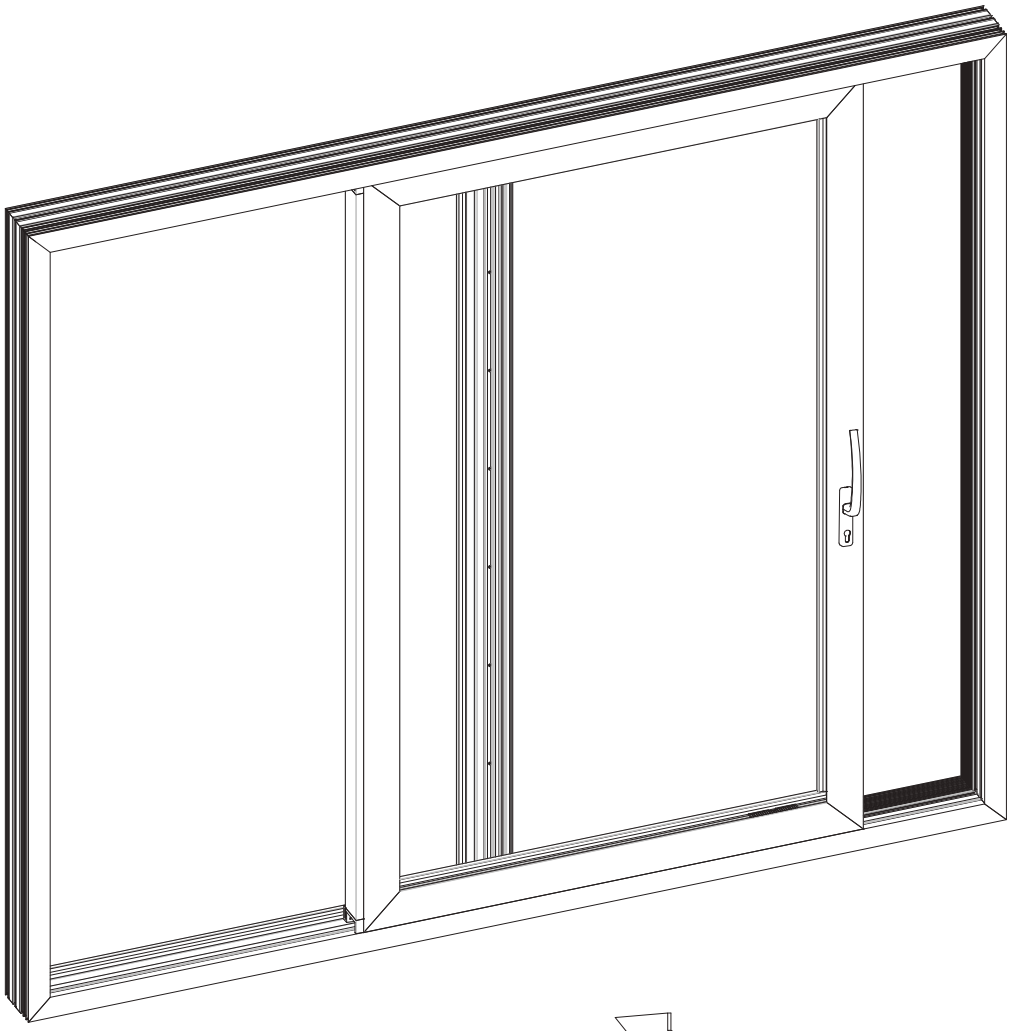
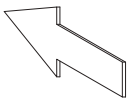
Assemblaggio C9K200

PANORAMICA ASSEMBLAGGIO









C160-ASS-1828

Assemblaggio C9K200

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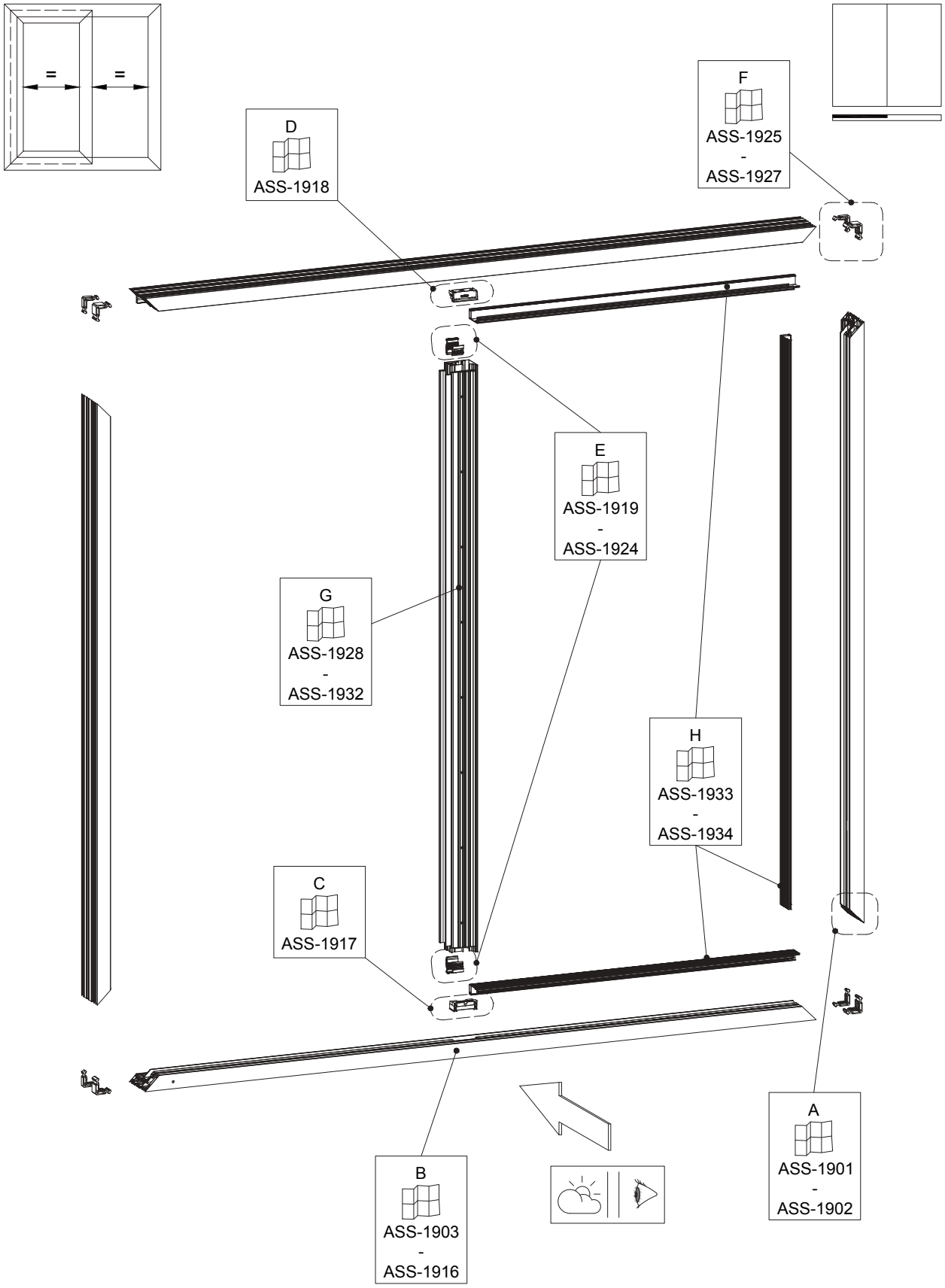
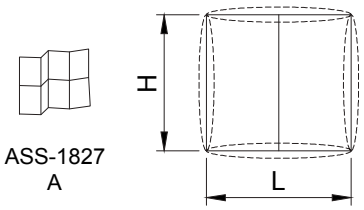
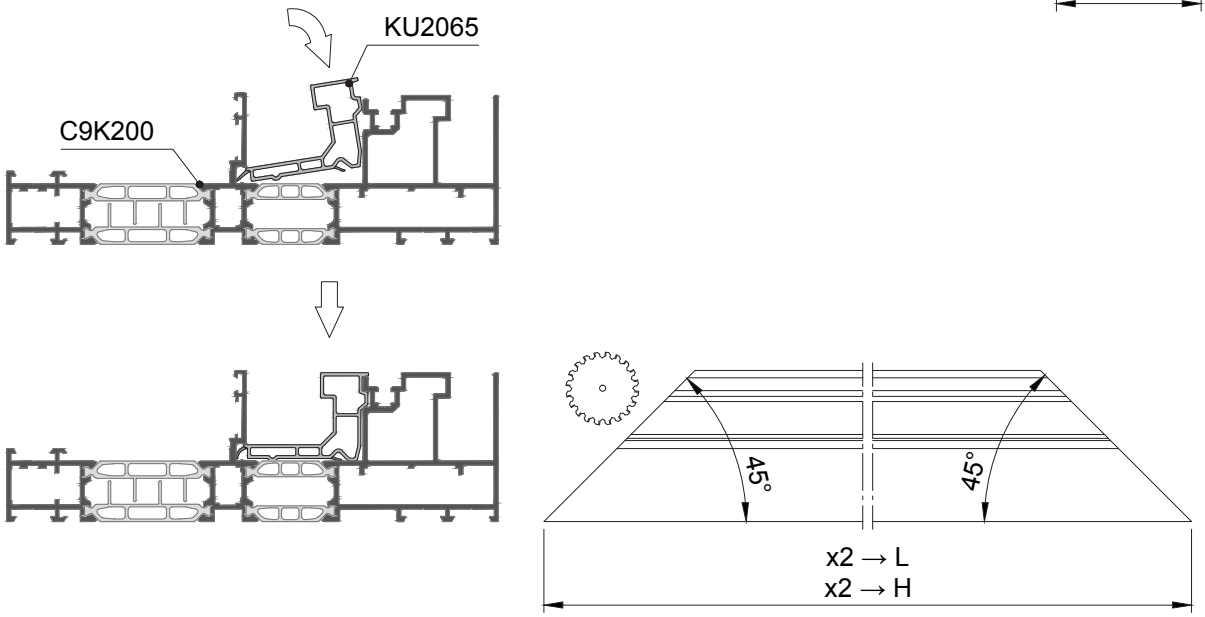


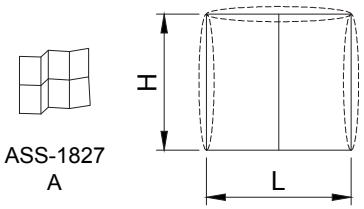
C160-ASS-1827

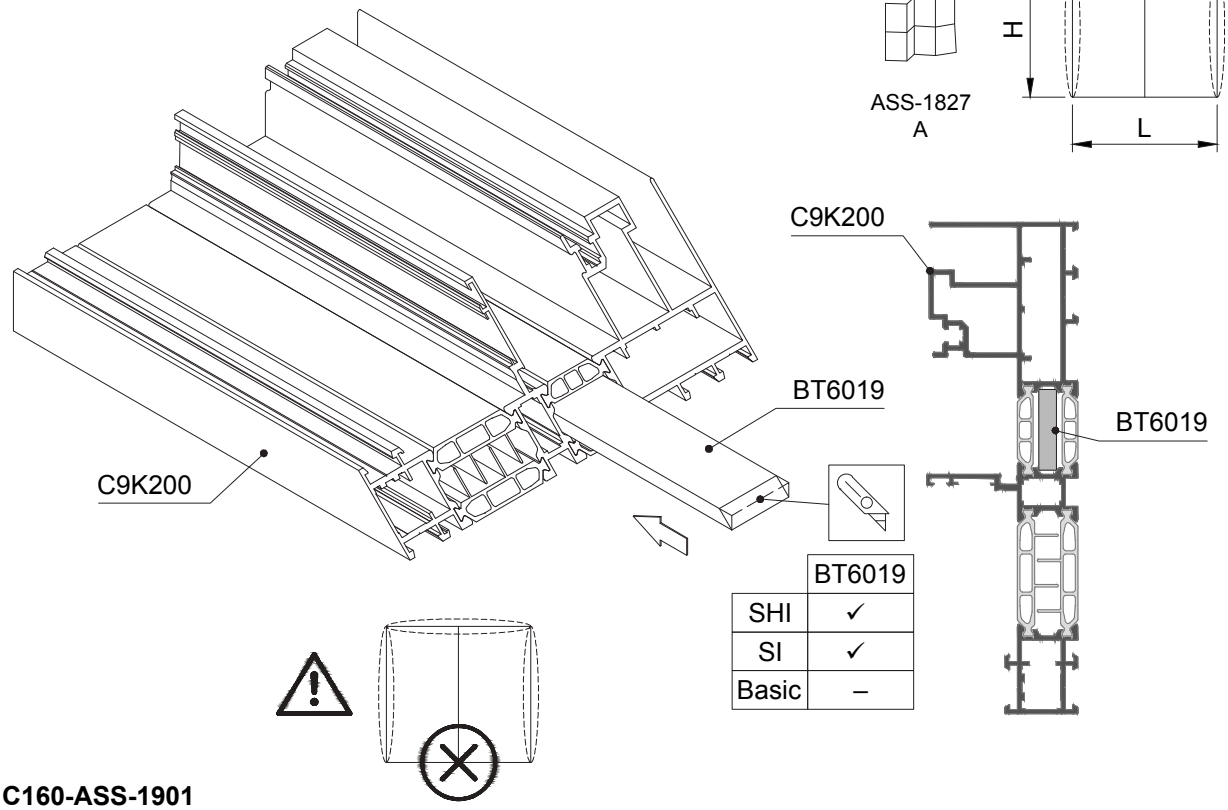
Assemblaggio C9K200

OPERAZIONI SU C9K200 E KU2065 E ASSEMBLAGGIO ISOLAMENTO BT6019





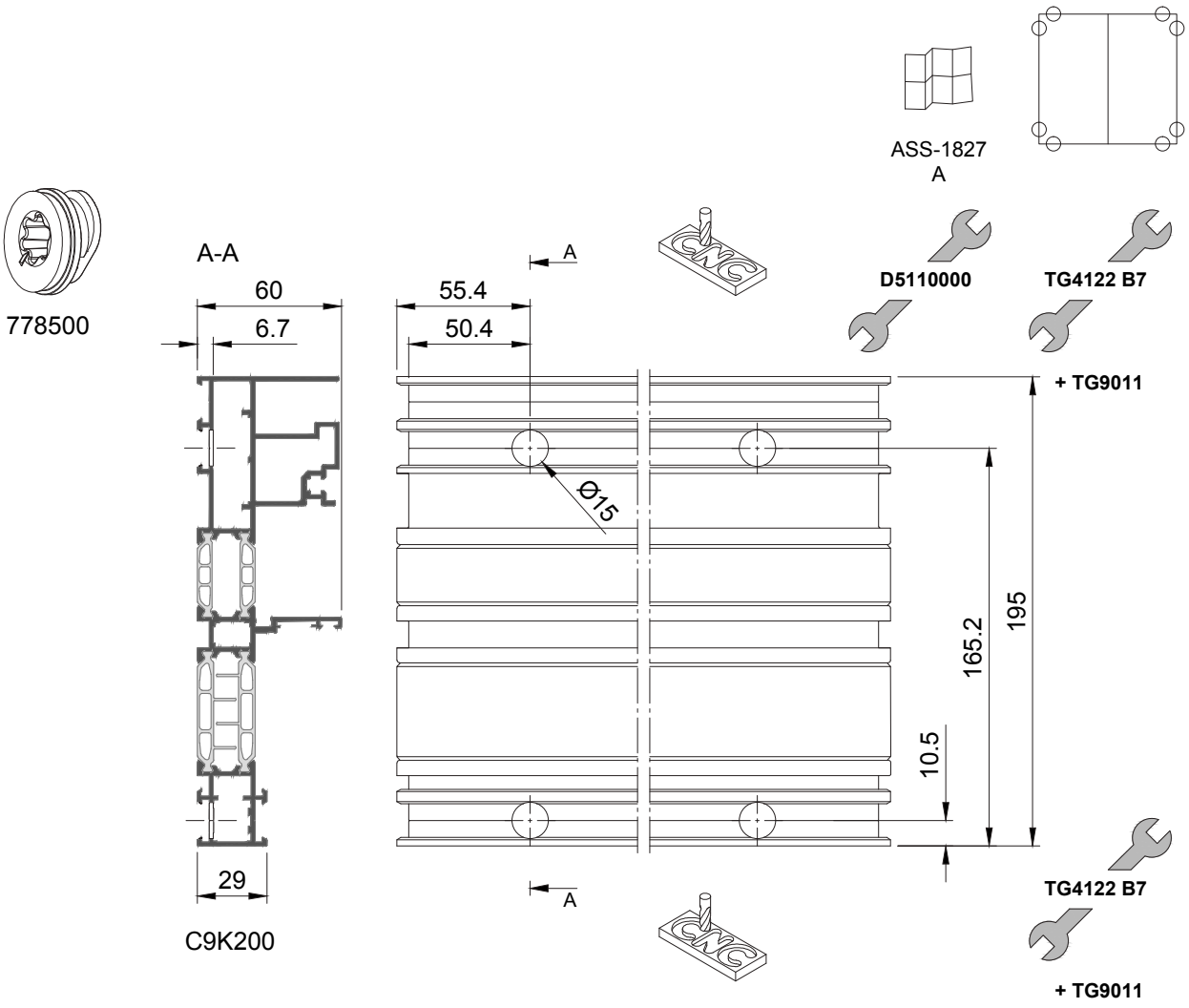


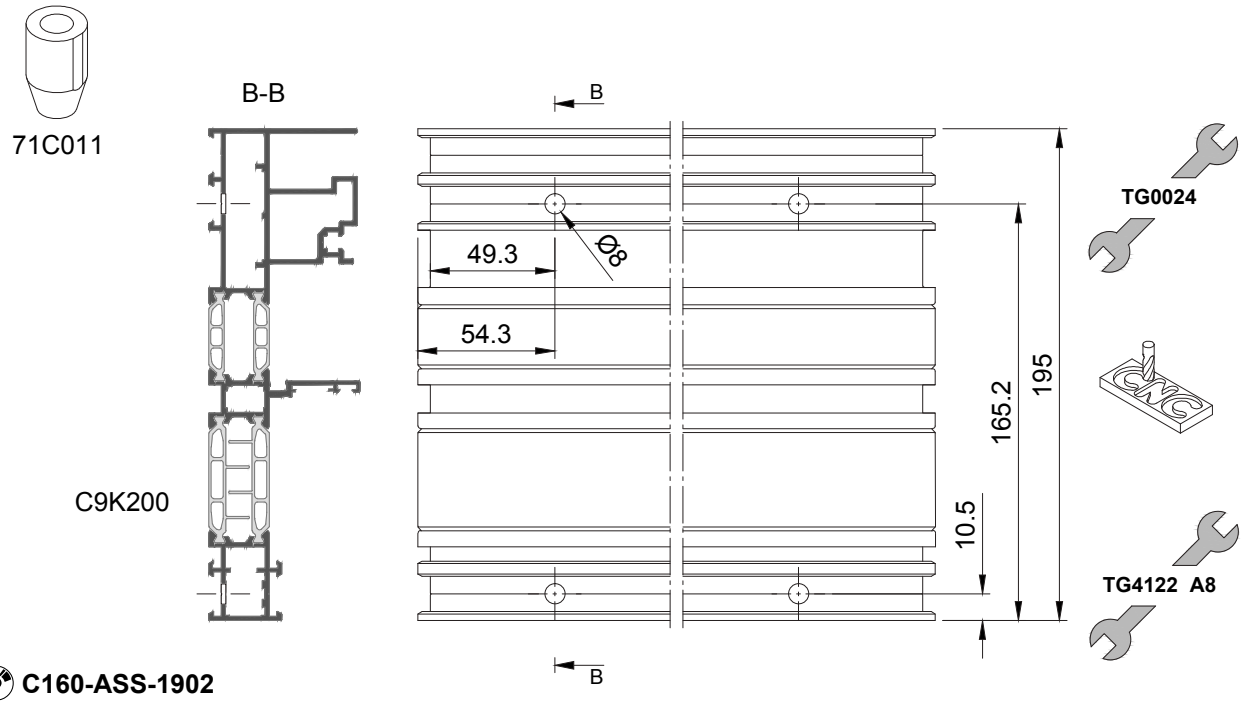


C160-ASS-1901

Assemblaggio C9K200

OPERAZIONE SU SQUADRETTE CON ECCENTRICI

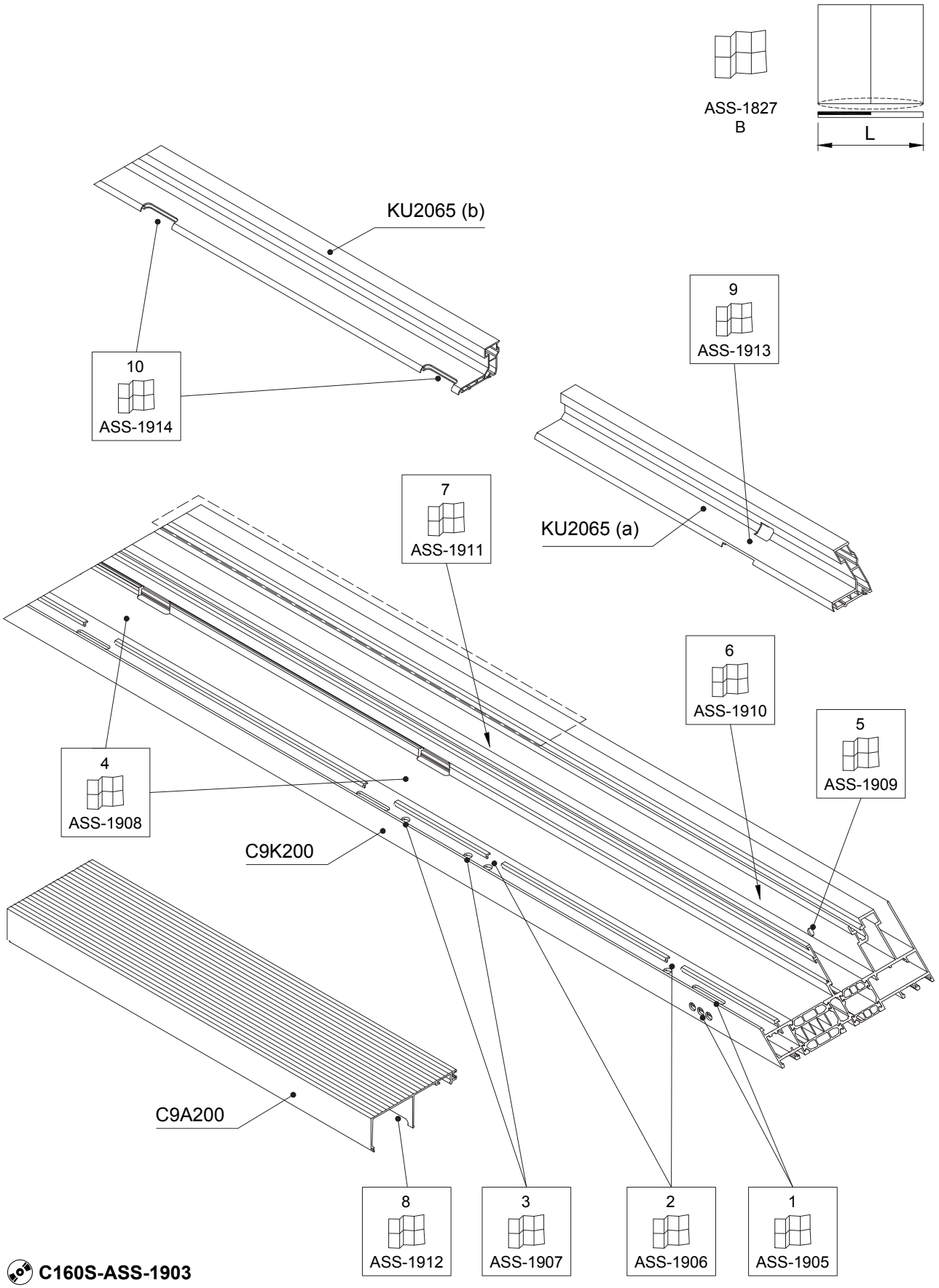




C160-ASS-1902

Assemblaggio C9K200

3D PANORAMICA DRENAGGIO: C9K200 + KU2065



C160S-ASS-1903

Assemblaggio C9K200

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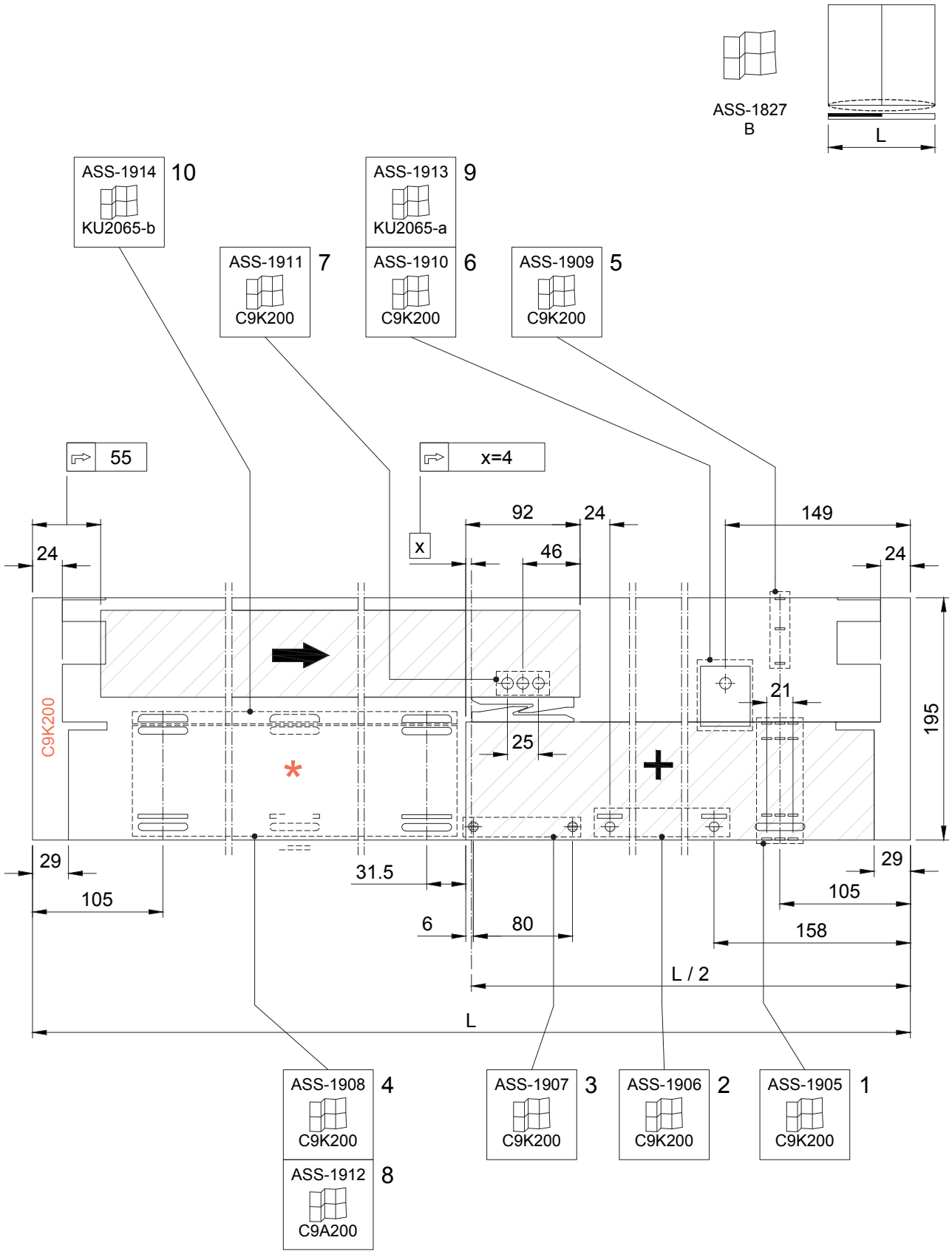


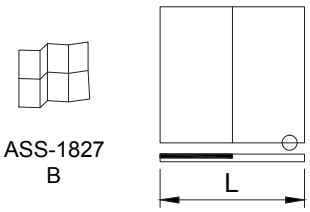
C160S-ASS-1904

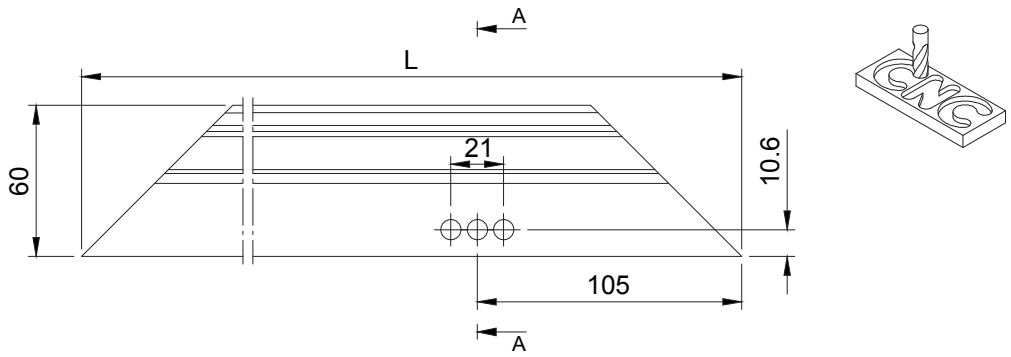
* Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 1

1 / 10





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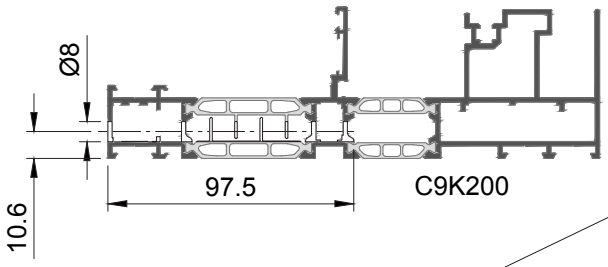

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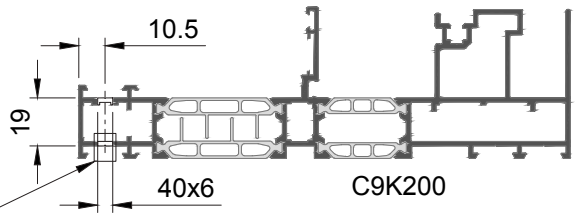

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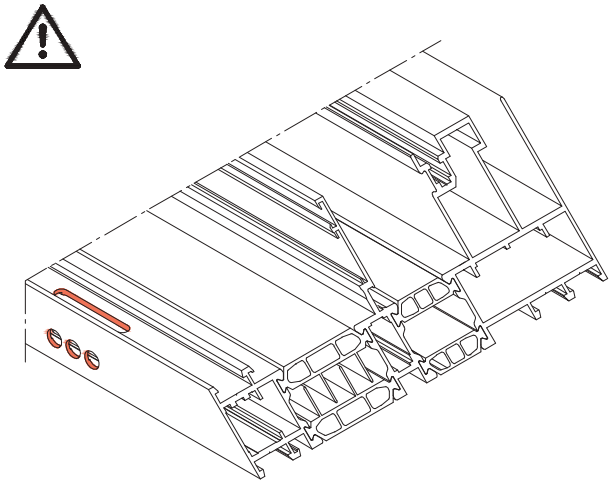
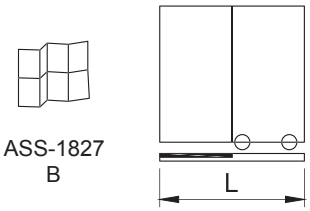


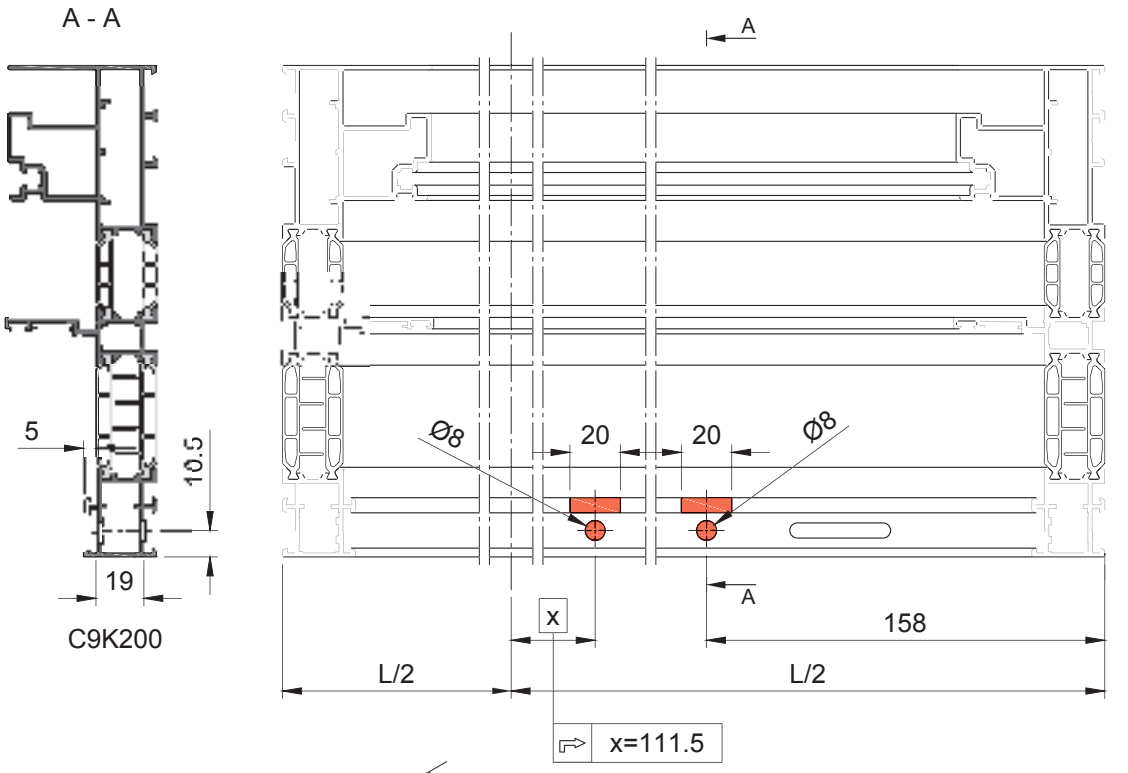
C160-ASS-1905

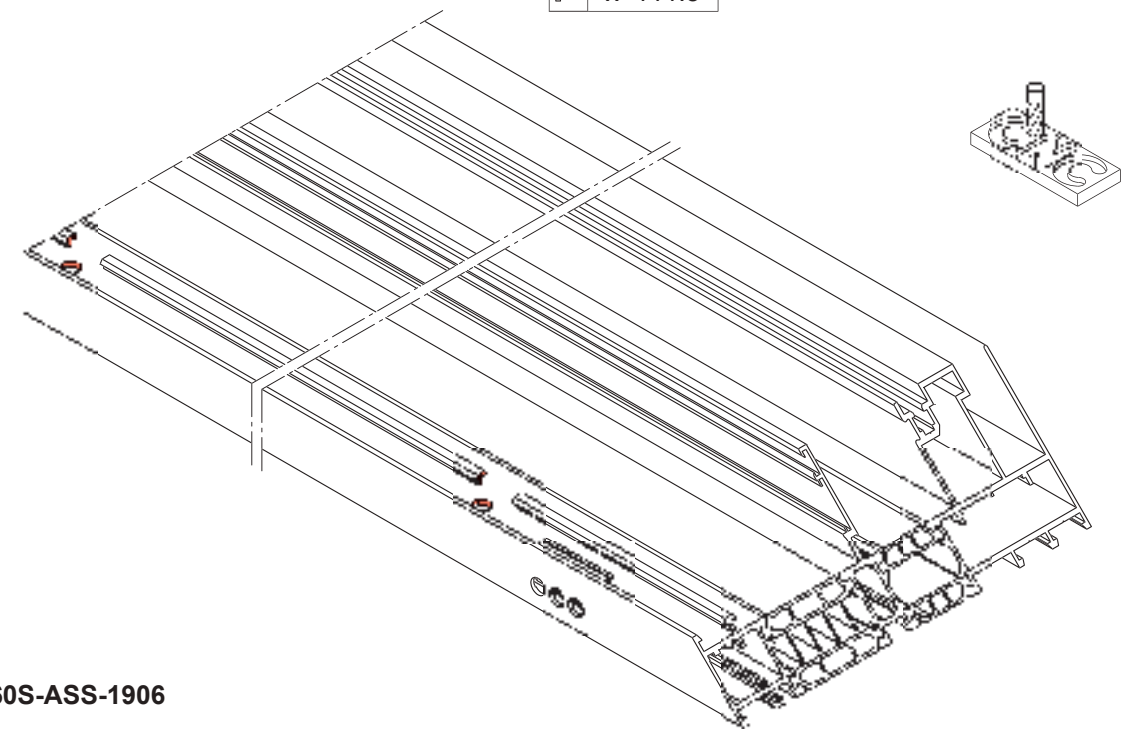
Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 2

2 / 10







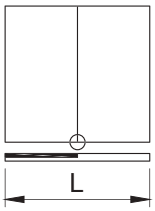
C160S-ASS-1906

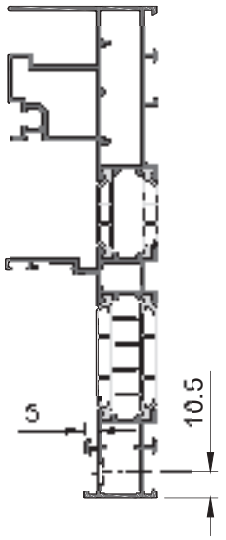
Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 3

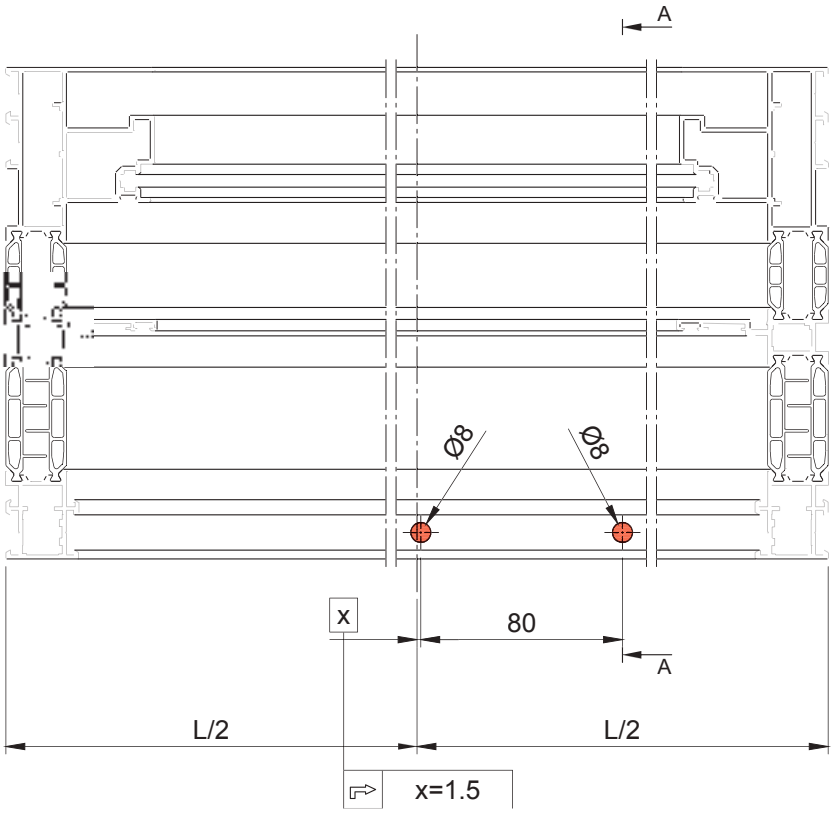
3 / 10

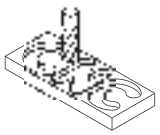
ASS-1827
B

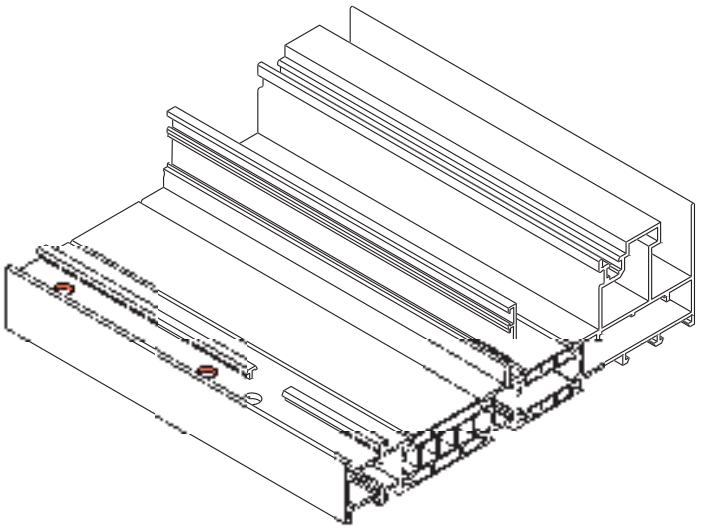




C9K200





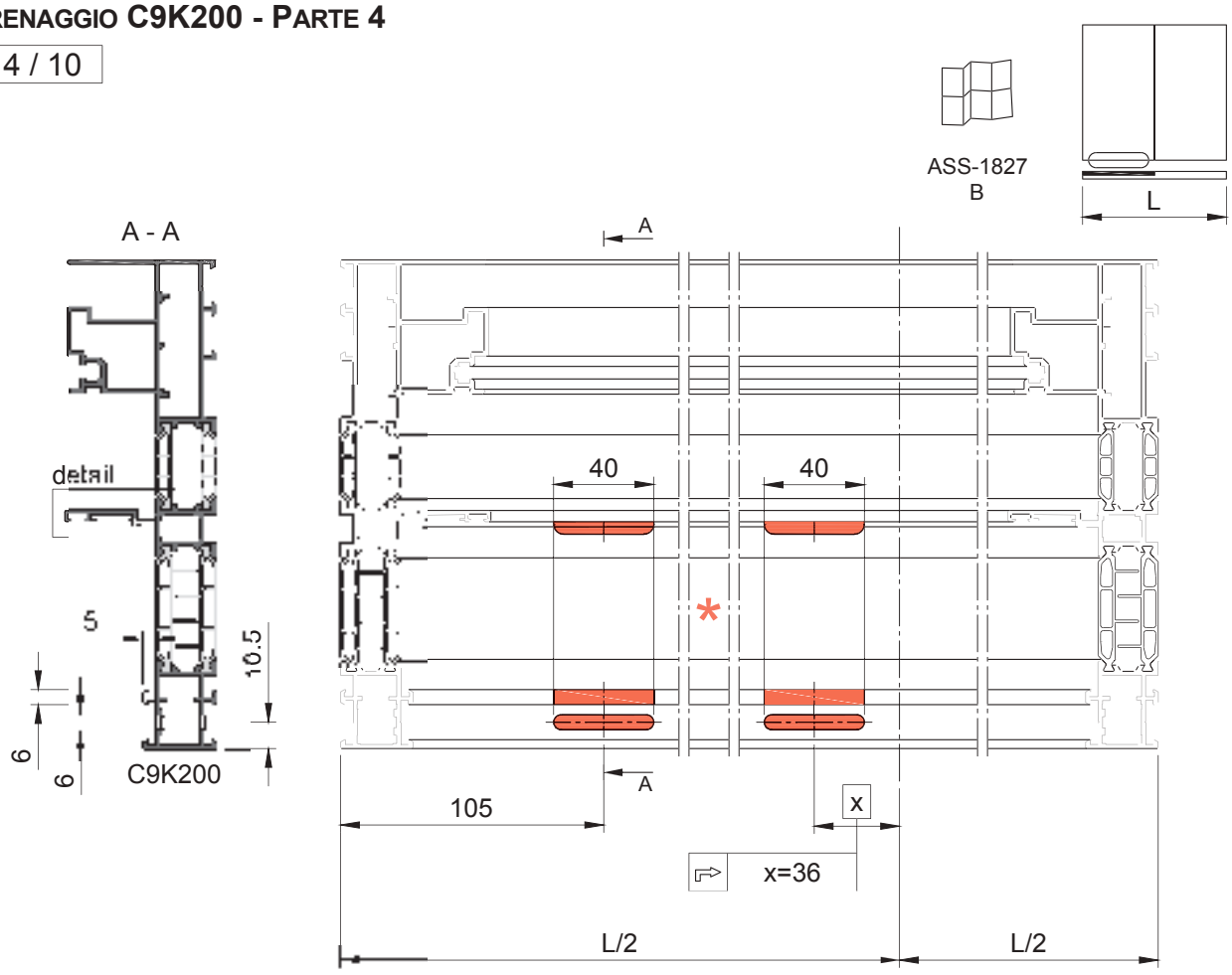


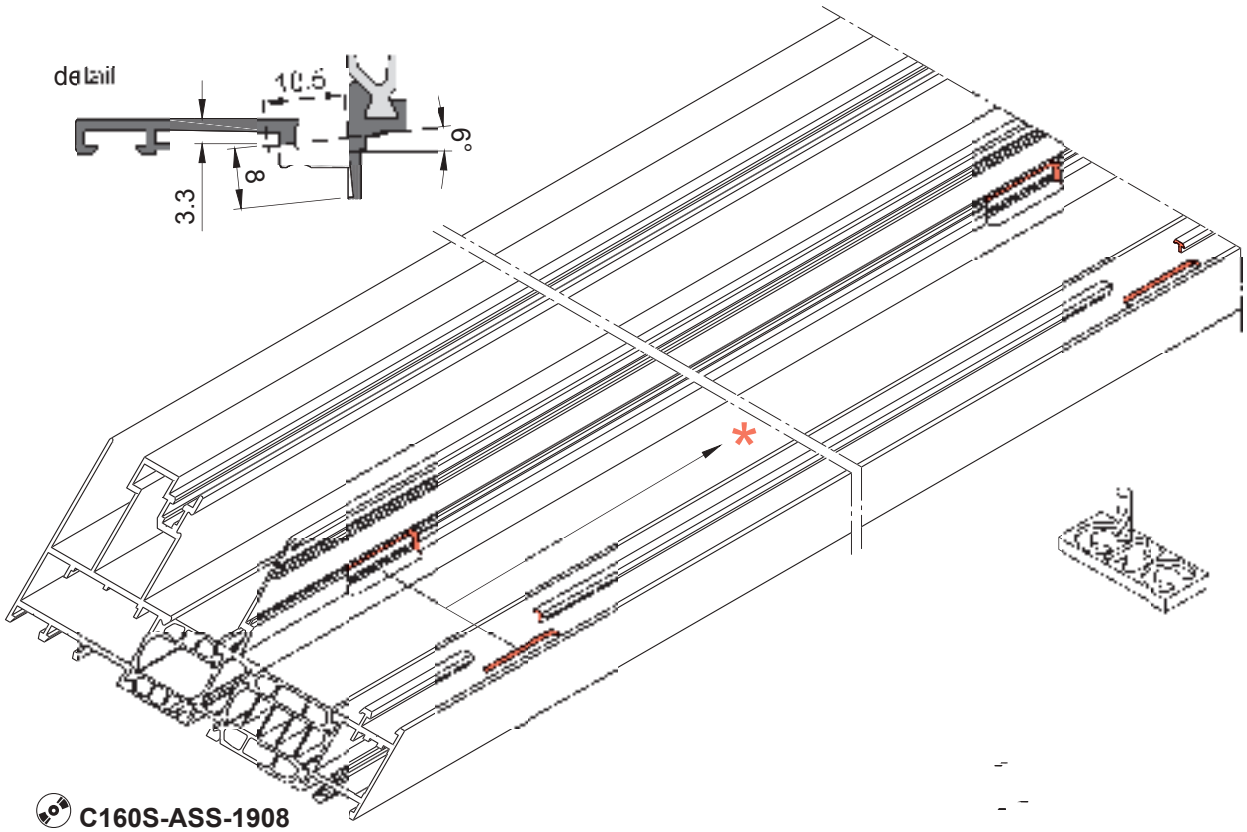
C160S-ASS-1907

Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 4

4 / 10





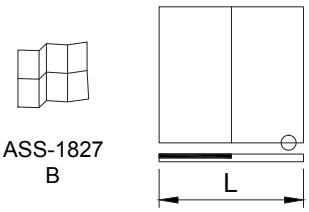
C160S-ASS-1908

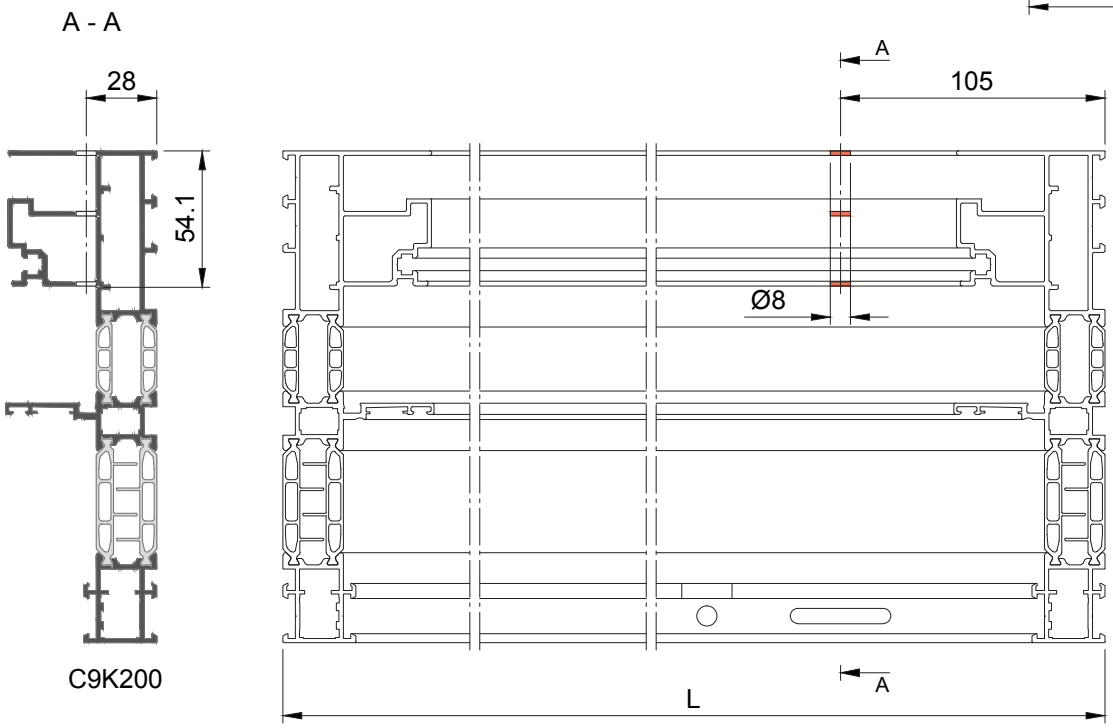
* Numero dei fori di drenaggio, vedere pagina L13

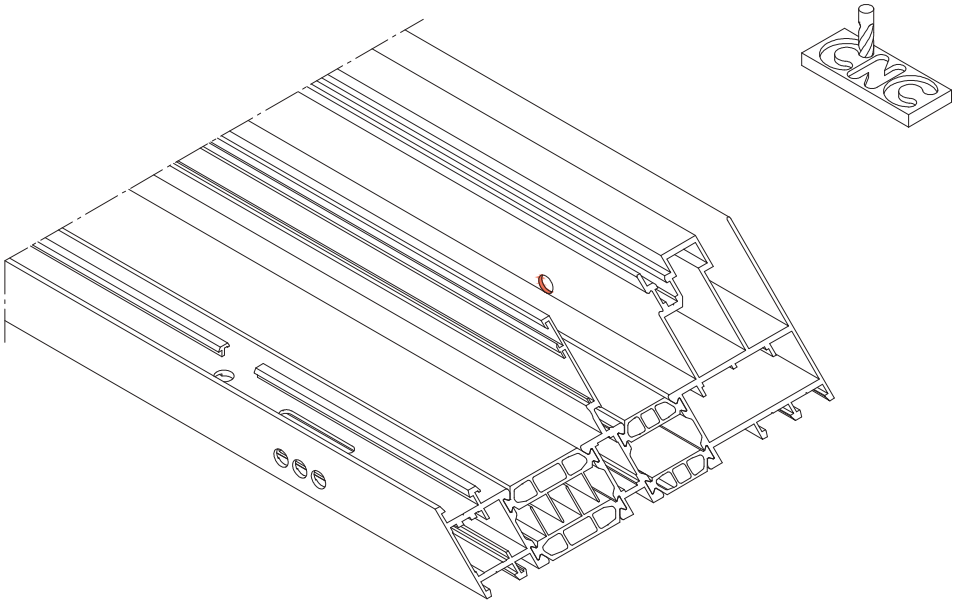
Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 5

5 / 10





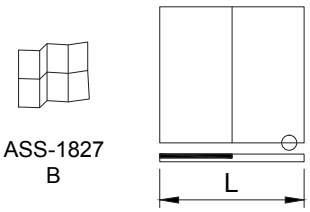


C160-ASS-1909

Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 6

6 / 10



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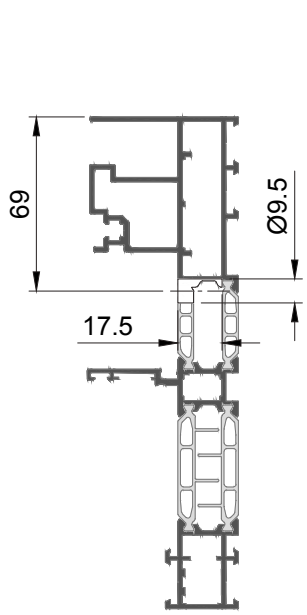
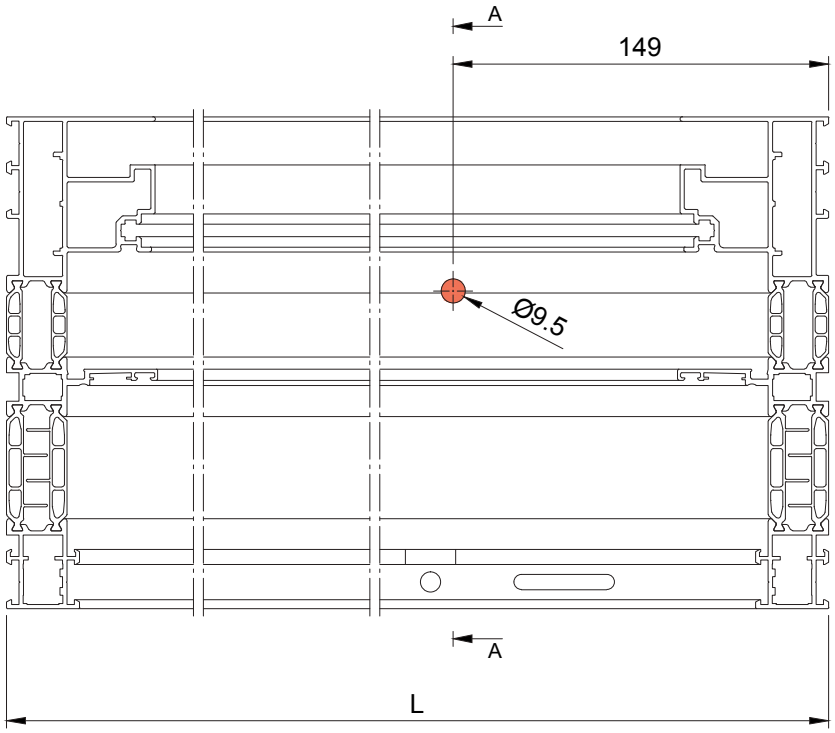
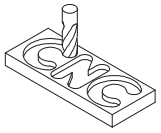
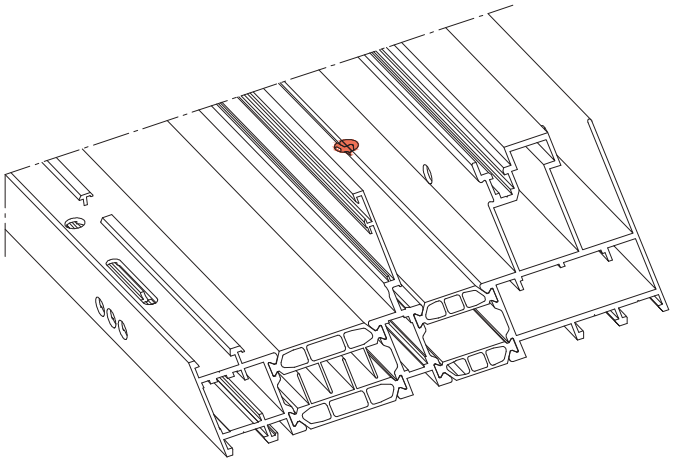


C9K200







C160-ASS-1910

Assemblaggio C9K200

DRENAGGIO C9K200 - PARTE 7

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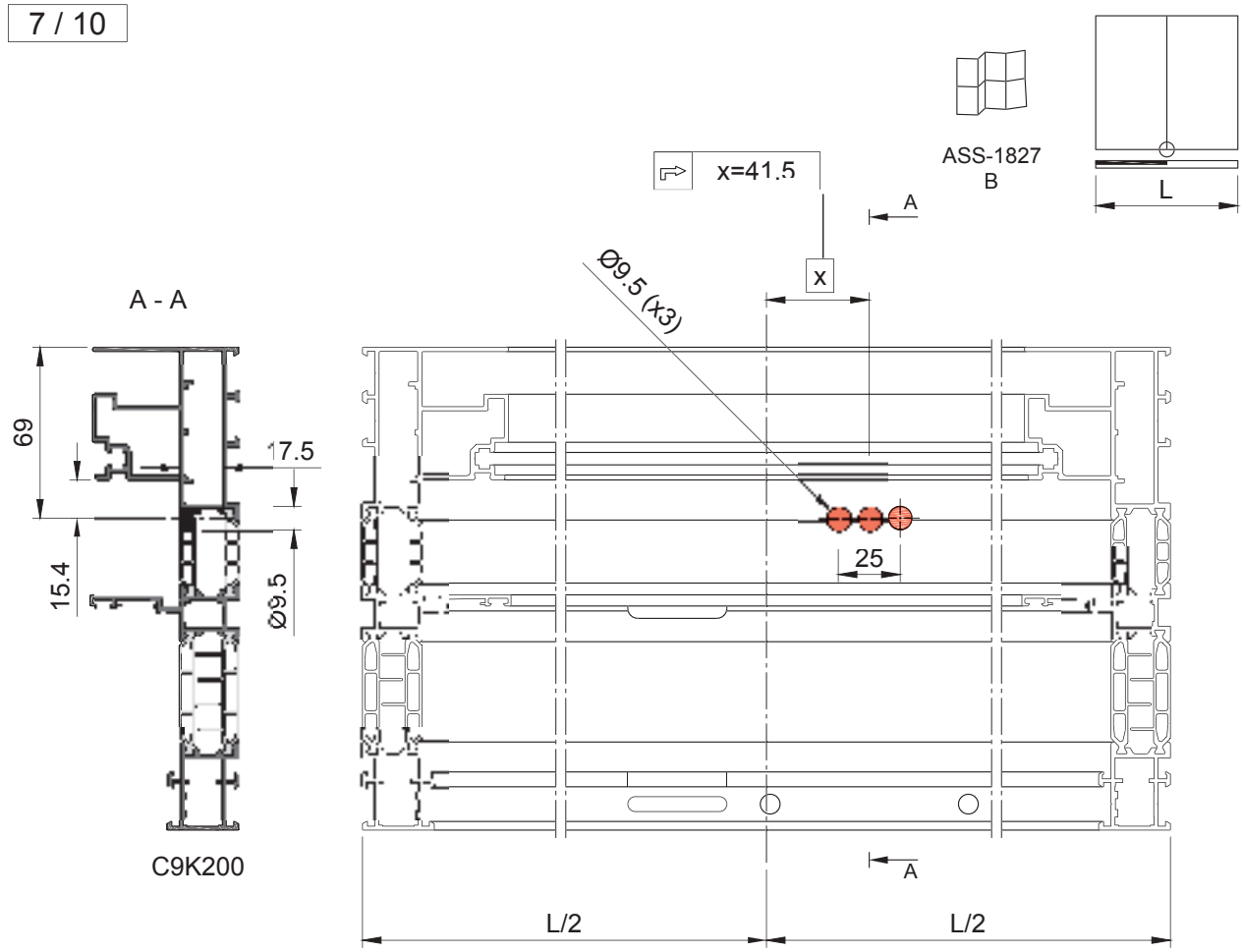
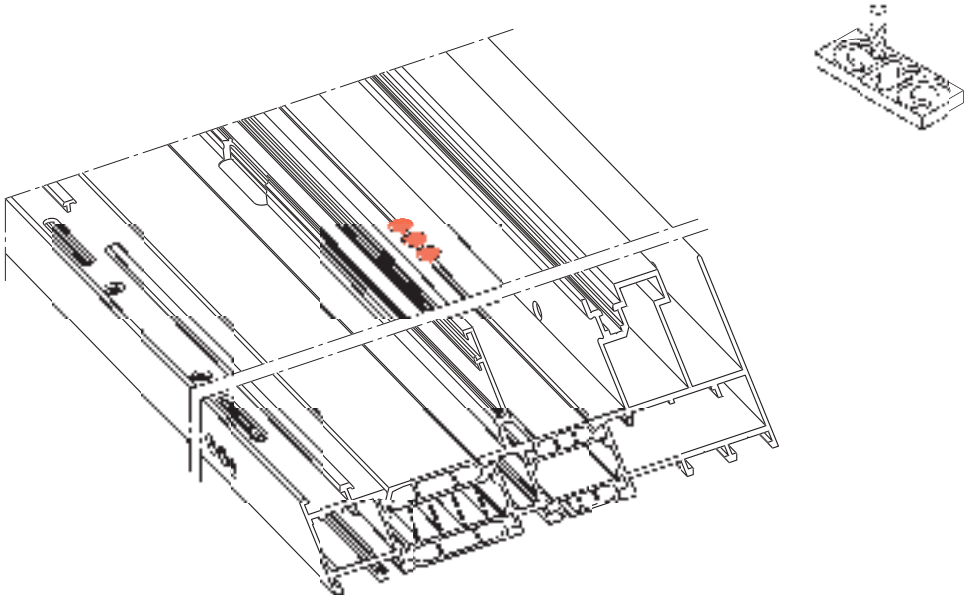




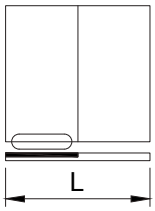
C160S-ASS-1911

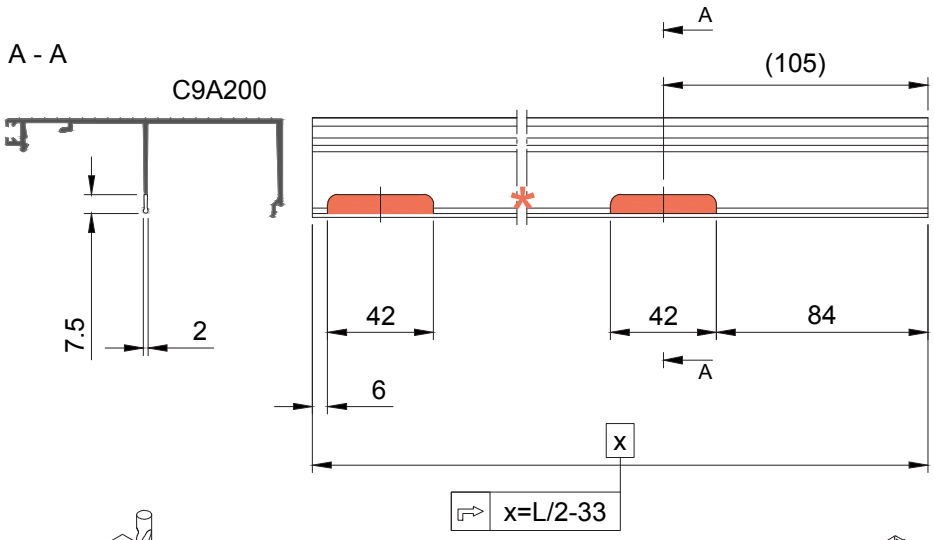
Assemblaggio C9K200

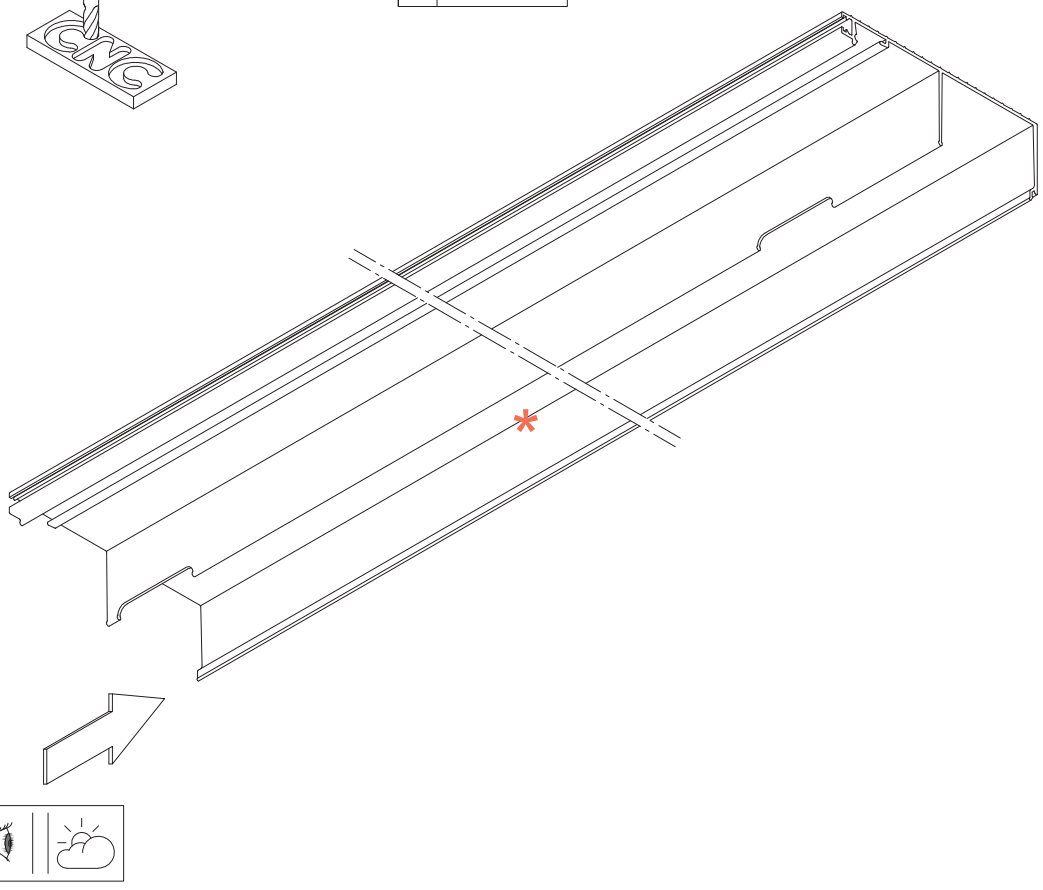
DRENAGGIO C9K200 - PARTE 8

8 / 10

ASS-1827
B







C160S-ASS-1912

✱ Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K200

ISOLAMENTO DEL DRENAGGIO KU2065 - A

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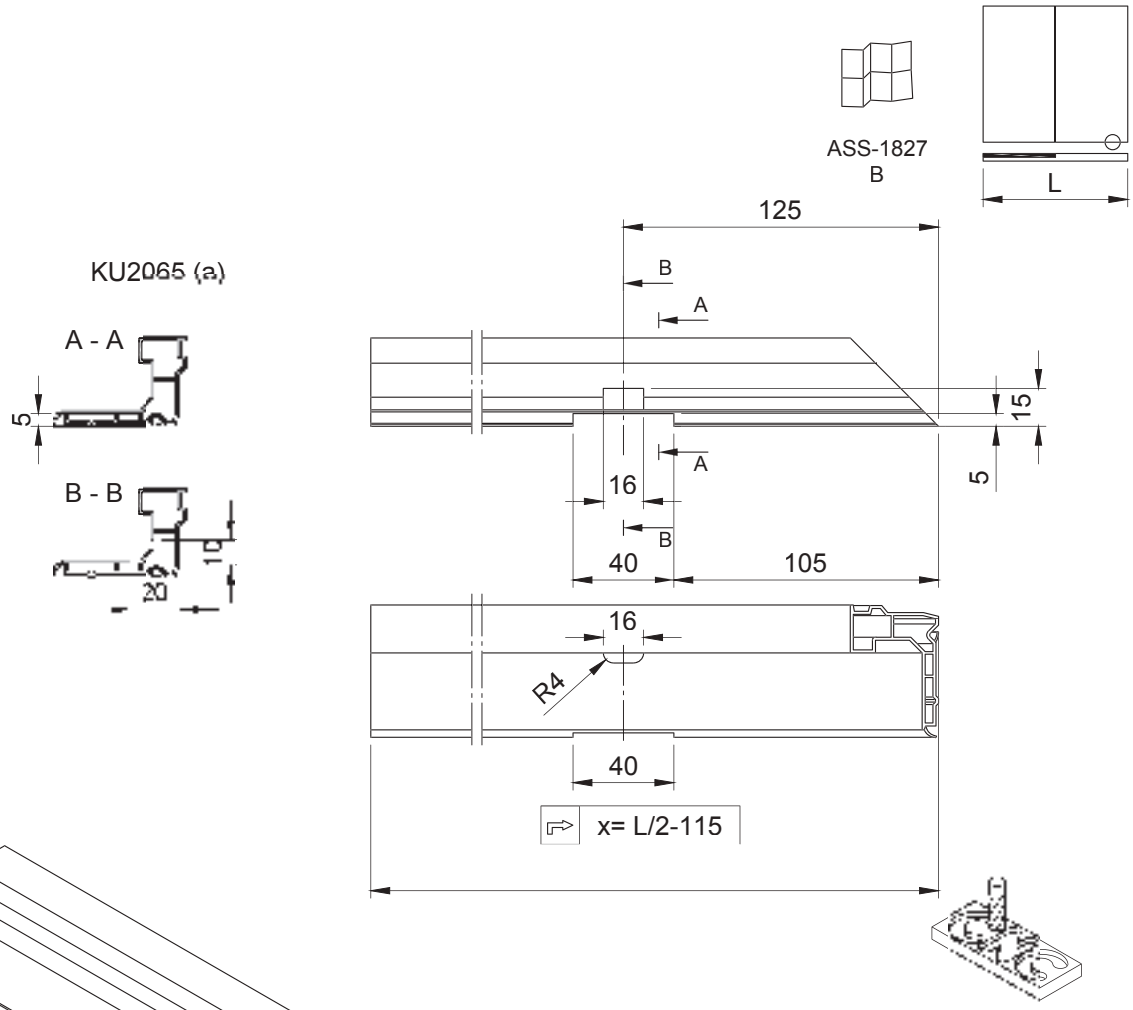

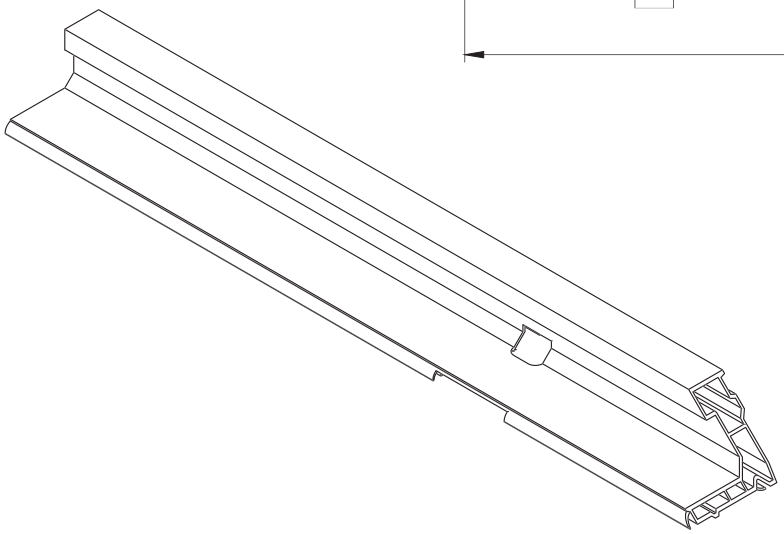

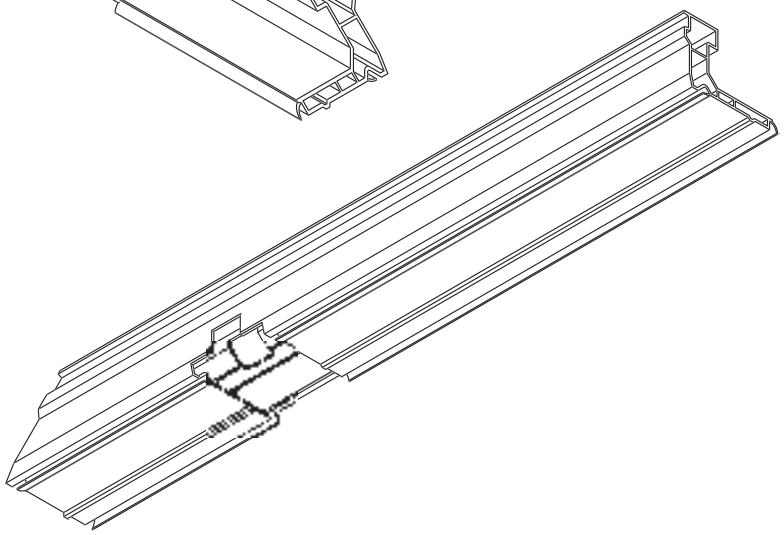

C160S-ASS-1913

Assemblaggio C9K200

ISOLAMENTO DEL DRENAGGIO KU2065 - B

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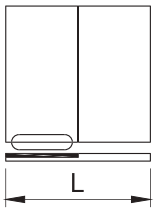
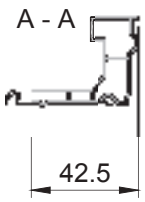
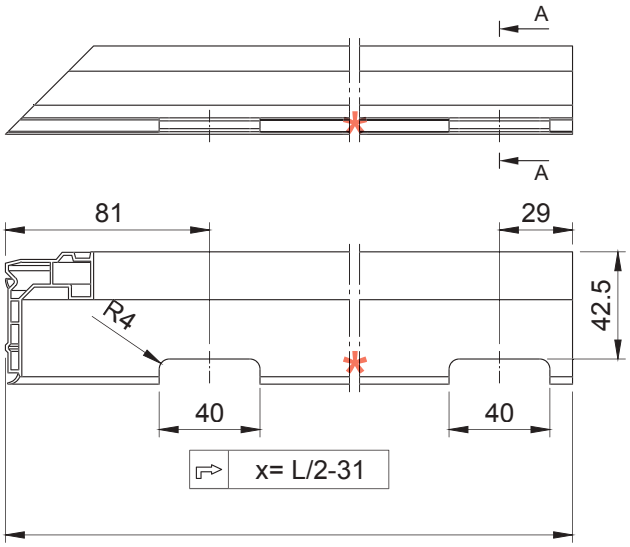
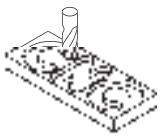
ASS-1827
B

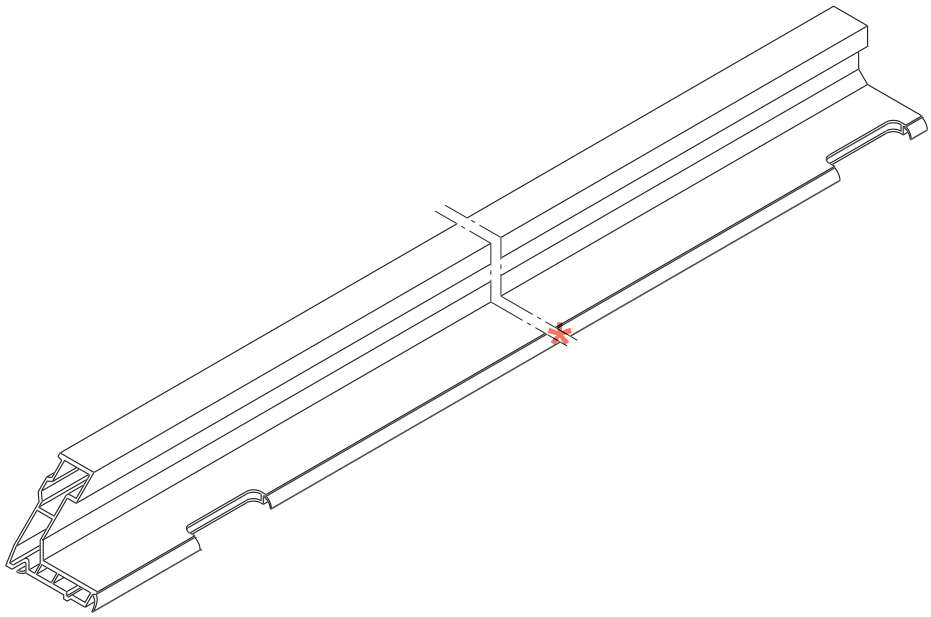


KU2065 (b)







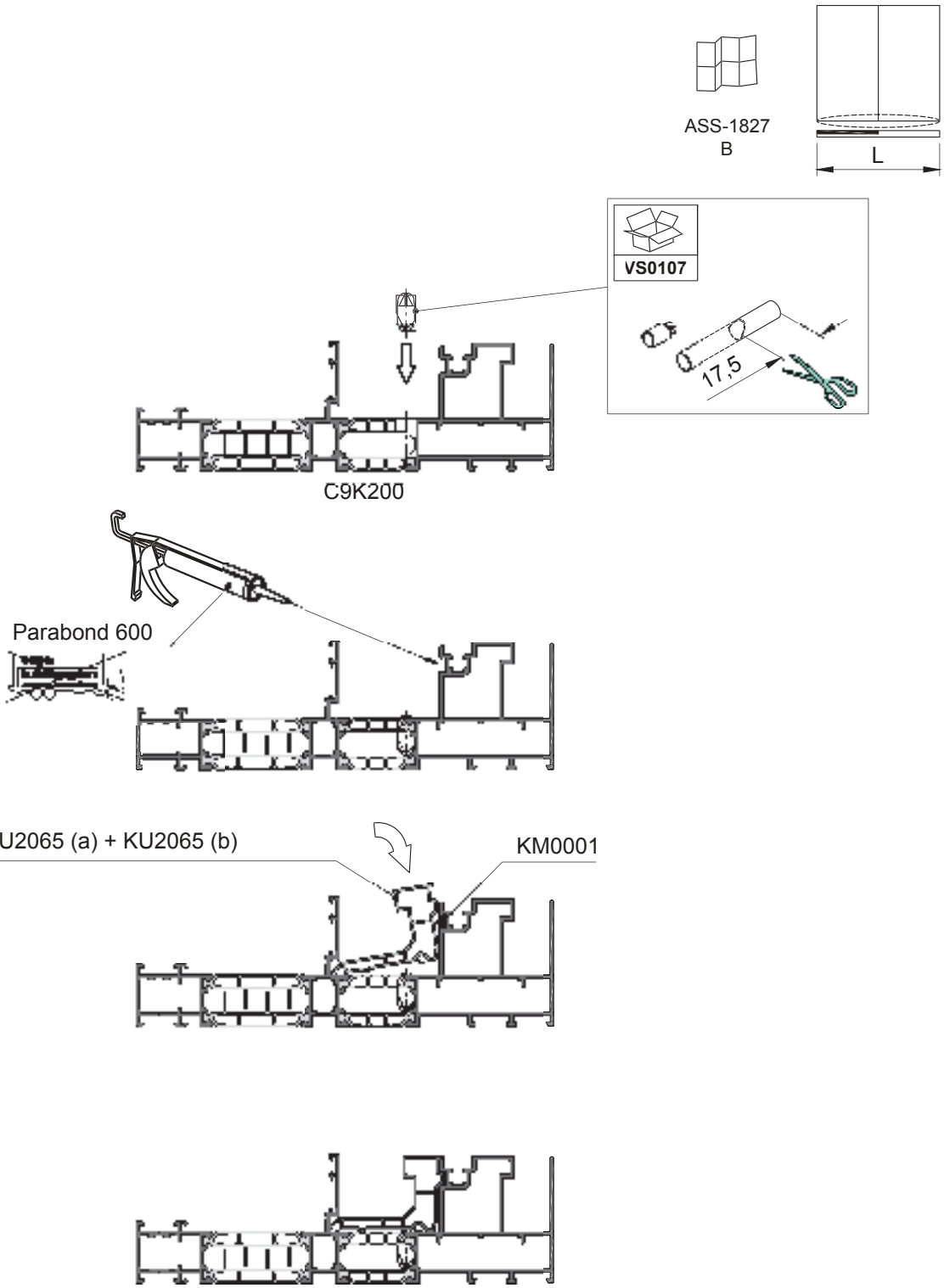


C160S-ASS-1914

Numero dei fori di drenaggio, vedere pagina L13

Assemblaggio C9K200

ASSEMBLAGGIO VALVOLA VS0107 ED ISOLAMENTO KU2065 SU C9K200 - INFERIORE

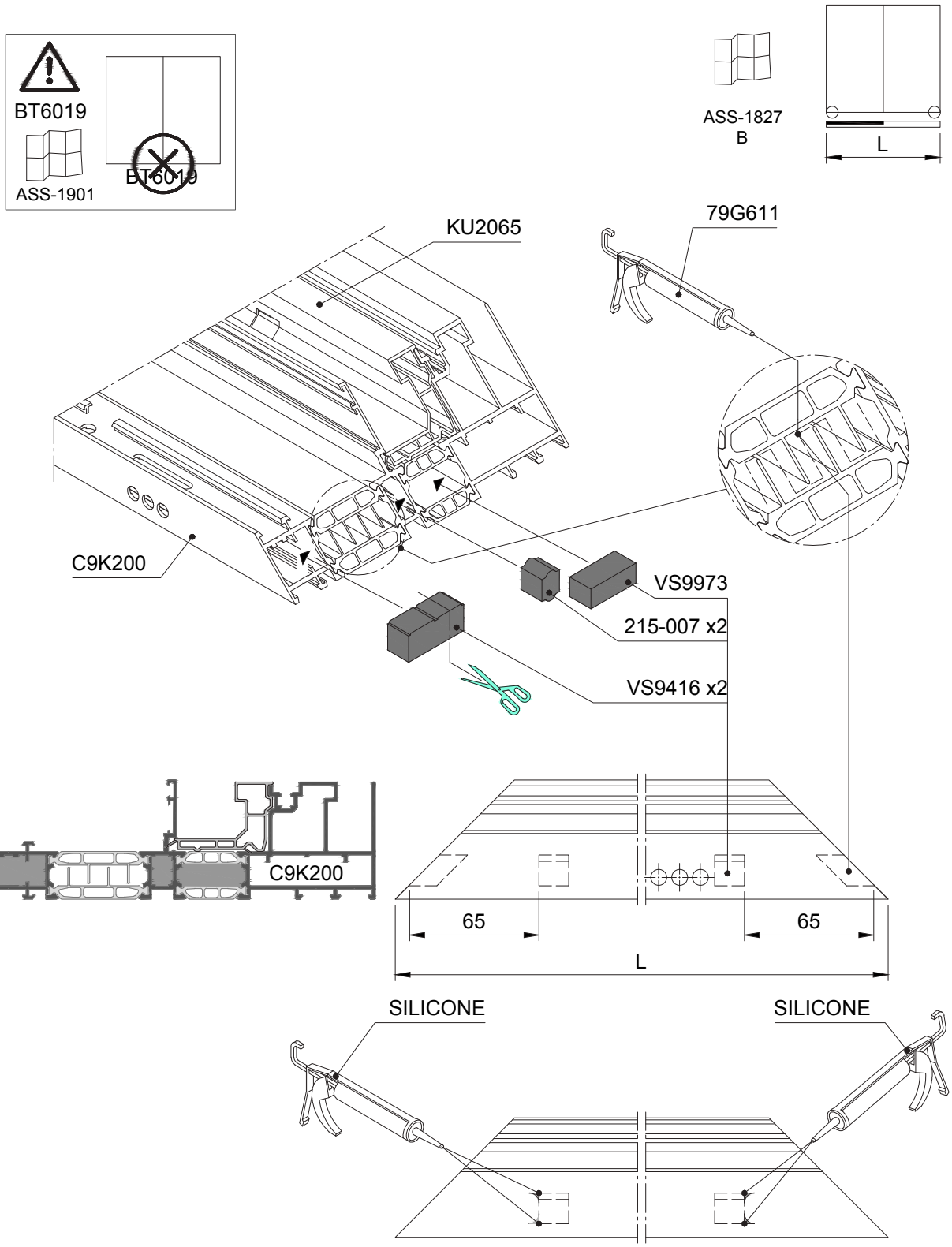


C160-ASS-1915

* Parabond 600: colla da posizionare lungo tutto il perimetro di KU2065..

Assemblaggio C9K200

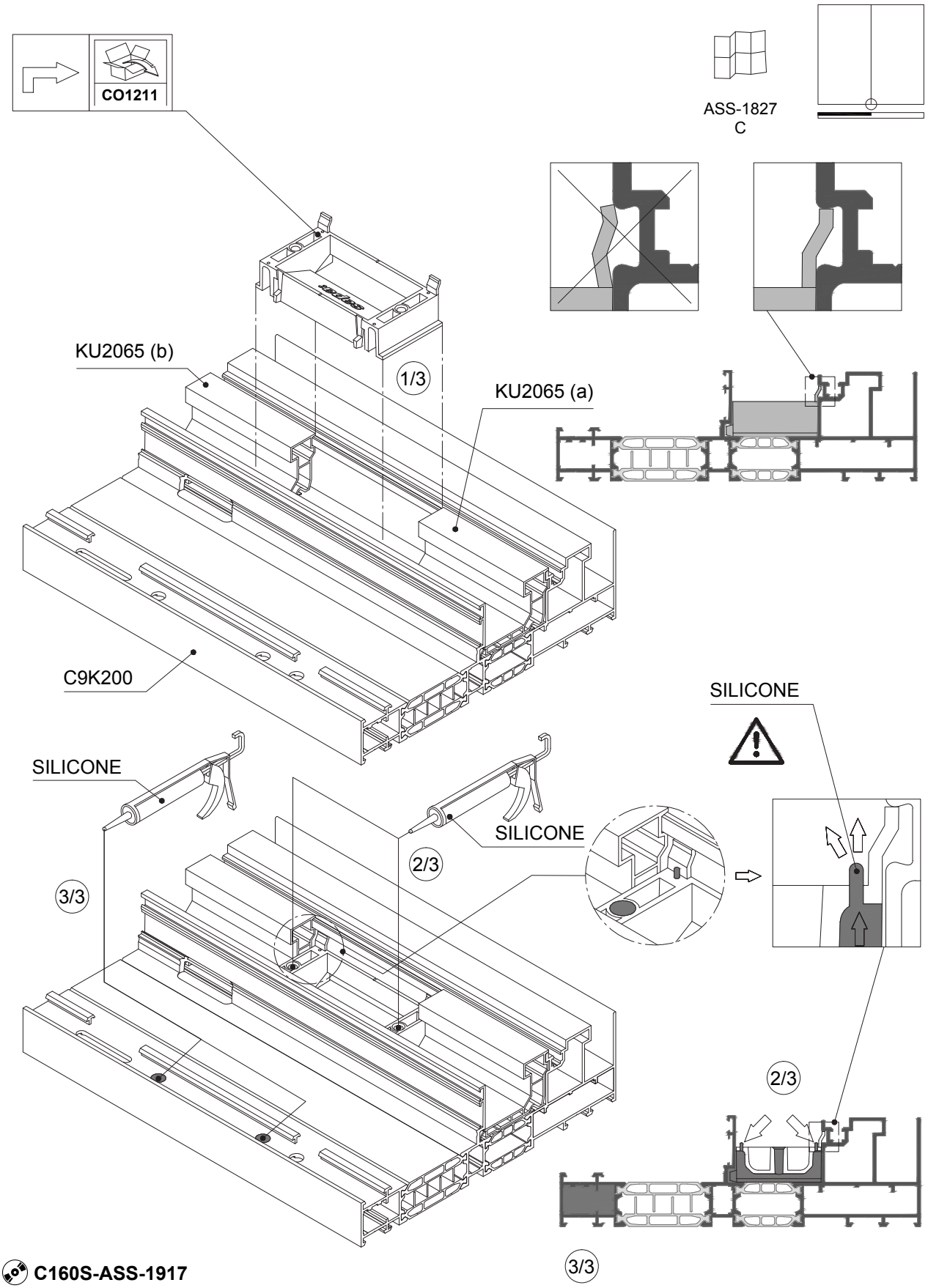
ASSEMBLAGGIO TAPPO DI TENUTA VS9416/VS9973/215-007 SU C9K200 - INFERIORE



C160S-ASS-1916

Assemblaggio C9K200

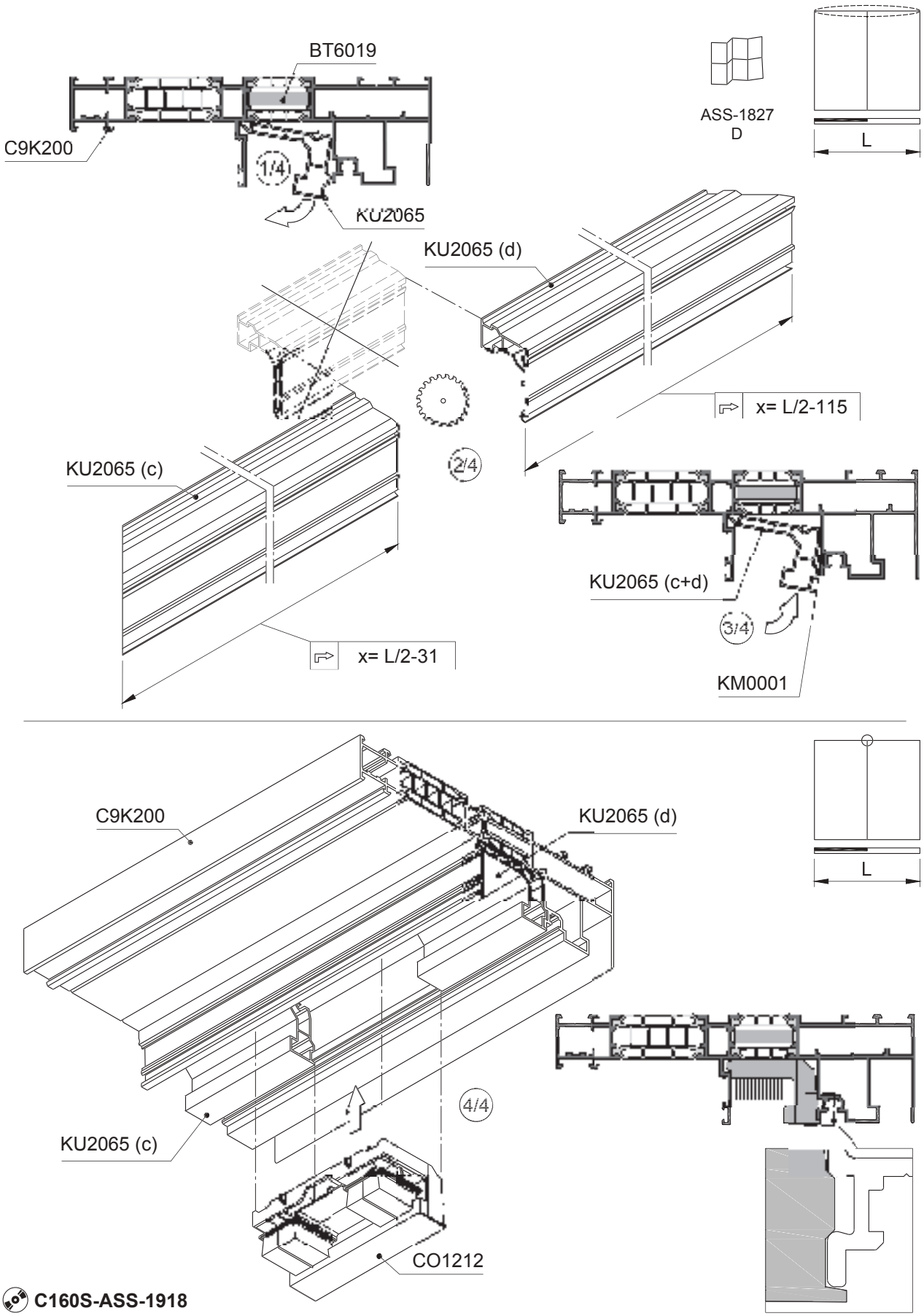
ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU C9K200 - INFERIORE



C160S-ASS-1917

Assemblaggio C9K200

ASSEMBLAGGIO TAPPI DI TENUTA CO1212 E OPERAZIONE KU2065 SU C9K200 - SUPERIORE

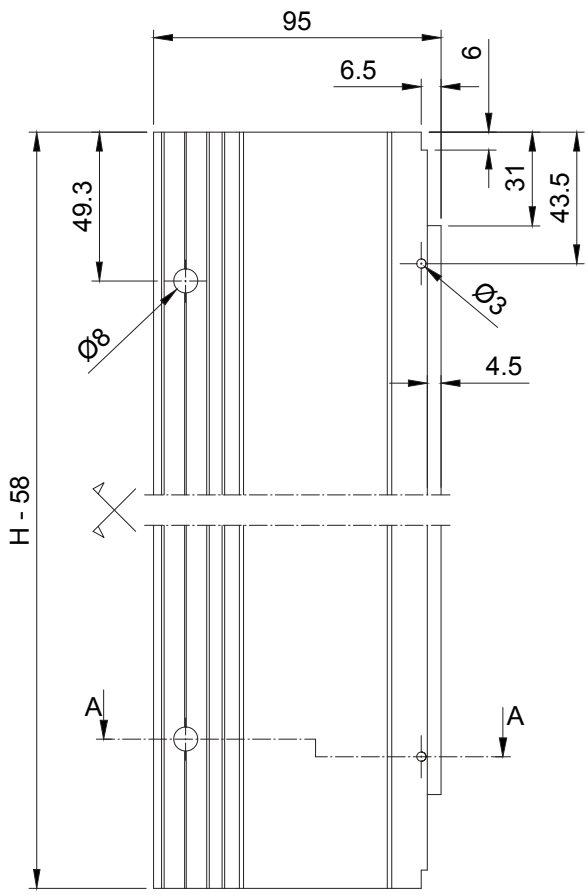


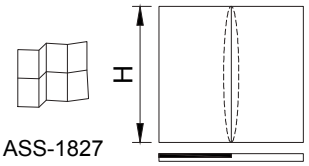
C160S-ASS-1918

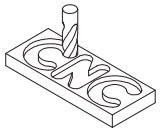
Assemblaggio C9K200

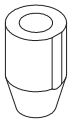
OPERAZIONE SU TRAVERSO C9T210

1 / 6

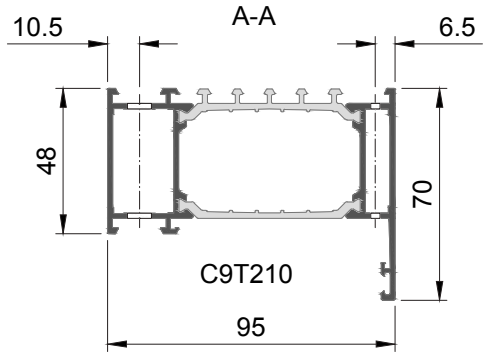


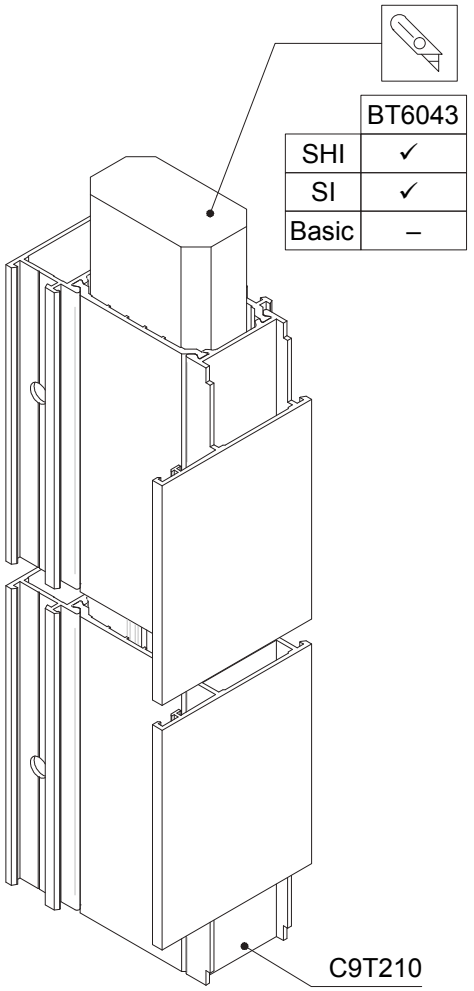






71C011



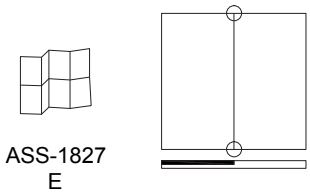


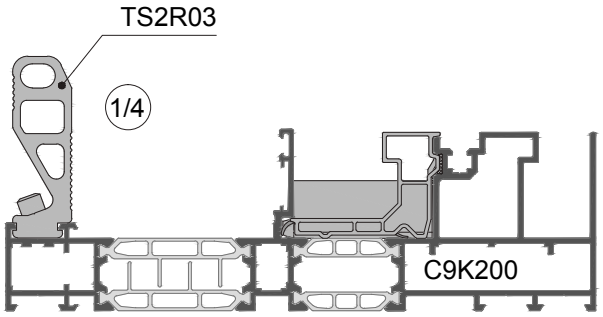
C160S-ASS-1919

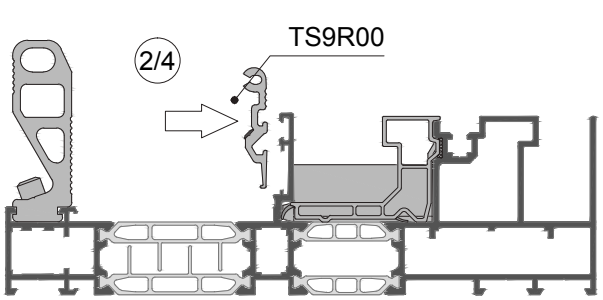
Assemblaggio C9K200

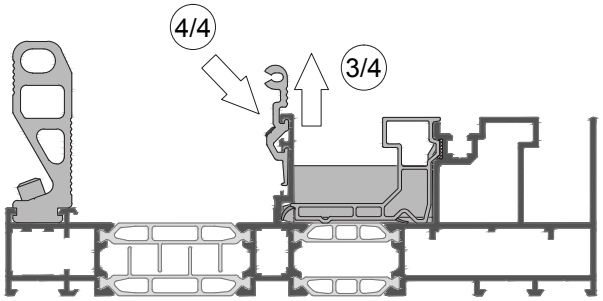
ASSEMBLAGGIO CAVALLOTTI TS9H00 E TS2M02

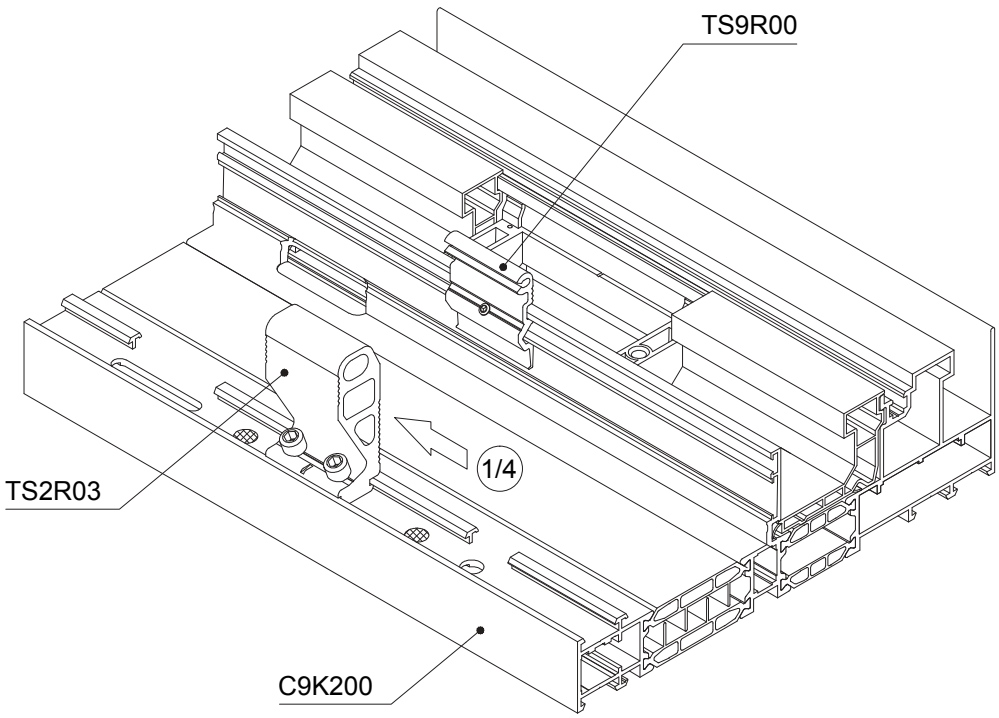
2 / 6









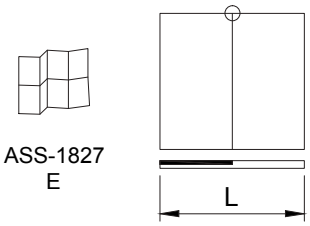


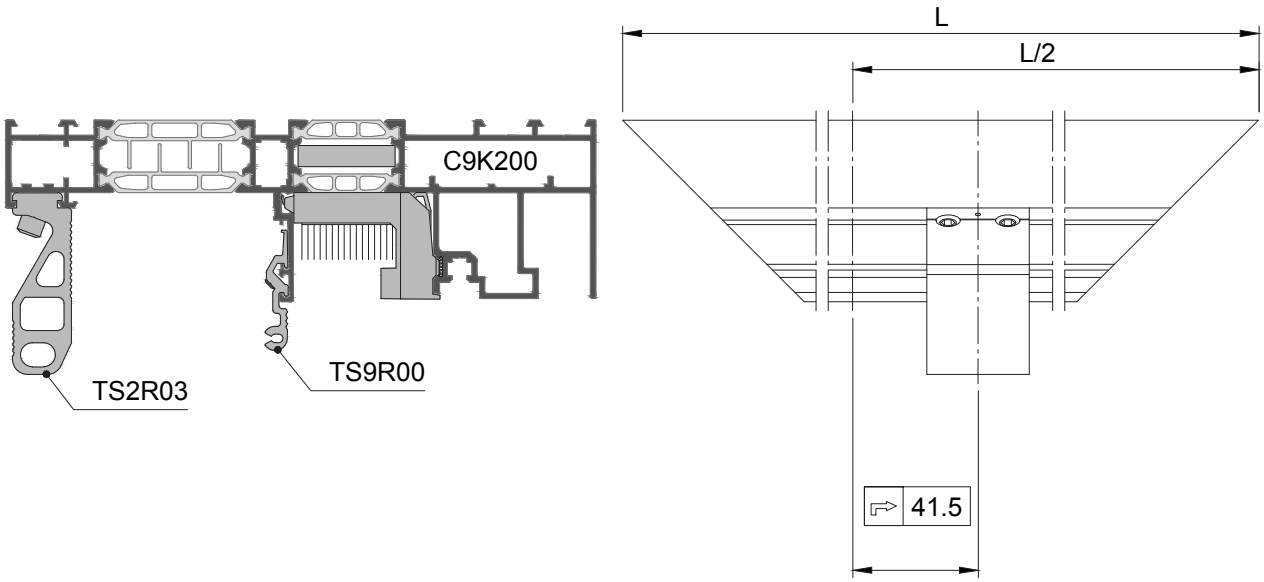
C160S-ASS-1920

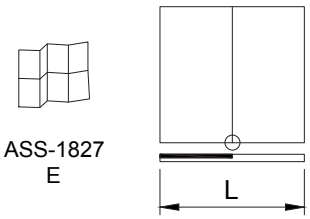
Assemblaggio C9K200

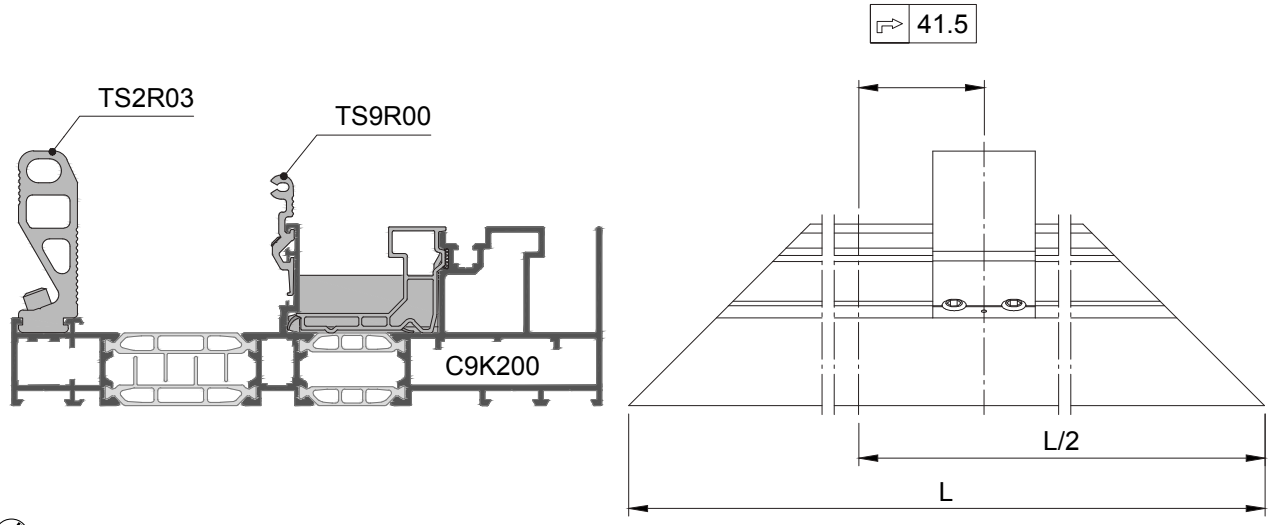
ASSEMBLAGGIO CAVALLOTTI TS9H00 E TS2M02

3 / 6







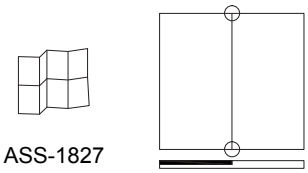


C160S-ASS-1921

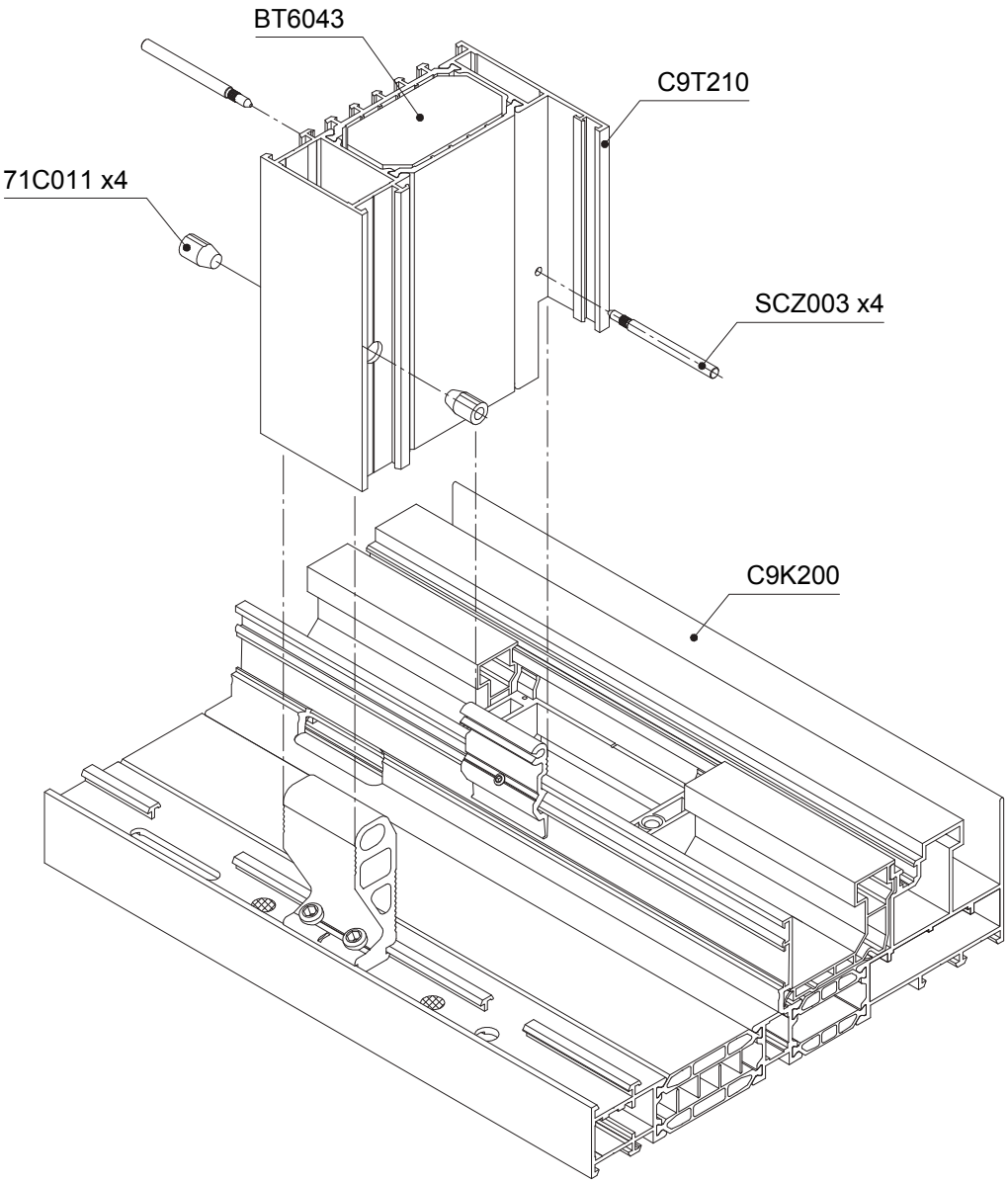
Assemblaggio C9K200

ASSEMBLAGGIO TRAVERSO C9T210 SU C9K200

4 / 6



ASS-1827
E

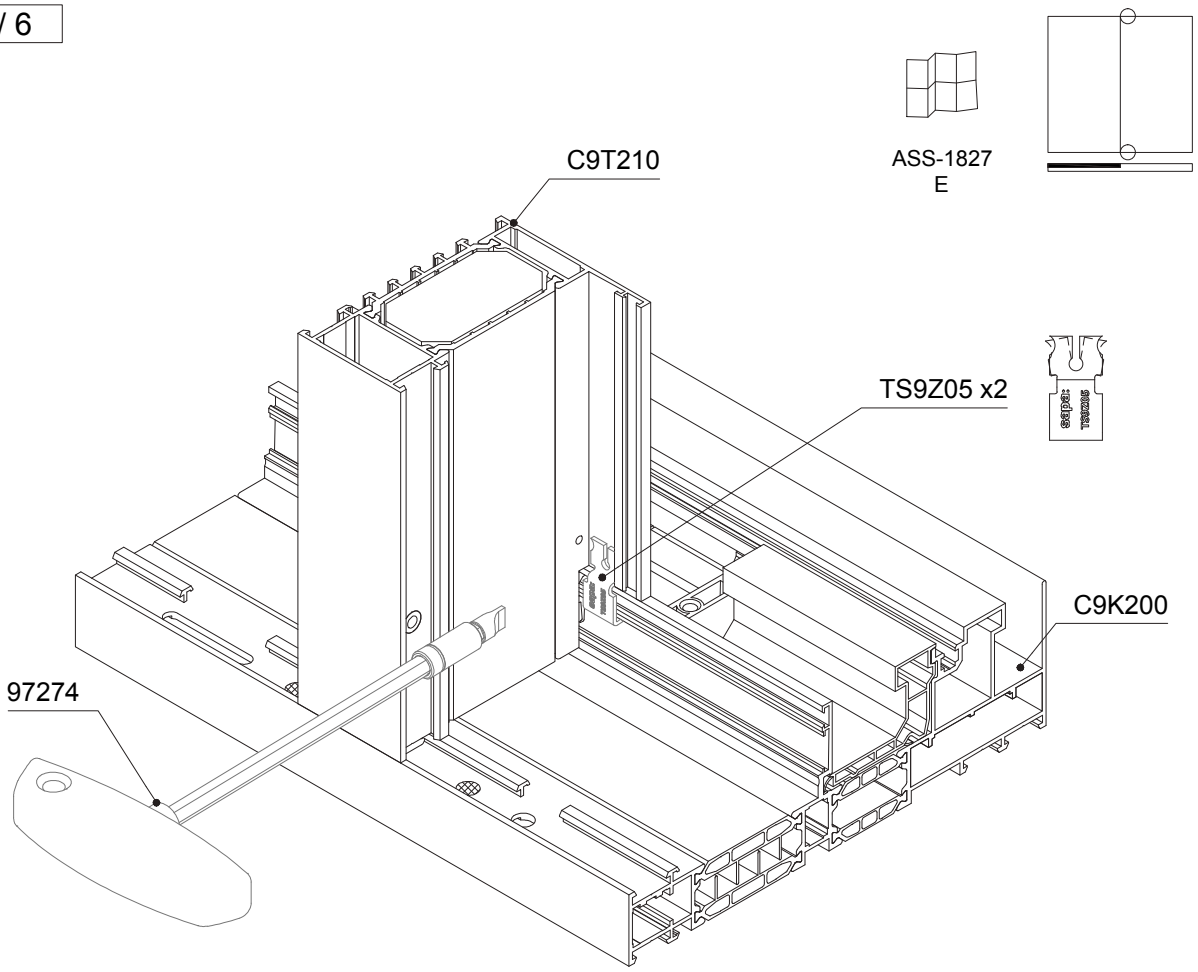


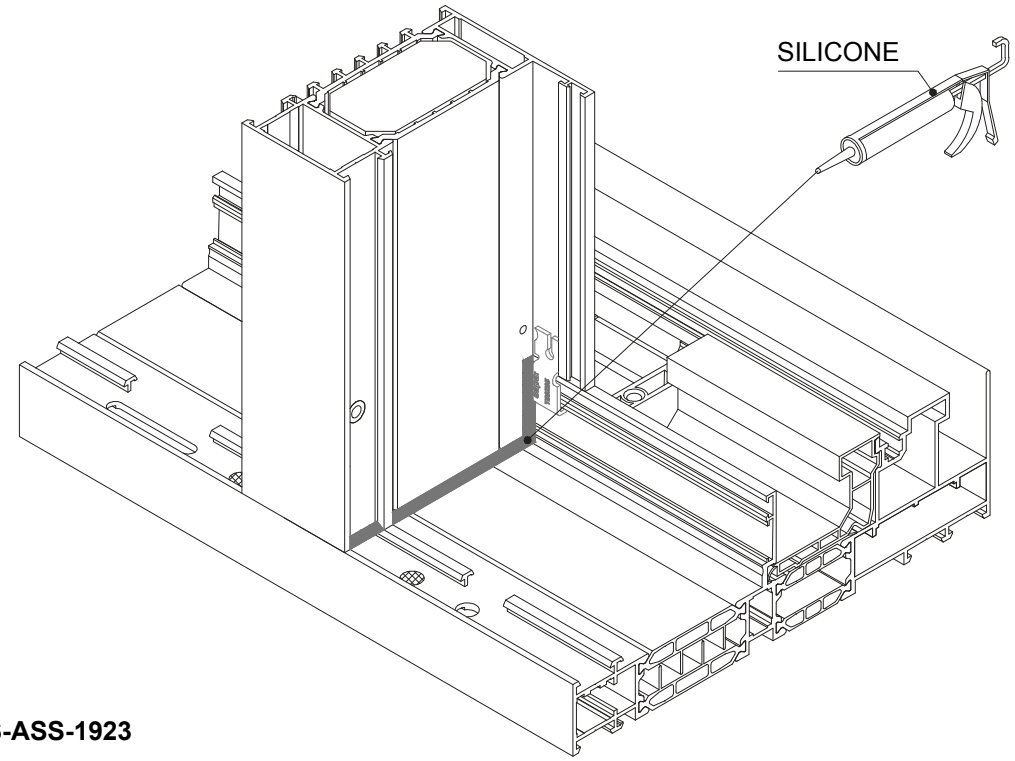
C160S-ASS-1922

Assemblaggio C9K200

ASSEMBLAGGIO CAVALLOTTO TS9Z05 E GUARNIZIONE

5 / 6





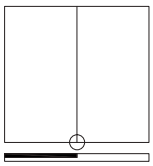
C160S-ASS-1923

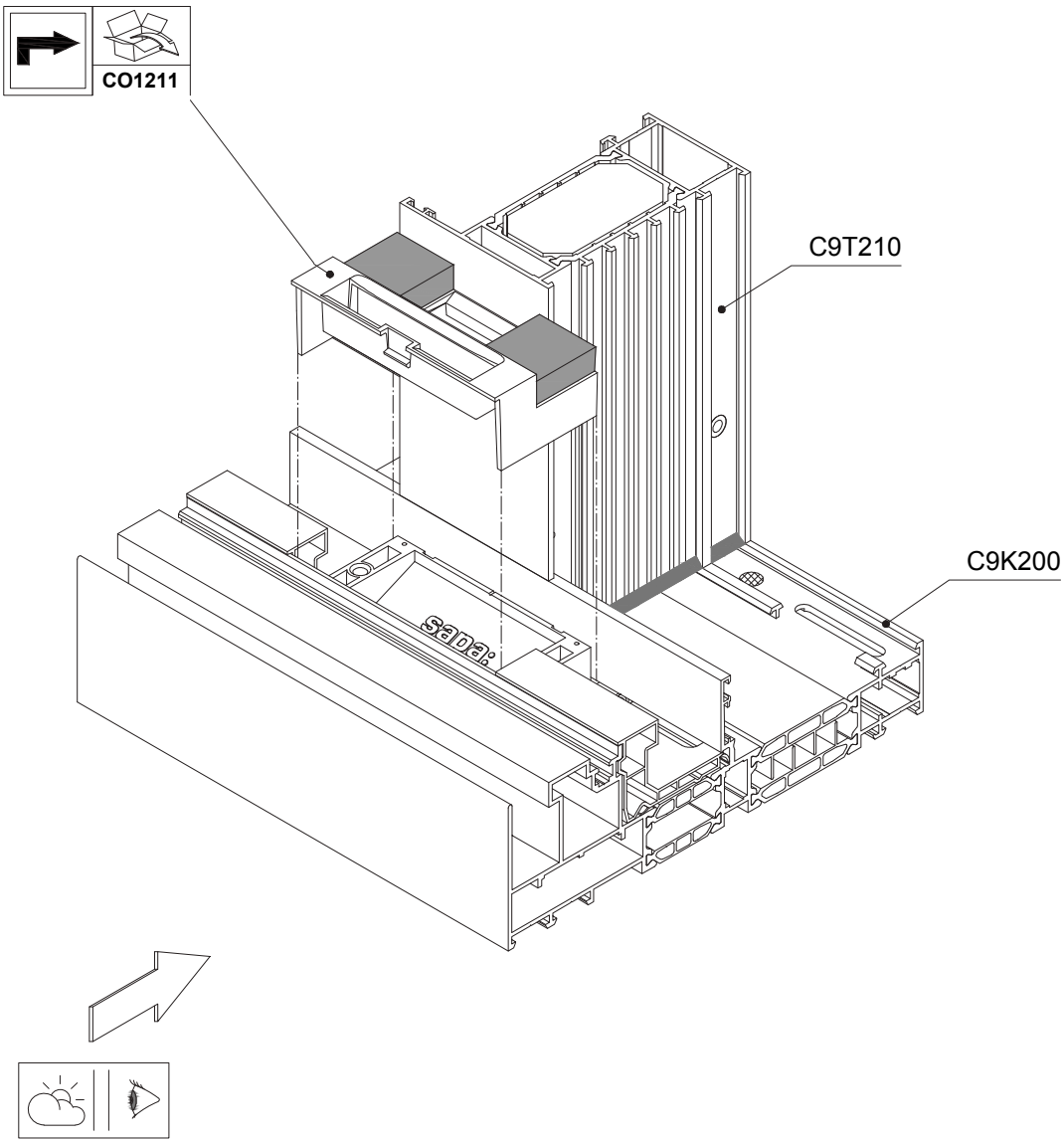
Assemblaggio C9K200

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU C9K200 - INFERIORE

6 / 6

ASS-1827
E

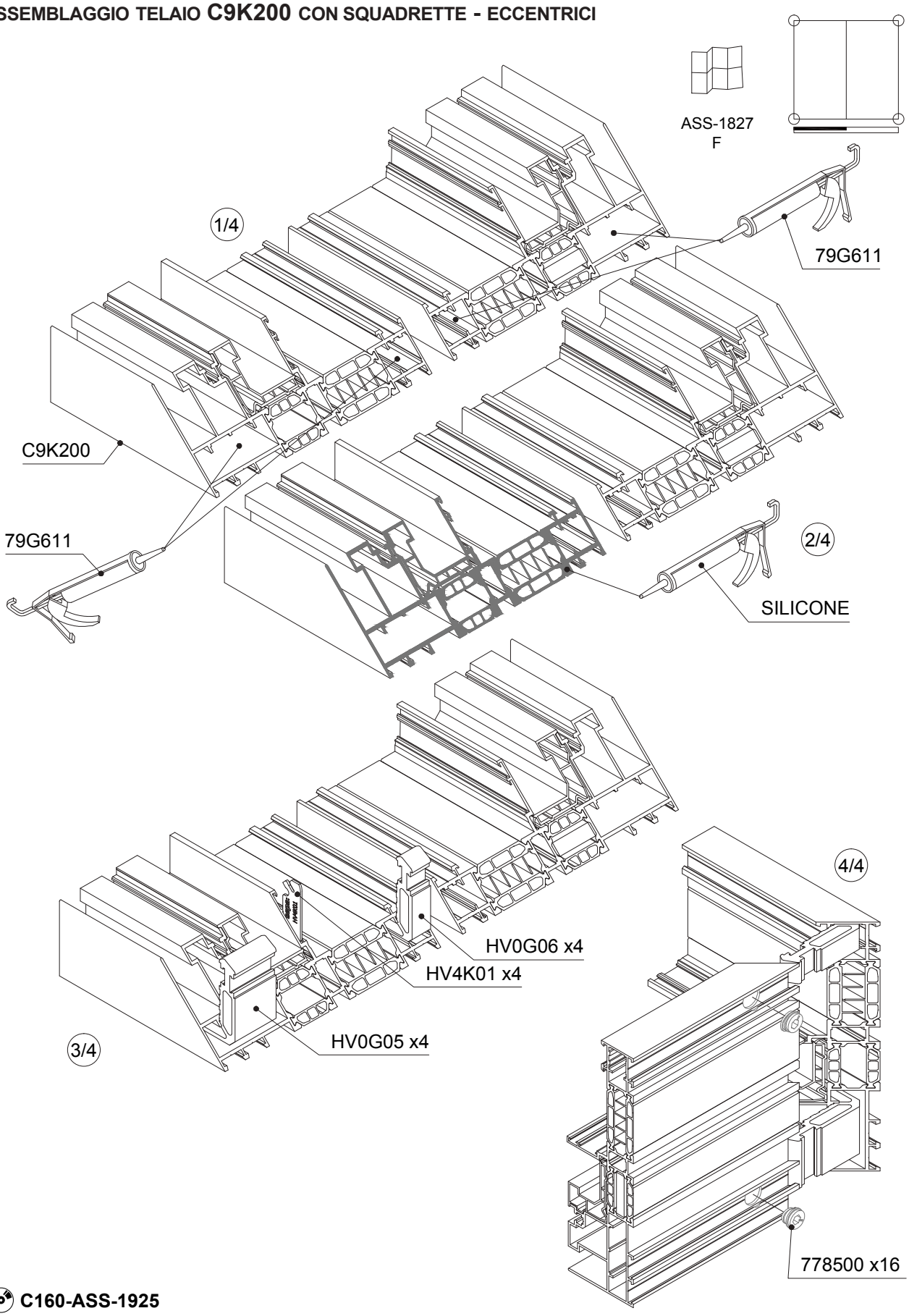




C160S-ASS-1924

Assemblaggio C9K200

ASSEMBLAGGIO TELAIO C9K200 CON SQUADRETTE - ECCENTRICI

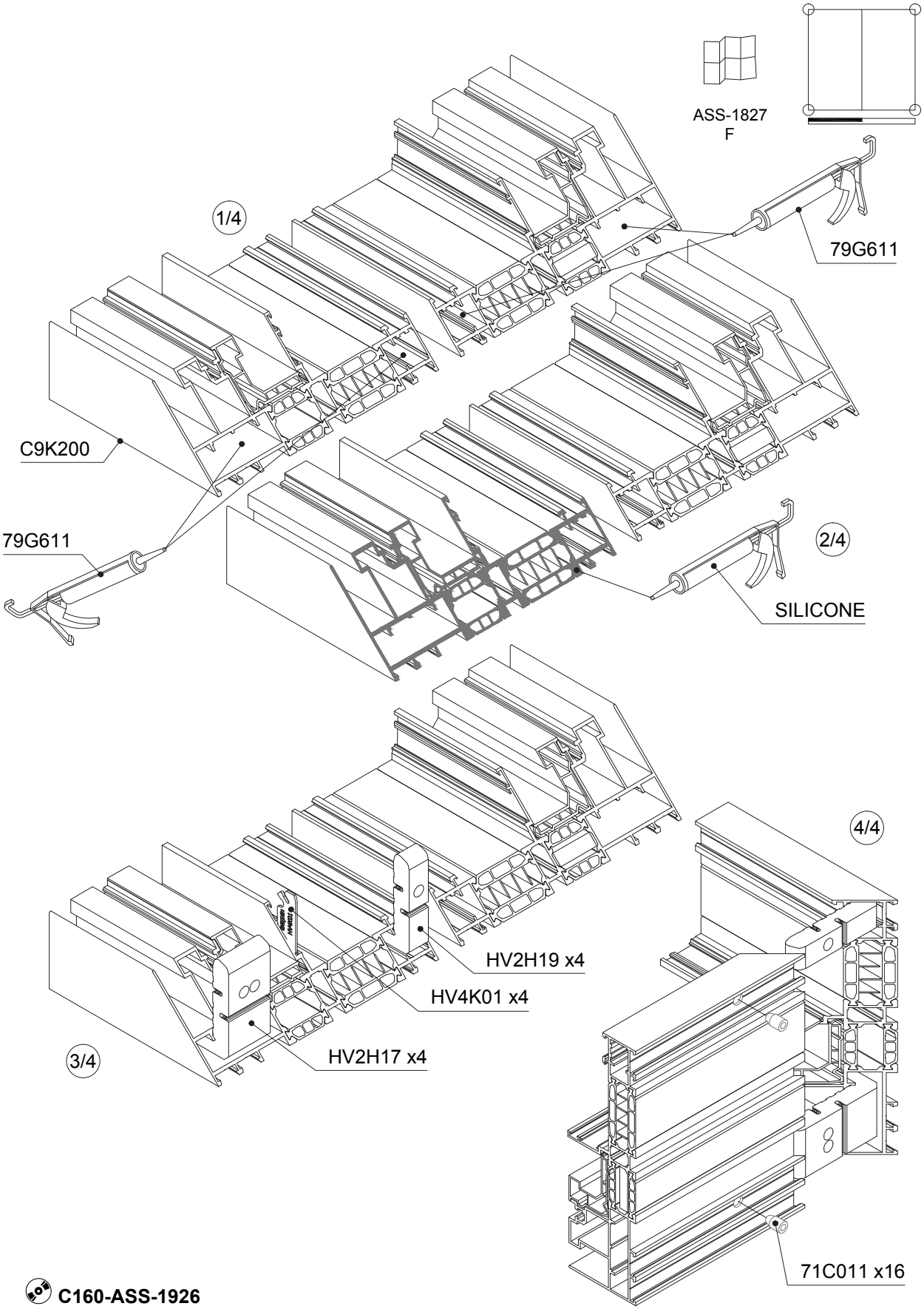


C160-ASS-1925

Prima di eseguire questo passaggio, assicurarsi che i punti di chiusura siano stati posizionati nelle sezioni verticali del C9K200, vedere pagina L185

Assemblaggio C9K200

ASSEMBLAGGIO TELAIO C9K200 CON SQUADRETTE - SPINE CONICHE

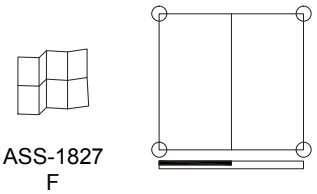


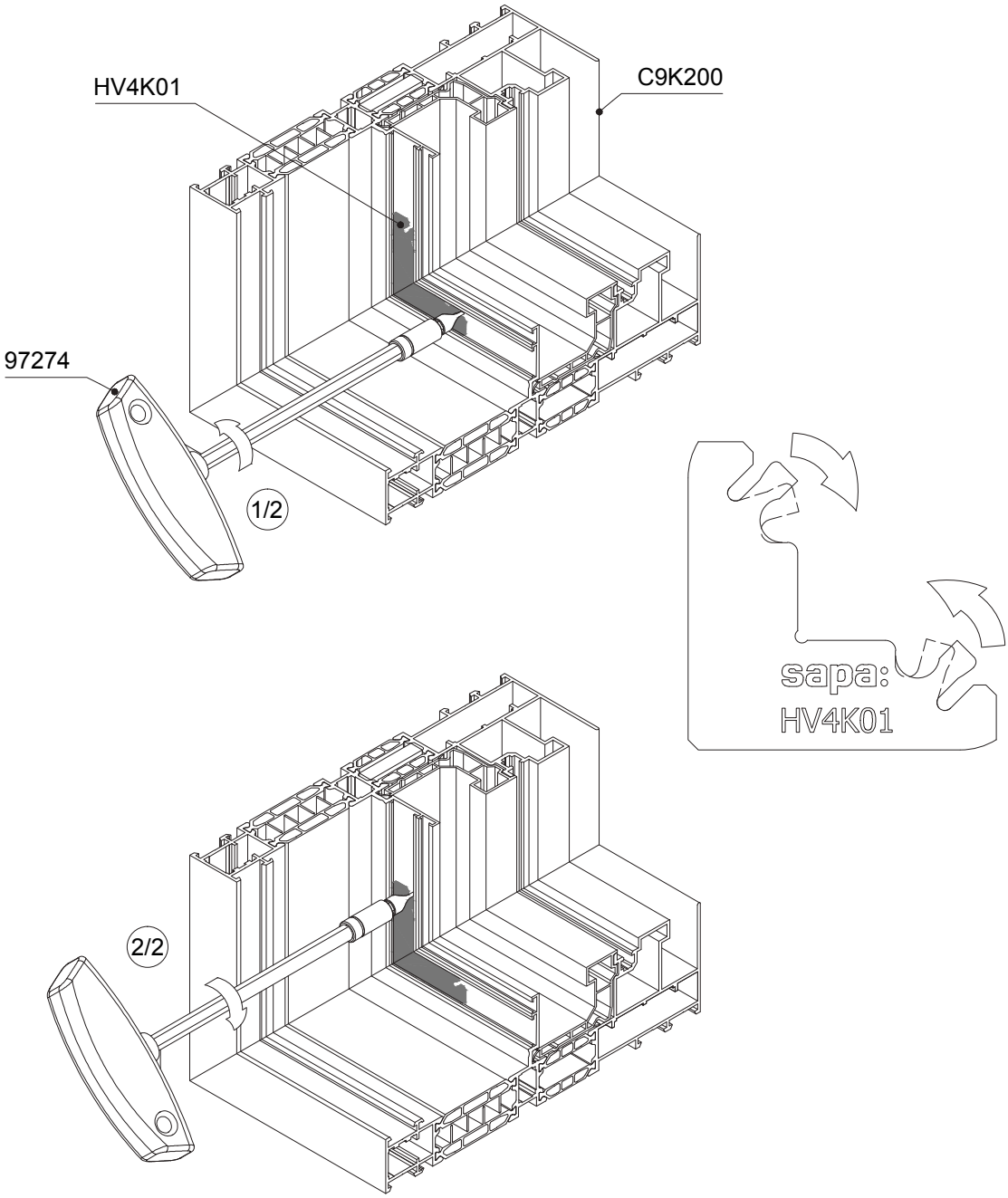
C160-ASS-1926

I rostri vanno inseriti nel profilato verticale C9K200 prima di questo passaggio, vedere pagina L185

Assemblaggio C9K200

ASSEMBLAGGIO TELAIO C9K200 CON SQUADRETTE - HV4K01



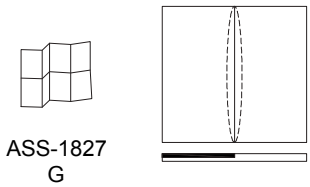


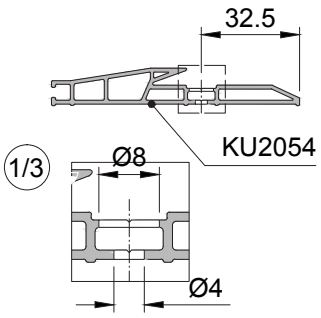
C160-ASS-1927

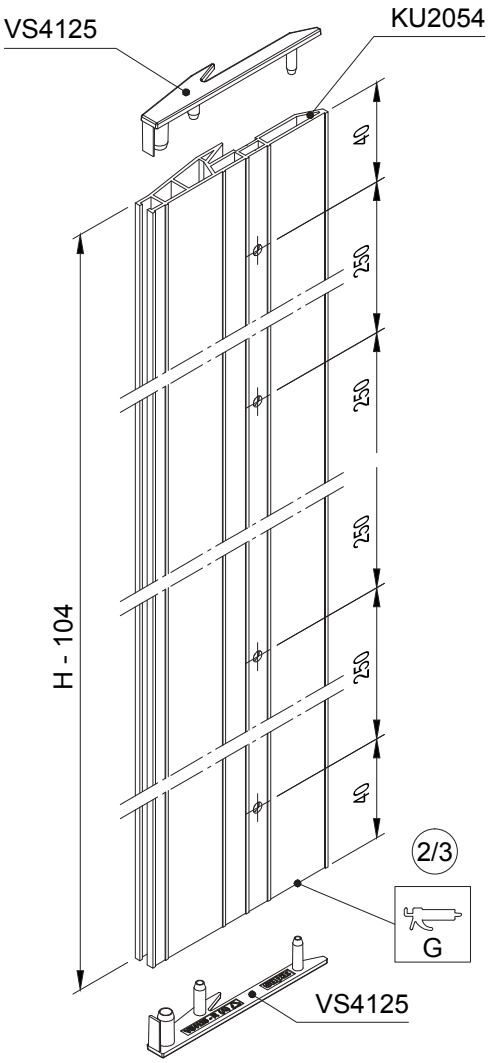
Assemblaggio C9K200

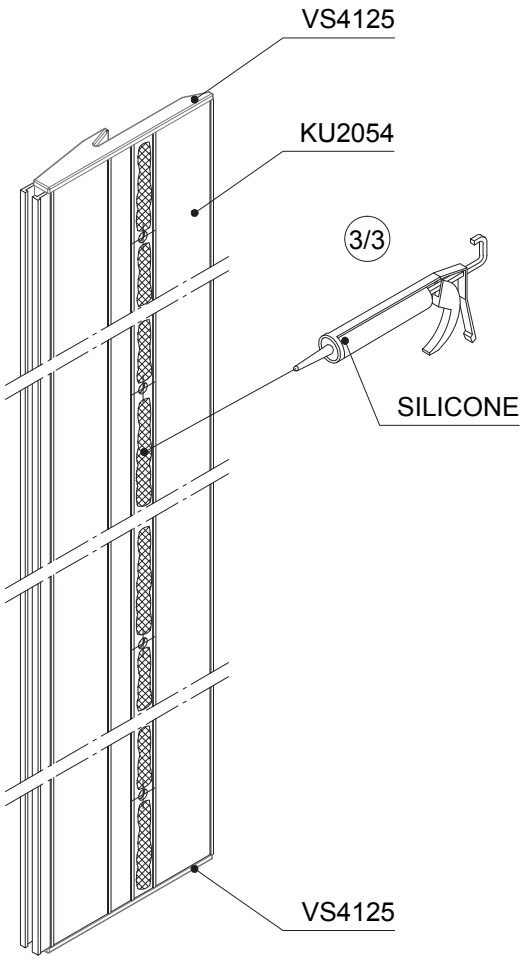
ASSEMBLAGGIO INCONTRO KU2054-VS4125

1 / 5







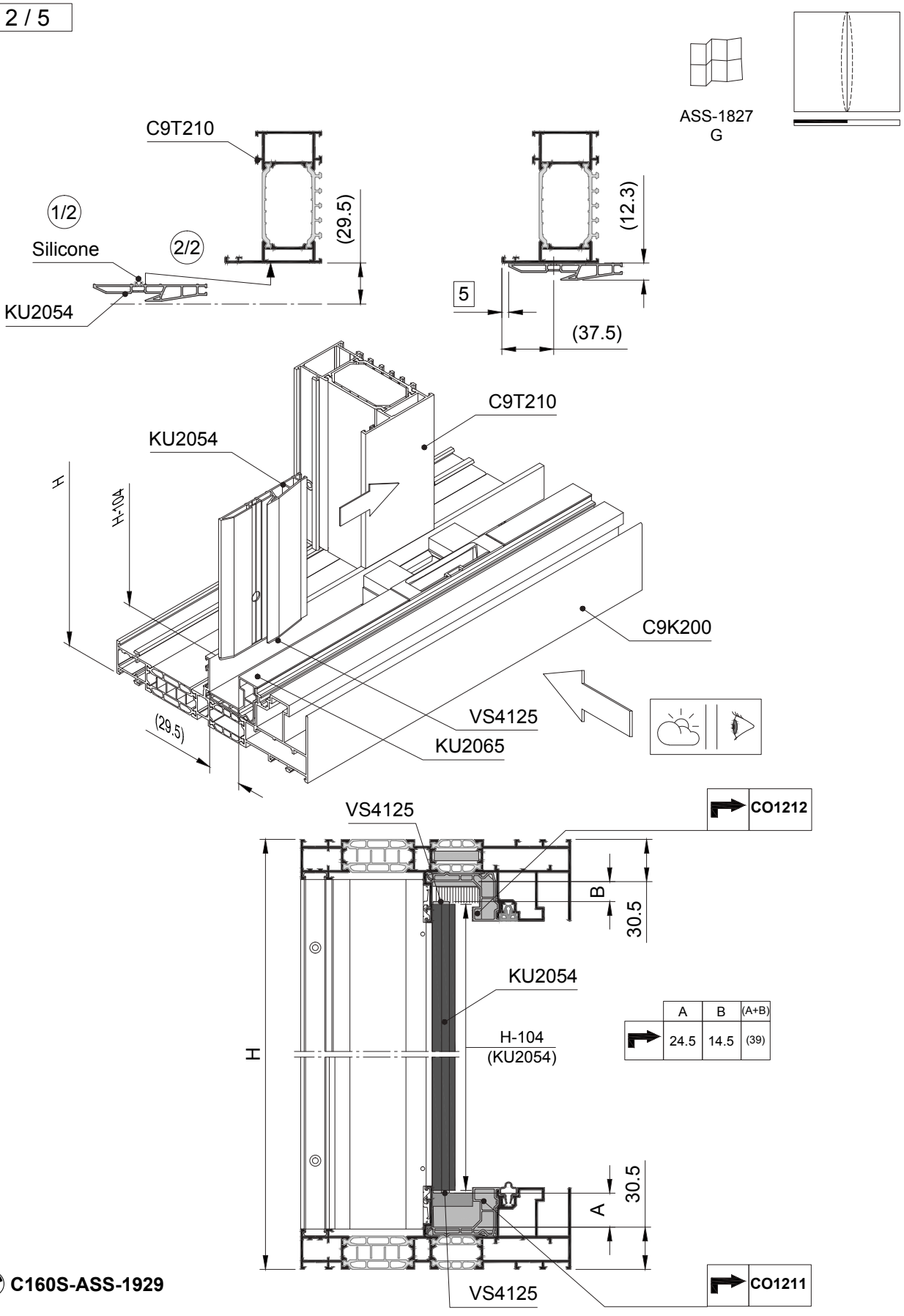


C160S-ASS-1928

Assemblaggio C9K200

POSIZIONAMENTO ED ASSEMBLAGGIO INCONTRO SU C9T210

2 / 5

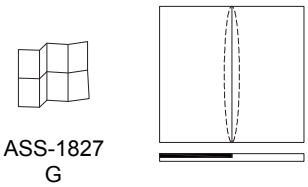


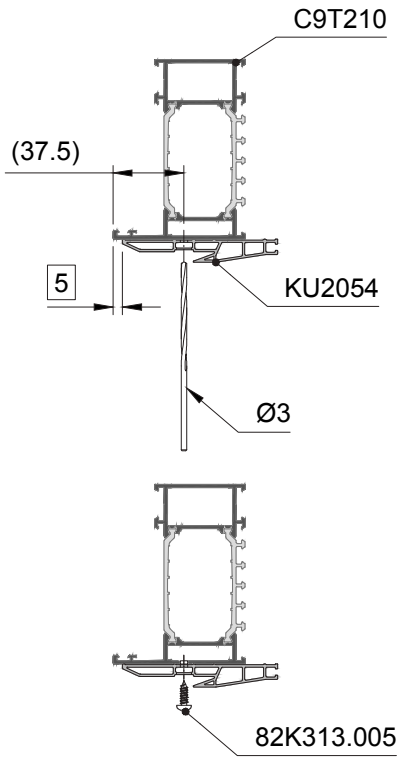
C160S-ASS-1929

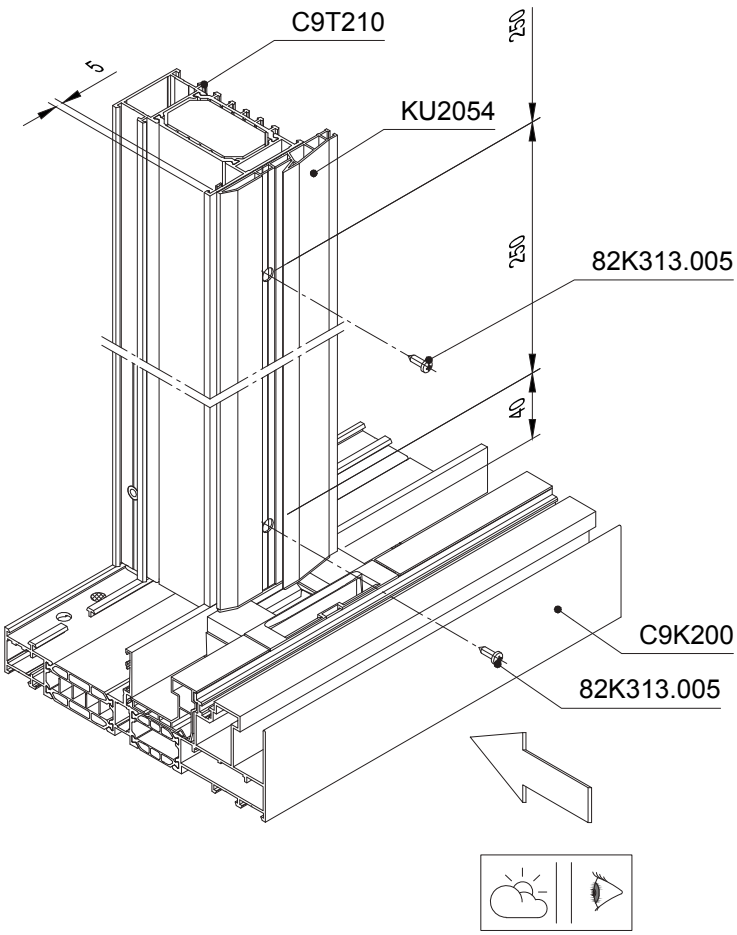
Assemblaggio C9K200

POSIZIONAMENTO ED ASSEMBLAGGIO INCONTRO SU C9T210

3 / 5







C160S-ASS-1930

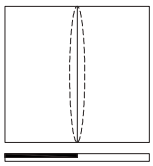
Usare le viti nere 82K313.005 .

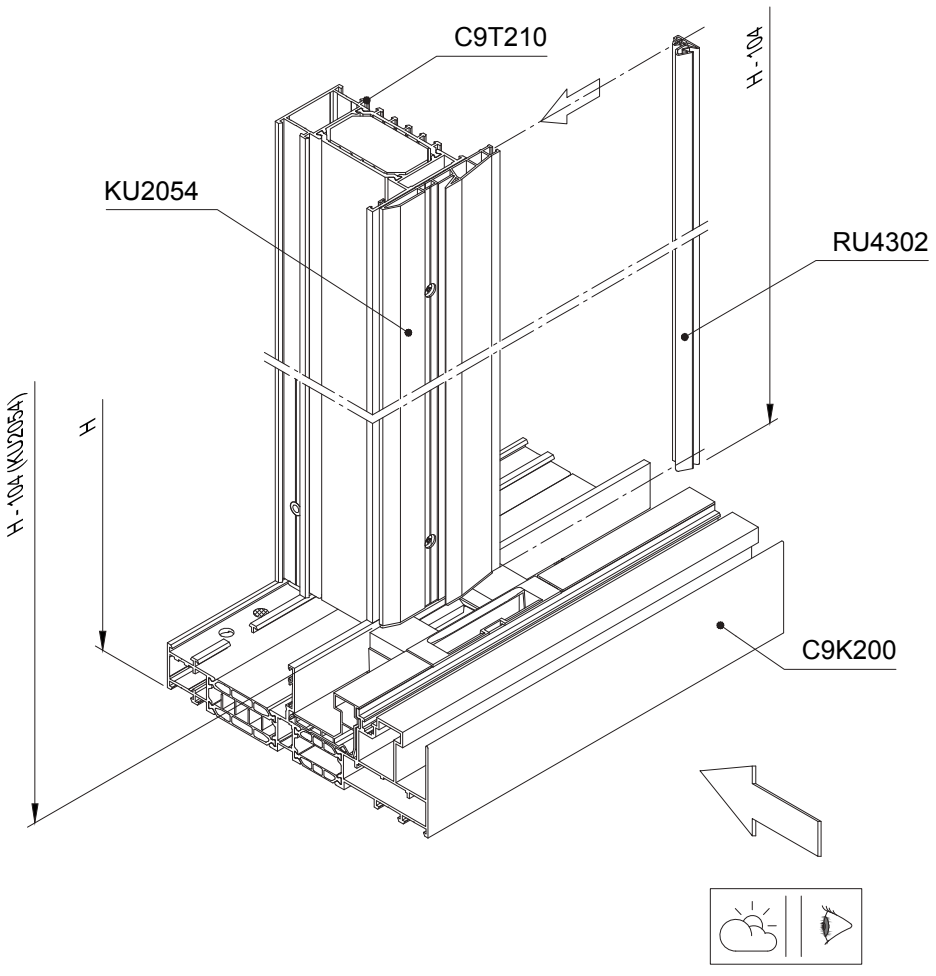
Assemblaggio C9K200

ASSEMBLAGGIO GUARNIZIONE RU4302 SU KU2054

4 / 5

ASS-1827
G



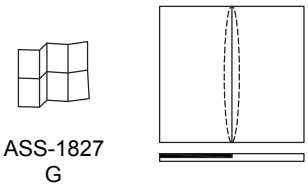


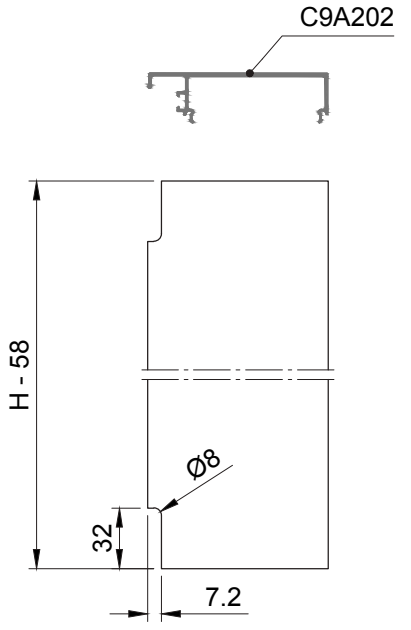
C160S-ASS-1931

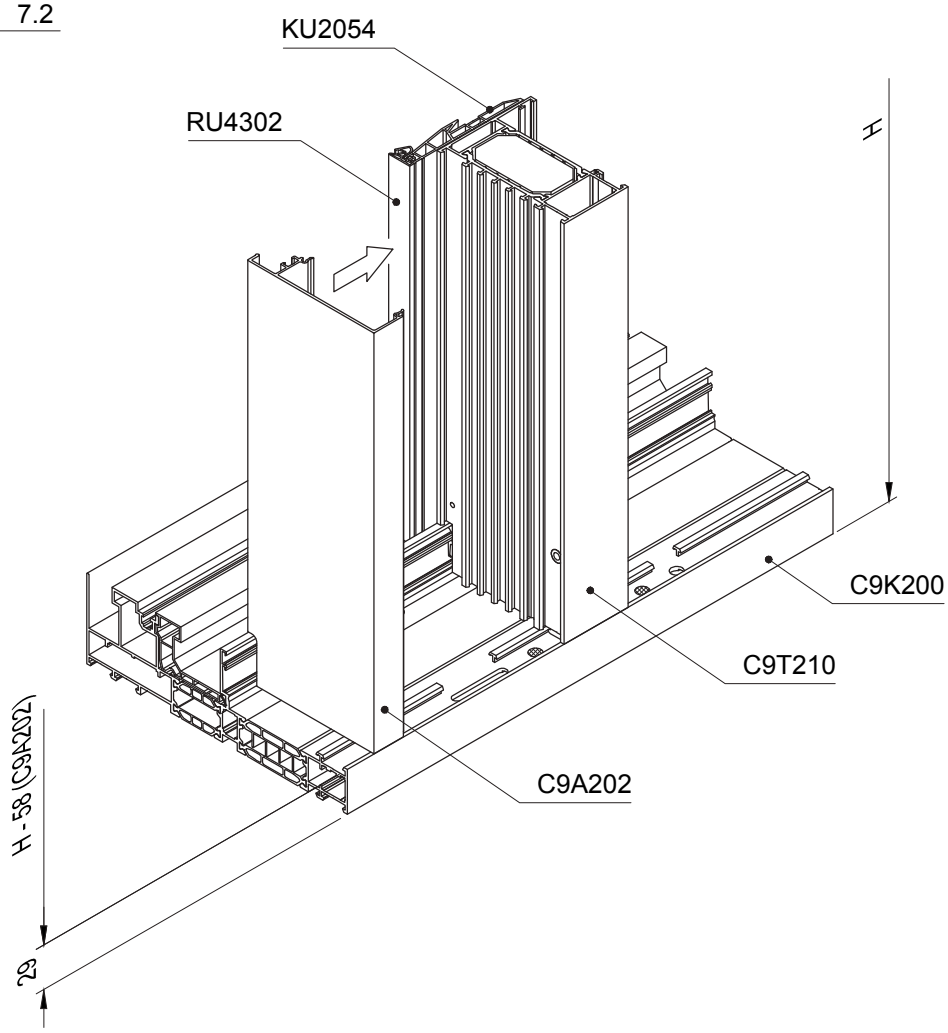
Assemblaggio C9K200

OPERAZIONE ED ASSEMBLAGGIO C9A202

5 / 5





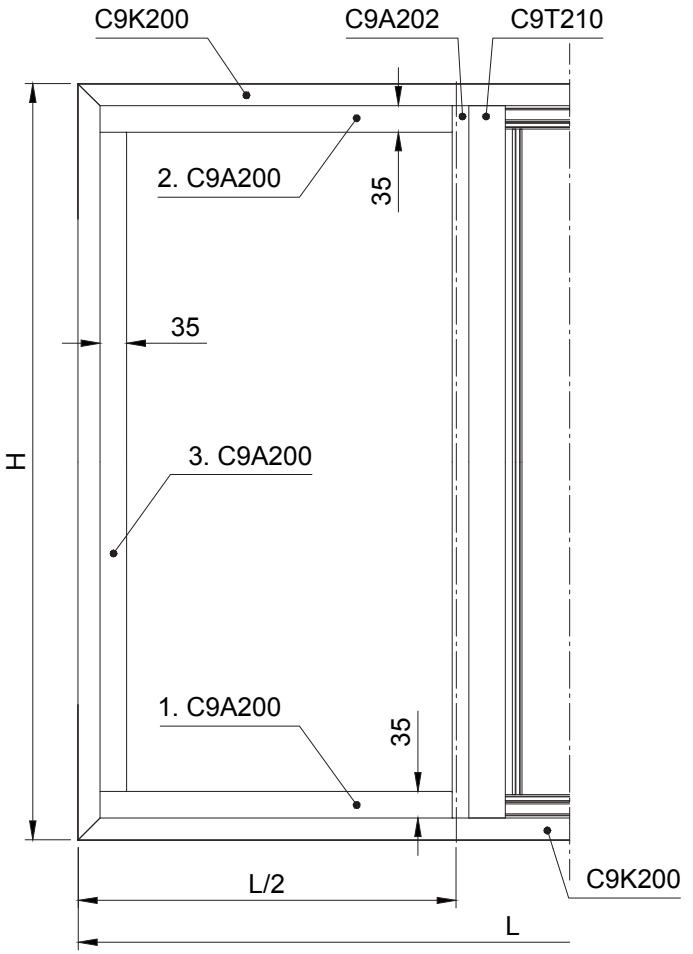


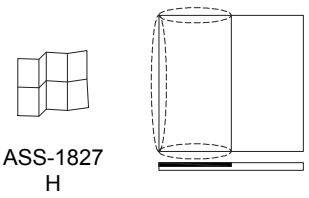
C160S-ASS-1932

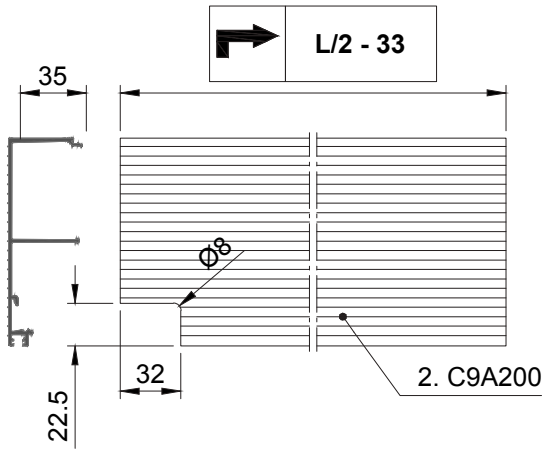
Assemblaggio C9K200

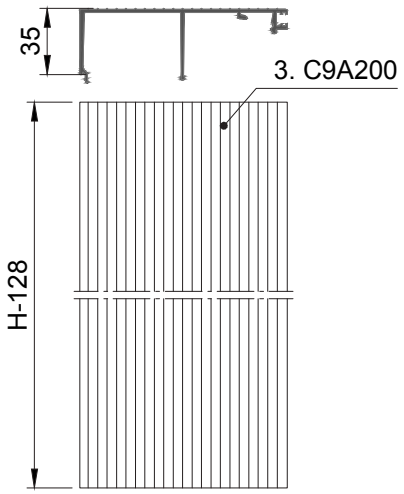
OPERAZIONE C9A200 ED ASSEMBLAGGIO KU6004 SU 215008

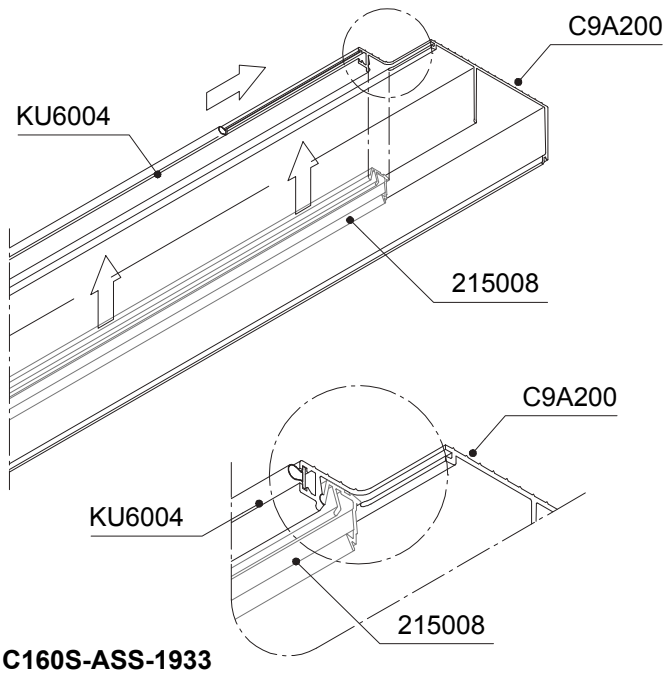
1 / 2

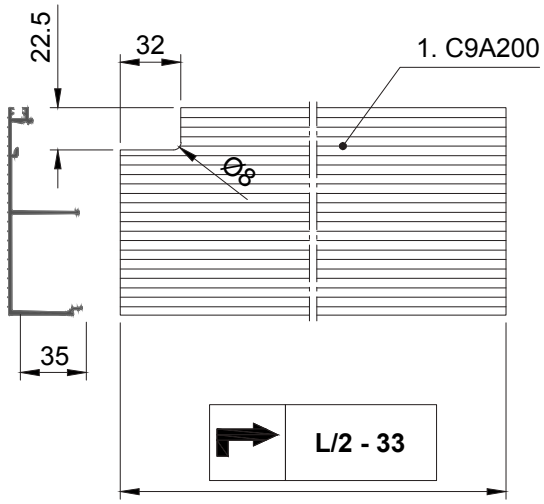










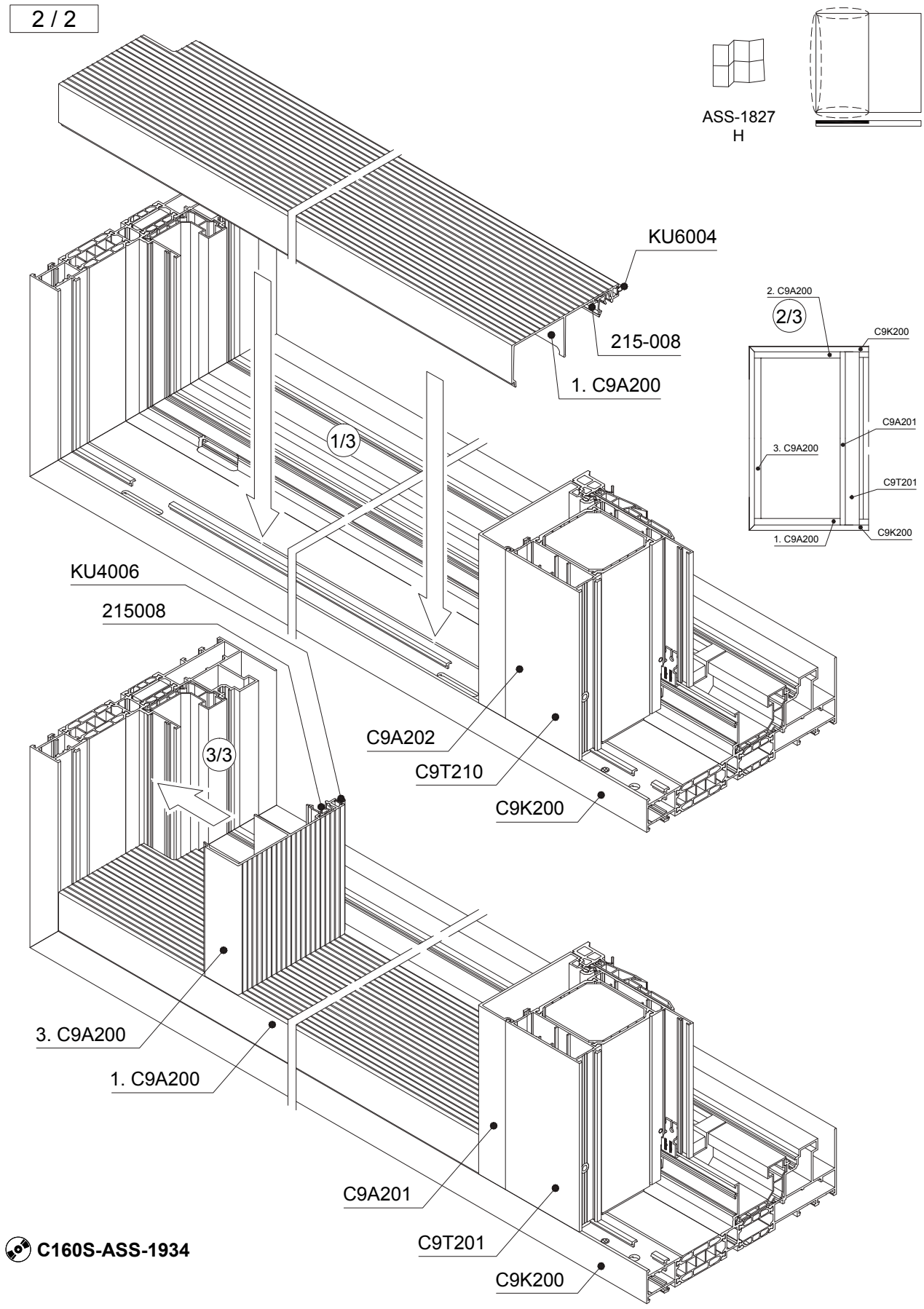


C160S-ASS-1933

Assemblaggio C9K200

ASSEMBLAGGIO C9A200 SU C9K200

2 / 2



C160S-ASS-1934

Assemblaggio ferramenta e accessori RC2

Panoramica ferramenta alzante scorrevole RC2	L390
Assemblaggio CO2206 - Verticale - Lato serratura	L391
CO2206 - Orizzontale	L392
Operazioni sui carrelli	L393
Operazioni sui carrelli - Asta di connessione	L394
Assemblaggio dei carrelli	L395
Assemblaggio VS5187	L396
Assemblaggio dei carrelli - Fissaggio	L397
Ferramenta - ZB009x	L398
Punto di chiusura addizionale ZB0092 sulla serratura con ZB009x	L399
RC2 operazioni per ferramenta ZB009x - A, B	L400
Operazioni per ferramenta ZB009x - E, F	L401
Operazioni ed assemblaggio maniglia interna	L402
Assemblaggio ZB0071/ZB0072/ZB0099/CO2317	L403
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Posizionamento ZB0038	L406
Posizionamento ZB0078 - Telaio in alto	L407
Assemblaggio ZB0093/ZB0094/ZB0095/ZB0096 - XOOX - Anta secondaria	L408
Piastra di bloccaggio ZB0071 e ZB0099 con piatto CO2317 su anta secondaria	L409
Piastra di bloccaggio ZB0071 e ZB0099 con piatto CO2317 su anta secondaria	L410
Assemblaggio ZB0078, chiusura con anta telescopica	L411
Supporto per vetratura incollata e lastra di vetro interna	L412

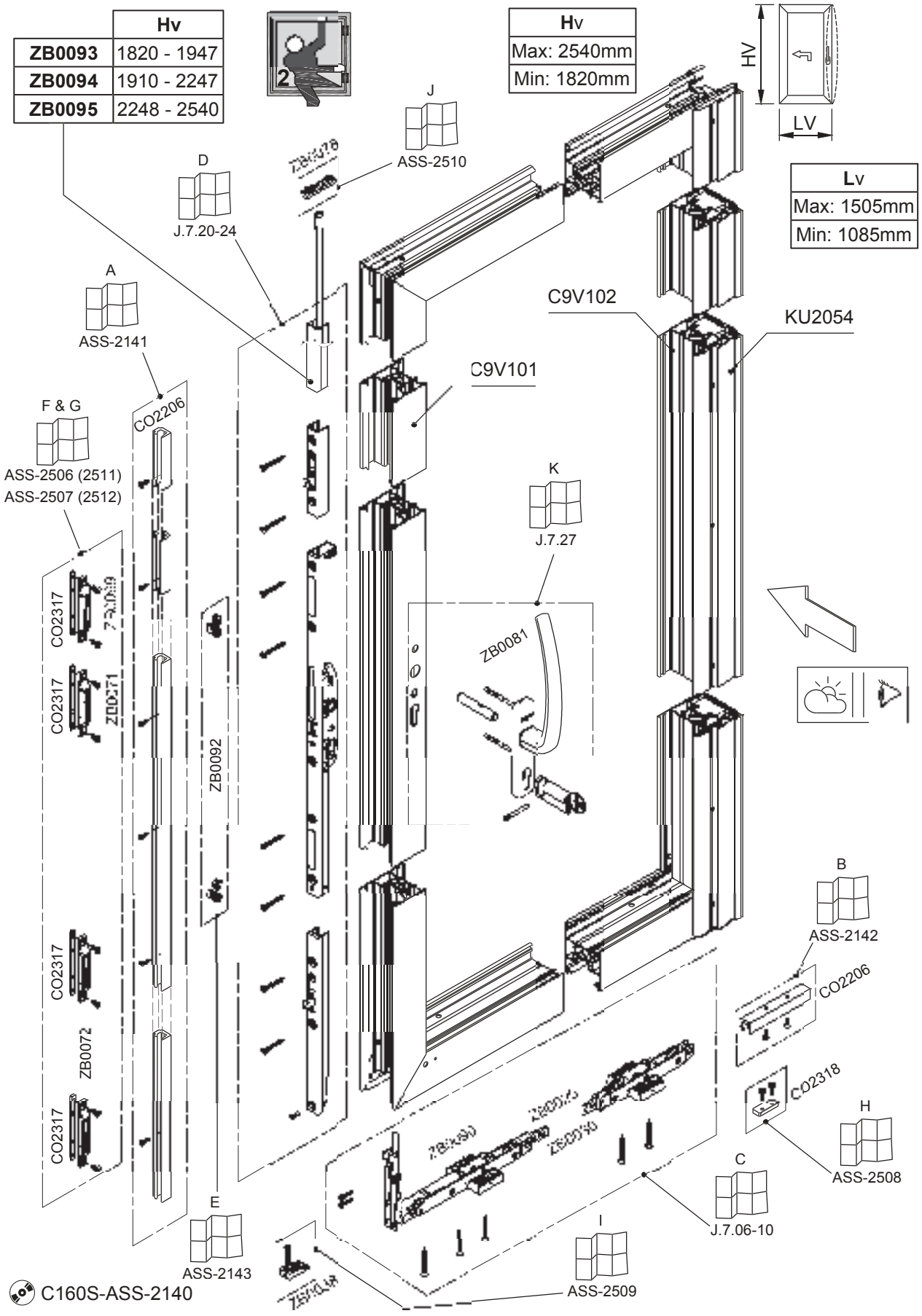
Assemblaggio ferramenta e accessori RC2

PANORAMICA FERRAMENTA ALZANTE SCORREVOLE RC2

	Hv
ZB0093	1820 - 1947
ZB0094	1910 - 2247
ZB0095	2248 - 2540

Hv
Max: 2540mm
Min: 1820mm

Lv
Max: 1505mm
Min: 1085mm



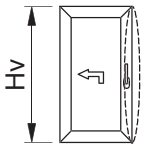
L - Ferramenta e disegni assemblaggio

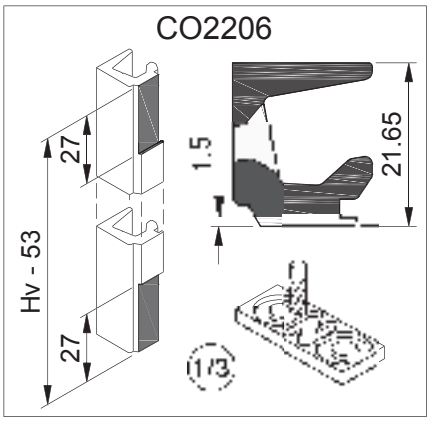
Assemblaggio ferramenta e accessori RC2

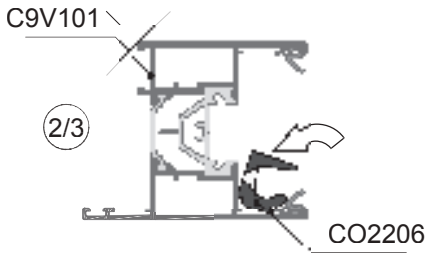
ASSEMBLAGGIO CO2206 - VERTICALE - LATO SERRATURA

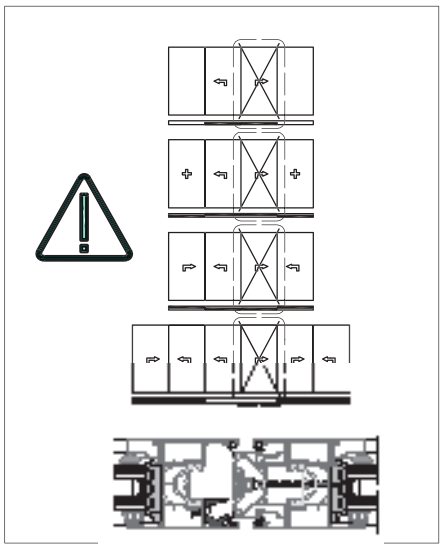
ASS-2140 - A

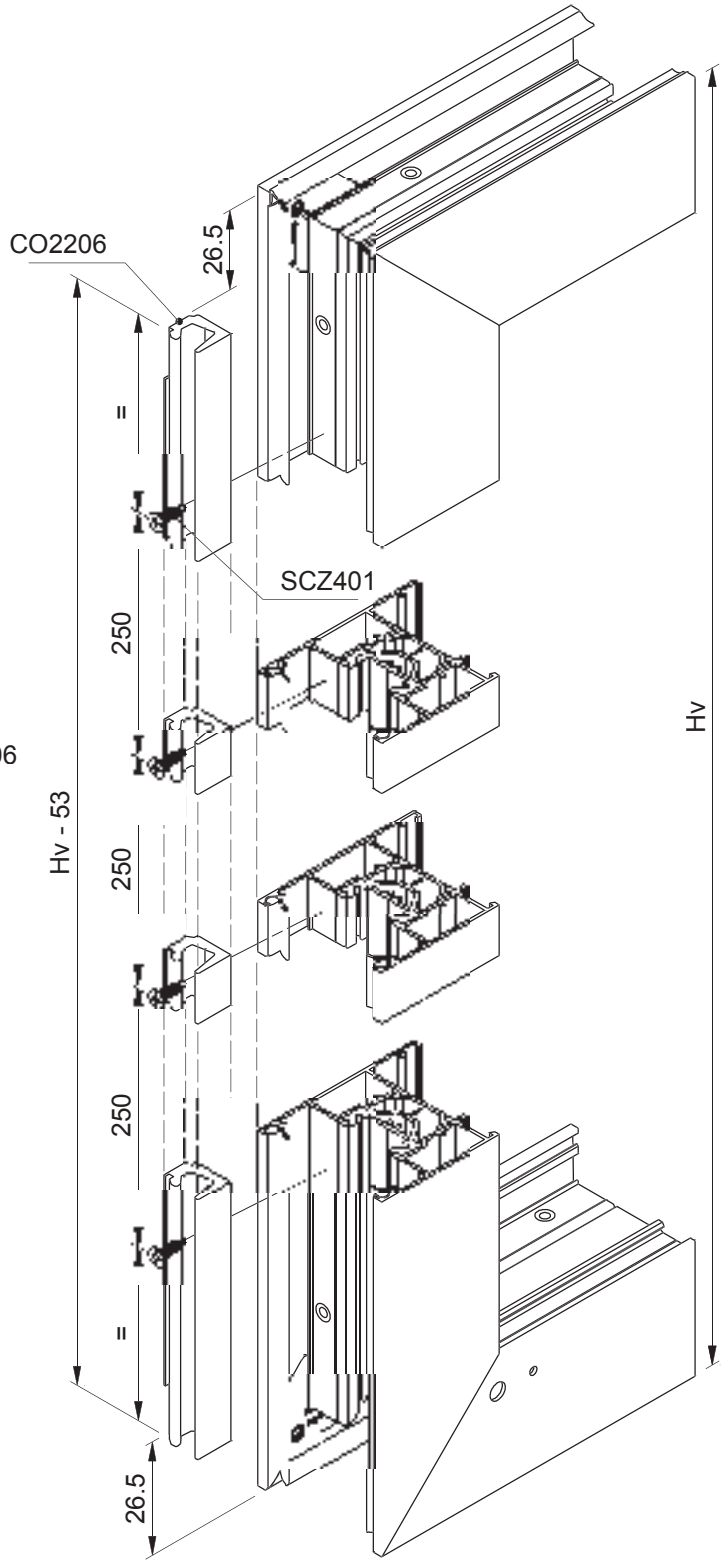
Hv
Max: 2540mm
Min: 1820mm









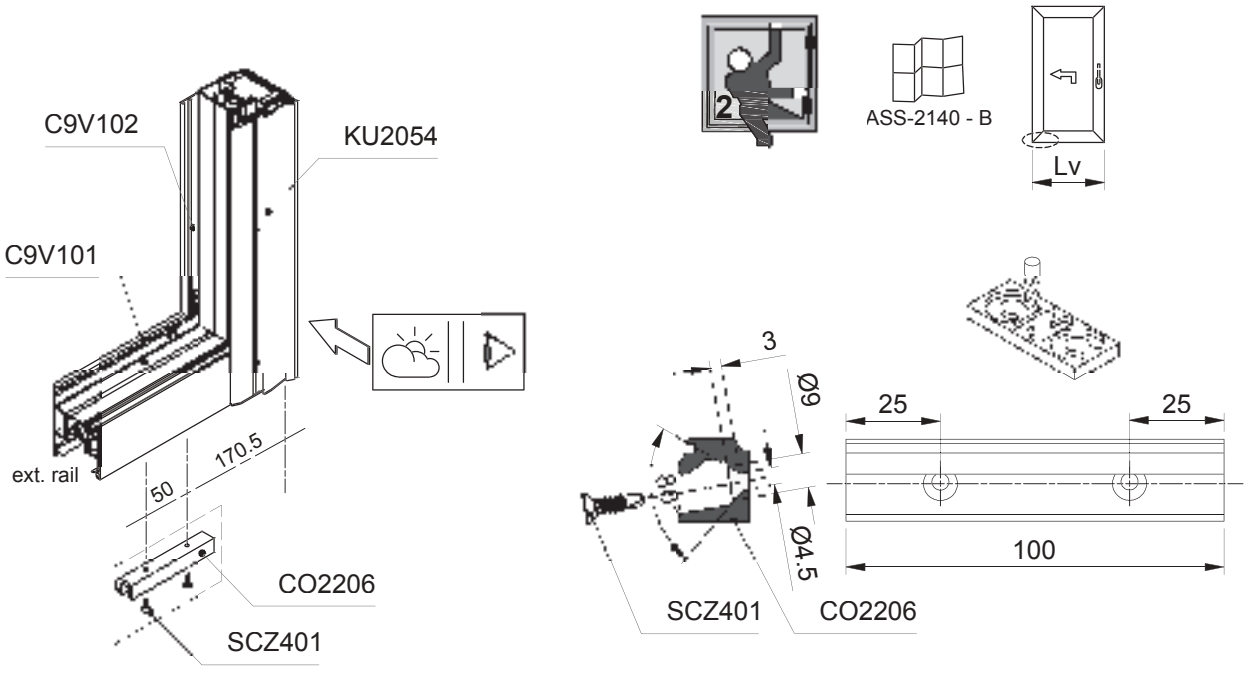


C160S-ASS-2141

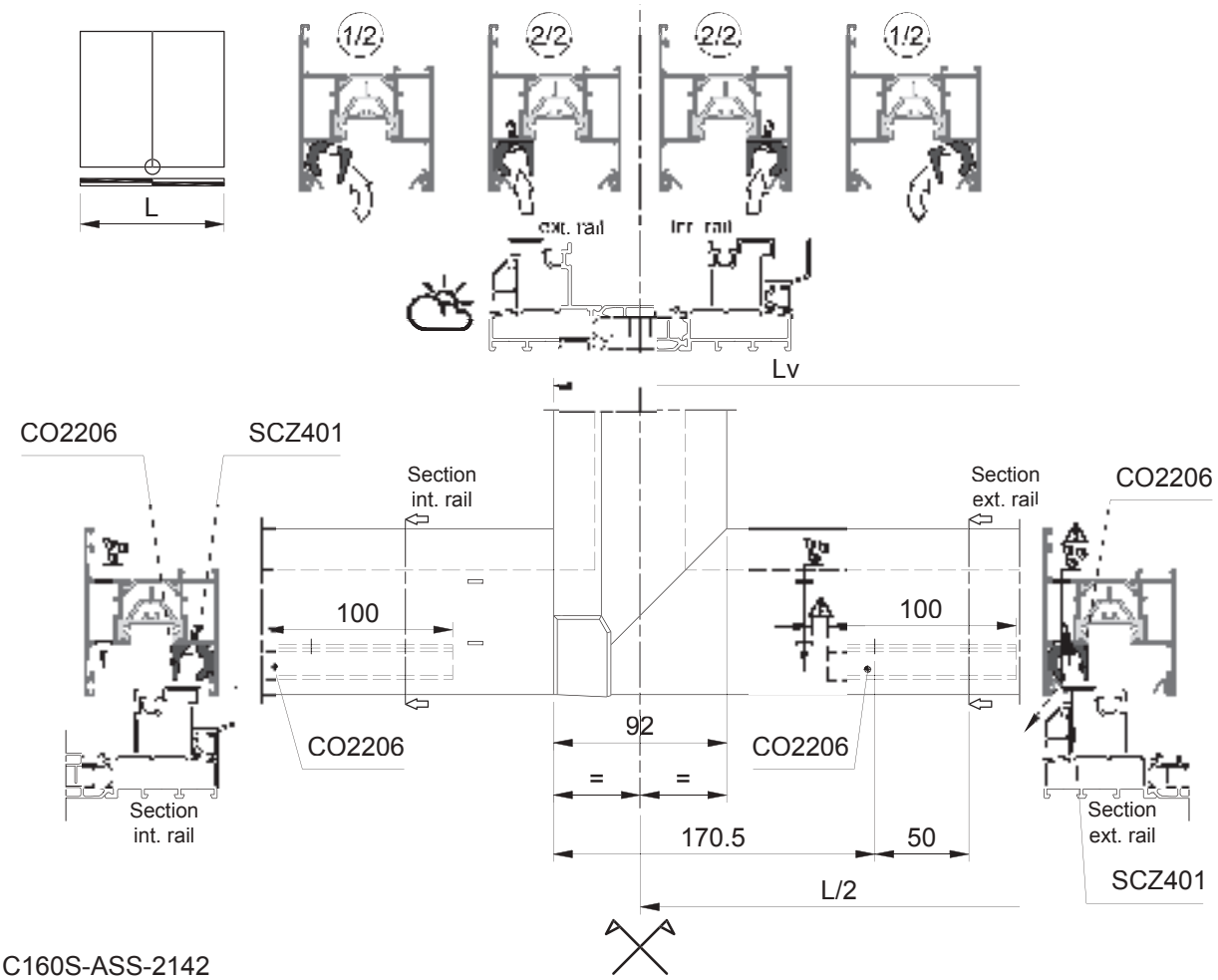
! Pending

Assemblaggio ferramenta e accessori RC2

CO2206 - ORIZZONTALE



Lv
Max: 1505mm
Min: 1085mm



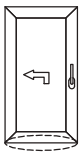
C160S-ASS-2142

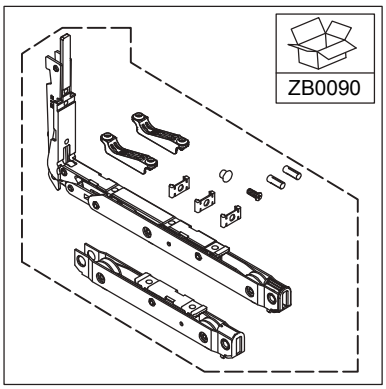
Assemblaggio ferramenta e accessori RC2

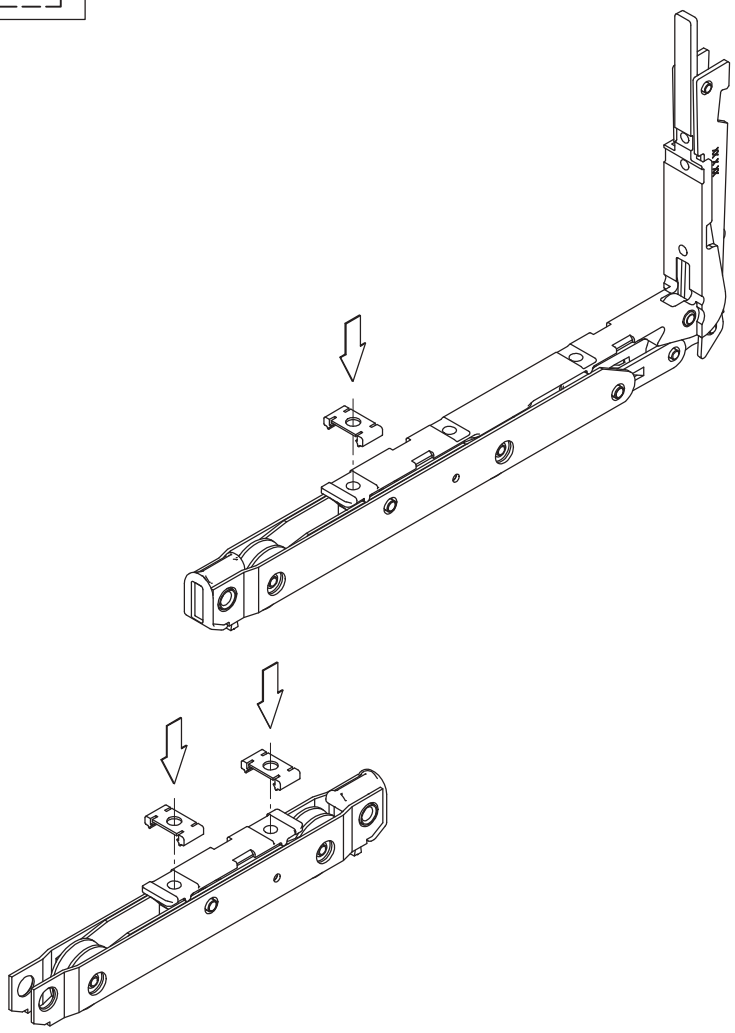
OPERAZIONI SUI CARRELLI

1 / 5

≤ 250 kg







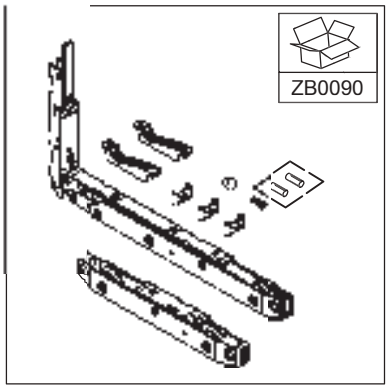
C160S-ASS-2130

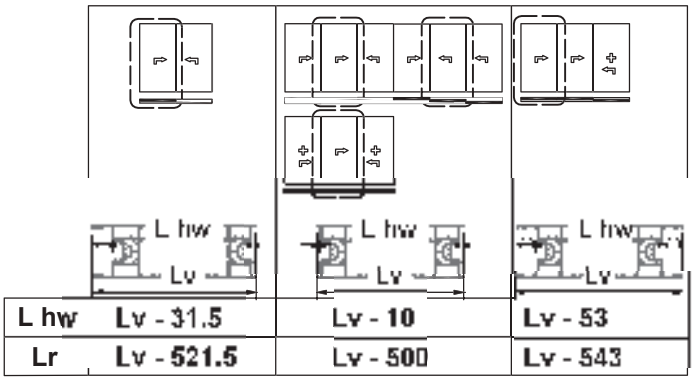
Assemblaggio ferramenta e accessori RC2

OPERAZIONI SUI CARRELLI - ASTA DI CONNESSIONE

2 / 5

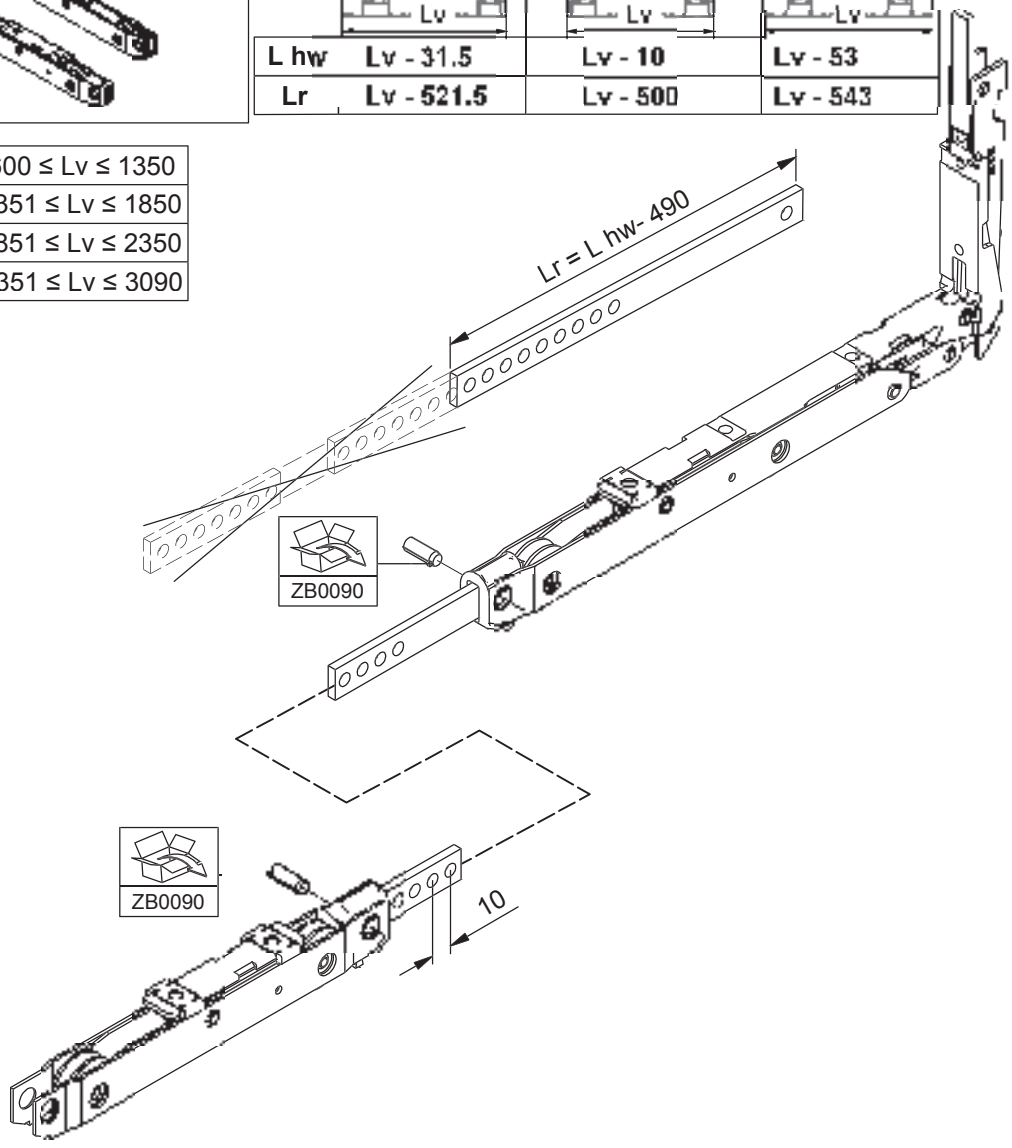
≤ 250 kg





L hw	Lv - 31.5	Lv - 10	Lv - 53
Lr	Lv - 521.5	Lv - 500	Lv - 543

ZB0029	600 ≤ Lv ≤ 1350
ZB0030	1351 ≤ Lv ≤ 1850
ZB0031	1851 ≤ Lv ≤ 2350
ZB0032	2351 ≤ Lv ≤ 3090

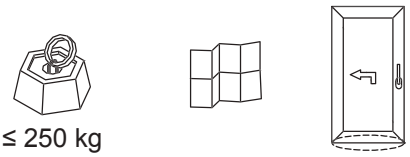


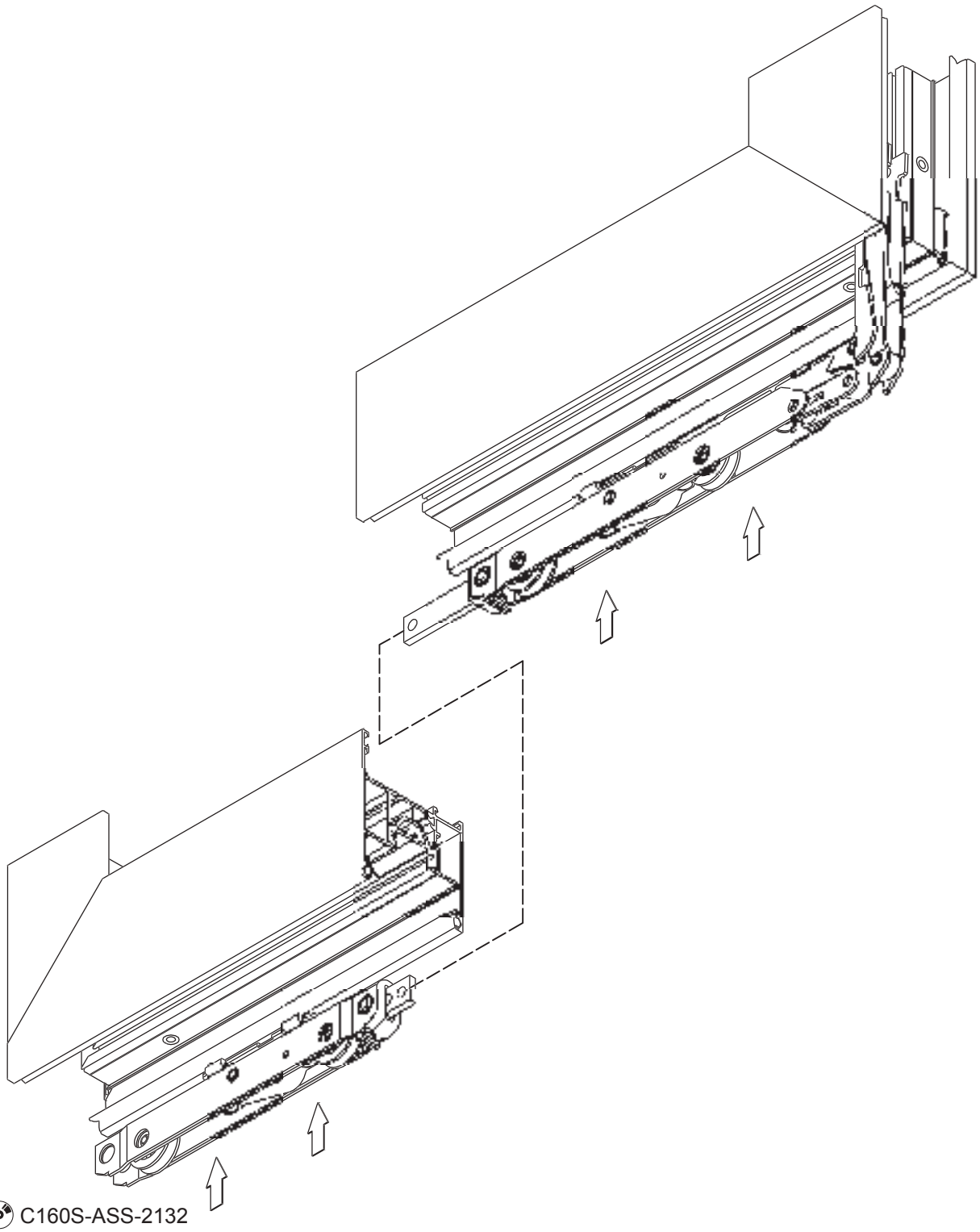
C160S-ASS-2131

Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO DEI CARRELLI

3 / 5



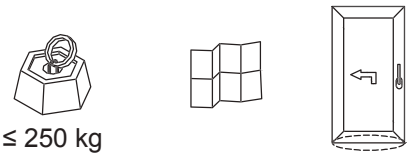


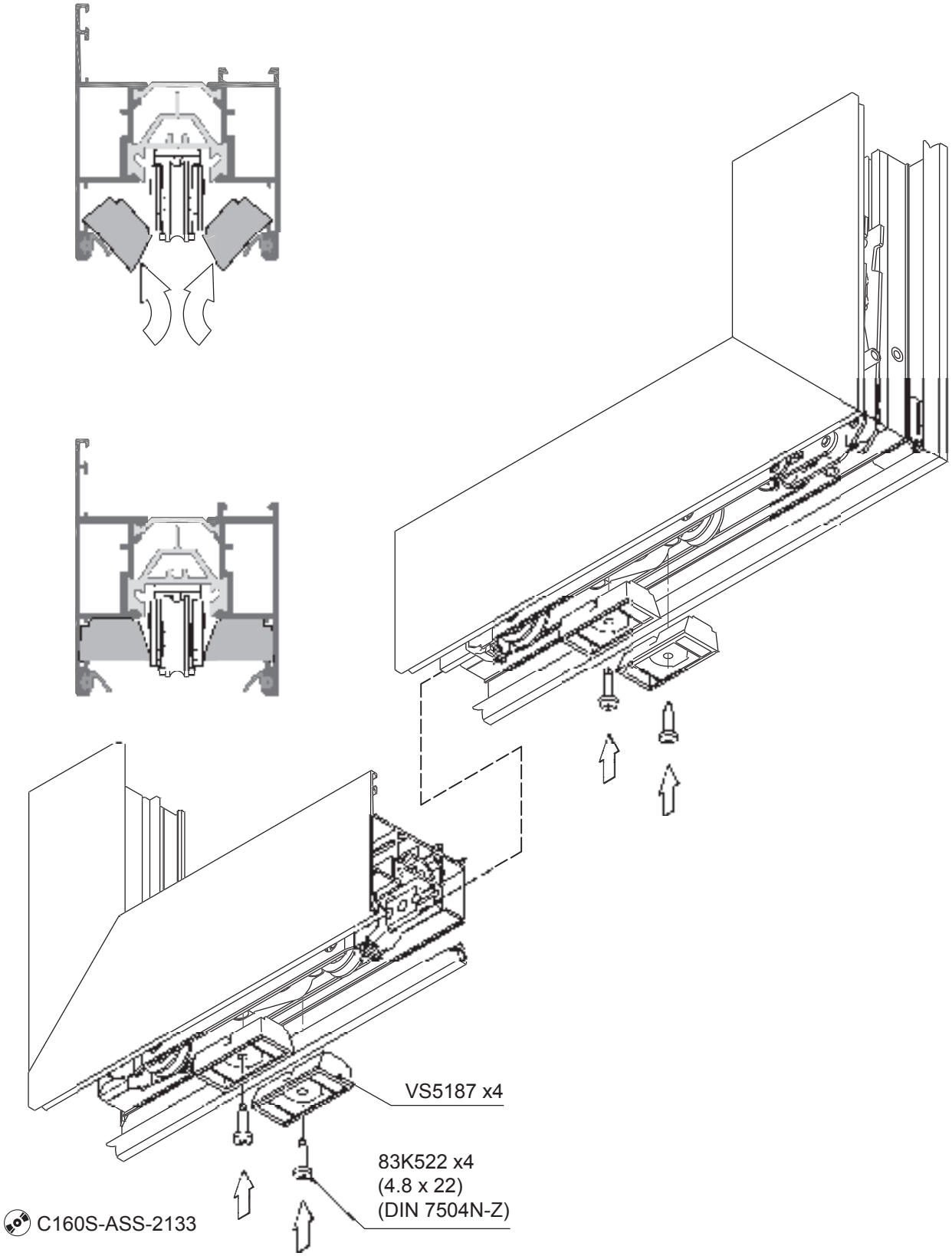
C160S-ASS-2132

Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO VS5187

4 / 5

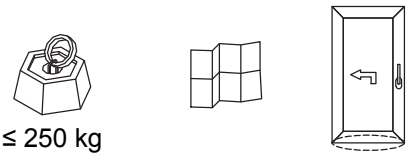


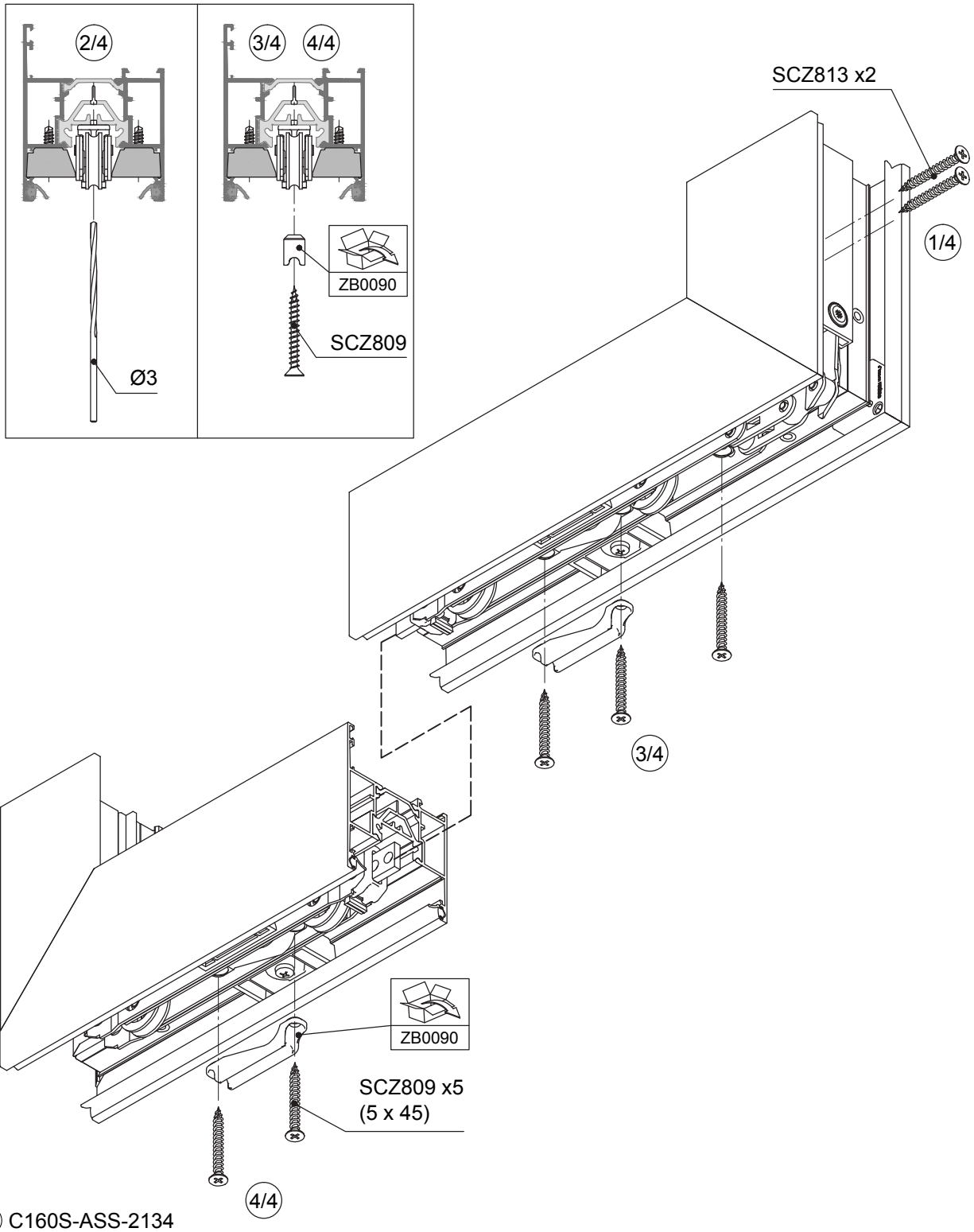


Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO DEI CARRELLI - FISSAGGIO

5 / 5

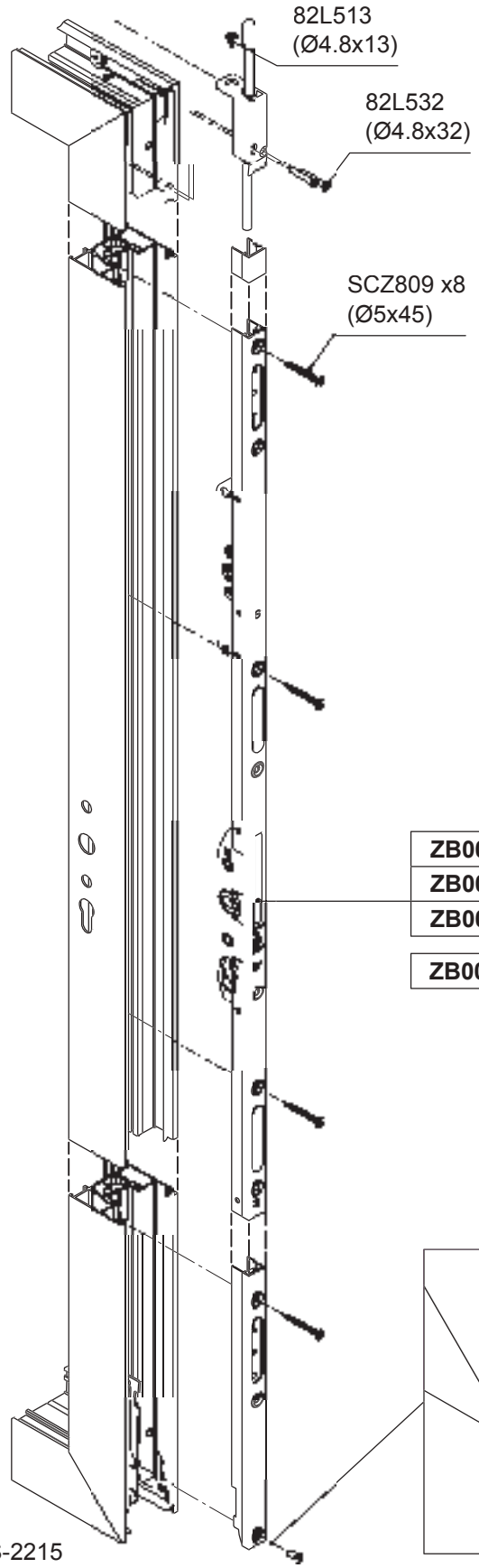


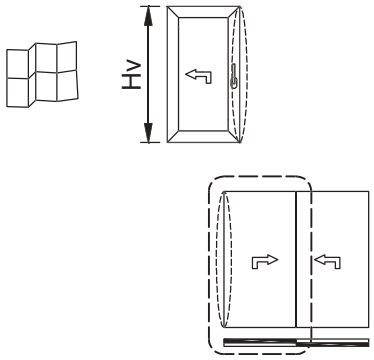


C160S-ASS-2134

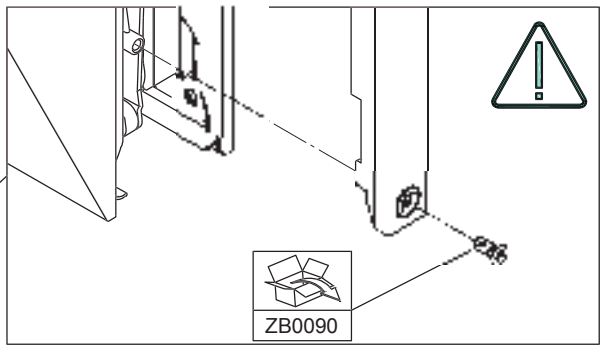
Assemblaggio ferramenta e accessori RC2

FERRAMENTA - ZB009X





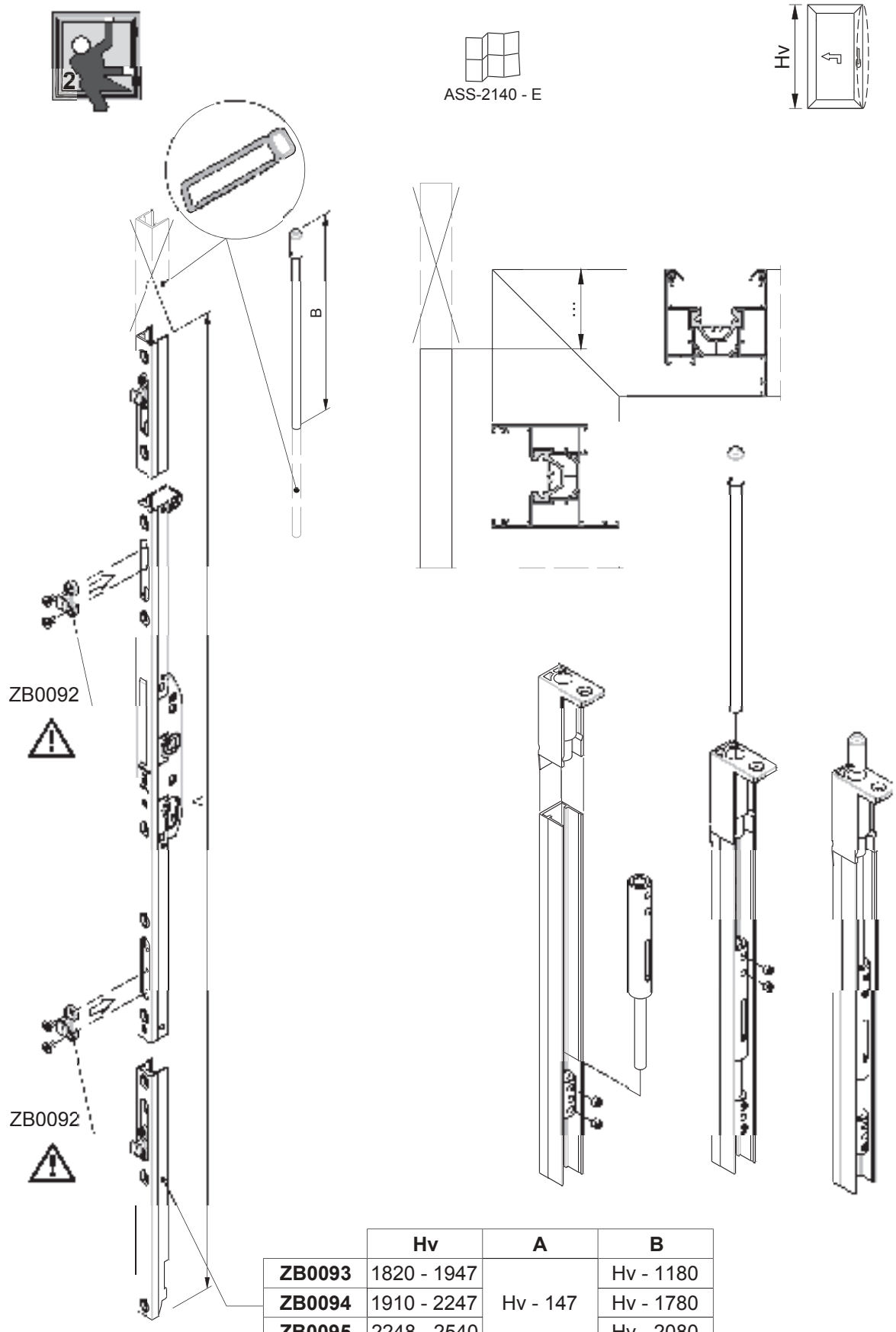
	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947



C160S-ASS-2215

Assemblaggio ferramenta e accessori RC2

PUNTO DI CHIUSURA ADDIZIONALE ZB0092 SULLA SERRATURA CON ZB009X

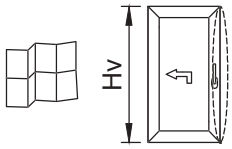


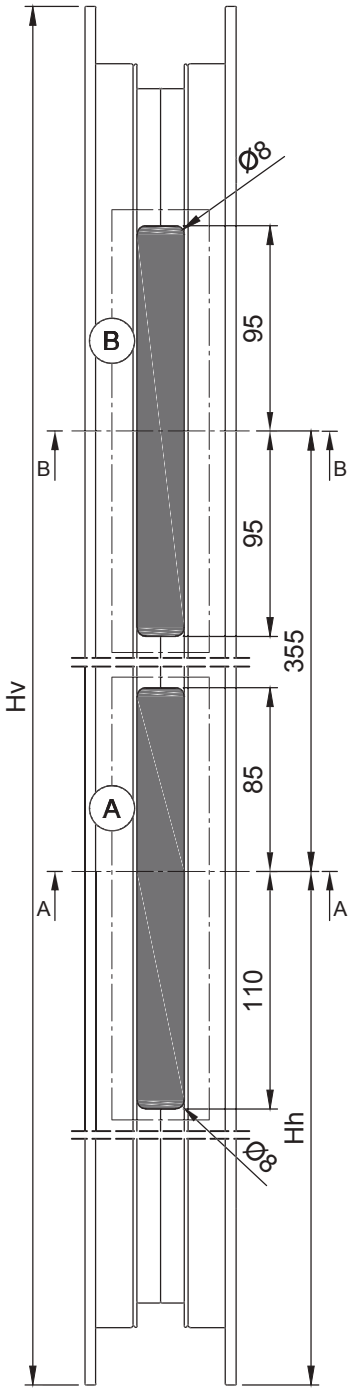
	Hv	A	B
ZB0093	1820 - 1947	Hv - 147	Hv - 1180
ZB0094	1910 - 2247		Hv - 1780
ZB0095	2248 - 2540		Hv - 2080

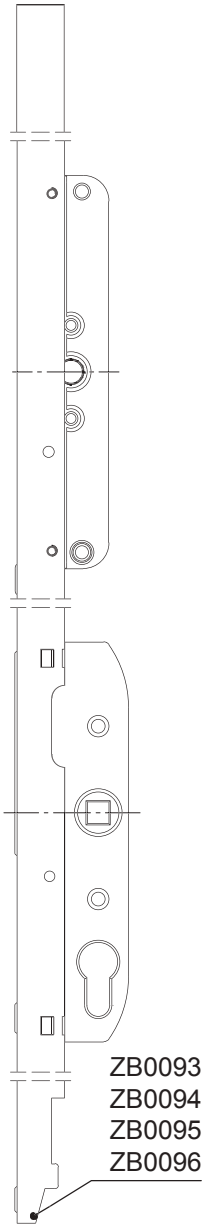
C160S-ASS-2143

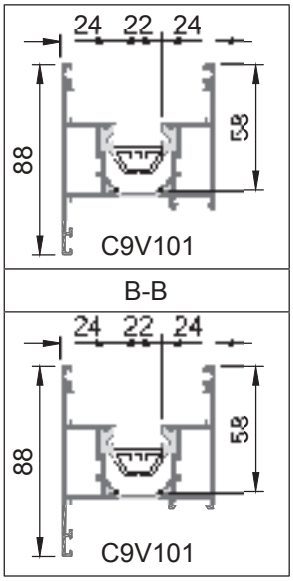
Assemblaggio ferramenta e accessori RC2

RC2 OPERAZIONI PER FERRAMENTA ZB009X - A, B









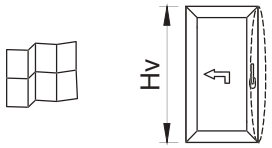
Hh	Hv	
1003	1907 - 2847	
403	1307 - 1947	

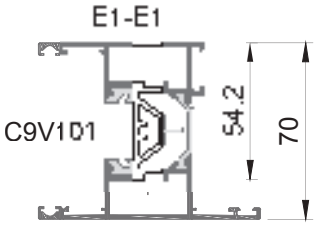
C160S-ASS-2513

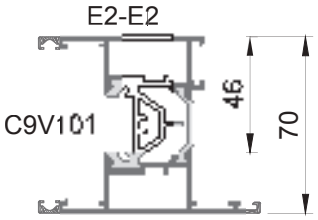
Assemblaggio ferramenta e accessori RC2

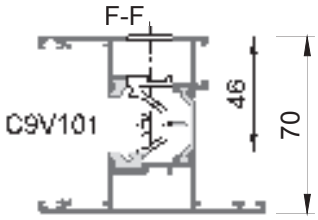
OPERAZIONI PER FERRAMENTA ZB009X - E, F

Hh	Hv	
1003	1907 - 2540	
403	1820 - 1947	

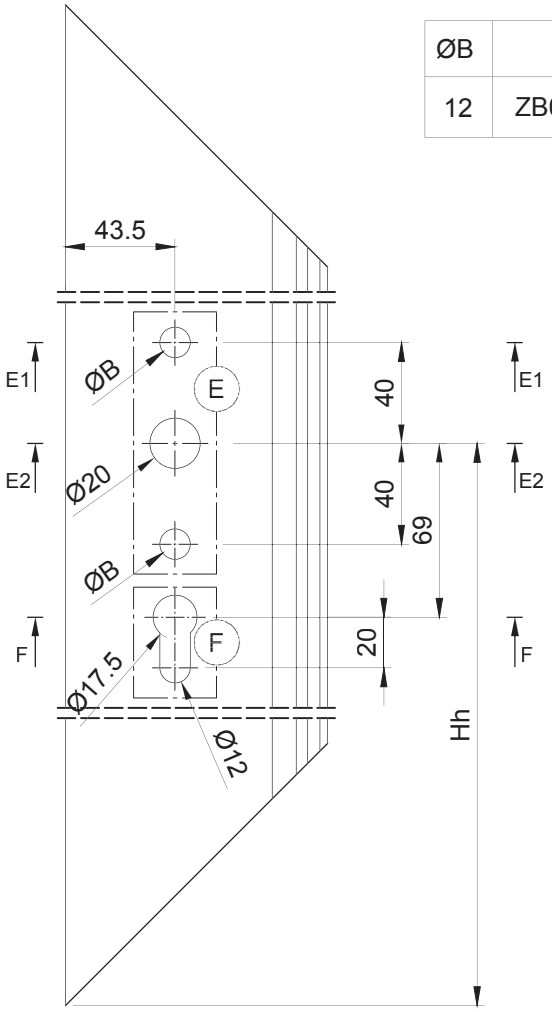








ØB	
12	ZB0080

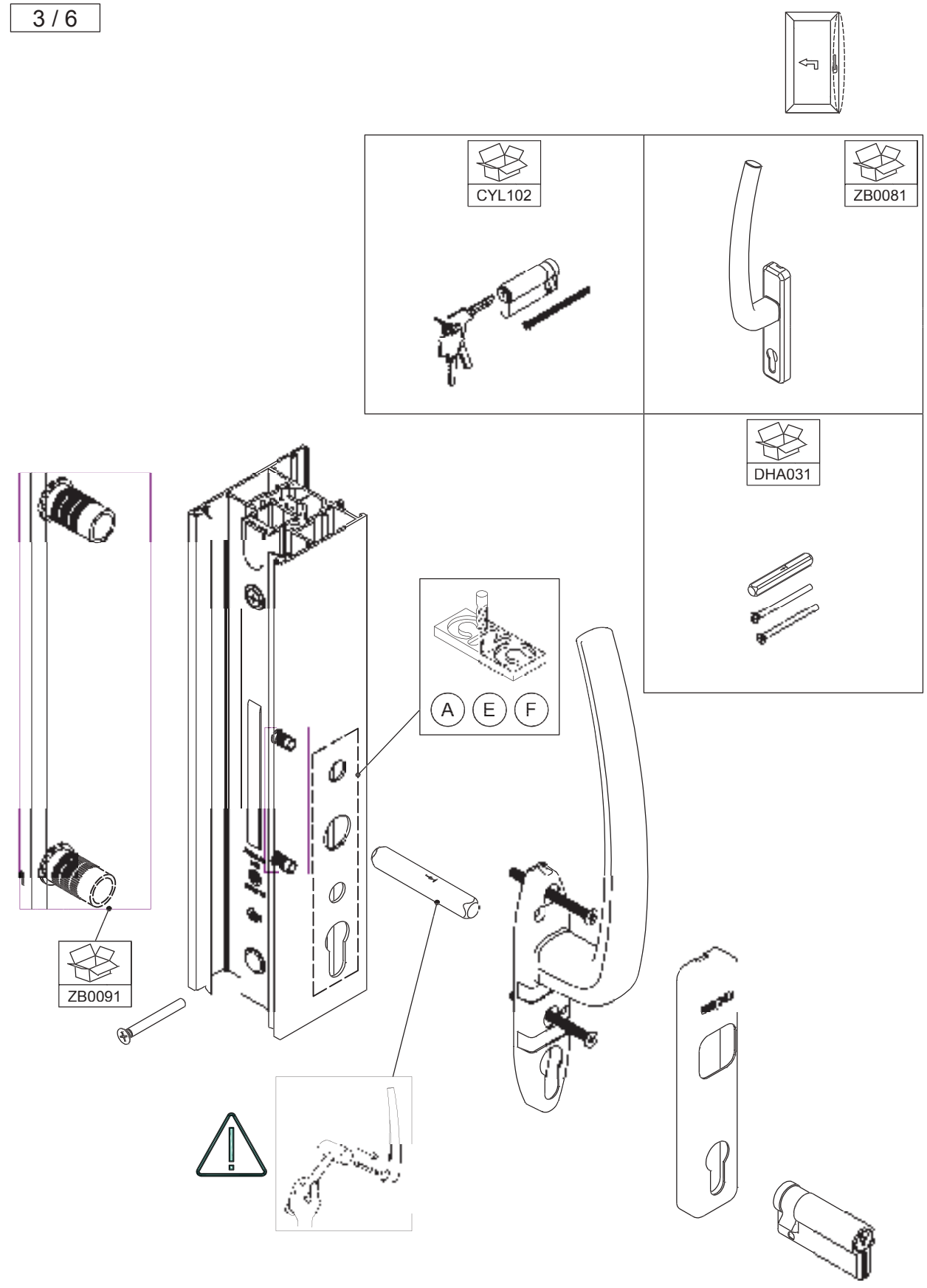


C160S-ASS-2216

Assemblaggio ferramenta e accessori RC2

OPERAZIONI ED ASSEMBLAGGIO MANIGLIA INTERNA

3 / 6

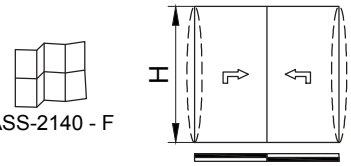


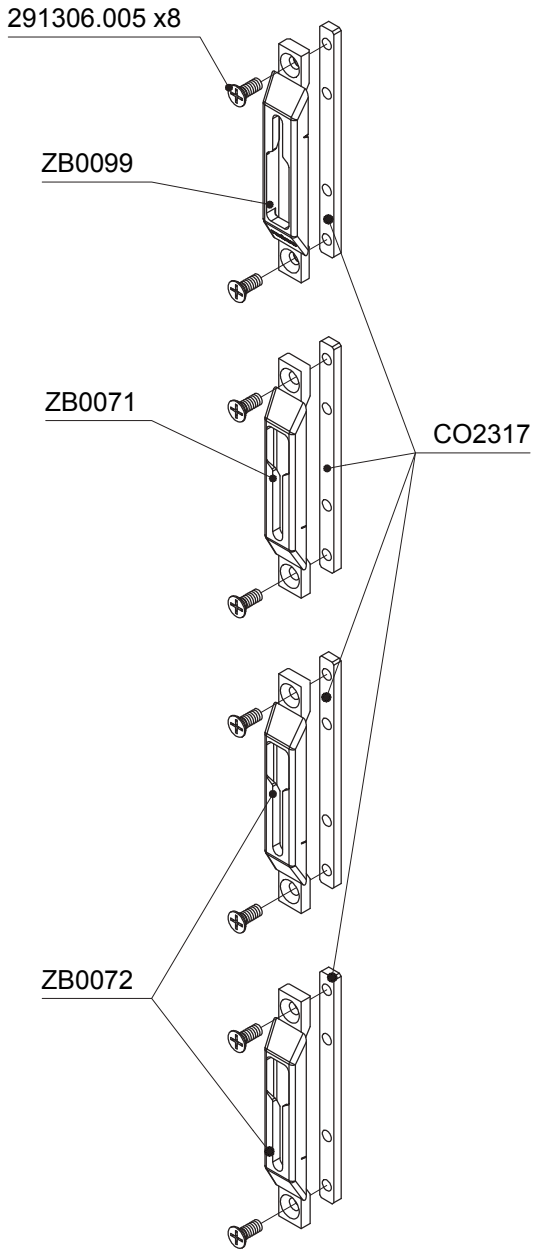
C160S-ASS-2162

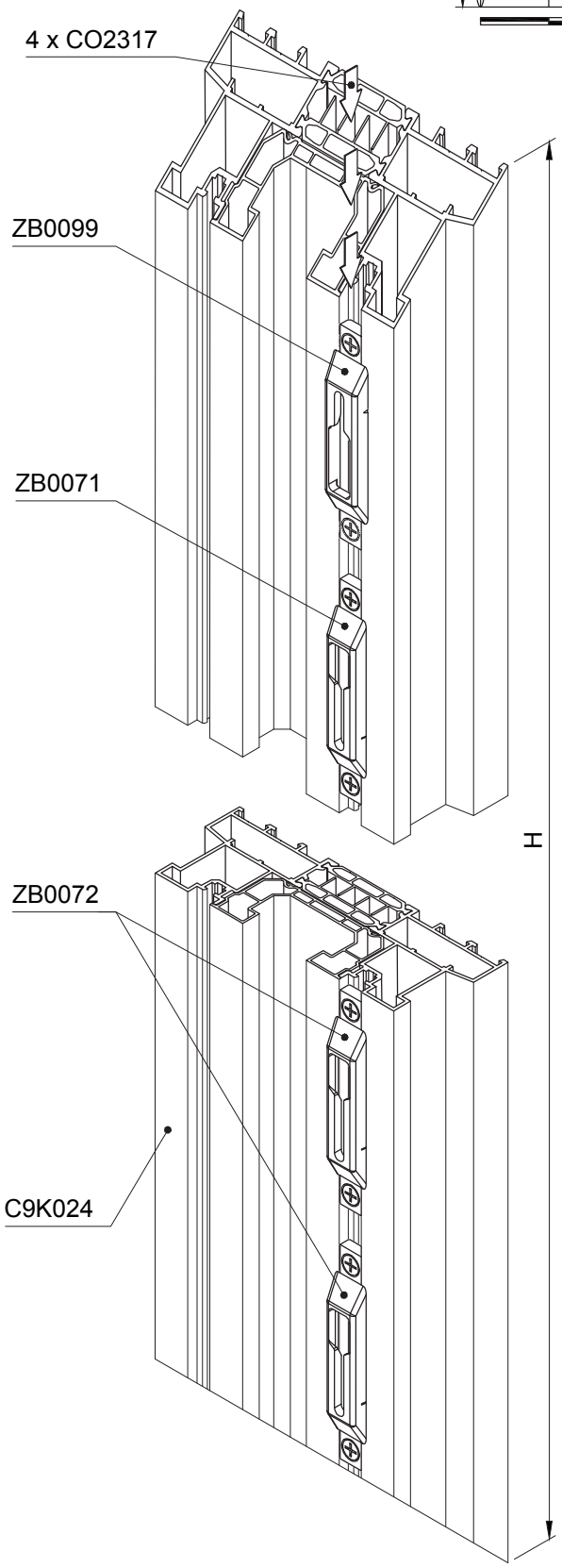
Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO Z0071/ZB0072/ZB0099/CO2317

1 / 2







C160S-ASS-2506

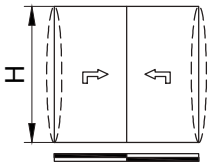
Assemblaggio ferramenta e accessori RC2

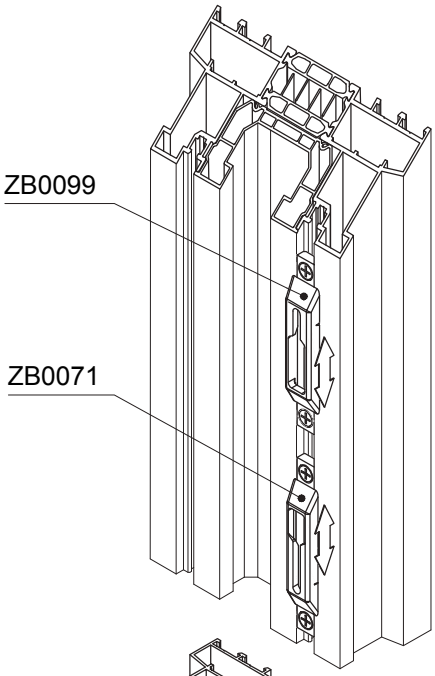
POSIZIONAMENTO ZB0071/ZB0072/ZB0099/CO2317

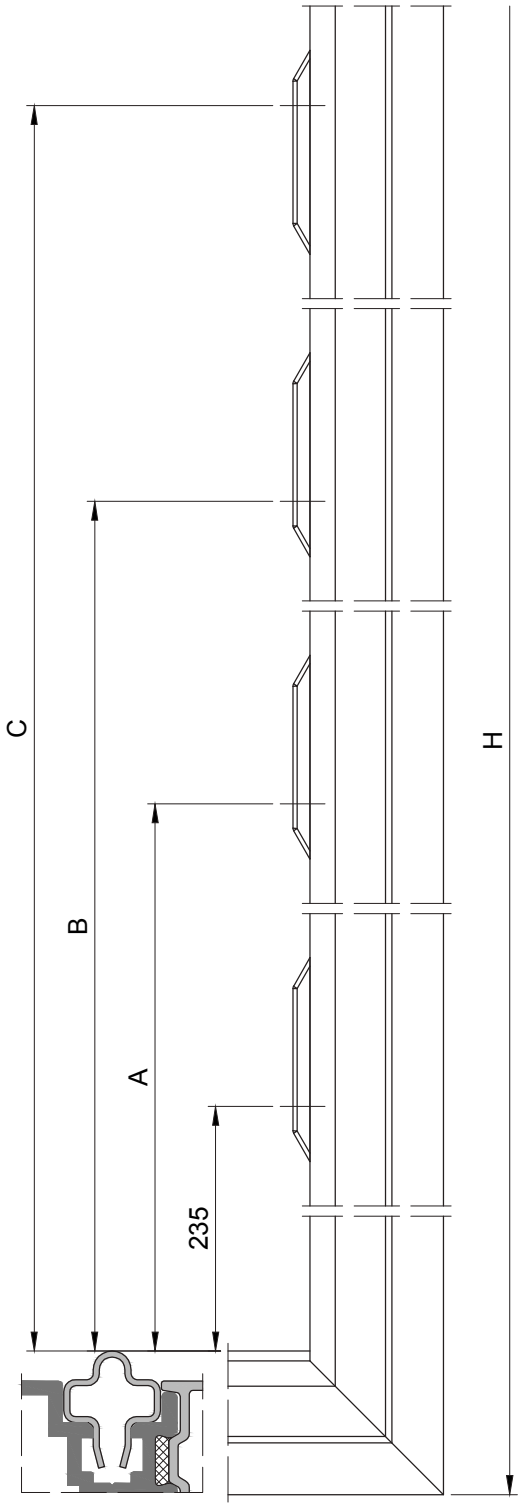
2 / 2

ASS-2140 - G

H
Max: 2640mm
Min: 1920mm





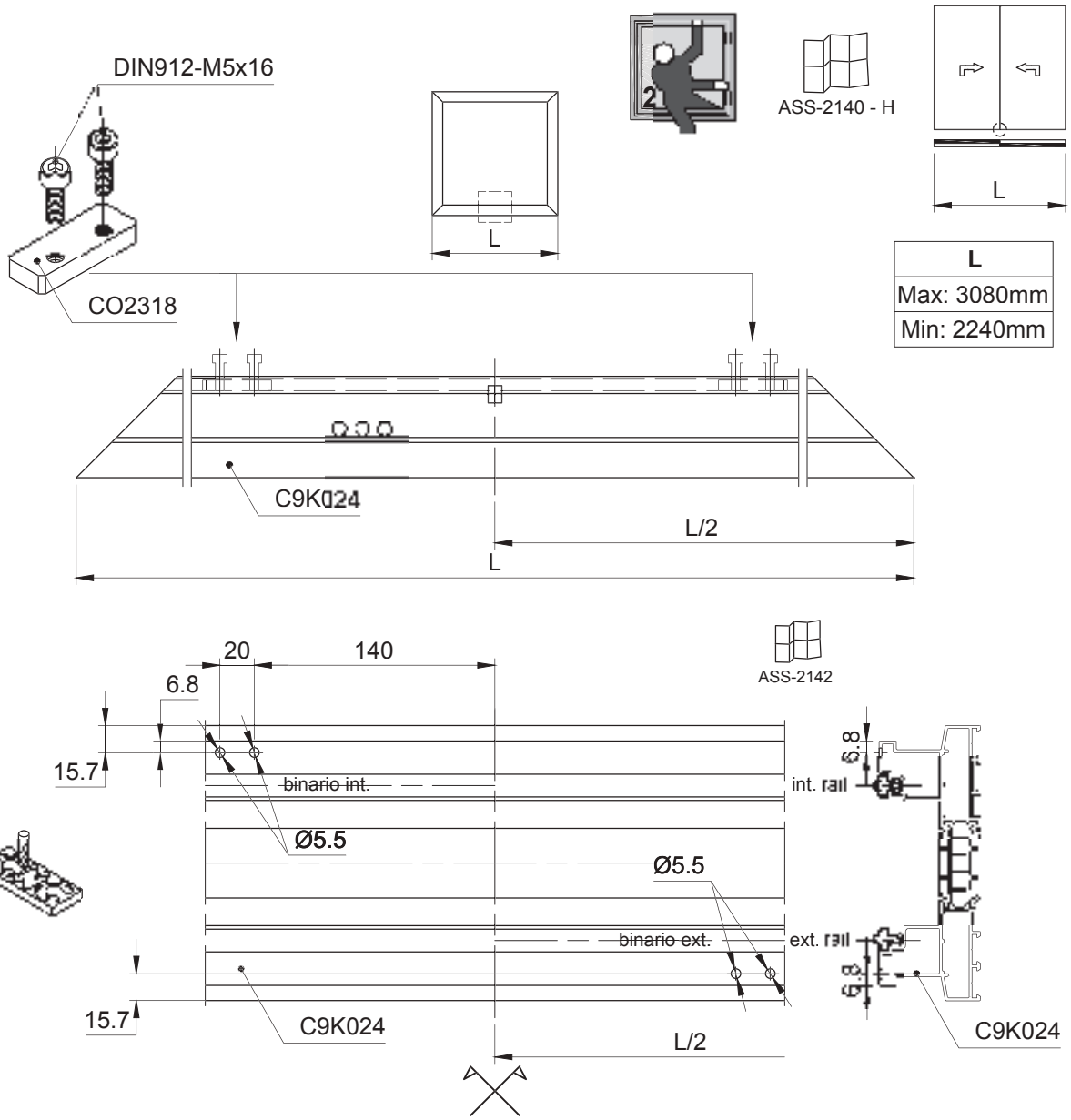


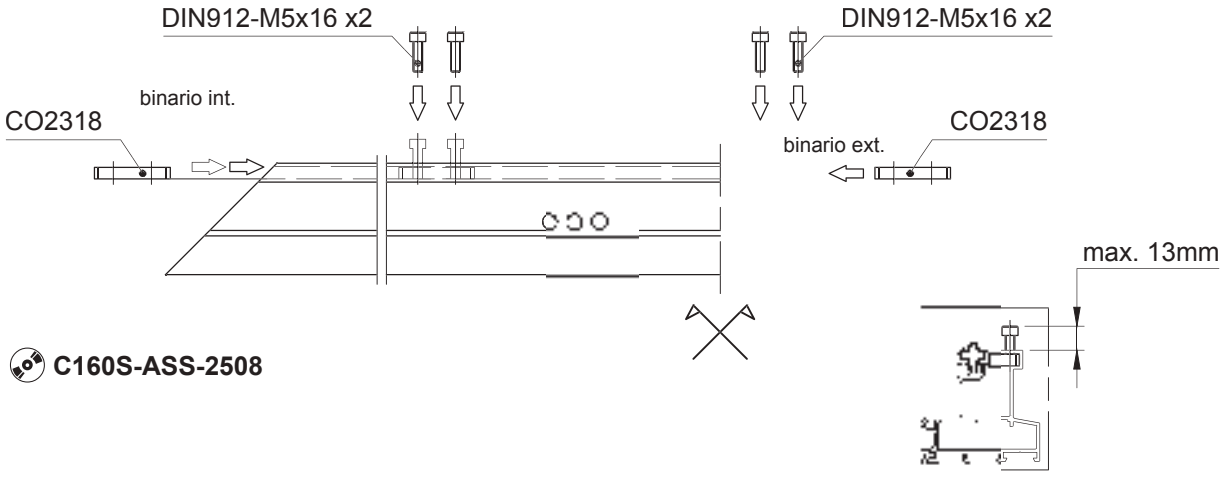
Hv	Chiusura	A	B	C
1820 - 1947	ZB0093	1585	-	-
1910 - 2247	ZB0094	1885	-	-
2248 - 2540	ZB0095	2185	-	-

C160S-ASS-2507

Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO CO2318

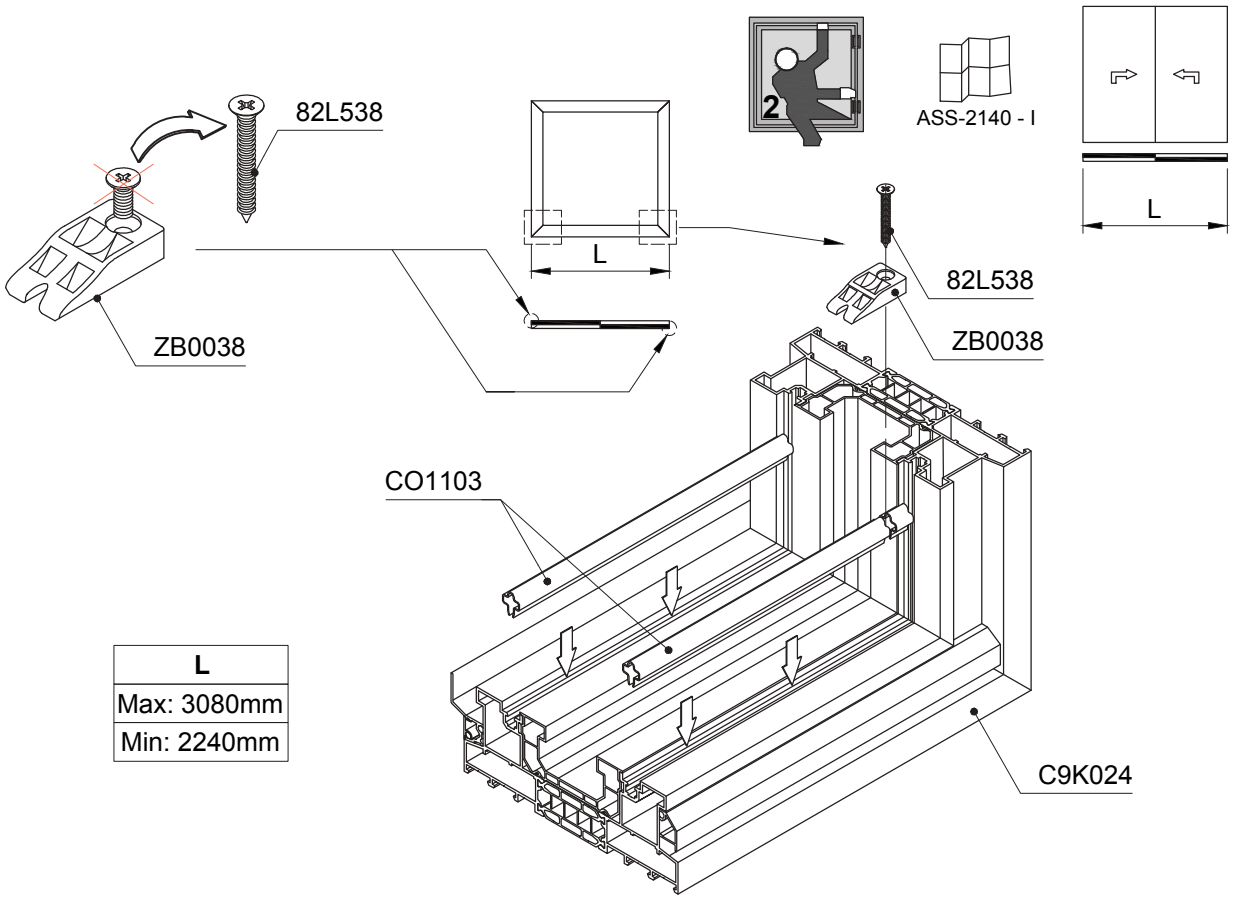




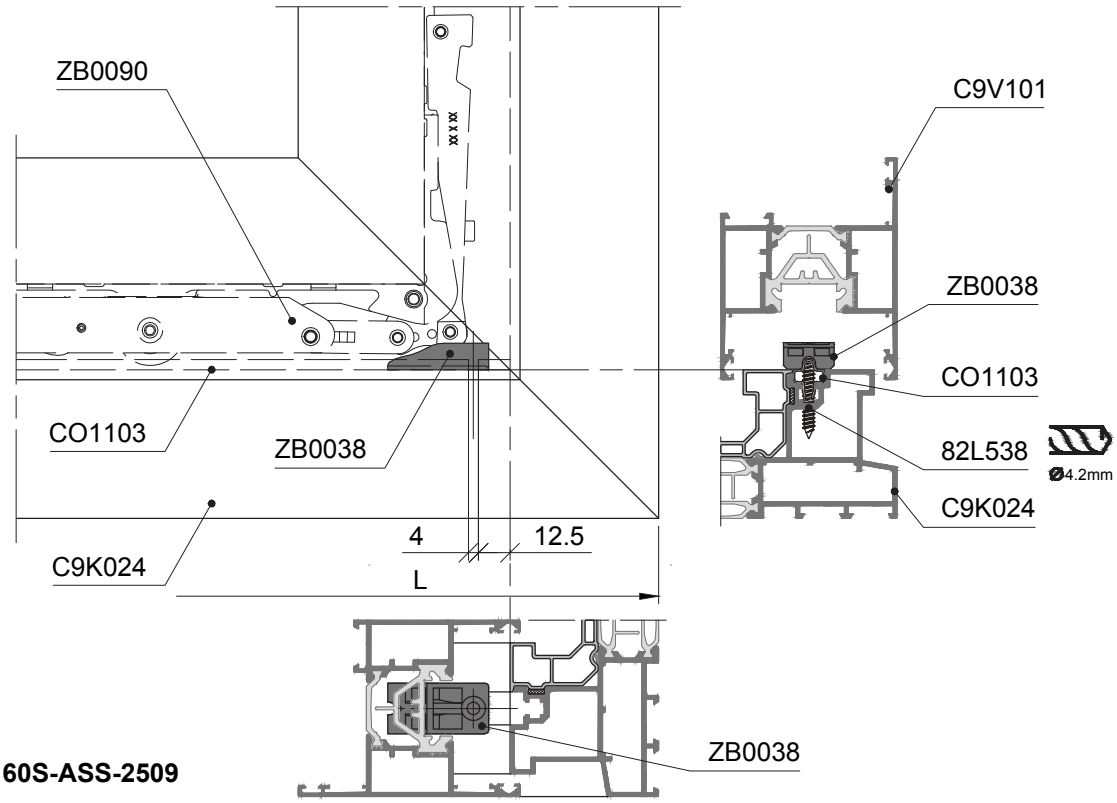
C160S-ASS-2508

Assemblaggio ferramenta e accessori RC2

POSIZIONAMENTO ZB0038



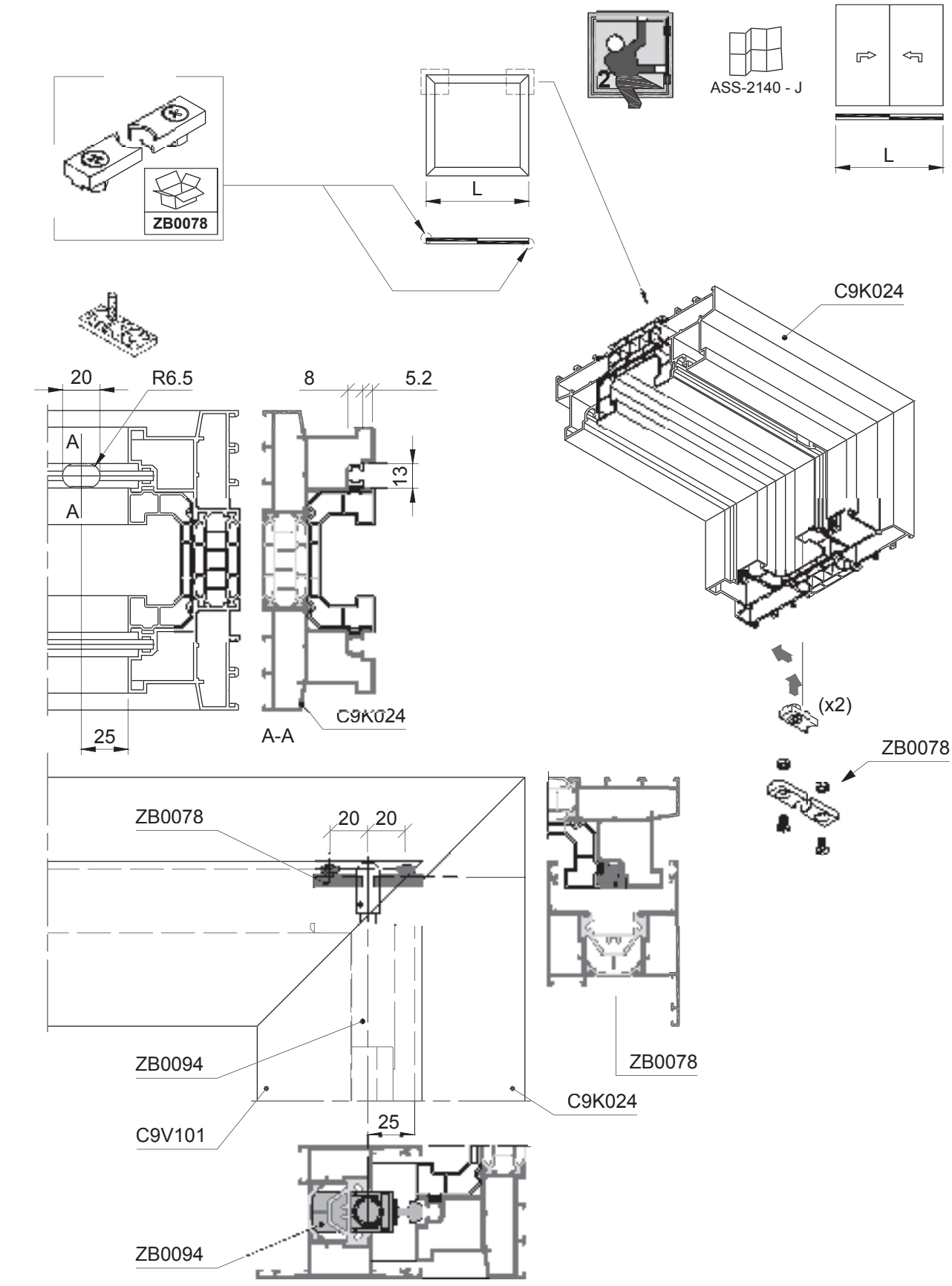
L
Max: 3080mm
Min: 2240mm



C160S-ASS-2509

Assemblaggio ferramenta e accessori RC2

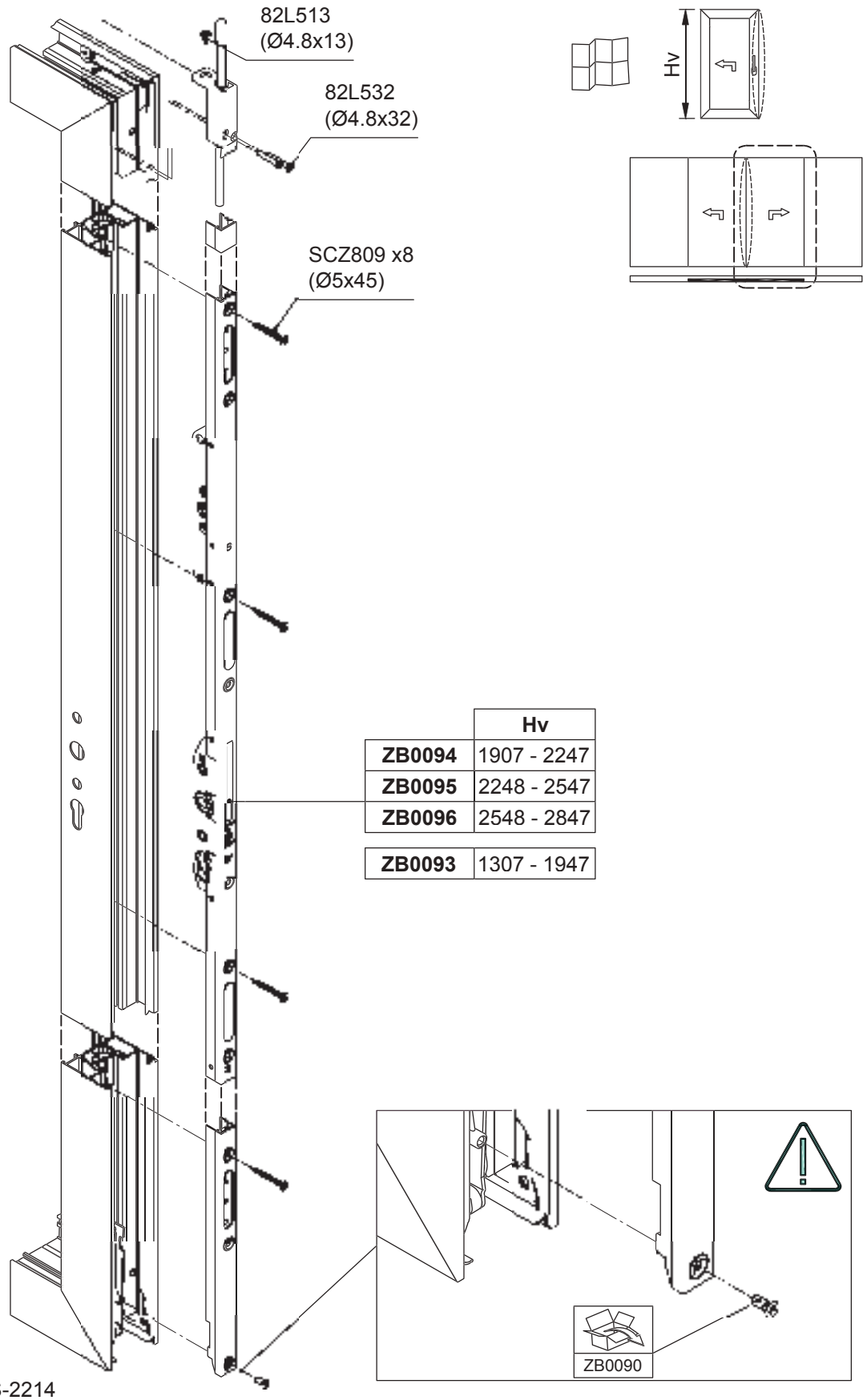
POSIZIONAMENTO ZB0078 - TELAIO IN ALTO



C160S-ASS-2510

Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO ZB0093/ZB0094/ZB0095/ZB0096 - XOOX - ANTA SECONDARIA



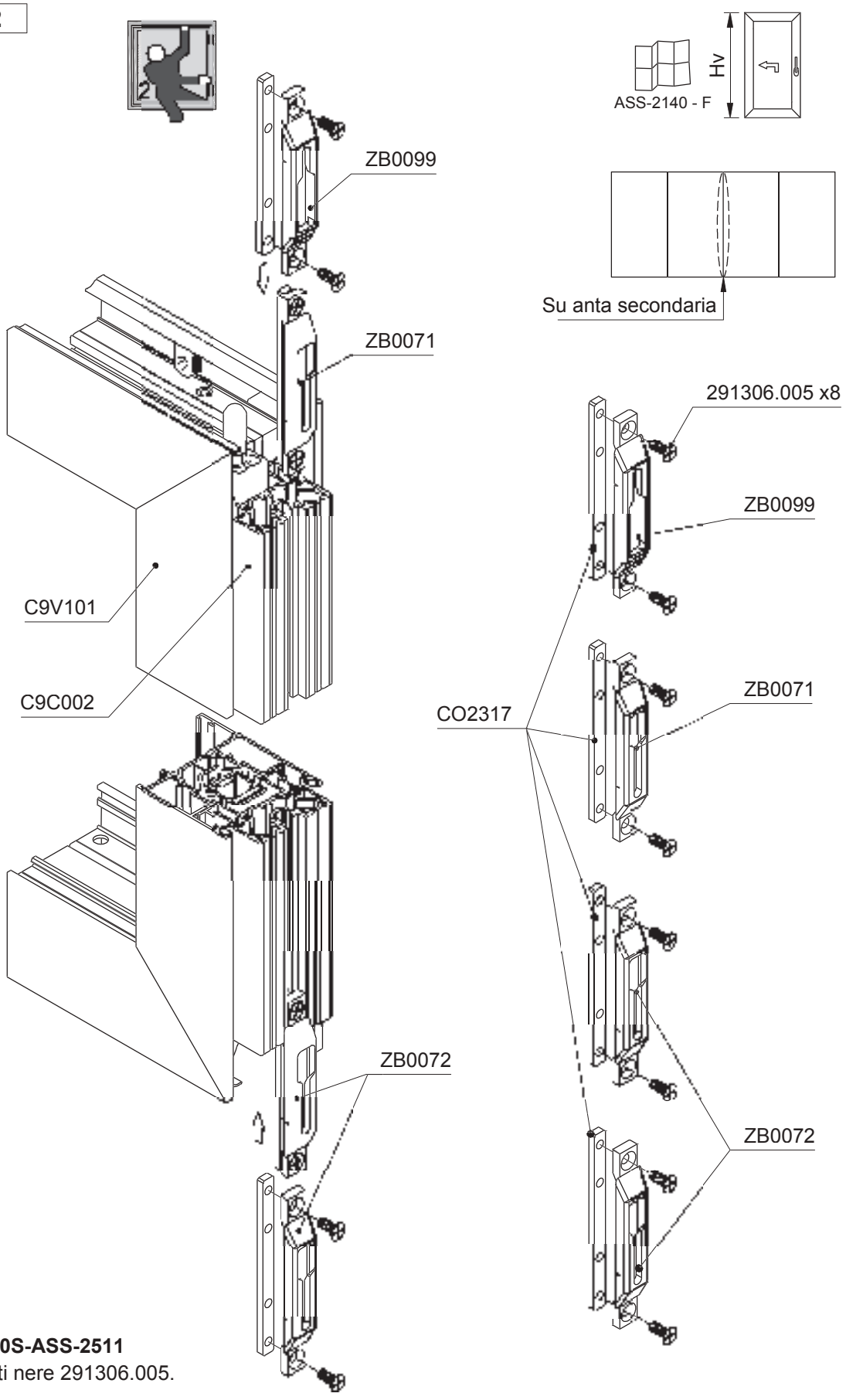
	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947

C160S-ASS-2214

Assemblaggio ferramenta e accessori RC2

PIASTRA DI BLOCCAGGIO ZB0071 E ZB0099 CON PIATTO CO2317 SU ANTA SECONDARIA

1 / 2



C160S-ASS-2511
Usare viti nere 291306.005.

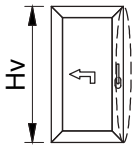
Assemblaggio ferramenta e accessori RC2

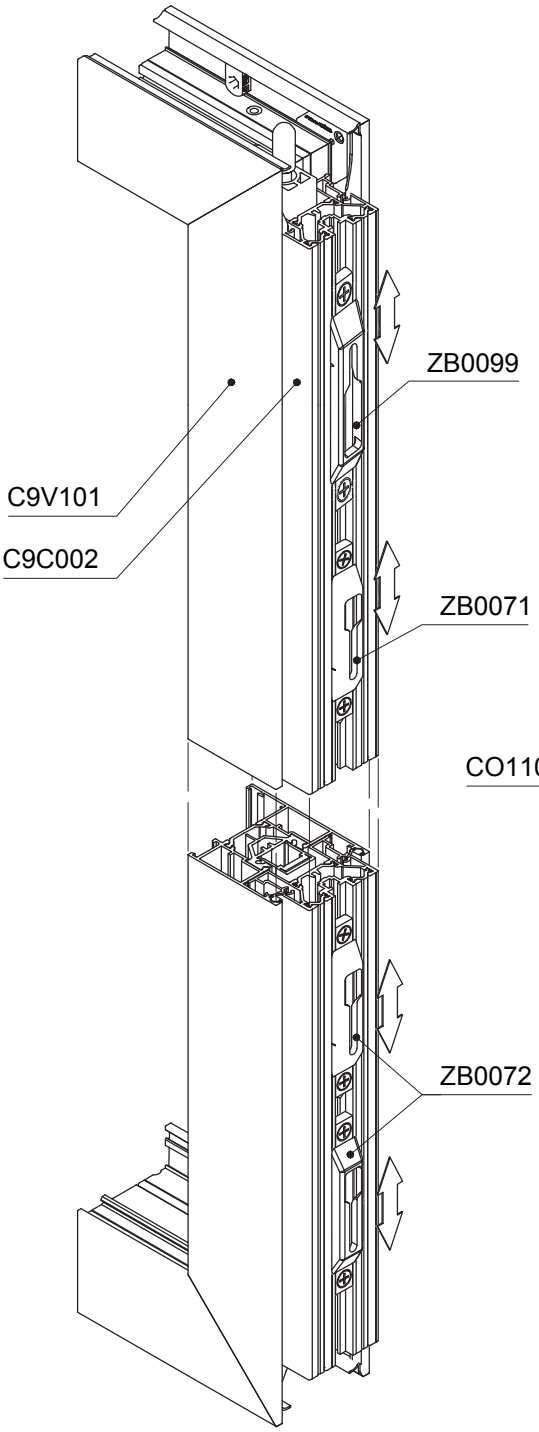
PIASTRA DI BLOCCAGGIO ZB0071 E ZB0099 CON PIATTO CO2317 SU ANTA SECONDARIA

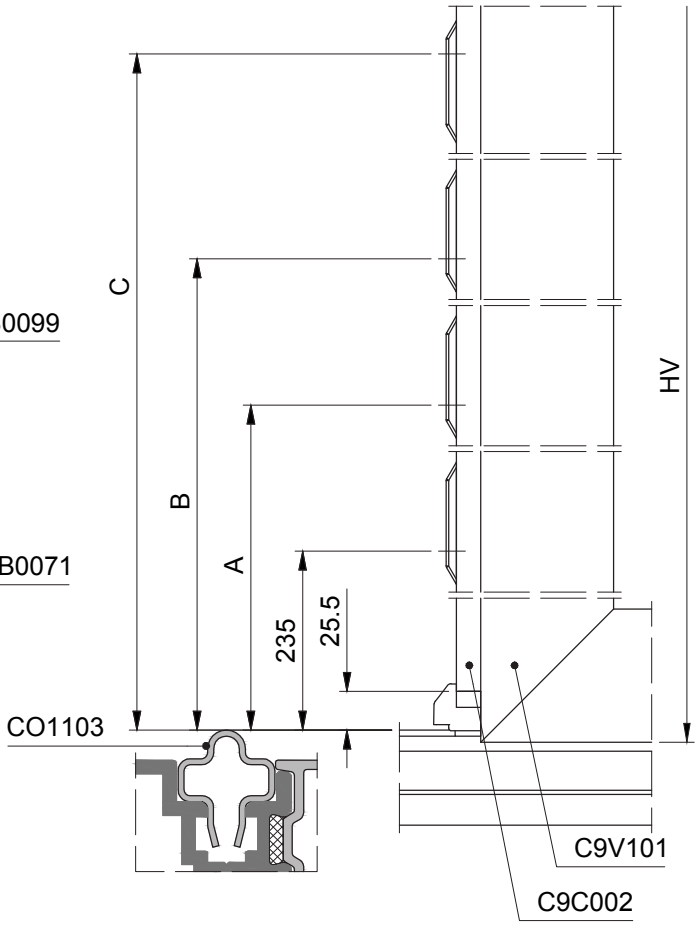
2 / 2

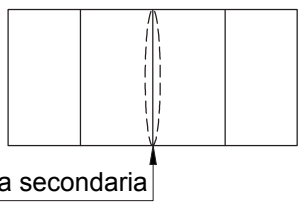
ASS-2140 - G

Hv
Max: 2540mm
Min: 1820mm









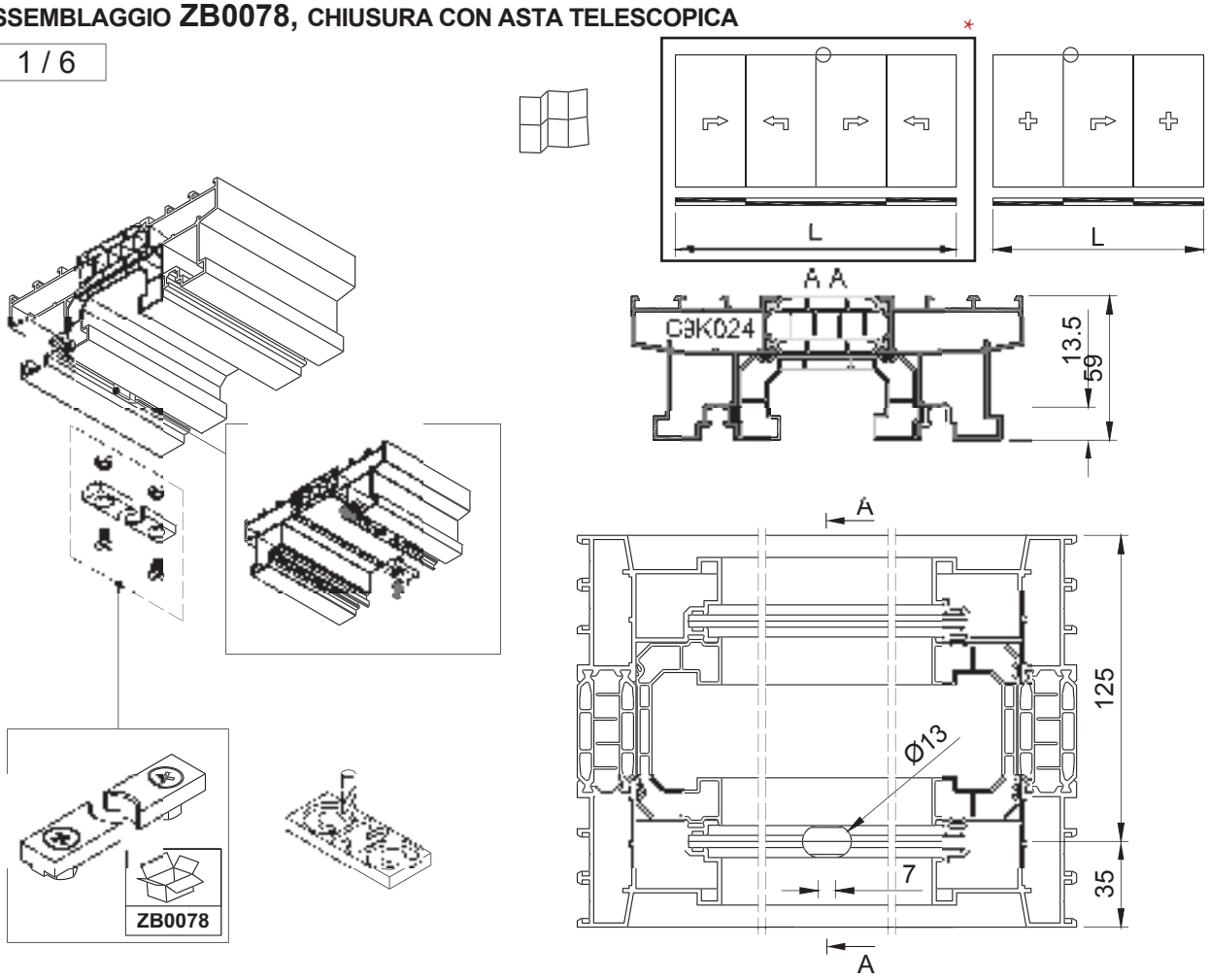
Hv	Chiusura	A	B	C
1820 - 1947	ZB0093	1585	-	-
1910 - 2247	ZB0094	1885	-	-
2248 - 2540	ZB0095	2185	-	-

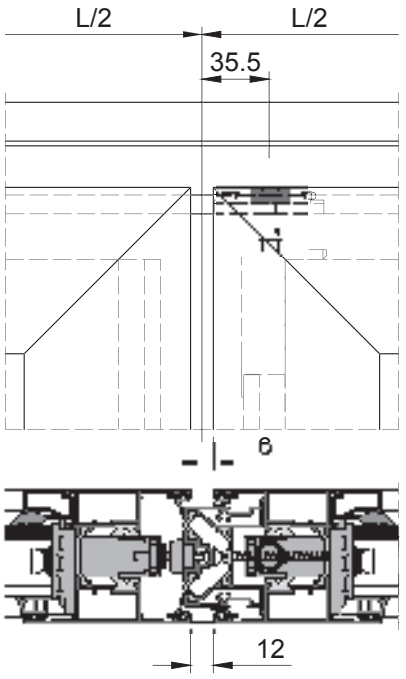
C160S-ASS-2512

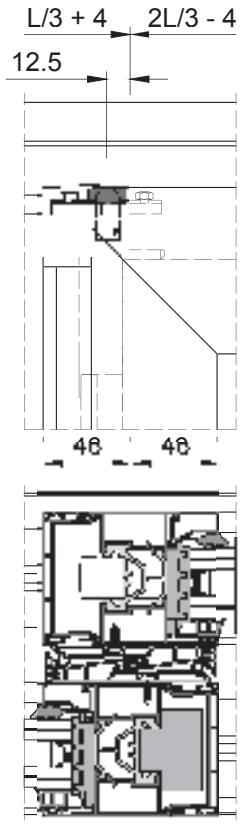
Assemblaggio ferramenta e accessori RC2

ASSEMBLAGGIO ZB0078, CHIUSURA CON ASTA TELESCOPICA

1 / 6





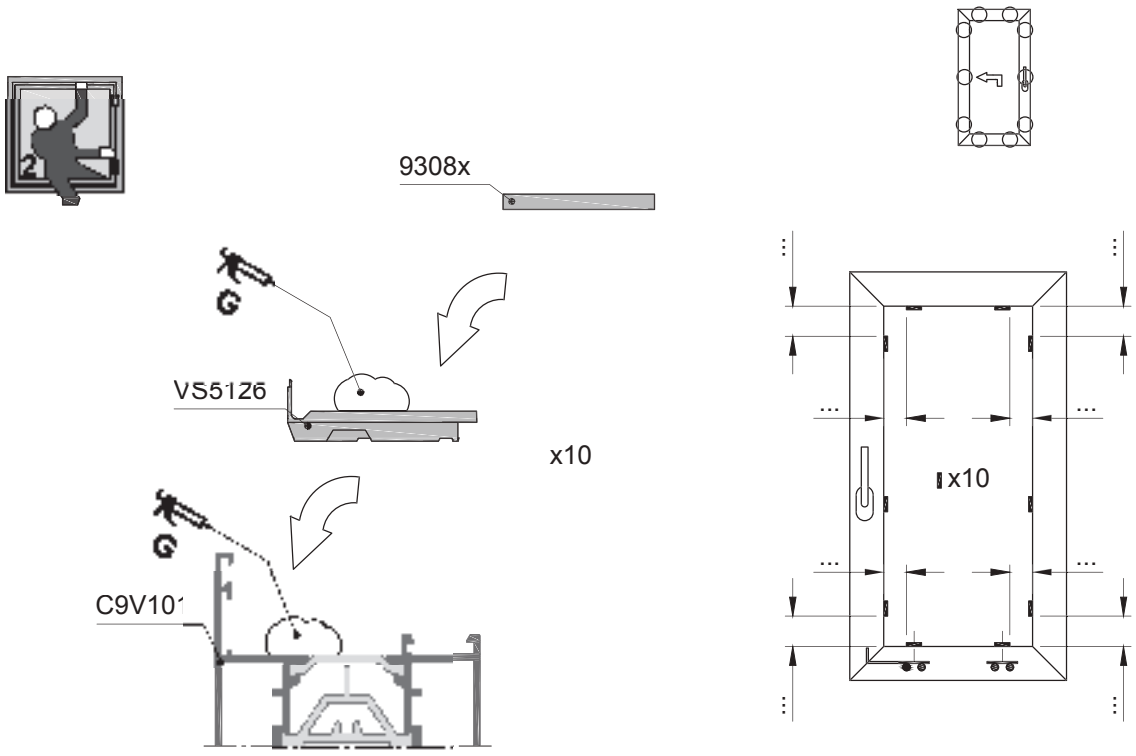


C160S-ASS-2213

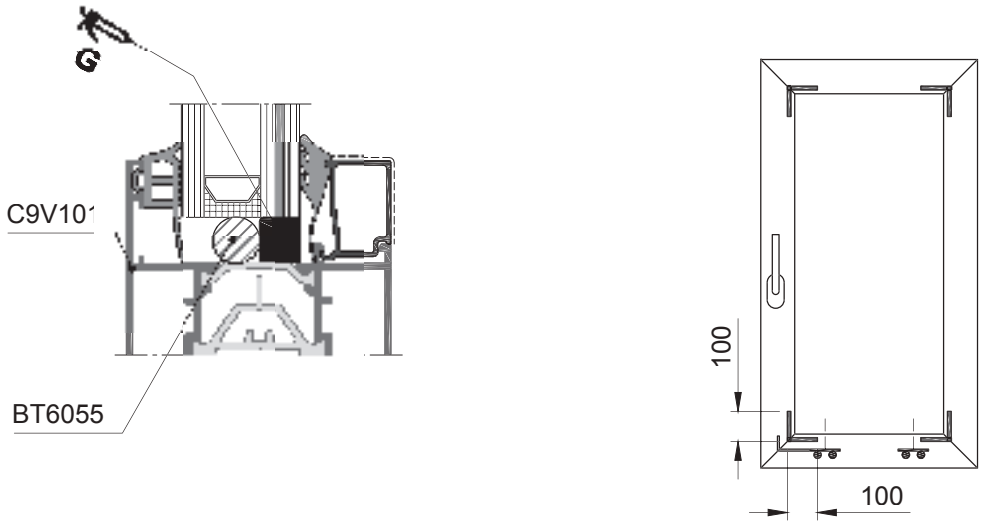
In attesa di certificazione RC2

Assemblaggio ferramenta e accessori RC2

SUPPORTO PER VETRATURA INCOLLATA E LASTRA DI VETRO INTERNA



Novatio 'Seal & bond MS60'



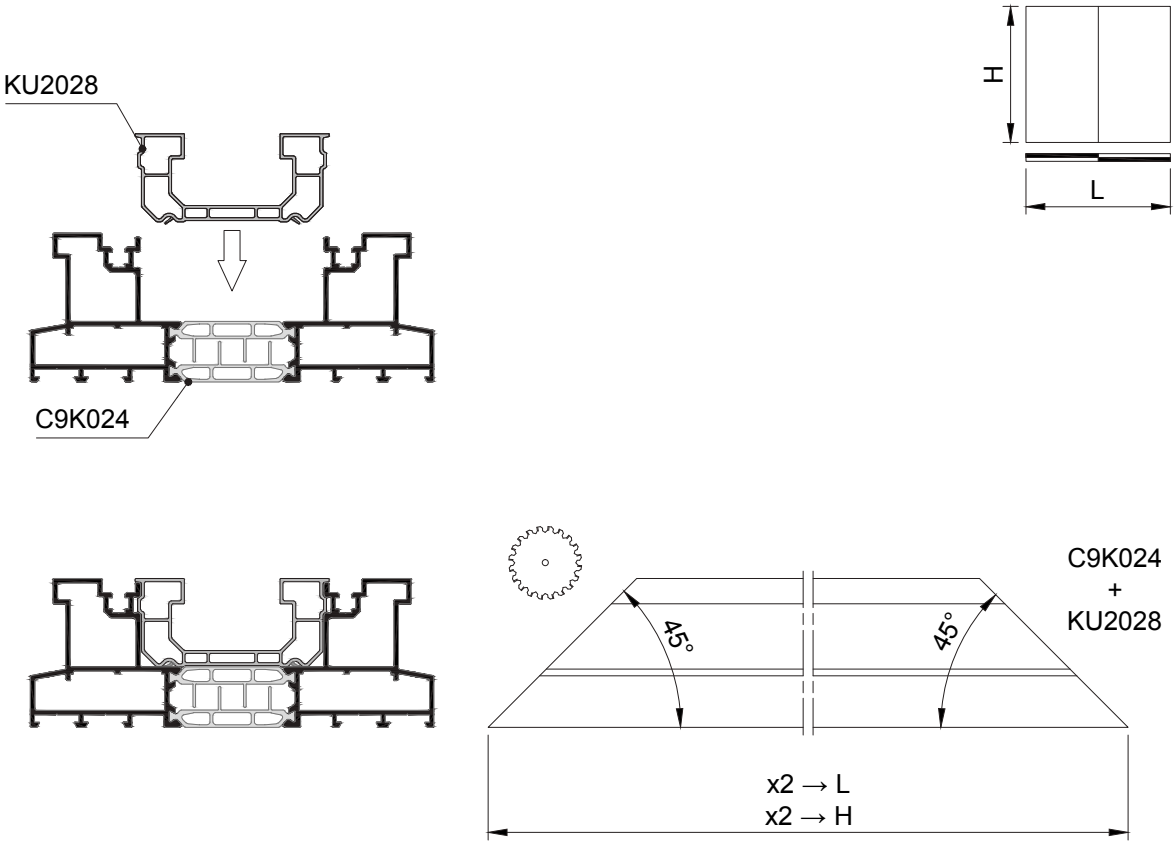
C160S-ASS-2192

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

Operazioni C9K024 e profilato di isolamento KU2028	L414
Operazioni C9K024 per squadrette	L415
3D panoramica di drenaggio - Telaio + Profilato di isolamento	L416
2D panoramica di drenaggio - Telaio C9K024 e profilato di isolamento KU2028	L417
Operazioni per drenaggio su telaio C9K024 - J (opzione 1/2)	L418
Operazioni per drenaggio nascosto su telaio C9K024 e RU9709 - J (opzione 2/2)	L419
Operazioni per drenaggio su telaio C9K024 - H	L420
Operazioni per drenaggio su telaio C9K024 - B	L421
Operazioni per drenaggio su telaio C9K024 - A - G	L422
Operazioni per drenaggio su telaio C9K024 - M	L423
Operazioni per drenaggio su profilato di isolamento KU2028 - K1	L424
Operazioni per drenaggio su profilato di isolamento KU2028 - K2	L425
Assemblaggio valvola VS0107 e KU2028 su telaio C9K024	L426
Assemblaggio tappi di tenuta CO1225/CO1226 su C9K024 - Inferiore	L427
Assemblaggio tappi di tenuta CO1224 su telaio C9K024 - Superiore - Alzante scorrevole e scorrevole	L428
Assemblaggio tappi di tenuta VS9414/VS9415 su telaio C9K024	L429
Assemblaggio del telaio C9K024 con squadrette	L430

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI C9K024 E PROFILATO DI ISOLAMENTO KU2028

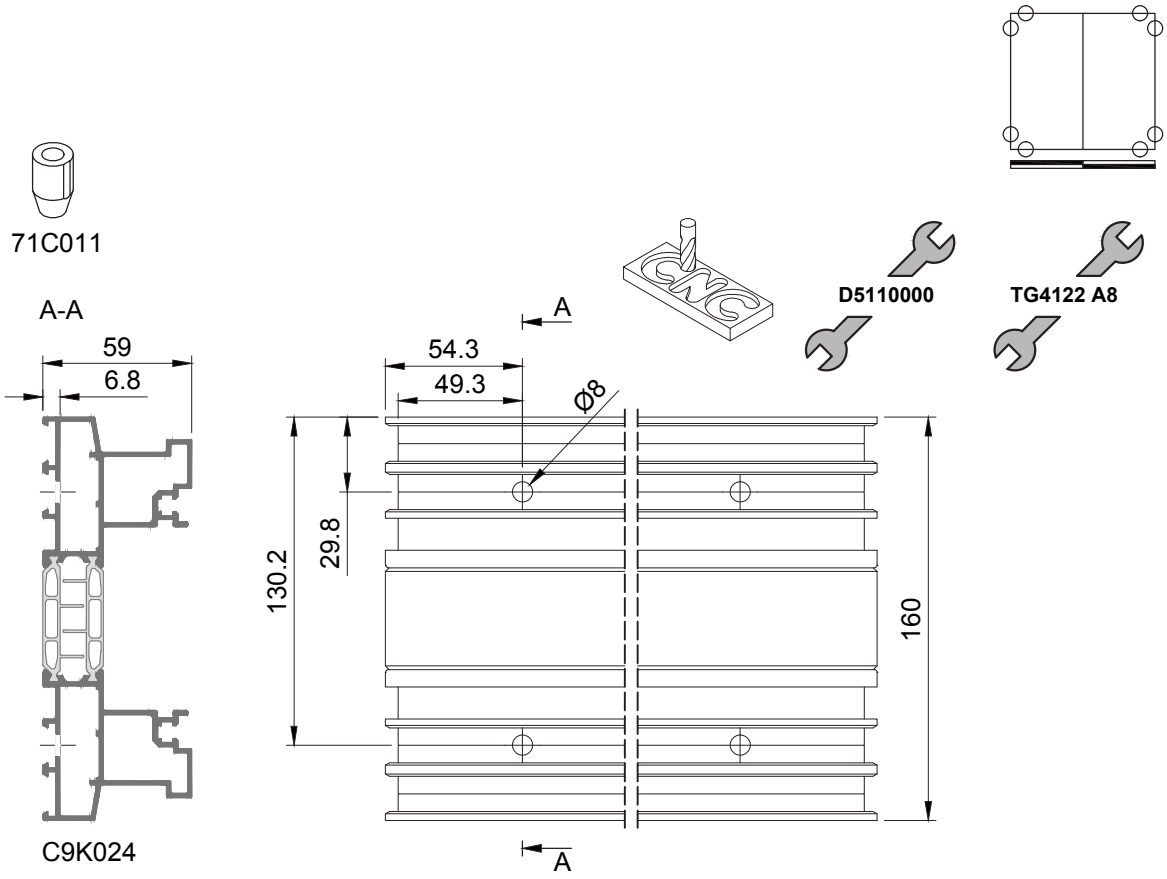


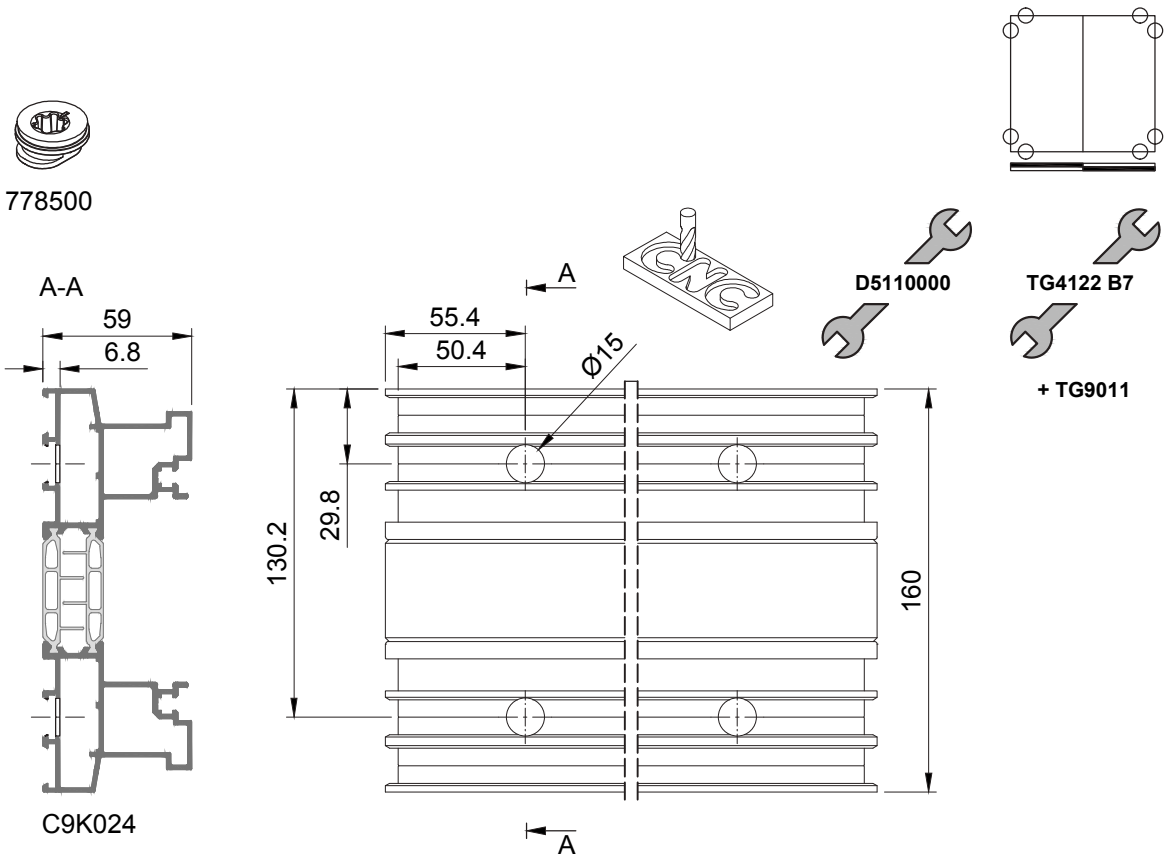
stringere entrambi i cacciaviti l'uno contro l'altro e sollevare KU2028 fuori dal C9K024

C160-ASS-1300

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI C9K024 PER SQUADRETTE

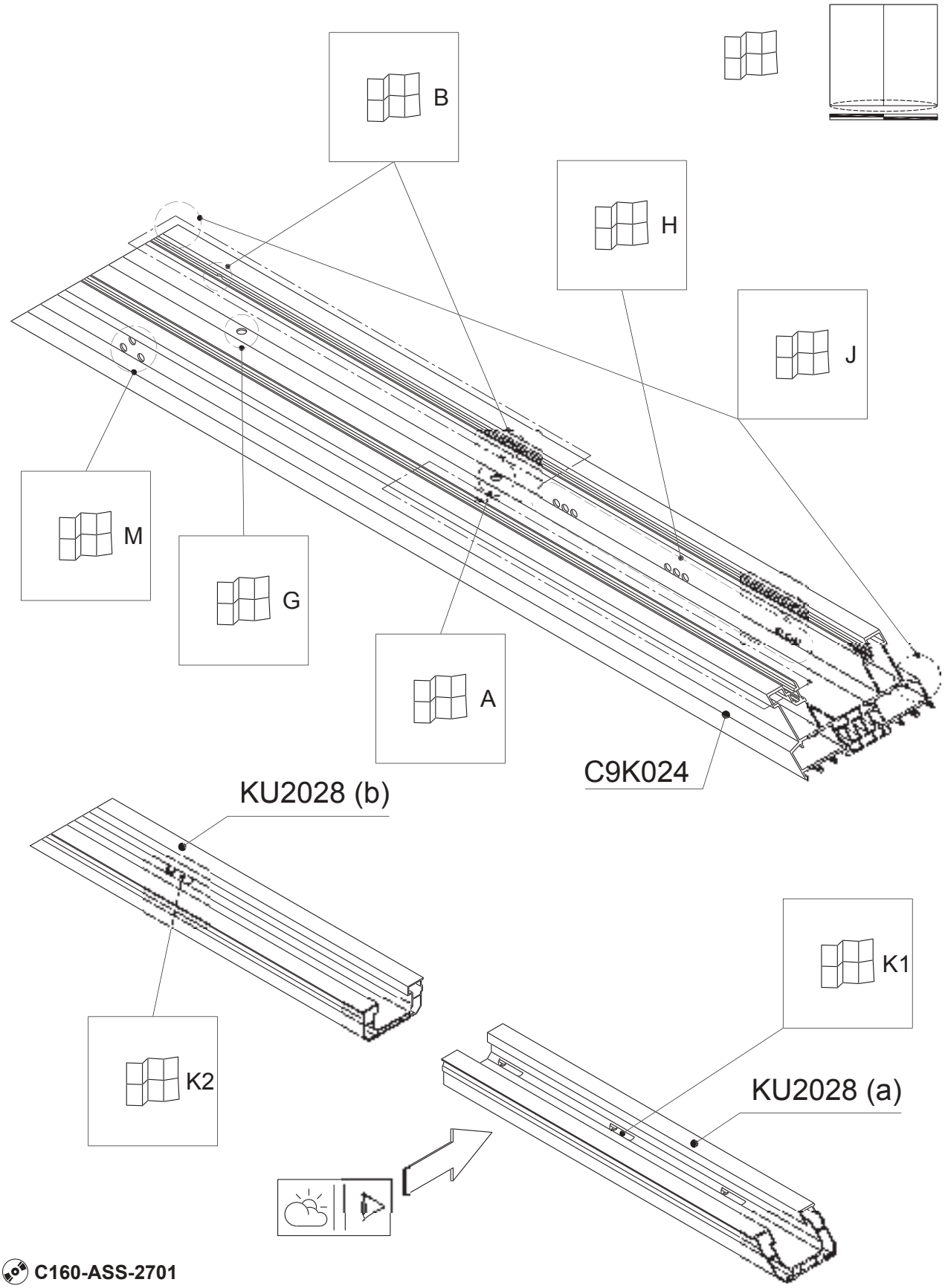




C160-ASS-1301

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

3D PANORAMICA DRENAGGIO - TELAIO + PROFILATO DI ISOLAMENTO

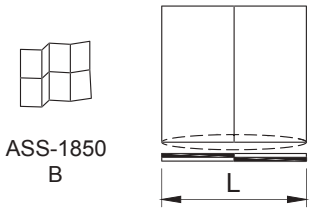


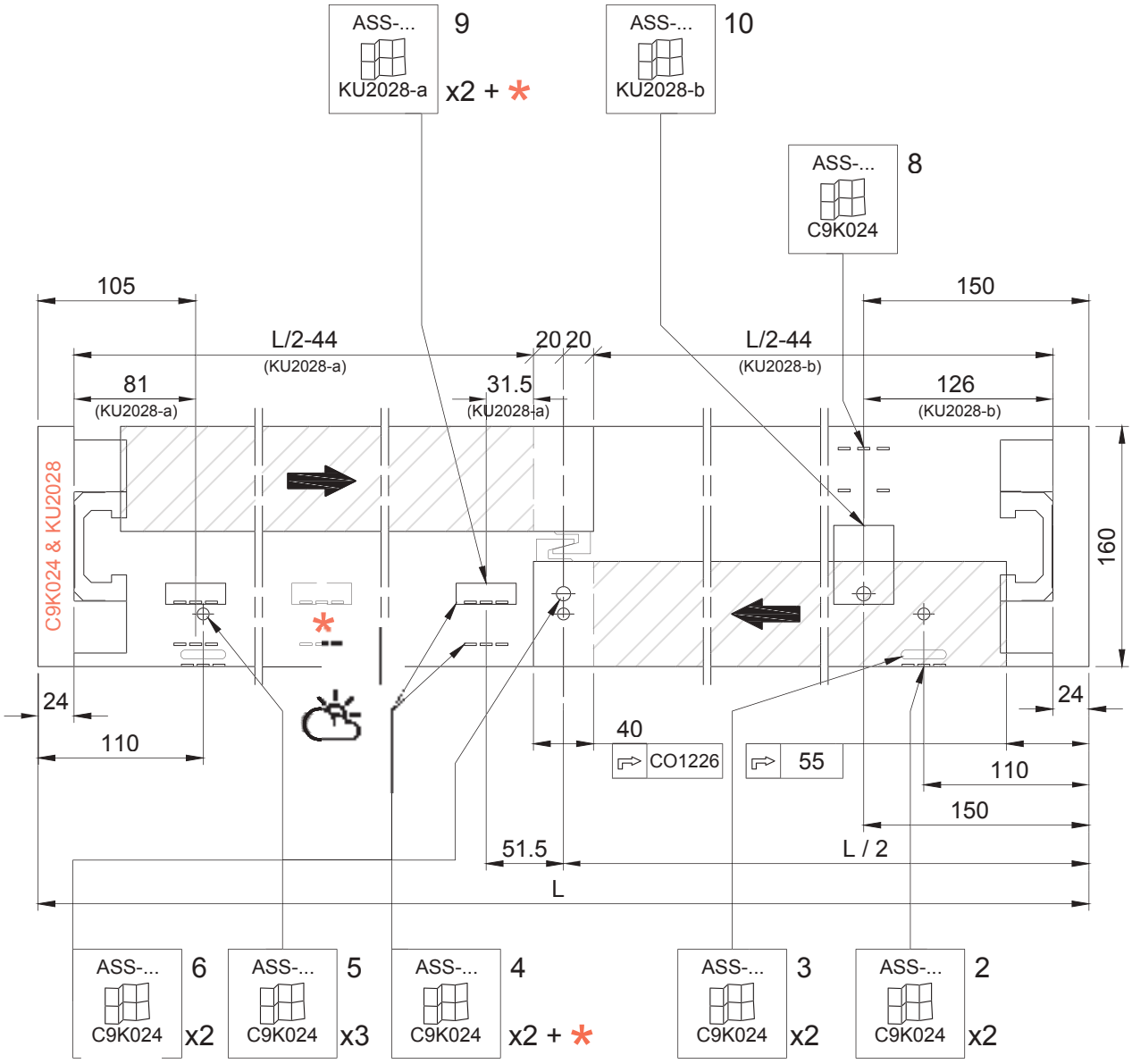
C160-ASS-2701

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

2D PANORAMICA DRENAGGIO - TELAIO C9K024 E PROFILATO DI ISOLAMENTO KU2028

1 / 10





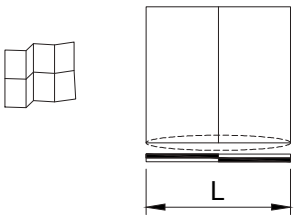
C160S-ASS-2702

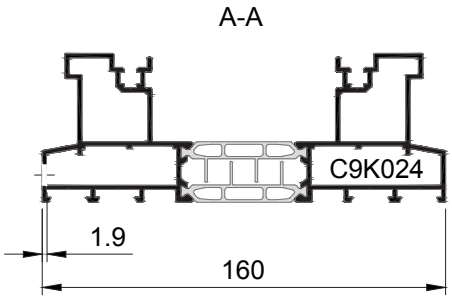
* Numero dei fori di drenaggio, vedere pagina J.0.6.

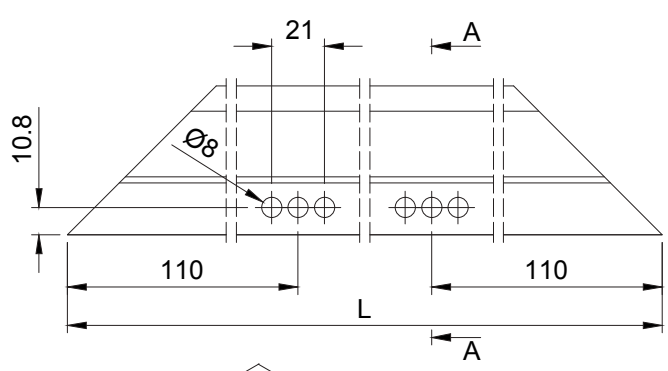
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

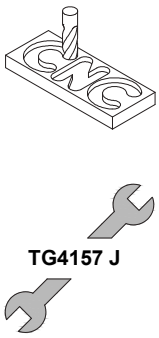
OPERAZIONI PER DRENAGGIO SU TELAIO C9K024 - J (OPZIONE 1/2)

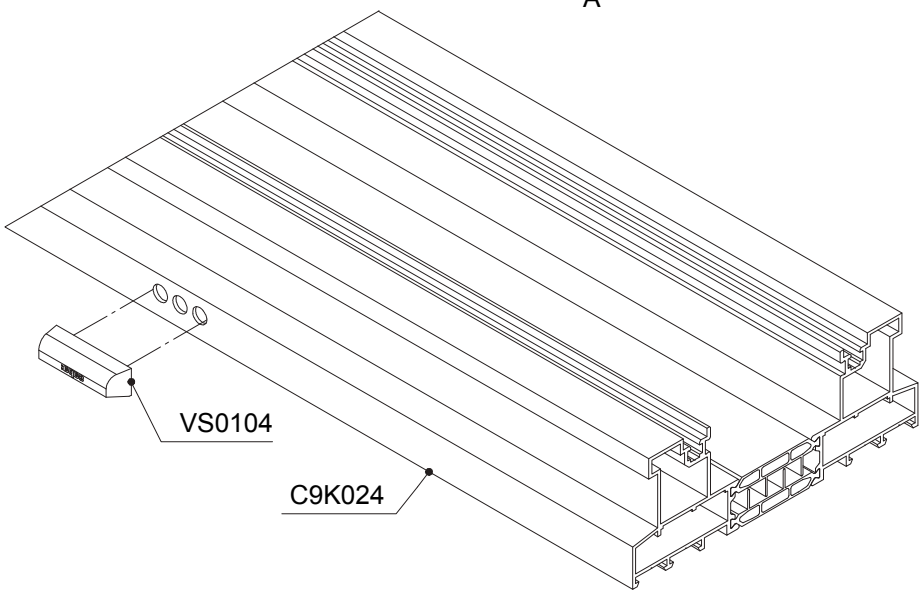
2 / 10









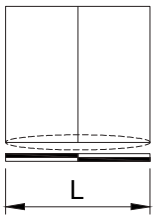


C160-ASS-1306

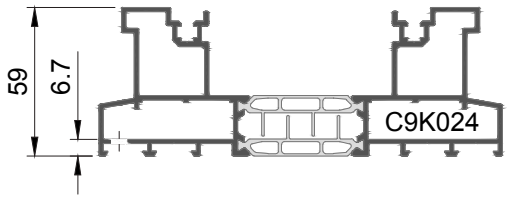
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO NASCOSTO SU TELAIO C9K024 E RU9709 - J (OPZIONE 2/2)

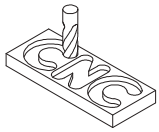
3 / 10

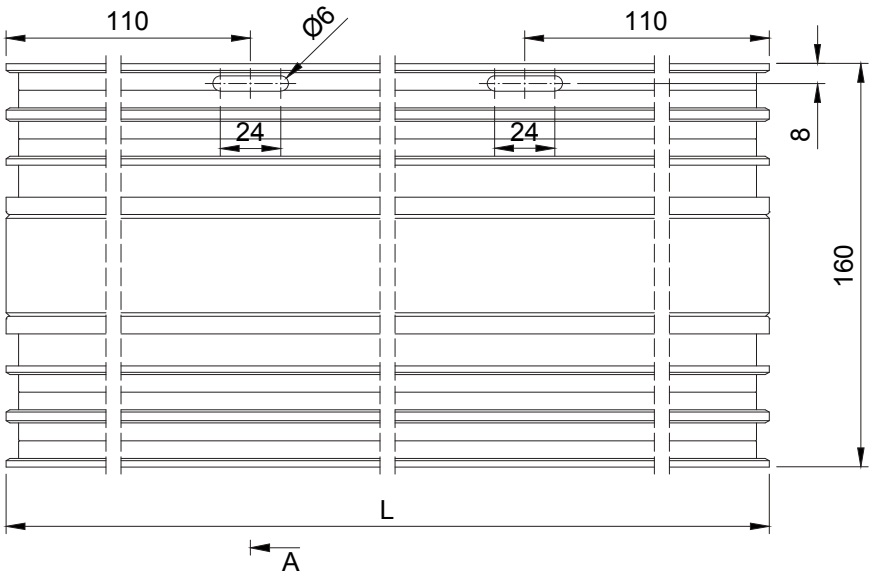


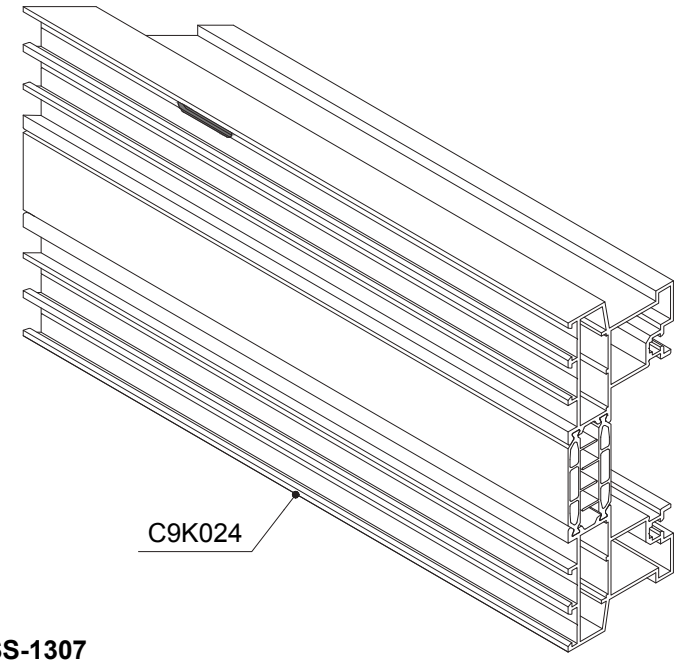
A-A



A







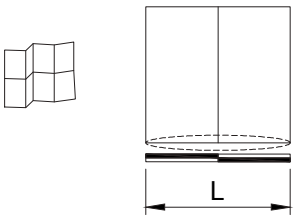
C160-ASS-1307

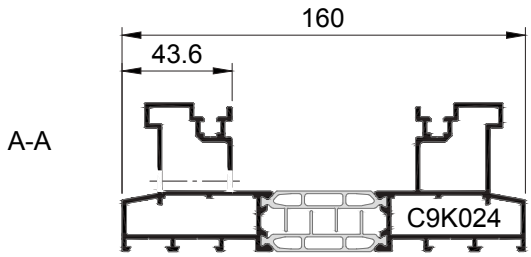
Numero dei fori di drenaggio, vedere pagina L13

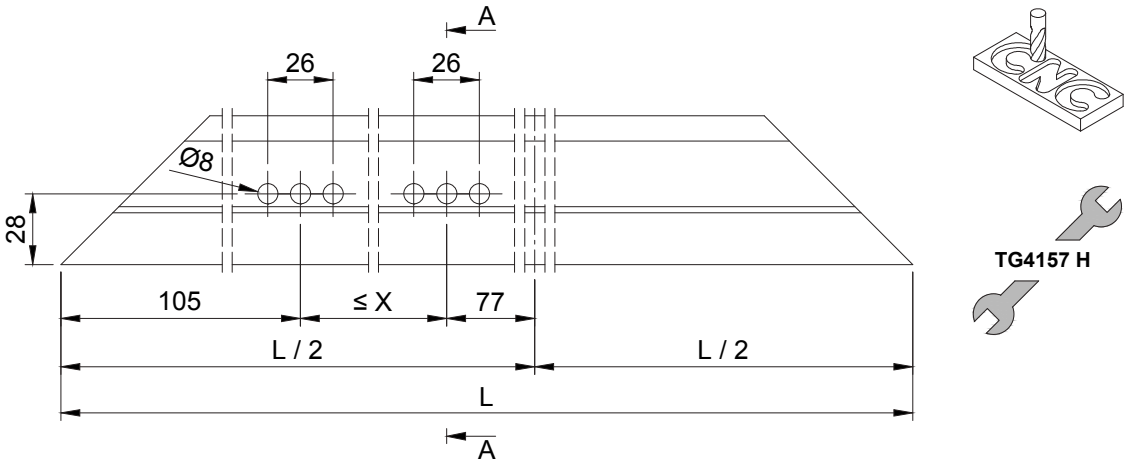
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

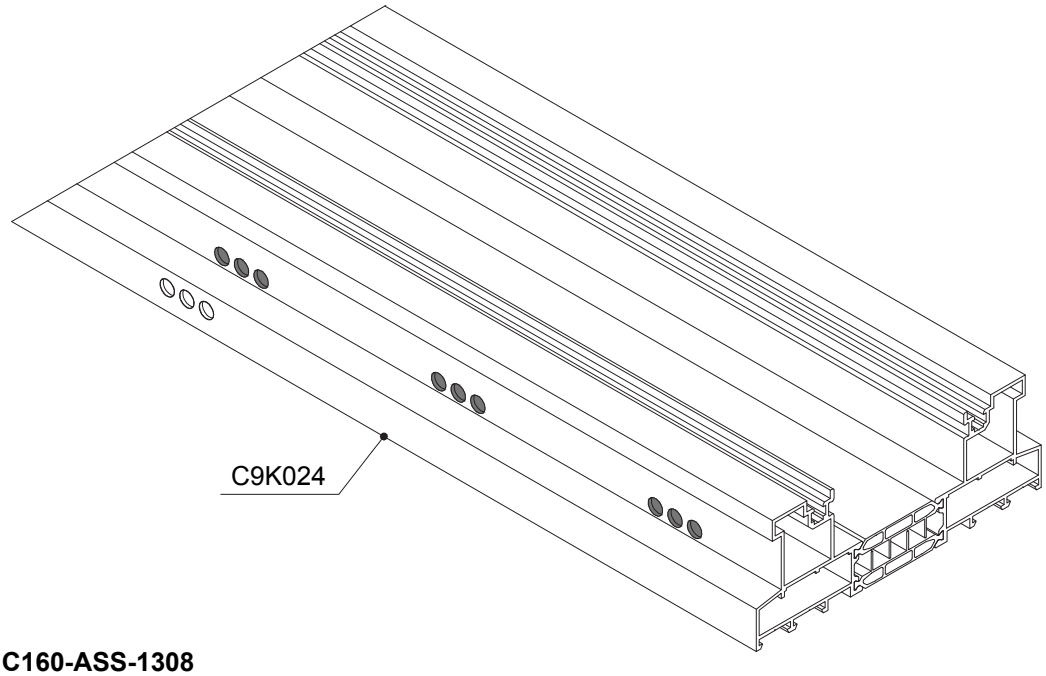
OPERAZIONI PER DRENAGGIO SU TELAIO C9K024 - H

4 / 10









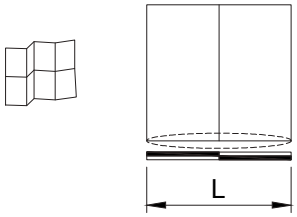
C160-ASS-1308

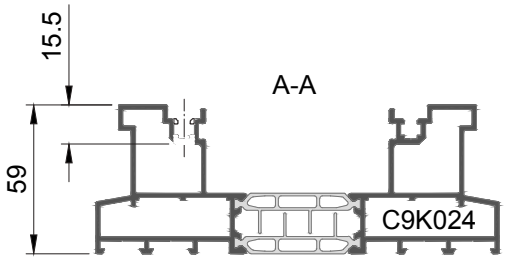
Numero dei fori di drenaggio, vedere pagina L13

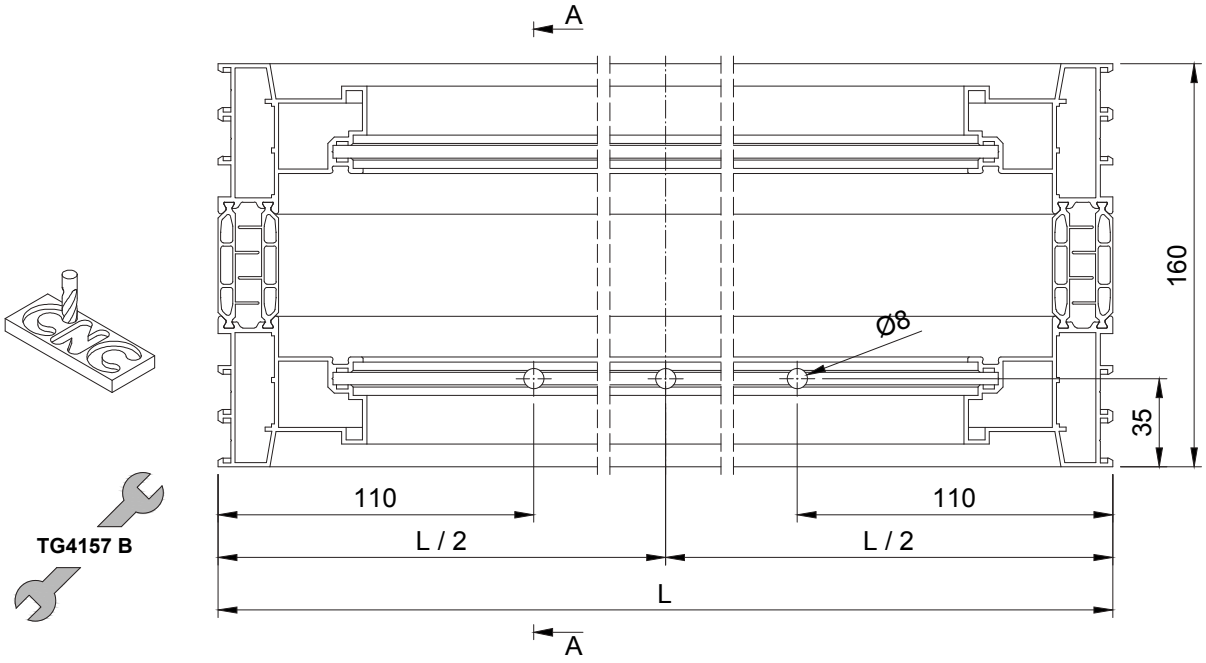
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

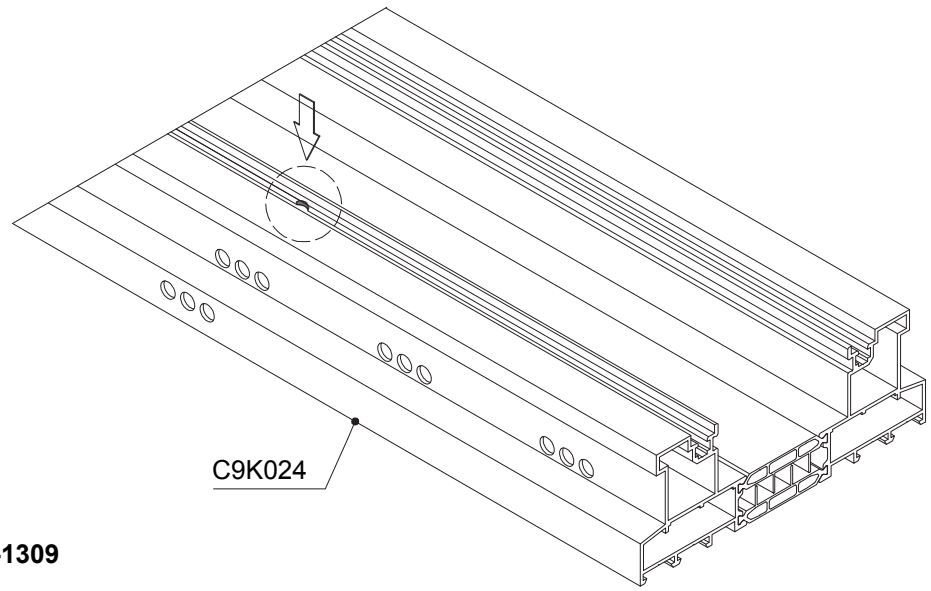
OPERAZIONI PER DRENAGGIO SU TELAIO C9K024 - B

5 / 10







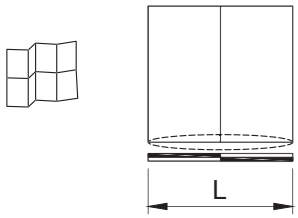


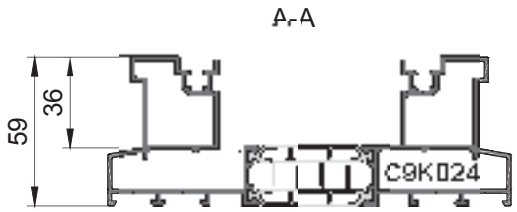
C160-ASS-1309

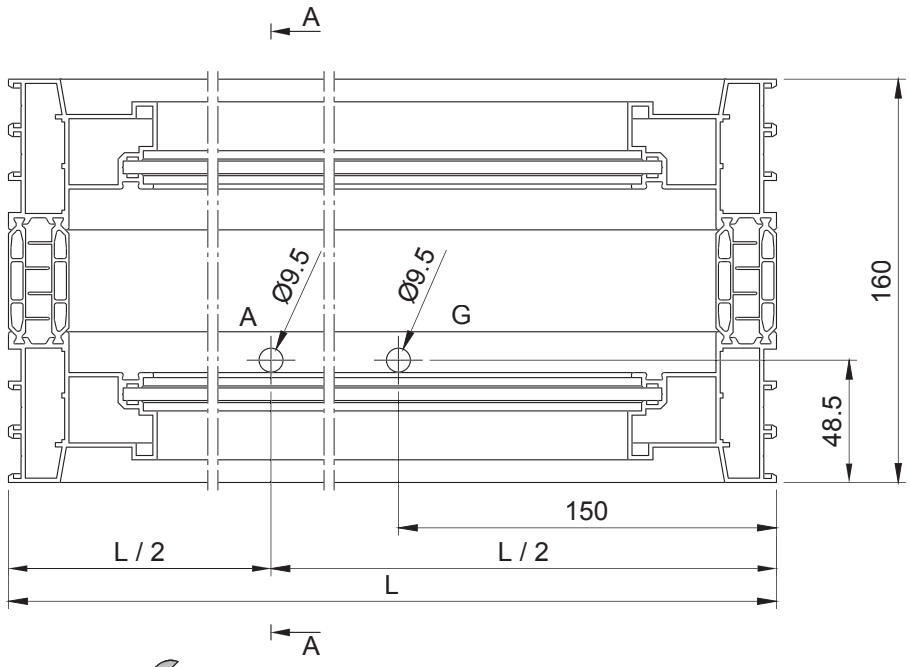
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

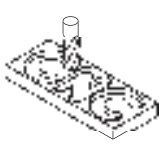
OPERAZIONI PER DRENAGGIO SU TELAIO C9K024 - A - G

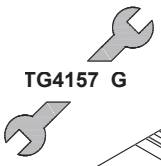
6 / 10

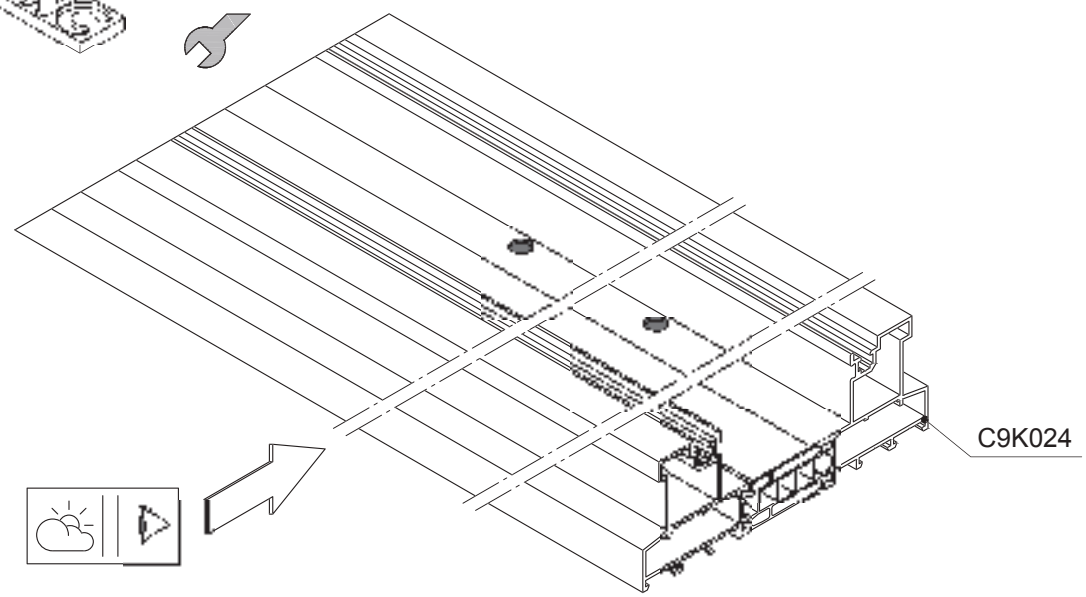










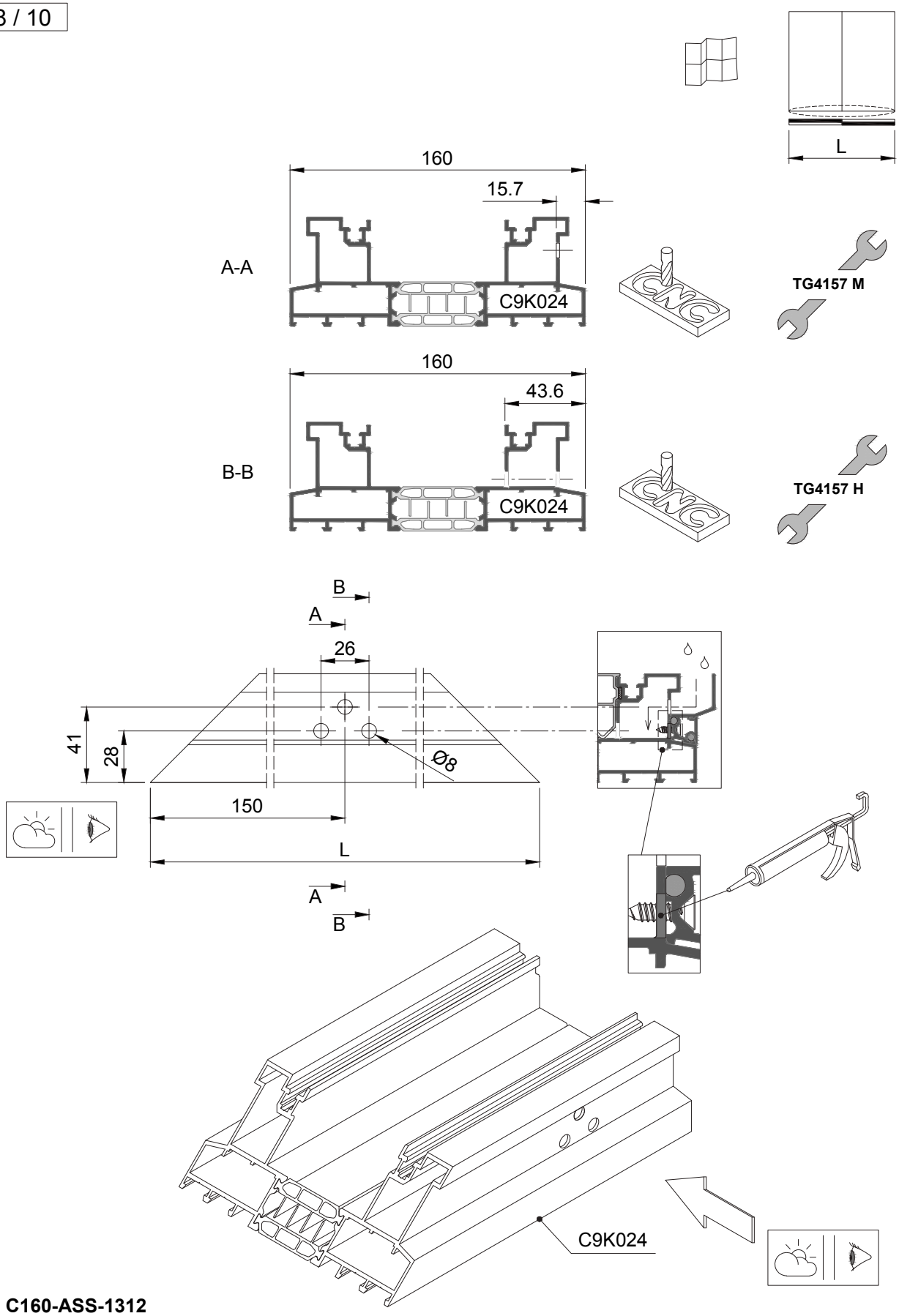


C160S-ASS-2703

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU TELAIO C9K024 - M

8 / 10



C160-ASS-1312

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU PROFILATO DI ISOLAMENTO KU2028 - K1

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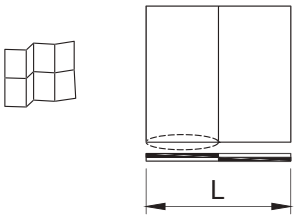
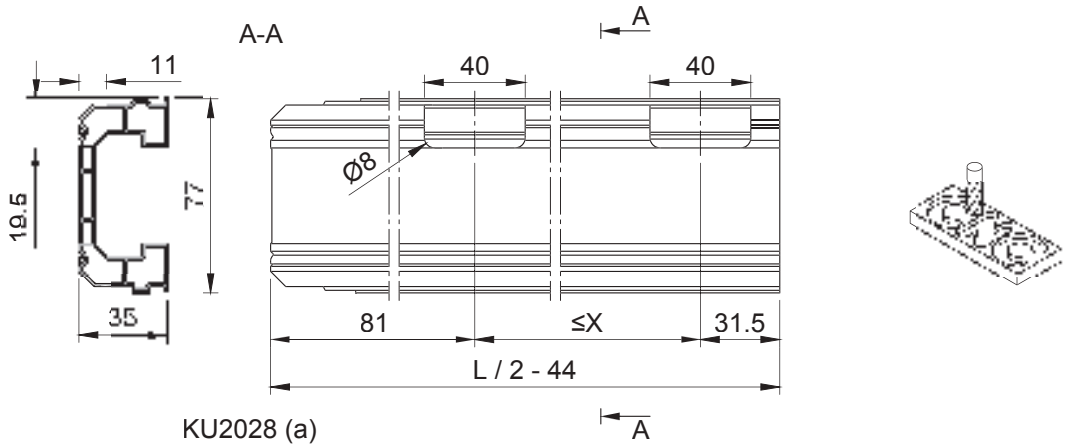
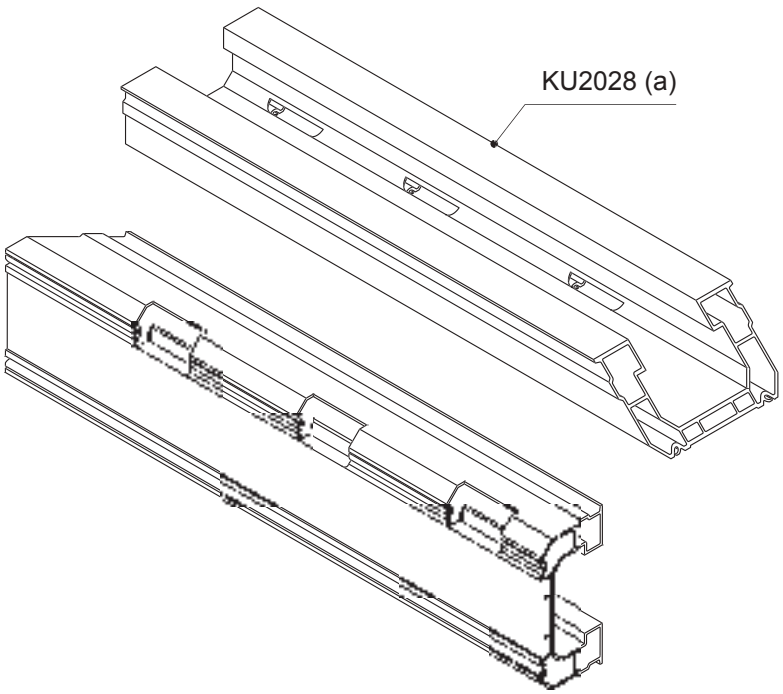




KU2028 (a)



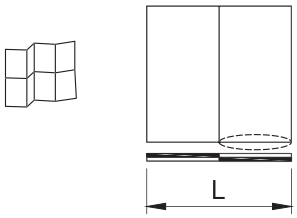
C160-ASS-2704

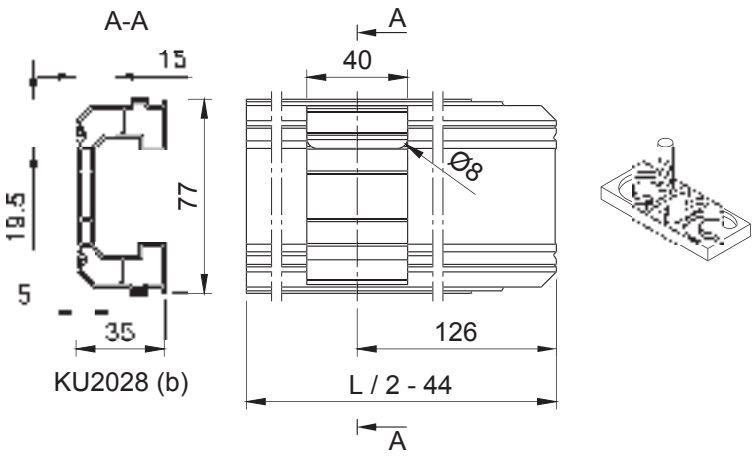
Numero dei fori di drenaggio, vedere pagina L13

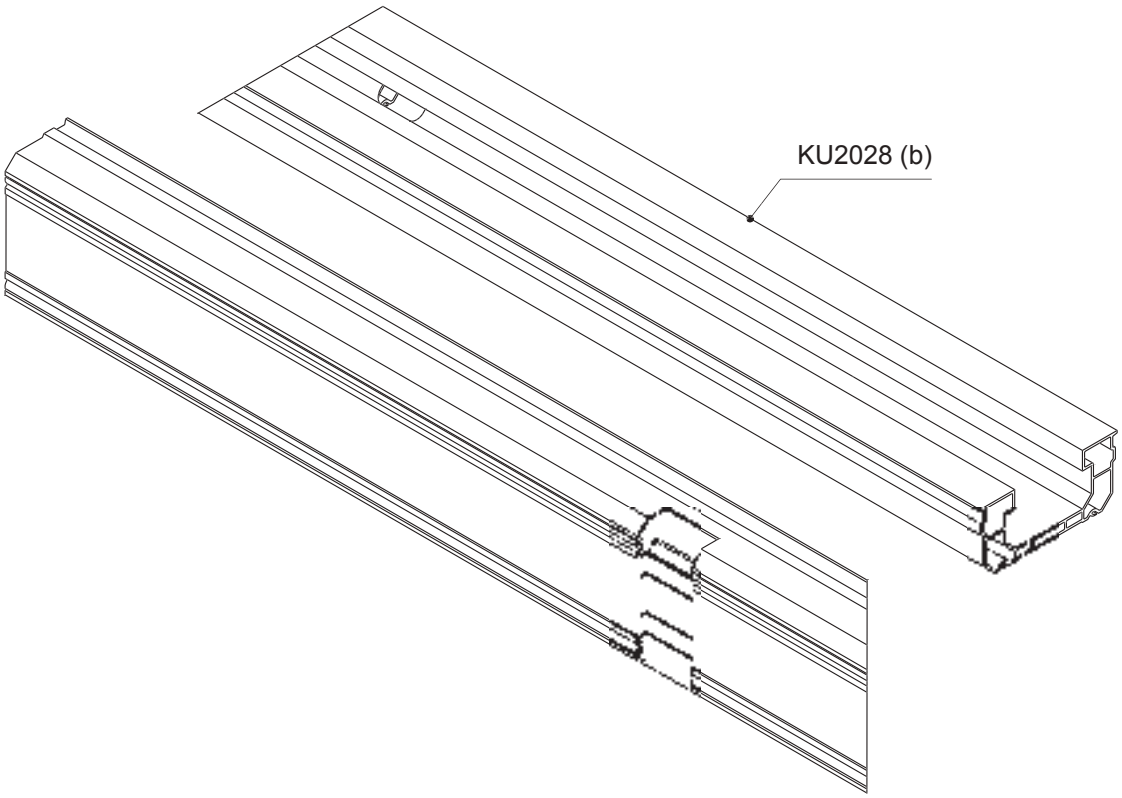
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU PROFILATO DI ISOLAMENTO KU2028 - K2

10 / 10



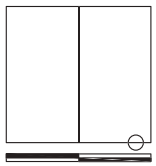


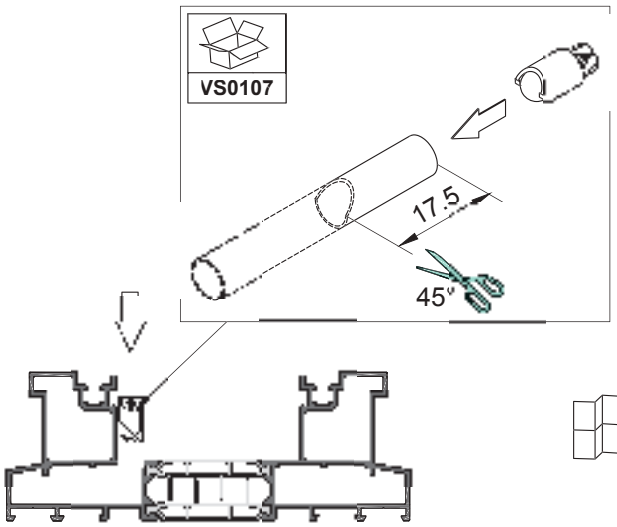


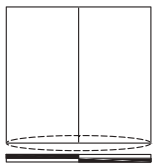
C160-ASS-2705

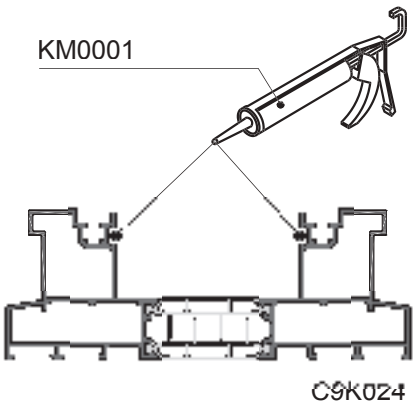
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

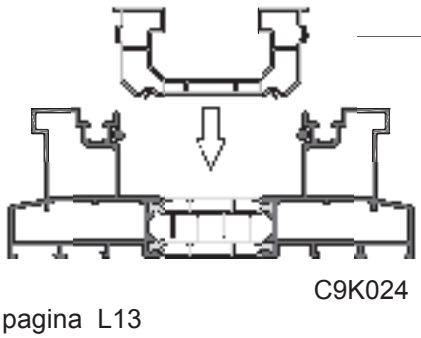
ASSEMBLAGGIO VALVOLA VS0107 E KU2028 SU TELAIO C9K024









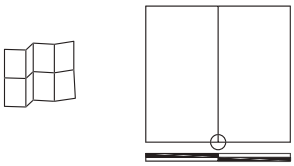


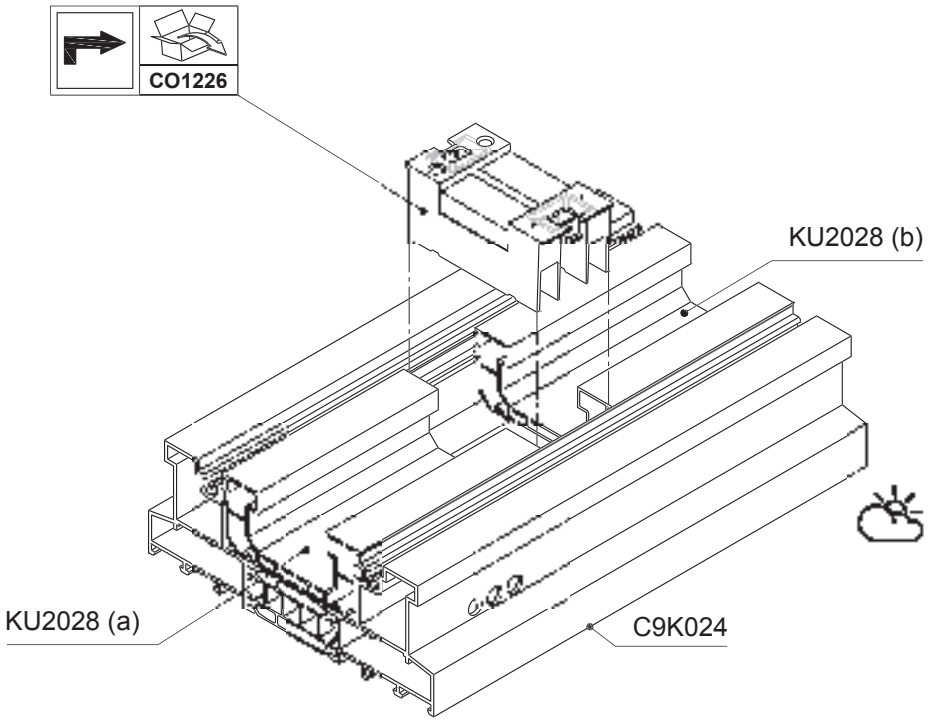
C160-ASS-1315

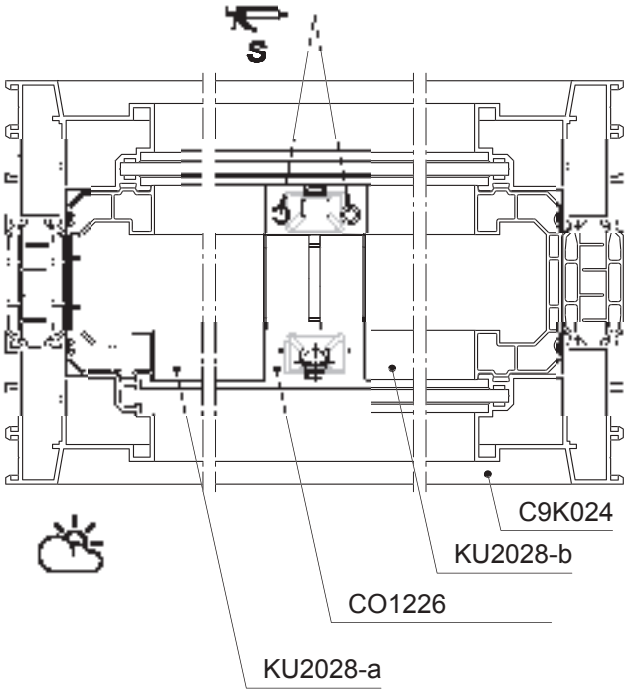
Numero dei fori di drenaggio, vedere pagina L13

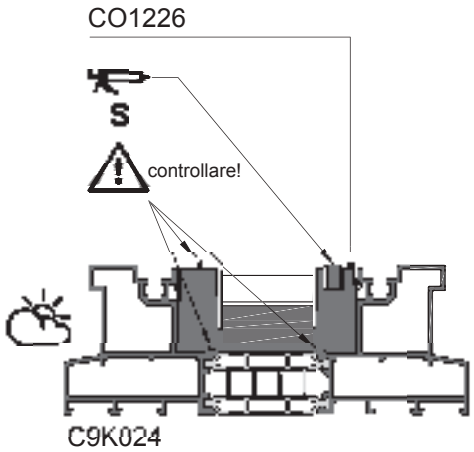
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1226 SU C9K024 INFERIORE









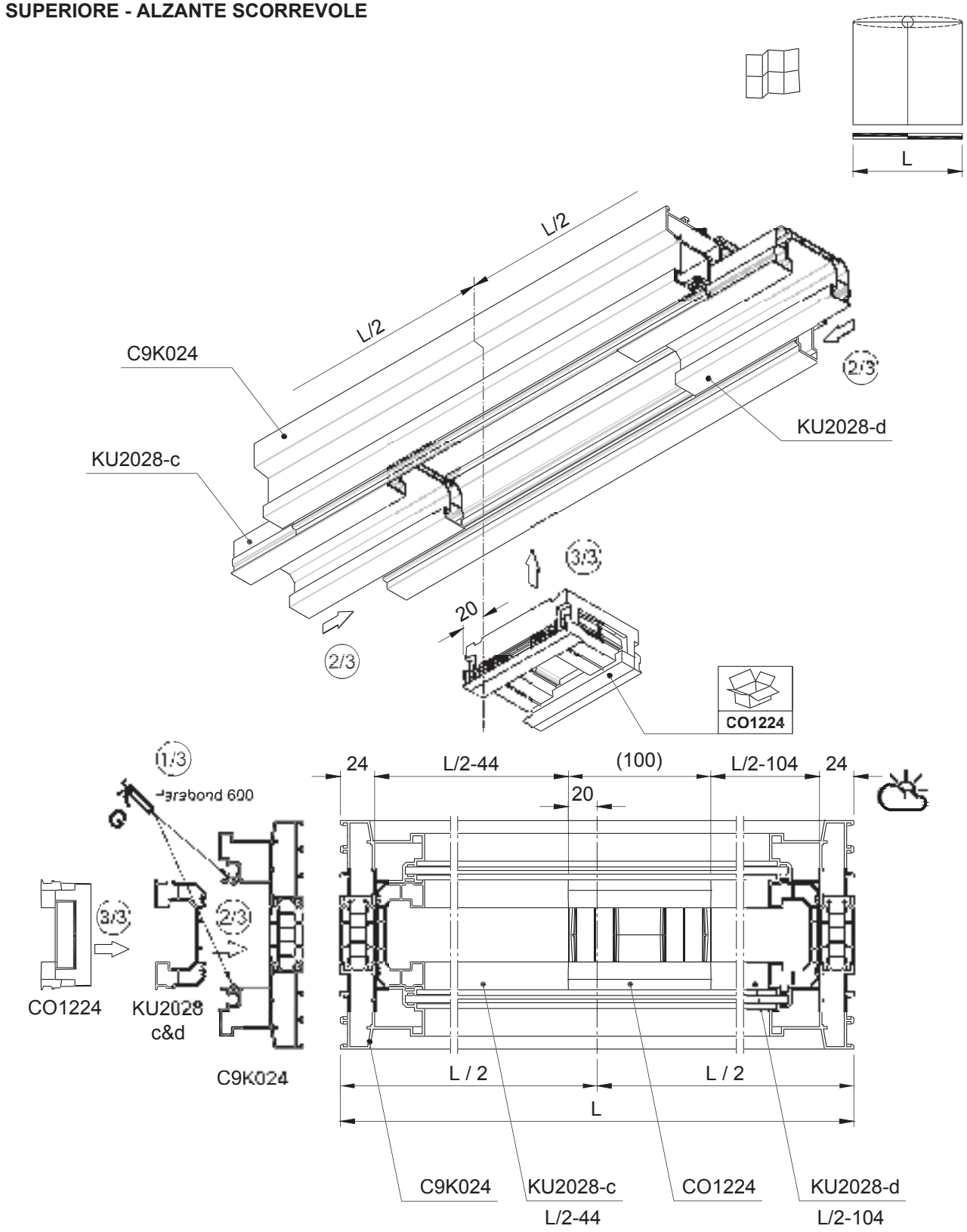
C160S-ASS-2706

L'elemento è sigillato quando il silicone esce dai piccoli fori. Il foro di drenaggio da Ø9,5mm rimane libero.

2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1224 SU TELAIO C9K024

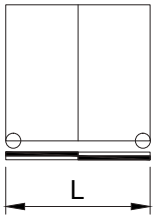
SUPERIORE - ALZANTE SCORREVOLE

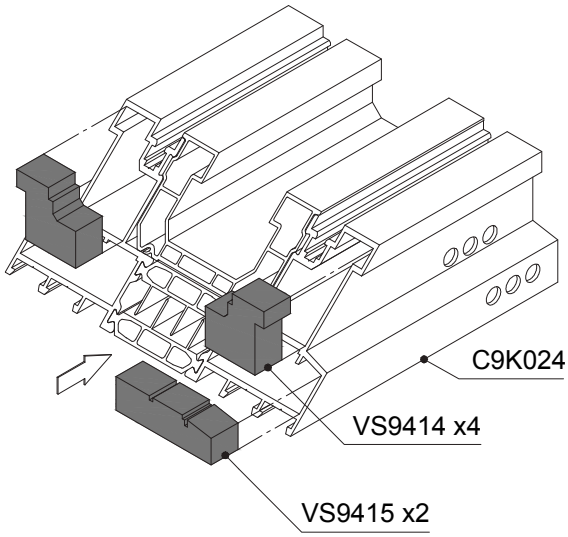


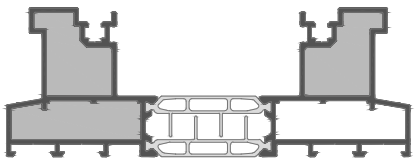
C160S-ASS-2707

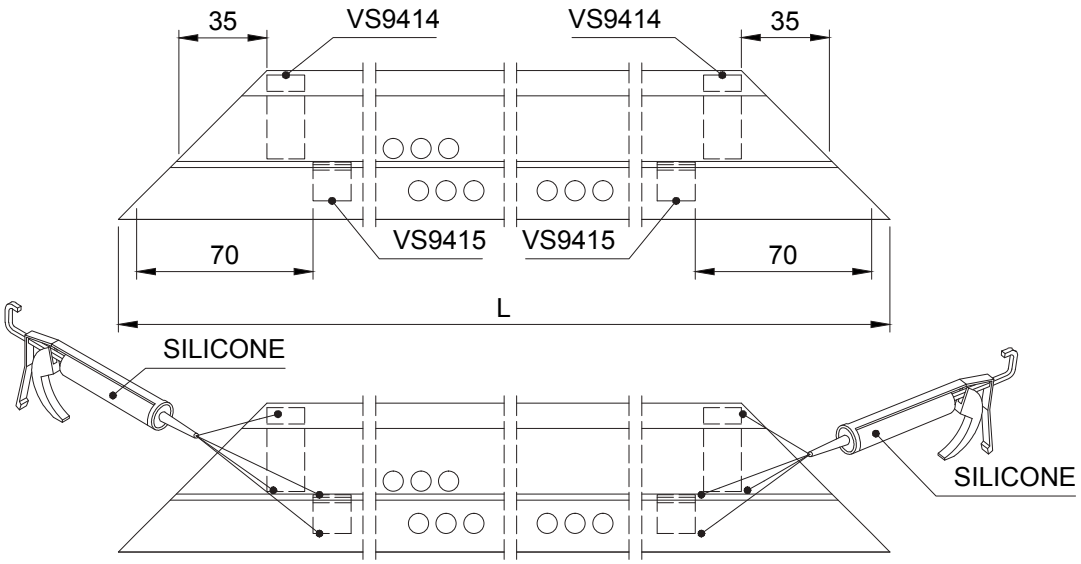
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA VS9414/VS9415 SU TELAIO C9K024







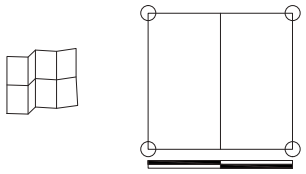


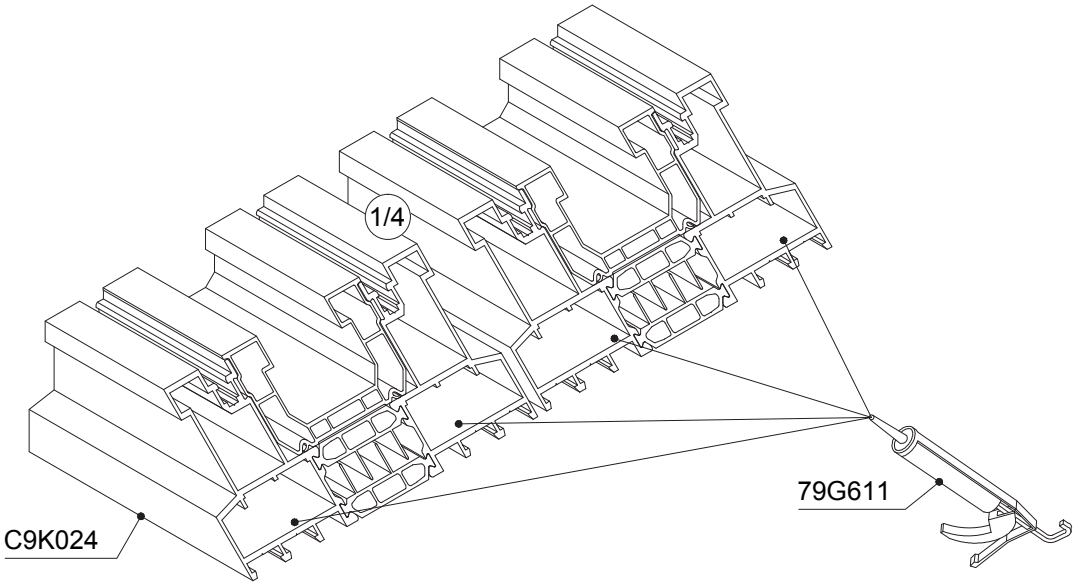
C160-ASS-1318

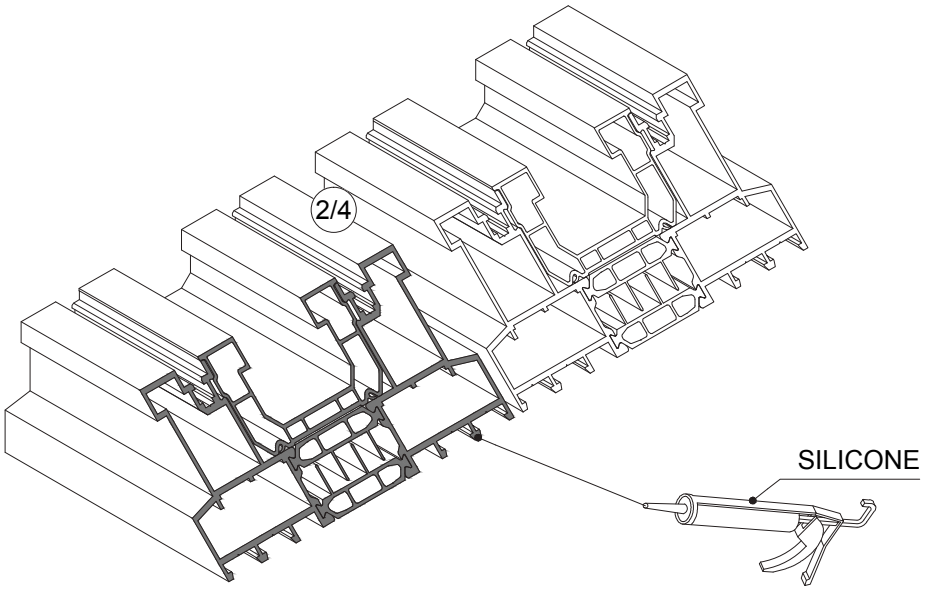
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE

1 / 3







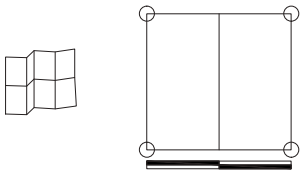
C160-ASS-1321

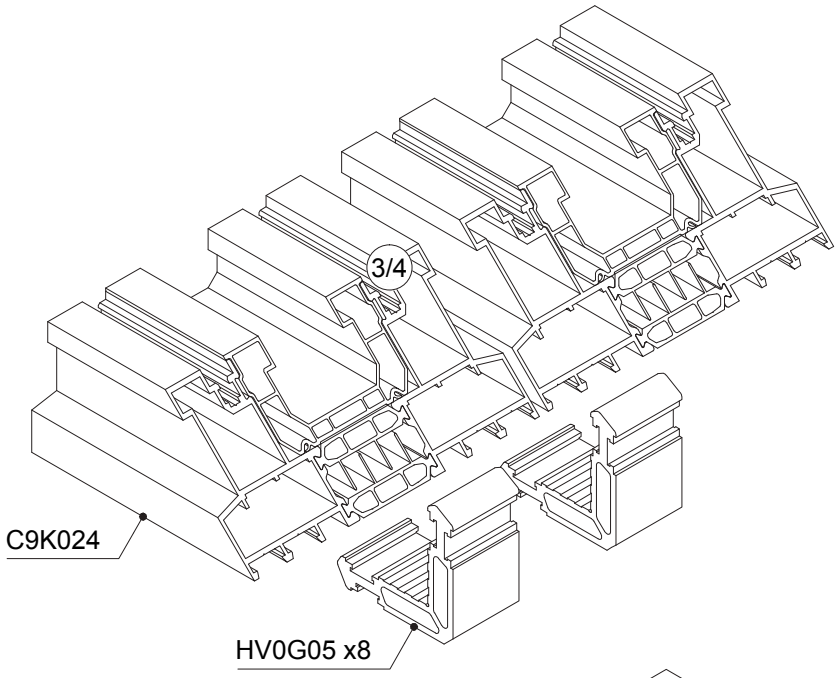
I punti di chiusura vanno installati su C9K024 prima di questo passaggio.

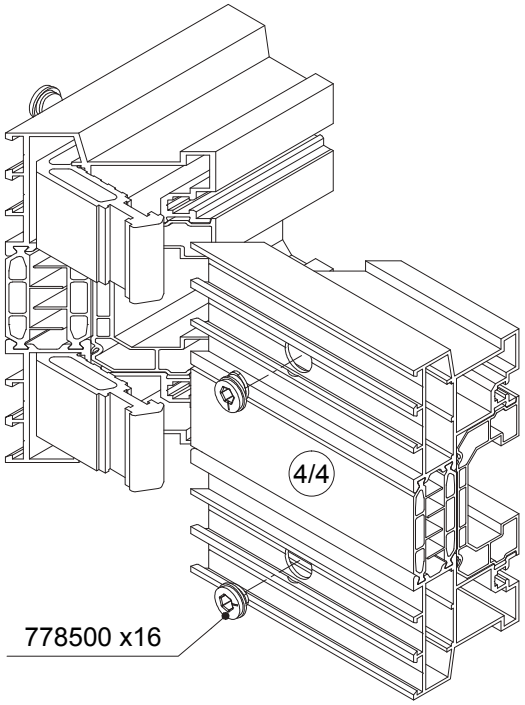
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE

2 / 3





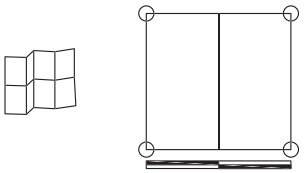


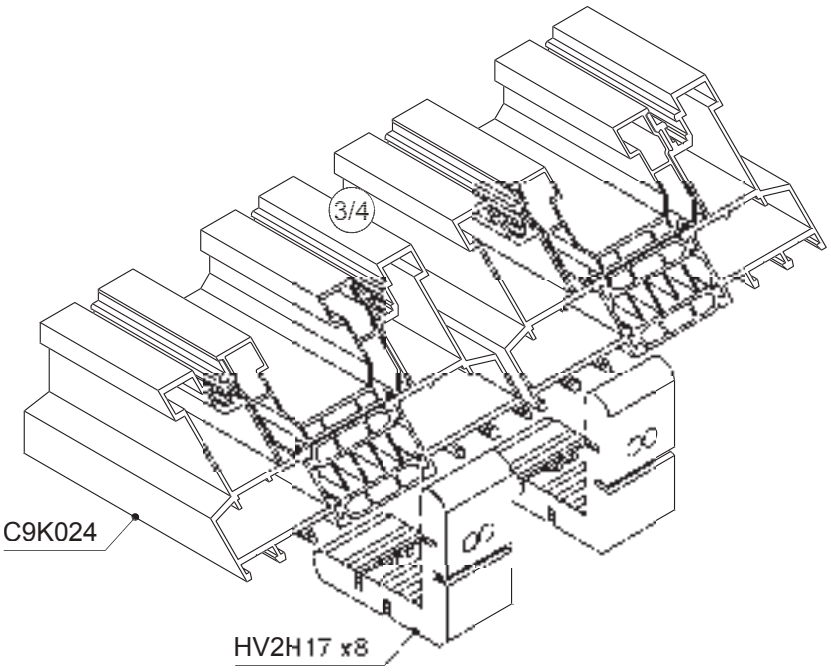
C160-ASS-1322

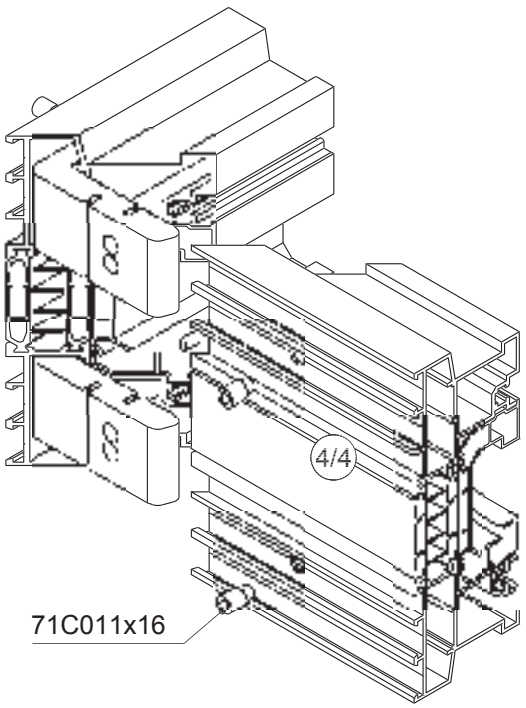
2 Binari (C9K024) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO DEL TELAIO C9K024 CON SQUADRETTE

3 / 3







C160-ASS-1323

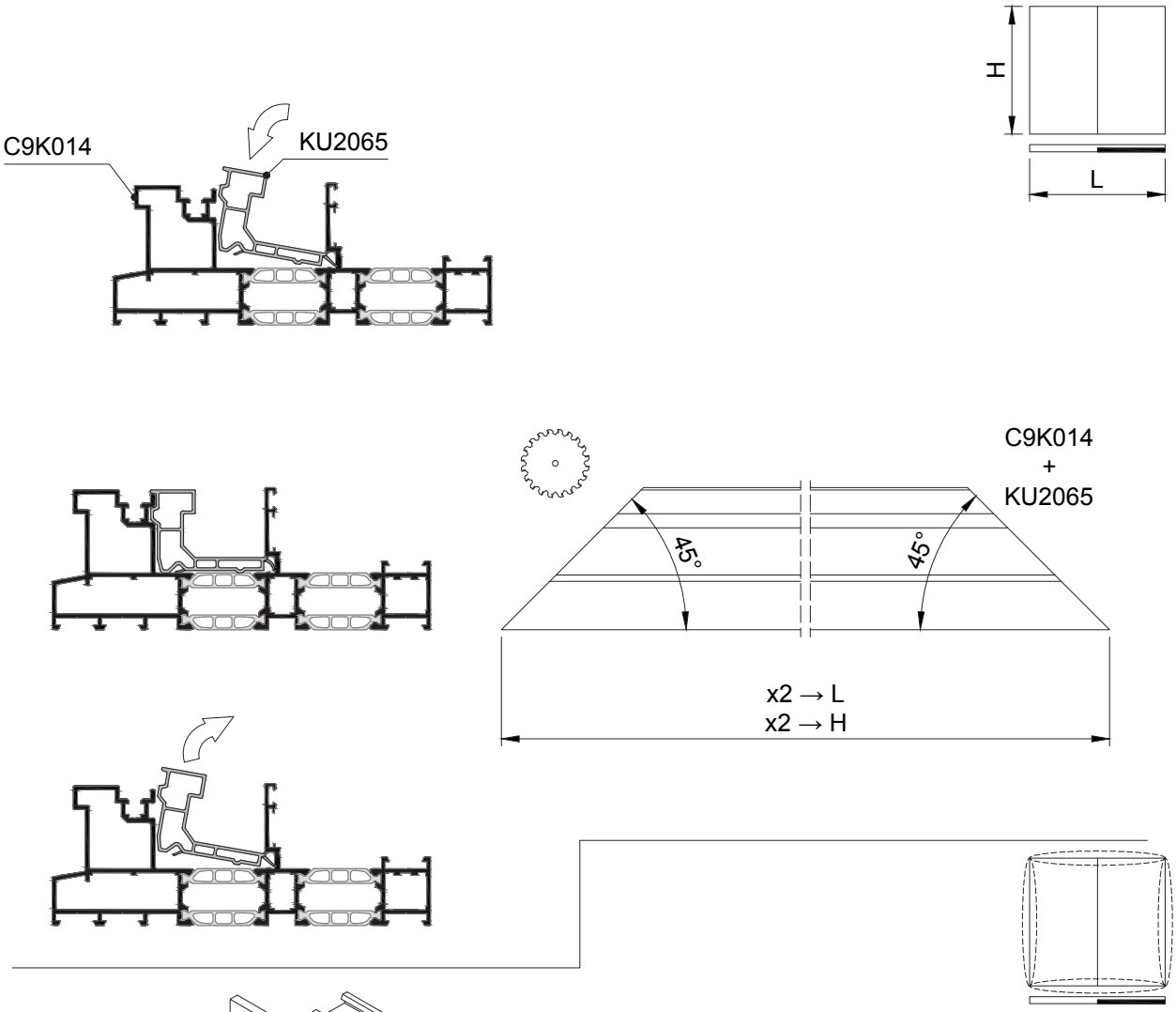
Le squadrette per spine coniche NON sono simmetriche.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

Operazione su telaio C9K014 e profilato di isolamento	L434
Operazione su telaio C9K014 per squadrette	L435
Operazione su telaio C9K014: fori addizionali per fissaggio C9T108	L436
3D panoramica drenaggio - Telaio C9K014 + profilato di isolamento	L437
2D panoramica drenaggio - Telaio C9K014 + profilato di isolamento KU2065 (1/9)	L438
Operazioni per drenaggio su telaio C9K014 - J	L439
Operazioni per drenaggio su telaio C9K014 - H	L440
Operazioni per drenaggio su telaio C9K014 - B	L441
Operazioni per drenaggio su telaio C9K014 - A - G	L442
Operazioni per drenaggio su telaio C9K014 - R	L443
Operazioni per drenaggio su profilato di isolamento KU2065 - K1	L444
Operazioni per drenaggio su profilato di isolamento KU2065 - K2	L445
Assemblaggio valvola VS0107 e raccoglicondensa KU2065	L446
Assemblaggio tappi di tenuta CO1228/CO1229 - Inferiore	L447
Assemblaggio tappi di tenuta CO1212 - Superiore, scorrevole ed alzante scorrevole	L448
Assemblaggio tappi di tenuta VS9414/VS9415	L449
Lavorazione sul traverso - C9T108	L450
Assemblaggio cavallotto TS9Z13	L451
Assemblaggio cavallotto TS9Z15	L452
Assemblaggio C9T108 - Finalizzazione fissaggio + Sigillatura	L453
Fissaggio C9T108: trasporto	L454
Assemblaggio telaio C9K014 con squadrette	L455
Assemblaggio gocciolatoio	L457
Assemblaggio incontro KU2068	L458
Lavorazione ed assemblaggio C9A027	L459

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONE SU TELAIO C9K014 E PROFILATO DI ISOLAMENTO

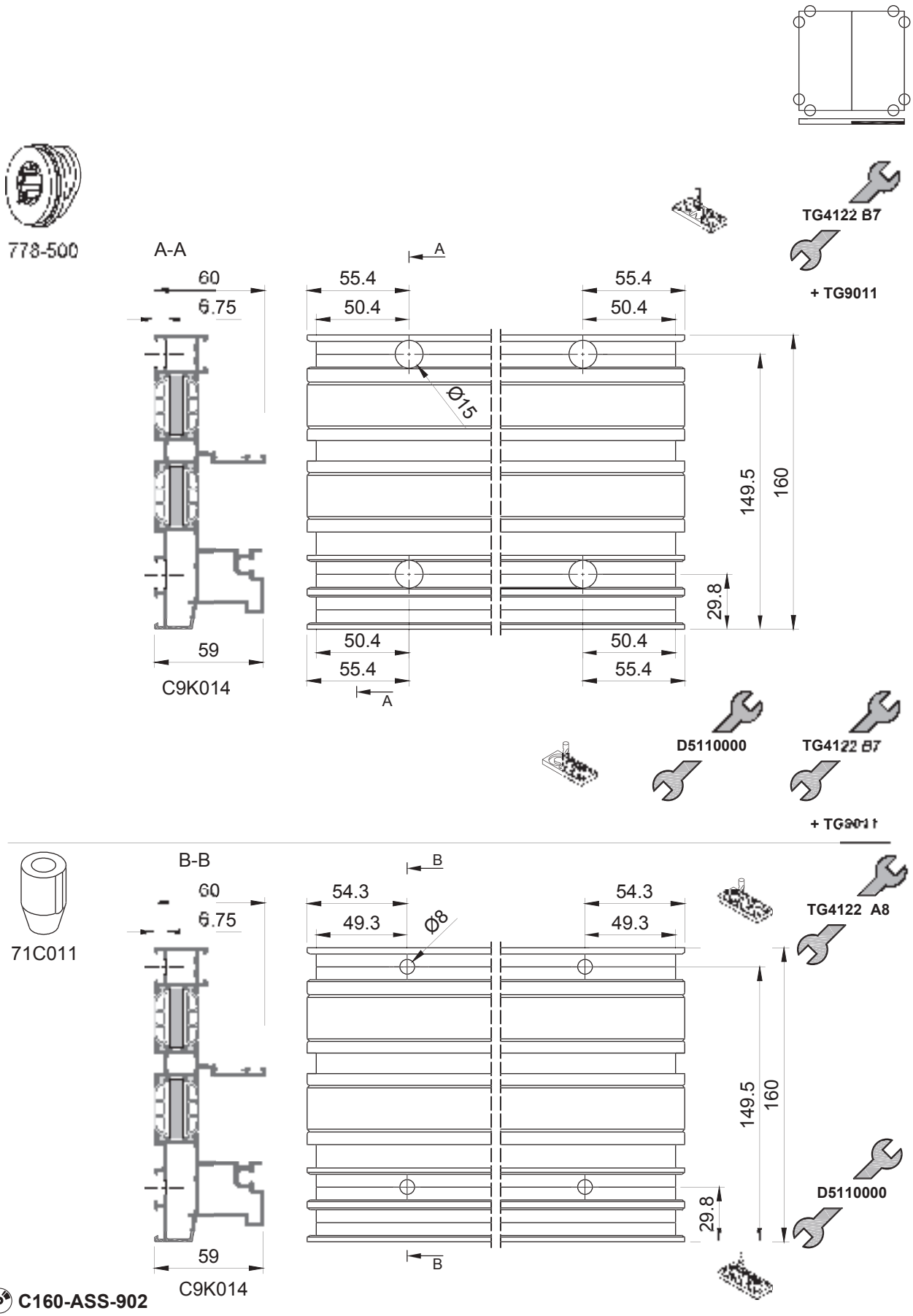


	BT6019
SHI	✓
SI	✓
Basic	–

C160-ASS-901

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

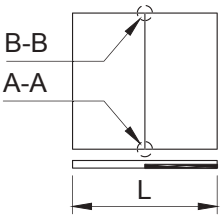
OPERAZIONE SU TELAIO C9K014 PER SQUADRETTE

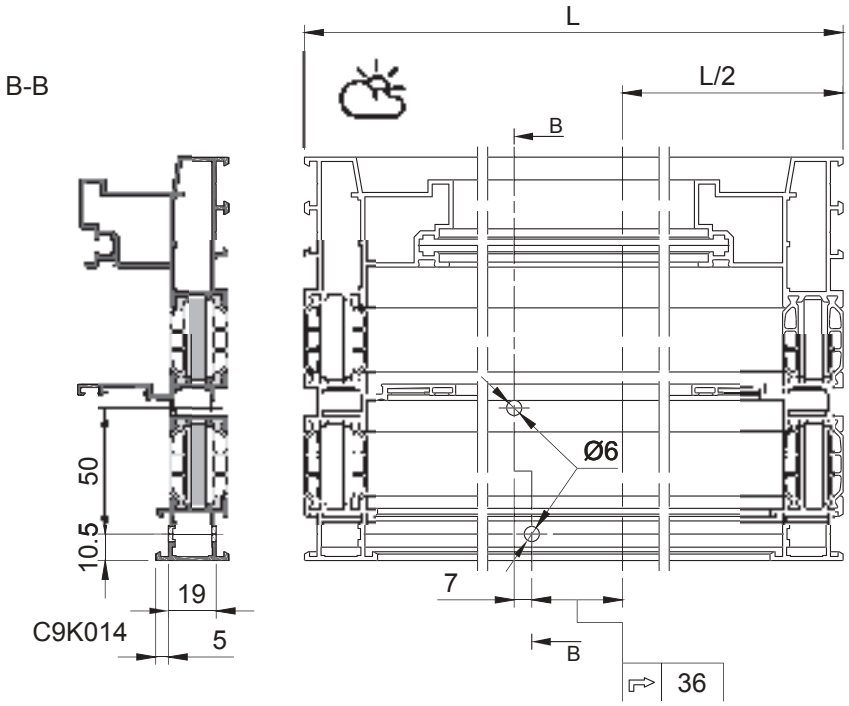


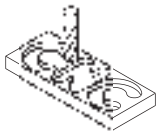
C160-ASS-902

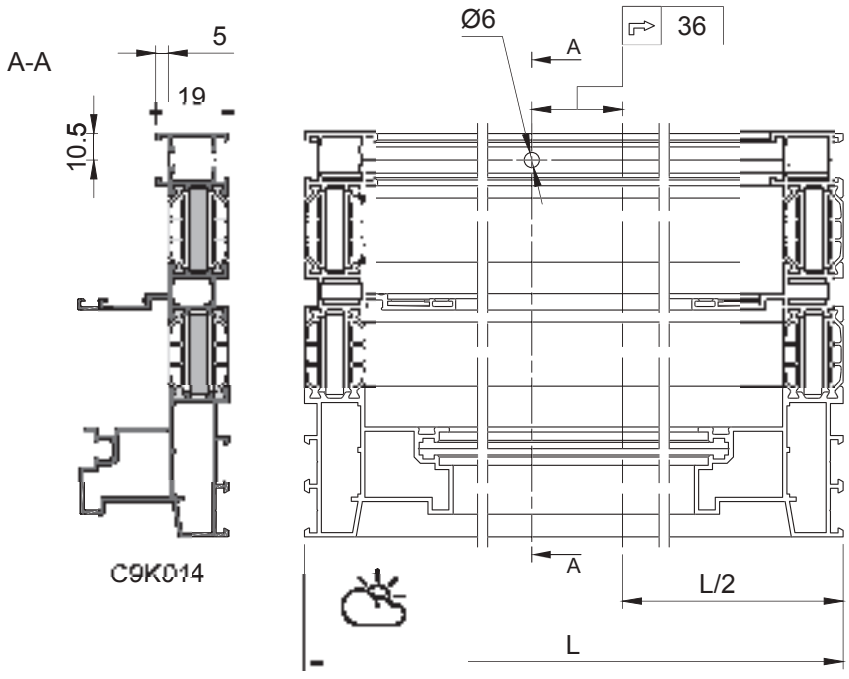
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONE SU TELAIO C9K014: FORI ADDIZIONALI PER FISSAGGIO C9T108





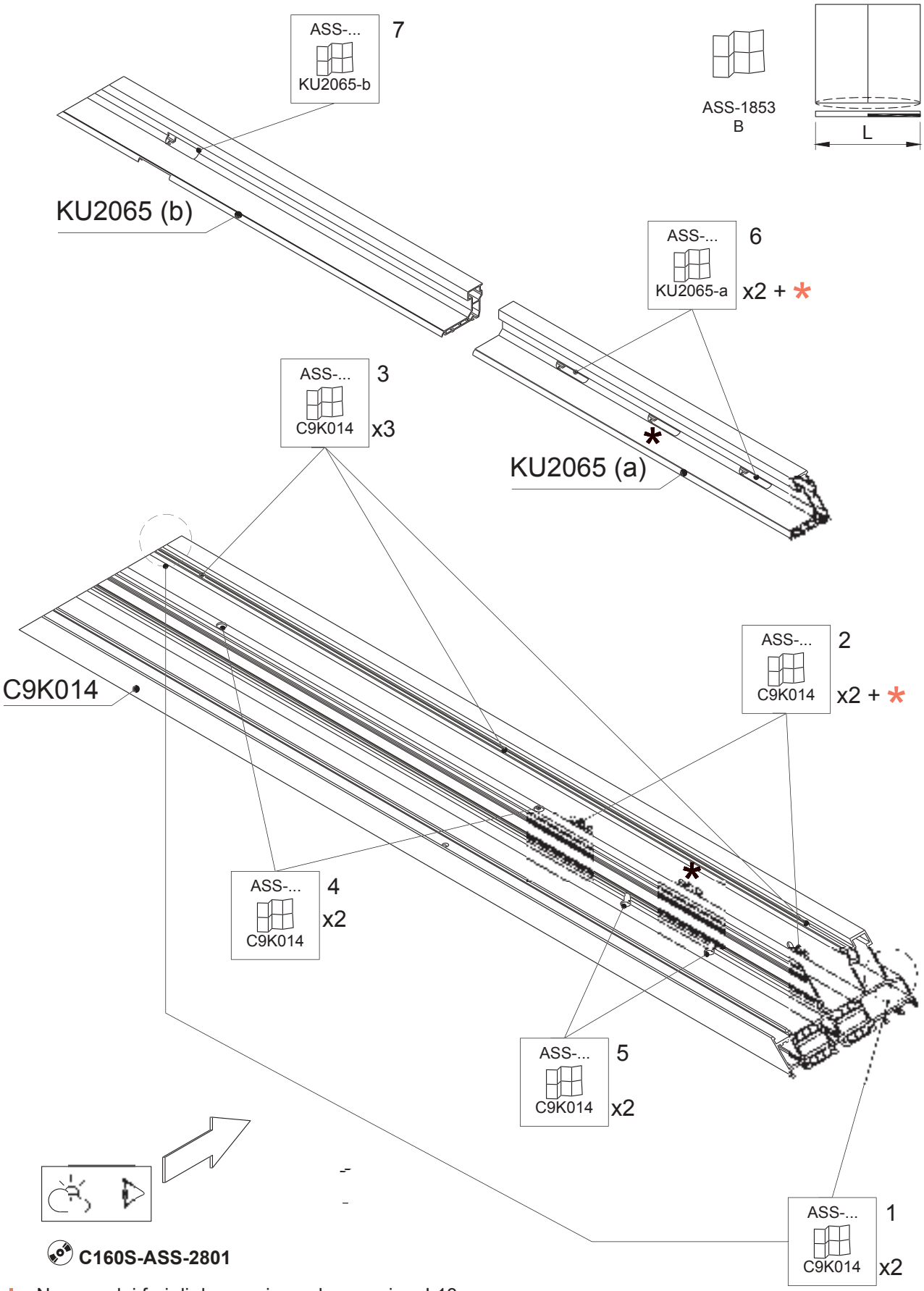




C160S-ASS-2800

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

3D PANORAMICA DRENAGGIO - TELAIO C9K014 + PROFILATO DI ISOLAMENTO

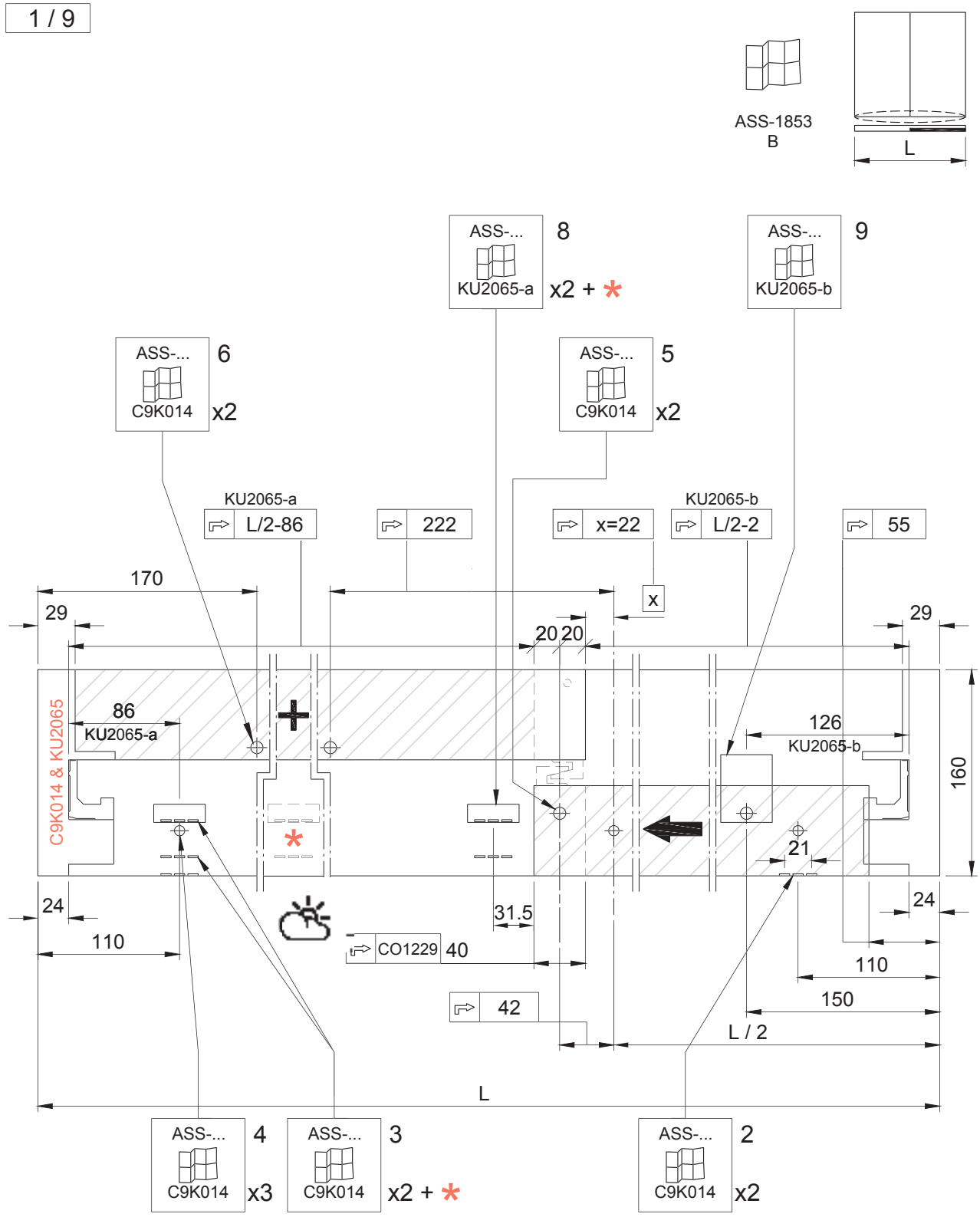


* Numero dei fori di drenaggio, vedere pagina L13

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

2D PANORAMICA DRENAGGIO - TELAIO C9K014 + PROFILATO DI ISOLAMENTO KU2065 (1/9)

1 / 9



-

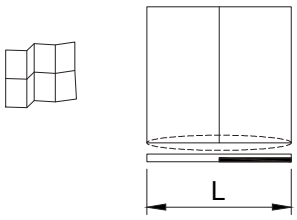
C160S-ASS-2802

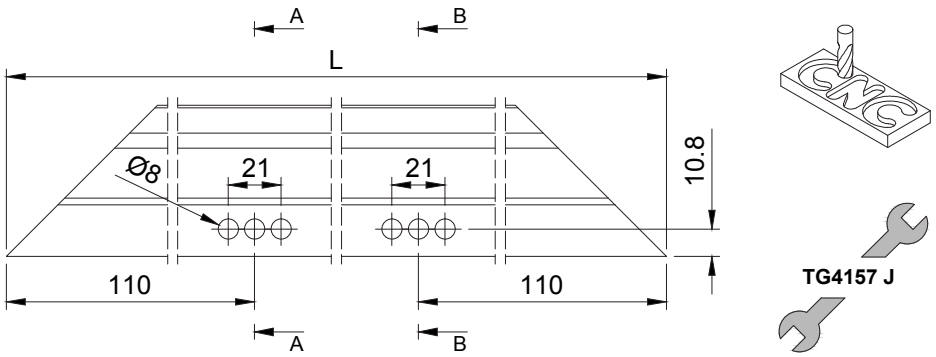
* Numero dei fori di drenaggio, vedere pagina L13

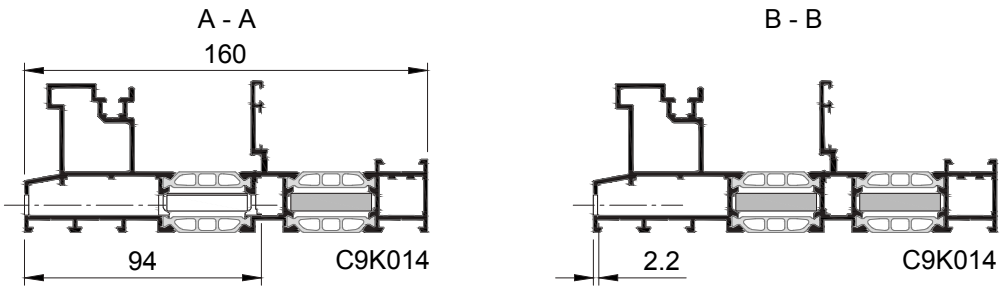
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

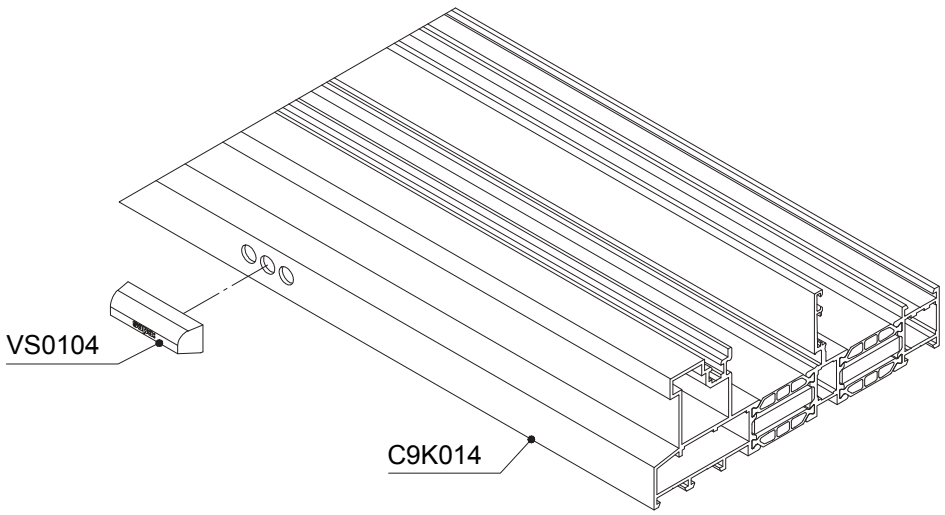
OPERAZIONI PER DRENAGGIO SU TELAIO C9K014 - J

2 / 9









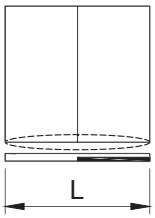
C160-ASS-905

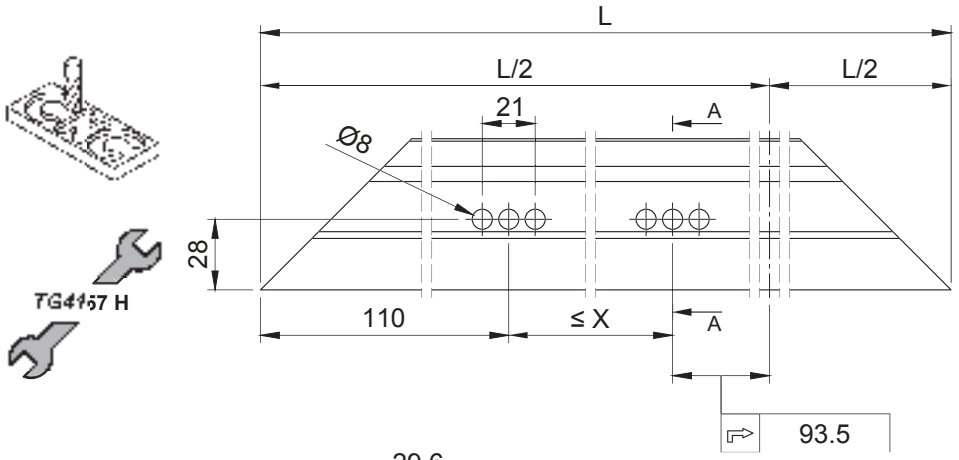
Numero dei fori di drenaggio, vedere pagina L13

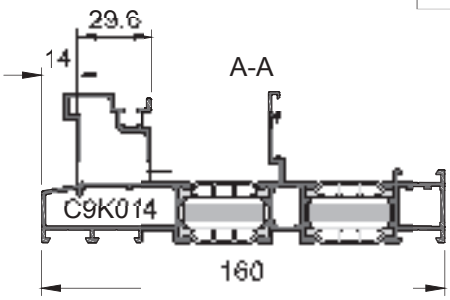
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

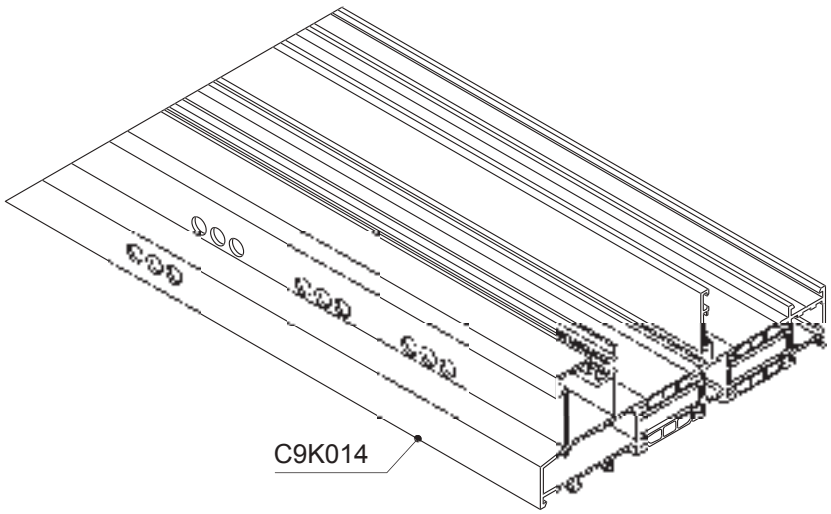
OPERAZIONI PER DRENAGGIO SU TELAIO C9K014 - H

3 / 9









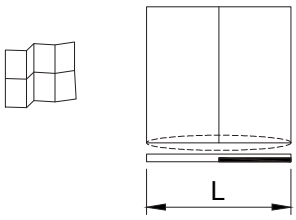
C160S-ASS-2803

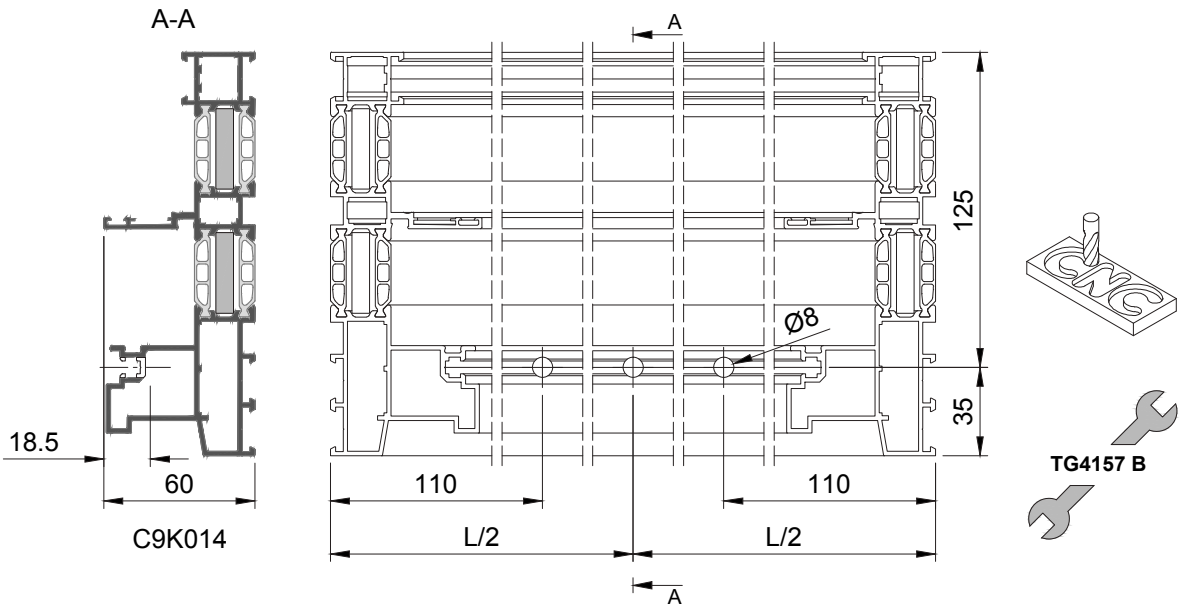
Numero dei fori di drenaggio, vedere pagina L13

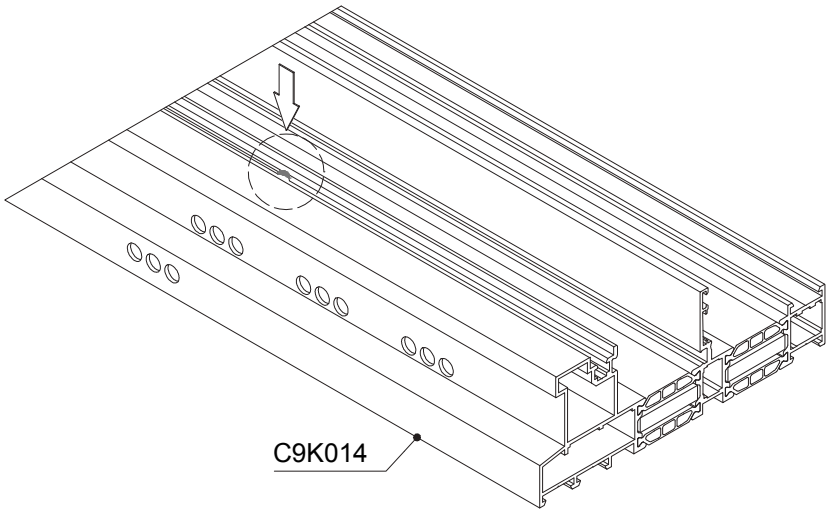
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU TELAIO C9K014 - B

4 / 9







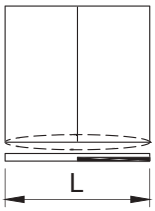
C160-ASS-907

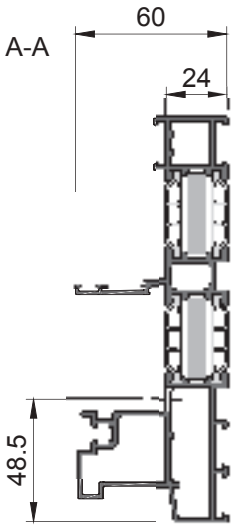
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU TELAIO C9K014 - A-G

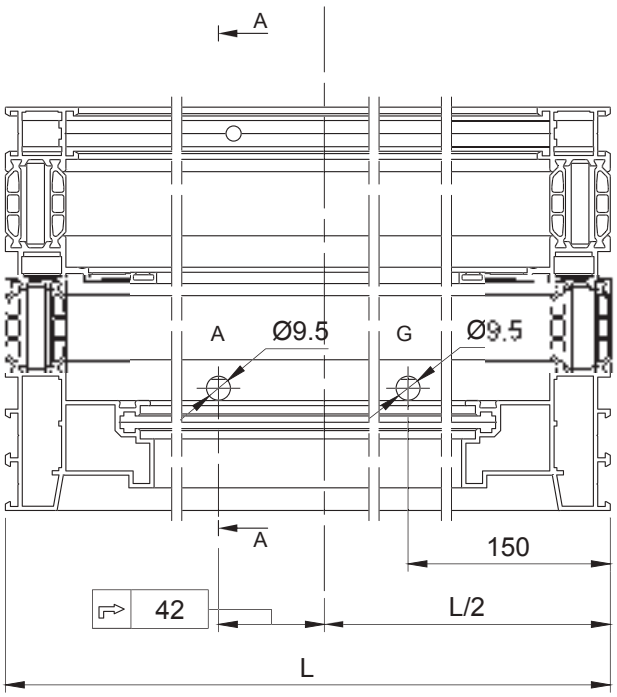
5 / 9

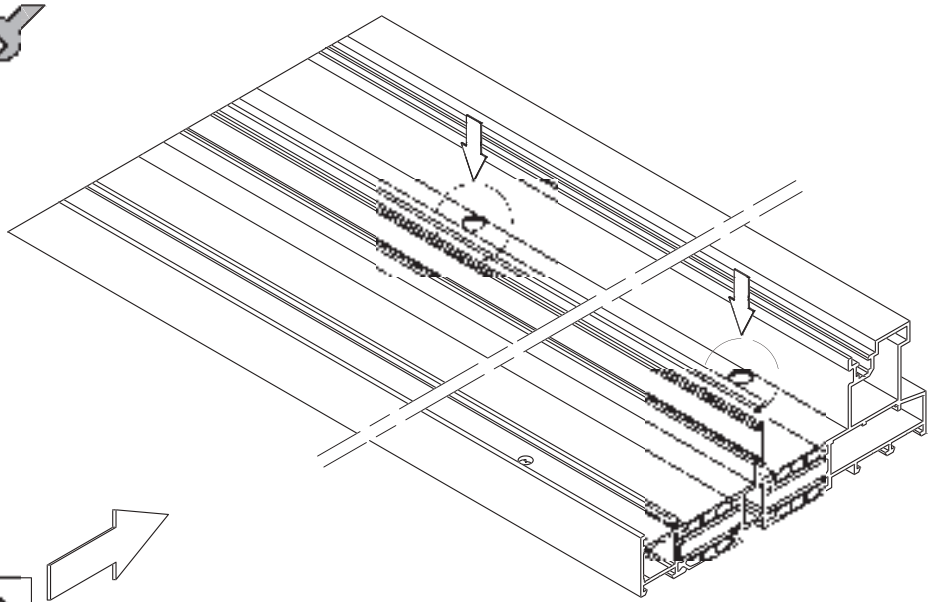
ASS-1853
B

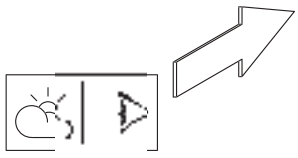




C9K014





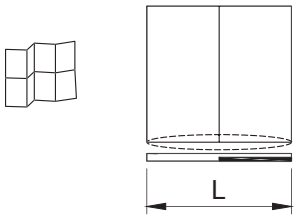


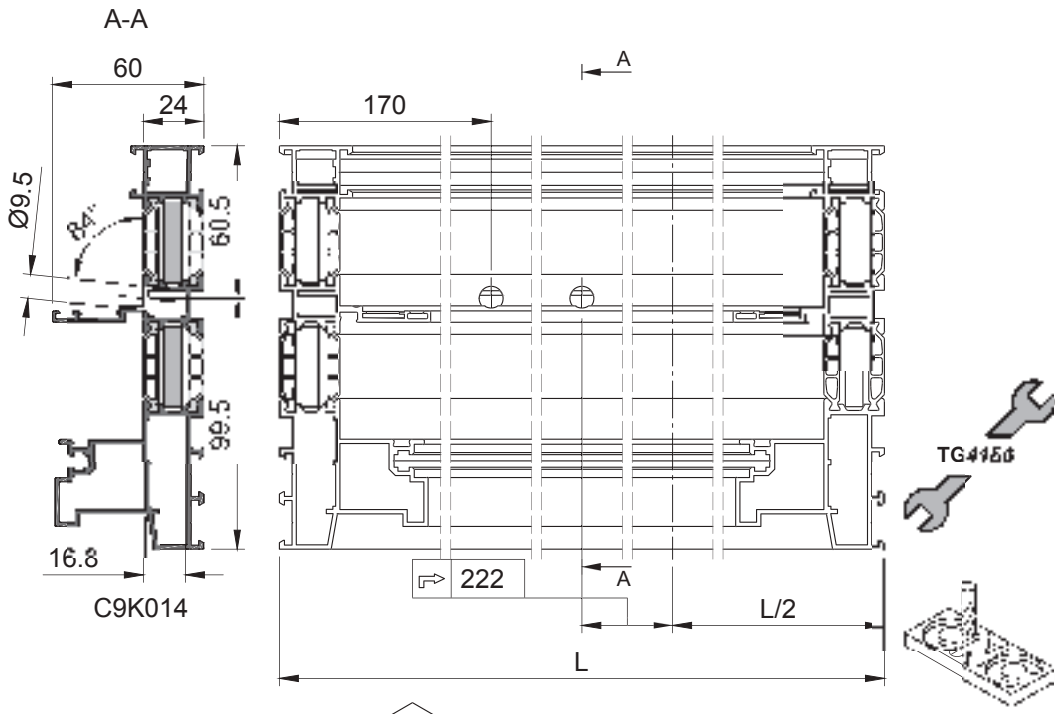
C160S-ASS-2804

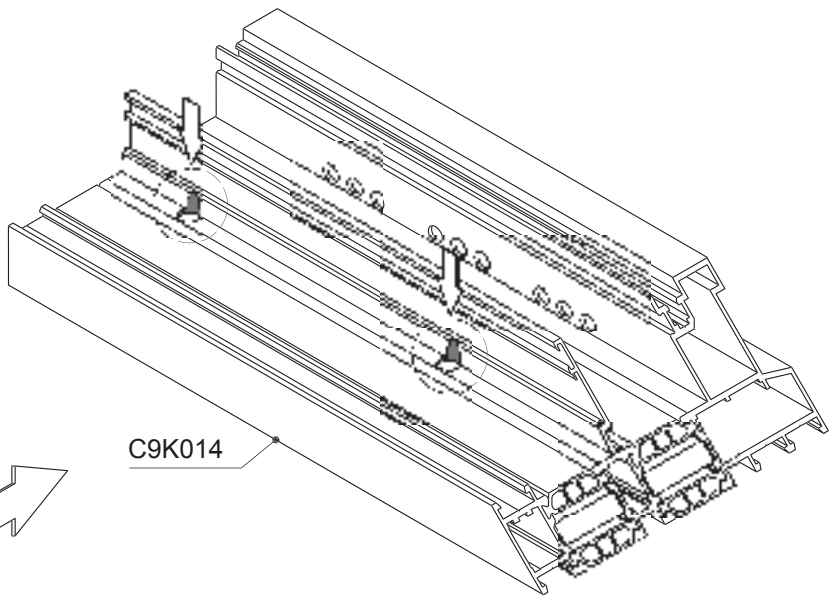
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

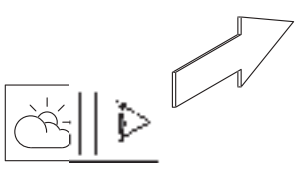
OPERAZIONI PER DRENAGGIO SU TELAIO C9K014 - R

6 / 9







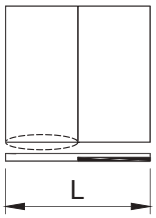


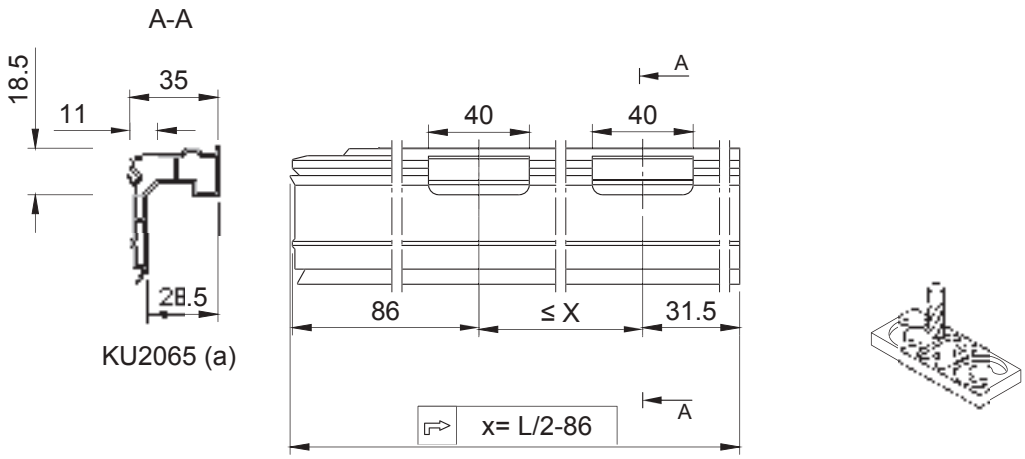
C160S-ASS-2805

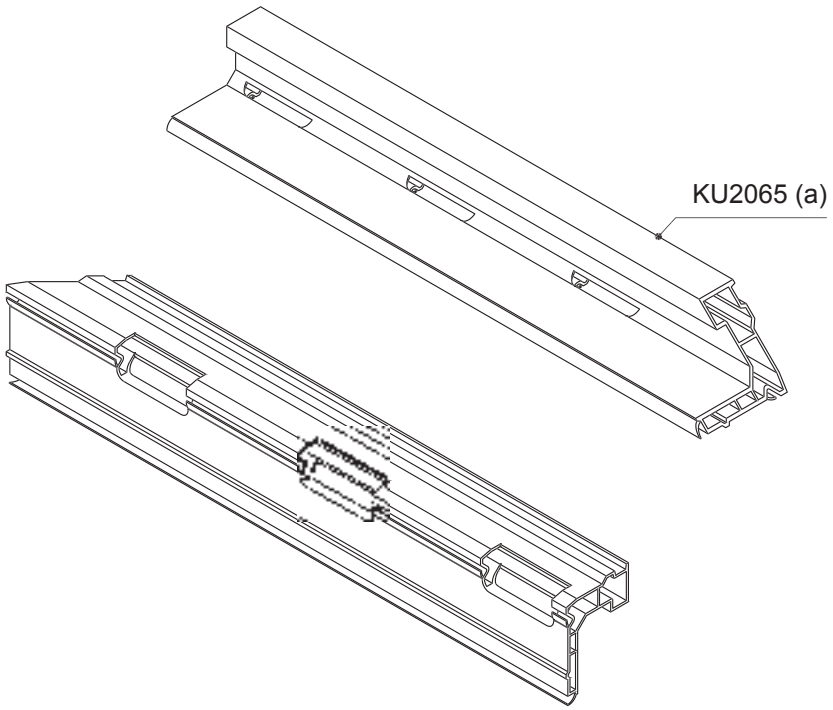
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU PROFILATO DI ISOLAMENTO KU2065 - K1

8 / 9







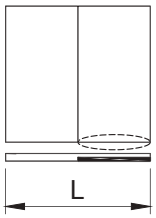
C160S-ASS-2806

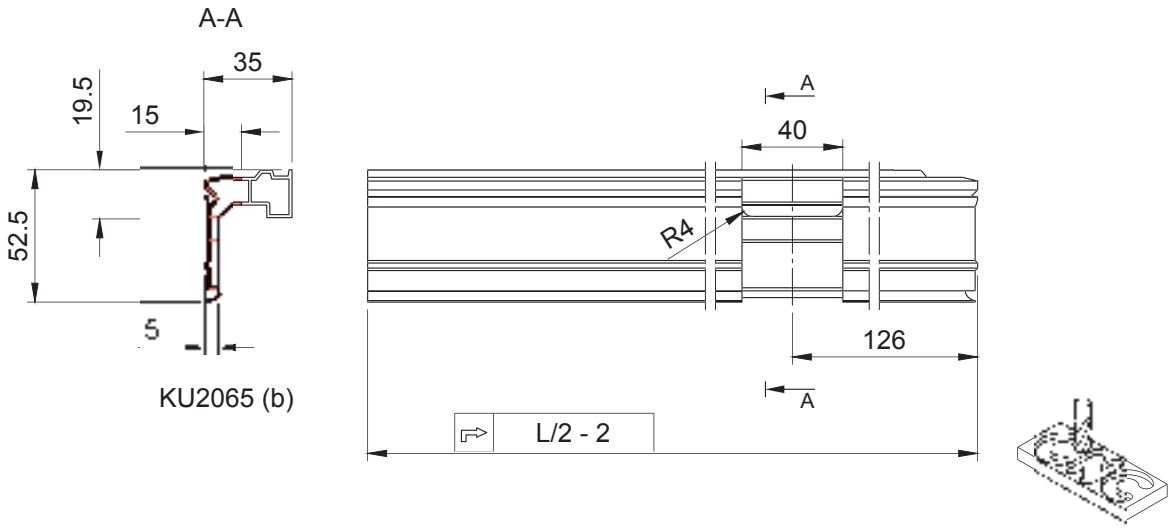
Numero dei fori di drenaggio, vedere pagina L13

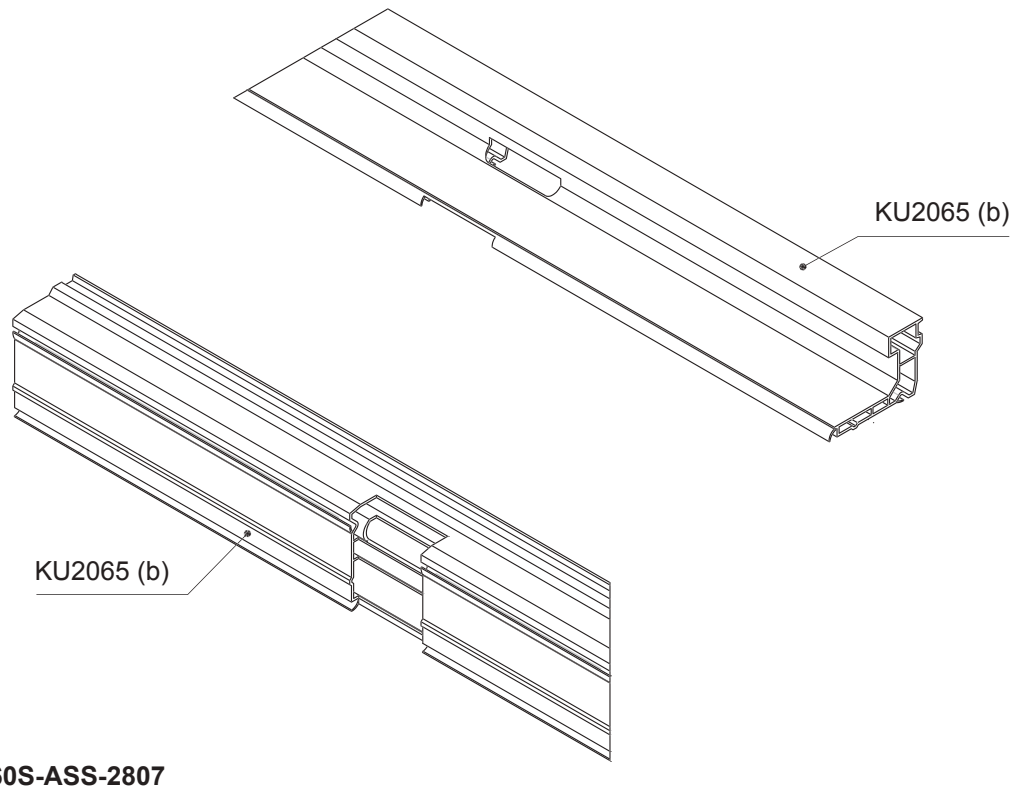
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

OPERAZIONI PER DRENAGGIO SU PROFILATO DI ISOLAMENTO KU2065 - K2

9 / 9



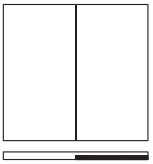


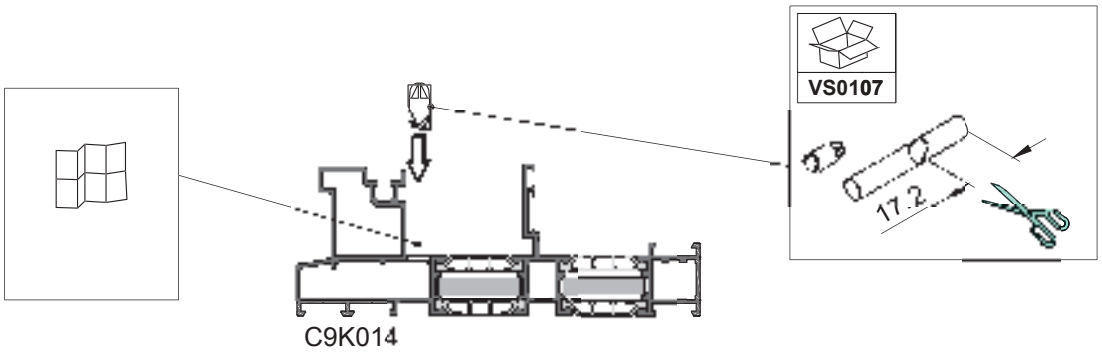


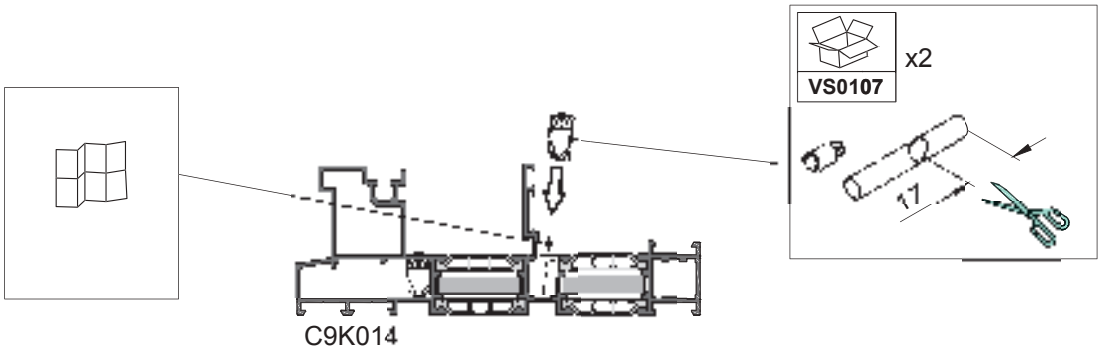
C160S-ASS-2807

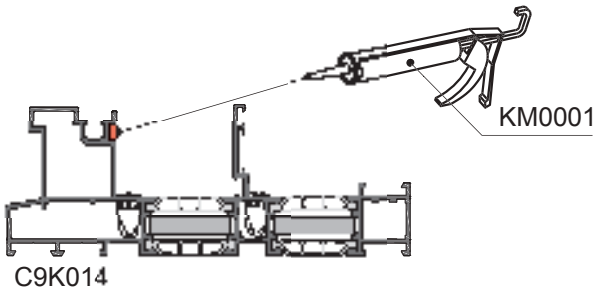
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

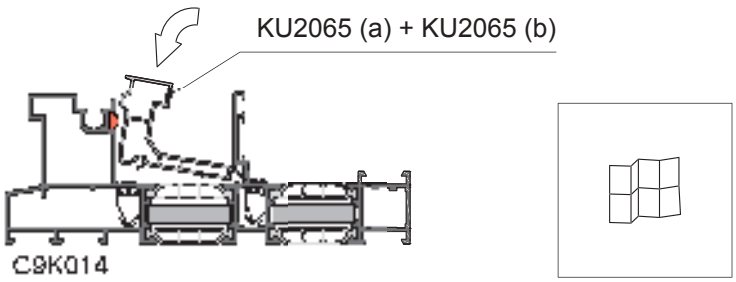
ASSEMBLAGGIO VALVOLA VS0107 E VASCHETTA DI RECUPERO KU2065







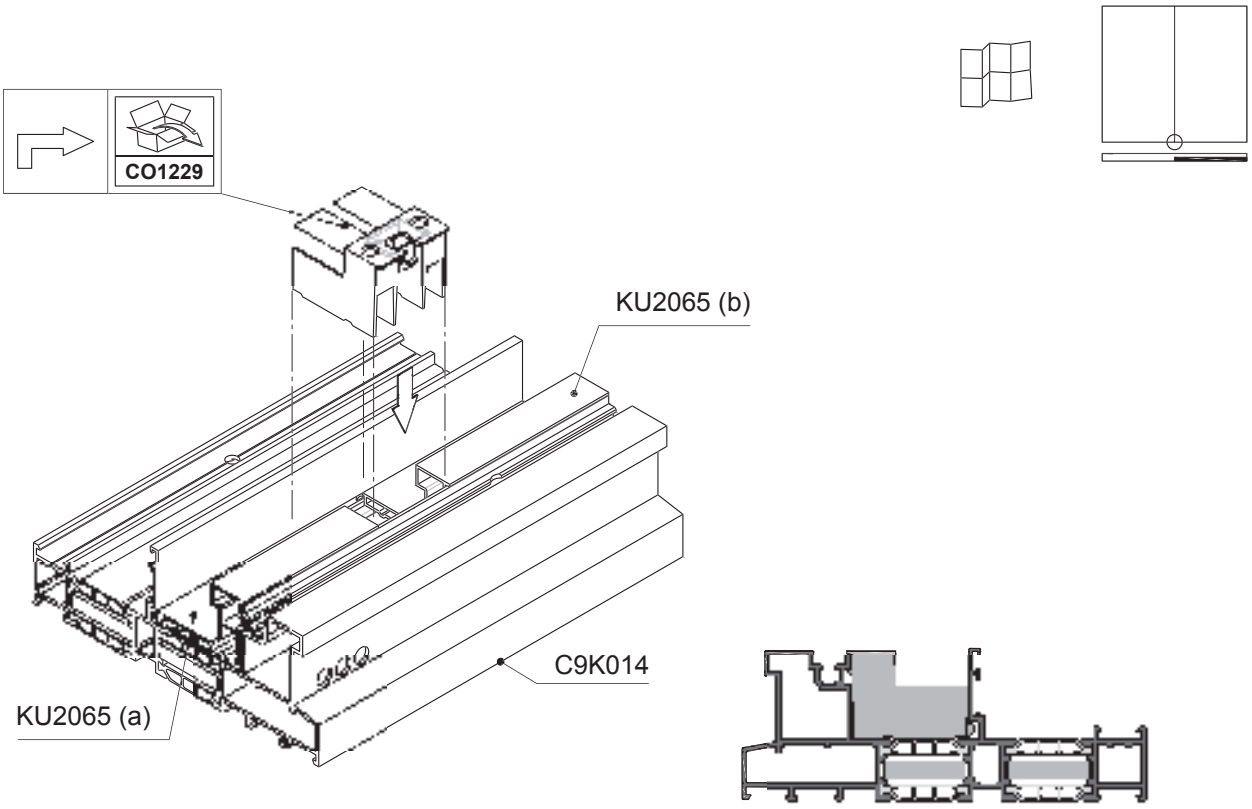


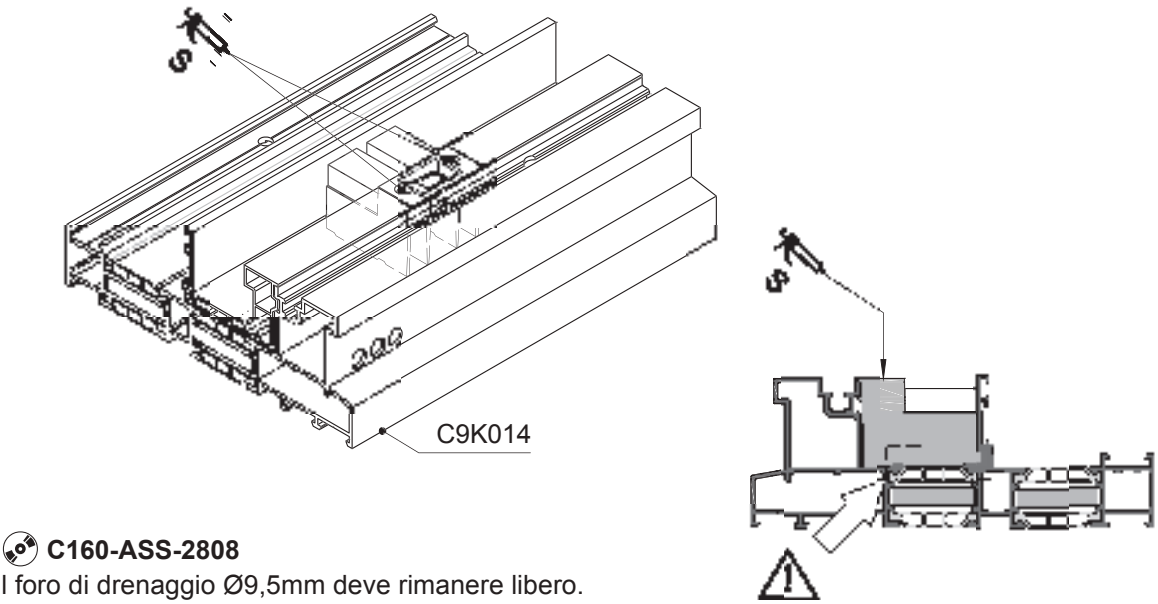


C160-ASS-913

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1229 - INFERIORE

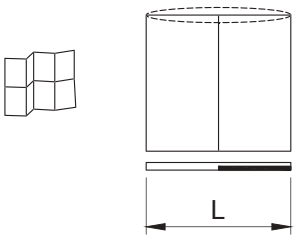


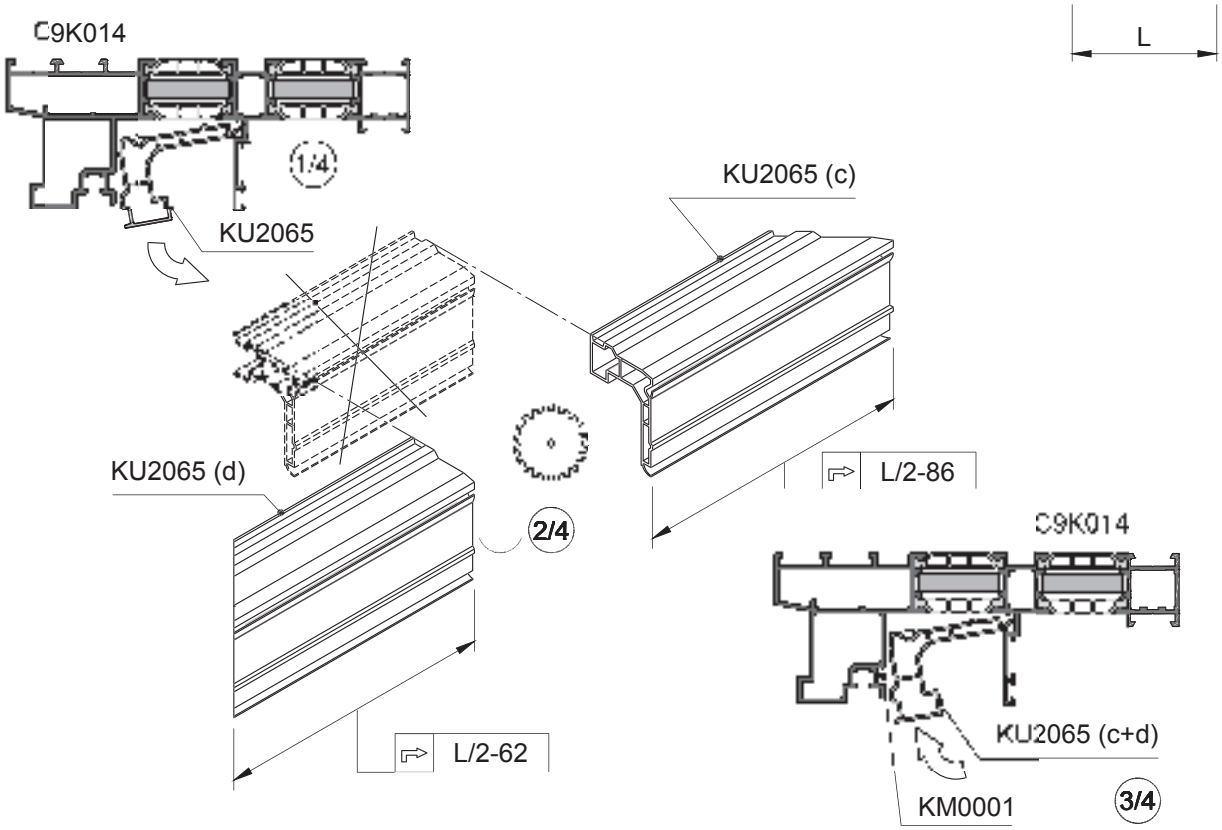


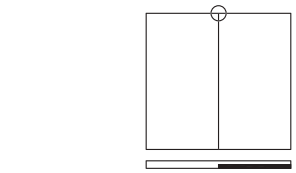
C160-ASS-2808
Il foro di drenaggio Ø9,5mm deve rimanere libero.

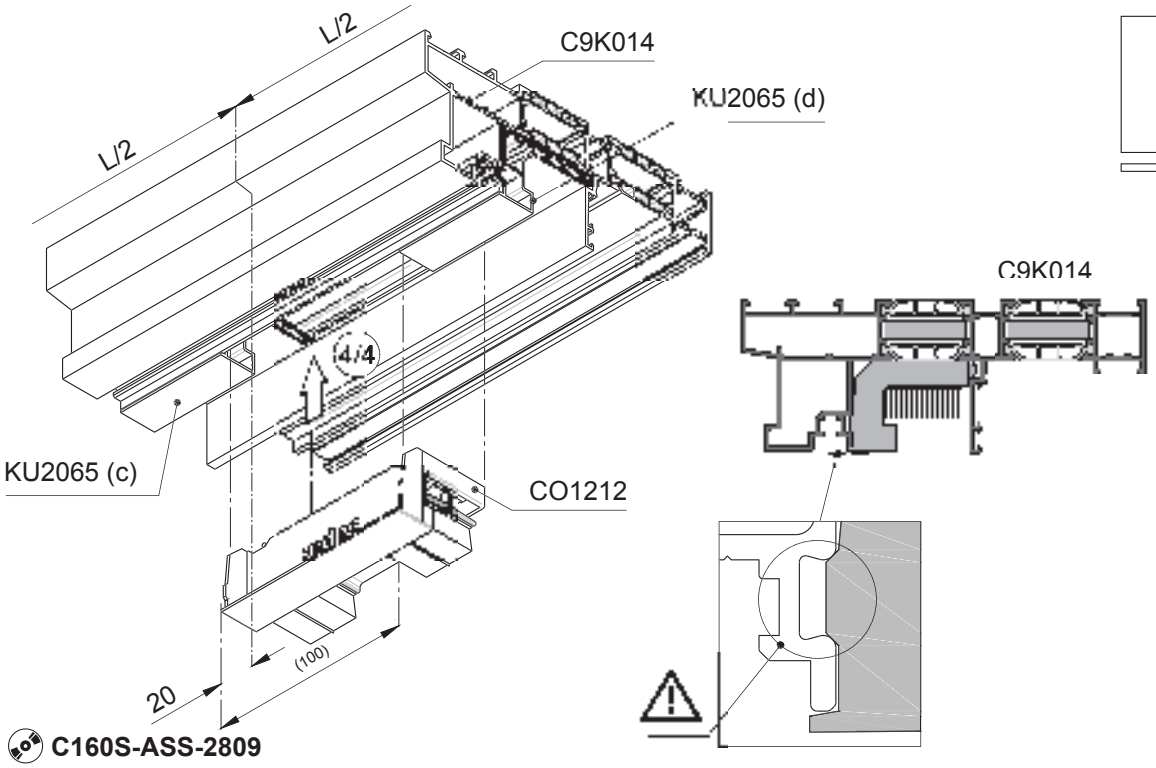
1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1212 - SUPERIORE, ALZANTE SCORREVOLE



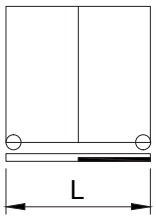


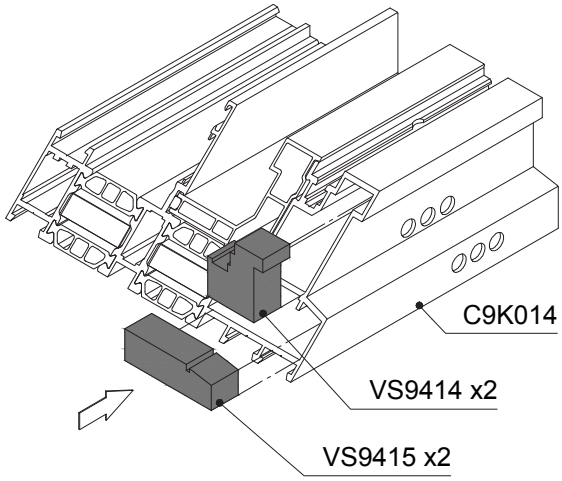


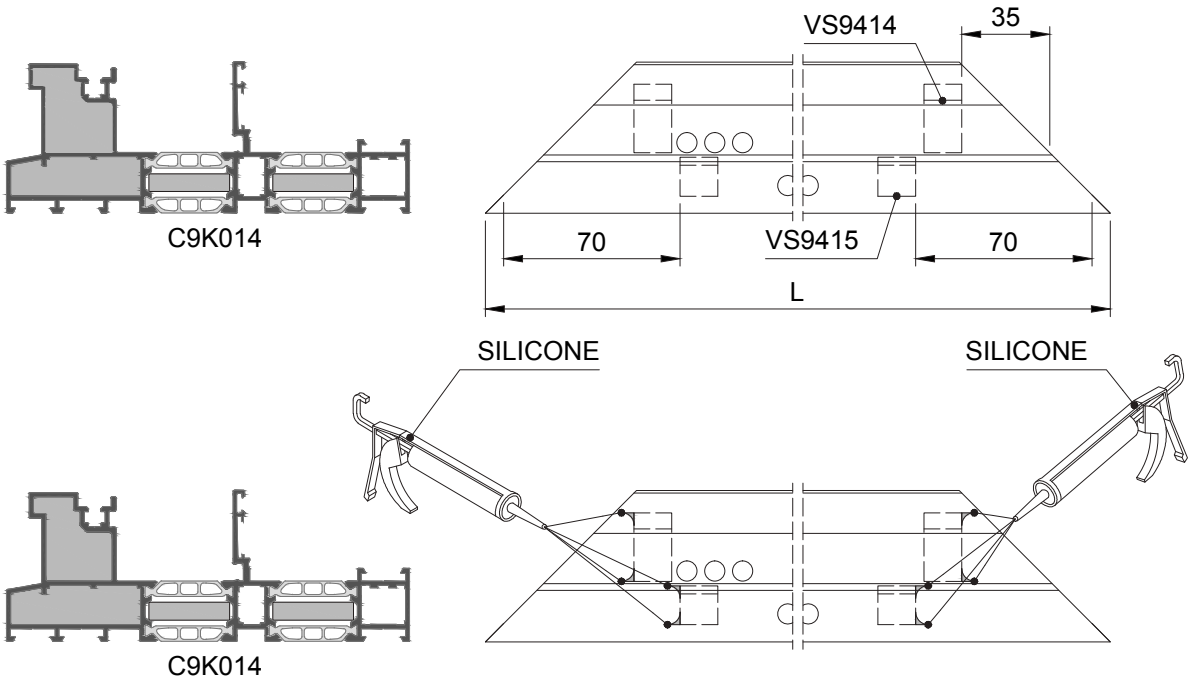


1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA VS9414/VS9415



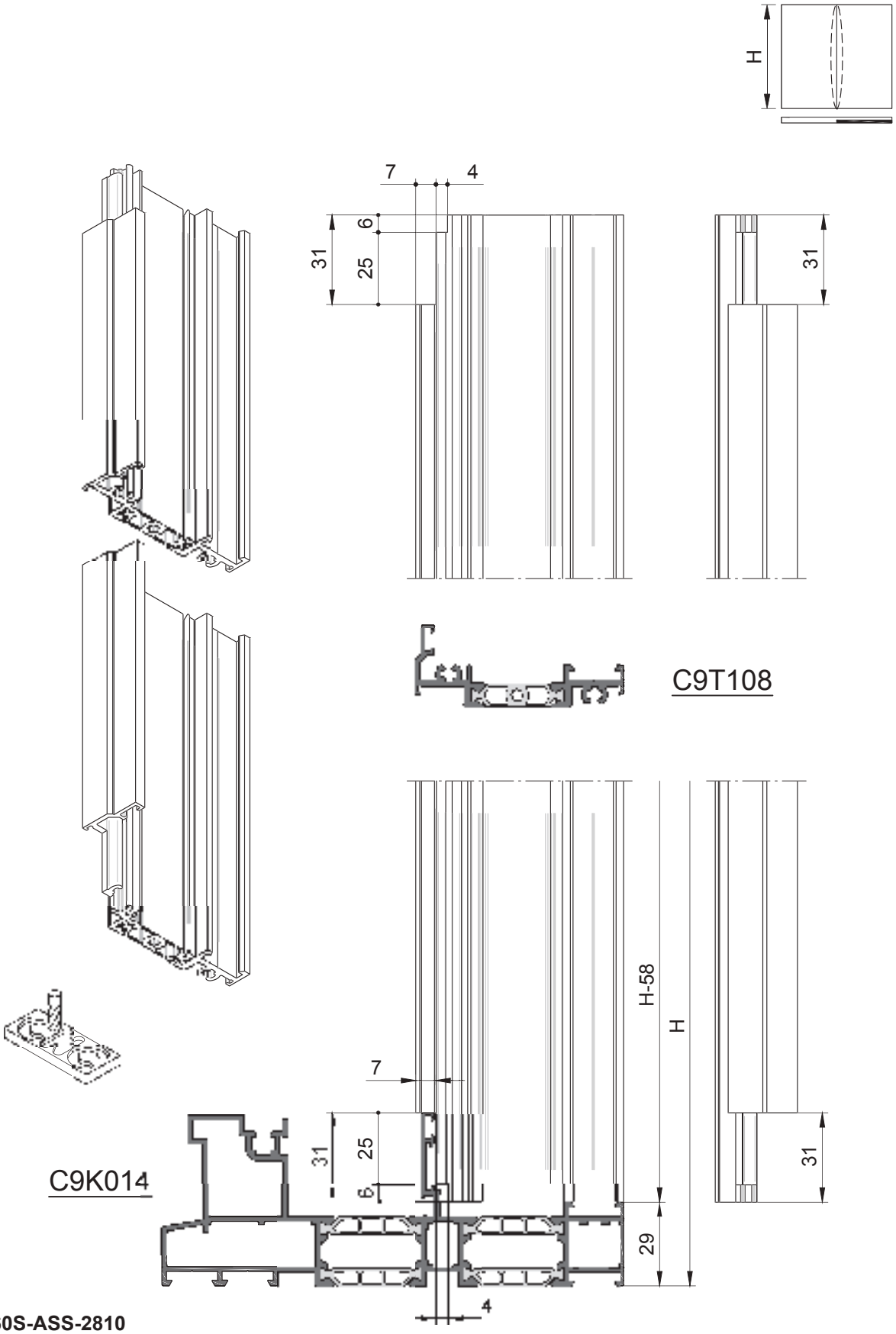




C160-ASS-916

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

LAVORAZIONE SUL TRAVERSO - C9T108

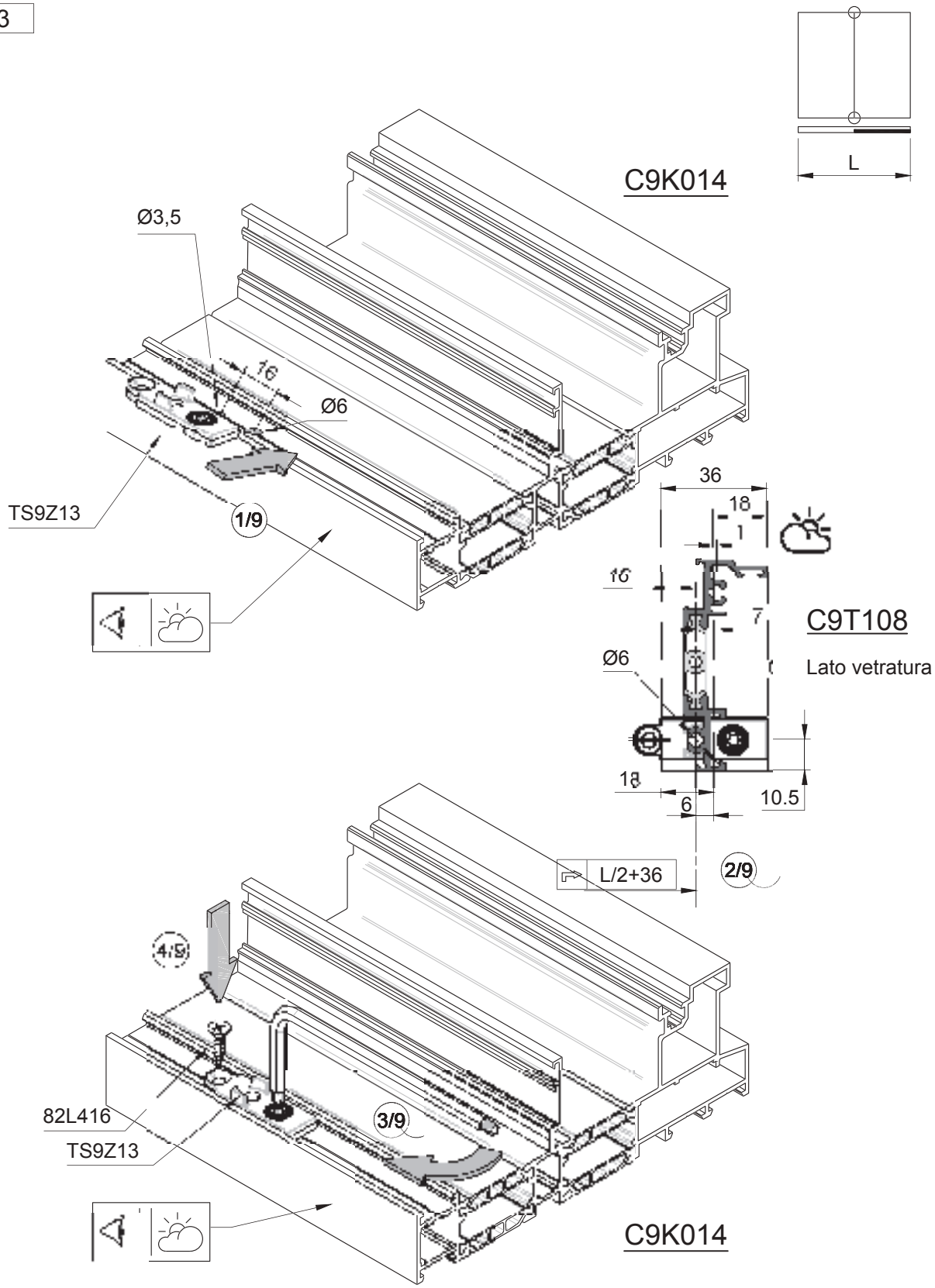


C160S-ASS-2810

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO CAVALLOTTO TS9Z13

1 / 3



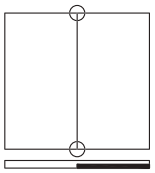
C160S-ASS-2811

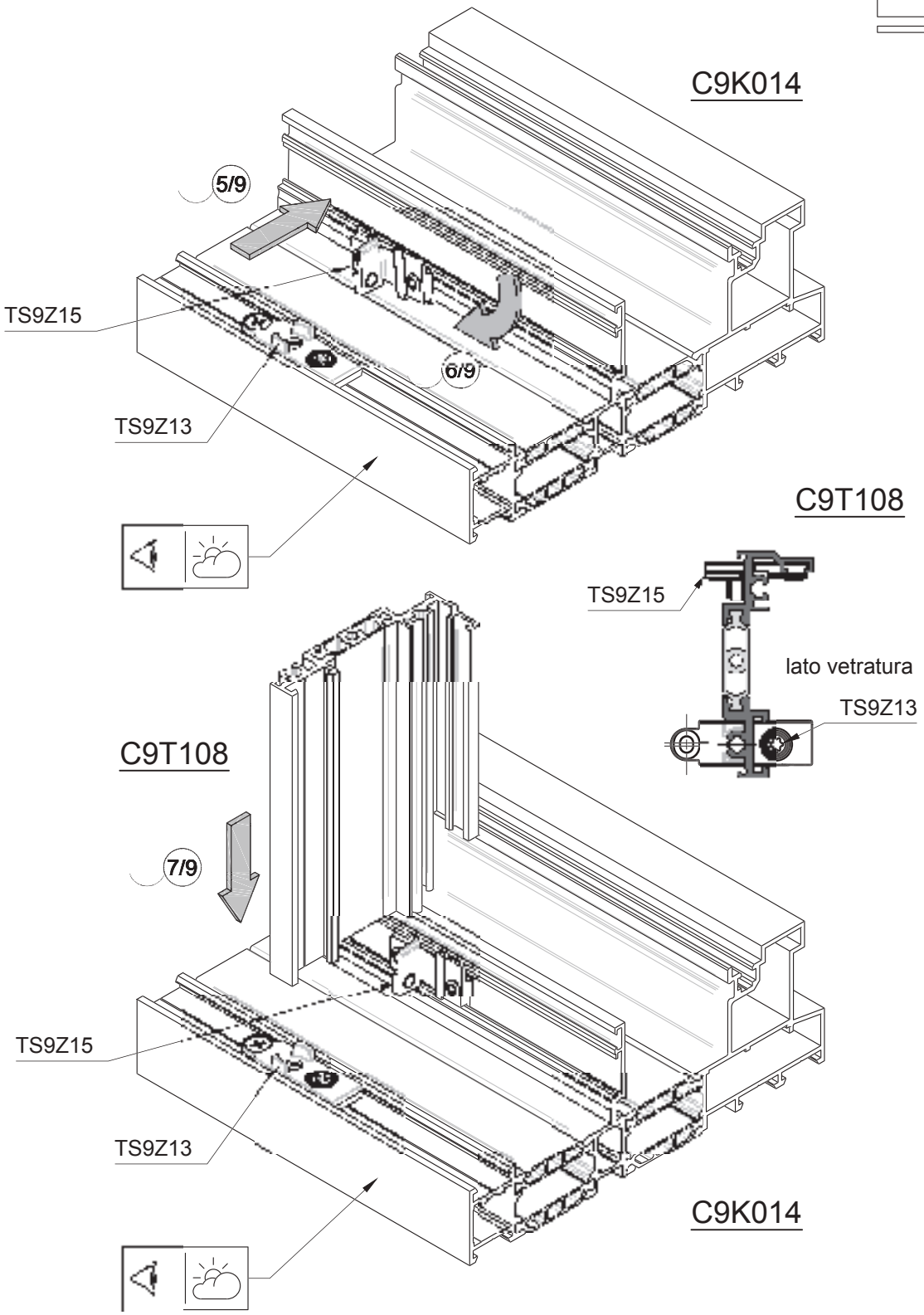
Rispetto dell'ordine di montaggio: TS9Z13 per l'allineamento con Ø6, morsetto e fissaggio con vite.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO CAVALLOTTO TS9Z15

2 / 3





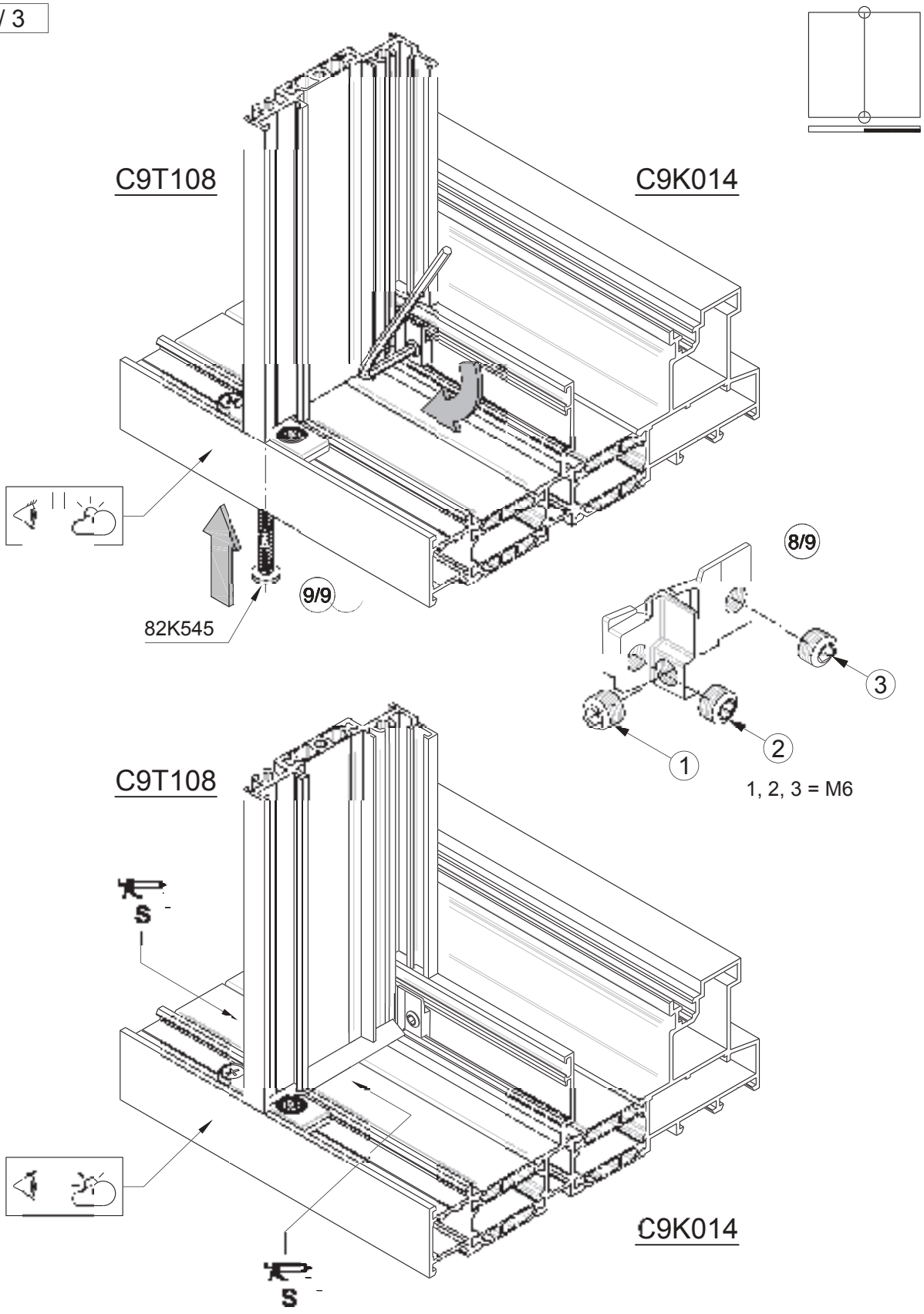
C160S-ASS-2812

Rispetto dell'ordine di montaggio: vedi disegno.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO C9T108 - FINALIZZAZIONE FISSAGGIO + SIGILLATURA

3 / 3

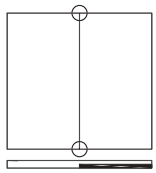


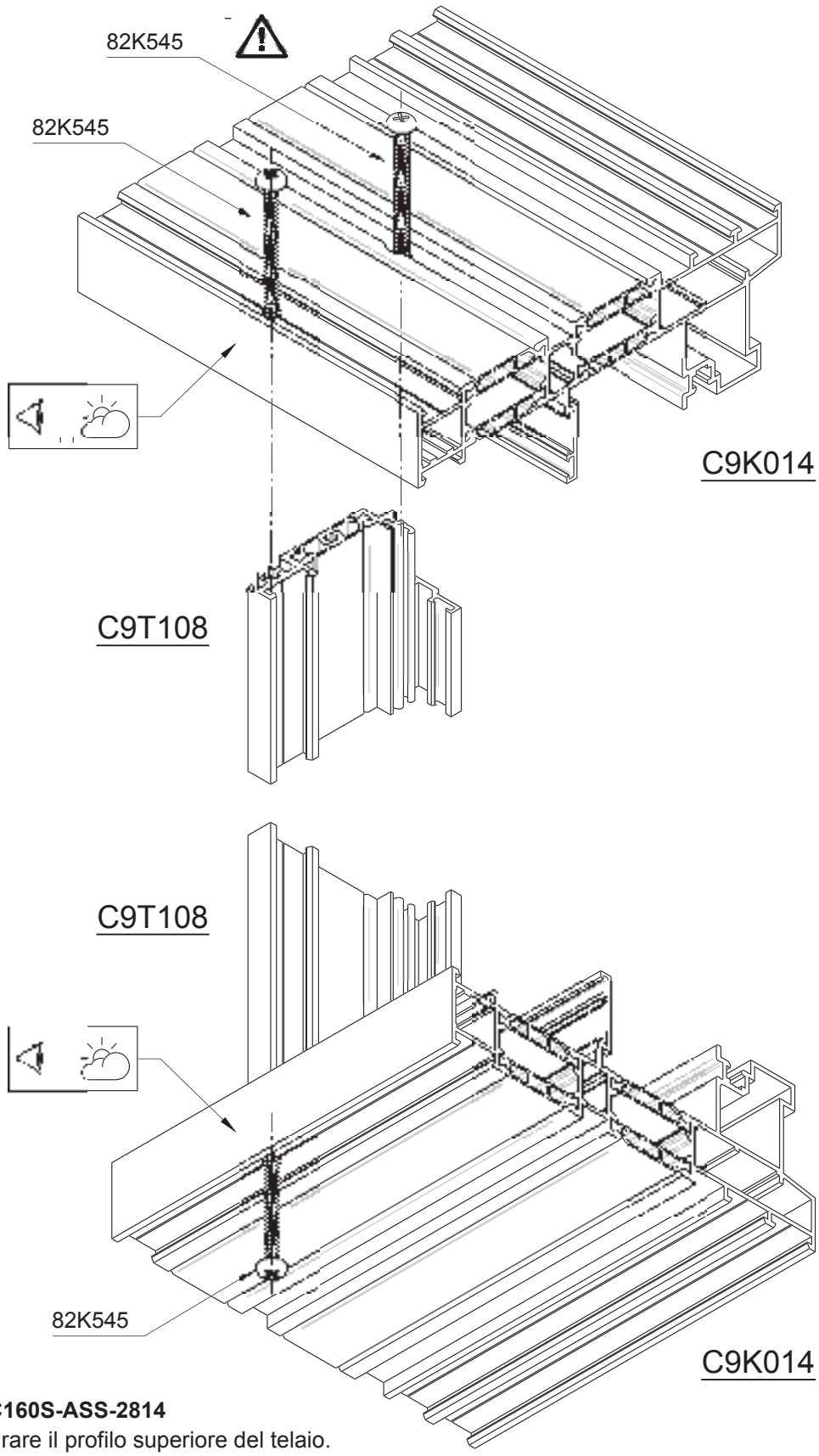
C160S-ASS-2813

Rispetto dell'ordine di montaggio: vedi disegno.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

FISSAGGIO C9T108: TRASPORTO

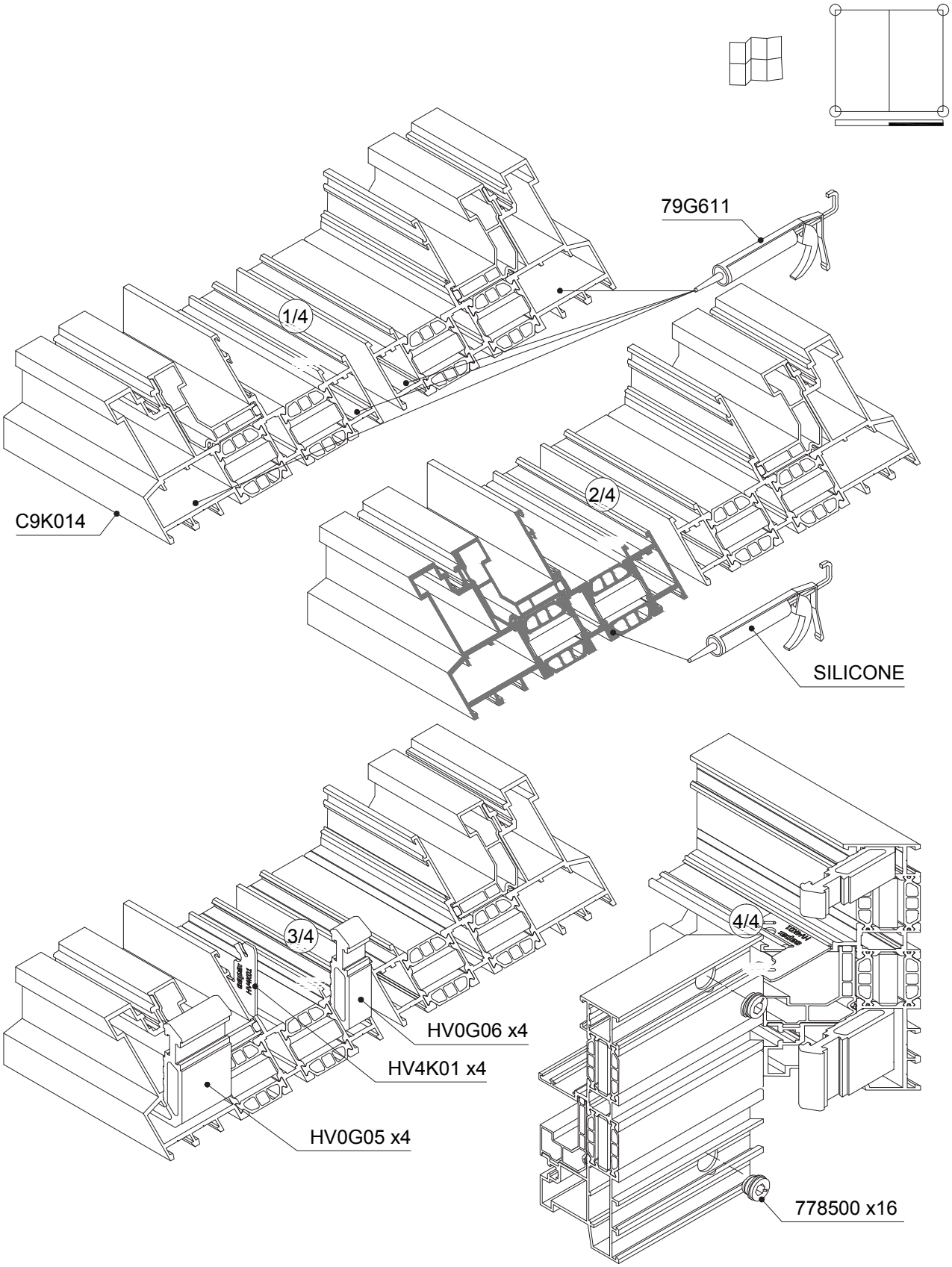




C160S-ASS-2814
Non tirare il profilo superiore del telaio.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K014 CON SQUADRETTE

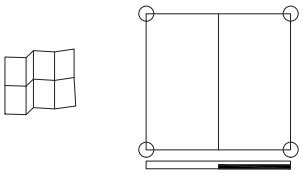


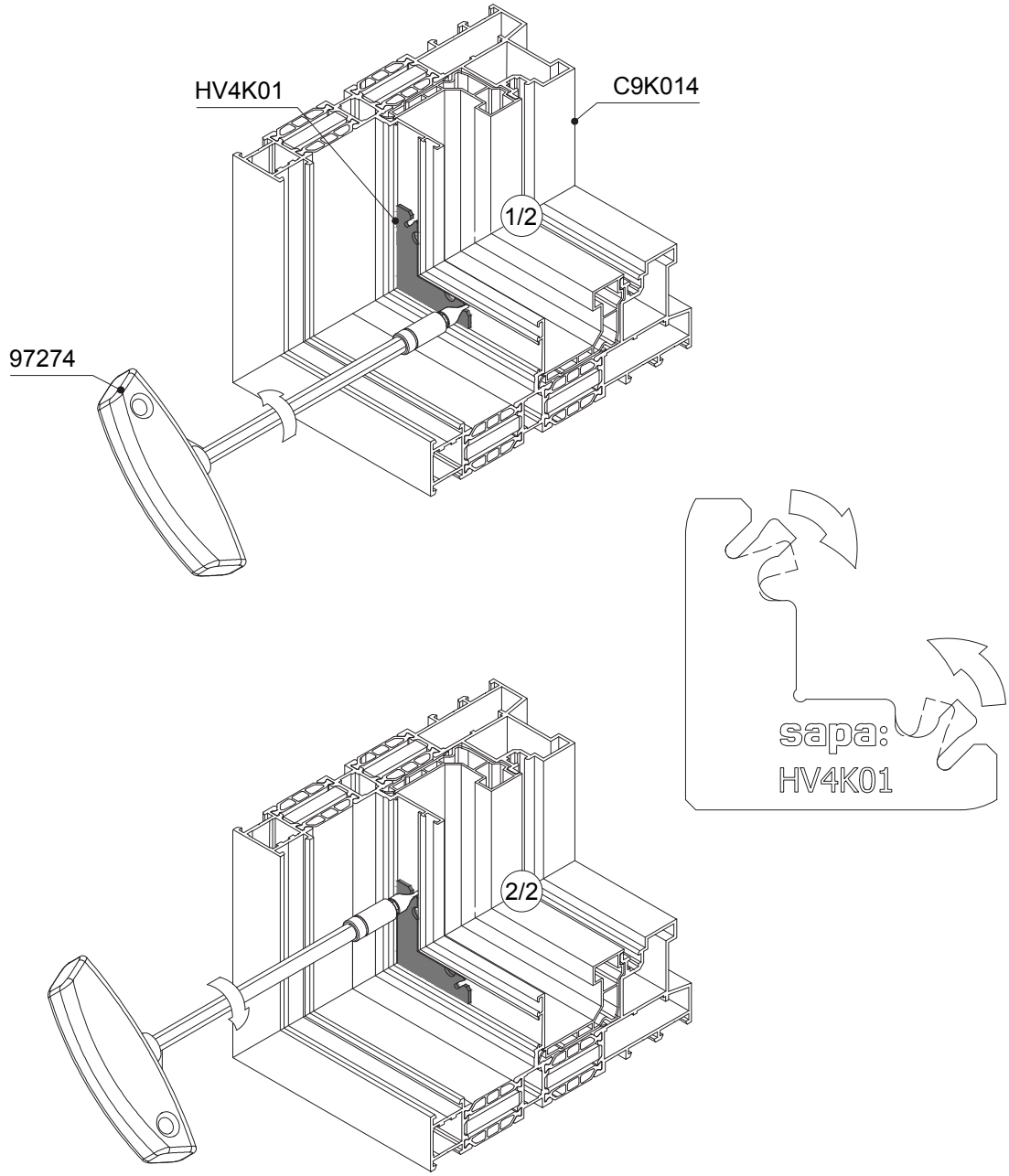
C160-ASS-938

I rostri vanno inseriti nel profilato verticale C9K014 prima di questo passaggio.

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K014 CON SQUADRETTE

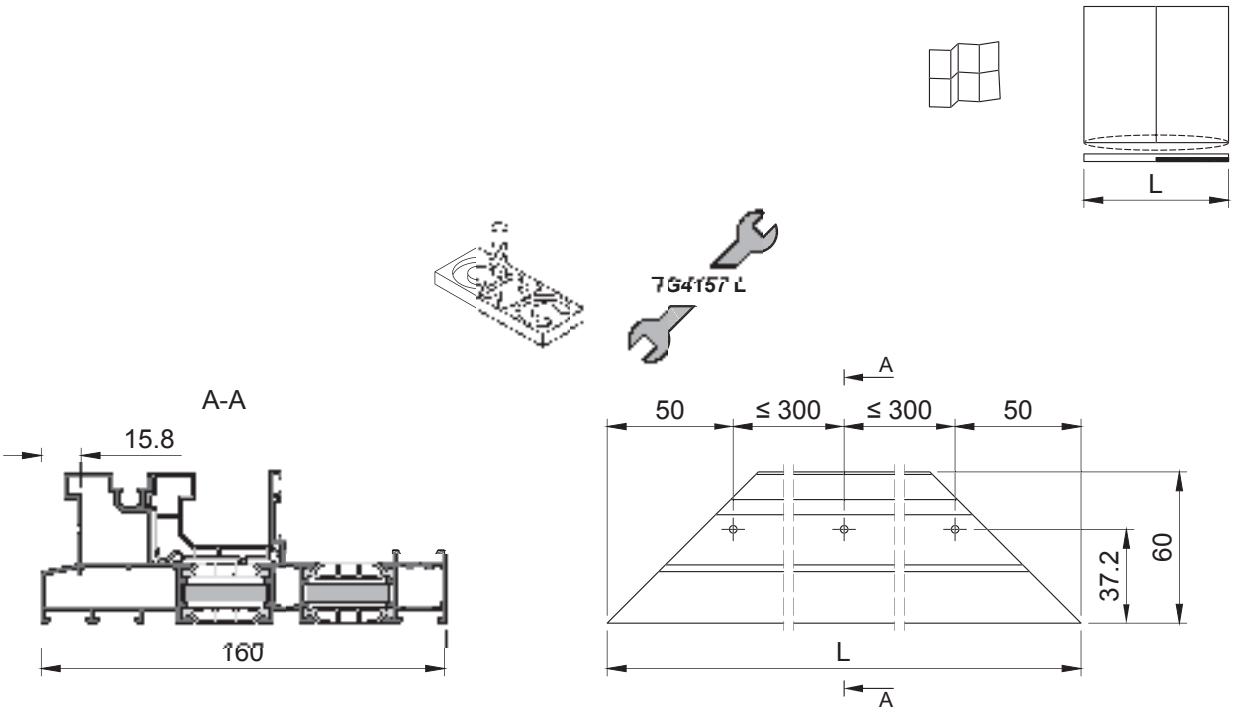


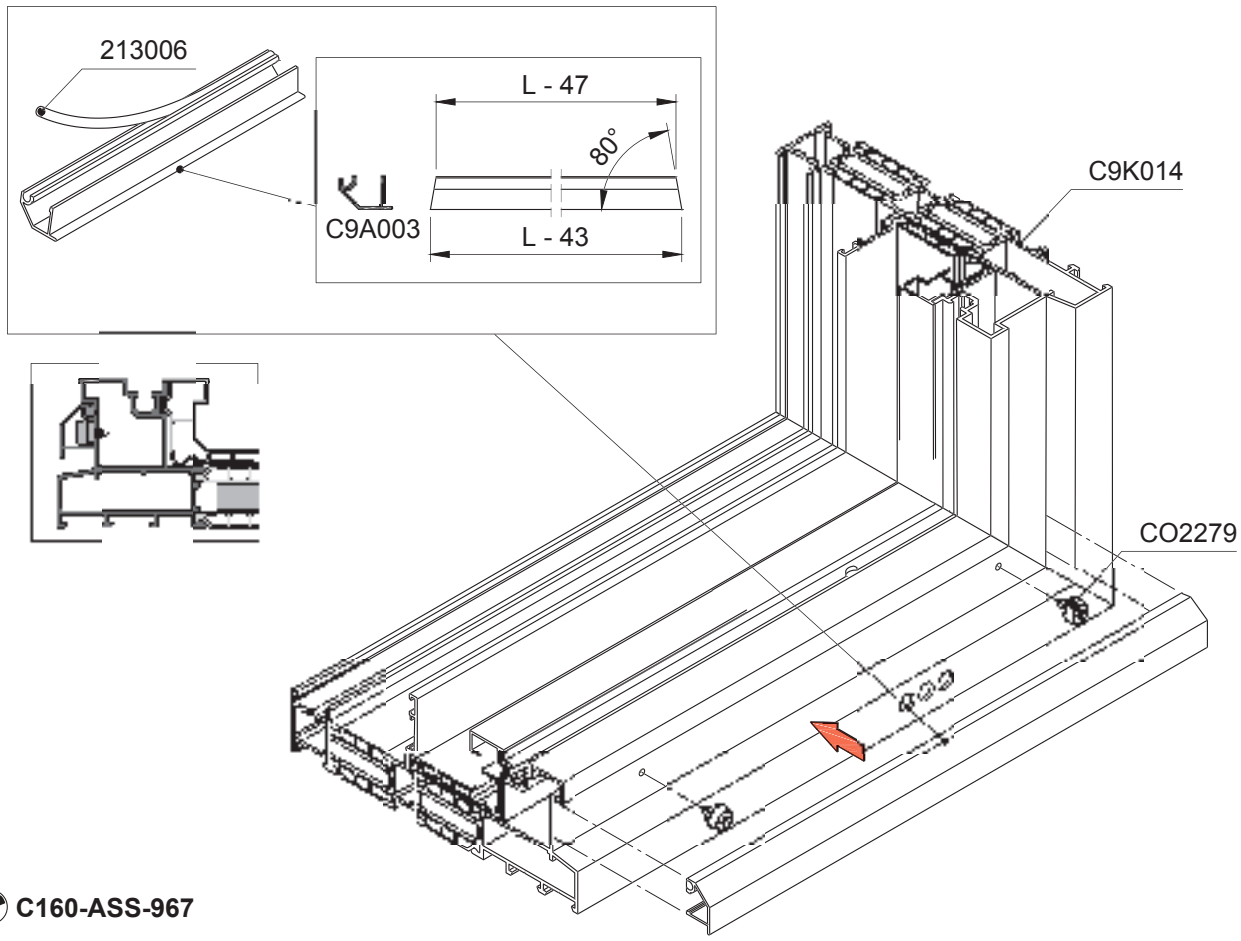


C160-ASS-925

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO GOCCIOLATOIO

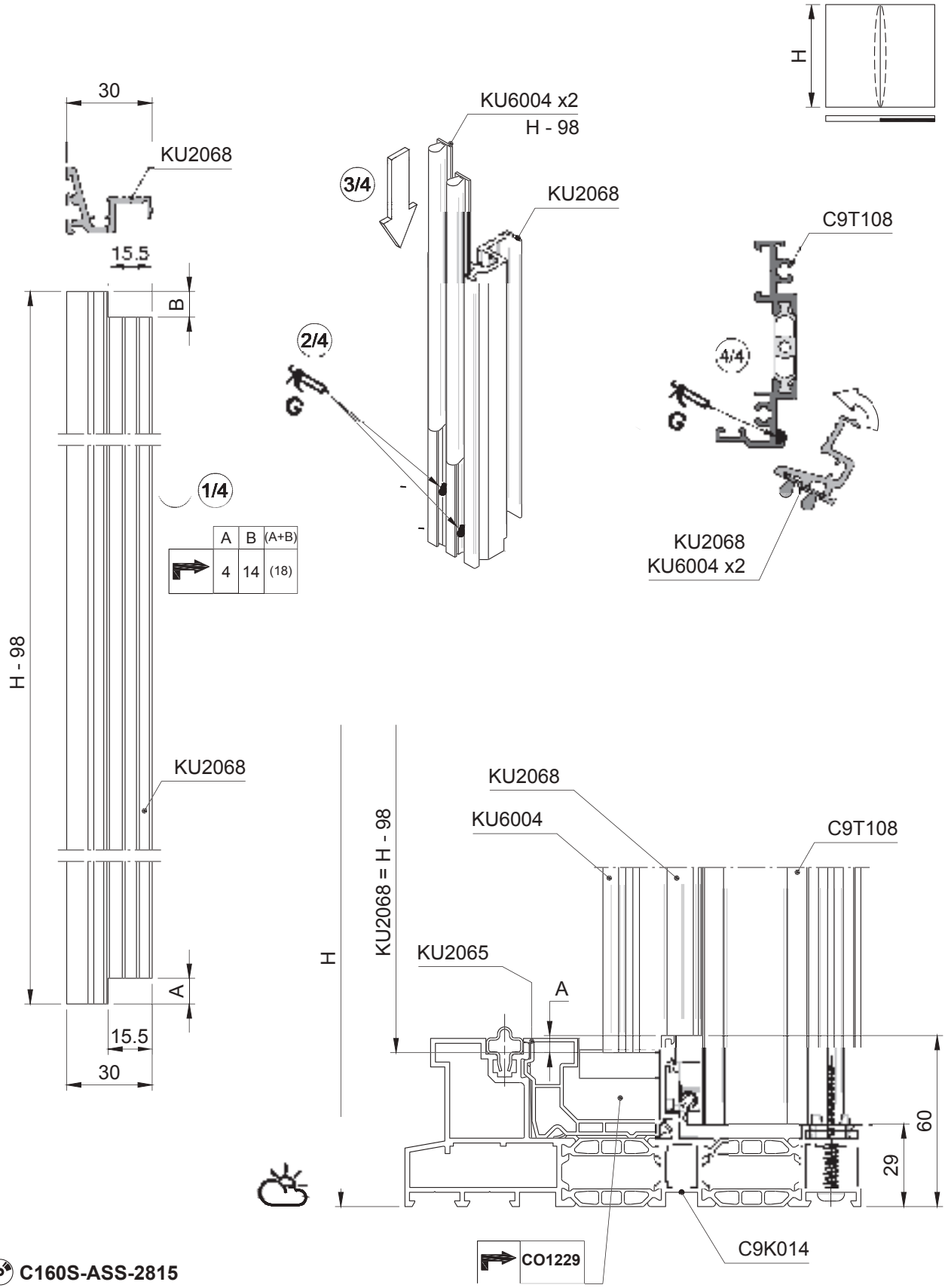




C160-ASS-967

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

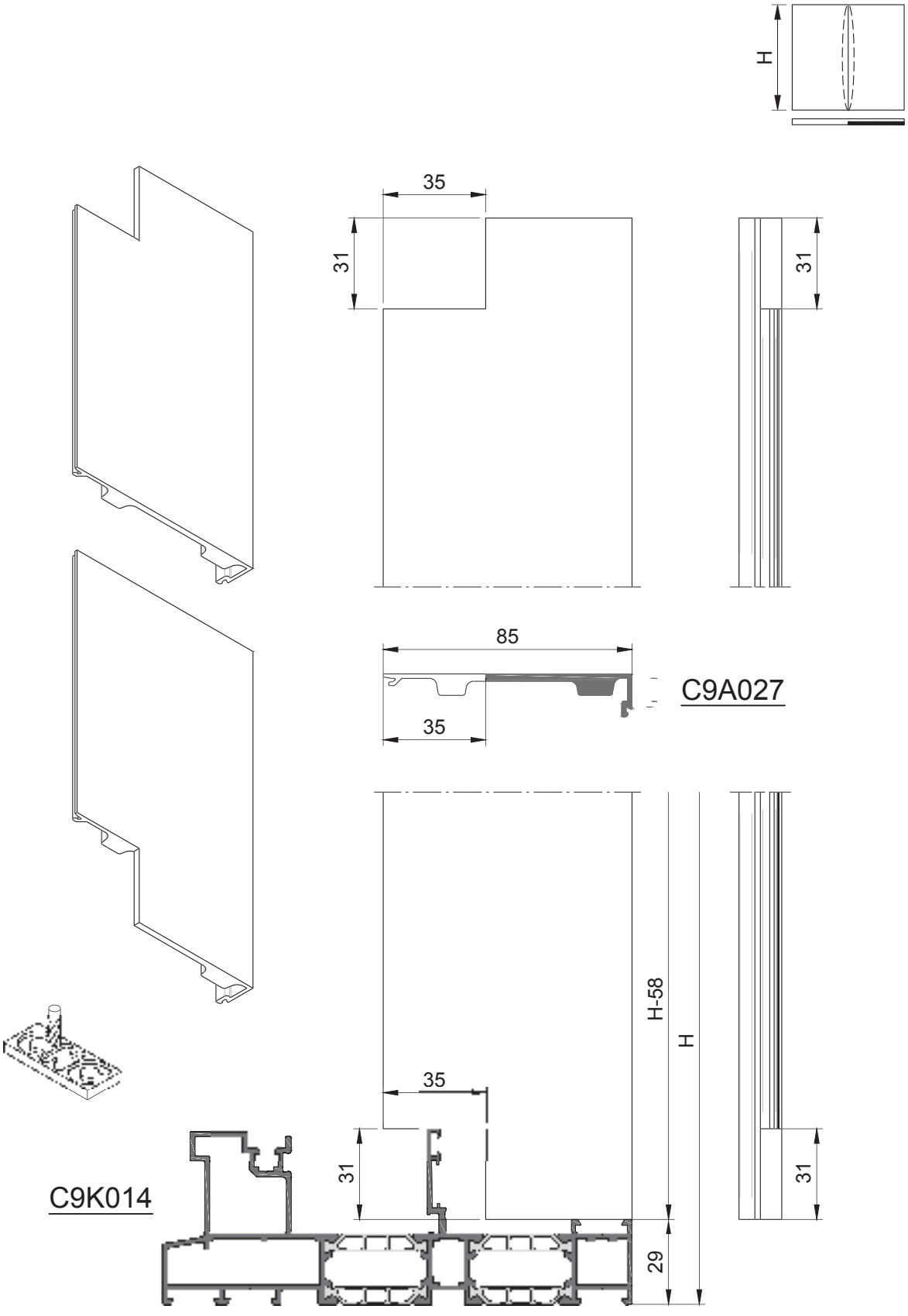
ASSEMBLAGGIO INCONTRO KU2068



C160S-ASS-2815

1 Binario (C9K014) - Tagli 45° - Incontro ridotto

LAVORAZIONE ED ASSEMBLAGGIO C9A027



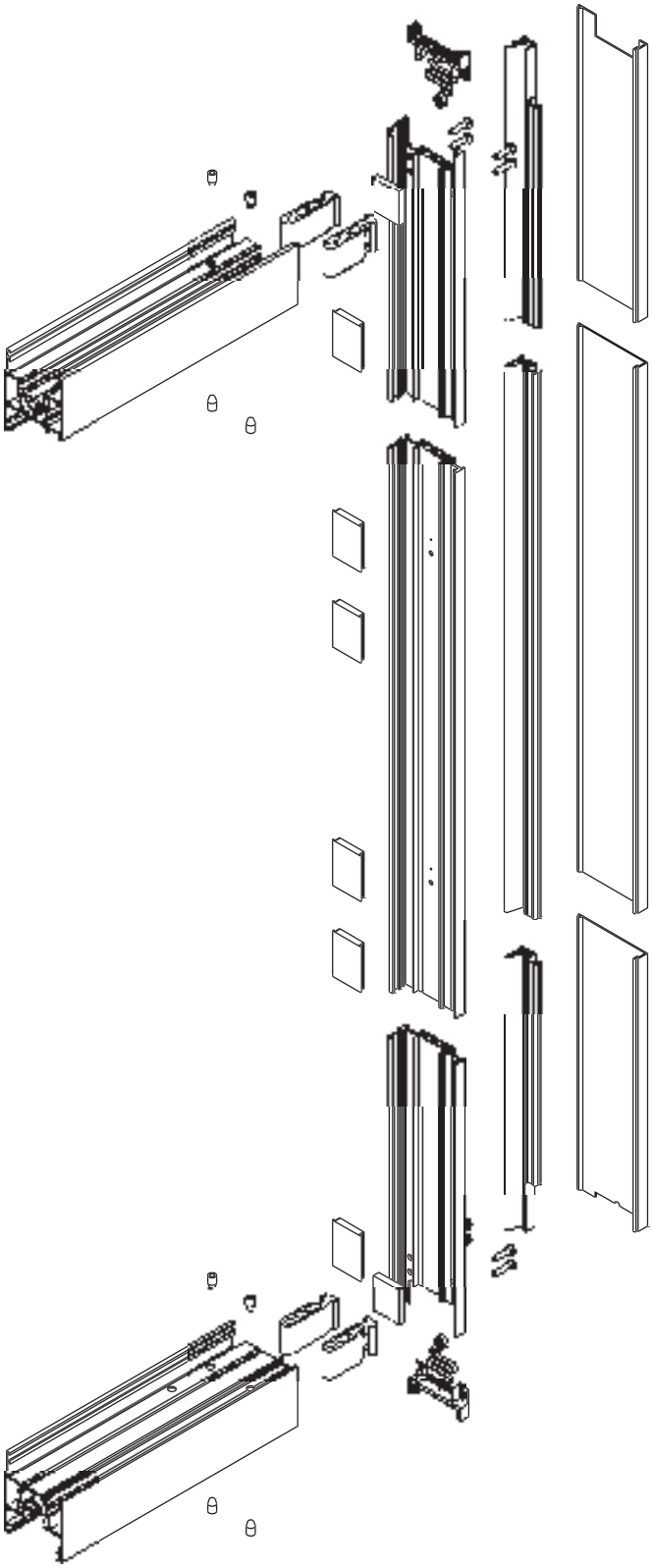
C160S-ASS-2821

Lavorazione ed assemblaggio - Incontro ridotto

Panoramica assemblaggio	L461
Operazione su anta scorrevole ed alzante scorrevole	L462
Operazione su anta C9V101/C9V103 per squadrette - Spine coniche	L463
Operazione su anta C9V101/C9V103 per squadrette - Lato chiusura	L464
Operazione su profili verticali C9V107/C9V108/C9V109/C9V110 - Superiore ed inferiore	L465
Drenaggio profilo anta C9V101/C9V103	L466
Ventilazione profilo anta C9V107/C9V108/C9V109/C9V110	L467
Assemblaggio guarnizione anta RU0121 - Alzante scorrevole	L468
Operazione su profilo anta - Assemblaggio KU6004/RU0121 - Superiore ed inferiore	L469
Assemblaggio VS9975	L470
Assemblaggio anta - Assemblaggio squadretta - Alzante scorrevole e scorrevole	L471
Assemblaggio guarnizione di supporto VS9977	L472
Lavorazione KU2068	L473
Lavorazione C9A016 - C9A026	L474
Assemblaggio KU2068 e KU6004	L475
Assemblaggio CO1227 e CO1230	L476
Operazione rinforzo anta C9V109	L477
Operazione rinforzo anta C9V110	L478
Posizionamento VS9501/VS9502 su C9V109/C9V110	L479

Lavorazione ed assemblaggio anta - Incontro ridotto

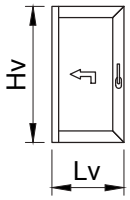
PANORAMICA ASSEMBLAGGIO

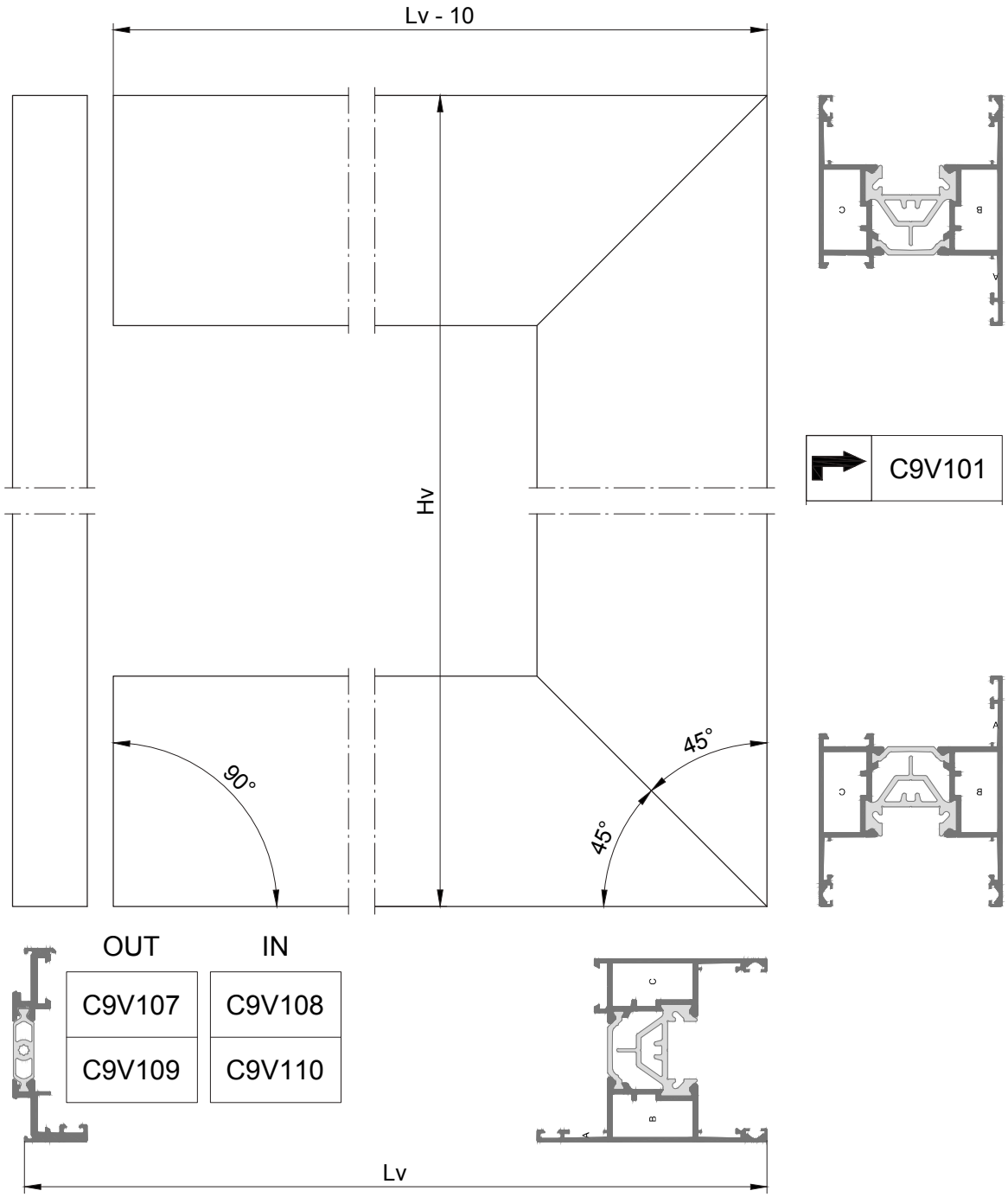


C160S-ASS-2900

Lavorazione ed assemblaggio anta - Incontro ridotto

OPERAZIONE SU ANTA ALZANTE SCORREVOLE

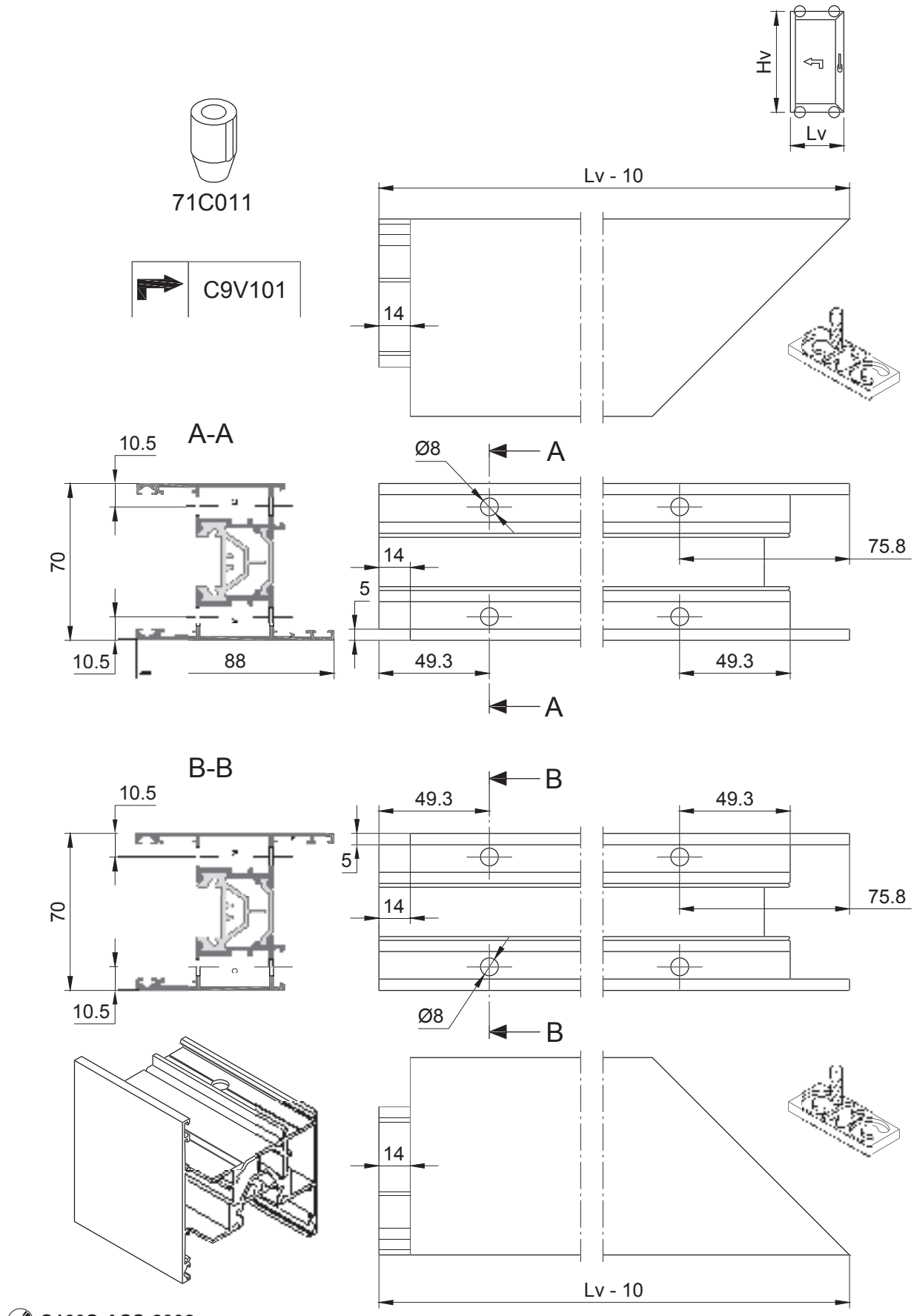




C160S-ASS-2901

Lavorazione ed assemblaggio anta - Incontro ridotto

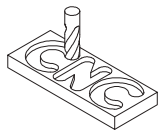
OPERAZIONE SU ANTA C9V101 PER SQUADRETTE - SPINE CONICHE

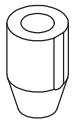


C160S-ASS-2902

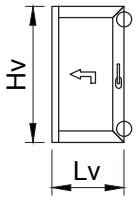
Lavorazione ed assemblaggio anta - Incontro ridotto

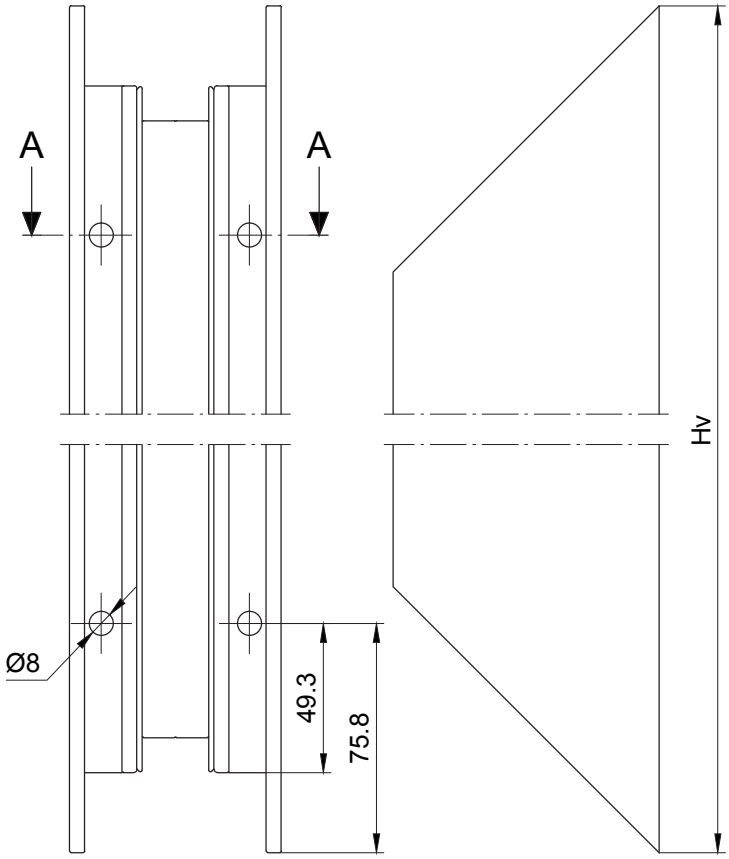
OPERAZIONE SU ANTA C9V101 PER SQUADRETTE - LATO CHIUSURA



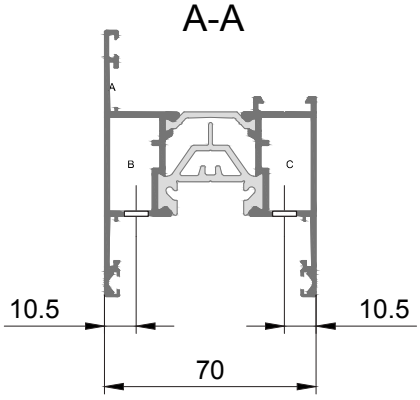


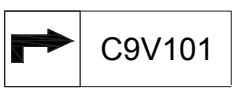
71C011





A-A

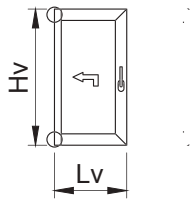


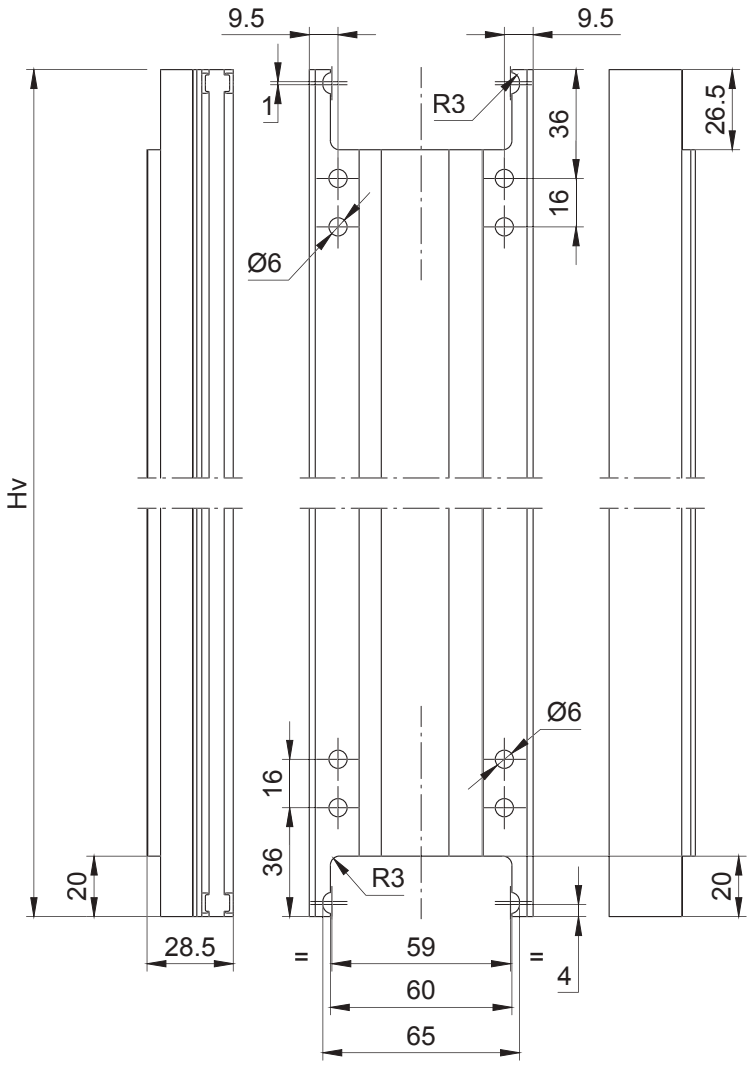


C160S-ASS-2903

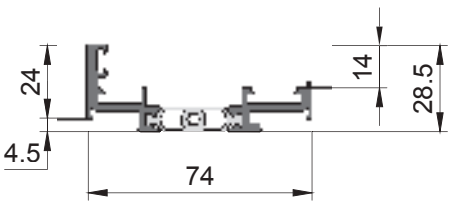
Lavorazione ed assemblaggio anta - Incontro ridotto

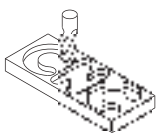
OPERAZIONE SUI PROFILI VERTICALI C9V107/C9V108/C9V109/C9V110 - SUPERIORE ED INFERIORE





C9V107
C9V108
C9V109
C9V110

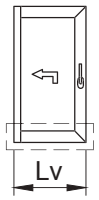


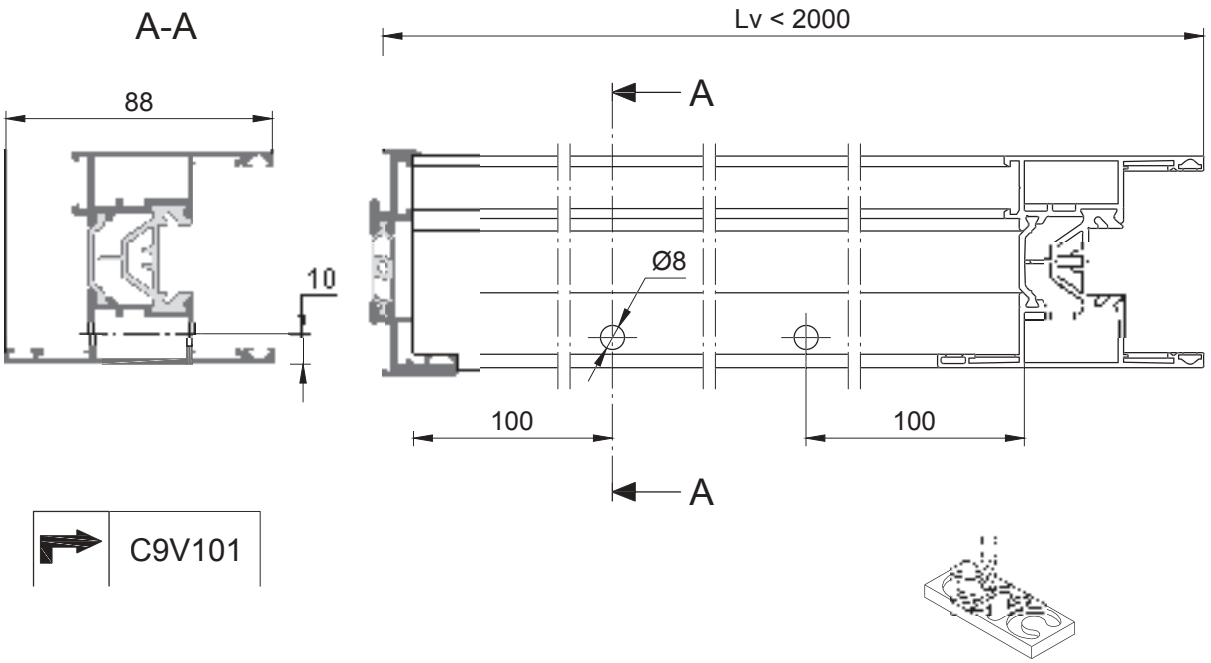


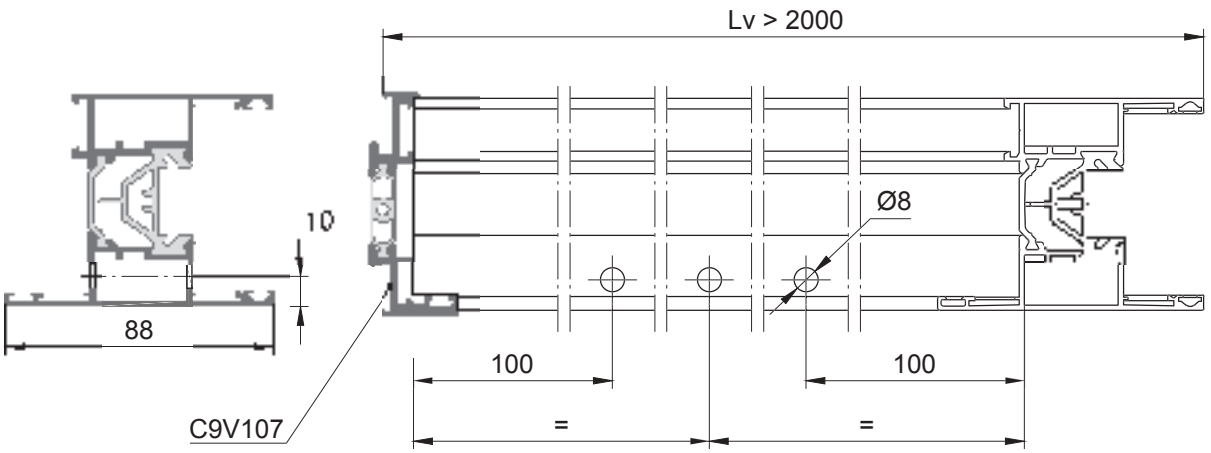
C160S-ASS-2904

Lavorazione ed assemblaggio anta - Incontro ridotto

DRENAGGIO PROFILO ANTA C9V101



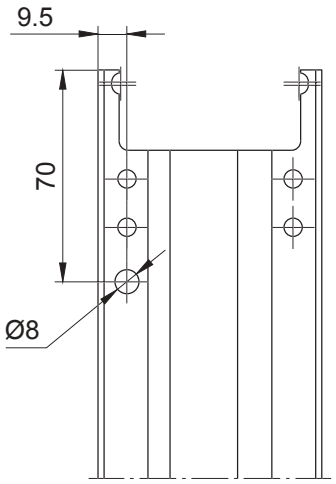


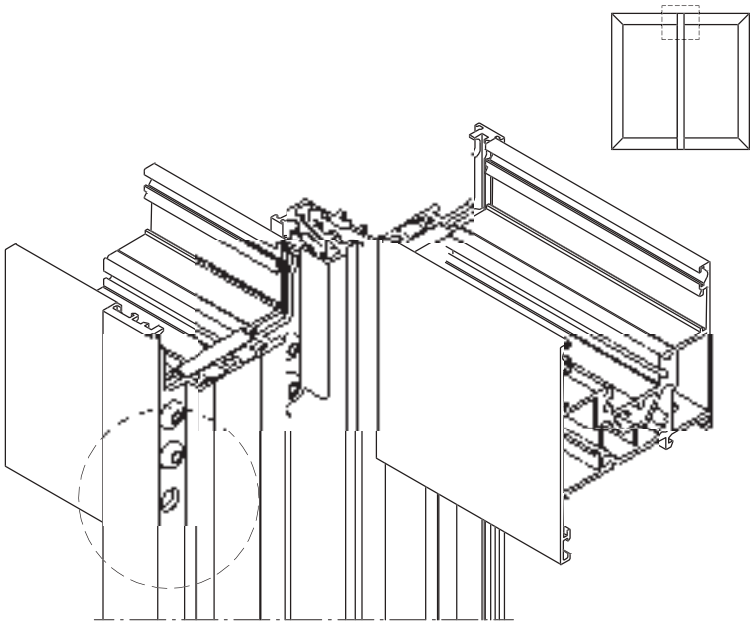


C160S-ASS-2906

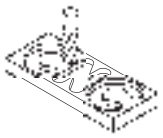
Lavorazione ed assemblaggio anta - Incontro ridotto

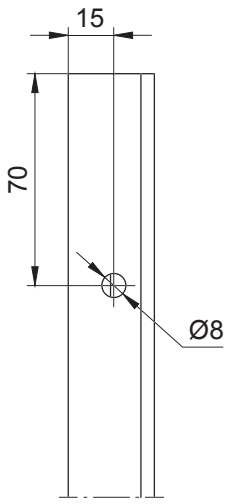
VENTILAZIONE PROFILO ANTA C9V107/C9V108/C9V109/C9V110

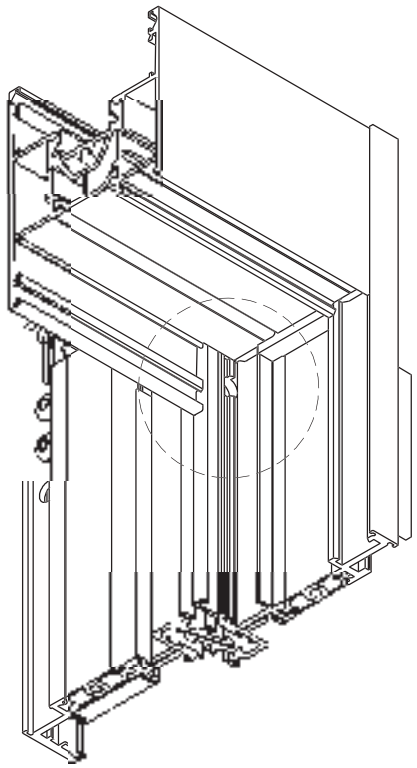




C9V107
C9V109





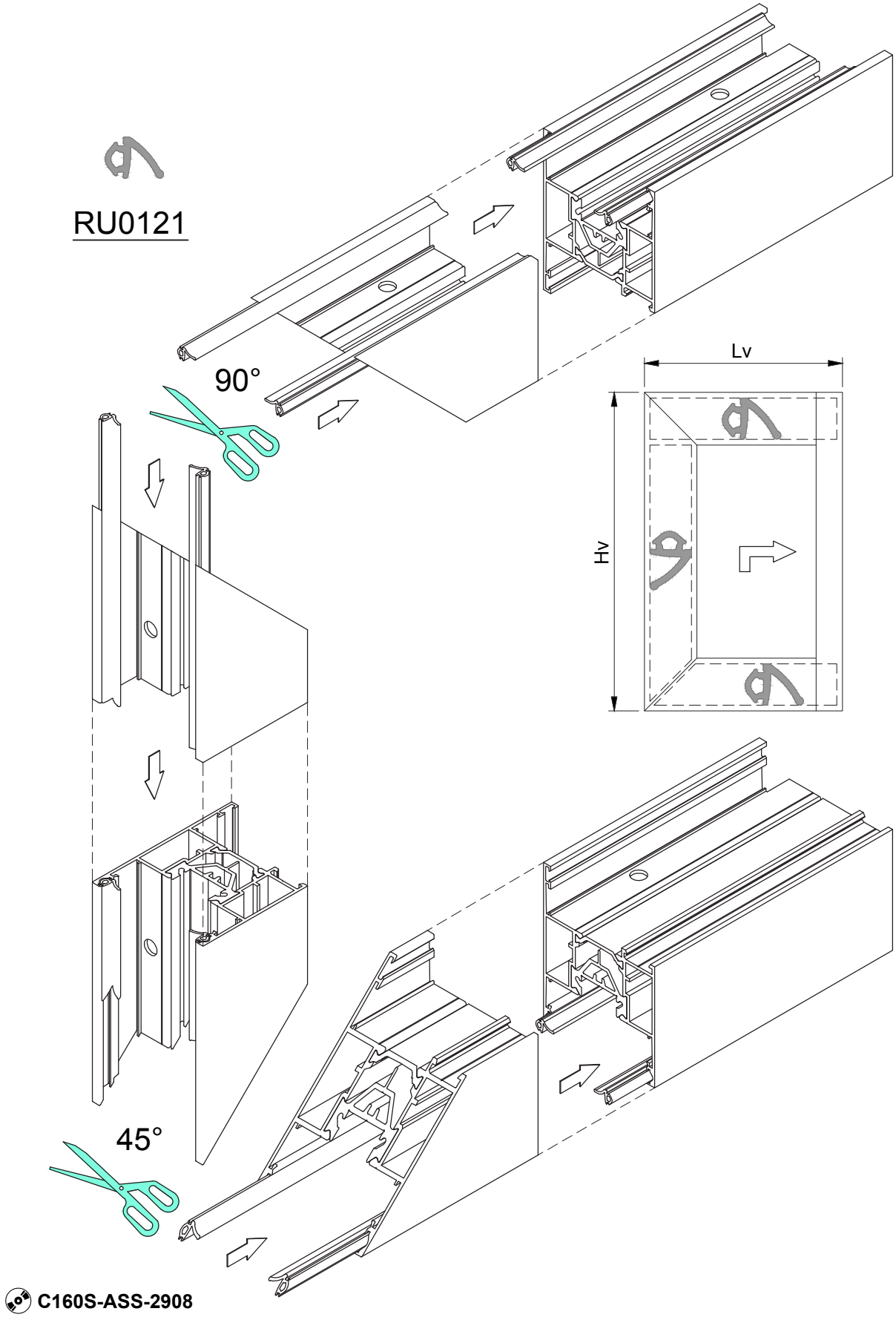


C9V108
C9V110

C160S-ASS-2907

Lavorazione ed assemblaggio anta - Incontro ridotto

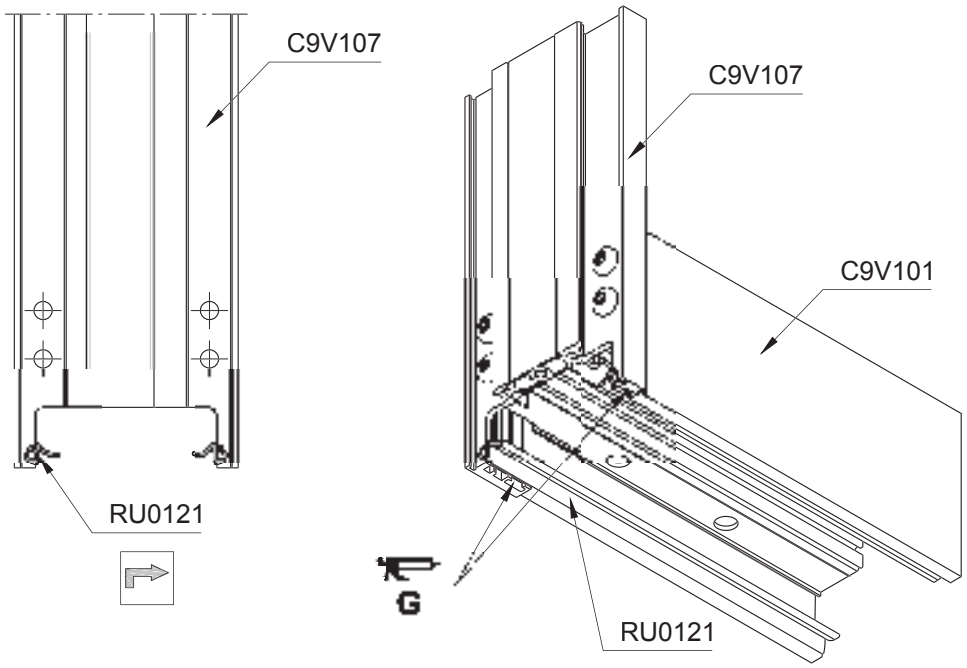
ASSEMBLAGGIO GUARNIZIONE ANTA RU0121 - ALZANTE SCORREVOLE



C160S-ASS-2908

Lavorazione ed assemblaggio anta - Incontro ridotto

OPERAZIONE SU PROFILO ANTA - ASSEMBLAGGIO RU0121 - SUPERIORE ED INFERIORE

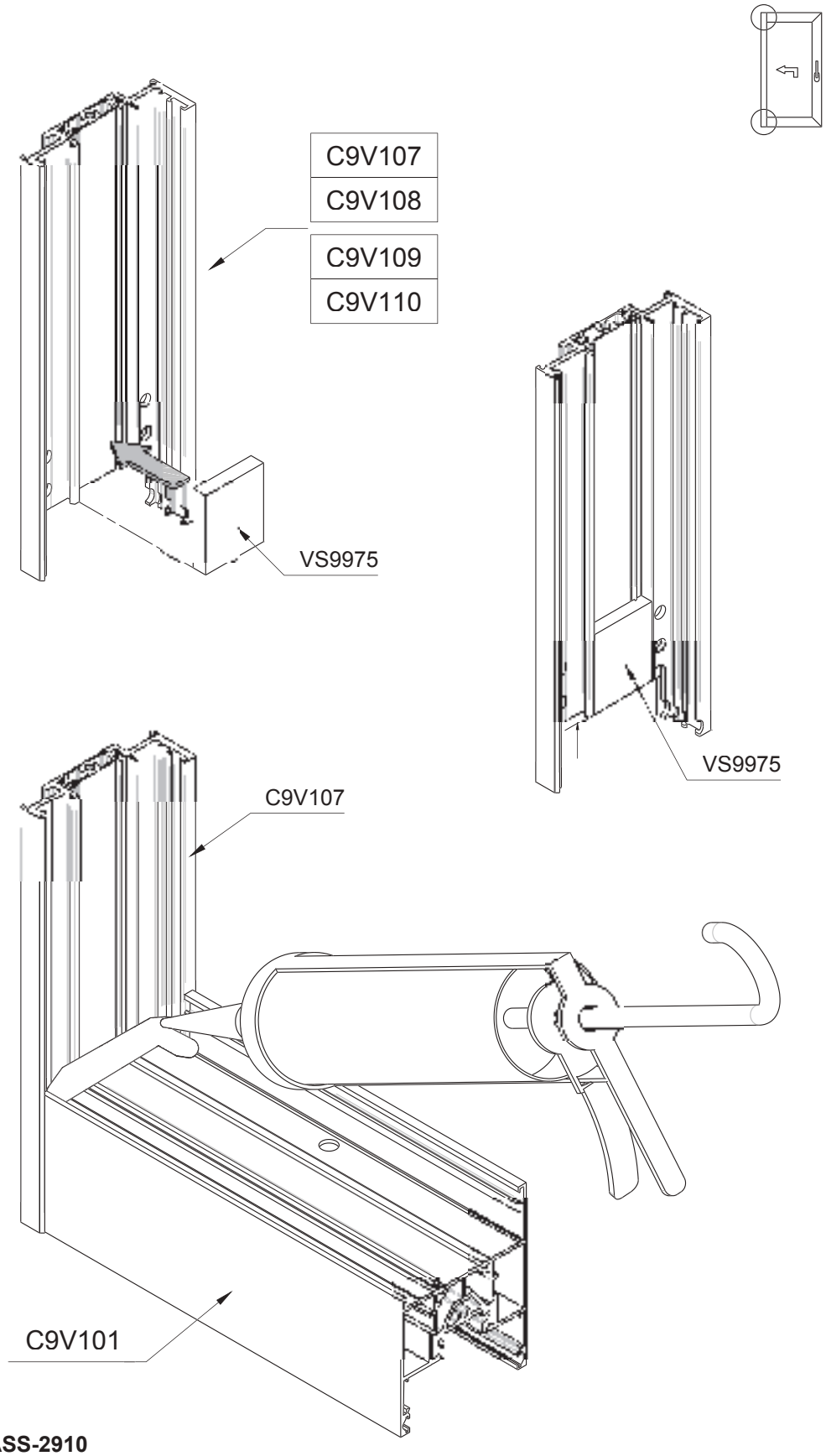


C160S-ASS-2905

G: colla extra per fissare la guarnizione.

Lavorazione ed assemblaggio anta - Incontro ridotto

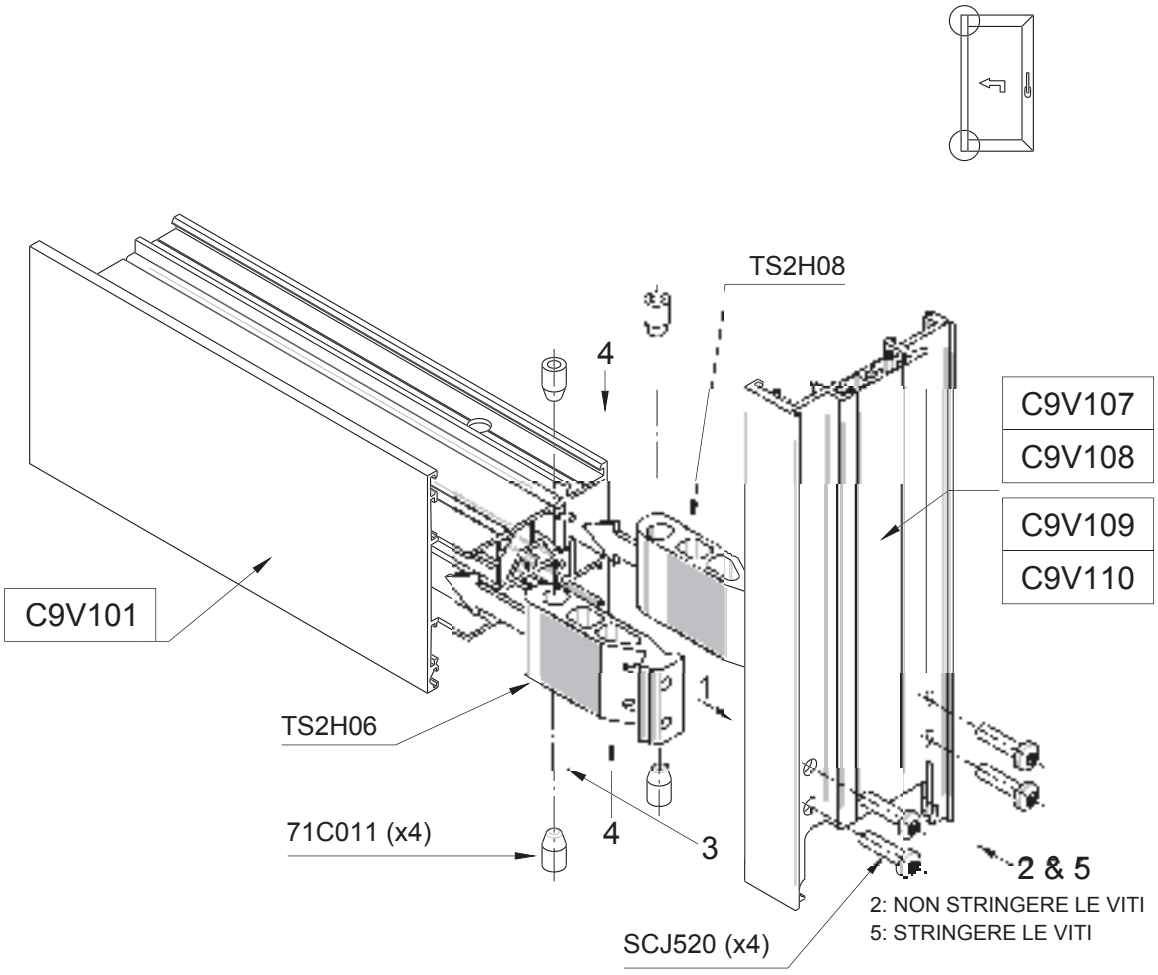
ASSEMBLAGGIO VS9975



C160S-ASS-2910

Lavorazione ed assemblaggio anta - Incontro ridotto

ASSEMBLAGGIO ANTA - ASSEMBLAGGIO SQUADRETTA - ALZANTE SCORREVOLE



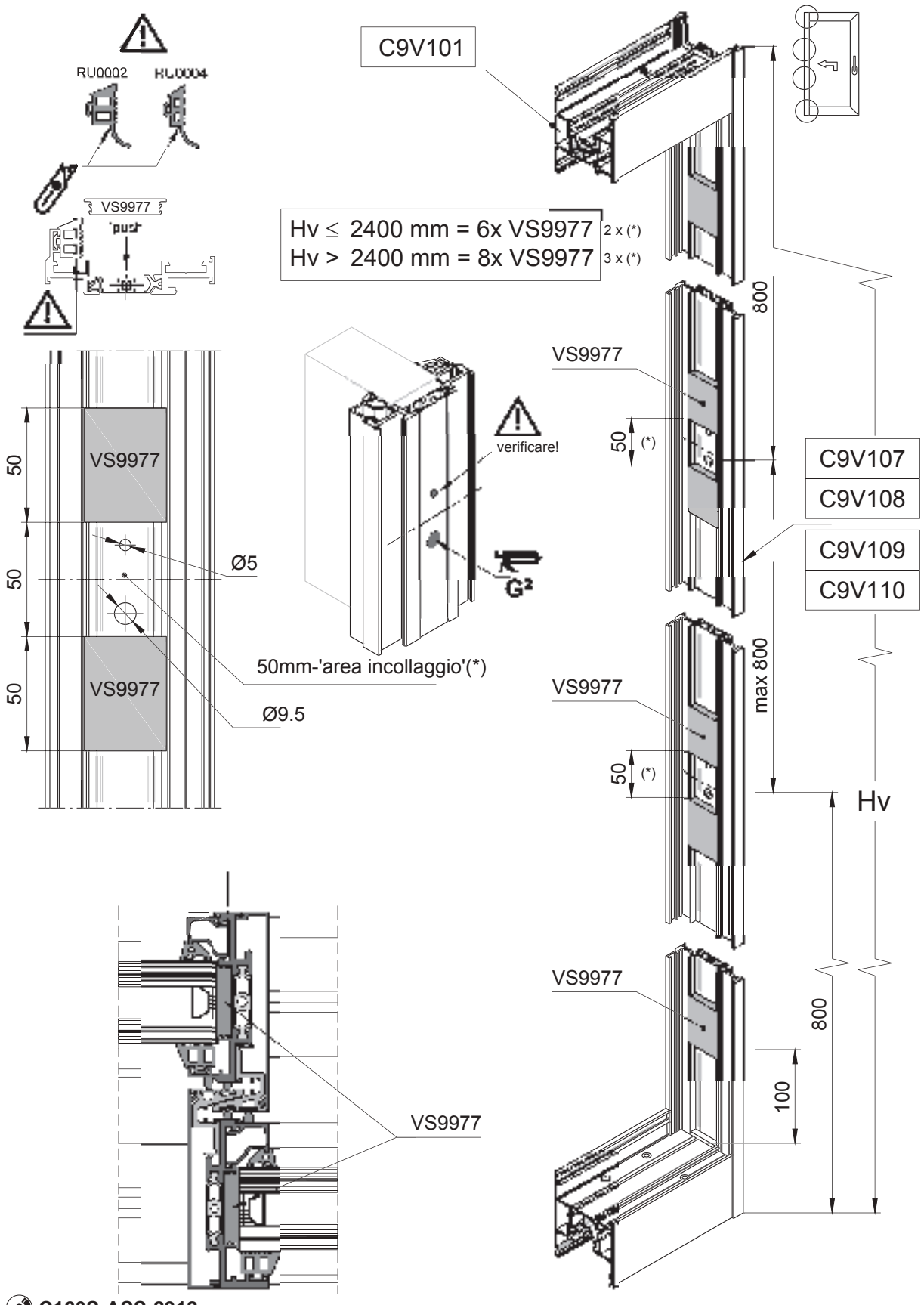
SEQUENZA DI MONTAGGIO DEI CAVALLOTTI:

1: INSERIRE IL CAVALLOTTO NELLA CAVA DEL MONTANTE CENTRALE
2: AVVITARE LEGGERMENTE LE VITI TRA IL MONTANTE CENTRALE ED IL CAVALLOTTO, SENZA STRINGERLE
3: INSERIRE IL PROFILO ANTA SUPERIORE/INFERIORE NEI CAVALLOTTI
4: SPINARE SOPRA E SOTTO I CAVALLOTTI
5: STRINGERE LE VITI

C160S-ASS-2911

Lavorazione ed assemblaggio anta - Incontro ridotto

ASSEMBLAGGIO GUARNIZIONE DI SUPPORTO VS9977

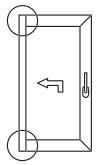


C160S-ASS-2912

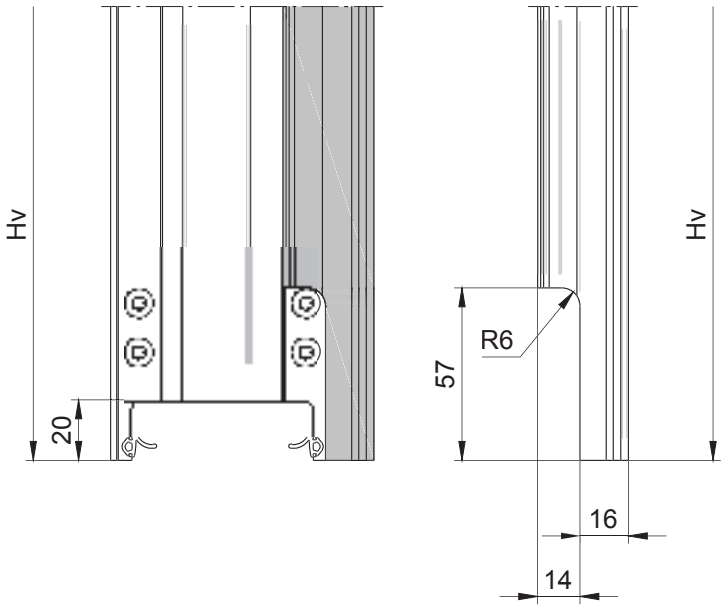
1. Parti in EPDM con interasse di 5 cm, 2. Praticare fori 1xØ9.5 + 1xØ5 mm (per montaggio vetro), 3. Assemblaggio vetro, 4. Incollare con colla KM0002 fino a quando la stessa non passa attraverso un piccolo foro.

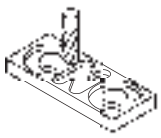
Lavorazione ed assemblaggio anta - Incontro ridotto

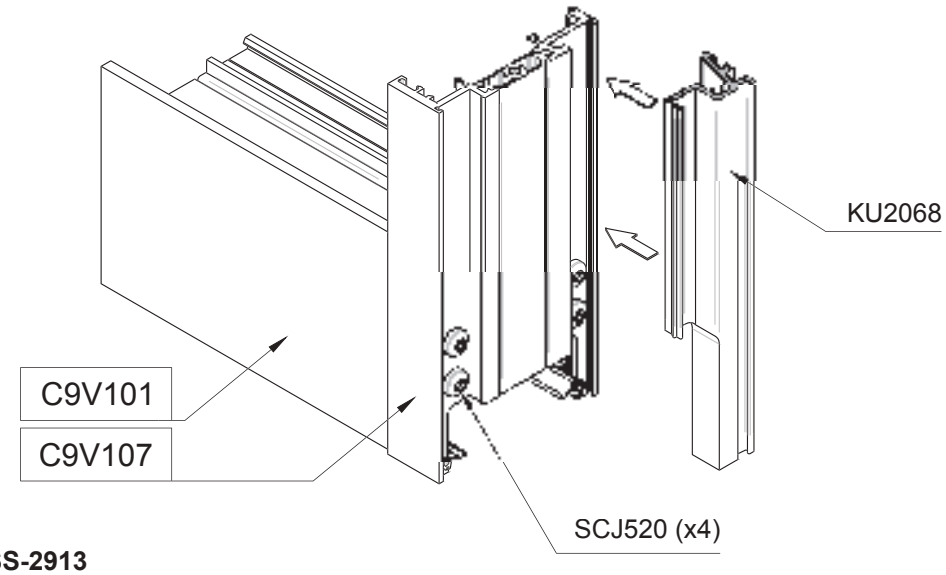
LAVORAZIONE KU2068



KU2068



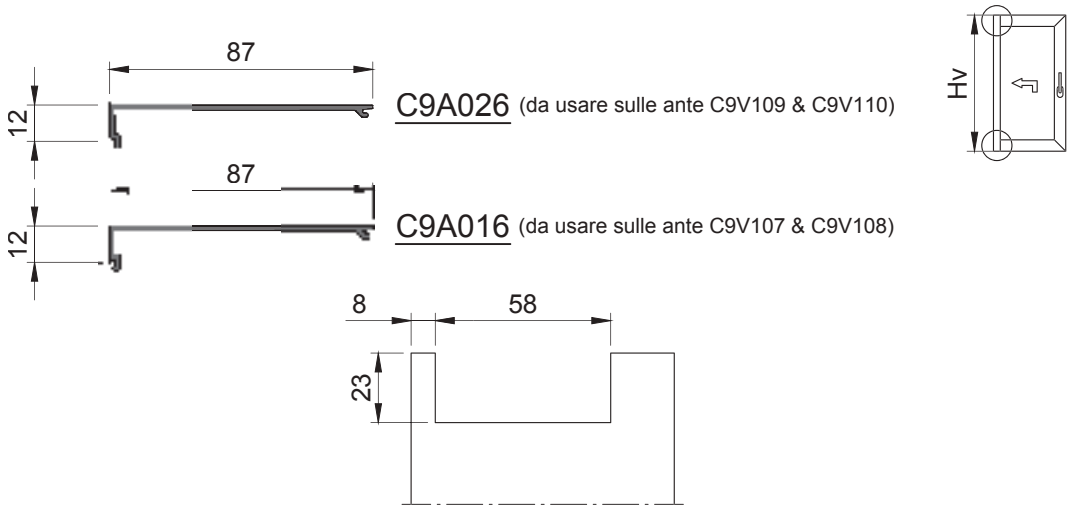


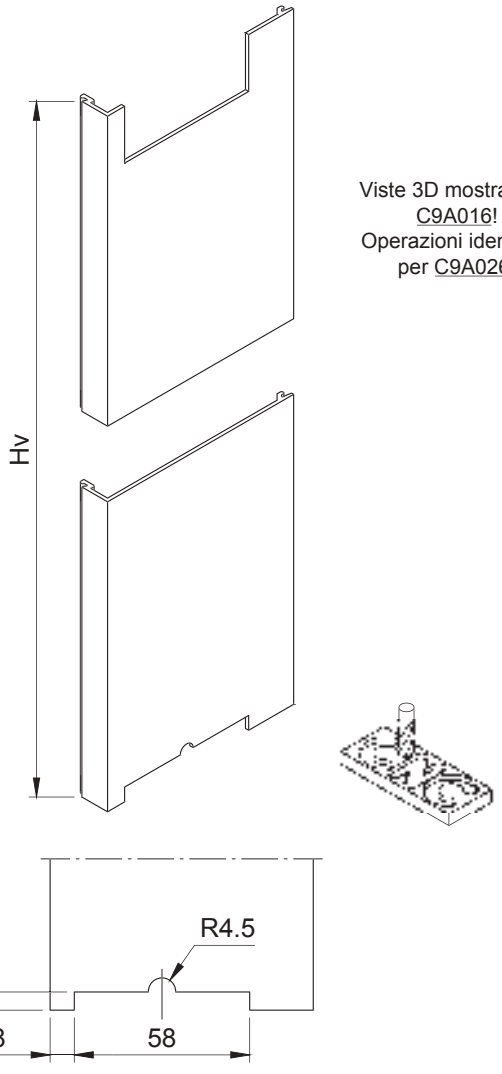


C160S-ASS-2913

Lavorazione ed assemblaggio anta - Incontro ridotto

LAVORAZIONE C9A016-C9A026



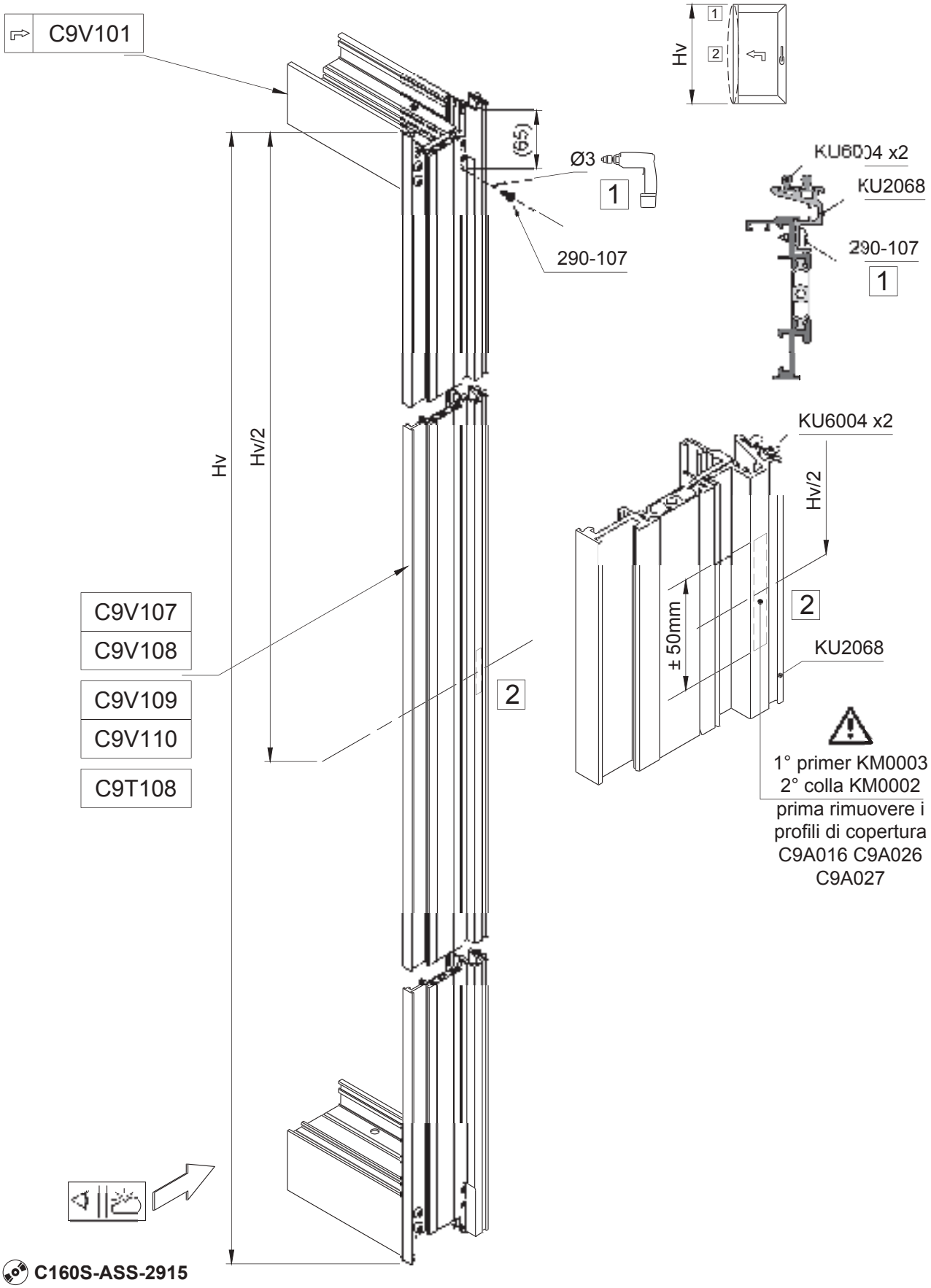


Viste 3D mostrate su C9A016!
Operazioni identiche per C9A026!

C160S-ASS-2914

Lavorazione ed assemblaggio anta - Incontro ridotto

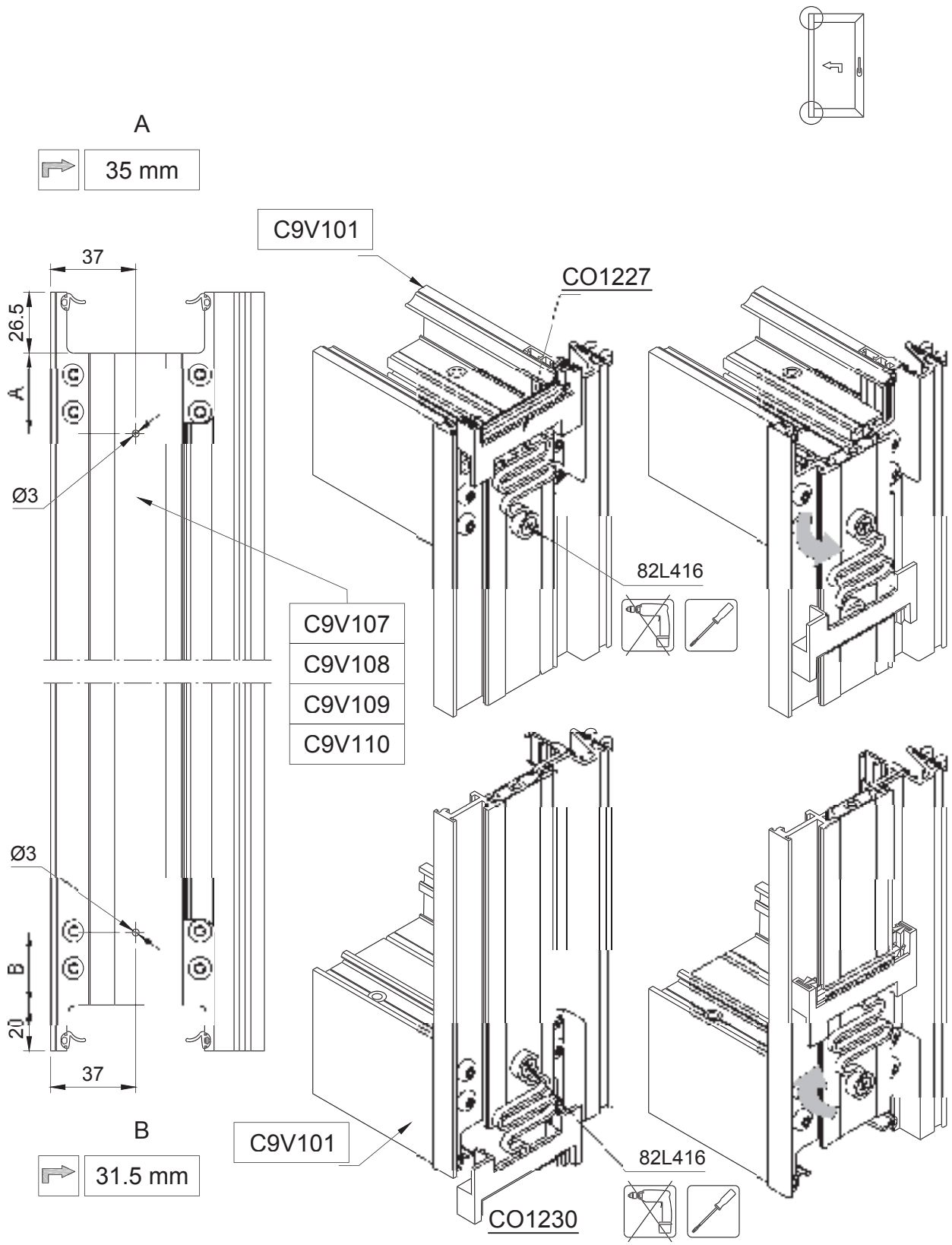
ASSEMBLAGGIO KU2068 E KU6004



C160S-ASS-2915

Lavorazione ed assemblaggio anta - Incontro ridotto

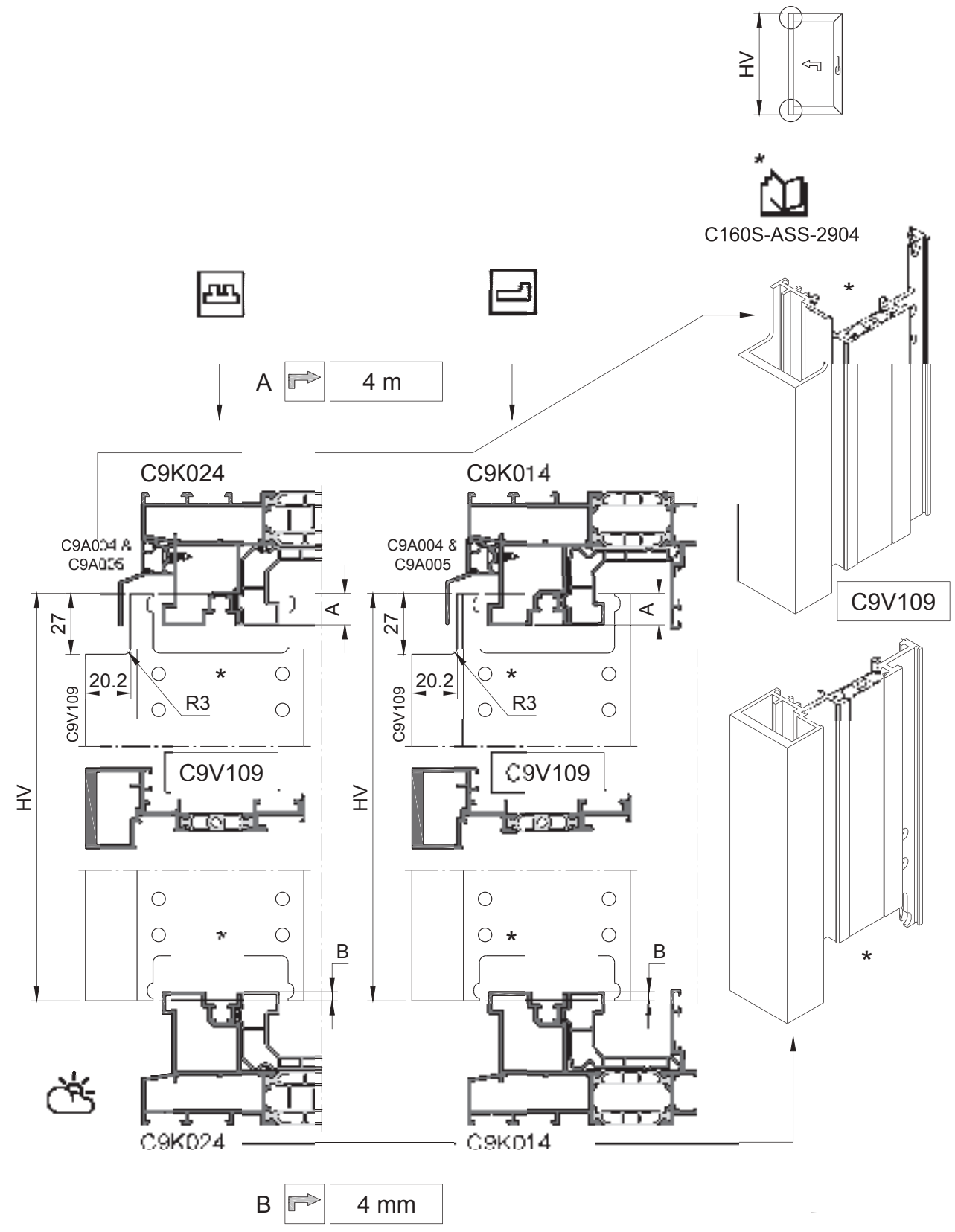
ASSEMBLAGGIO CO1227 E CO1230



C160S-ASS-2916

Lavorazione ed assemblaggio anta - Incontro ridotto

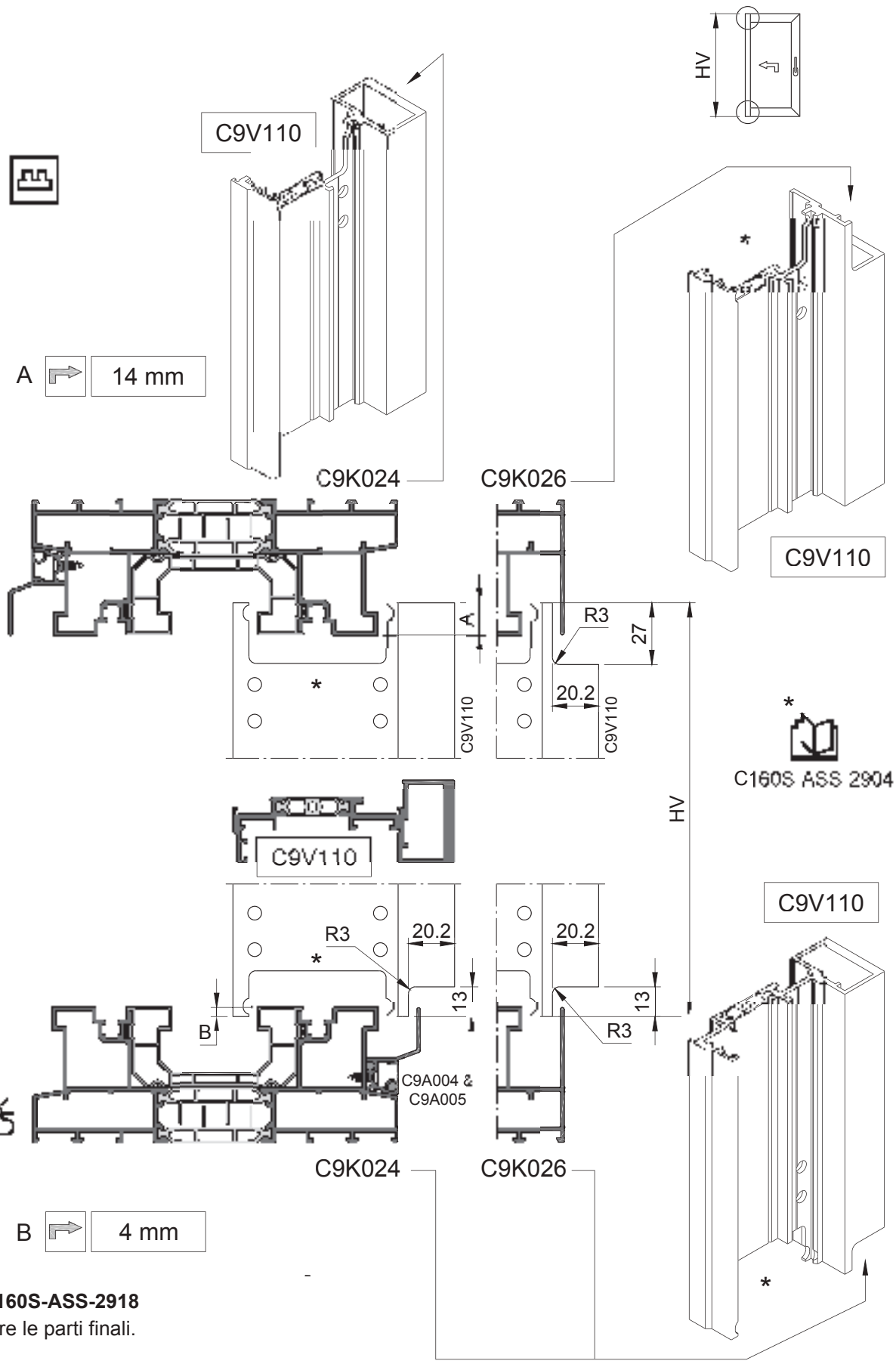
OPERAZIONE RINFORZO ANTA C9V109



C160S-ASS-2917

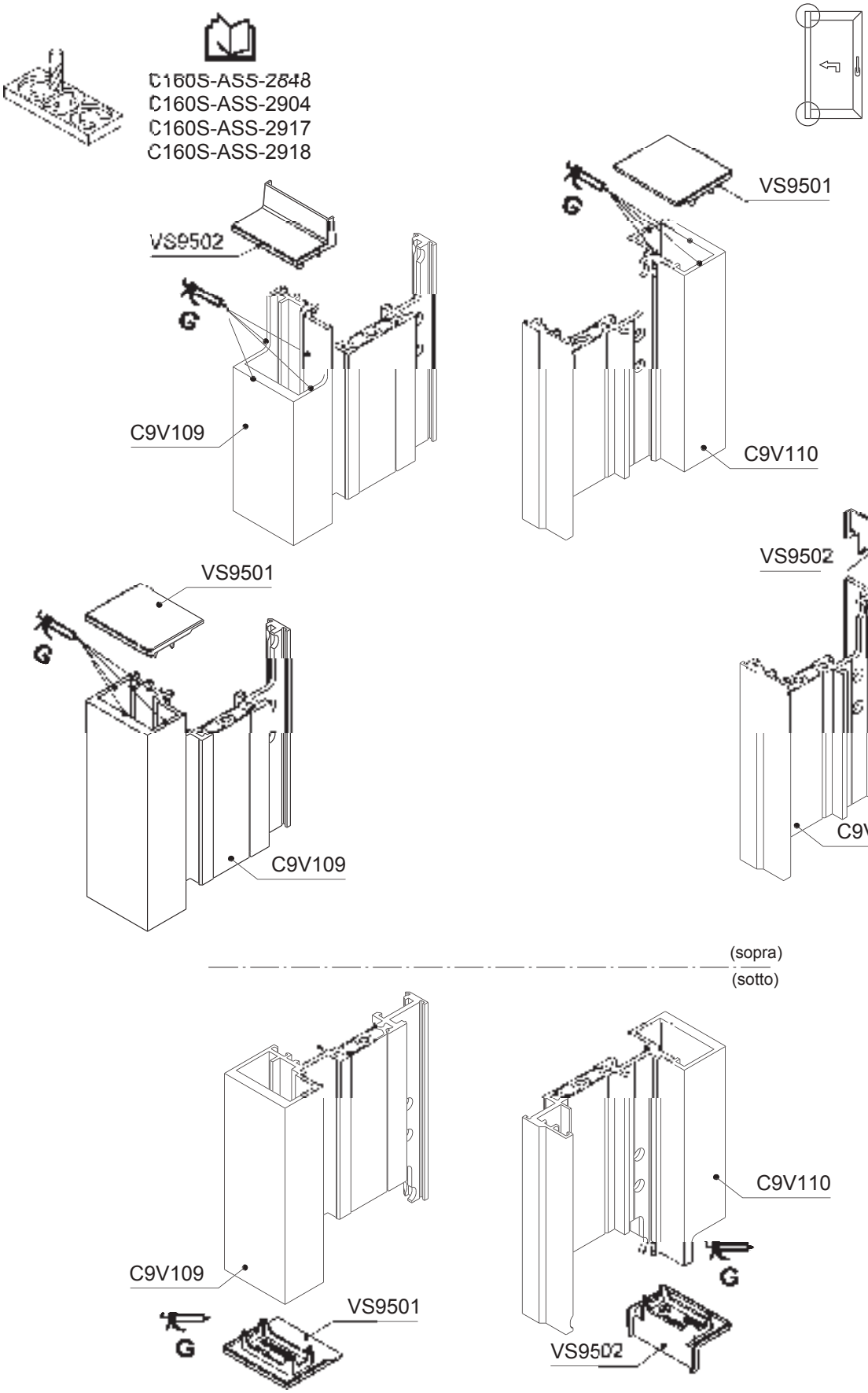
Lavorazione ed assemblaggio anta - Incontro ridotto

OPERAZIONE RINFORZO ANTA C9V110



Lavorazione ed assemblaggio anta - Incontro ridotto

POSIZIONAMENTO VS9501/VS9502 SU C9V109/C9V110



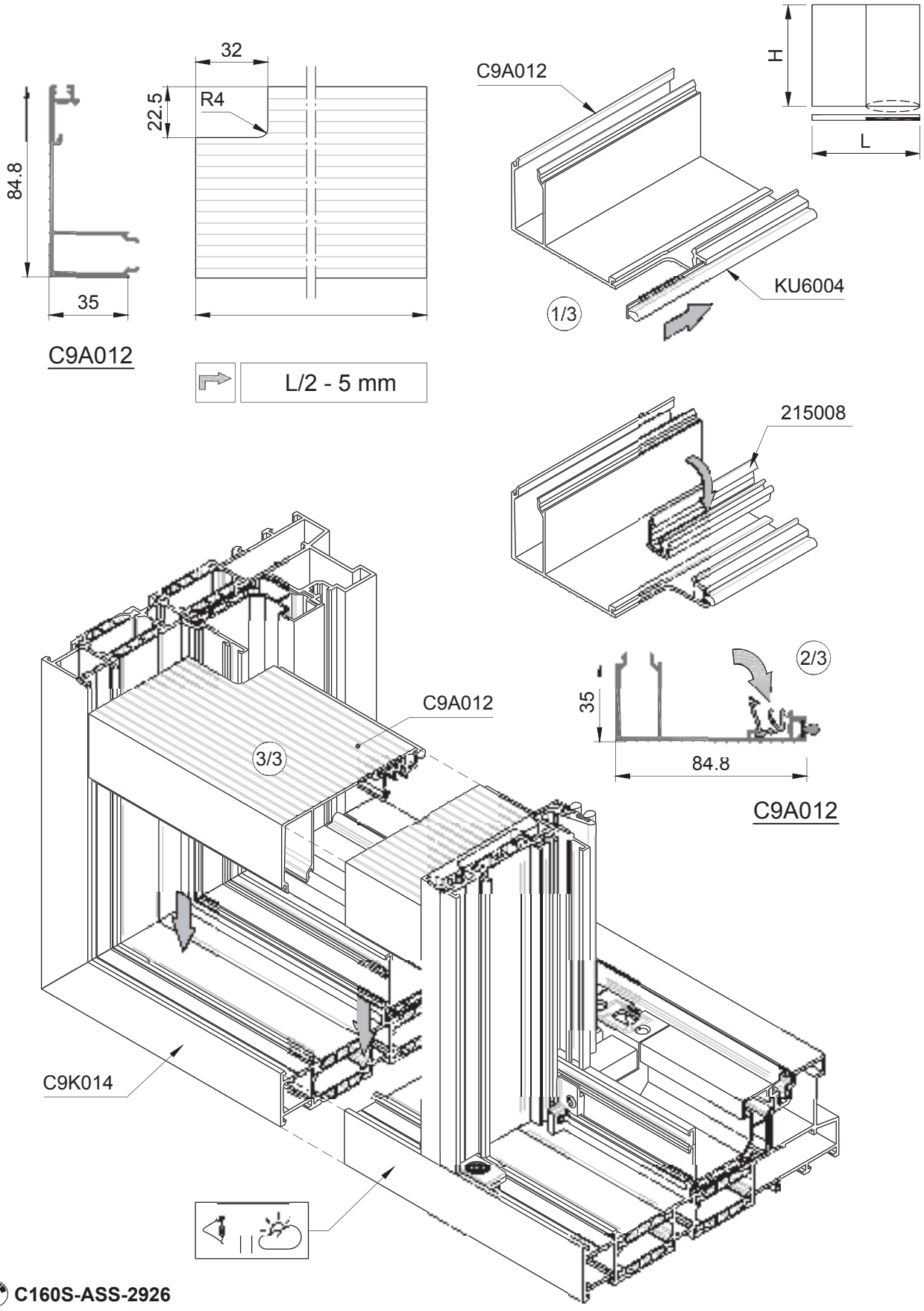
C160S-ASS-2920

Finitura telaio - Incontro ridotto

Monorotaia C9K014: Assemblaggio profilo di finitura inferiore L481
Monorotaia C9K014: Assemblaggio profilo di finitura superiore L482
Monorotaia C9K014: Assemblaggio profilo di finitura verticale L483

Finitura telaio - Incontro ridotto

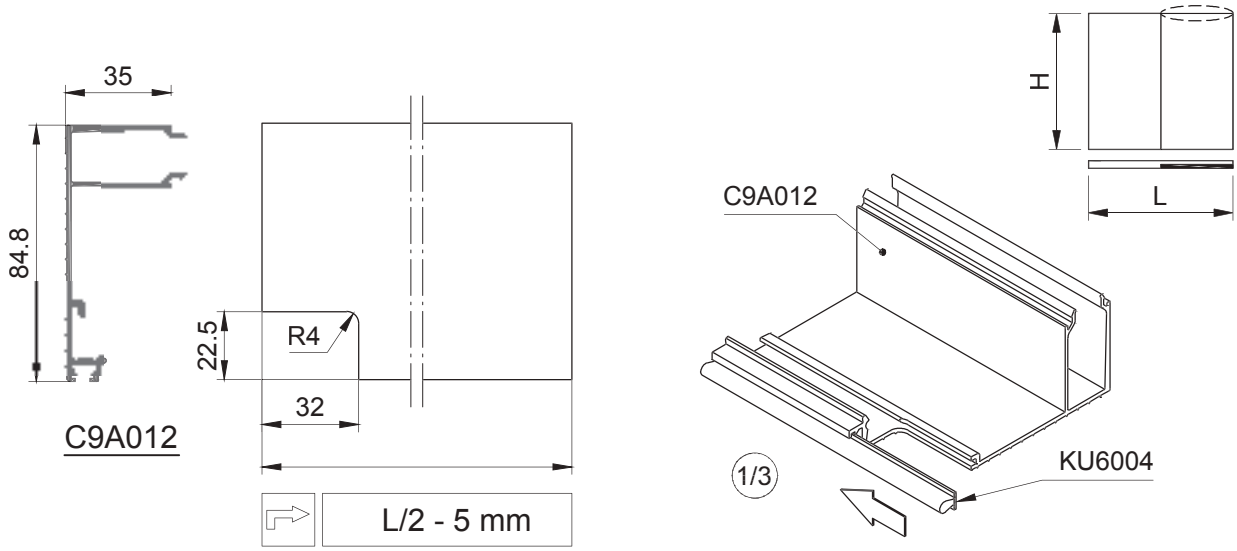
MONOROTAIA C9K014: ASSEMBLAGGIO PROFILO DI FINITURA INFERIORE

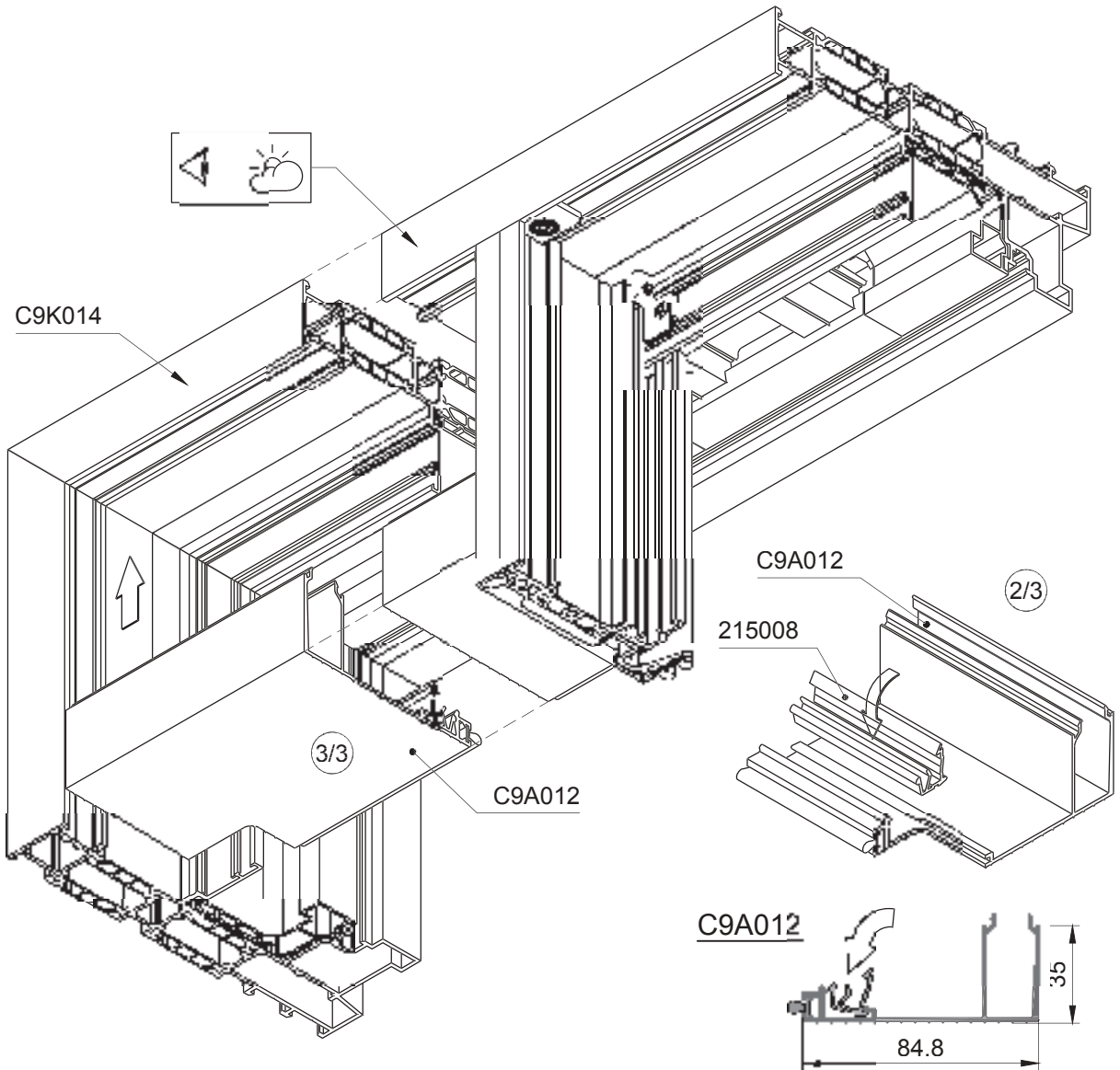


C160S-ASS-2926

Finitura telaio - Incontro ridotto

MONOROTAIA C9K014: ASSEMBLAGGIO PROFILO DI FINITURA SUPERIORE

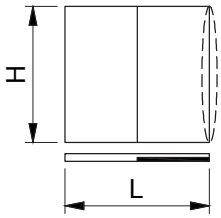


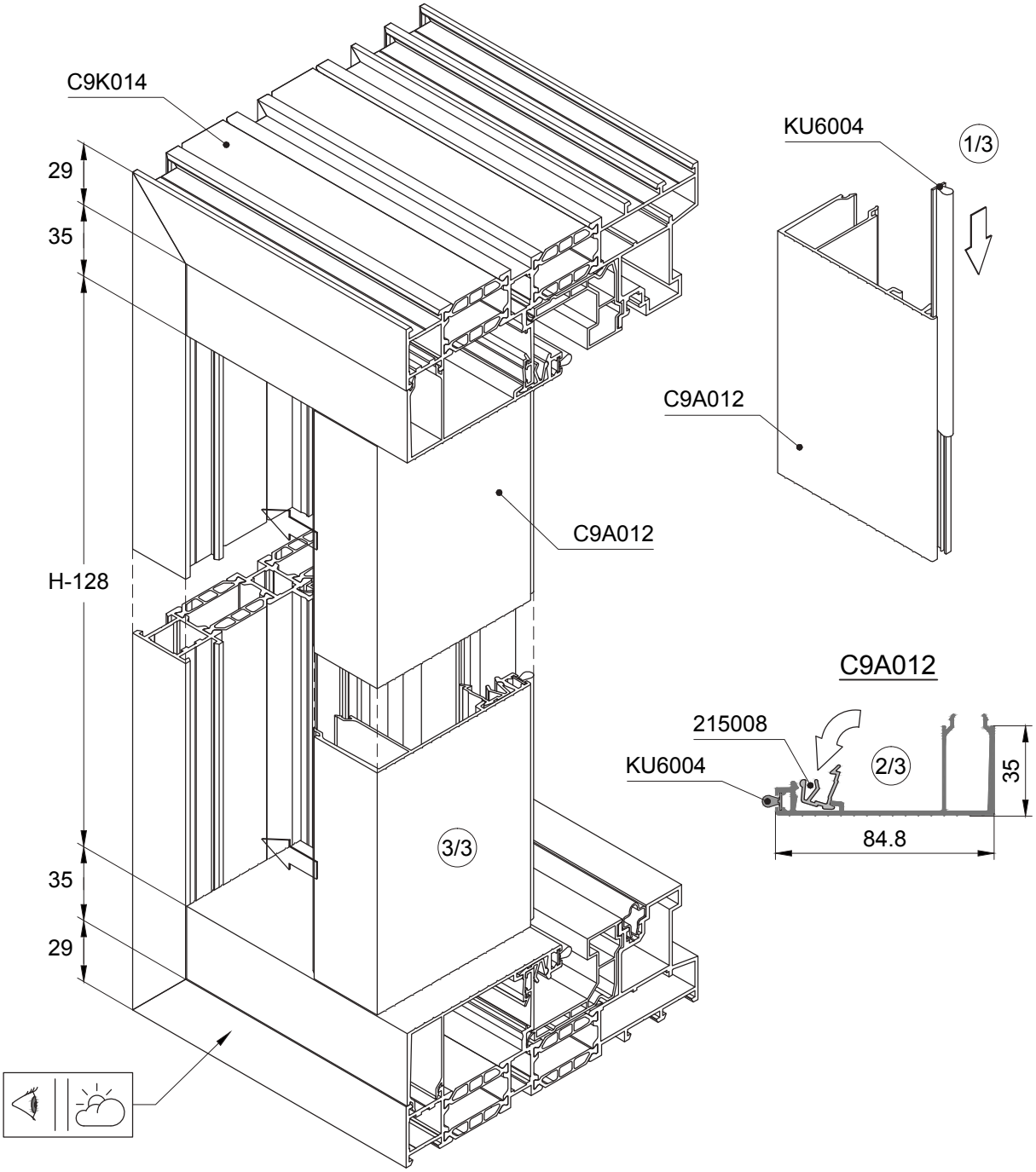


C160S-ASS-2927

Finitura telaio - Incontro ridotto

MONOROTAIA C9K014: ASSEMBLAGGIO PROFILO DI FINITURA VERTICALE





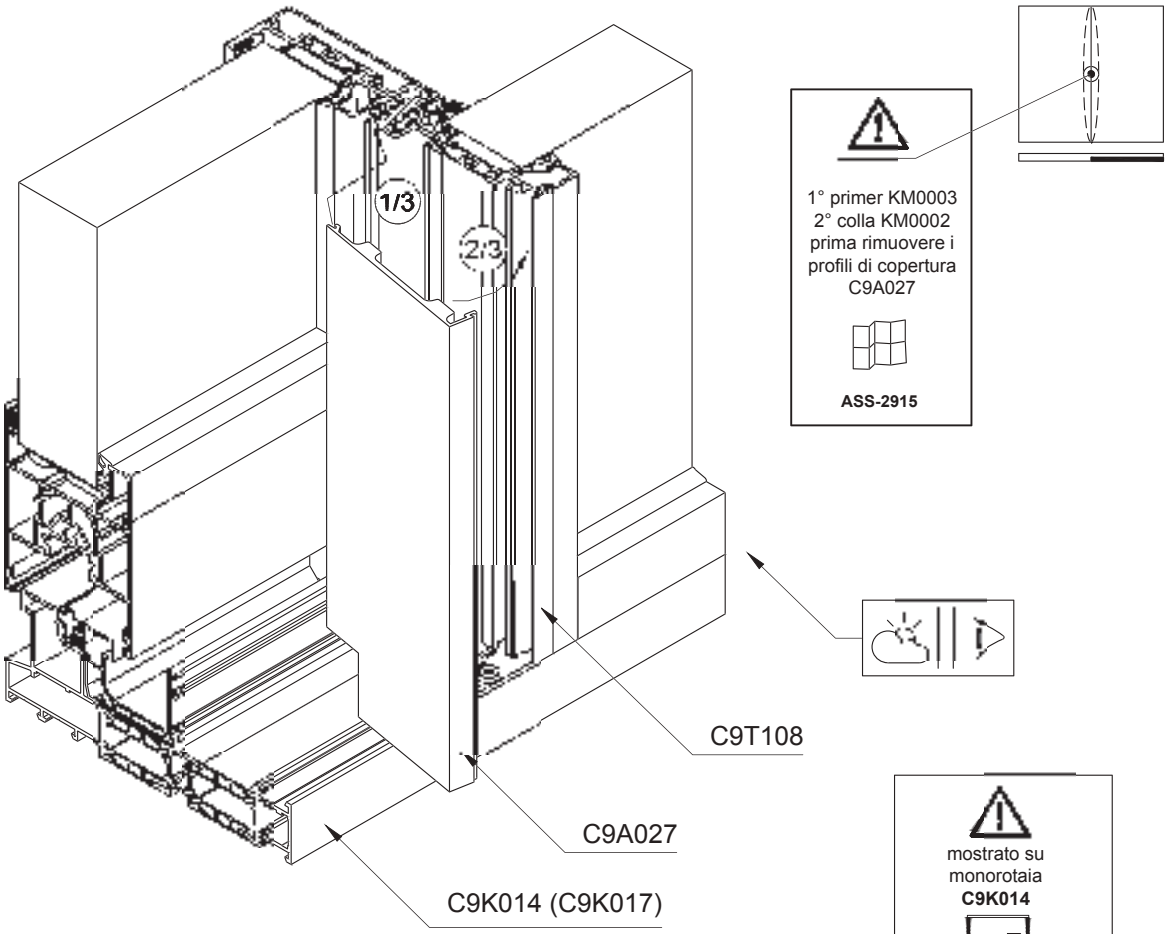
C160S-ASS-2928

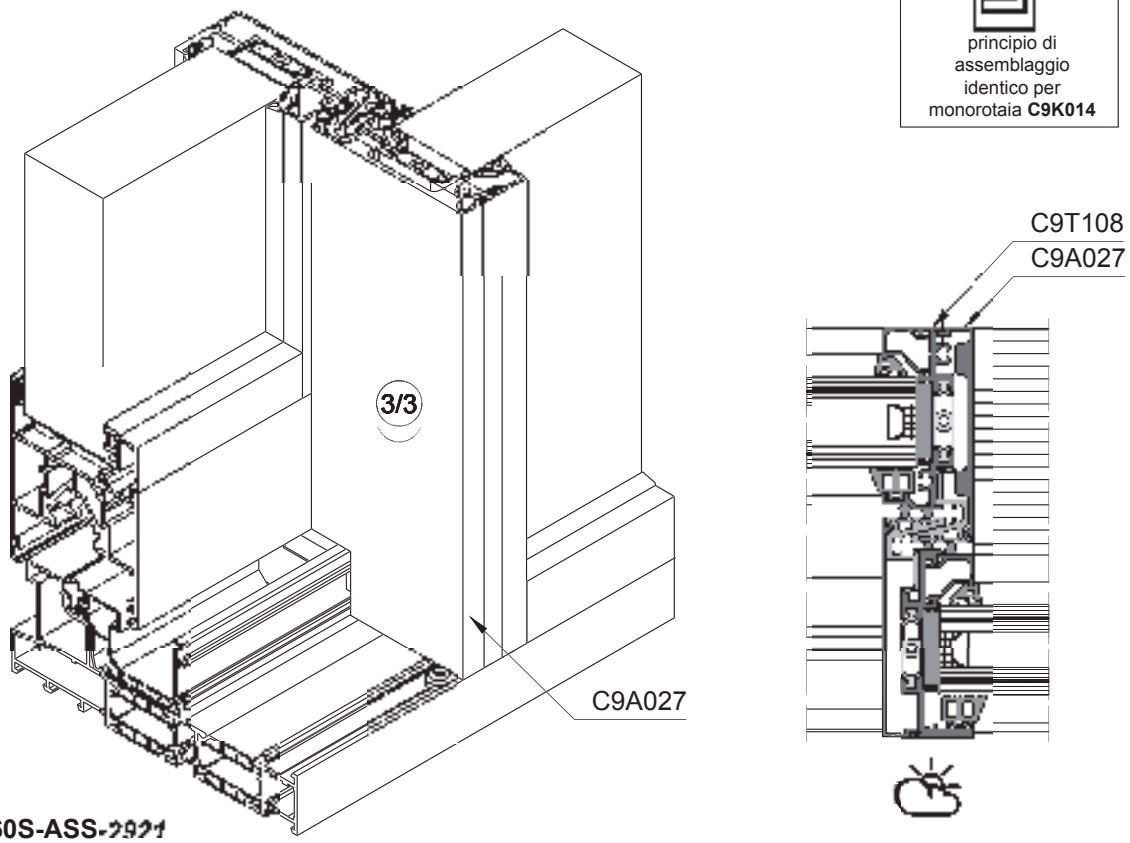
Finitura incontro - Incontro ridotto

Posizionamento C9A027 su C9T108	L485
Assemblaggio profilo C9A016	L486
Assemblaggio profilo C9A026	L487

Finitura incontro - Incontro ridotto

POSIZIONAMENTO C9A027 SU C9T108

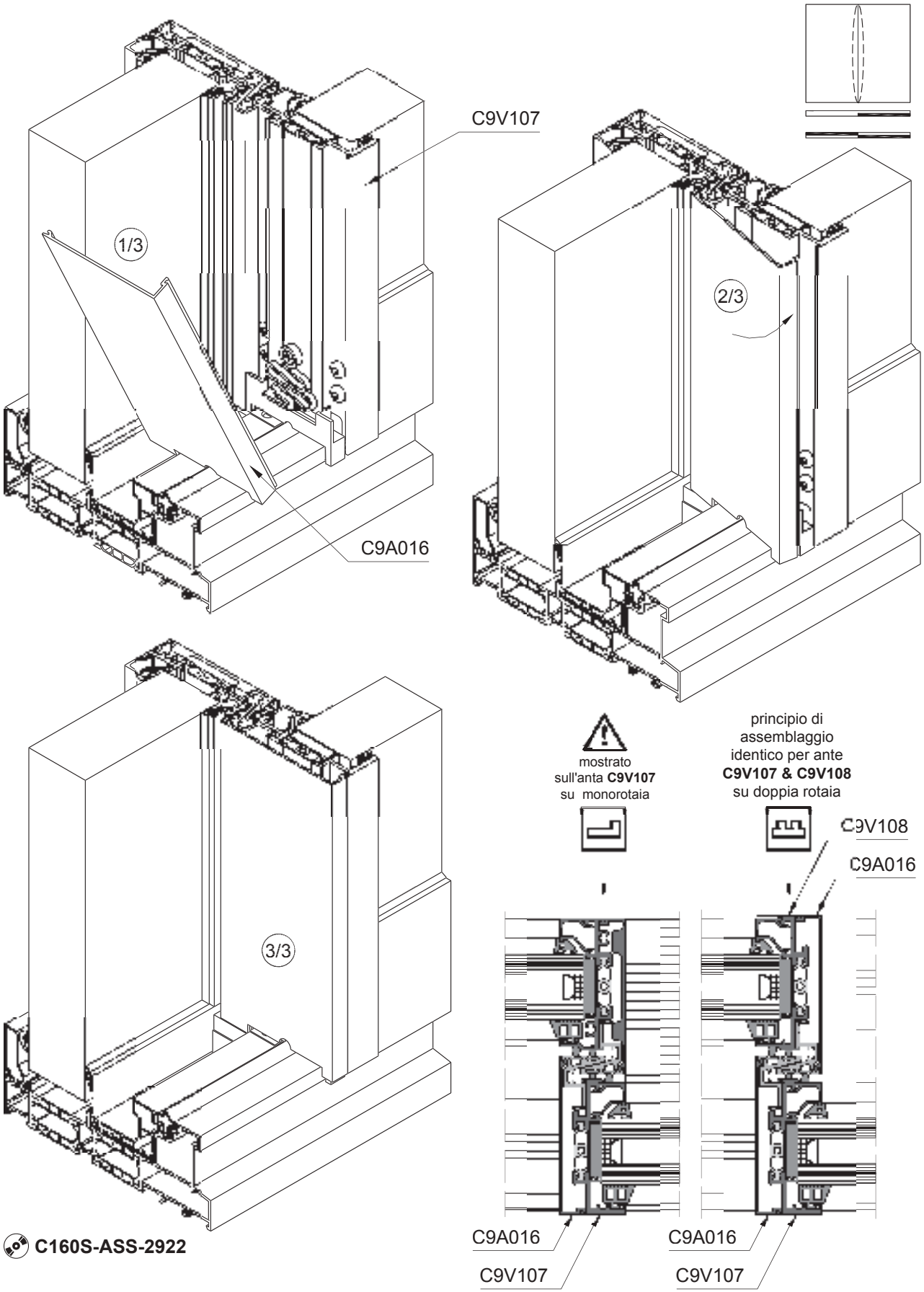




C160S-ASS-2921

Finitura incontro - Incontro ridotto

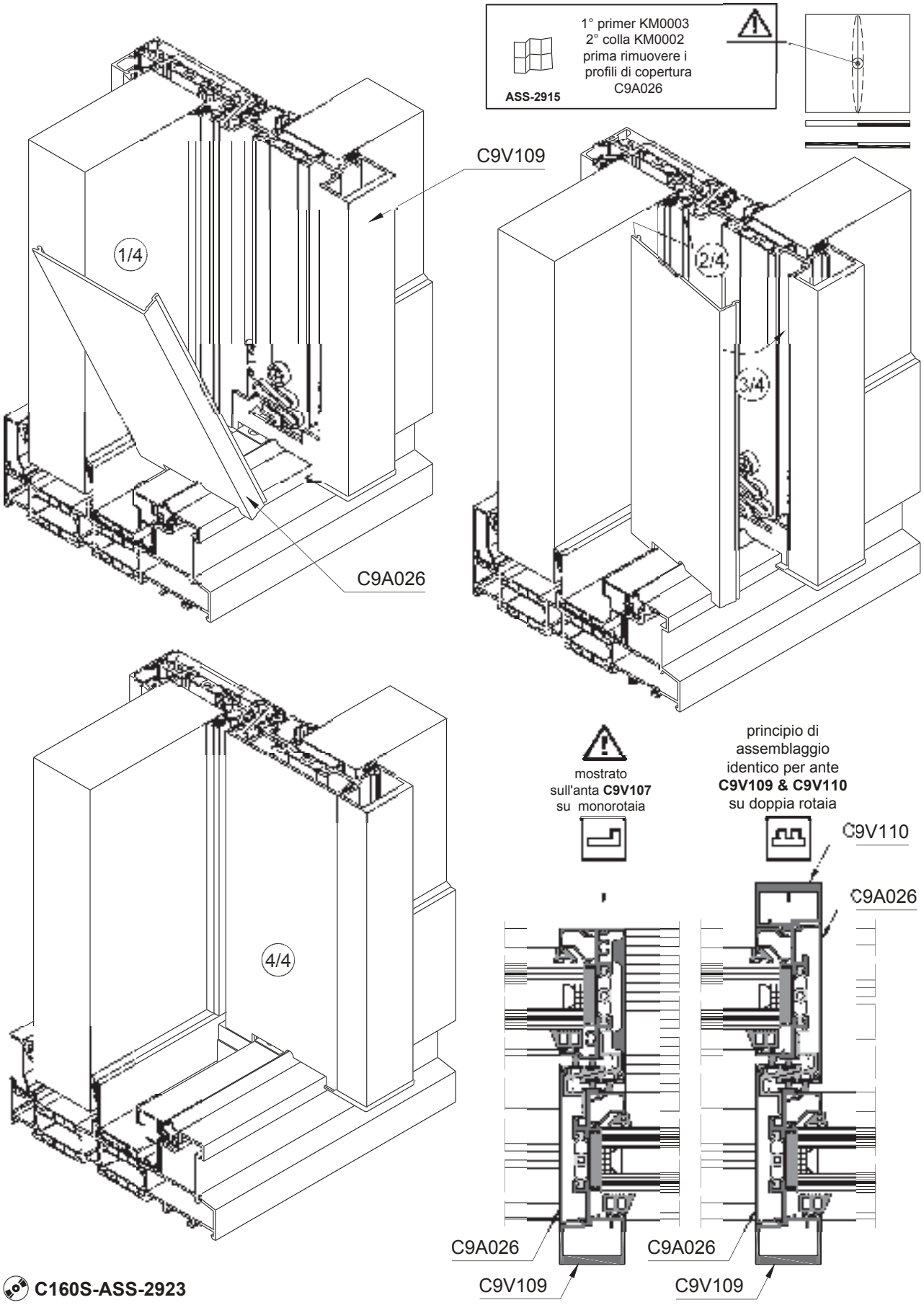
ASSEMBLAGGIO PROFILO C9A016



C160S-ASS-2922

Finitura incontro - Incontro ridotto

ASSEMBLAGGIO PROFILO C9A026



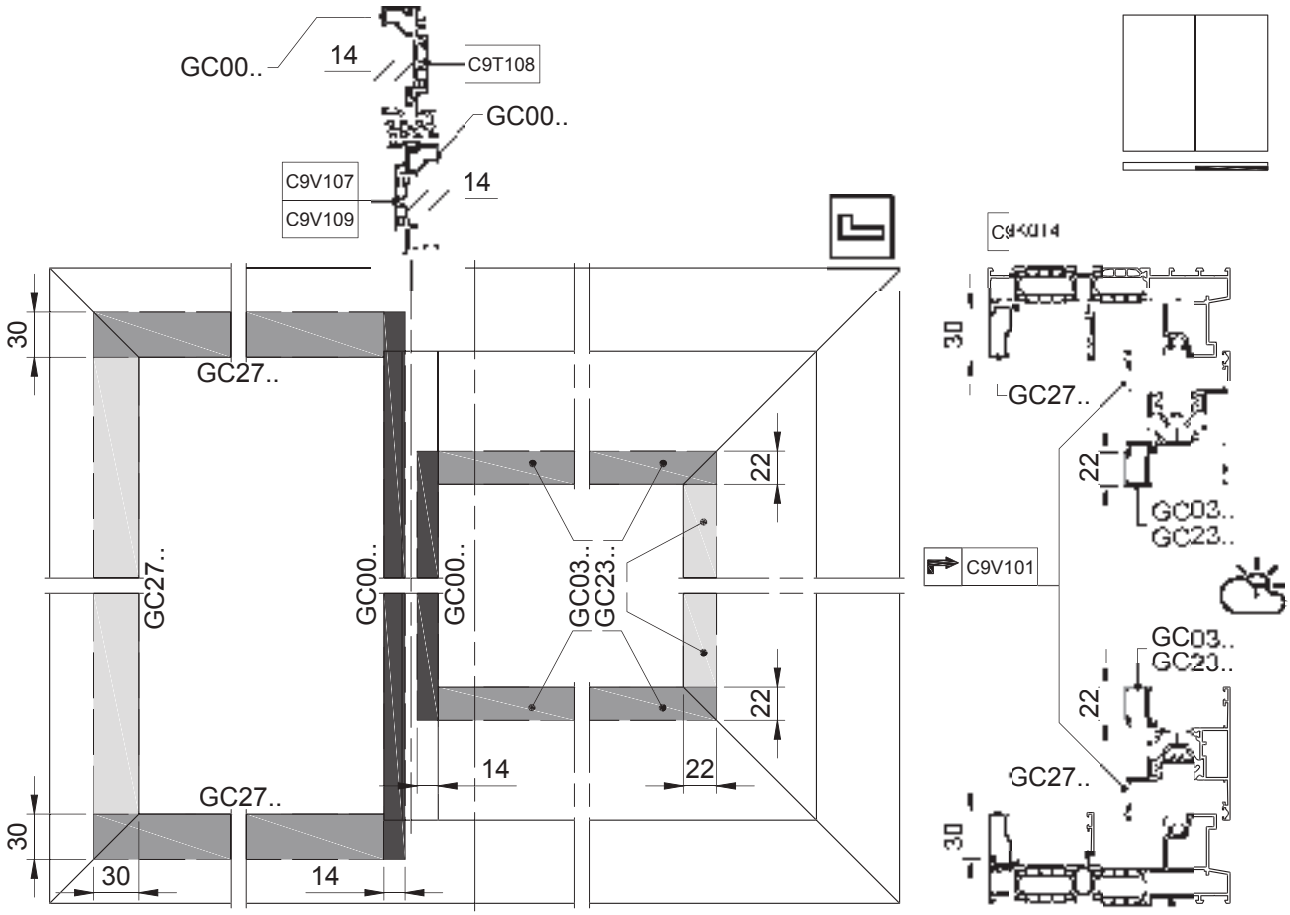
C160S-ASS-2923

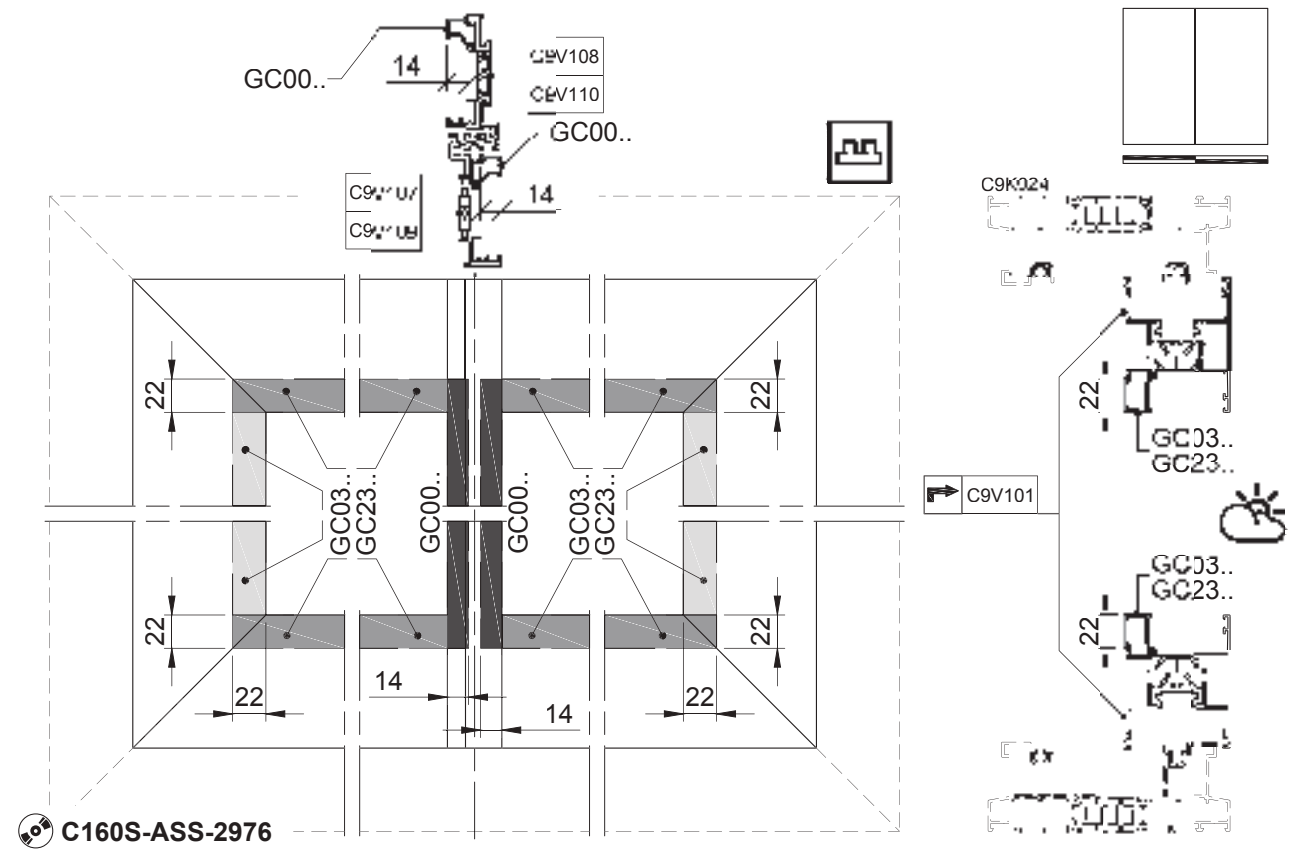
Vetrature - Incontro ridotto

Ordine di inserimento fermavetri	L489
Ordine di inserimento fermavetri - C9K014	L490
Ordine di inserimento fermavetri - Anta	L491
Traverso: operazione per incollaggio vetro - Anta	L492
Traverso: operazione per incollaggio vetro - C9T108	L493

Vetrature - Incontro ridotto

ORDINE DI INSERIMENTO FERMAVETRI

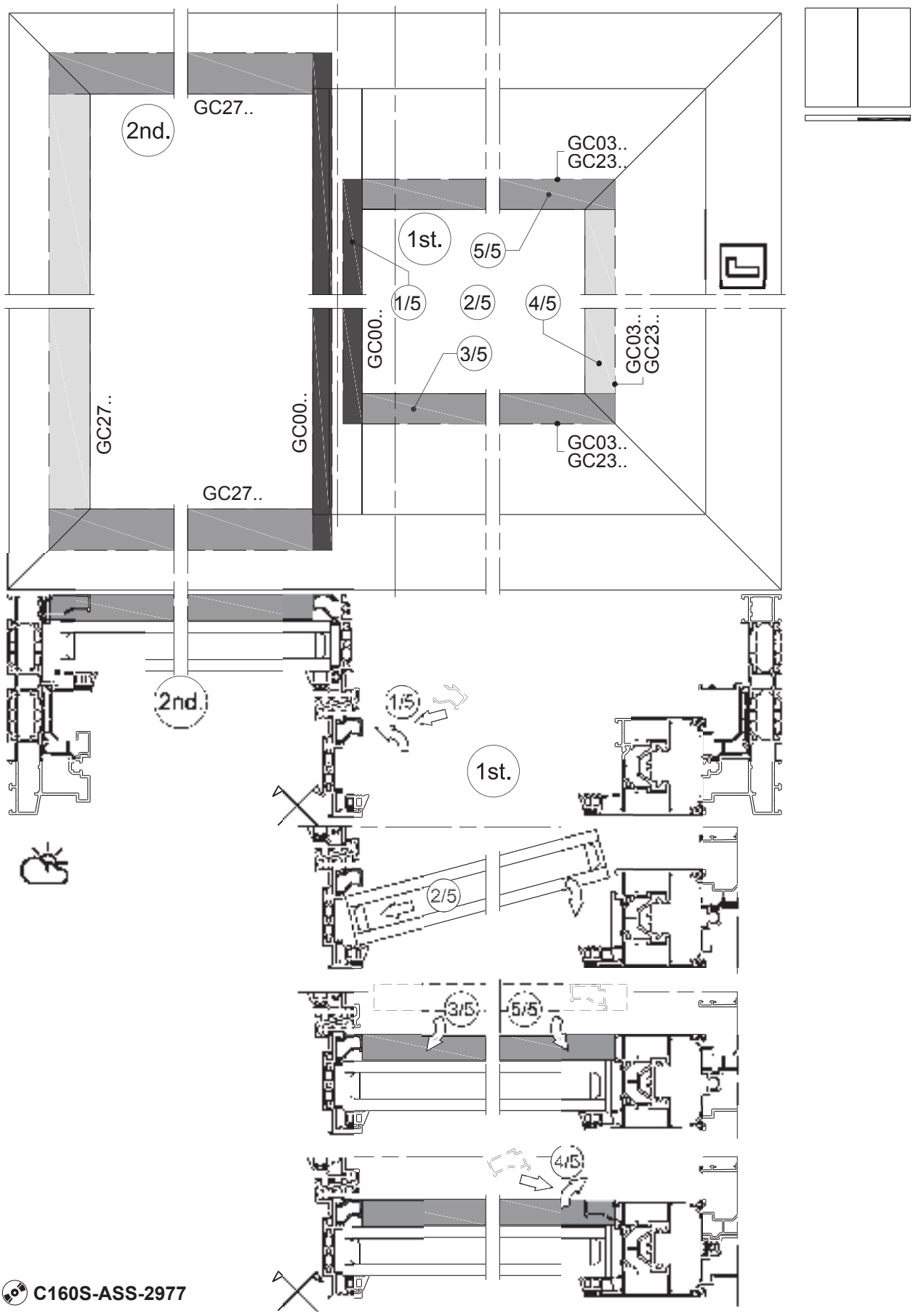




C160S-ASS-2976

Vetrature - Incontro ridotto

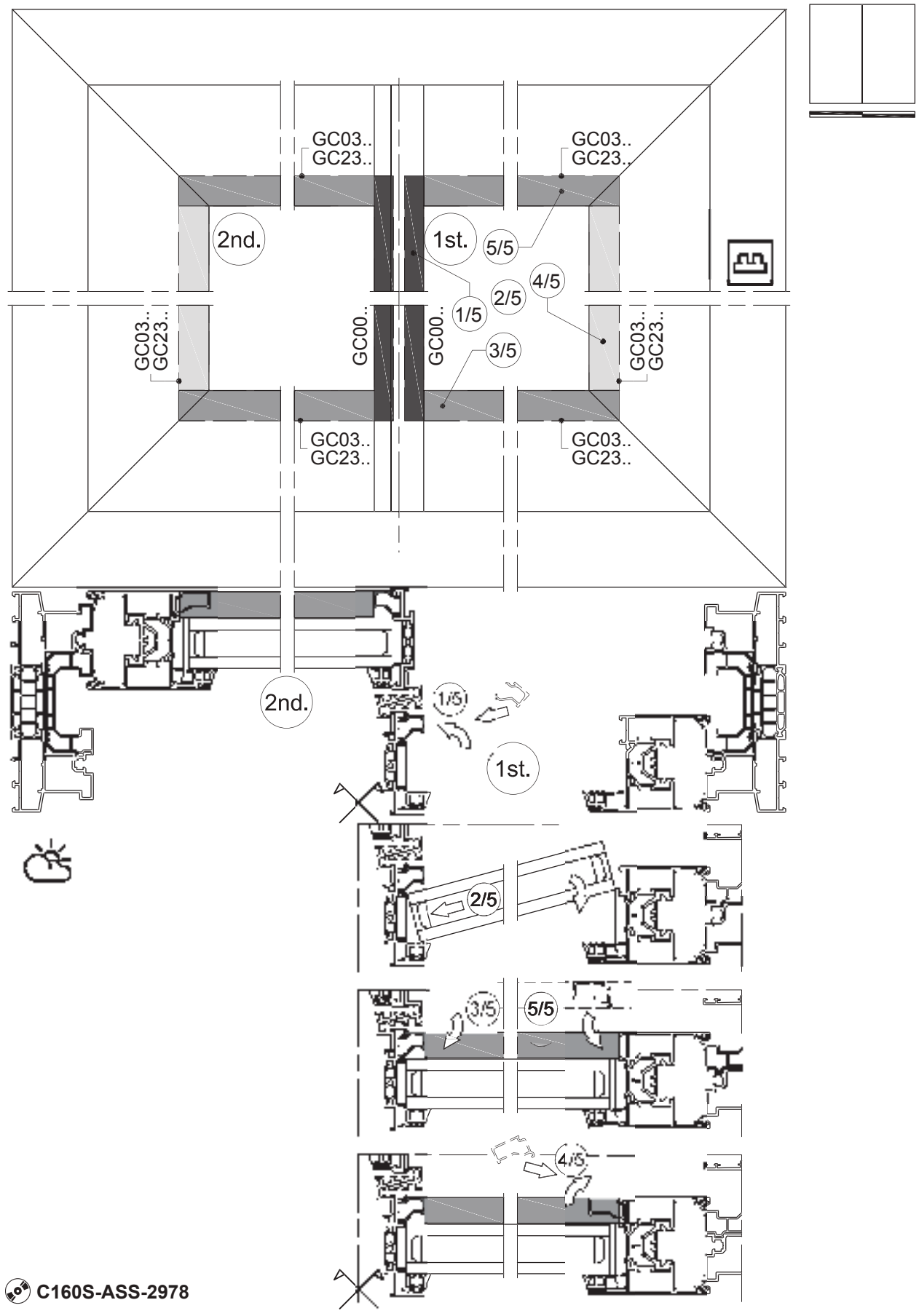
ORDINE DI INSERIMENTO FERMAVETRI - C9K014



C160S-ASS-2977

Vetrature - Incontro ridotto

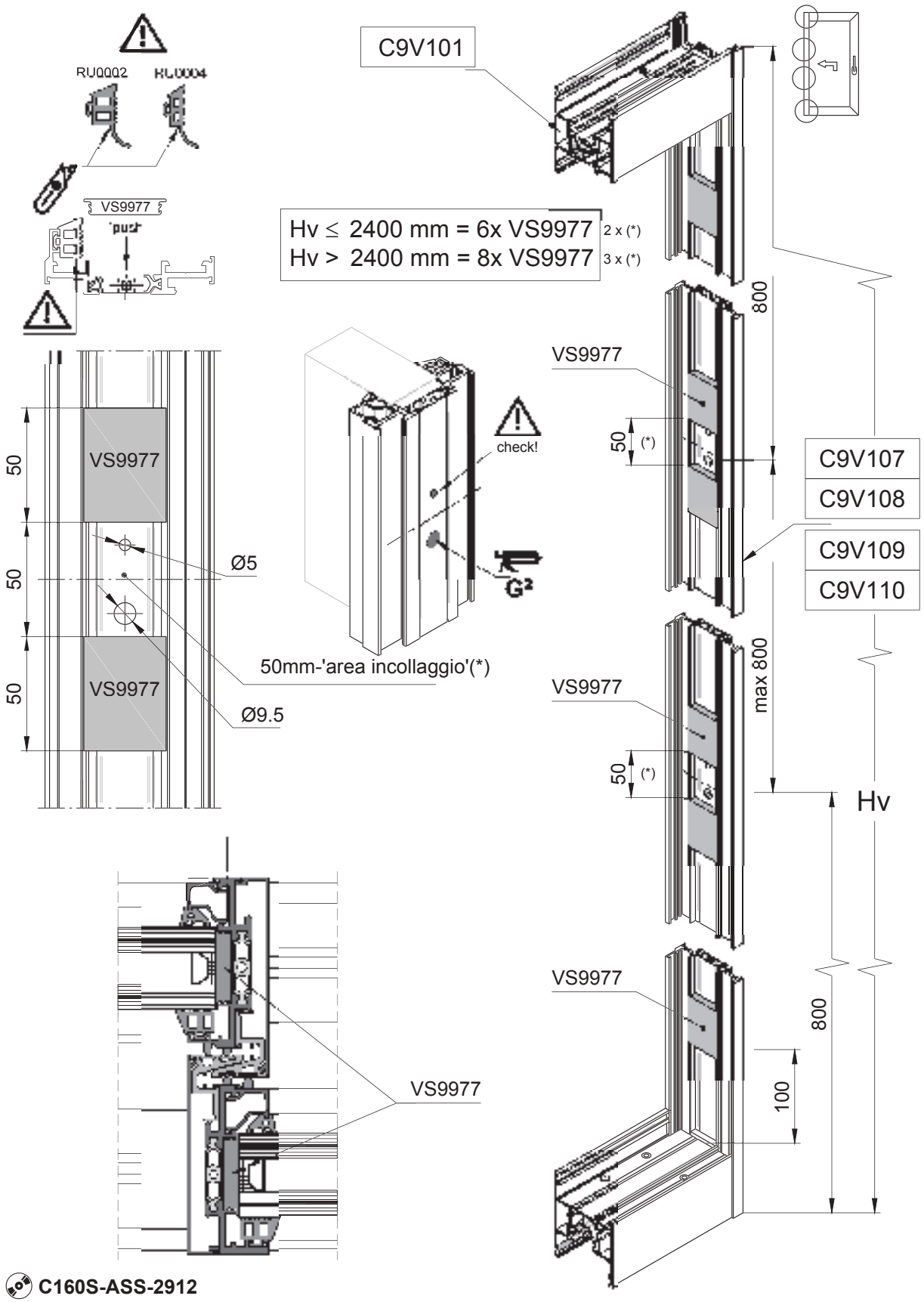
ORDINE DI INSERIMENTO FERMAVETRI - ANTA



C160S-ASS-2978

Vetrature - Incontro ridotto

TRAVERSO: OPERAZIONE PER INCOLLAGGIO VETRO - ANTA

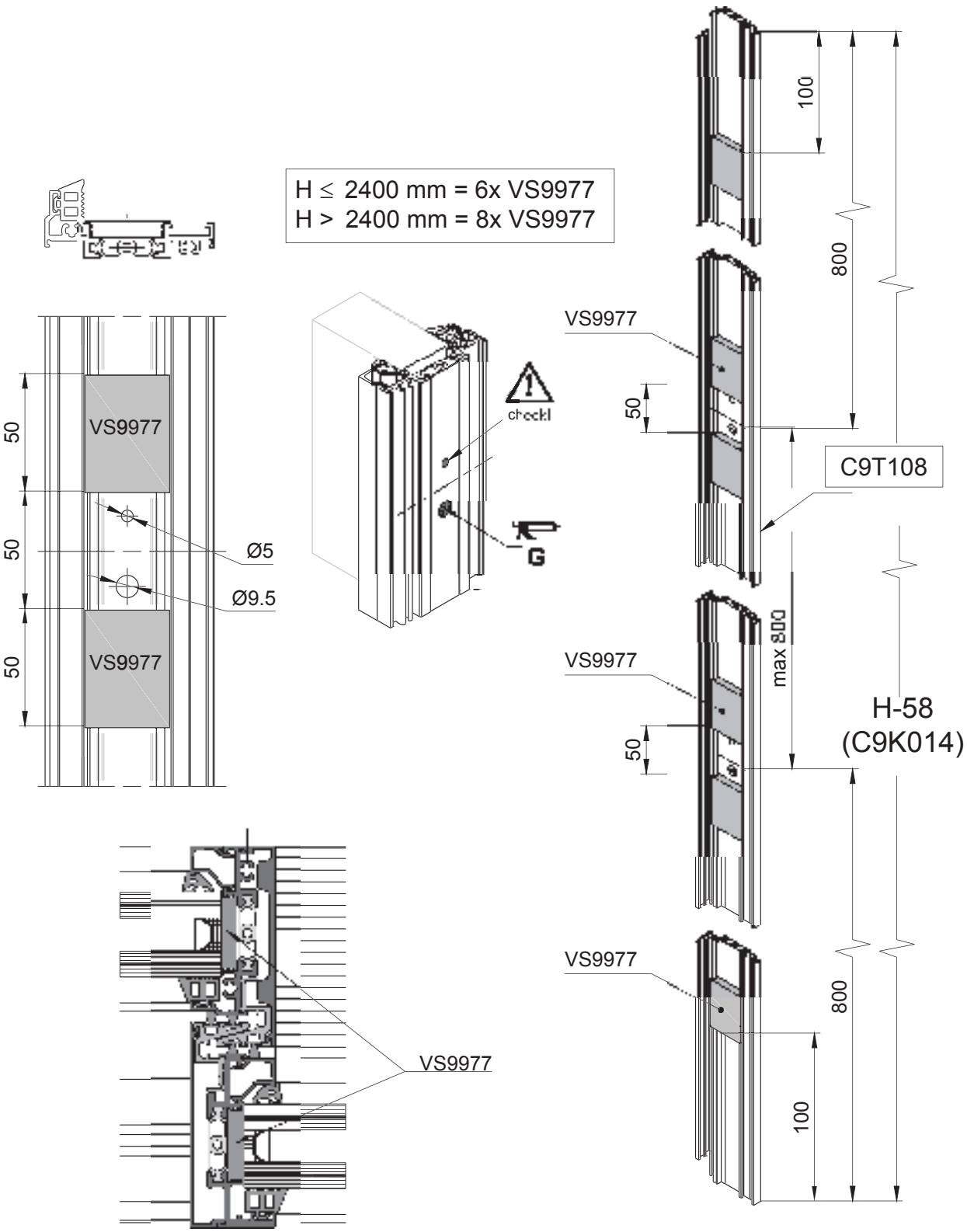


C160S-ASS-2912

1. Parti in EPDM con interasse di 5 cm, 2. Praticare fori 1xØ9.5 + 1xØ3 mm (per montaggio vetro), 3. assemblaggio vetro, 4. Incollare con colla KM0002 fino a quando la stessa non passa attraverso un piccolo foro

Vetrature - Incontro ridotto

TRAVERSO: OPERAZIONE PER INCOLLAGGIO VETRO - C9T108



C160S-ASS-2919

1. Parti in EPDM con 5 cm in mezzo, 2. Praticare fori 1xØ9.5 + 1xØ3 mm (per montaggio vetro), 3. montaggio vetro, 4. Incollare con colla DOW fino a quando la colla non arriva attraverso un piccolo foro.

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

Assemblaggio telaio C9K017 - Posizionamento isolamento BT6000	L495
Assemblaggio telaio C9K017 - Per connessione angoli	L496
Assemblaggio telaio C9K017 - Fori per fissaggio C9T108	L497
Panoramica drenaggio 3D - Telaio C9K017	L498
Panoramica drenaggio 2D - Telaio C9K017	L499
Drenaggio C9K017 - Operazione J	L500
Drenaggio C9K017 - Operazione H - Opzione 1/2	L501
Drenaggio C9K017 - Operazione H - Opzione 2/2	L502
Drenaggio C9K017 - Operazione B	L503
Drenaggio C9K017 - Operazione A+G	L504
Drenaggio C9K017 - Operazione F	L505
Drenaggio C9K017 - Operazione R	L506
Assemblaggio valvola VS0107 su C9K017 - Inferiore	L507
Assemblaggio tappi di tenuta CO1116 su C9K017 - Inferiore - Alzante scorrevole	L508
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Assemblaggio tappi di tenuta CO1114 su C9K017 - Superiore - Alzante scorrevole	L510
Lavorazione traverso C9T108	L511
Assemblaggio cavallotto TS9Z13	L512
Assemblaggio cavallotto TS9Z14	L513
Assemblaggio traverso C9T108	L514
Fissaggio C9T108 per trasporto - C9T108	L515
Assemblaggio telaio C9K017 con squadrette - Eccentrici	L516
Assemblaggio telaio C9K017 con squadrette - Spine coniche	L517
Assemblaggio telaio C9K017 con squadrette - HV4K01	L518
Assemblaggio KU2068 e KU6004 su C9T108	L519
Lavorazione su C9A027	L520
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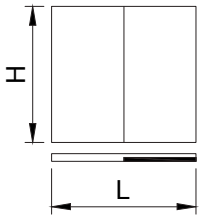
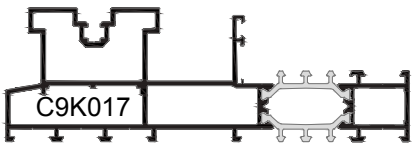
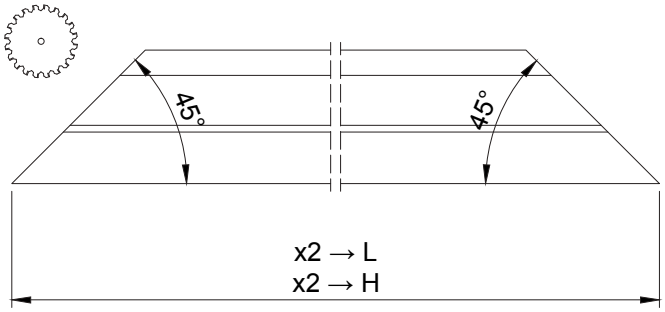
Finitura C9K017 - con C9A010 - Laterale	L522
Finitura C9K017 - con C9A010 - Verticale	L523
Ordine di montaggio fermavetri 1 binario C9K017	L524
Operazione rinforzo anta C9V109 per terminali VS9501/VS9502	L525

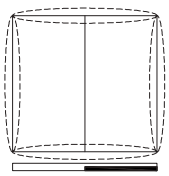
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

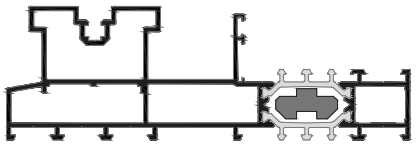
ASSEMBLAGGIO TELAIO C9K017 - POSIZIONAMENTO ISOLAMENTO BT6000

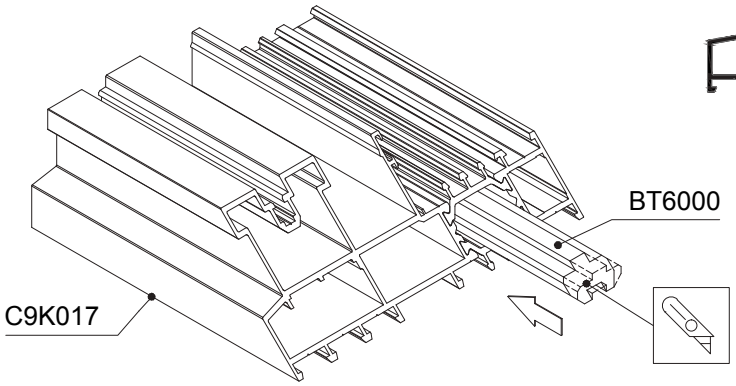










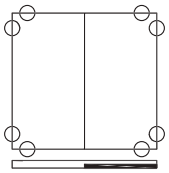


	BT6000
SHI	✓
SI	✓
Basic	–

C160-ASS-1400

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K017 - PER CONNESSIONE ANGOLI



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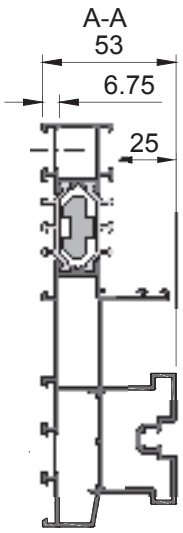
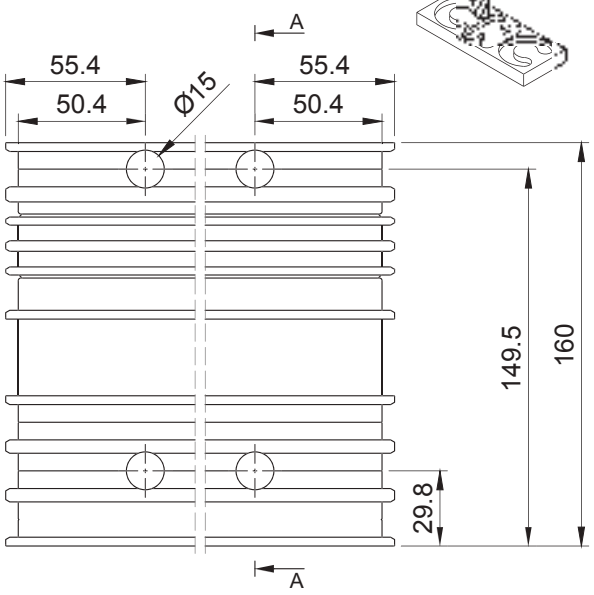
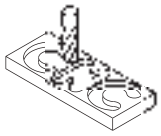
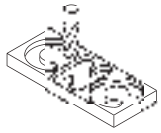
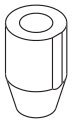


C9K017

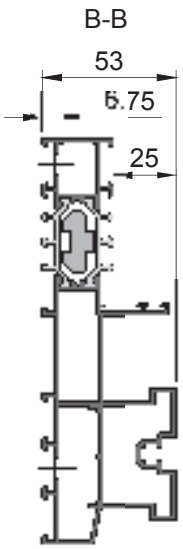




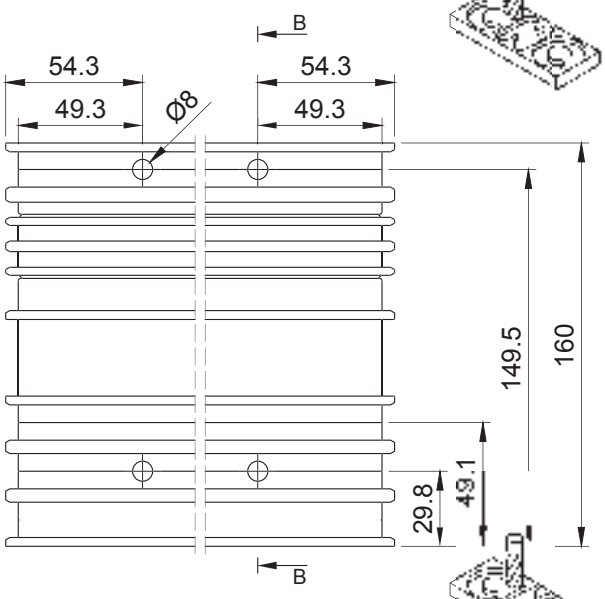


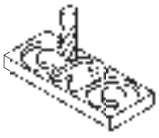


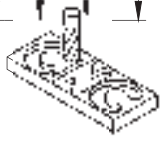
71C011



C9K017







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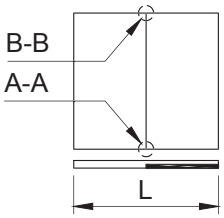
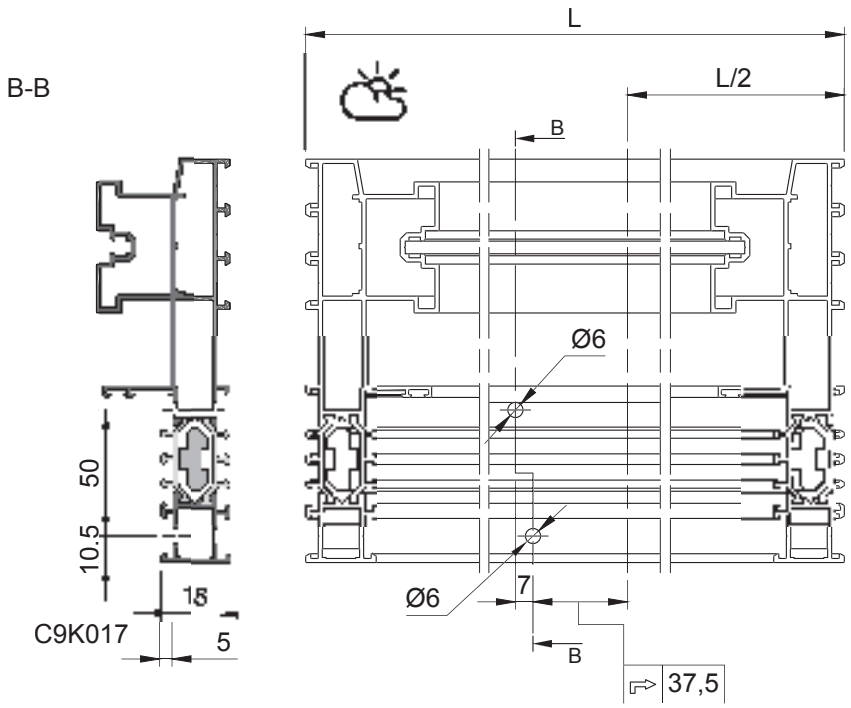
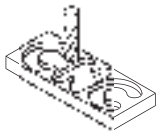
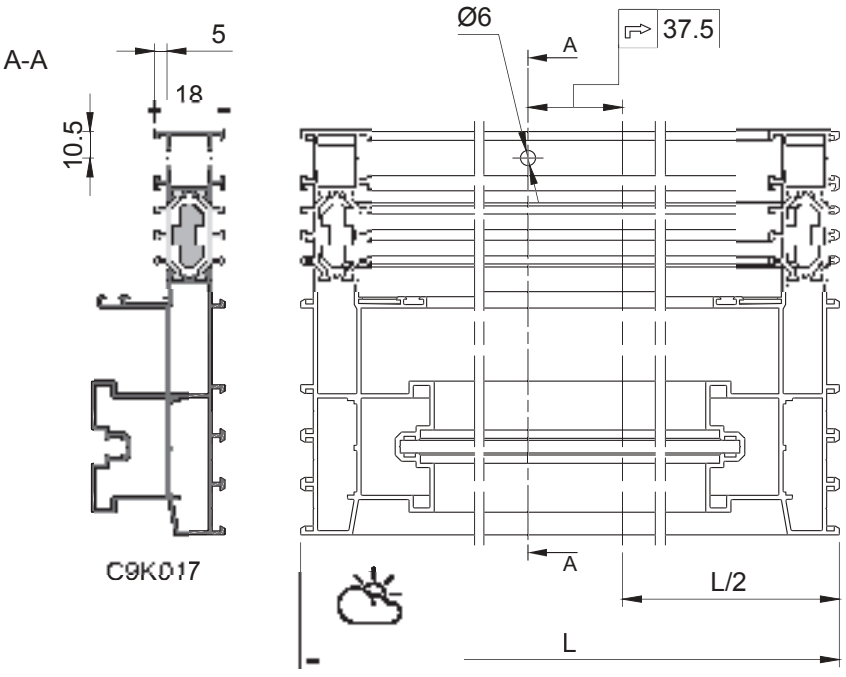
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K017 - FORI PER FISSAGGIO C9T108





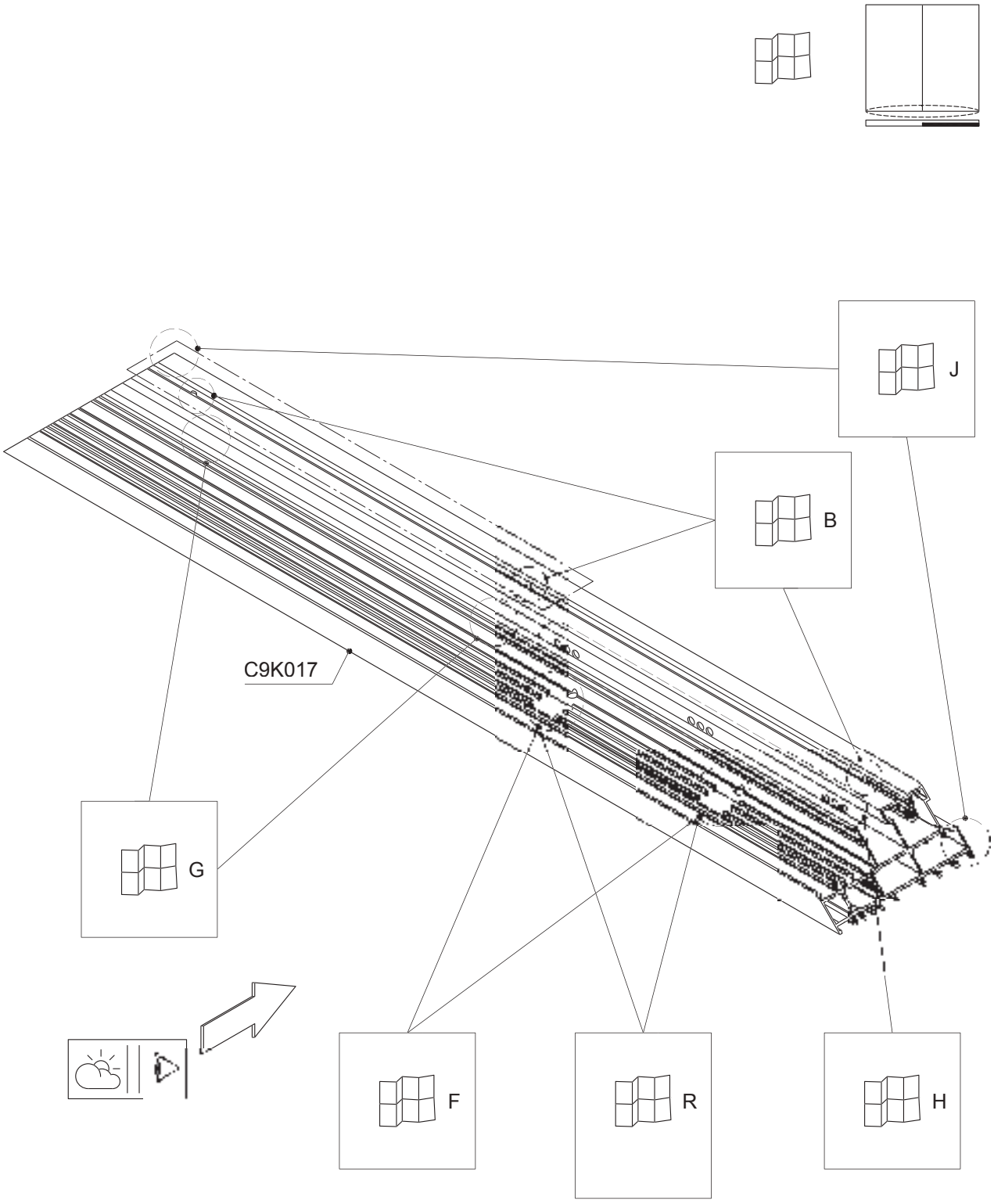




C160S-ASS-2826

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

PANORAMICA DRENAGGIO 3D - TELAIO C9K017

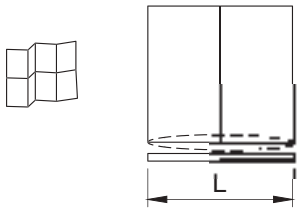


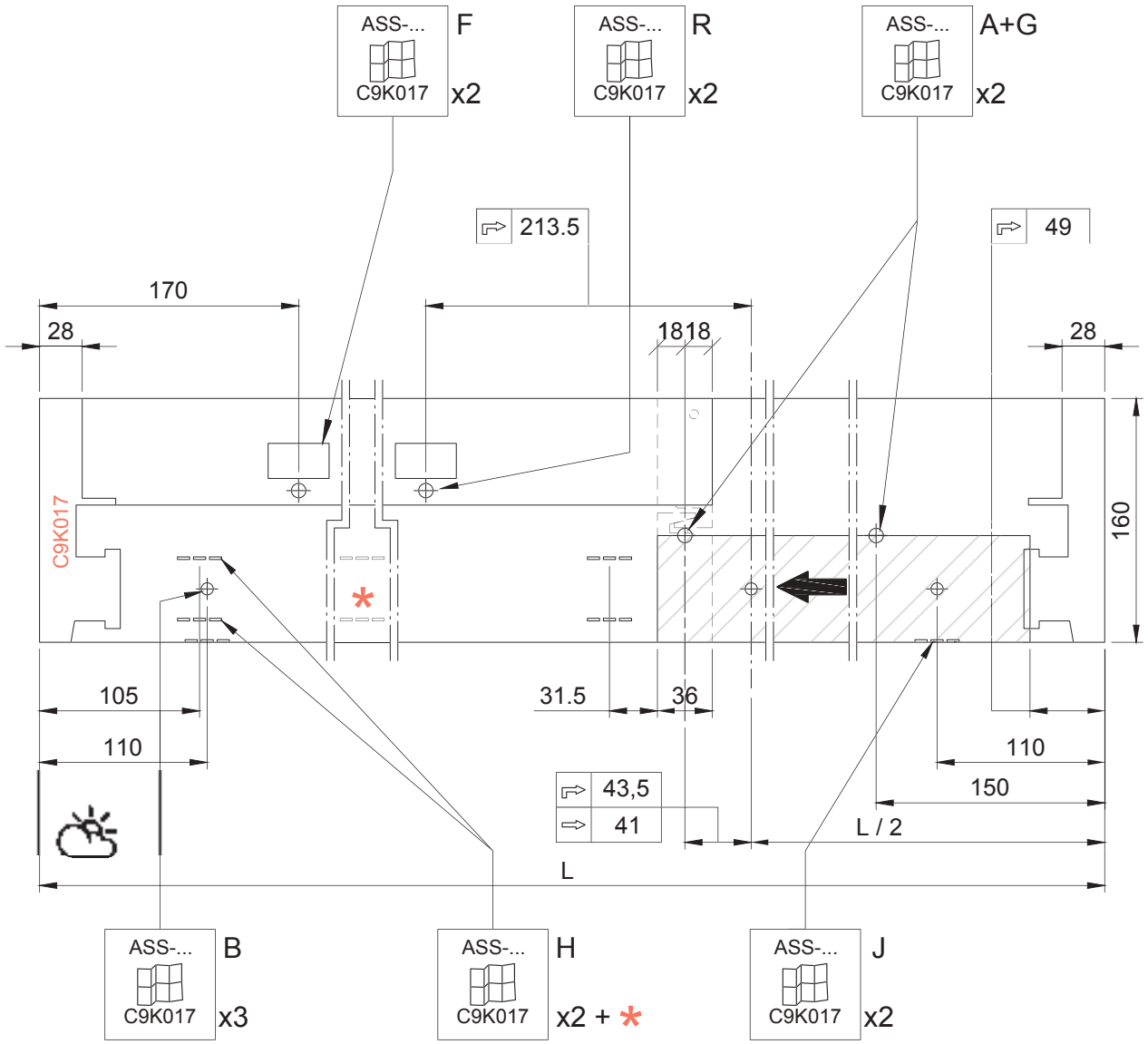
C160S-ASS-2827

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

PANORAMICA DRENAGGIO 2D - TELAIO C9K017

1 / 9





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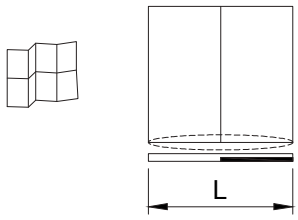
C160S-ASS-2828

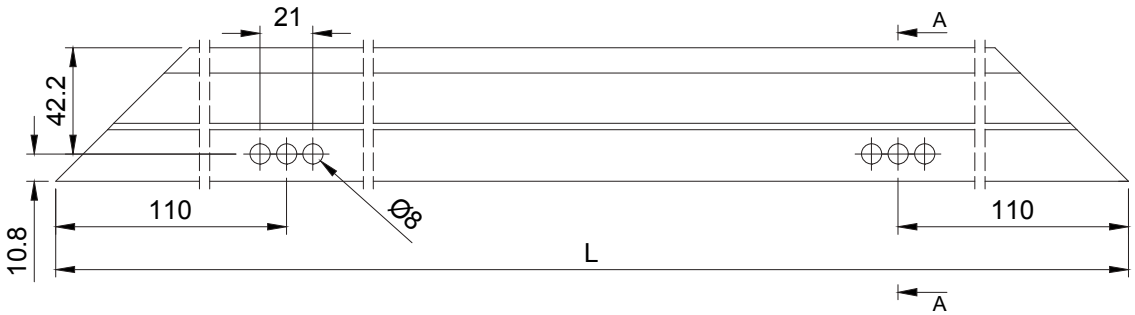
* Numero dei fori di drenaggio, vedere pagina L13

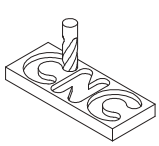
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE J

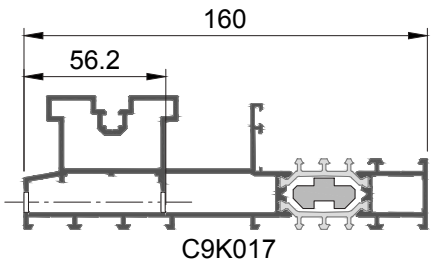
2 / 9

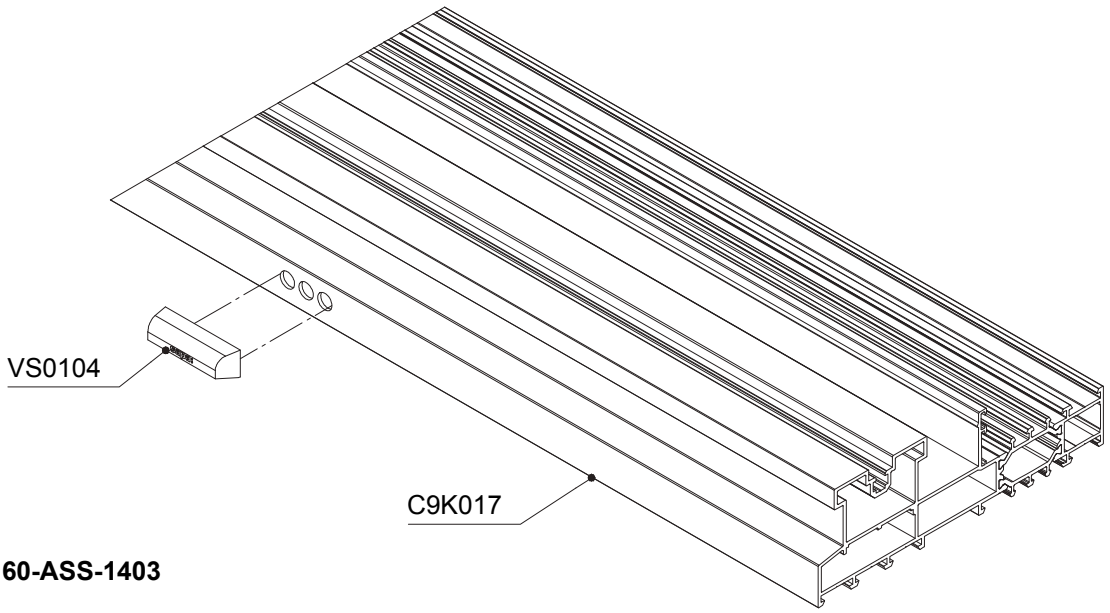






A-A



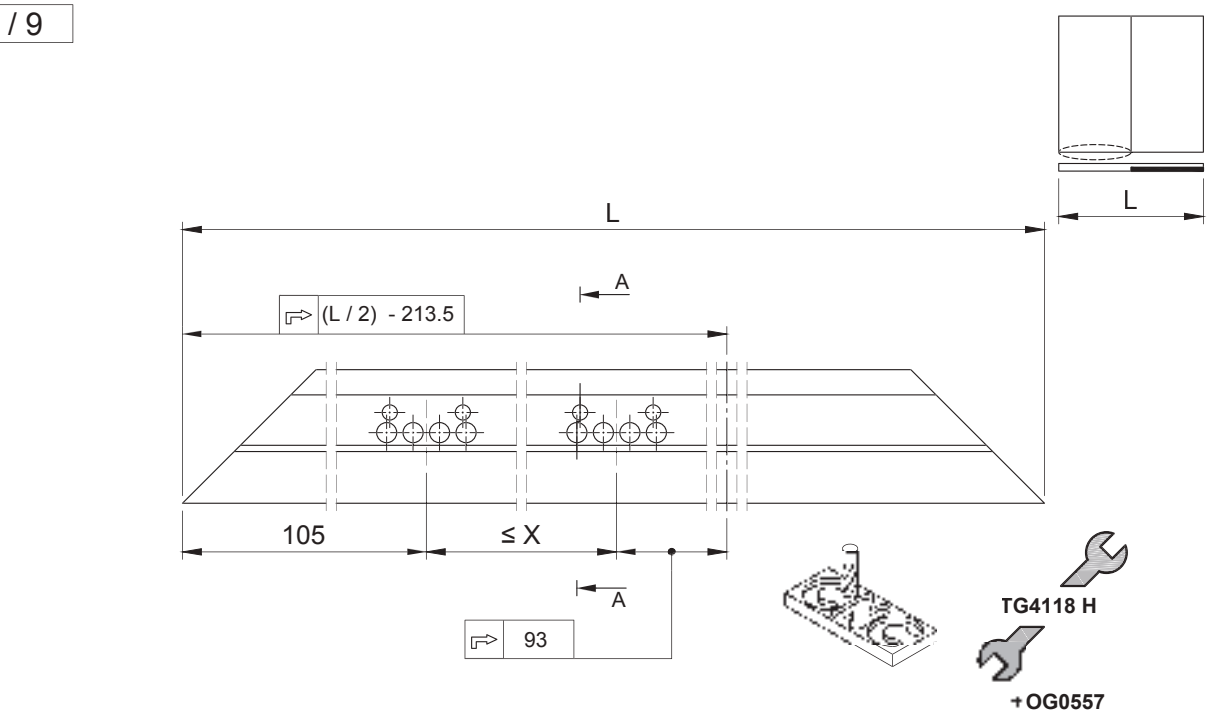


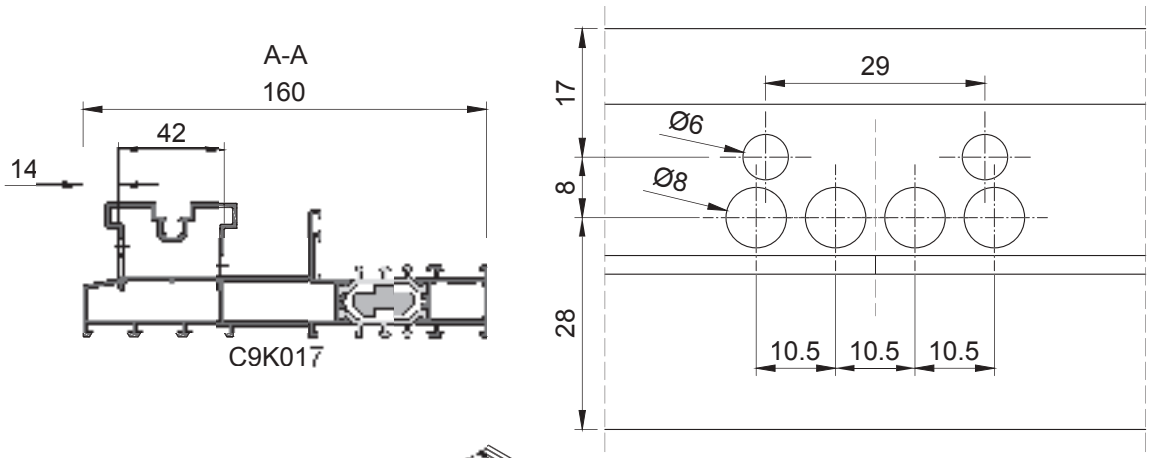
C160-ASS-1403

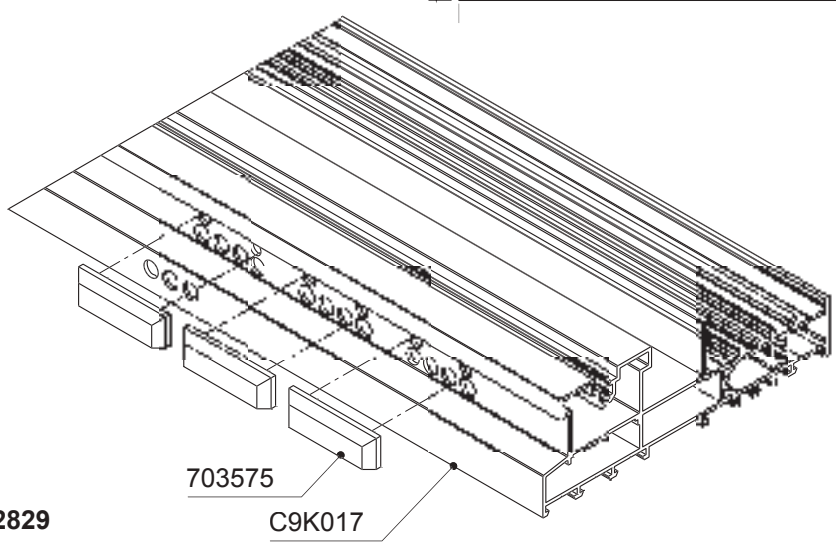
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE H - OPZIONE 1/2

3 / 9





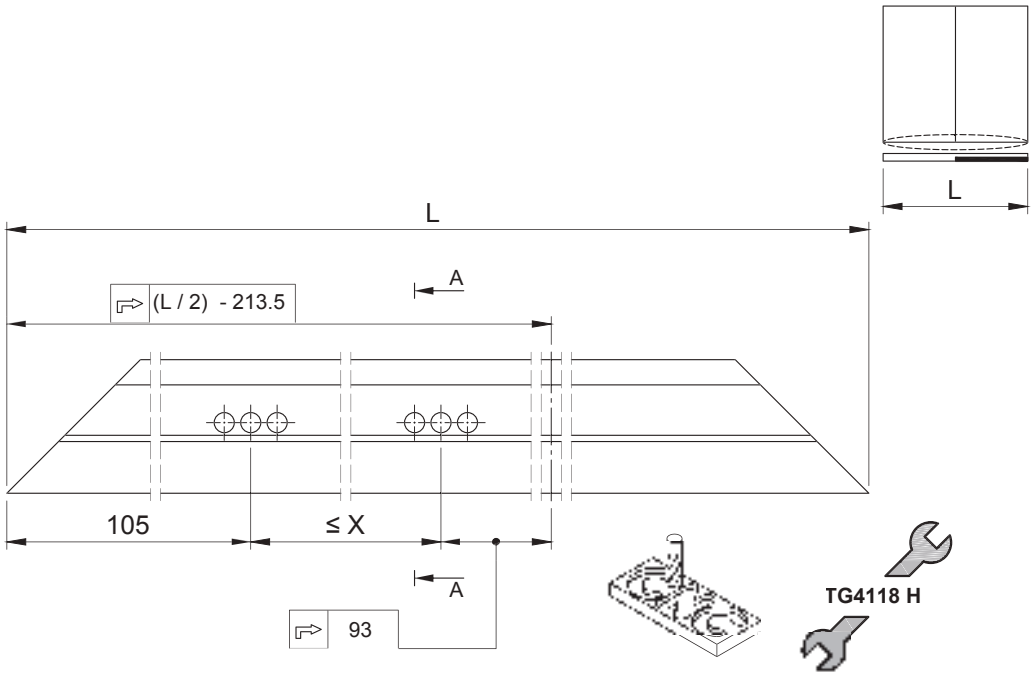


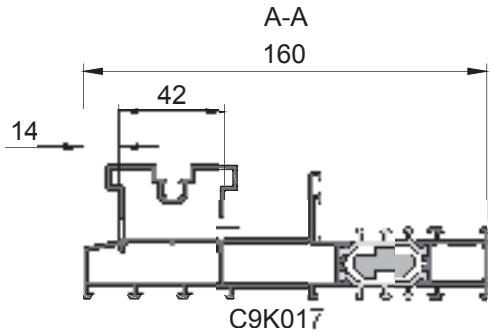
C160S-ASS-2829

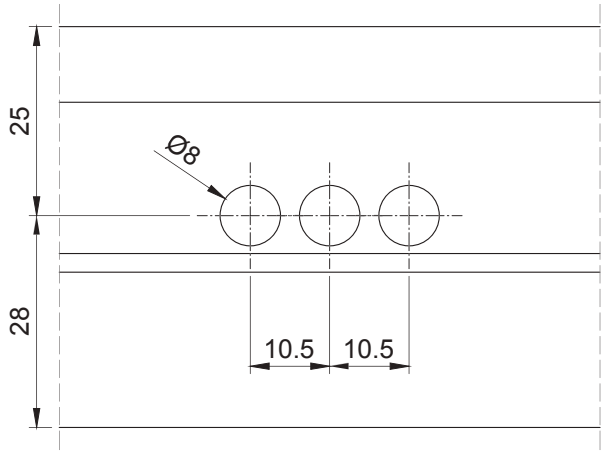
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

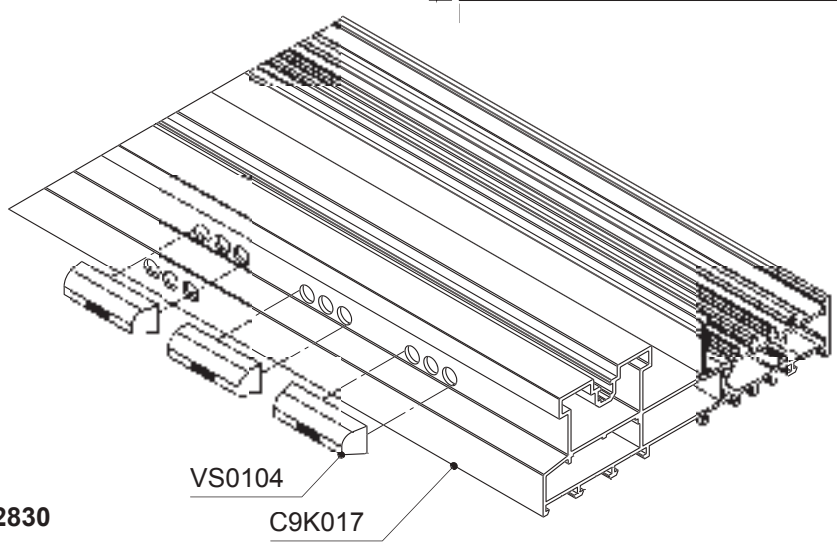
DRENAGGIO C9K017 - OPERAZIONE H - OPZIONE 2/2

4 / 9









C160S-ASS-2830

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE B

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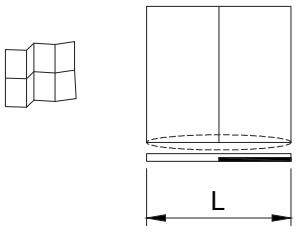

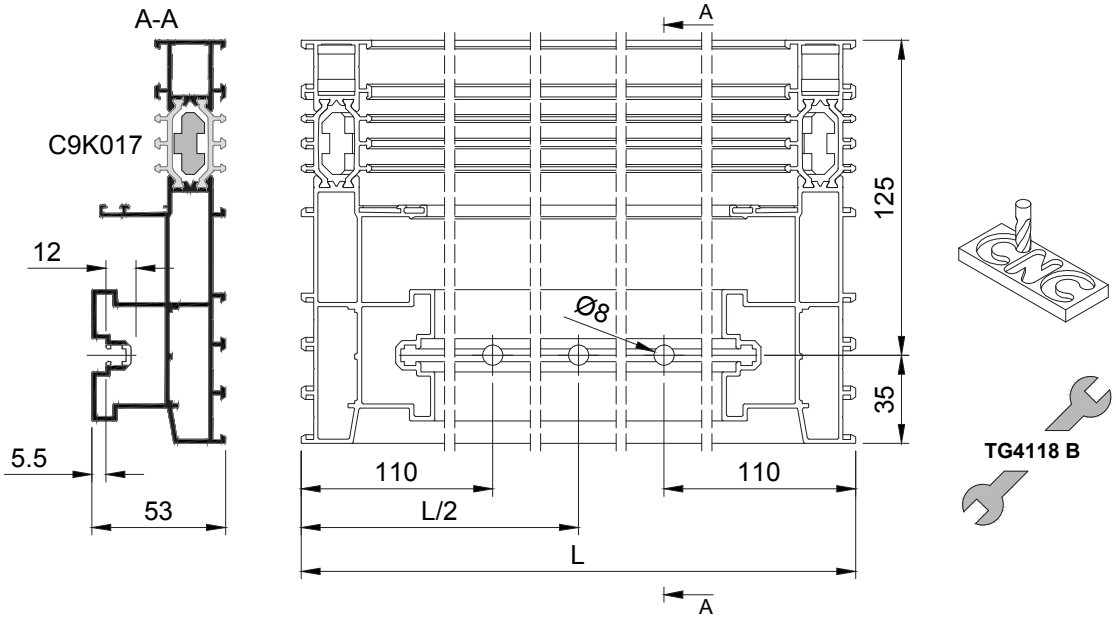

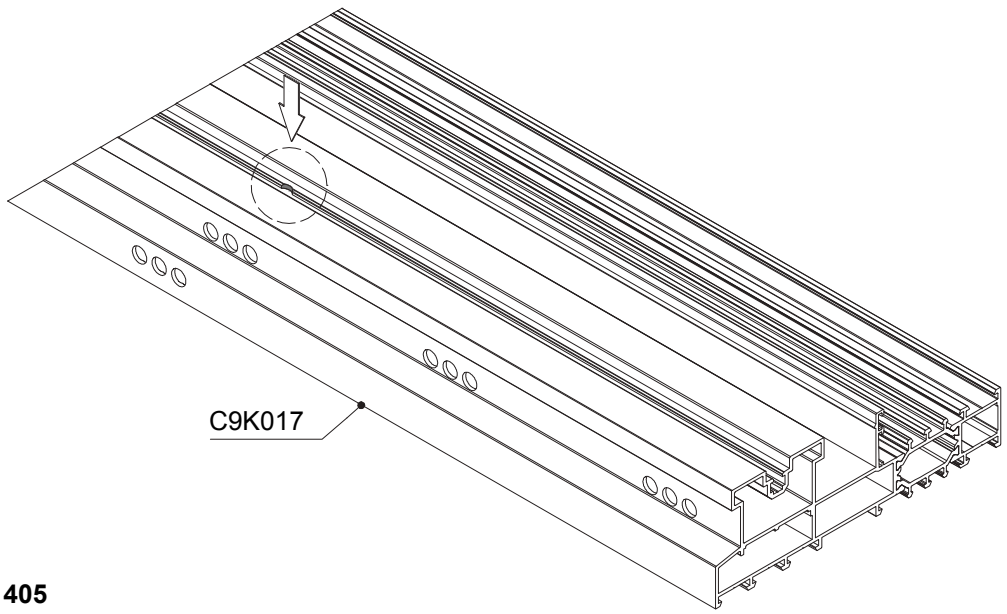

C160-ASS-1405

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE A+G

6 / 9

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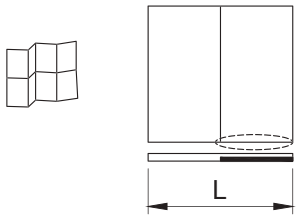
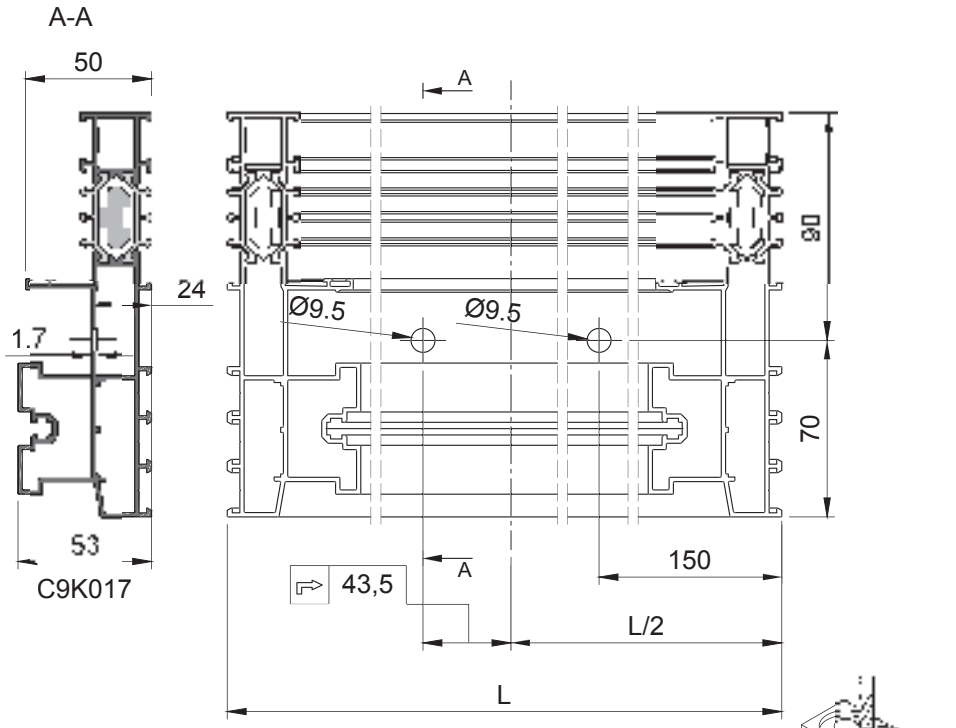
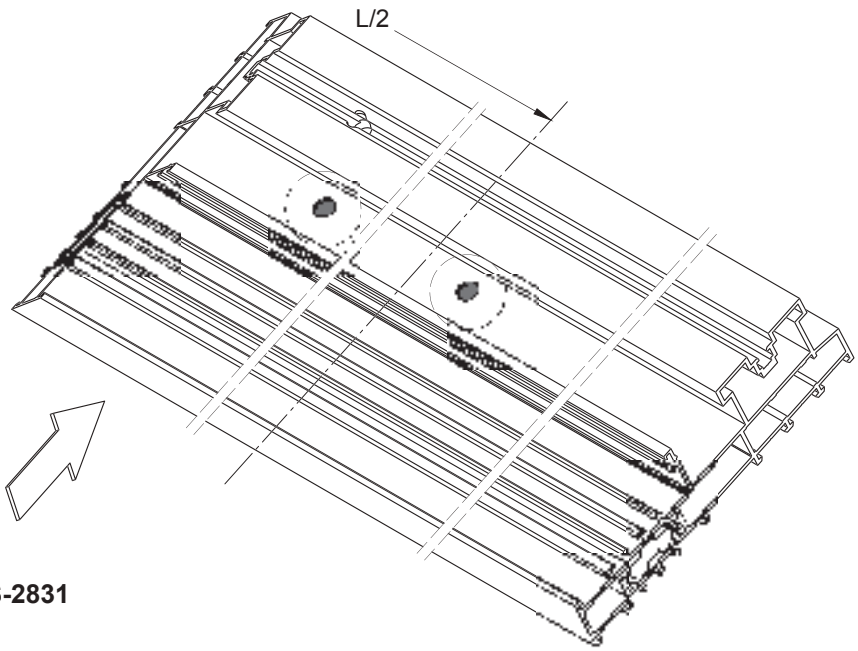






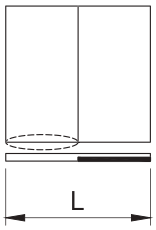
C160S-ASS-2831

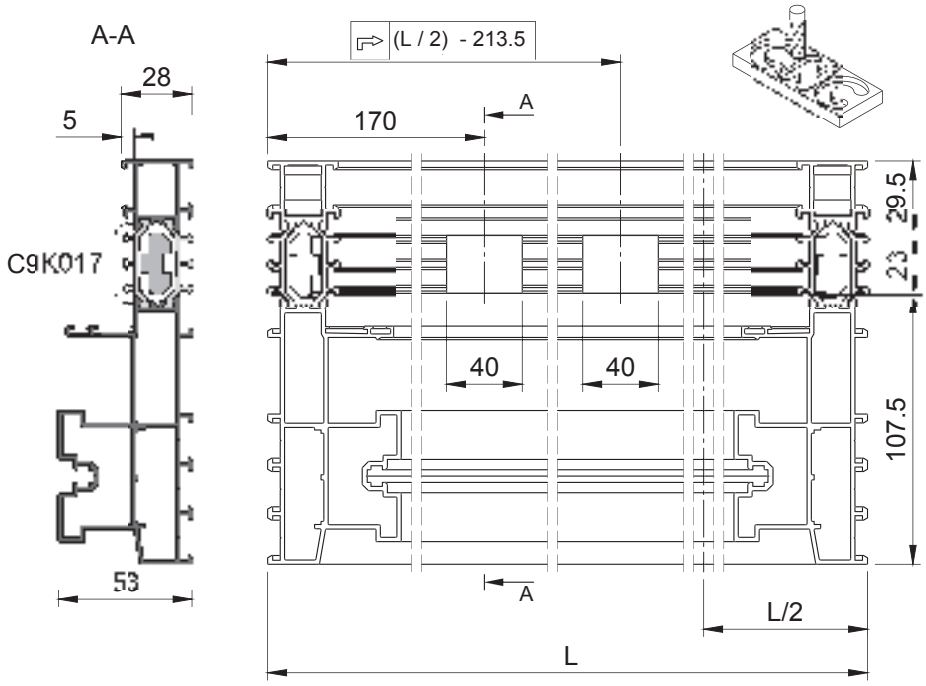
L - Ferramenta e disegni assemblaggio

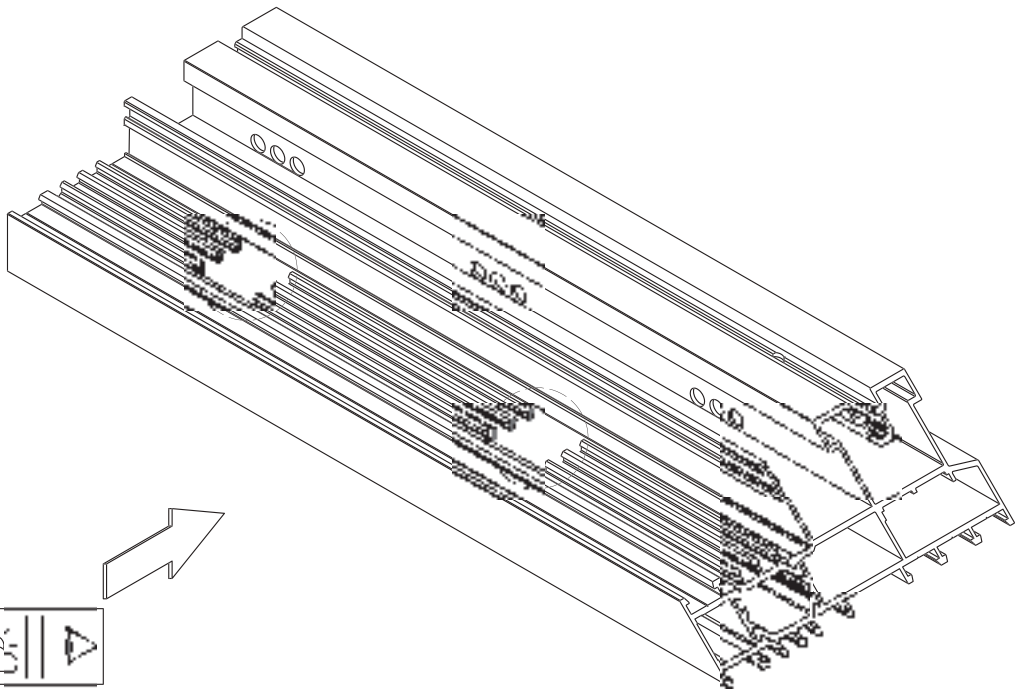
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE F

8 / 9





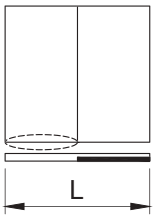


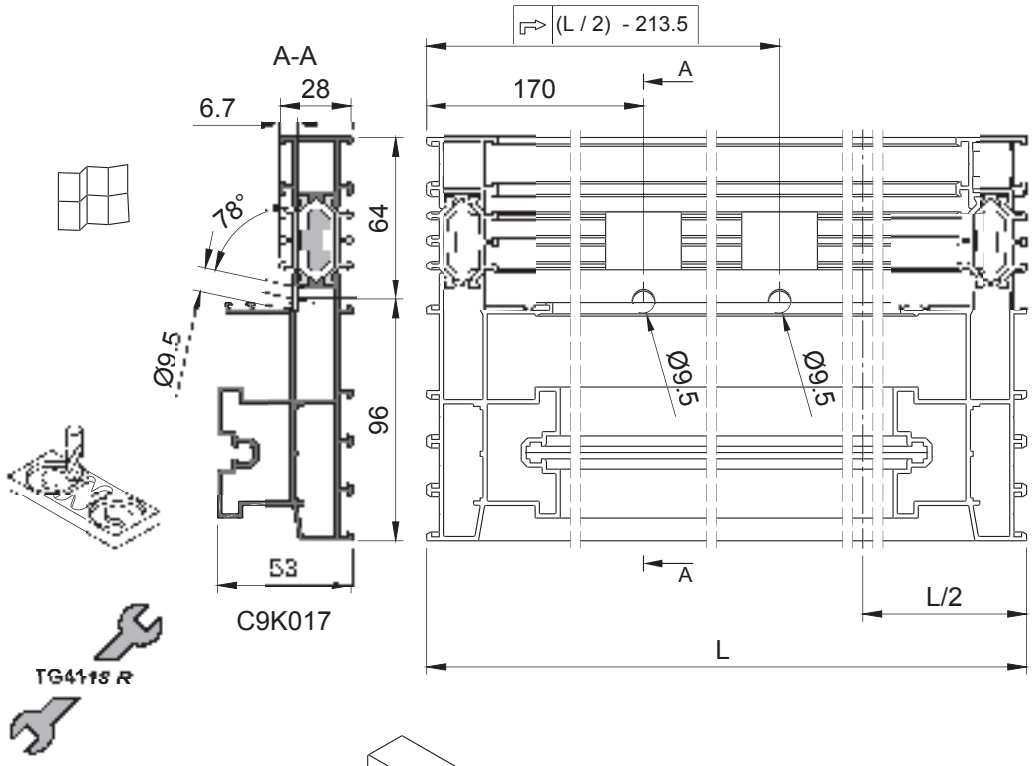
C160S-ASS-2832

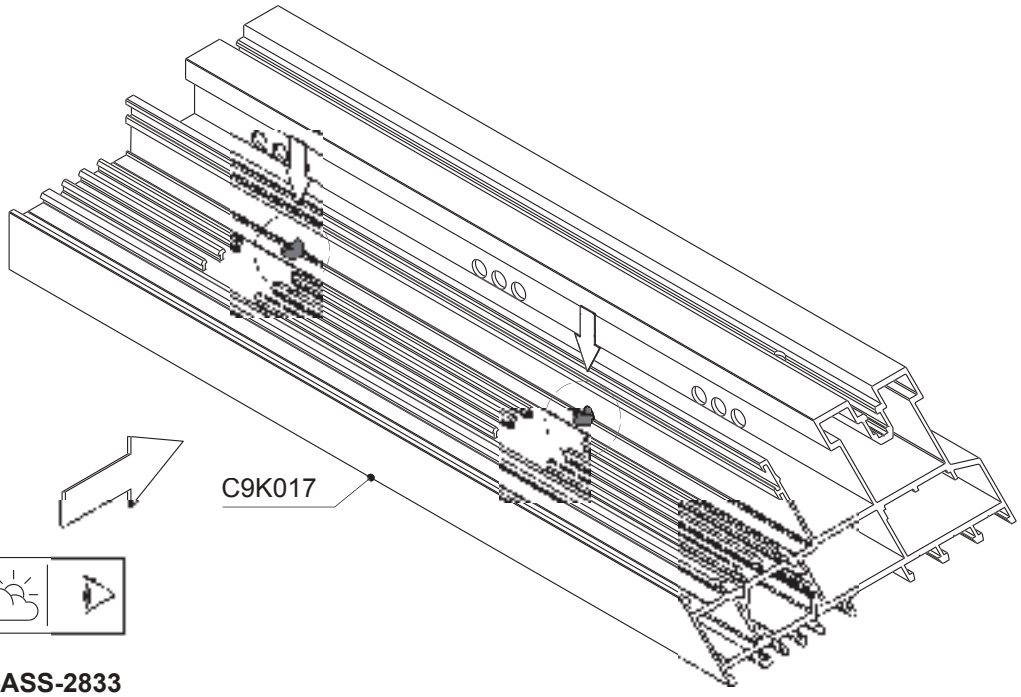
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

DRENAGGIO C9K017 - OPERAZIONE R

9 / 9



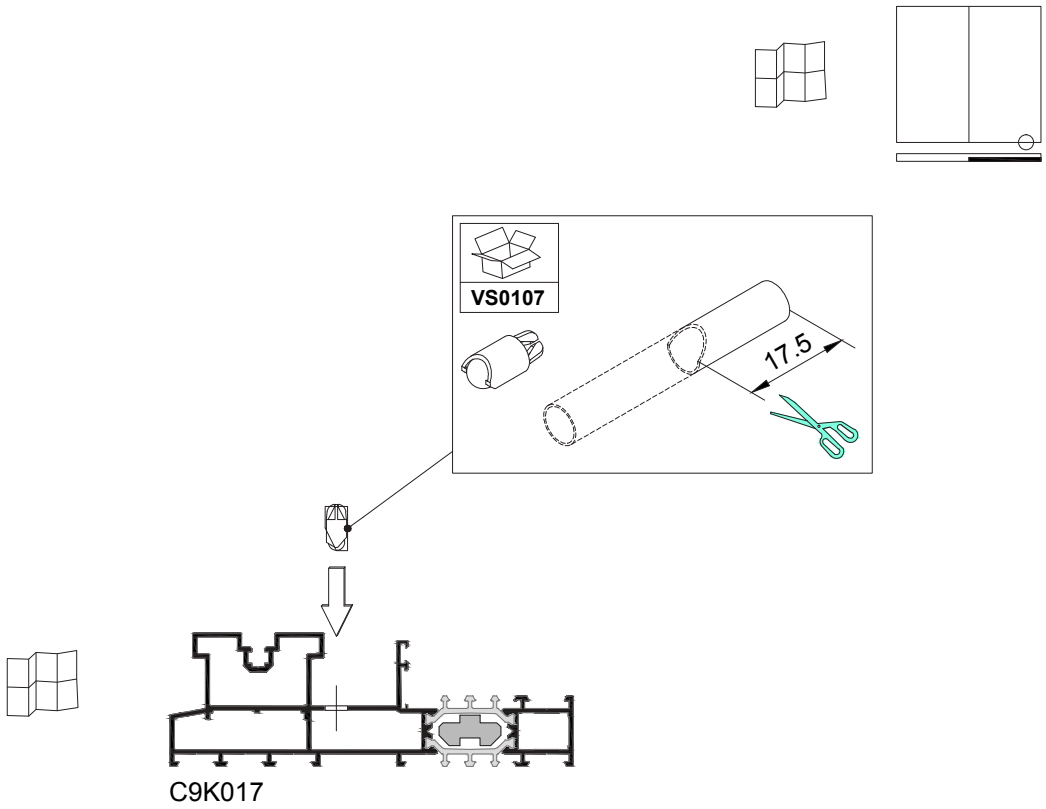


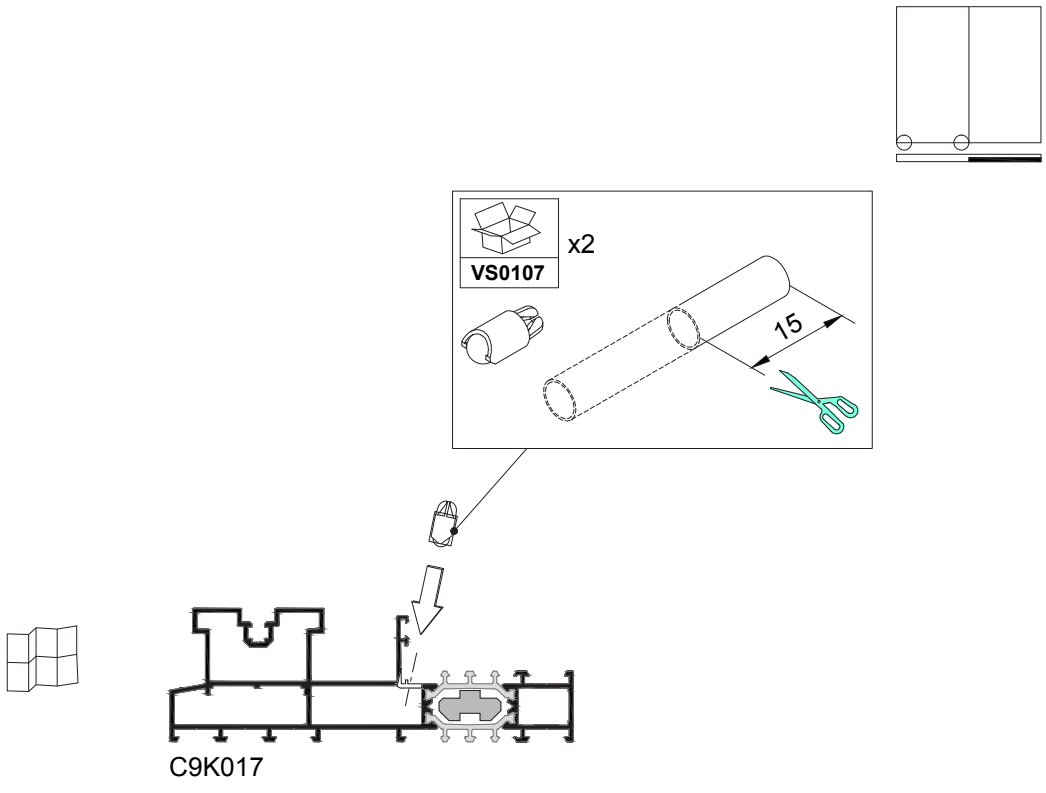


C160S-ASS-2833

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO VALVOLA VS0107 SU C9K017 - INFERIORE

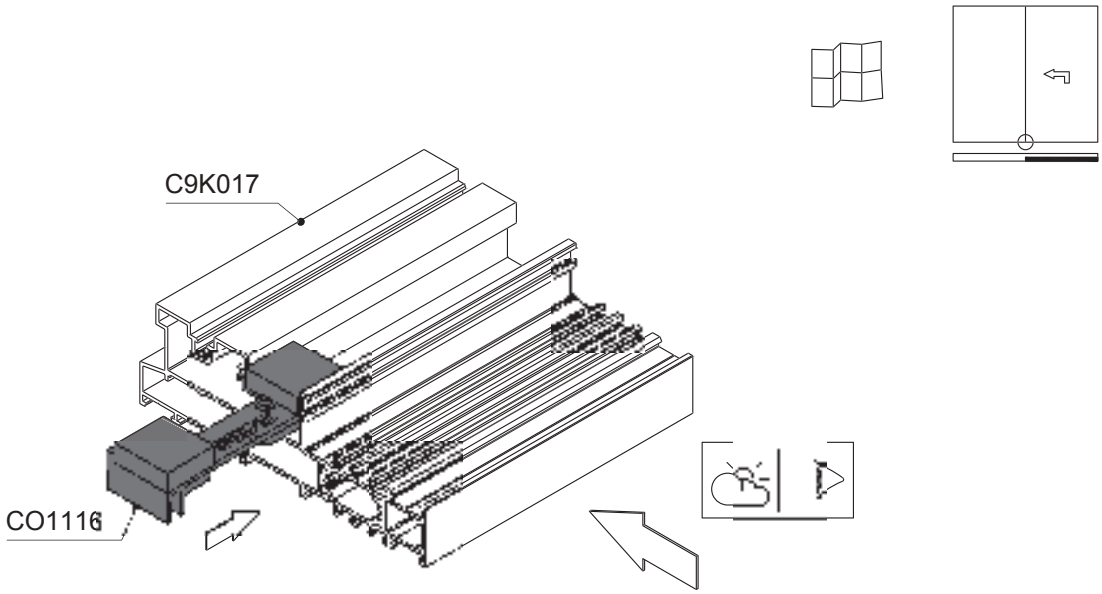


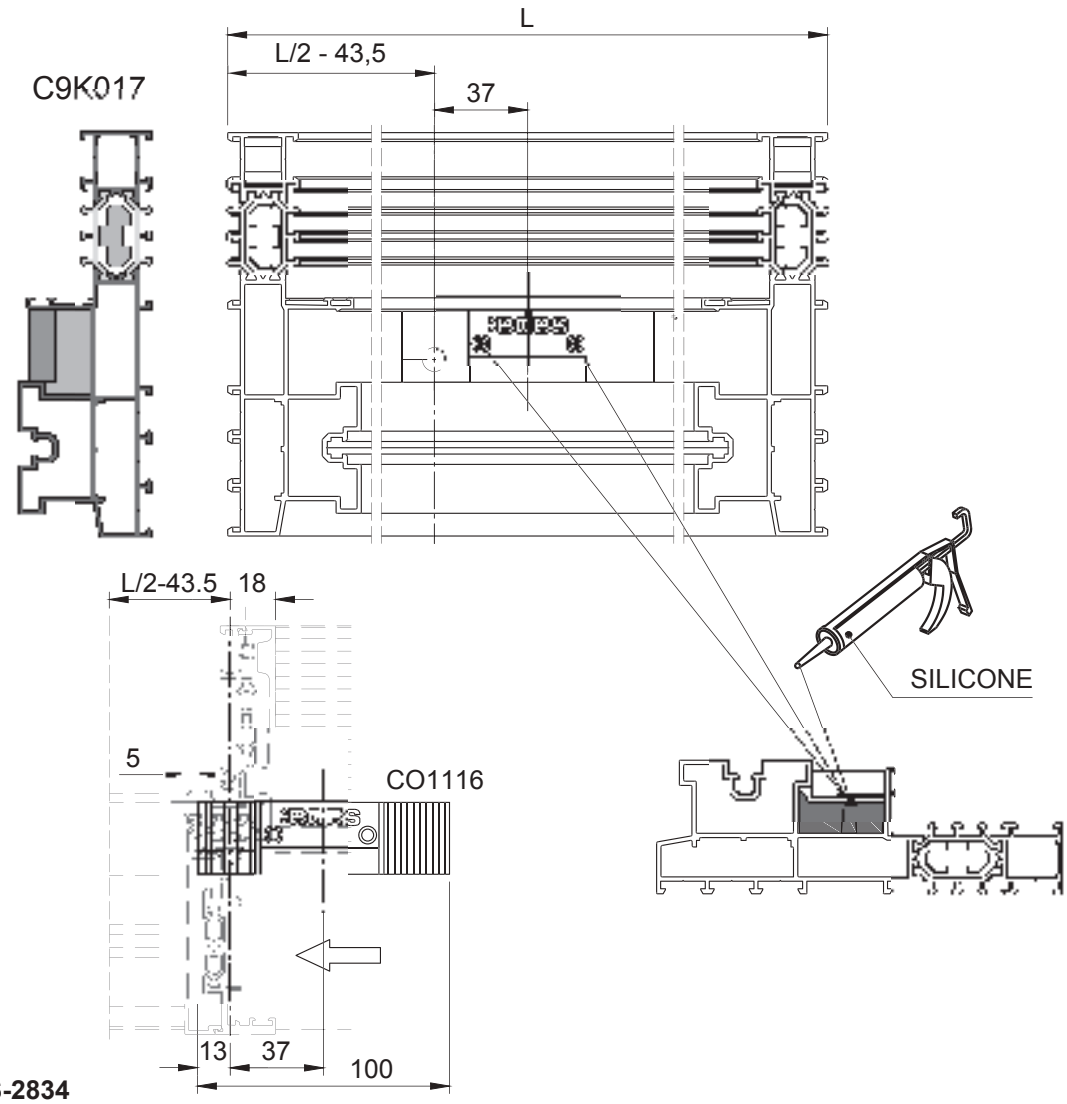


C160-ASS-1410

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1116 SU C9K017 - INFERIORE - ALZANTE SCORREVOLE

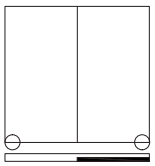


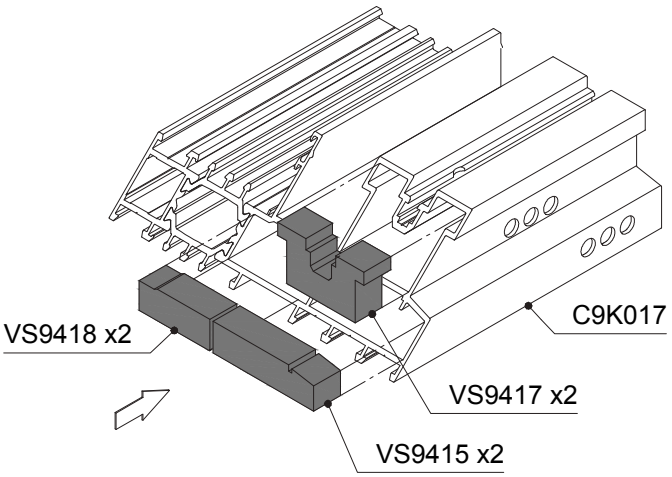


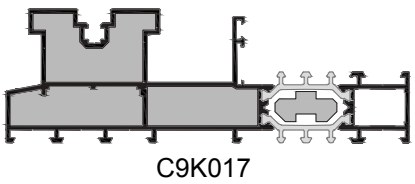
C160S-ASS-2834

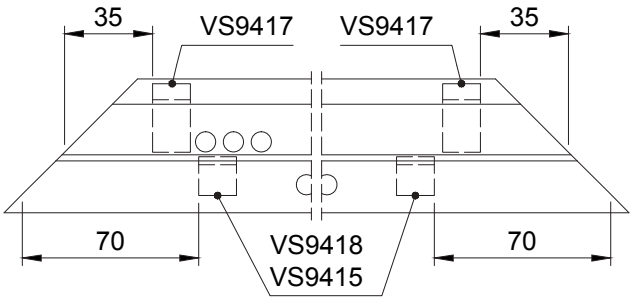
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

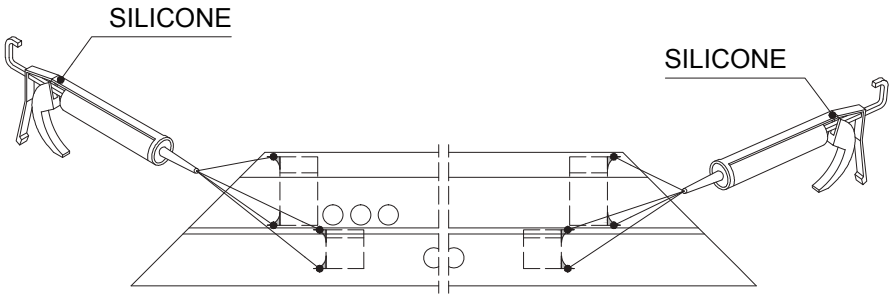
ASSEMBLAGGIO TAPPI DI TENUTA VS9417 SU C9K017 - INFERIORE







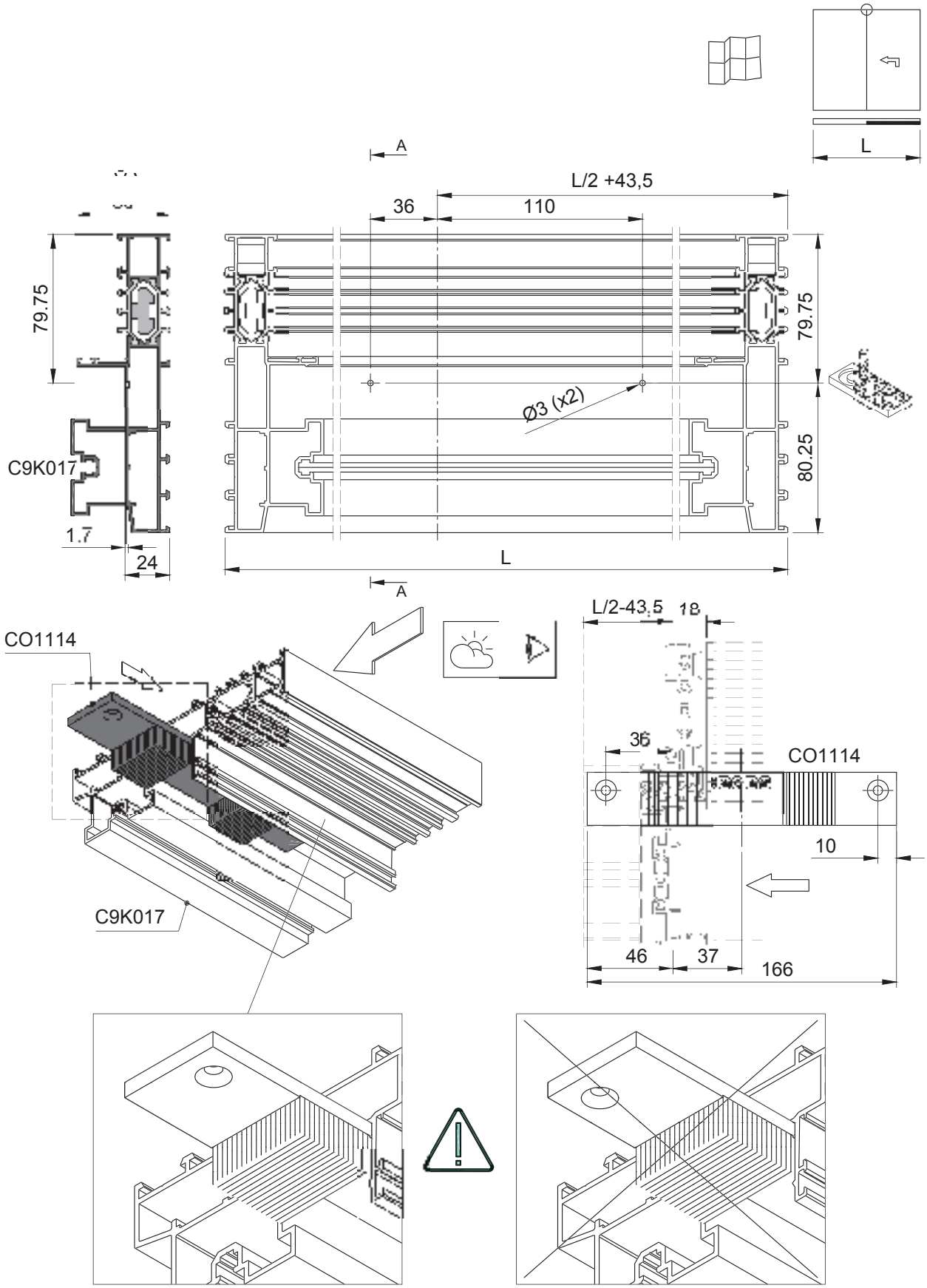




C160-ASS-1413

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TAPPI DI TENUTA CO1114 SU C9K017 - SUPERIORE - ALZANTE SCORREVOLE

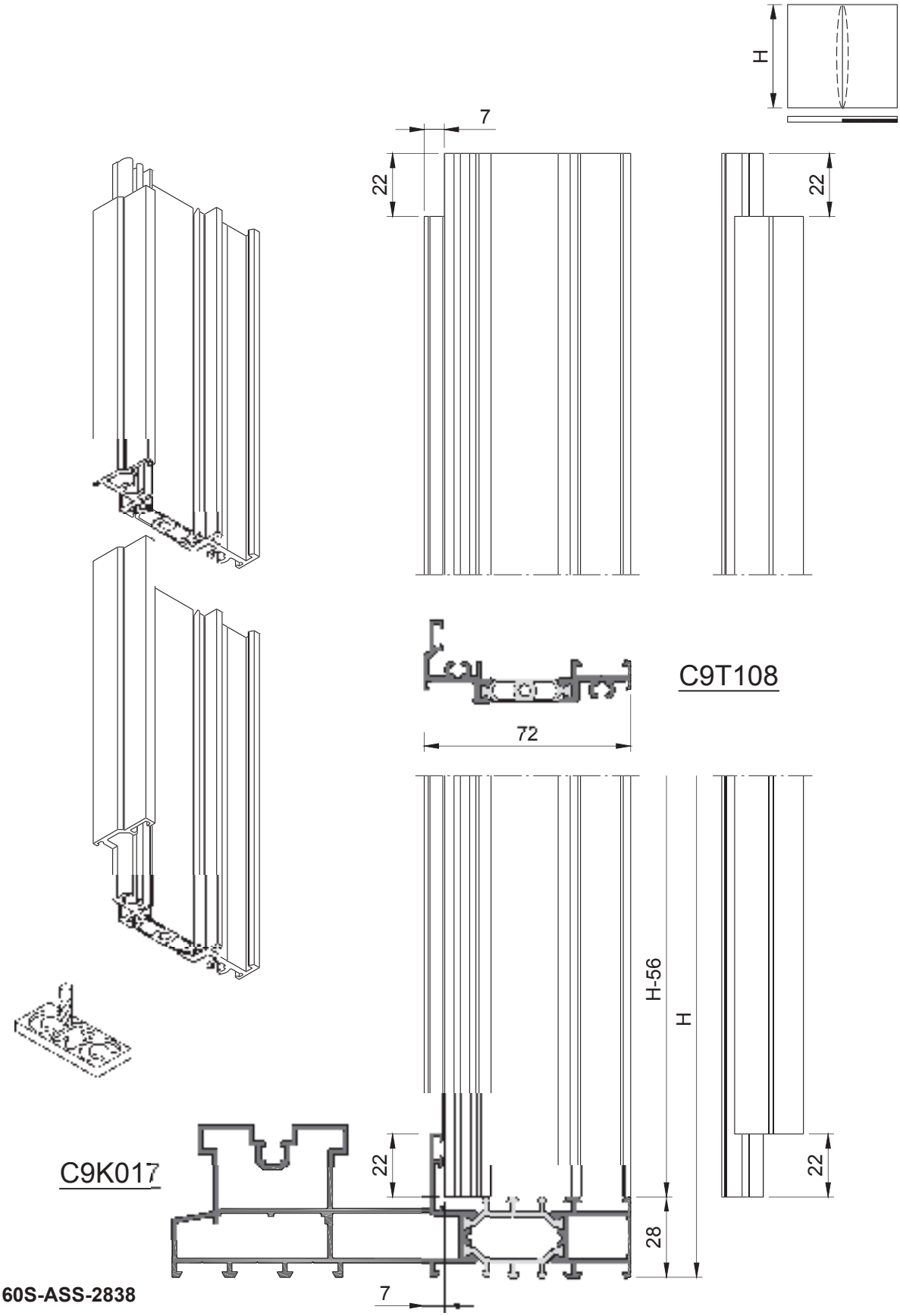


C160S-ASS-2836

CO1114 non è simmetrico, non fissare CO1114 in questa fase.

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

LAVORAZIONE TRAVERSO C9T108

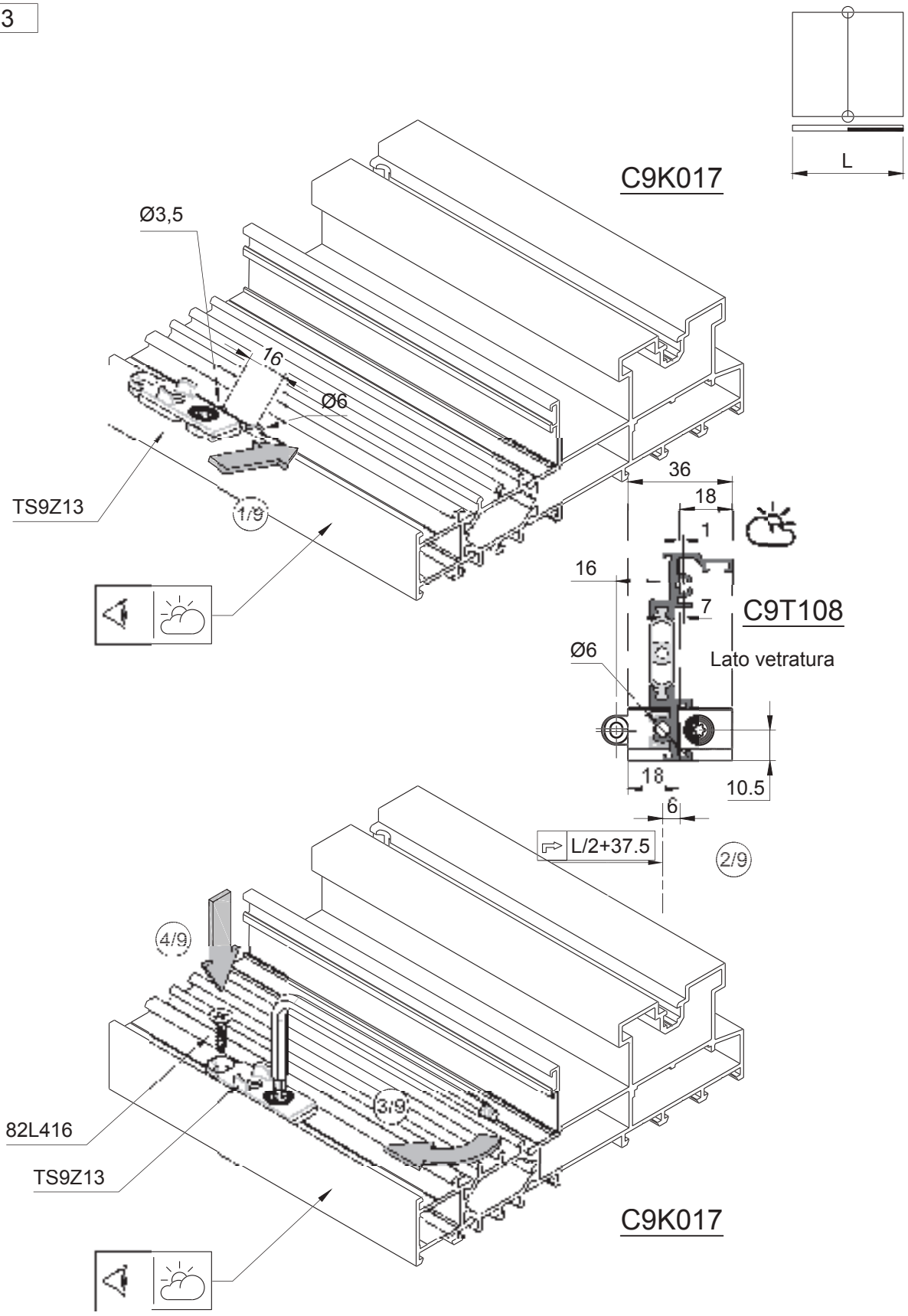


C160S-ASS-2838

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO CAVALLOTTO TS9Z13

1 / 3



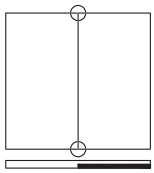
C160S-ASS-2839

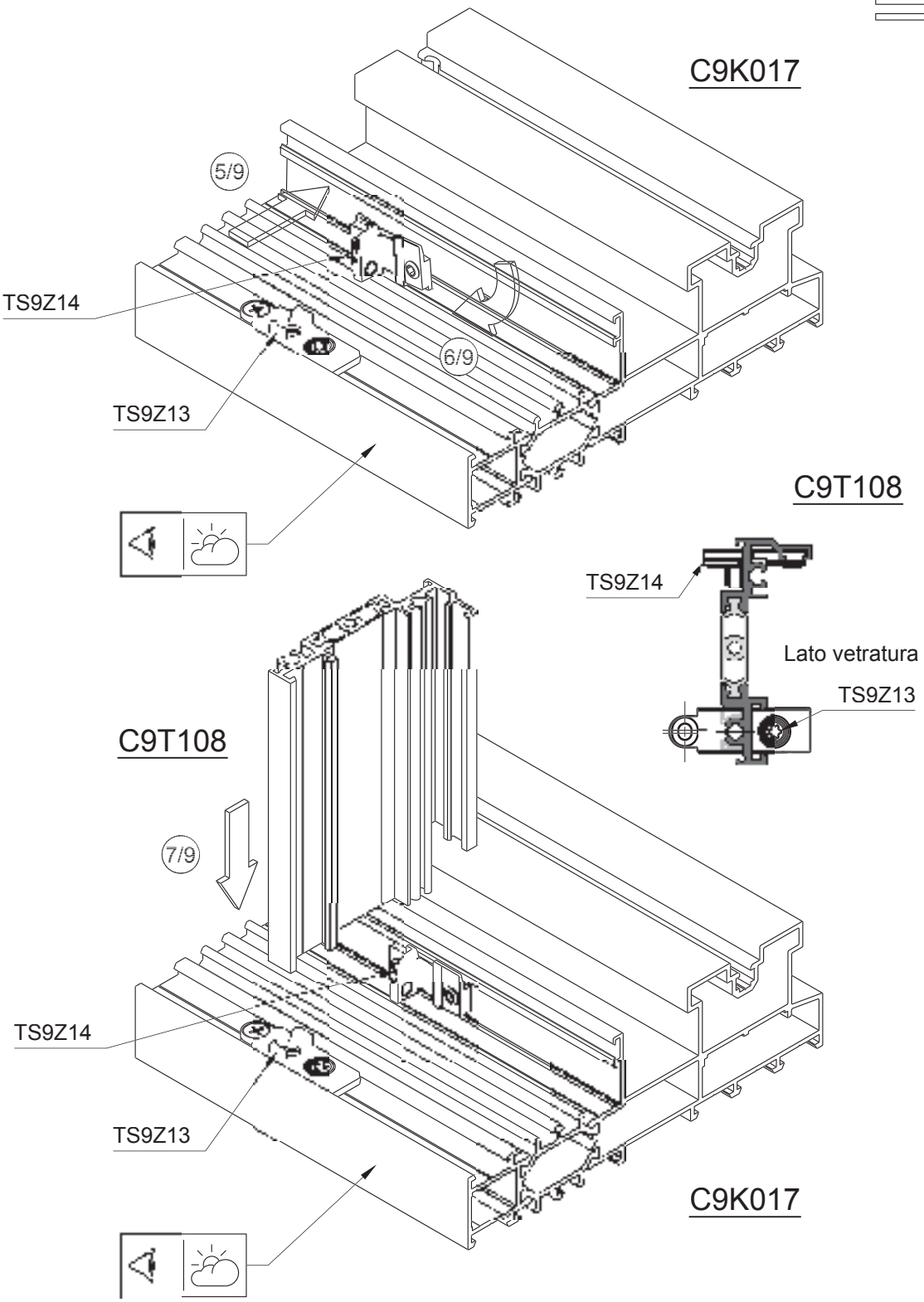
Rispettare l'ordine di montaggio TS9Z13 per l'allineamento con Ø6, fissare con la vite.

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO CAVALLOTTO TS9Z14

2 / 3





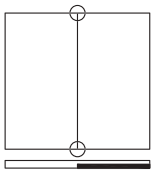
C160S-ASS-2840

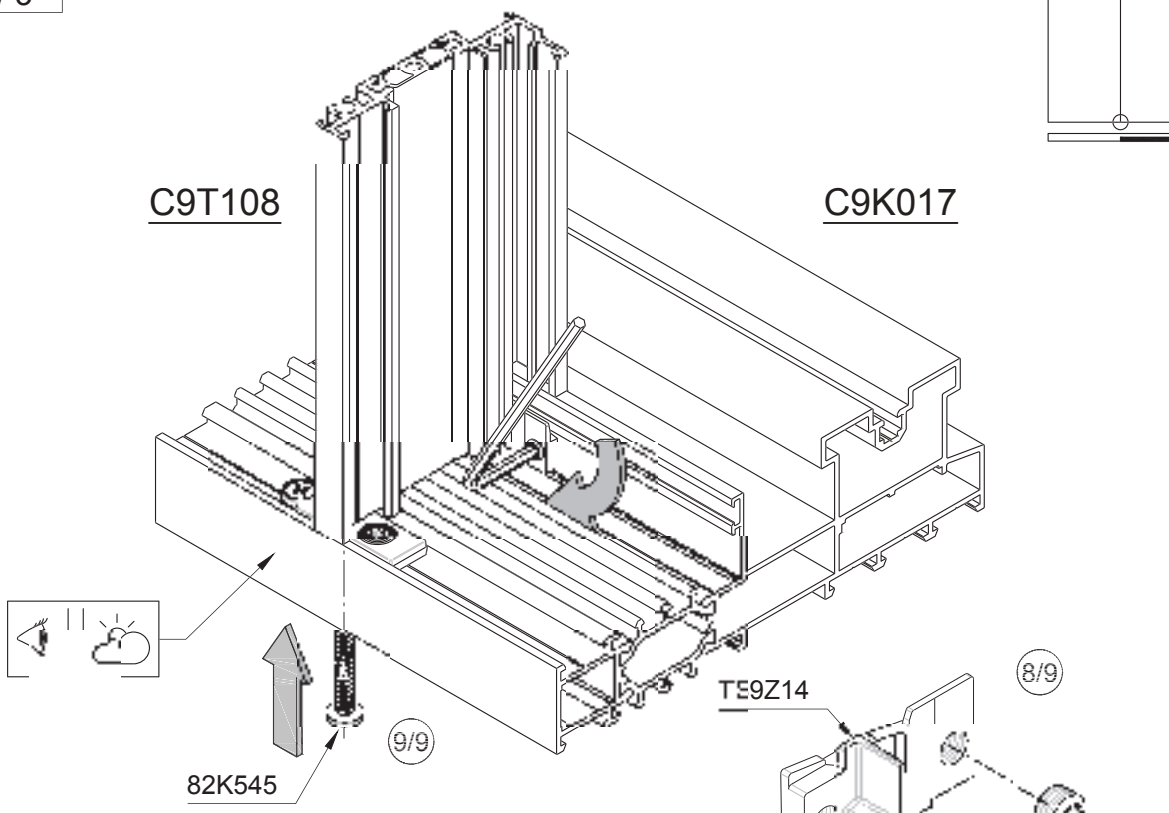
Rispetto dell'ordine di montaggio: vedi disegno.

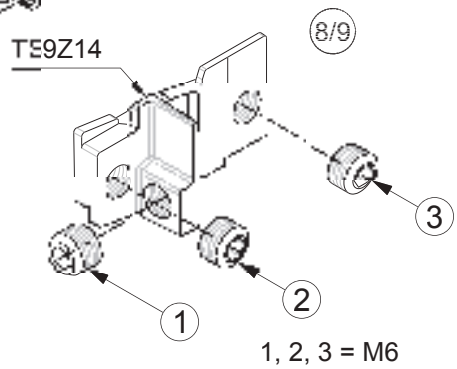
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TRAVERSO C9T108

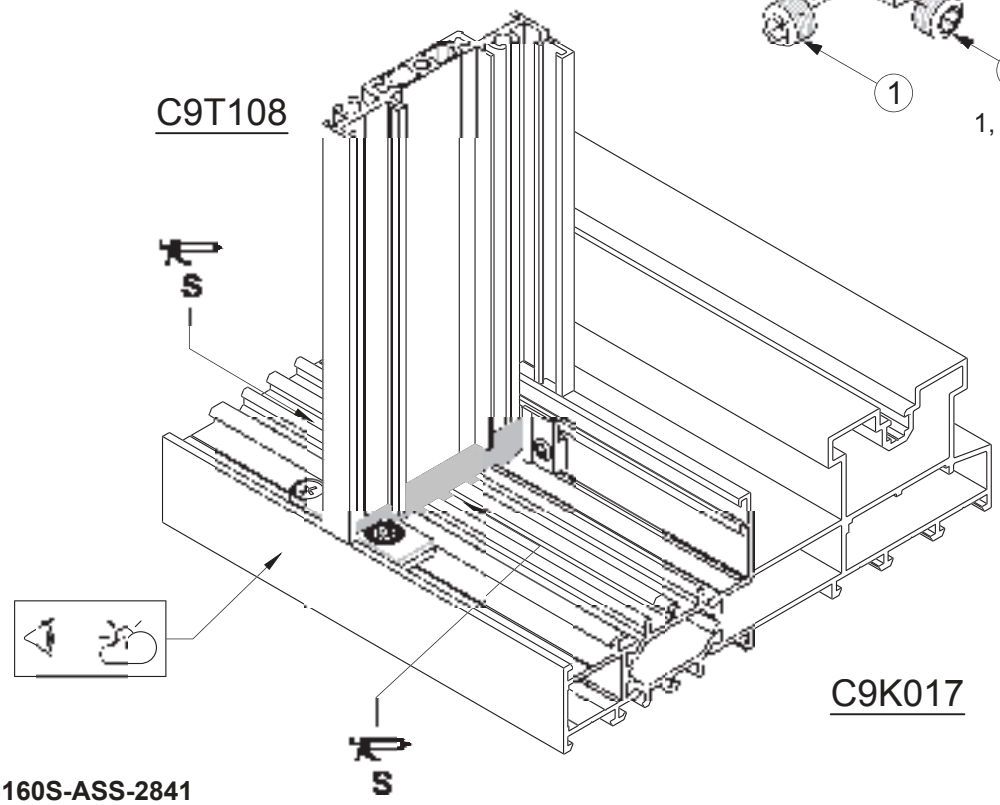
3 / 3







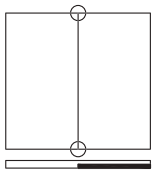
1, 2, 3 = M6

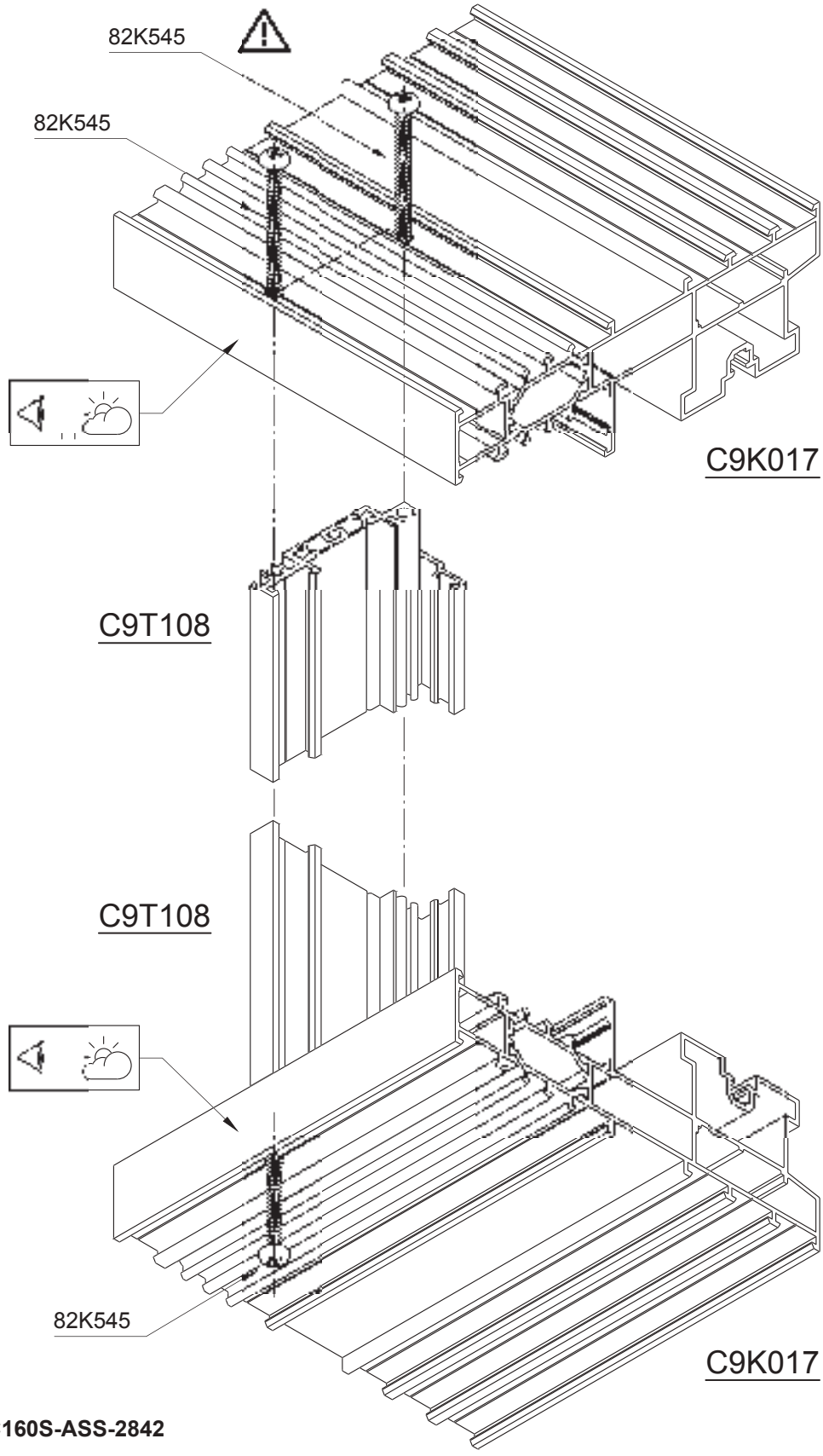


C160S-ASS-2841

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

FISSAGGIO C9T108 PER TRASPORTO - C9T108



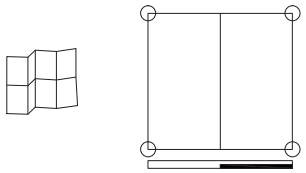


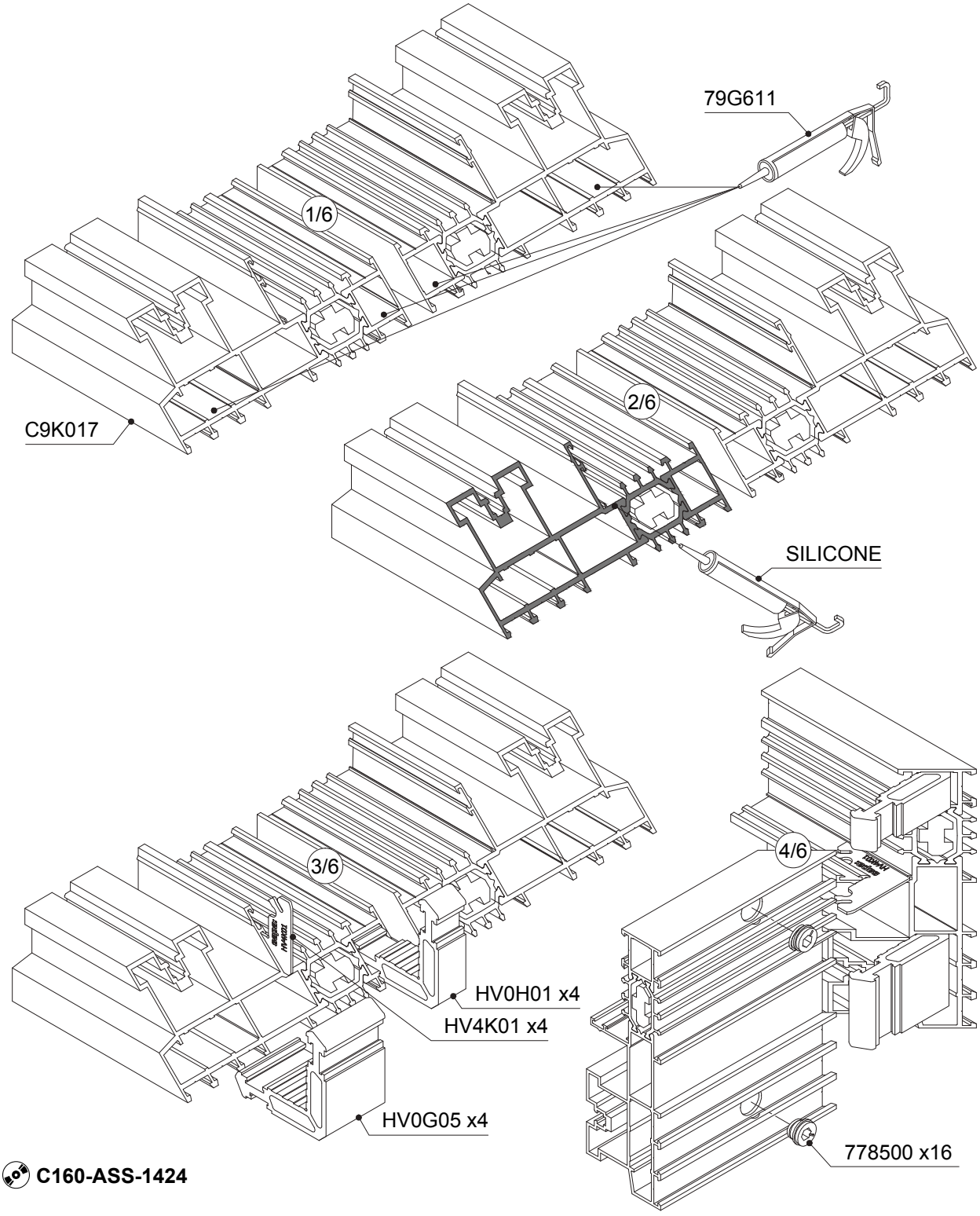
C160S-ASS-2842

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K017 CON SQUADRETTE - ECCENTRICI

1 / 3



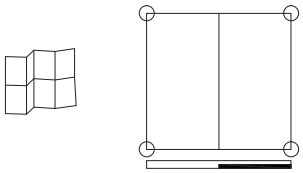


C160-ASS-1424

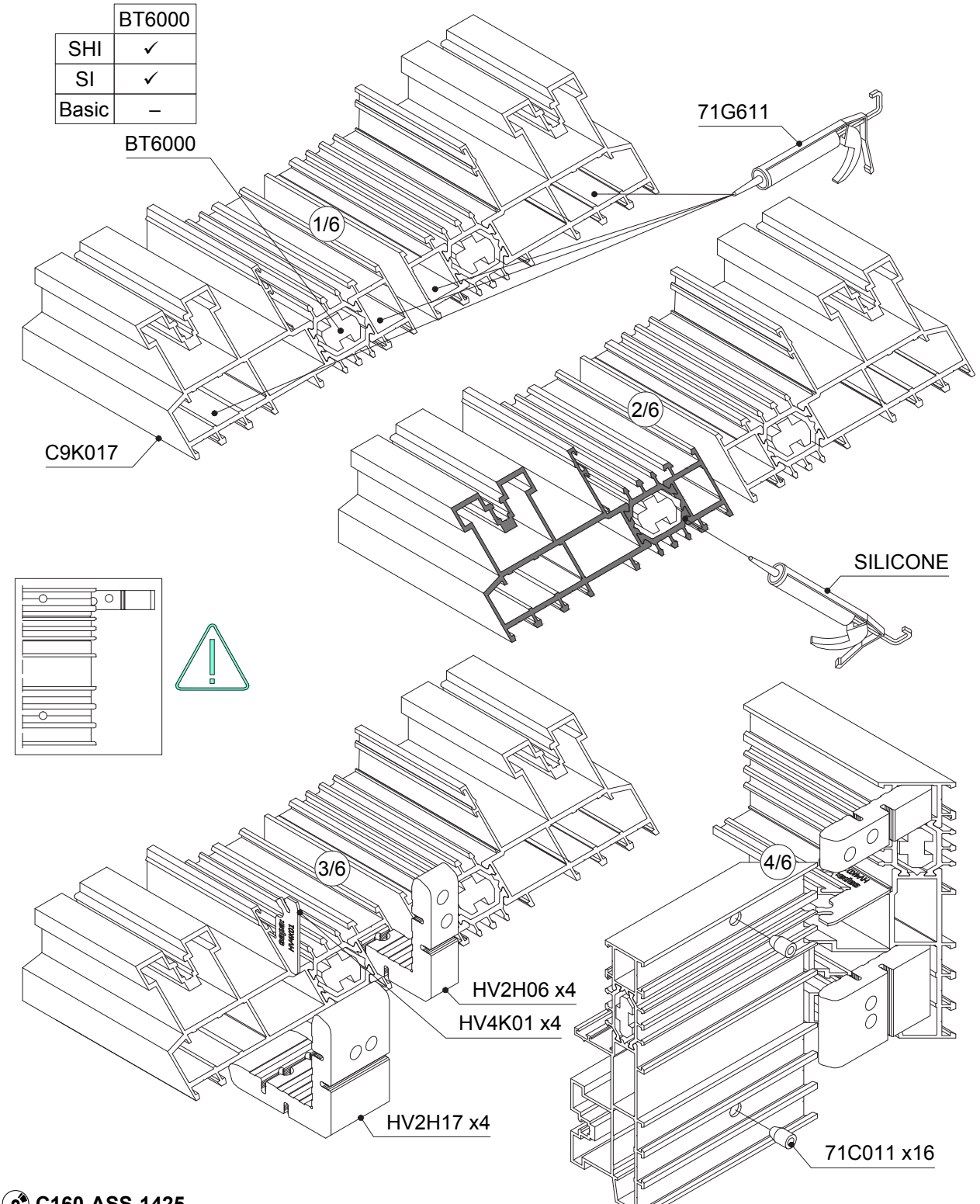
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K017 CON SQUADRETTE - SPINE CONICHE

2 / 3



	BT6000
SHI	✓
SI	✓
Basic	–

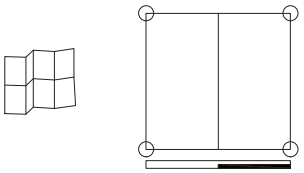


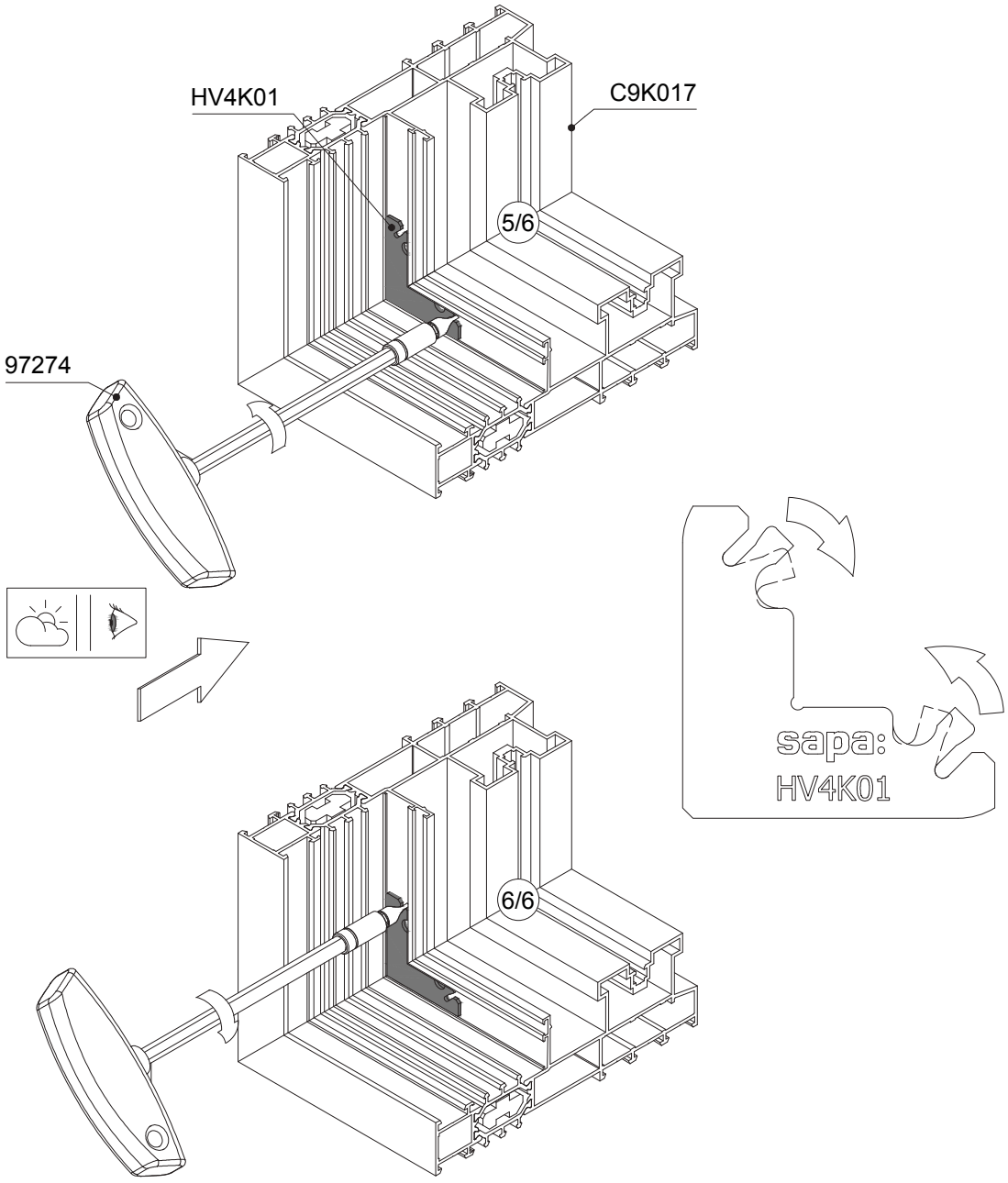
C160-ASS-1425

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

ASSEMBLAGGIO TELAIO C9K017 CON SQUADRETTE - HV4K01

3 / 3

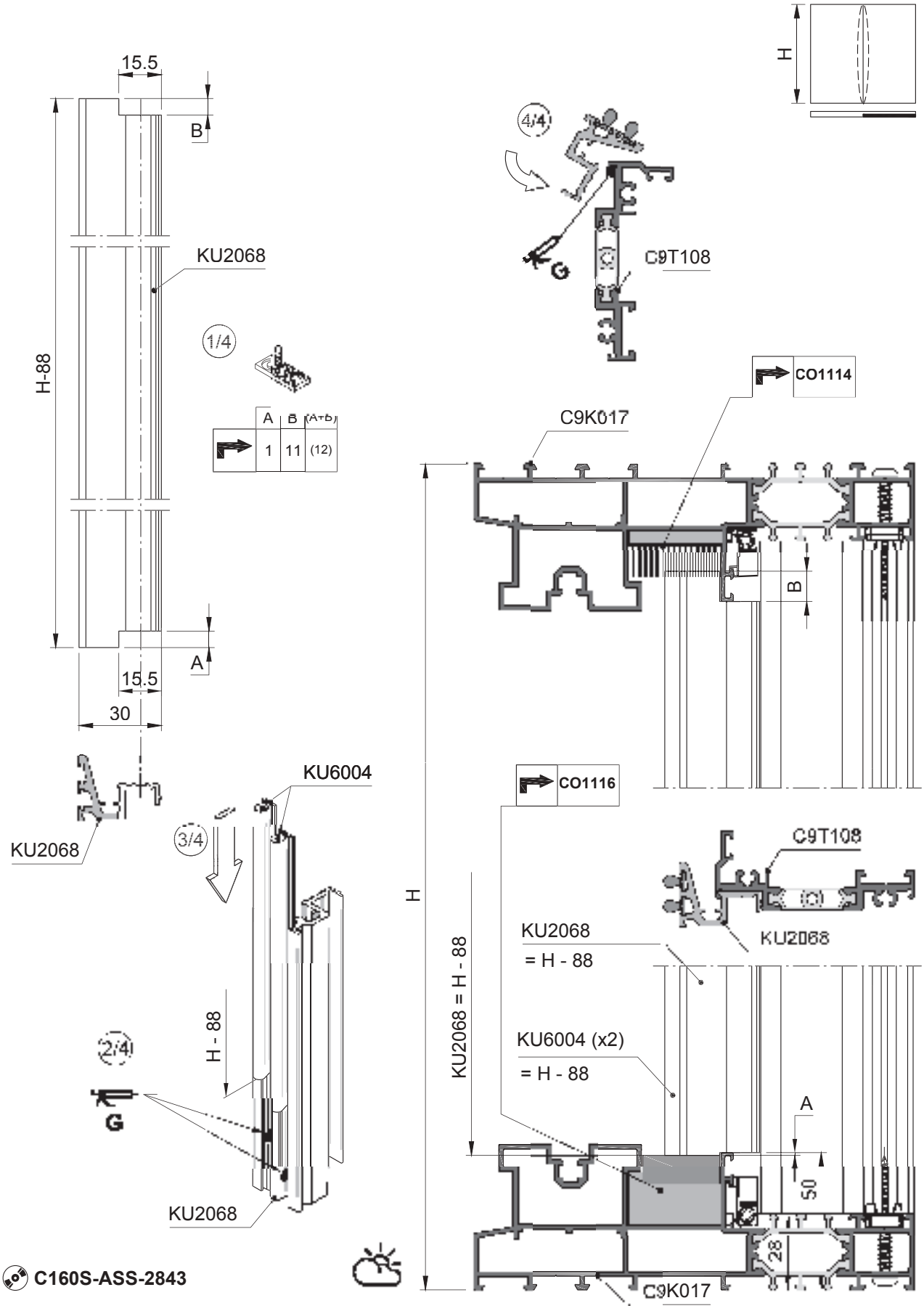




C160-ASS-1426

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

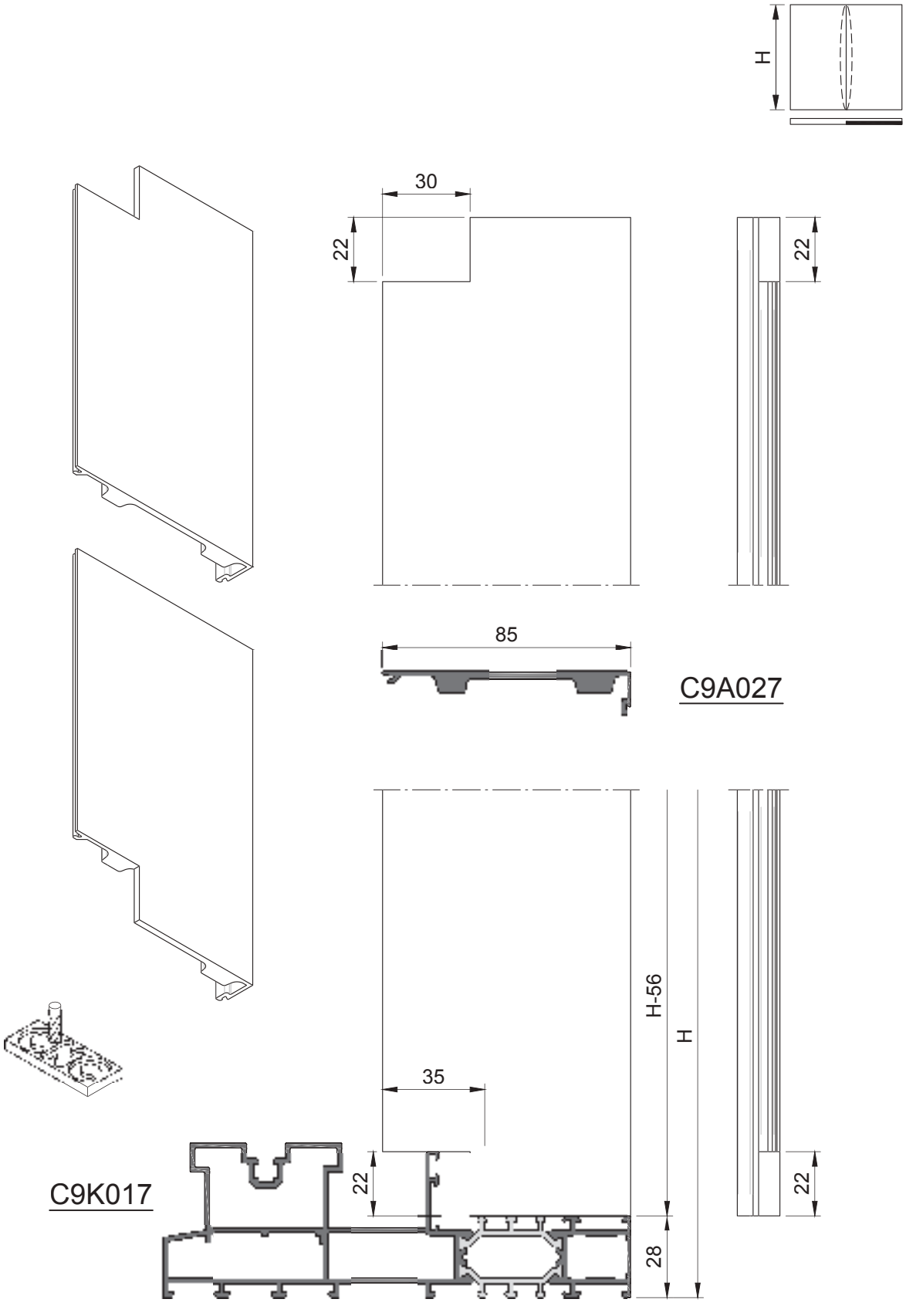
ASSEMBLAGGIO KU2068 E KU6004 SU C9T108



C160S-ASS-2843

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

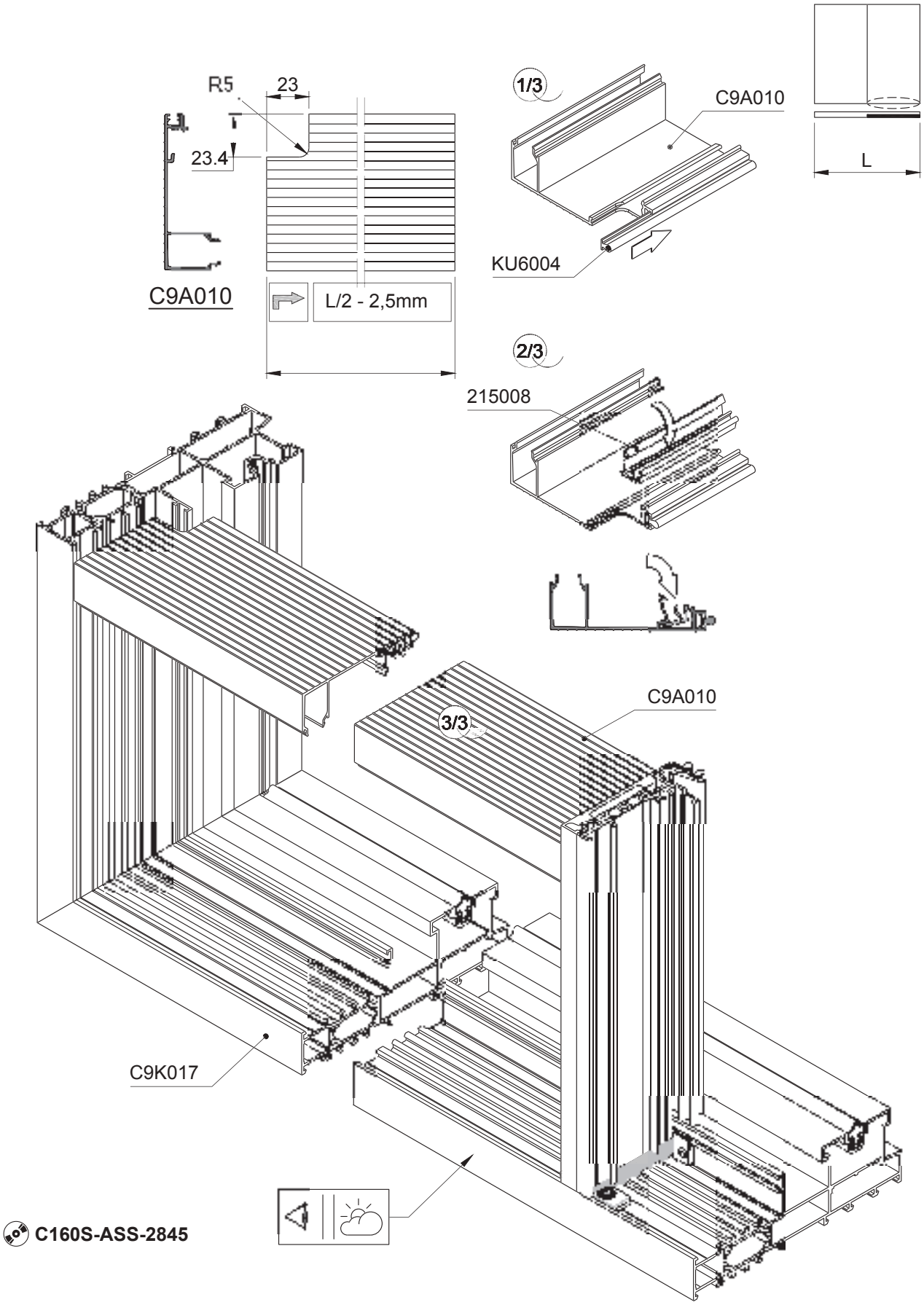
LAVORAZIONE SU C9A027



C160S-ASS-2844

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

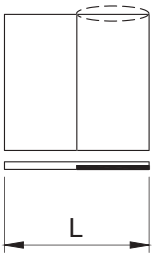
FINITURA C9K017 - CON C9A010 INFERIORE

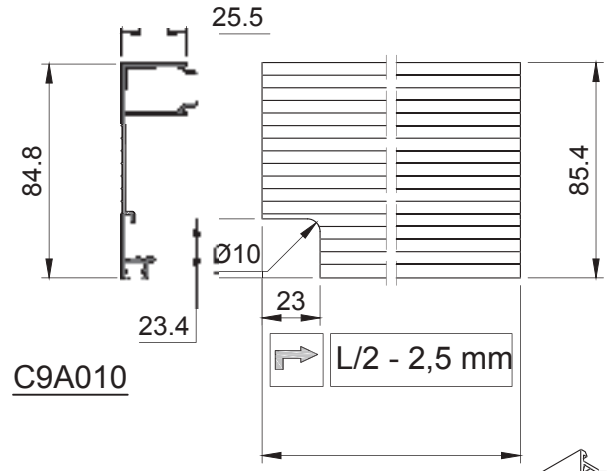


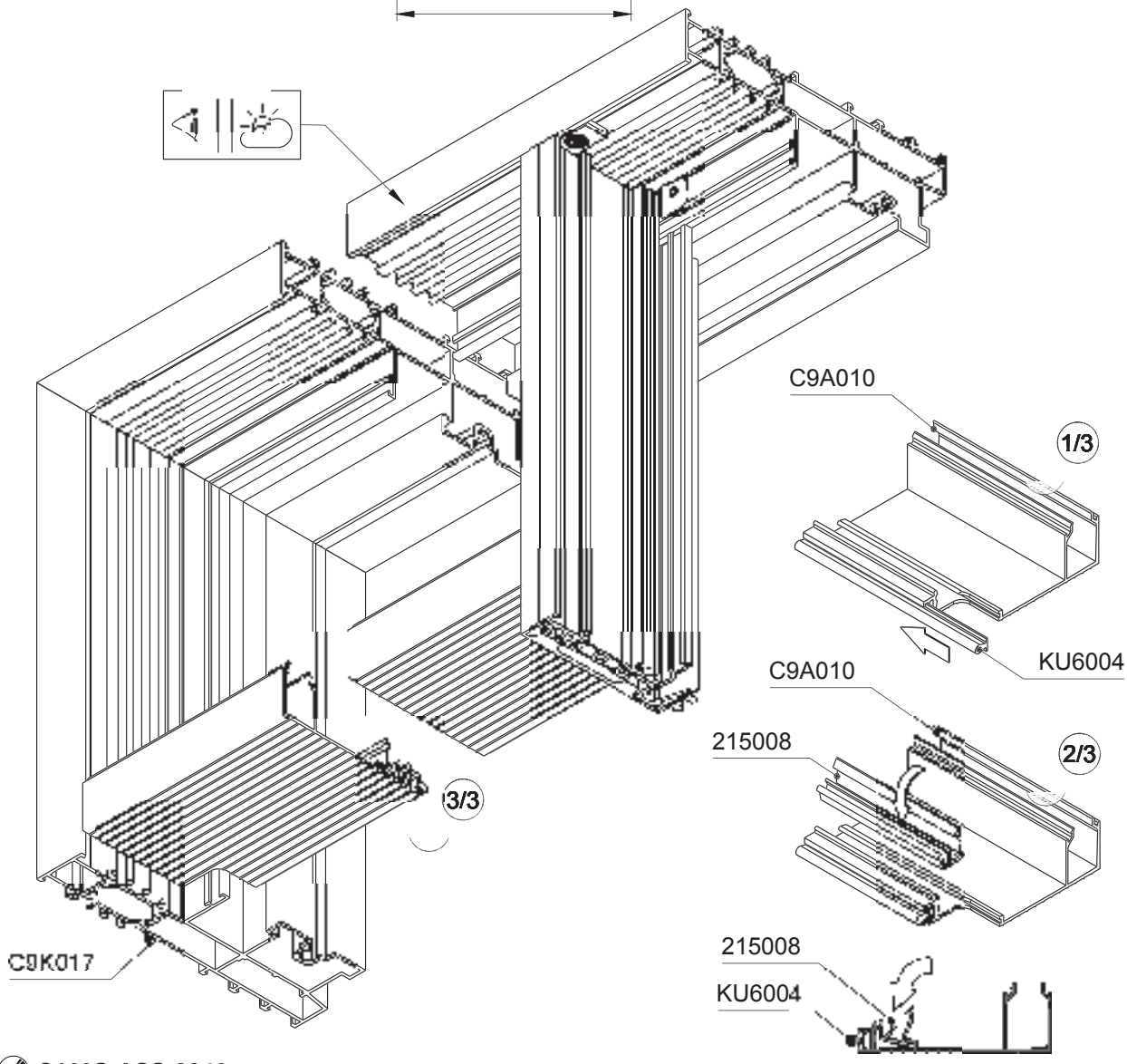
C160S-ASS-2845

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

FINITURA C9K017 - CON C9A010 LATERALE





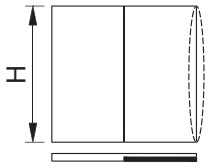


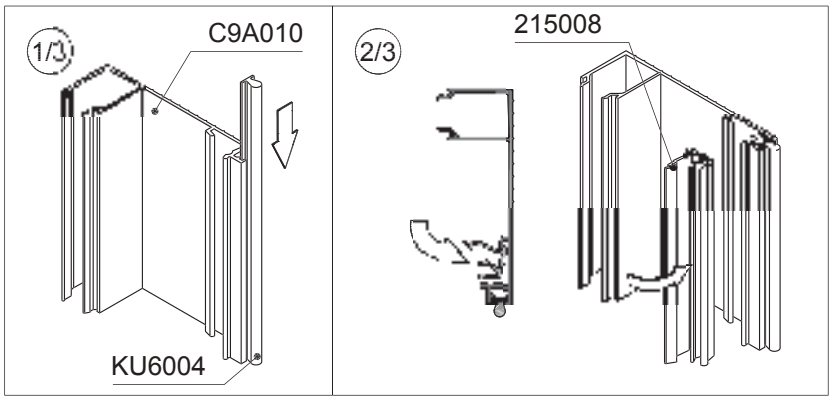
C160S-ASS-2846

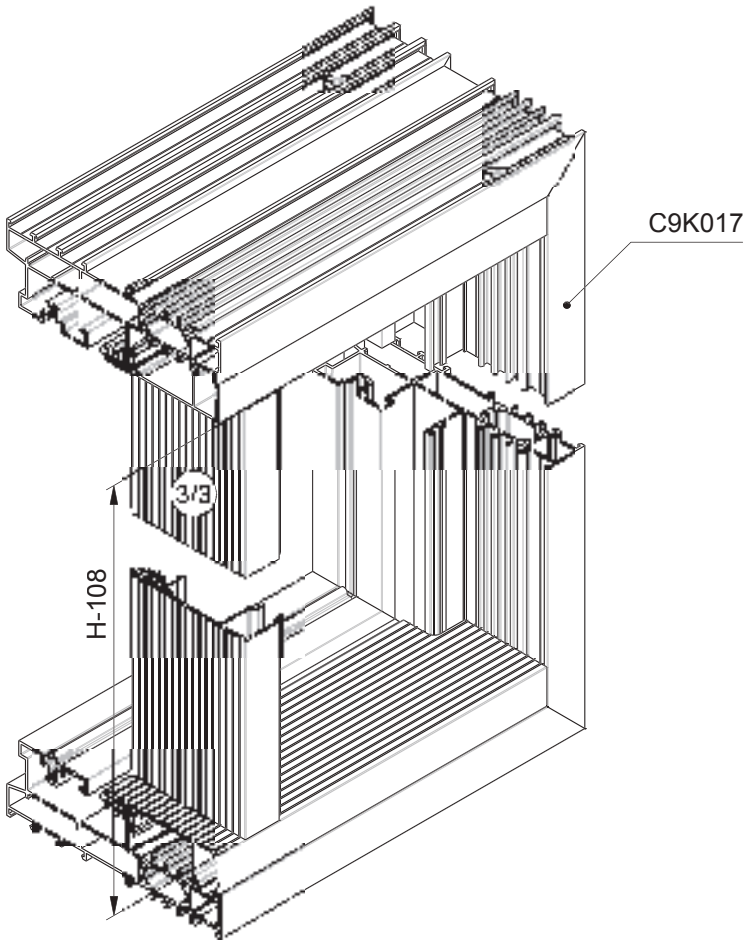
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

FINITURA C9K017 - CON C9A010 VERTICALE

3 / 3



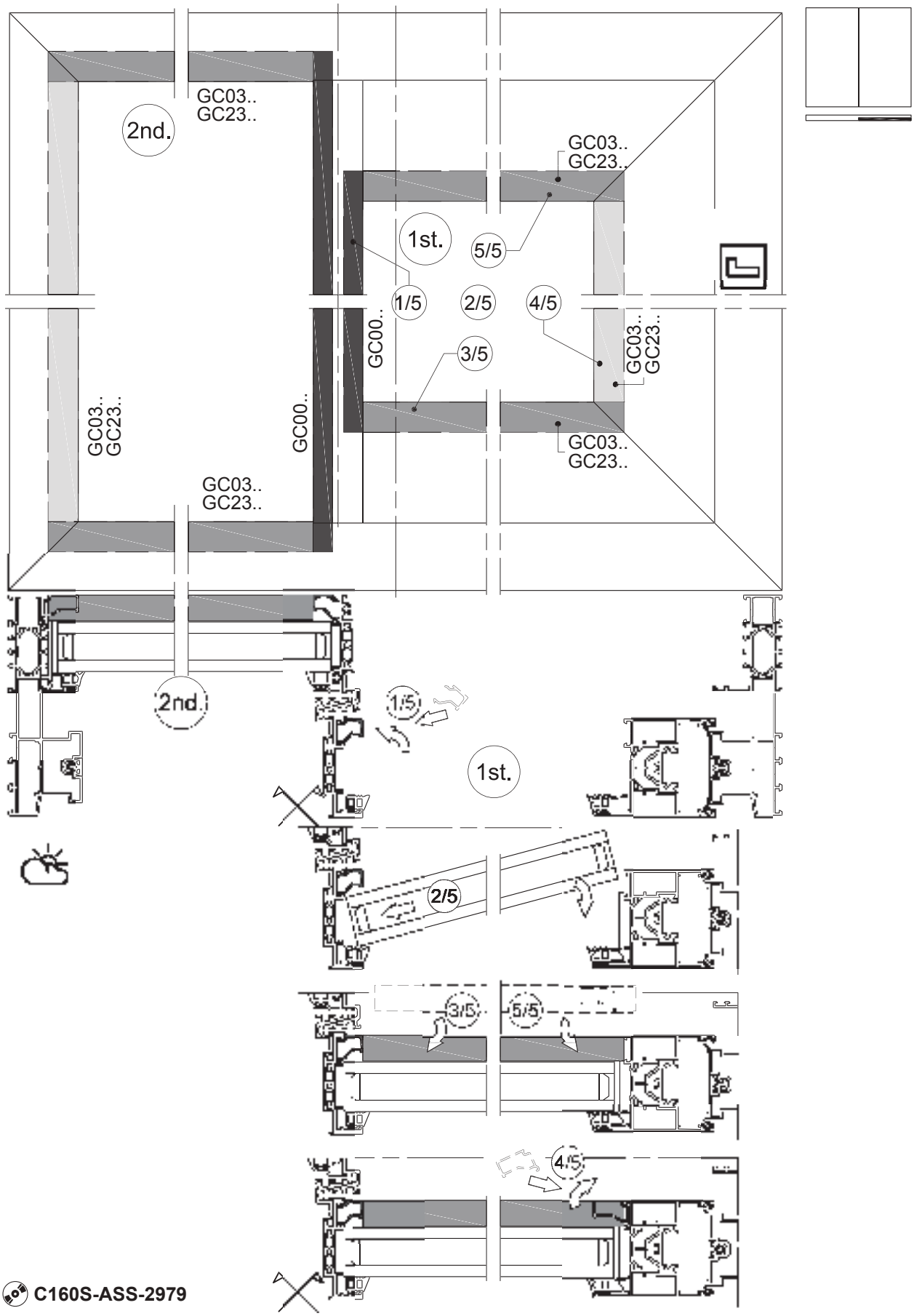




C160-ASS-1442

1 Binario (C9K017) - Tagli 45° - Incontro ridotto

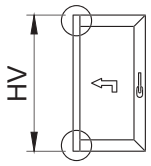
ORDINE DI MONTAGGIO FERMAVETRI 1 BINARIO C9K017



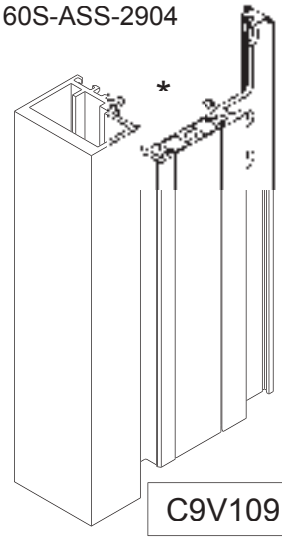
C160S-ASS-2979

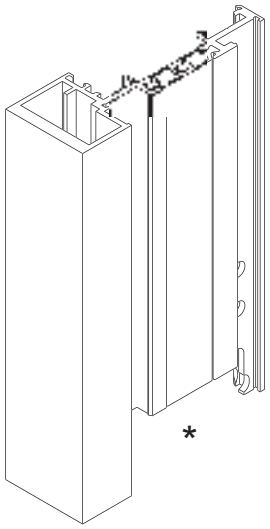
1 Binario (C9K017) - Tagli 45° - Incontro ridotto

OPERAZIONE RINFORZO ANTA C9V109 PER TERMINALI VS9501/VS9502



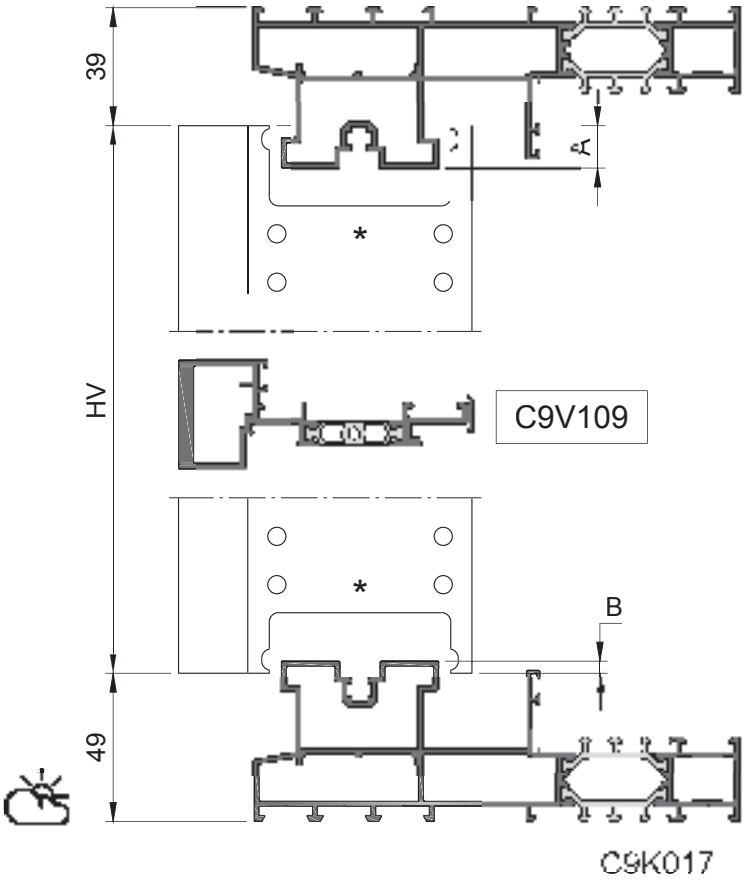
C160S-ASS-2904





A 14 mm

C9K017



B 4 mm

C160S-ASS-2848

1 Binario fisso-apribile-fisso invertito (C9K028)

Panoramica assemblaggio	L527
Operazione C9K028 per ZB0078	L528
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Drenaggio C9K028 - Parte 2	L532
Drenaggio C9K028 - Parte 3	L533
Drenaggio C9K028 - Parte 4	L534
Drenaggio C9K028 - Parte 5	L535
Drenaggio C9K028 - Parte 6	L536
Drenaggio C9K028 - Parte 7	L537
Drenaggio C9A112	L538
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Isolamento del drenaggio KU2065 - B	L540
Isolamento del drenaggio KU2065 - C	L541
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Assemblaggio tappi di tenuta CO1212 su C9K028 - Superiore	L547
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Assemblaggio cavallotti	L550
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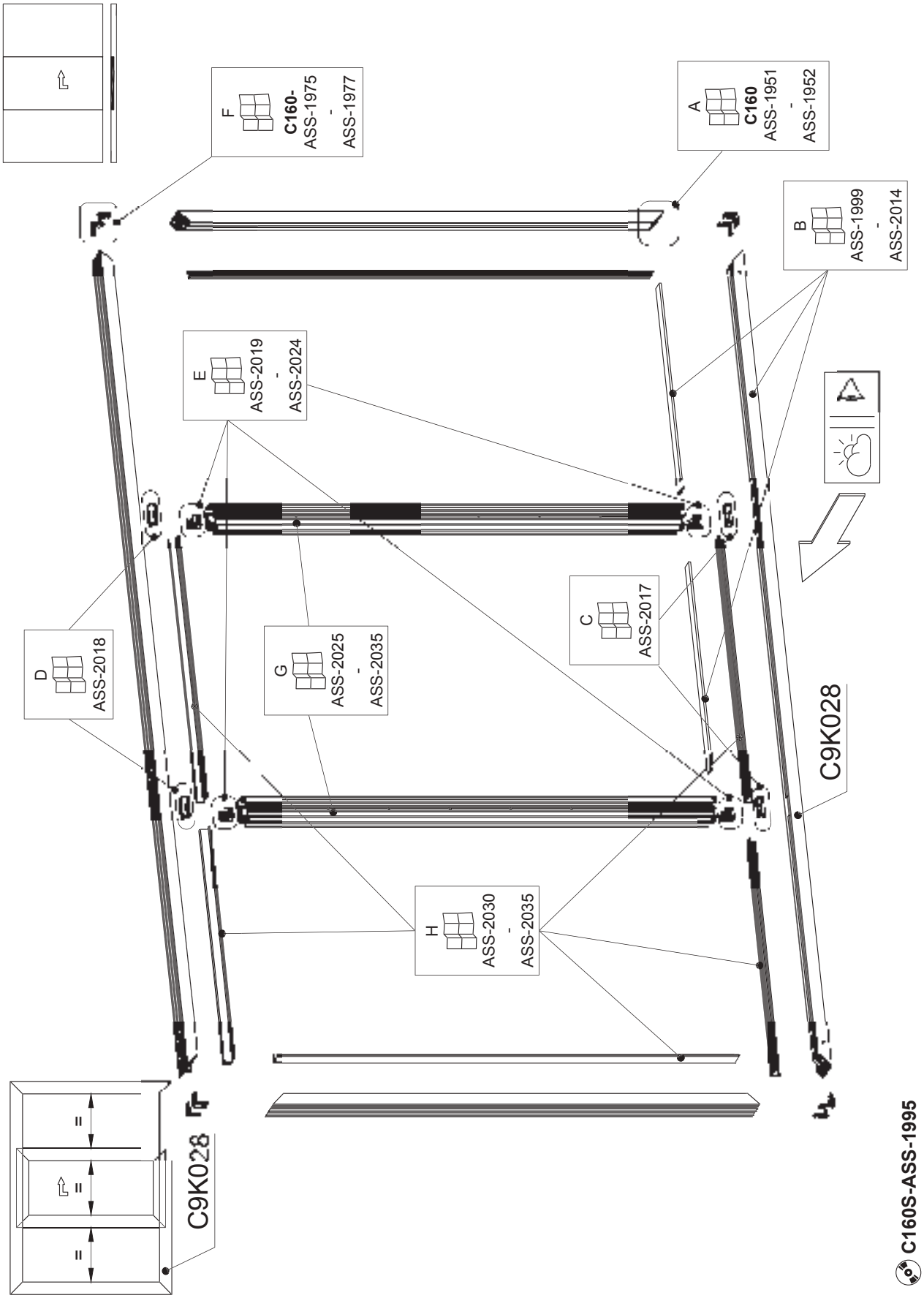
Operazione ed assemblaggio ZB0078 - Superiore - Alzante scorrevole	L566
Posizionamento ed assemblaggio VS9002	L567
Assemblaggio VS9225 - Superiore lato maniglia	L568

1 Binario fisso-apribile-fisso invertito (C9K028)

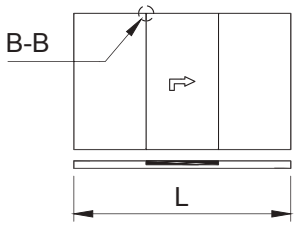
PANORAMICA ASSEMBLAGGIO

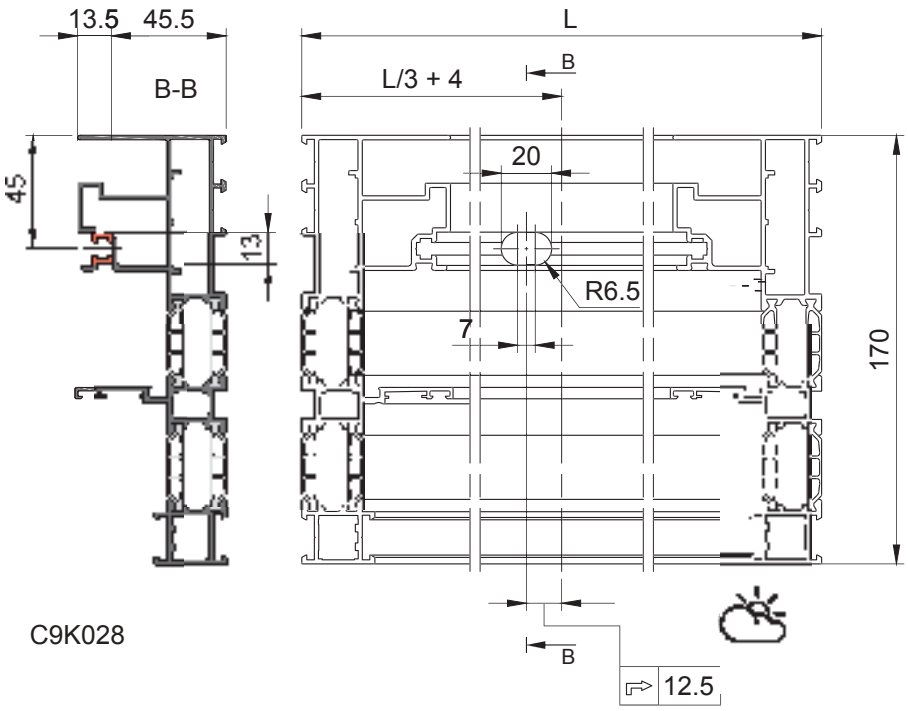


C160S-ASS-1995

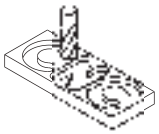
1 Binario fisso-apribile-fisso invertito (C9K028)

OPERAZIONE C9K028 PER ZB0078





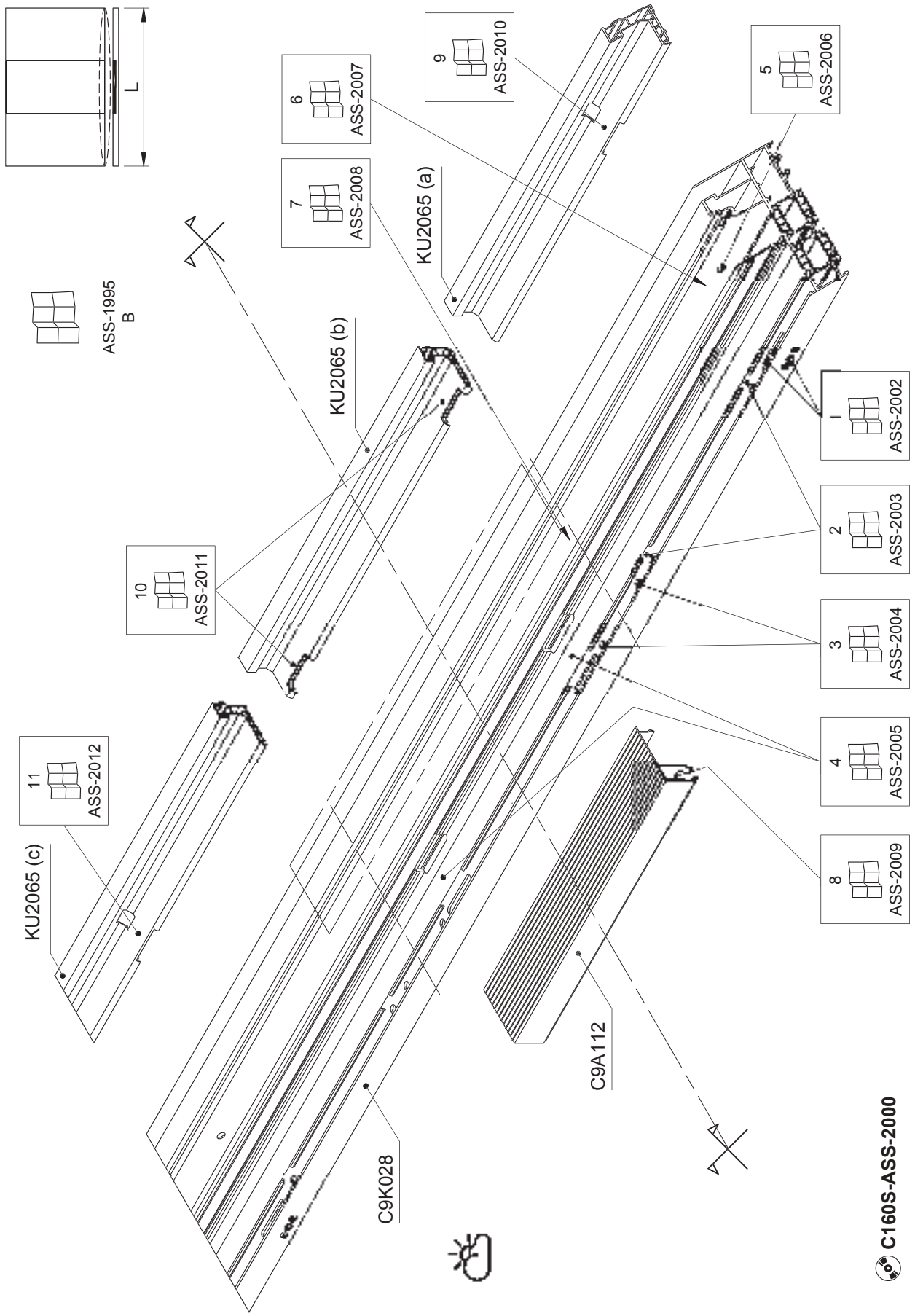
C9K028



C160S-ASS-1999

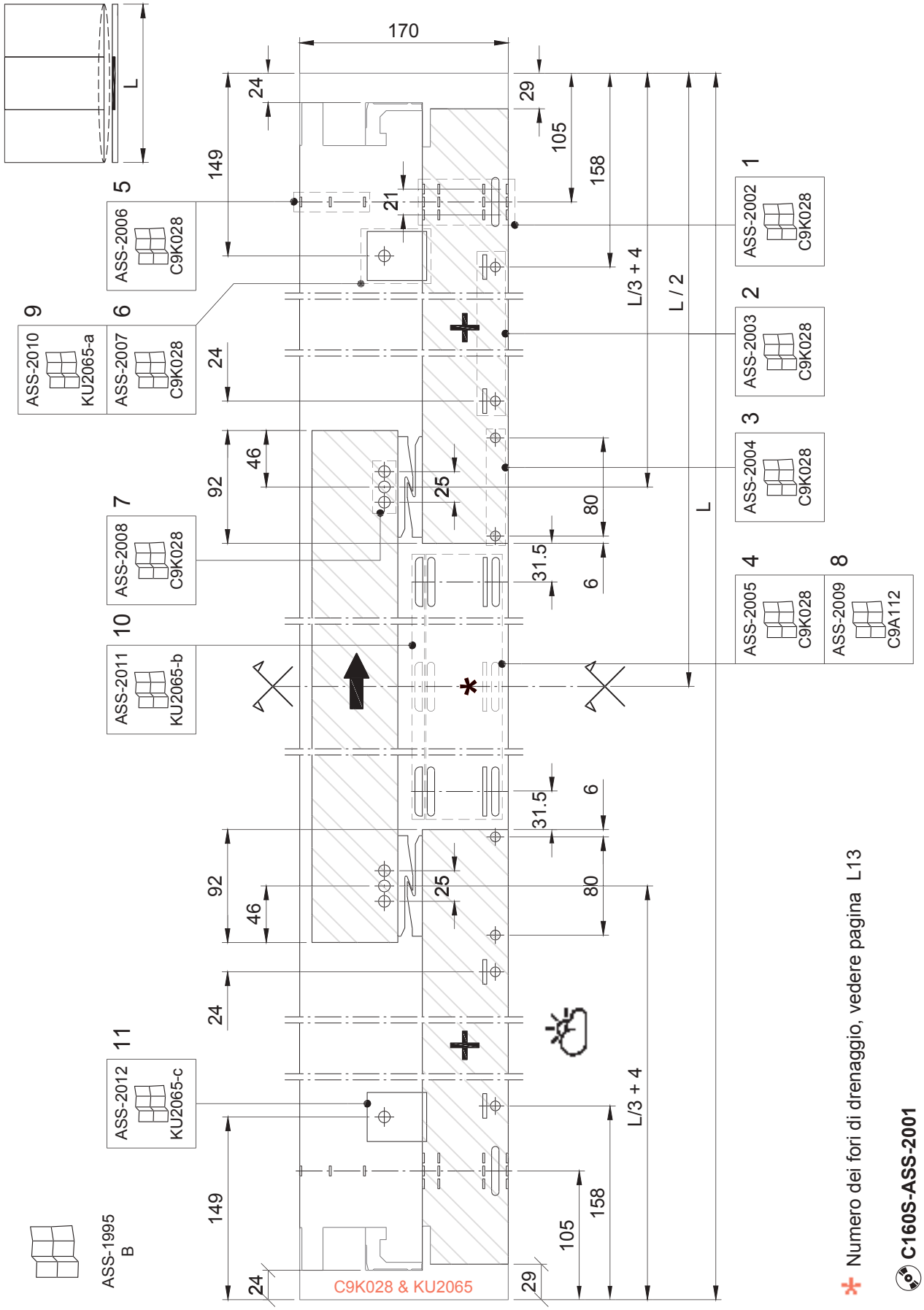
1 Binario fisso-apribile-fisso invertito (C9K028)

3D PANORAMICA DRENAGGIO: C9K028 + KU2065



1 Binario fisso-apribile-fisso invertito (C9K028)

2D PANORAMICA DRENAGGIO: C9K028 + KU2065

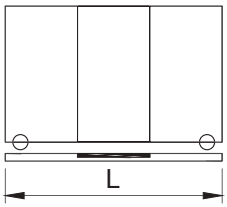


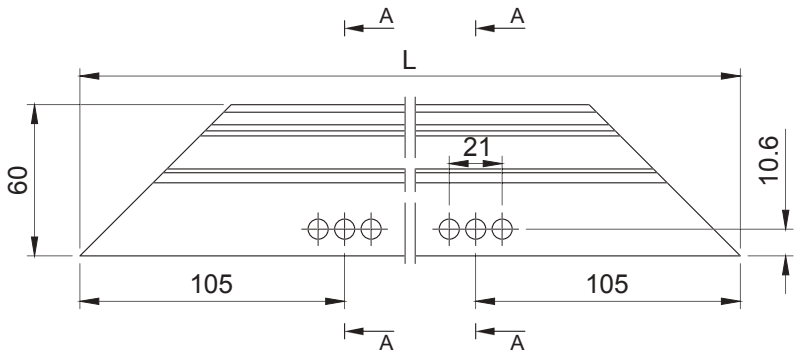
1 Binario fisso-apribile-fisso invertito (C9K028)

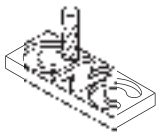
DRENAGGIO C9K028 - PARTE 1

1 / 11

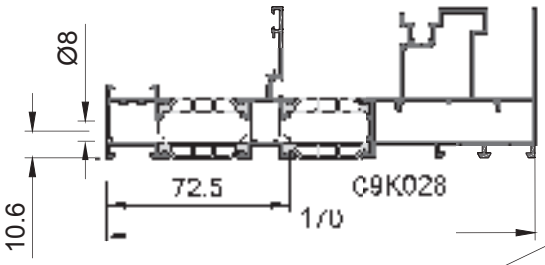
ASS-2000
ASS-2001



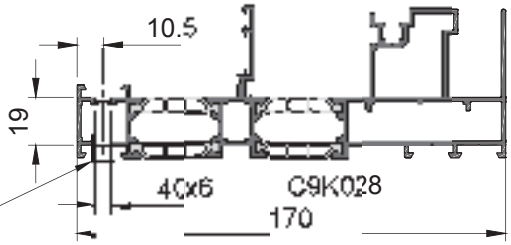




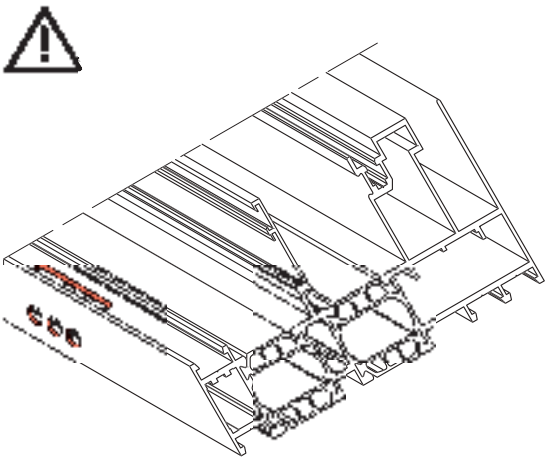
A - A (1)



A - A (2)



a scelta



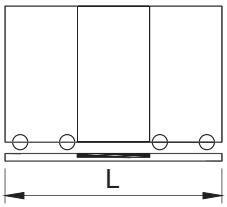
C160S-ASS-2002

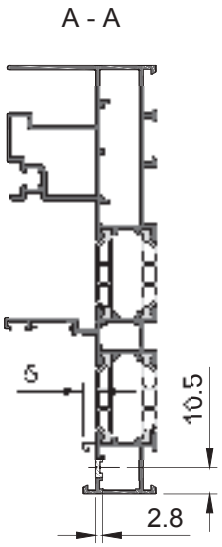
1 Binario fisso-apribile-fisso invertito (C9K028)

DRENAGGIO C9K028 - PARTE 2

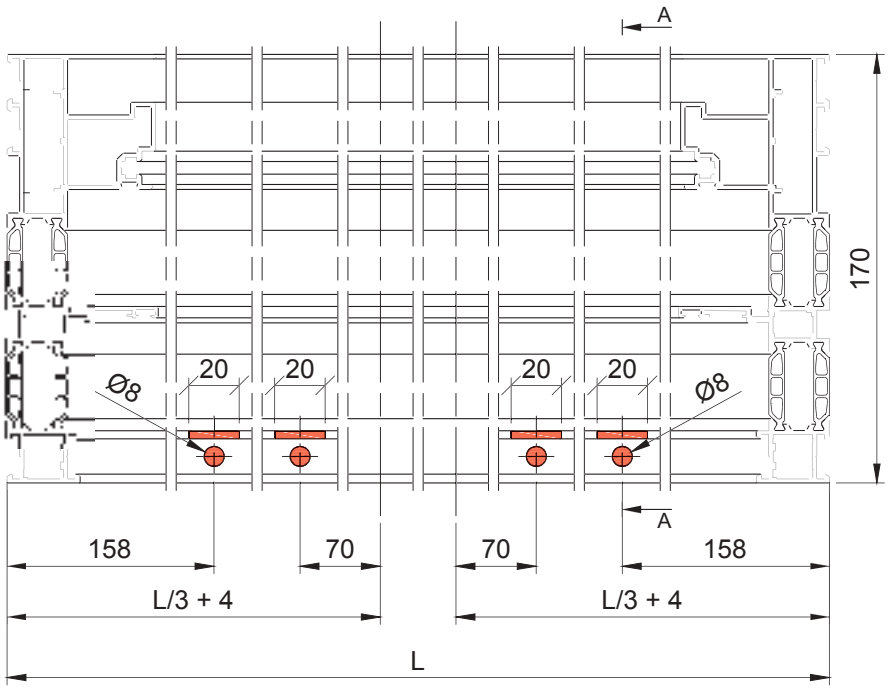
2 / 11

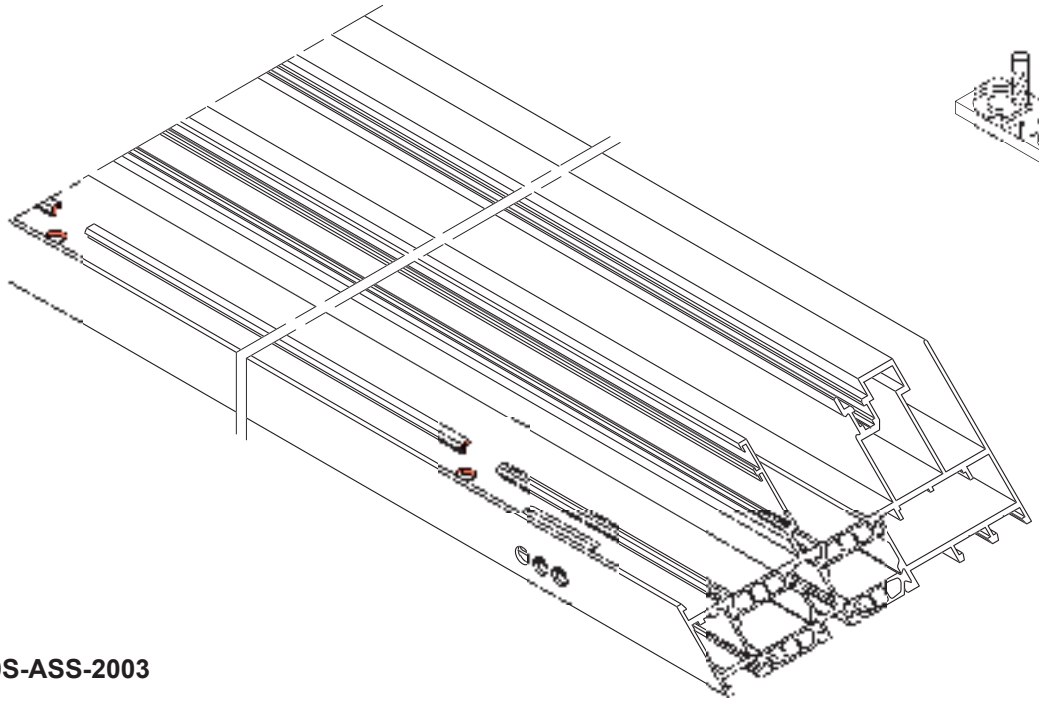
ASS-2000
ASS-2001

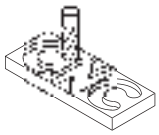




C9K028







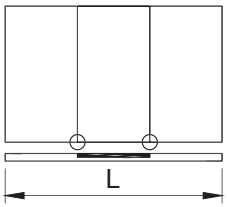
C160S-ASS-2003

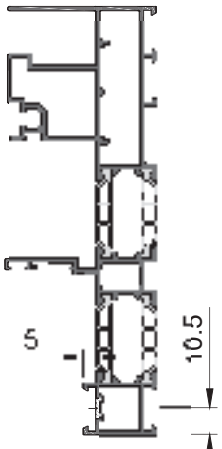
1 Binario fisso-apribile-fisso invertito (C9K028)

DRENAGGIO C9K028 - PARTE 3

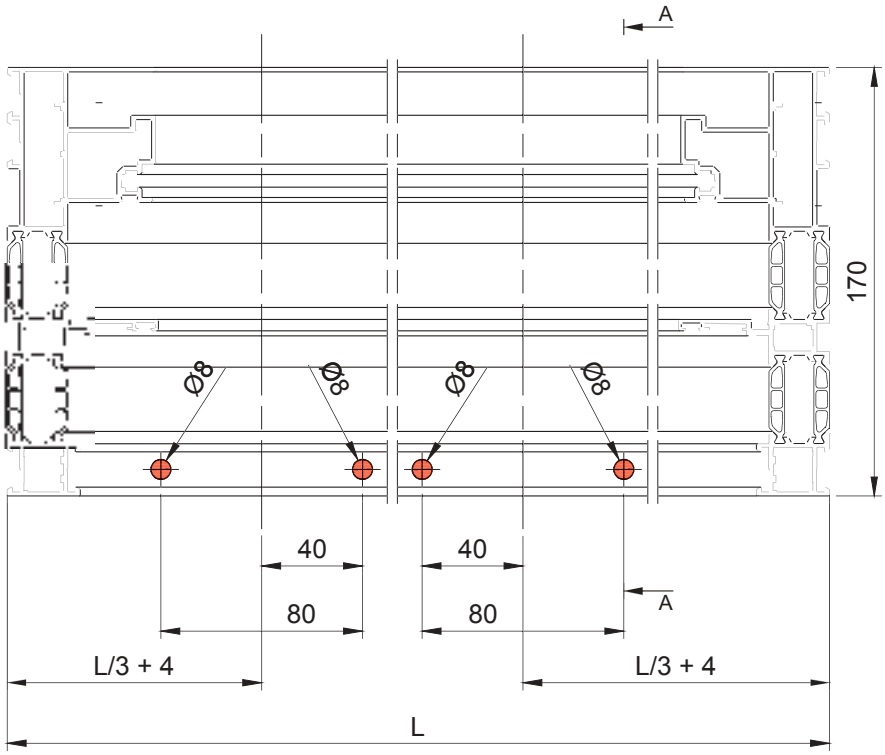
3 / 11

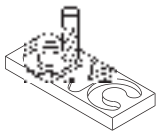
ASS-2000
ASS-2001

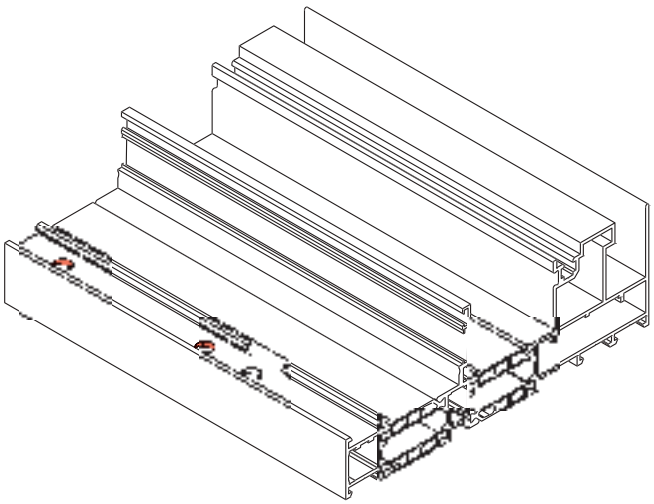




C9K028





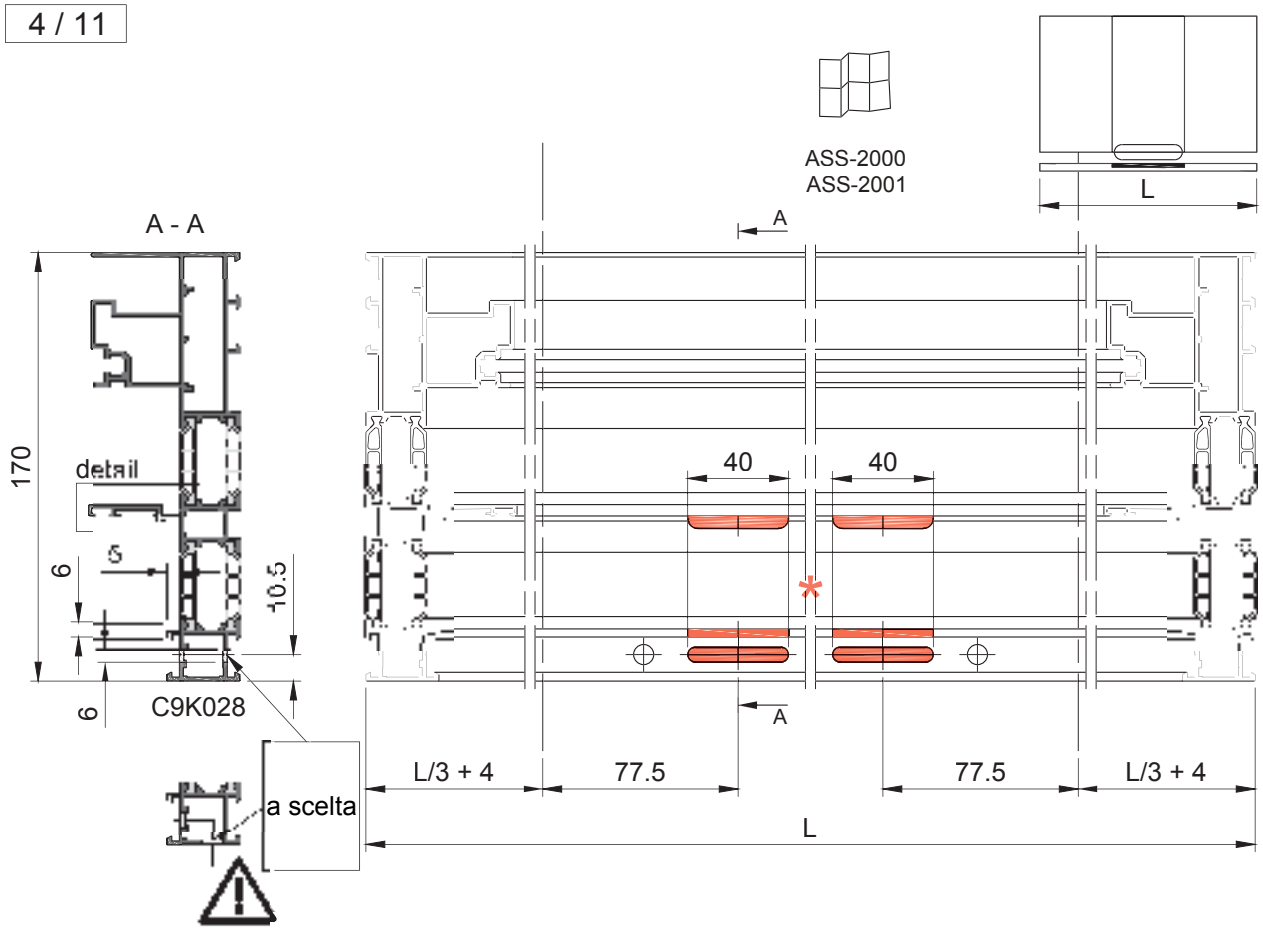


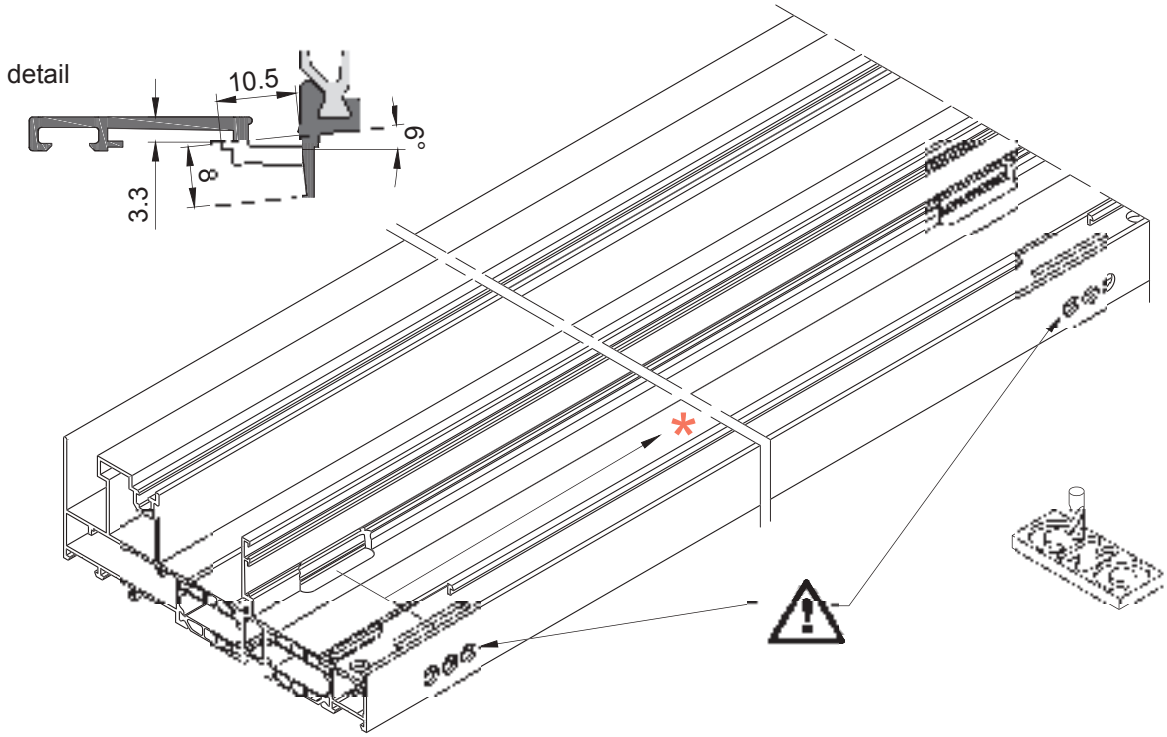
C160S-ASS-2004

1 Binario fisso-apribile-fisso invertito (C9K028)

DRENAGGIO C9K028 - PARTE 4

4 / 11





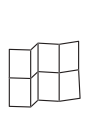
C160S-ASS-2005

✳ Numero dei fori di drenaggio, vedere pagina L13

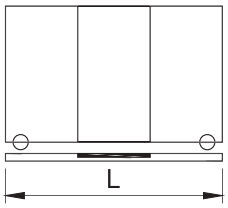
1 Binario fisso-apribile-fisso invertito (C9K028)

DRENAGGIO C9K028 - PARTE 5

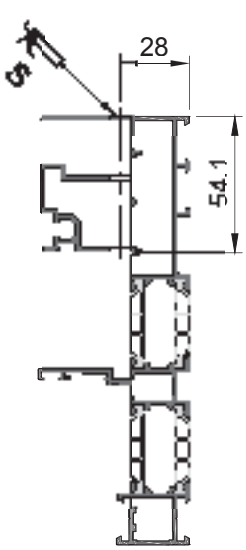
5 / 11



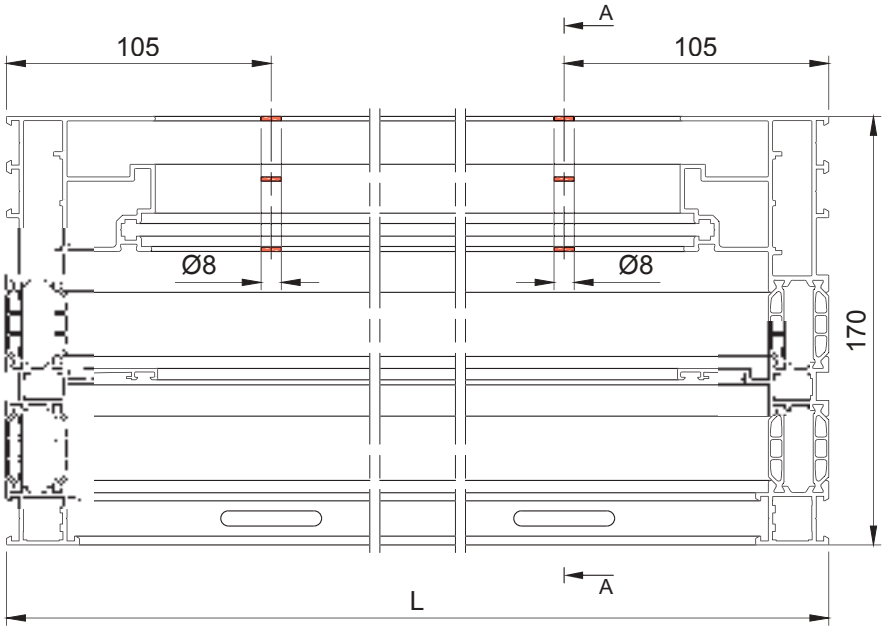
ASS-2000
ASS-2001

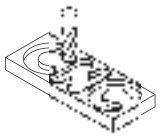


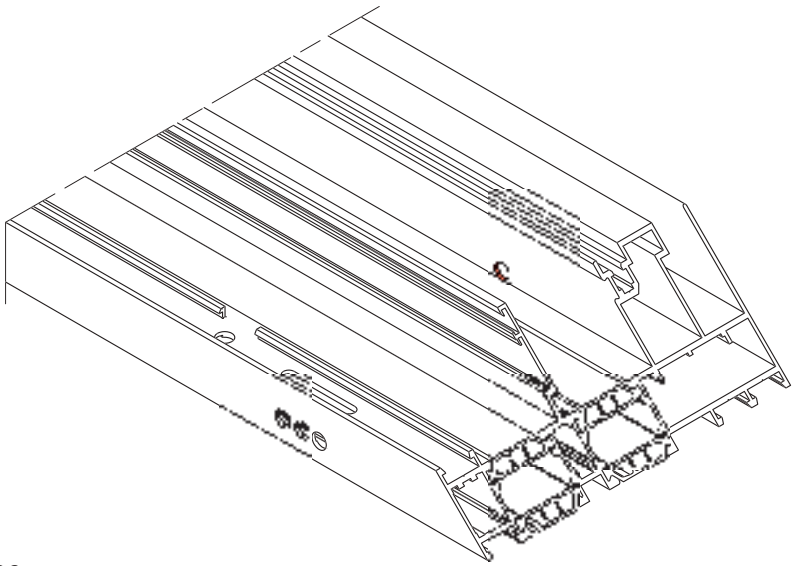
A - A



C9K028







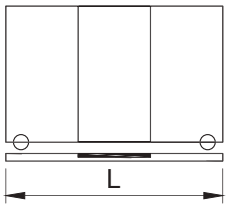
C160S-ASS-2006

1 Binario fisso-apribile-fisso invertito (C9K028)

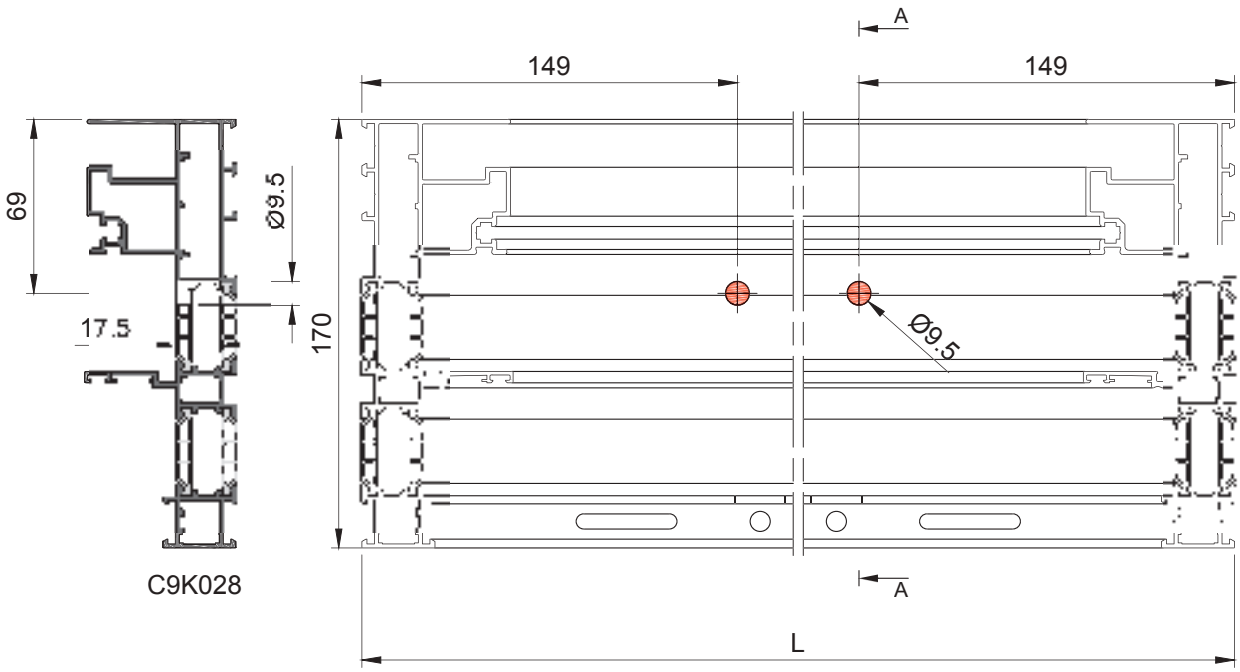
DRENAGGIO C9K028 - PARTE 6

6 / 11

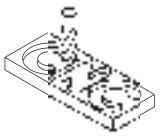
ASS-2000
ASS-2001

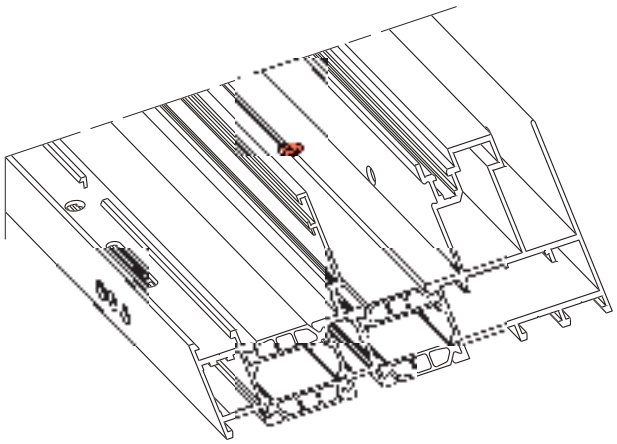


A - A



C9K028



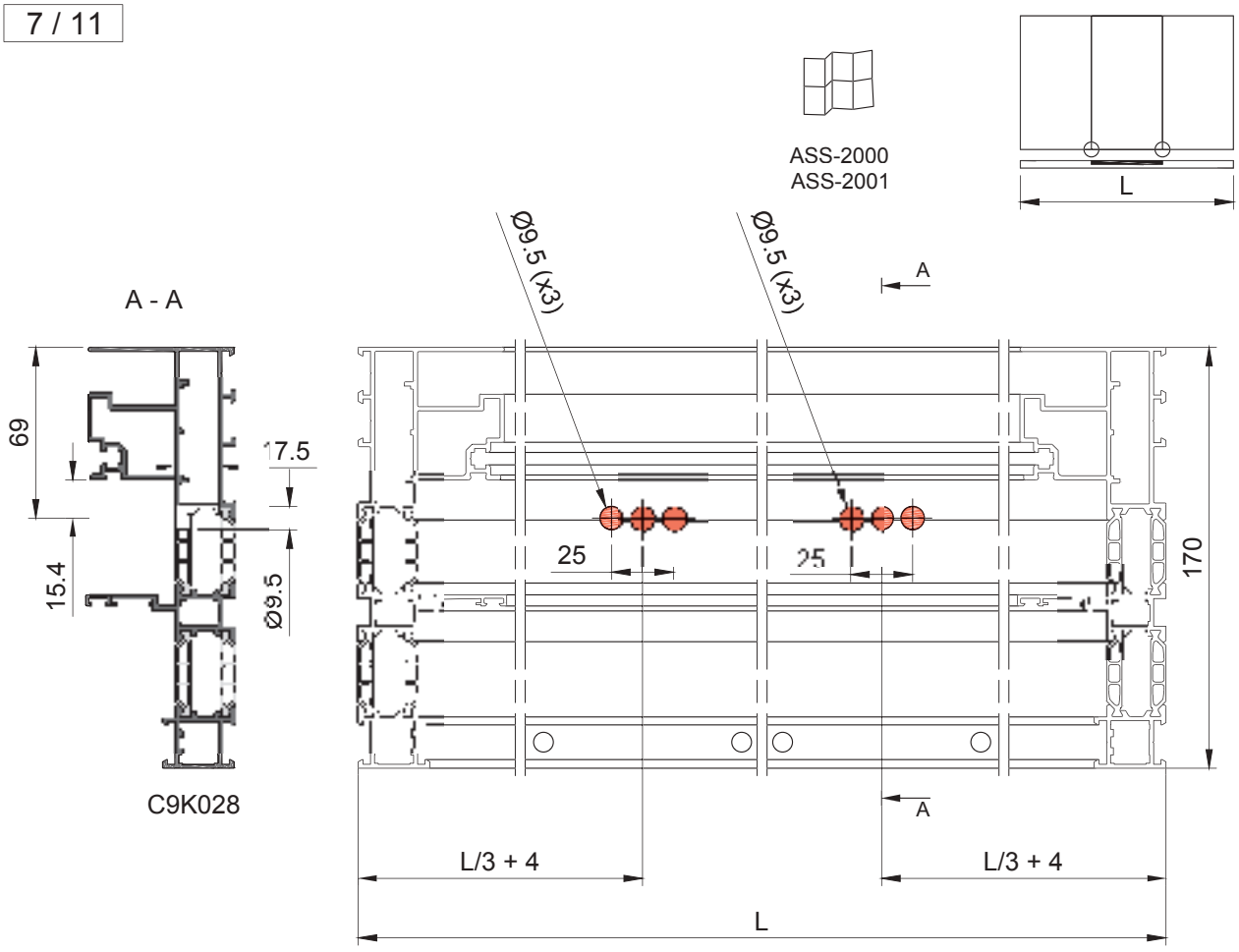


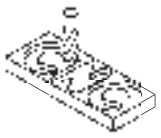
C160S-ASS-2007

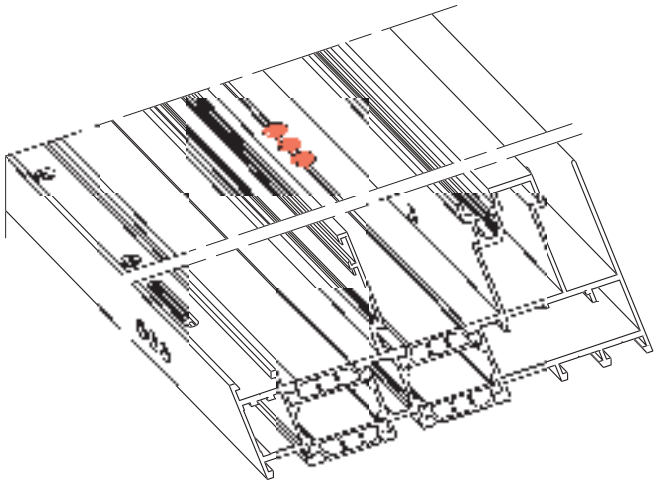
1 Binario fisso-apribile-fisso invertito (C9K028)

DRENAGGIO C9K028 - PARTE 7

7 / 11







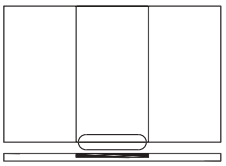
C160S-ASS-2008

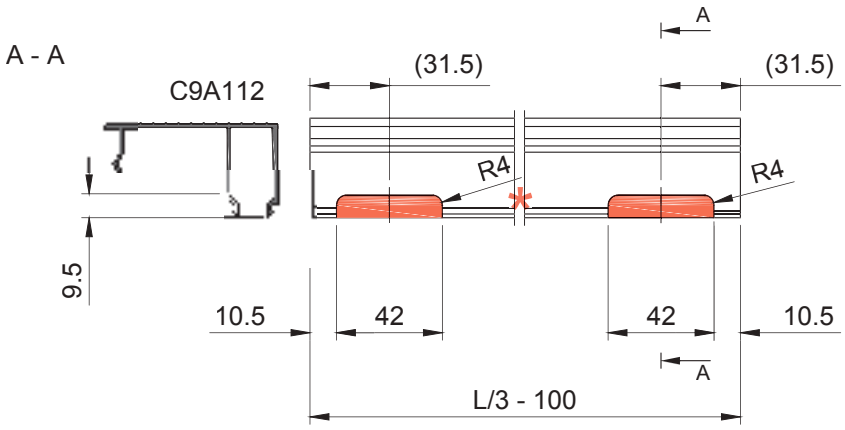
1 Binario fisso-apribile-fisso invertito (C9K028)

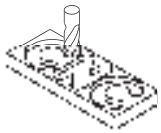
DRENAGGIO C9A112

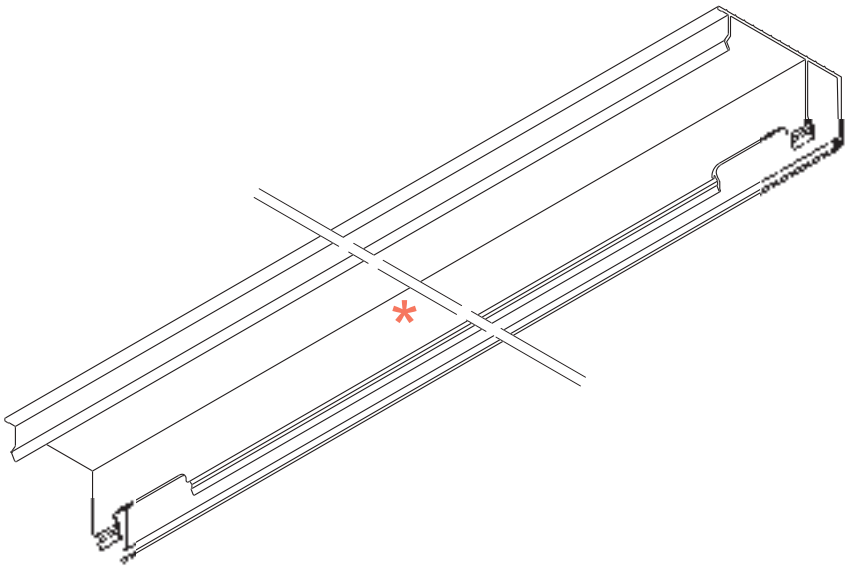
8 / 11

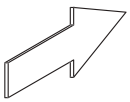
ASS-2000
ASS-2001











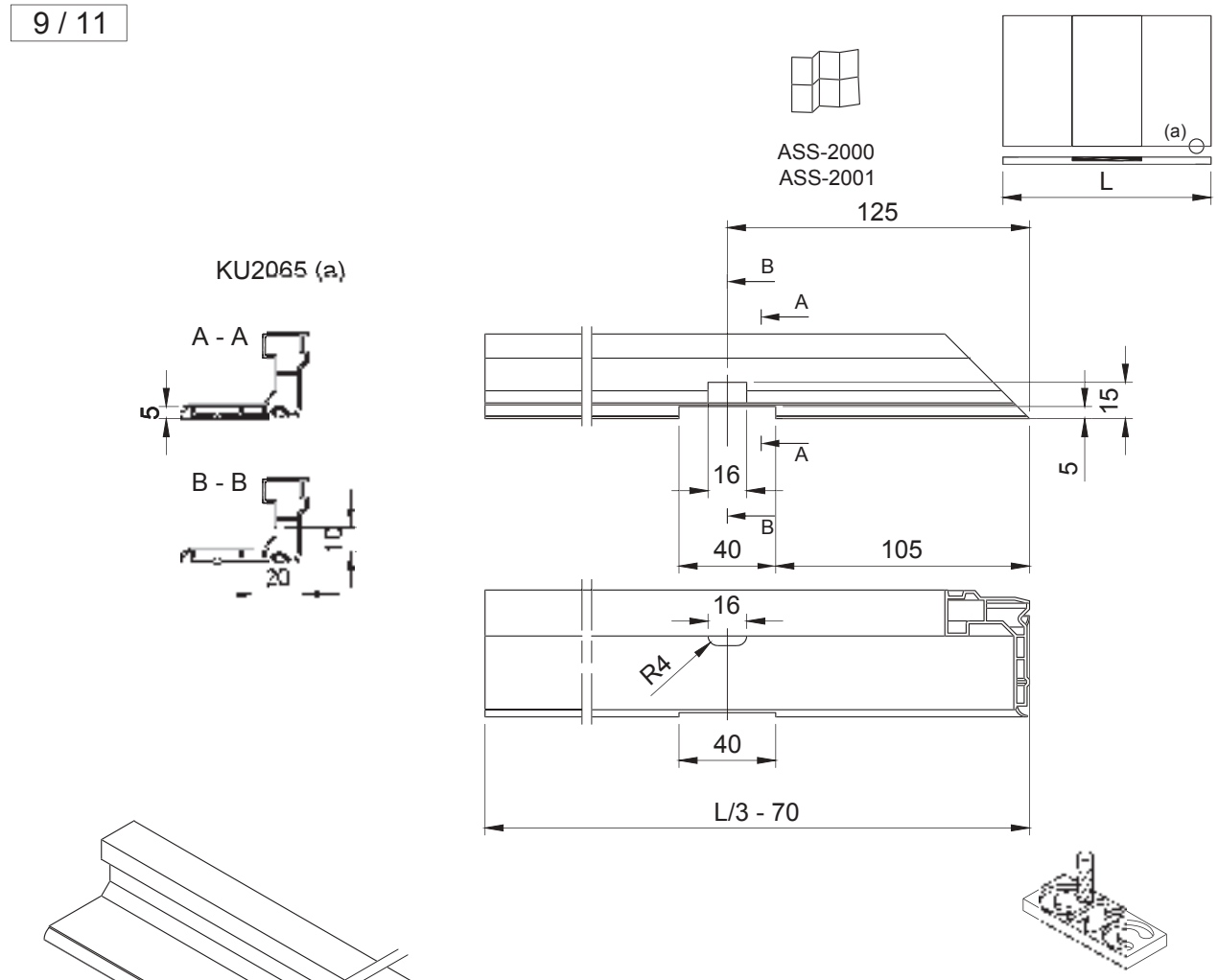
C160S-ASS-2009

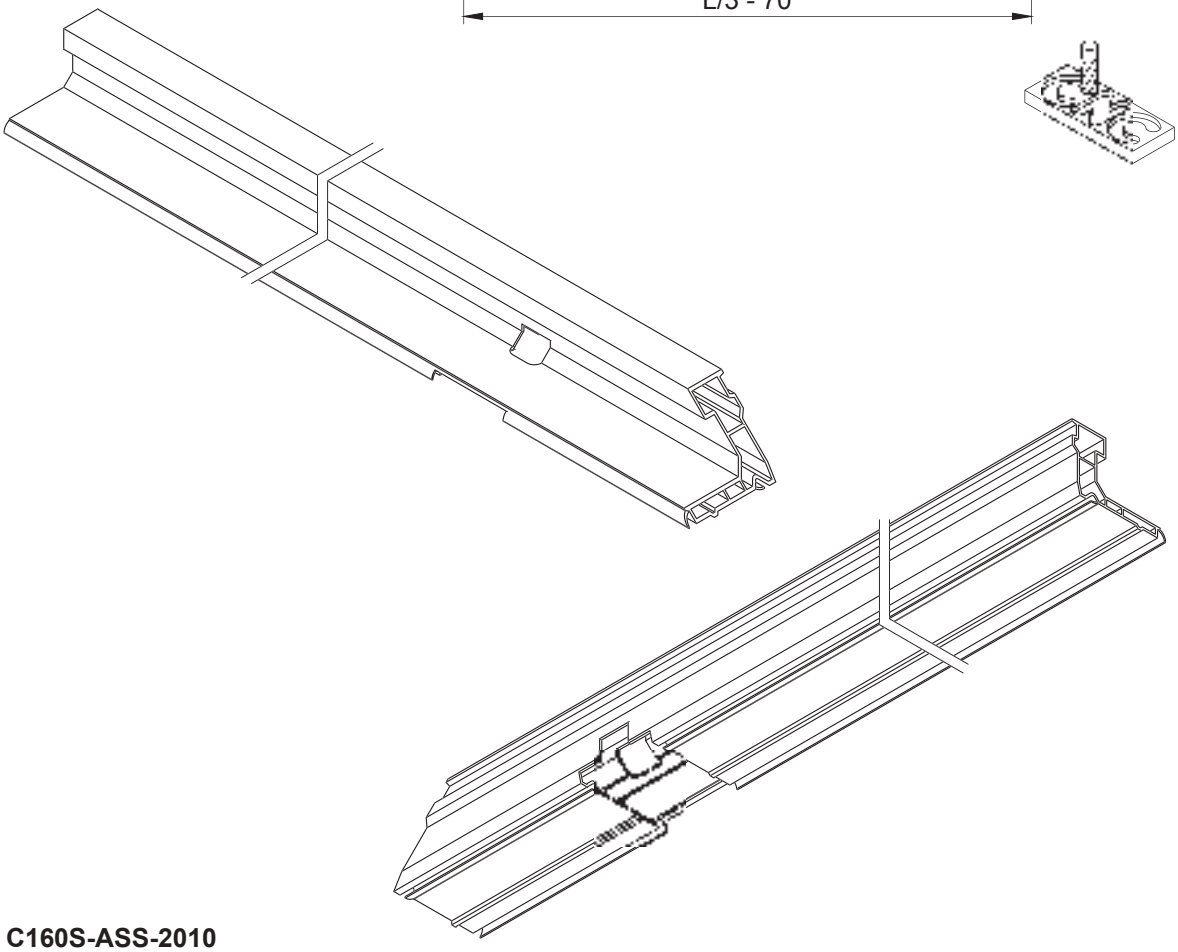
Numero dei fori di drenaggio, vedere pagina L13

1 Binario fisso-apribile-fisso invertito (C9K028)

ISOLAMENTO DEL DRENAGGIO KU2065 - A

9 / 11





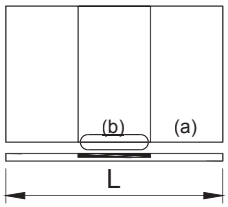
C160S-ASS-2010

1 Binario fisso-apribile-fisso invertito (C9K028)

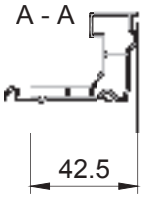
ISOLAMENTO DEL DRENAGGIO KU2065 - B

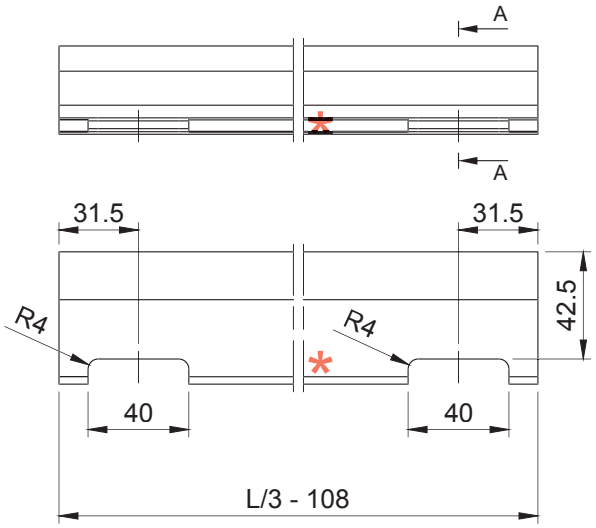
10 / 11

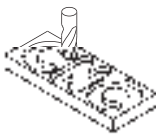
ASS-2000
ASS-2001

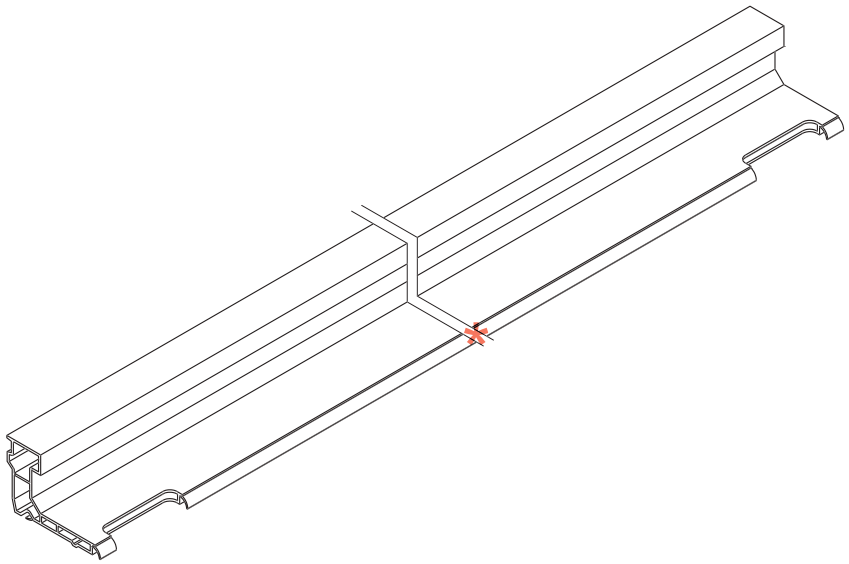


KU2065 (b)









C160S-ASS-2011 -

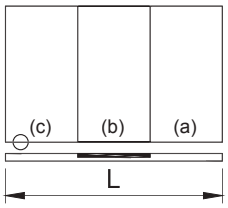
* Numero dei fori di drenaggio, vedere pagina L13 -

1 Binario fisso-apribile-fisso invertito (C9K028)

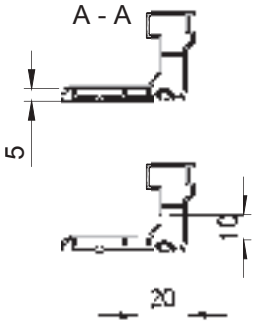
ISOLAMENTO DEL DRENAGGIO KU2065 - C

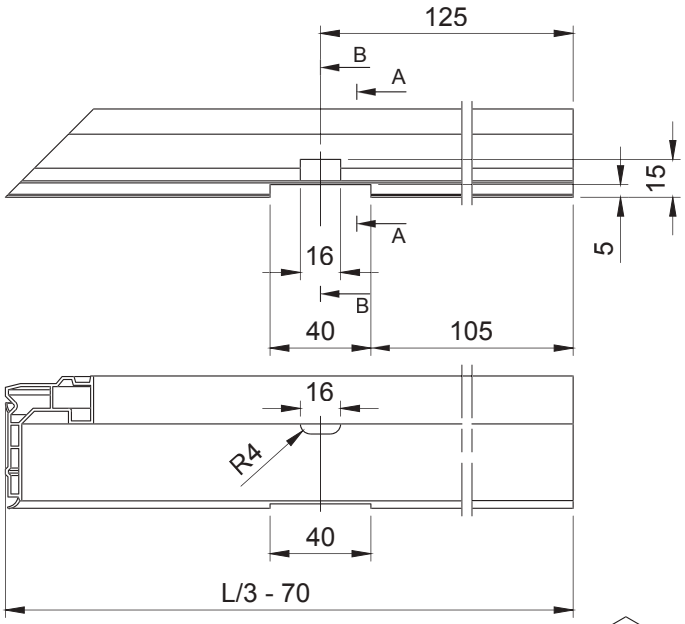
11 / 11

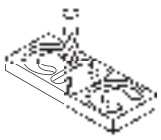
ASS-2000
ASS-2001

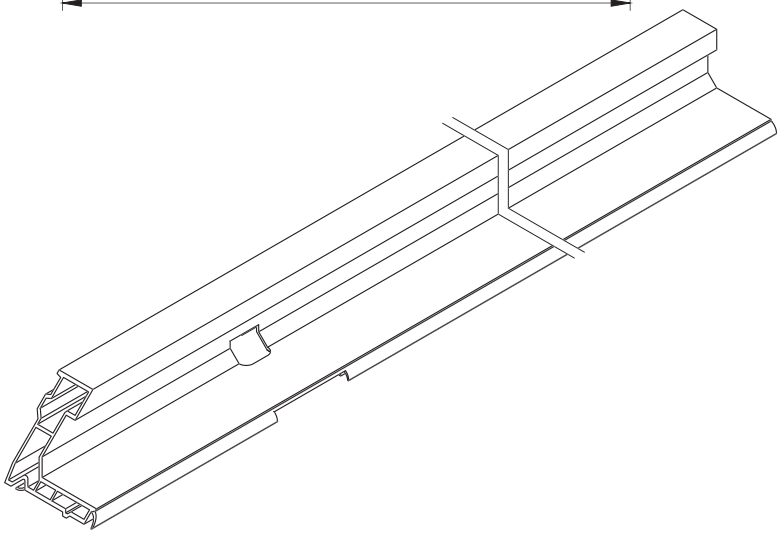


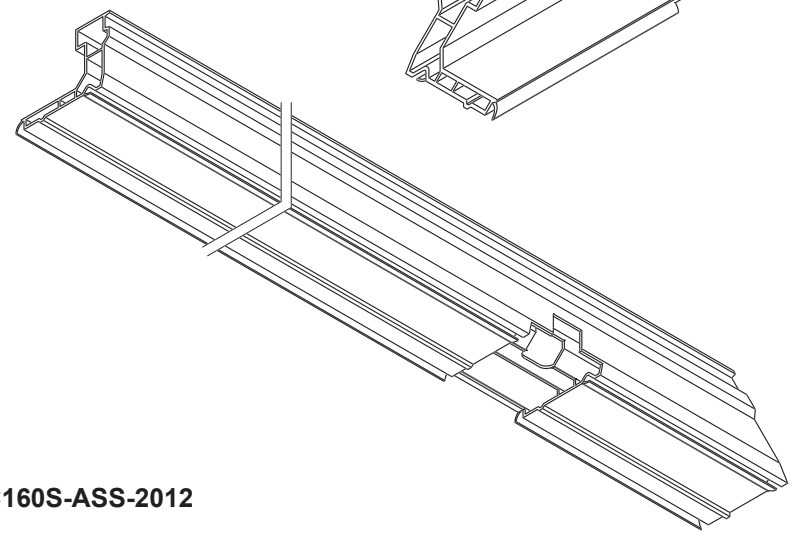
KU2065 (c)







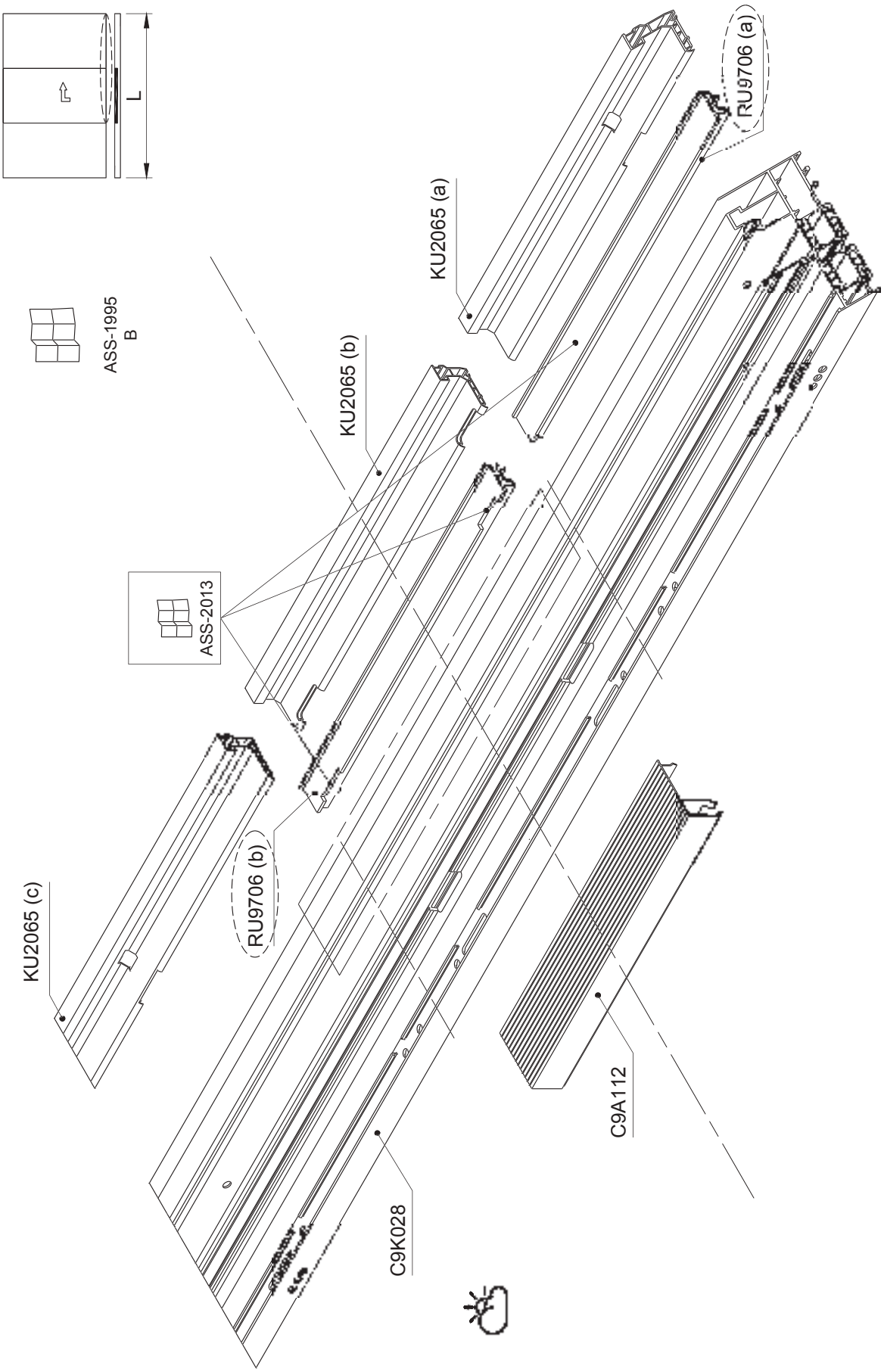




C160S-ASS-2012

1 Binario fisso-apribile-fisso invertito (C9K028)

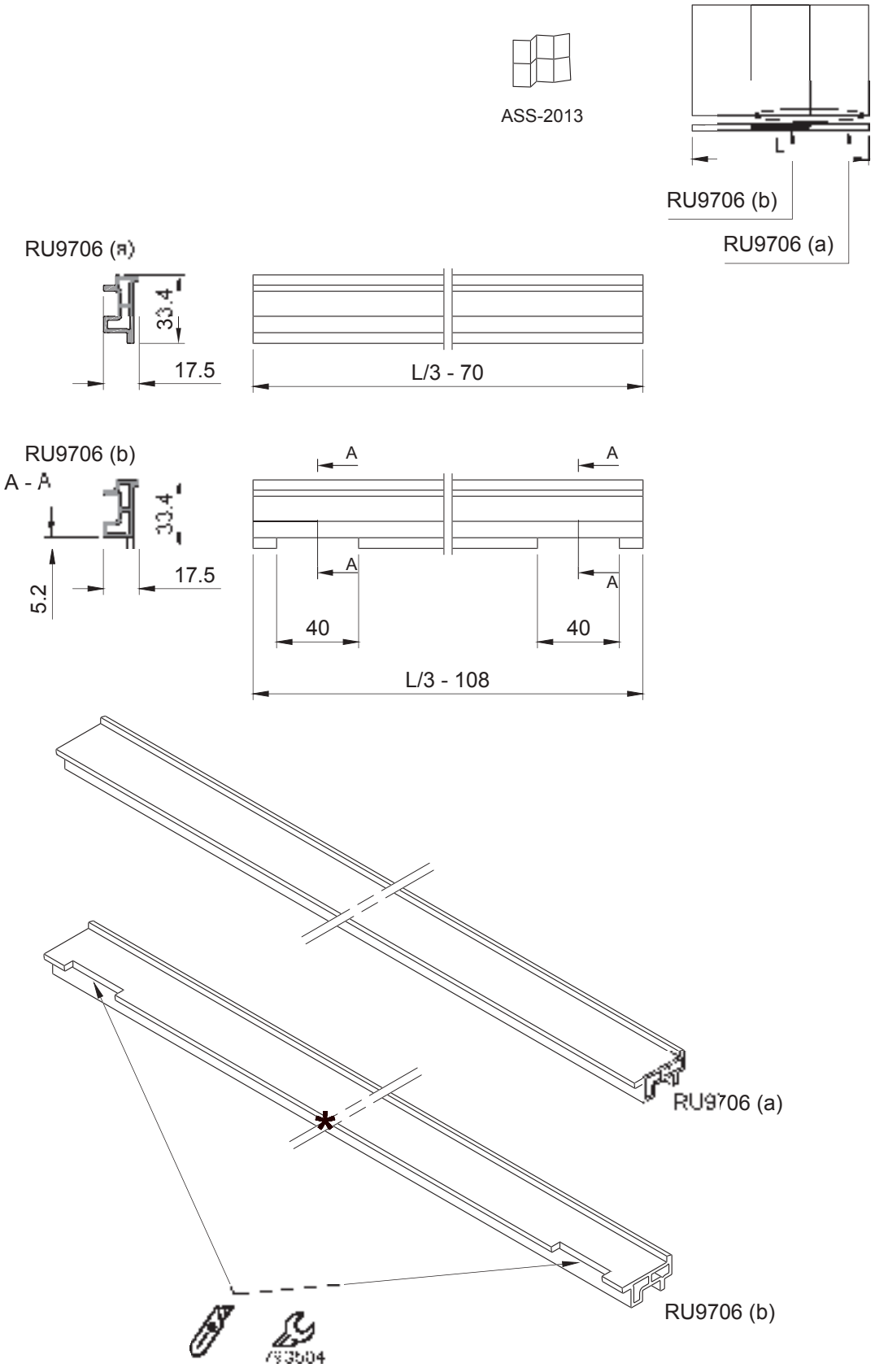
VISTA 3D POSIZIONE RU9706



C160S-ASS-2013

1 Binario fisso-apribile-fisso invertito (C9K028)

OPERAZIONE SU RU9706 PER DRENAGGIO

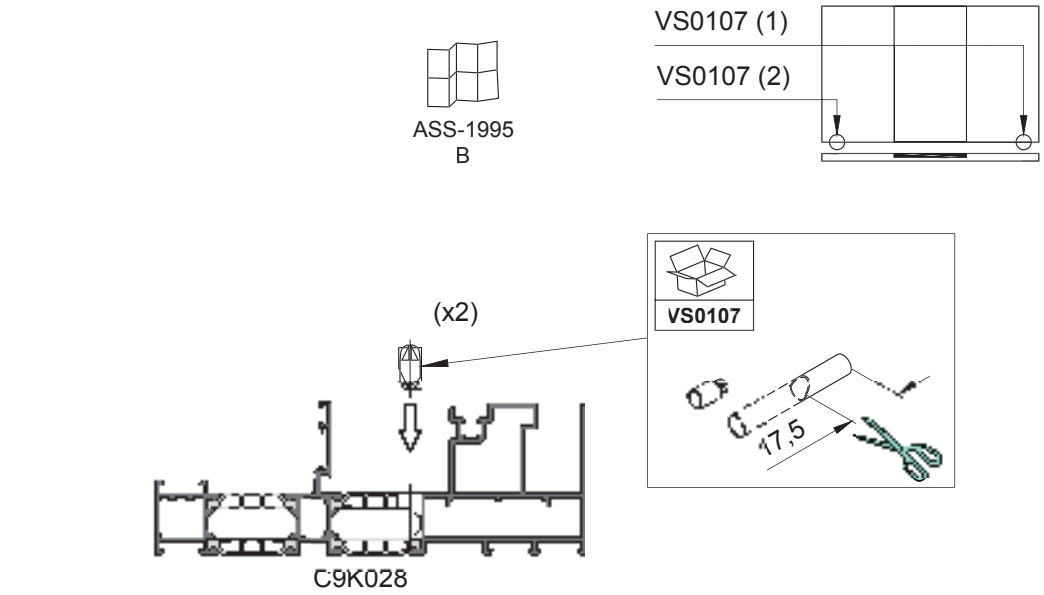


C160S-ASS-2014

* Numero dei fori di drenaggio, vedere pagina L13

1 Binario fisso-apribile-fisso invertito (C9K028)

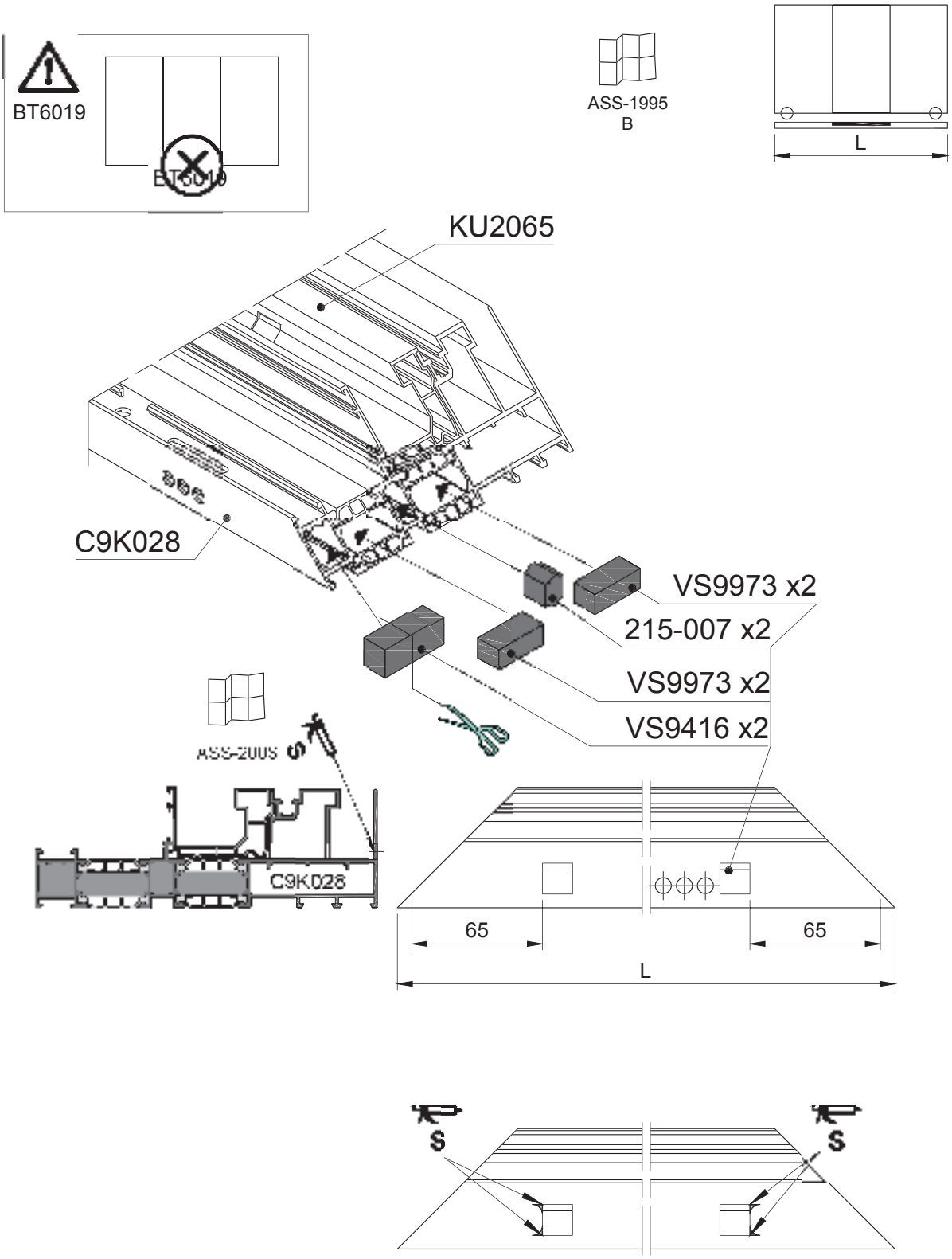
ASSEMBLAGGIO VALVOLA VS0107 E PROFILO DI ISOLAMENTO KU2065 SU C9K028 INFERIORE



C160S-ASS-2015

1 Binario fisso-apribile-fisso invertito (C9K028)

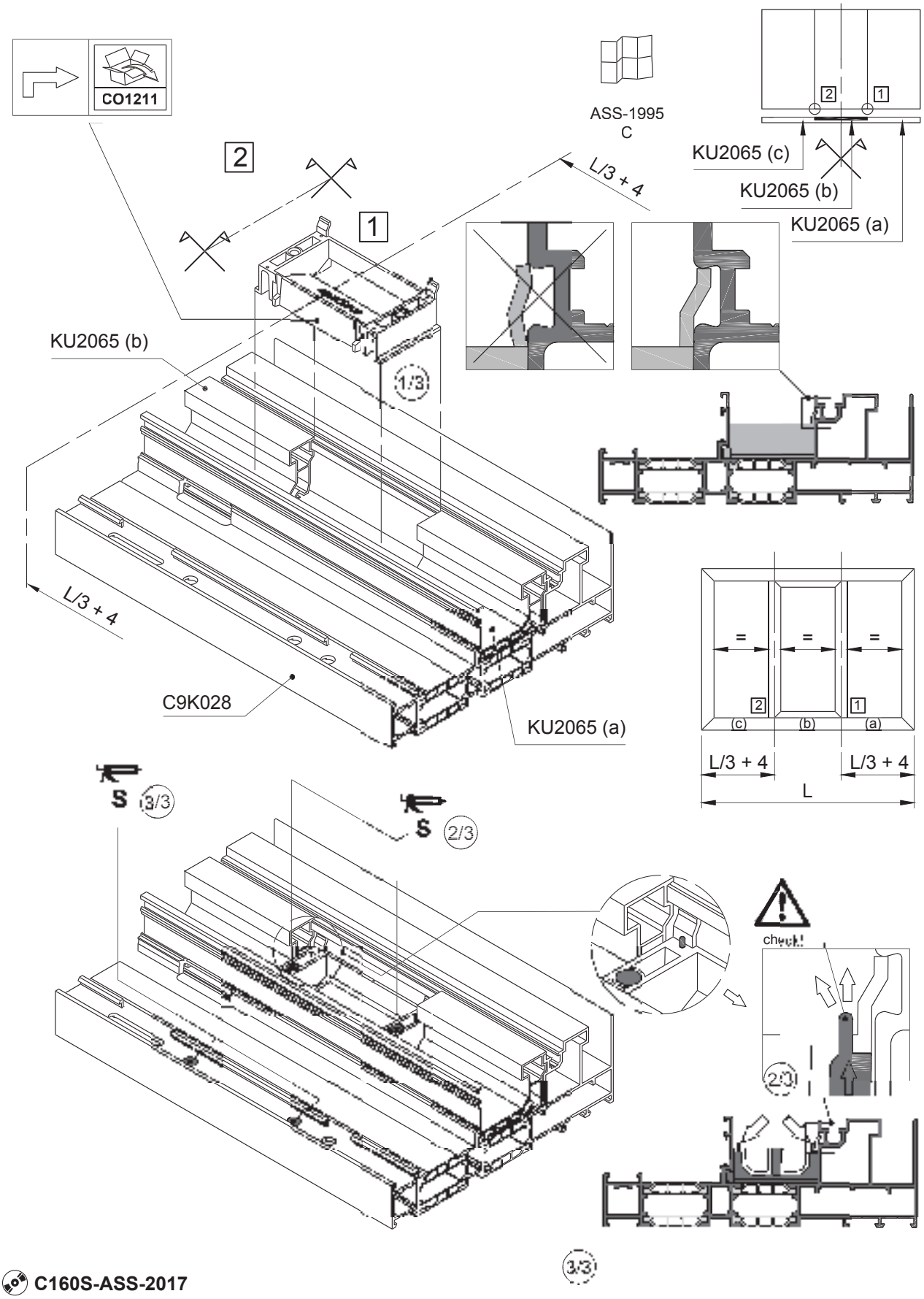
ASSEMBLAGGIO TAPPI DI TENUTA SU C9K028 INFERIORE



C160S-ASS-2016

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 SU C9K028 INFERIORE

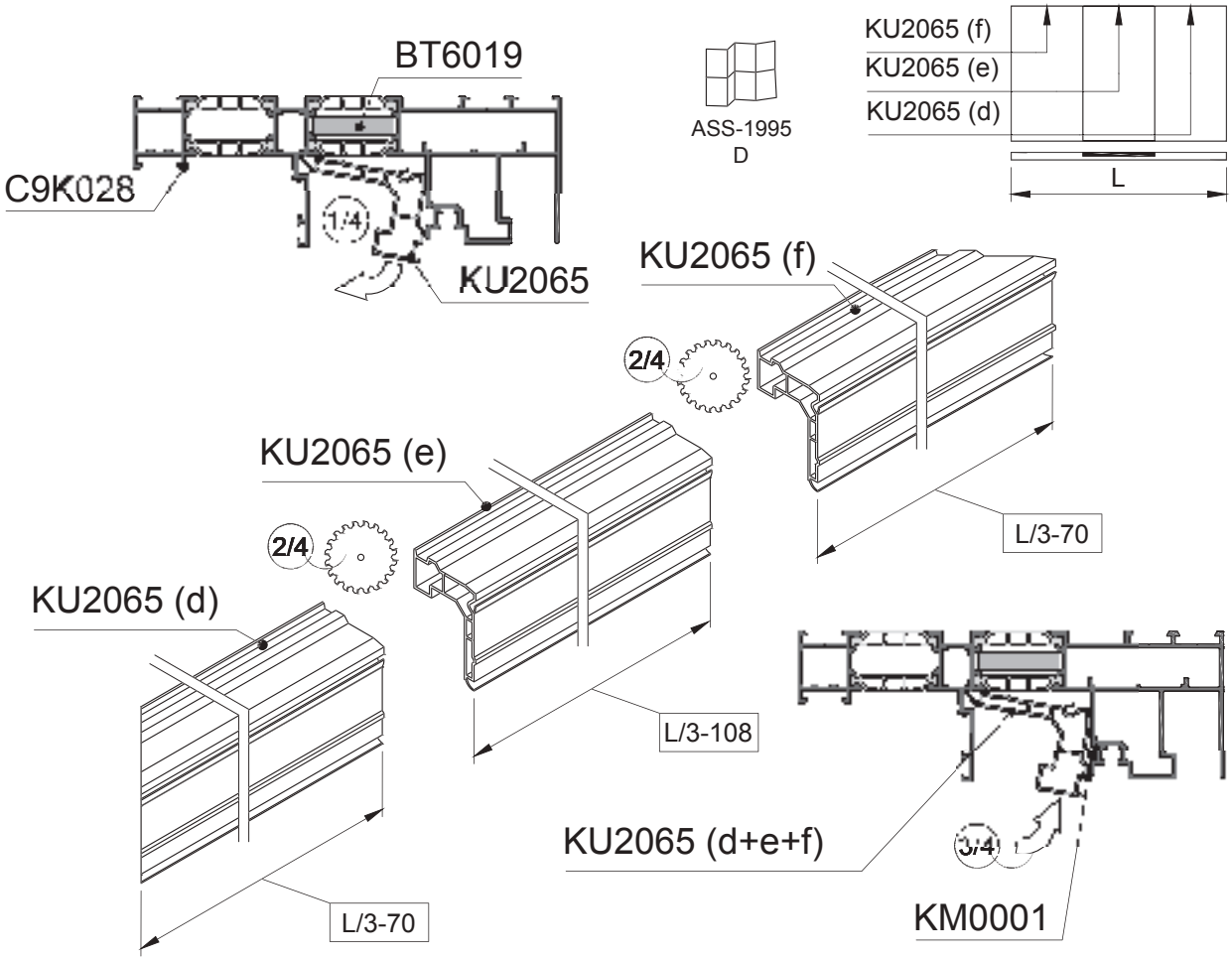


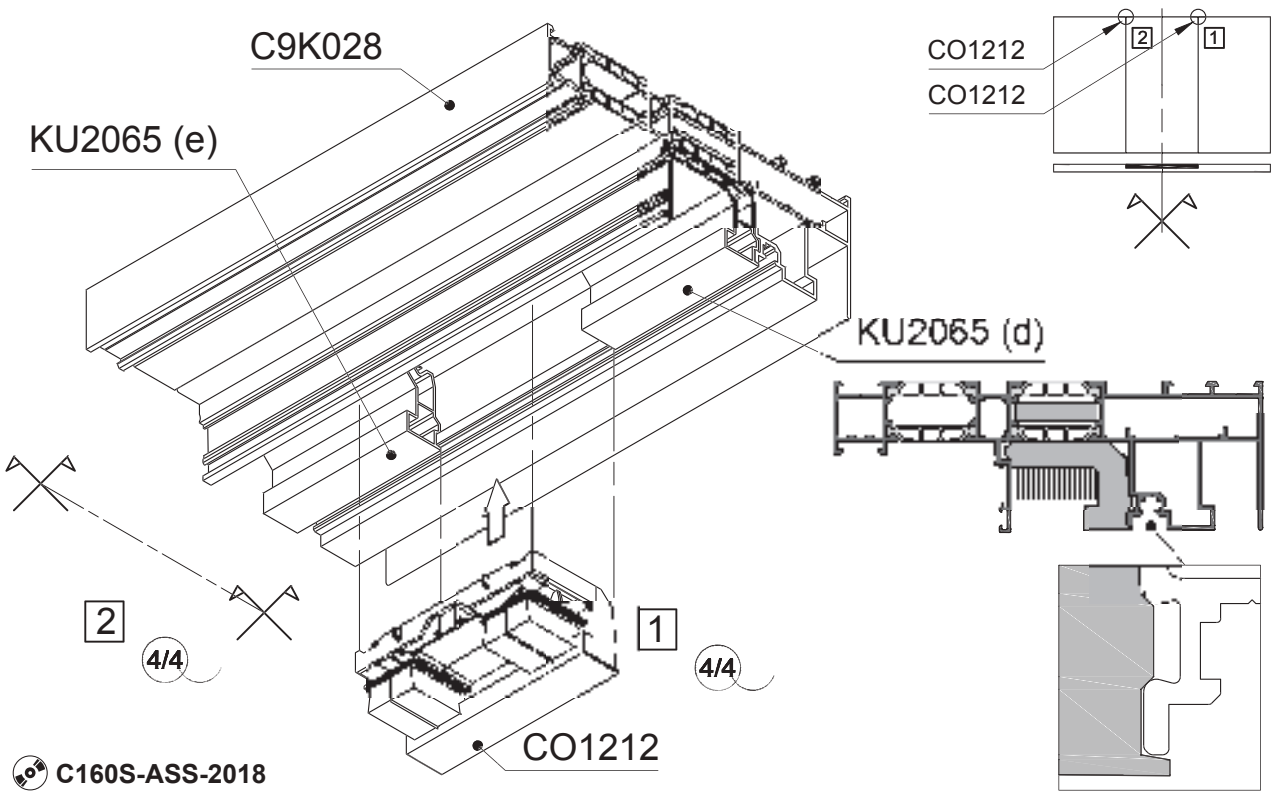
C160S-ASS-2017

La sigillatura è completa e corretta, quando il silicone fuoriesce dai fori.
I fori di drenaggio devono rimanere liberi.

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO TAPPI DI TENUTA CO1212 SU C9K028 SUPERIORE



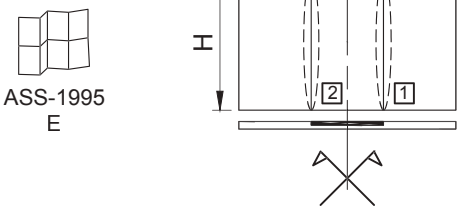


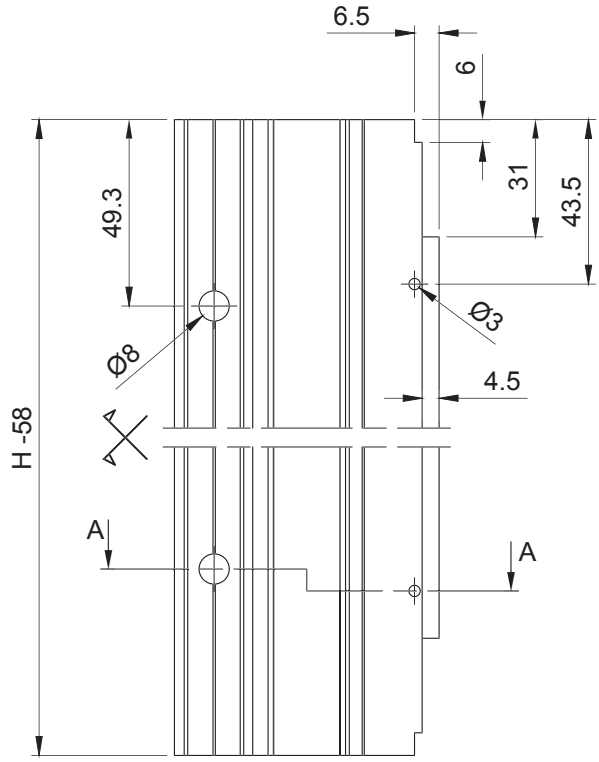
C160S-ASS-2018

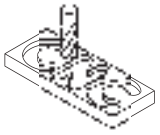
1 Binario fisso-apribile-fisso invertito (C9K028)

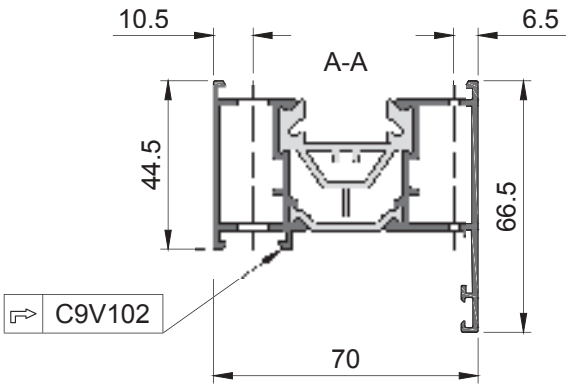
OPERAZIONE TRAVERSO-ANTA C9V102-104

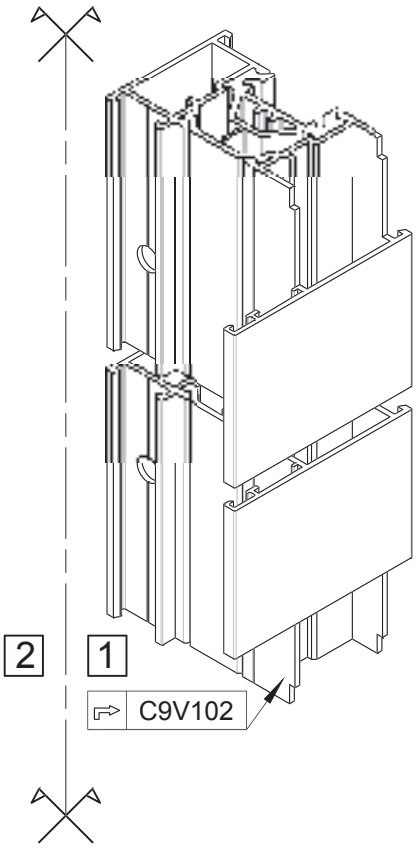
1 / 6









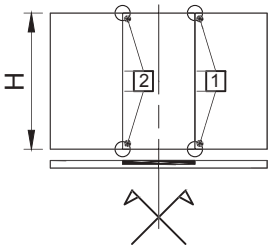


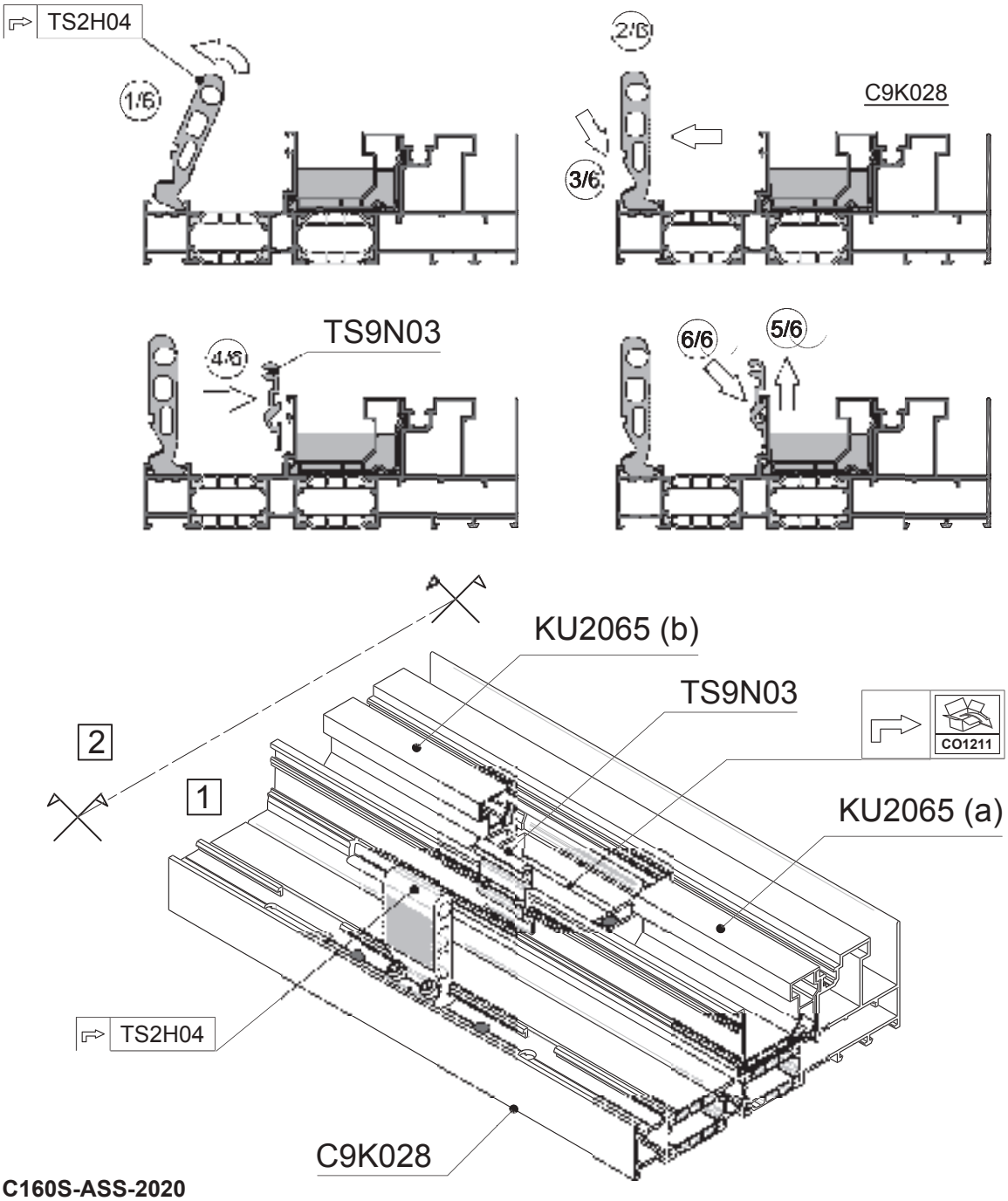
C160S-ASS-2019

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO CAVALLOTTI PER TRAVERSI

2 / 6



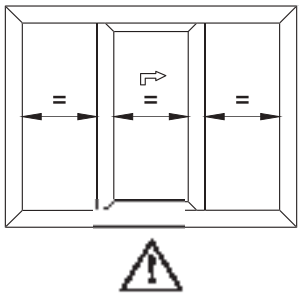


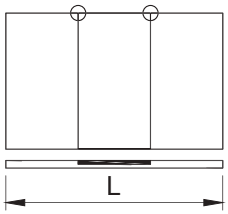
C160S-ASS-2020

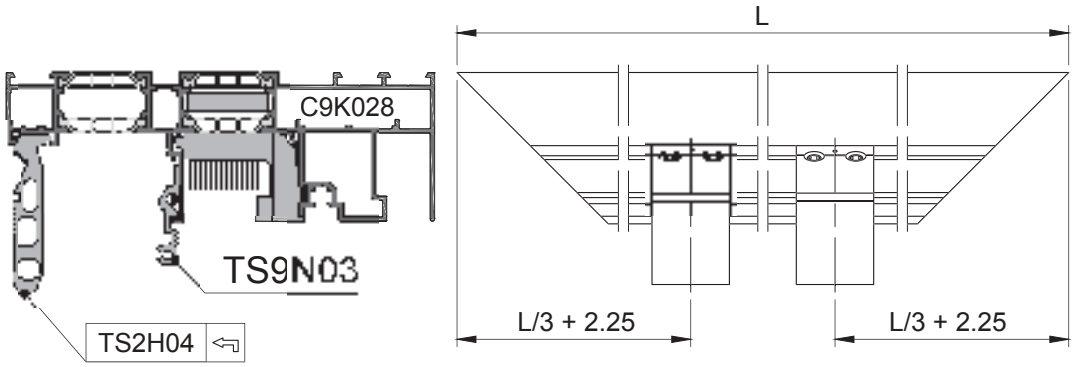
1 Binario fisso-apribile-fisso invertito (C9K028)

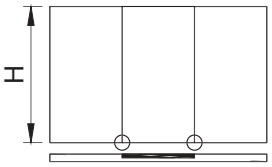
ASSEMBLAGGIO CAVALLOTTI

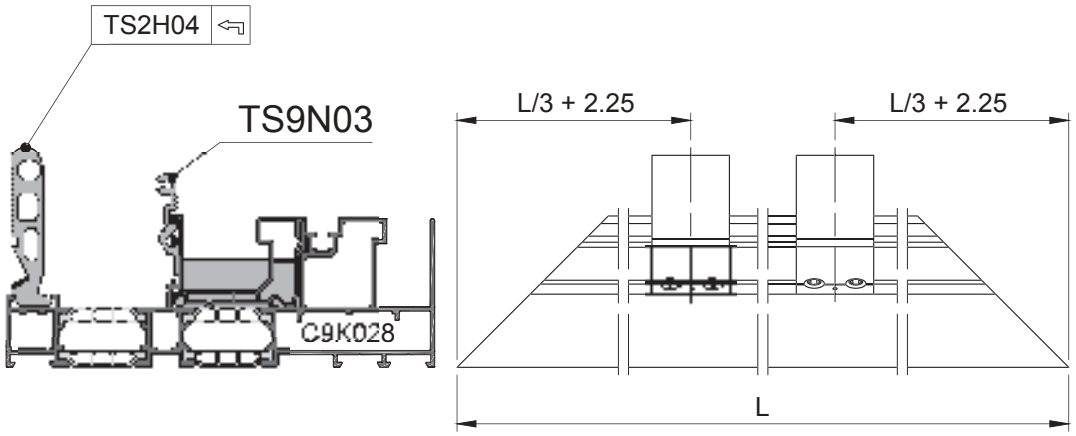
3 / 6









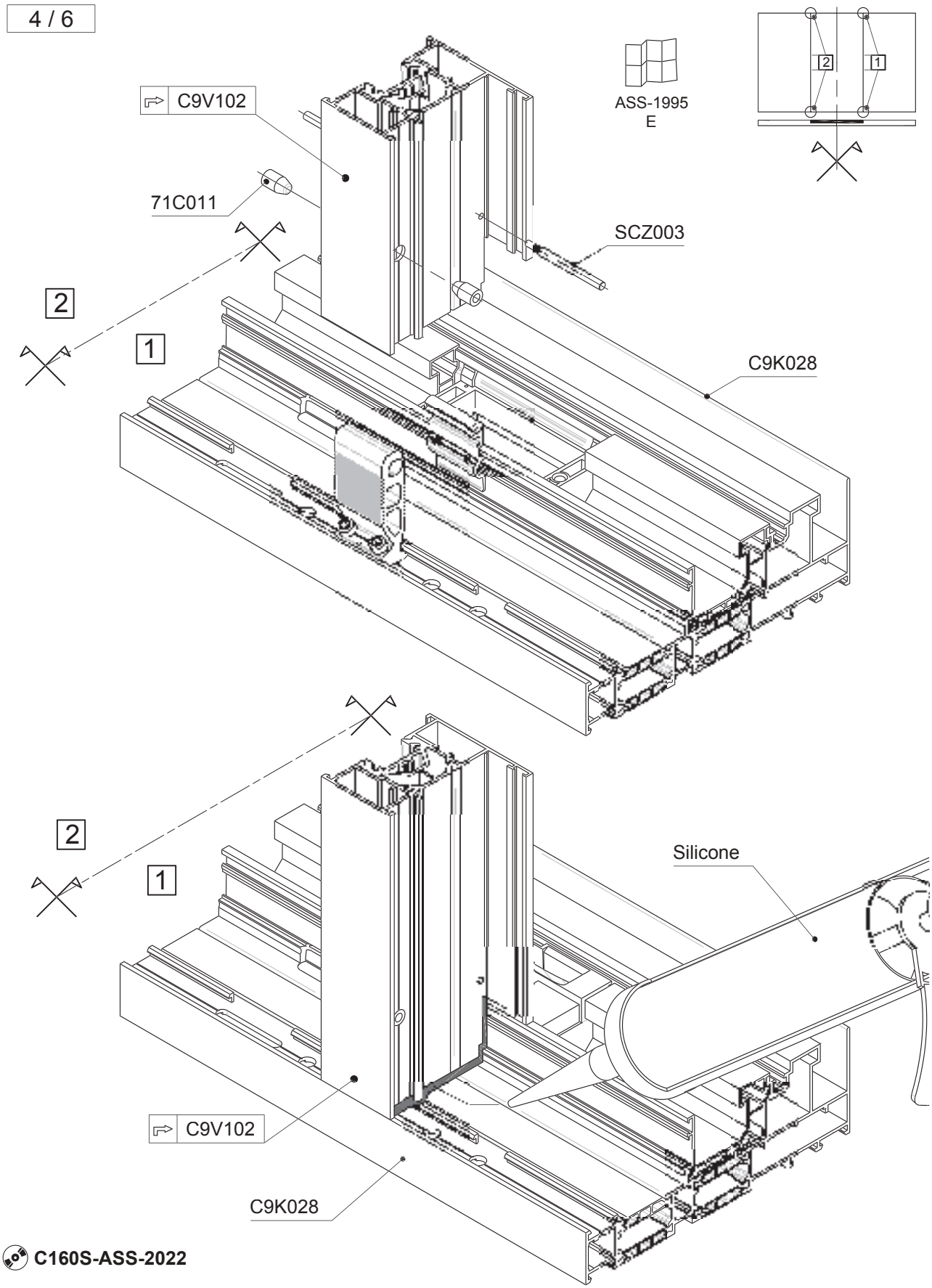


C160S-ASS-2021

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO TRAVERSO SU TELAIO C9K028

4 / 6

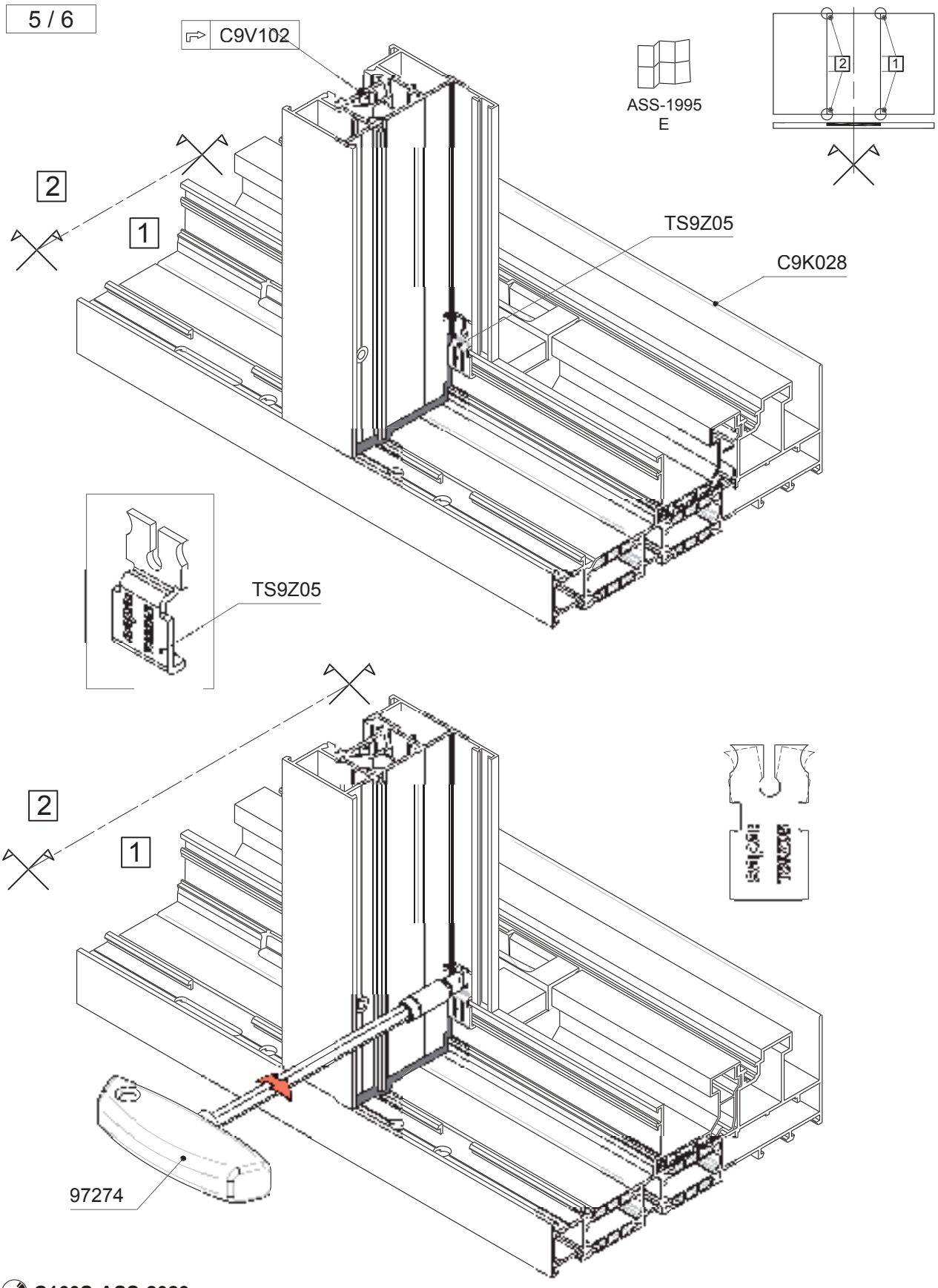


C160S-ASS-2022

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO TS9Z05 SU TRAVERSO E TELAIO

5 / 6



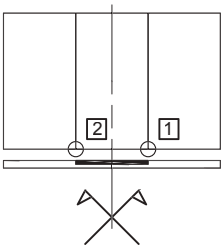
C160S-ASS-2023

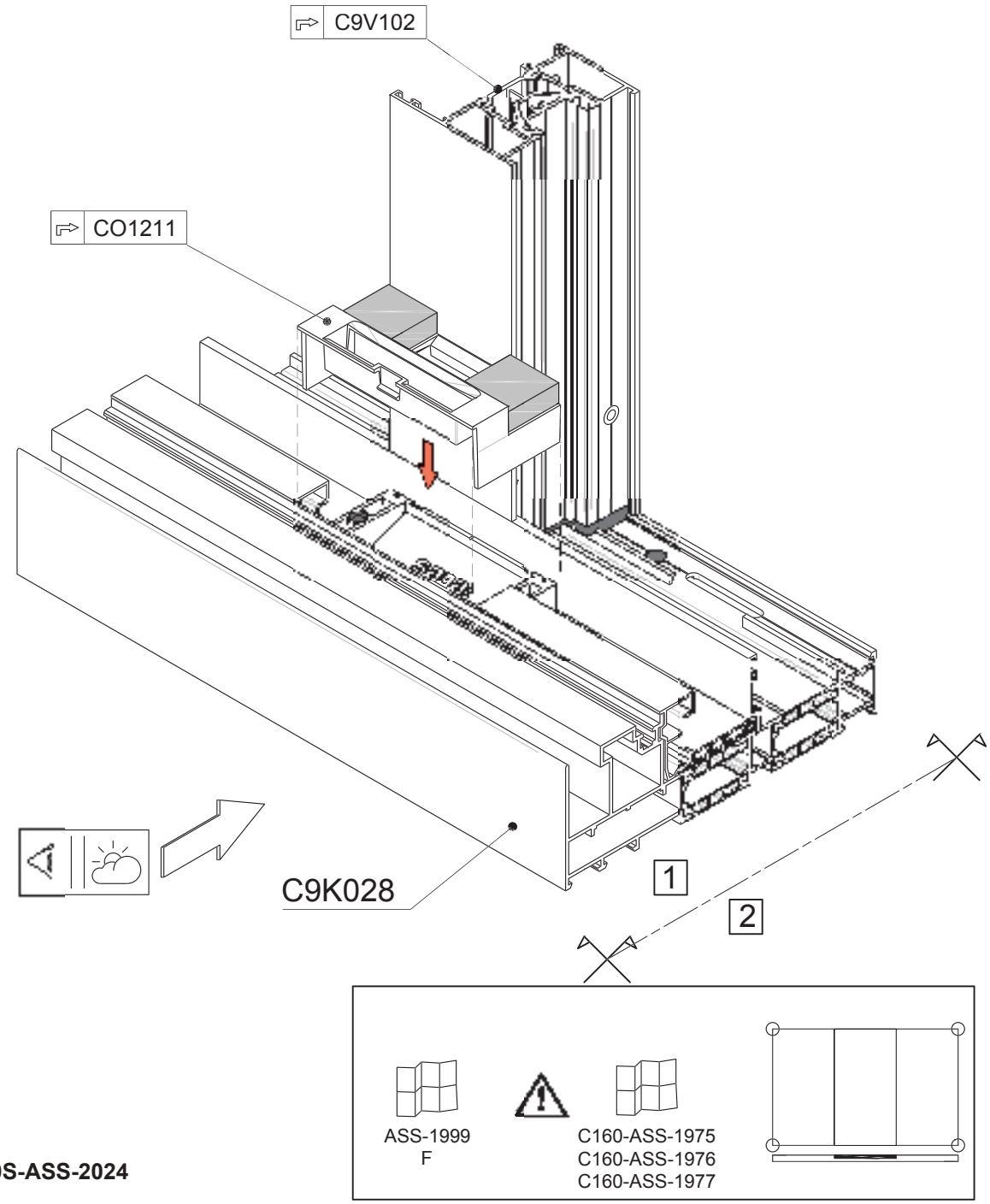
1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO TAPPI DI TENUTA CO1211 INFERIORE

6 / 6

ASS-1995
E



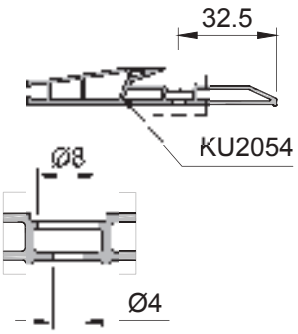


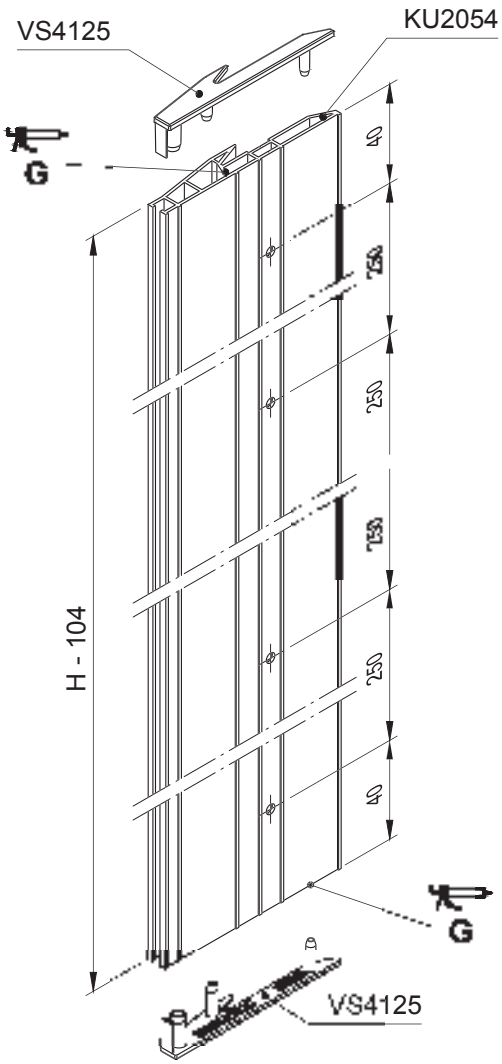
C160S-ASS-2024

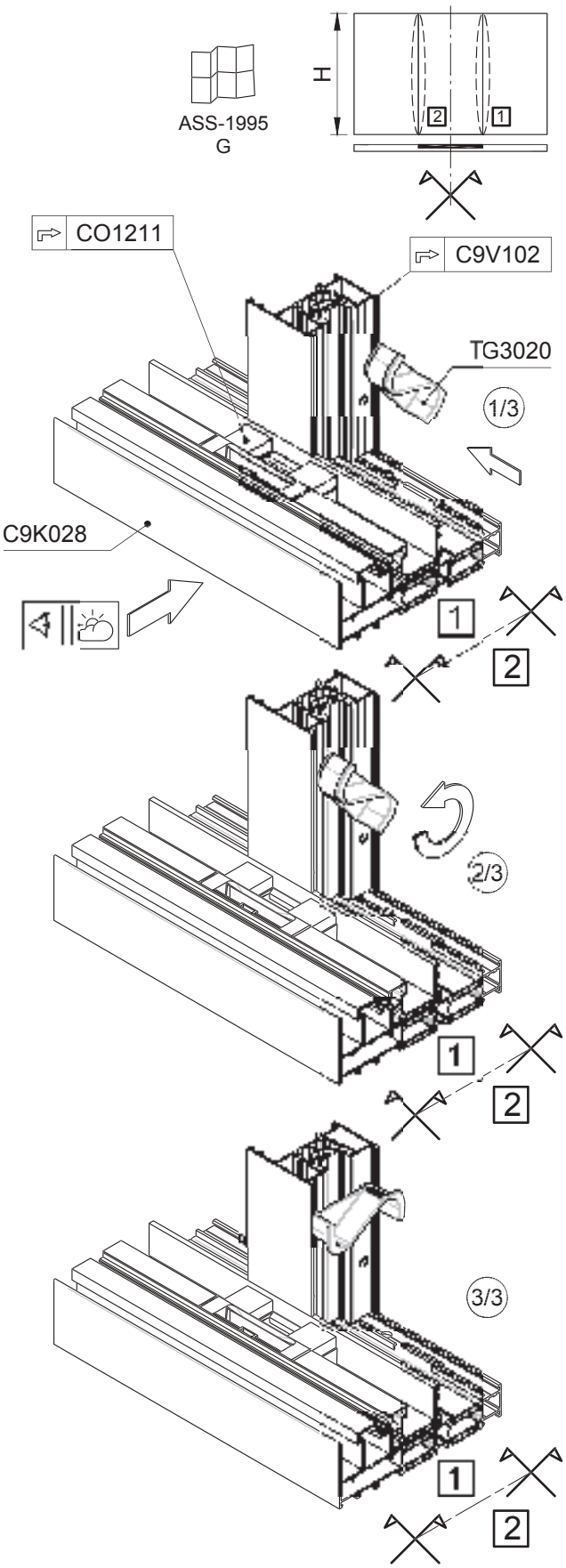
1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO INCONTRO, POSIZIONAMENTO TG3020

1 / 5





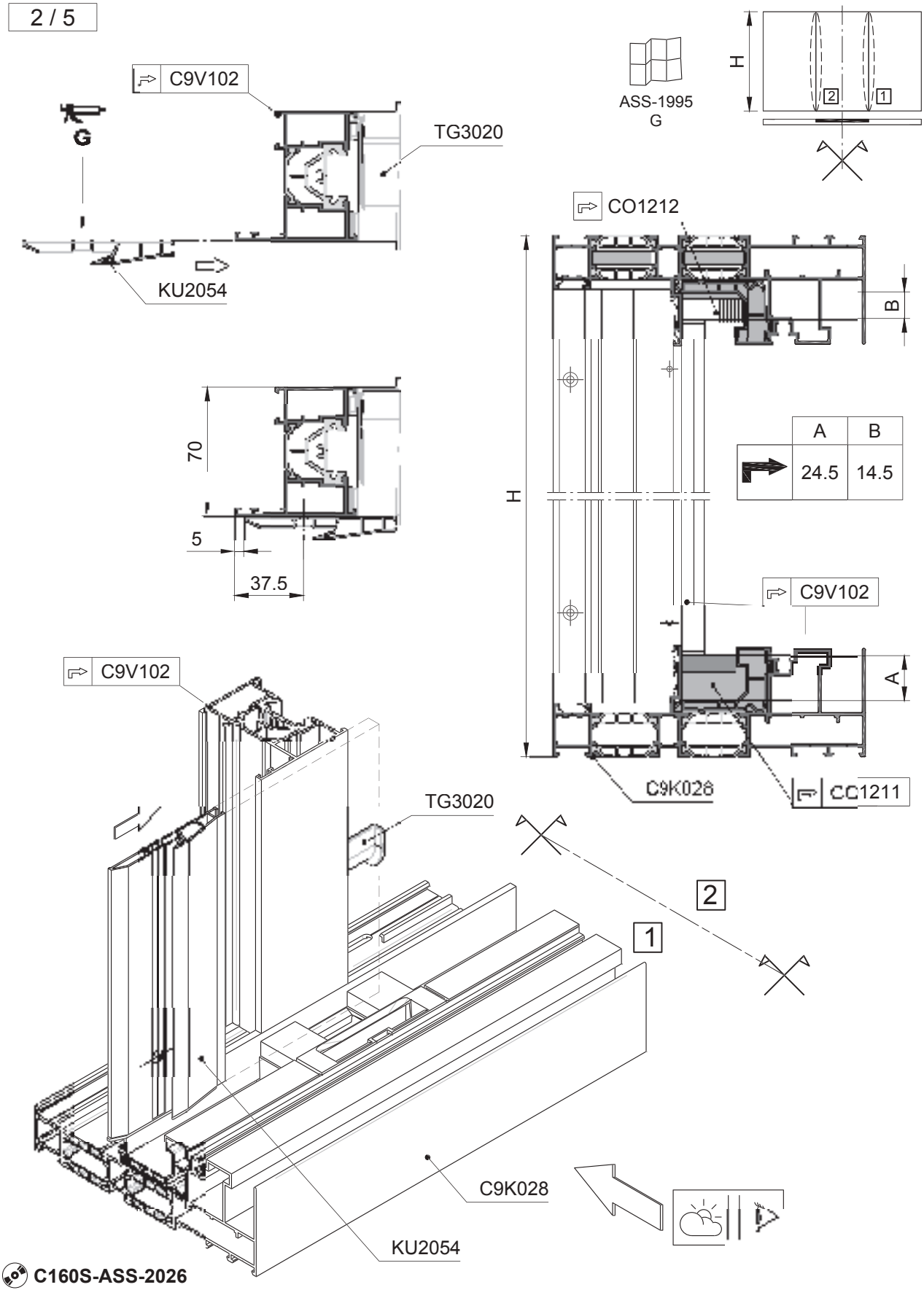


C160S-ASS-2025

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO INCONTRO SU TRAVERSO C9V102

2 / 5

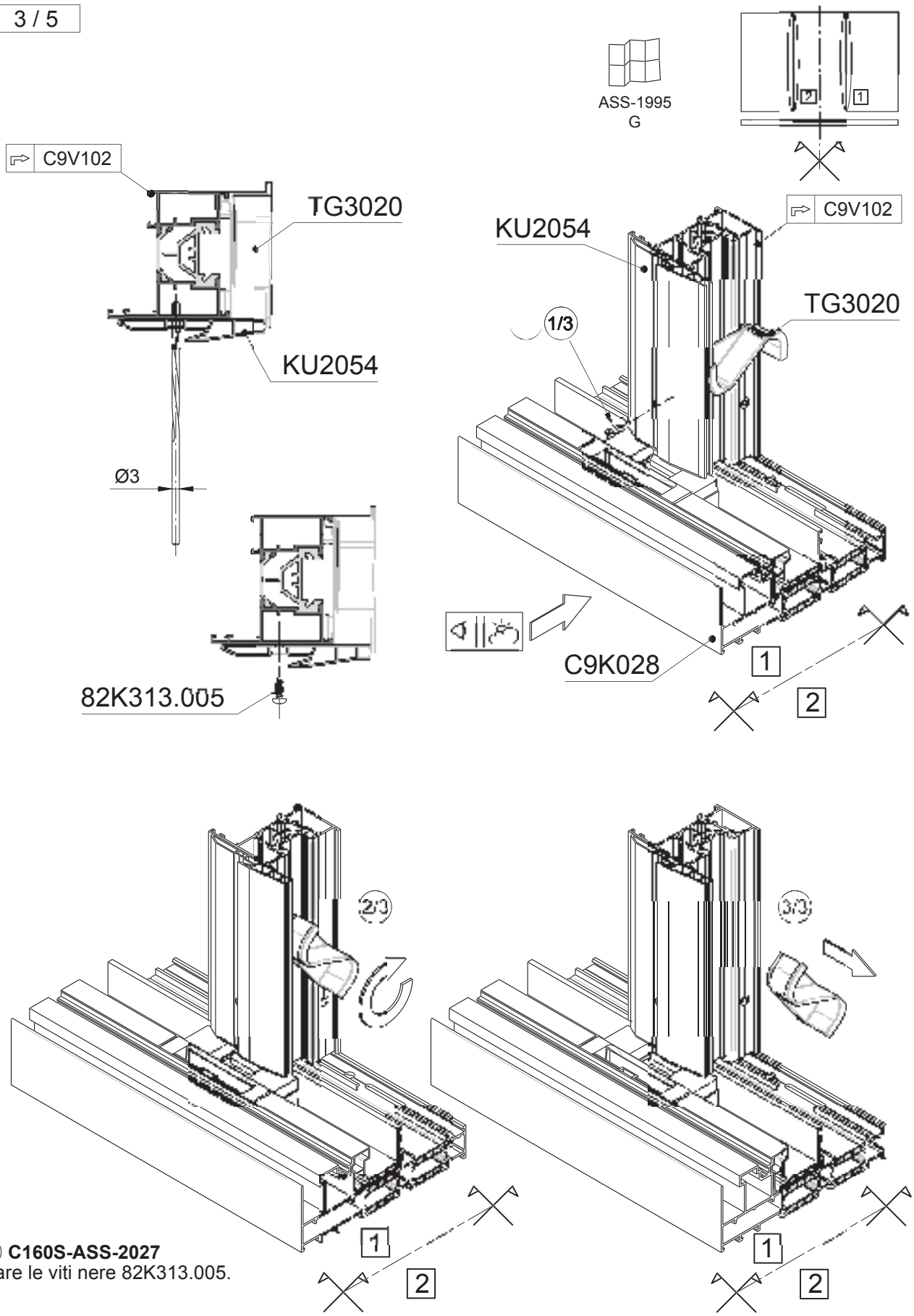


C160S-ASS-2026

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO INCONTRO SU TRAVERSO C9V102, RIMOZIONE DI PEZZI DI POSIZIONAMENTO

3 / 5

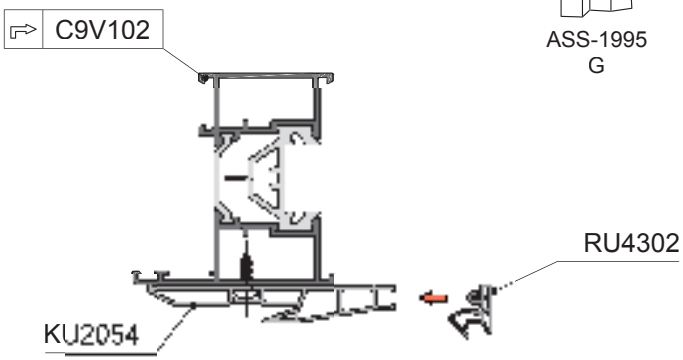


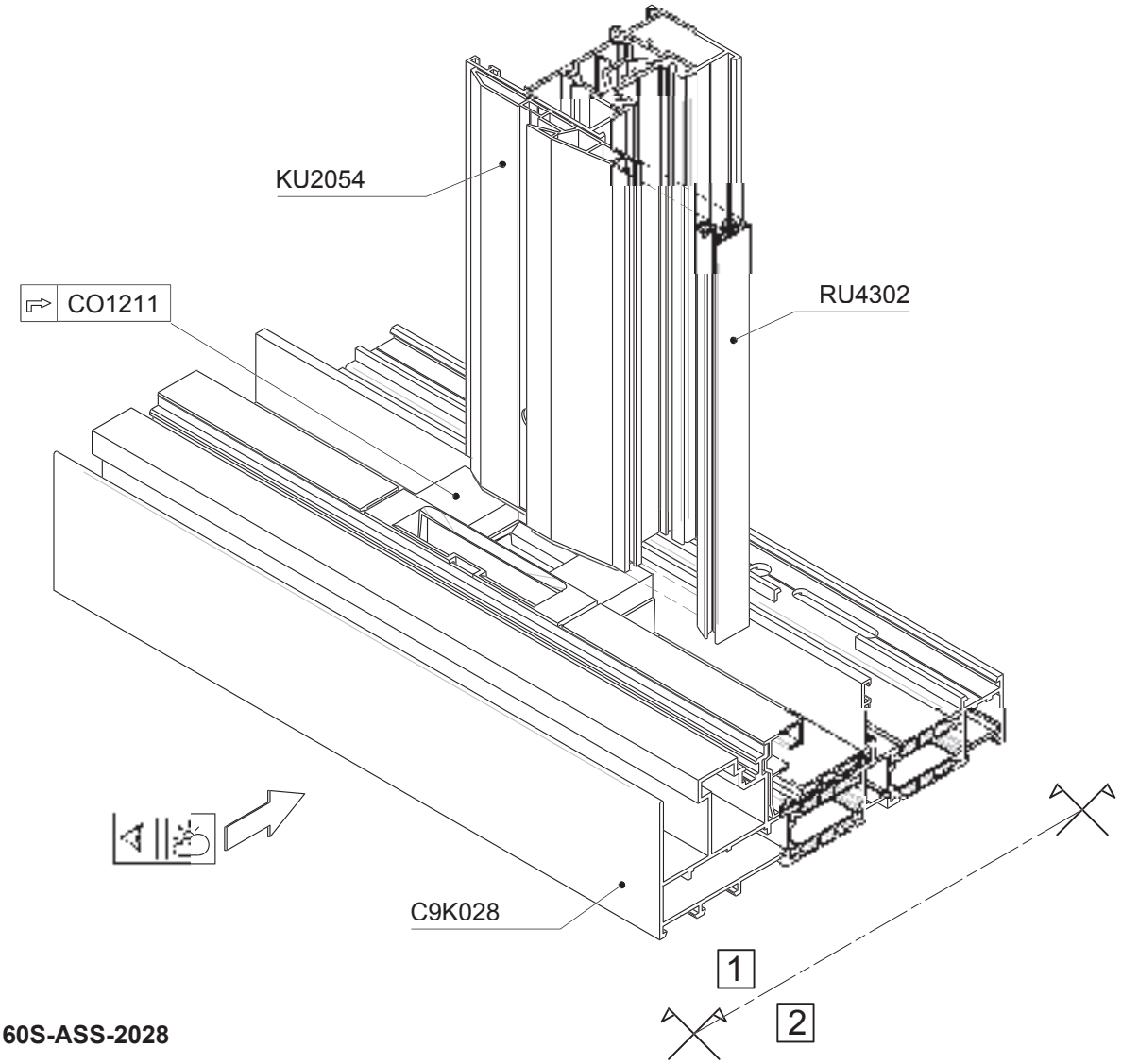
C160S-ASS-2027
Usare le viti nere 82K313.005.

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO GUARNIZIONE RU4302 SU KU2054

4 / 5



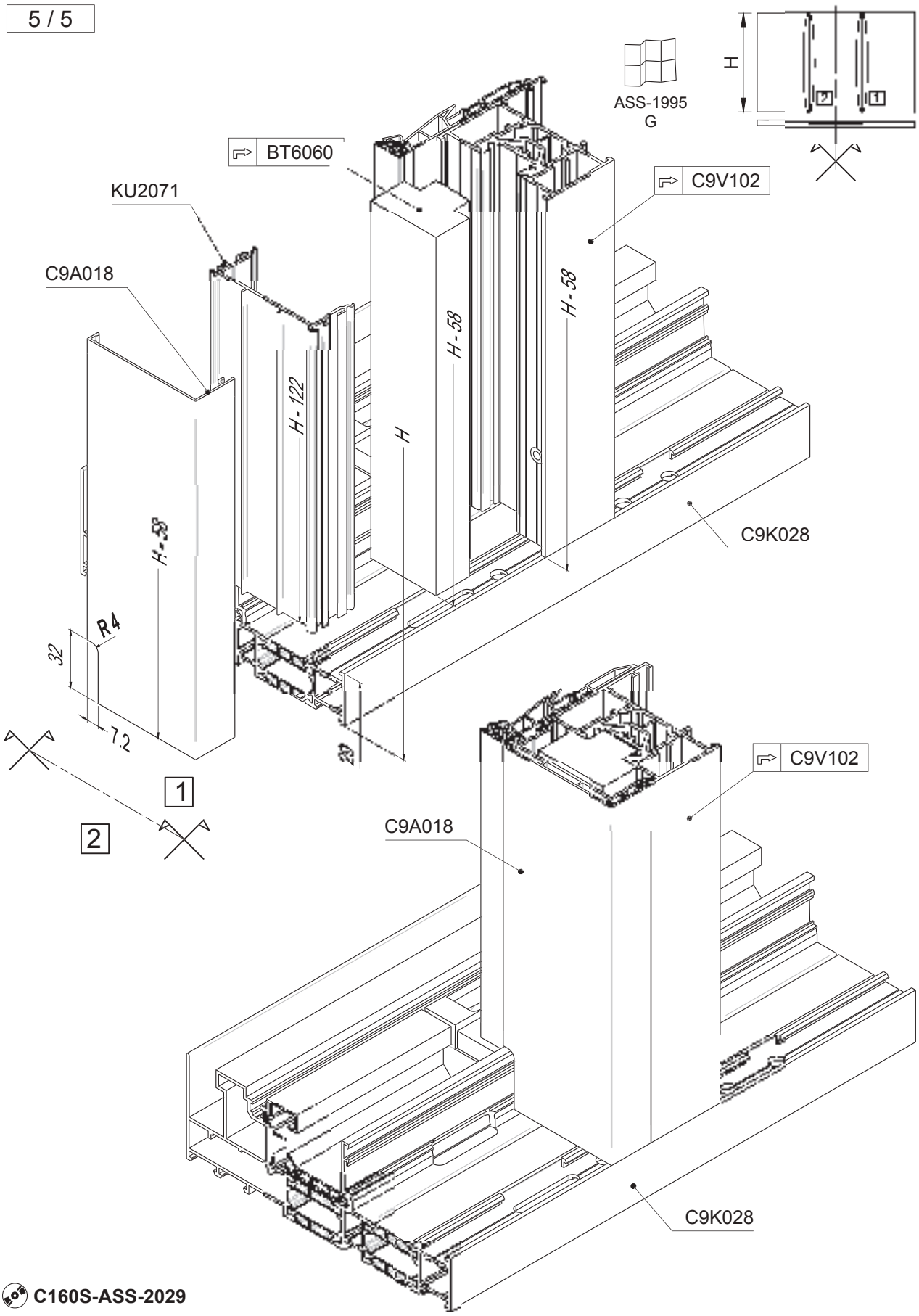


C160S-ASS-2028

1 Binario fisso-apribile-fisso invertito (C9K028)

OPERAZIONE C9A018 ED ASSEMBLAGGIO SU TRAVERSO C9V102

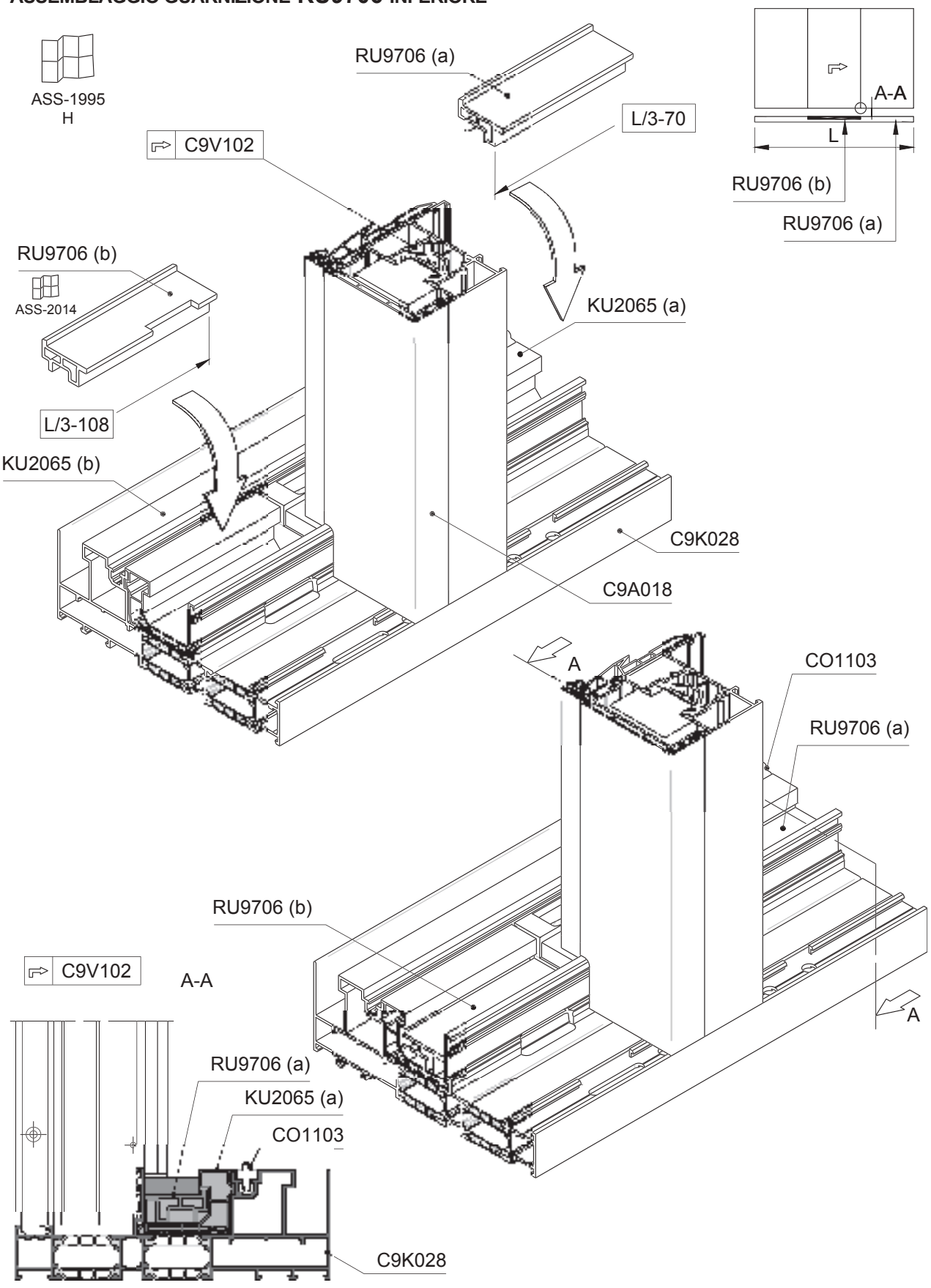
5 / 5



C160S-ASS-2029

1 Binario fisso-apribile-fisso invertito (C9K028)

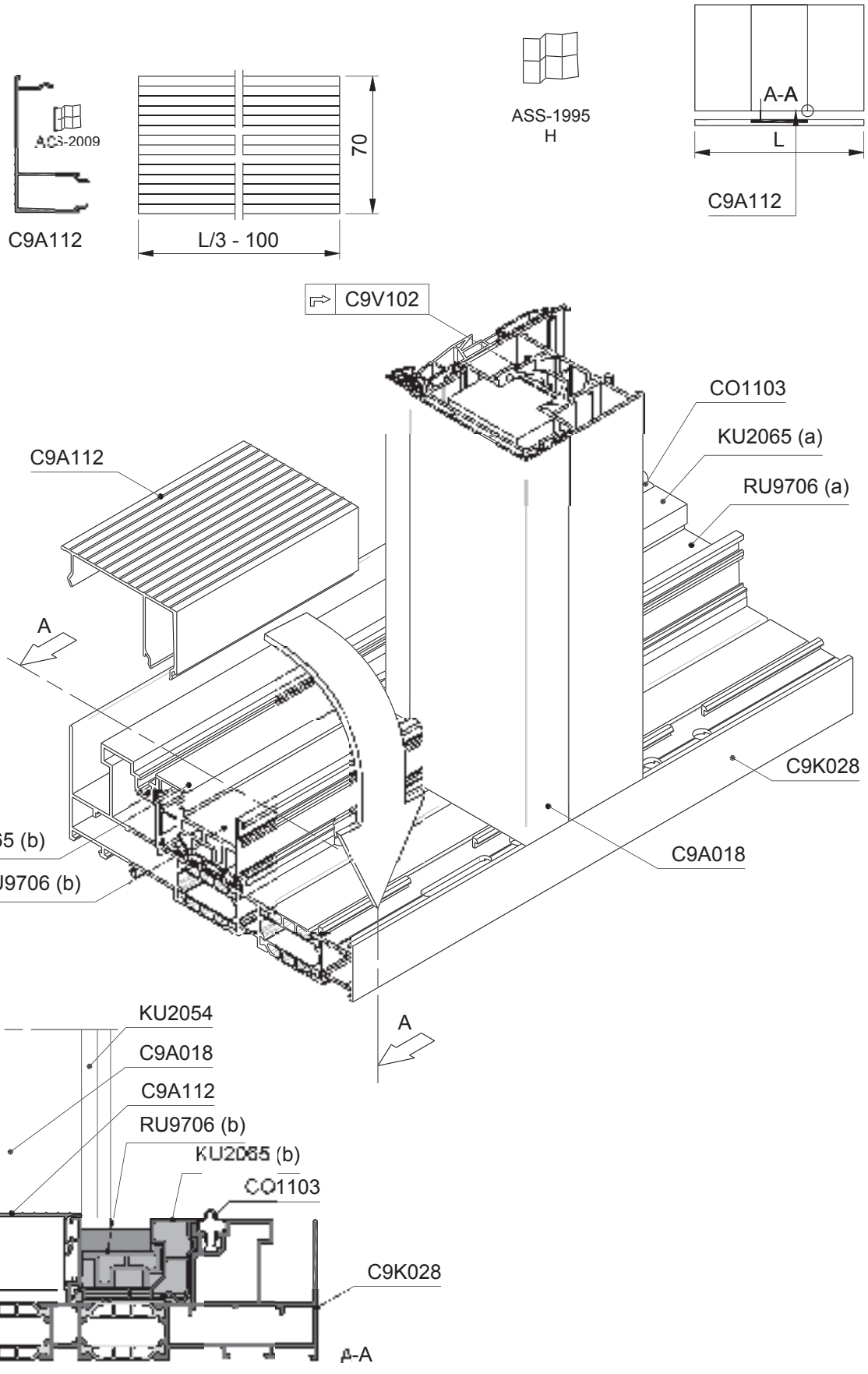
ASSEMBLAGGIO GUARNIZIONE RU9706 INFERIORE



C160S-ASS-2030

1 Binario fisso-apribile-fisso invertito (C9K028)

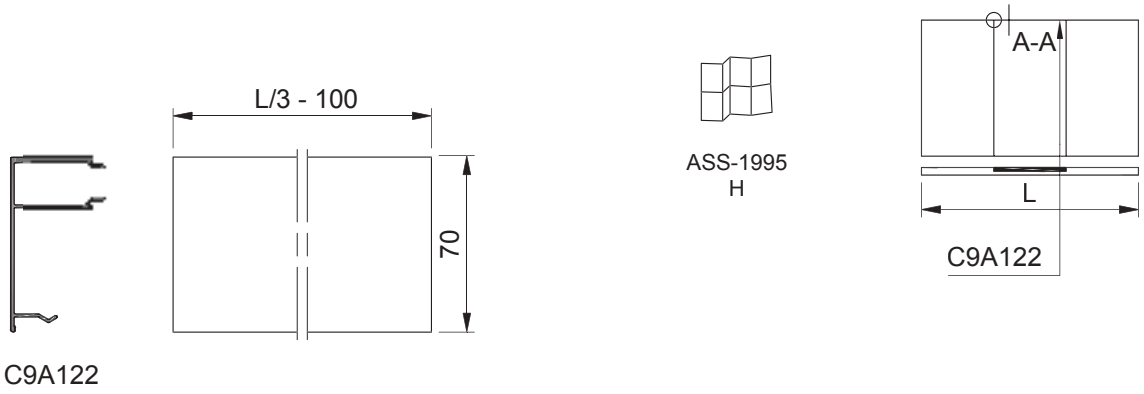
ASSEMBLAGGIO C9A122 CENTRALE INFERIORE

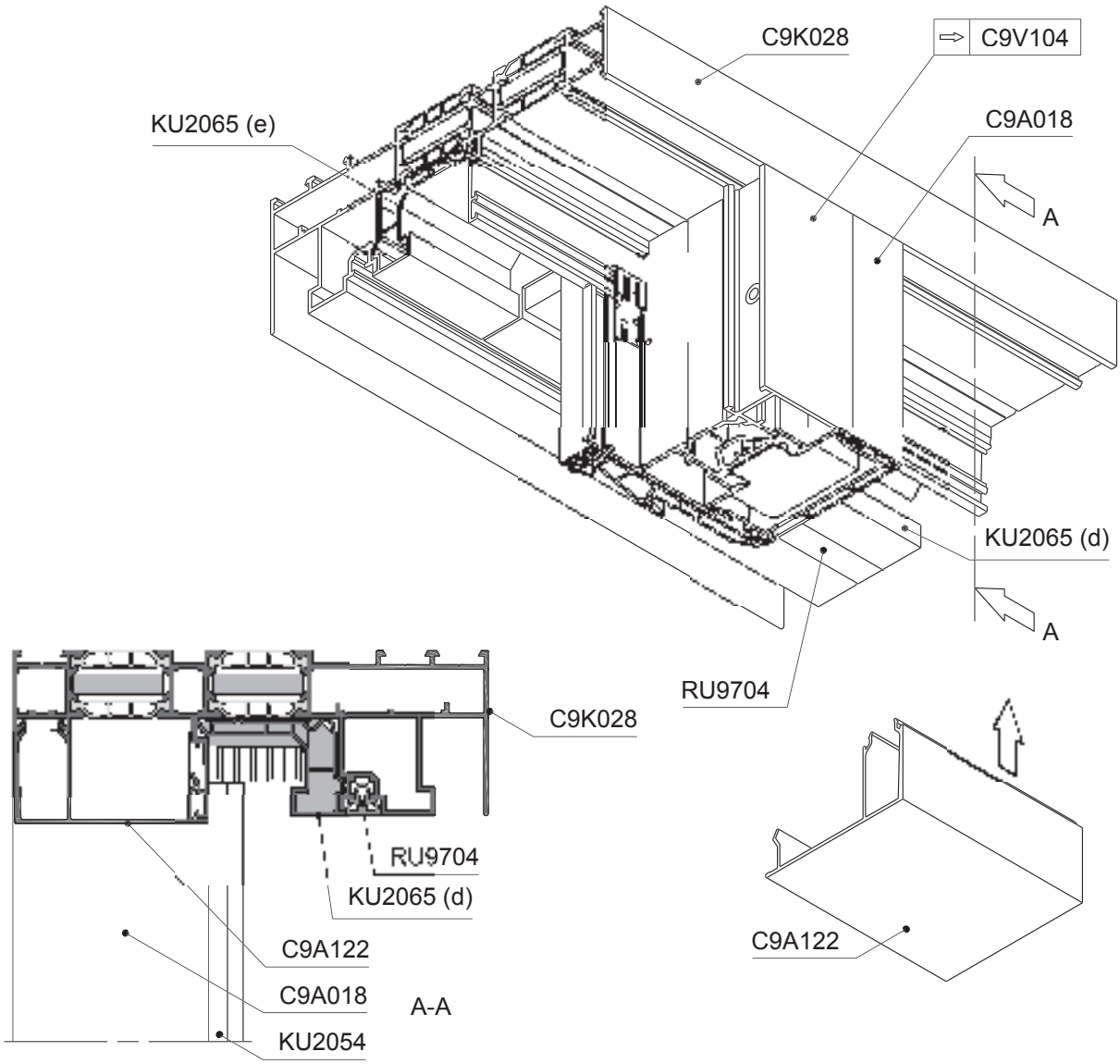


C160S-ASS-2031

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO C9A122 CENTRALE SUPERIORE

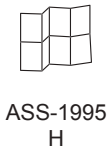


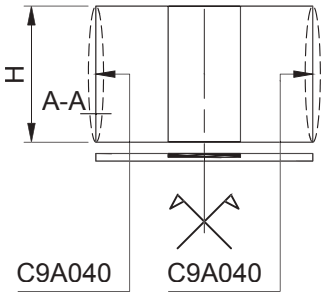


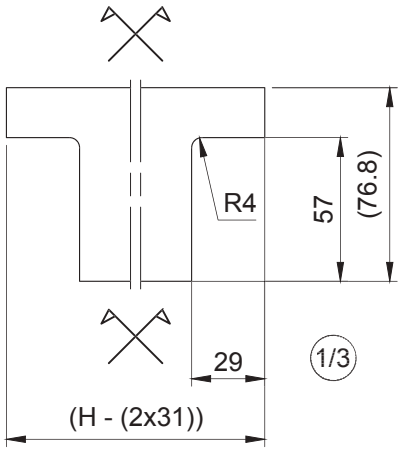
C160S-ASS-2032

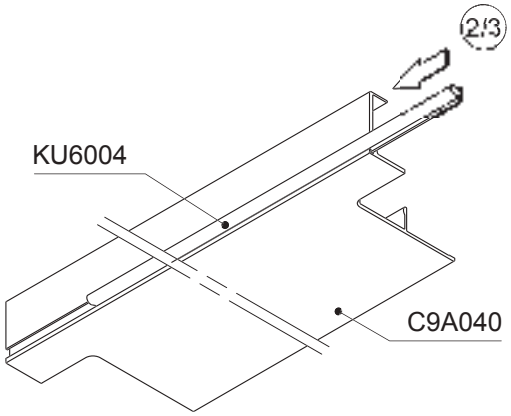
1 Binario fisso-apribile-fisso invertito (C9K028)

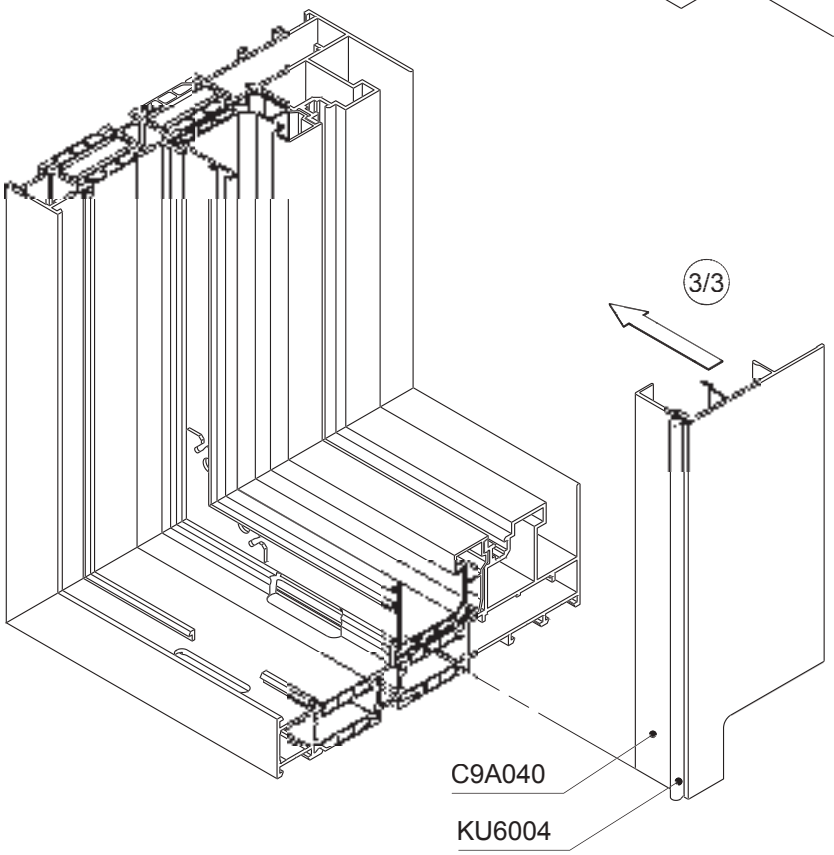
OPERAZIONE, POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 VERTICALE

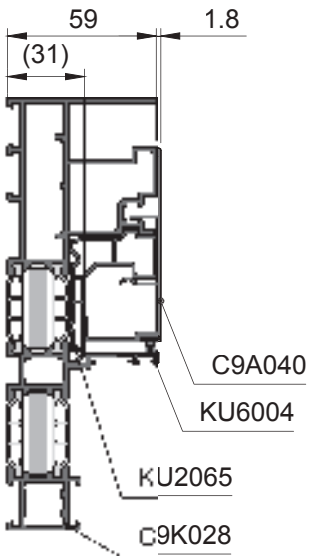








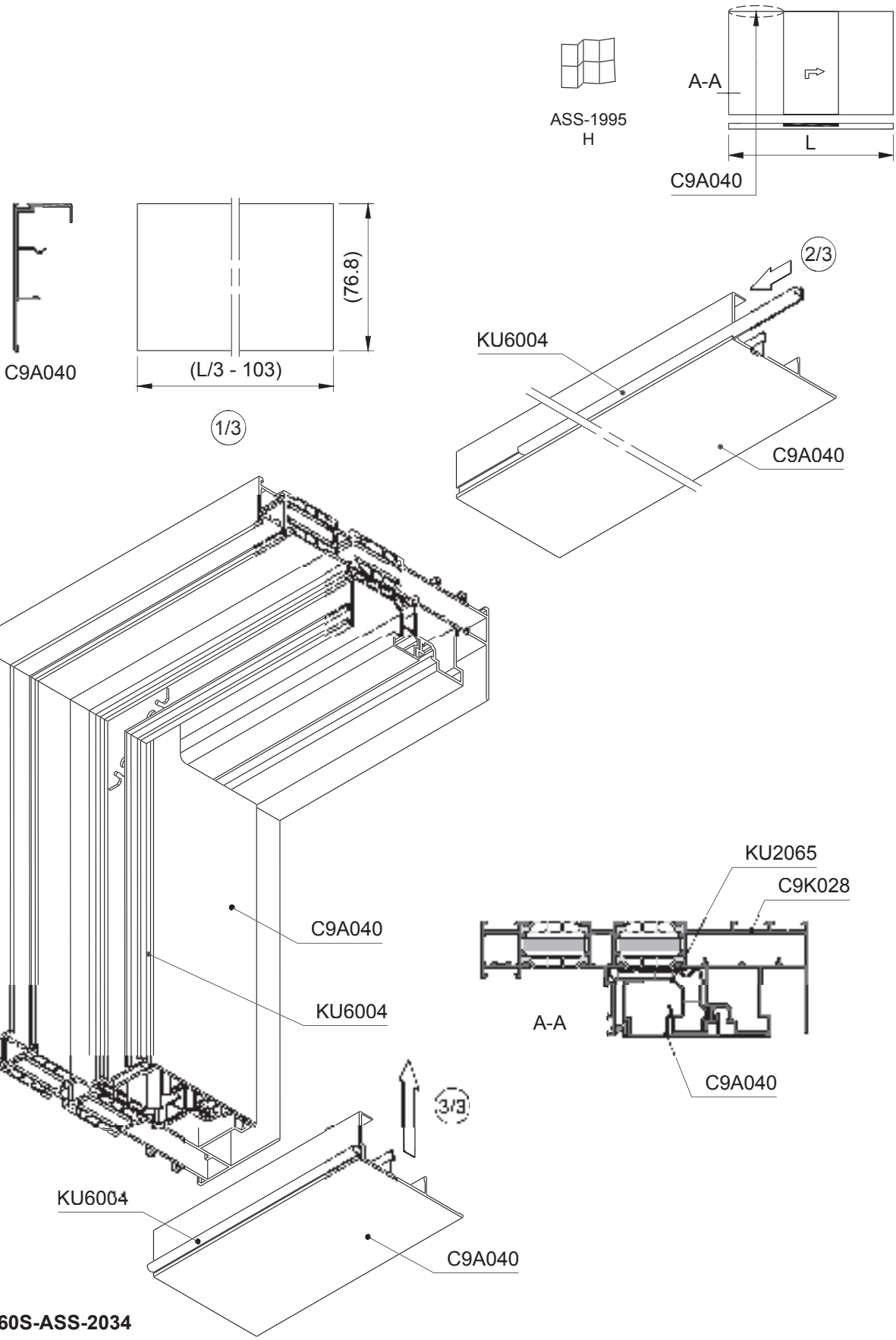




C160S-ASS-2033

1 Binario fisso-apribile-fisso invertito (C9K028)

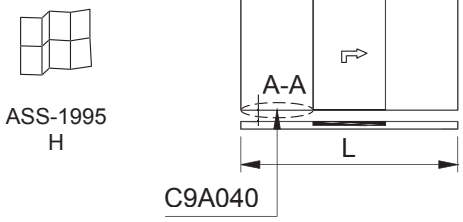
OPERAZIONE, POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 ORIZZONTALE SUPERIORE

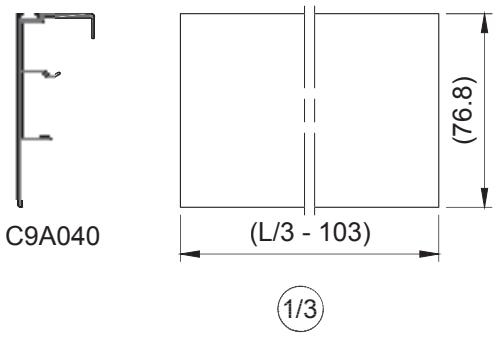


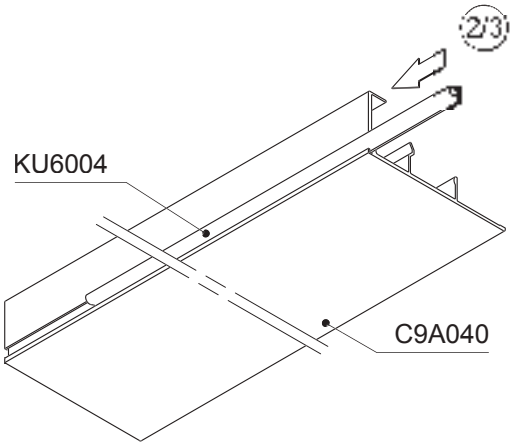
C160S-ASS-2034

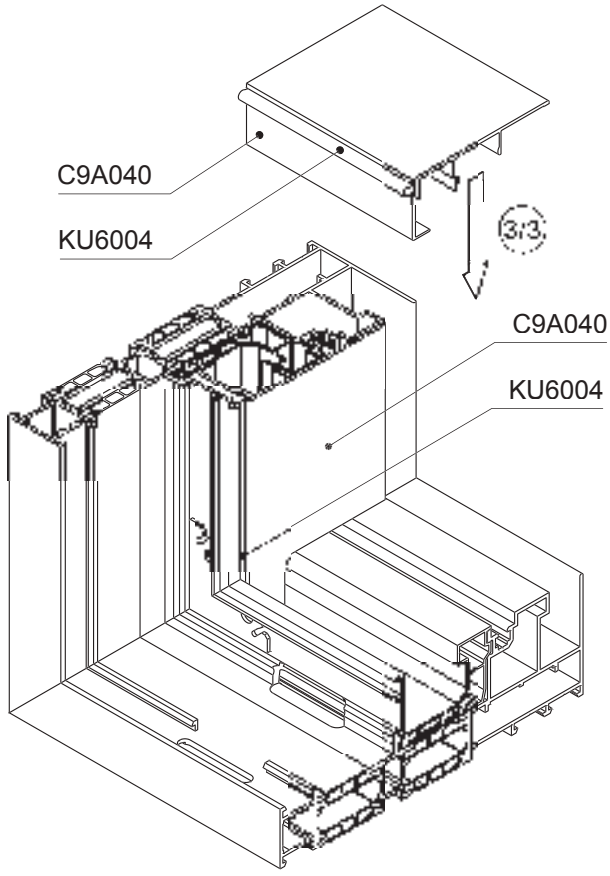
1 Binario fisso-apribile-fisso invertito (C9K028)

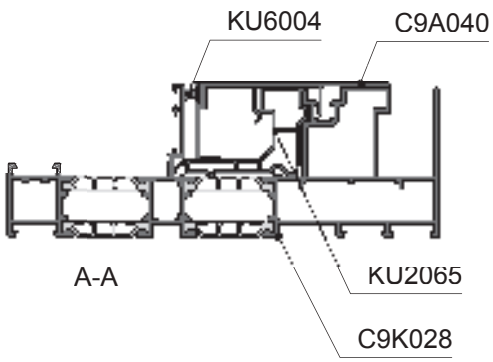
OPERAZIONE, POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 ORIZZONTALE INFERIORE







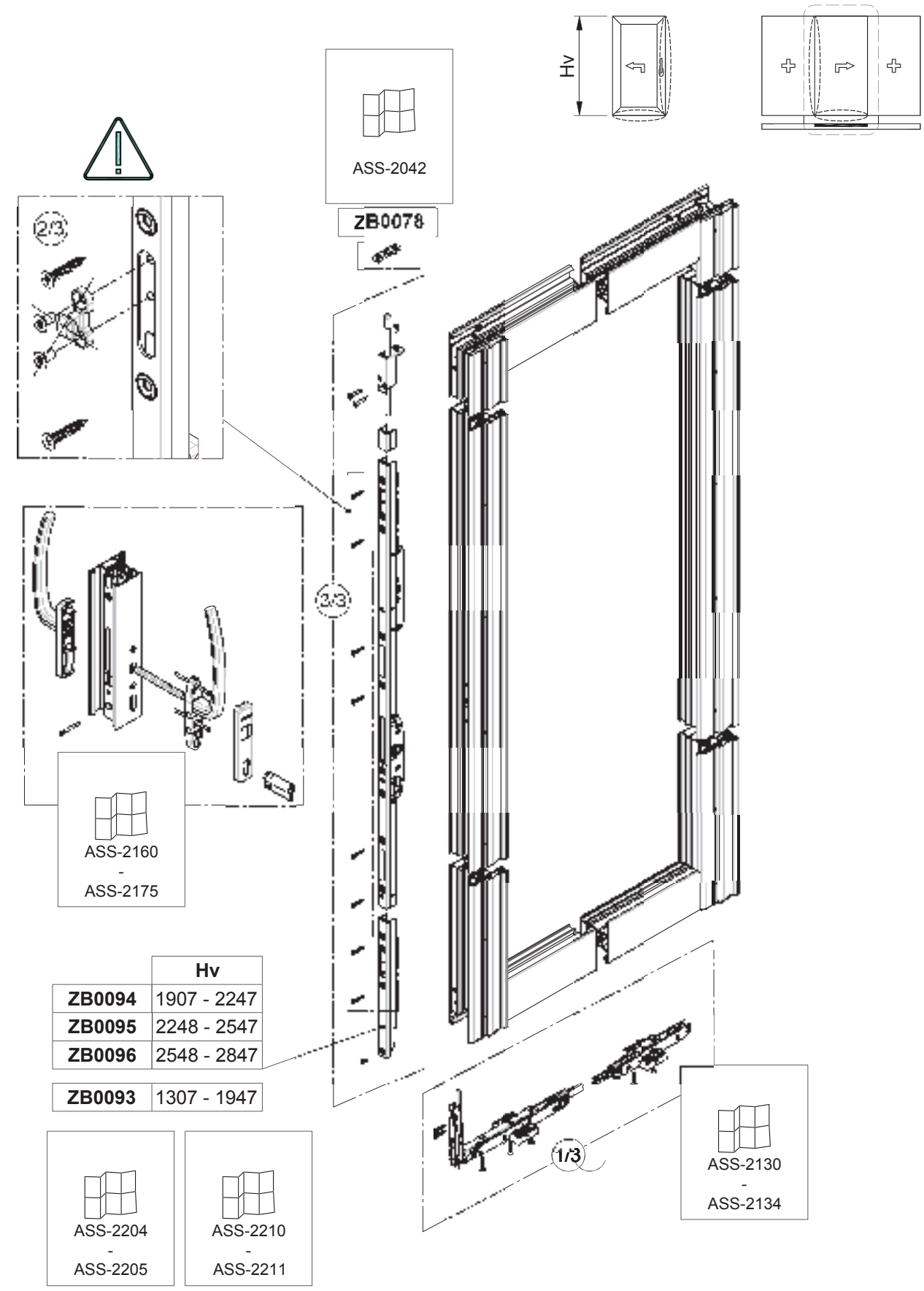




C160S-ASS-2035

1 Binario fisso-apribile-fisso invertito (C9K028)

PANORAMICA FERRAMENTA ALZANTE SCORREVOLE

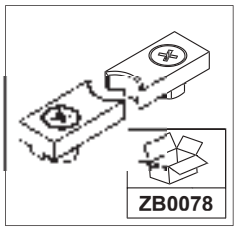


	Hv
ZB0094	1907 - 2247
ZB0095	2248 - 2547
ZB0096	2548 - 2847
ZB0093	1307 - 1947

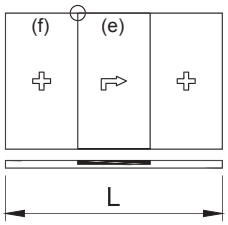
C160S-ASS-2040

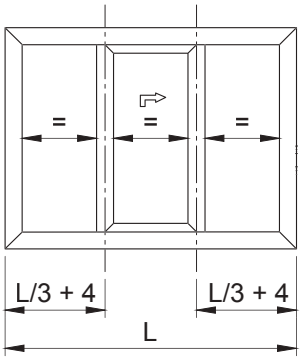
1 Binario fisso-apribile-fisso invertito (C9K028)

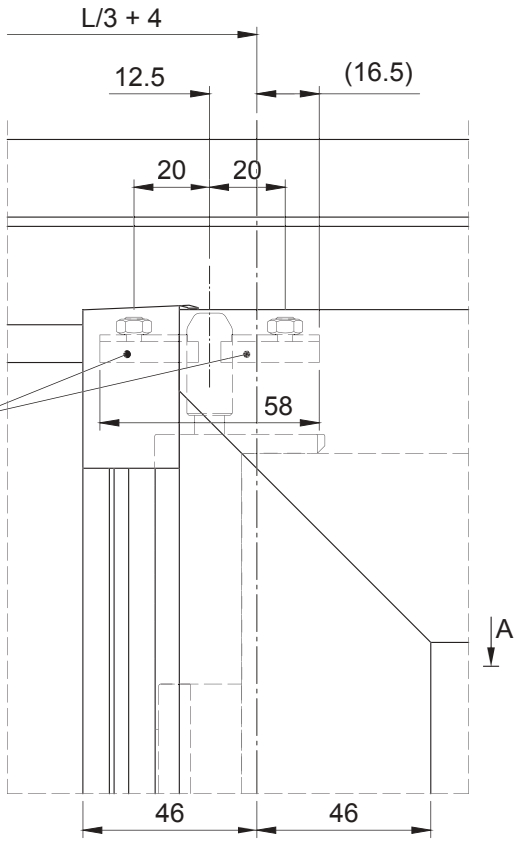
OPERAZIONE ED ASSEMBLAGGIO ZB0078 SUPERIORE ALZANTE SCORREVOLE

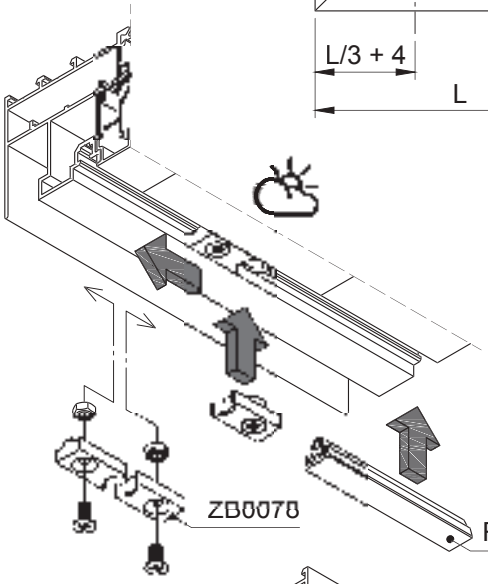


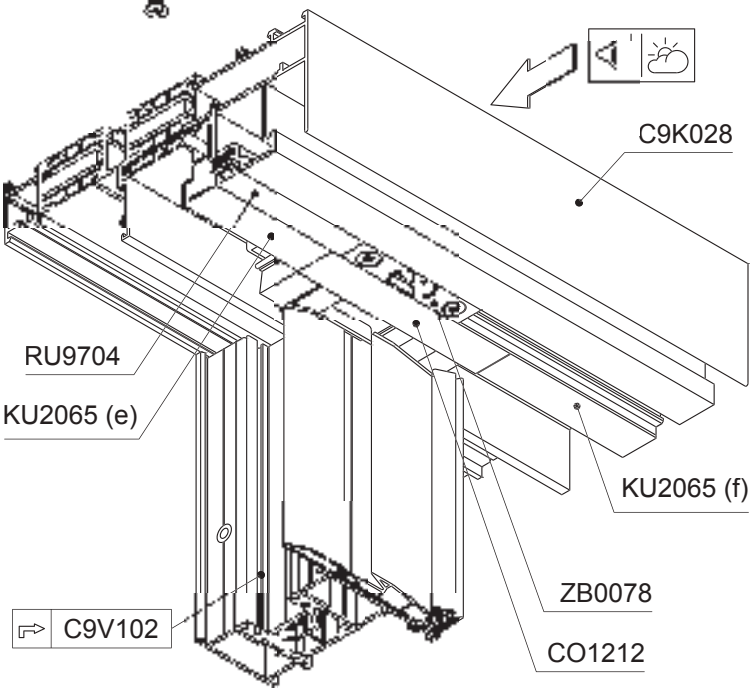
ASS-2040
&
ASS-1999

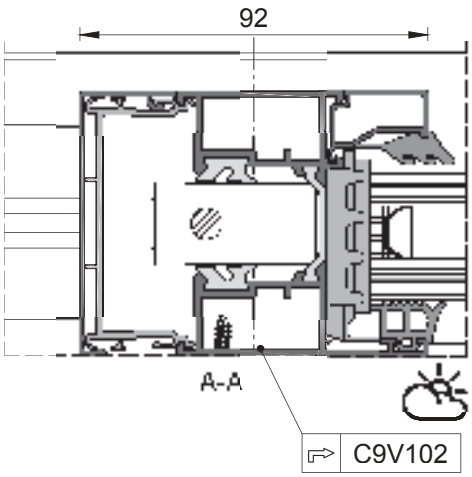








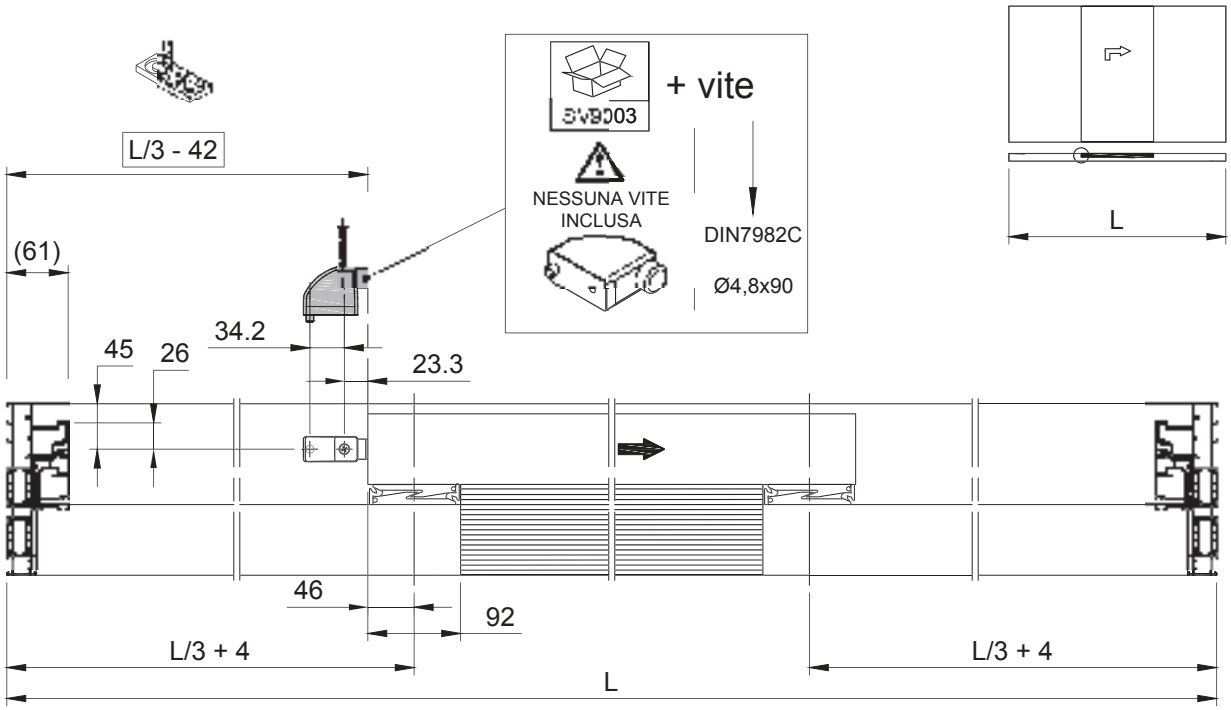


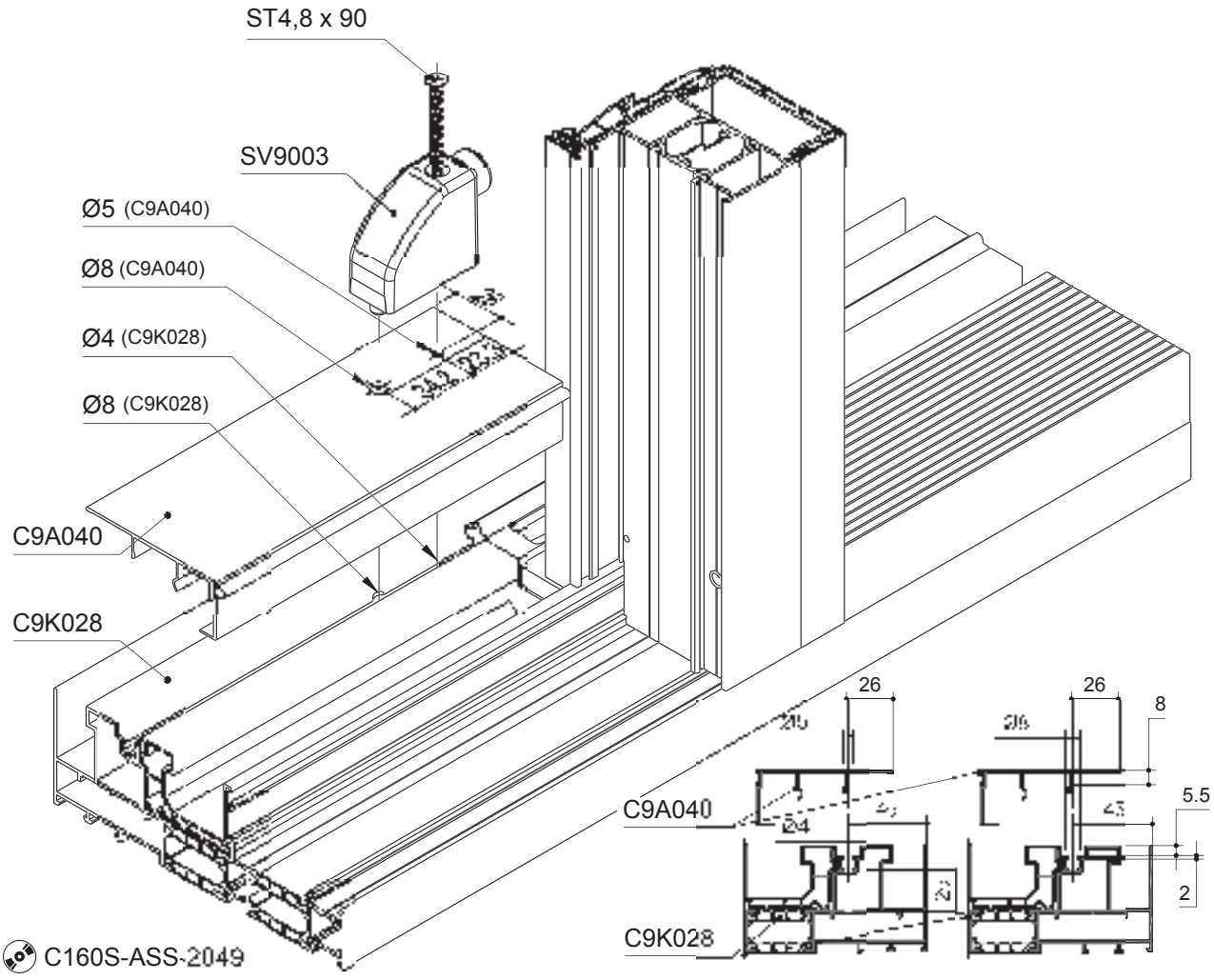


C160S-ASS-2042

1 Binario fisso-apribile-fisso invertito (C9K028)

POSIZIONAMENTO ED ASSEMBLAGGIO SV9002

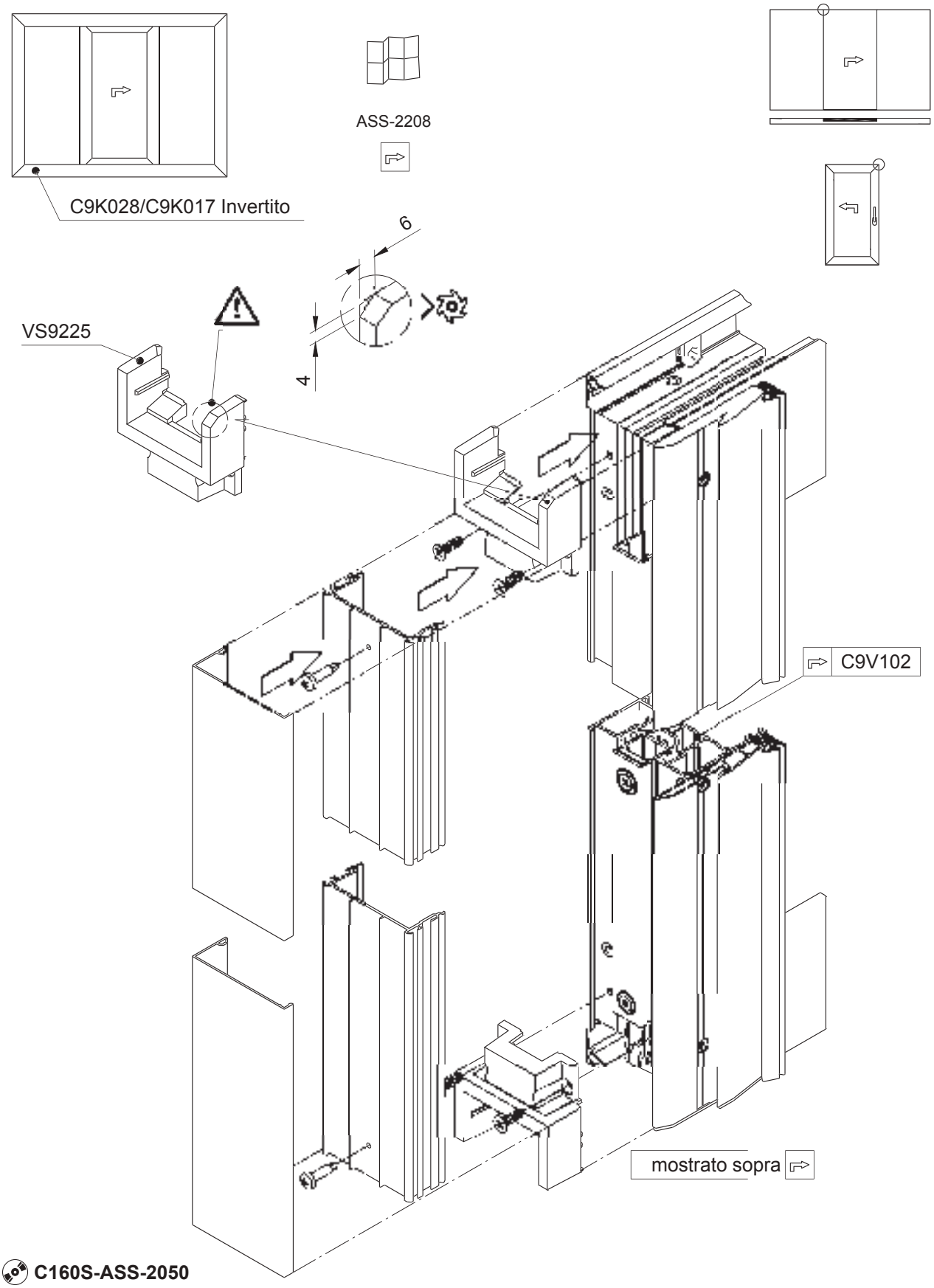




C160S-ASS-2049

1 Binario fisso-apribile-fisso invertito (C9K028)

ASSEMBLAGGIO VS9225, SUPERIORE LATO MANIGLIA



C160S-ASS-2050

1 Binario fisso-apribile-fisso invertito (C9K017)

Panoramica assemblaggio	L570
Operazioni C9K017 e assemblaggio isolamento BT6000	L571
3D panoramica drenaggio: C9K017	L572
2D panoramica drenaggio: C9K017	L573
Drenaggio C9K017 - Parte 1	L574
Drenaggio C9K017 - Parte 2	L575
Drenaggio C9K017 - Parte 3	L576
Drenaggio C9K017 - Parte 4	L577
Drenaggio C9K017 - Parte 5	L578
Drenaggio C9K017 - Parte 6	L579
Drenaggio C9K017 - Parte 7	L580
Drenaggio C9K017 - Parte 8	L581
Drenaggio C9K017 - Parte 9	L582
Operazione per C9K017	L583
3D - Posizionamento RU9706	L584
Operazione RU9706 per drenaggio	L585
Assemblaggio valvola VS0107 e profilo di isolamento KU2065 su C9K017 - Inferiore	L586
Posizionamento tappi di tenuta in C9K017 - Inferiore	L587
Posizionamento CO1116 (alzante scorrevole) / CO1113 (scorrevole) - Inferiore	L588
Posizionamento CO1114 (alzante scorrevole) / CO1115 (scorrevole) - Superiore	L589
Operazione traverso-anta C9V102-C9V104	L590
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Posizionamento cavallotto per traverso	L592
Assemblaggio traverso su telaio C9K017	L593
Assemblaggio TS9Z05 su traverso e telaio C9K017	L594
Assemblaggio incontro, posizionamento TG3020	L595
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Posizionamento guarnizioni RU9706 in KU2065 - Inferiore	L600
Posizionamento C9A110 - Inferiore centrale	L601
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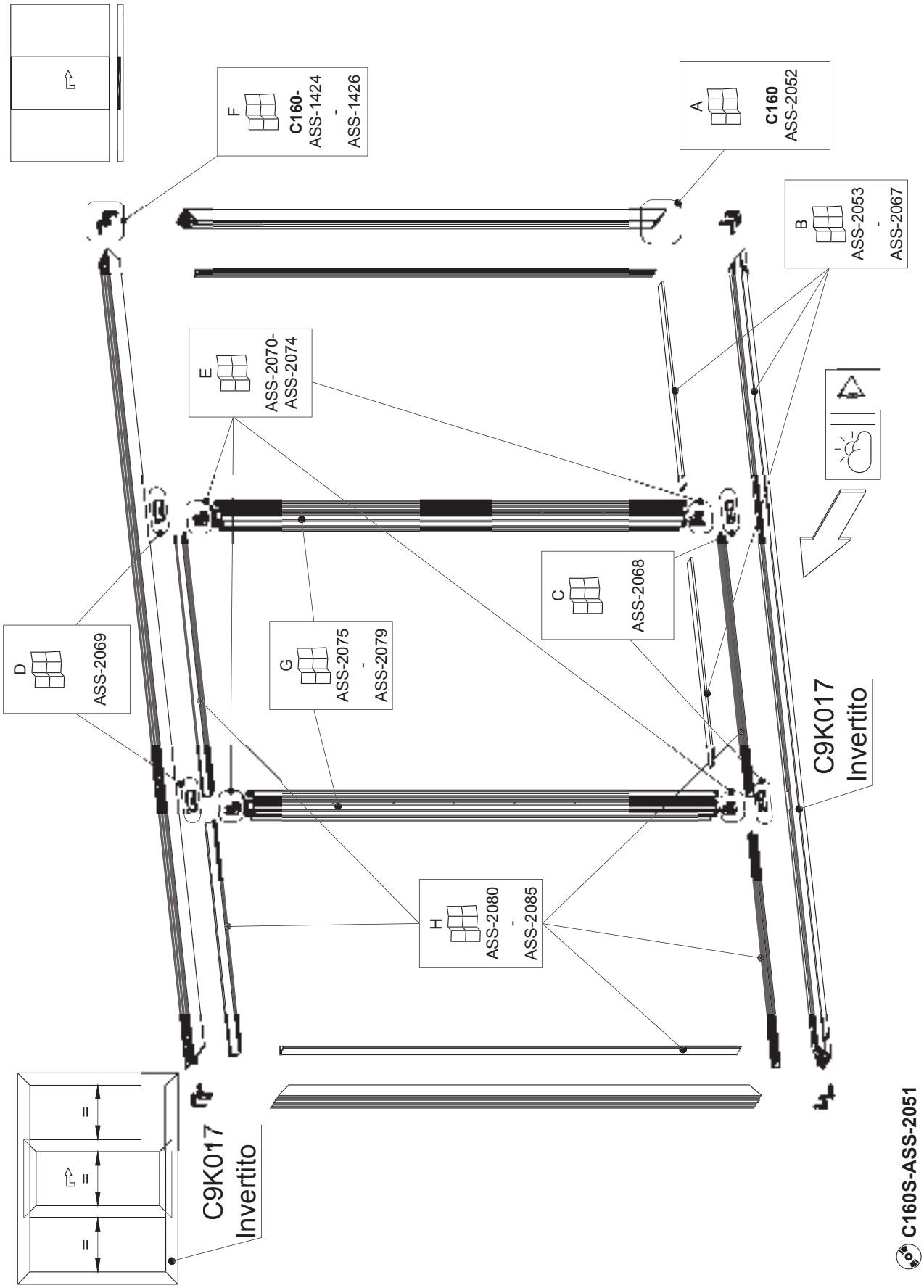
Posizionamento ed assemblaggio C9A040 e KU6004 - Orizzontale inferiore	L605
Operazione ed assemblaggio ZB0078 - Superiore	L606
Posizionamento ed assemblaggio SV9002	L607
Operazione VS9225 - Superiore	L608

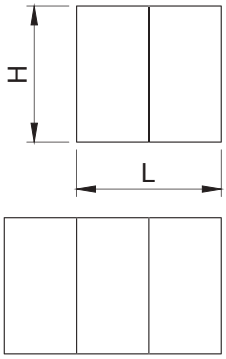
1 Binario fisso-apribile-fisso invertito (C9K017)

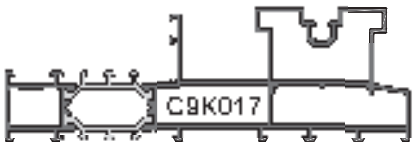
PANORAMICA ASSEMBLAGGIO

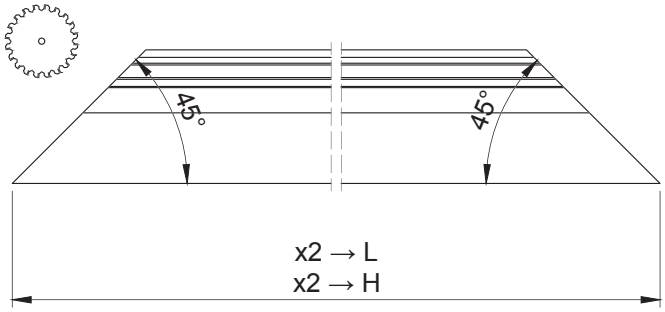


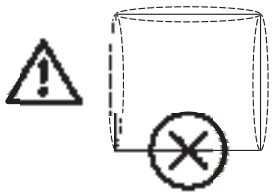
1 Binario fisso-apribile-fisso invertito (C9K017)

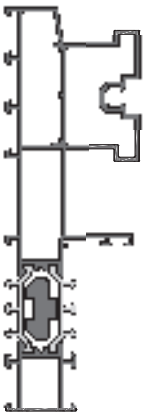
OPERAZIONI C9K017 E ASSEMBLAGGIO ISOLAMENTO BT6000

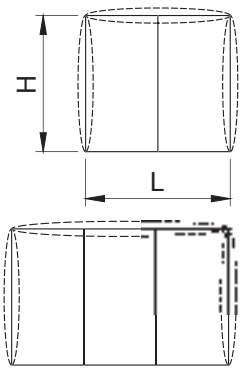


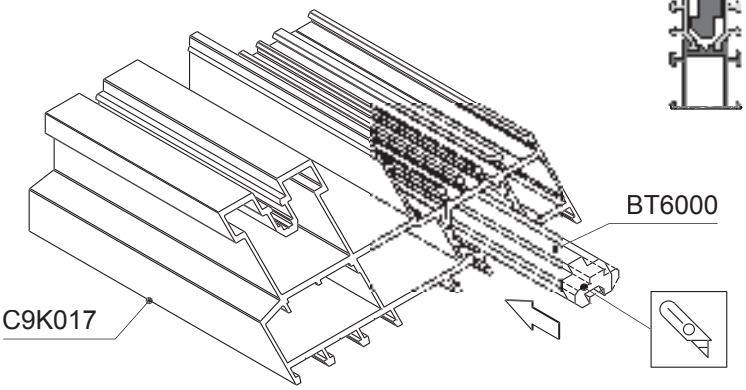










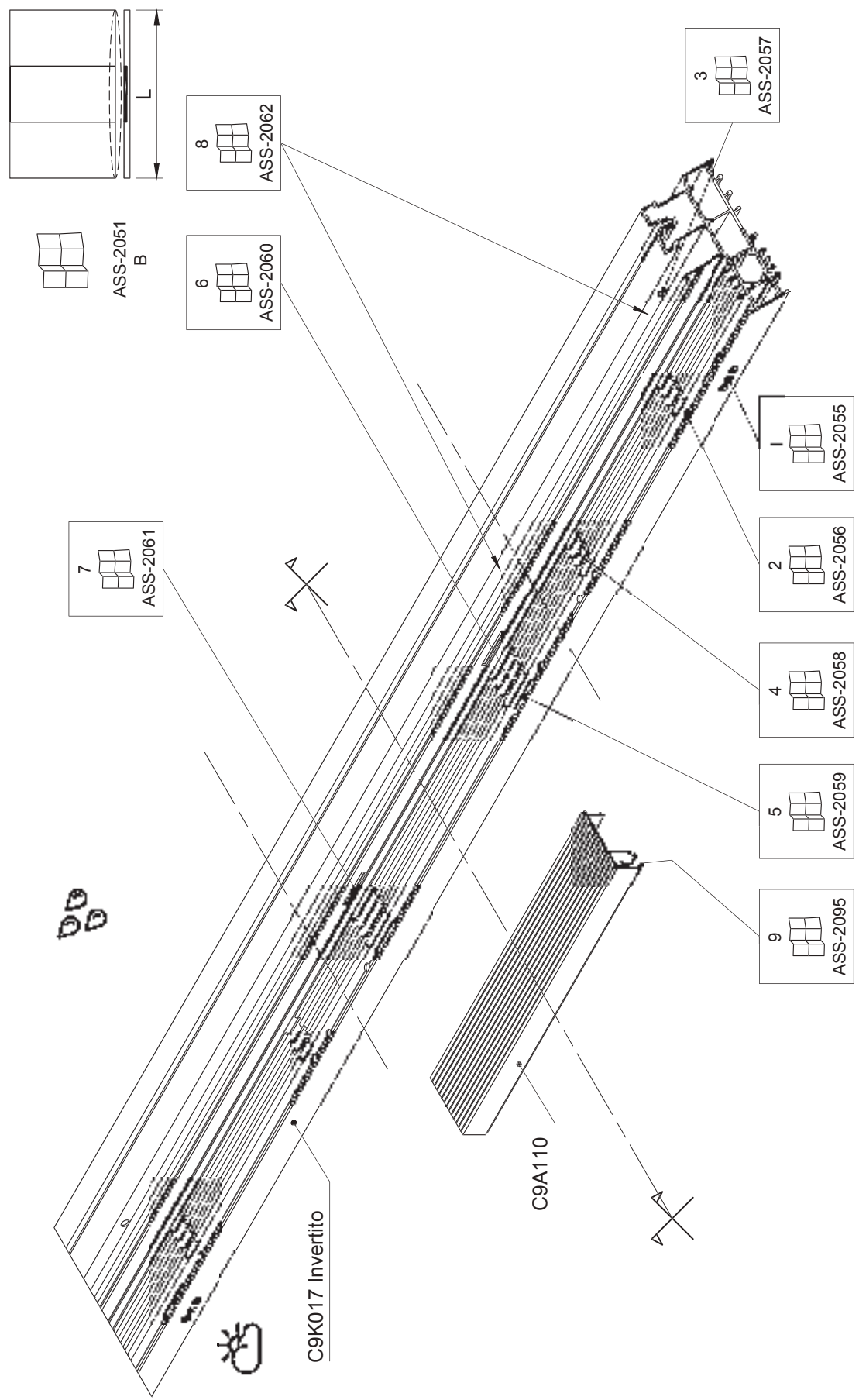


	BT6000
SHI	✓
SI	✓
Basic	–

C160S-ASS-2052

1 Binario fisso-apribile-fisso invertito (C9K017)\

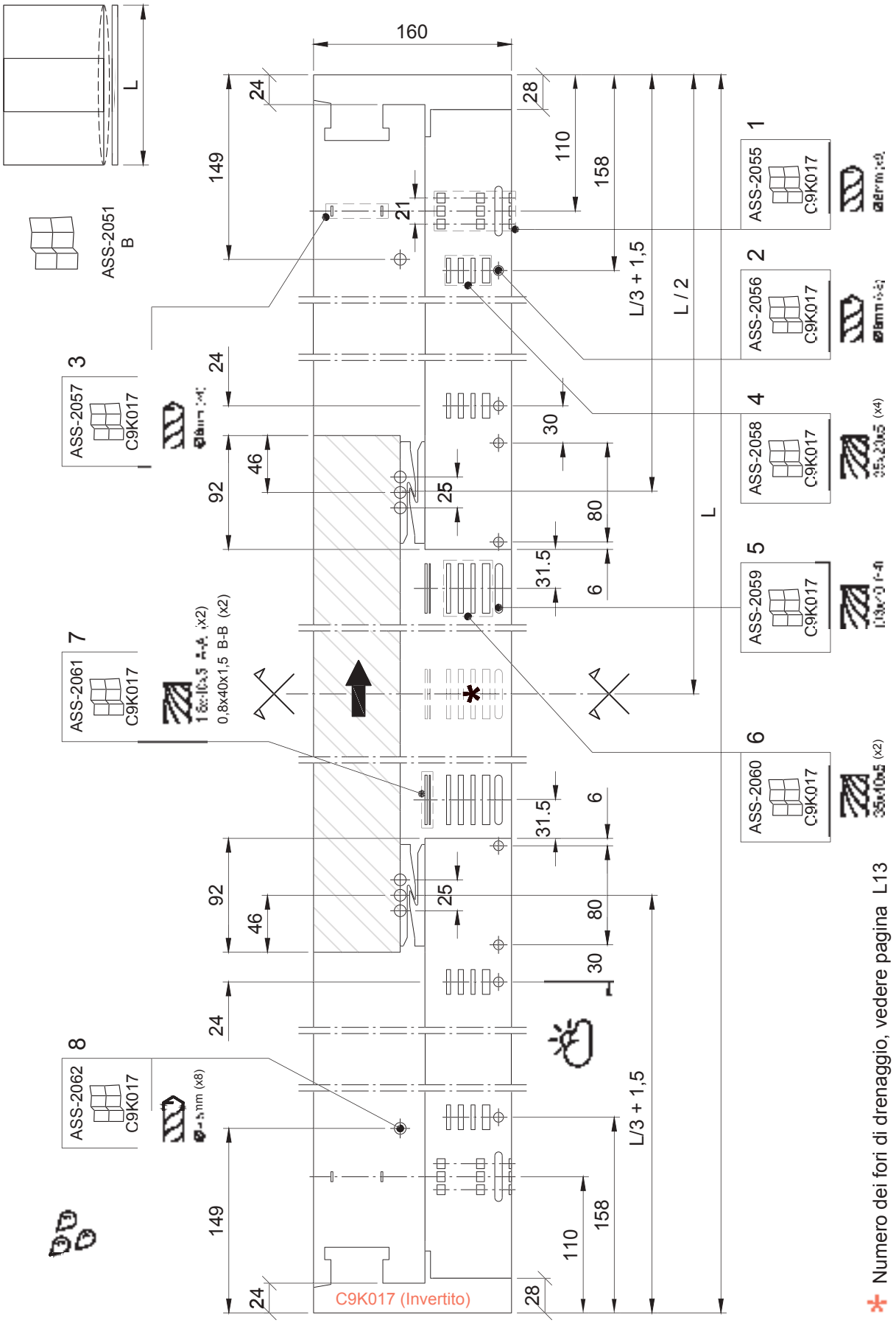
3D PANORAMICA DRENAGGIO: C9K017



C160S-ASS-2053

1 Binario fisso-apribile-fisso invertito (C9K017)

2D PANORAMICA DRENAGGIO: C9K017



1 Binario fisso-apribile-fisso invertito (C9K017)

DRENAGGIO C9K017 - PARTE 1

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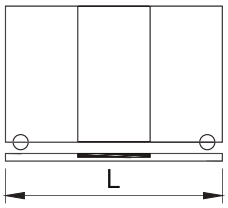
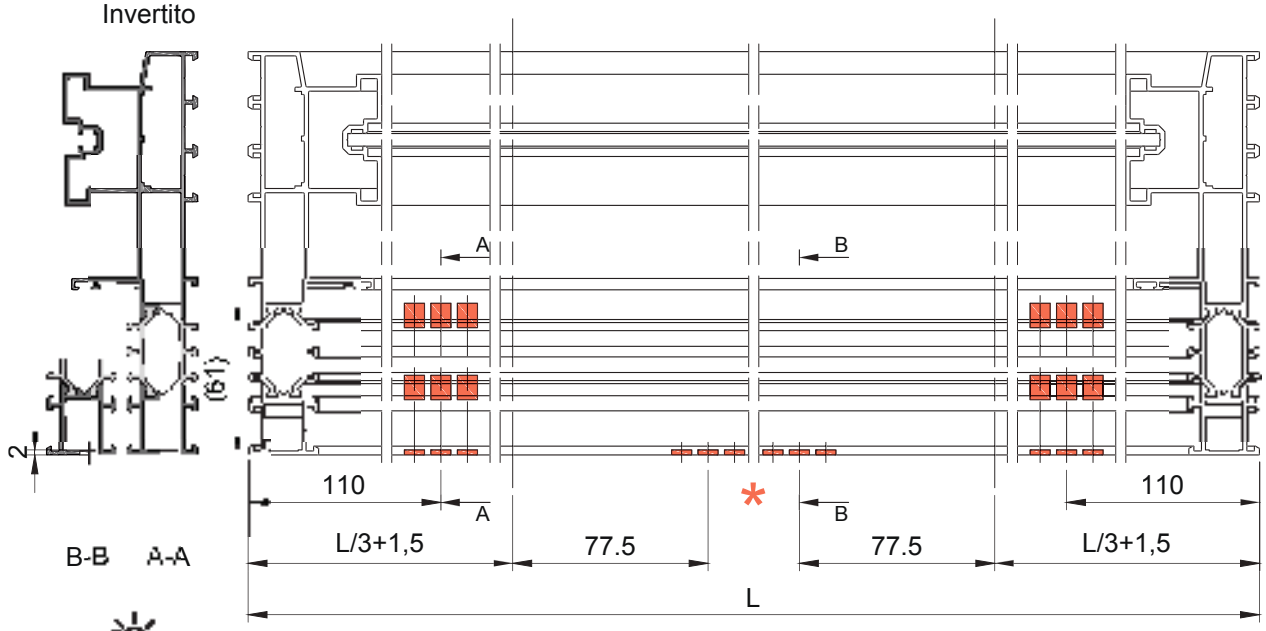
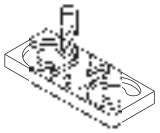
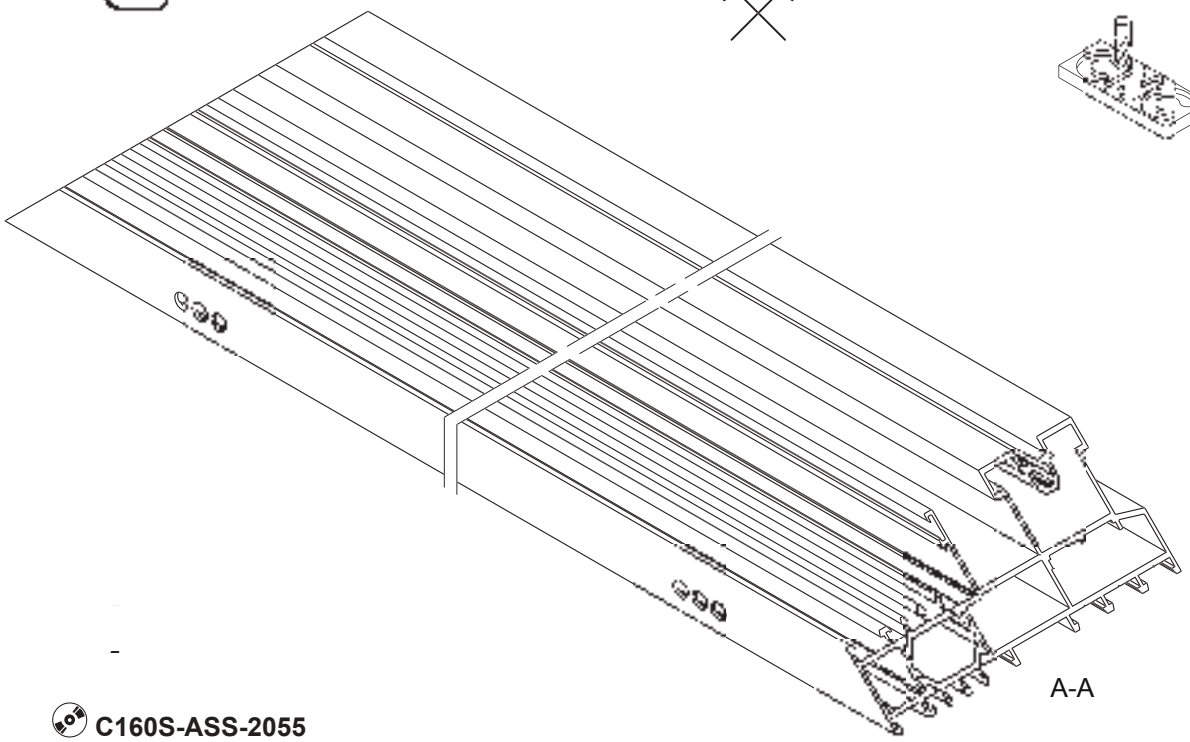
ASS-2053
ASS-2054



C9K017
Invertito







C160S-ASS-2055

* Numero dei fori di drenaggio, vedere pagina L13

1 Binario fisso-apribile-fisso invertito (C9K017)

DRENAGGIO C9K017 - PARTE 2

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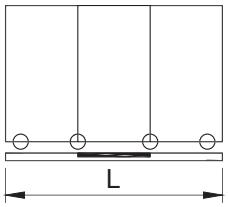
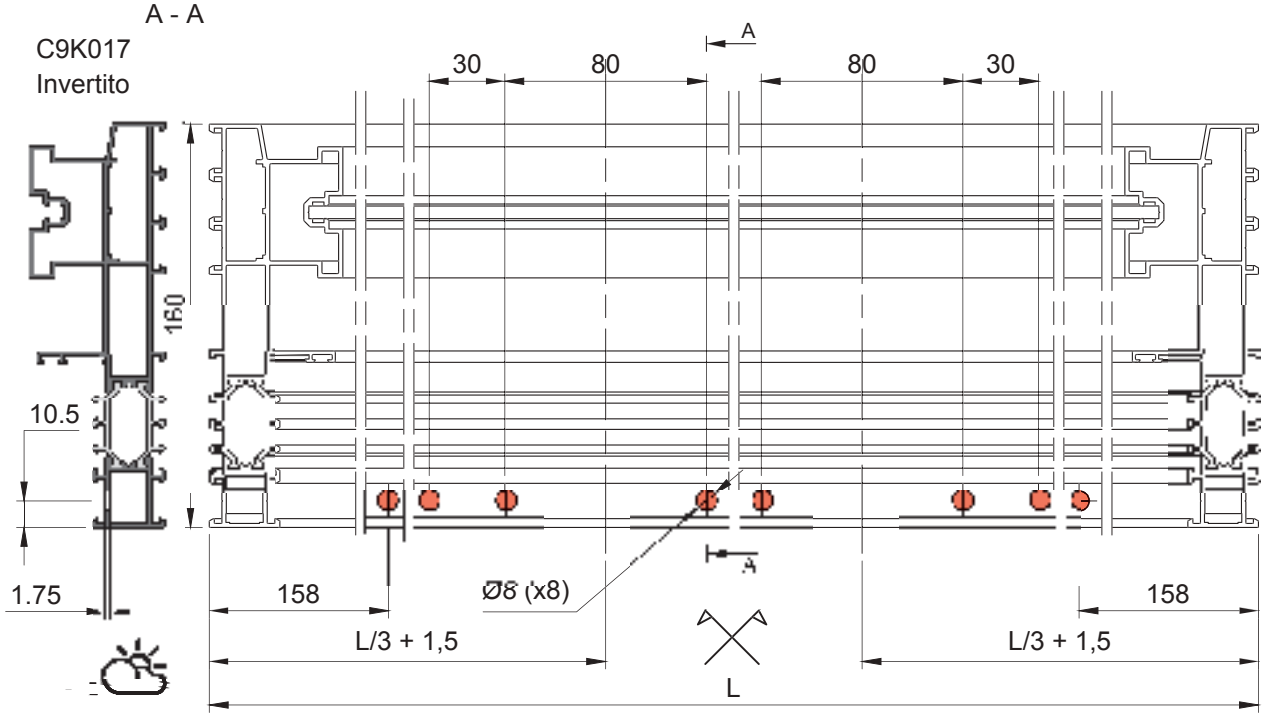
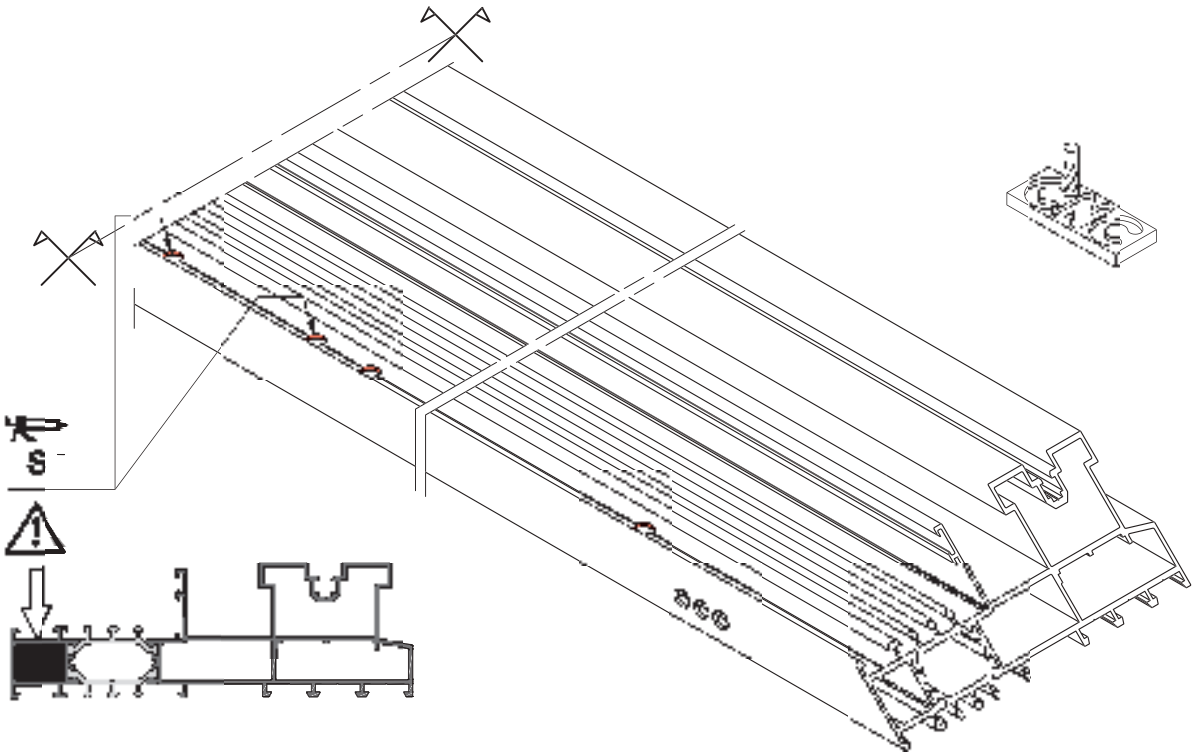
ASS-2053
ASS-2054



A - A
C9K017
Invertito





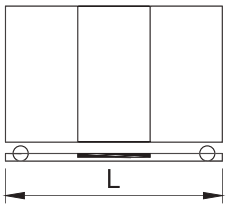
C160S-ASS-2056

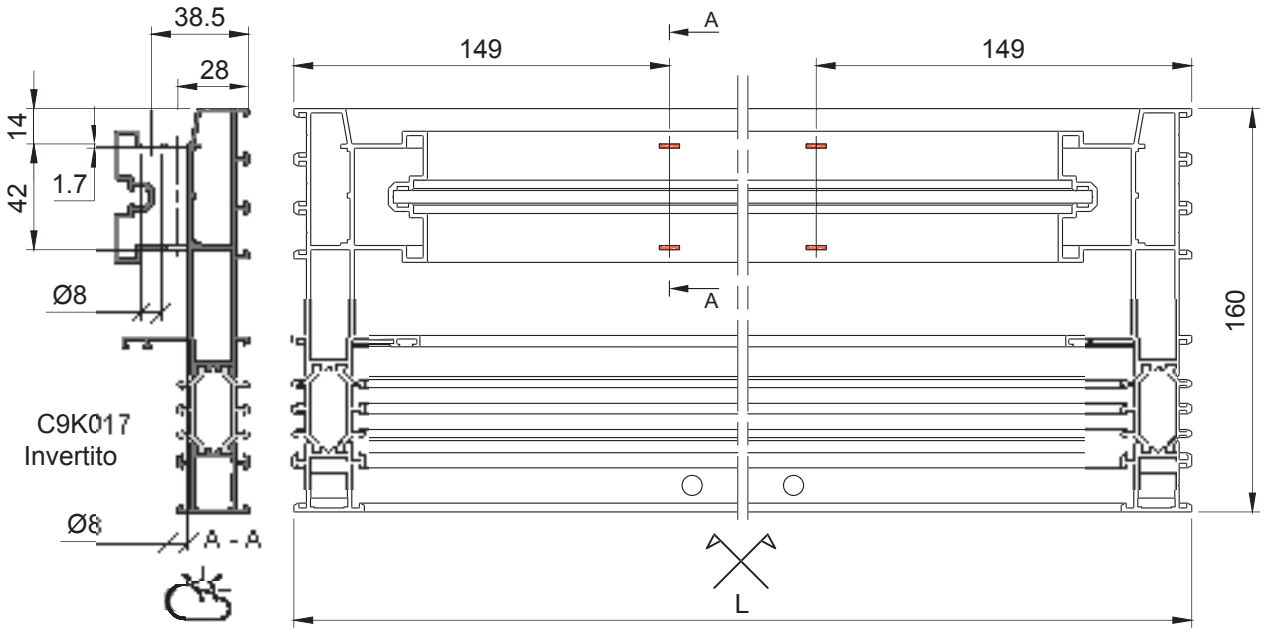
1 Binario fisso-apribile-fisso invertito (C9K017)

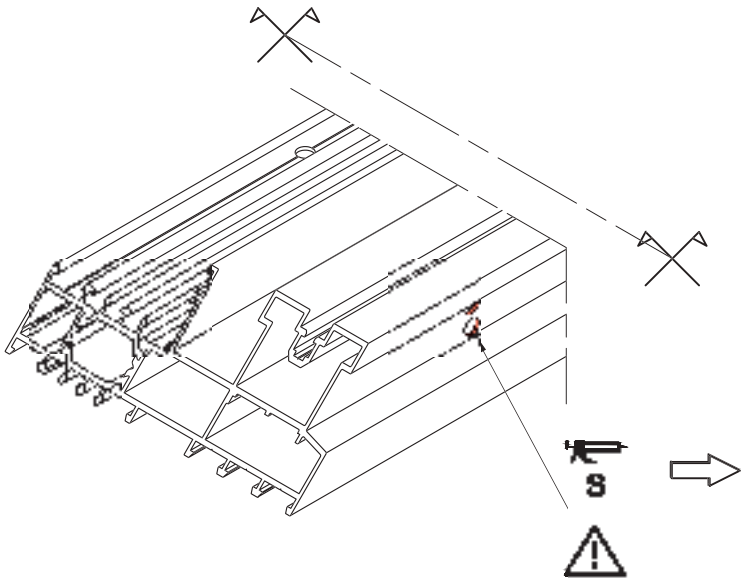
DRENAGGIO C9K017 - PARTE 3

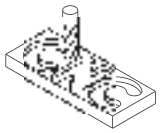
3 / 8

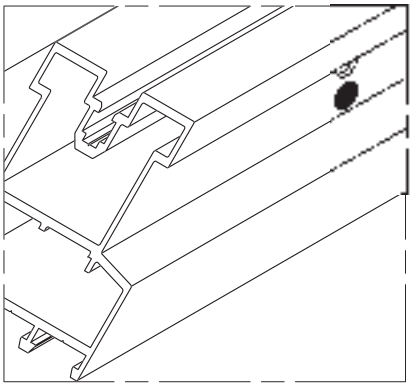
ASS-2053
ASS-2054











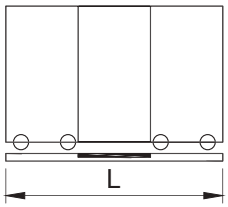
C160S-ASS-2057

1 Binario fisso-apribile-fisso invertito (C9K017)

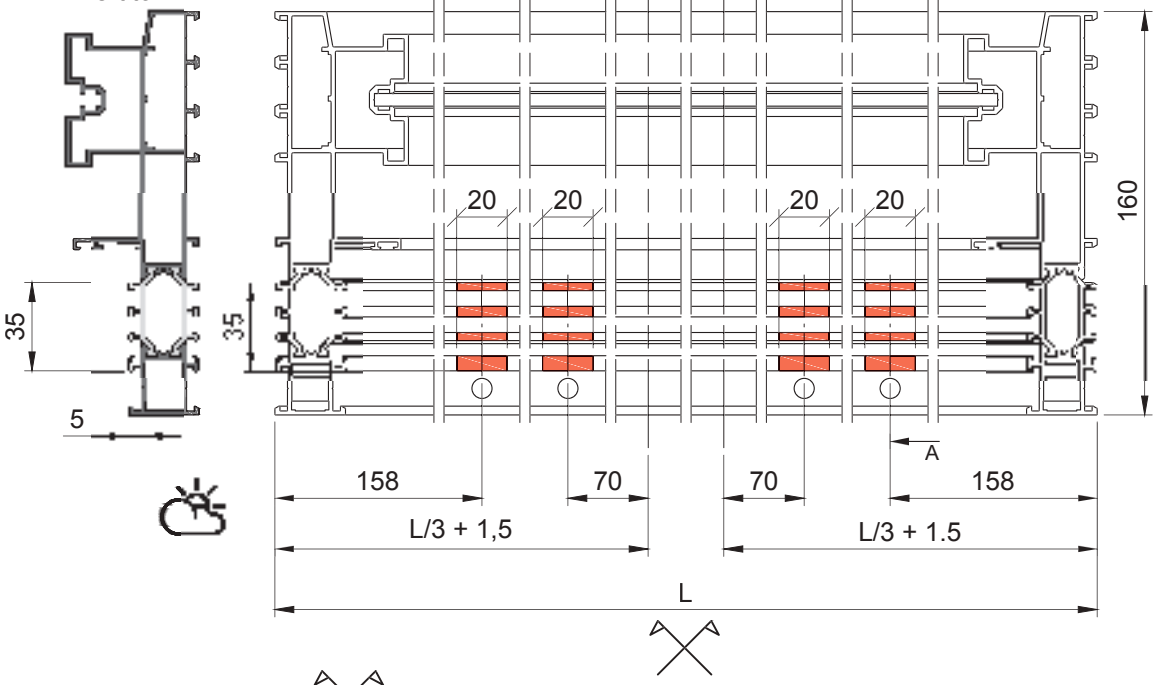
DRENAGGIO C9K017 - PARTE 4

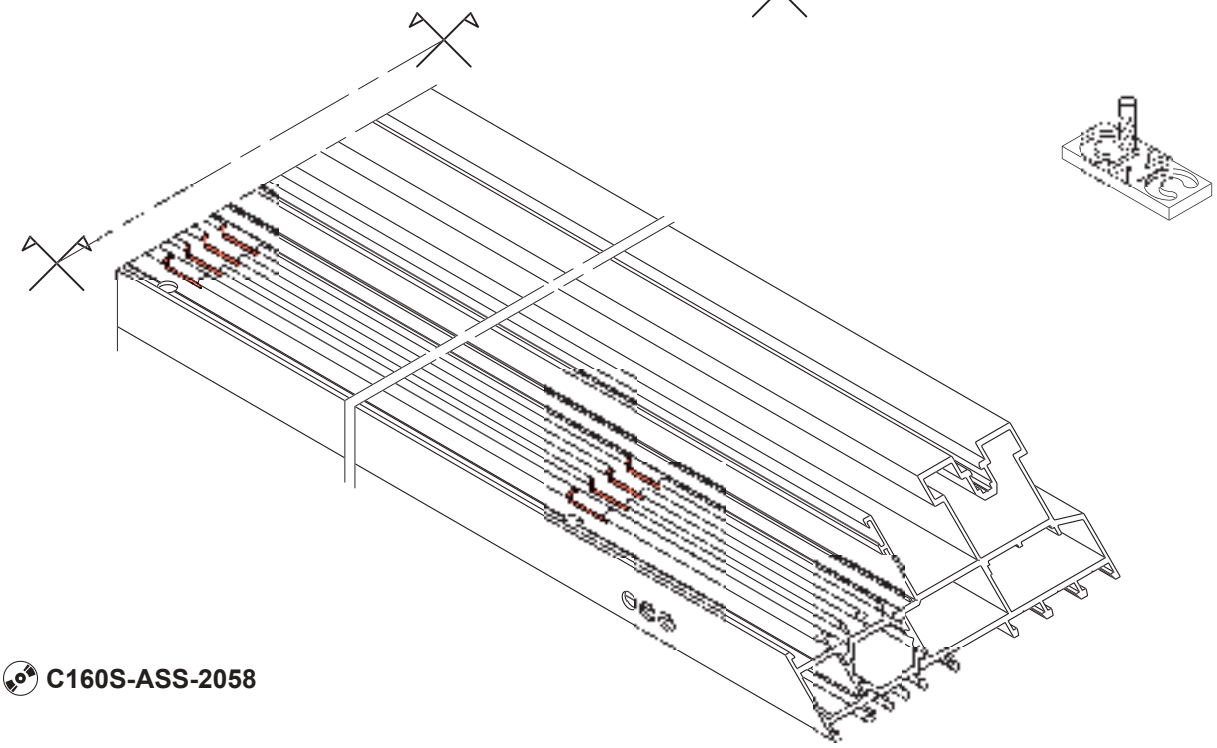
4/ 8

ASS-2053
ASS-2054



A - A
C9K017
Invertito





C160S-ASS-2058

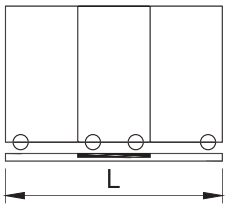
1 Binario fisso-apribile-fisso invertito (C9K017)

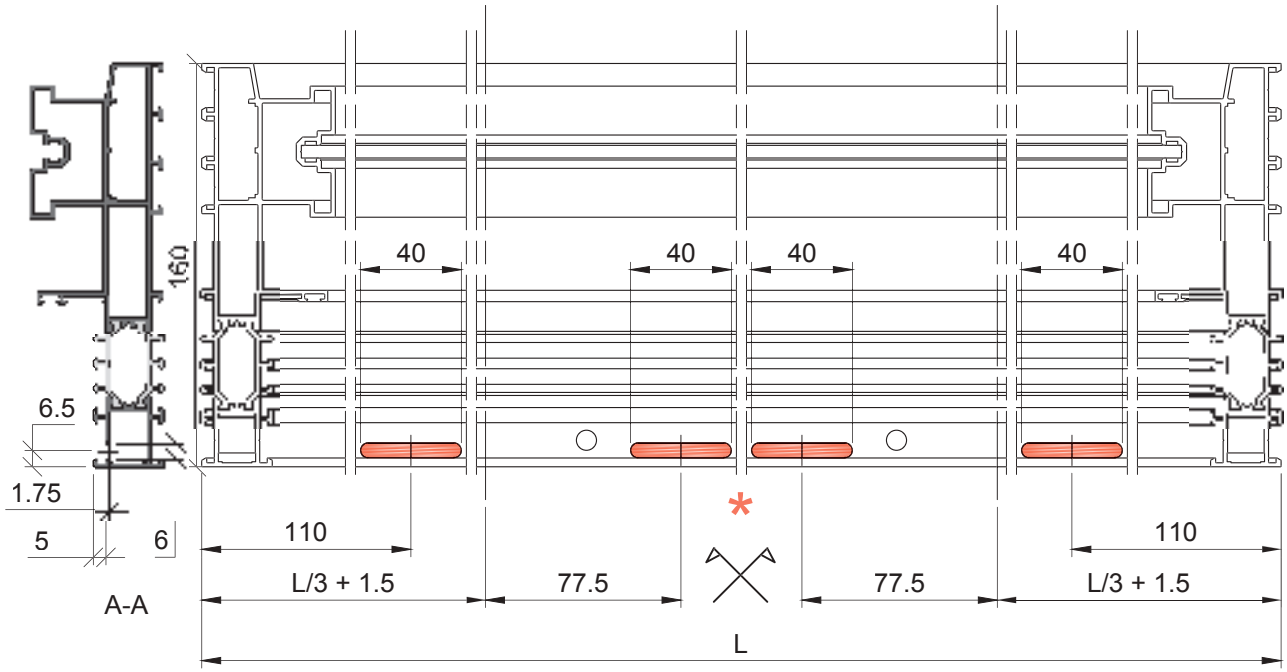
DRENAGGIO C9K017 - PARTE 5

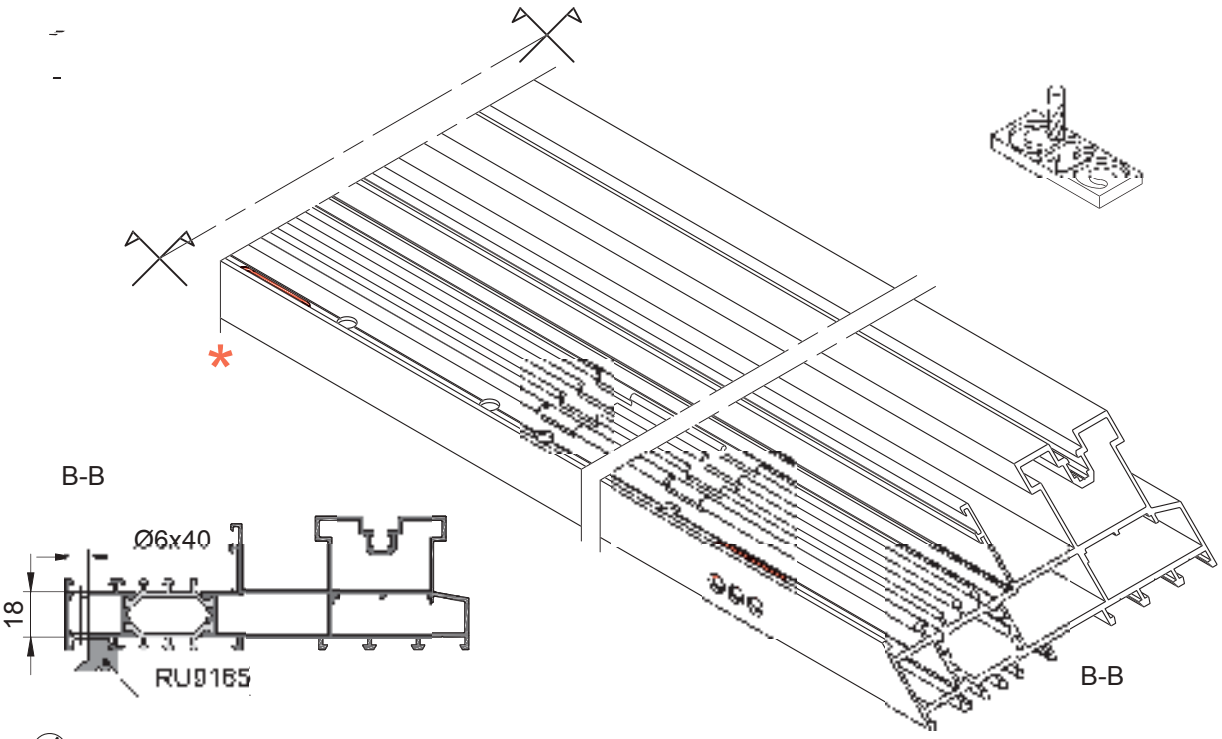
5 / 8

Ø6x10 - 1,75 (x4) A-A

Ø6x10 - 18 (x4) B-B opzionale (uso di RU9165)







C160S-ASS-2059

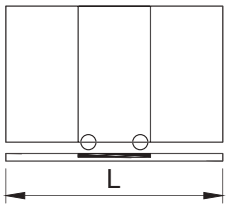
Numero dei fori di drenaggio, vedere pagina L13

1 Binario fisso-apribile-fisso invertito (C9K017)

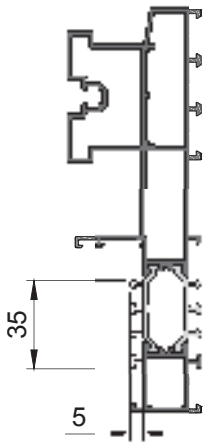
DRENAGGIO C9K017 - PARTE 6

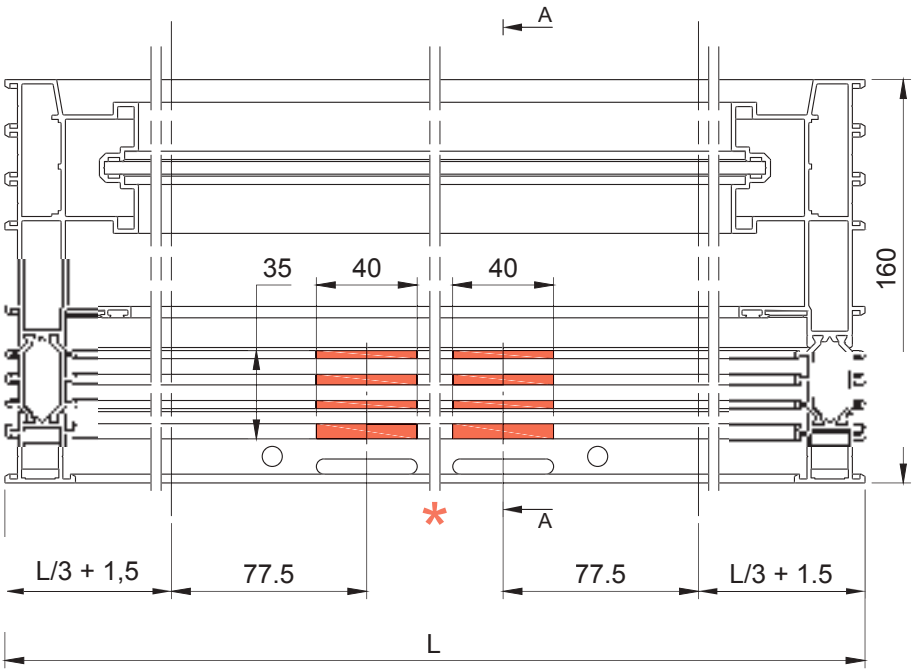
6 / 8

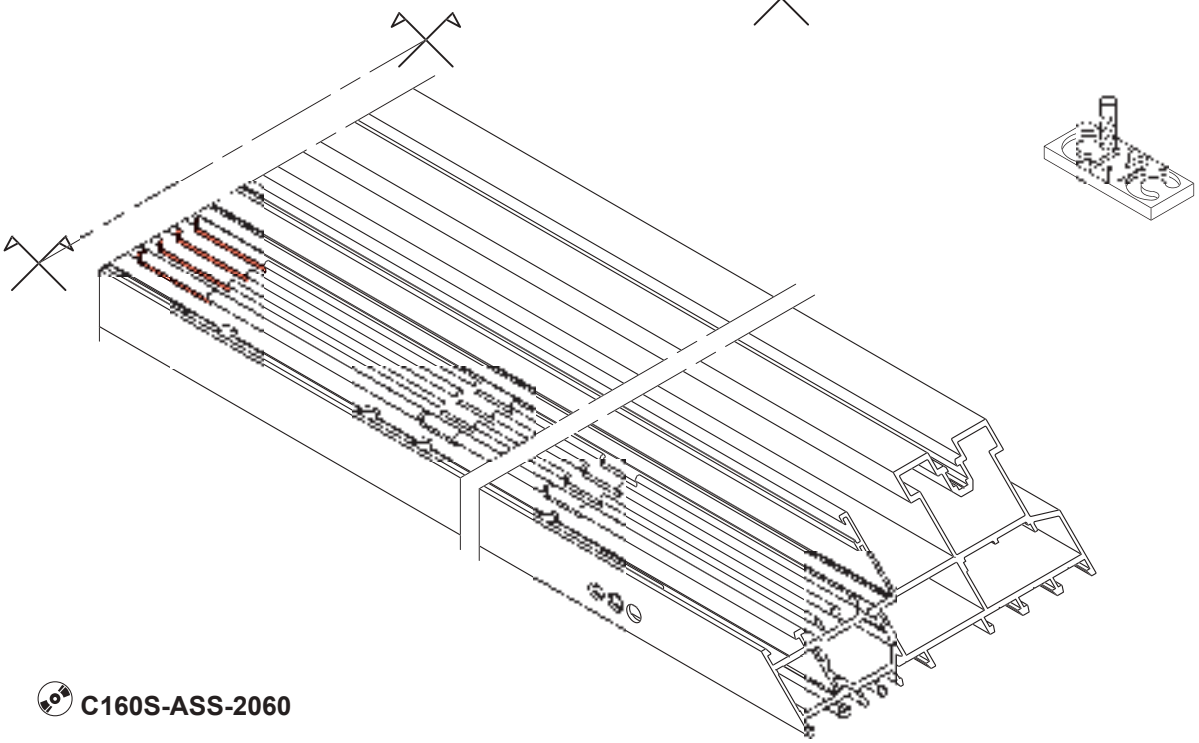
ASS-2053
ASS-2054



A - A
C9K017
Invertito







C160S-ASS-2060

* Numero dei fori di drenaggio, vedere pagina L13

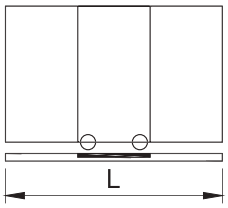
1 Binario fisso-apribile-fisso invertito (C9K017)

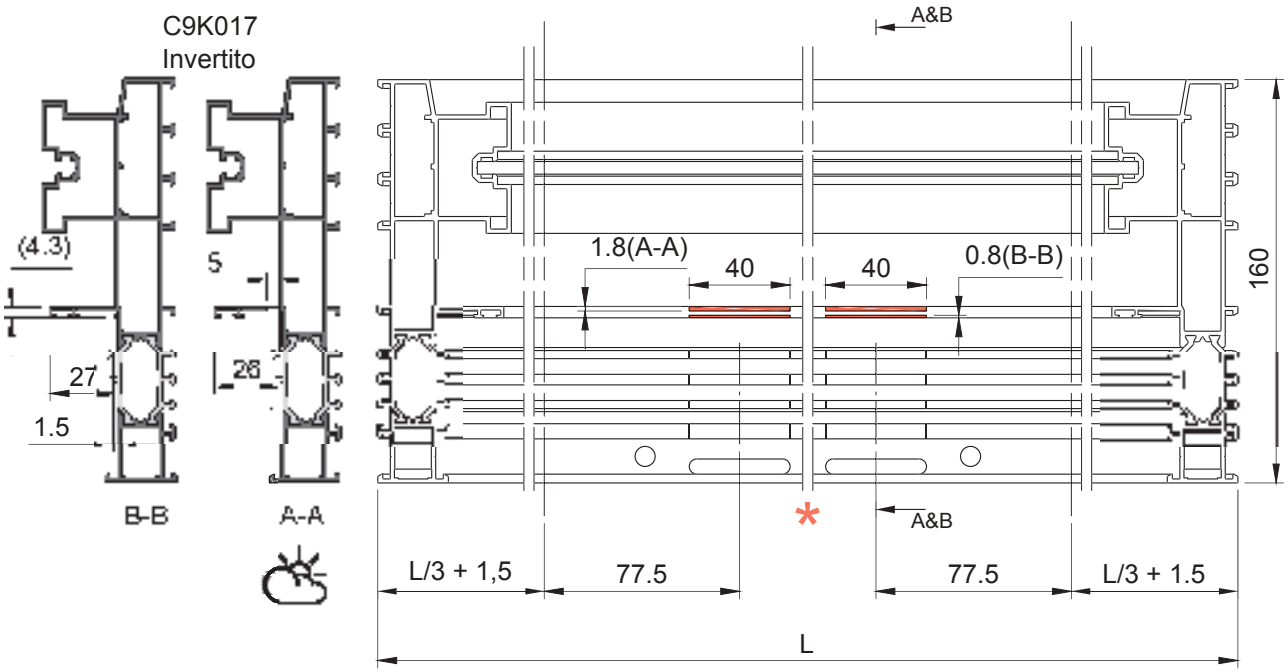
DRENAGGIO C9K017 - PARTE 7

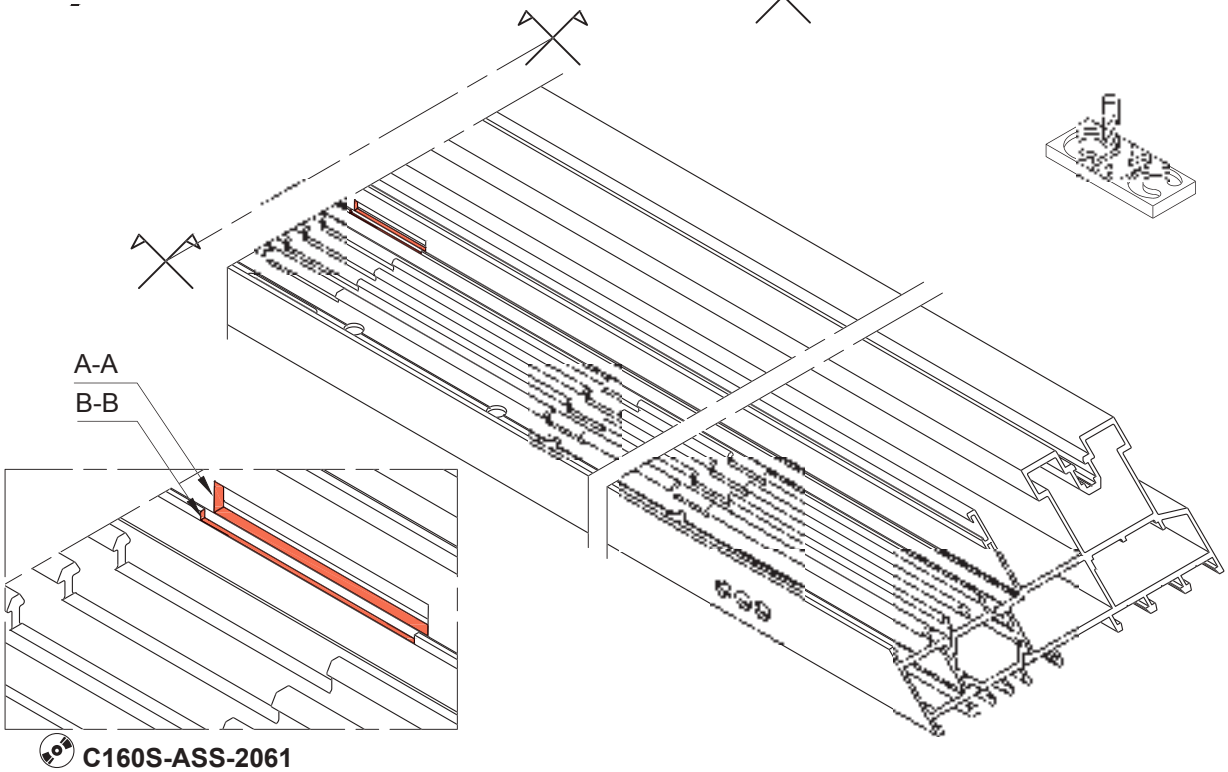
7 / 8

1.3x10x5 A-A (x2)
0,5x40x1,5 B-B (x2)

ASS-2053
ASS-2054







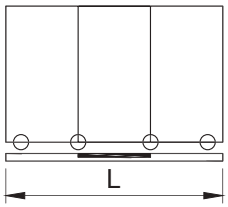
C160S-ASS-2061

✳ Numero dei fori di drenaggio, vedere pagina L13

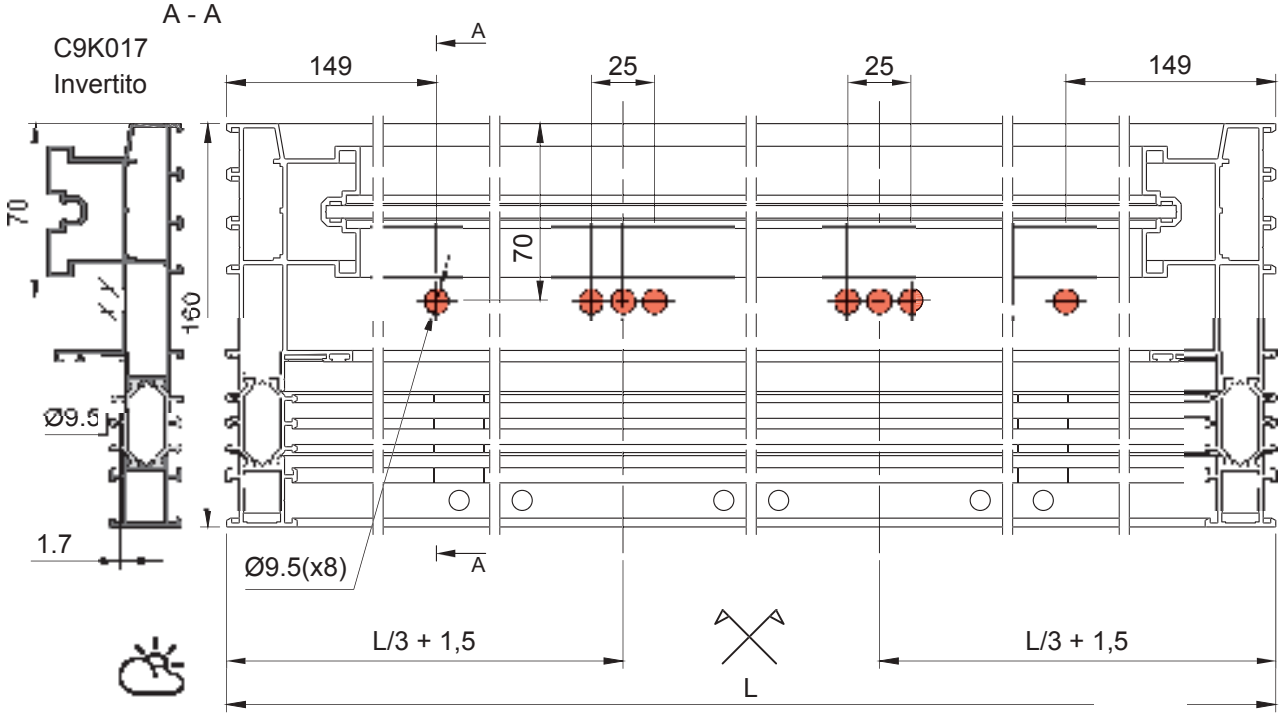
Drenaggio C9K017 - Parte 8
Binario fisso-apribile-fisso invertito (C9K017)

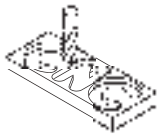
8 / 8

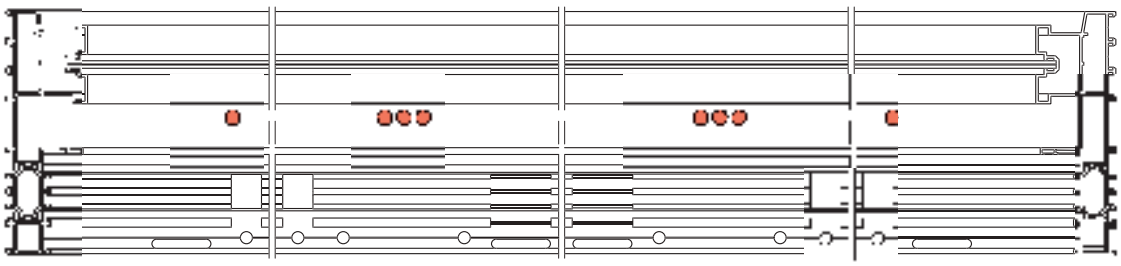
ASS-2053
ASS-2054



A - A
C9K017
Invertito







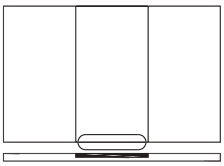
1/5

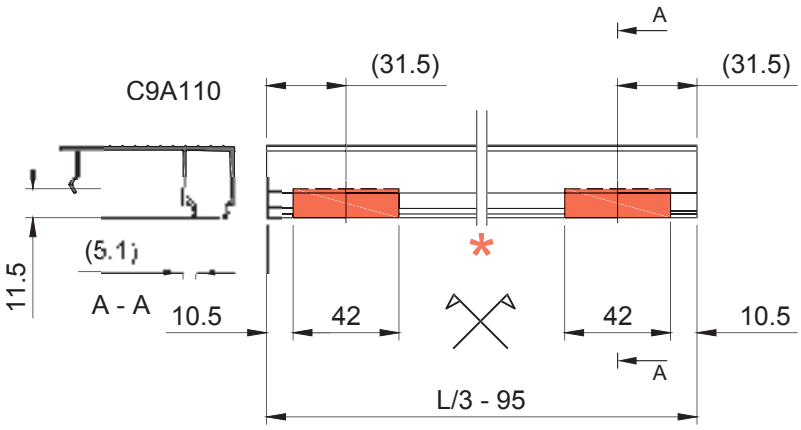
C160S-ASS-2062

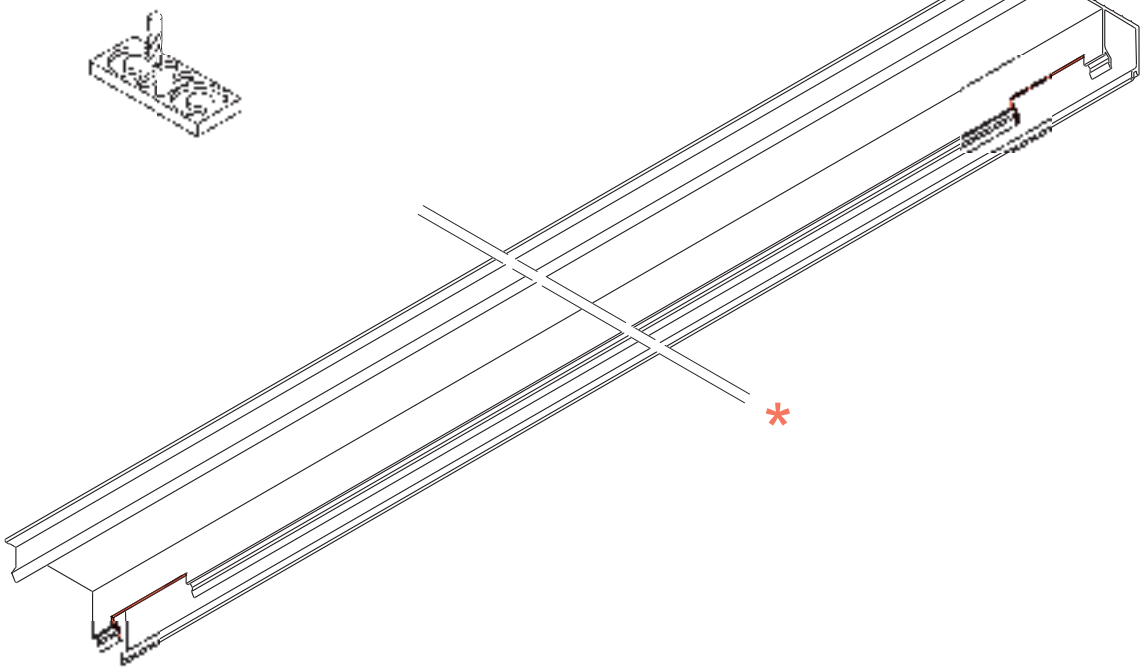
1 Binario fisso-apribile-fisso invertito (C9K017)

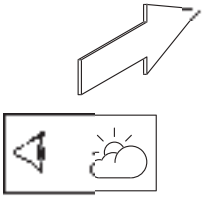
DRENAGGIO C9K017 - PARTE 9

ASS-2053
ASS-2054







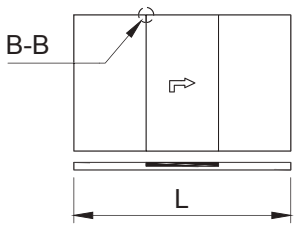


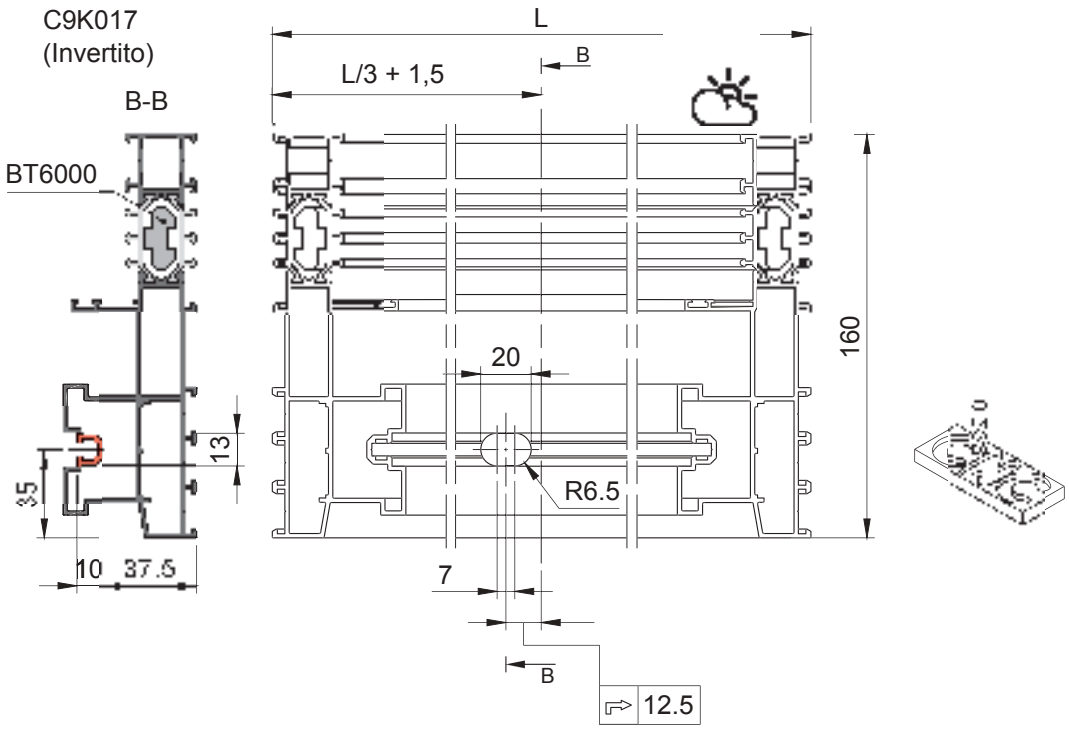
C160S-ASS-2095

✳ Numero dei fori di drenaggio, vedere pagina L13

1 Binario fisso-apribile-fisso invertito (C9K017)

OPERAZIONE PER C9K017

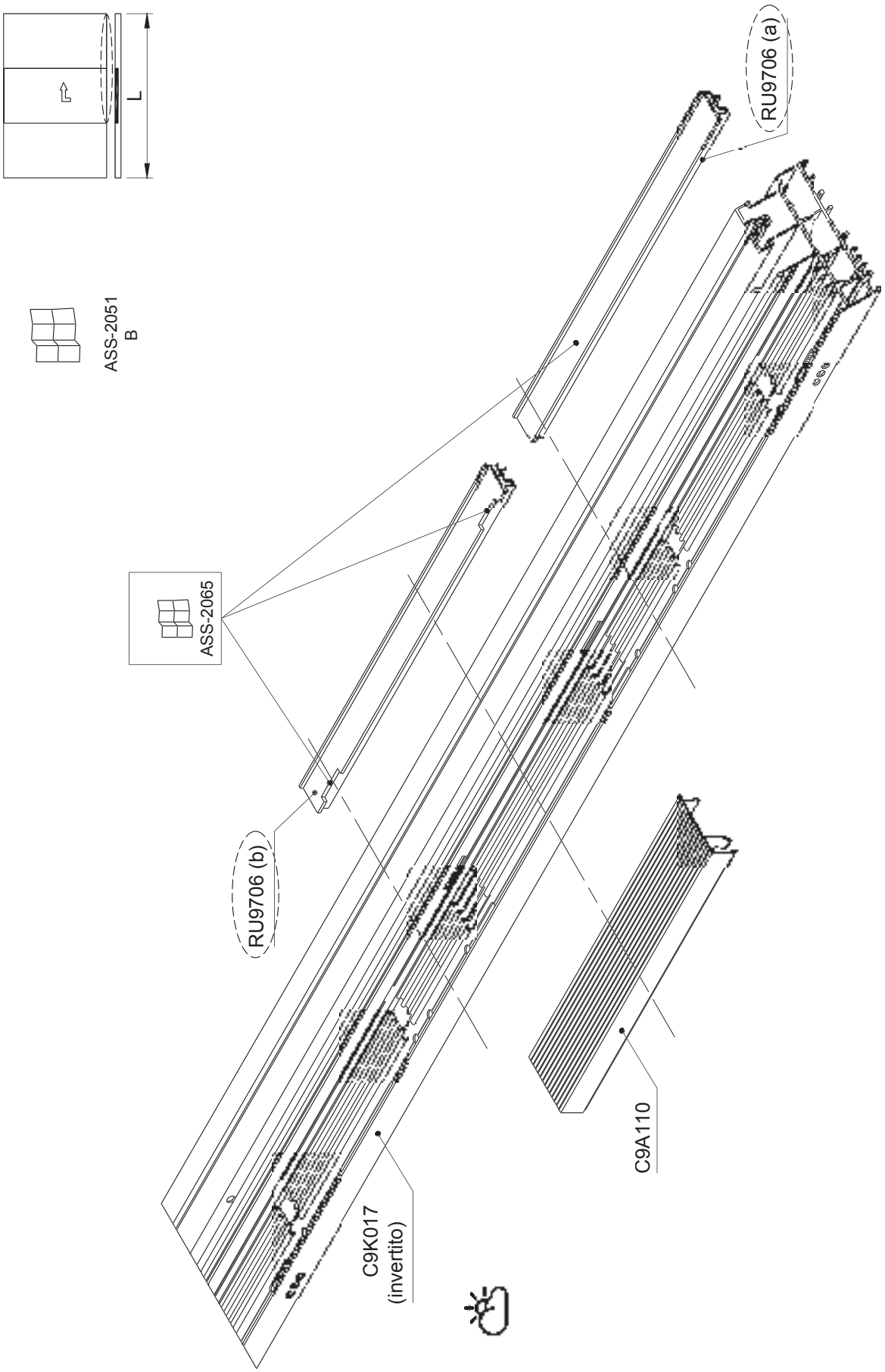




C160S-ASS-2063

1 Binario fisso-apribile-fisso invertito (C9K017)

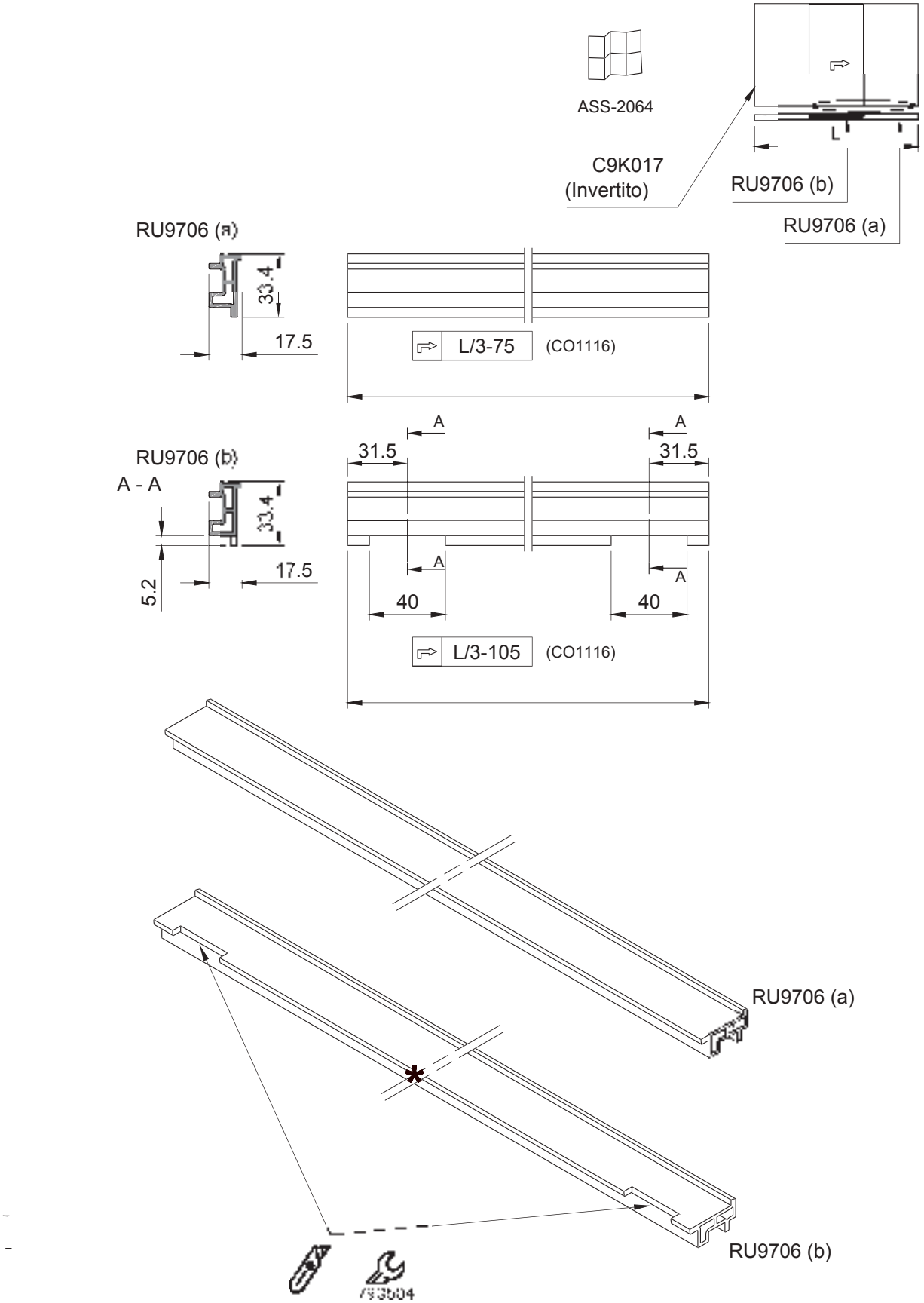
3D - POSIZIONAMENTO RU9706



C160S-ASS-2064

1 Binario fisso-apribile-fisso invertito (C9K017)

OPERAZIONE RU9706 PER DRENAGGIO



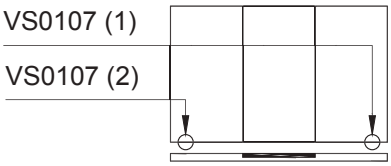
C160S-ASS-2065

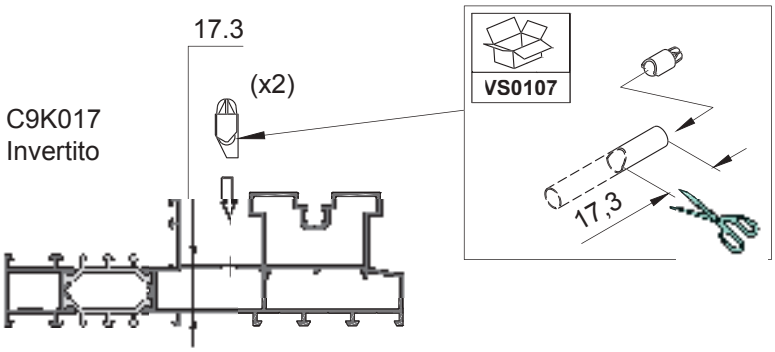
* Numero dei fori di drenaggio, vedere pagina L13

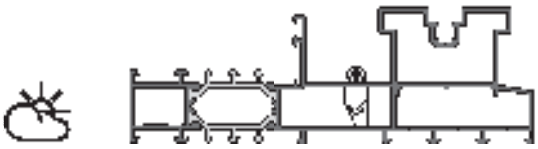
1 Binario fisso-apribile-fisso invertito (C9K017)

ASSEMBLAGGIO VALVOLA VS0107 E PROFILO DI ISOLAMENTO KU2065 SU C9K017 INFERIORE

ASS-2051
B





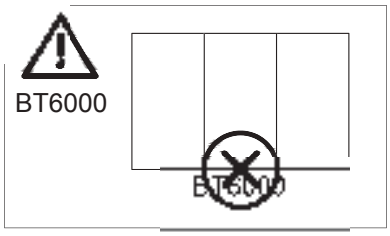


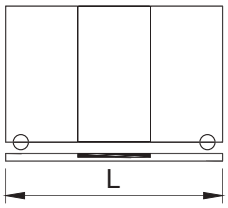
C160S-ASS-2066

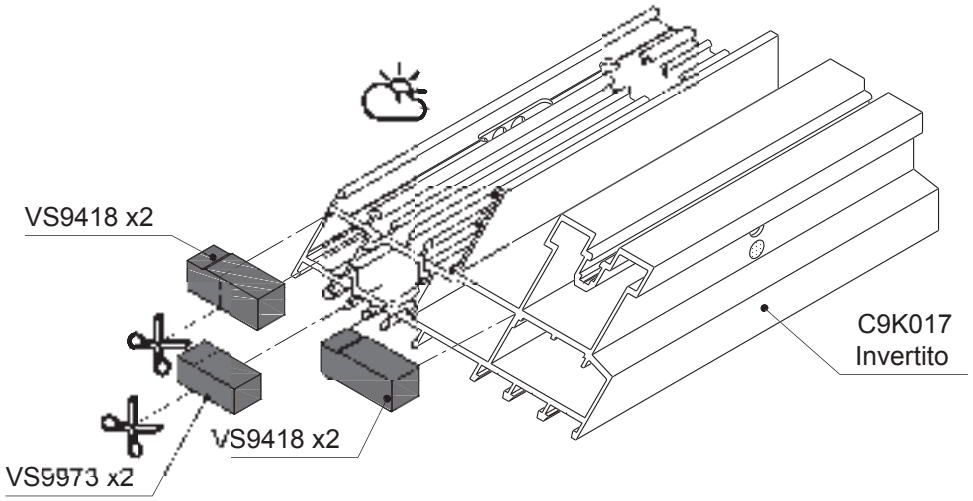
1 Binario fisso-apribile-fisso invertito (C9K017)

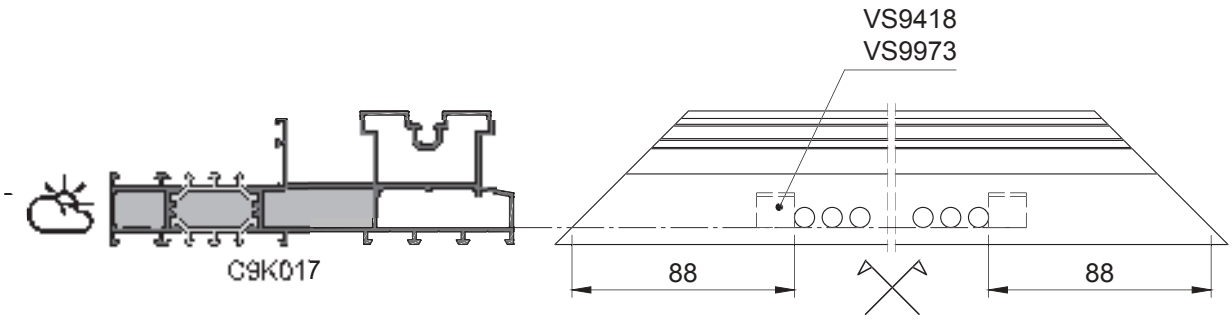
POSIZIONAMENTO TAPPI DI TENUTA IN C9K017 - INFERIORE

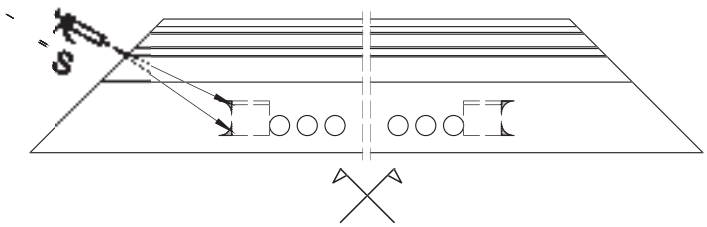
Posizionamento tappi di tenuta in C9K017 - Inferiore









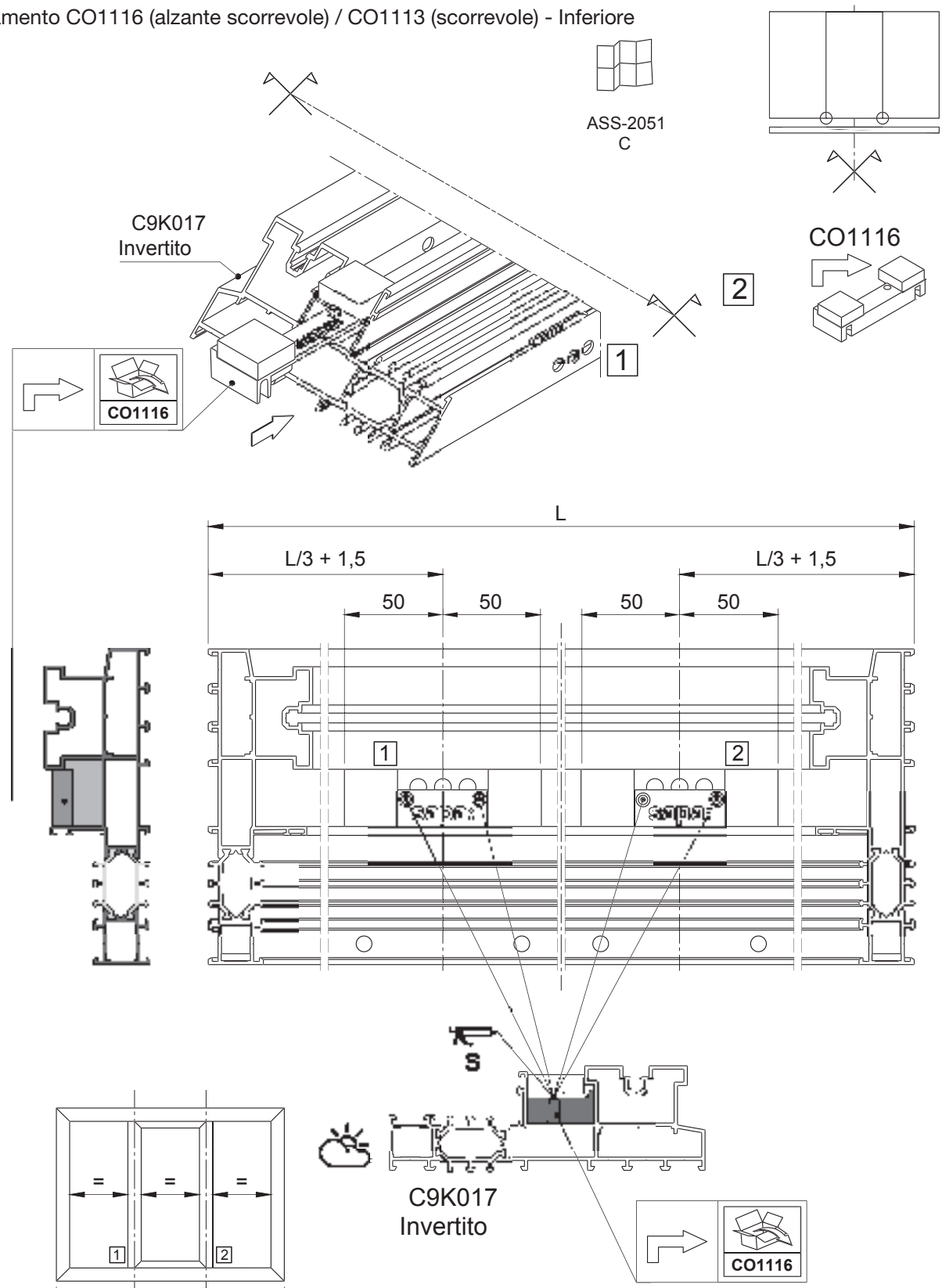


C160-ASS-2067

1 Binario fisso-apribile-fisso invertito (C9K017)

POSIZIONAMENTO CO1116 (ALZANTE SCORREVOLE) - INFERIORE

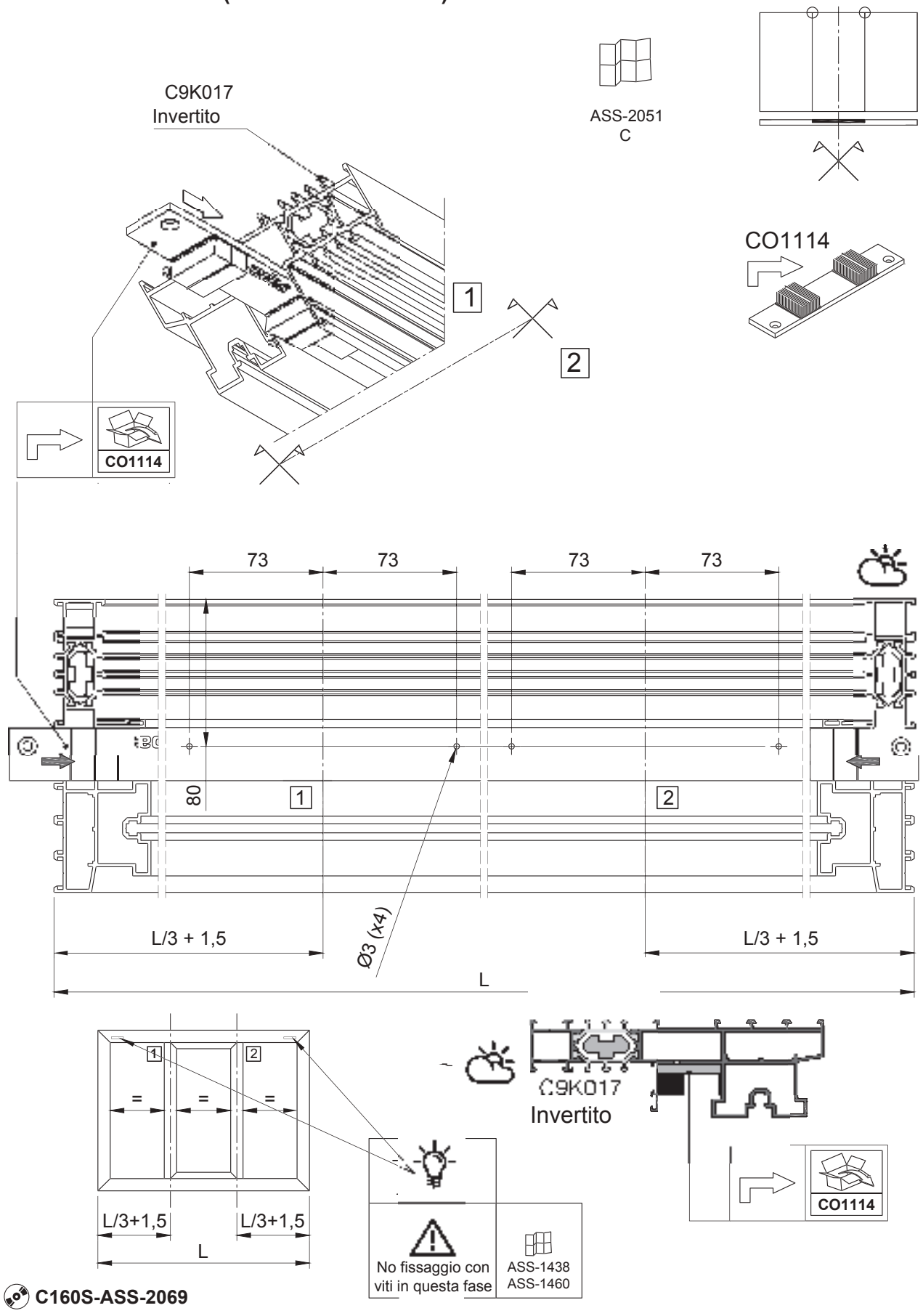
Posizionamento CO1116 (alzante scorrevole) / CO1113 (scorrevole) - Inferiore



C160S-ASS-2068

1 Binario fisso-apribile-fisso invertito (C9K017)

POSIZIONAMENTO CO1114 (ALZANTE SCORREVOLE) - SUPERIORE

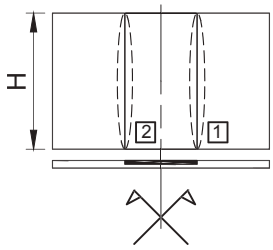


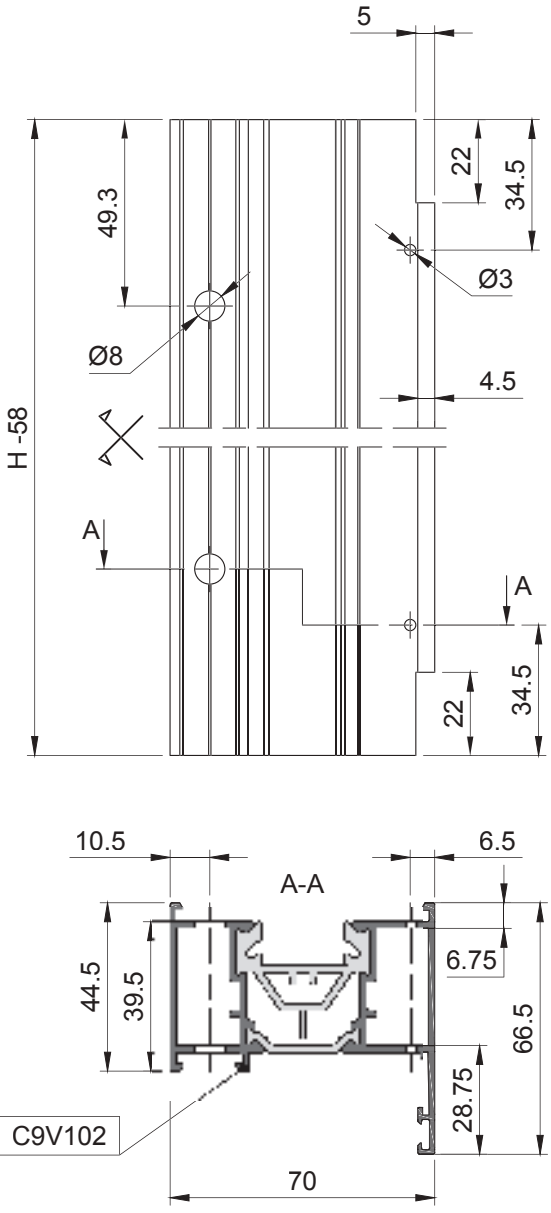
C160S-ASS-2069

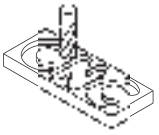
1 Binario fisso-apribile-fisso invertito (C9K017)

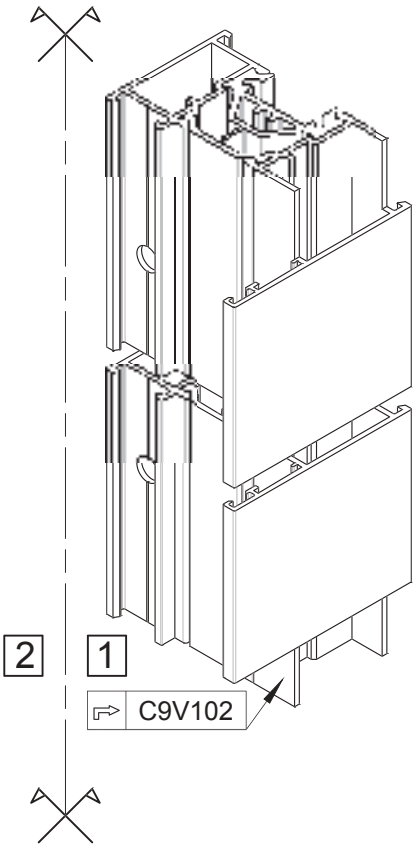
OPERAZIONE TRAVERSO-ANTA C9V102

1 / 5







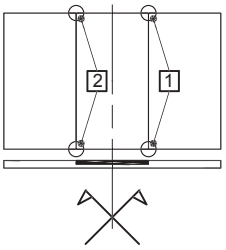


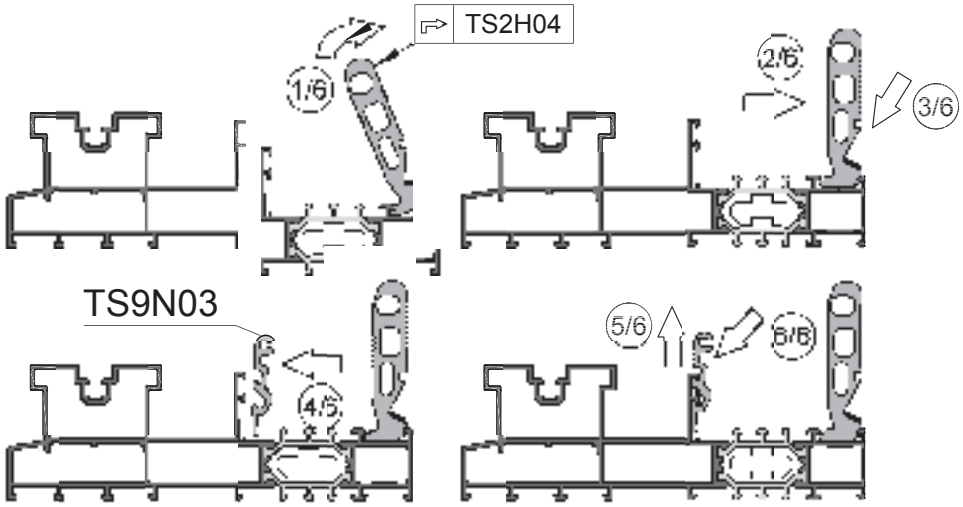
C160S-ASS-2070

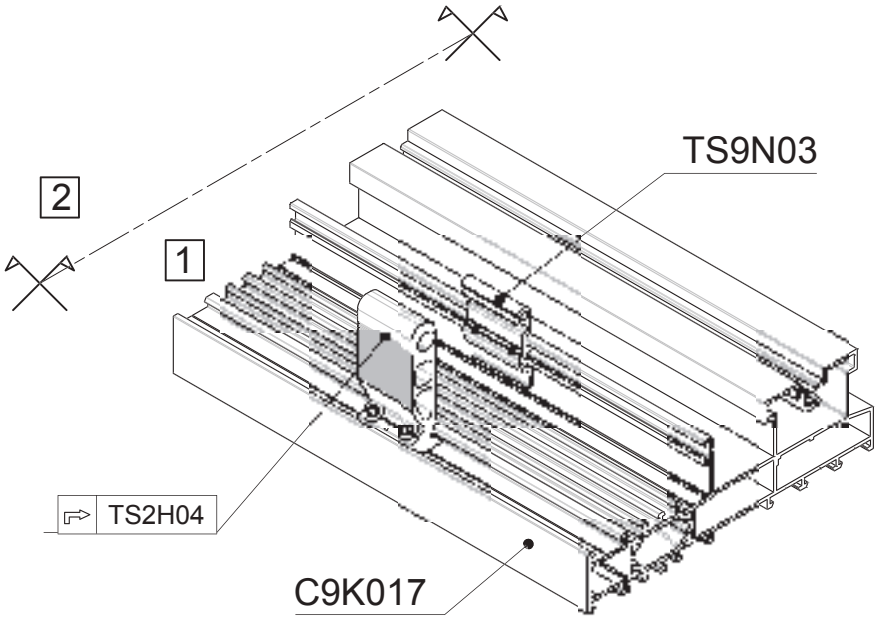
1 Binario fisso-apribile-fisso invertito (C9K017)

ASSEMBLAGGIO CAVALLOTTO PER TRAVERSO

2 / 5





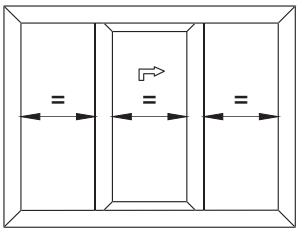


C160S-ASS-2071

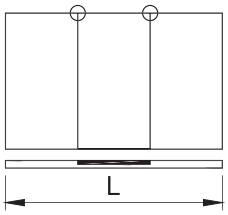
1 Binario fisso-apribile-fisso invertito (C9K017)

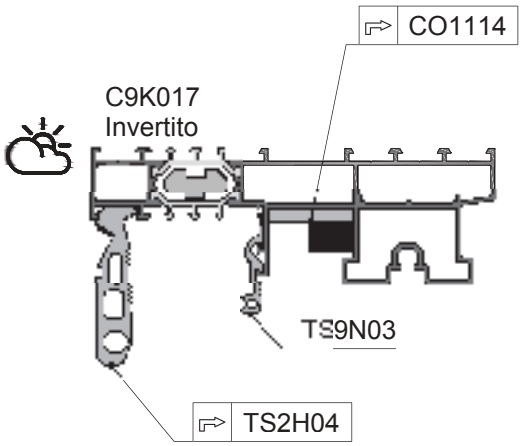
POSIZIONAMENTO CAVALLOTTO PER TRAVERSO

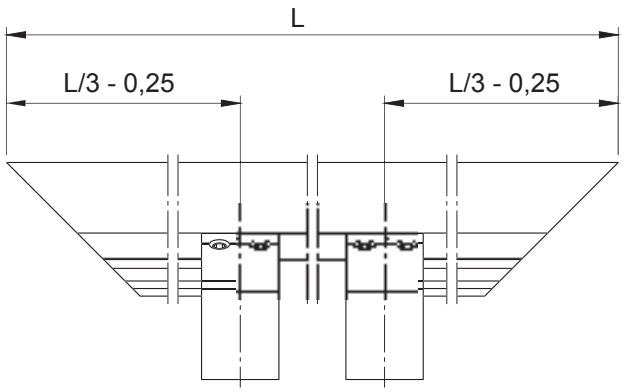
3 / 5

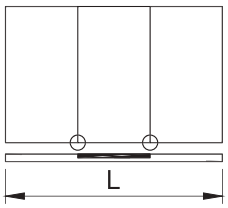


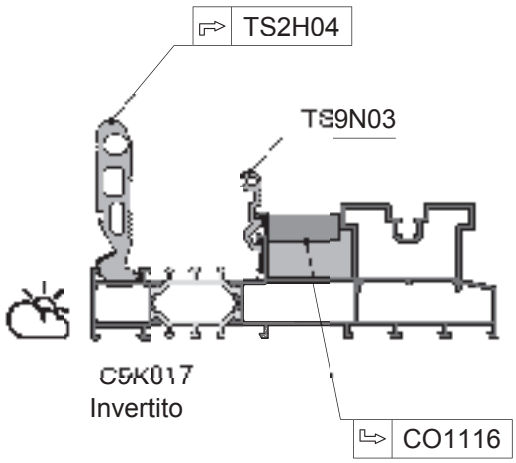
ASS-2051
E

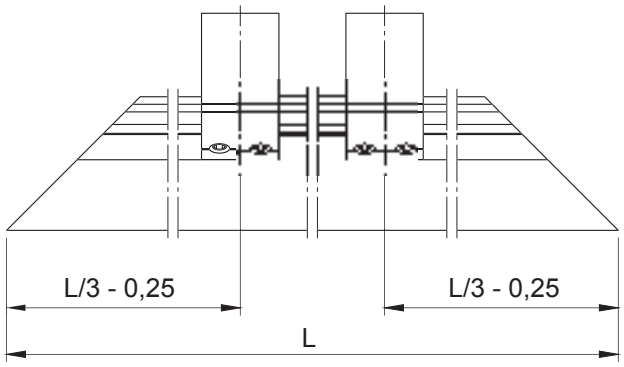










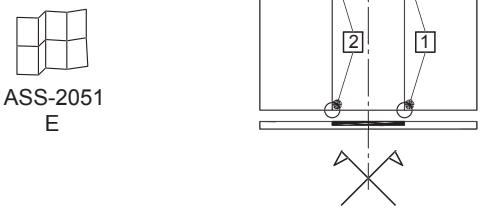


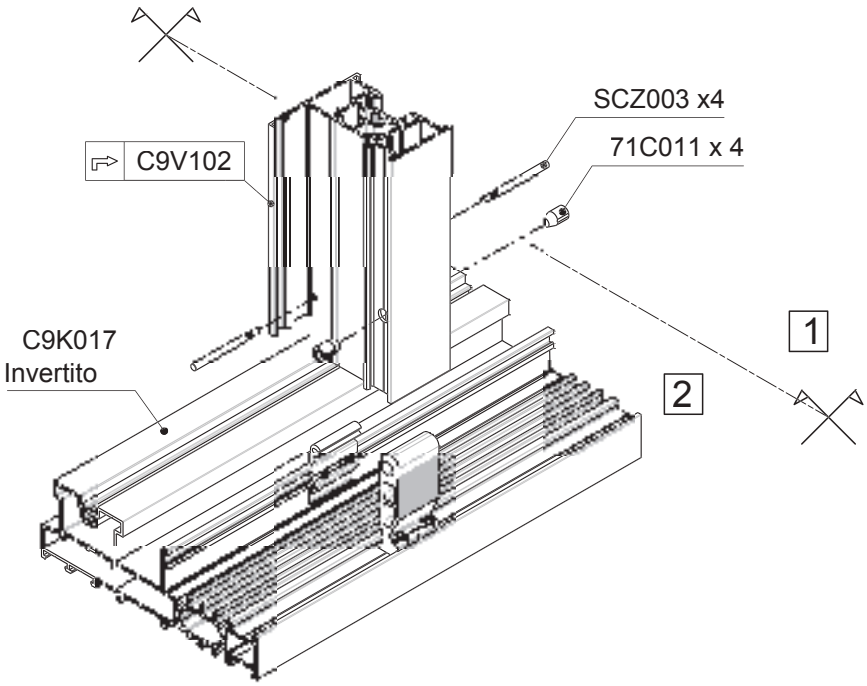
C160S-ASS-2072

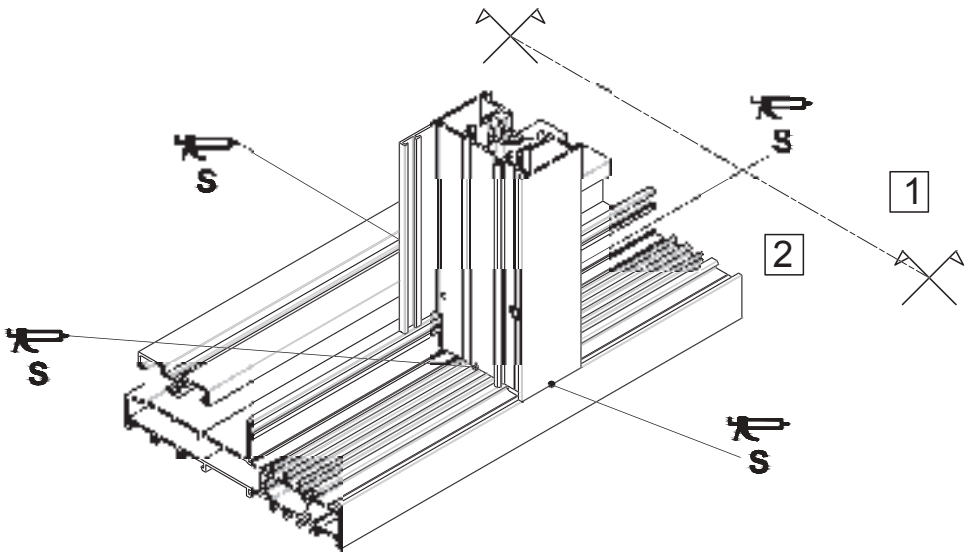
1 Binario fisso-apribile-fisso invertito (C9K017)

ASSEMBLAGGIO TRAVERSO SU TELAIO C9K017

4 / 5





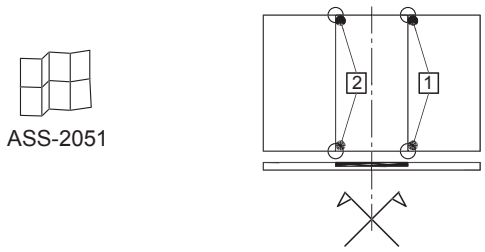


C160S-ASS-2073

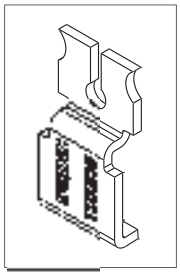
1 Binario fisso-apribile-fisso invertito (C9K017)

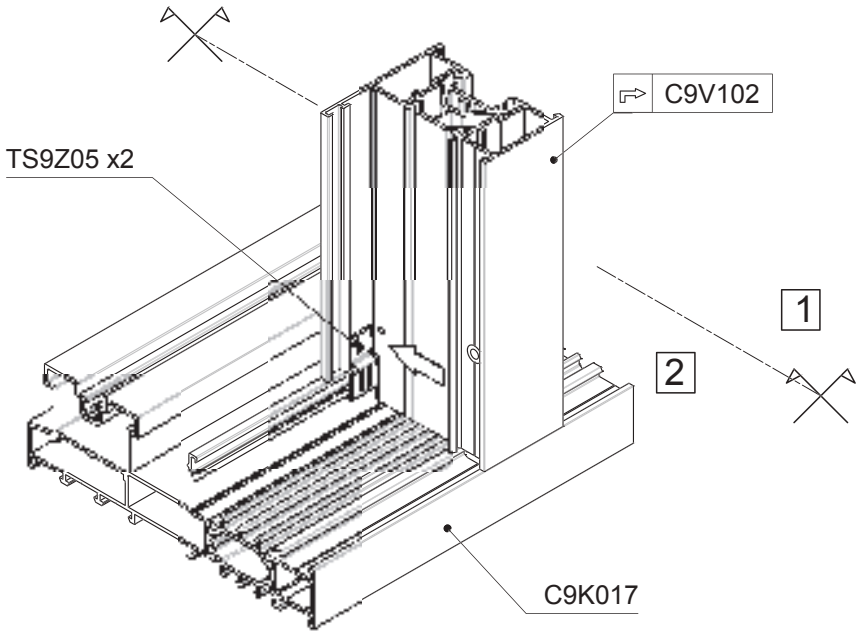
ASSEMBLAGGIO TS9Z05 SU TRAVERSO E TELAIO C9K017

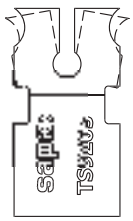
5 / 5

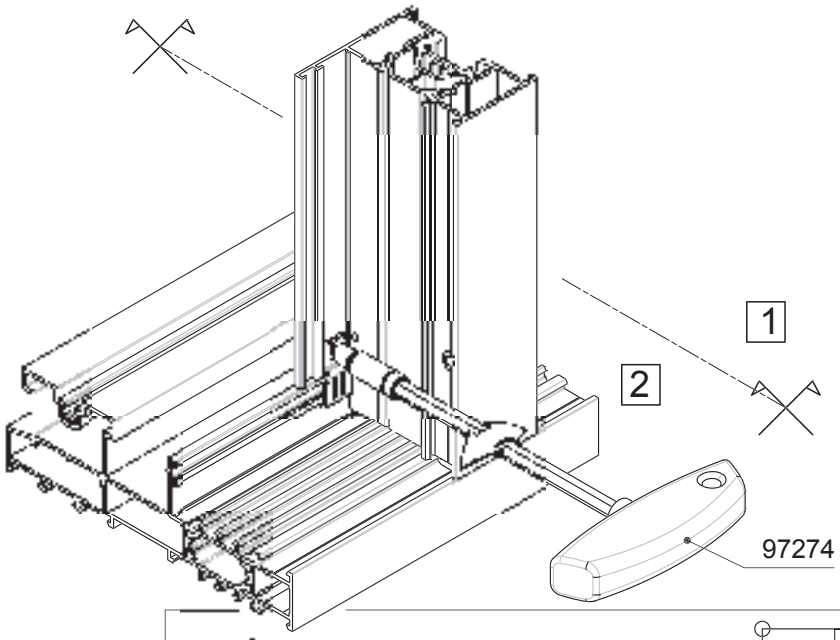


ASS-2051





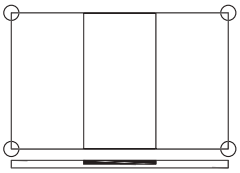




Segue pagina successiva

ASS-2051
F

C160-ASS-1424
C160-ASS-1425
C160-ASS-1426

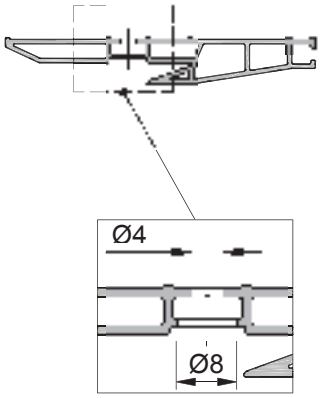


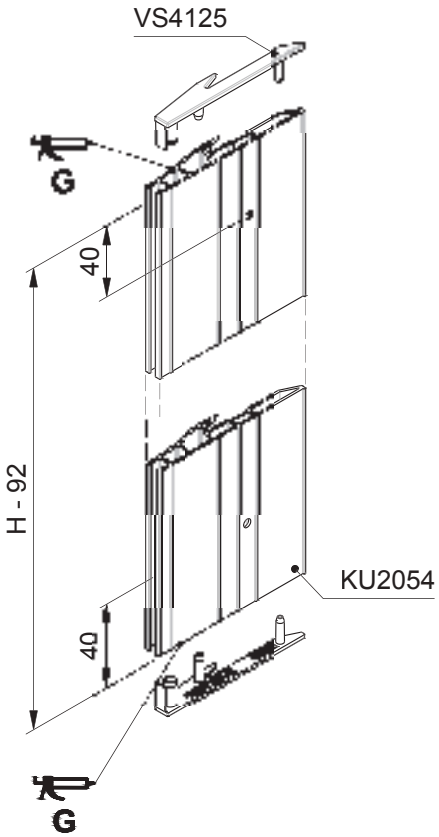
C160S-ASS-2074

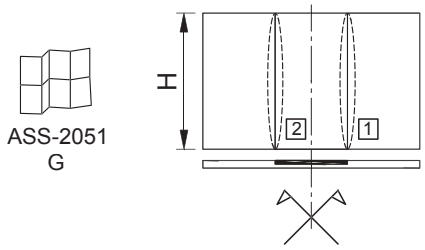
1 Binario fisso-apribile-fisso invertito (C9K017)

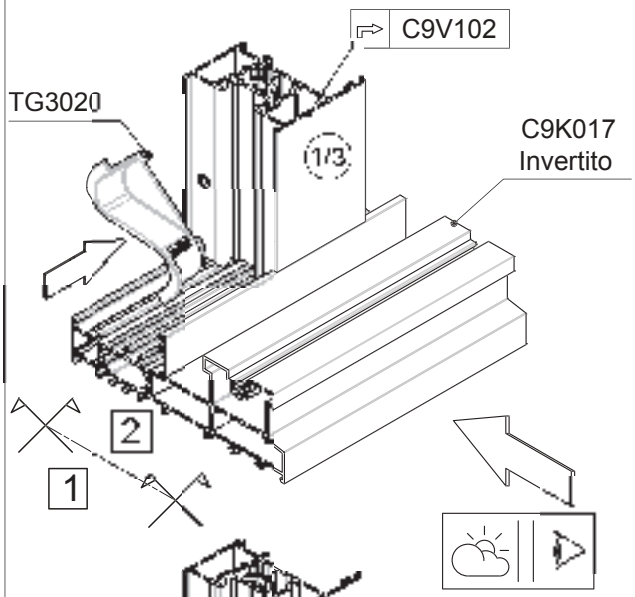
ASSEMBLAGGIO INCONTRO, POSIZIONAMENTO TG3020

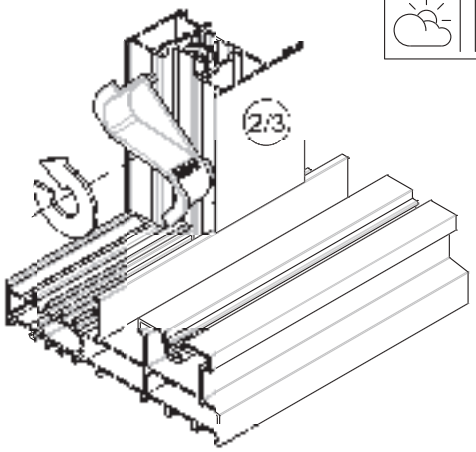
1 / 5

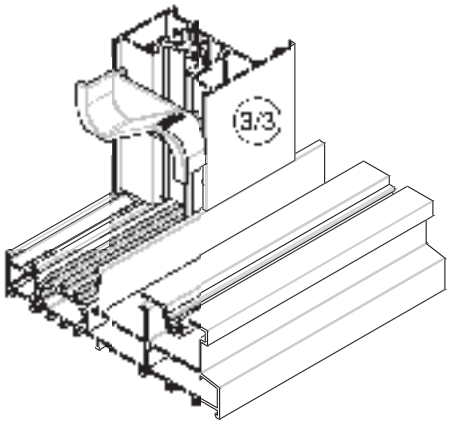










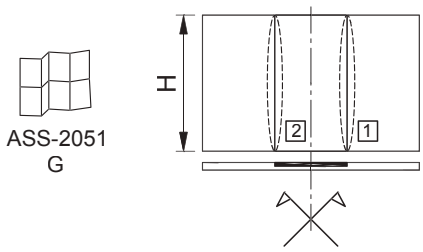


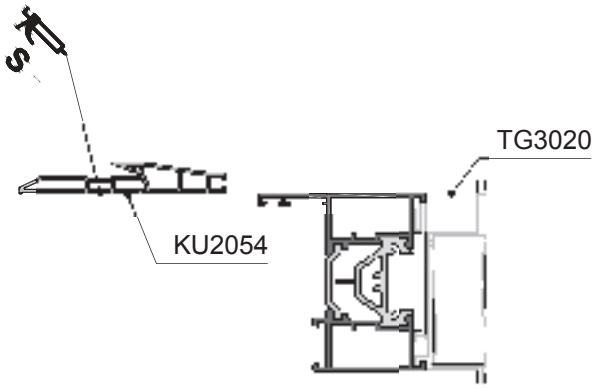
C160S-ASS-2075

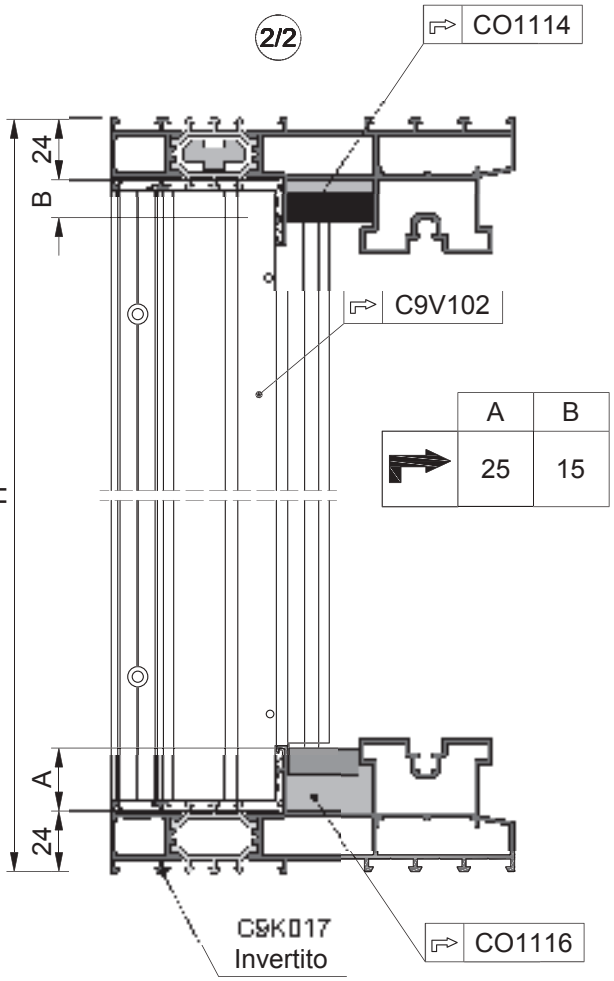
1 Binario fisso-apribile-fisso invertito (C9K017)

POSIZIONAMENTO INCONTRO SU TRAVERSO C9V102

2 / 5







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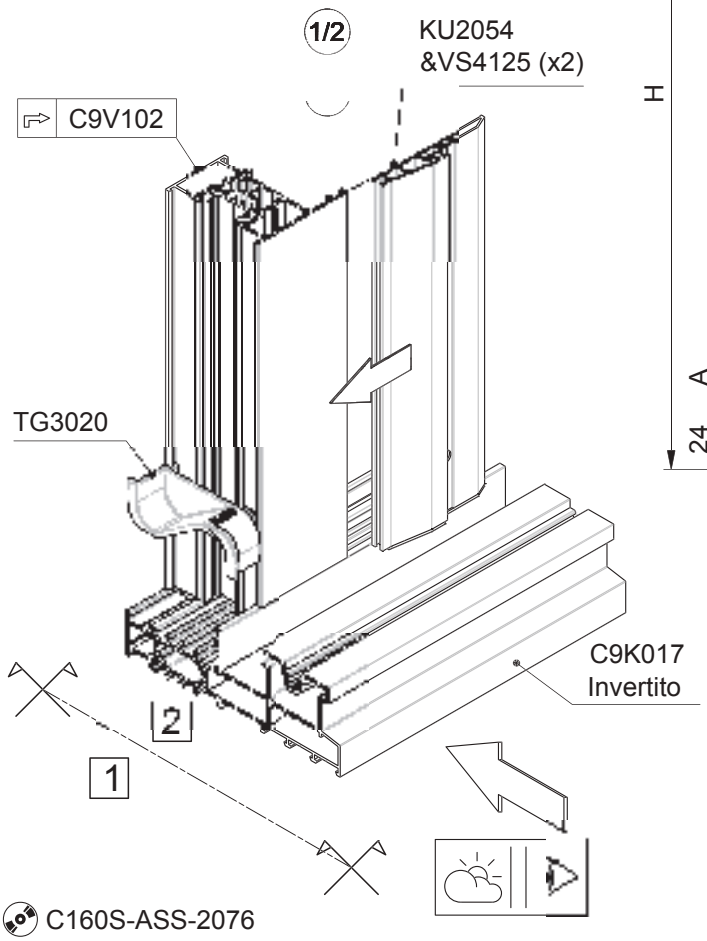
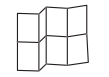


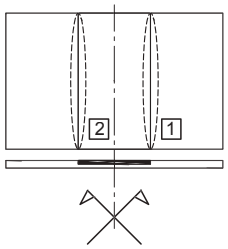
C160S-ASS-2076

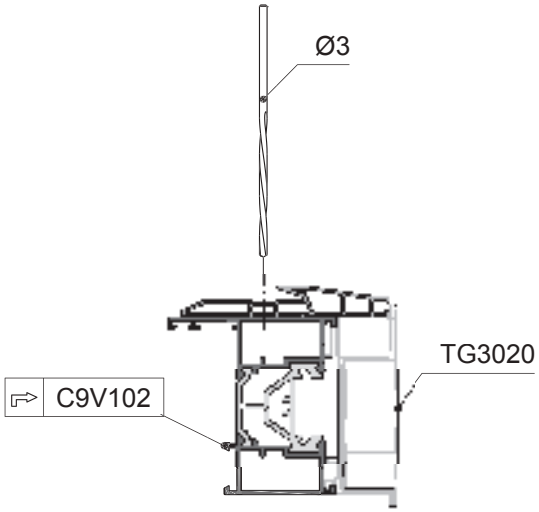
1 Binario fisso-apribile-fisso invertito (C9K017)

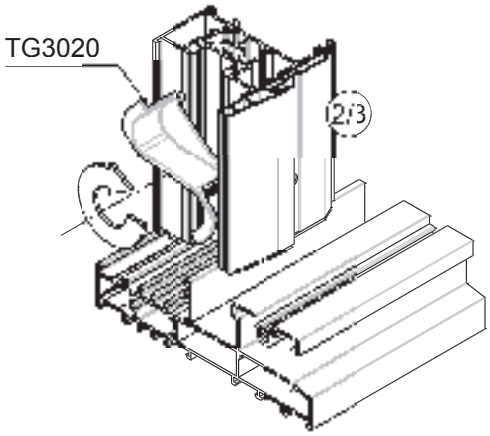
ASSEMBLAGGIO INCONTRO SU TRAVERSO C9V102, RIMOZIONE TG3020

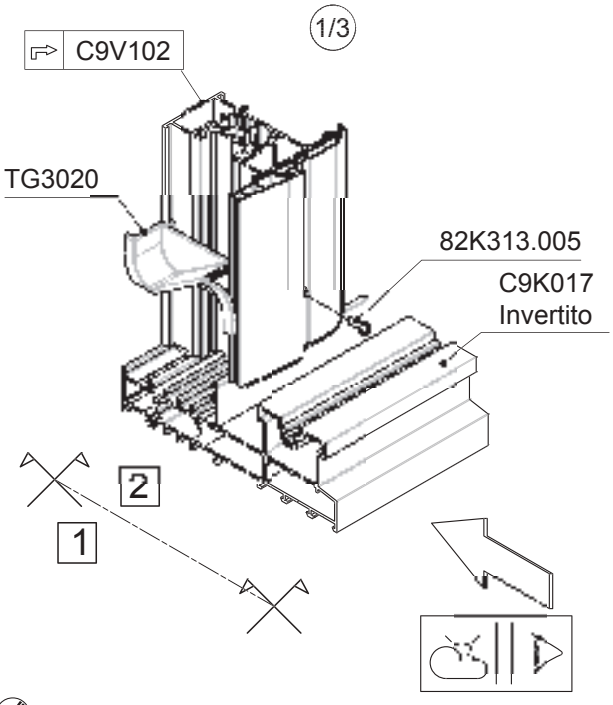
3 / 5

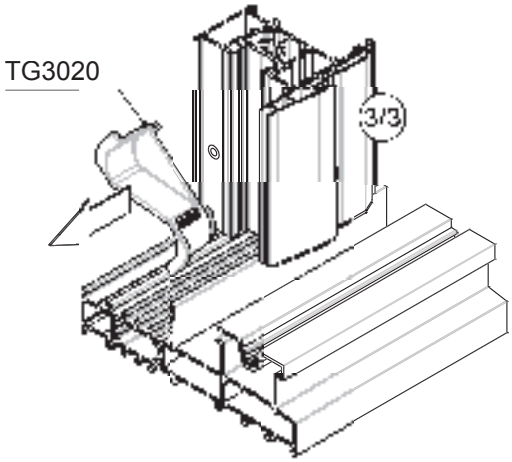










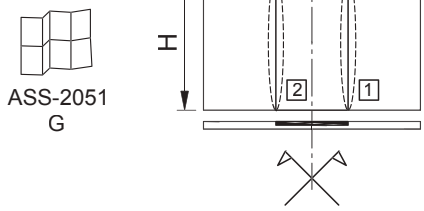


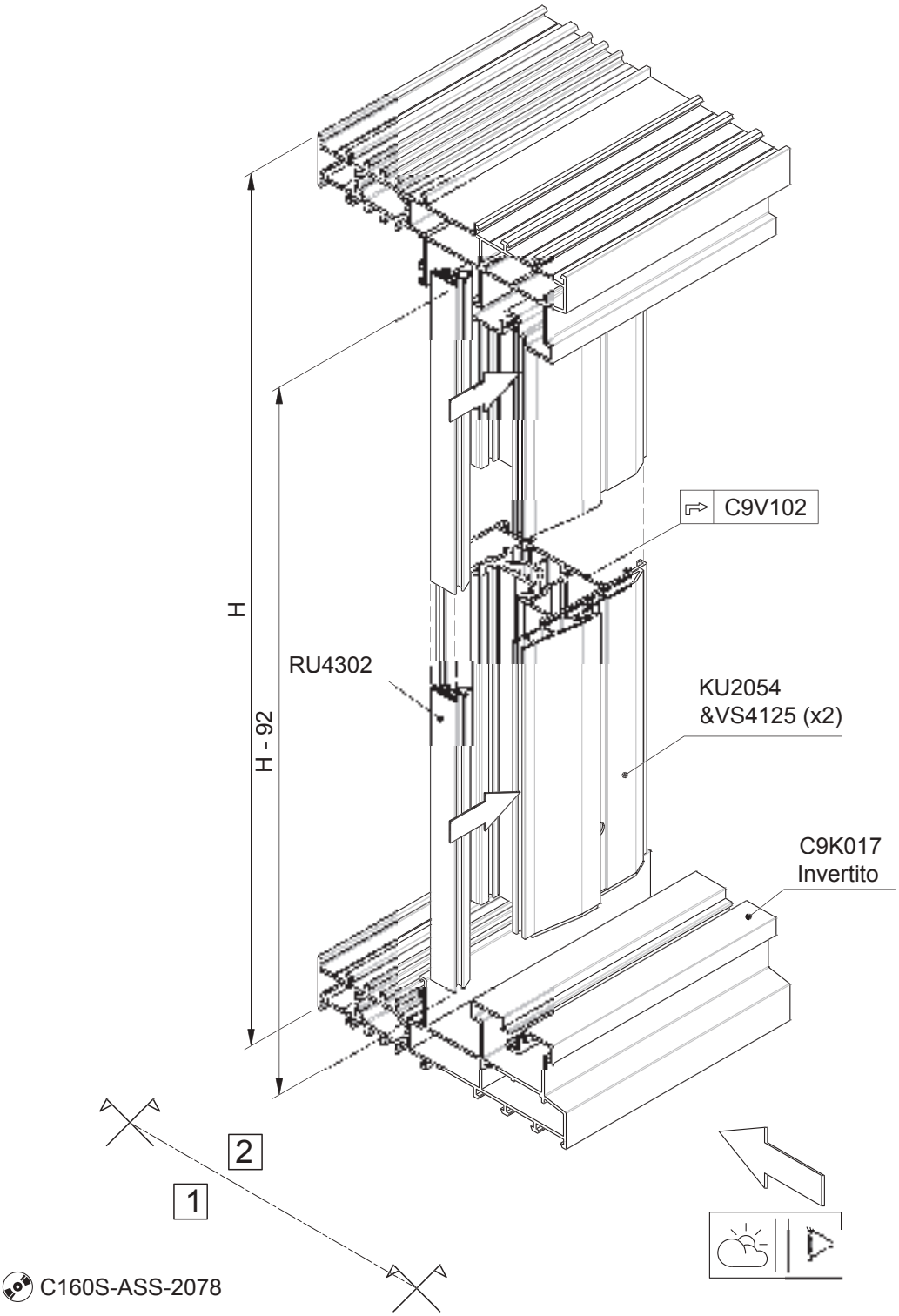
C160S-ASS-2077

1 Binario fisso-apribile-fisso invertito (C9K017)

ASSEMBLAGGIO GUARNIZIONI RU4302 IN KU2054

4 / 5

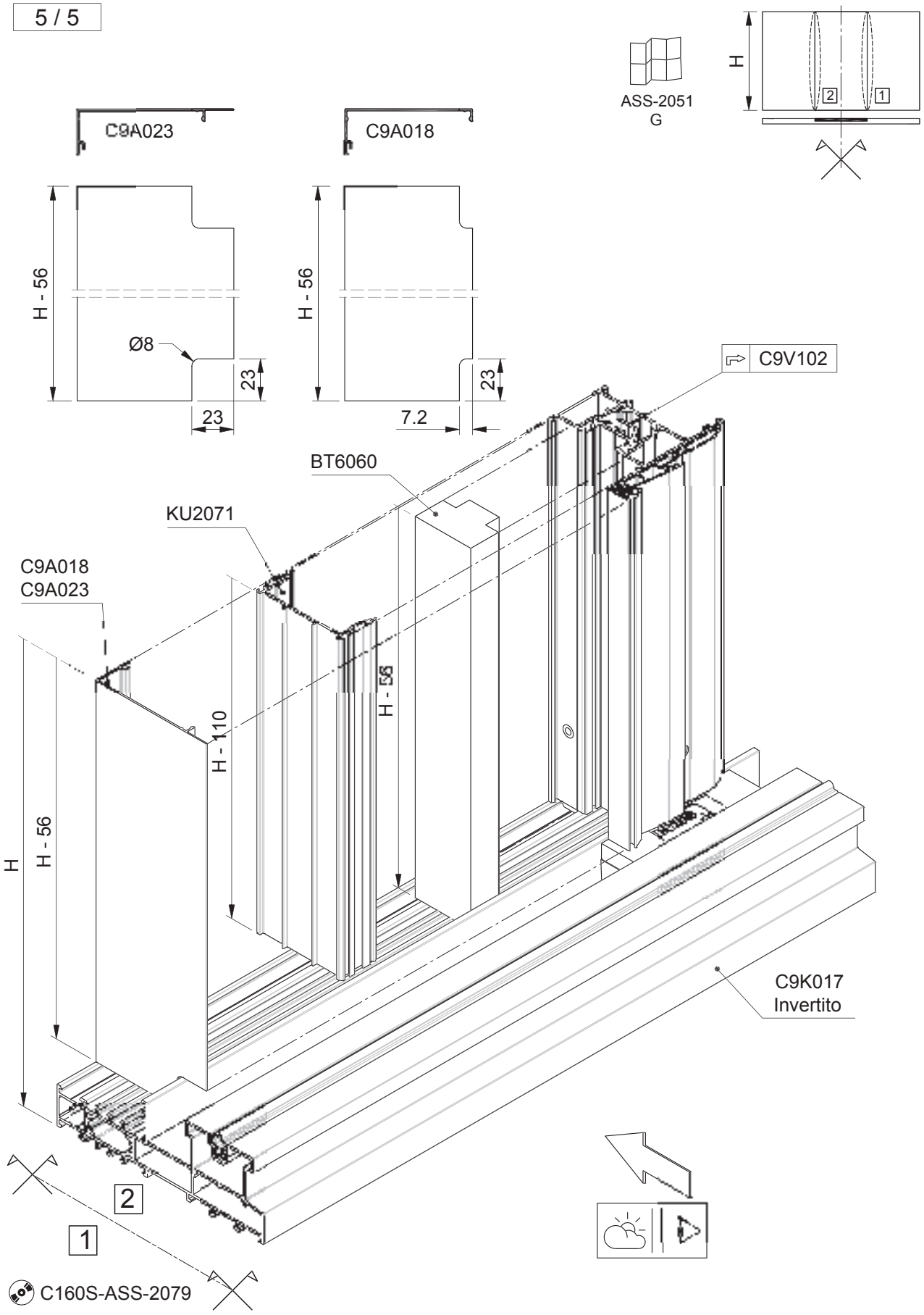




1 Binario fisso-apribile-fisso invertito (C9K017)

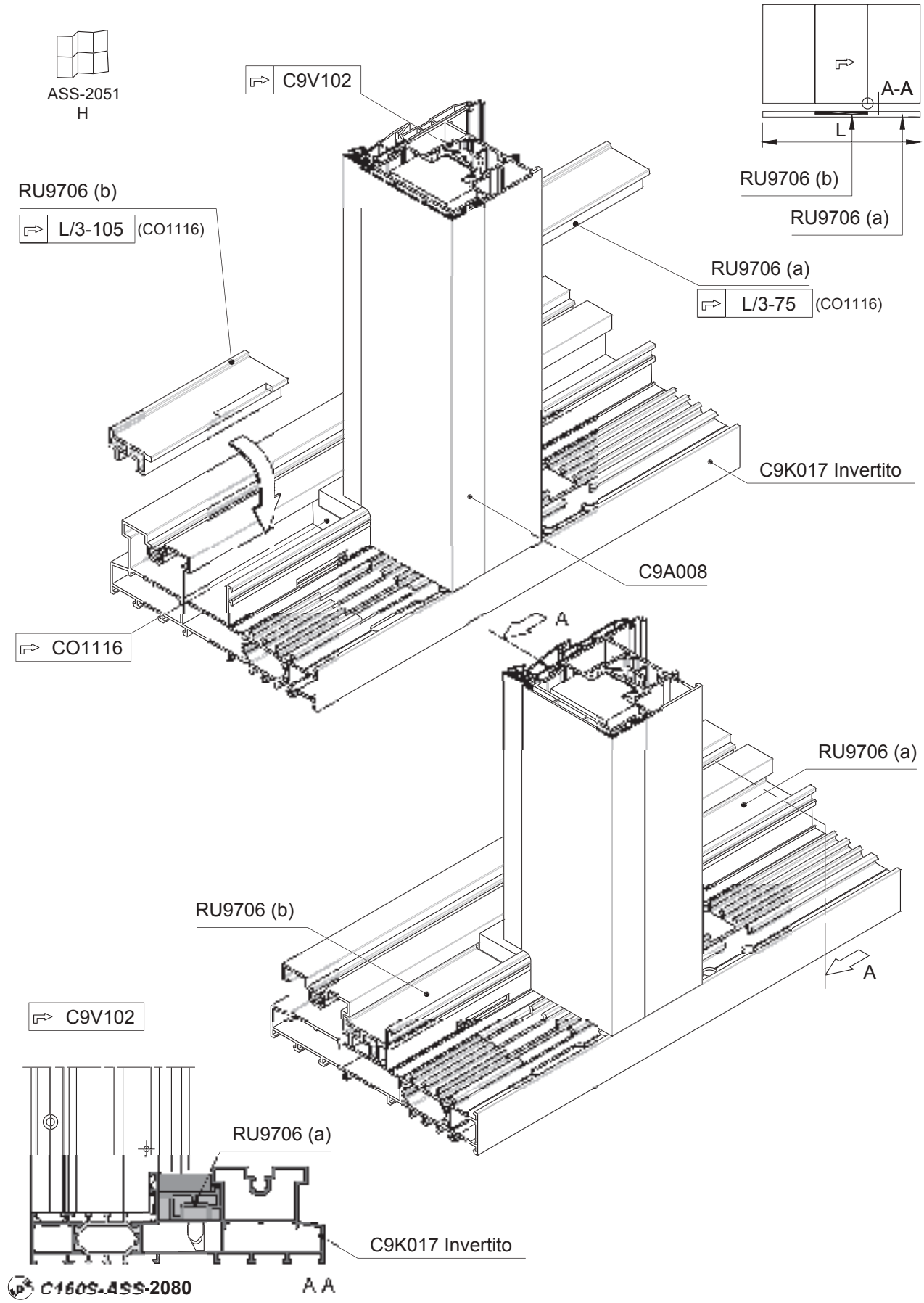
OPERAZIONE C9A008-C9A013 ED ASSEMBLAGGIO TRAVERSO C9V102

5 / 5



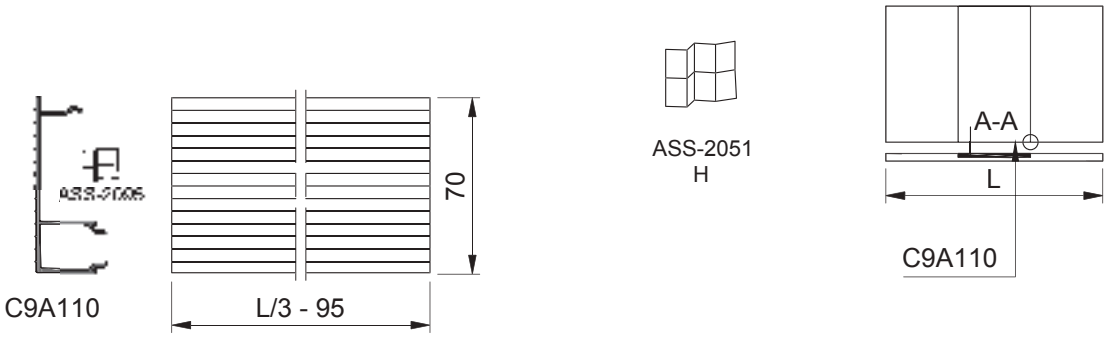
1 Binario fisso-apribile-fisso invertito (C9K017)

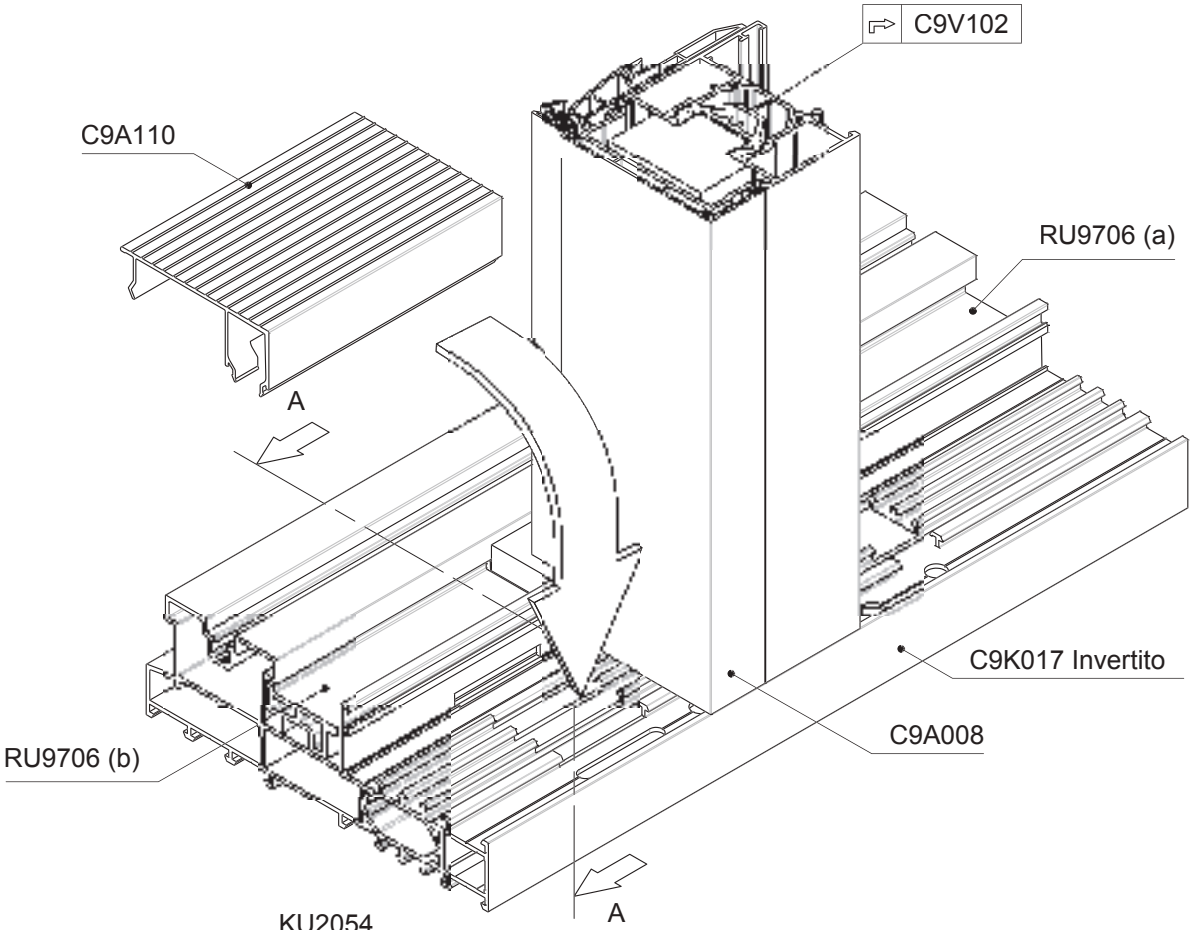
POSIZIONAMENTO GUARNIZIONI RU9706 IN KU2065 - INFERIORE

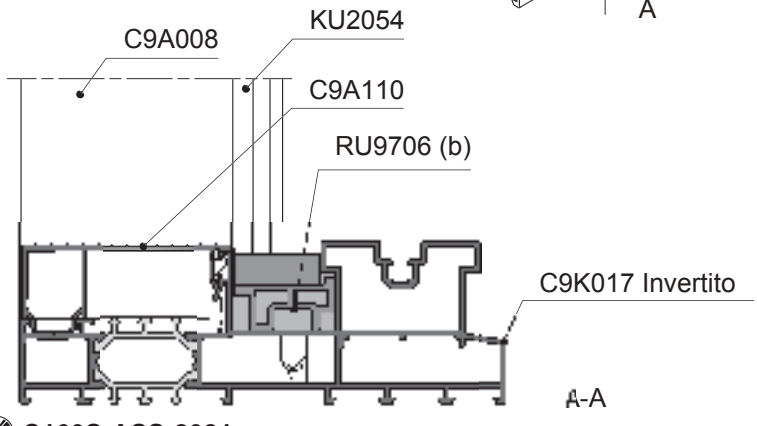


1 Binario fisso-apribile-fisso invertito (C9K017)

POSIZIONAMENTO C9A110 - INFERIORE CENTRALE



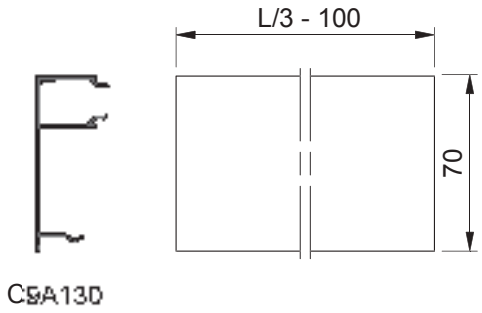


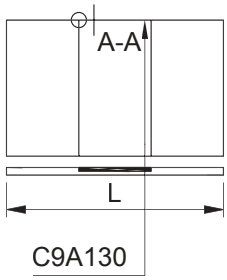


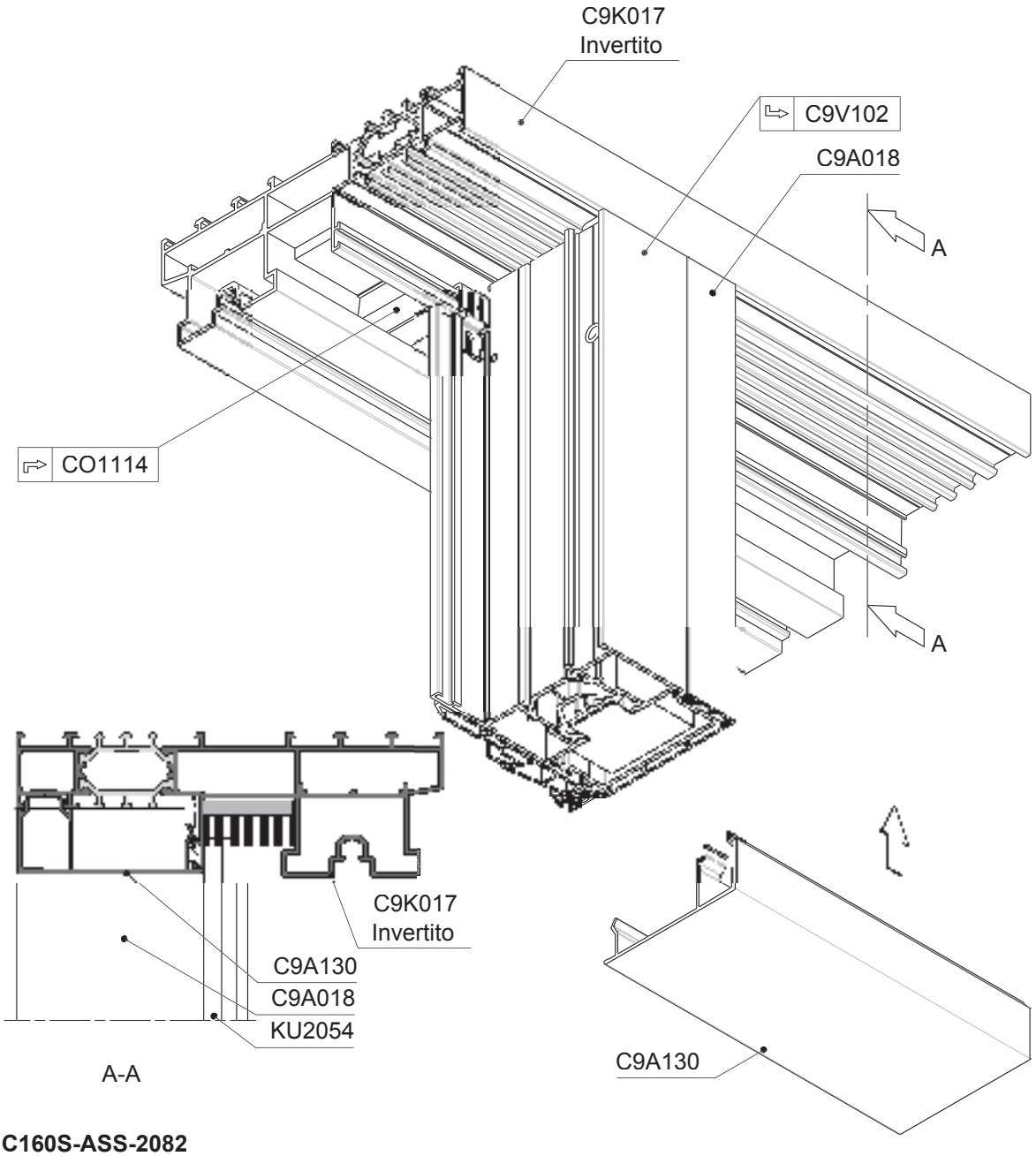
C160S-ASS-2081

1 Binario fisso-apribile-fisso invertito (C9K017)

POSIZIONAMENTO C9A130 - INFERIORE CENTRALE



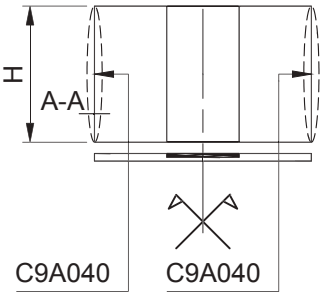


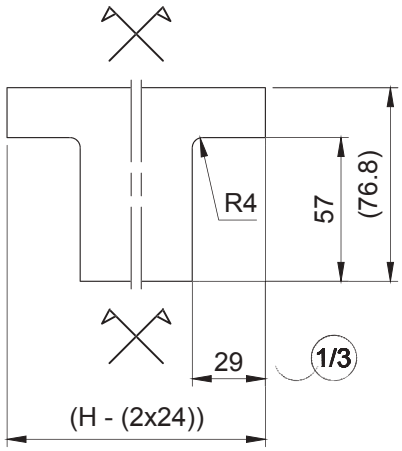


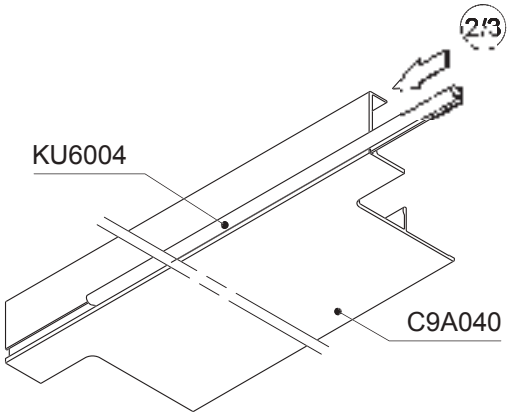
C160S-ASS-2082

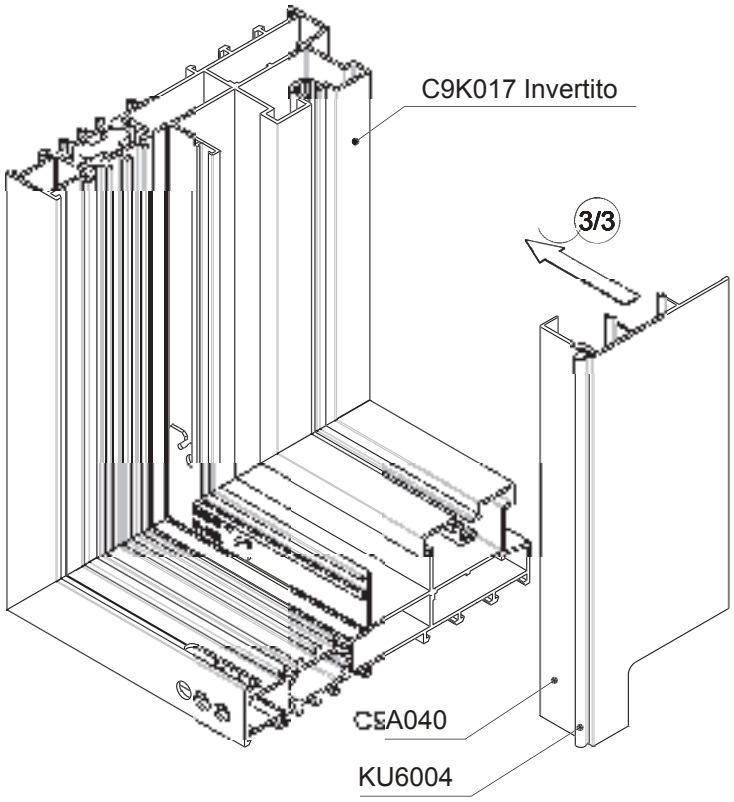
1 Binario fisso-apribile-fisso invertito (C9K017)

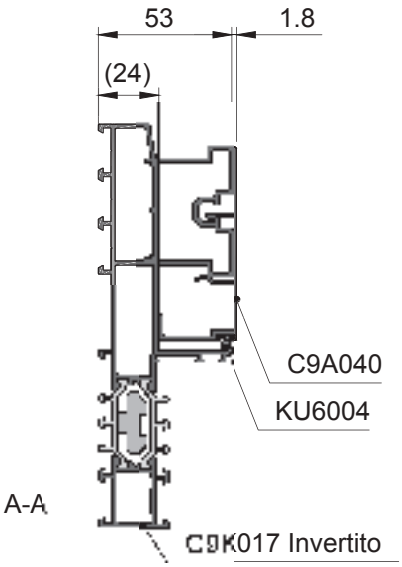
OPERAZIONE, POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 - VERTICALE







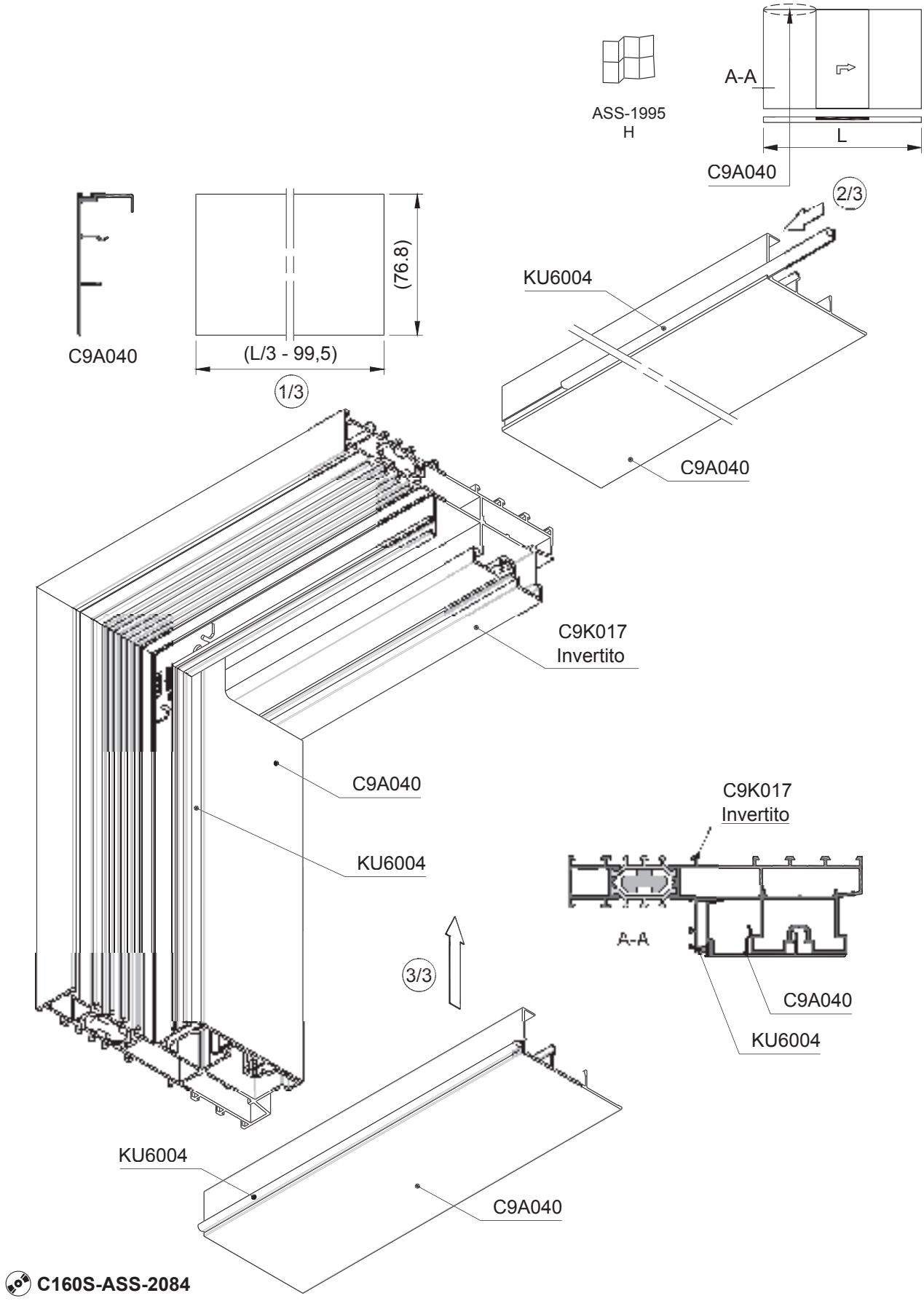




C160S-ASS-2083

1 Binario fisso-apribile-fisso invertito (C9K017)

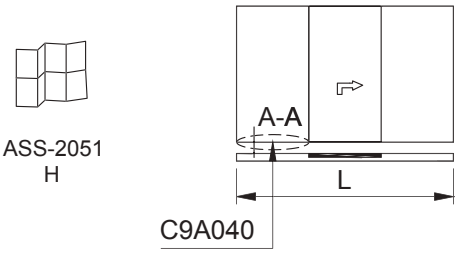
POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 - ORIZZONTALE SUPERIORE

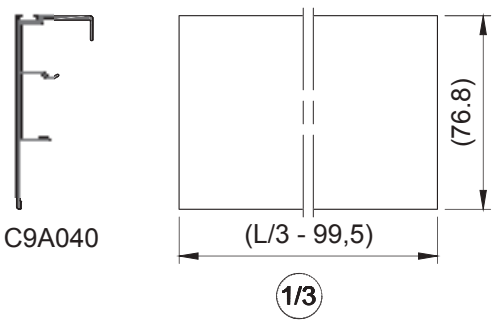


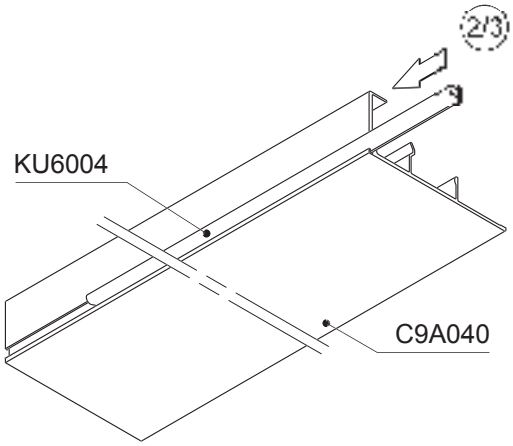
C160S-ASS-2084

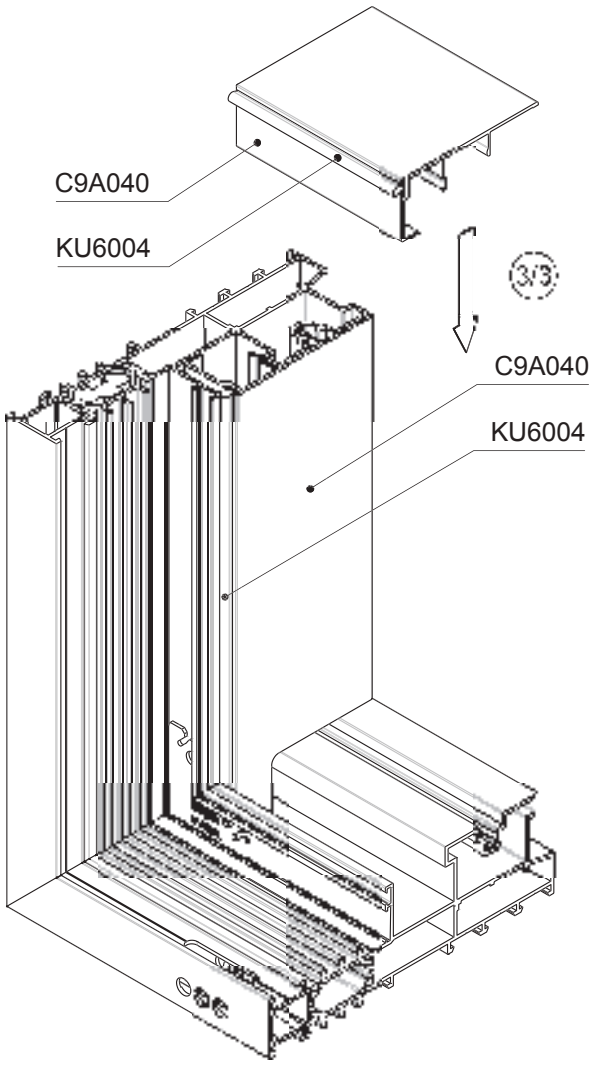
1 Binario fisso-apribile-fisso invertito (C9K017)

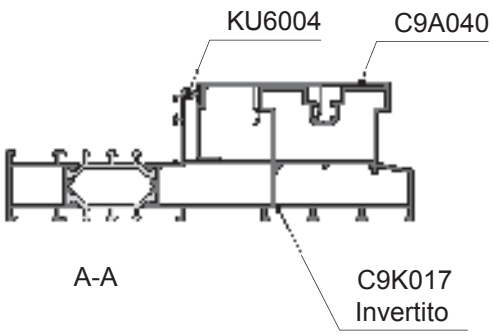
POSIZIONAMENTO ED ASSEMBLAGGIO C9A040 E KU6004 - ORIZZONTALE INFERIORE







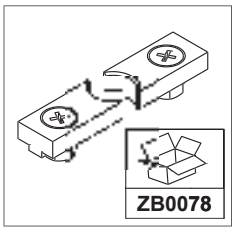




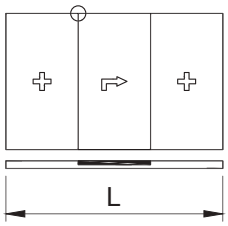
C160S-ASS-2085

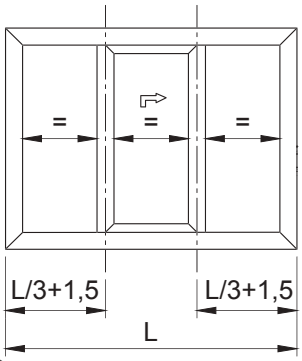
1 Binario fisso-apribile-fisso invertito (C9K017)

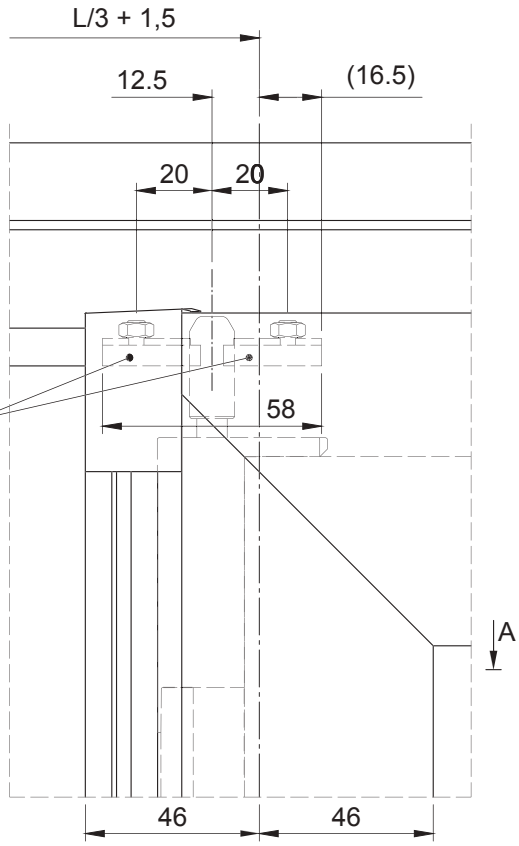
OPERAZIONE ED ASSEMBLAGGIO ZB0078 - SUPERIORE

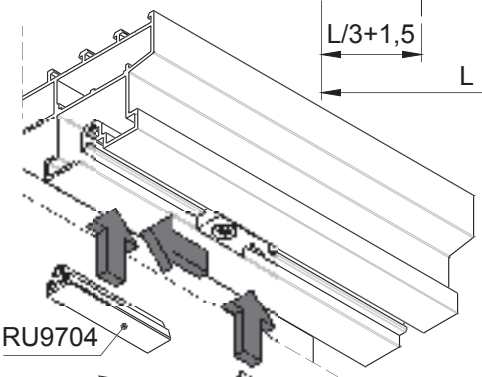


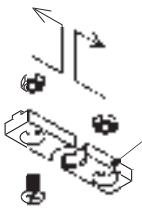
ASS-2040
&
ASS-2063

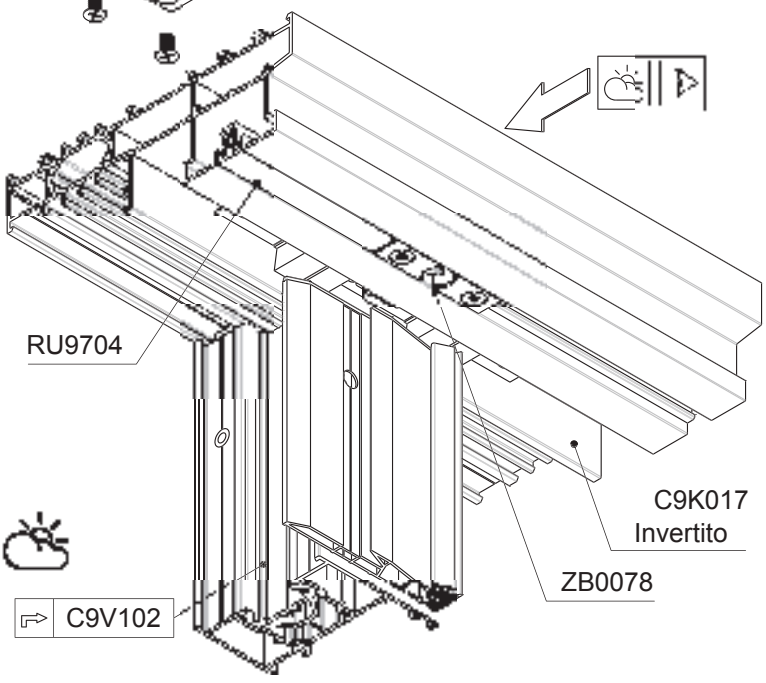


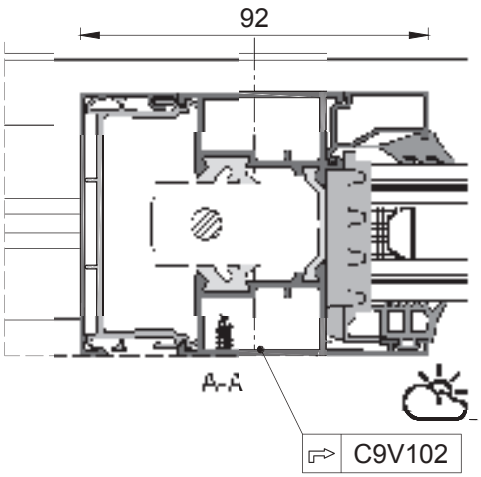








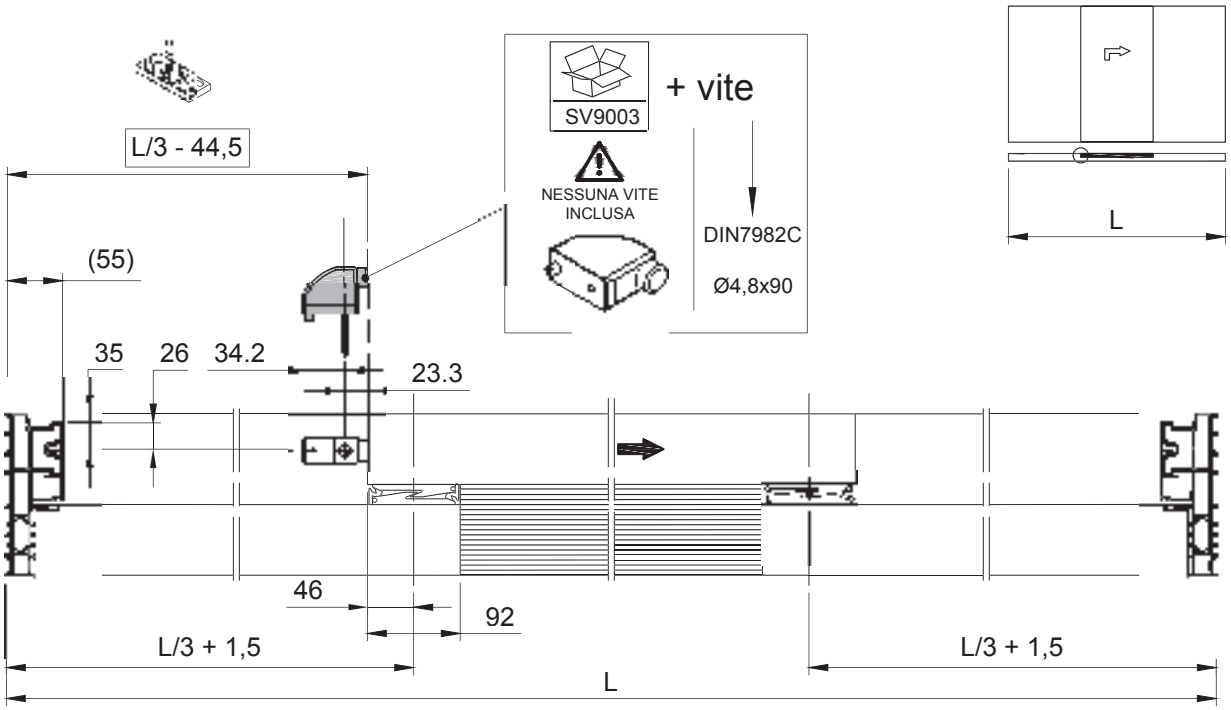


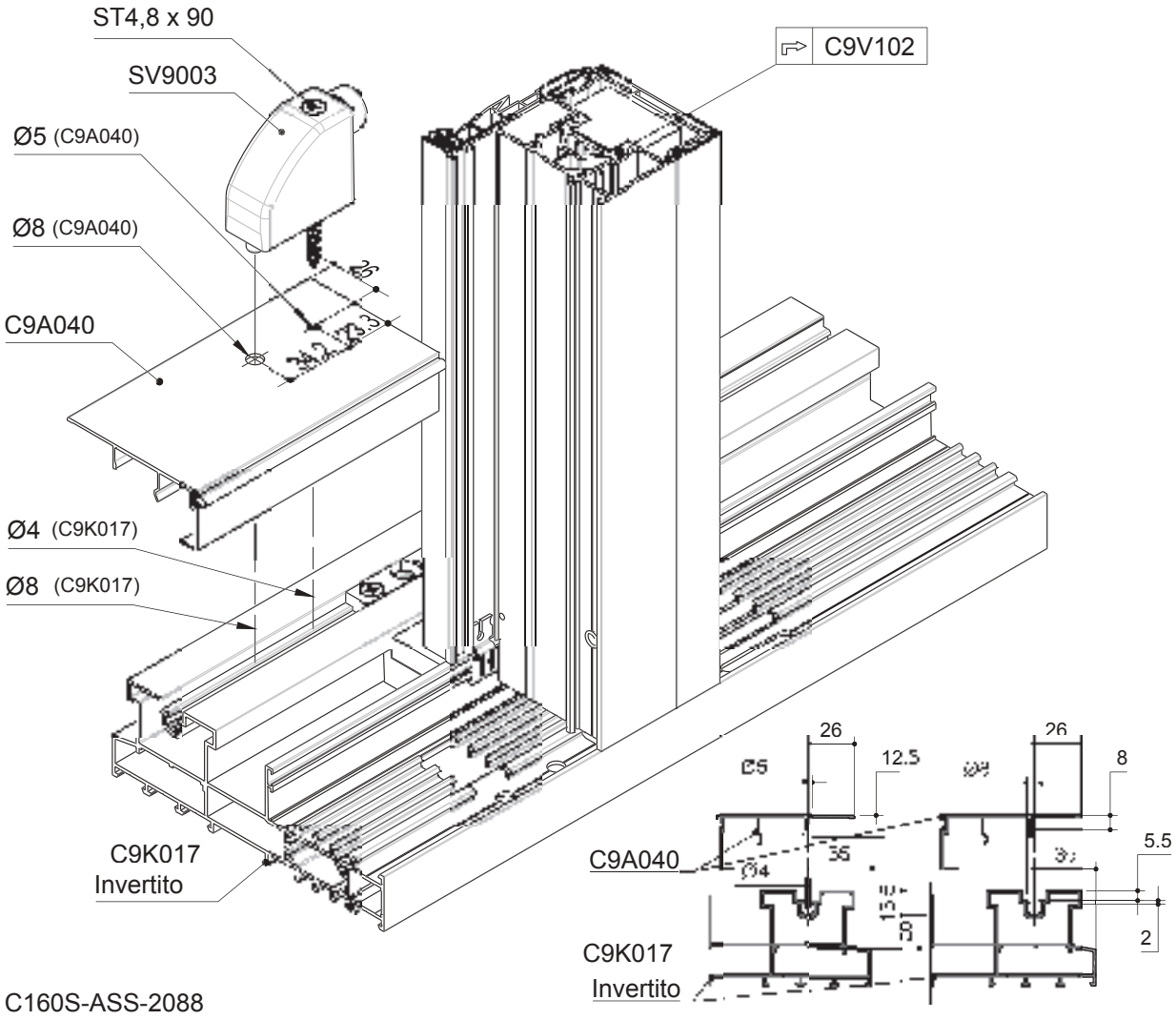


C160S-ASS-2086

1 Binario fisso-apribile-fisso invertito (C9K017)

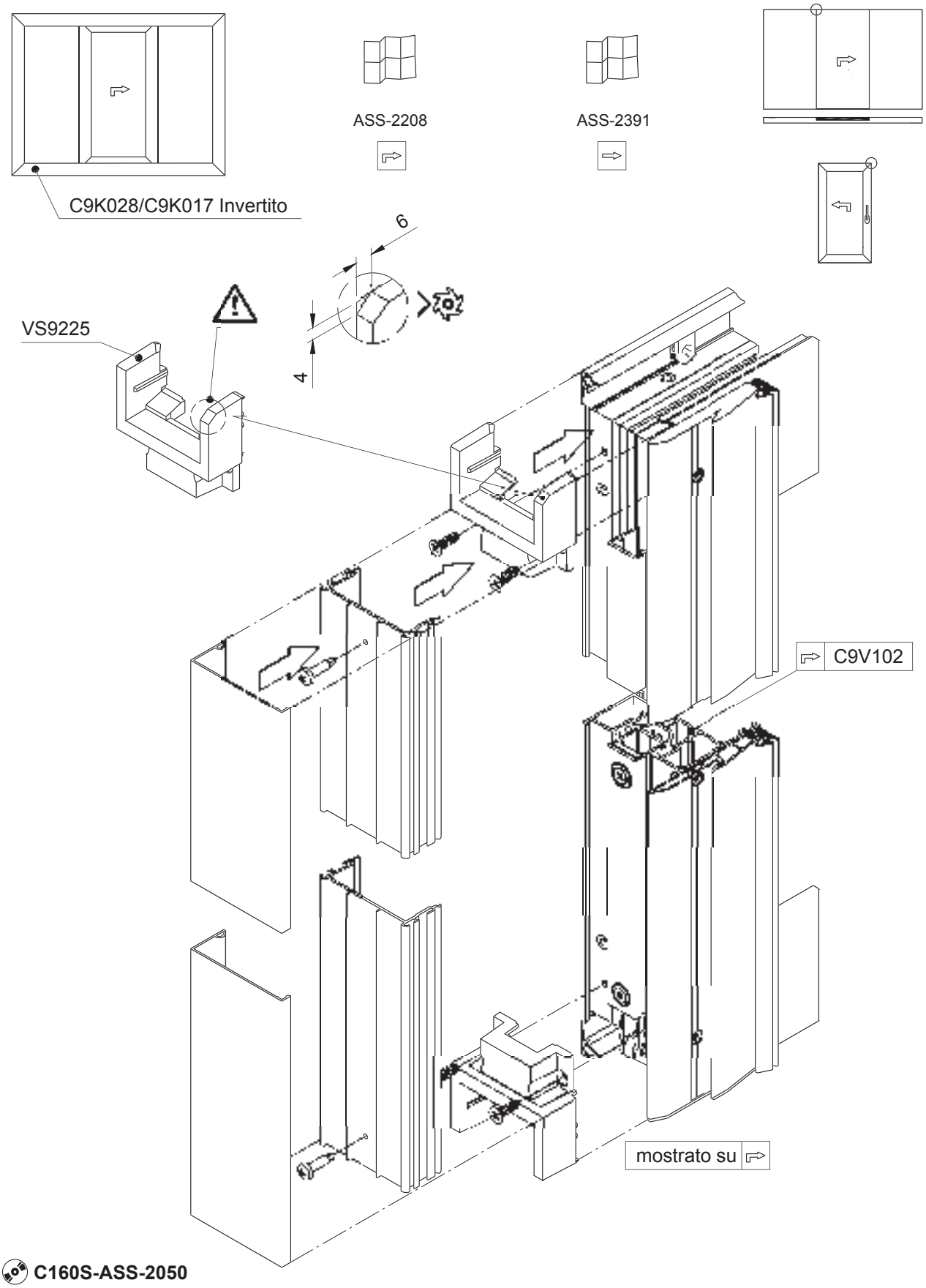
POSIZIONAMENTO ED ASSEMBLAGGIO SV9002





C160S-ASS-2088

OPERAZIONE VS9225 - SUPERIORE



C160S-ASS-2050

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  - D3110000 M5
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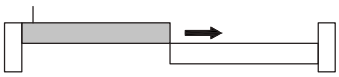
D4110000 .....M4
D4110001 .....M4
SSCA604.....M4
SVS9410 .....M4

Configurazioni

Tipologie di apertura soglia ribassata 2 binari

A



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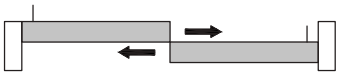

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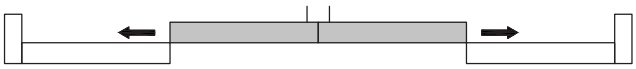

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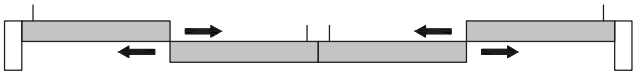
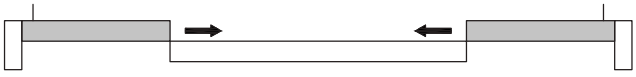
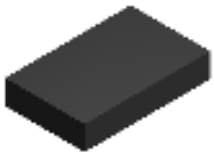


E

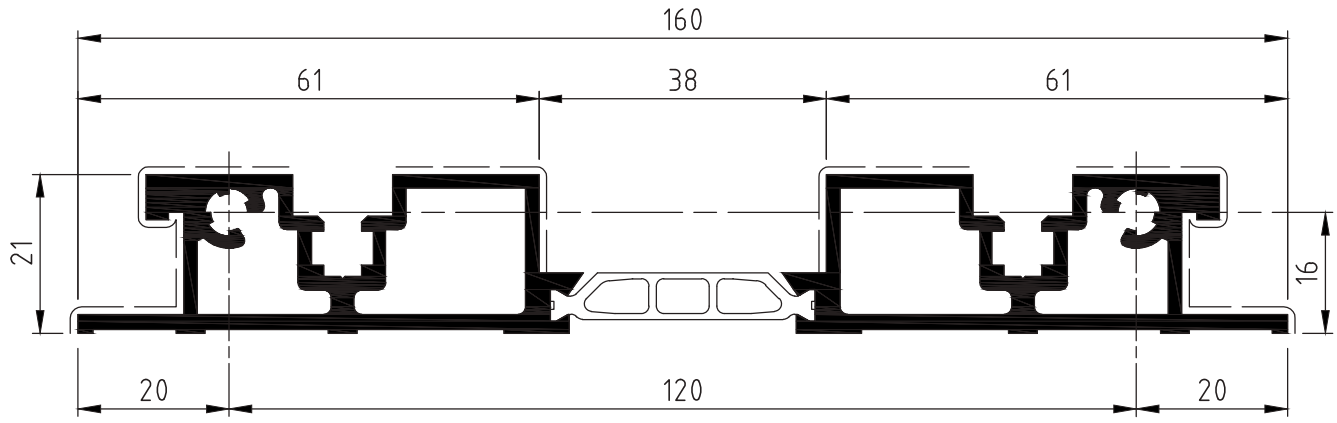
F



Accessori

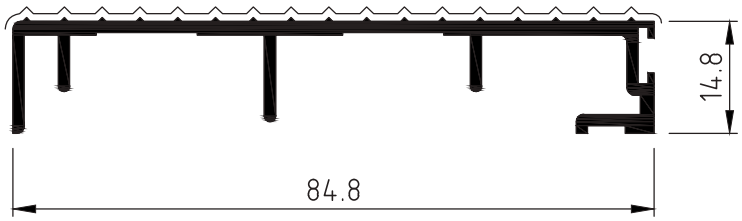
ACCESSORI	CODICE	DESCRIZIONE	MATERIALE
	D4076010	BOCCOLA DI DRENAGGIO CON SFERA	MISCELLA-NEO
	D4110001	TAPPO DI TENUTA SOGLIA RIBASSATA 90° Nota: silicone trasparente	SILICONE
	D4110000	TAPPO TENUTA CENTRALE INFERIORE	EPDM - FOAM
	SSCA604	VITE DIAM. 6,3X32 MM	ACCIAIO
	SVS9410	TAPPO LATERALE GOCCIOLATOIO Nota: tagliare a metà per ottenere dx e sx	EPDM

Profilati scala 1:1



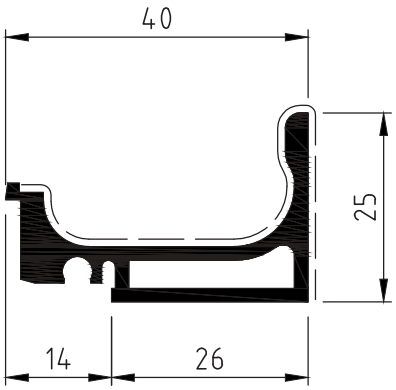
D1110000		
Peso	2,405	Kg/m
Sup. in vista	183	mm

Ix (cm^4)	Iy (cm^4)	Wx (cm^3)	Wy (cm^3)	Descrizione
27	4,61	20,97	4,08	PROFILATO SOGLIA RIBASSATA



D3110000		
Peso	0,668	Kg/m
Sup. in vista	93	mm

Ix (cm^4)	Iy (cm^4)	Wx (cm^3)	Wy (cm^3)	Descrizione
20,4	0,49	4,59	0,45	PROFILATO COPRI BINARIO

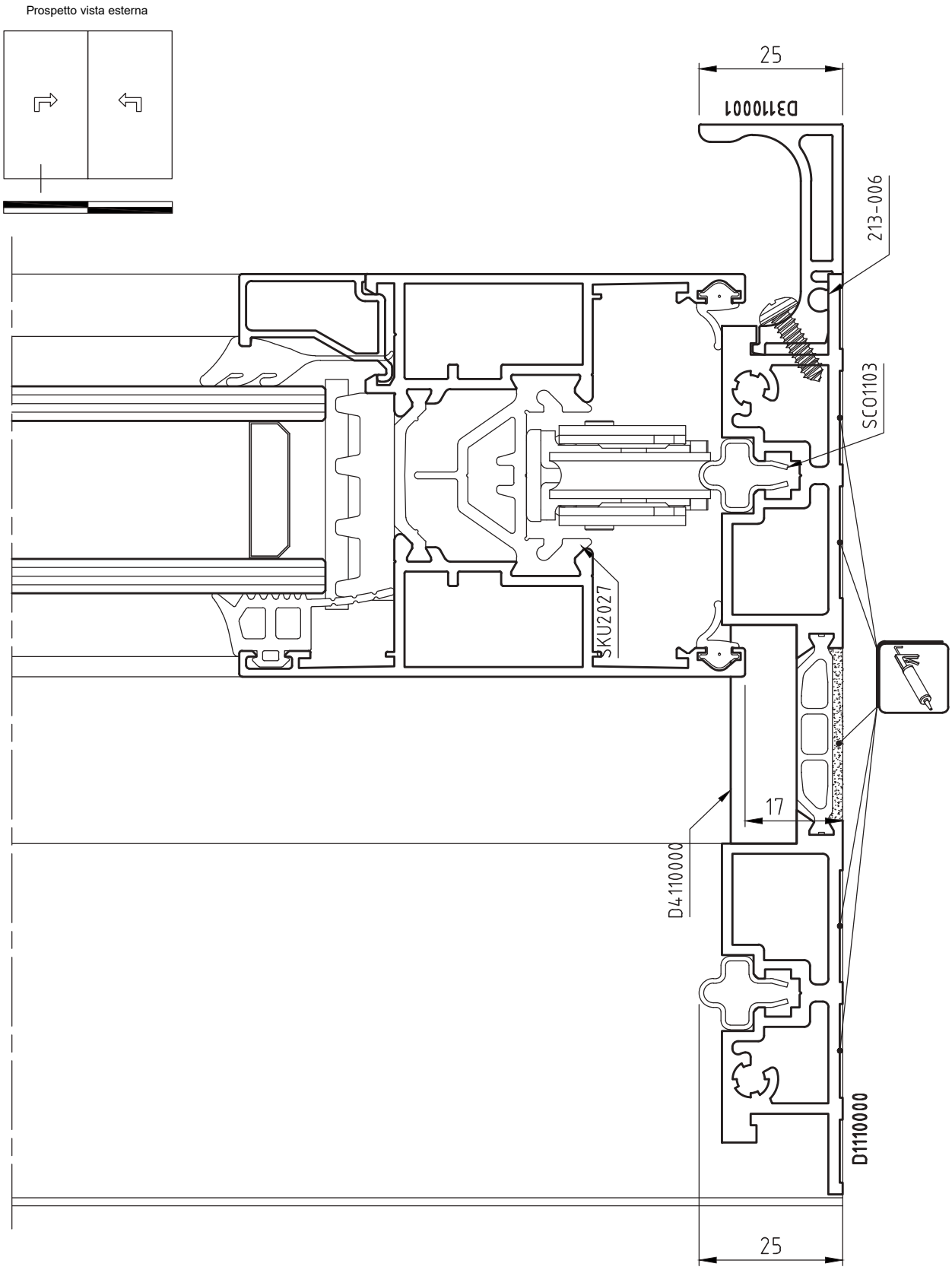


D3110001		
Peso	0,615	Kg/m
Sup. in vista	82	mm

Ix (cm^4)	Iy (cm^4)	Wx (cm^3)	Wy (cm^3)	Descrizione
4,31	0,79	1,93	0,45	PROFILATO RACCOGLI CONDENSA

Sezioni

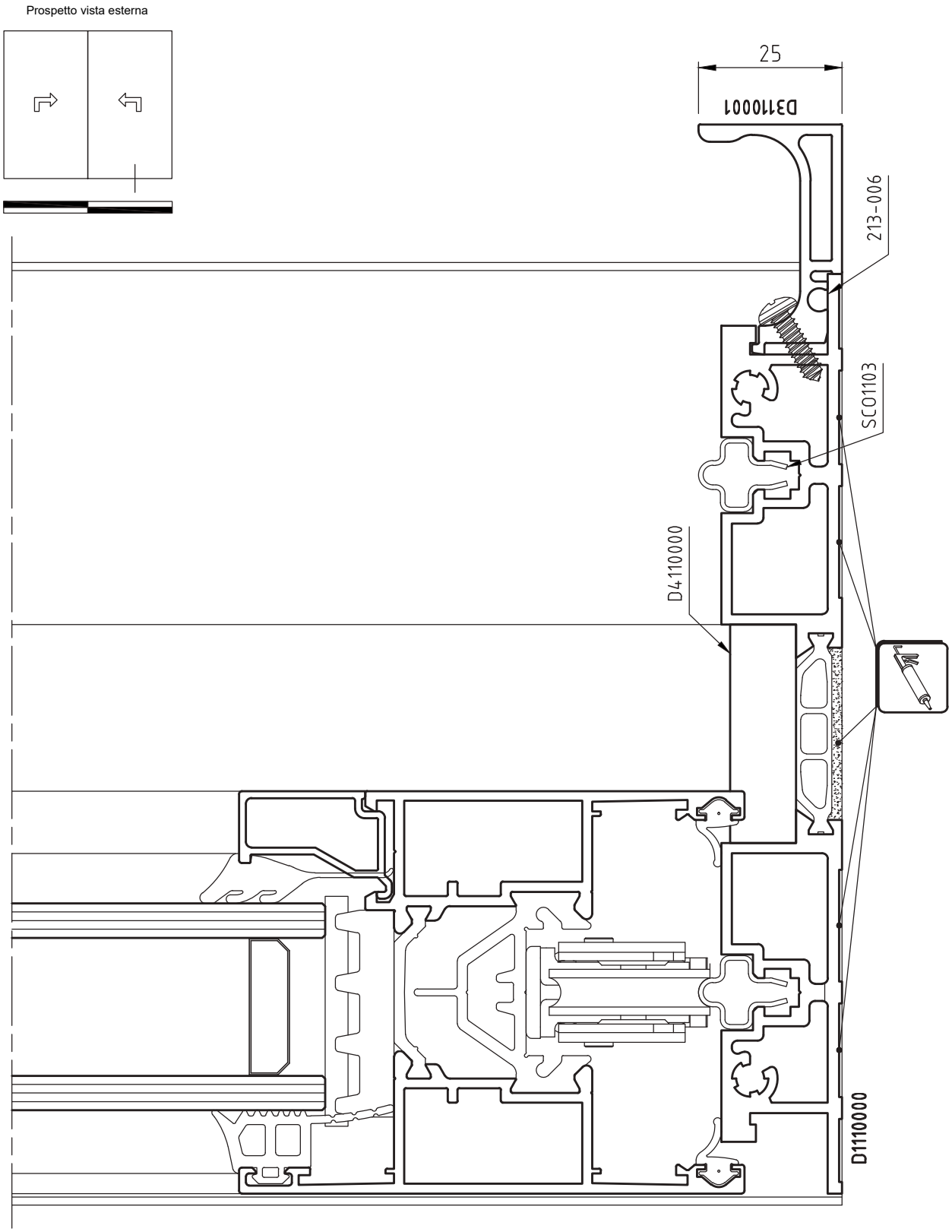
SEZIONE 1 - NODO INFERIORE ALZANTE SCORREVOLE 2 ANTE APRIBILI



M - Soglia ribassata

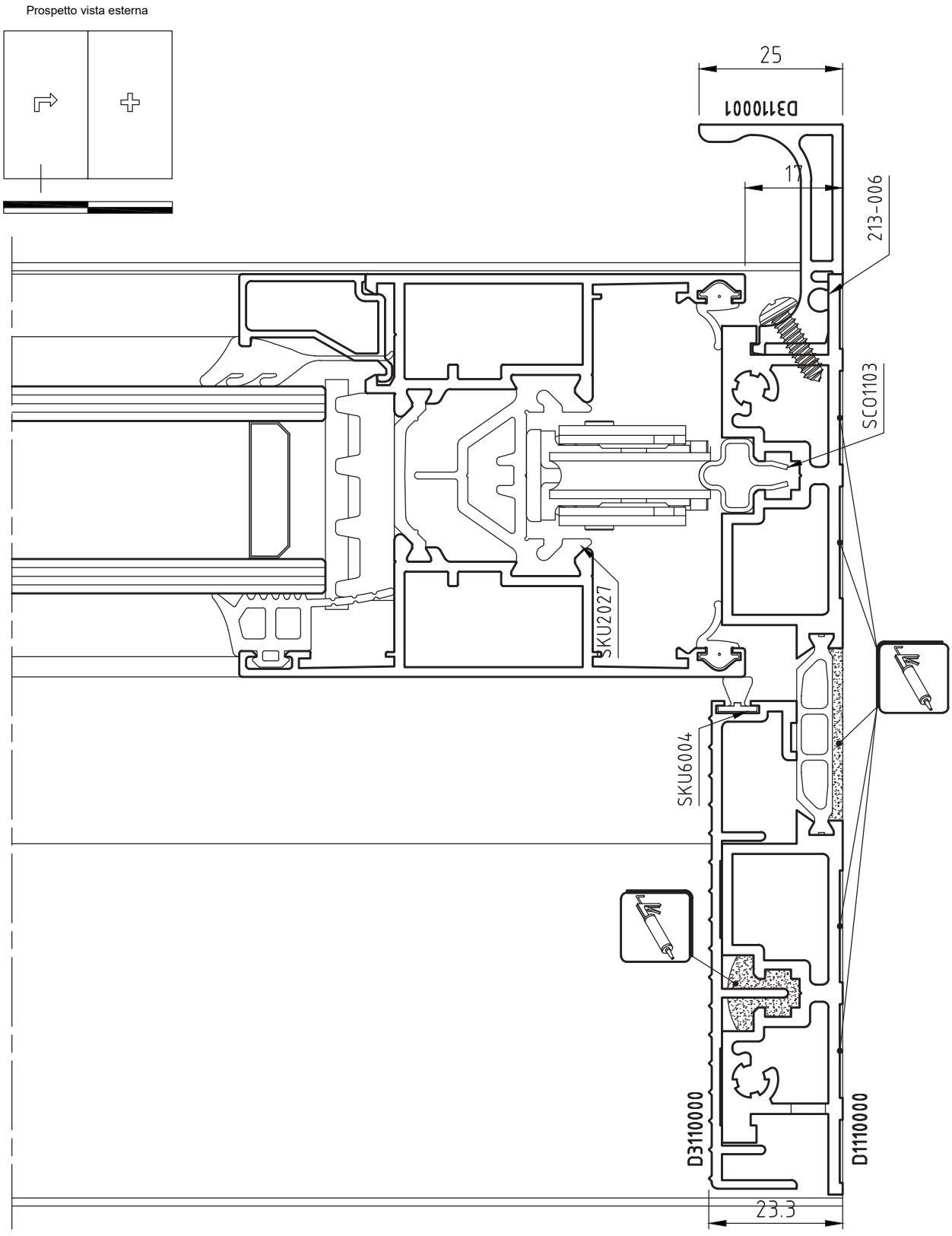
Sezioni

SEZIONE 2 - NODO INFERIORE ALZANTE SCORREVOLE 2 ANTE APRIBILI



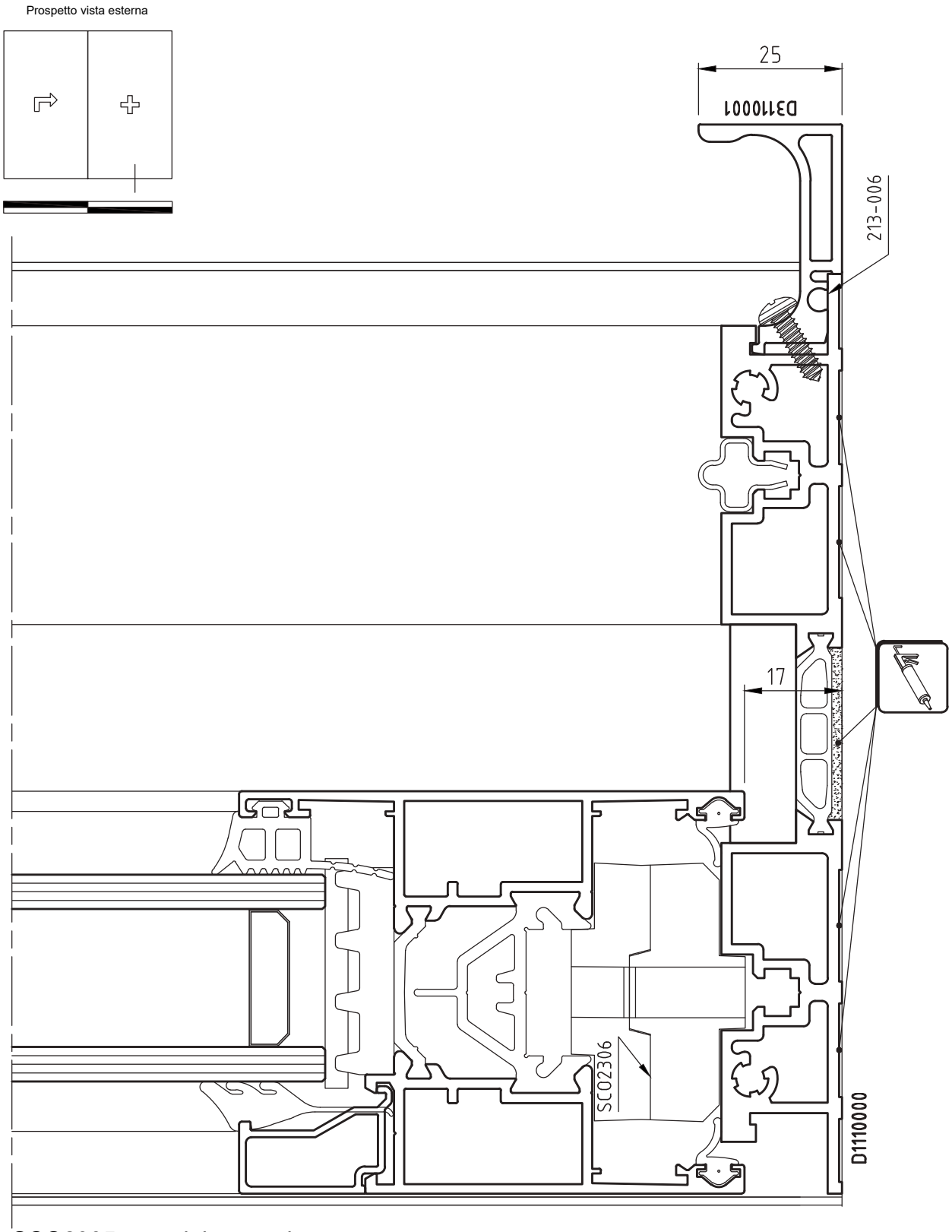
Sezioni

SEZIONE 3 - NODO INFERIORE ALZANTE SCORREVOLE FISSO E APRIBILE



Sezioni

SEZIONE 4 - NODO INFERIORE ALZANTE SCORREVOLE FISSO E APRIBILE

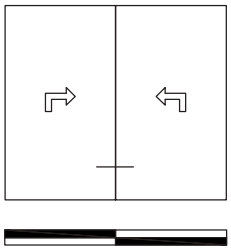


SCO2305 per telaio superiore
SCO2306 per telaio inferiore + laterale

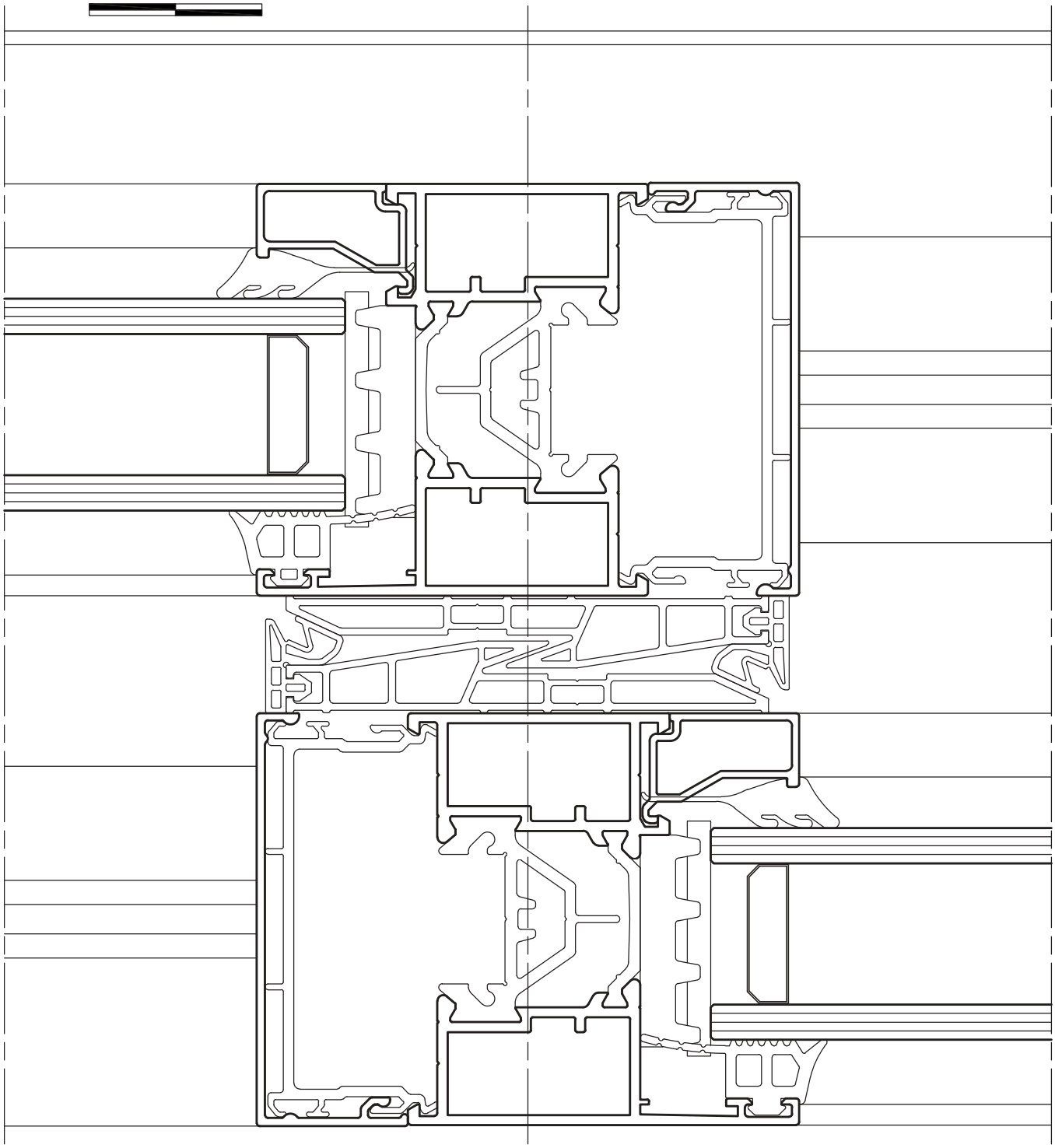
M - Soglia ribassata

Sezioni

SEZIONE 5 - NODO CENTRALE ALZANTE
SCORREVOLE 2 ANTE APRIBILI



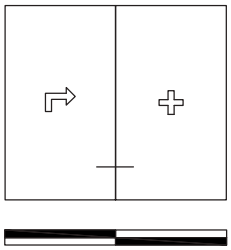
Prospetto vista esterna



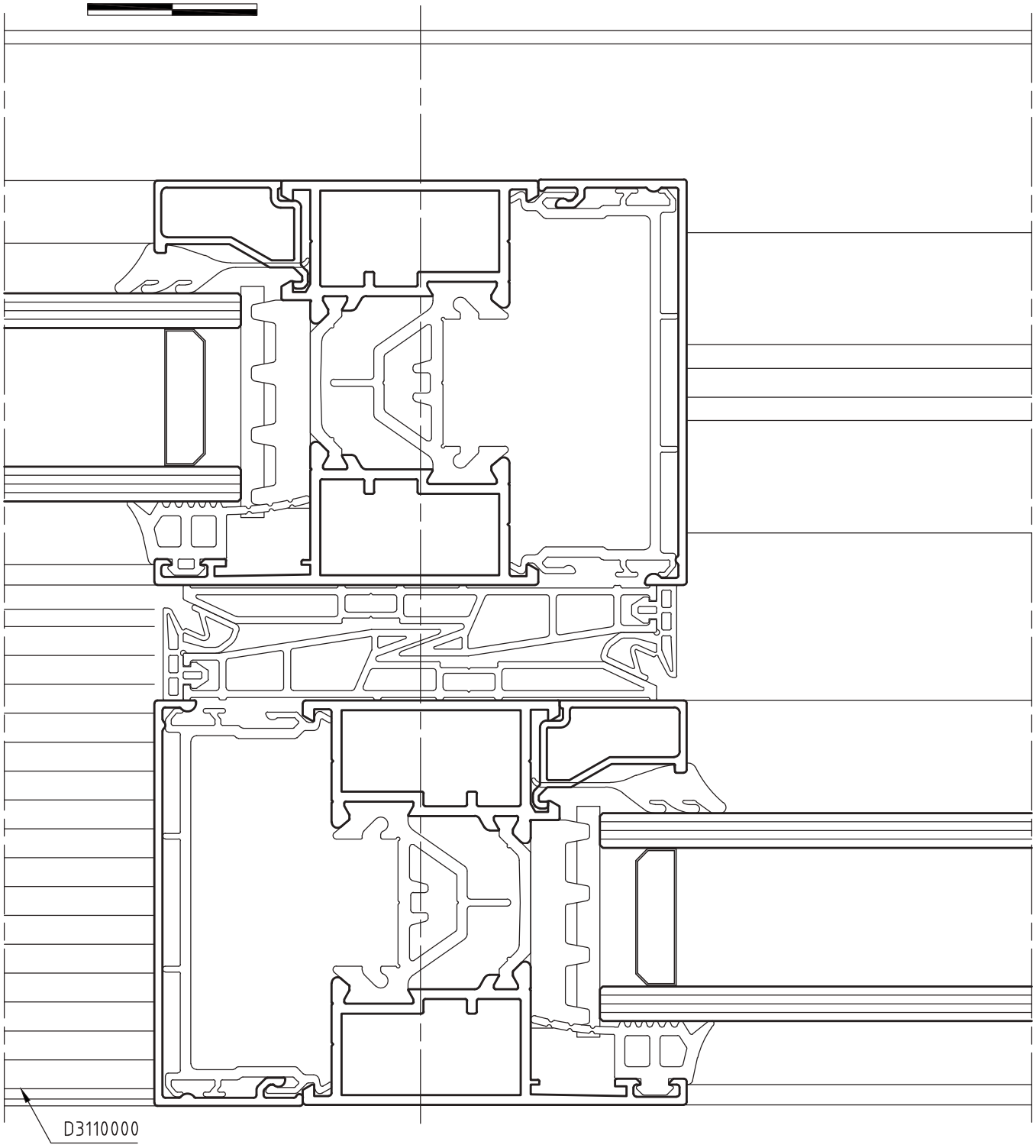
M - Soglia ribassata

Sezioni

SEZIONE 6 - NODO CENTRALE ALZANTE
SCORREVOLE FISSO E APRIBILE

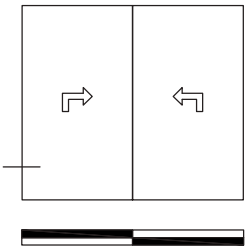


Prospetto vista esterna

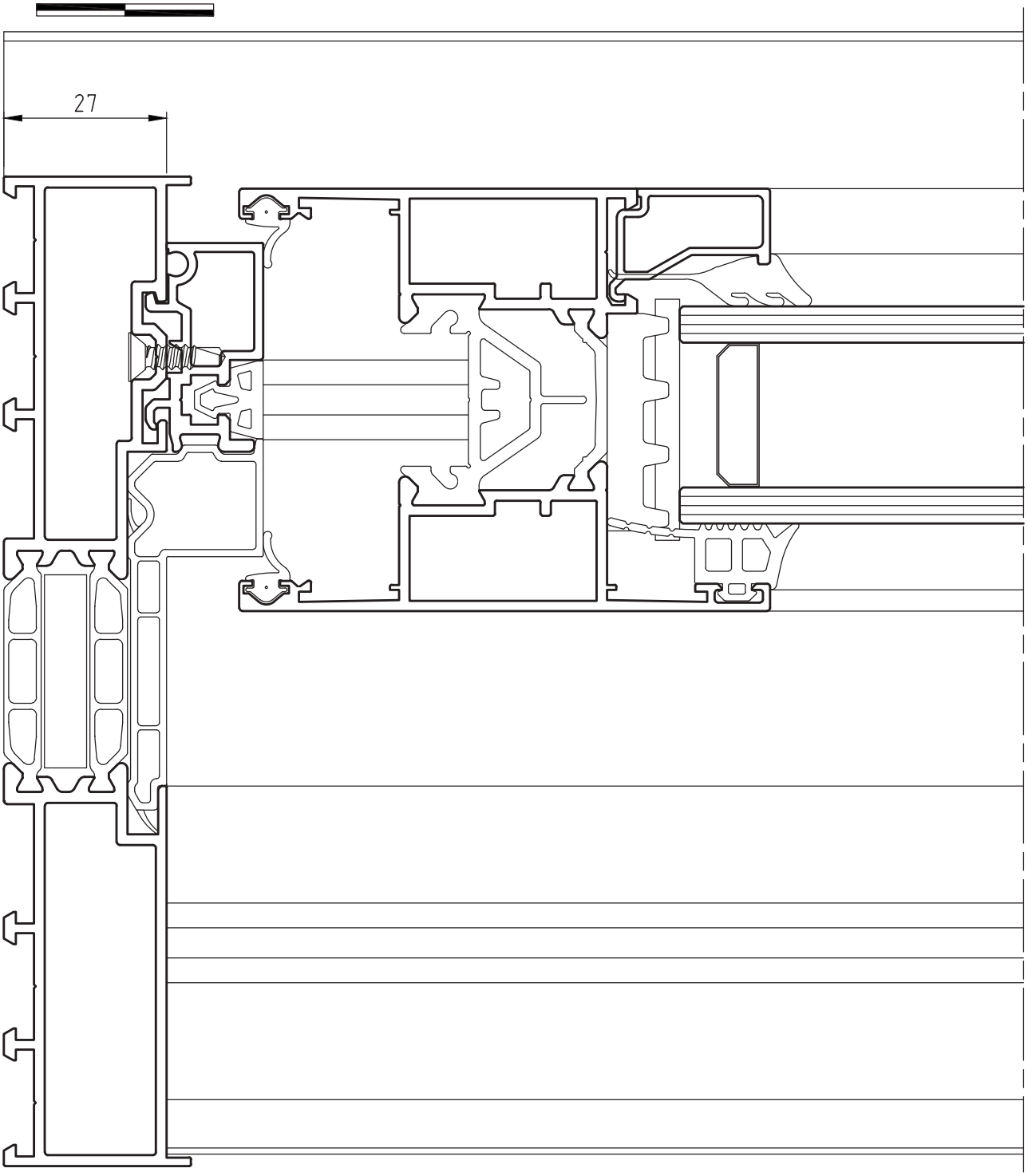


Sezioni

SEZIONE 7 - NODO LATERALE ALZANTE SCORREVOLE 2 ANTE APRIBILI

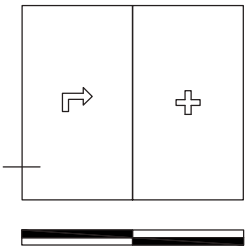


Prospetto vista esterna

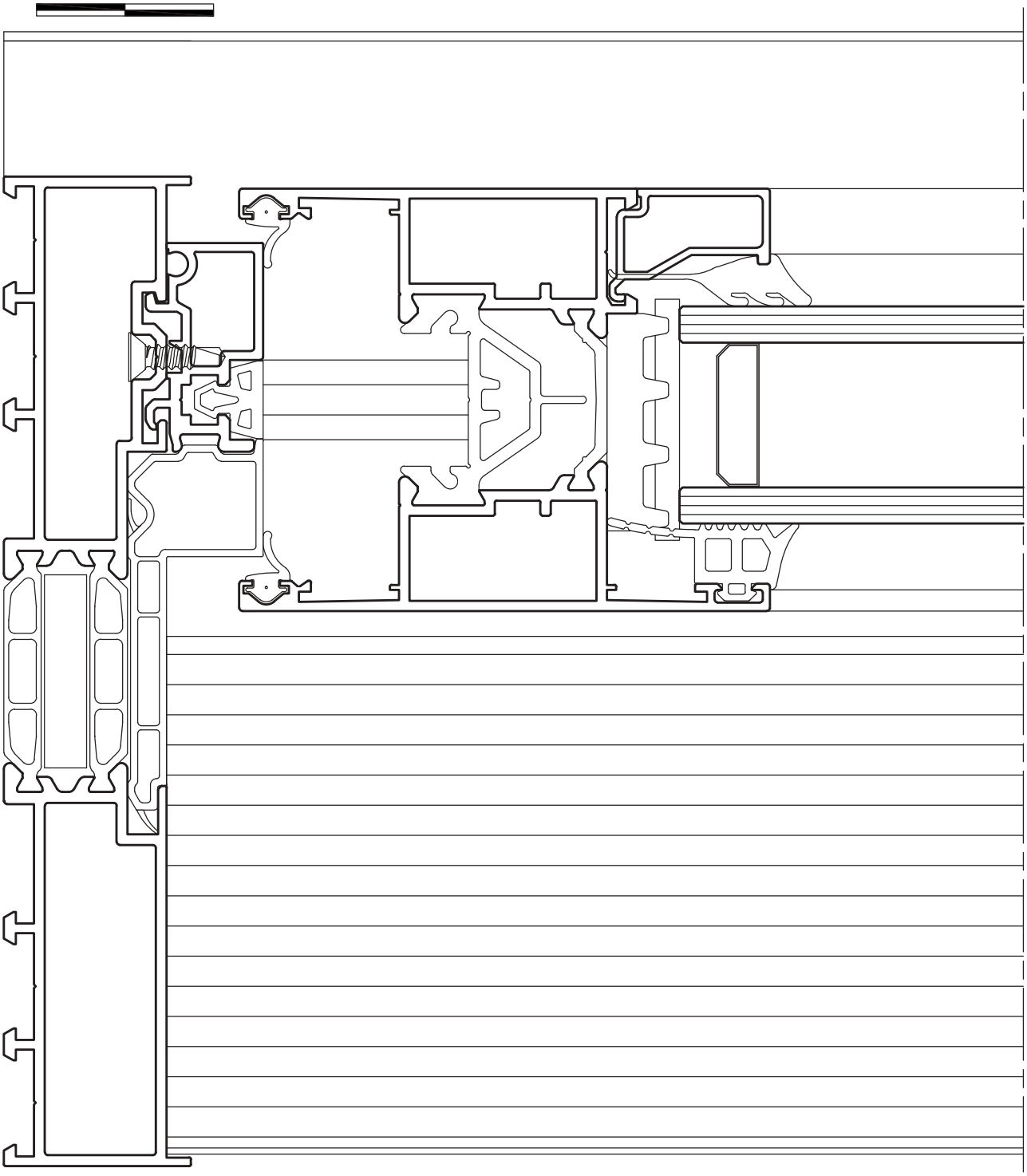


Sezioni

SEZIONE 8 - NODO LATERALE ALZANTE SCORREVOLE FISSO E APRIBILE

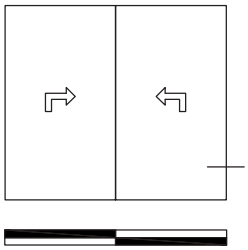


Prospetto vista esterna

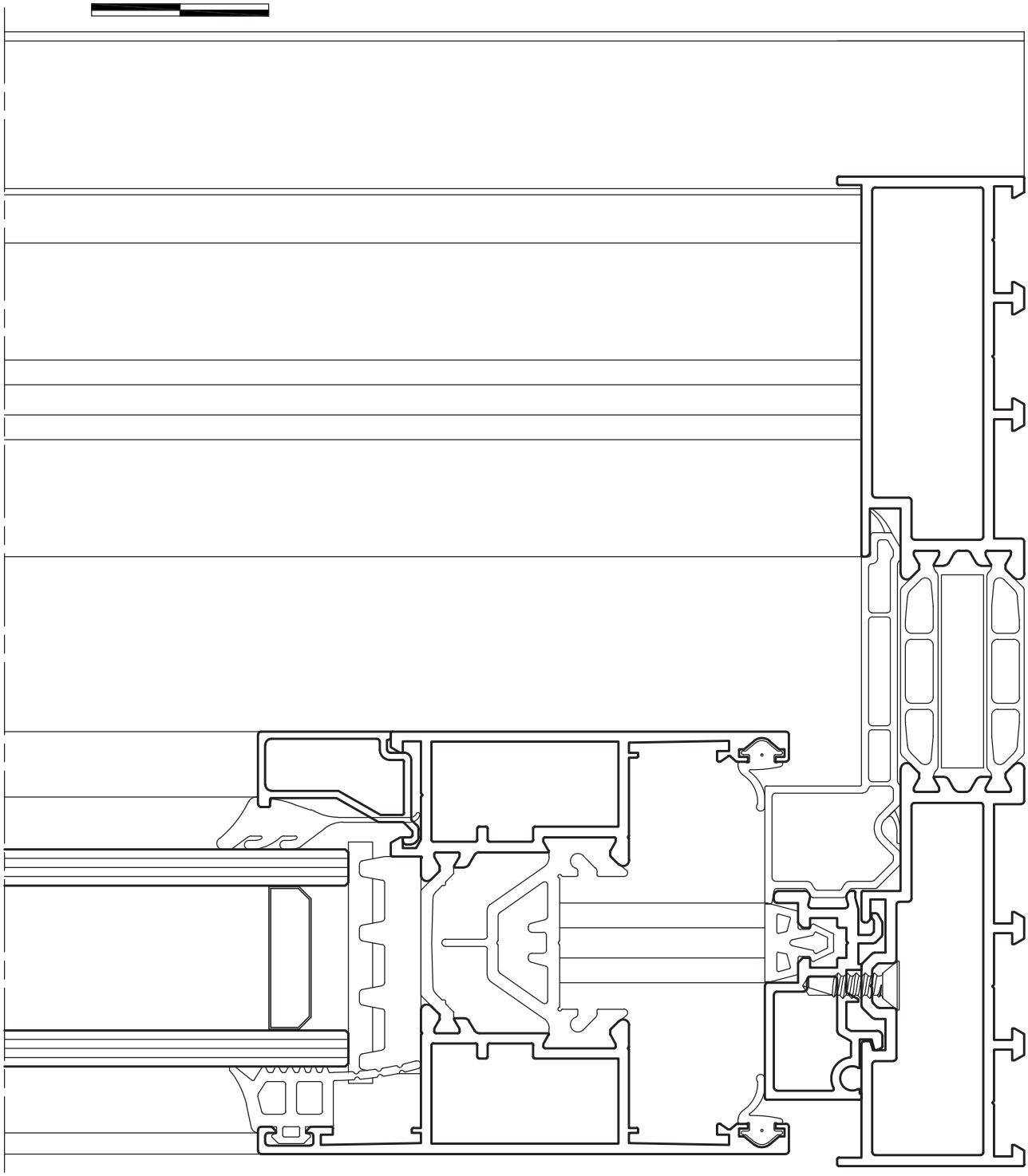


Sezioni

SEZIONE 9 - NODO LATERALE ALZANTE SCORREVOLE 2 ANTE APRIBILI



Prospetto vista esterna

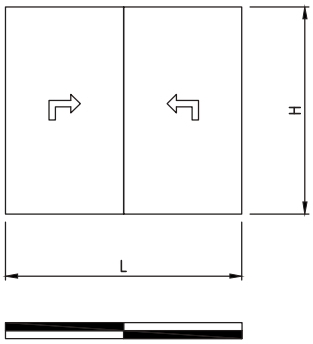


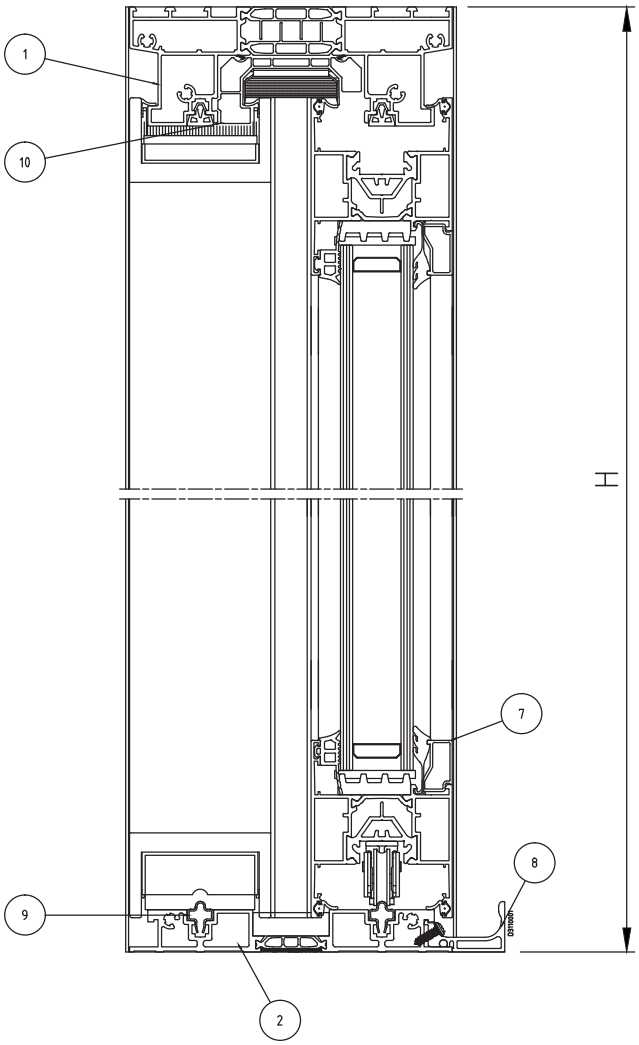
M - Soglia ribassata

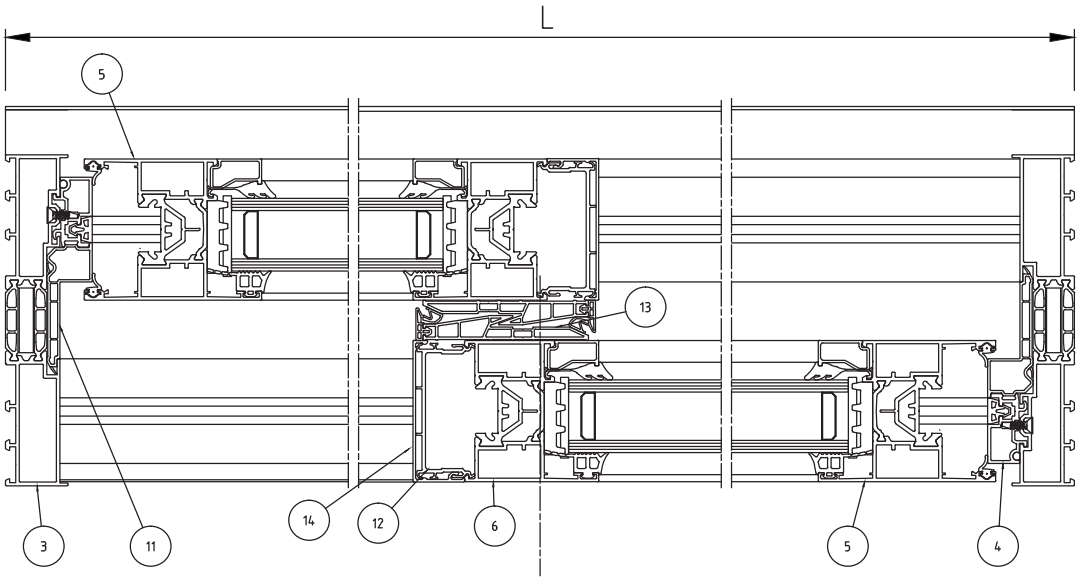
Distinte di taglio

2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90° CON SOGLIA RIBASSATA

Prospetto vista esterna







Scala 1:4

Distinte di taglio

2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90°
CON SOGLIA RIBASSATA

	Profilati		Quantità	Taglio	Lunghezza taglio
1		SC9K124	2		L - 57
2		D1110000	1		L - 57
3		SC9K121	2		H
4		SC9A100	2		H - 80
5		SC9V101	4 2		L/2 + 3 H - 62
6		SC9V102	2		H - 105
7		SGCxxxx	4 4		L/2 - 129 H - 270
8		D3110001	1		L
9		SCO1103	2		L - 71
10		SKU2028	1		L - 57
11		SKU2035	2		H - 80
12		SKU2071	2		H - 146
13		SKU2054	2		H - 66
14		SC9A018	2		H - 146

M - Soglia ribassata

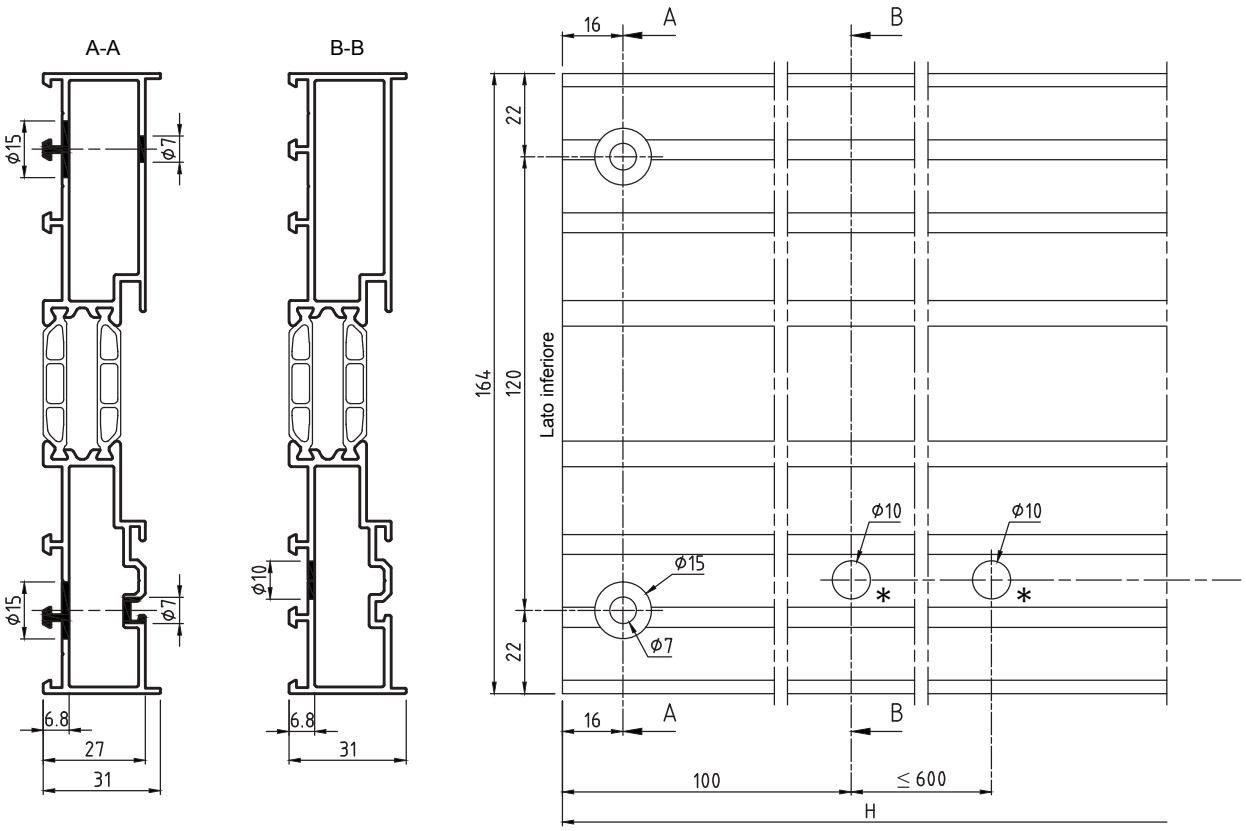
Distinte di taglio

2-BINARI 2-ANTE ALZANTE SCORREVOLE TELAIO 90°
CON SOGLIA RIBASSATA

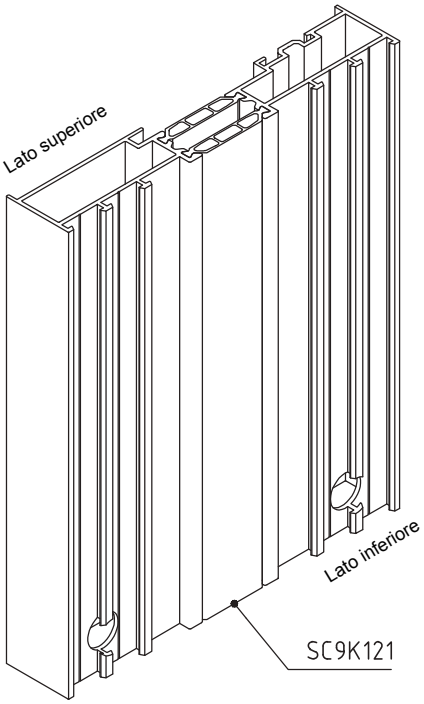
	Accessori	Quantità
A	SCA604	12
B	HV2N03 / 71C011	16 / 32
C	HV4K00 / HV4K01	16 / 8
D	SRU0002	2L + 4H
E	S39R507	2L + 2H
F	SRU4302	2H
G	SRU0121	4L + 4H
H	SRU9704	2L + 4H
I	213 - 006	L
J	D4110001	2
K	SVS9956	2
L	BT6060 - VERSIONE SI	2H
M	KU5001 - VERSIONE SHI	2L + 4H
N	SVS9957	2
O	SCO0132	2
P	SVS5130 / SVS5126	16
Q	D4110000	1
R	SCO1111	1
S	SVS4125	2
T	SVS9225	2
U	SVS5184	min. 8
V	D4076010	3
W	SV9002	1
X	SCO1217	2
Y	SCO1218	2
Z	SCO1105	1
A'	SBT6019	2H
B'	SV9002	1
C'	SV9410	1
VETRO	L / 2 - 143	H - 208

Lavorazioni

DESCRIZIONE	ACCESSORI	ATTREZZATURA
LAVORAZIONE TELAIO MONTANTE PER SOGLIA D1110000	STG9011	Pantografo



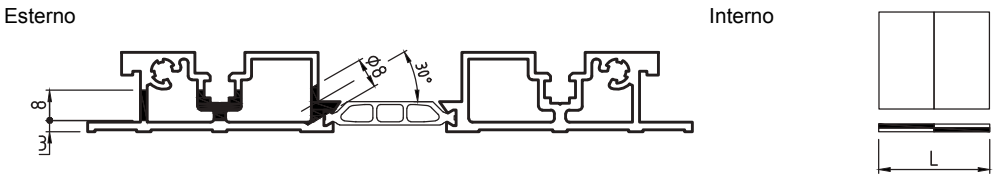
*Fori per fissaggio profilato SC9A100



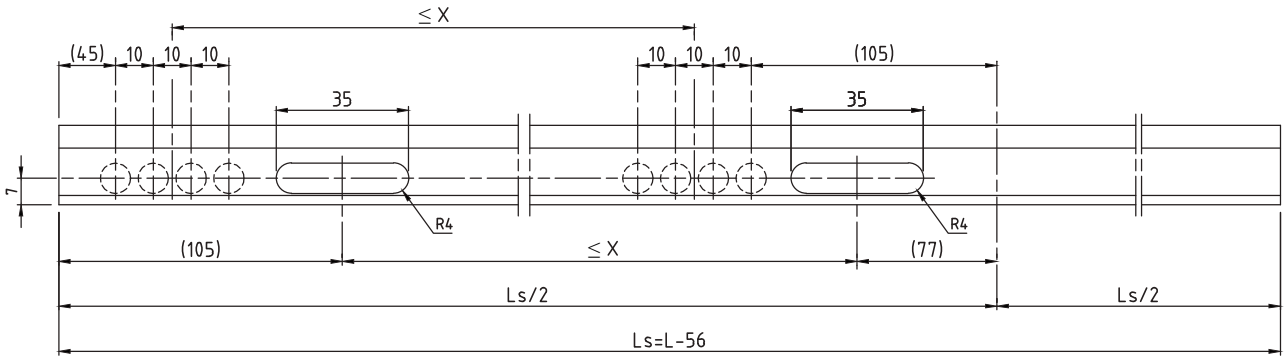
Nota: Disegni fuori scala

Lavorazioni

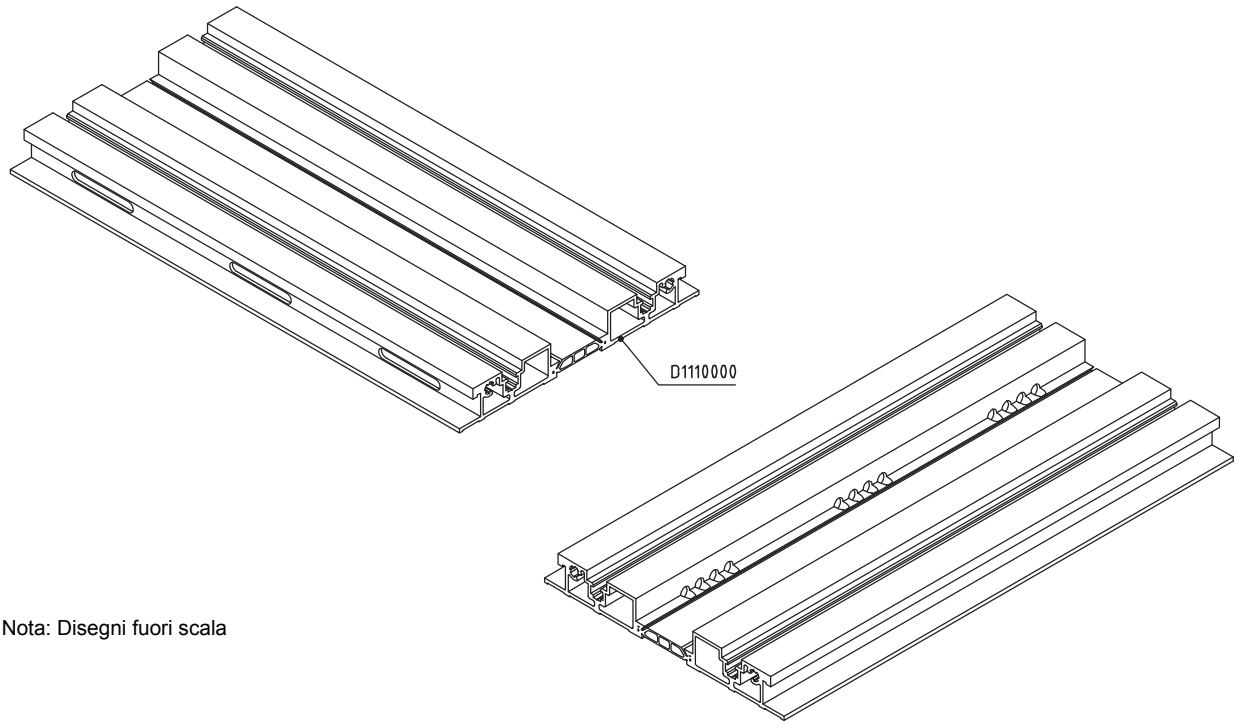
DESCRIZIONE	ACCESSORI	ATTREZZATURA
LAVORAZIONE SCARICO ACQUA "LATO BAGNATO"		Pantografo



Ls = Lunghezza soglia D1110000



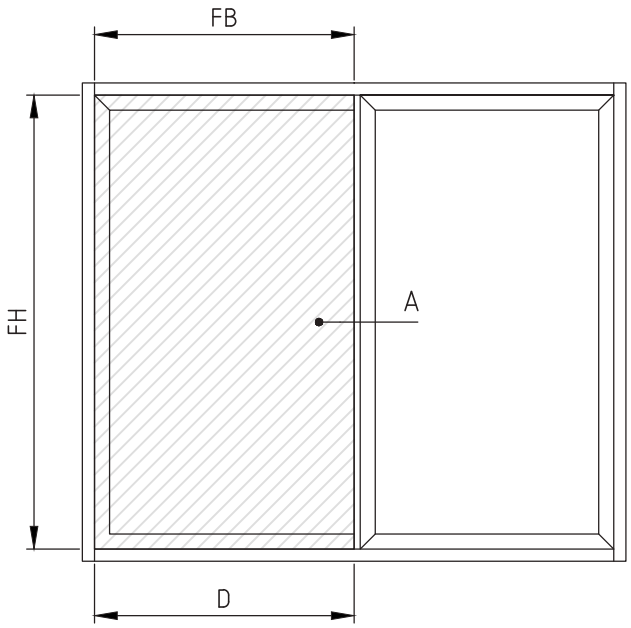
Nota: Per quota X vedi Lav. "Drenaggio lato bagnato"



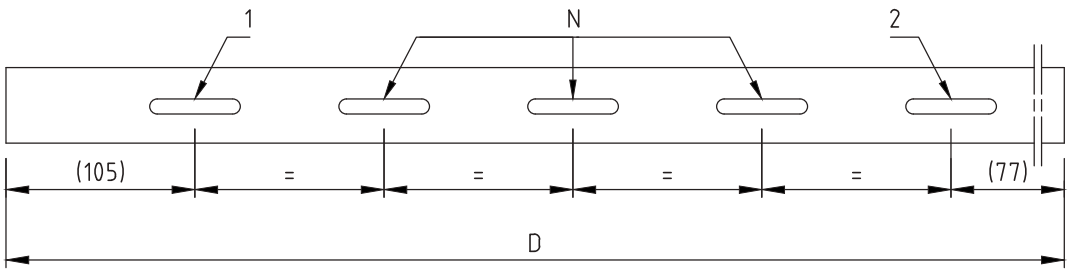
Nota: Disegni fuori scala

Lavorazioni

DESCRIZIONE	ACCESSORI	ATTREZZATURA
DRENAGGIO "LATO BAGNATO"		PANTOGRAFO



A (mq) = FB x FH = N

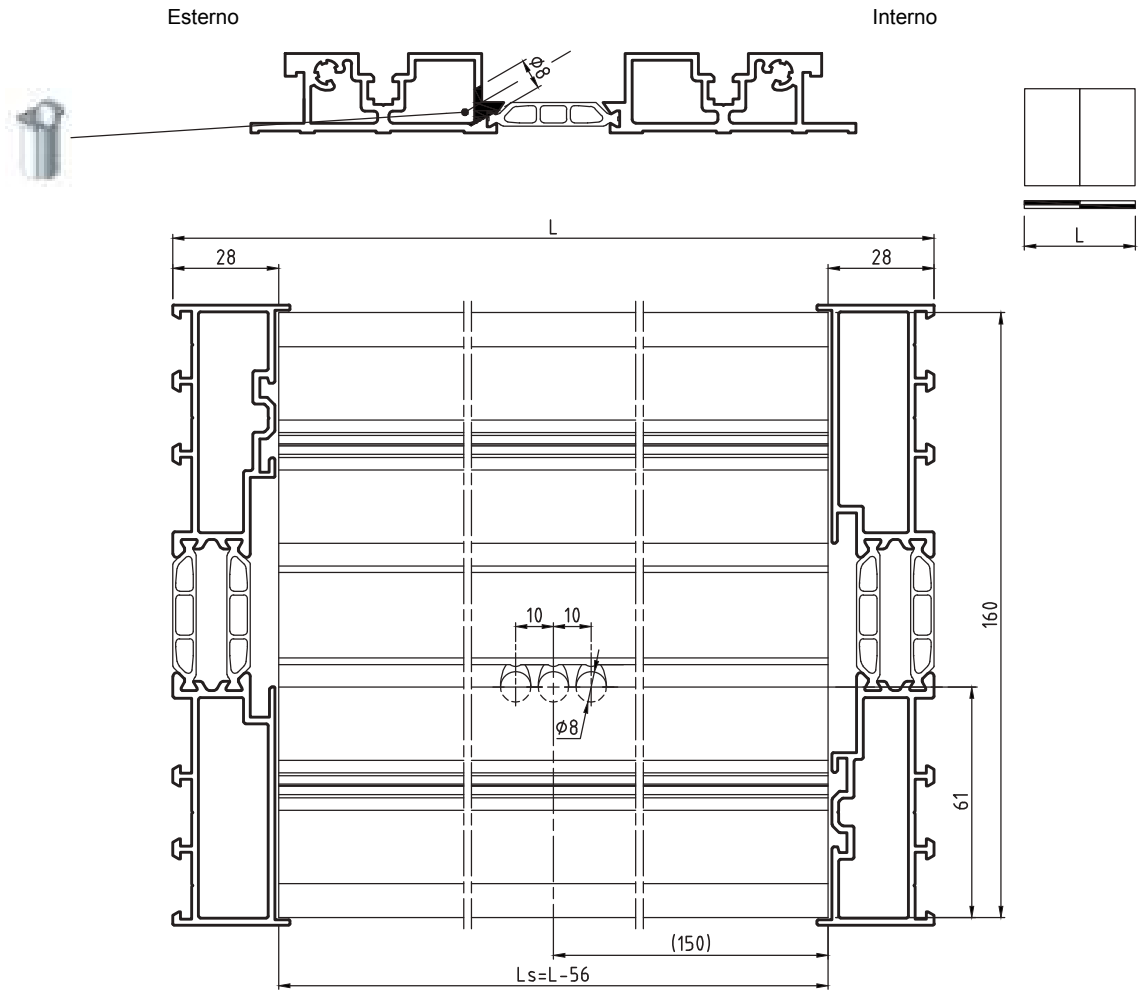


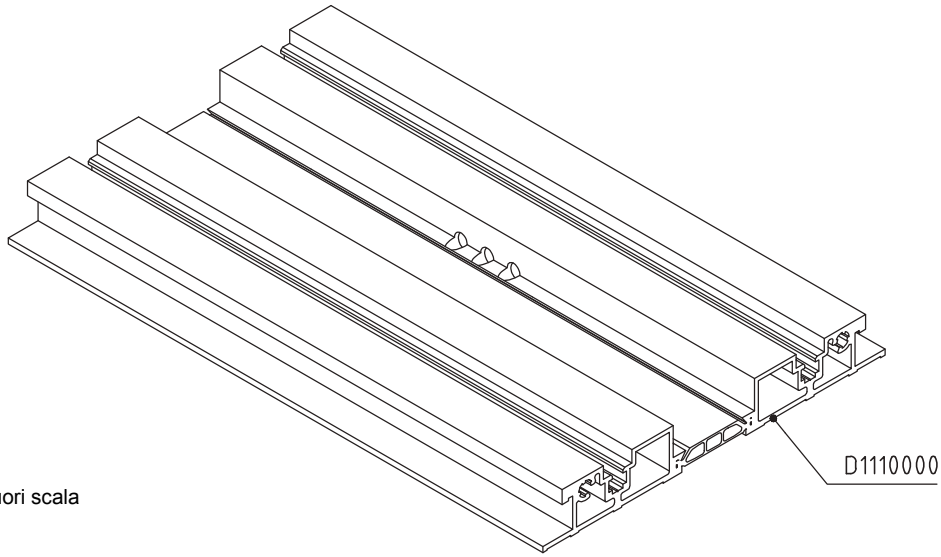
-D: lunghezza gocciolatoio esposto alle intemperie, necessità di drenaggio
-A: superficie anta esposta alle intemperie in mq
-N: numero di scarichi addizionali, ad intervallo equidistante tra scarichi 1 e 2 (valore arrotondato di A)

Esempio:
A = 2,4 mq → N = 2 → numero totale di scarichi per anta = 4
A = 2,6 mq → N = 3 → numero totale di scarichi per anta = 5

Lavorazioni

DESCRIZIONE	ACCESSORI	ATTREZZATURA
LAVORAZIONE SCARICO ACQUA "LATO COPERTO"	D4076010	Pantografo

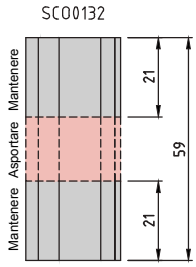


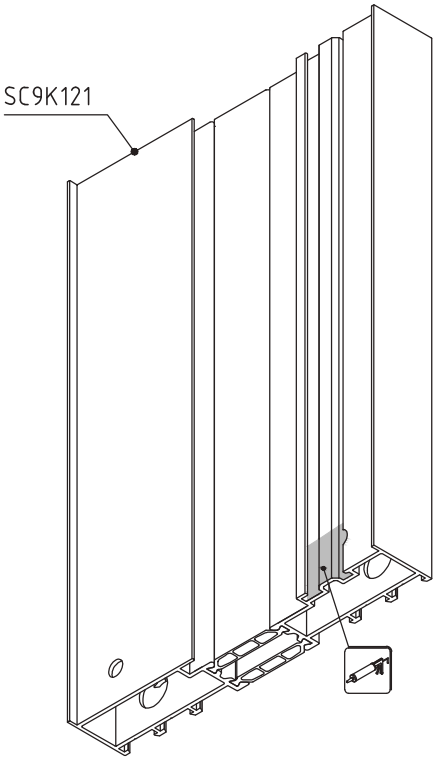


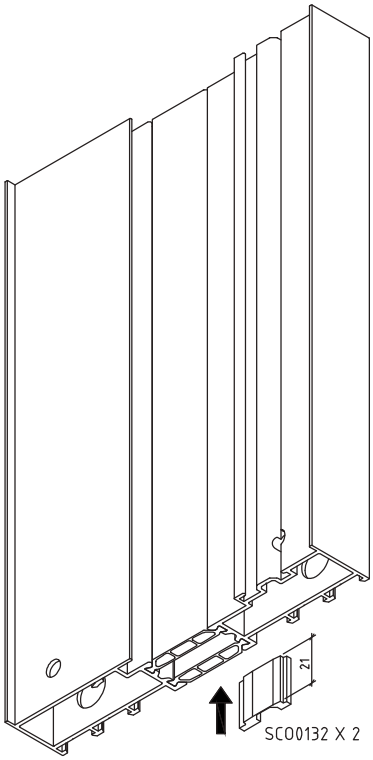
Nota: Disegni fuori scala

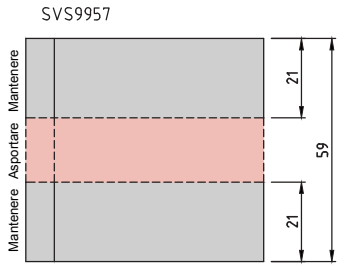
Lavorazioni

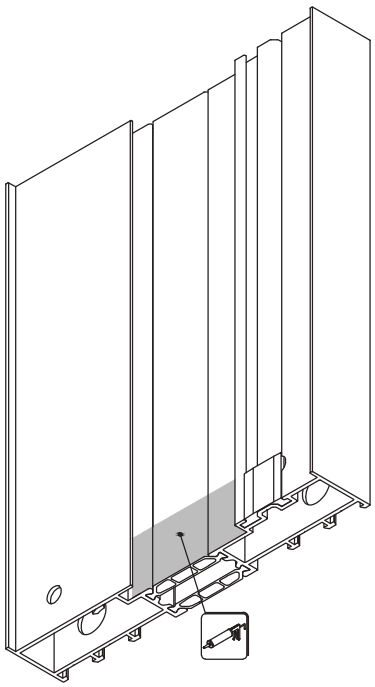
DESCRIZIONE	ACCESSORI	ATTREZZATURA
ADATTAMENTO ACCESSORI ESISTENTI	SC00132 SVS9957	

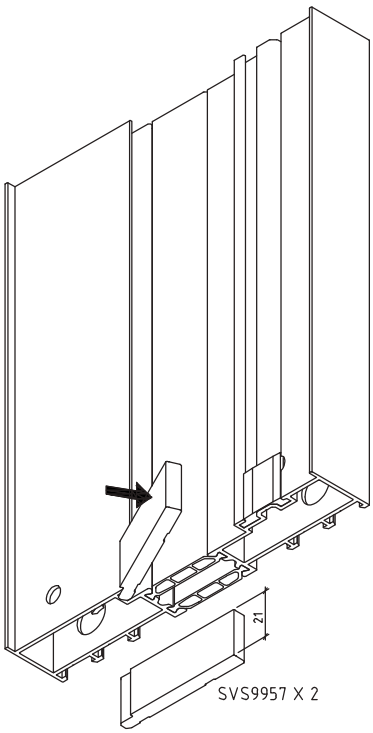








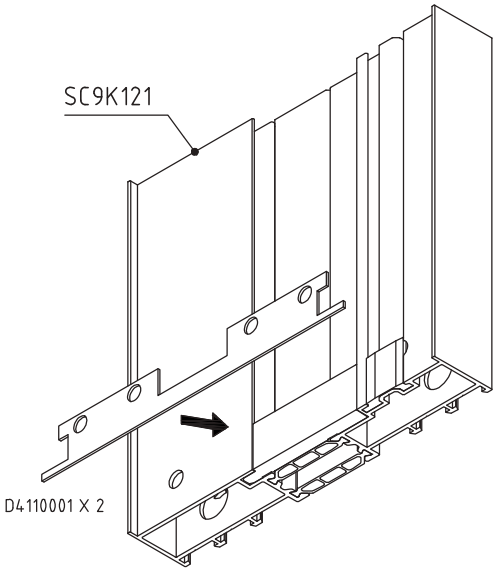


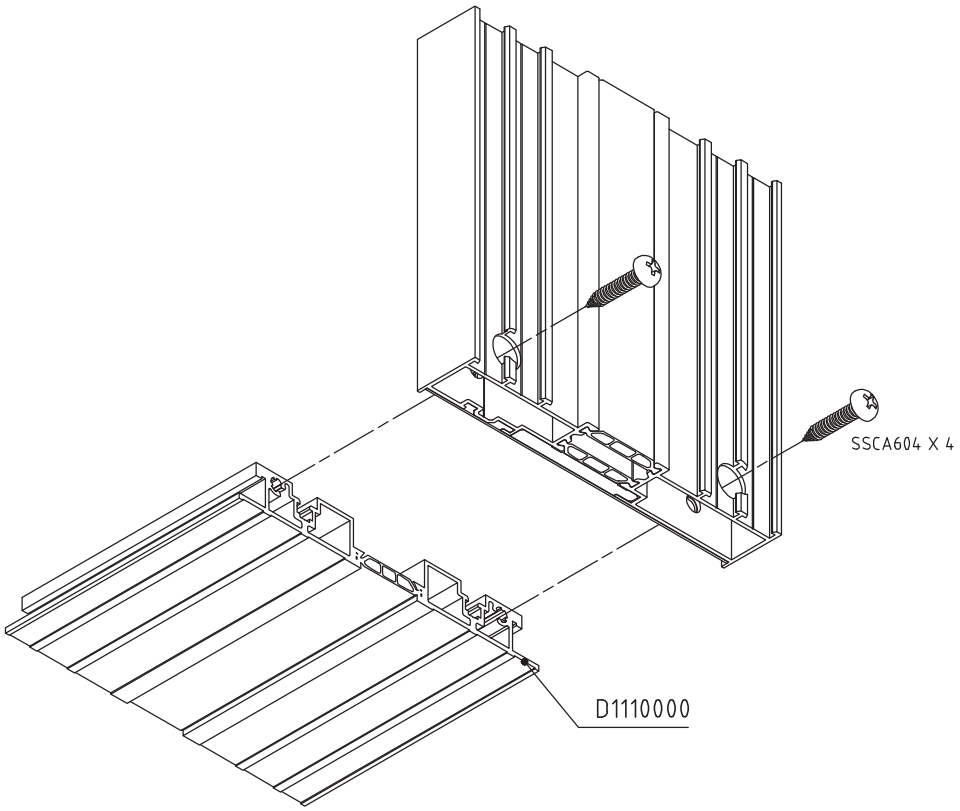


Nota: Disegni fuori scala

Lavorazioni

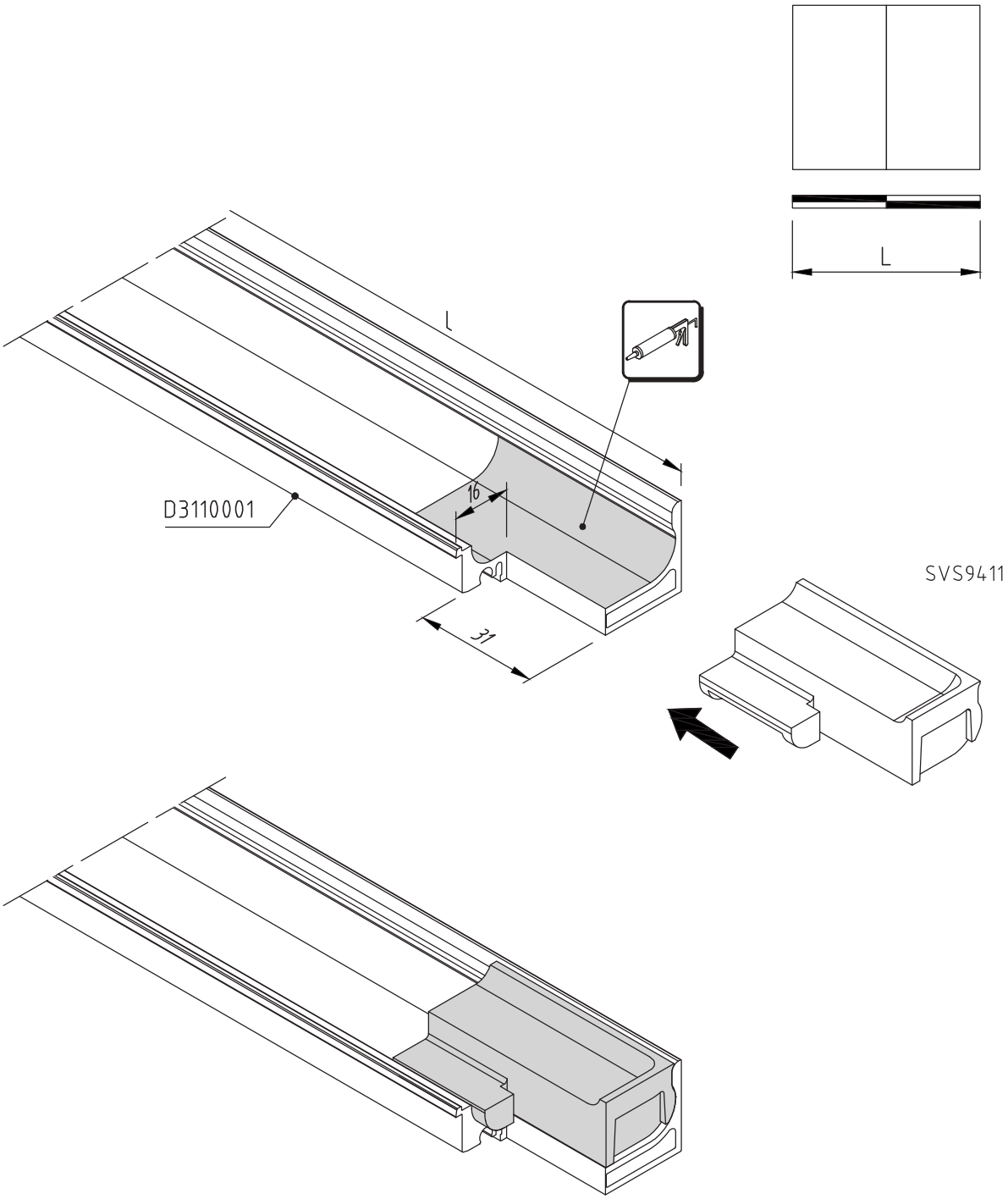
DESCRIZIONE	ACCESSORI	ATTREZZATURA
ASSEMBLAGGIO MONTANTE/TAPPO/SOGLIA D1110000	D4110001 SSCA604	





Lavorazioni

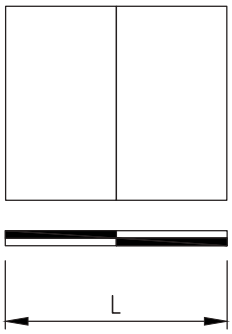
DESCRIZIONE	ACCESSORI	ATTREZZATURA
LAVORAZIONE RACCOGLI CONDENSA INTERNO	SVS9411	PANTOGRAFO



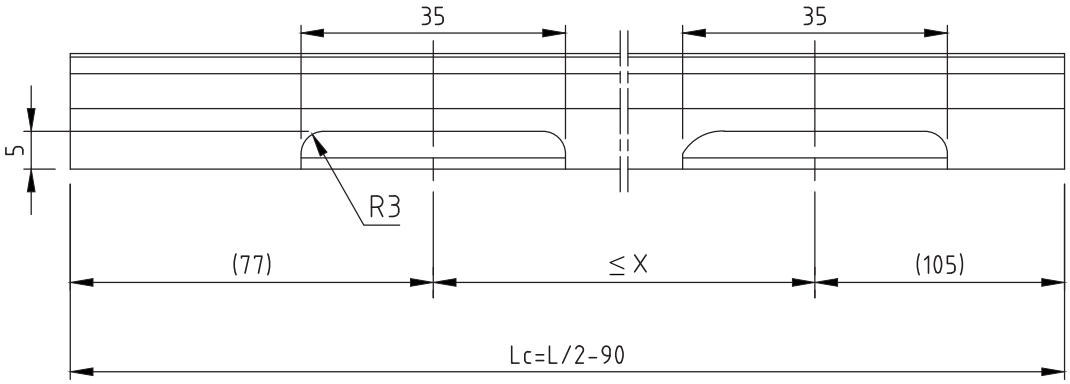
M - Soglia ribassata

Lavorazioni

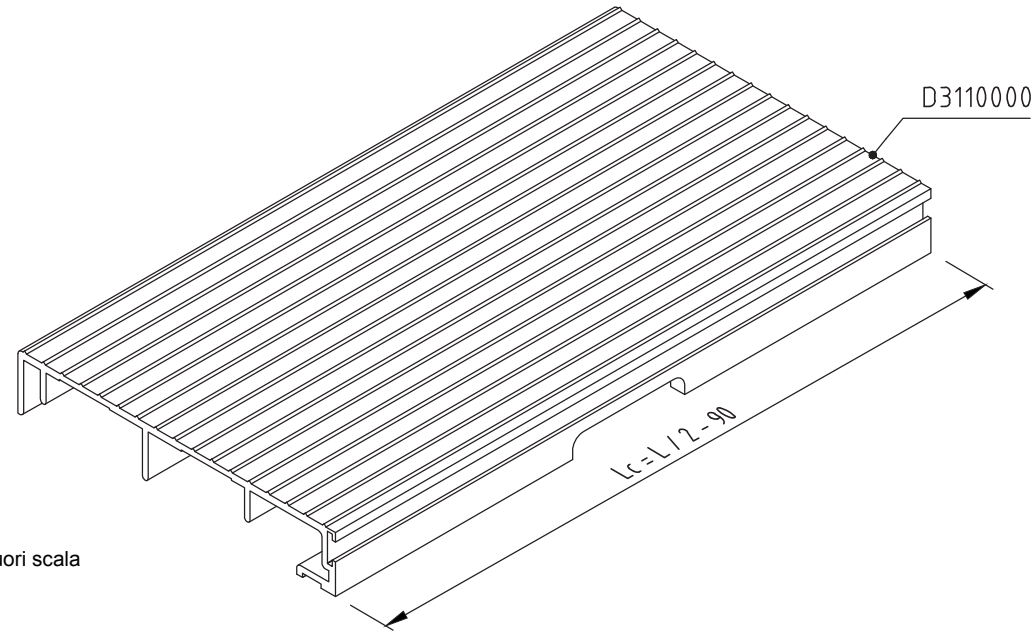
DESCRIZIONE	ACCESSORI	ATTREZZATURA
LAVORAZIONE DRENAGGIO SU PR OFILATO D3110000		PANTOGRAFO



Lc = Lunghezza copribinario D3110000



Nota: Per quota X vedi Lav. "Drenaggio lato bagnato"

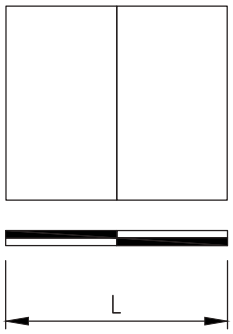


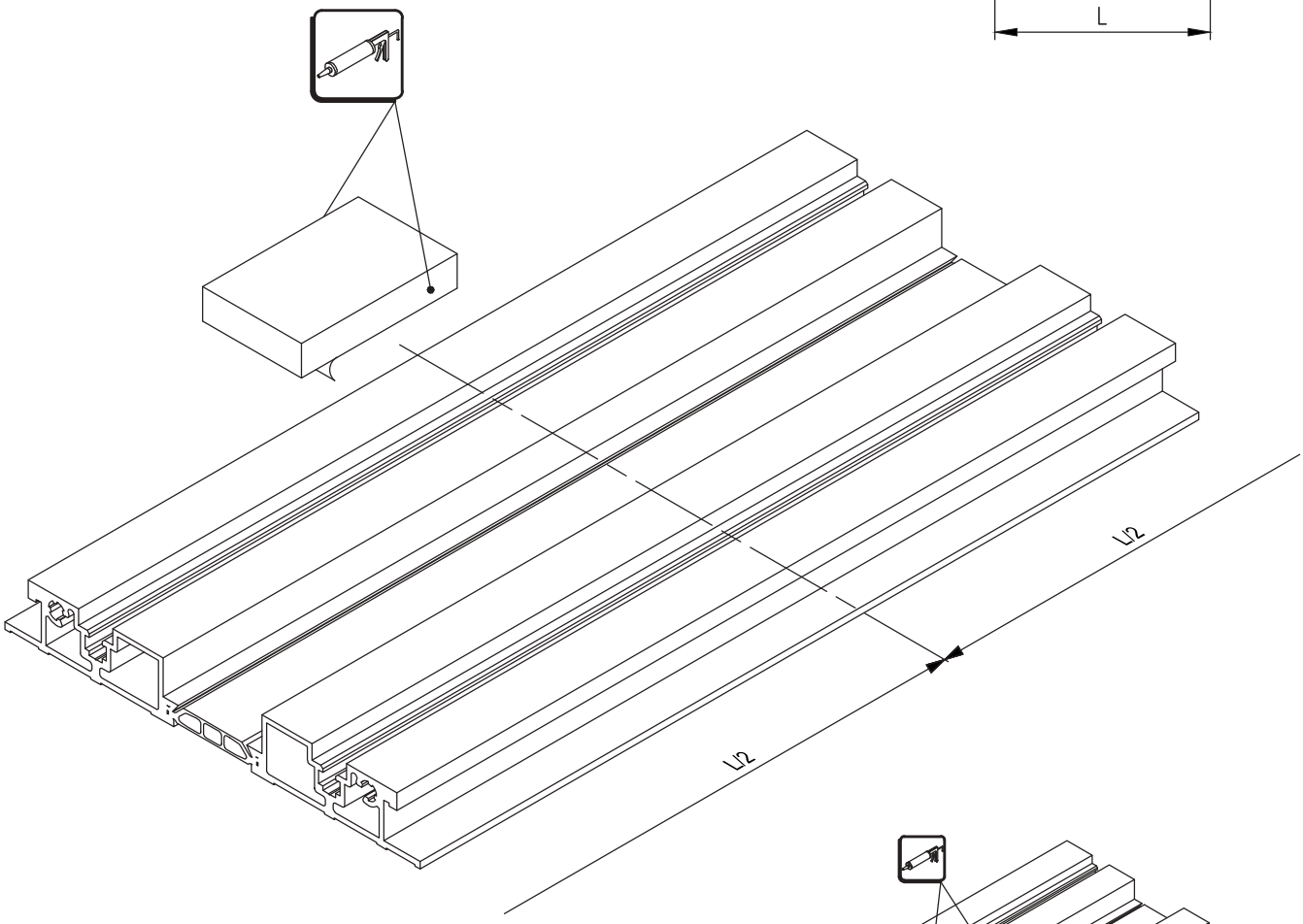
Nota: Disegni fuori scala

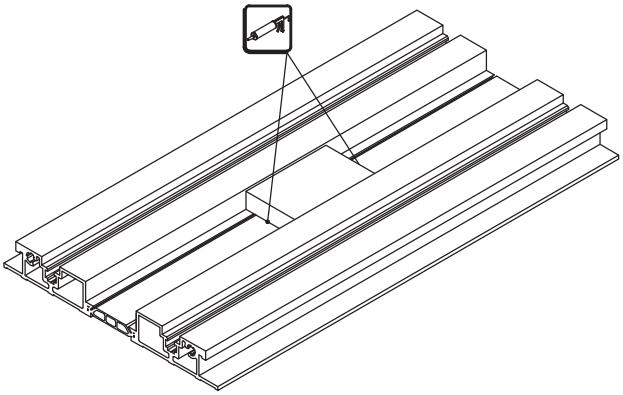
Lavorazioni

DESCRIZIONE	ACCESSORI	ATTREZZATURA
APPLICAZIONE TAPPO CENTRALE	D4110000	

1 - Togliere la protezione della pellicola adesiva
2 - Sigillare i lati più lunghi
3 - Posizionare il tappo in mezzeria della soglia (o mezzeria del nodo centrale)
4 - Sigillare i lati più corti







Nota: Disegni fuori scala

Allegati

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  - 2 Binari C9V109-C9V110+C9A016 N9
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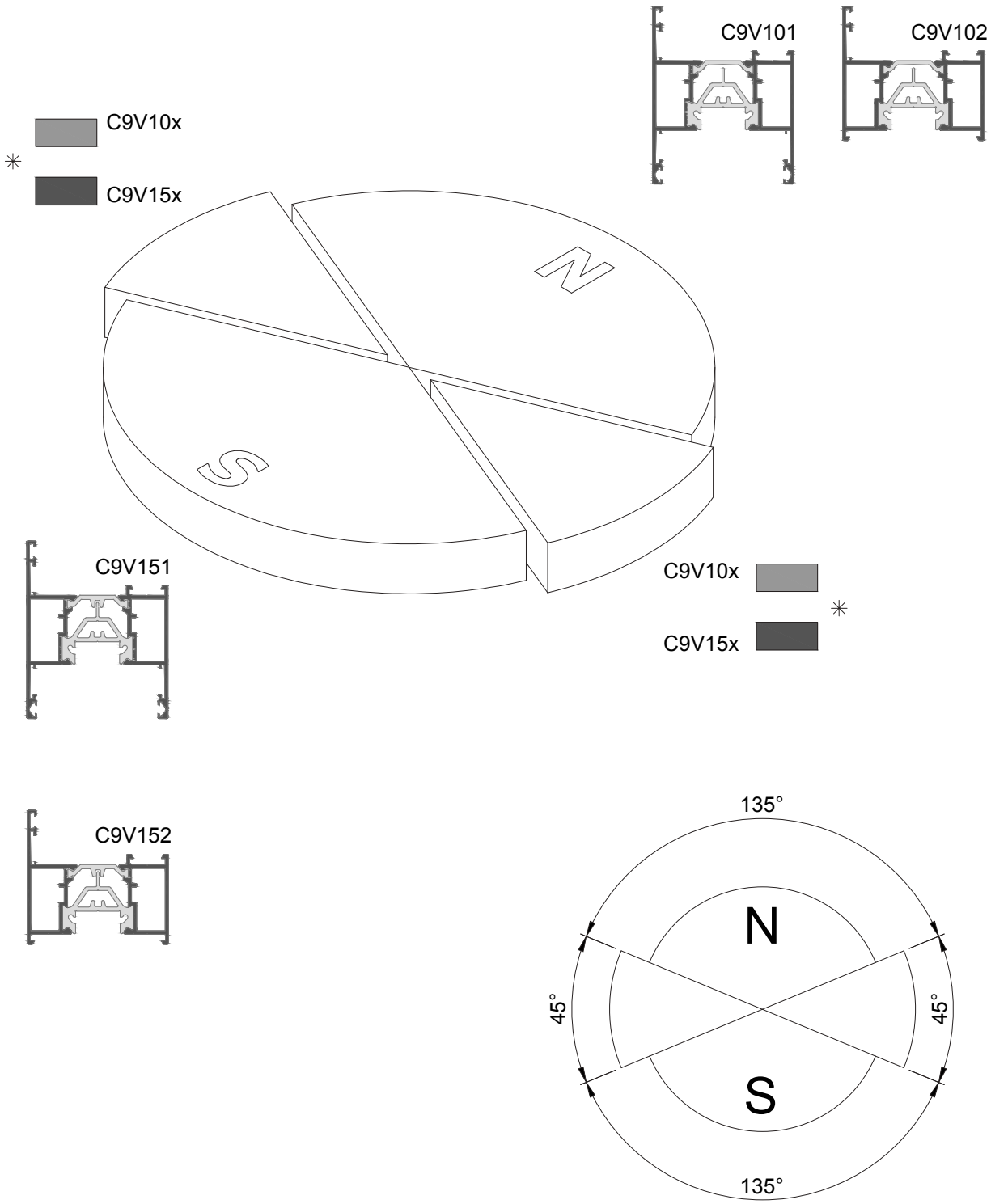
- Valori Uw - Finestre N16
- Info - 2018-019 N17

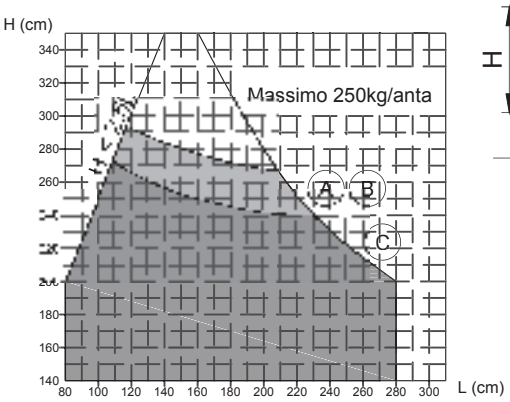
Consigli utilizzo profili bi-metal



* C9V10x / C9V15x: colori chiari, colori scuri.

Limiti di impiego - Alzante scorrevole

2 BINARI - ALZANTE SCORREVOLE



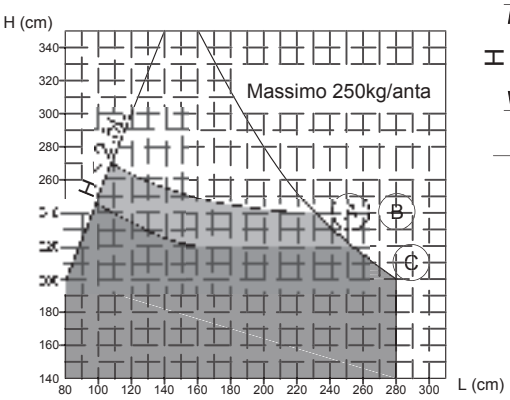
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



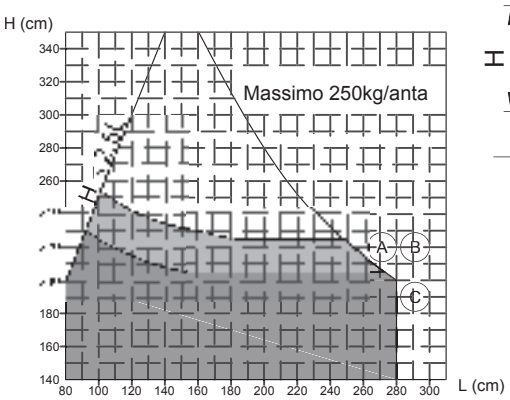
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



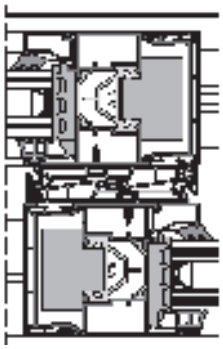
Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

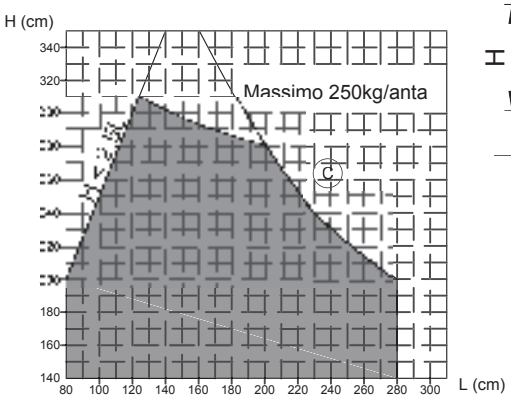
Secondo EN 12210

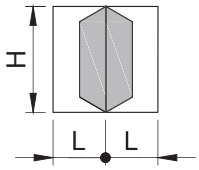


Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Alzante scorrevole

2 BINARI - ALZANTE SCORREVOLE - INCONTRO RINFORZATO





Carico del vento 1200 Pa

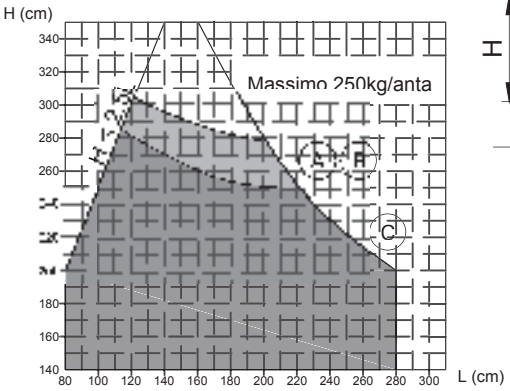
Classe (C) 1/300

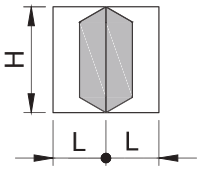
Secondo EN 12210

Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Alzante scorrevole

2 BINARI - ALZANTE SCORREVOLE CON 4 PARTI





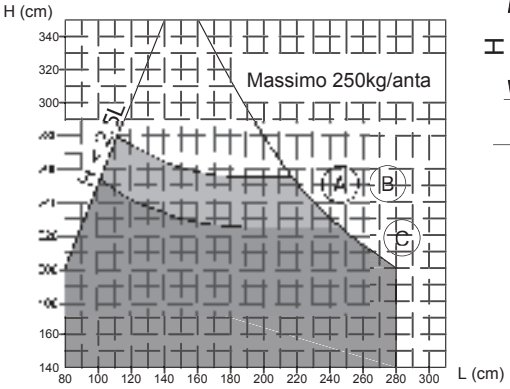
Carico del vento 800 Pa

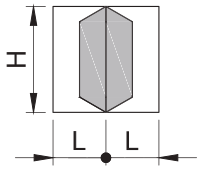
Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210





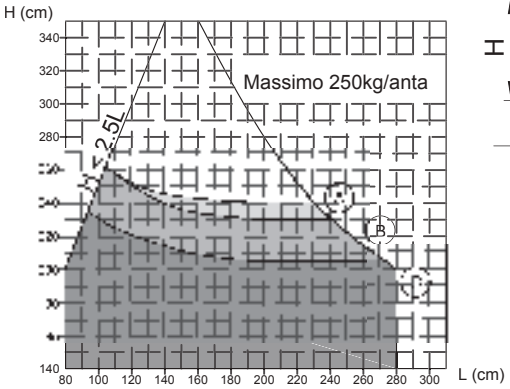
Carico del vento 1200 Pa

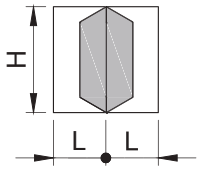
Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210





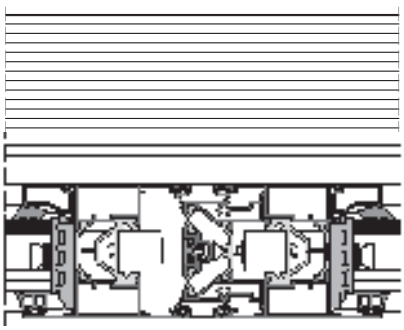
Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

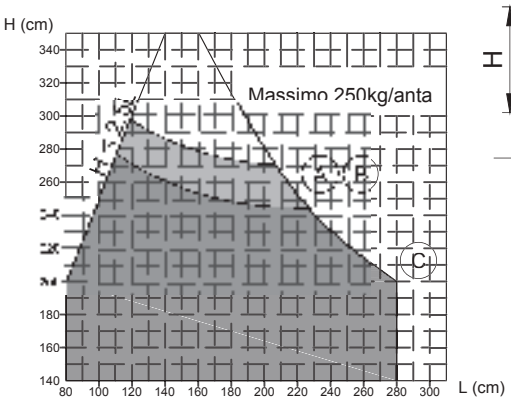
Secondo EN 12210



Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Alzante scorrevole

1 BINARIO - ALZANTE SCORREVOLE



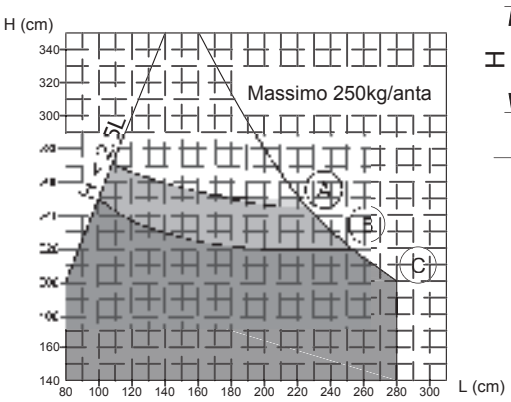
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



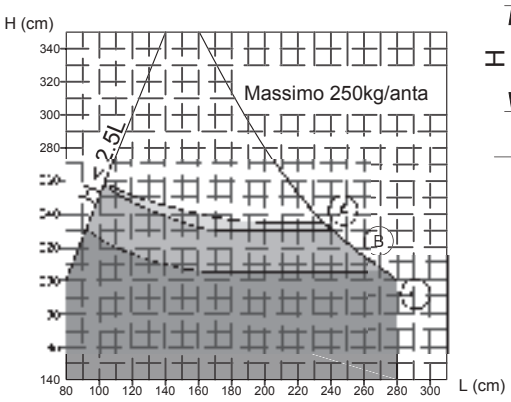
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

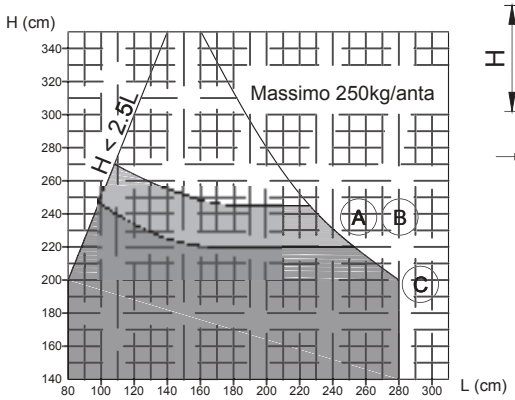
Clases C 1/300

Secondo EN 12210

Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Incontro ridotto

2 BINARI - ALZANTE SCORREVOLE C9V107-C9V108+C9A016



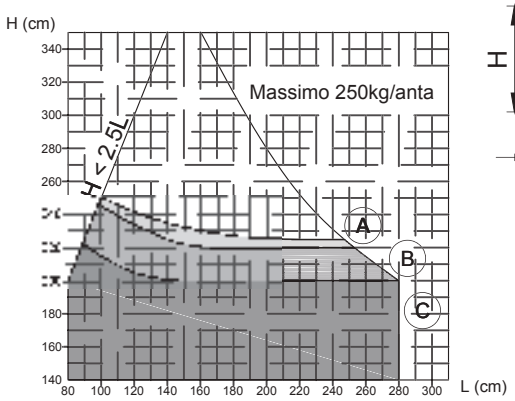
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



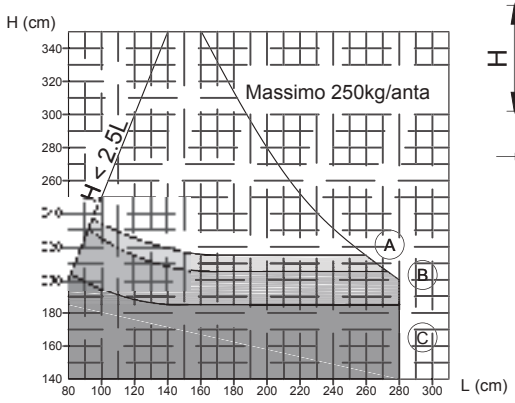
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



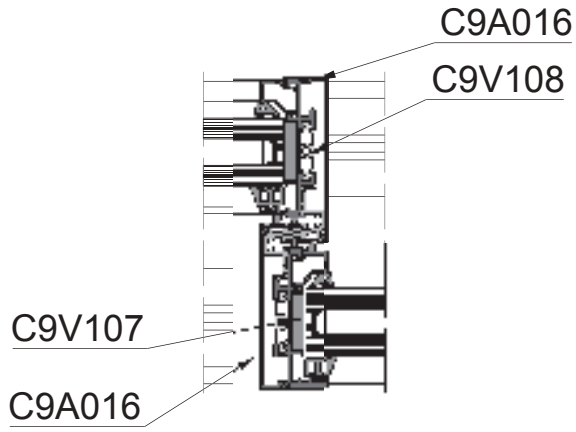
Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

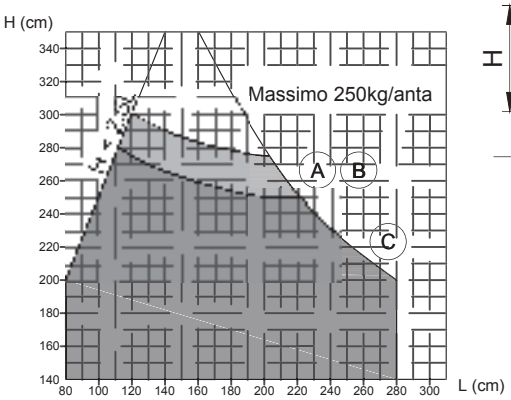
Secondo EN 12210



Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Incontro ridotto

2 BINARI - ALZANTE SCORREVOLE C9V107-C9V110+C9A016



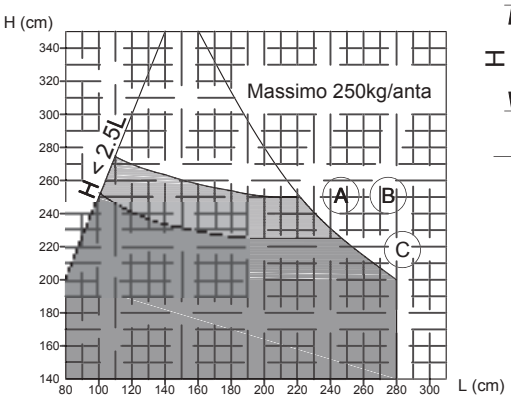
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



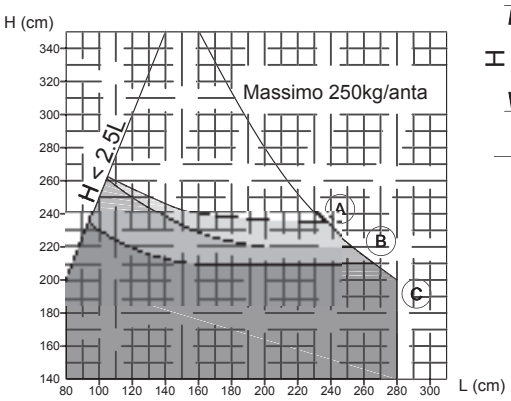
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



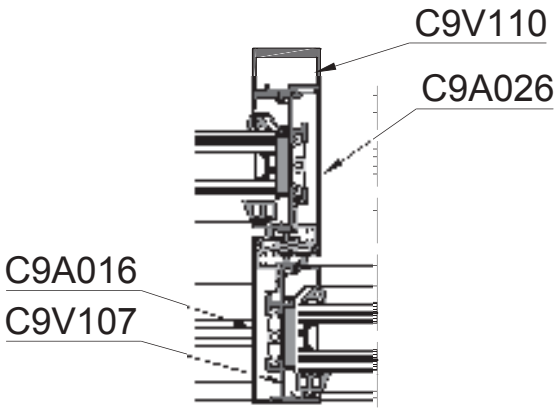
Carico del vento 1600 Pa

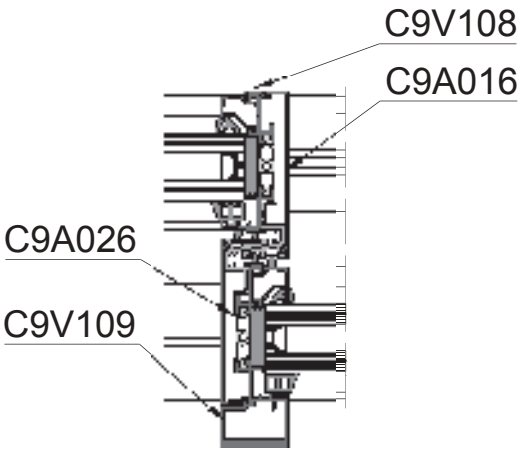
Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210

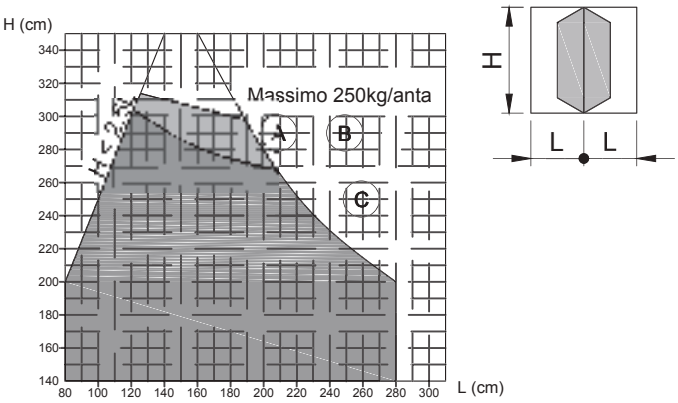




Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Incontro ridotto

2 BINARI C9V109-C9V110+C9A016



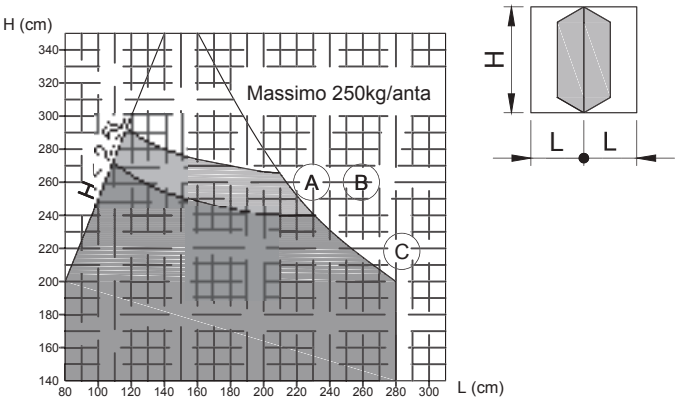
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



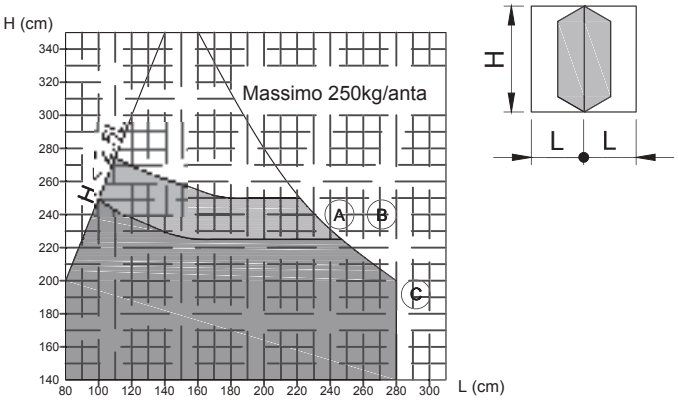
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



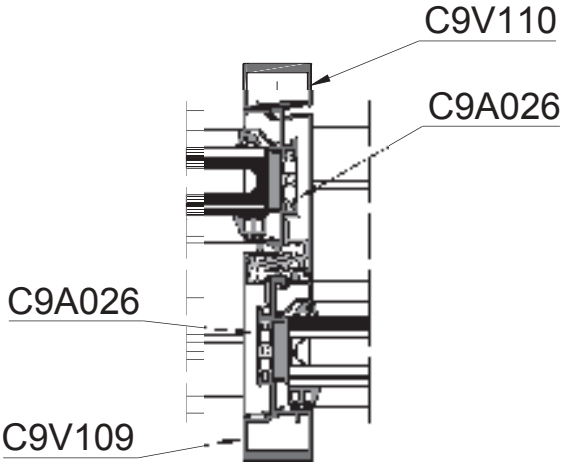
Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

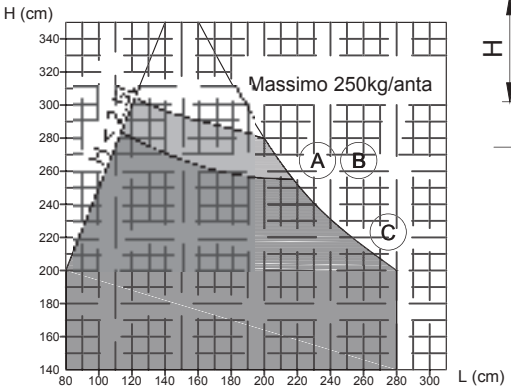
Secondo EN 12210



Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Incontro ridotto

1 BINARIO C9V110-C9T108*C9A016-C9A027



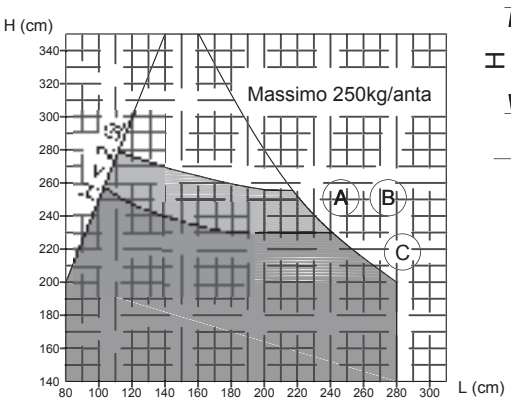
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



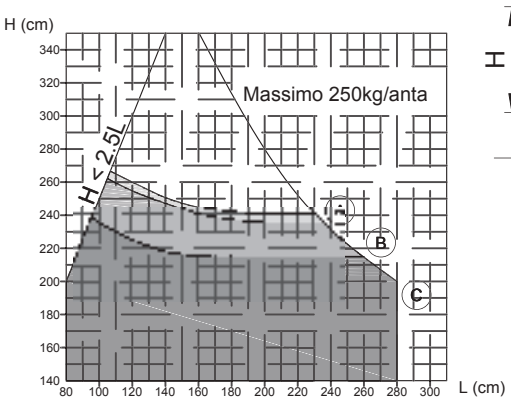
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Clases C 1/300

Secondo EN 12210



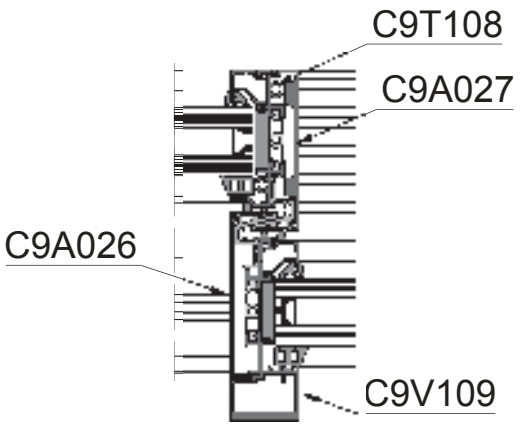
Carico del vento 1600 Pa

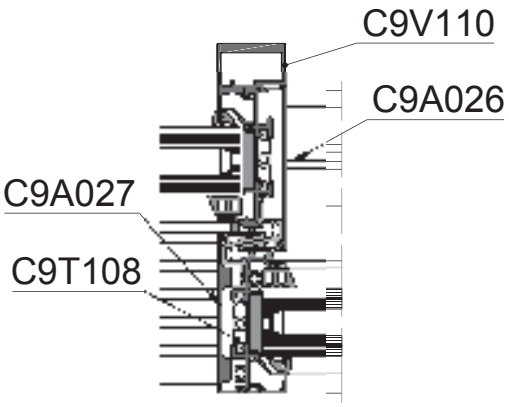
Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210

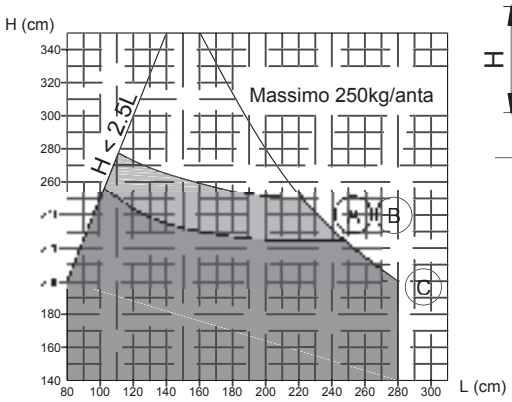




Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Limiti di impiego - Incontro ridotto

1 BINARIO C9V108-C9T108*C9A016-C9A027



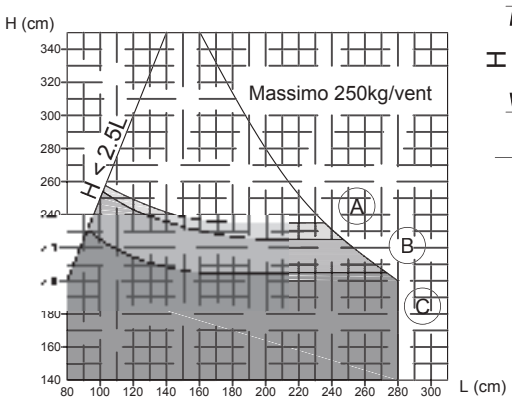
Carico del vento 800 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



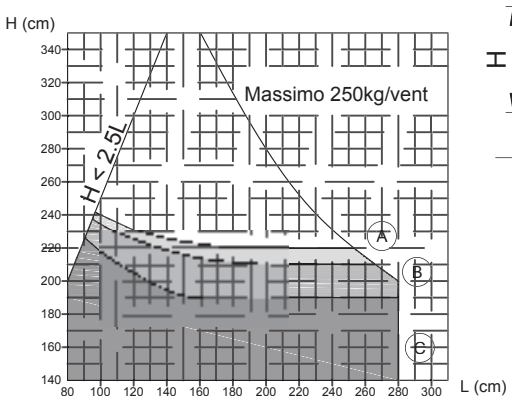
Carico del vento 1200 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210



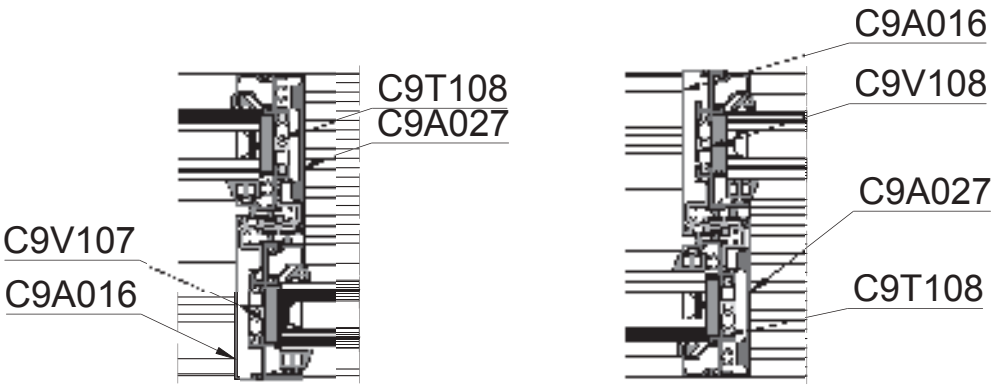
Carico del vento 1600 Pa

Classe A 1/150

Classe B 1/200

Classe C 1/300

Secondo EN 12210

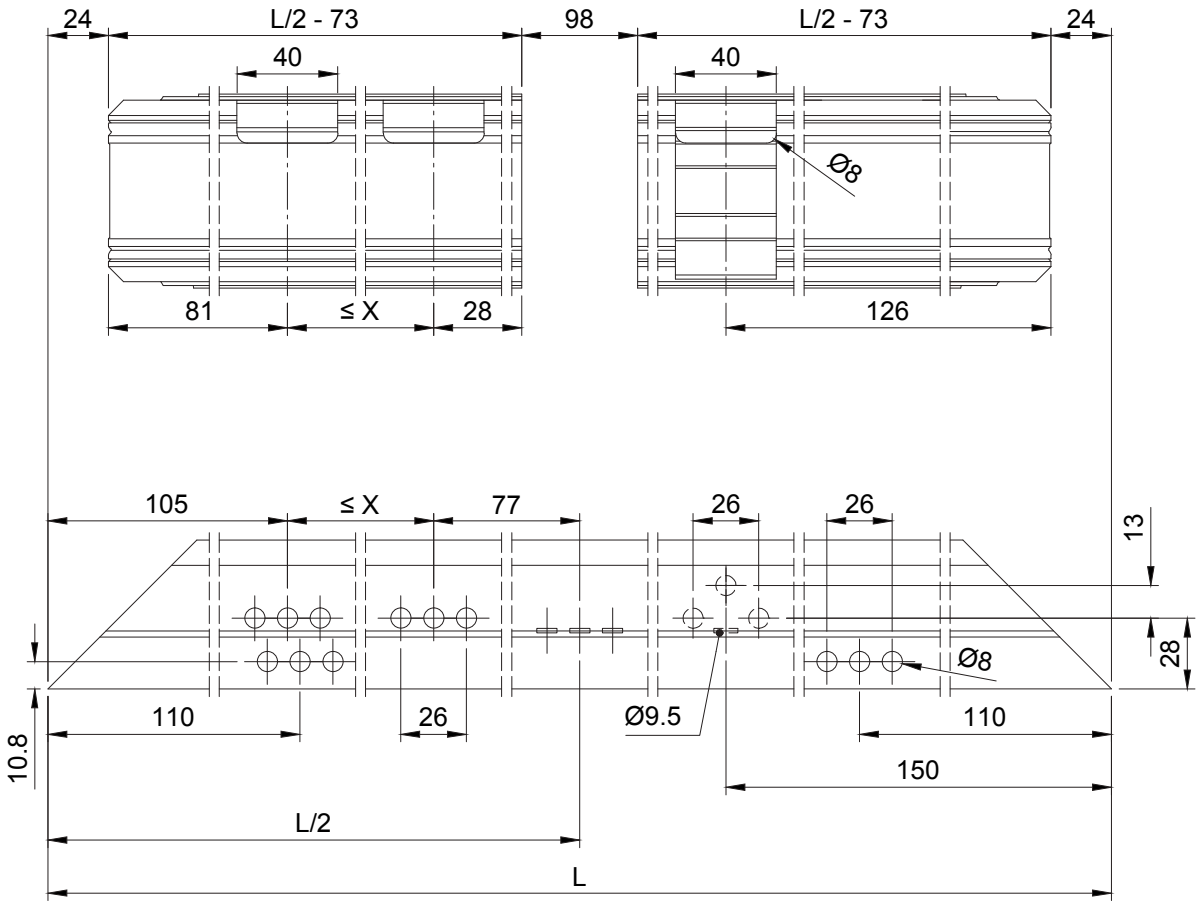


Alzante scorrevole: L>2600 mm, si prega di contattare l'ufficio tecnico.

Pagine di riferimento rapido

DRENAGGIO 2 BINARI TAGLI 45°

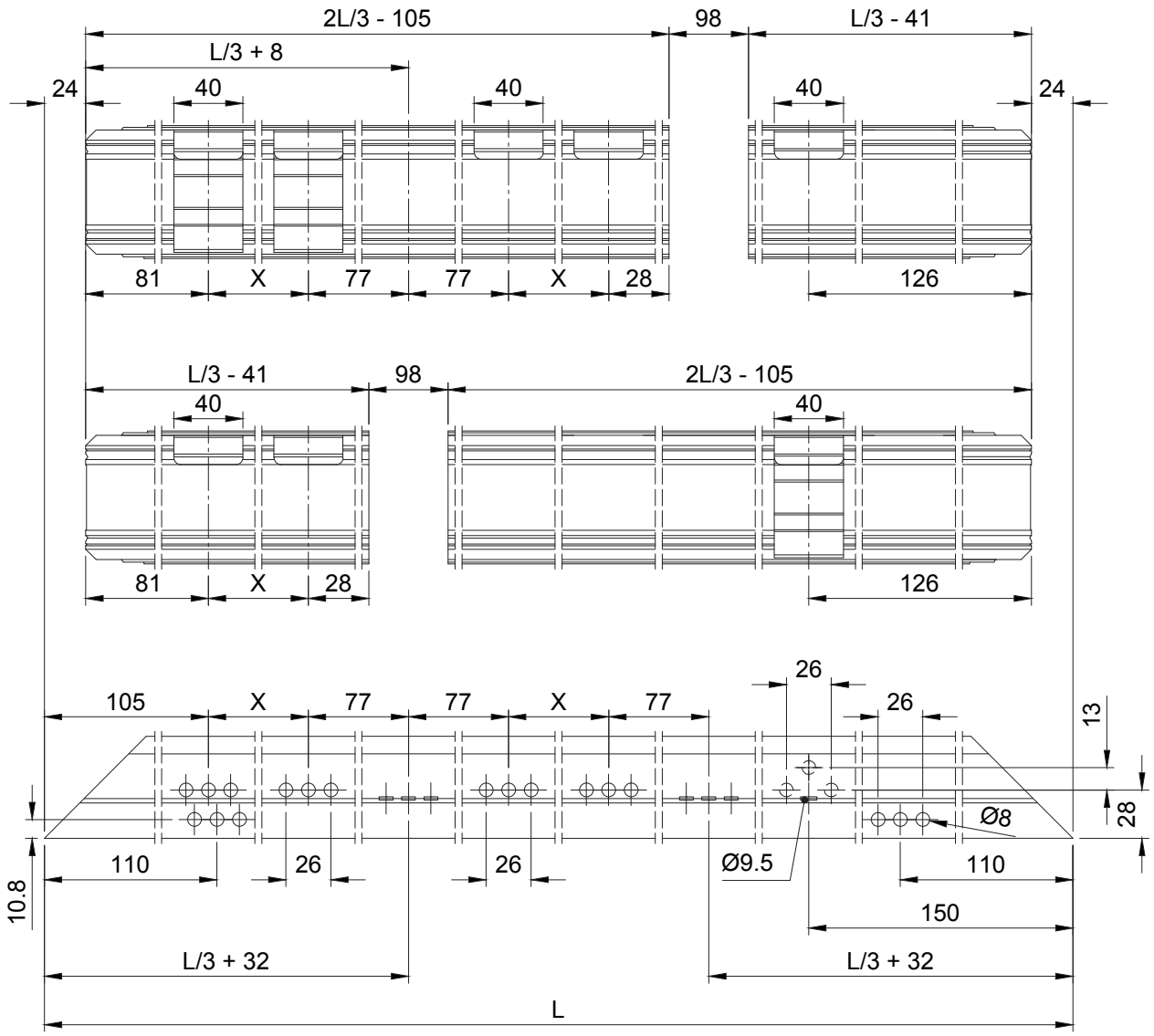
2 / 3



C160-ASS-3125

Pagine di riferimento rapido

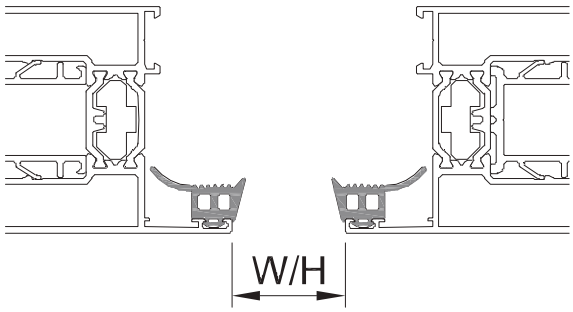
DRENAGGIO 3 BINARI TAGLI 45°



C160-ASS-3120

Modulo d'ordine per telaio vulcanizzato RU0007

Modulo d'ordine per telaio vulcanizzato RU0007

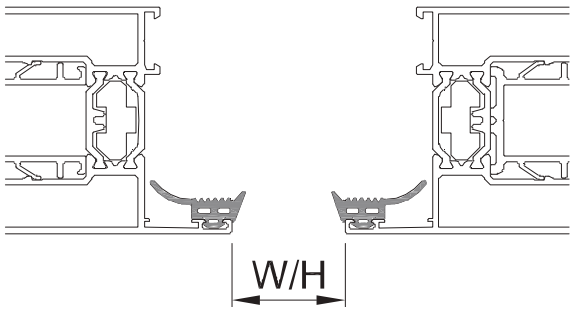
- Data dell'ordine	**RU0007** 
- Cliente:	
- Cantiere:	
- Numero d'ordine:	
- Tempi di consegna richiesti (minimo 4 settimane):	

Posizione	Larghezza W (mm)	Altezza H (mm)	Quantità	Prezzo netto
1.				
2.				
3.				
4.				
5.				
6.				
7.				
8.				
9.				
10.				
11.				
12.				

Tolleranza di produzione L / H < 1 m: -0 +0,5 cm e L / H > 1 m: -0 +1 cm.

Modulo d'ordine per telaio vulcanizzato RU0009

Modulo d'ordine per telaio vulcanizzato RU0009.

- Data dell'ordine	**RU0009** 
- Cliente:	
- Cantiere:	
- Order number:	
- Tempi di consegna richiesti (minimo 4 settimane):	

Posizione	Larghezza W (mm)	Altezza H (mm)	Quantità	Prezzo netto
1.				
2.				
3.				
4.				
5.				
6.				
7.				
8.				
9.				
10.				
11.				
12.				

Tolleranza di produzione L / H < 1 m: -0 +0,5 cm e L / H > 1 m: -0 +1 cm.

Valori Uw - Finestre

Per la determinazione del valore Uw di una finestra, ci sono 3 possibili metodi:

1. Determinazione del valore U_w secondo la EN ISO 10077-1
2. Calcolo secondo la EN ISO 10077-1
   - telaio: U_f Calcolo secondo la EN ISO 10077-2 o misura secondo la EN 12412-2
   - vetratura: U_g Calcolo secondo la EN 673
   - trasmittanza termica lineare: Ψ(psi) Calcolo secondo la EN ISO 10077-1
   - finestre e porte: U_w Calcolo secondo la EN ISO 10077-1
3. Misura secondo la EN 12567-2

   Misura del valore U_w con le dimensioni 1230 mm (larghezza) and 1480 mm (altezza).

Per la maggior parte delle finestre, è opportuno eseguire il calcolo tenendo conto delle superfici dei materiali contigui come specificato in EN ISO 10077-1:

$$U_w = \frac{\sum A_g U_g + \sum A_p U_p + \sum A_f U_f + \sum L_{g,p}\Psi_{g,p}}{\sum A_g + A_p + A_f}$$

Con:
A_g, A_f, A_p = superficie del vetro, pannello, profilo
U_g, U_p, U_f = coefficiente di trasmissione termica del vetro, pannello e profilo
$L_{g,p}$ = contorno del bordo di vetro
$\Psi_{g,p}$ = coefficiente di trasmissione termica lineare.

Per il calcolo del valore Uf in conformità con EN10077-1, ogni combinazione di telaio possibile all'interno di un sistema di finestre e porte ha un valore Uf diverso.

I valori Uf in configurazione **Basic** sono compresi fra 1.88 e 3.30 W/m²K.
I valori Uf in configurazione **SI** sono compresi fra 1.75 e 2.85 W/m²K.
I valori Uf in configurazione **SHI** sono compresi fra 1.40 e 2.75 W/m²K.

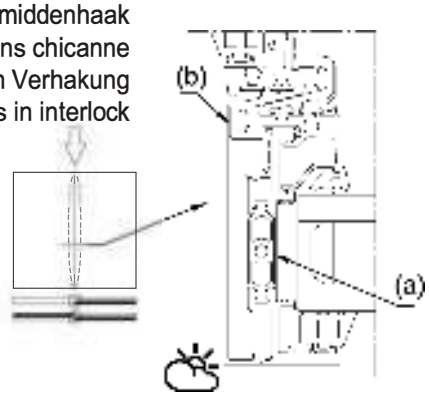
Con il nostro programma SapaThermic, puoi integrare tutte le possibili combinazioni di telaio ed anta in una finestra e ottenere così il valore Uw.

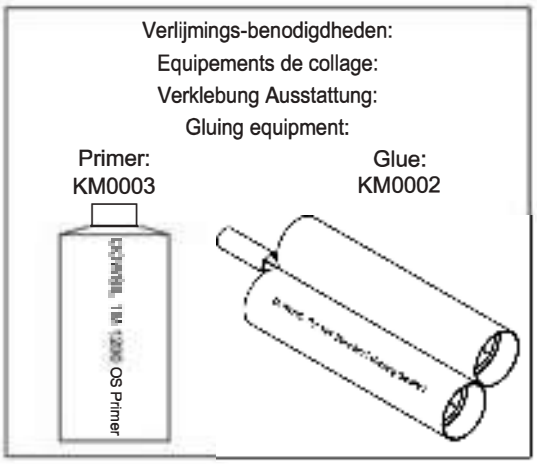
Info - 2018-019

INFO

CSL XS (Small Interlock)

Verlijmingen in middenhaak
Collages dans chicanne
Verklebungen in Verhakung
Gluings in interlock





GUIDELINES;

1. CLEAN GLUING Interlock-AREAS ⟹ glass-sided (a) cover-sided (b)
   Universal cleaner/degreaser f.i. DOWSIL R-40

C160S-ASS-2912
C160S-ASS-2919

C160S-ASS-2915
C160S-ASS-2921
C160S-ASS-2922
C160S-ASS-2923

2. ADD-ON PRIMER KM0003 ON GLUING AREAS (a) & (b)

3. GLASS-PLACEMENT ACCORDING TO CATALOG INSTRUCTIONS ⟹

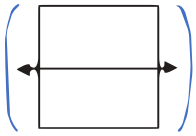
C160S-ASS-2977
C160S-ASS-2978

4. ADD-ON GLUE KM0002 ON GLUING AREAS (a) & (b) ⟹ ⚠ cover-sided:
   - add-on cover cap

G²

⚠ glass-sided:
- check glue-appear in holes! (remove excess glue)
- add-on inward glazing gaskets

5. CHECK: straightness - position gasket



6. SLIDERS IN CLOSED POSITION, CLOSED HANDLE(S). DO NOT OPEN DURING CURING-PROCES!

7. CURING OF GLUE (48hrs.)

Reference Number :	INFO-2018-019	Rev :	A	Date :	02-08-2018	Scale :	1:2	Dossier :	PRO-08743	Serie :	CSL XS

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Note

Condizioni generali di vendita

CONDIZIONI GENERALI DI VENDITA
HYDRO BUILDING SYSTEMS ITALY S.p.A. (HBS Italy)

1. PREMESSA

- Le presenti condizioni generali di vendita e la conferma scritta d'ordine di HBS Italy si applicano integralmente all'ordine di acquisto/contratto. Modificazioni o deviazioni devono essere concordate per iscritto tra le Parti.
- L'emissione dell'ordine d'acquisto dall'Acquirente implica l'accettazione integrale delle presenti condizioni generali di vendita di HBS Italy.
- Le presenti condizioni generali di vendita sono riportate in ogni modulo di conferma d'ordine, nei manuali, anche informatici, nei cataloghi e nel sito della HBS Italy e si considerano conosciute da tutti i Compratori.
- Ogni notifica scritta può essere fatta tramite documento firmato dalle Parti, o via lettera, fax, E-mail o altro mezzo di comunicazione come concordato tra le Parti.

2. OFFERTE / QUOTAZIONI

- Le offerte formulate da HBS Italy sono senza impegno e non valgono quale proposta.
- Le offerte sono subordinate alle condizioni generali di vendita di HBS Italy.
- Le presenti condizioni generali di vendita sono riportate nell'offerta di HBS Italy e si intendono accettate mediante invio o consegna dell'Ordine / Commessa.

3. ORDINI /COMMESSE

- Ogni ordine/commessa formulato dall'Acquirente è soggetto ad accettazione scritta (c.d. Conferma) da parte di HBS Italy ed implica l'accettazione delle condizioni generali di HBS Italy.
- Gli ordini devono essere completi e definiti in ogni loro parte mediante Distinta inviata a mezzo fax o e-mail.
- La trasmissione dell'ordine impegna l'Acquirente ai dati contenuti nella propria scheda commerciale consegnatagli da nostro delegato o comunque, se non diversamente specificato per iscritto, ai prezzi, alle condizioni di listino ed alle condizioni generali di vendita di HBS Italy in vigore alla data di conferma d'ordine.
- Eventuali richieste di variazioni, modifiche o cancellazioni da parte dell'Acquirente sono soggette ad approvazione da parte di HBS Italy e dovranno pervenire unicamente e inderogabilmente entro 12 ore lavorative dall'invio dell'ordine solo a mezzo e-mail o fax.
  Le 12 ore verranno calcolate considerando data e ora indicate sulla e-mail/fax dell'invio ordine e sulla e-mail/fax di richiesta cancellazione/variazione/modifica.
  In caso di variazioni dell'ordine HBS Italy si riserva la facoltà di ritardare i tempi di consegna e di modificare il prezzo.

4. CONFERME D'ORDINE

- La Conferma d'ordine della HBS Italy giungerà all'Acquirente a mezzo e-mail, fax, posta, o a mano.
- La Conferma d'ordine inviata dalla HBS Italy definisce e riporta tutte le condizioni e i contenuti definitivi e vincolanti del Contratto, sostituendosi integralmente all'ordine/commessa.
- La Conferma d'ordine e le presenti condizioni generali di contratto prevarranno in ogni caso su eventuali condizioni generali o particolari di acquisto predisposte dell'Acquirente.
- Qualsiasi condizione scritta o verbale inviata da parte dei nostri collaboratori, funzionari di vendita dipendenti della HBS Italy o agenti di vendita è priva di valore se non riprodotta nel testo della nostra conferma d'ordine o se non confermata per iscritto dalla HBS Italy.

5. OGGETTO DEL CONTRATTO

- Il contratto ha per oggetto la fornitura dei materiali, per i quantitativi specificati nella nostra Conferma d'ordine o in ogni eventuale successiva modifica trasmessa via fax, mail o *brevi manu* dalla HBS Italy.
- Non rientrano nell'oggetto del presente contratto con la HBS Italy i campioni di materiale e i prototipi da sottoporre a prove e/o a test, tutte le informazioni rese in qualsiasi forma o sede per le lavorazioni dei nostri prodotti, quali ad esempio proposte di calcoli, di progetti, di disegni, informazioni relative all'assemblaggio, all'installazione, alla lavorazione, alle verifiche statiche, all'offerta per gare d'appalto; pertanto HBS Italy non si assume alcuna responsabilità per le fasi di lavorazione successive alla fornitura dei nostri prodotti, anche con riguardo alla loro interazione con altri prodotti.
- In ogni caso, le dimensioni, gli schemi di montaggio e di lavorazione, i prezzi, le prestazioni e gli altri dati figuranti nei cataloghi, nei manuali di lavorazione, nei prospetti, negli annunci pubblicitari, nelle illustrazioni, nei listini prezzi, od in altri documenti illustrativi della HBS Italy, cosi come le caratteristiche dei modelli e campioni inviati dalla HBS Italy all'Acquirente, hanno carattere di mere indicazioni, non saranno vincolanti e non contengono alcuna promessa di qualità in relazione ai prodotti.
  Tali dati non hanno valore impegnativo se non sono espressamente richiamati nelle Conferme d'ordine.
- HBS Italy si riserva di apportare in qualunque momento ai propri prodotti quelle modifiche tecniche non sostanziali, dettate da esigenze di produzione, che riterrà convenienti, senza obbligo di comunicazione.

6. PREZZI

- I prezzi delle nostre merci si intendono Carriage Insurance paid To (CIP per gli Incoterms 2010 ICC) salvo diversa pattuizione tra le parti. I pagamenti e ogni altra somma dovuta a qualsiasi titolo alla HBS Italy si intendono netti al domicilio della HBS Italy.
- Qualsiasi sia il metodo di pagamento usato, il pagamento non sarà considerato completato se il conto bancario di HBS Italy sia stato totalmente e irrevocabilmente accreditato.
- I prezzi applicati sono quelli indicati nel listino prezzi della HBS Italy valido al momento della consegna dei nostri prodotti allo spedizioniere, oltre alle rispettive imposte sul valore aggiunto, salvo diversa indicazione da provarsi per iscritto contenuta nella Conferma d'Ordine della HBS Italy o in altro documento proveniente da HBS Italy.

7. CONDIZIONI DI PAGAMENTO

- Il pagamento dovrà essere effettuato, salvo diverso accordo scritto, a fine mese dalla data della fattura o entro il diverso termine indicato nella fattura, a mezzo di ricevuta bancaria, bonifico bancario presso l'istituto bancario indicato dalla HBS Italy o tramite rimessa diretta.
- HBS Italy si riserva di chiedere degli acconti sul prezzo da versare al momento della conclusione del contratto o successivamente.

8. RITARDATI PAGAMENTI

- In caso di ritardato, mancato o parziale pagamento da parte dell'Acquirente, la HBS Italy si riserva il diritto di sospendere immediatamente la fornitura, e/o di risolvere tutti i contratti in essere con l'Acquirente, anche se non relativi al pagamento in questione, fatto salvo al risarcimento del danno.
- In caso di ritardato, mancato o parziale pagamento, su tutte le somme dovute matureranno interessi di mora calcolate ai sensi del decreto legislativo 9 novembre 2012, n. 192 ("Attuazione della direttiva 2011/7/UE del Parlamento Europeo e del Consiglio del 16 febbraio 2011 relativa alla lotta contro i ritardi di pagamento nelle transazioni commerciali) senza necessità di messa in mora e tutti i crediti diventeranno immediatamente esigibili con decadenza dal beneficio del termine.
- Nessuna contestazione per eventuali inadempimenti, né eccezione alcuna, né azioni legali di qualsiasi natura potrà essere sollevata o esercitata dall'Acquirente se non previo integrale pagamento del prezzo.
- Non è ammessa alcuna compensazione fra il prezzo dovuto alla HBS Italy ed eventuali crediti vantati dall'Acquirente.
- L'Acquirente è obbligato al pagamento integrale del prezzo anche in caso di contestazioni.

9. CONSEGNA

- Salvo patto contrario, la fornitura della merce si intende Carriage Insurance paid To (CIP Incoterms 2010).
- È facoltà della HBS Italy effettuare forniture parziali e/o consegne ripartite della merce.

Condizioni generali di vendita

- I termini di consegna indicati nella Conferma d'Ordine non sono termini essenziali, salvo diverso accordo. La forza maggiore o altre circostanze eccezionali o imprevedibili che si verificassero nei confronti della HBS Italy o dei suoi fornitori (quali a mero titolo di esempio scioperi, blocchi stradali, etc.) sospendono i termini per la consegna, senza alcuna responsabilità per la HBS Italy.
- Qualora vi sia un ritardo nella consegna della merce superiore ai 30 (trenta) giorni, che non dipenda da forza maggiore o da eventi imprevedibili, è fatto obbligo all'Acquirente contestare per iscritto tale ritardo alla HBS Italy, la quale avrà un termine concordato mutualmente tra le Parti per effettuare la consegna. Nessun diritto al risarcimento del danno spetterà all'Acquirente.
- In caso di consegne ripartite, valgono le precedenti disposizioni.
- HBS Italy non risponde per danni da anticipata o ritardata consegna, totale o parziale.

10. RISCHIO DI DEPERIMENTO DELLA MERCE

- Il rischio del deperimento o della rovina della merce passa in capo all'Acquirente al più tardi quando la stessa merce lascia gli stabilimenti della HBS Italy ovvero alla consegna secondo l'Incoterm scelto (Incoterms 2010 ICC). A seguito del passaggio dei rischi all'Acquirente, HBS Italy non risponde del deperimento o della rovina della merce.
- In caso di ritardo da parte dell'Acquirente della presa in consegna della merce, il rischio, qualora non sia già passato in capo all'Acquirente ai sensi del capoverso precedente, si trasmetterà allo stesso alla data di consegna prevista.
- L'acquirente è obbligato al pagamento integrale del prezzo in caso di danneggiamento o perimento della merce avvenuto dopo il passaggio allo stesso dei rischi.

11. VERIFICHE / INSPEZIONI

- È fatto obbligo all'Aquirente di verificare la conformità della merce e l'assenza di vizi immediatamente alla ricezione della merce e in ogni caso entro un termine di 30 giorni al massimo dalla ricezione della merce, e comunque prima di effettuare qualsiasi lavorazione aggiuntiva sulla stessa.
- Eventuali contestazioni saranno considerate valide solo se comunicate per iscritto mediante raccomandata a.r. entro 30 (trenta) giorni dalla ricezione della merce.
- Eventuali vizi occulti dovranno essere denunciati per iscritto mediante raccomandata a.r., entro 8 (otto) giorni dalla scoperta.
- In ogni caso nessuna denuncia per vizi, difetti o non conformità sarà valida se effettuata oltre un anno dalla consegna.
- Eventuali denunce dovranno essere dettagliate e specifiche, indicare esattamente i difetti riscontrati e, su richiesta di HBS Italy, dovranno anche comprendere la restituzione del prodotto difettoso a proprie spese, al fine di consentire le verifiche del caso. HBS Italy rimborserà all'Acquirente le spese d'invio ragionevoli e documentate dallo stesso dovute all'invio della merce difettosa a HBS Italy soltanto se il difetto sarà riferibile a difetti materiali e di lavorazione di HBS Italy.

12. GARANZIE

- La HBS Italy garantisce la conformità dei prodotti, intendendo con questo che gli stessi corrispondano per qualità e tipologia a quanto stabilito nel contratto e che siano esenti da vizi che possano impedirne l'uso I campioni, le indicazioni contenute nei dépliant o le informazioni risultanti da altro materiale pubblicitario non sono vincolanti e non contengono alcuna promessa di qualità in relazione ai prodotti.
- HBS Italy non si assume alcuna responsabilità circa la conformità del prodotto alle normative di Paesi esteri ove sarà utilizzato o destinato il prodotto, circa eventuali usi speciali, circa gli usi abitualmente previsti nel Paese di destinazione.
- La garanzia avrà una durata di un anno dalla consegna.
- Sulle quantità l'Acquirente riconosce alla HBS Italy di accettare quantitativi di fornitura determinati nell'ordine del cliente o dalle minime quantità produttive nel caso di ordini riferiti a prodotti non disponibili a magazzino.
- La garanzia per i vizi è limitata ai soli vizi dei prodotti dipendenti da difetti di materiale o lavorazione riferibili alla HBS Italy, e non si applica in caso di difetti di installazione o non corretto uso da parte dell'Acquirente. L'onere della prova circa il corretto uso e/o la corretta installazione dei materiali venduti da HBS Italy è a carico dell'Acquirente. La
- garanzia non si estende a difetti che siano riconducibili a richieste dell'Acquirente, a richieste di imprese terze incaricate dello stesso, alle lavorazioni successive, all'assemblaggio, all'installazione, alle caratteristiche della struttura di destinazione dell'installazione, o ad altre cause che non sono oggetto della fornitura di HBS Italy.
- HBS Italy non risponde dei difetti di conformità dovuti all'usura normale di quelle parti che, per loro natura, sono soggette ad una rapida e continua usura.
- In generale, in nessun caso la HBS Italy risponde per difetti di conformità che abbiano la loro causa in un fatto successivo al passaggio dei rischi all'Acquirente ai sensi dell'art. 10.

13. CONTENUTO DELLA GARANZIA

- In caso di contestazione dei vizi nei termini e con le modalità di cui all'art. 11, la HBS Italy eseguirà una verifica del prodotto in contestazione non appena lo stesso verrà inviato presso lo stabilimento della HBS Italy, a spese dell'Acquirente; in caso di impossibilità di spedizione, la HBS Italy effettuerà il sopralluogo, a spese dell'Acquirente. Queste spese saranno rimborsate all'Acquirente se si dimostreranno ragionevoli e documentate e soltanto nel caso in cui i vizi risultassero dovuti a difetti di materiale o lavorazione riferibili a HBS Italy. All'esito delle verifiche la HBS Italy redigerà un verbale contenente il dettaglio degli accertamenti eseguiti. Nel caso in cui saranno accertati
- dalla HBS Italy i vizi o i difetti contestati, HBS Italy provvederà, gratuitamente, a sua discrezione:

a) alla riparazione;
b) alla sostituzione mediante la fornitura gratuita Porto Franco dei prodotti dello stesso genere e quantità di quelli risultati non conformi o difettosi, entro un termine ragionevole. Prima della sostituzione della merce l'Acquirente dovrà restituire la merce difettosa alla HBS Italy.

- La sostituzione s'intende solo in relazione al singolo pezzo danneggiato e non all'intera partita.
- Non è dovuto alcun risarcimento danni; in particolare l'Acquirente non potrà avanzare altre richieste di risarcimento del danno, di riduzione del prezzo o di risoluzione del contratto.
- In nessun caso la HBS Italy risponde per danni indiretti o consequenziali, per danni da mancata o ridotta produzione, anche rispetto a già pattuiti termini di consegna, come stabilito nella sezione 24 delle presenti condizioni.

14. RISERVA DI PROPRIETA'

- La merce resta di proprietà della HBS Italy fino al completo pagamento del prezzo.
- Nel caso venga esercitata la riserva di proprietà da parte della HBS Italy, l'Acquirente presta fin da ora il consenso a consentire alla HBS Italy l'accesso presso i luoghi dove è depositata la merce e il diritto a ritirare la merce di proprietà della HBS Italy.
- Fino a quando sussiste la riserva di proprietà è fatto divieto all'Acquirente, senza il consenso scritto della HBS Italy, di costituire pegno o di vendere a terzi la merce di proprietà della HBS Italy.
- È fatto obbligo all'Acquirente di comunicare alla HBS Italy tempestivamente per iscritto eventuali pignoramenti o sequestri della merce di proprietà della HBS Italy e di dichiarare all'Ufficiale Giudiziario il diritto di proprietà della HBS Italy sulla suddetta merce, al fine di consentire alla HBS Italy di esercitare le azioni legali necessarie.
- In caso di omessa o mancata tempestiva comunicazione, le spese legali relative ai procedimenti sostenuti dalla HBS Italy saranno a carico dell'Acquirente.

Condizioni generali di vendita

15. DIVIETO DI CESSIONE

- Il presente contratto e i diritti da esso derivanti non potranno, in tutto o in parte, essere ceduti dall'Acquirente, senza il consenso scritto della HBS Italy.

16. FORMA, ESCLUSIVITA' E NULLITA'

- Qualsiasi modifica al presente contratto non sarà valida se non fatta per iscritto ed approvata da HBS Italy.
- L'eventuale nullità di una qualsiasi delle clausole previste nel presente contratto non comporterà la nullità dell'intero contratto, il quale andrà integrato ed interpretato nella sua globalità. Le parti si impegnano a sostituire la clausola nulla o inefficace con una clausola che tenga conto e consenta di realizzare lo scopo economico che le parti, il contratto e le condizioni generali si erano prefissati.

17. OBBLIGO DI RISERVATEZZA

- L'Acquirente si obbliga a mantenere riservate tutte le notizie e le informazioni di carattere tecnico (disegni, prospetti tecnici, documentazione, formule, corrispondenza etc.) ricevute dalla HBS Italy o apprese in esecuzione del presente contratto.

18. RISOLUZIONE

- HBS Italy potrà risolvere il presente contratto, senza preavviso, mediante dichiarazione della propria volontà di risoluzione, comunicata per iscritto all'Acquirente mediante raccomandata a.r., fax o mail, al verificarsi di uno dei seguenti eventi:
  a) il mancato pagamento, parziale o totale, di quanto dovuto dall'Acquirente secondo i tempi e le modalità previste nel presente contratto, salvo che la HBS Italy non si avvalga della facoltà di chiedere l'adempimento del contratto, in ogni caso con pagamento dell'importo stabilito nel presente contratto, e previa rideterminazione dei termini delle consegne ripartite, oltre al risarcimento del danno;
  b) In caso di dichiarazione di fallimento dell'Acquirente o nel caso in cui la stessa venga sottoposta ad una procedura concorsuale;
- c) in tutti gli altri casi previsti dagli artt. 1453 del codice civile italiano.

19. LEGGE APPLICABILE

- Per tutto quanto non espressamente previsto dalle presenti condizioni generali si applica la legge italiana e gli artt. 1470 e seguenti del codice civile italiano, con esclusione, tuttavia, delle norme sul conflitto di leggi e della Convenzione delle Nazioni Unite sui Contratti di Vendita Internazionale di Merci.

20. FORO COMPETENTE

- Per tutte le controversie che dovessero sorgere in relazione all'esistenza, validità, interpretazione, esecuzione e risoluzione del presente contratto sarà competente in via esclusiva il Foro di Milano.

21. COMUNICAZIONI

- Tutte le comunicazioni riguardanti questo contratto devono essere fatte per iscritto, e si intenderanno validamente effettuate se inviate a mezzo raccomandata a.r. o a mezzo e-mail certificata ai seguenti indirizzi:
  HYDRO Building Systems Italy S.P.A,
  Via A. Ponchielli 3, 20063 - Cernusco sul Naviglio (MI)
  hydrobuildingsystemsitaly@pechydrosystems.it

22. DATA PROTECTION / PRIVACY

- Ai sensi del D. Lgs. N. 196 del 30.6.2003 entrambe le Società/Parti dichiarano di aver ricevuto informativa, ed autorizzano fin da ora ogni trattamento nonché comunicazione e diffusione dei dati, anche sensibili, necessari per la conclusione del presente contratto di fornitura.
- Entrambe le parti si impegnano altresì a provvedere a propria cura e spese ad ogni adempimento del sopra citato decreto legislativo per soggetti terzi di propria competenza che, nel corso del rapporto contrattuale di cui trattasi, dovesse rendersi necessario per l'espletamento dell'incarico ricevuto.

23. NORME TECNICHE E RESPONSIBILITA' DEL PRODUTTORE

- Per ciò concerne le caratteristiche dei prodotti della HBS Italy, essi sono conformi alla legislazione, alle norme tecniche vigenti in Italia e alle norme di prodotto specifiche al momento della conclusione del contratto.
- L'Acquirente si assume per intero il rischio di un'eventuale difformità tra le norme italiane e quelle del Paese di destinazione dei prodotti, tenendo indenne la HBS Italy da ogni eventuale richiesta di risarcimento danni o sanzione o altra conseguenza economica.
- HBS Italy garantisce le prestazioni dei prodotti di sua fabbricazione solo ed esclusivamente in relazione ad usi, destinazioni, applicazioni, tolleranze da essa espressamente indicati.
- L'Acquirente non è autorizzato a disporre dei prodotti fornitigli dalla HBS Italy in modo non conforme alle indicazioni di cui al punto precedente.

24. LIMITAZIONE DELLA RESPONSABILITA' ED ESCLUSIONE DEI DANNI CONSEQUENZIALI

- Nonostante tutto ciò diversamente convenuto in qualsiasi documento contrattuale, come a titolo esemplificativo ma non esaustivo, nell'ordine d'acquisto, nella conferma d'ordine, nella documentazione tecnica, in queste condizioni generali di vendita o quelle d'acquisto dell'Acquirente, o altro, la responsabilità contrattuale complessiva di HBS Italy in base a qualsiasi e tutte le rivendicazioni per danni o perdite derivanti da o in relazione all'adempimento o inadempimento da parte di HBS Italy, è limitata a 100% del prezzo/valore totale dell'ordine d'acquisto.

- Nonostante tutto ciò diversamente convenuto in qualsiasi documento contrattuale, come a titolo esemplificativo ma non esaustivo nell'ordine d'acquisto, nella conferma d'ordine, nella documentazione tecnica, in queste condizioni generali di vendita o quelle d'acquisto dell'Acquirente, o altro, nessuna delle Parti assume alcuna responsabilità nei confronti della controparte per qualsiasi danno o perdita indiretto/a o consequenziale come ma non esclusivamente la mancata o ridotta produzione, perdita di profitti, perdita di uso, perdita di contratti o qualsiasi altro/a danno, perdita indiretto/a.

09/2019

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l'alluminio è di casa

Hydro Building Systems S.p.A.
Via A. Ponchielli 3, 20063
Cernusco sul Naviglio (MI)
T: + 02 92 42 91
F: 02 92 42 94 96
www.domal.it

By Hydro